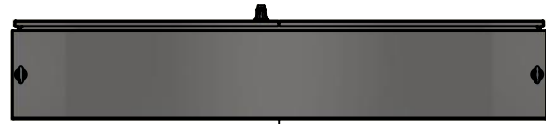
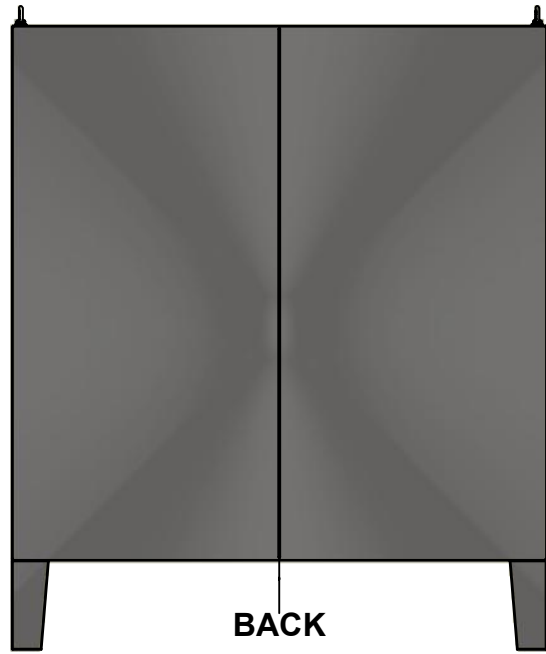


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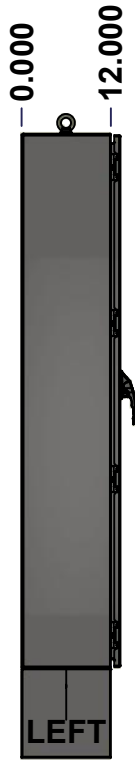
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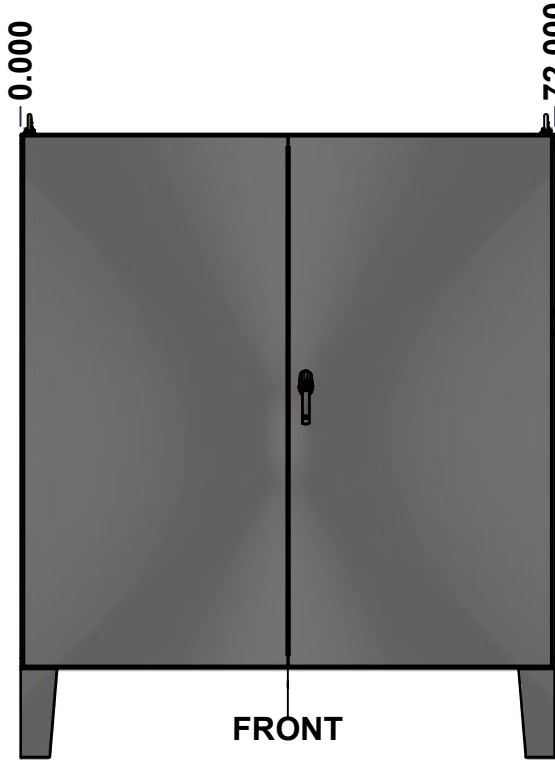
TOP



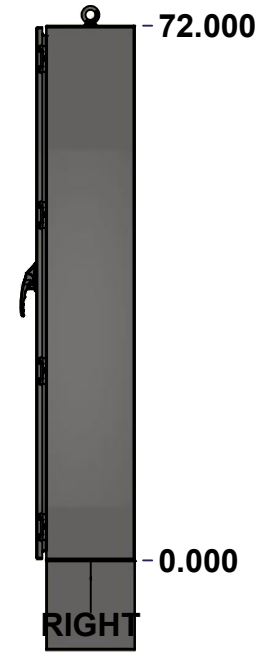
BACK



LEFT



FRONT

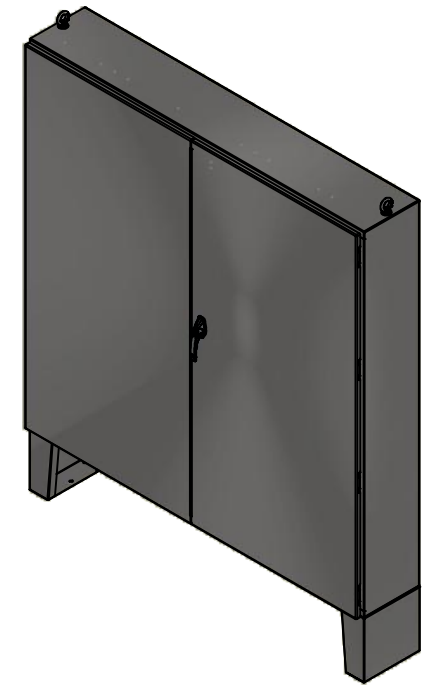


RIGHT



BOTTOM

No.	Revisions	Date	By/Par


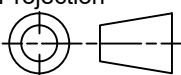


Isometric View



**GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT: VERTICAL**

SEE BILL OF MATERIAL ON LAST PAGE

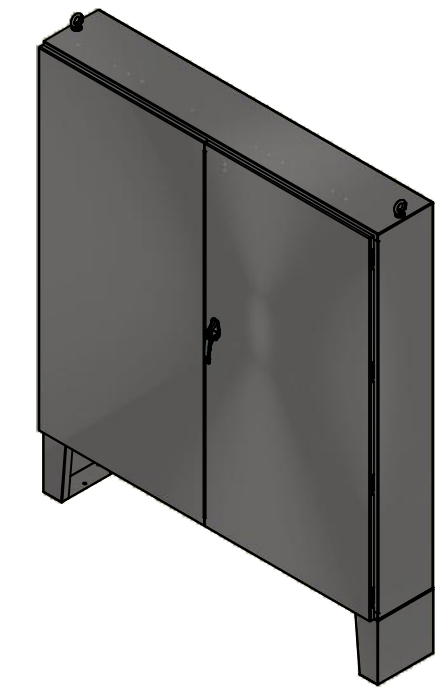
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 3/10/2016
Material Matière	12 Ga Stainless Steel 304 (2.5mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5500SSDD 72" x 72" x 12" Assembly		
Part Number Numéro Pièce	Rev.	1
5500SSDD727212	0	18

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NOTE	
ITEM	DESCRIPTION
1	NEMA 12/13 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W Eyebolts
7	C/W Mounting feet sold separately (Installed)
8	C/W Struts installed (Included)

No.	Revisions	Date	By/Par



Isometric View

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

Qty	Part Number	Rev	Description
1	5500SSDD727212MF	0	885 MFHD 12" x 12" Mounting Feet
1	880EB14SS	2	Stainless Steel Eye Bolt M14 (Pack of 2)
8	STK-Q-07320	0	Flange Lock Nut M10
1	885SP7272G	0	885 SP7272G Inner Panel
6	STK-Q-07620	0	M10 Plastic Spacer 0.875"
1	5500SSDD727212FD	0	5500SSDD 72" x 72" Flange Door
1	5500SSDD727212LD	0	5500SSDD 72" x 72" Lock Door
1	5500SSDD727212B	0	5500SSDD 72" x 72" x 12" Body
2	5500SSDD727212GP	0	5500SSDD Gland Plate
8	STK-Q-04051-10	8	M6 Hexagon Socket Head Machine Screw with Nyseal
Parts List			

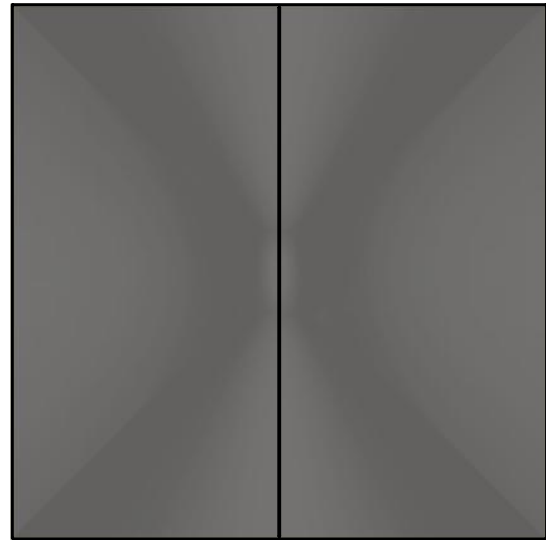
	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm Projection
	Customer Client	Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 3/10/2016
Material Matière	12 Ga Stainless Steel 304 (2.5mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description 5500SSDD 72" x 72" x 12" Assembly	Detail Rev.	
Part Number Numéro Pièce 5500SSDD727212	Rev. 0	2 18

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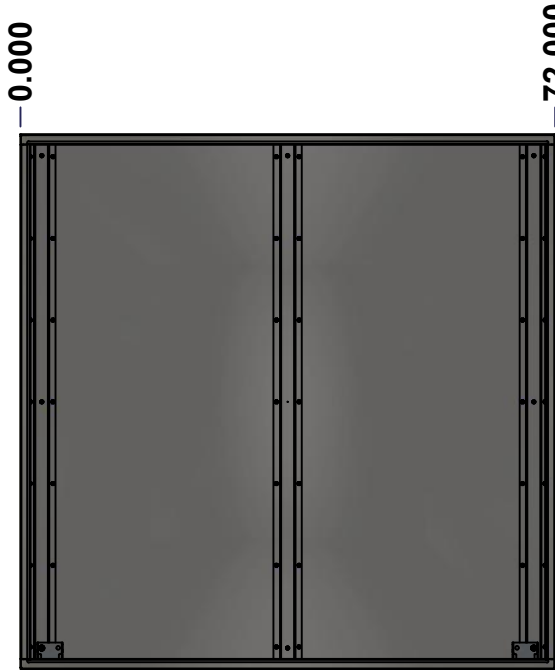
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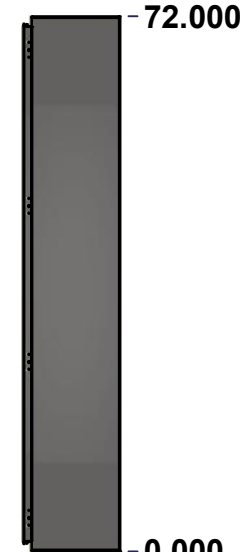
BACK



LEFT



FRONT

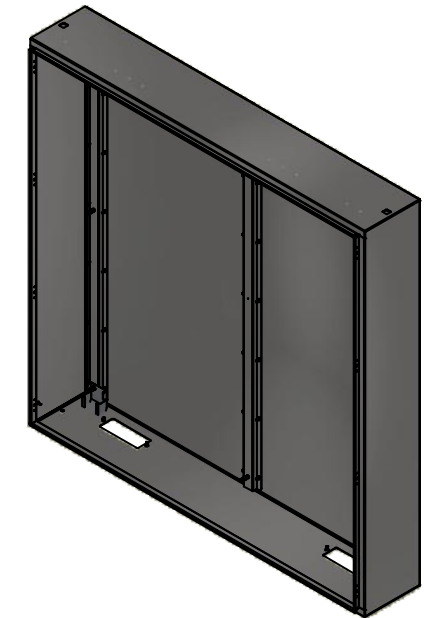


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

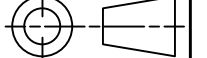


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www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 3/10/2016
Material Matière 12 Ga Stainless Steel 304 (2.5mm)	
Color Couleur Unpainted	Finish Fini Brushed
Description 5500SSDD 72" x 72" x 12" Body	Detail Rev.
Part Number Numéro Pièce 5500SSDD727212B	Rev. 3
	0 / 18

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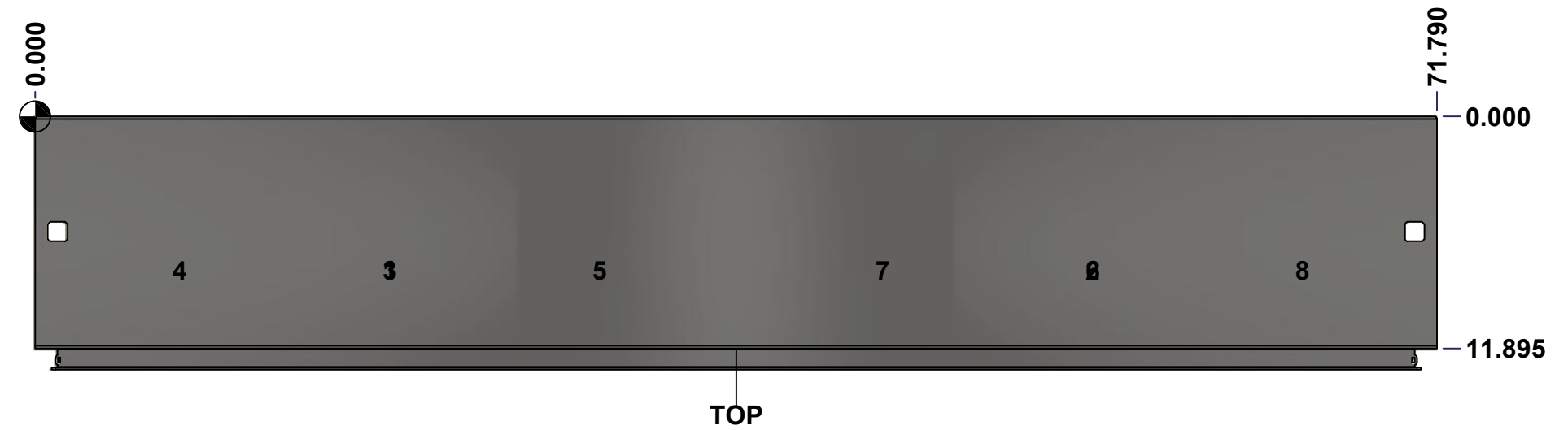
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	17.895	7.895	Struts CR400 27.500" (Inside)
2	53.895	7.895	Struts CR400 27.500" (Inside)
3	17.895	7.895	STUDS M6 x 10mm (Inside)
4	7.145	7.895	STUDS M6 x 10mm (Inside)
5	28.645	7.895	STUDS M6 x 10mm (Inside)
6	53.895	7.895	STUDS M6 x 10mm (Inside)
7	43.145	7.895	STUDS M6 x 10mm (Inside)
8	64.645	7.895	STUDS M6 x 10mm (Inside)



	Description	Status	
	5500SSDD 72" x 72" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
	5500SSDD727212B	0	18

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.395	3.270	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5500SSDD 72" x 72" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	5500SSDD727212B	0	18

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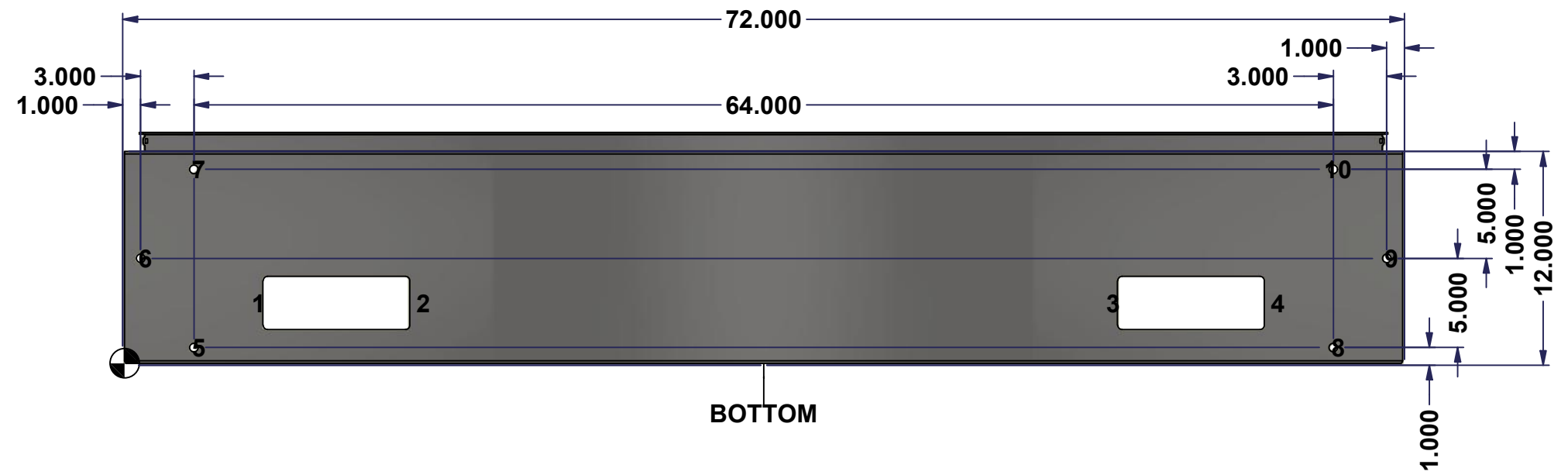
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.270	3.395	GP STUD M6 x 16mm (Inside)
2	16.520	3.395	GP STUD M6 x 16mm (Inside)
3	55.270	3.395	GP STUD M6 x 16mm (Inside)
4	64.520	3.395	GP STUD M6 x 16mm (Inside)

5	3.895	0.895	RND Ø0.500
6	0.895	5.895	RND Ø0.500
7	3.895	10.895	RND Ø0.500
8	67.895	0.895	RND Ø0.500
9	70.895	5.895	RND Ø0.500
10	67.895	10.895	RND Ø0.500



	Description	Status
	5500SSDD 72" x 72" x 12" Body	(NULL)
Part Number Numéro Pièce 5500SSDD727212B	Rev.	6
	0	18

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.395	3.270	GND STUD M6 x 16mm (Inside)

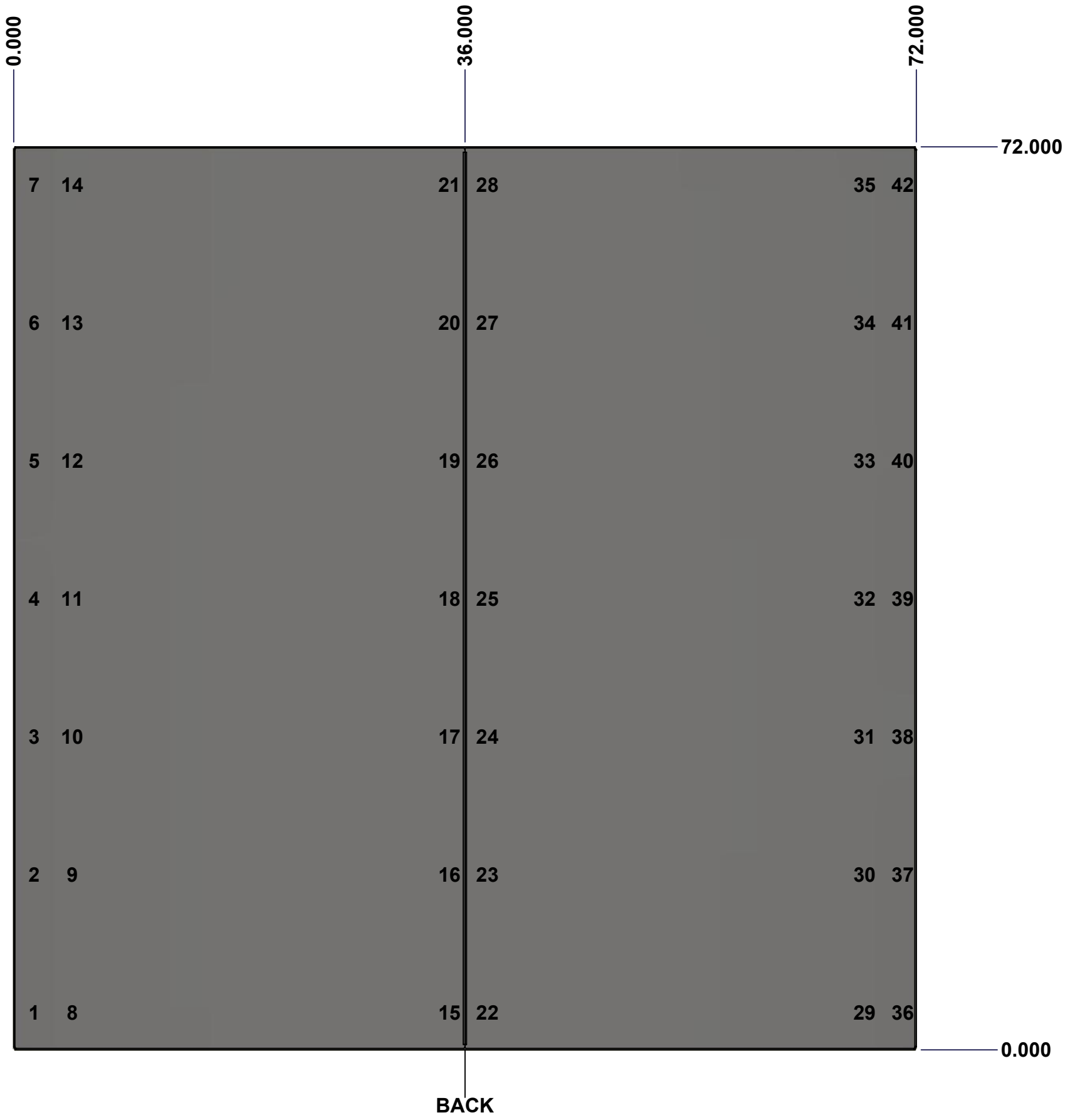


	Description	Status	
	5500SSDD 72" x 72" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	7/18
	5500SSDD727212B	0	

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.355	3.000	STUDS M6 x 18mm (Inside)
2	1.355	14.000	STUDS M6 x 18mm (Inside)
3	1.355	25.000	STUDS M6 x 18mm (Inside)
4	1.355	36.000	STUDS M6 x 18mm (Inside)
5	1.355	47.000	STUDS M6 x 18mm (Inside)
6	1.355	58.000	STUDS M6 x 18mm (Inside)
7	1.355	69.000	STUDS M6 x 18mm (Inside)
8	4.395	3.000	STUDS M6 x 18mm (Inside)
9	4.395	14.000	STUDS M6 x 18mm (Inside)
10	4.395	25.000	STUDS M6 x 18mm (Inside)
11	4.395	36.000	STUDS M6 x 18mm (Inside)
12	4.395	47.000	STUDS M6 x 18mm (Inside)
13	4.395	58.000	STUDS M6 x 18mm (Inside)
14	4.395	69.000	STUDS M6 x 18mm (Inside)
15	34.480	3.000	STUDS M6 x 18mm (Inside)
16	34.480	14.000	STUDS M6 x 18mm (Inside)
17	34.480	25.000	STUDS M6 x 18mm (Inside)
18	34.480	36.000	STUDS M6 x 18mm (Inside)
19	34.480	47.000	STUDS M6 x 18mm (Inside)
20	34.480	58.000	STUDS M6 x 18mm (Inside)
21	34.480	69.000	STUDS M6 x 18mm (Inside)
22	37.520	3.000	STUDS M6 x 18mm (Inside)
23	37.520	14.000	STUDS M6 x 18mm (Inside)
24	37.520	25.000	STUDS M6 x 18mm (Inside)
25	37.520	36.000	STUDS M6 x 18mm (Inside)
26	37.520	47.000	STUDS M6 x 18mm (Inside)
27	37.520	58.000	STUDS M6 x 18mm (Inside)
28	37.520	69.000	STUDS M6 x 18mm (Inside)
29	67.605	3.000	STUDS M6 x 18mm (Inside)
30	67.605	14.000	STUDS M6 x 18mm (Inside)
31	67.605	25.000	STUDS M6 x 18mm (Inside)
32	67.605	36.000	STUDS M6 x 18mm (Inside)
33	67.605	47.000	STUDS M6 x 18mm (Inside)
34	67.605	58.000	STUDS M6 x 18mm (Inside)
35	67.605	69.000	STUDS M6 x 18mm (Inside)
36	70.645	3.000	STUDS M6 x 18mm (Inside)
37	70.645	14.000	STUDS M6 x 18mm (Inside)
38	70.645	25.000	STUDS M6 x 18mm (Inside)
39	70.645	36.000	STUDS M6 x 18mm (Inside)
40	70.645	47.000	STUDS M6 x 18mm (Inside)
41	70.645	58.000	STUDS M6 x 18mm (Inside)
42	70.645	69.000	STUDS M6 x 18mm (Inside)



	Description	Status
	5500SSDD 72" x 72" x 12" Body	(NULL)
	Part Number	Rev.
	Numéro Pièce	8
	5500SSDD727212B	0
		18

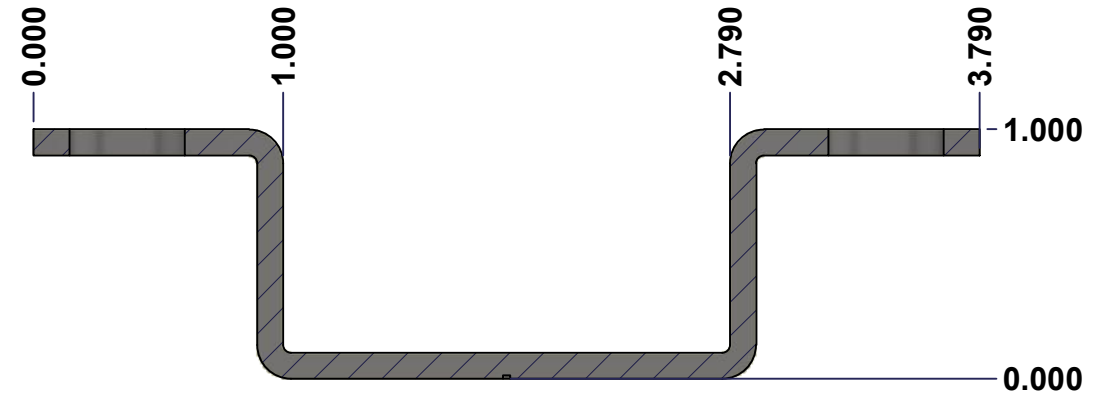
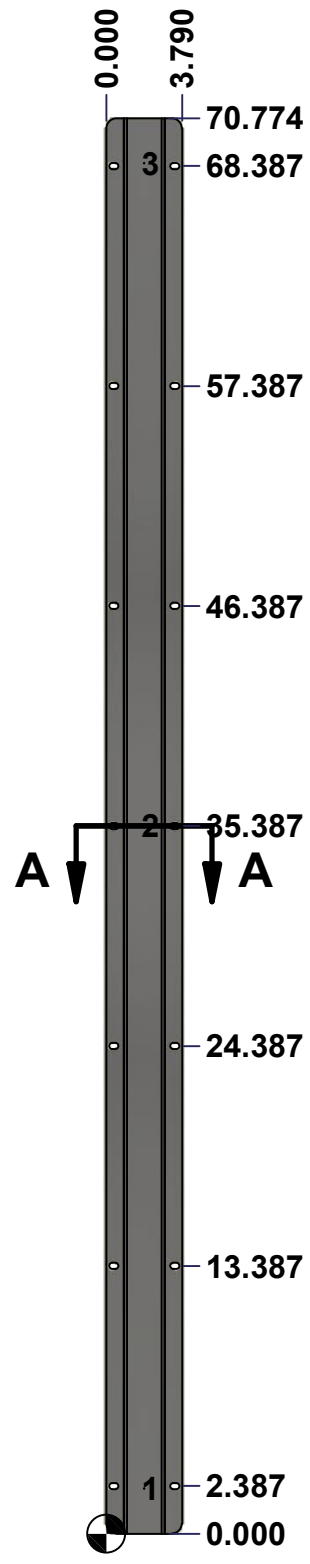
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - CENTER VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.895	2.262	IP STUD M10 x 40mm (Outside)
2	1.895	35.387	IP STUD M10 x 40mm (Outside)
3	1.895	68.512	IP STUD M10 x 40mm (Outside)



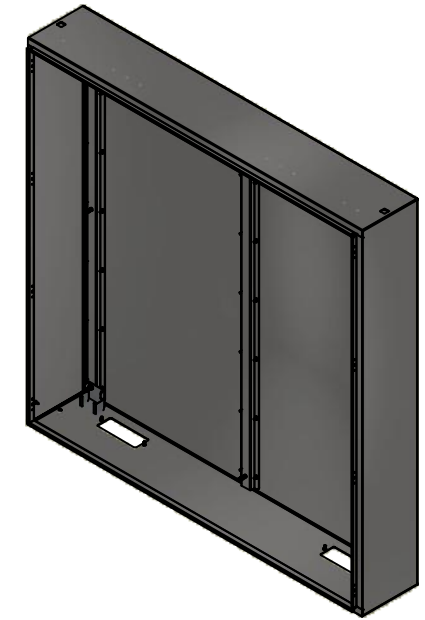
SECTION A-A

	Description	Status
	5500SSDD 72" x 72" x 12" Body	(NULL)
Part Number Numéro Pièce 5500SSDD727212B	Rev.	9
	0	18

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No.	Revisions	Date	By/Par



Isometric View

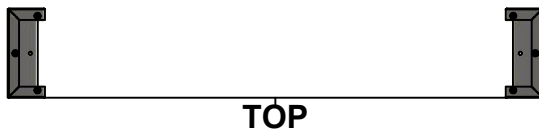
42	STK-Q-16070	1	Stud M6 x 18mm Stainless Steel
6	STK-Q-16040	0	Stud M6 x 10mm Stainless Steel
2	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
4	STK-Q-16095	0	M6 x 16mm Stainless Steel Ground Stud
8	STK-Q-16120	0	Stud M10 x 40mm Stainless Steel
2	STK-Q-07320	0	Flange Lock Nut M10
2	STK-Q-07618	1	5500 Series Inner Panel Support Bracket
3	5500SSDD727212POST-P	0	5500SSDD 72" IP Post Part
1	5500SSDD727212BT-P	0	5500SSDD 72" x 12" Bottom Part
1	5500SSDD727212T-P	0	5500SSDD 72" x 12" Top Part
1	5500SSDD727212RS-P	0	5500SSDD 72" x 72" Right Part
1	5500SSDD727212LS-P	0	5500SSDD 72" x 72" Left Part
1	5500SSDD727212BR-P	0	5500SSDD 72" x 72" Back Right Part
1	5500SSDD727212BL-P	0	5500SSDD 72" x 72" Back Left Part
2	CR400SS_27.5	0	Commercial Roll Stainless Steel (27.5in long)
48	STK-Q-07220	1	M6 Nylon Insert Lock Nut

Qty	Part Number	Rev	Description
Parts List			

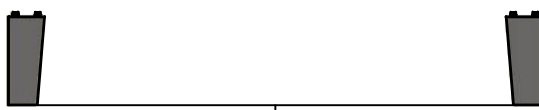
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 3/10/2016
Material Matière	12 Ga Stainless Steel 304 (2.5mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	5500SSDD 72" x 72" x 12" Body	
Part Number Numéro Pièce	Rev. 0	10/18
5500SSDD727212B		

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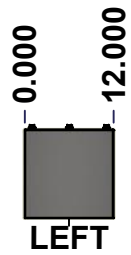
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TOP



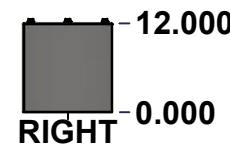
BACK



LEFT



FRONT

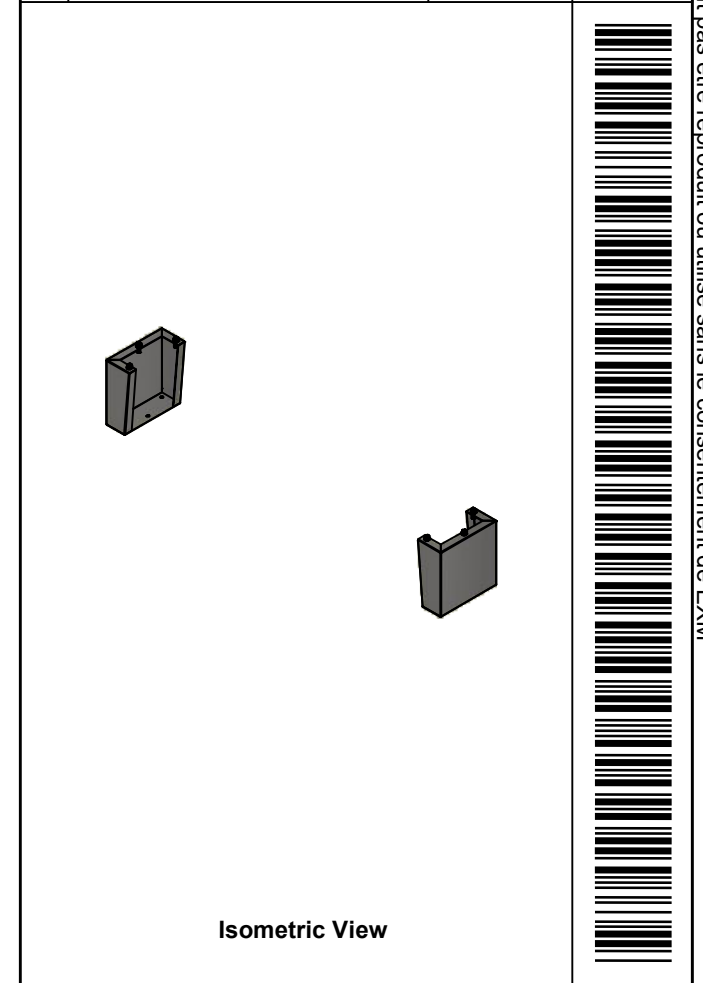


RIGHT




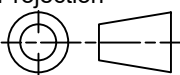
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



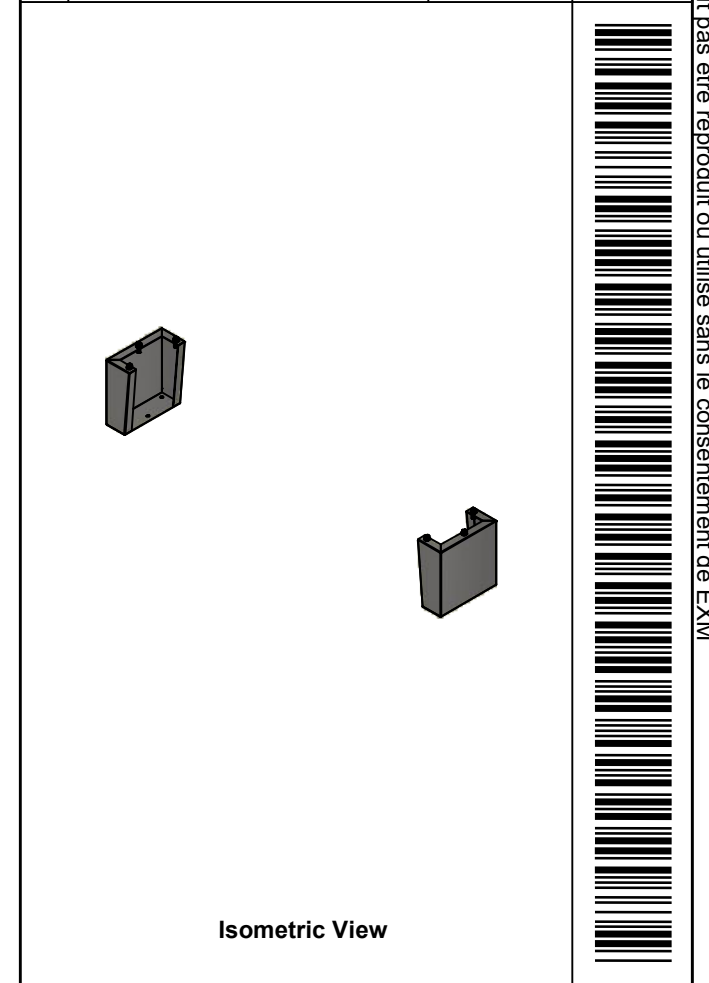
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Projection 		Date
Customer Client	Date 3/10/2016	
Drawn By Dessiné Par	BoxCad: BoxCad	
Material Matière	12 Ga Stainless Steel 304 (2.5mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
885 MFHD 12" x 12" Mounting Feet		
Part Number Numéro Pièce	Rev.	11
5500SSDD727212MF	0	18


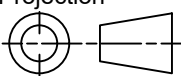
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No.	Revisions	Date	By/Par

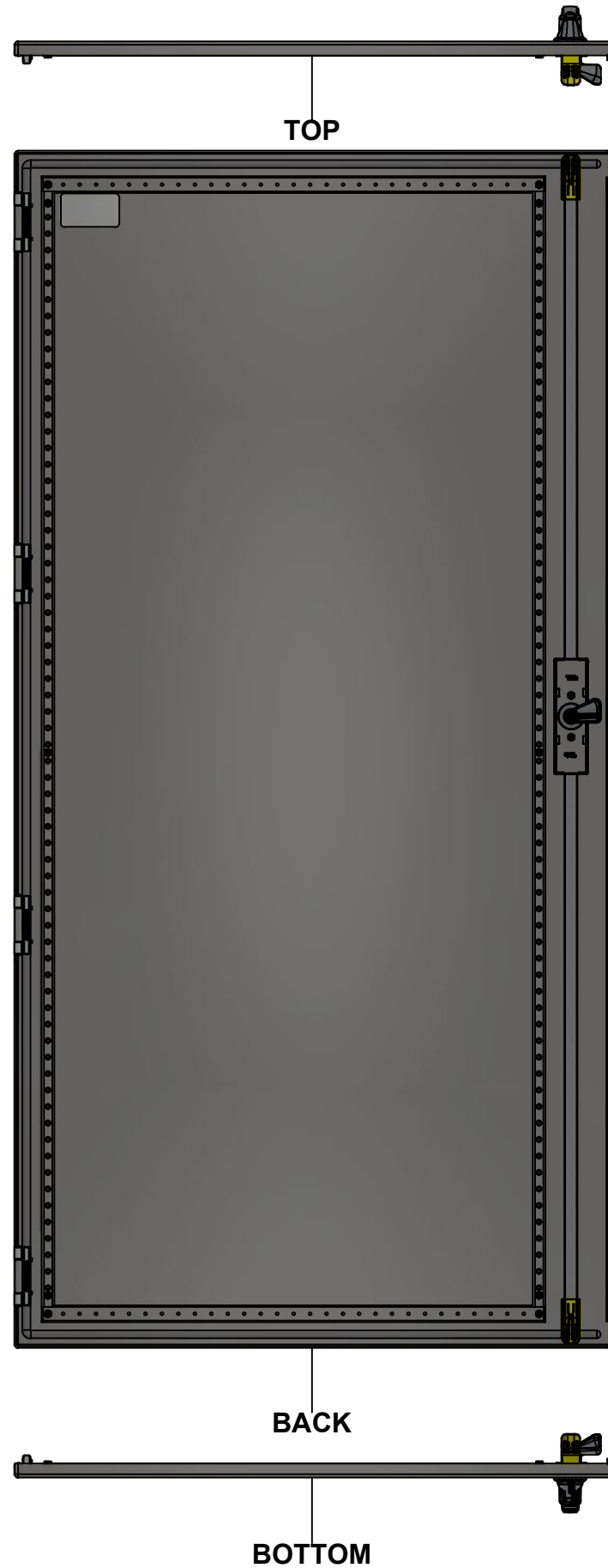


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 3/10/2016
Material Matière	12 Ga Stainless Steel 304 (2.5mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description		Detail Rev.
885 MFHD 12" x 12" Mounting Feet		
Part Number Numéro Pièce	Rev.	12
5500SSDD727212MF	0	18

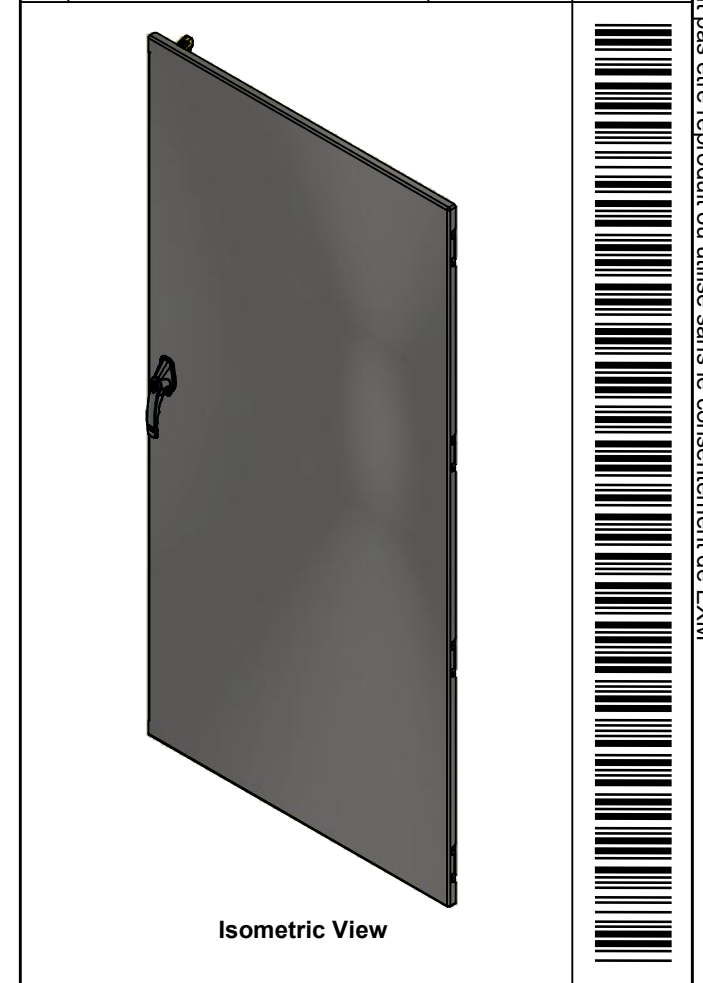
Qty	Part Name	Rev	Description
6	RIVET_NUT_SS_M10_FH _CE	0	Stainless Steel Rivet Nut M10 (Low Profile Close End)
1	5500SSDD727212MFR-P	0	885 MFHD 12" x 12" Right Mounting Feet Part
1	5500SSDD727212MFL-P	0	885 MFHD 12" x 12" Left Mounting Feet Part
1	STK-K-11610	2	885 MFSS Accessory Kit
Parts List			


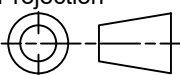
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No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 3/10/2016
Material Matière	12 Ga Stainless Steel 304 (2.5mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5500SSDD 72" x 72" Lock Door		
Part Number Numéro Pièce	Rev.	13
5500SSDD727212LD	0	18

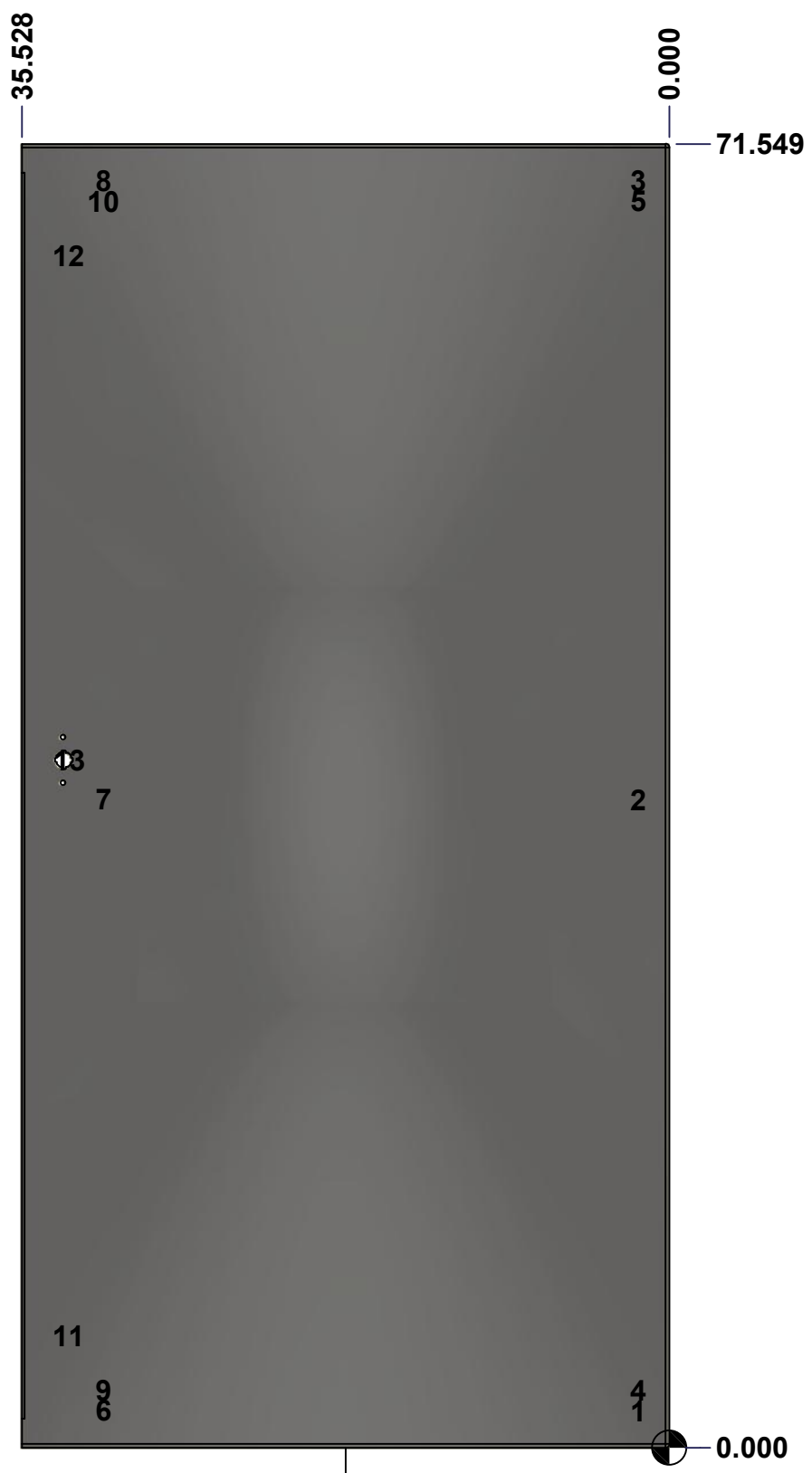
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.983	2.028	STUD M6 x 18mm (Inside)
2	1.983	35.580	STUD M6 x 18mm (Inside)
3	1.983	69.521	STUD M6 x 18mm (Inside)
4	1.983	3.139	STUD M6 x 18mm (Inside)
5	1.983	68.409	STUD M6 x 18mm (Inside)
6	31.357	2.028	STUD M6 x 18mm (Inside)
7	31.357	35.580	STUD M6 x 18mm (Inside)
8	31.357	69.521	STUD M6 x 18mm (Inside)
9	31.357	3.139	STUD M6 x 18mm (Inside)
10	31.357	68.409	STUD M6 x 18mm (Inside)
11	33.278	6.118	CLOSING BAR STUD (Inside)
12	33.278	65.430	CLOSING BAR STUD (Inside)

13	33.219	37.743	HANDLE 885 ESL2A-APHKSS @ 0.0°



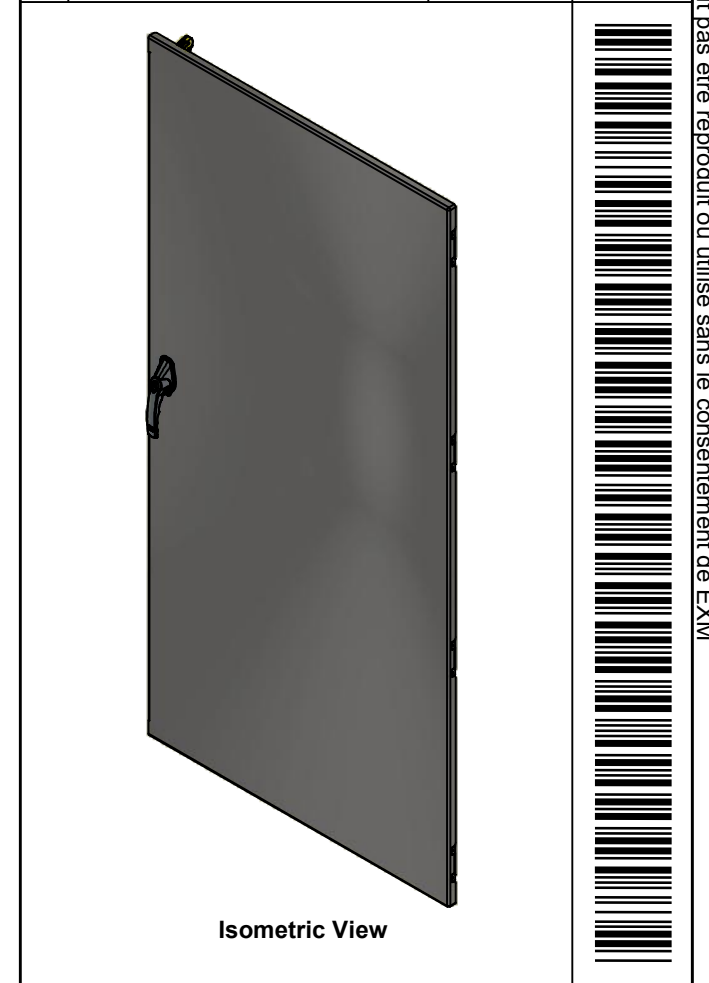
FRONT

	Description	Status
	5500SSDD 72" x 72" Lock Door	(NULL)
	Part Number Numéro Pièce	Rev.
	5500SSDD727212LD	0
		14
		18


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No.	Revisions	Date	By/Par



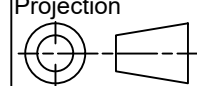
1	STK-Q-47522	1	5500 DDS Lower Closing Bar 72"
1	STK-Q-47512	0	5500 DDS Upper Closing Bar 72"
1	STK-A-03986-36	2	Gearbox Counterclockwise Assembly (36.0mm)
1	885ESL2A-APHKSS	7	885 ESL2A-APHKSS - Stainless Steel L-Handle Padlockable Assy
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	5500SSDD727212LDG	0	5500SSDD 72" x 72" Lock Door Gasket
1	5500SSDD727212DS1	0	5500SSDD 72" x 72" Door Stiffener
2	STK-Q-16410	0	Guide Stud - Larget (No Paint Cap Required)
10	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5500SSDD727212LD-P	0	5500SSDD 72" x 72" Lock Door Part
4	STK-K-09870	7	Cabinet Hinge with Captive Pins
2	STK-A-90025	0	9500 - Cabinet Closing Bar End (Large)
Qty	Part Name	Rev	Description
Parts List			



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Flatness
Aplatissement
Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 3/10/2016
Material / Matière: 12 Ga Stainless Steel 304 (2.5mm)	
Color / Couleur: Unpainted	Finish / Fini: Brushed
Description: 5500SSDD 72" x 72" Lock Door	Detail Rev.
Part Number / Numéro Pièce: 5500SSDD727212LD	Rev. 0

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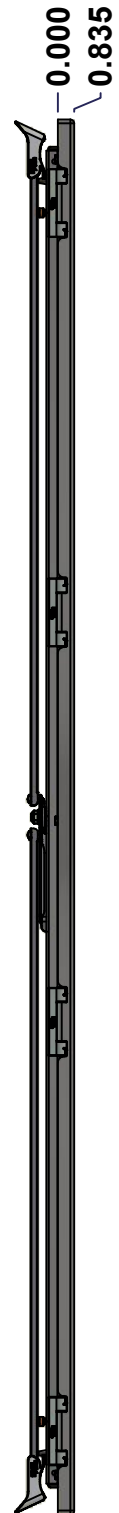
TOP



BACK



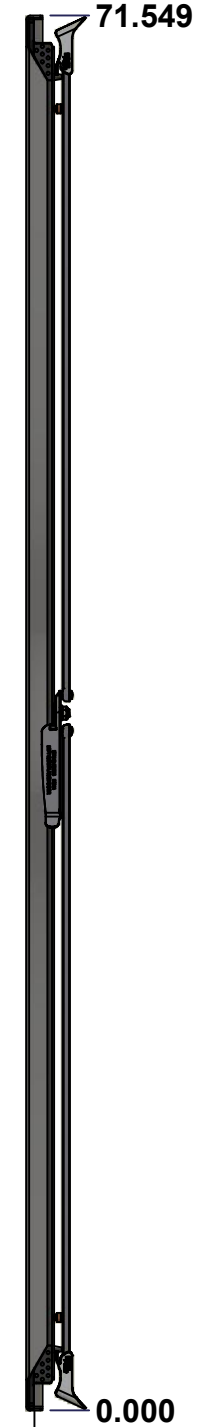
BOTTOM



LEFT



FRONT




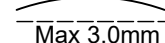
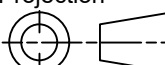
RIGHT



Isometric View



No.	Revisions	Date	By/Par

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 3/10/2016
Material Matière	12 Ga Stainless Steel 304 (2.5mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5500SSDD 72" x 72" Flange Door		
Part Number Numéro Pièce	Rev.	16
5500SSDD727212FD	0	18

SEE BILL OF MATERIAL ON LAST PAGE

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	2.028	STUD M6 x 18mm (Inside)
2	2.000	35.580	STUD M6 x 18mm (Inside)
3	2.000	69.521	STUD M6 x 18mm (Inside)
4	2.000	3.139	STUD M6 x 18mm (Inside)
5	2.000	68.409	STUD M6 x 18mm (Inside)
6	34.440	2.028	STUD M6 x 18mm (Inside)
7	34.440	35.580	STUD M6 x 18mm (Inside)
8	34.440	69.521	STUD M6 x 18mm (Inside)
9	34.440	3.139	STUD M6 x 18mm (Inside)
10	34.440	68.409	STUD M6 x 18mm (Inside)
11	36.094	4.774	CLOSING BAR GUIDE (Inside)
12	36.094	66.774	CLOSING BAR GUIDE (Inside)
13	36.094	35.774	STUD M10 x 20mm (Inside)



FRONT

	Description	Status
	5500SSDD 72" x 72" Flange Door	(NULL)
Part Number Numéro Pièce 5500SSDD727212FD	Rev.	17
	0	18

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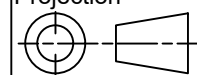
No.	Revisions	Date	By/Par



Isometric View



Qty	Part Name	Rev	Description
1	STK-G-03400	0	5500 DD Lower Flange Door Gasket
1	STK-G-03300	0	5500 DD Upper Flange Door Gasket
2	STK-Q-90045	0	Cabinet - Closing Bar End
2	STK-Q-45670-72	2	5500 DDS - Flange Door Closing Bar
1	STK-K-50556	4	9500 DD - Flange Door Handle Assy
1	5500SSDD727212DS2	0	5500SSDD 72" x 72" Door Stiffener
1	STK-Q-16123	1	Stud M10 x 20mm Stainless Steel
1	STK-G-00701	0	1" x 1/4" Self-Adhesive Neoprene Gasket
1	5500SSDD727212FDG	0	5500SSDD 72" x 72" Flange Door Gasket
2	STK-Q-16405	6	Guide Stud - Small (No Paint Cap Required)
10	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5500SSDD727212FD-P	0	5500SSDD 72" x 72" Flange Door Part
4	STK-K-09870	7	Cabinet Hinge with Captive Pins
Qty	Part Name	Rev	Description
Parts List			

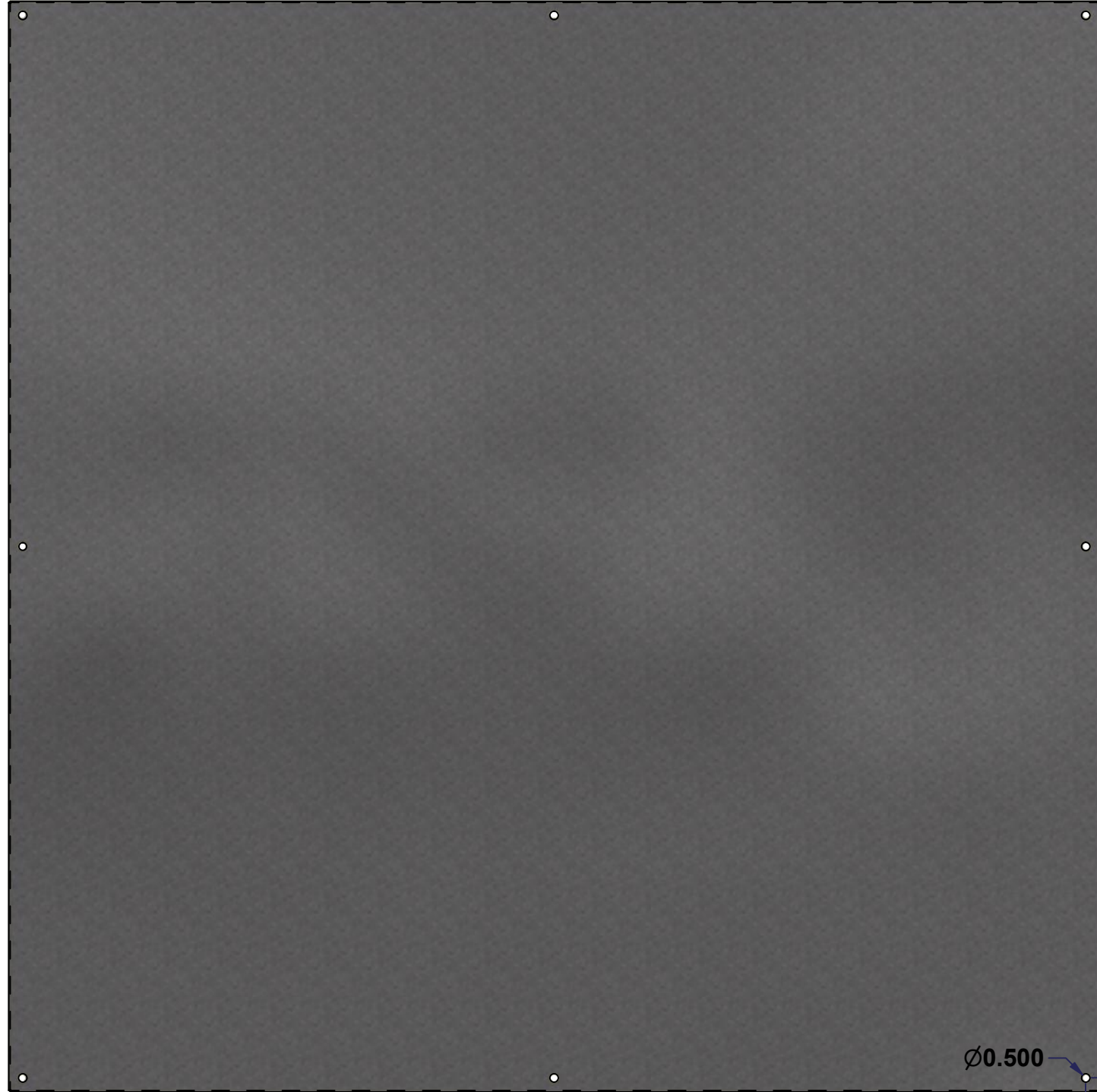
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Projection 		Customer Client
Drawn By Dessiné Par BoxCad: BoxCad		Date 3/10/2016
Material Matière 12 Ga Stainless Steel 304 (2.5mm)		
Color Couleur Unpainted	Finish Fini Brushed	
Description 5500SSDD 72" x 72" Flange Door		Detail Rev.
Part Number Numéro Pièce 5500SSDD727212FD		Rev. 18 0

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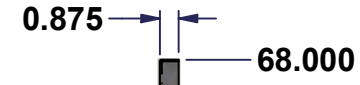
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TOP



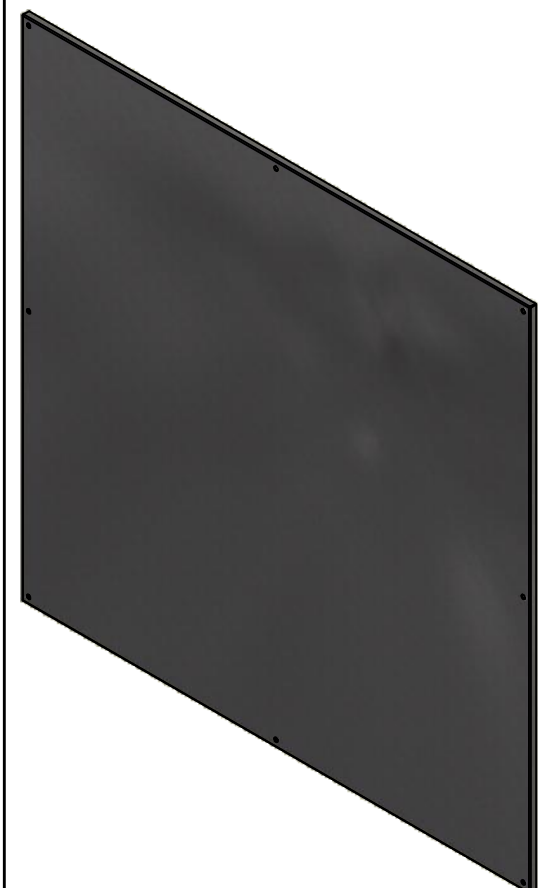
FRONT



RIGHT

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par



Isometric View

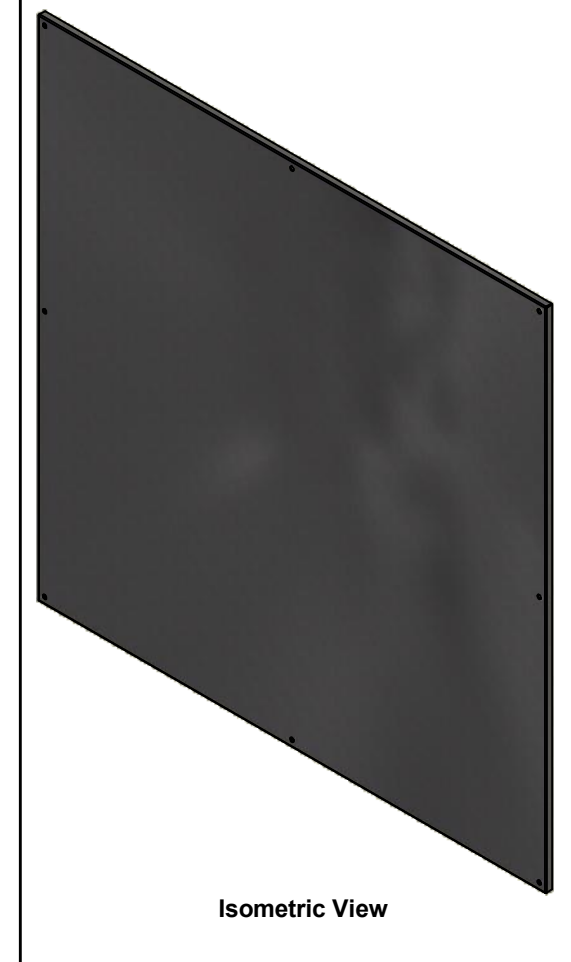


<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>	<p>Flatness Aplatissement</p> <p>Max 3.0mm</p>
	<p>Projection</p>
Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 04/11/2009
Material Matière 12 Ga Galvanized (2.5mm)	
Color Couleur Unpainted	Finish Fini Unpainted
Description 885 SP7272G Inner Panel	
Part Number Numéro Pièce 885SP7272G	Detail Rev.
Rev. 0	1 2


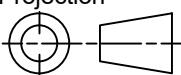
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No.	Revisions	Date	By/Par



Isometric View

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Customer Client		Projection 
Drawn By / Dessiné Par: BoxCad		Date: 04/11/2009
Material / Matière: 12 Ga Galvanized (2.5mm)		
Color / Couleur: Unpainted	Finish / Fini: Unpainted	
Description: 885 SP7272G Inner Panel		Detail Rev.
Part Number / Numéro Pièce: 885SP7272G		Rev. 0 / 2

Qty	Part Number	Rev	Description
1	885SP7272G-P	0	885 SP7272G Inner Panel Part
Parts List			