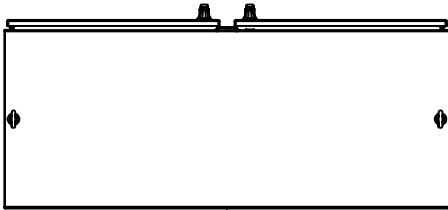


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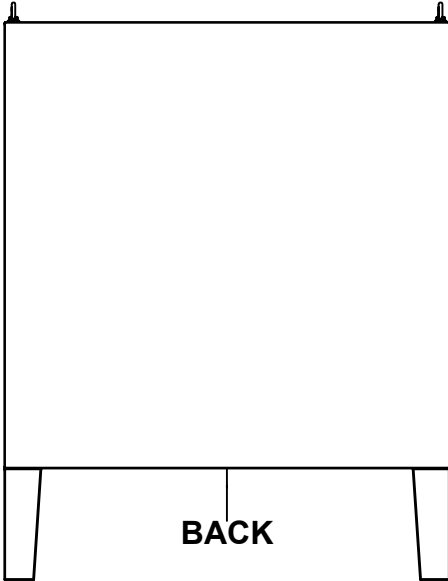
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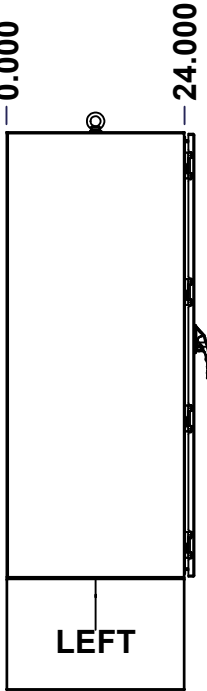
Tolérance ±1/32" sauf spécification contraire



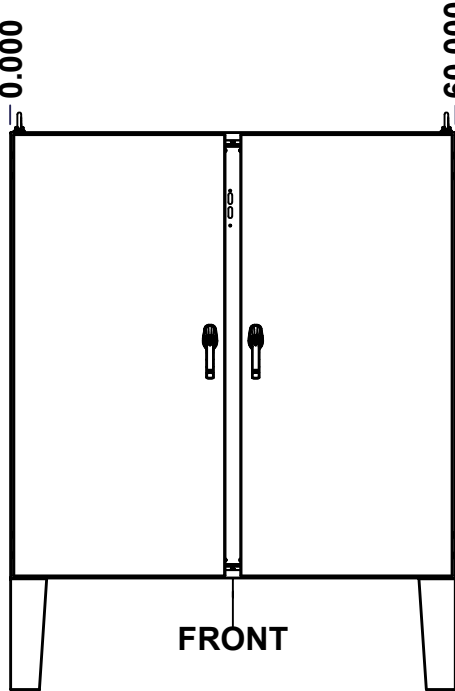
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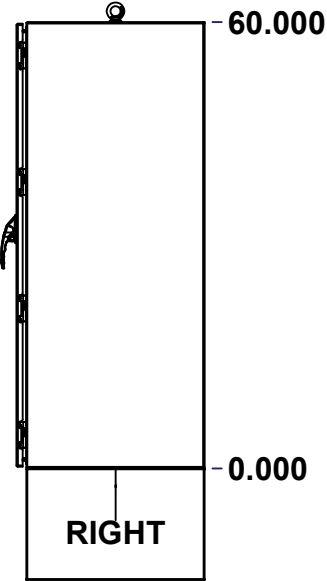
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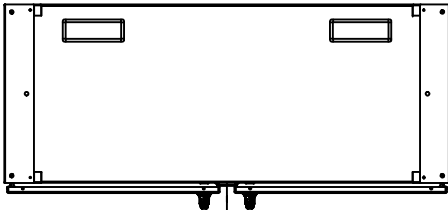
LEFT



FRONT

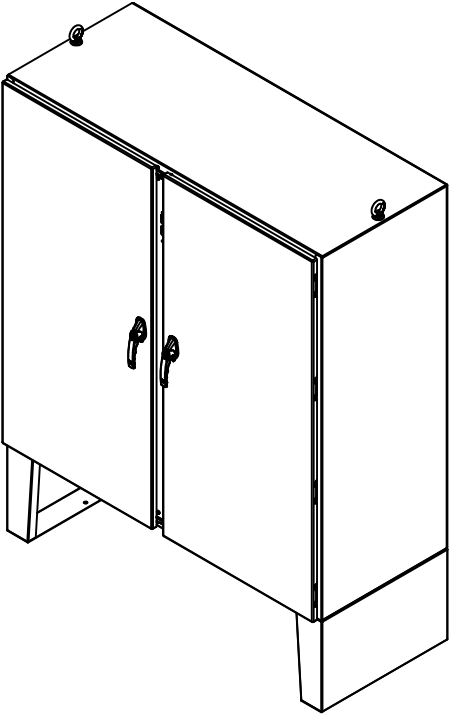


RIGHT

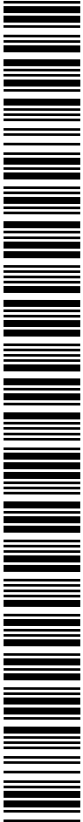


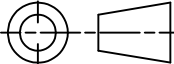
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 11/4/2014	
Material Matière		12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur		Asa-61 Grey	Finish Finis Smooth
Description 5500UCD 60" x 60" x 24" Assembly			Detail Rev.
Part Number Numéro Pièce		Rev.	1 2
5500UCD606024		0	

SEE BILL OF MATERIAL ON LAST PAGE

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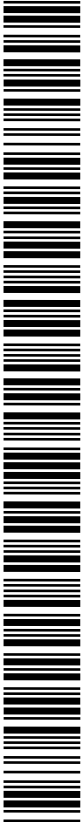
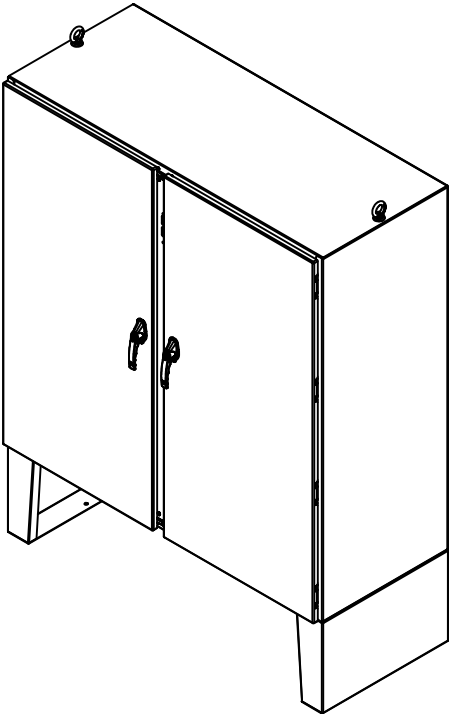
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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 12/13 Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W Struts installed (Included)
7	C/W Special handle sold separately (Kit)
8	C/W Eyebolts
9	C/W Mounting feet sold separately (Installed)

No.	Revisions	Date	By/Par



Isometric View

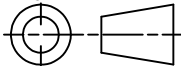


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 11/4/2014	
Material Matière		12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5500UCD 60" x 60" x 24" Assembly			Detail Rev.
Part Number Numéro Pièce			Rev. 2
5500UCD606024			0

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	5500UCD606024MF	0	885 MFHD 15" x 24" Mounting Feet
1	880INTI	2	880 INTI - Interlock Post Kit
1	880EB14	2	Eye Bolt M14 (Pack of 2)
8	STK-Q-07320	0	Flange Lock Nut M10
1	885SP6060G	0	885 SP6060G Inner Panel
6	STK-Q-07620	0	M10 Plastic Spacer 0.875"
1	5500UCD606024FD	0	5500UCD 60" x 60" Lock Door
1	5500UCD606024LD	0	5500UCD 60" x 60" Flange Door
1	5500UCD606024B	0	5500UCD 60" x 60" x 24" Body
2	5500UCD606024GP	0	5500UCD Gland Plate
8	STK-Q-04050-10	8	M6 x 10mm Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

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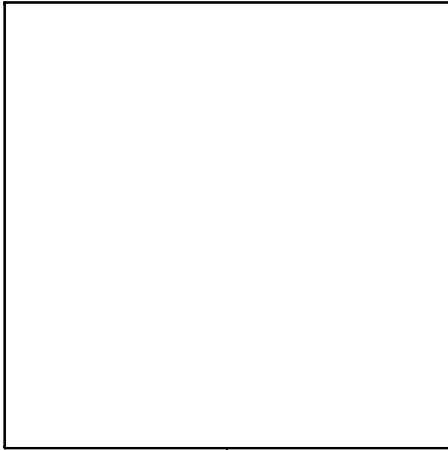
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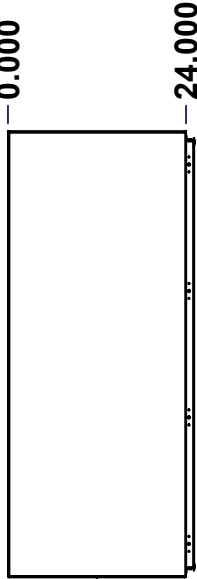
Tolérance ±1/32" sauf spécification contraire



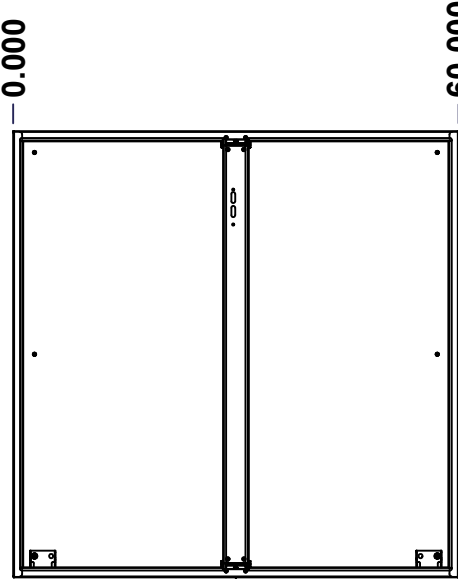
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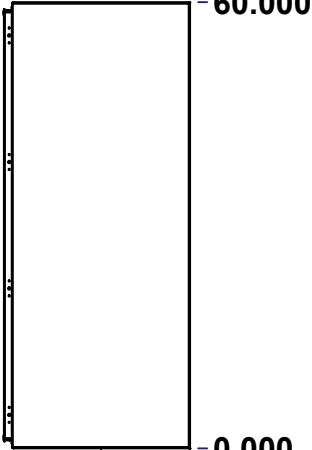
BACK



LEFT



FRONT

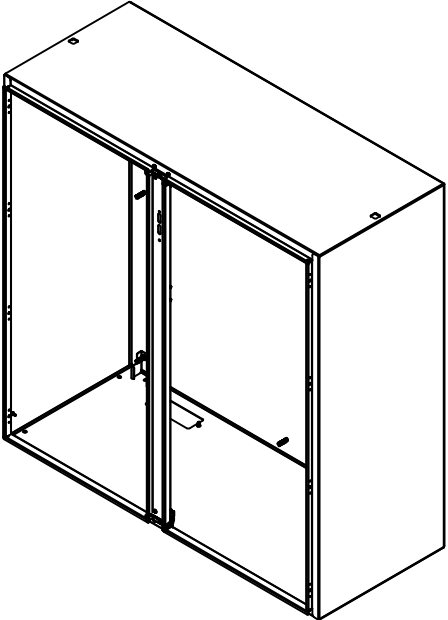


RIGHT

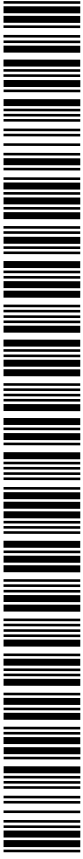


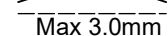
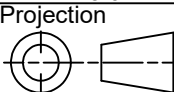
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 	
Customer Client				Date	
Drawn By Dessiné Par BoxCad: BoxCad				Date 11/4/2014	
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)					
Color Couleur Asa-61 Grey			Finish Fini Smooth		
Description 5500UCD 60" x 60" x 24" Body				Detail Rev.	
Part Number Numéro Pièce 5500UCD606024B				Rev. 0	1 2

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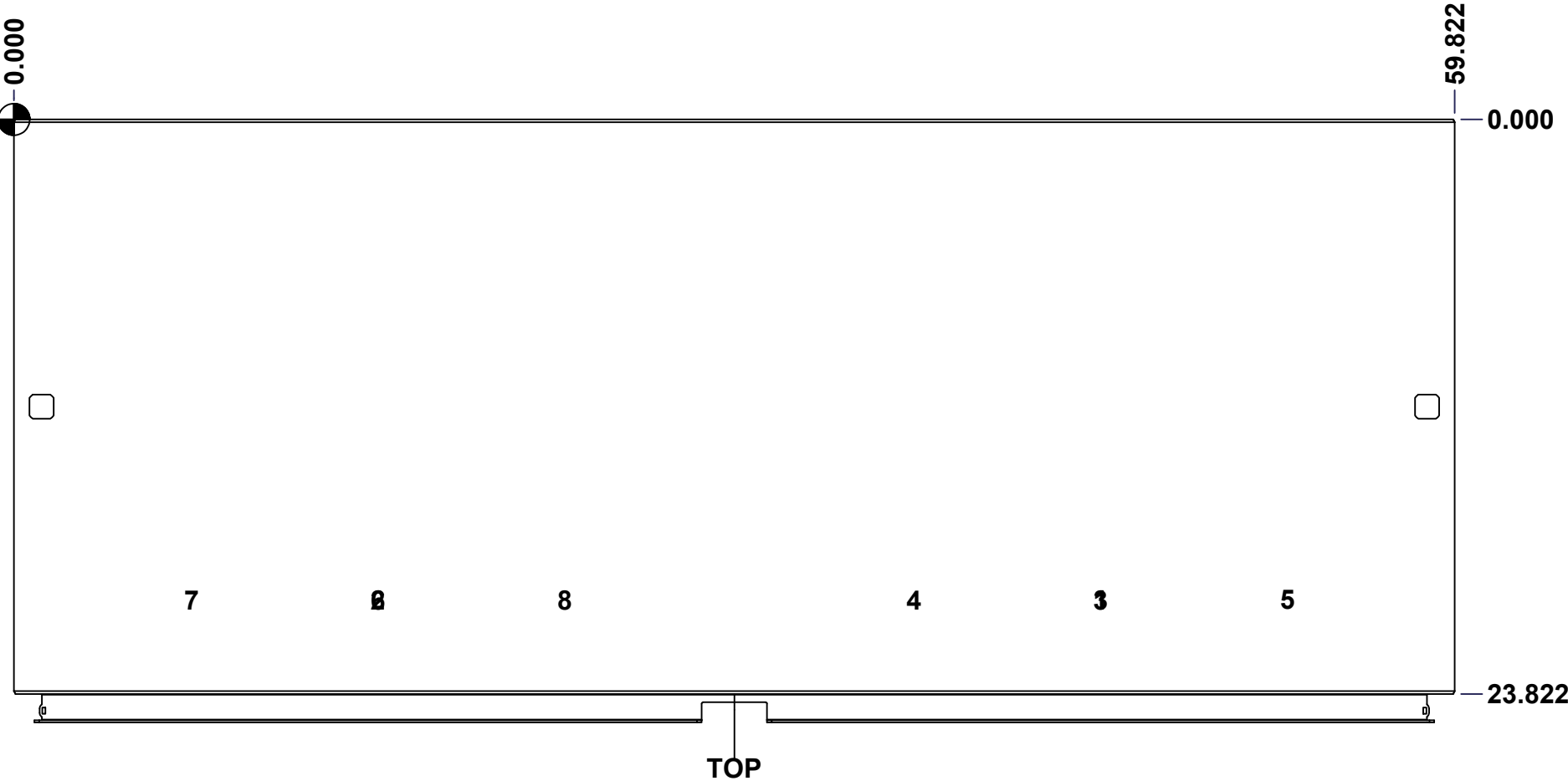
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	44.911	19.911	Struts CR400 21.500" (Inside)
2	14.911	19.911	Struts CR400 21.500" (Inside)
3	44.911	19.911	STUDS M6 x 10mm (Inside)
4	37.161	19.911	STUDS M6 x 10mm (Inside)
5	52.661	19.911	STUDS M6 x 10mm (Inside)
6	14.911	19.911	STUDS M6 x 10mm (Inside)
7	7.161	19.911	STUDS M6 x 10mm (Inside)
8	22.661	19.911	STUDS M6 x 10mm (Inside)



	Description		Status	
	5500UCD 60" x 60" x 24" Body		Released	
	Part Number Numéro Pièce		Rev.	2
	5500UCD606024B		0	7

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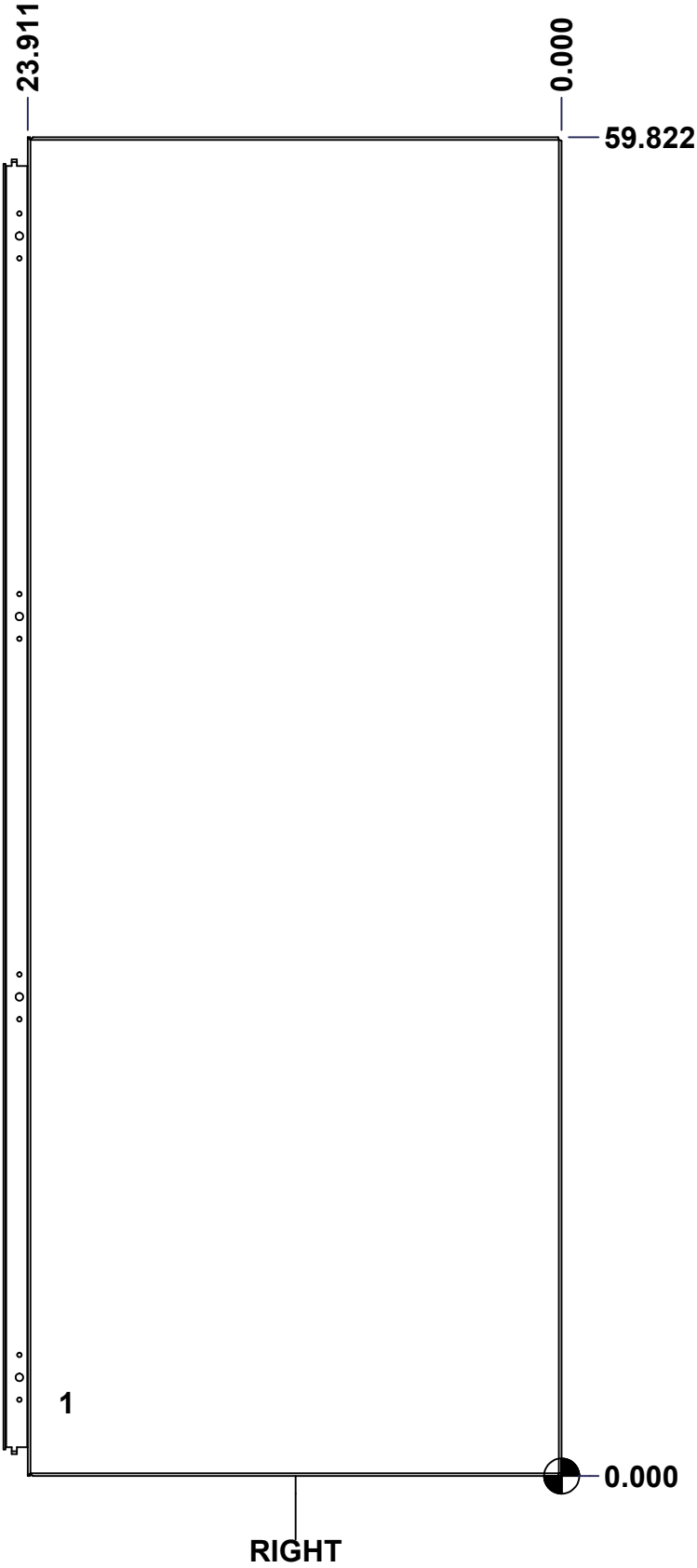
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	22.411	3.286	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5500UCD 60" x 60" x 24" Body	Released	
	Part Number Numéro Pièce	Rev.	3
	5500UCD606024B	0	7

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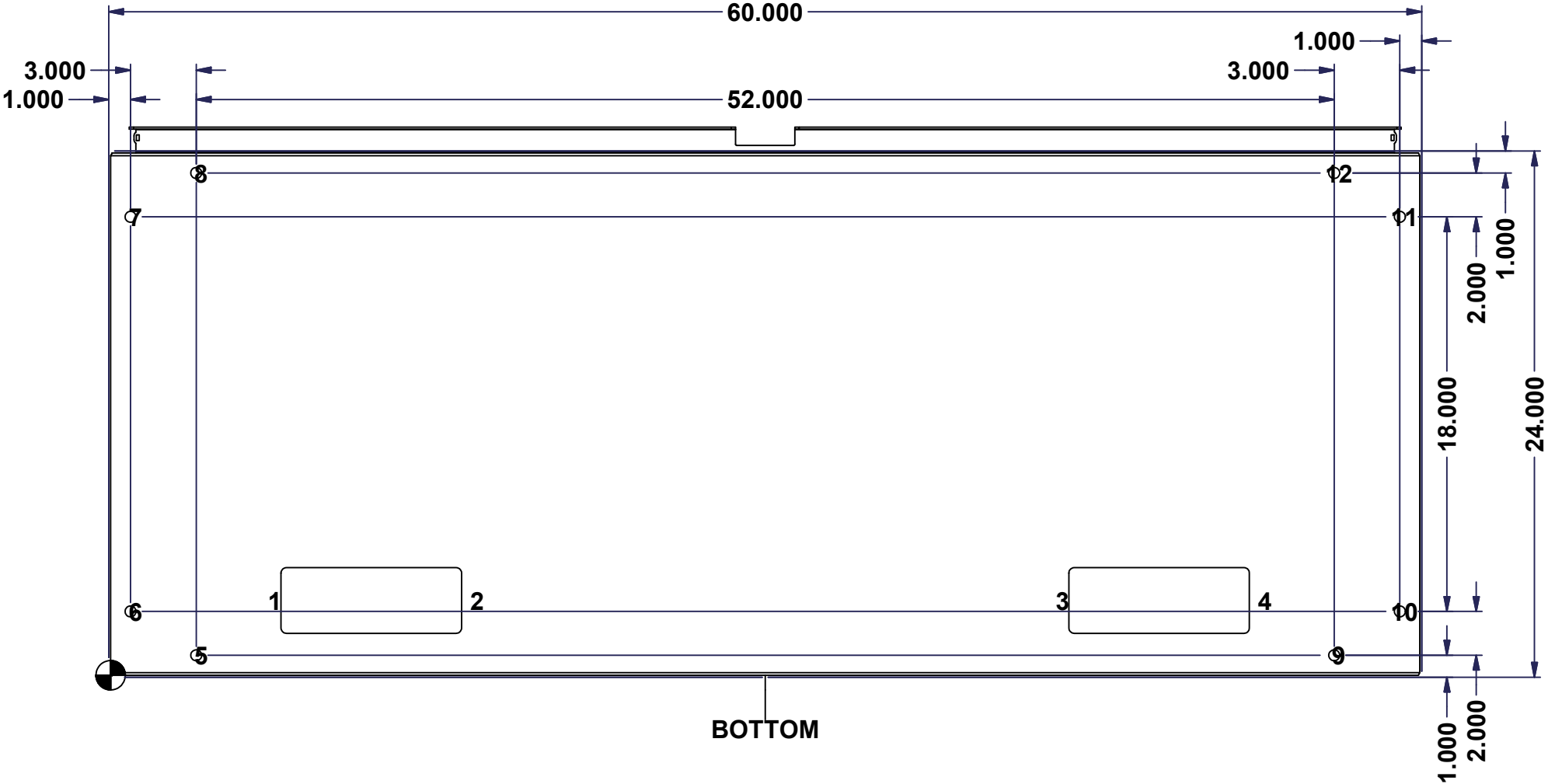
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.286	3.411	GP STUD M6 x 16mm (Inside)
2	16.536	3.411	GP STUD M6 x 16mm (Inside)
3	43.286	3.411	GP STUD M6 x 16mm (Inside)
4	52.536	3.411	GP STUD M6 x 16mm (Inside)
-----	-----	-----	-----
5	3.911	0.911	RND Ø0.500
6	0.911	2.911	RND Ø0.500
7	0.911	20.911	RND Ø0.500
8	3.911	22.911	RND Ø0.500
9	55.911	0.911	RND Ø0.500
10	58.911	2.911	RND Ø0.500
11	58.911	20.911	RND Ø0.500
12	55.911	22.911	RND Ø0.500



BOTTOM

	Description		Status	
	5500UCD 60" x 60" x 24" Body		Released	
	Part Number Numéro Pièce 5500UCD606024B		Rev. 0	4 7

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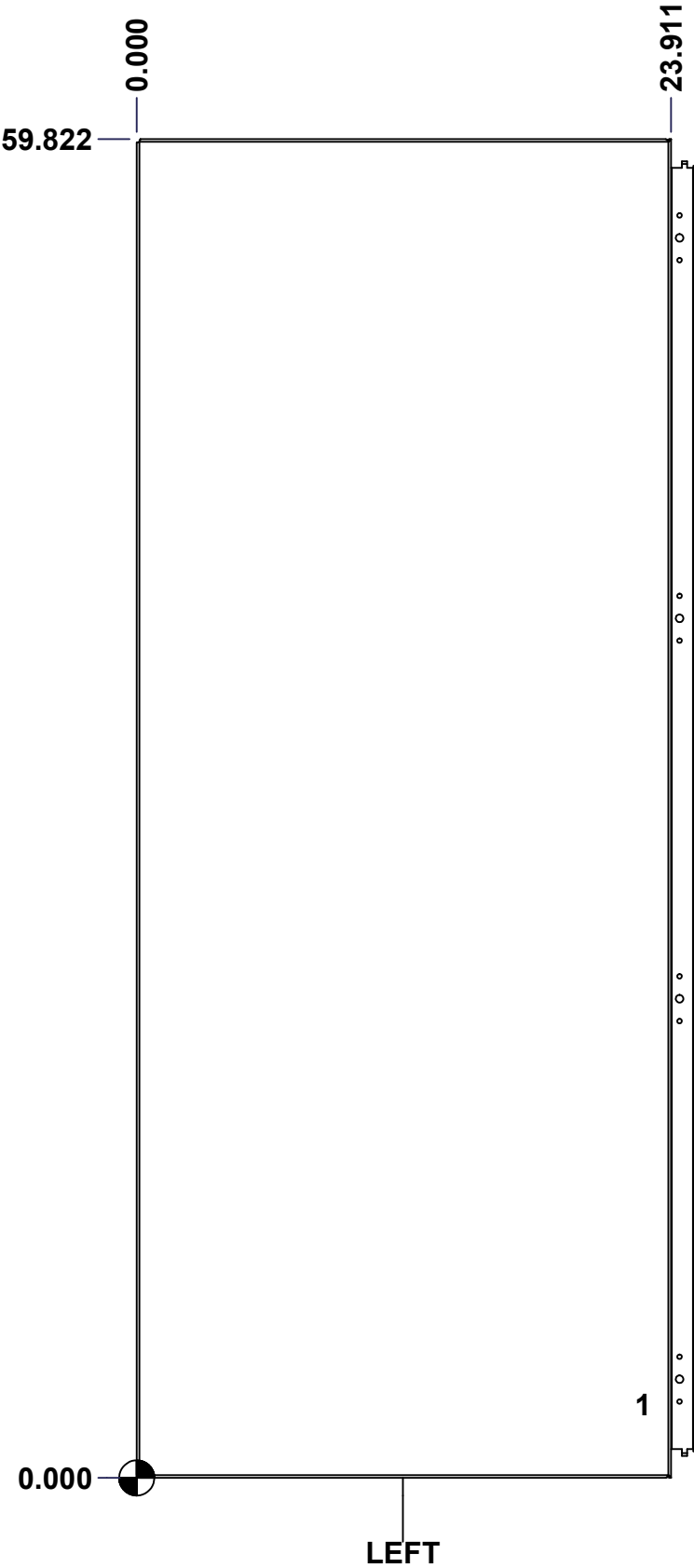
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	22.411	3.286	GND STUD M6 x 16mm (Inside)

--	--	--	--



	Description	Status	
	5500UCD 60" x 60" x 24" Body	Released	
	Part Number Numéro Pièce	Rev.	5
	5500UCD606024B	0	7

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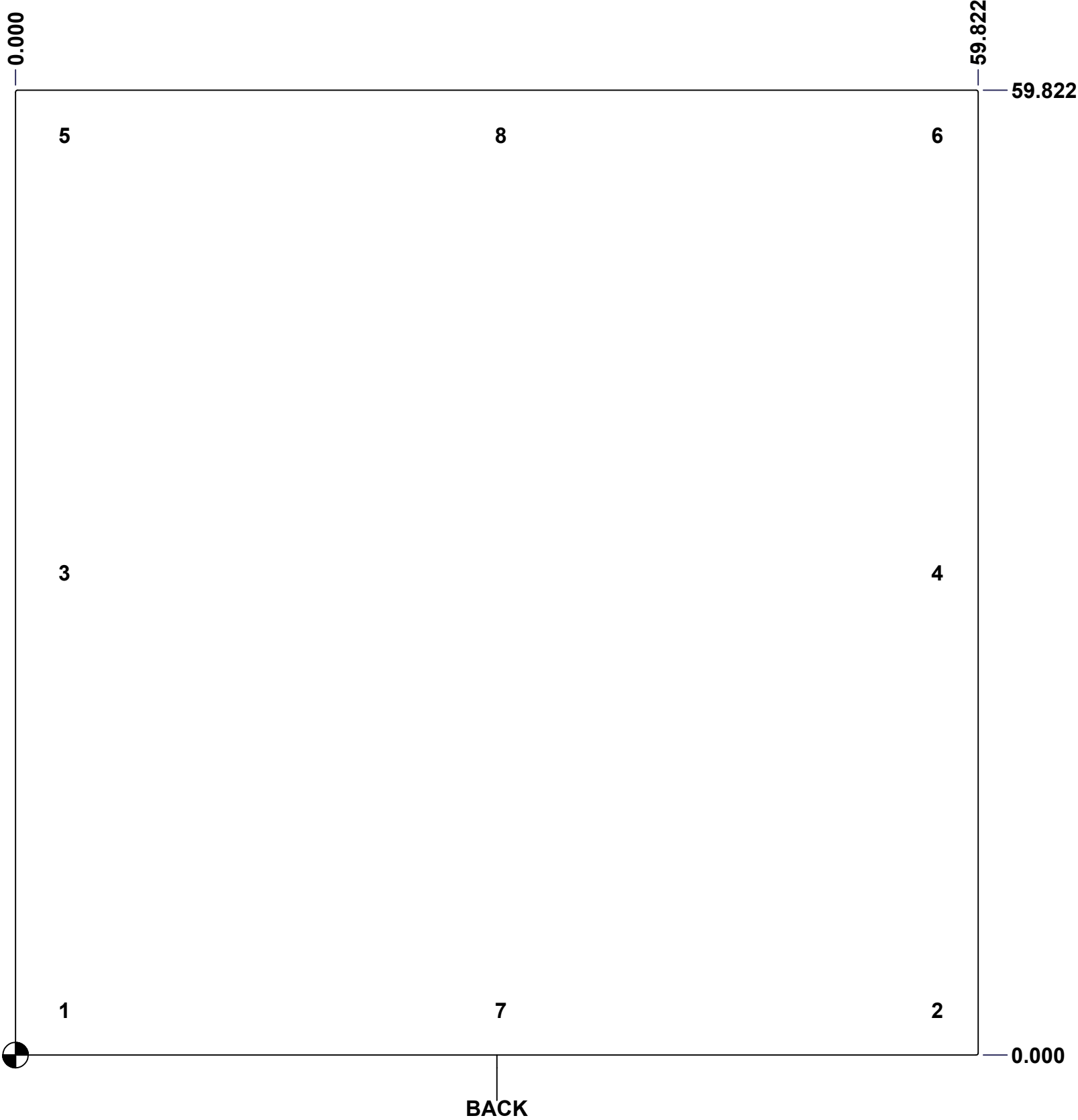
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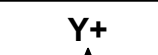
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.786	2.786	IP STUD M10 x 40mm (Inside)
2	57.036	2.786	IP STUD M10 x 40mm (Inside)
3	2.786	29.911	IP STUD M10 x 40mm (Inside)
4	57.036	29.911	IP STUD M10 x 40mm (Inside)
5	2.786	57.036	IP STUD M10 x 40mm (Inside)
6	57.036	57.036	IP STUD M10 x 40mm (Inside)
7	29.911	2.786	IP STUD M10 x 40mm (Inside)
8	29.911	57.036	IP STUD M10 x 40mm (Inside)



	Description		Status	
	5500UCD 60" x 60" x 24" Body		Released	
	Part Number Numéro Pièce		Rev.	6
	5500UCD606024B		0	7

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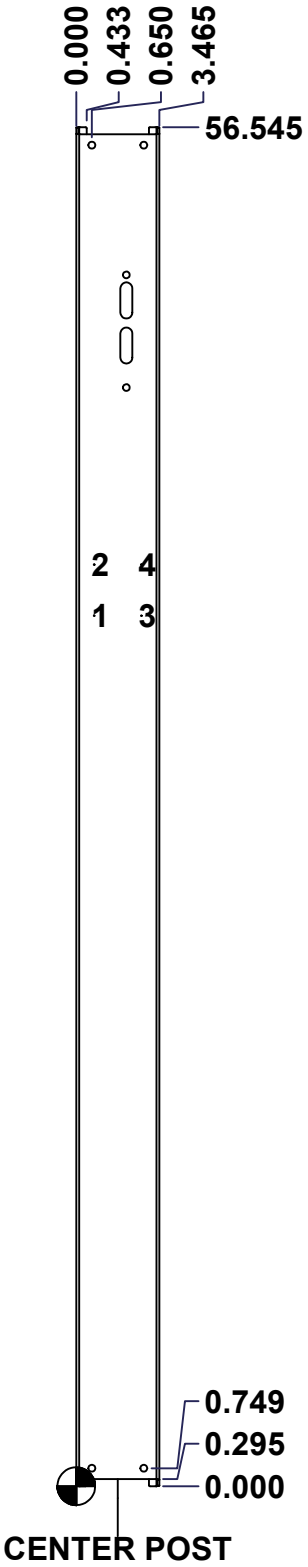
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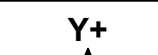
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - CENTER VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.748	36.220	INTERLOCK STUD M6 x 16mm (Inside)
2	0.748	38.346	INTERLOCK STUD M6 x 16mm (Inside)
3	2.717	36.220	INTERLOCK STUD M6 x 16mm (Inside)
4	2.717	38.346	INTERLOCK STUD M6 x 16mm (Inside)



	Description		Status	
	5500UCD 60" x 60" x 24" Body		Released	
	Part Number Numéro Pièce		Rev.	6
	5500UCD606024B		0	7

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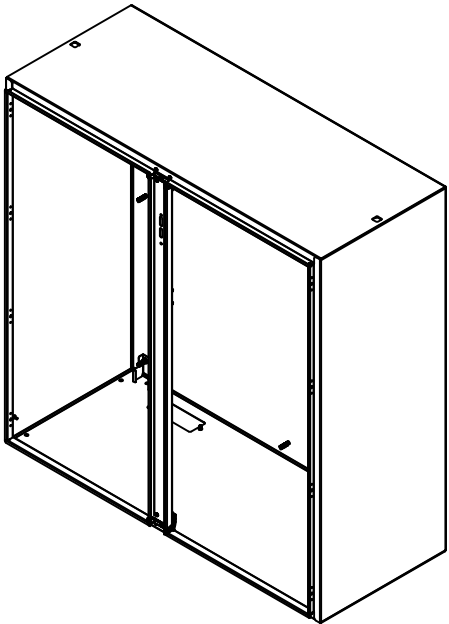
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



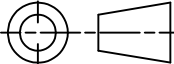
Isometric View

6	STK-Q-16030	0	Stud M6 x 10mm
6	STK-Q-07220	1	M6 Nylon Insert Lock Nut
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-A-75454	3	Center Post - Sealing Block with Latch Assembly (Large)
1	5500UCD606024CP-P	0	5500UCD 60" Center Post Part
2	STK-Q-07320	0	Flange Lock Nut M10
2	STK-Q-07618	1	5500 Series Inner Panel Support Bracket
8	STK-Q-16100	0	Stud M10 x 40mm
1	5500UCD606024BT-P	0	5500UCD 60" x 24" Bottom Part
1	5500UCD606024T-P	0	5500UCD 60" x 24" Top Part
1	5500UCD606024RS-P	0	5500UCD 60" x 60" Right Part
1	5500UCD606024LS-P	0	5500UCD 60" x 60" Left Part
1	5500UCD606024B-P	0	5500UCD 60" x 60" Back Part
2	CR400MS_21.5	0	Commercial Roll Mild Steel (21.5in long)
6	STK-Q-16080	0	Ground Stud M6 x 16mm
Qty	Part Number	Rev	Description
Parts List			



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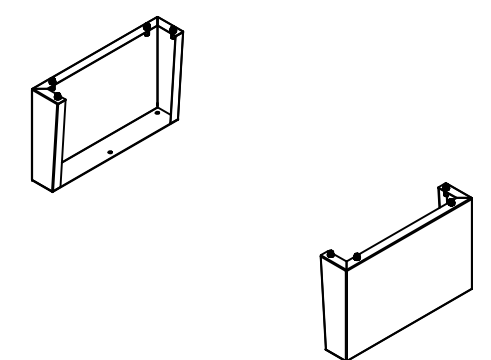
Customer Client
Date
Drawn By / Dessiné Par: BoxCad: BoxCad
Date: 11/4/2014
Material / Matière: 12 Ga Cold Rolled A1008 CS Type B (2.5mm)
Color / Couleur: Asa-61 Grey
Finish / Fini: Smooth
Description: 5500UCD 60" x 60" x 24" Body
Detail Rev.
Part Number / Numéro Pièce: 5500UCD606024B
Rev.: 0

Flatness / Aplatissement
Max 3.0mm
Projection


Rev.: 2
2

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Isometric View



Isometric View

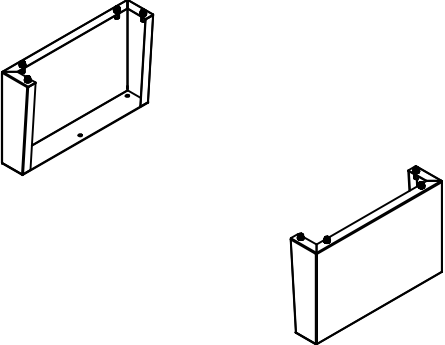
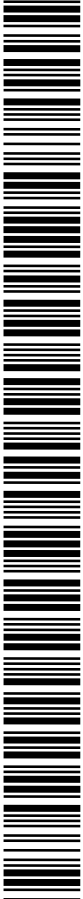
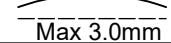
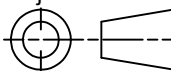
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par
 Isometric View 			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com			Flatness Aplatissement Max 3.0mm Projection 
Customer Client			Date
Drawn By Dessiné Par BoxCad: BoxCad			Date 11/4/2014
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)			
Color Couleur Asa-61 Grey			Finish Fini Smooth
Description			Detail Rev.
885 MFHD 15" x 24" Mounting Feet			
Part Number Numéro Pièce			Rev.
5500UCD606024MF			4
			4

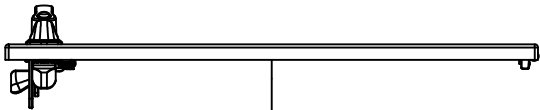
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
1	5500UCD606024MFR-P	0	885 MFHD 15" x 24" Right Mounting Feet Part
1	5500UCD606024MFL-P	0	885 MFHD 15" x 24" Left Mounting Feet Part
1	STK-K-11600	2	885 MF Accessory Kit
Qty	Part Name	Rev	Description
Parts List			

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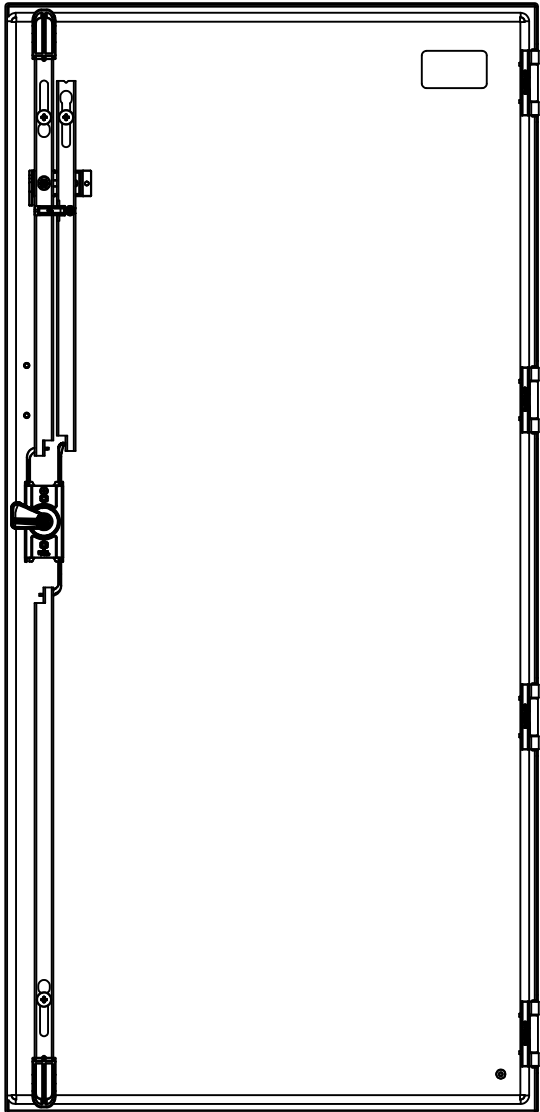
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire



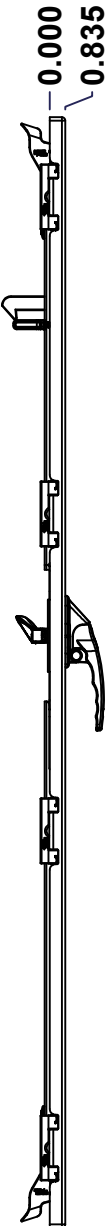
TOP



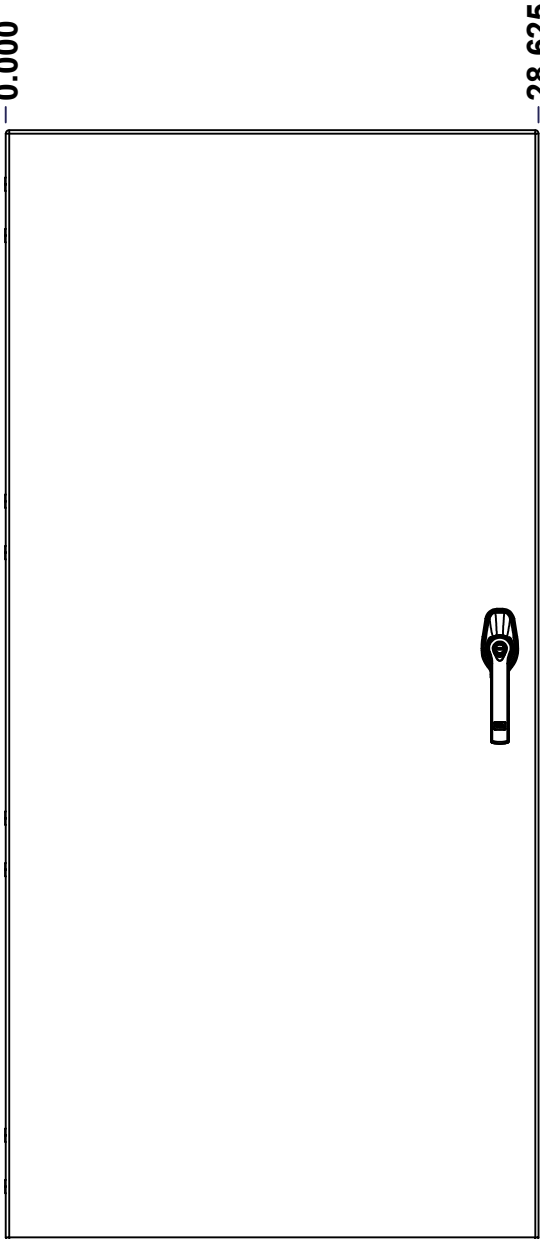
BACK



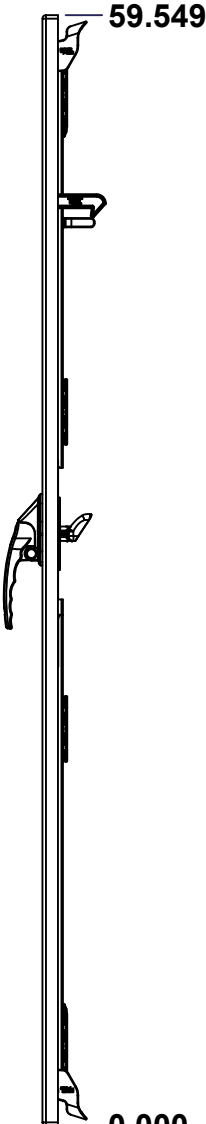
BOTTOM



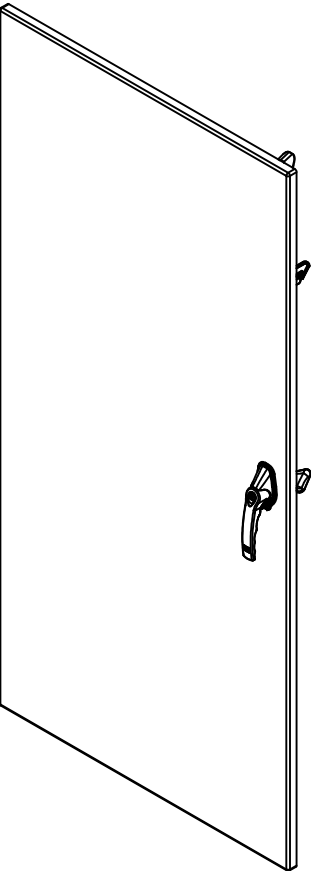
LEFT



FRONT



RIGHT



Isometric View

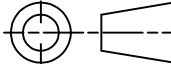


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client Date

Drawn By Dessiné Par BoxCad: BoxCad Date 11/4/2014

Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color Couleur Asa-61 Grey Finish Fini Smooth

Description 5500UCD 60" x 60" Flange Door Detail Rev.

Part Number Numéro Pièce 5500UCD606024LD Rev. 0 1 3

SEE BILL OF MATERIAL ON LAST PAGE

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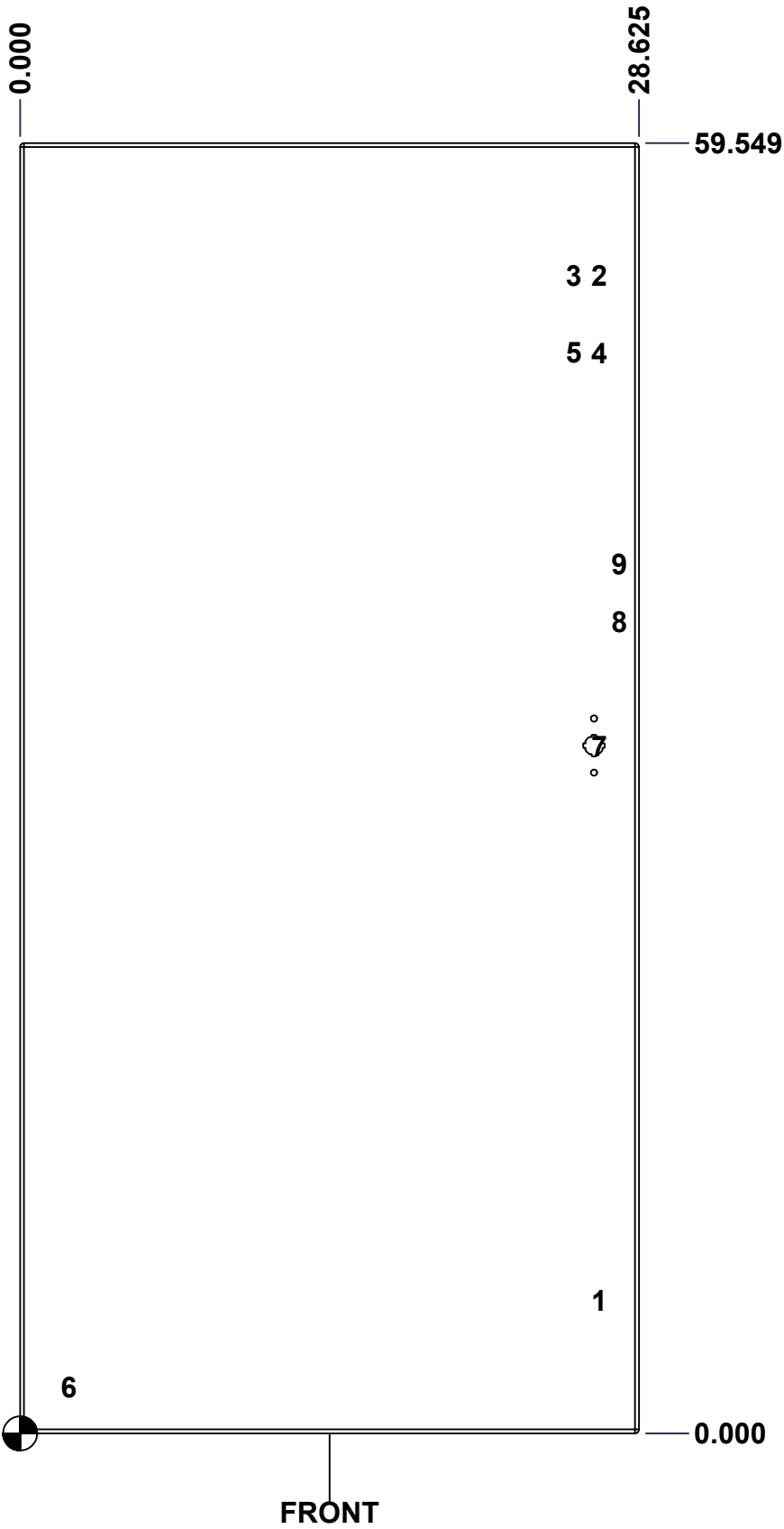
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5500UCD606024\5500UCD606024LD.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	26.544	6.118	STUD M6 x 18mm (Inside)
2	26.544	53.430	STUD M6 x 18mm (Inside)
3	25.357	53.430	STUD M6 x 18mm (Inside)
4	26.544	49.886	STUD M6 x 18mm (Inside)
5	25.357	49.886	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
6	2.000	2.118	GND STUD M6 x 16mm (Inside)
7	26.544	31.743	HANDLE 885 ESL2A-APHD @ 0.0°
8	27.475	37.445	STUDS M6 x 18mm (Inside)
9	27.475	40.123	STUDS M6 x 18mm (Inside)



FRONT

	Description		Status	
	5500UCD 60" x 60" Lock Door		(NULL)	
	Part Number Numéro Pièce 5500UCD606024LD		Rev. 0	2 3

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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor_Dwg\BoxCad\Result\5500UCD606024\5500UCD606024LD.idw

Tolérance ±1/32" sauf spécification contraire

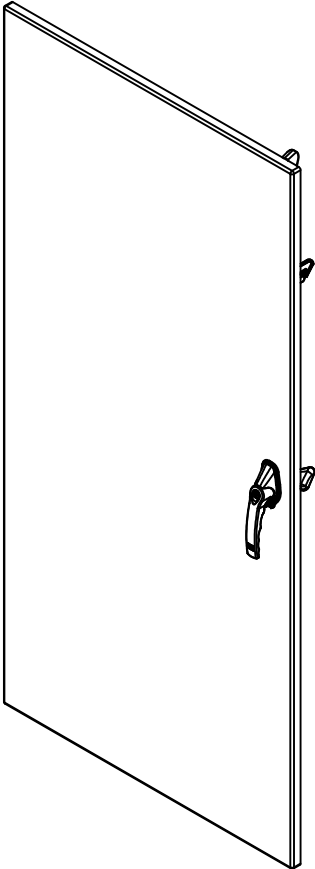
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No.

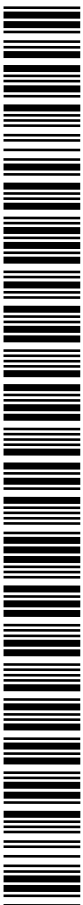
Revisions

Date

By/Par



Isometric View



1

5500UCD606024DB_ESY

0

5500UCD 60" Disconnect Defeater Bar

1

5500UCD606024CB

0

5500UCD 60" Closing Bar

1

5500UCD606024CB_ESY

0

5500UCD 60" Disconnect Closing Bar

1

STK-K-03895-36

3

Gearbox Clockwise Assembly (Grip 36mm)

1

885ESL2A-APHD

0

885 ESL2A-APHD - Zinc Die Cast L-Handle Padlockable Assy - Slot Cylinder

1

STK-Q-16080

0

Ground Stud M6 x 16mm

1

STK-P-02400S

0

Powder Paint (Asa-61 Grey / Smooth)

1

STK-S-00100

0

3.5" x 2" Silver Milar Flexcon Sticker

1

STK-Q-07220

1

M6 Nylon Insert Lock Nut

1

5500UCD606024LDG

0

5500UCD 60" x 60" Lock Door Gasket

1

STK-Q-13060

1

M6 Flat Washer

1

STK-Q-46600

3

5500 ESY Disconnect Door Hook

1

5500UCD606024LD-P

0

5500UCD 60" x 60" Lock Door Part

4

STK-K-09860

7

Cabinet Hinge with Captive Pins

7

STK-Q-16055

1

M6 x 18mm Stud (No Paint Cap Required)

Qty

Part Name

Rev

Description

Parts List



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Customer Client

Drawn By Dessiné Par BoxCad: BoxCad

Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color Couleur Asa-61 Grey

Description 5500UCD 60" x 60" Flange Door

Part Number Numéro Pièce 5500UCD606024LD

Flatness Aplatissement

Max 3.0mm

Projection

Date

Date 11/4/2014

Detail Rev.

Rev. 0

3

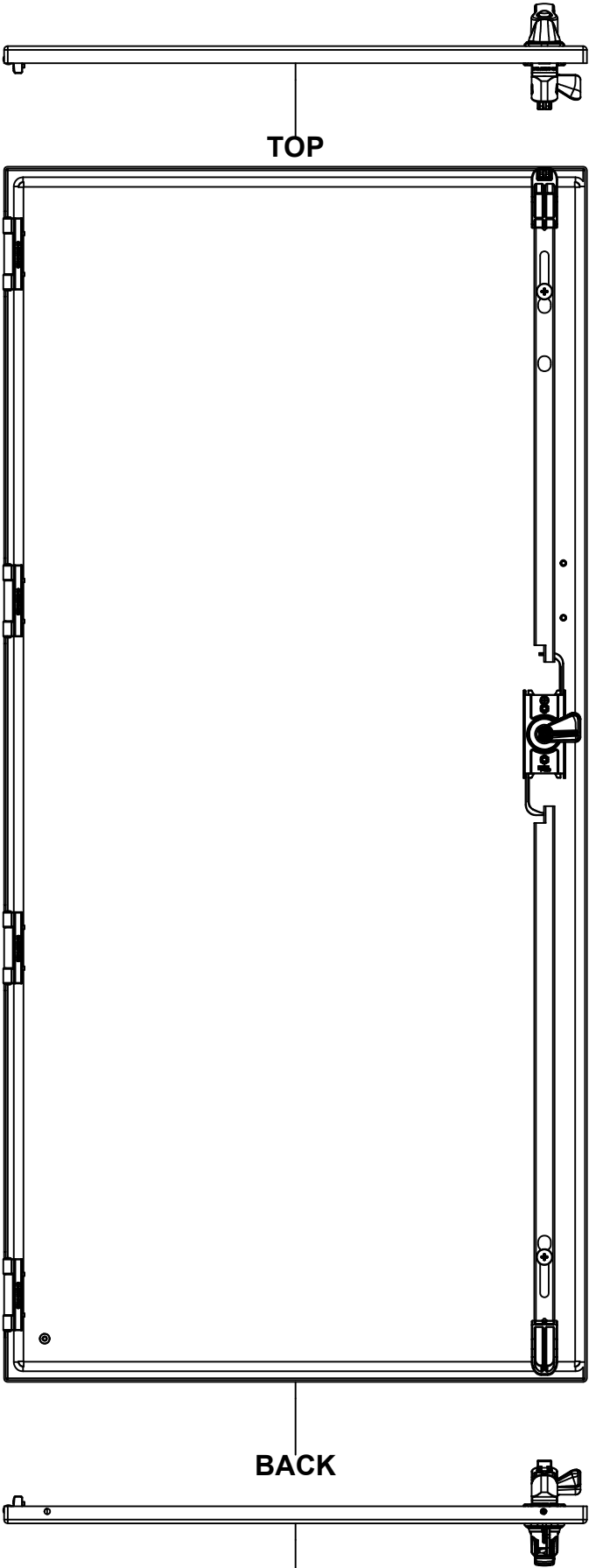
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire



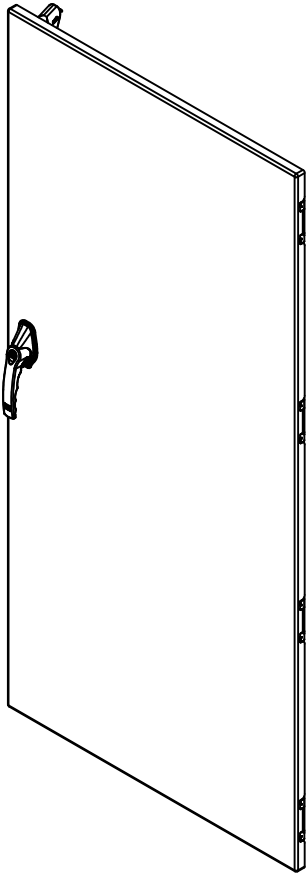
0.000
0.835
LEFT

28.625

0.000

59.549

0.000



Isometric View

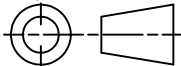


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

11/4/2014

Material
Matière

12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5500UCD 60" x 60" Lock Door

Detail Rev.

Part Number
Numéro Pièce

5500UCD606024FD

Rev.

1

0

3

SEE BILL OF MATERIAL ON LAST PAGE

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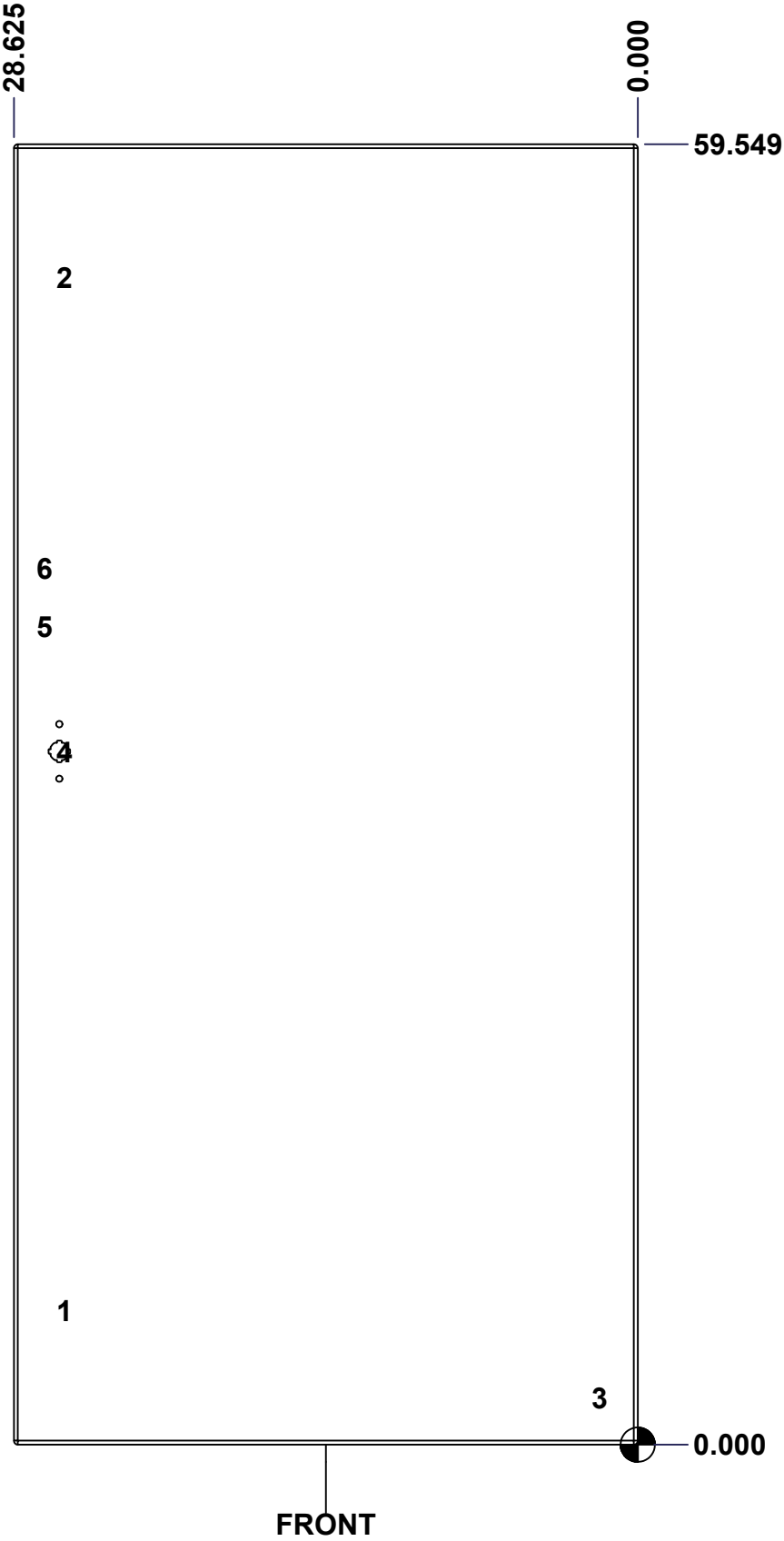
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	26.544	6.118	CLOSING BAR GUIDE (Inside)
2	26.544	53.430	CLOSING BAR GUIDE (Inside)
-----	-----	-----	-----
3	2.000	2.118	GND STUD M6 x 16mm (Inside)
4	26.544	31.743	HANDLE 885 ESL2A-APHD @ 0.0°
5	27.475	37.445	STUDS M6 x 18mm (Inside)
6	27.475	40.123	STUDS M6 x 18mm (Inside)



	Description		Status	
	5500UCD 60" x 60" Lock Door		(NULL)	
	Part Number Numéro Pièce		Rev.	2
	5500UCD606024FD		0	3

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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor_Dwg\BoxCad\Result\5500UCD606024\5500UCD606024FD.idw

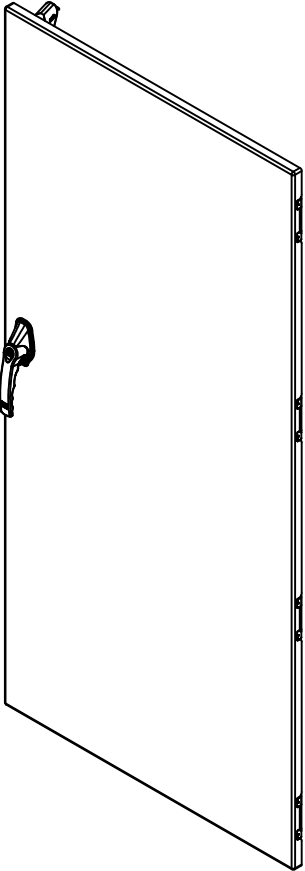
Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

By/Par



Isometric View





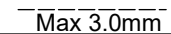
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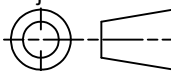
Flatness

Aplatissement



Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par

BoxCad: BoxCad

Date

11/4/2014

Material Matière

12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color Couleur

Asa-61 Grey

Finish Fini

Smooth

Description

5500UCD 60" x 60" Lock Door

Detail Rev.

Part Number Numéro Pièce

5500UCD606024FD

Rev.

0

3

3

1	5500UCD606024CB	0	5500UCD 60" Closing Bar
1	5500UCD606024CB2ESY	0	5500UCD 60" Disconnect Closing Bar (Right)
1	STK-K-03980-36	12	Gearbox Counter Clockwise Assembly (Grip 36mm)
1	885ESL2A-APHD	0	885 ESL2A-APHD - Zinc Die Cast L-Handle Padlockable Assy - Slot Cylinder
1	5500UCD606024FDG	0	5500UCD 60" x 60" Flange Door Gasket
1	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	5500UCD606024FD-P	0	5500UCD 60" x 60" Lock Door Part
4	STK-K-09860	7	Cabinet Hinge with Captive Pins
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
Qty	Part Name	Rev	Description
Parts List			

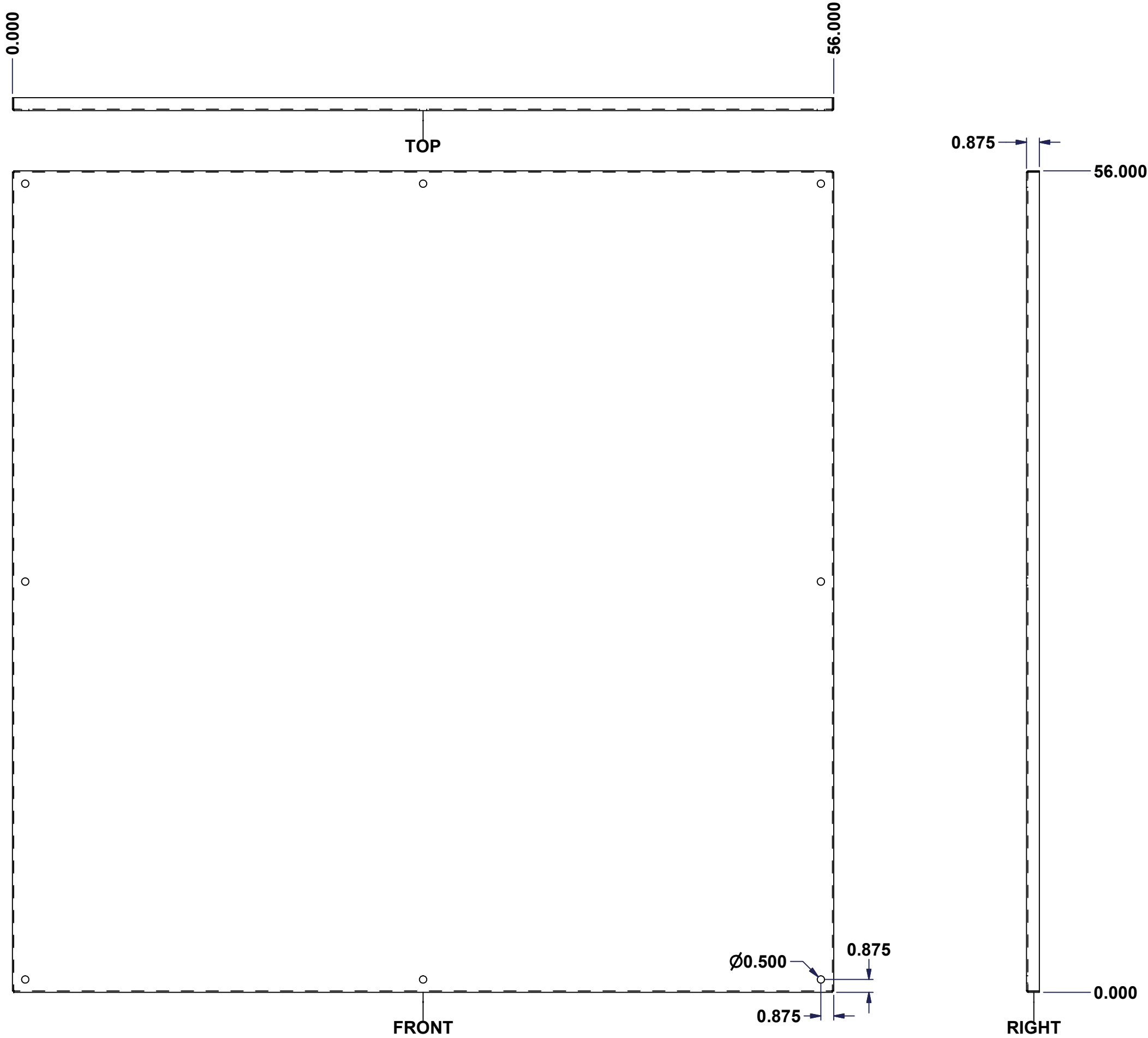
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Tolerance ±1/32" unless otherwise specified

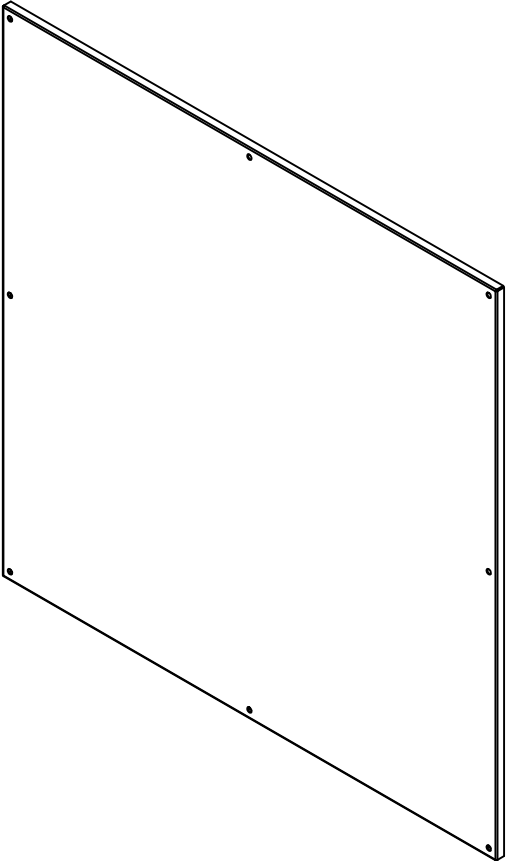
C:\Vault Workspace\Inventor_Dwg\Inv-8\885SP\885SP6060.idw

Tolérance ±1/32" sauf spécification contraire

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No.	Revisions	Date	By/Par



Isometric View

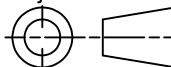


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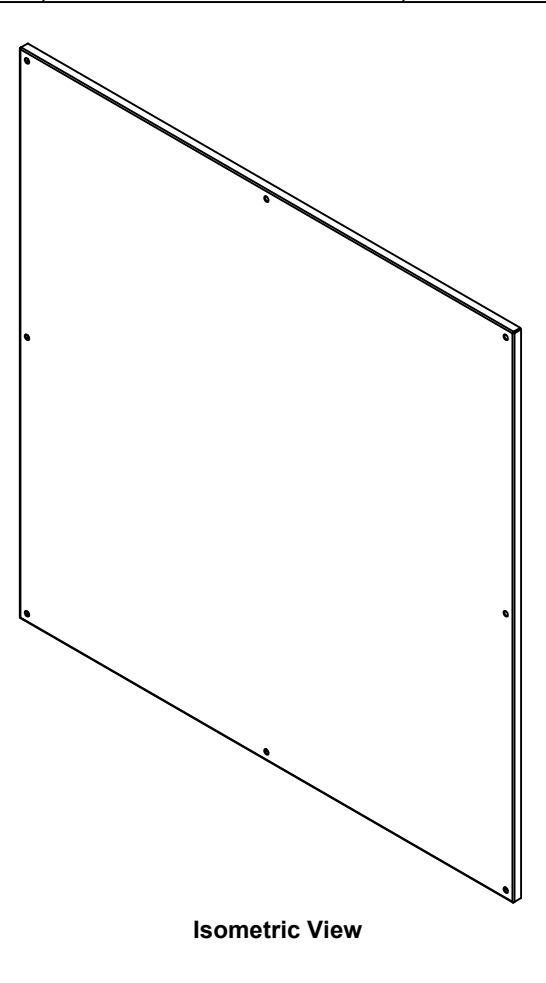
Flatness
Aplatissement

Max 3.0mm

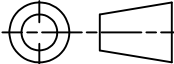
Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 04/11/2009
Material Matière 12 Ga H.R.P. & O. (2.5mm)	
Color Couleur White RAL9003	Finish Fini Smooth
Description 885 SP6060 Inner Panel	Detail Rev.
Part Number Numéro Pièce 885SP6060	Rev. 0
	1 2



Isometric View

		Flatness Aplatissement	
		Max 3.0mm	
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Customer Client		Date	
Drawn By Dessiné Par		Date 04/11/2009	
Material Matière		12 Ga H.R.P. & O. (2.5mm)	
Color Couleur	White RAL9003	Finish Fini	Smooth
Description 885 SP6060 Inner Panel		Detail Rev.	
Part Number Numéro Pièce 885SP6060		Rev. 0	2 2

1	STK-P-02401S	0	Powder Paint (White / Smooth)
1	885SP6060-P	0	885 SP6060 Inner Panel Part
Qty	Part Number	Rev	Description
Parts List			