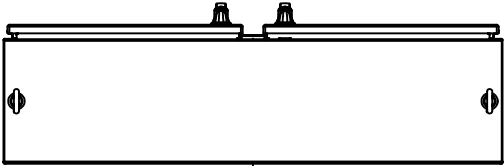


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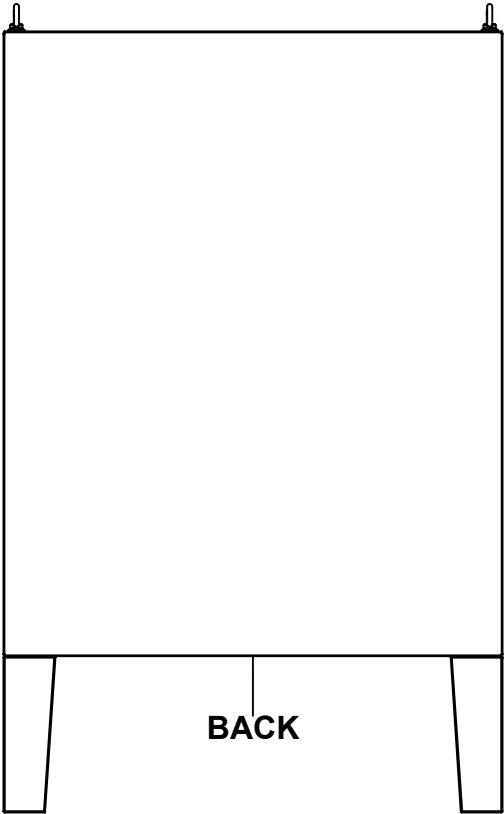
Tolerance ±1/32" unless otherwise specified

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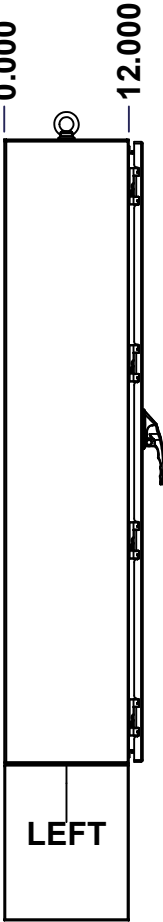
Tolérance ±1/32" sauf spécification contraire



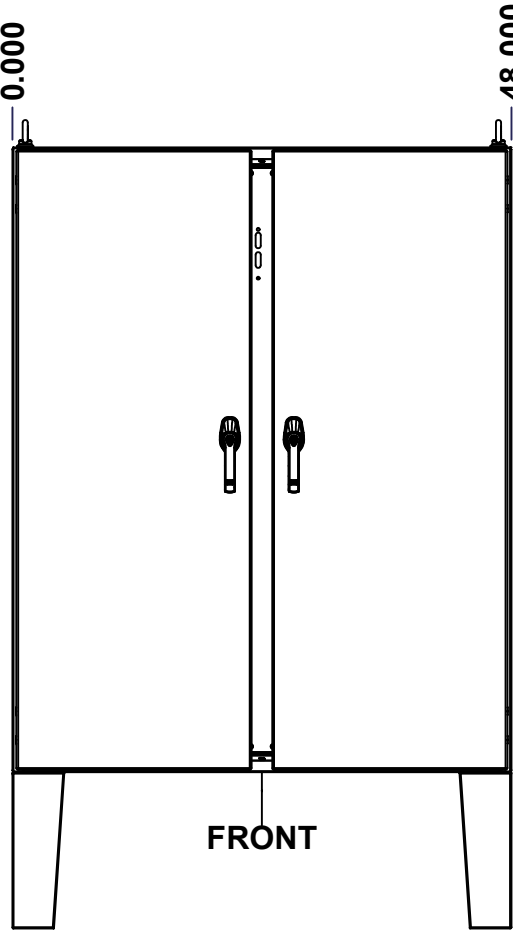
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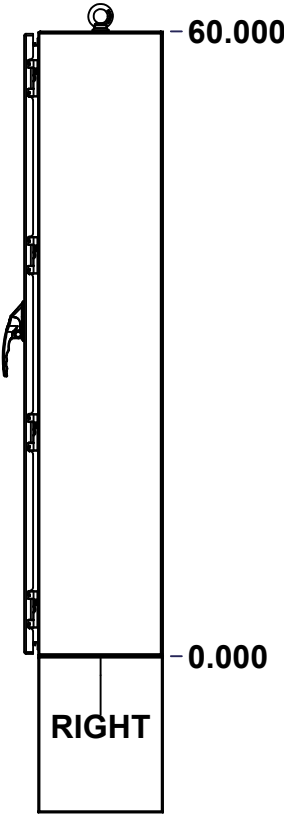
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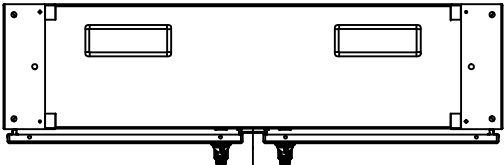
LEFT



FRONT

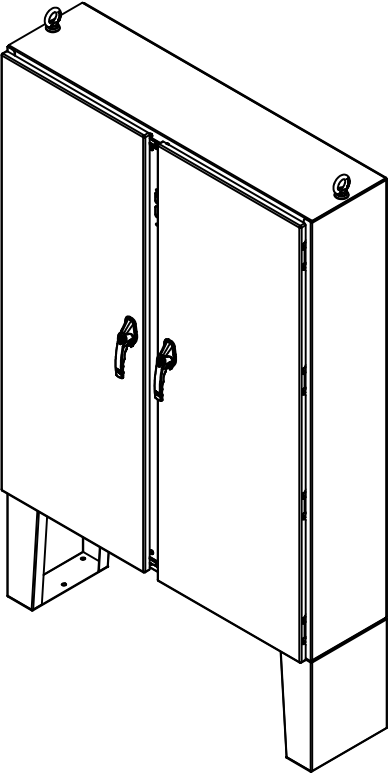


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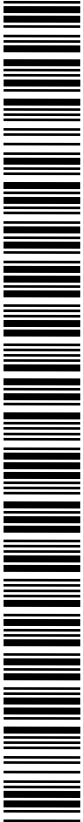


BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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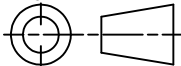


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 11/3/2014

Material
Matière

12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5500UCD 60" x 48" x 12" Assembly

Detail Rev.

Part Number
Numéro Pièce

5500UCD604812

Rev.

1

0

2

SEE BILL OF MATERIAL ON LAST PAGE

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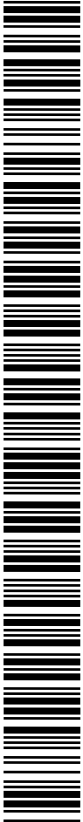
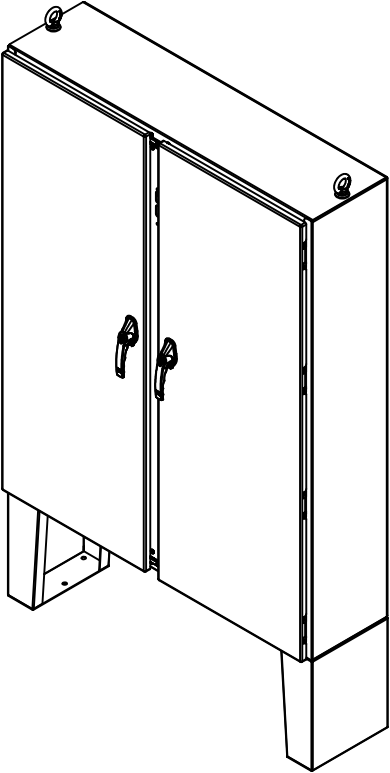
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 12/13 Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W Special handle sold separately (Kit)
7	C/W Eyebolts
8	C/W Mounting feet sold separately (Installed)
9	C/W Struts installed (Included)

No.	Revisions	Date	By/Par



Isometric View

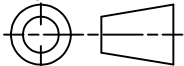


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 11/3/2014	
Material Matière		12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5500UCD 60" x 48" x 12" Assembly			Detail Rev.
Part Number Numéro Pièce			Rev. 2
5500UCD604812			0

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	5500UCD604812MF	0	885 MFHD 15" x 12" Mounting Feet
1	880INTI	2	880 INTI - Interlock Post Kit
1	880EB14	2	Eye Bolt M14 (Pack of 2)
8	STK-Q-07320	0	Flange Lock Nut M10
1	885SP6048G	0	885 SP6048G Inner Panel
6	STK-Q-07620	0	M10 Plastic Spacer 0.875"
1	5500UCD604812FD	0	5500UCD 60" x 48" Lock Door
1	5500UCD604812LD	0	5500UCD 60" x 48" Flange Door
1	5500UCD604812B	0	5500UCD 60" x 48" x 12" Body
2	5500UCD604812GP	0	5500UCD Gland Plate
8	STK-Q-04050-10	8	M6 x 10mm Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

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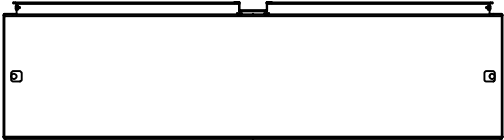
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Tolerance ±1/32" unless otherwise specified

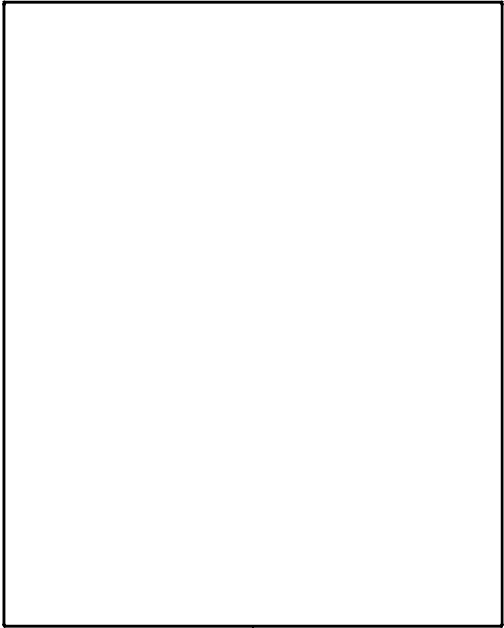
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Tolérance ±1/32" sauf spécification contraire

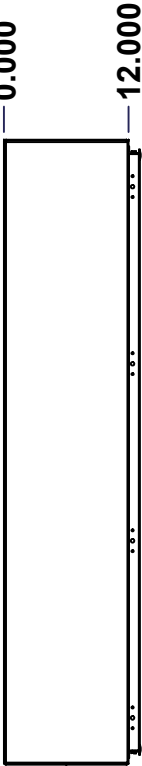
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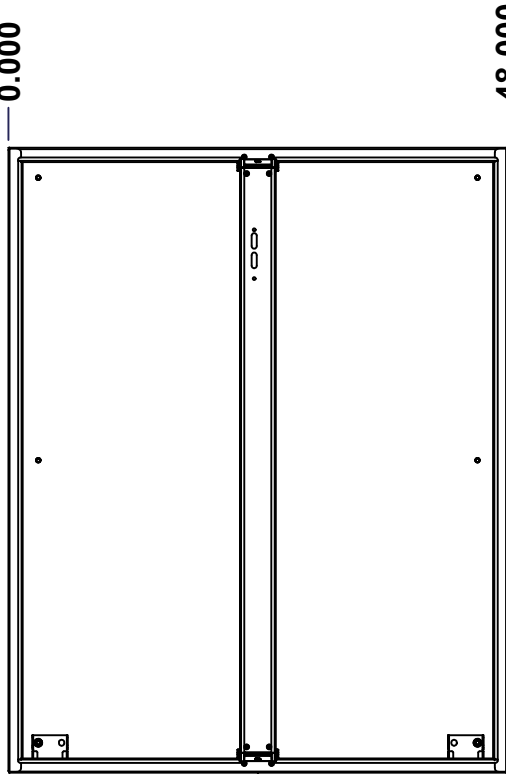
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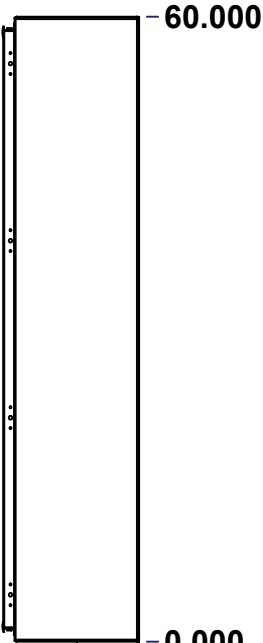
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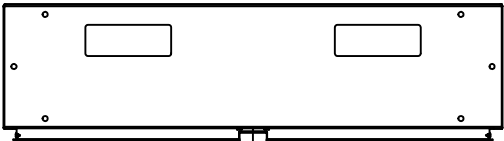
LEFT



FRONT



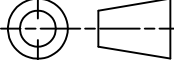
RIGHT



BOTTOM

No.	Revisions	Date	By/Par

Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 11/3/2014	
Material Matière		12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur		Asa-61 Grey	Finish Finis Smooth
Description 5500UCD 60" x 48" x 12" Body			Detail Rev.
Part Number Numéro Pièce		Rev.	1 2
5500UCD604812B		0	

SEE BILL OF MATERIAL ON LAST PAGE

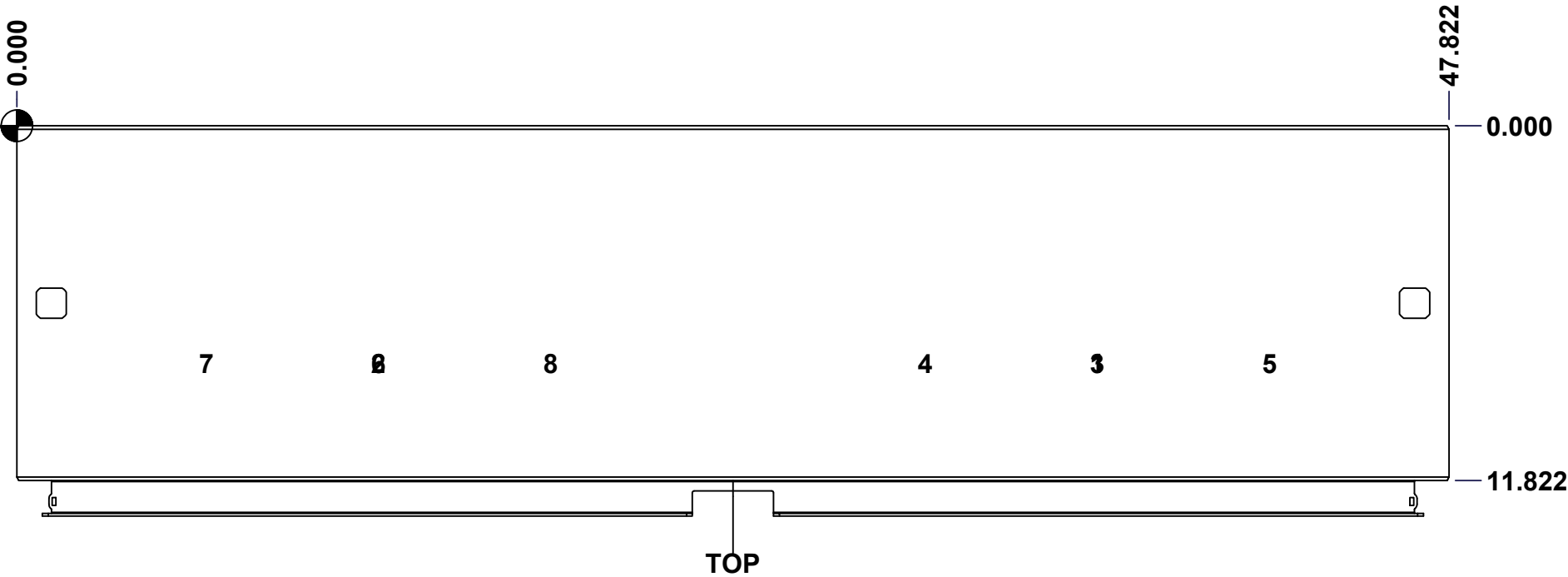
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	35.911	7.911	Struts CR400 17.500" (Inside)
2	11.911	7.911	Struts CR400 17.500" (Inside)
3	35.911	7.911	STUDS M6 x 10mm (Inside)
4	30.161	7.911	STUDS M6 x 10mm (Inside)
5	41.661	7.911	STUDS M6 x 10mm (Inside)
6	11.911	7.911	STUDS M6 x 10mm (Inside)
7	6.161	7.911	STUDS M6 x 10mm (Inside)
8	17.661	7.911	STUDS M6 x 10mm (Inside)



	Description		Status	
	5500UCD 60" x 48" x 12" Body		Released	
	Part Number Numéro Pièce		Rev.	2 7
5500UCD604812B		0		

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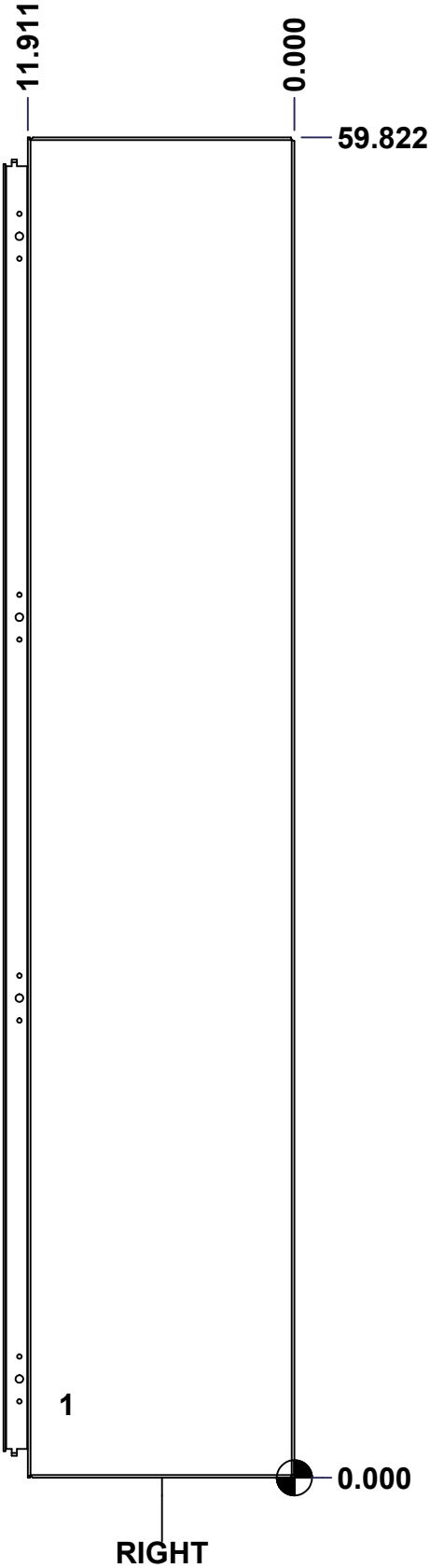
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.411	3.286	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5500UCD 60" x 48" x 12" Body	Released	
	Part Number Numéro Pièce	Rev.	3
	5500UCD604812B	0	7

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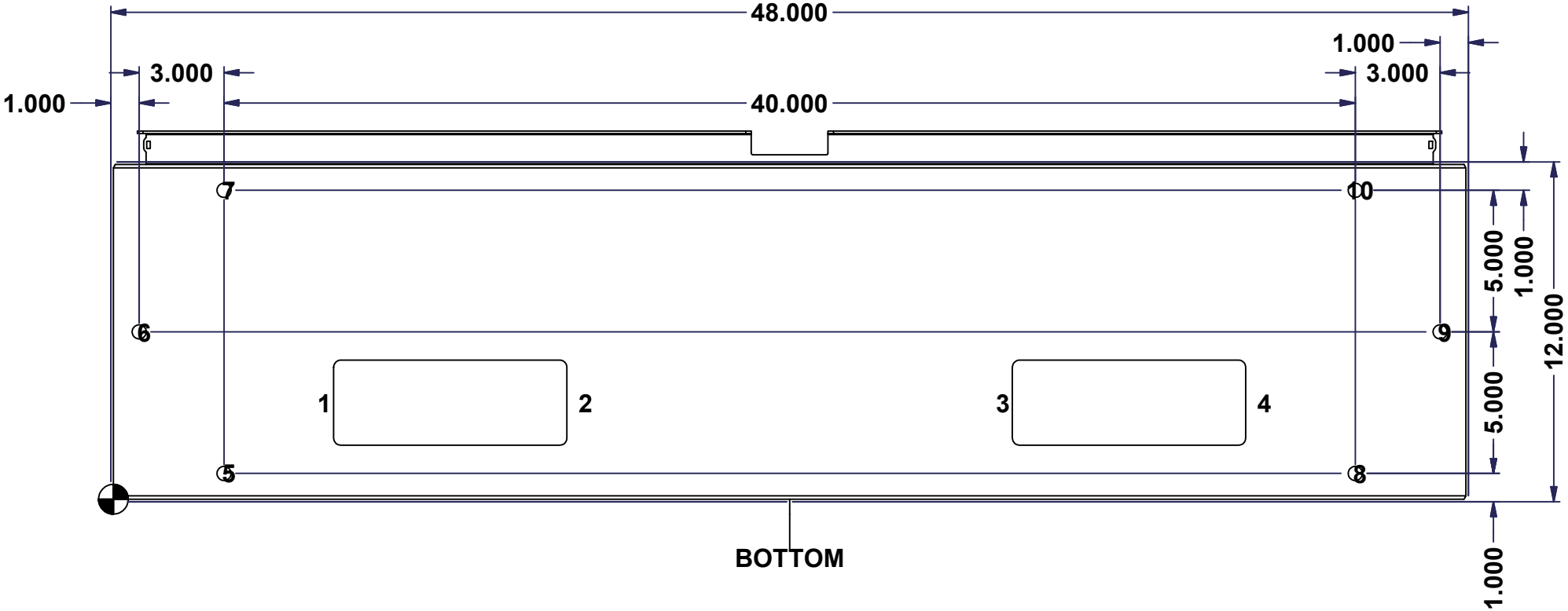
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.286	3.411	GP STUD M6 x 16mm (Inside)
2	16.536	3.411	GP STUD M6 x 16mm (Inside)
3	31.286	3.411	GP STUD M6 x 16mm (Inside)
4	40.536	3.411	GP STUD M6 x 16mm (Inside)
-----	-----	-----	-----
5	3.911	0.911	RND Ø0.500
6	0.911	5.911	RND Ø0.500
7	3.911	10.911	RND Ø0.500
8	43.911	0.911	RND Ø0.500
9	46.911	5.911	RND Ø0.500
10	43.911	10.911	RND Ø0.500



BOTTOM

	Description		Status	
	5500UCD 60" x 48" x 12" Body		Released	
	Part Number Numéro Pièce 5500UCD604812B		Rev. 0	4 7

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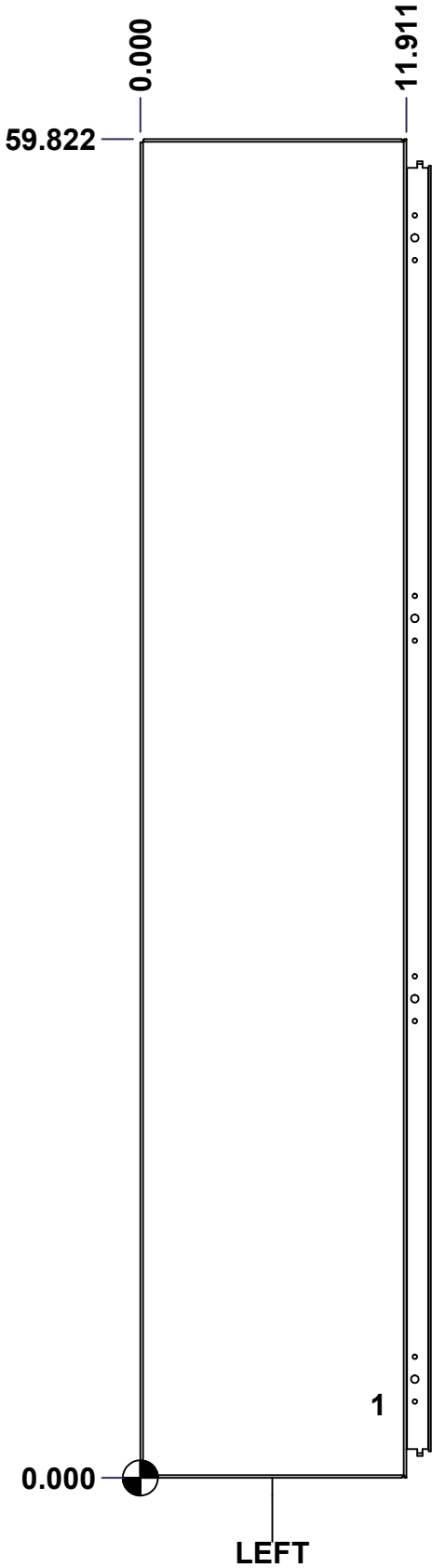
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.411	3.286	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5500UCD 60" x 48" x 12" Body	Released	
	Part Number Numéro Pièce	Rev.	5
	5500UCD604812B	0	7

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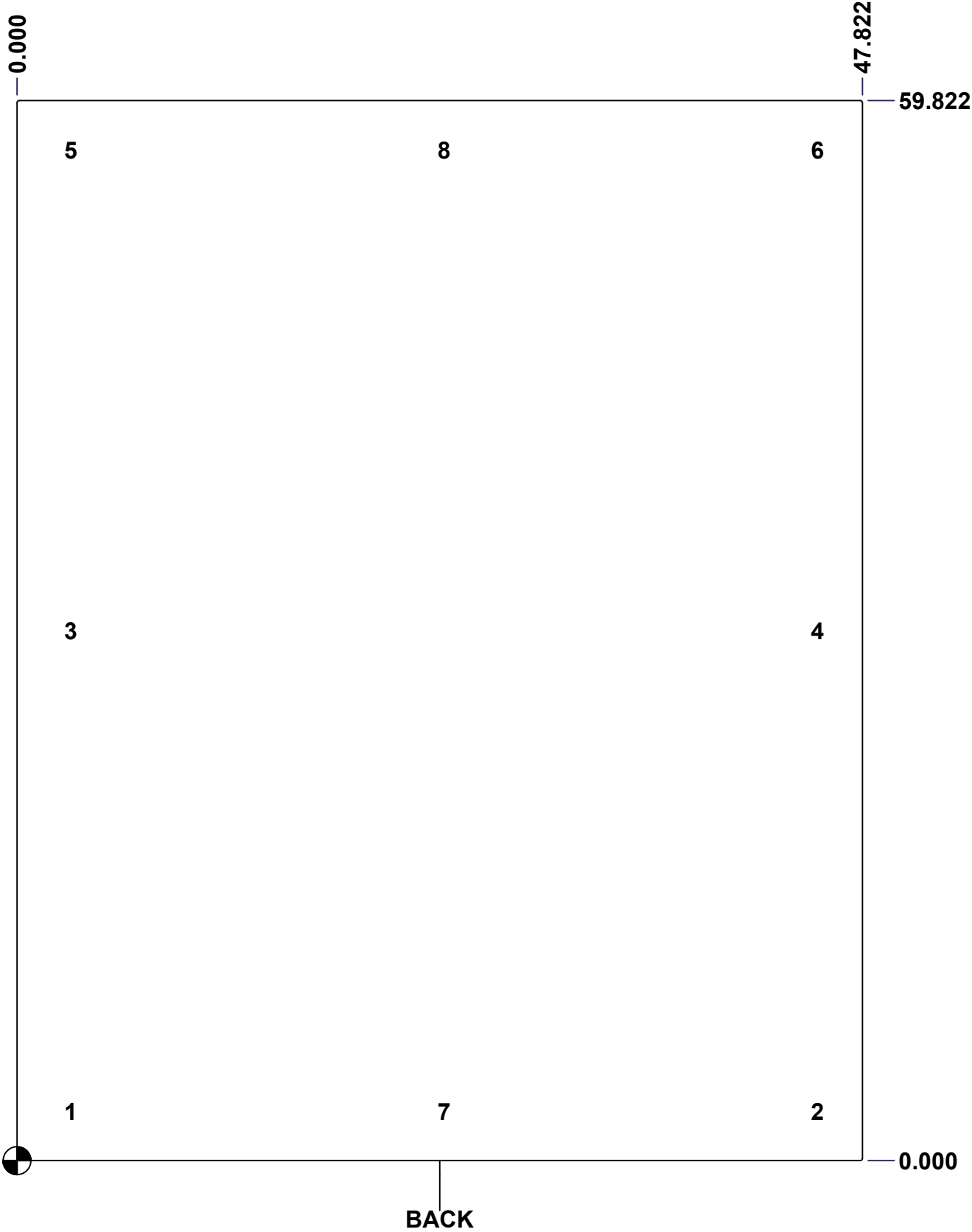
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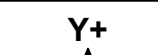
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.786	2.786	IP STUD M10 x 40mm (Inside)
2	45.036	2.786	IP STUD M10 x 40mm (Inside)
3	2.786	29.911	IP STUD M10 x 40mm (Inside)
4	45.036	29.911	IP STUD M10 x 40mm (Inside)
5	2.786	57.036	IP STUD M10 x 40mm (Inside)
6	45.036	57.036	IP STUD M10 x 40mm (Inside)
7	23.911	2.786	IP STUD M10 x 40mm (Inside)
8	23.911	57.036	IP STUD M10 x 40mm (Inside)



	Description		Status	
	5500UCD 60" x 48" x 12" Body		Released	
	Part Number Numéro Pièce		Rev.	6
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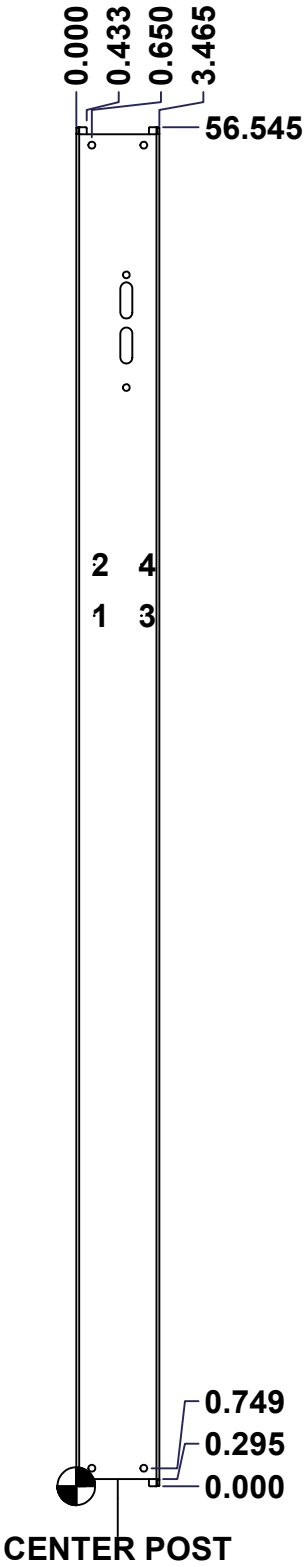
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - CENTER VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.748	36.220	INTERLOCK STUD M6 x 16mm (Inside)
2	0.748	38.346	INTERLOCK STUD M6 x 16mm (Inside)
3	2.717	36.220	INTERLOCK STUD M6 x 16mm (Inside)
4	2.717	38.346	INTERLOCK STUD M6 x 16mm (Inside)



	Description		Status	
	5500UCD 60" x 48" x 12" Body		Released	
	Part Number Numéro Pièce		Rev.	6
	5500UCD604812B		0	7

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

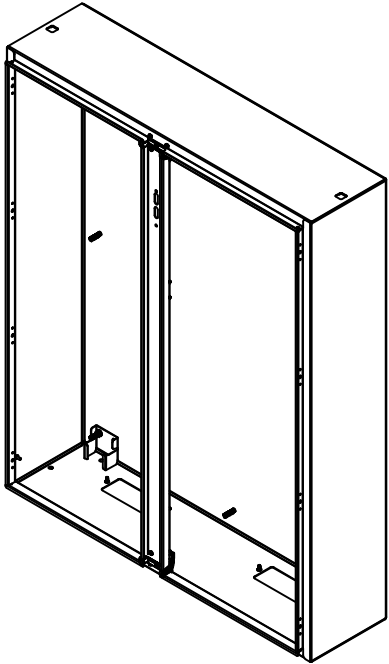
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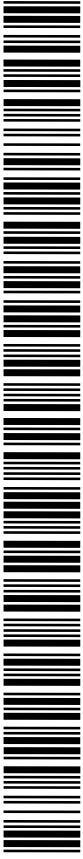
Revisions

Date

By/Par



Isometric View



6

STK-Q-16030

0

Stud M6 x 10mm

6

STK-Q-07220

1

M6 Nylon Insert Lock Nut

1

STK-P-02400S

0

Powder Paint (Asa-61 Grey / Smooth)

4

STK-Q-16055

1

M6 x 18mm Stud (No Paint Cap Required)

1

STK-A-75454

3

Center Post - Sealing Block with Latch Assembly (Large)

1

5500UCD604812CP-P

0

5500UCD 60" Center Post Part

2

STK-Q-07320

0

Flange Lock Nut M10

2

STK-Q-07618

1

5500 Series Inner Panel Support Bracket

8

STK-Q-16100

0

Stud M10 x 40mm

1

5500UCD604812BT-P

0

5500UCD 48" x 12" Bottom Part

1

5500UCD604812T-P

0

5500UCD 48" x 12" Top Part

1

5500UCD604812RS-P

0

5500UCD 60" x 48" Right Part

1

5500UCD604812LS-P

0

5500UCD 60" x 48" Left Part

1

5500UCD604812B-P

0

5500UCD 60" x 48" Back Part

2

CR400MS_17.5

0

Commercial Roll Mild Steel (17.5in long)

6

STK-Q-16080

0

Ground Stud M6 x 16mm

Qty

Part Number

Rev

Description

Parts List



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Customer Client

Drawn By
Dessiné Par

Material
Matière

Color
Couleur

Description

Part Number
Numéro Pièce

Flatness
Aplatissement

Max 3.0mm

Projection

Date

Date 11/3/2014

12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Asa-61 Grey

Finish
Fini

Smooth

Detail Rev.

Rev.

2

2

BoxCad: BoxCad

5500UCD 60" x 48" x 12" Body

5500UCD604812B

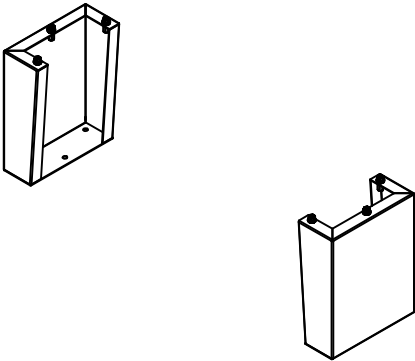
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Tolerance ±1/32" unless otherwise specified

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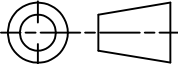
Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View



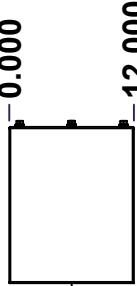
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 11/3/2014	
Material Matière		12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 885 MFHD 15" x 12" Mounting Feet			Detail Rev.
Part Number Numéro Pièce		Rev.	1 4
SEE BILL OF MATERIAL ON LAST PAGE		5500UCD604812MF	



TOP



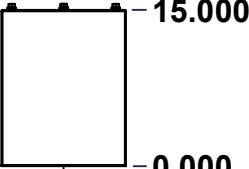
BACK



LEFT



FRONT



RIGHT

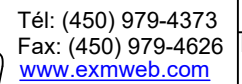


BOTTOM

No.	Revisions	Date	By/Par



Isometric View



Max 3.0mm

Date _____

Date	11/3/2014
------	-----------

12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Smooth

Detail Rev.

5500UCD604812MF

1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
1	5500UCD604812MFR-P	0	885 MFHD 15" x 12" Right Mounting Feet Part
1	5500UCD604812MFL-P	0	885 MFHD 15" x 12" Left Mounting Feet Part
1	STK-K-11600	2	885 MF Accessory Kit
Qty	Part Name	Rev	Description
Parts List			

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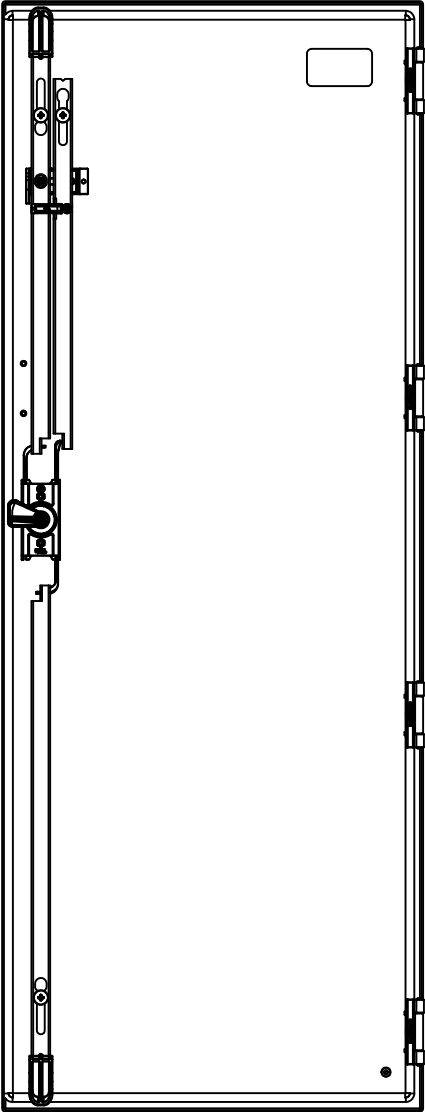
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Tolérance $\pm 1/32$ " sauf spécification contraire



TOP



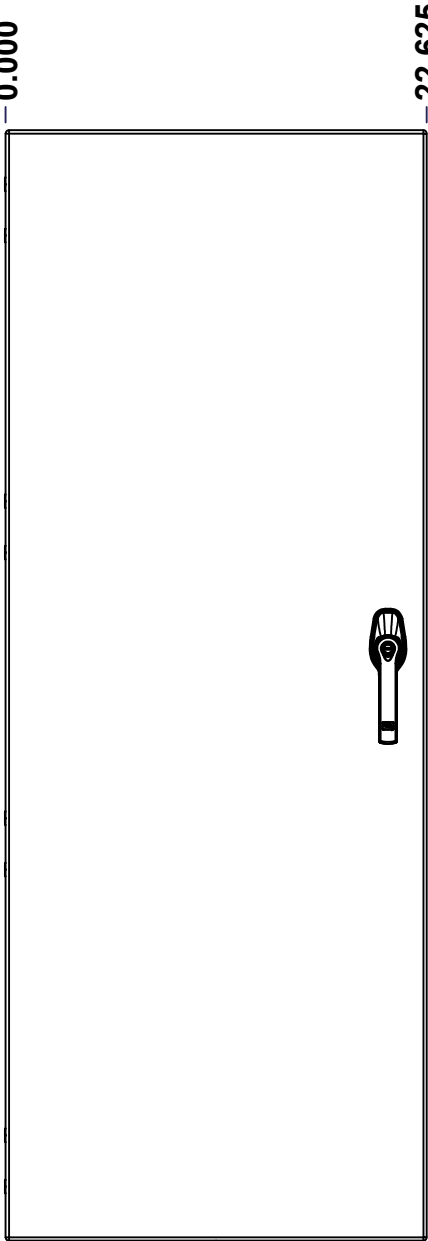
BACK



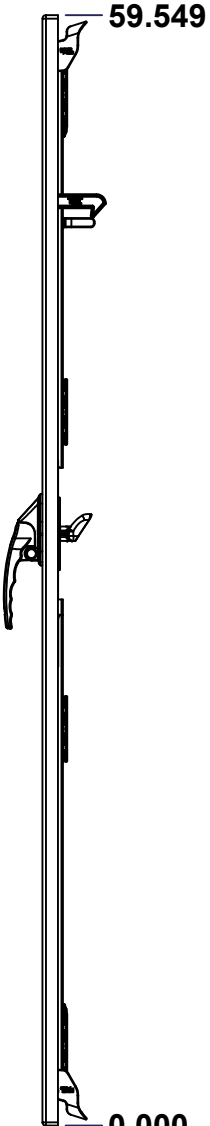
BOTTOM



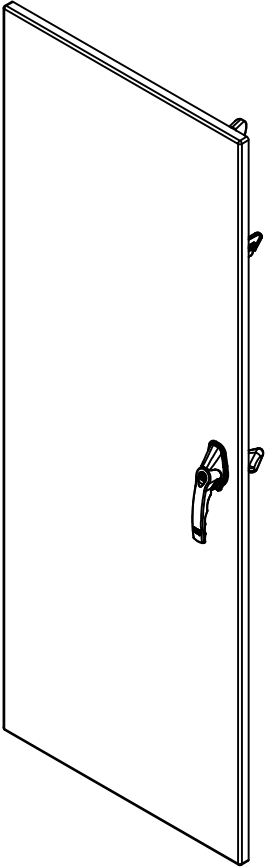
LEFT



FRONT



RIGHT



Isometric View

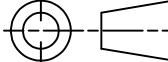


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client Date

Drawn By Dessiné Par BoxCad: BoxCad Date 11/3/2014

Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color Couleur Asa-61 Grey Finish Fini Smooth

Description 5500UCD 60" x 48" Flange Door Detail Rev.

Part Number Numéro Pièce 5500UCD604812LD Rev. 0 1 3

SEE BILL OF MATERIAL ON LAST PAGE

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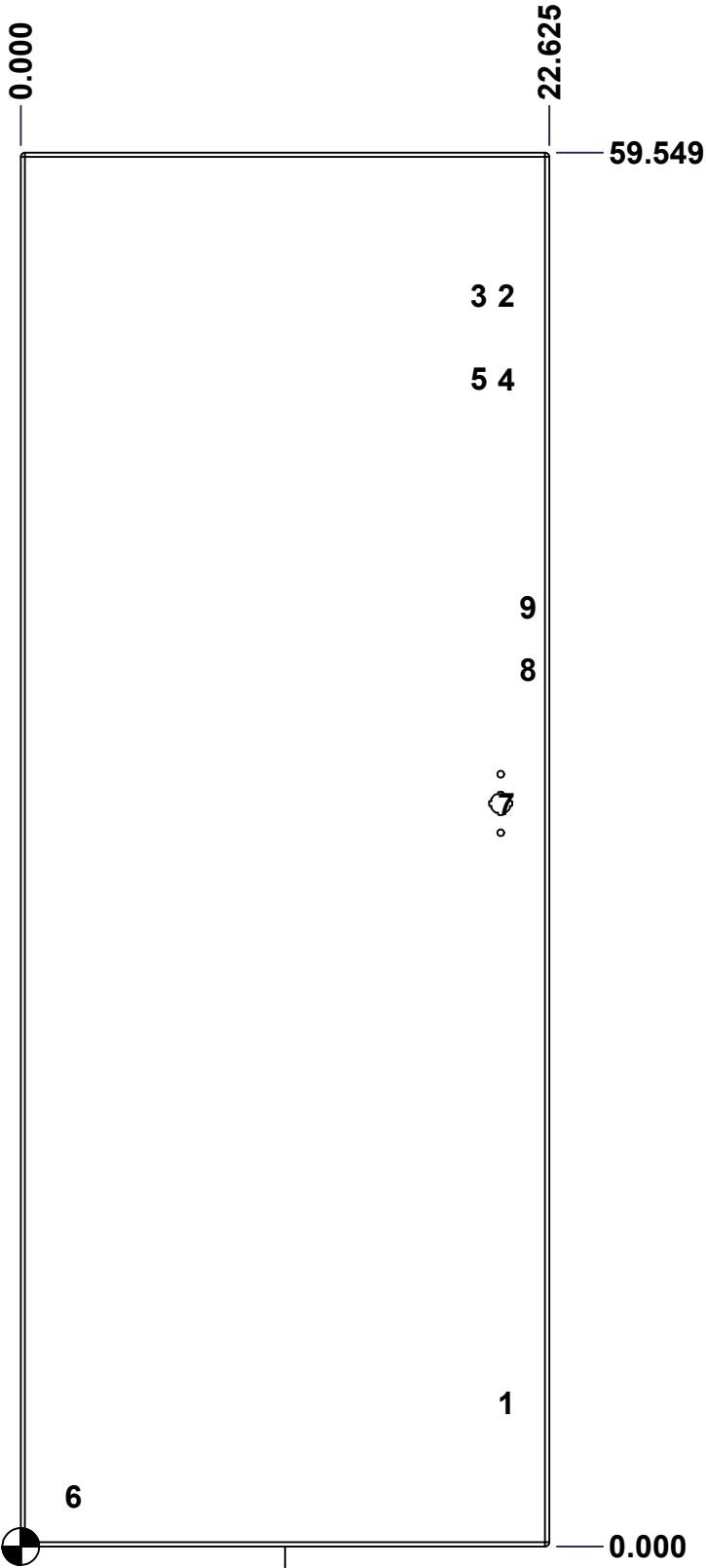
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5500UCD604812\5500UCD604812LD.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	20.544	6.118	STUD M6 x 18mm (Inside)
2	20.544	53.430	STUD M6 x 18mm (Inside)
3	19.357	53.430	STUD M6 x 18mm (Inside)
4	20.544	49.886	STUD M6 x 18mm (Inside)
5	19.357	49.886	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
6	2.000	2.118	GND STUD M6 x 16mm (Inside)
7	20.544	31.743	HANDLE 885 ESL2A-APHD @ 0.0°
8	21.475	37.445	STUDS M6 x 18mm (Inside)
9	21.475	40.123	STUDS M6 x 18mm (Inside)



FRONT

	Description		Status	
	5500UCD 60" x 48" Lock Door		(NULL)	
	Part Number Numéro Pièce 5500UCD604812LD		Rev. 0	2 3

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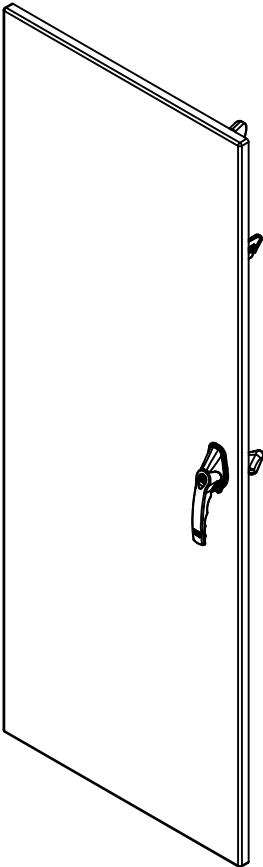
Tolerance ±1/32" unless otherwise specified

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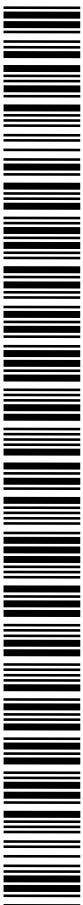
Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par

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Isometric View

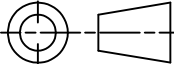


1	5500UCD604812DB_ESY	0	5500UCD 60" Disconnect Defeater Bar
1	5500UCD604812CB	0	5500UCD 60" Closing Bar
1	5500UCD604812CB_ESY	0	5500UCD 60" Disconnect Closing Bar
1	STK-K-03895-36	3	Gearbox Clockwise Assembly (Grip 36mm)
1	885ESL2A-APHD	0	885 ESL2A-APHD - Zinc Die Cast L-Handle Padlockable Assy - Slot Cylinder
1	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-Q-07220	1	M6 Nylon Insert Lock Nut
1	5500UCD604812LDG	0	5500UCD 60" x 48" Lock Door Gasket
1	STK-Q-13060	1	M6 Flat Washer
1	STK-Q-46600	3	5500 ESY Disconnect Door Hook
1	5500UCD604812LD-P	0	5500UCD 60" x 48" Lock Door Part
4	STK-K-09860	7	Cabinet Hinge with Captive Pins
7	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
Qty	Part Name	Rev	Description
Parts List			



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Customer Client
Date
Drawn By
Dessiné Par BoxCad: BoxCad
Date 11/3/2014
Material
Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)
Color
Couleur Asa-61 Grey
Finish
Fini Smooth
Description
5500UCD 60" x 48" Flange Door
Detail Rev.
Part Number
Numéro Pièce
5500UCD604812LD

Flatness
Aplatissement
Max 3.0mm
Projection


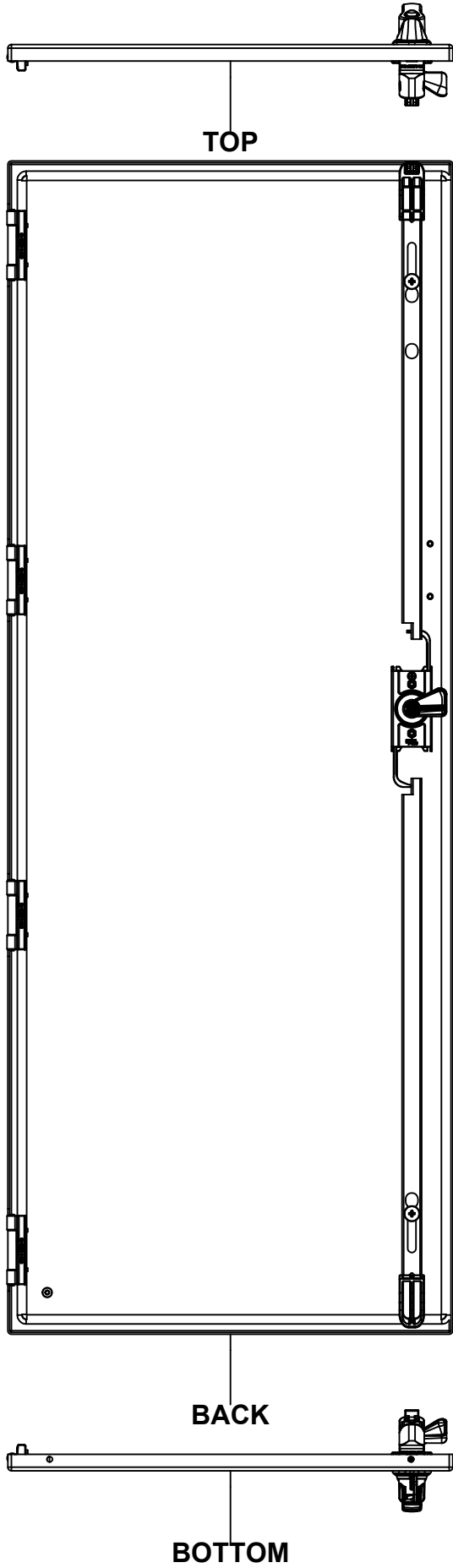
Rev. 3
0
3

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Tolerance $\pm 1/32"$ unless otherwise specified

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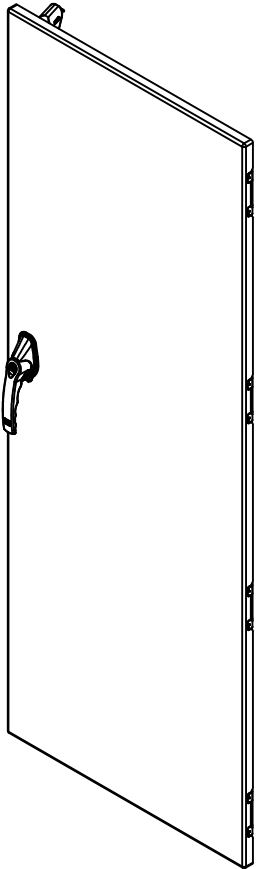
Tolérance $\pm 1/32"$ sauf spécification contraire



0.000
0.835
LEFT

22.625
0.000
FRONT

59.549
0.000
RIGHT



Isometric View



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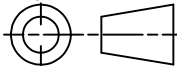


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

11/3/2014

Material
Matière

12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5500UCD 60" x 48" Lock Door

Detail Rev.

Part Number
Numéro Pièce

5500UCD604812FD

Rev.

1

0

3

SEE BILL OF MATERIAL ON LAST PAGE

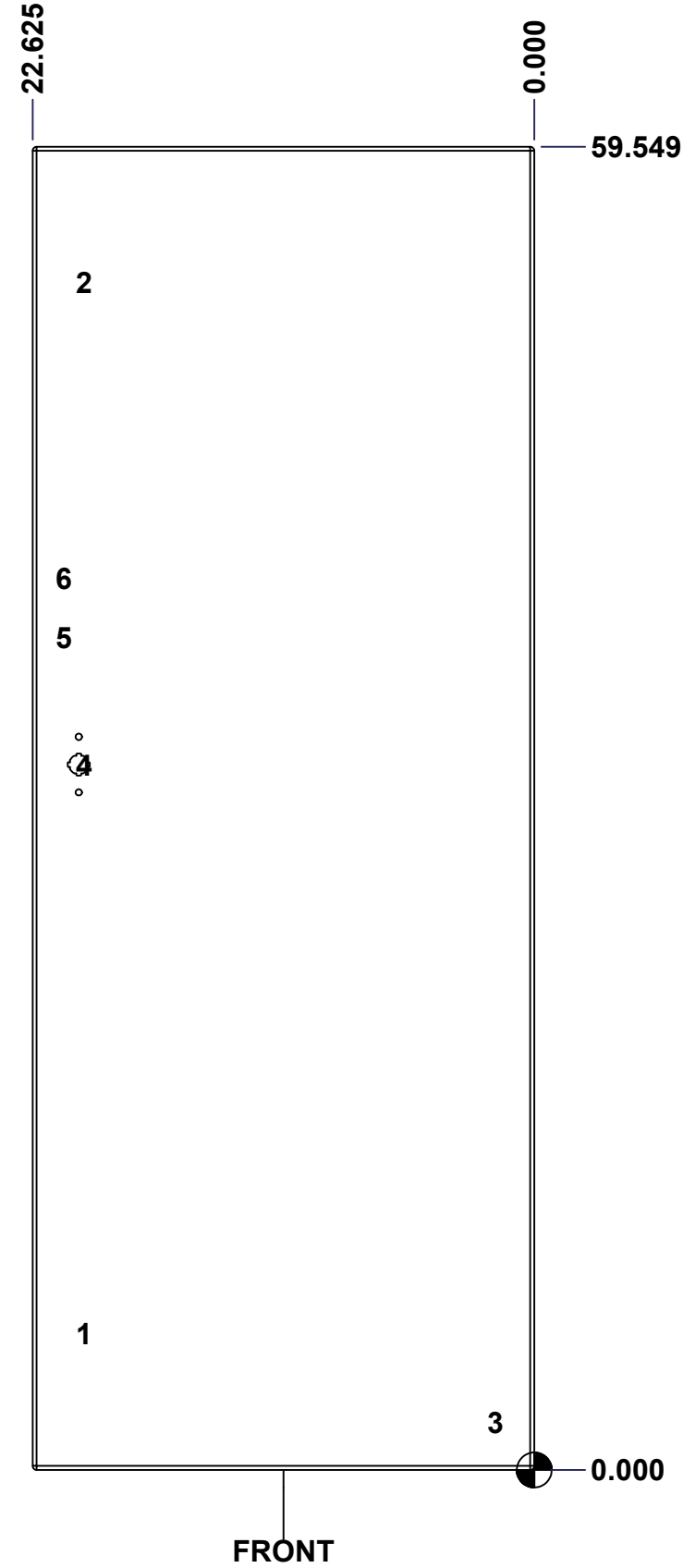
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	20.544	6.118	CLOSING BAR GUIDE (Inside)
2	20.544	53.430	CLOSING BAR GUIDE (Inside)
-----	-----	-----	-----
3	2.000	2.118	GND STUD M6 x 16mm (Inside)
4	20.544	31.743	HANDLE 885 ESL2A-APHD @ 0.0°
5	21.475	37.445	STUDS M6 x 18mm (Inside)
6	21.475	40.123	STUDS M6 x 18mm (Inside)



FRONT

	Description		Status	
	5500UCD 60" x 48" Lock Door		(NULL)	
	Part Number Numéro Pièce 5500UCD604812FD		Rev. 0	2 3

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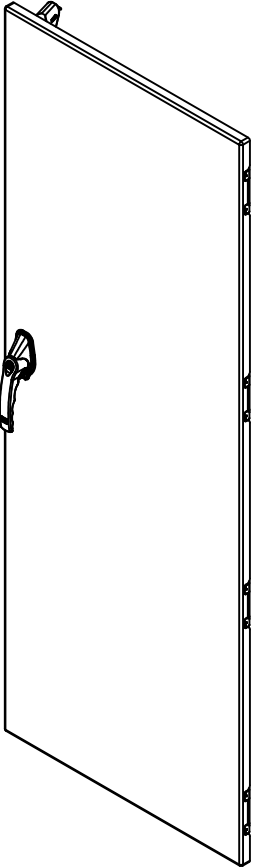
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor_Dwg\BoxCad\Result\5500UCD604812\5500UCD604812FD.idw

Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par

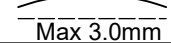
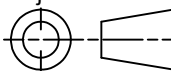


Isometric View





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Flatness
Aplatissement

Max 3.0mm
Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

11/3/2014

Material
Matière

12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5500UCD 60" x 48" Lock Door

Detail Rev.

Part Number
Numéro Pièce

5500UCD604812FD

Rev.

3

3

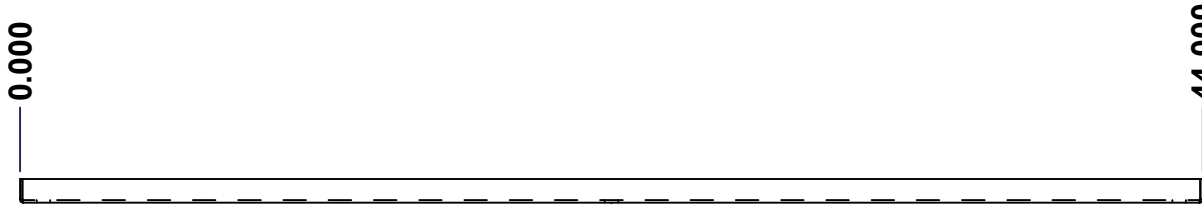
Qty	Part Name	Rev	Description
1	5500UCD604812CB	0	5500UCD 60" Closing Bar
1	5500UCD604812CB2ESY	0	5500UCD 60" Disconnect Closing Bar (Right)
1	STK-K-03980-36	12	Gearbox Counter Clockwise Assembly (Grip 36mm)
1	885ESL2A-APHD	0	885 ESL2A-APHD - Zinc Die Cast L-Handle Padlockable Assy - Slot Cylinder
1	5500UCD604812FDG	0	5500UCD 60" x 48" Flange Door Gasket
1	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	5500UCD604812FD-P	0	5500UCD 60" x 48" Lock Door Part
4	STK-K-09860	7	Cabinet Hinge with Captive Pins
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
Parts List			

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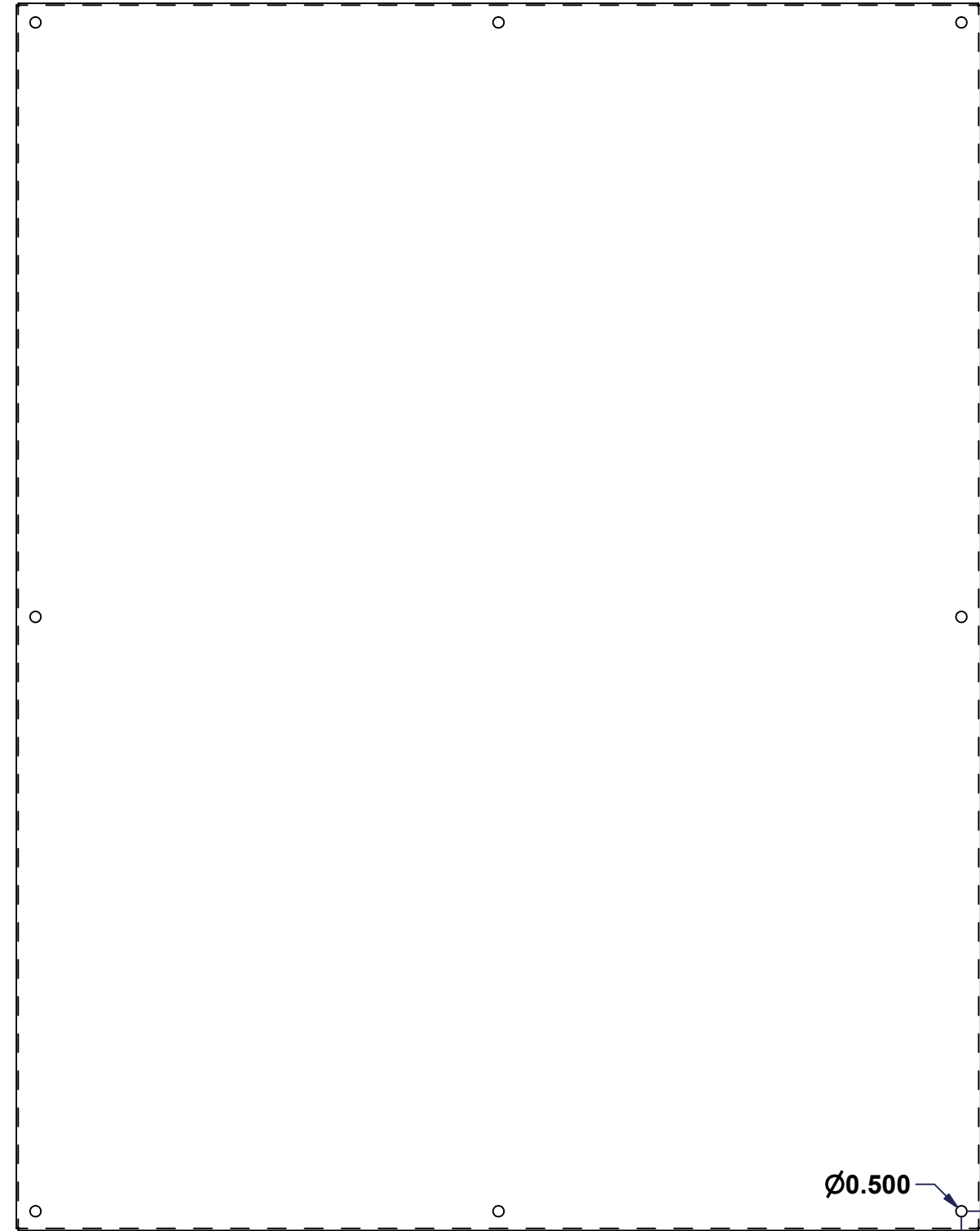
Tolerance ±1/32" unless otherwise specified

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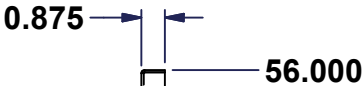
Tolérance ±1/32" sauf spécification contraire



TOP



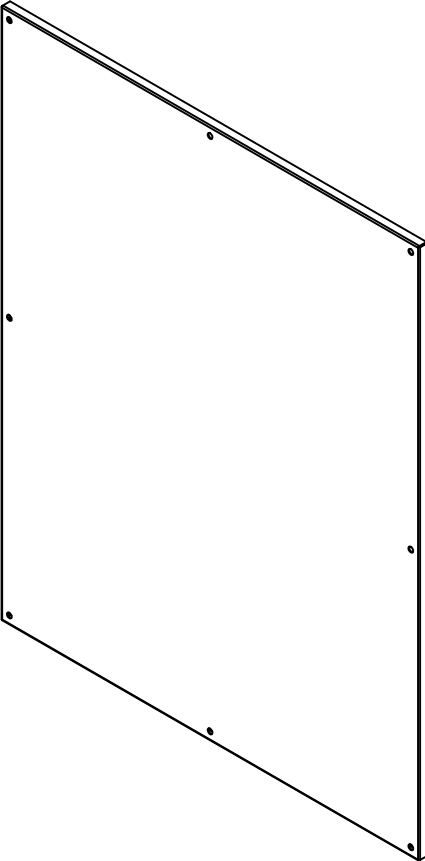
FRONT



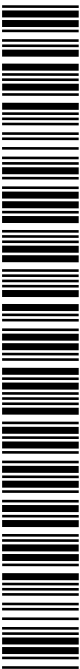
RIGHT

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par



Isometric View



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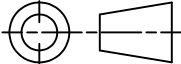


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		Date	
Color Couleur		Date	
Description		Detail Rev.	
Part Number Numéro Pièce		Rev.	

BoxCad

12 Ga H.R.P. & O. (2.5mm)

White RAL9003

Smooth

885 SP6048 Inner Panel

885SP6048

1

0

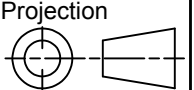
2



Flatness
Aplatissement



Max 3.0mm



Date 04/11/2009

Detail Rev.

2

2

1	STK-P-02401S	0	Powder Paint (White / Smooth)
1	885SP6048-P	0	885 SP6048 Inner Panel Part
Qty	Part Number	Rev	Description
Parts List			