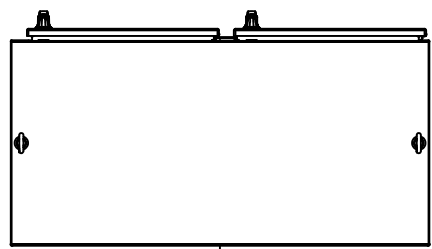
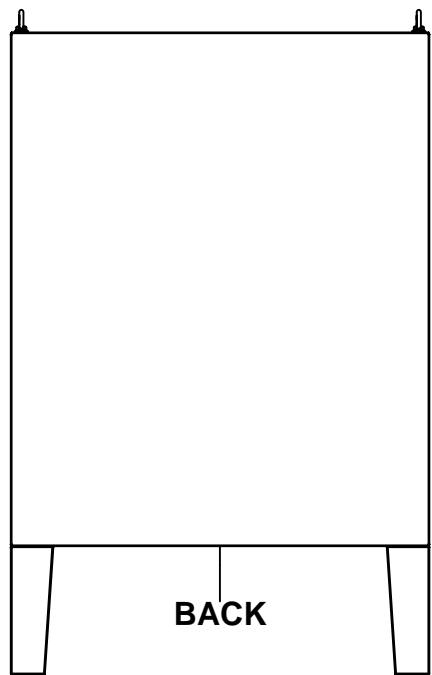


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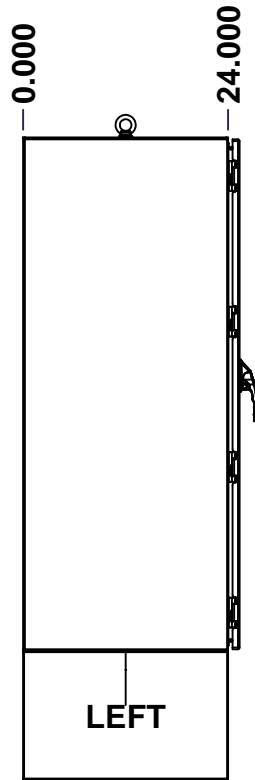
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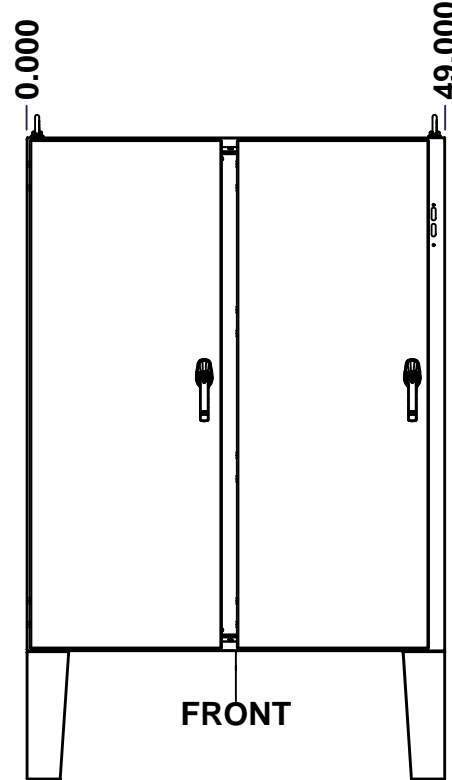
TOP



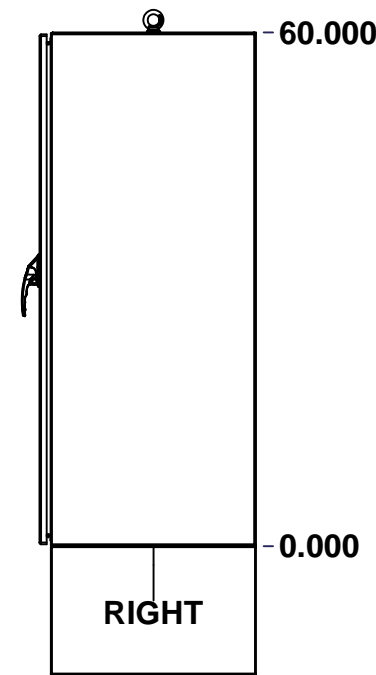
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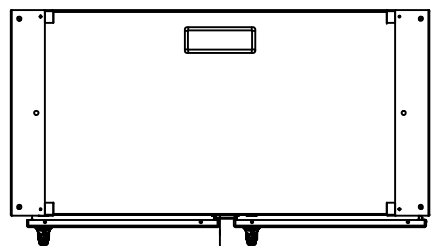
LEFT



FRONT

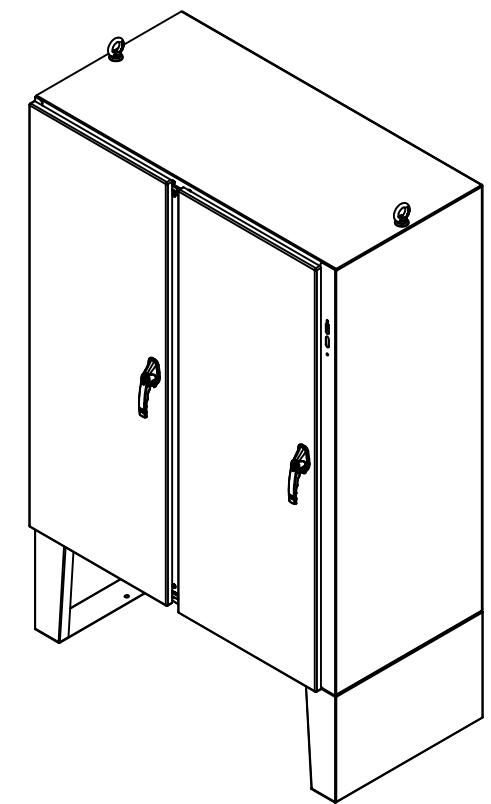


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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www.exmweb.com

Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client
 Drawn By Dessiné Par BoxCad: BoxCad
 Date 18-Mar-16

Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color Couleur Asa-61 Grey
 Finish Fini Smooth

Description 5500UFD 60" x 49" x 24" Assembly
 Detail Rev.

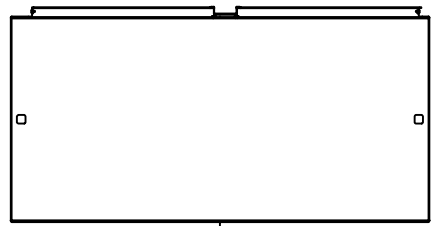
Part Number Numéro Pièce 5500UFD604924
 Rev. 0

SEE BILL OF MATERIAL ON LAST PAGE

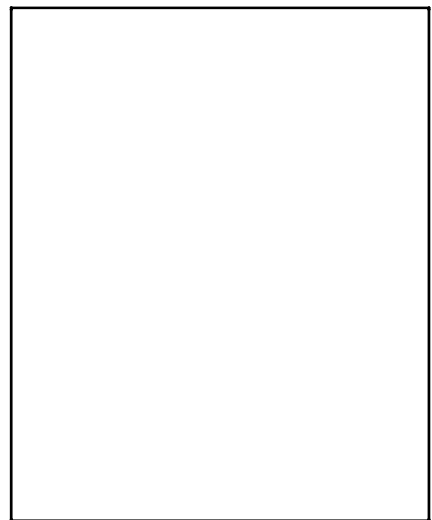
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2

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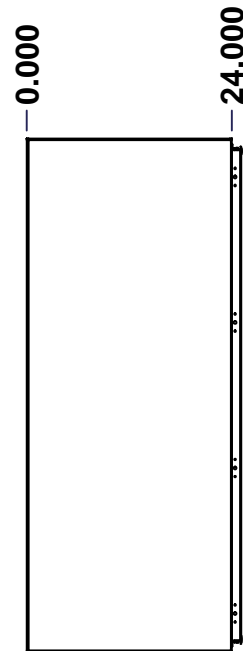
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



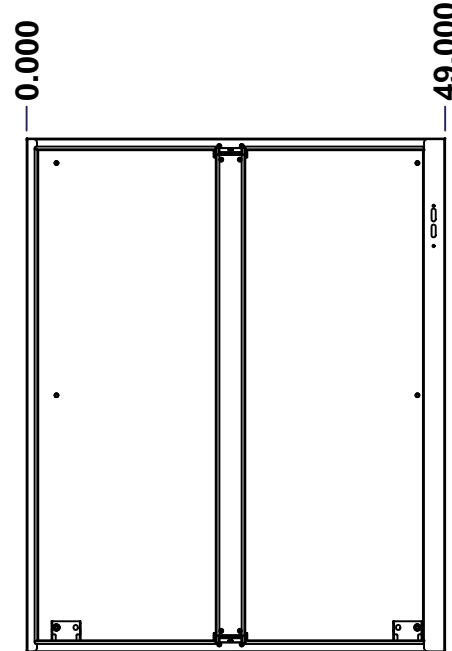
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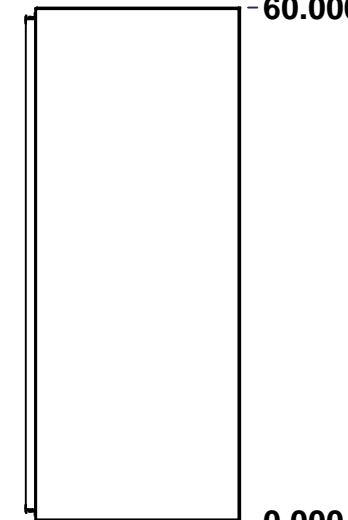
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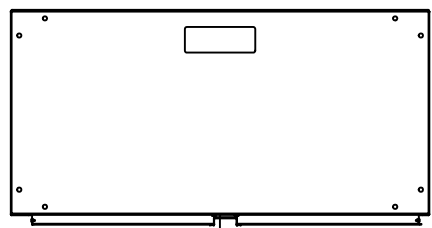
LEFT



FRONT

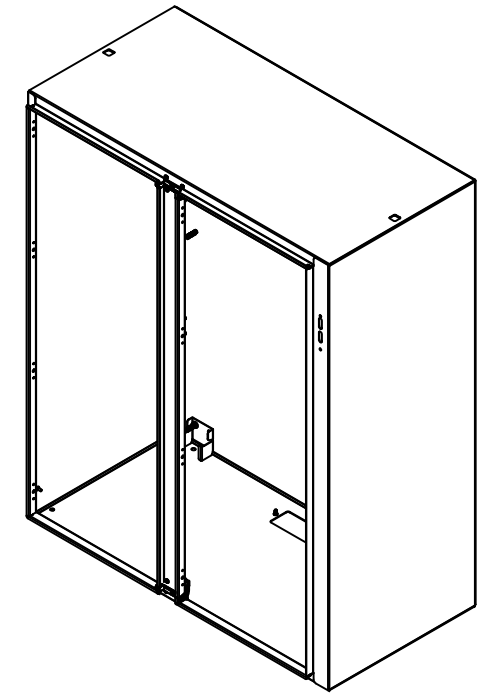


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 18-Mar-16
Material / Matière: 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
Description: 5500UFD 60" x 49" x 24" Body	Detail Rev.
Part Number / Numéro Pièce: 5500UFD604924B	Rev. 1 0

SEE BILL OF MATERIAL ON LAST PAGE

2

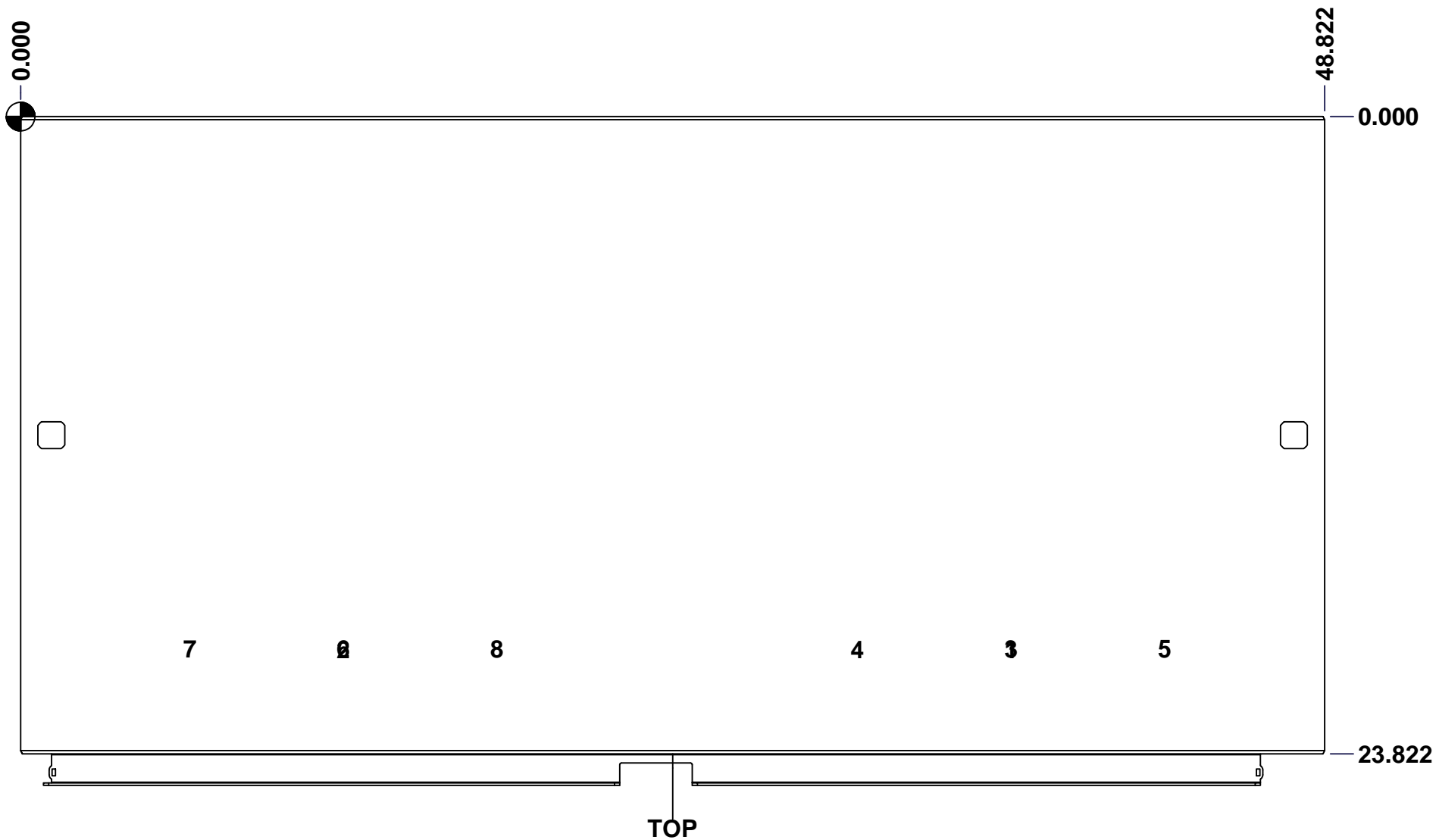
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	36.911	19.911	Struts CR400 17.500" (Inside)
2	11.911	19.911	Struts CR400 17.500" (Inside)
3	36.911	19.911	STUDS M6 x 10mm (Inside)
4	31.161	19.911	STUDS M6 x 10mm (Inside)
5	42.661	19.911	STUDS M6 x 10mm (Inside)
6	11.911	19.911	STUDS M6 x 10mm (Inside)
7	6.161	19.911	STUDS M6 x 10mm (Inside)
8	17.661	19.911	STUDS M6 x 10mm (Inside)



	Description	Status	
	5500UFD 60" x 49" x 24" Body	Released	
	Part Number Numéro Pièce	Rev.	
	5500UFD604924B	0	2 / 7

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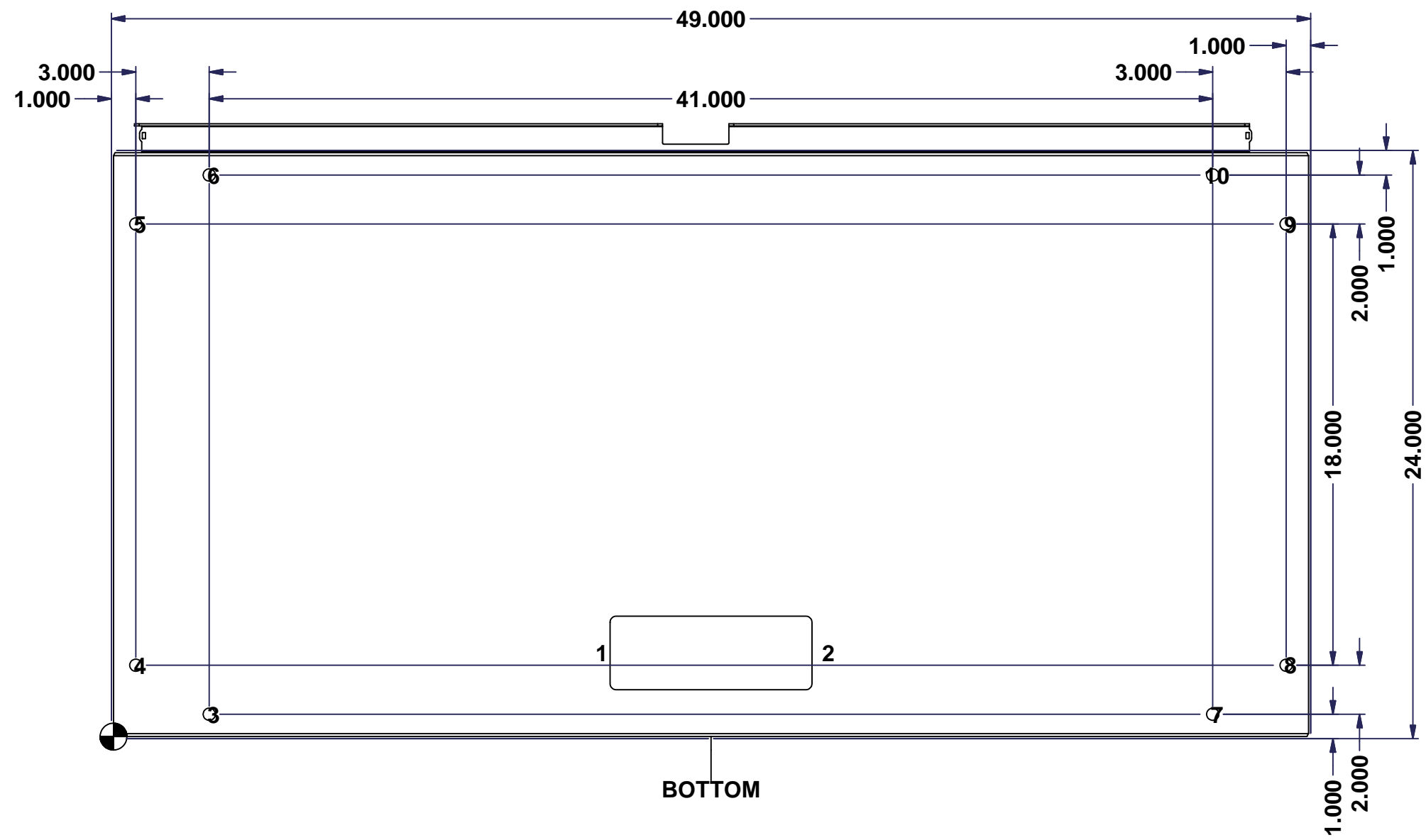
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	19.786	3.411	GP STUD M6 x 16mm (Inside)
2	29.036	3.411	GP STUD M6 x 16mm (Inside)

3	3.911	0.911	RND Ø0.500
4	0.911	2.911	RND Ø0.500
5	0.911	20.911	RND Ø0.500
6	3.911	22.911	RND Ø0.500
7	44.911	0.911	RND Ø0.500
8	47.911	2.911	RND Ø0.500
9	47.911	20.911	RND Ø0.500
10	44.911	22.911	RND Ø0.500



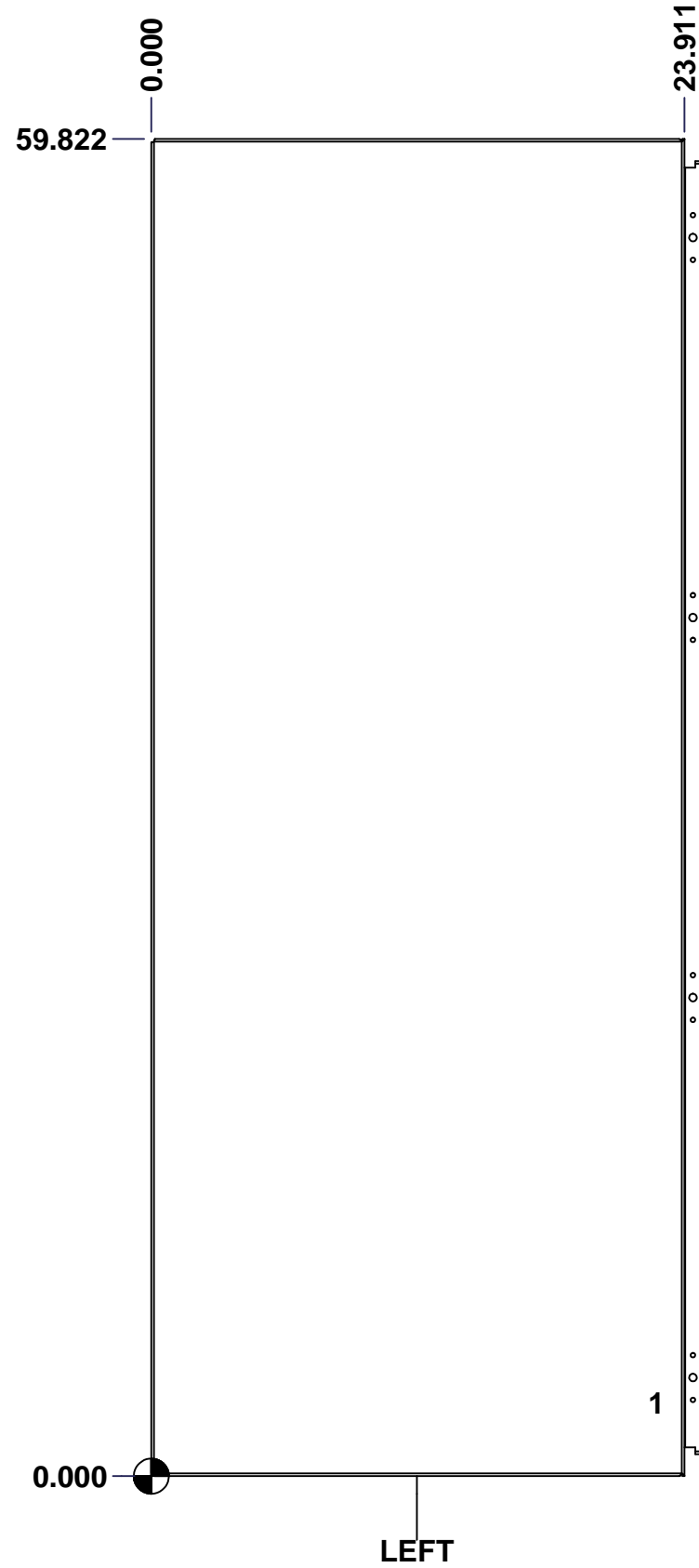
BOTTOM

	Description	Status	
	5500UFD 60" x 49" x 24" Body	Released	
	Part Number Numéro Pièce	Rev.	
	5500UFD604924B	0	4 / 7

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	22.411	3.286	GND STUD M6 x 16mm (Inside)



	Description		Status	
	5500UFD 60" x 49" x 24" Body		Released	
Part Number Numéro Pièce		Rev.	5 / 7	
5500UFD604924B		0		

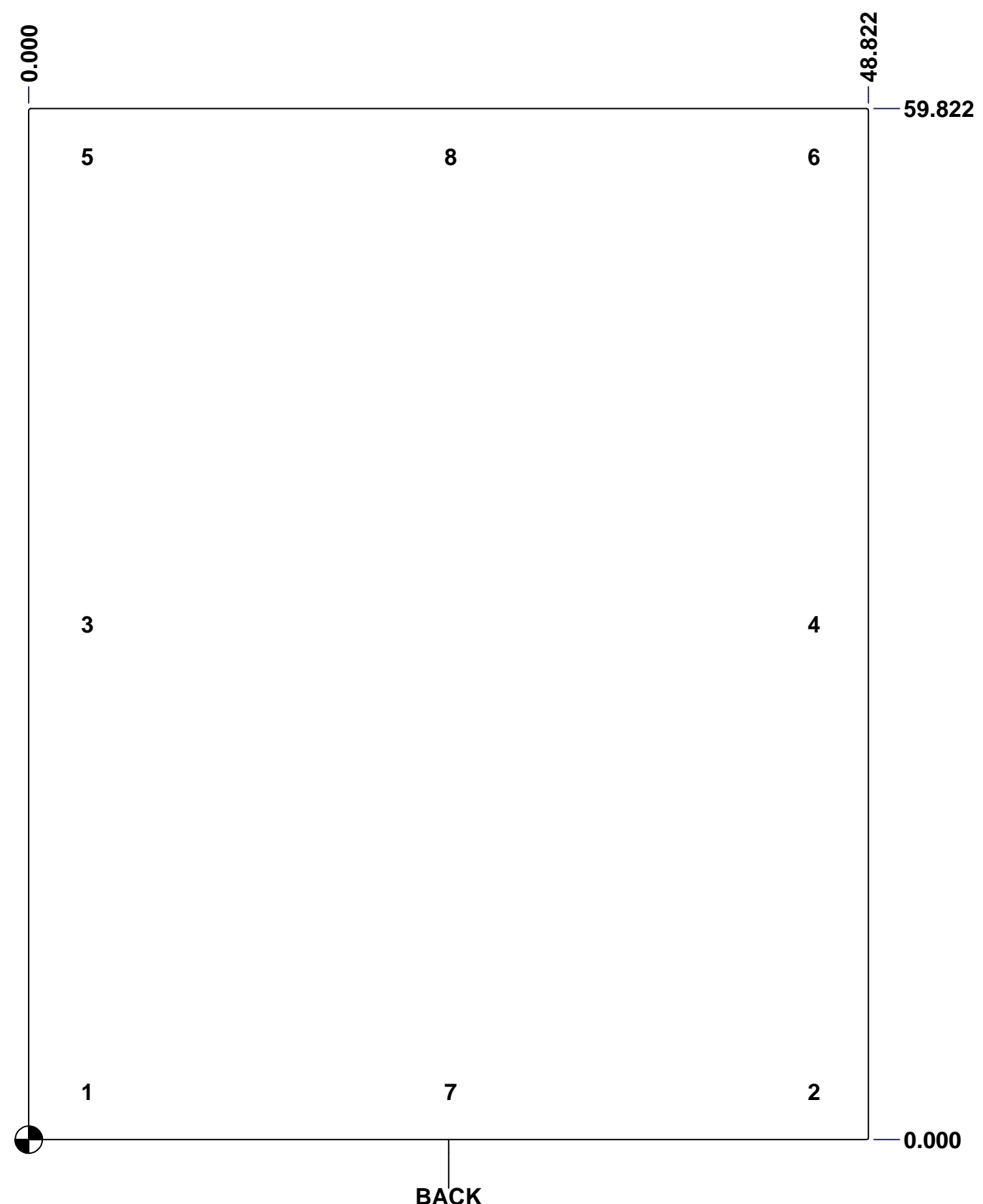
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	3.161	2.786	IP STUD M10 x 40mm (Inside)
2	45.411	2.786	IP STUD M10 x 40mm (Inside)
3	3.161	29.911	IP STUD M10 x 40mm (Inside)
4	45.411	29.911	IP STUD M10 x 40mm (Inside)
5	3.161	57.036	IP STUD M10 x 40mm (Inside)
6	45.411	57.036	IP STUD M10 x 40mm (Inside)
7	24.286	2.786	IP STUD M10 x 40mm (Inside)
8	24.286	57.036	IP STUD M10 x 40mm (Inside)

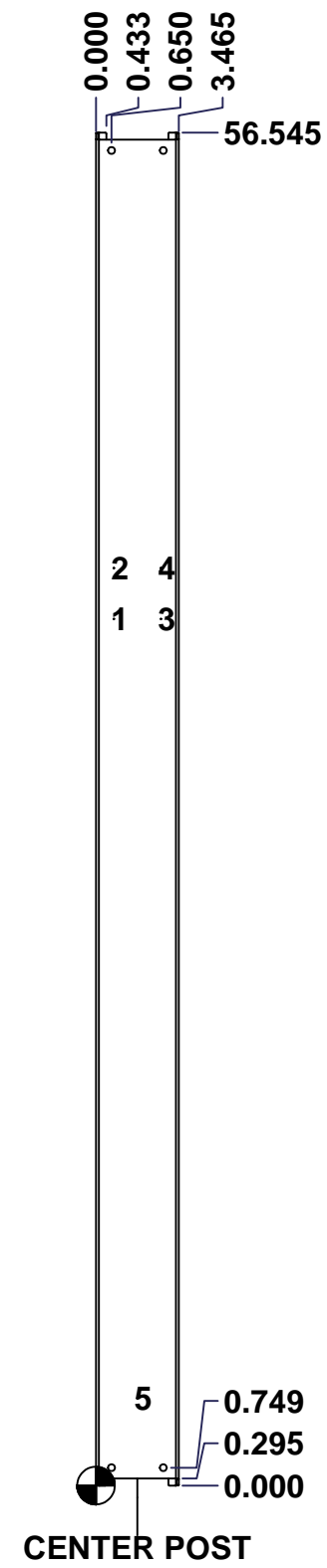


	Description		Status	
	5500UFD 60" x 49" x 24" Body		Released	
Part Number Numéro Pièce		Rev.	6	
5500UFD604924B		0	7	

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - CENTER VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.748	36.220	INTERLOCK STUD M6 x 16mm (Inside)
2	0.748	38.346	INTERLOCK STUD M6 x 16mm (Inside)
3	2.717	36.220	INTERLOCK STUD M6 x 16mm (Inside)
4	2.717	38.346	INTERLOCK STUD M6 x 16mm (Inside)
5	1.732	3.648	GND STUD M6 x 16mm (Inside)

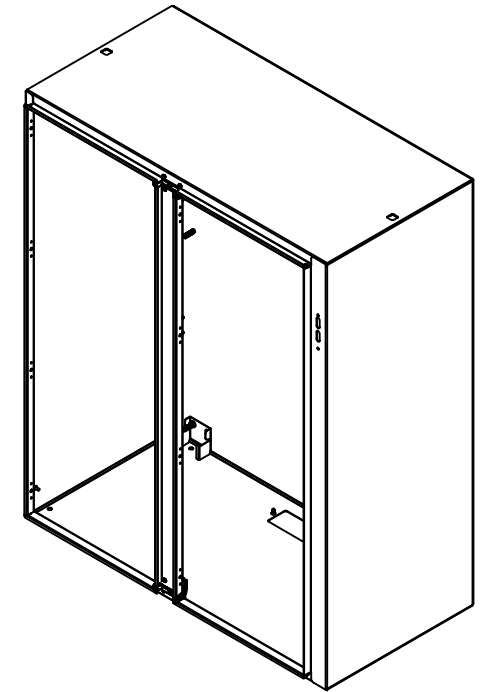


	Description	Status
	5500UFD 60" x 49" x 24" Body	Released
	Part Number Numéro Pièce	Rev.
	5500UFD604924B	0
		6
		7

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Isometric View



6	STK-Q-16030	0	Stud M6 x 10mm
6	STK-Q-07220	1	M6 Nylon Insert Lock Nut
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-A-75454	3	Center Post - Sealing Block with Latch Assembly (Large)
1	5500UFD604924CP-P	0	5500UFD 60" Center Post Part
2	STK-Q-07320	0	Flange Lock Nut M10
2	STK-Q-07618	1	5500 Series Inner Panel Support Bracket
8	STK-Q-16100	0	Stud M10 x 40mm
1	5500UFD604924BT-P	0	5500UFD 49" x 24" Bottom Part
1	5500UFD604924T-P	0	5500UFD 49" x 24" Top Part
1	5500UFD604924RS-P	0	5500UFD 60" x 49" Right Part
1	5500UFD604924LS-P	0	5500UFD 60" x 49" Left Part
1	5500UFD604924B-P	0	5500UFD 60" x 49" Back Part
2	CR400MS_17.5	0	Commercial Roll Mild Steel (17.5in long)
4	STK-Q-16080	0	Ground Stud M6 x 16mm
Qty	Part Number	Rev	Description
Parts List			

Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement
	Max 3.0mm
	Projection
Customer Client	Date
Drawn By Dessiné Par	Date 18-Mar-16
BoxCad: BoxCad	
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)
Color Couleur	Asa-61 Grey
Finish Fini	Smooth
Description	Detail Rev.
5500UFD 60" x 49" x 24" Body	
Part Number Numéro Pièce	Rev. 2
5500UFD604924B	0

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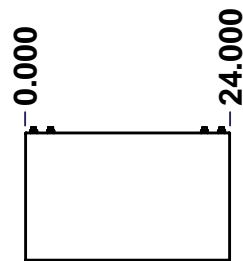
TOP



BACK



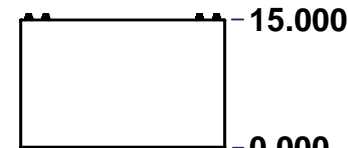
BOTTOM



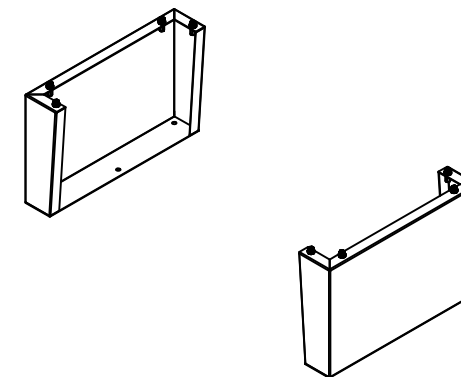
LEFT



FRONT



RIGHT



Isometric View

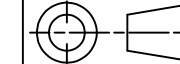


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 18-Mar-16

Material / Matière: 12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color / Couleur: Asa-61 Grey Finish / Fini: Smooth

Description: 885 MFHD 15" x 24" Mounting Feet Detail Rev.

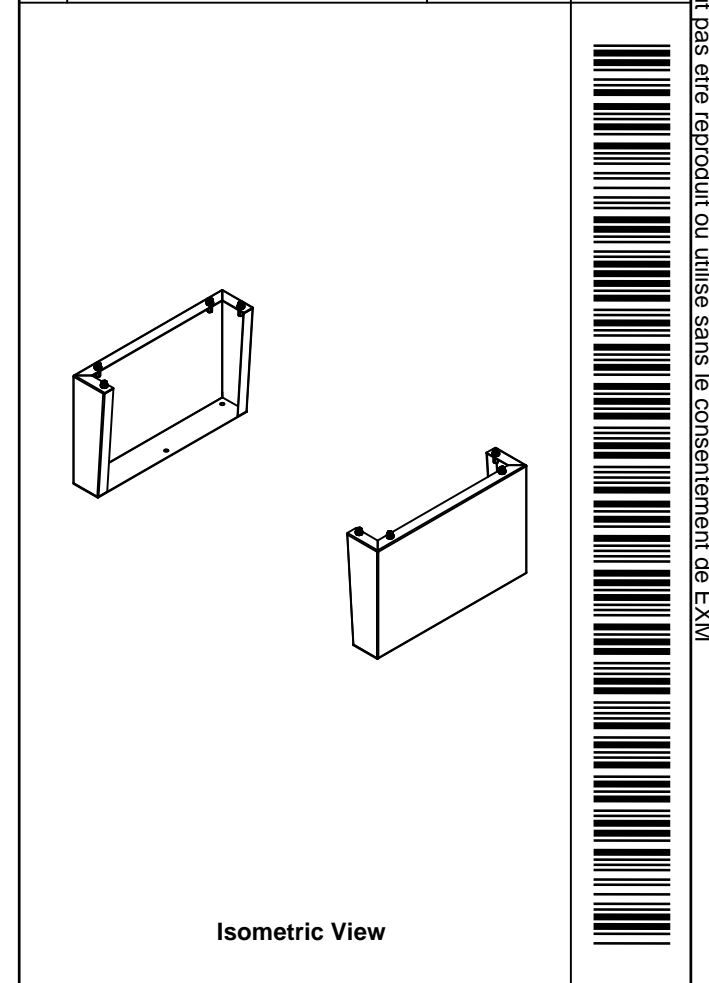
Part Number / Numéro Pièce: 5500UFD604924MF	Rev. 1
	0 / 4

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No.	Revisions	Date	By/Par



Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement
		Max 3.0mm
Projection		Date
Customer Client	BoxCad: BoxCad	Date 18-Mar-16
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)		
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 885 MFHD 15" x 24" Mounting Feet		Detail Rev.
Part Number Numéro Pièce 5500UFD604924MF		Rev. 4 0

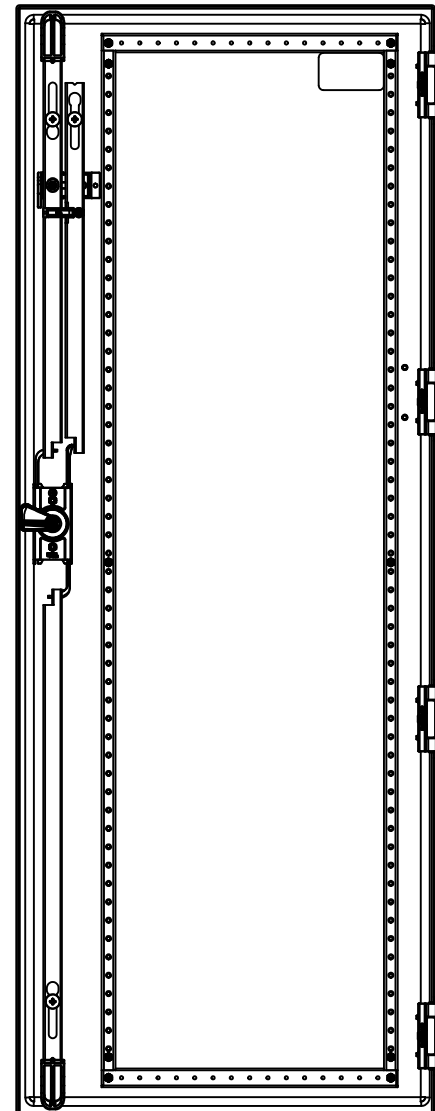
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
1	5500UFD604924MFR-P	0	885 MFHD 15" x 24" Right Mounting Feet Part
1	5500UFD604924MFL-P	0	885 MFHD 15" x 24" Left Mounting Feet Part
1	STK-K-11600	2	885 MF Accessory Kit
Qty	Part Name	Rev	Description
Parts List			

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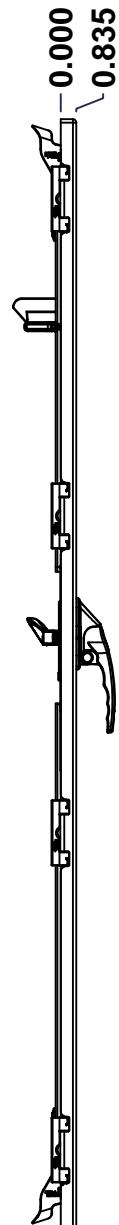
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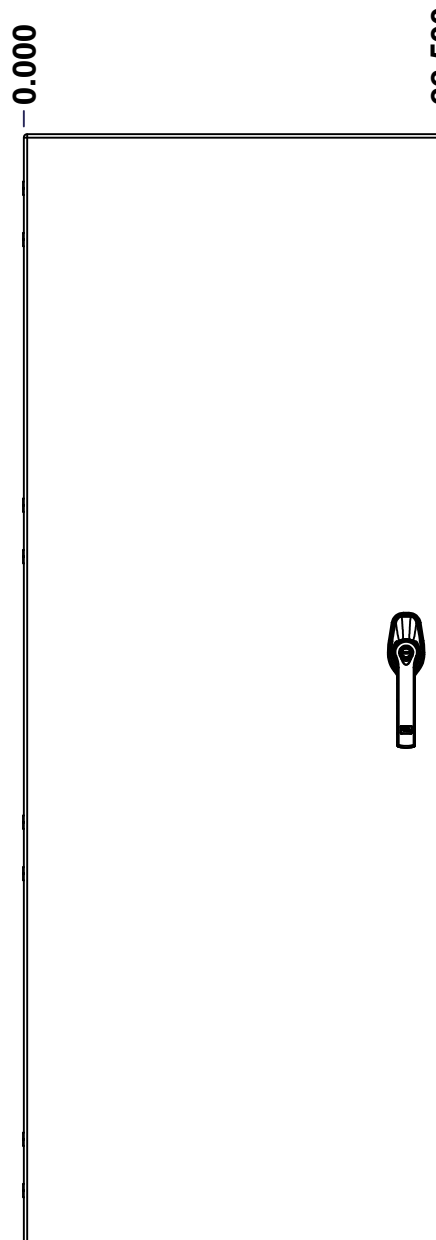
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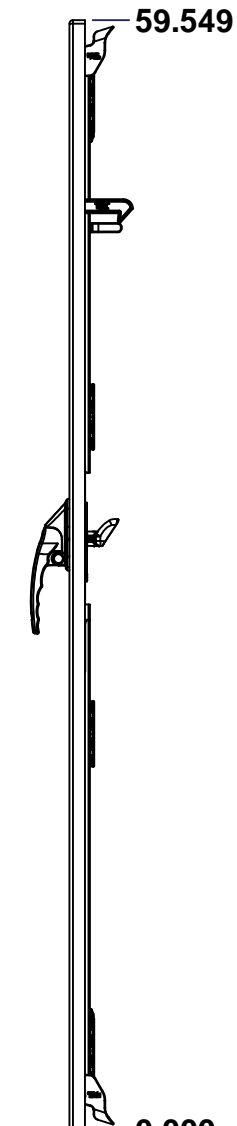
BOTTOM



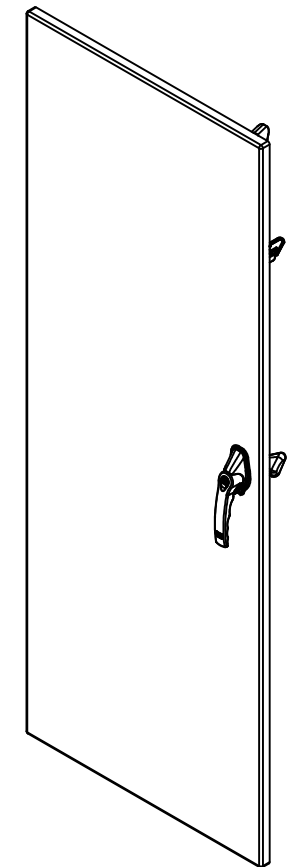
LEFT



FRONT




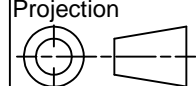
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	Date
Drawn By Dessiné Par	BoxCad: BoxCad	18-Mar-16
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini: Smooth
Description	5500UFD 60" x 49" Lock Door	
Part Number Numéro Pièce	Rev. 0	1 / 3

SEE BILL OF MATERIAL ON LAST PAGE

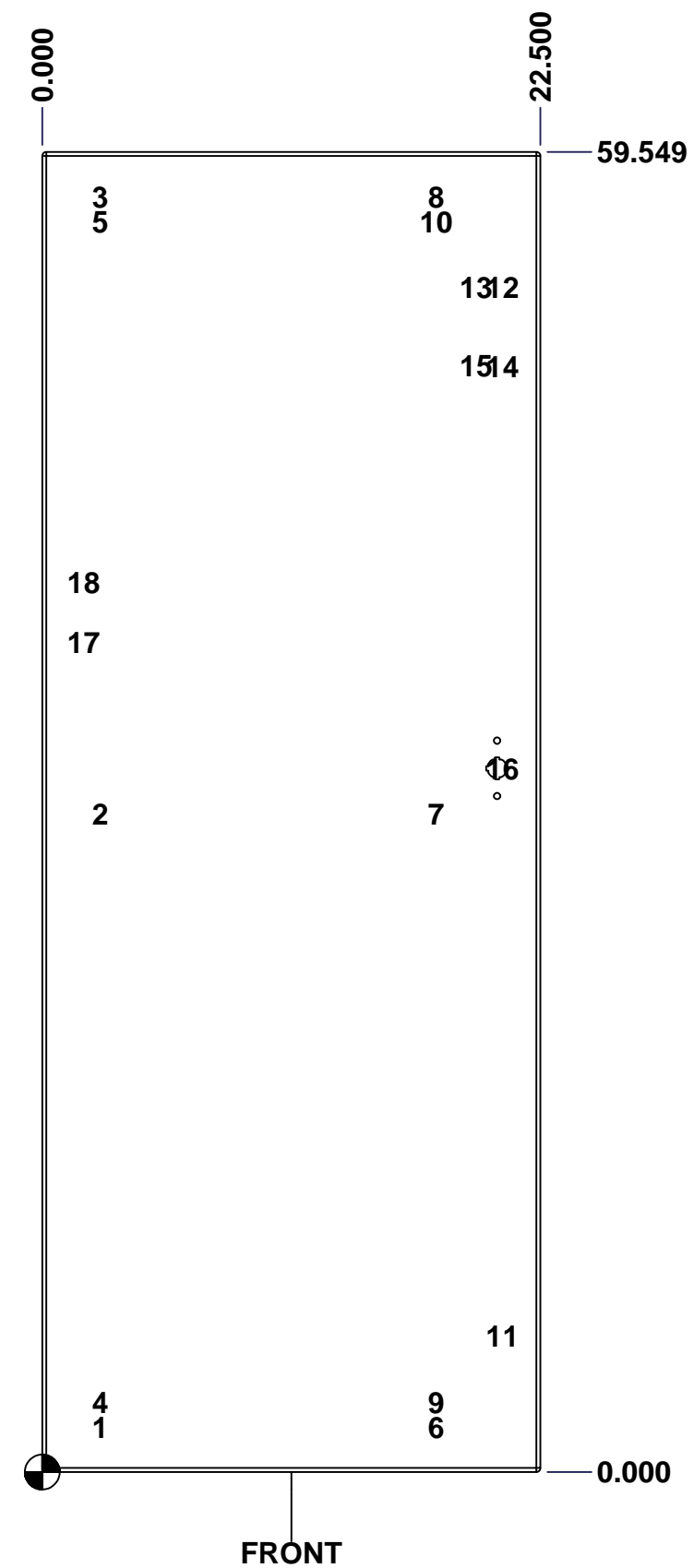
5500UFD604924LD

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.375	2.028	STUD M6 x 18mm (Inside)
2	2.375	29.675	STUD M6 x 18mm (Inside)
3	2.375	57.521	STUD M6 x 18mm (Inside)
4	2.375	3.139	STUD M6 x 18mm (Inside)
5	2.375	56.409	STUD M6 x 18mm (Inside)
6	17.544	2.028	STUD M6 x 18mm (Inside)
7	17.544	29.675	STUD M6 x 18mm (Inside)
8	17.544	57.521	STUD M6 x 18mm (Inside)
9	17.544	3.139	STUD M6 x 18mm (Inside)
10	17.544	56.409	STUD M6 x 18mm (Inside)
11	20.544	6.118	STUD M6 x 18mm (Inside)
12	20.544	53.430	STUD M6 x 18mm (Inside)
13	19.357	53.430	STUD M6 x 18mm (Inside)
14	20.544	49.886	STUD M6 x 18mm (Inside)
15	19.357	49.886	STUD M6 x 18mm (Inside)

16	20.544	31.743	HANDLE 885 ESL2A-APHD @ 0.0°
17	1.625	37.445	STUDS M6 x 18mm (Inside)
18	1.625	40.123	STUDS M6 x 18mm (Inside)

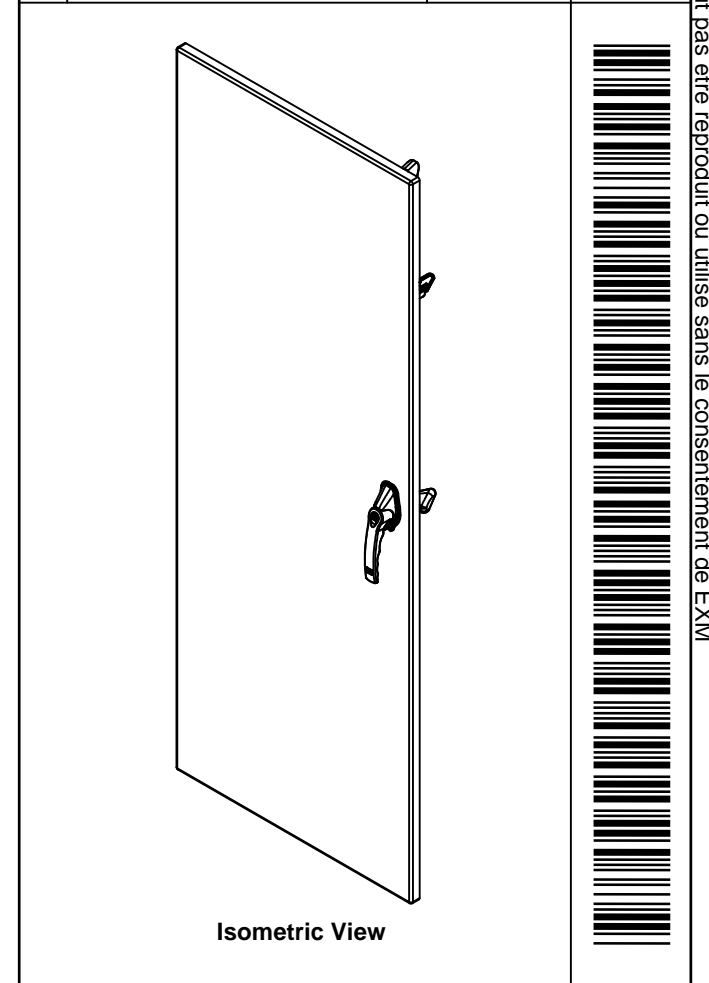


	Description	Status
	5500UFD 60" x 49" Lock Door	(NULL)
	Part Number Numéro Pièce	Rev.
	5500UFD604924LD	0
		2
		3

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No.	Revisions	Date	By/Par

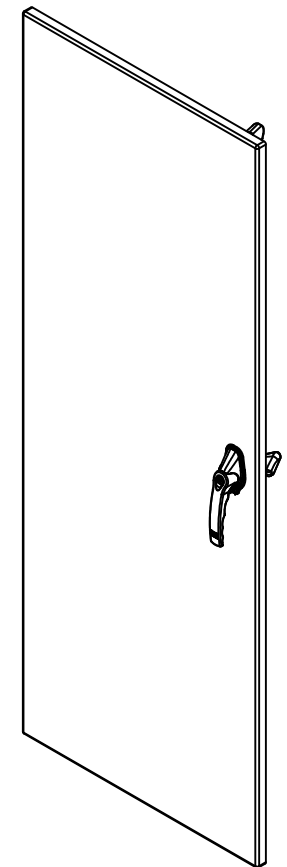
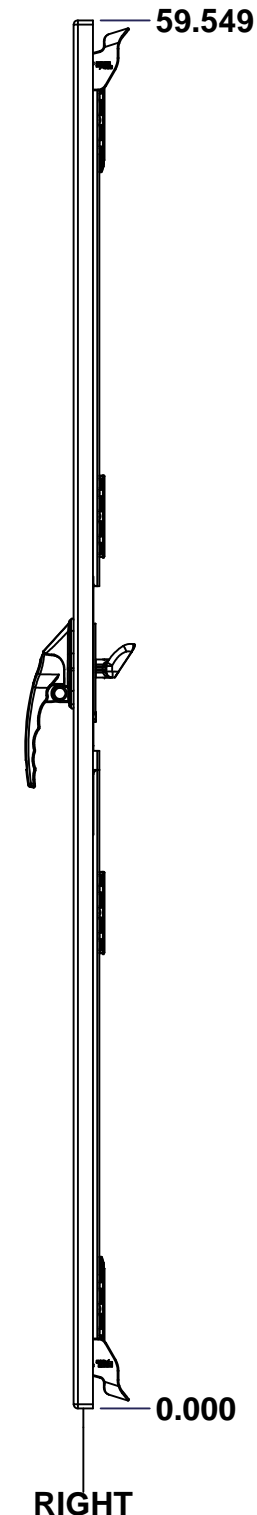
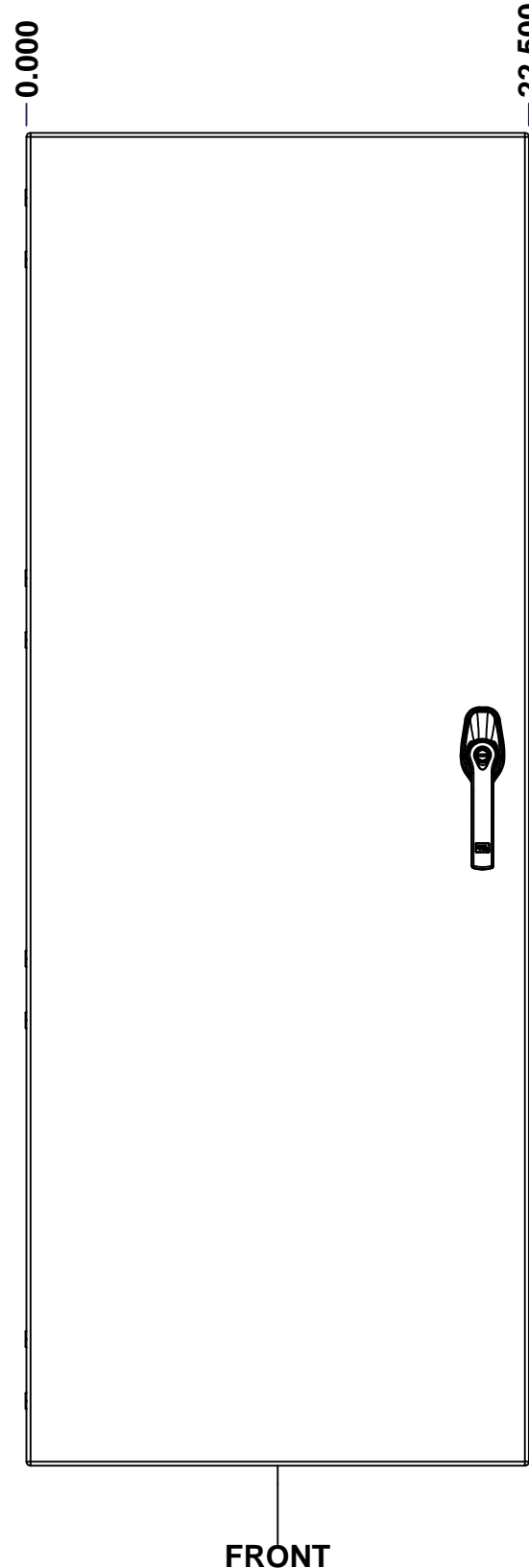
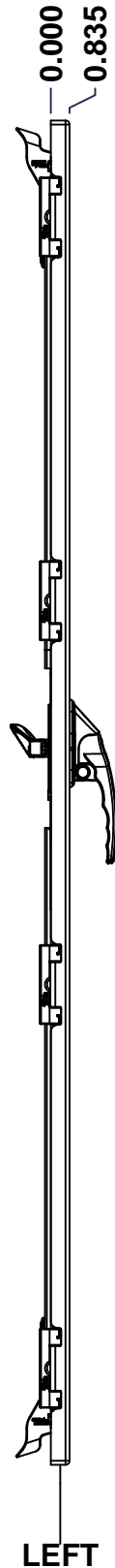
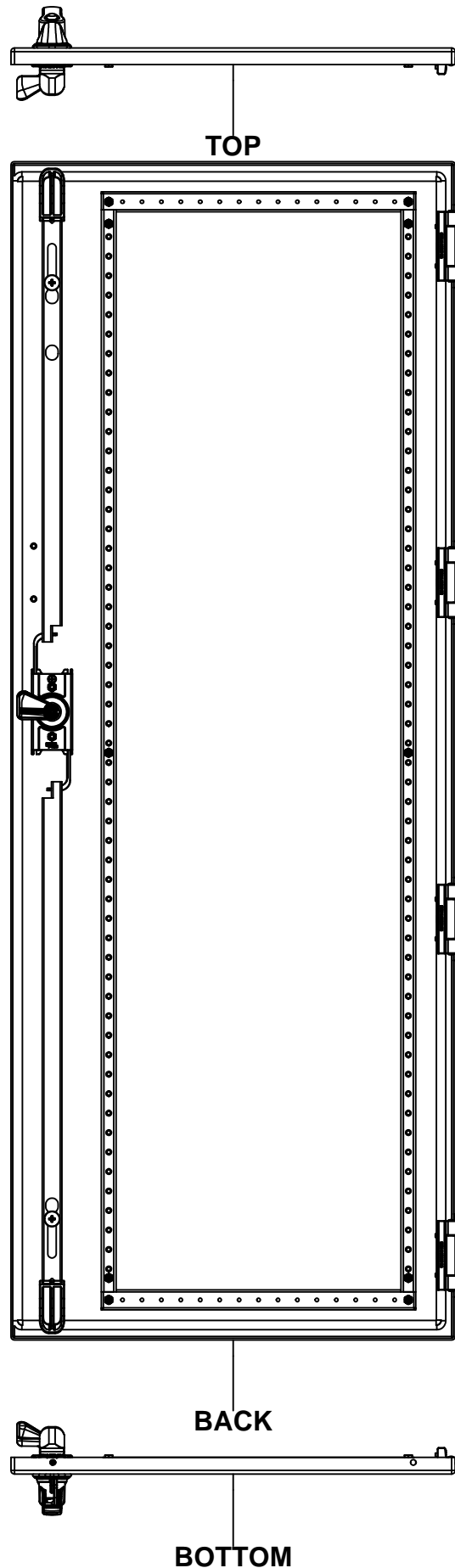


1	5500UFD604924DB_ESY	0	5500UFD 60" Disconnect Defeater Bar
1	5500UFD604924CB	0	5500UFD 60" Closing Bar
1	5500UFD604924CB_ESY	0	5500UFD 60" Disconnect Closing Bar
1	STK-K-03895-36	3	Gearbox Clockwise Assembly (Grip 36mm)
1	885ESL2A-APHD	0	885 ESL2A-APHD - Zinc Die Cast L-Handle Padlockable Assy - Slot Cylinder
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-Q-07220	1	M6 Nylon Insert Lock Nut
1	STK-Q-13060	1	M6 Flat Washer
1	5500UFD604924LDG	0	5500UFD 60" x 49" Lock Door Gasket
1	STK-Q-46600	3	5500 ESY Disconnect Door Hook
1	5500UFD604924DS1	0	5500UFD 60" x 49" Door Stiffener
1	5500UFD604924LD-P	0	5500UFD 60" x 49" Lock Door Part
4	STK-K-09860	7	Cabinet Hinge with Captive Pins
17	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
Qty	Part Name	Rev	Description
Parts List			

Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement
		Max 3.0mm
Customer Client Drawn By / Dessiné Par: BoxCad: BoxCad Material / Matière: 12 Ga Cold Rolled A1008 CS Type B (2.5mm)		Projection
Date		Date 18-Mar-16
Color / Couleur: Asa-61 Grey		Finish / Fini: Smooth
Description: 5500UFD 60" x 49" Lock Door		Detail Rev.
Part Number / Numéro Pièce: 5500UFD604924LD		Rev. 3
		0
		3

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Isometric View

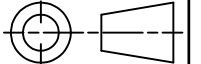


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 18-Mar-16

Material / Matière: 12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
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Description: 5500UFD 60" x 49" Lock Door

Part Number / Numéro Pièce: 5500UFD604924FD	Rev. 0	1 / 3
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SEE BILL OF MATERIAL ON LAST PAGE

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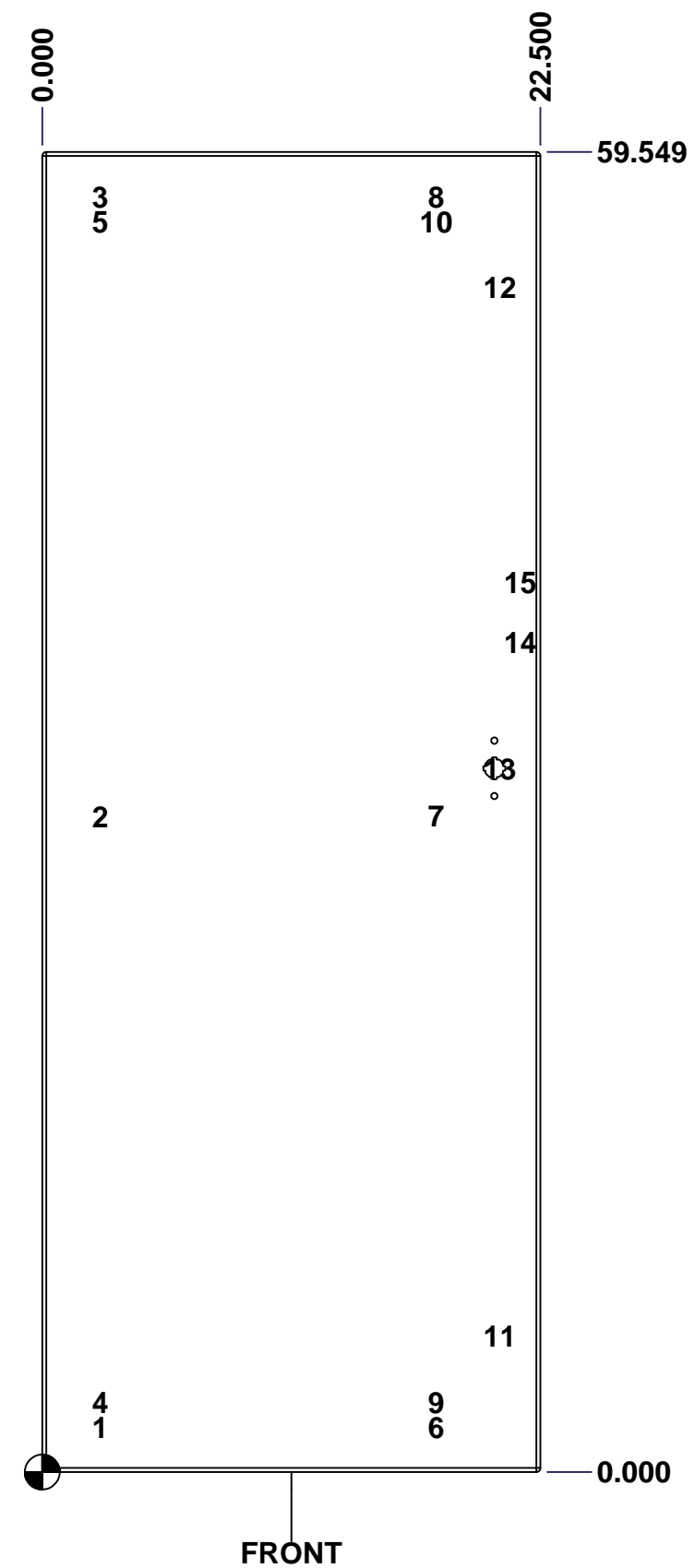
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.375	2.028	STUD M6 x 18mm (Inside)
2	2.375	29.581	STUD M6 x 18mm (Inside)
3	2.375	57.521	STUD M6 x 18mm (Inside)
4	2.375	3.139	STUD M6 x 18mm (Inside)
5	2.375	56.409	STUD M6 x 18mm (Inside)
6	17.544	2.028	STUD M6 x 18mm (Inside)
7	17.544	29.581	STUD M6 x 18mm (Inside)
8	17.544	57.521	STUD M6 x 18mm (Inside)
9	17.544	3.139	STUD M6 x 18mm (Inside)
10	17.544	56.409	STUD M6 x 18mm (Inside)
11	20.419	6.118	CLOSING BAR GUIDE (Inside)
12	20.419	53.430	CLOSING BAR GUIDE (Inside)

13	20.419	31.743	HANDLE 885 ESL2A-APHD @ 0.0°
14	21.347	37.445	STUDS M6 x 18mm (Inside)
15	21.347	40.123	STUDS M6 x 18mm (Inside)

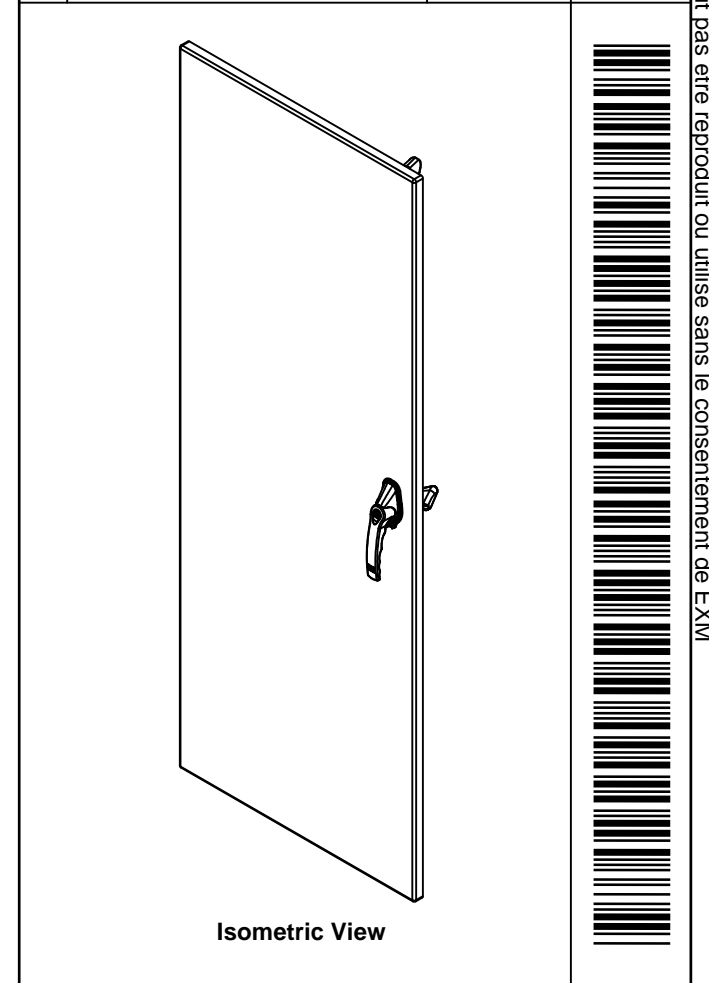


	Description	Status
	5500UFD 60" x 49" Lock Door	(NULL)
	Part Number Numéro Pièce	Rev.
	5500UFD604924FD	0
		2
		3


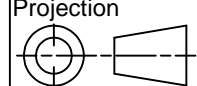
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No.	Revisions	Date	By/Par



Qty	Part Name	Rev	Description
1	5500UFD604924CB	0	5500UFD 60" Closing Bar
1	5500UFD604924CB2ESY	0	5500UFD 60" Disconnect Closing Bar
1	STK-A-03880-36	12	Gearbox Clockwise Assembly (Grip 36mm)
1	885ESL2A-APHD	0	885 ESL2A-APHD - Zinc Die Cast L-Handle Padlockable Assy - Slot Cylinder
1	5500UFD604924FDG	0	5500UFD 60" x 49" Flange Door Gasket
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	5500UFD604924DS1	0	5500UFD 60" x 49" Door Stiffener
1	5500UFD604924FD-P	0	5500UFD 60" x 49" Lock Door Part
4	STK-K-09860	7	Cabinet Hinge with Captive Pins
14	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
Parts List			

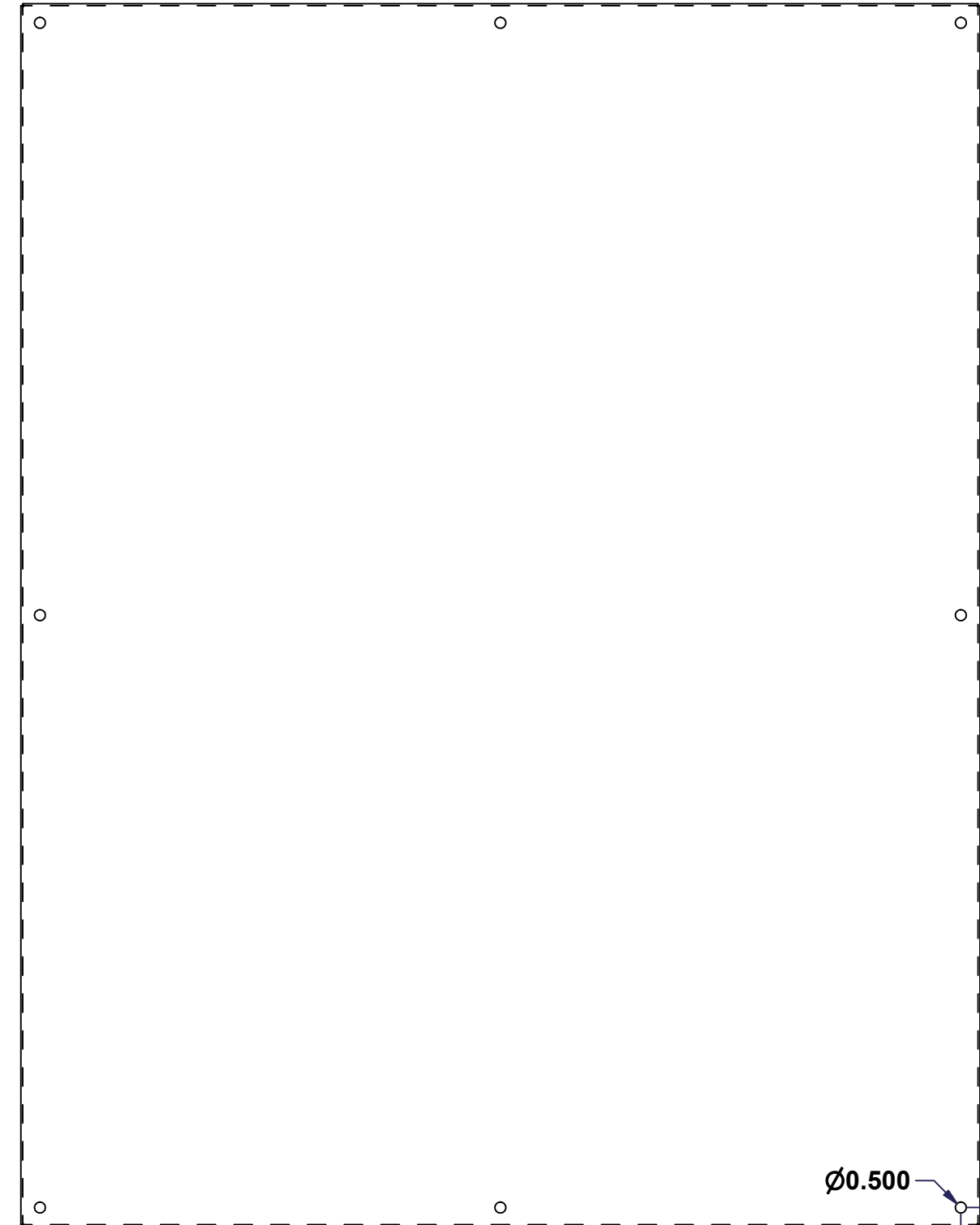
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	Date
Drawn By Dessiné Par	BoxCad: BoxCad	18-Mar-16
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini: Smooth
Description		Detail Rev.
5500UFD 60" x 49" Lock Door		
Part Number Numéro Pièce	Rev.	3
5500UFD604924FD	0	3

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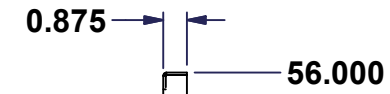
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TOP



FRONT



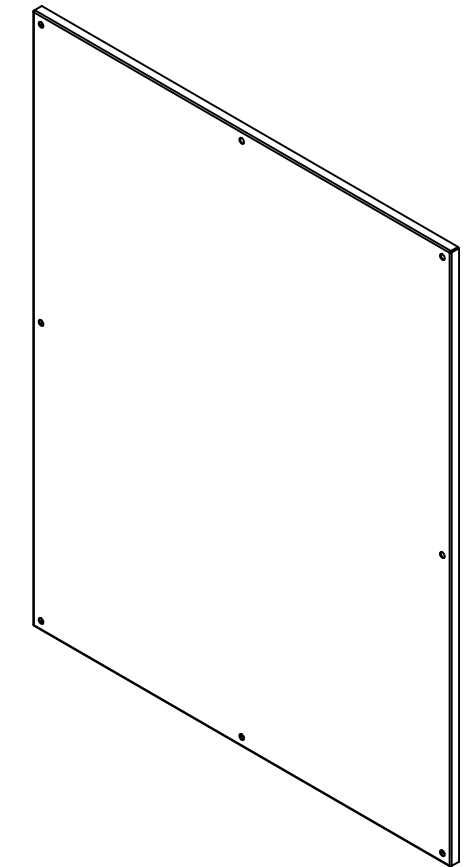
56.000

0.000

RIGHT

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par



Isometric View

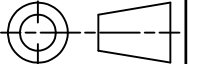


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 04/11/2009
Material Matière	12 Ga Galvanized (2.5mm)
Color Couleur Unpainted	Finish Fin Unpainted

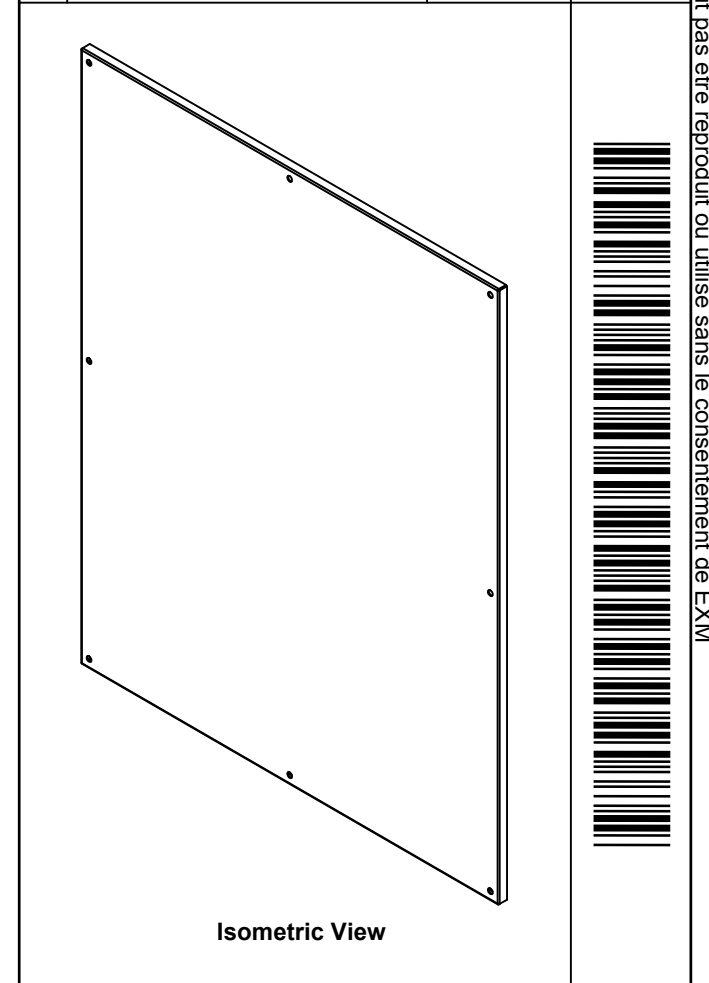
Description	Detail Rev.
885 SP6048G Inner Panel	


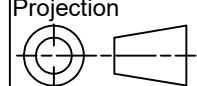
Part Number Numéro Pièce	Rev.	1
885SP6048G	0	2

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No.	Revisions	Date	By/Par



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Customer Client		Projection 
Drawn By Dessiné Par BoxCad		Date 04/11/2009
Material Matière 12 Ga Galvanized (2.5mm)		
Color Couleur Unpainted	Finish Fini Unpainted	
Description 885 SP6048G Inner Panel		Detail Rev.
Part Number Numéro Pièce 885SP6048G		Rev. 2 0

Qty	Part Number	Rev	Description
1	885SP6048G-P	0	885 SP6048G Inner Panel Part
Parts List			