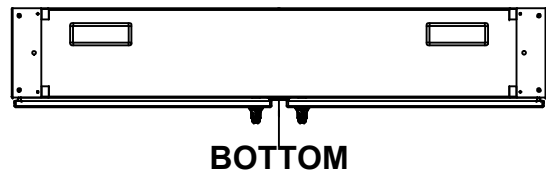


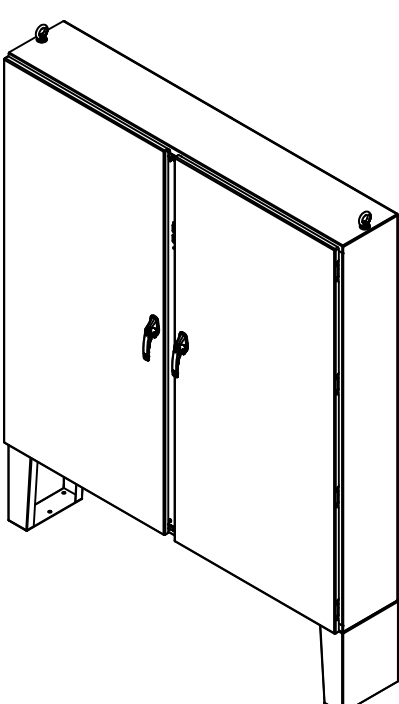
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GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT: VERTICAL

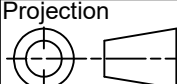
SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com Flatness Aplatissement Max 3.0mm Projection 		Customer Client	Date
		Drawn By Dessiné Par	Date 3/24/2022
Material Matière 12 Ga Stainless Steel 304 (2.5mm)			
Color Couleur	Unpainted	Finish Fin	Brushed
Description 5500UCDSS 72" x 72" x 12" Assembly		Detail Rev.	
Part Number Numéro Pièce 5500UCDSS727212		Rev. 0	1 2

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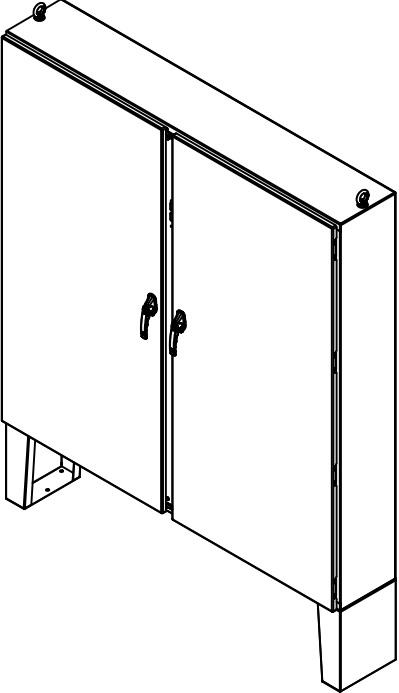
Tolerance ±1/32" unless otherwise specified

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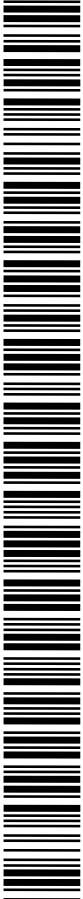
Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 12/13 Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W Mounting feet sold separately (Installed)
7	C/W Struts installed (Included)
8	C/W Special handle sold separately (Kit)
9	C/W Eyebolts

No.	Revisions	Date	By/Par

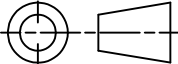


Isometric View





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Flatness
Aplatissement
Max 3.0mm
Projection


Customer
Client
Date

Drawn By
Dessiné Par
BoxCad: BoxCad
Date 3/24/2022

Material
Matière
12 Ga Stainless Steel 304 (2.5mm)

Color
Couleur
Unpainted
Finish
Fini
Brushed

Description
5500UCDSS 72" x 72" x 12" Assembly
Detail Rev.

Part Number
Numéro Pièce
5500UCDSS727212
Rev. 0
2

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	5500UCDSS727212MF	0	885 MFHD 15" x 12" Mounting Feet
1	880INTI	2	880 INTI - Interlock Post Kit
1	880EB14SS	2	Stainless Steel Eye Bolt M14 (Pack of 2)
8	STK-Q-07320	0	Flange Lock Nut M10
1	885SP7272G	0	885 SP7272G Inner Panel
6	STK-Q-07620	0	M10 Plastic Spacer 0.875"
1	5500UCDSS727212FD	0	5500UCDSS 72" x 72" Lock Door
1	5500UCDSS727212LD	0	5500UCDSS 72" x 72" Flange Door
1	5500UCDSS727212B	0	5500UCDSS 72" x 72" x 12" Body
2	5500UCDSS727212GP	0	5500UCDSS Gland Plate
8	STK-Q-04051-10	8	M6 Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

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Tolerance ±1/32" unless otherwise specified

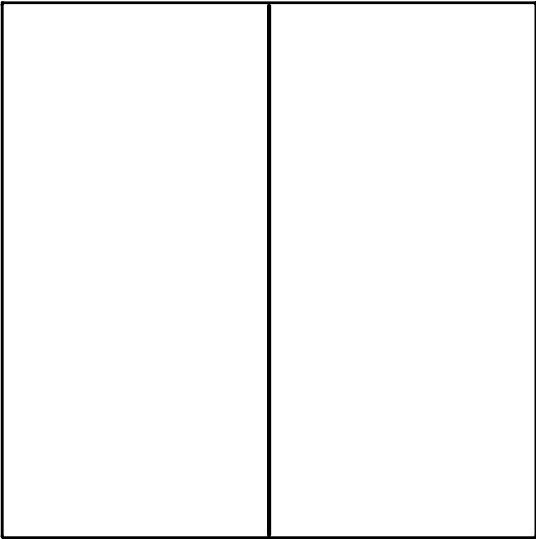
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Tolérance ±1/32" sauf spécification contraire

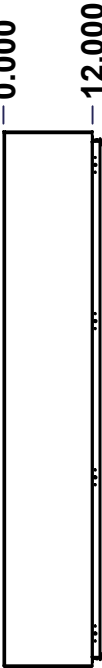
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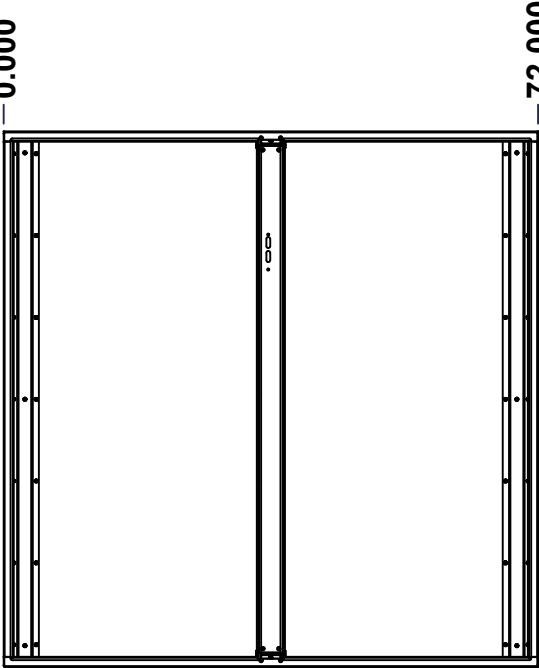
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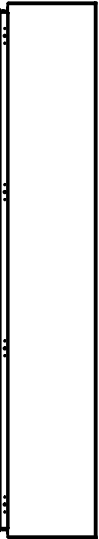
BACK



LEFT



FRONT

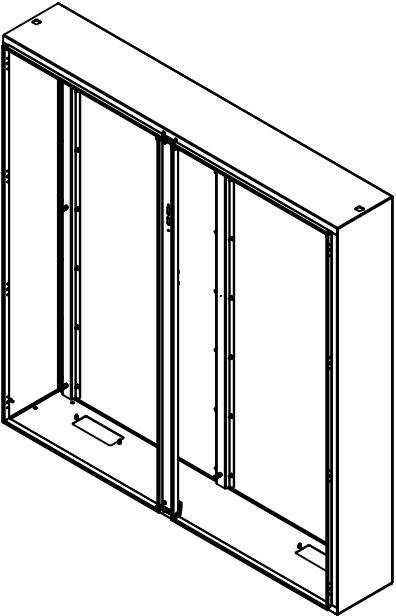


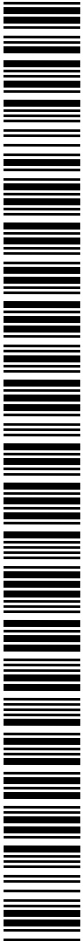
RIGHT



BOTTOM

No.	Revisions	Date	By/Par





Isometric View

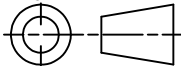


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date	
BoxCad: BoxCad		3/24/2022	
Material Matière		12 Ga Stainless Steel 304 (2.5mm)	
Color Couleur		Unpainted	Finish Fini
			Brushed
Description			Detail Rev.
5500UCDSS 72" x 72" x 12" Body			
Part Number Numéro Pièce		Rev.	
5500UCDSS727212B		0	1 2

SEE BILL OF MATERIAL ON LAST PAGE

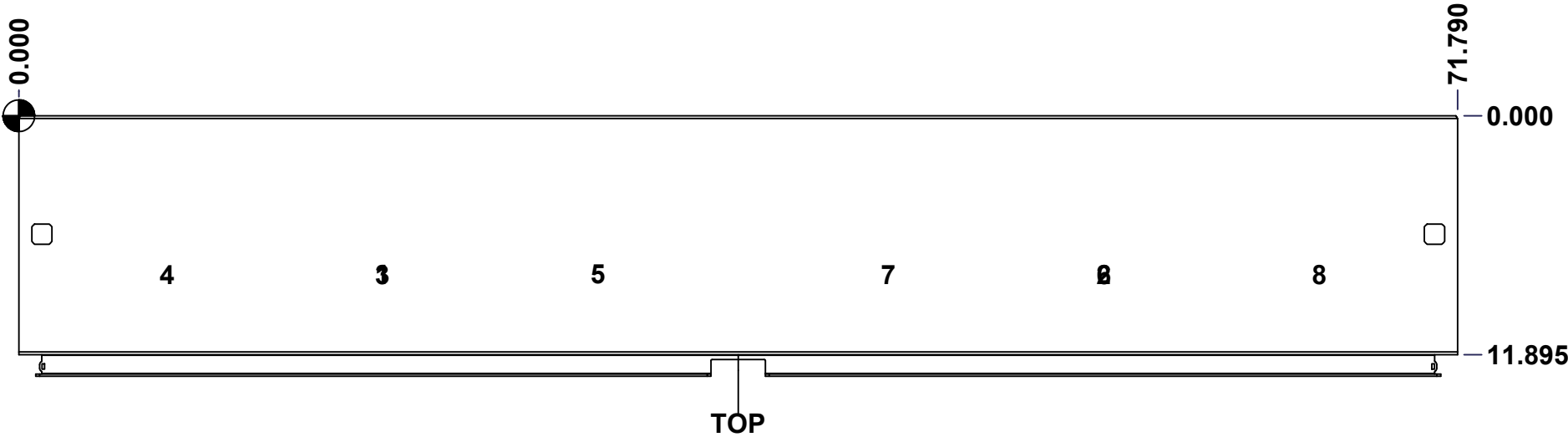
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	17.895	7.895	Struts CR400 27.500" (Inside)
2	53.895	7.895	Struts CR400 27.500" (Inside)
3	17.895	7.895	STUDS M6 x 10mm (Inside)
4	7.145	7.895	STUDS M6 x 10mm (Inside)
5	28.645	7.895	STUDS M6 x 10mm (Inside)
6	53.895	7.895	STUDS M6 x 10mm (Inside)
7	43.145	7.895	STUDS M6 x 10mm (Inside)
8	64.645	7.895	STUDS M6 x 10mm (Inside)



	Description		Status	
	5500UCDSS 72" x 72" x 12" Body		Released	
	Part Number Numéro Pièce 5500UCDSS727212B		Rev. 0	2 7

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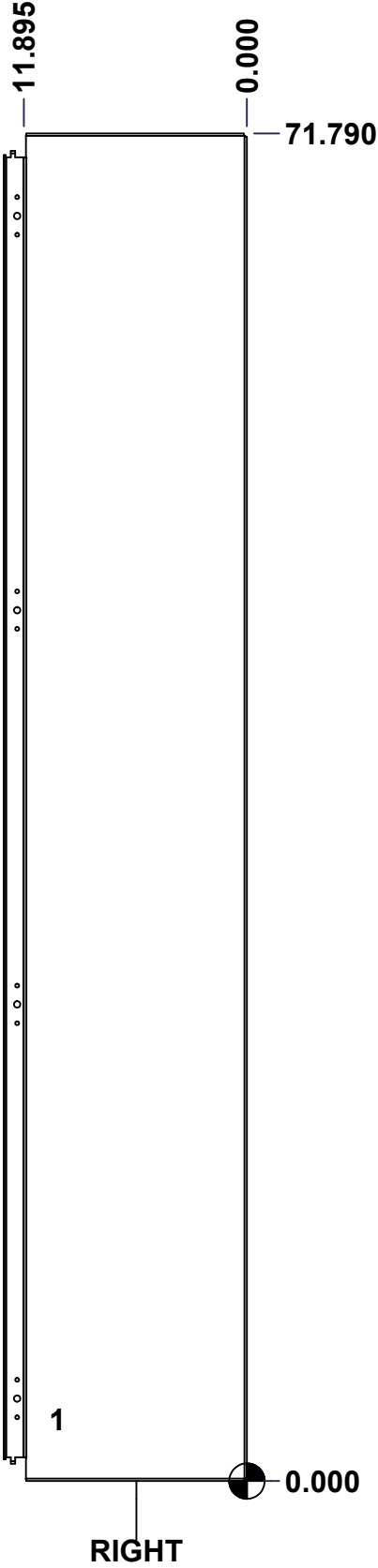
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.395	3.270	GND STUD M6 x 16mm (Inside)



	Description 5500UCDSS 72" x 72" x 12" Body		Status Released	
	Part Number Numéro Pièce 5500UCDSS727212B		Rev. 0	37

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Tolerance ±1/32" unless otherwise specified

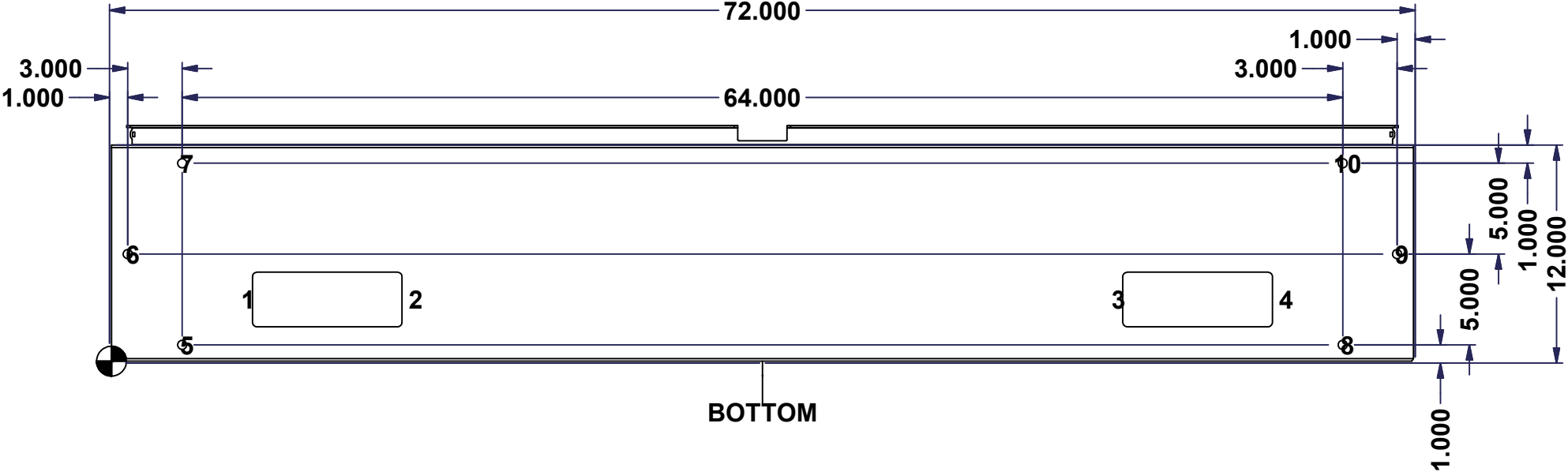
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.270	3.395	GP STUD M6 x 16mm (Inside)
2	16.520	3.395	GP STUD M6 x 16mm (Inside)
3	55.270	3.395	GP STUD M6 x 16mm (Inside)
4	64.520	3.395	GP STUD M6 x 16mm (Inside)
-----	-----	-----	-----
5	3.895	0.895	RND Ø0.500
6	0.895	5.895	RND Ø0.500
7	3.895	10.895	RND Ø0.500
8	67.895	0.895	RND Ø0.500
9	70.895	5.895	RND Ø0.500
10	67.895	10.895	RND Ø0.500



	Description	Status	
	5500UCDSS 72" x 72" x 12" Body	Released	
	Part Number Numéro Pièce 5500UCDSS727212B	Rev. 0	4 7

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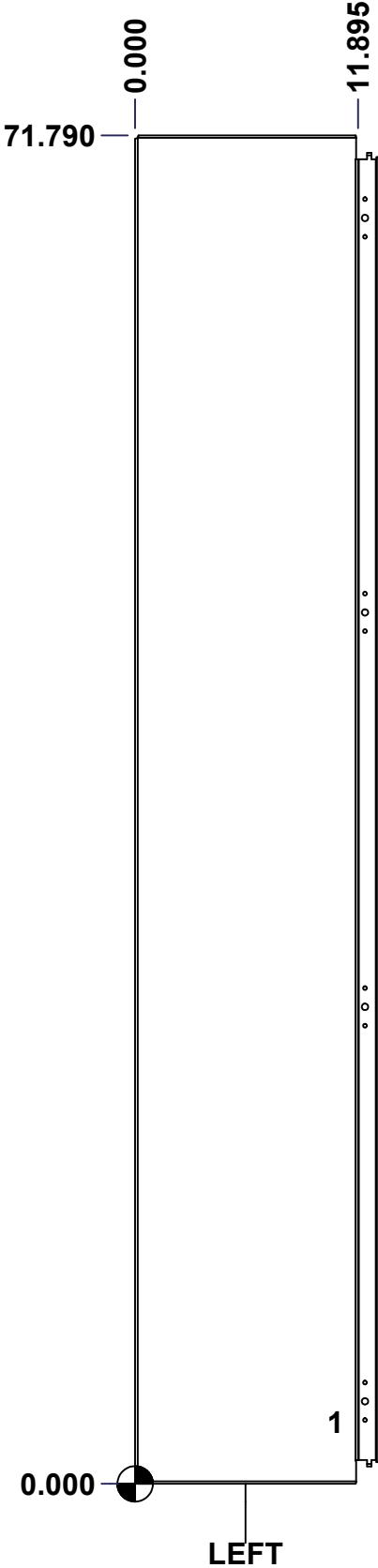
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Tolerance ±1/32" unless otherwise specified

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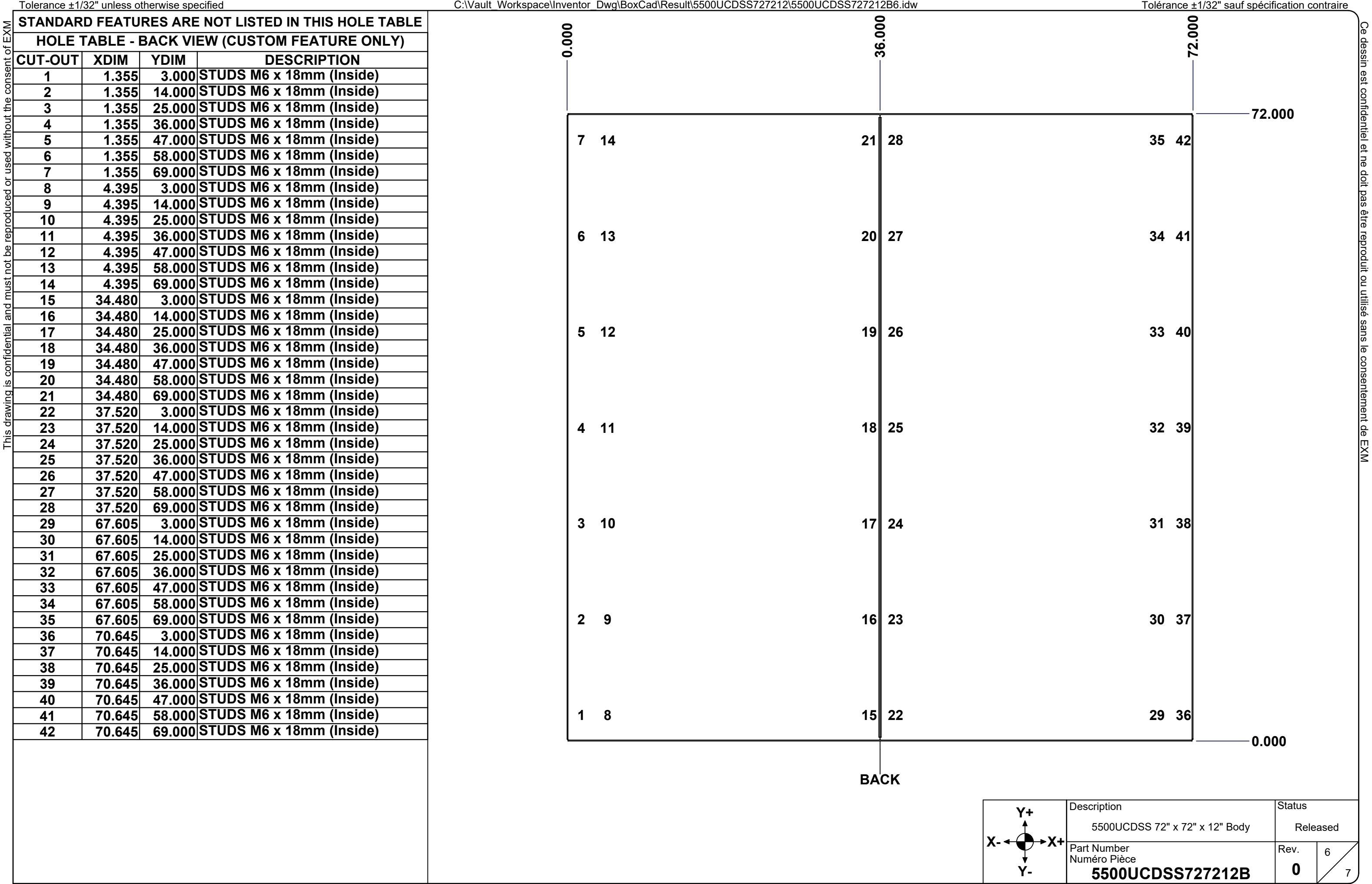
Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.395	3.270	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5500UCDSS 72" x 72" x 12" Body	Released	
	Part Number Numéro Pièce	Rev.	5
	5500UCDSS727212B	0	7

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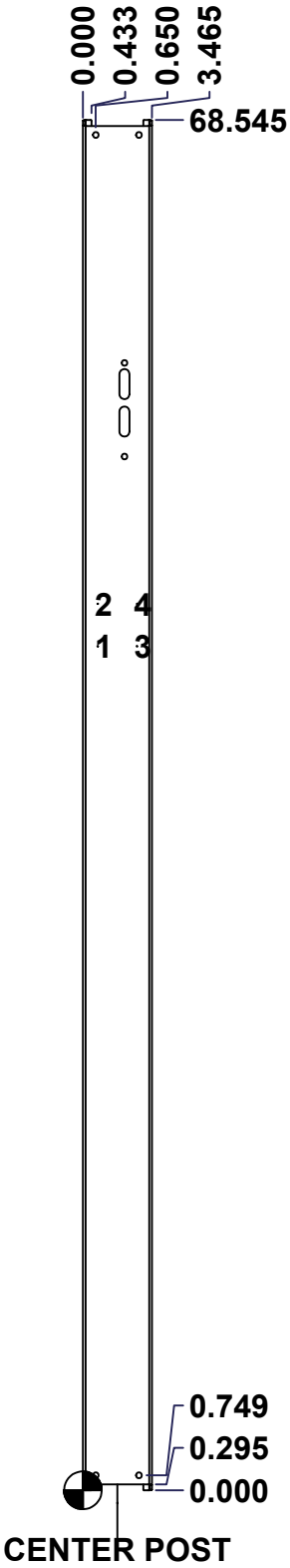
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - CENTER VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.748	42.220	INTERLOCK STUD M6 x 16mm (Inside)
2	0.748	44.346	INTERLOCK STUD M6 x 16mm (Inside)
3	2.717	42.220	INTERLOCK STUD M6 x 16mm (Inside)
4	2.717	44.346	INTERLOCK STUD M6 x 16mm (Inside)



	Description		Status	
	5500UCDSS 72" x 72" x 12" Body		Released	
	Part Number Numéro Pièce		Rev.	6
	5500UCDSS727212B		0	7

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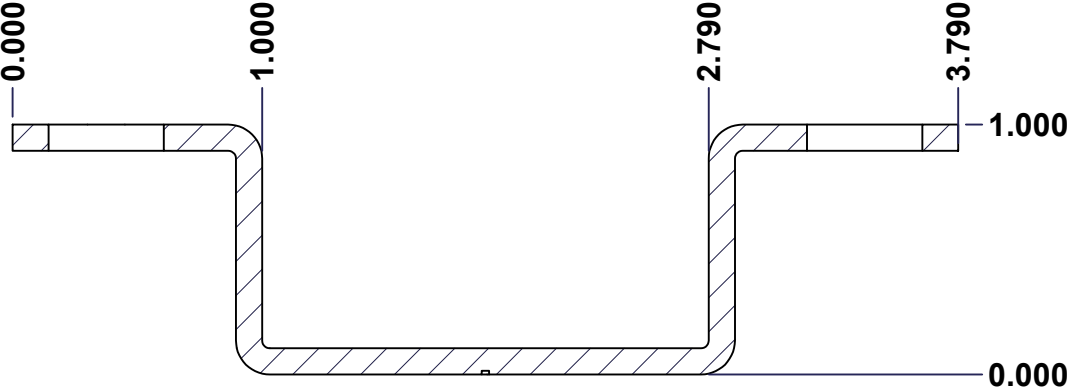
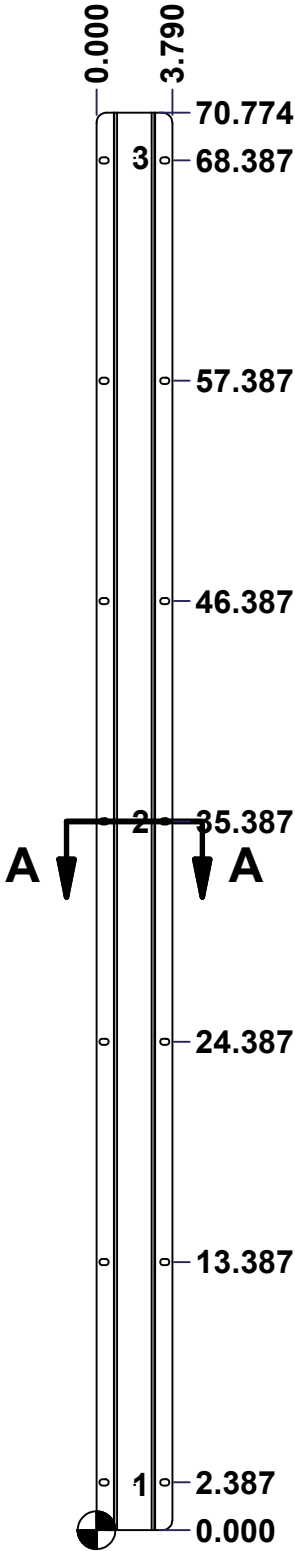
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - CENTER VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.895	2.262	IP STUD M10 x 40mm (Outside)
2	1.895	35.387	IP STUD M10 x 40mm (Outside)
3	1.895	68.512	IP STUD M10 x 40mm (Outside)



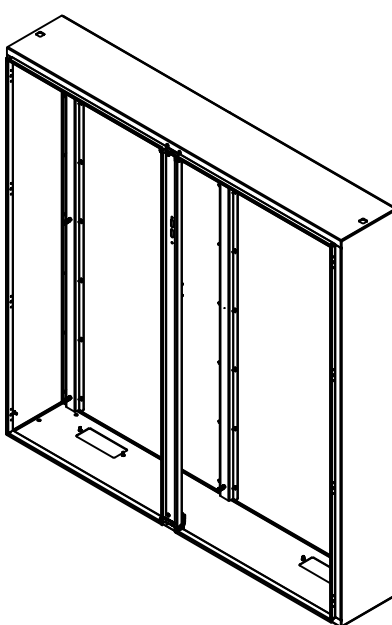
SECTION A-A

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	Part Number Numéro Pièce 5500UCDSS727212B	Rev. 0	6 7

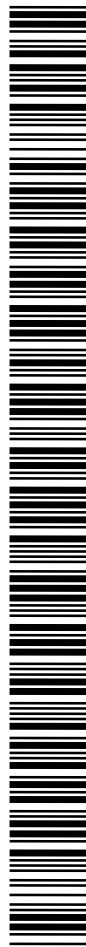
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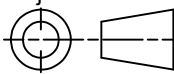
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No.	Revisions	Date	By/Par



Isometric View



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Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 3/24/2022
Material Matière 12 Ga Stainless Steel 304 (2.5mm)		
Color Couleur Unpainted		Finish Fin Brushed
Description 5500UCDSS 72" x 72" x 12" Body		Detail Rev.
Part Number Numéro Pièce 5500UCDSS727212B		Rev. 0 2 2

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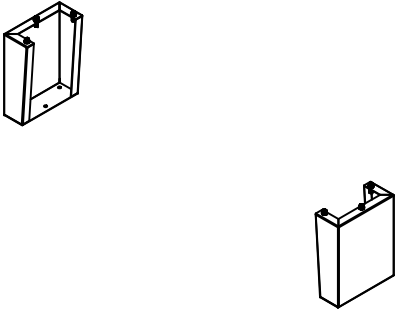
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Tolerance ±1/32" unless otherwise specified

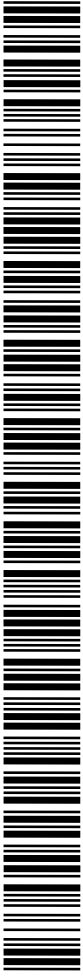
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View





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Flatness
Aplatissement
Max 3.0mm
Projection

Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

3/24/2022

Material
Matière

12 Ga Stainless Steel 304 (2.5mm)

Color
Couleur

Unpainted

Finish
Fini

Brushed

Description

885 MFHD 15" x 12" Mounting Feet

Detail Rev.

Part Number
Numéro Pièce

5500UCDSS727212MF

Rev.

0

4

4

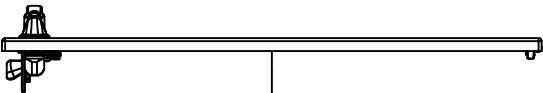
Qty	Part Name	Rev	Description
6	RIVET_NUT_SS_M10_FH _CE	0	Stainless Steel Rivet Nut M10 (Low Profile Close End)
1	5500UCDSS727212MFR-P	0	885 MFHD 15" x 12" Right Mounting Feet Part
1	5500UCDSS727212MFL-P	0	885 MFHD 15" x 12" Left Mounting Feet Part
1	STK-K-11610	2	885 MFSS Accessory Kit
Parts List			

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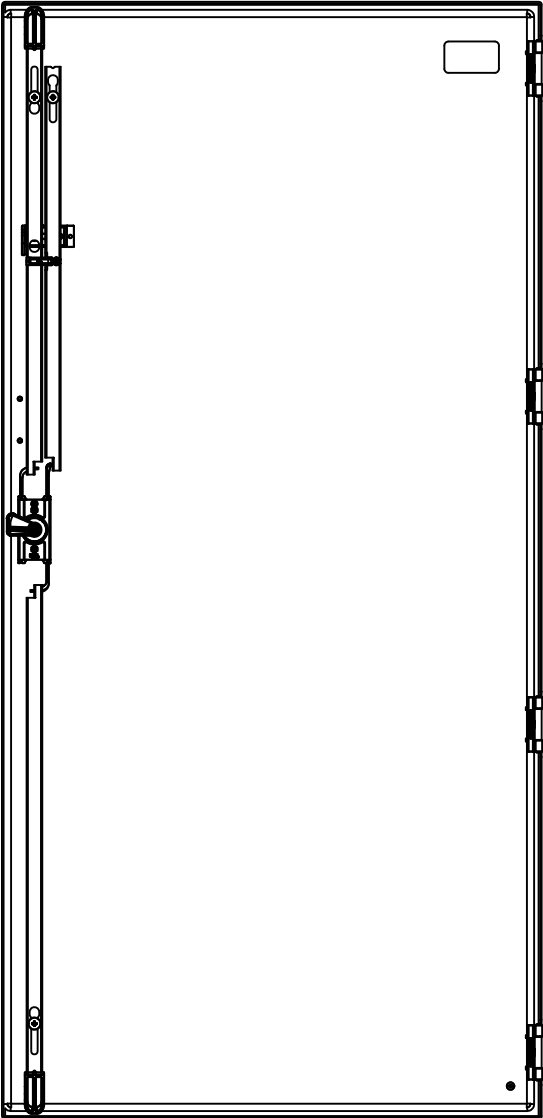
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire



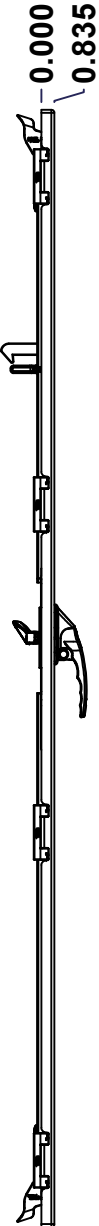
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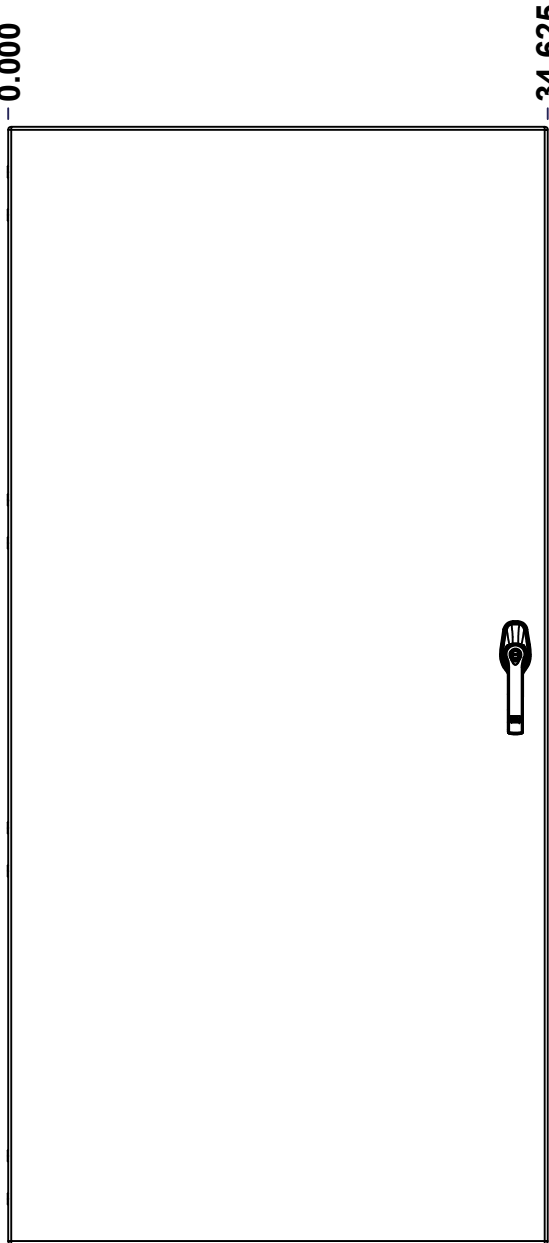
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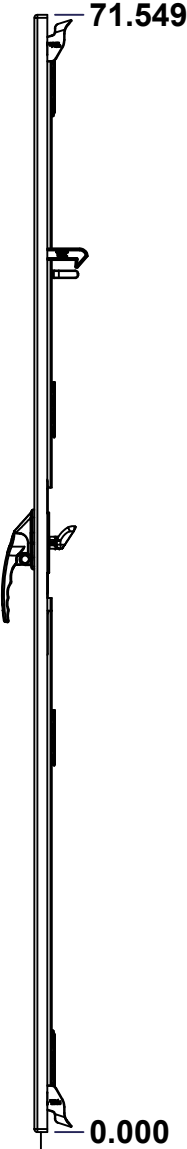
BOTTOM



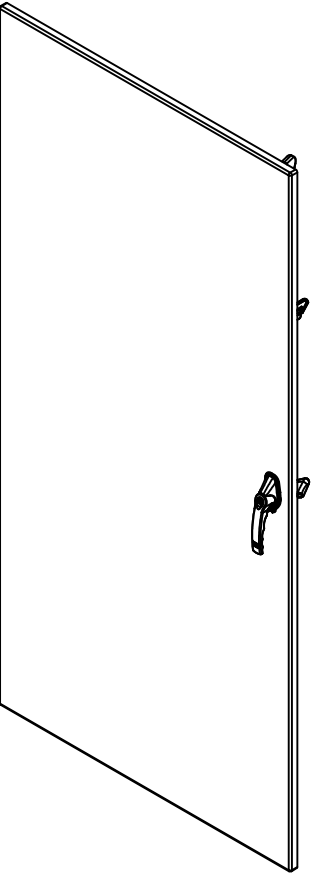
LEFT



FRONT



RIGHT



Isometric View

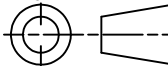


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par BoxCad: BoxCad

Date 3/24/2022

Material
Matière 12 Ga Stainless Steel 304 (2.5mm)

Color
Couleur Unpainted

Finish
Fin Brushed

Description
5500UCDSS 72" x 72" Flange Door

Detail Rev.

Part Number
Numéro Pièce

5500UCDSS727212LD

Rev. 1

0 3

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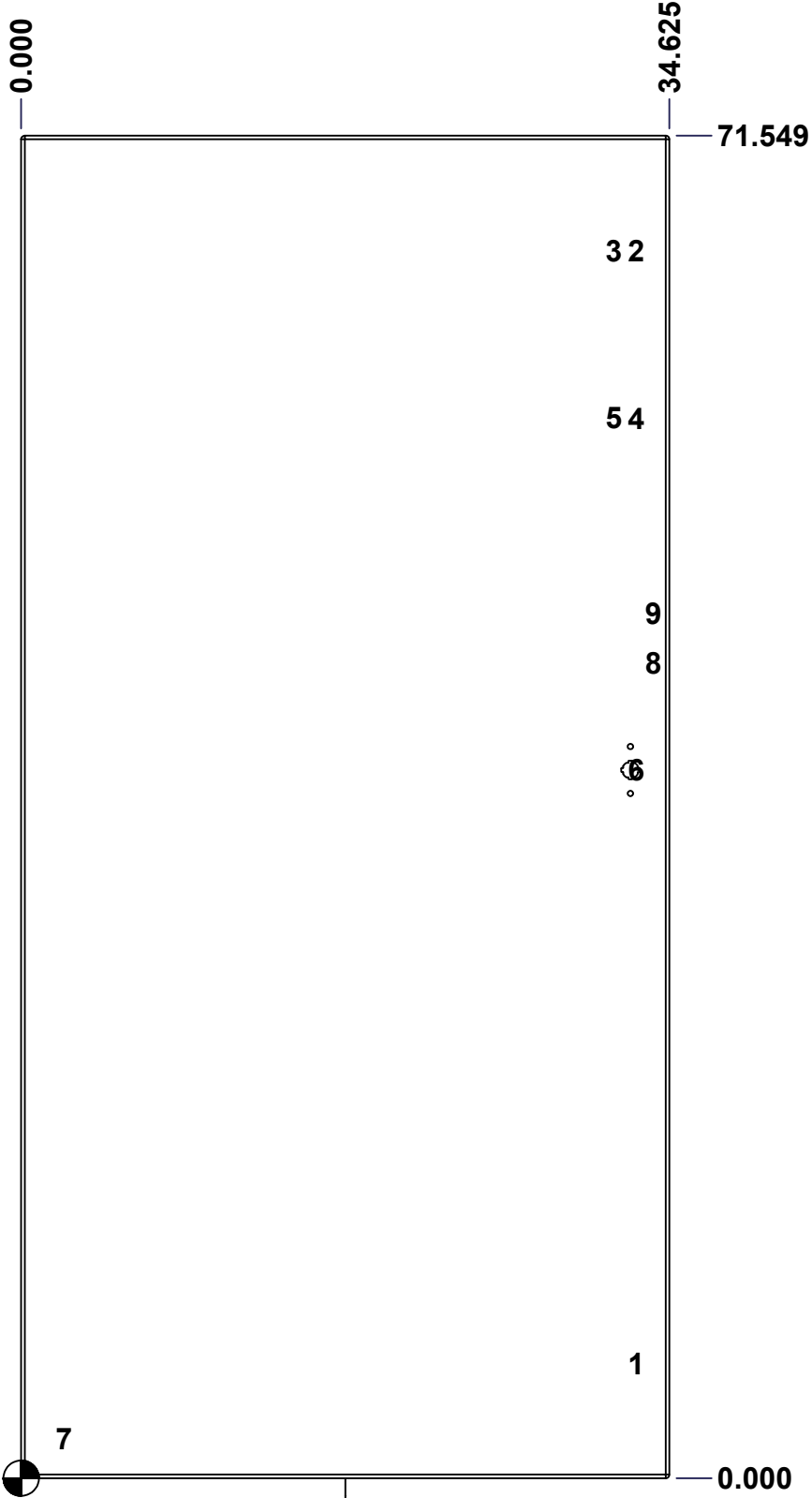
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	32.544	6.118	STUD M6 x 18mm (Inside)
2	32.544	65.430	STUD M6 x 18mm (Inside)
3	31.357	65.430	STUD M6 x 18mm (Inside)
4	32.544	56.525	STUD M6 x 18mm (Inside)
5	31.357	56.525	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
6	32.544	37.743	HANDLE 885 ESL2A-APHDSS @ 0.0°
7	2.000	2.118	GND STUD M6 x 16mm (Inside)
8	33.475	43.445	STUDS M6 x 18mm (Inside)
9	33.475	46.123	STUDS M6 x 18mm (Inside)



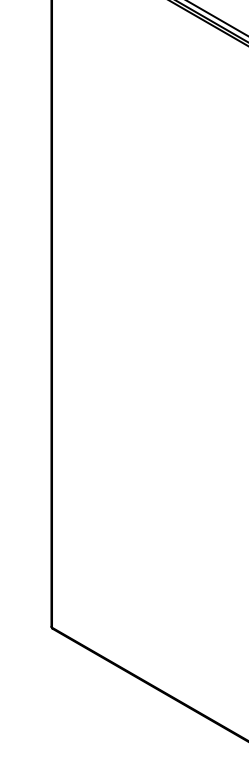
FRONT

	Description	Status	
	5500UCDSS 72" x 72" Lock Door	(NULL)	
	Part Number Numéro Pièce	Rev.	2
	5500UCDSS727212LD	0	3

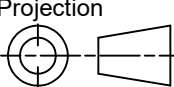
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Isometric View

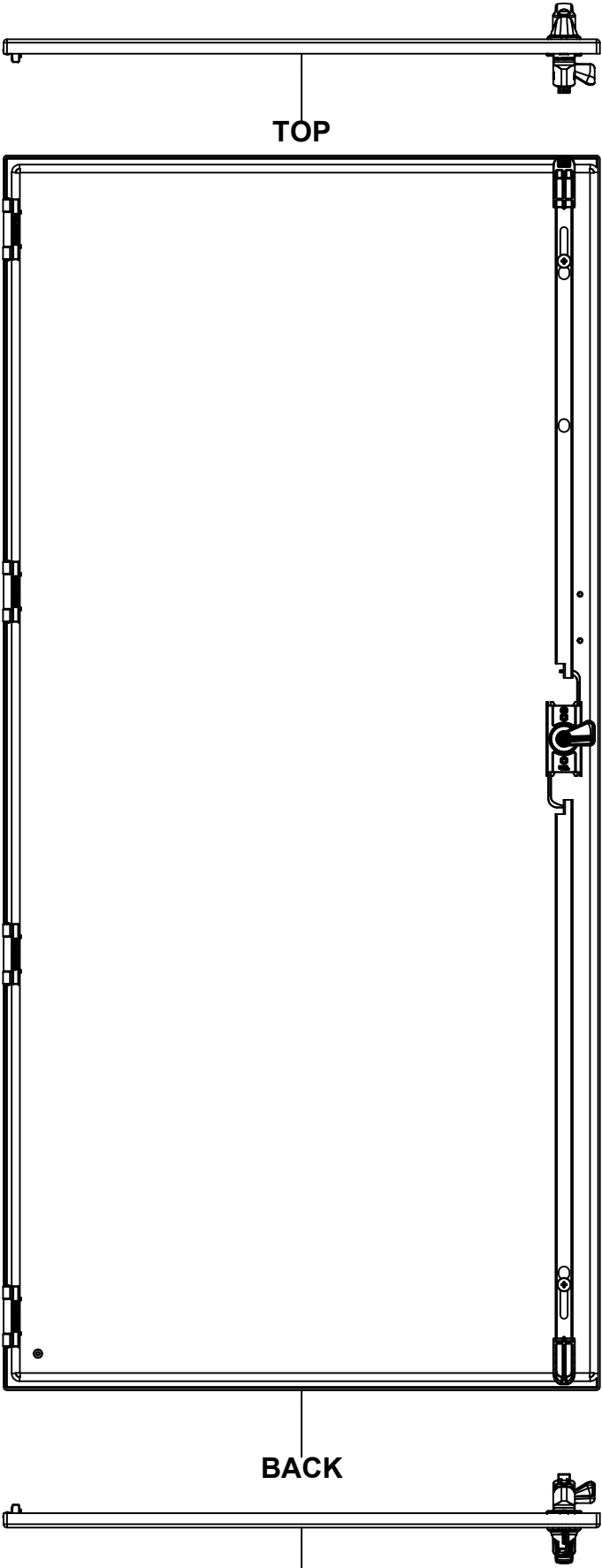
		Flatness Aplatissement  Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		BoxCad: BoxCad Date 3/24/2022	
Material Matière		12 Ga Stainless Steel 304 (2.5mm)	
Color Couleur		Unpainted Brushed	
Description		Detail Rev.	
5500UCDSS 72" x 72" Flange Door			
Part Number Numéro Pièce 5500UCDSS727212LD		Rev. 0	3 3

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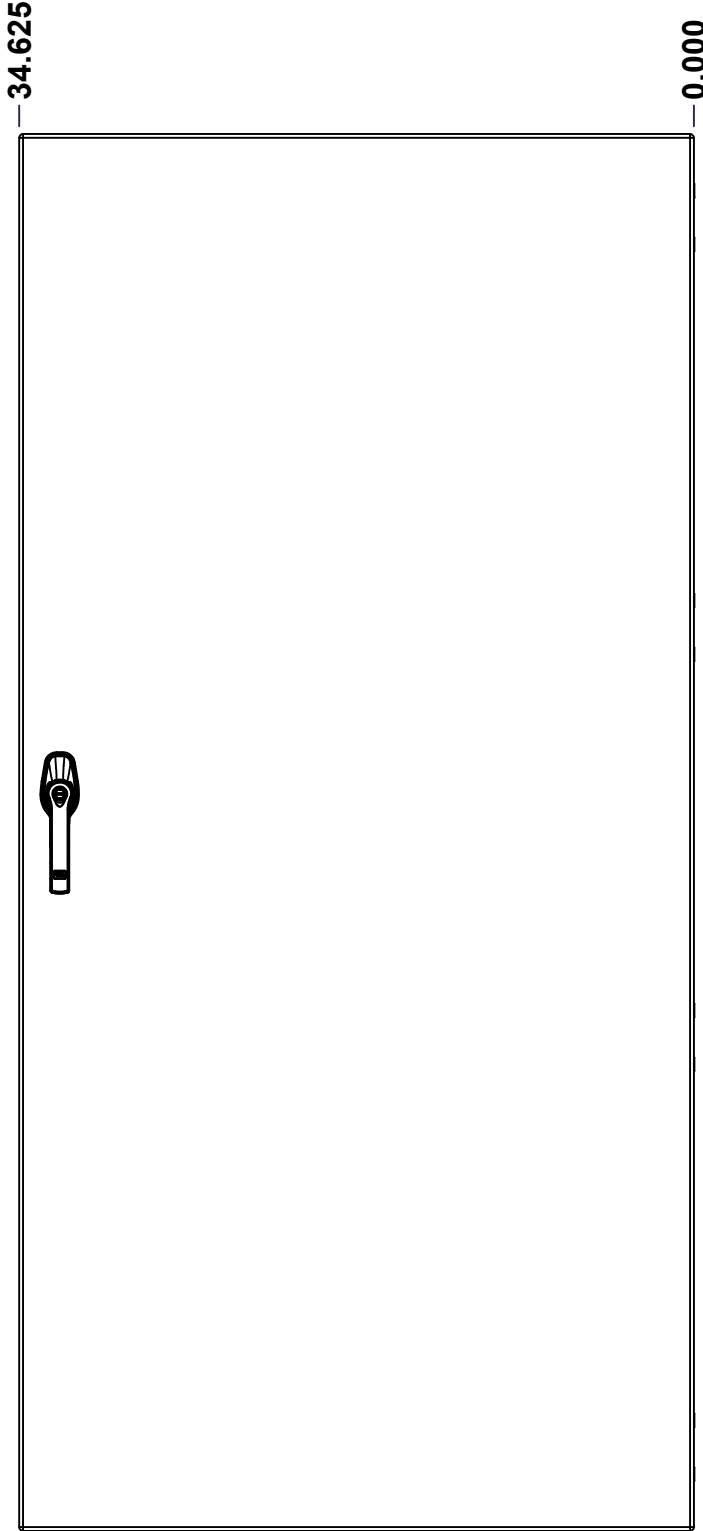
Tolerance ±1/32" unless otherwise specified

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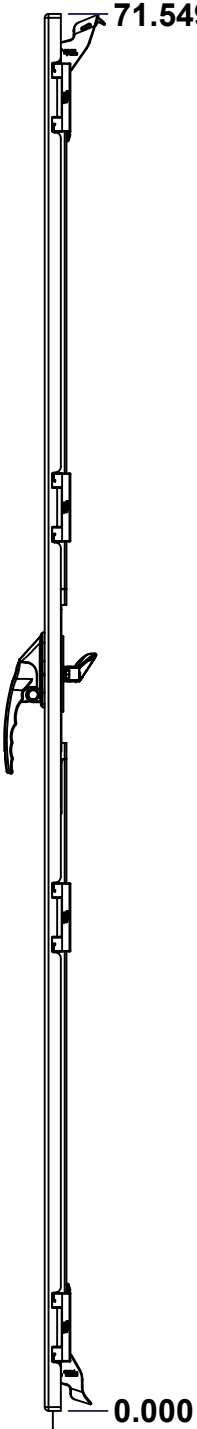
Tolérance ±1/32" sauf spécification contraire



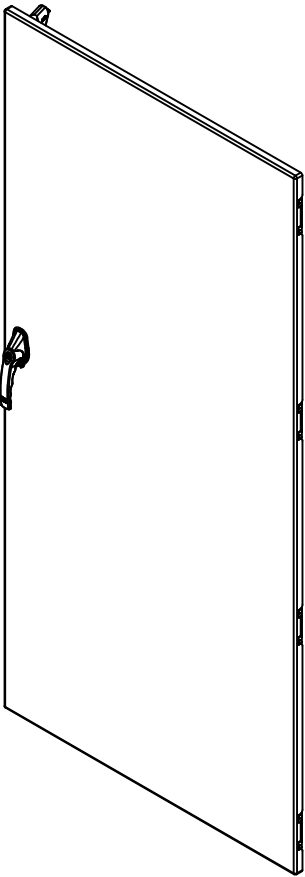
0.000
0.835
LEFT



FRONT



RIGHT



Isometric View

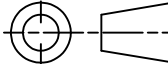


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client Date

Drawn By Dessiné Par BoxCad: BoxCad Date 3/24/2022

Material Matière 12 Ga Stainless Steel 304 (2.5mm)

Color Couleur Unpainted Finish Fini Brushed

Description 5500UCDSS 72" x 72" Lock Door Detail Rev.

Part Number Numéro Pièce 5500UCDSS727212FD Rev. 0 1 3

SEE BILL OF MATERIAL ON LAST PAGE

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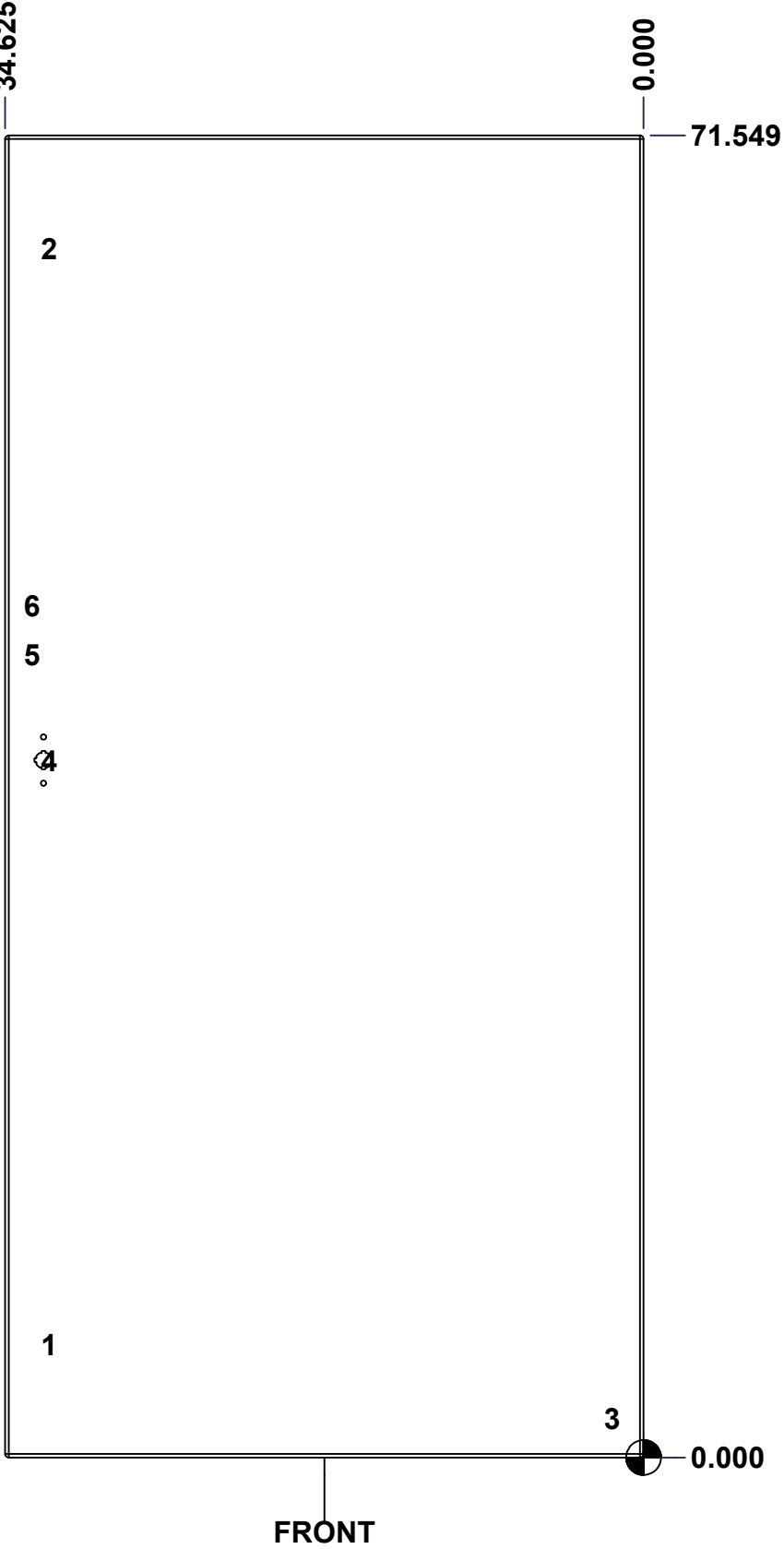
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	32.544	6.118	CLOSING BAR GUIDE (Inside)
2	32.544	65.430	CLOSING BAR GUIDE (Inside)
-----	-----	-----	-----
3	2.000	2.118	GND STUD M6 x 16mm (Inside)
4	32.544	37.743	HANDLE 885 ESL2A-APHDSS @ 0.0°
5	33.475	43.445	STUDS M6 x 18mm (Inside)
6	33.475	46.123	STUDS M6 x 18mm (Inside)



FRONT

	Description 5500UCDSS 72" x 72" Lock Door		Status (NULL)	
	Part Number Numéro Pièce 5500UCDSS727212FD		Rev. 0	2 3

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

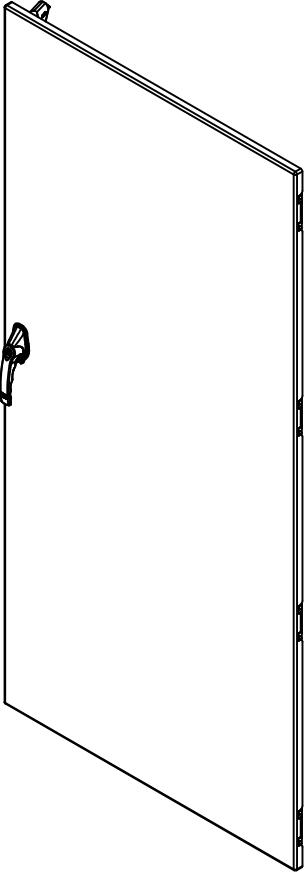
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No.

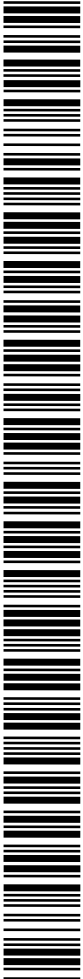
Revisions

Date

By/Par



Isometric View





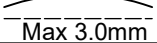
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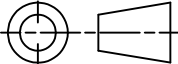
Flatness

Aplatissement



Max 3.0mm

Projection



Customer

Client

Date

Drawn By

Dessiné Par

BoxCad: BoxCad

Date

3/24/2022

Material

Matière

12 Ga Stainless Steel 304 (2.5mm)

Color

Couleur

Unpainted

Finish

Fini

Brushed

Description

5500UCDSS 72" x 72" Lock Door

Detail Rev.

Part Number

Numéro Pièce

5500UCDSS727212FD

Rev.

3

0

3

1	5500UCDSS727212CB	0	5500UCDSS 72" Closing Bar
1	5500UCDSS727212CB2E SY	0	5500UCDSS 72" Disconnect Closing Bar (Right)
1	STK-K-03980-36	12	Gearbox Counter Clockwise Assembly (Grip 36mm)
1	5500UCDSS727212FDG	0	5500UCDSS 72" x 72" Flange Door Gasket
1	885ESL-APHDSS	1	885 ESL2A-APHDSS - Stainless Steel L-Handle Padlockable Assy - Slot Cylinder
1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
4	STK-Q-16070	1	Stud M6 x 18mm Stainless Steel
1	5500UCDSS727212FD-P	0	5500UCDSS 72" x 72" Lock Door Part
4	STK-K-09870	7	Cabinet Hinge with Captive Pins
Qty	Part Name	Rev	Description
Parts List			

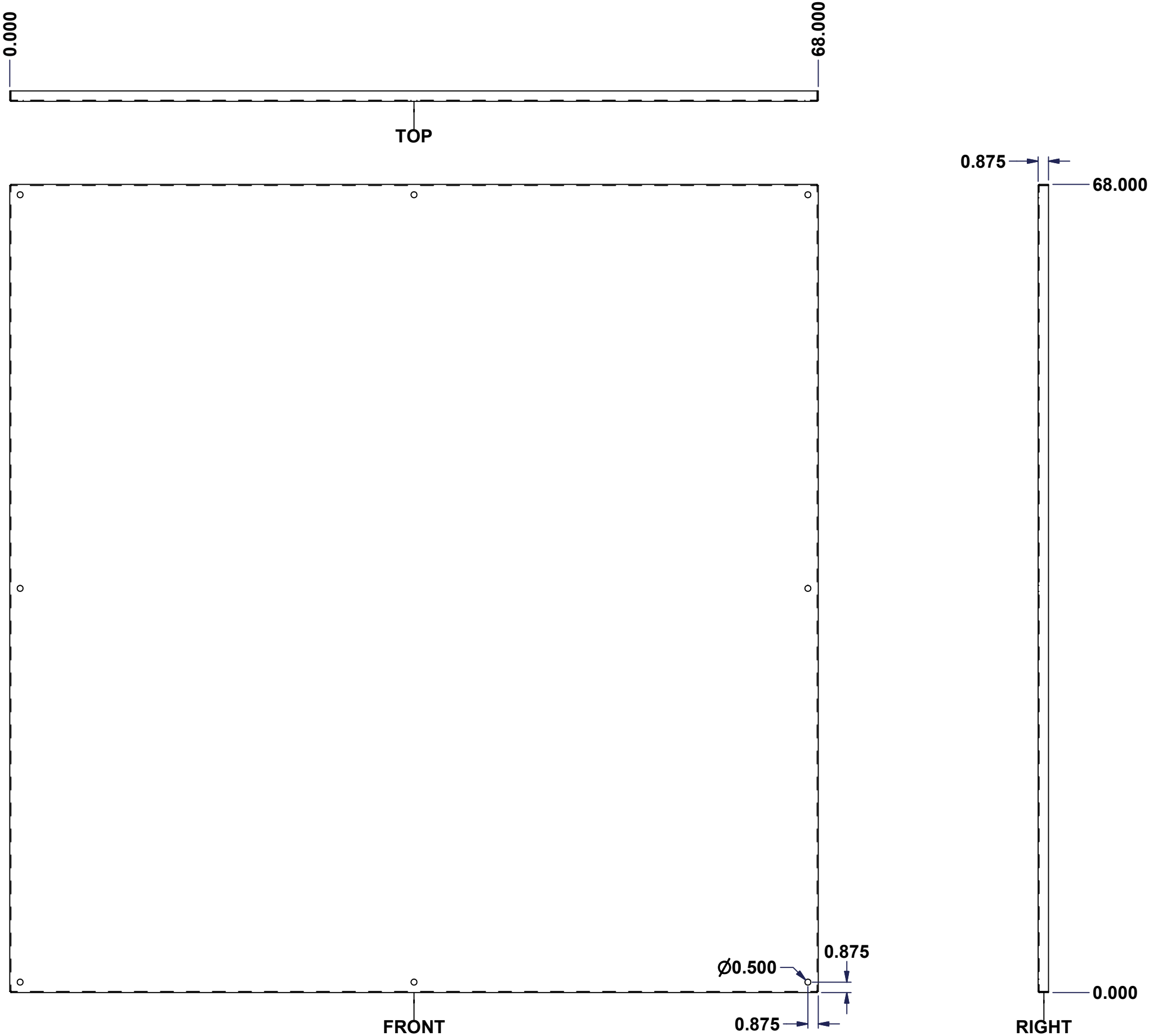
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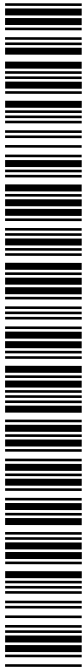
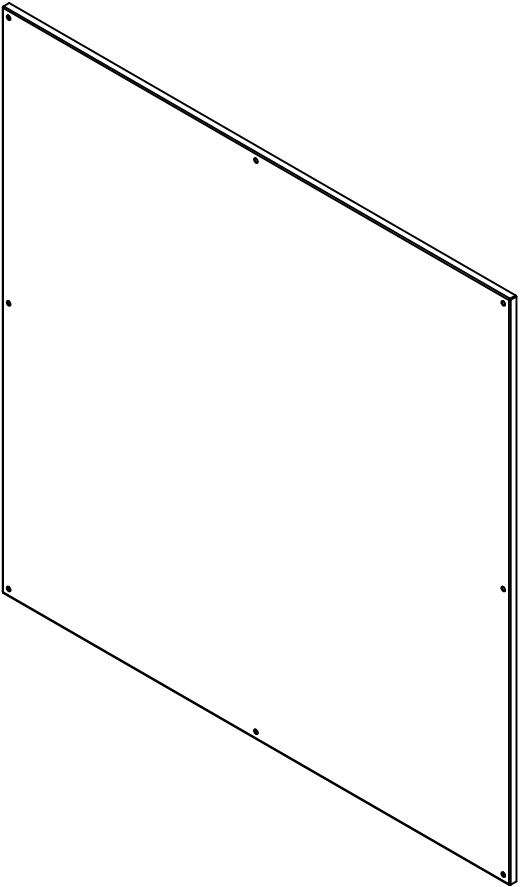
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Tolérance ±1/32" sauf spécification contraire

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No.	Revisions	Date	By/Par



Isometric View

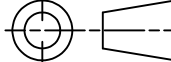


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		04/11/2009	
Color Couleur		12 Ga H.R.P. & O. (2.5mm)	
Finish Fini		White RAL9003	
Description		Smooth	
Part Number Numéro Pièce		Detail Rev.	
885 SP7272 Inner Panel		Rev.	
885SP7272		1	
		2	

SEE BILL OF MATERIAL ON LAST PAGE

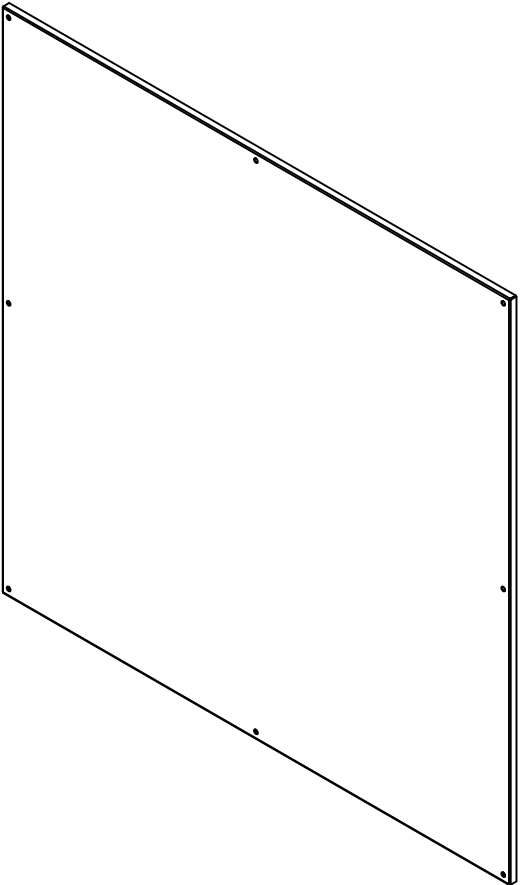
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Tolerance ±1/32" unless otherwise specified

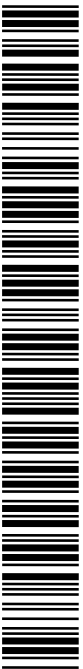
C:\Vault Workspace\Inventor_Dwg\Inv-8\885SP\885SP7272.idw

Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View



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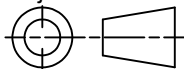


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 04/11/2009
Material Matière 12 Ga H.R.P. & O. (2.5mm)	
Color Couleur White RAL9003	Finish Fini Smooth
Description 885 SP7272 Inner Panel	Detail Rev.
Part Number Numéro Pièce 885SP7272	Rev. 0
	2

1	STK-P-02401S	0	Powder Paint (White / Smooth)
1	885SP7272-P	0	885 SP7272 Inner Panel Part
Qty	Part Number	Rev	Description
Parts List			