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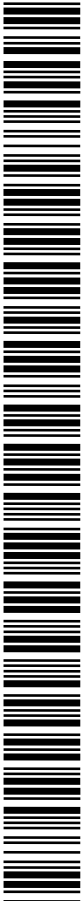
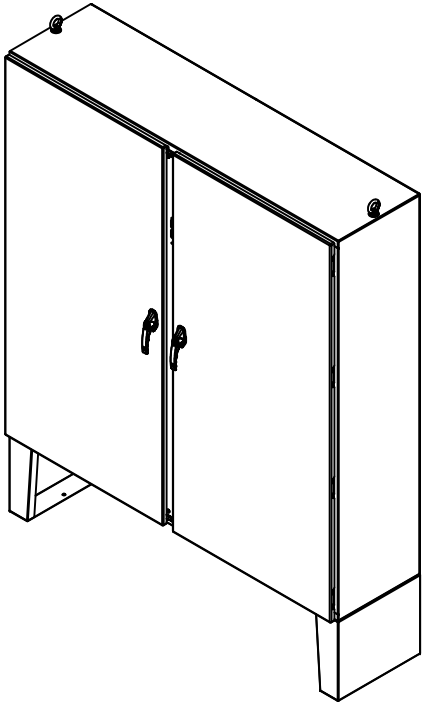
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 12/13 Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W Struts installed (Included)
7	C/W Mounting feet sold separately (Installed)
8	C/W Special handle sold separately (Kit)
9	C/W Eyebolts

No.	Revisions	Date	By/Par



Isometric View

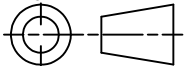


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 3/24/2022	
Material Matière		12 Ga Stainless Steel 304 (2.5mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description 5500UCDSS 72" x 72" x 18" Assembly			Detail Rev.
Part Number Numéro Pièce 5500UCDSS727218			Rev. 0
			2

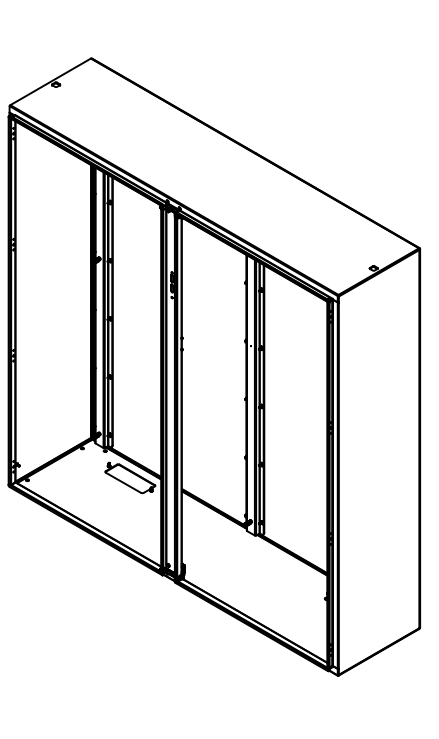
1	5500UCDSS727218MF	0	885 MFHD 15" x 18" Mounting Feet
1	880INTI	2	880 INTI - Interlock Post Kit
1	880EB14SS	2	Stainless Steel Eye Bolt M14 (Pack of 2)
8	STK-Q-07320	0	Flange Lock Nut M10
1	885SP7272G	0	885 SP7272G Inner Panel
6	STK-Q-07620	0	M10 Plastic Spacer 0.875"
1	5500UCDSS727218FD	0	5500UCDSS 72" x 72" Lock Door
1	5500UCDSS727218LD	0	5500UCDSS 72" x 72" Flange Door
1	5500UCDSS727218B	0	5500UCDSS 72" x 72" x 18" Body
2	5500UCDSS727218GP	0	5500UCDSS Gland Plate
8	STK-Q-04051-10	8	M6 Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

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Isometric View



SEE BILL OF MATERIAL ON LAST PAGE

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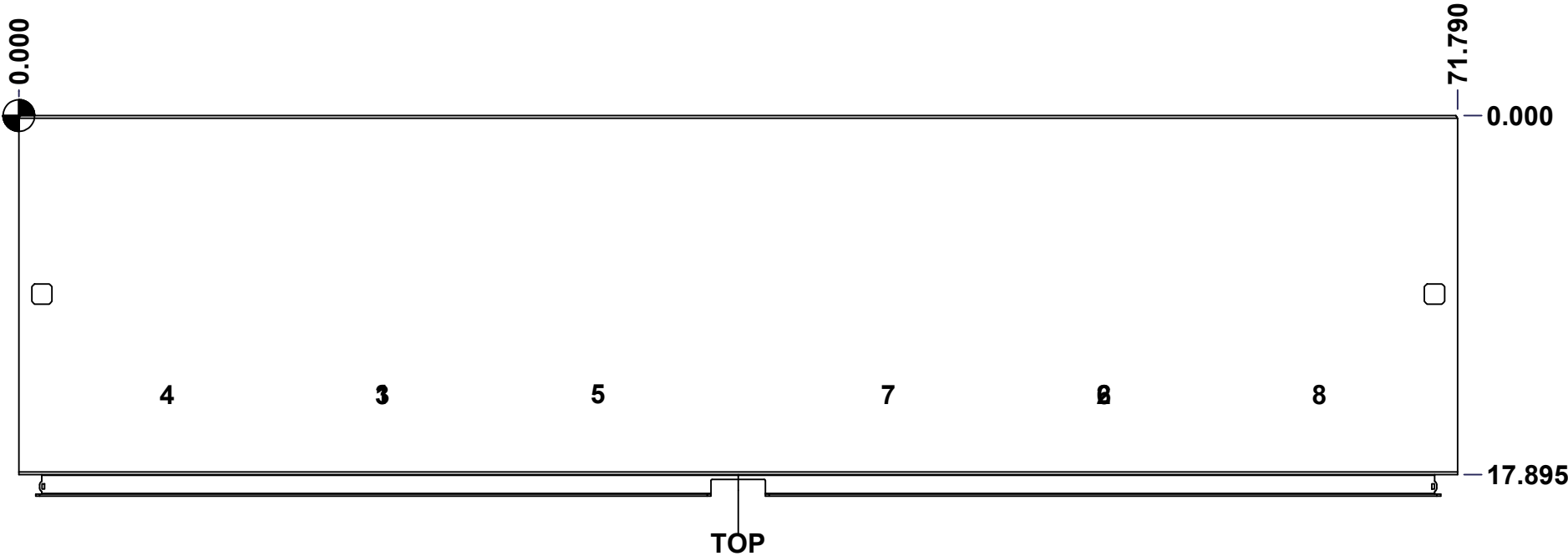
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Tolerance ±1/32" unless otherwise specified

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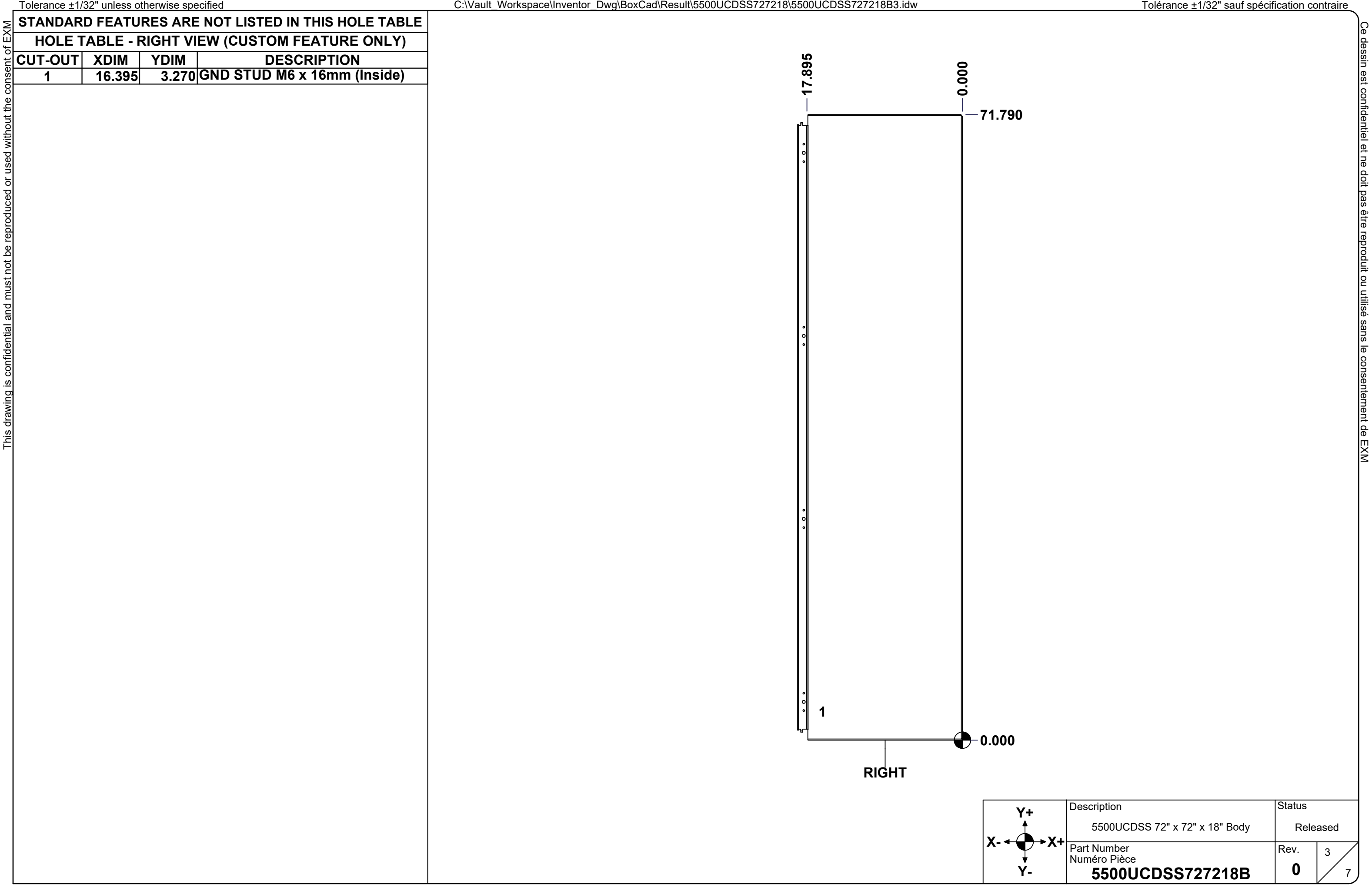
Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	17.895	13.895	Struts CR400 27.500" (Inside)
2	53.895	13.895	Struts CR400 27.500" (Inside)
3	17.895	13.895	STUDS M6 x 10mm (Inside)
4	7.145	13.895	STUDS M6 x 10mm (Inside)
5	28.645	13.895	STUDS M6 x 10mm (Inside)
6	53.895	13.895	STUDS M6 x 10mm (Inside)
7	43.145	13.895	STUDS M6 x 10mm (Inside)
8	64.645	13.895	STUDS M6 x 10mm (Inside)



	Description		Status	
	5500UCDSS 72" x 72" x 18" Body		Released	
	Part Number Numéro Pièce		Rev.	2 7
5500UCDSS727218B		0		

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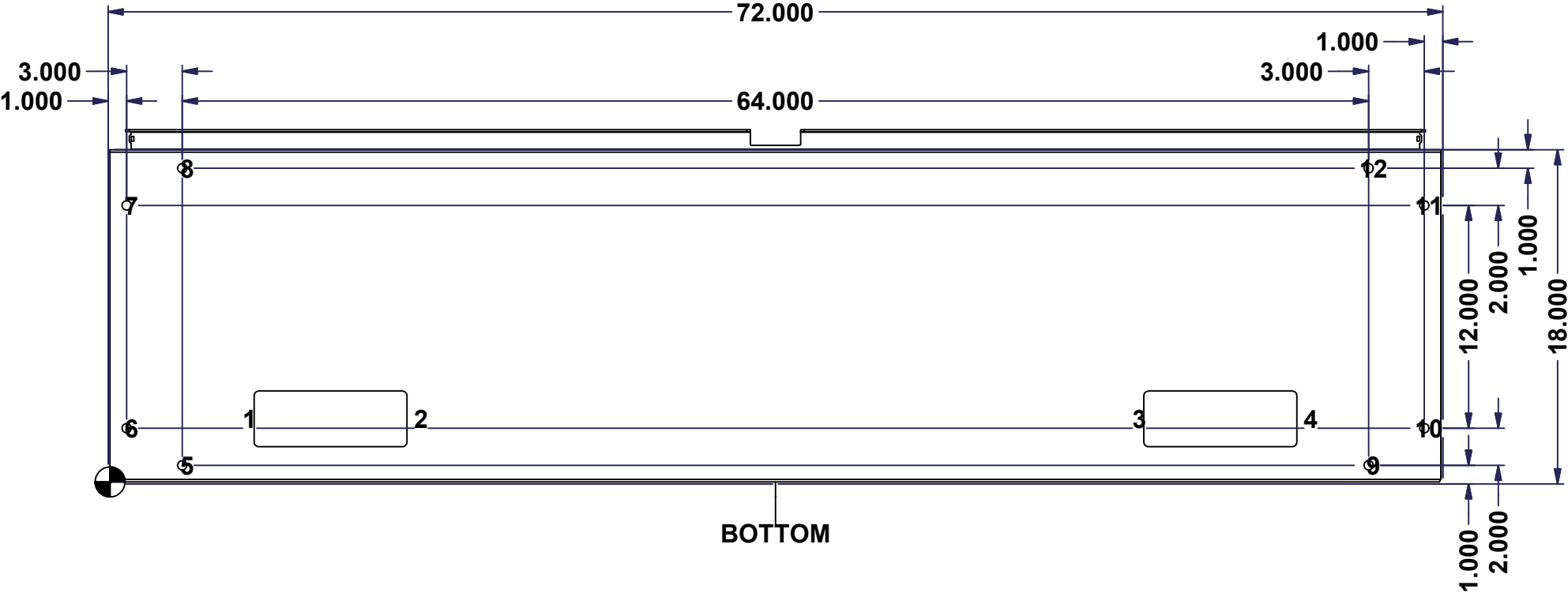
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.270	3.395	GP STUD M6 x 16mm (Inside)
2	16.520	3.395	GP STUD M6 x 16mm (Inside)
3	55.270	3.395	GP STUD M6 x 16mm (Inside)
4	64.520	3.395	GP STUD M6 x 16mm (Inside)
-----	-----	-----	-----
5	3.895	0.895	RND Ø0.500
6	0.895	2.895	RND Ø0.500
7	0.895	14.895	RND Ø0.500
8	3.895	16.895	RND Ø0.500
9	67.895	0.895	RND Ø0.500
10	70.895	2.895	RND Ø0.500
11	70.895	14.895	RND Ø0.500
12	67.895	16.895	RND Ø0.500



	Description		Status	
	5500UCDSS 72" x 72" x 18" Body		Released	
	Part Number Numéro Pièce 5500UCDSS727218B		Rev. 0	4 7

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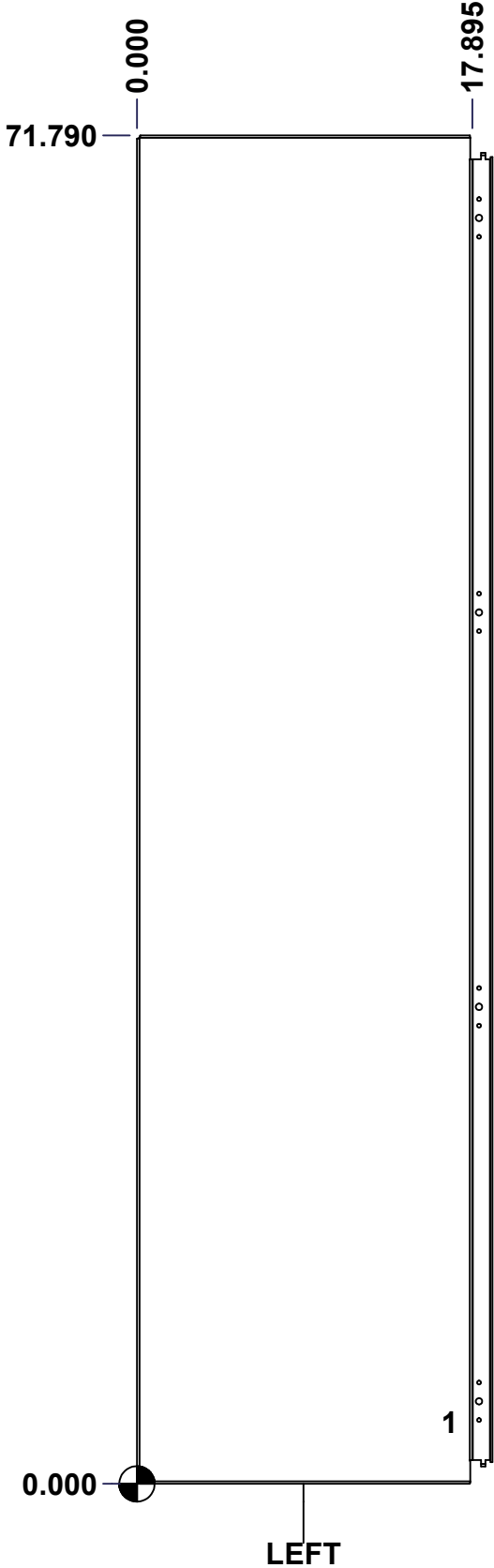
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Tolerance ±1/32" unless otherwise specified

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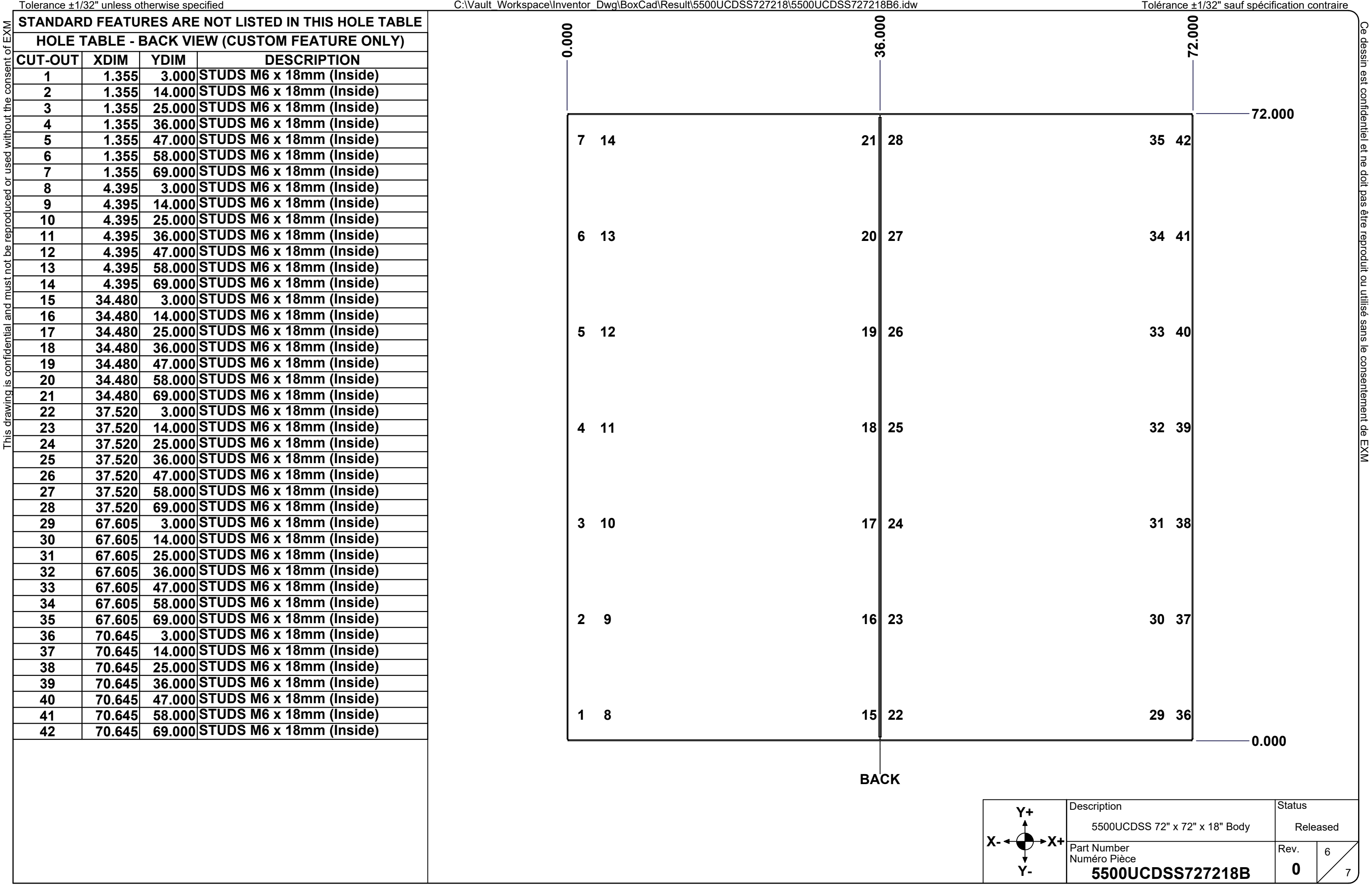
Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	16.395	3.270	GND STUD M6 x 16mm (Inside)



	Description		Status	
	5500UCDSS 72" x 72" x 18" Body		Released	
	Part Number Numéro Pièce		Rev.	5
	5500UCDSS727218B		0	7

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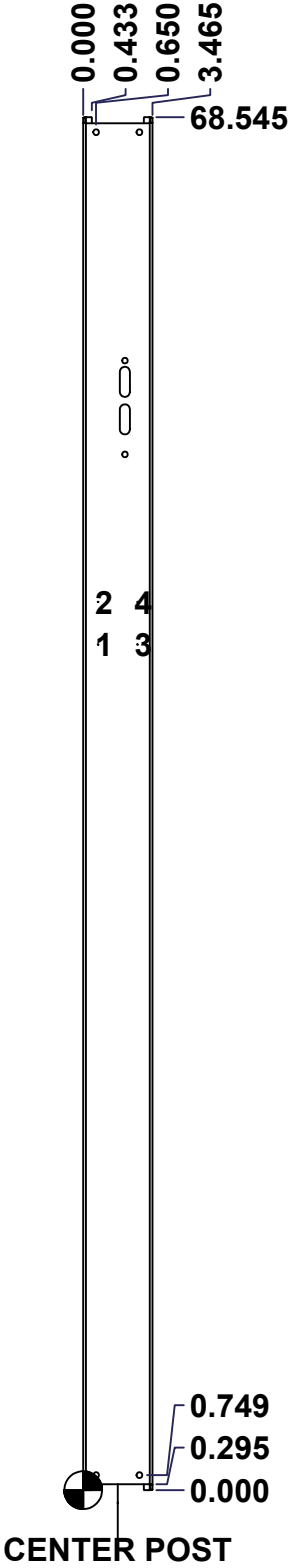
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - CENTER VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.748	42.220	INTERLOCK STUD M6 x 16mm (Inside)
2	0.748	44.346	INTERLOCK STUD M6 x 16mm (Inside)
3	2.717	42.220	INTERLOCK STUD M6 x 16mm (Inside)
4	2.717	44.346	INTERLOCK STUD M6 x 16mm (Inside)



	Description		Status	
	5500UCDSS 72" x 72" x 18" Body		Released	
	Part Number Numéro Pièce		Rev.	6
	5500UCDSS727218B		0	7

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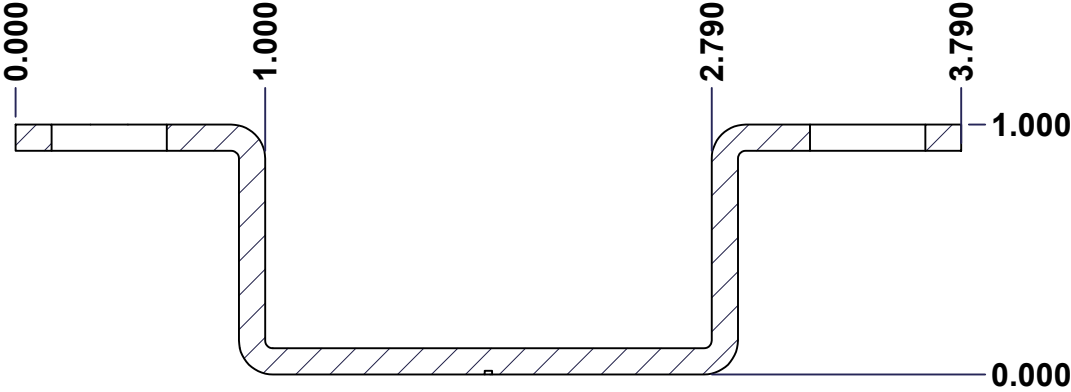
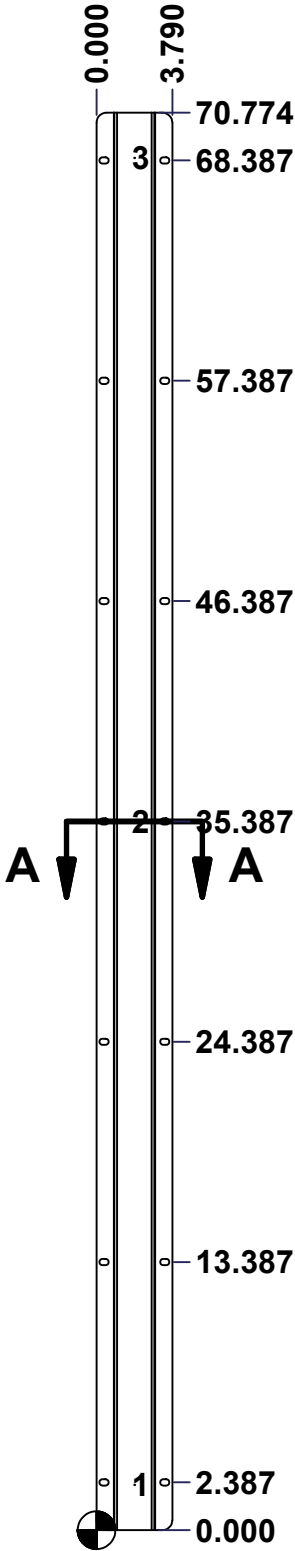
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - CENTER VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.895	2.262	IP STUD M10 x 40mm (Outside)
2	1.895	35.387	IP STUD M10 x 40mm (Outside)
3	1.895	68.512	IP STUD M10 x 40mm (Outside)



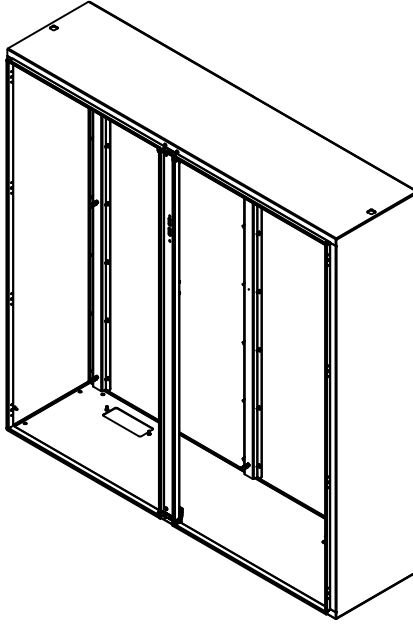
SECTION A-A

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	Part Number Numéro Pièce 5500UCDSS727218B	Rev. 0	6 7

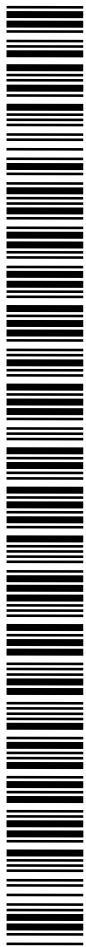
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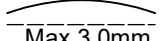
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No.	Revisions	Date	By/Par



Isometric View



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		 Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par		Date
BoxCad: BoxCad		3/24/2022
Material Matière		
12 Ga Stainless Steel 304 (2.5mm)		
Color Couleur	Unpainted	Finish Fin
		Brushed
Description		Detail Rev.
5500UCDSS 72" x 72" x 18" Body		
Part Number Numéro Pièce		Rev.
5500UCDSS727218B		2
		0

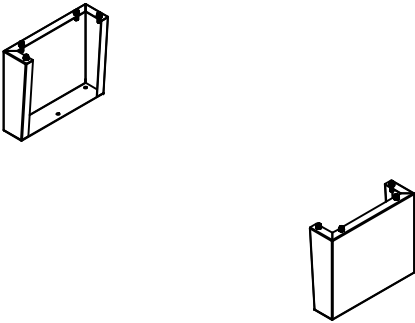
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Tolerance ±1/32" unless otherwise specified

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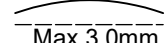
Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		12 Ga Stainless Steel 304 (2.5mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description 885 MFHD 15" x 18" Mounting Feet			Detail Rev.
Part Number Numéro Pièce		Rev.	1 4
SEE BILL OF MATERIAL ON LAST PAGE		0	
5500UCDSS727218MF			

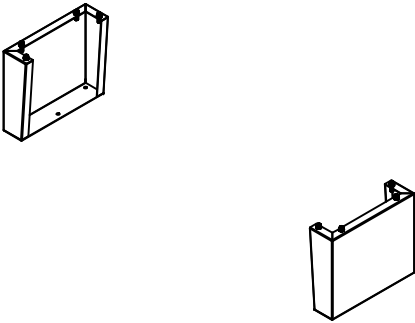
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Tolerance ±1/32" unless otherwise specified

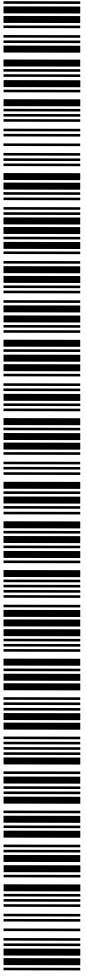
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View





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Flatness
Aplatissement
Max 3.0mm
Projection

Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

3/24/2022

Material
Matière

12 Ga Stainless Steel 304 (2.5mm)

Color
Couleur

Unpainted

Finish
Fini

Brushed

Description

885 MFHD 15" x 18" Mounting Feet

Detail Rev.

Part Number
Numéro Pièce

5500UCDSS727218MF

Rev.

0

4

4

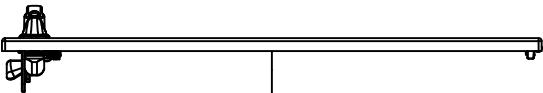
Qty	Part Name	Rev	Description
8	RIVET_NUT_SS_M10_FH_CE	0	Stainless Steel Rivet Nut M10 (Low Profile Close End)
1	5500UCDSS727218MFR-P	0	885 MFHD 15" x 18" Right Mounting Feet Part
1	5500UCDSS727218MFL-P	0	885 MFHD 15" x 18" Left Mounting Feet Part
1	STK-K-11610	2	885 MFSS Accessory Kit
Parts List			

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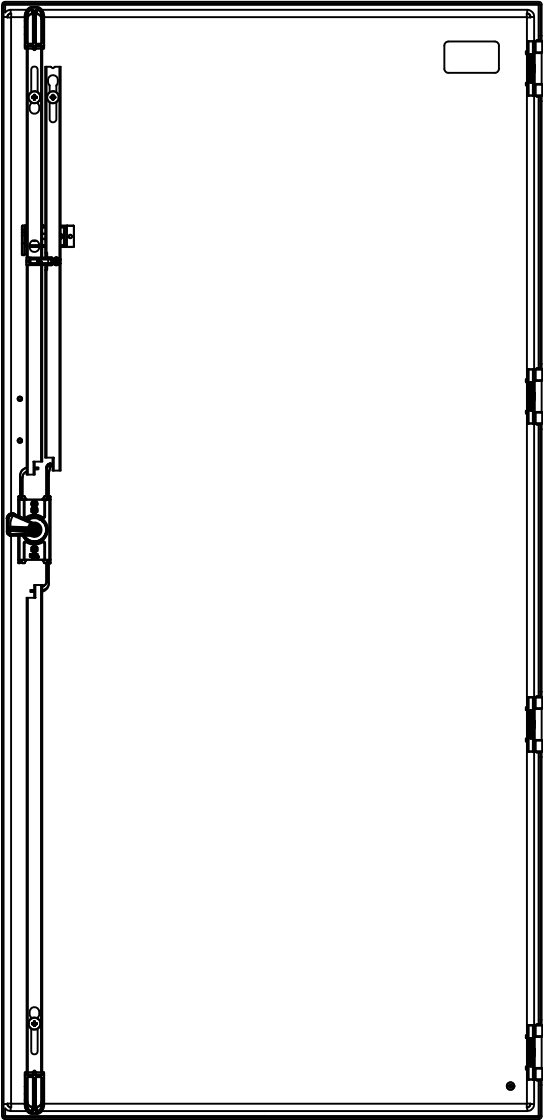
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire



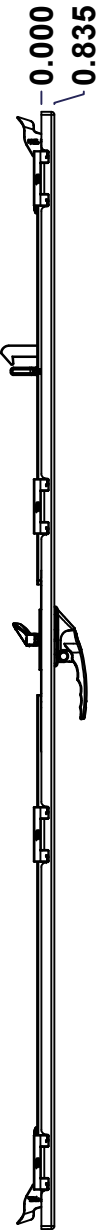
TOP



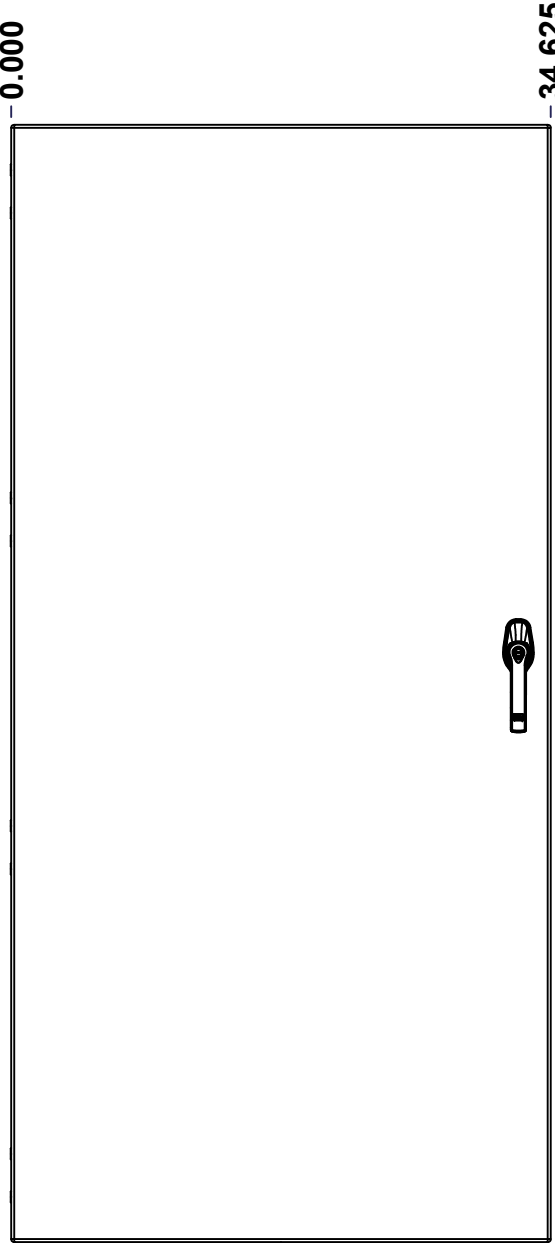
BACK



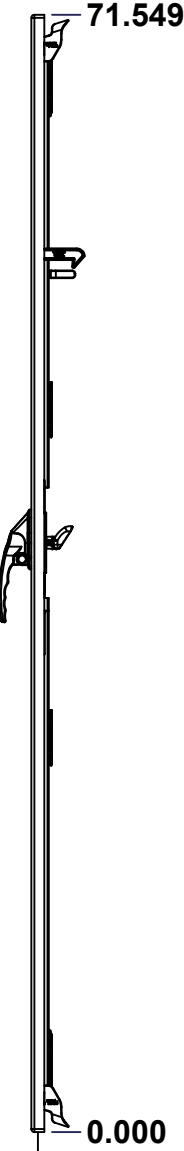
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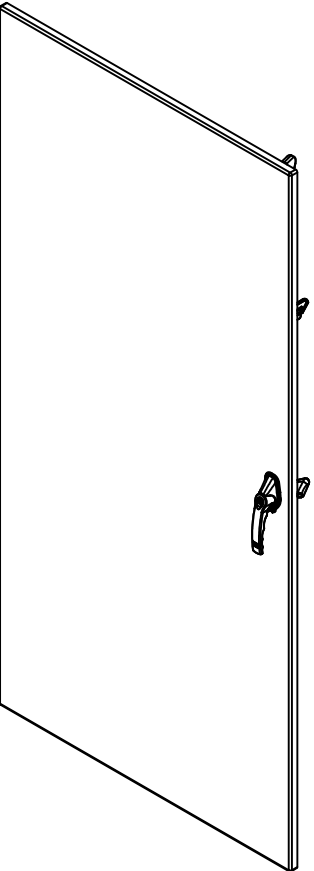
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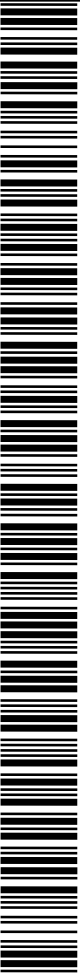
FRONT



RIGHT



Isometric View

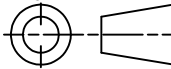


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par BoxCad: BoxCad

Date 3/24/2022

Material
Matière 12 Ga Stainless Steel 304 (2.5mm)

Color
Couleur Unpainted

Finish
Fini Brushed

Description
5500UCDSS 72" x 72" Flange Door

Detail Rev.

Part Number
Numéro Pièce
5500UCDSS727218LD

Rev.
0

1
3

SEE BILL OF MATERIAL ON LAST PAGE

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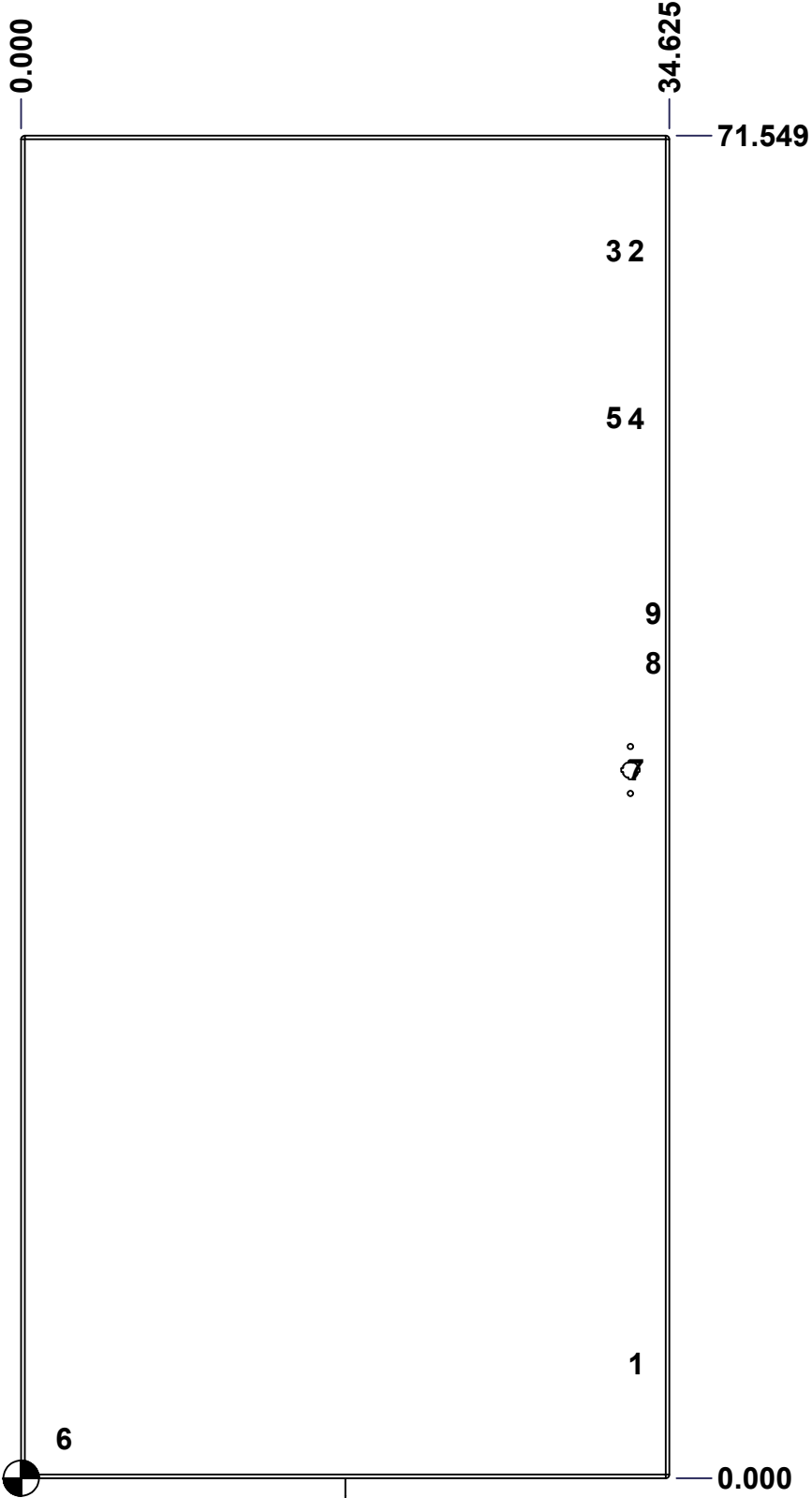
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	32.544	6.118	STUD M6 x 18mm (Inside)
2	32.544	65.430	STUD M6 x 18mm (Inside)
3	31.357	65.430	STUD M6 x 18mm (Inside)
4	32.544	56.525	STUD M6 x 18mm (Inside)
5	31.357	56.525	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
6	2.000	2.118	GND STUD M6 x 16mm (Inside)
7	32.544	37.743	HANDLE 885 ESL2A-APHDSS @ 0.0°
8	33.475	43.445	STUDS M6 x 18mm (Inside)
9	33.475	46.123	STUDS M6 x 18mm (Inside)

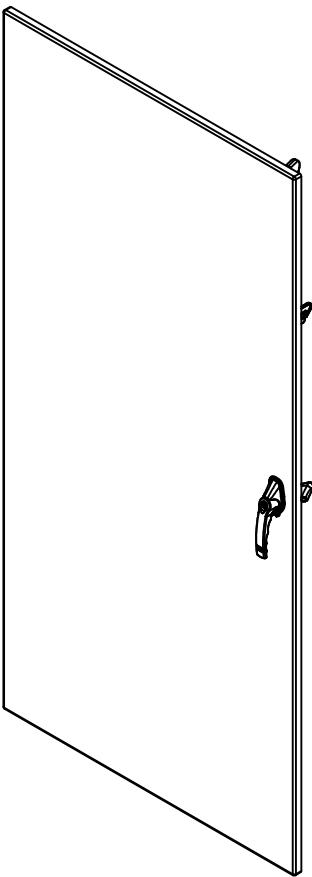


	Description		Status	
	5500UCDSS 72" x 72" Lock Door		(NULL)	
	Part Number Numéro Pièce		Rev.	2
5500UCDSS727218LD		0	3	

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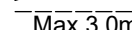
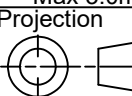
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No.	Revisions	Date	By/Par



Isometric View

1	5500UCDSS727218DB_E SY	0	5500UCDSS 72" Disconnect Defeater Bar
1	5500UCDSS727218CB	0	5500UCDSS 72" Closing Bar
1	5500UCDSS727218CB_E SY	0	5500UCDSS 72" Disconnect Closing Bar
1	STK-K-03895-36	3	Gearbox Clockwise Assembly (Grip 36mm)
1	885ESL-APHDSS	1	885 ESL2A-APHDSS - Stainless Steel L-Handle Padlockable Assy - Slot Cylinder
1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-Q-07220	1	M6 Nylon Insert Lock Nut
1	5500UCDSS727218LDG	0	5500UCDSS 72" x 72" Lock Door Gasket
1	STK-Q-13060	1	M6 Flat Washer
1	STK-Q-46600	3	5500 ESY Disconnect Door Hook
7	STK-Q-16070	1	Stud M6 x 18mm Stainless Steel
1	5500UCDSS727218LD-P	0	5500UCDSS 72" x 72" Lock Door Part
4	STK-K-09870	7	Cabinet Hinge with Captive Pins
Qty	Part Name	Rev	Description
Parts List			

		Flatness Aplatissement  Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 3/24/2022	
Material Matière		12 Ga Stainless Steel 304 (2.5mm)	
Color Couleur	Unpainted	Finish Fini	Brushed
Description		Detail Rev.	
5500UCDSS 72" x 72" Flange Door			
Part Number Numéro Pièce		Rev.	3
5500UCDSS727218LD		0	3

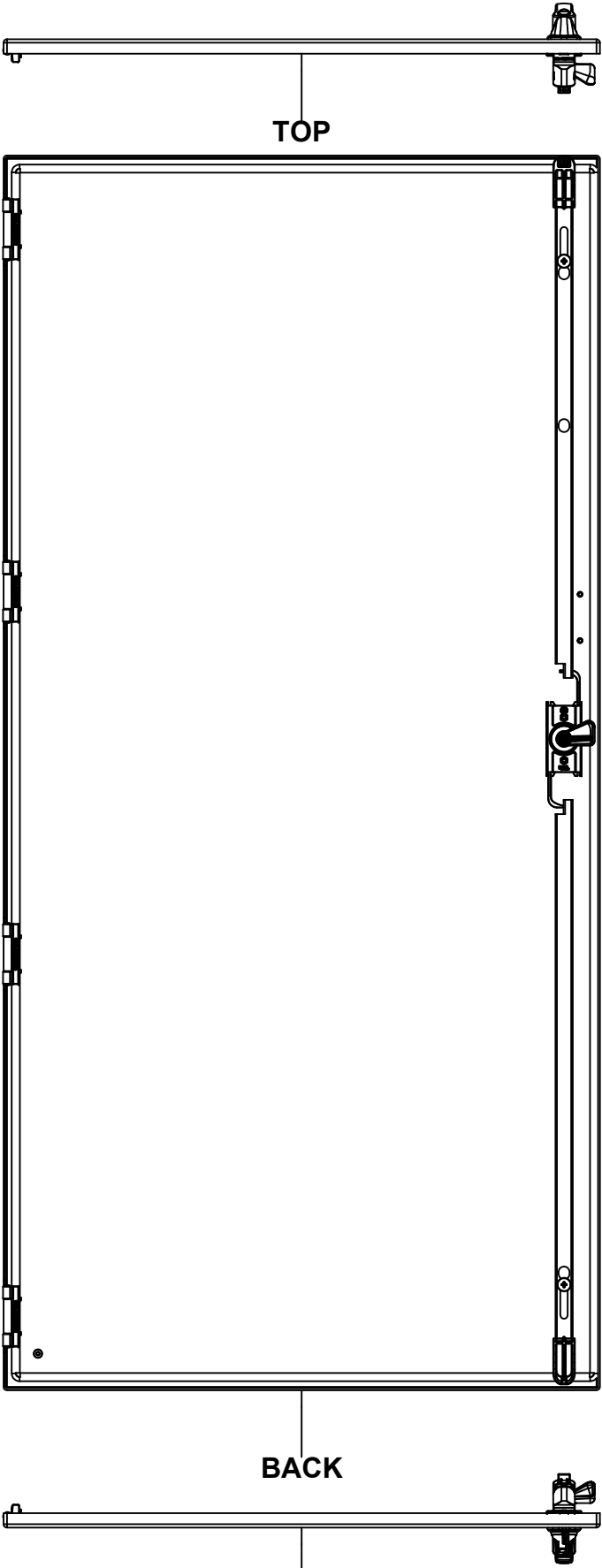
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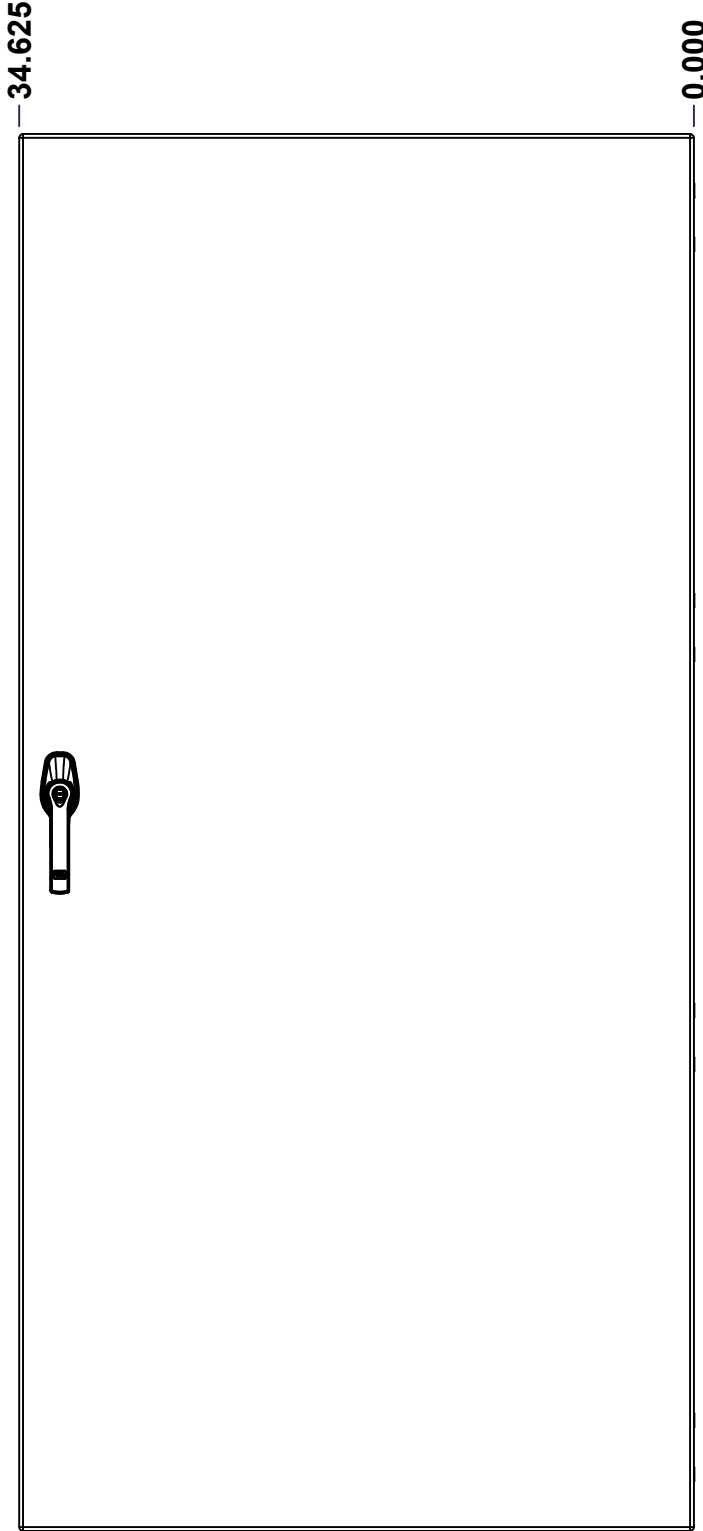
Tolerance ±1/32" unless otherwise specified

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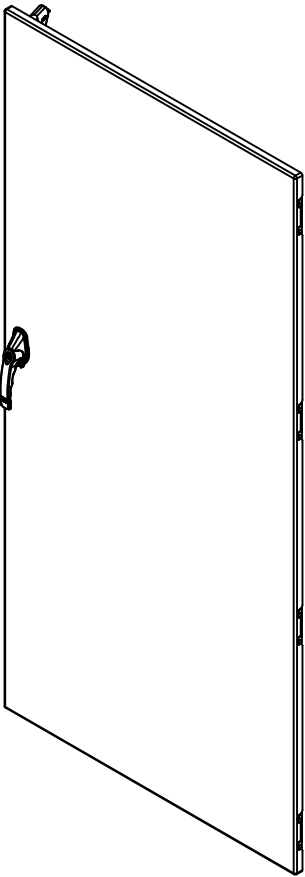
Tolérance ±1/32" sauf spécification contraire



0.000
0.835
LEFT



71.549
0.000
RIGHT



Isometric View



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Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client		Date	
Drawn By Dessiné Par		Date 3/24/2022	
Material Matière		12 Ga Stainless Steel 304 (2.5mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description 5500UCDSS 72" x 72" Lock Door			Detail Rev.
Part Number Numéro Pièce		Rev. 0	1 3

SEE BILL OF MATERIAL ON LAST PAGE

5500UCDSS727218FD

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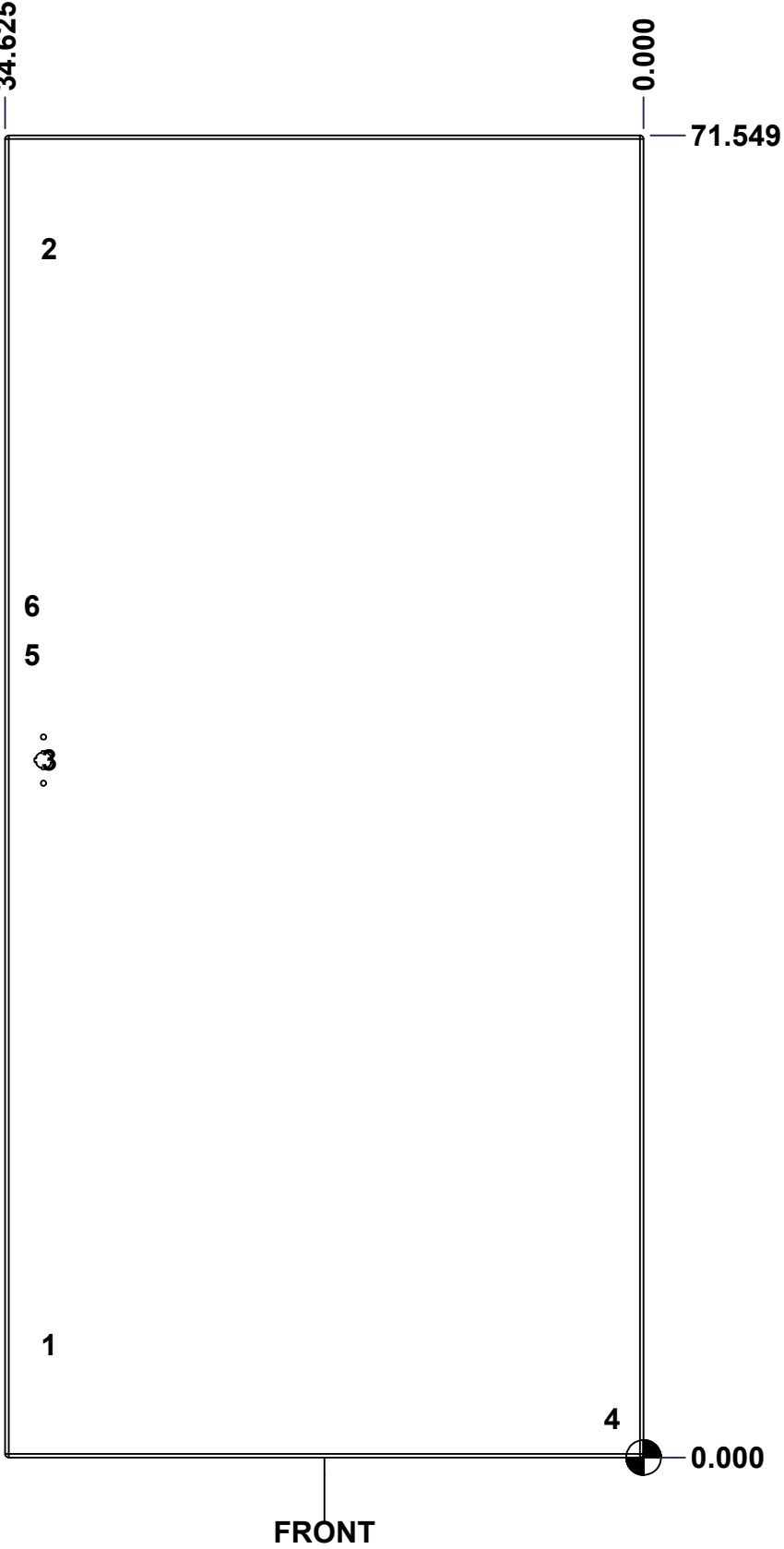
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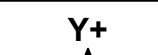
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	32.544	6.118	CLOSING BAR GUIDE (Inside)
2	32.544	65.430	CLOSING BAR GUIDE (Inside)
-----	-----	-----	-----
3	32.544	37.743	HANDLE 885 ESL2A-APHDSS @ 0.0°
4	2.000	2.118	GND STUD M6 x 16mm (Inside)
5	33.475	43.445	STUDS M6 x 18mm (Inside)
6	33.475	46.123	STUDS M6 x 18mm (Inside)



	Description		Status	
	5500UCDSS 72" x 72" Lock Door		(NULL)	
	Part Number Numéro Pièce		Rev.	2
	5500UCDSS727218FD		0	3

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Tolérance ±1/32" sauf spécification contraire

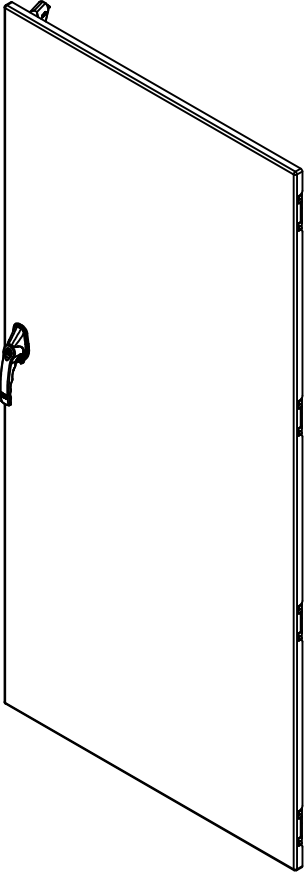
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No.

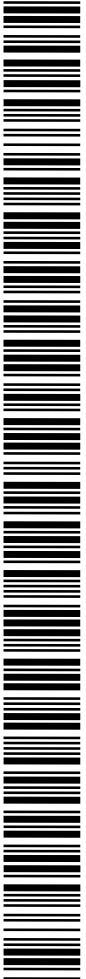
Revisions

Date

By/Par



Isometric View





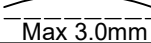
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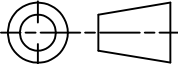
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Flatness

Aplatissement

Max 3.0mm

Projection



Customer

Client

Date

Drawn By

Dessiné Par

BoxCad: BoxCad

Date

3/24/2022

Material

Matière

12 Ga Stainless Steel 304 (2.5mm)

Color

Couleur

Unpainted

Finish

Fin

Brushed

Description

5500UCDSS 72" x 72" Lock Door

Detail Rev.

Part Number

Numéro Pièce

5500UCDSS727218FD

Rev.

0

3

3

1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
1	5500UCDSS727218CB	0	5500UCDSS 72" Closing Bar
1	5500UCDSS727218CB2E SY	0	5500UCDSS 72" Disconnect Closing Bar (Right)
1	5500UCDSS727218FDG	0	5500UCDSS 72" x 72" Flange Door Gasket
1	STK-K-03980-36	12	Gearbox Counter Clockwise Assembly (Grip 36mm)
1	885ESL-APHDSS	1	885 ESL2A-APHDSS - Stainless Steel L-Handle Padlockable Assy - Slot Cylinder
4	STK-Q-16070	1	Stud M6 x 18mm Stainless Steel
1	5500UCDSS727218FD-P	0	5500UCDSS 72" x 72" Lock Door Part
4	STK-K-09870	7	Cabinet Hinge with Captive Pins
Qty	Part Name	Rev	Description
Parts List			

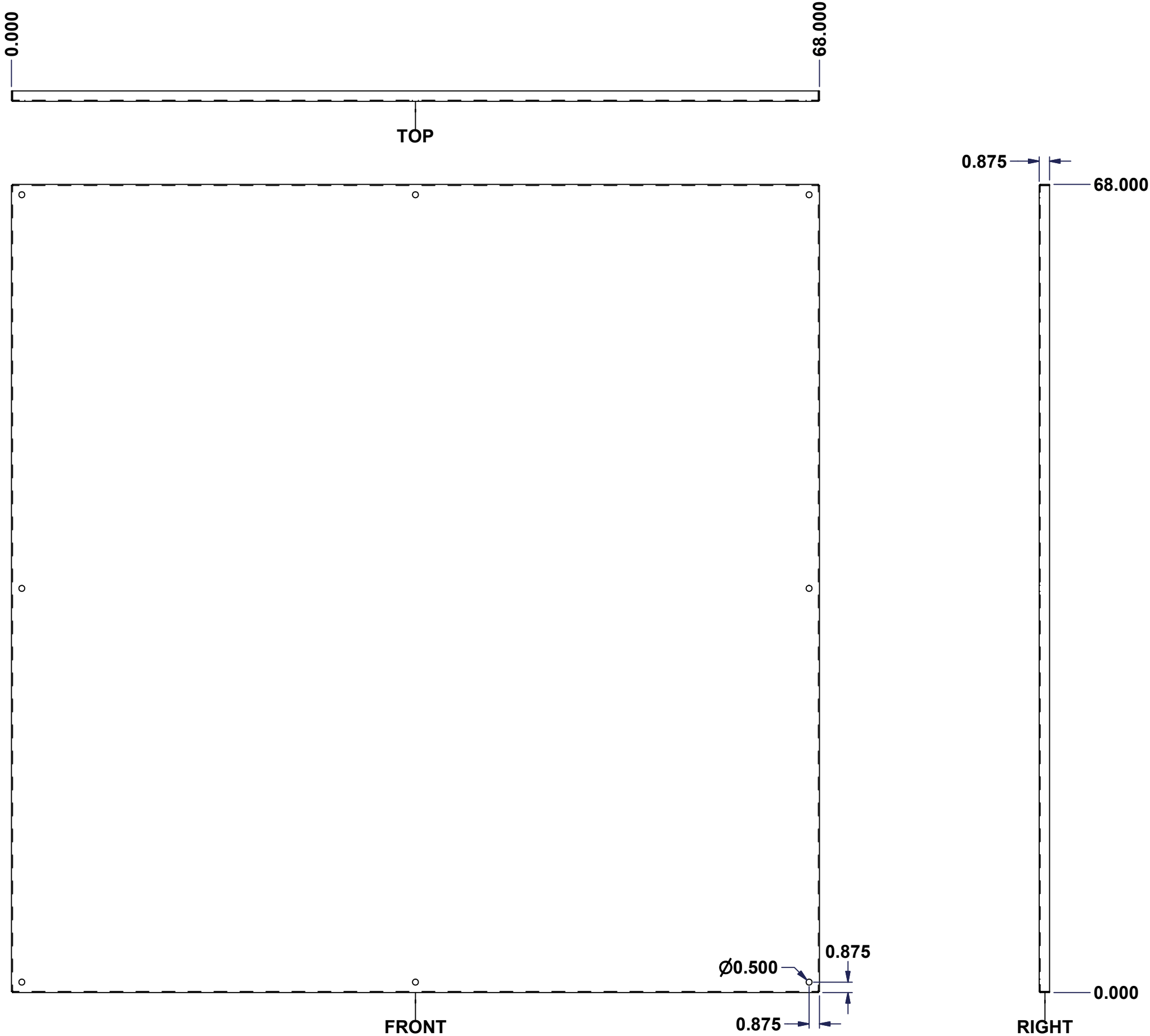
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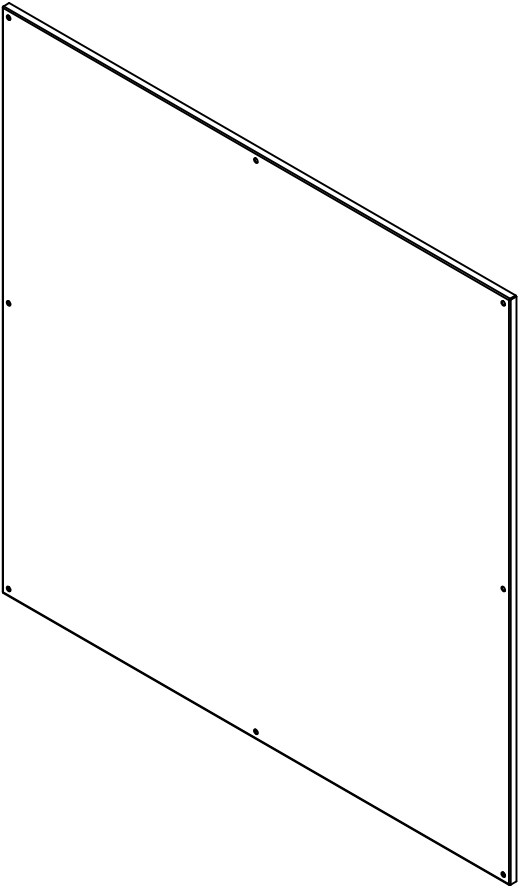
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Tolérance ±1/32" sauf spécification contraire

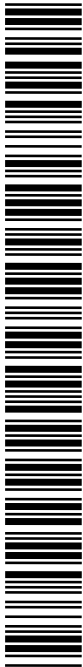
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No.	Revisions	Date	By/Par



Isometric View

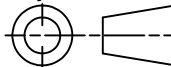


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		04/11/2009	
Color Couleur		12 Ga H.R.P. & O. (2.5mm)	
Finish Fini		White RAL9003	
Description		Smooth	
Part Number Numéro Pièce		Detail Rev.	
885 SP7272 Inner Panel		Rev.	
885SP7272		1	
		2	

SEE BILL OF MATERIAL ON LAST PAGE

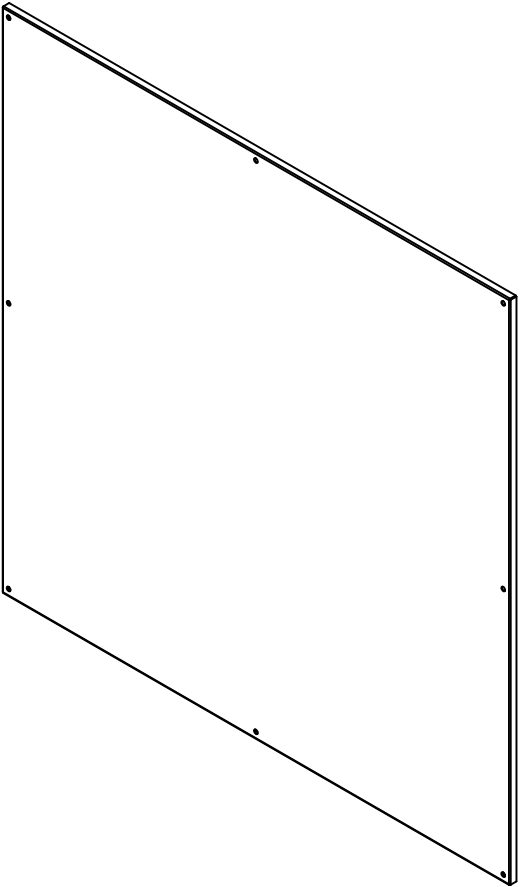
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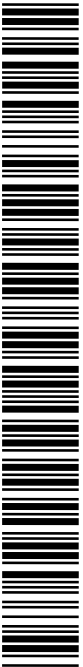
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View



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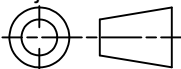


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Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 04/11/2009
Material Matière 12 Ga H.R.P. & O. (2.5mm)	
Color Couleur White RAL9003	Finish Fini Smooth
Description 885 SP7272 Inner Panel	Detail Rev.
Part Number Numéro Pièce 885SP7272	Rev. 0
	2

1	STK-P-02401S	0	Powder Paint (White / Smooth)
1	885SP7272-P	0	885 SP7272 Inner Panel Part
Qty	Part Number	Rev	Description
Parts List			