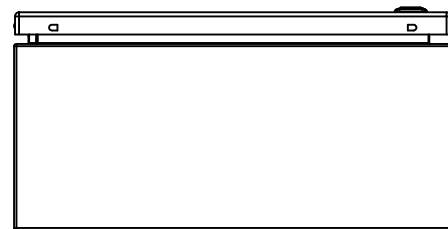


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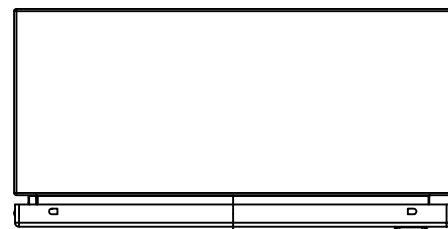
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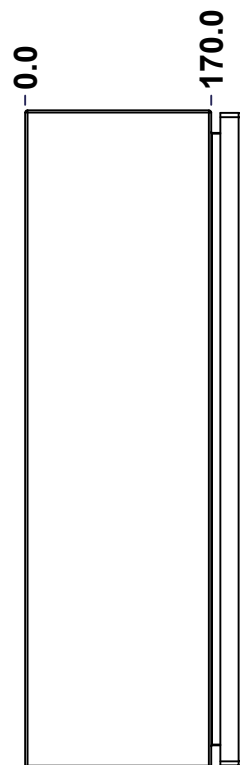
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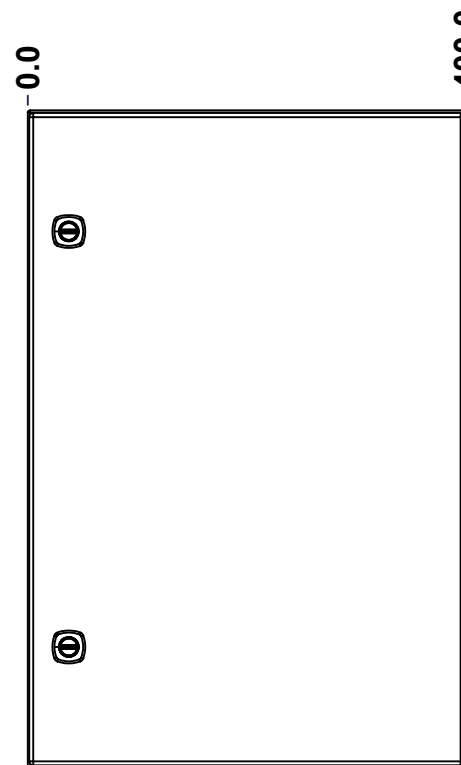
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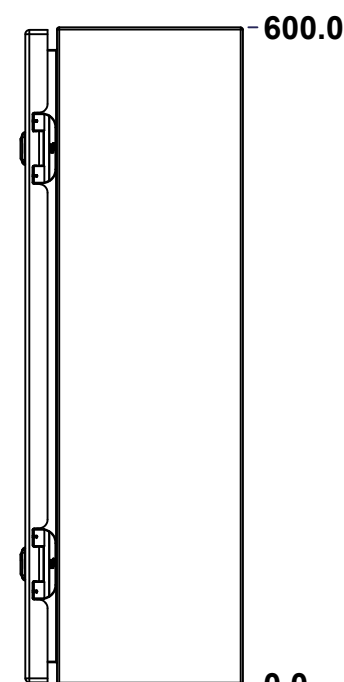
BOTTOM



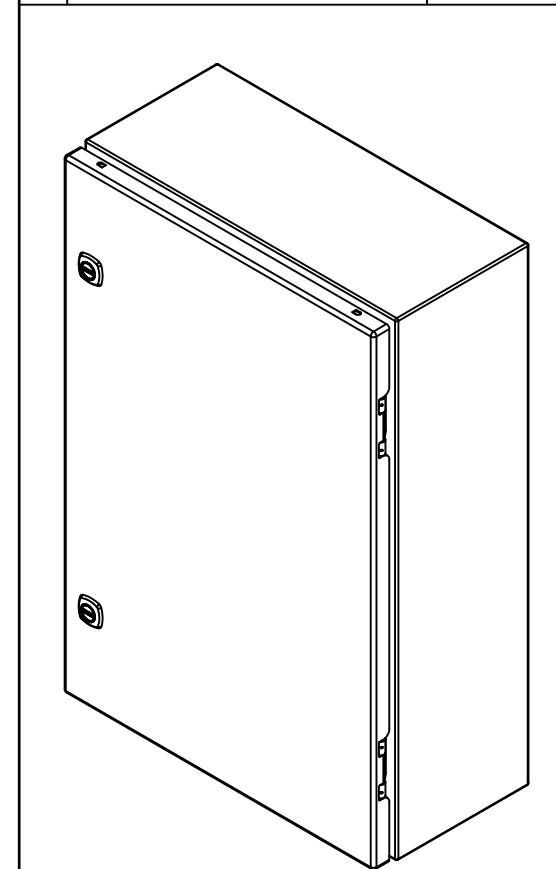
LEFT



FRONT




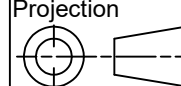
RIGHT



Isometric View



No.	Revisions	Date	By/Par

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 13-Aug-14
Material Matière	16 Ga H.R.P. & O. (1.4mm)	
Color Couleur	Light Grey RAL7035	Finish Fin Rough Textured
Description	Detail Rev.	
6412ES 600mm x 400mm x 170mm Assembly		
Part Number Numéro Pièce	Rev.	1 2
<b>6412ES040620</b>	<b>0</b>	

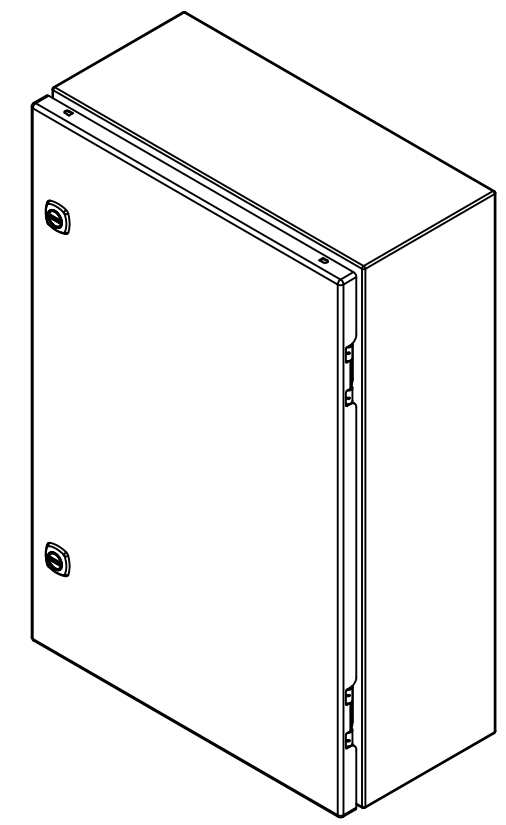
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NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

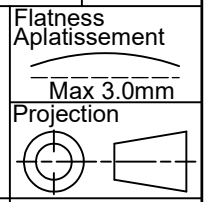
No.	Revisions	Date	By/Par



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Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 13-Aug-14

Material / Matière: 16 Ga H.R.P. & O. (1.4mm)

Color / Couleur: Light Grey RAL7035  
 Finish / Fini: Rough Textured

Description: 6412ES 600mm x 400mm x 170mm Assembly  
 Detail Rev.

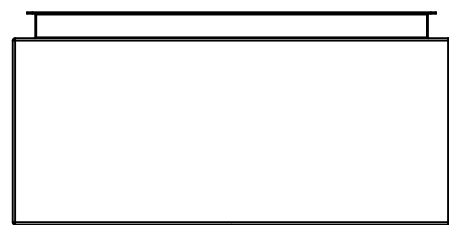
Part Number / Numéro Pièce: **6412ES040620**  
 Rev. 0

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

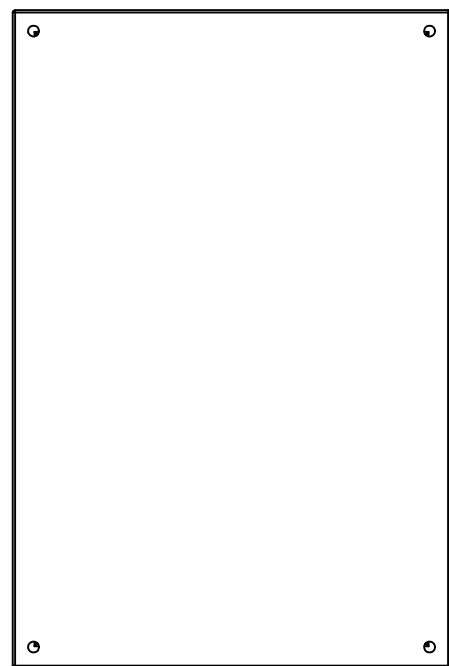
Qty	Part Number	Rev	Description
1	STK-K-01800	5	5412 ES Accessory Kit
1	886 SP0406ES	0	886 SP - Inner Panel
1	6412ES040620C	0	6412ES 600mm x 400mm Cover
4	STK-Q-07310	2	Flange Lock Nut M8
4	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	6412ES040620B	0	6412ES 600mm x 400mm x 170mm Body
2	STK-Q-04050-07	7	M6 x 7mm Hexagon Socket Head Machine Screw with Nyseal
Parts List			

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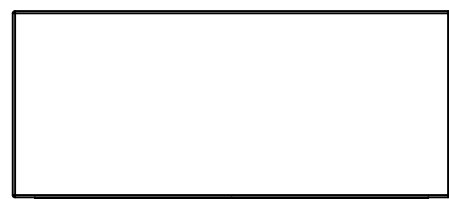
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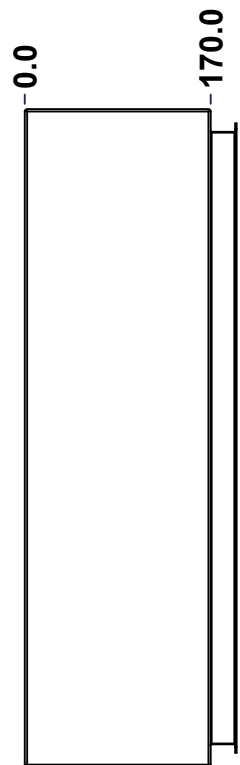
TOP



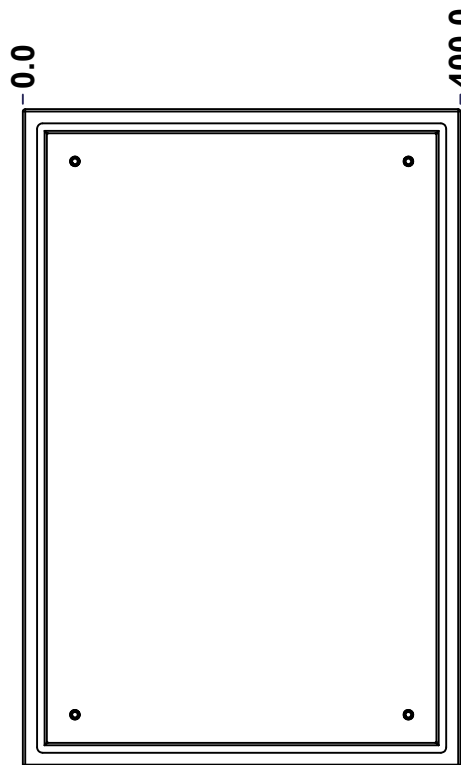
BACK



BOTTOM



LEFT

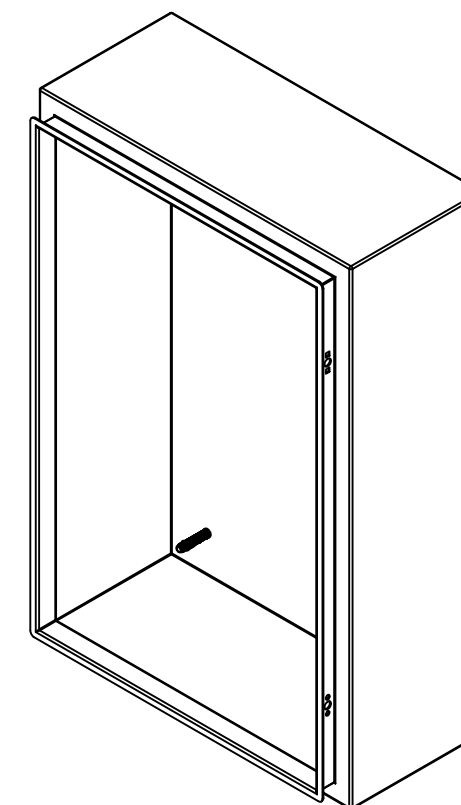


FRONT



RIGHT

No.	Revisions	Date	By/Par



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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 13-Aug-14
Material Matière	16 Ga H.R.P. & O. (1.4mm)

Color Couleur	Light Grey RAL7035	Finish Fini	Rough Textured
------------------	--------------------	----------------	-------------------

Description	Detail Rev.
6412ES 600mm x 400mm x 170mm Body	

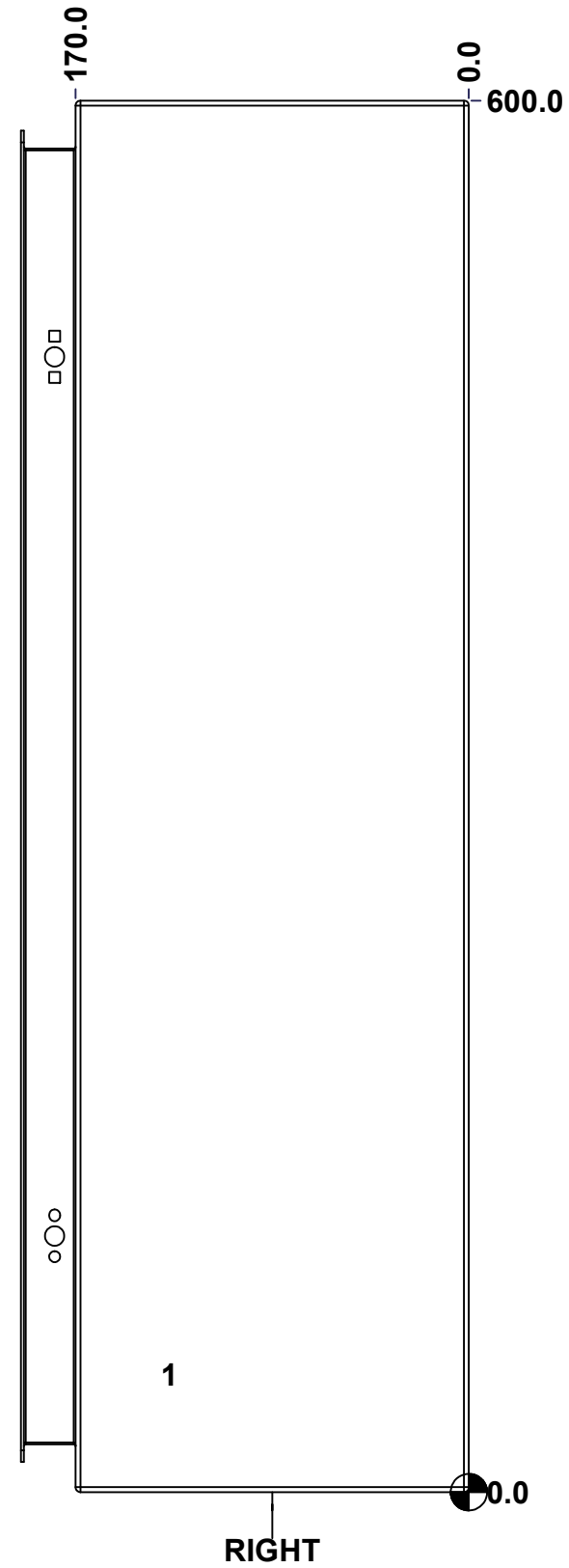
Part Number Numéro Pièce	Rev.	1
<b>6412ES040620B</b>	<b>0</b>	7

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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	131.9	50.8	GND STUD M6 x 16mm (Inside)



	Description		Status	
	6412ES 600mm x 400mm x 170mm Body			
Part Number Numéro Pièce		Rev.	3 / 7	
<b>6412ES040620B</b>		<b>0</b>		

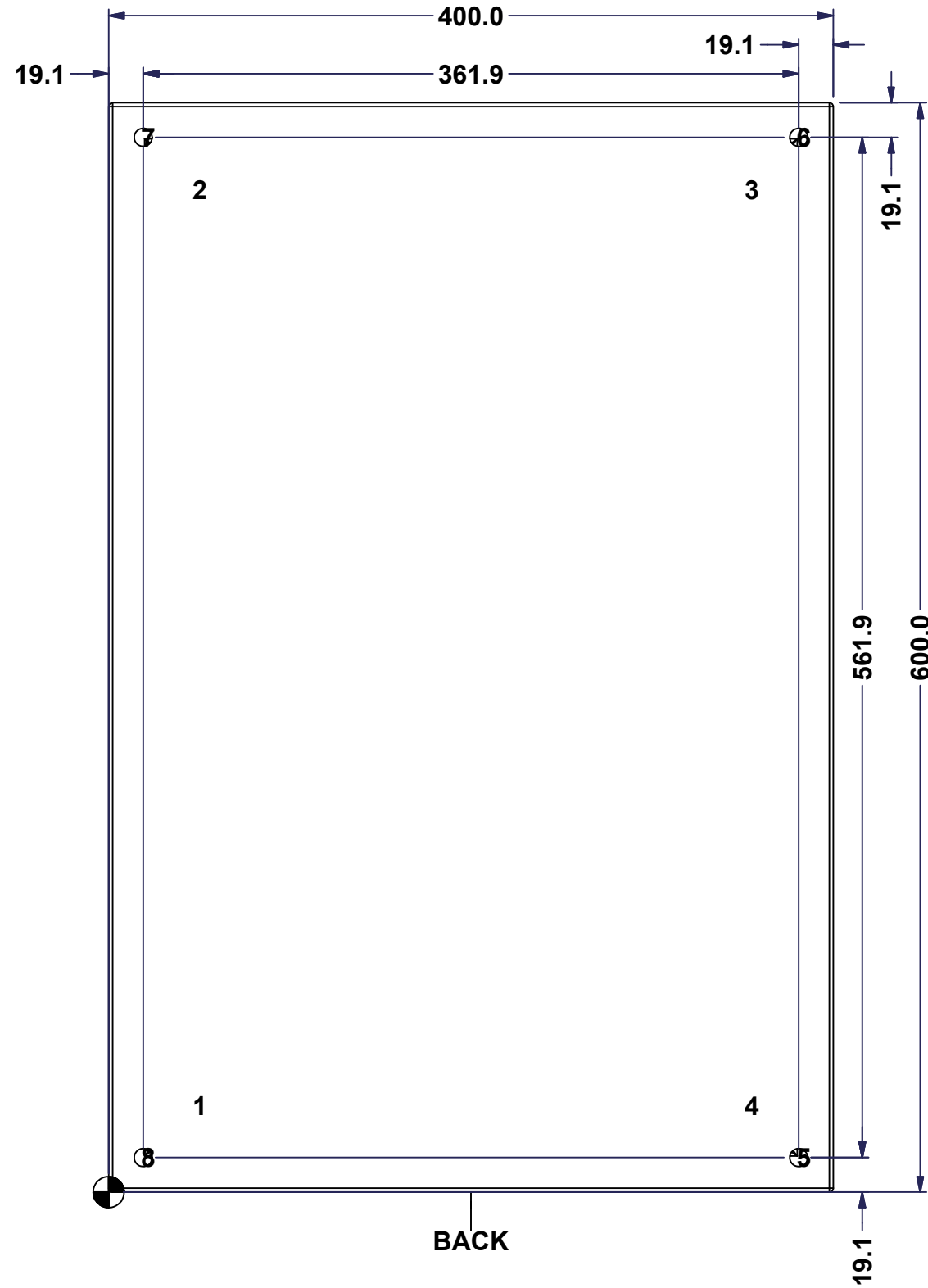
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	47.6	47.6	IP STUD M8 x 35mm (Inside)
2	47.6	552.4	IP STUD M8 x 35mm (Inside)
3	352.4	552.4	IP STUD M8 x 35mm (Inside)
4	352.4	47.6	IP STUD M8 x 35mm (Inside)
-----			
5	381.0	19.1	RND Ø9.9
6	381.0	581.0	RND Ø9.9
7	19.1	581.0	RND Ø9.9
8	19.1	19.1	RND Ø9.9



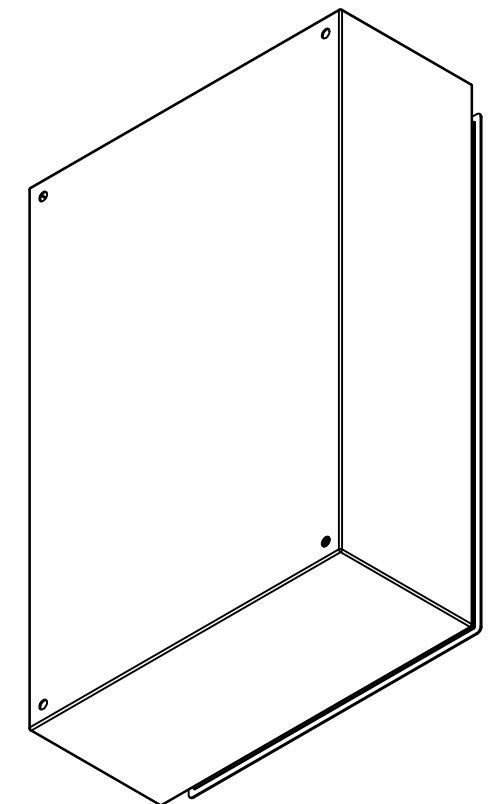
BACK

	Description	Status	
	6412ES 600mm x 400mm x 170mm Body		
	Part Number	Rev.	6
	Numéro Pièce	0	7
	<b>6412ES040620B</b>		

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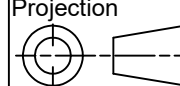
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No.	Revisions	Date	By/Par



Isometric View

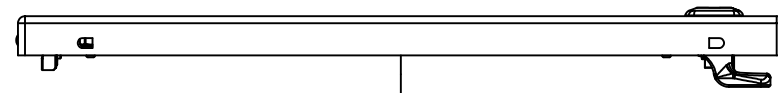


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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 13-Aug-14
Material Matière	16 Ga H.R.P. & O. (1.4mm)	
Color Couleur	Light Grey RAL7035	Finish Fini Rough Textured
Description	Detail Rev.	
Part Number Numéro Pièce	Rev.	7
<b>6412ES040620B</b>	<b>0</b>	<b>7</b>

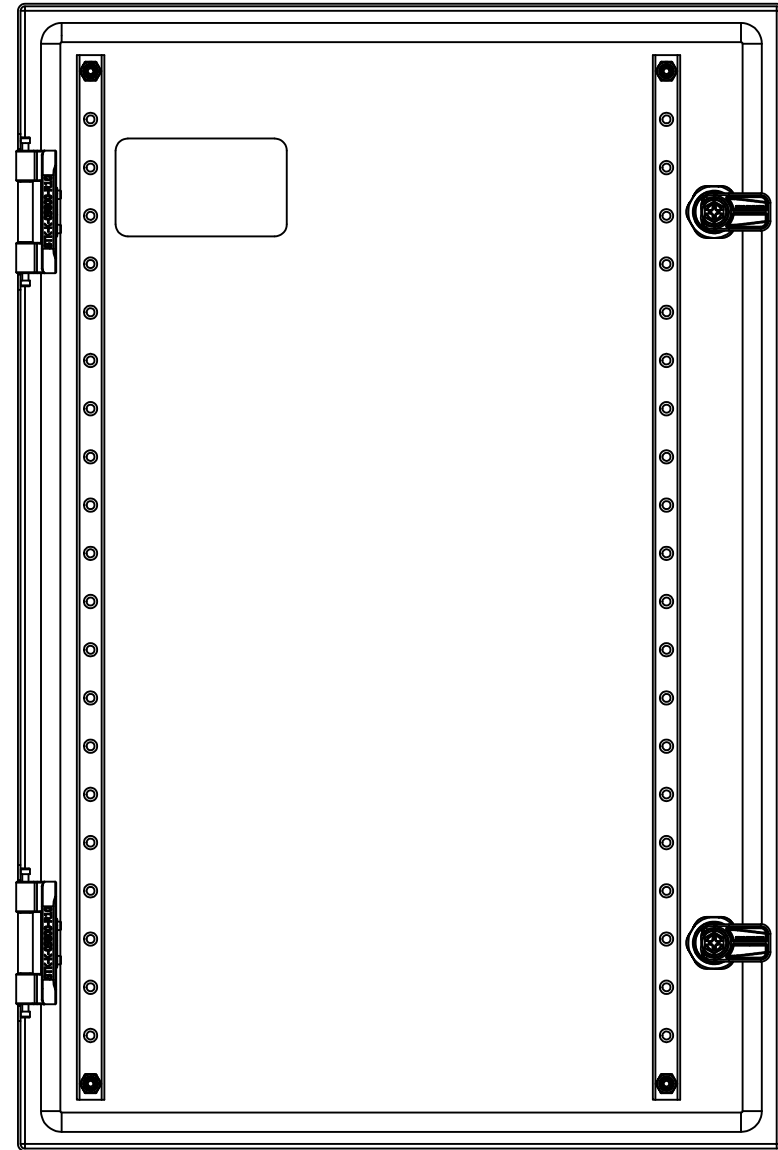
Qty	Part Number	Rev	Description
1	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
4	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	6412ES040620B-P	0	6412ES 600mm x 400mm x 170mm Body Part
Parts List			

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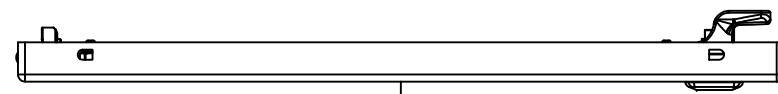
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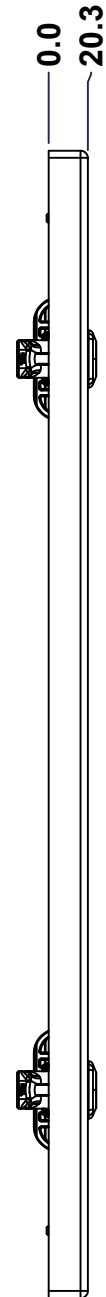
TOP



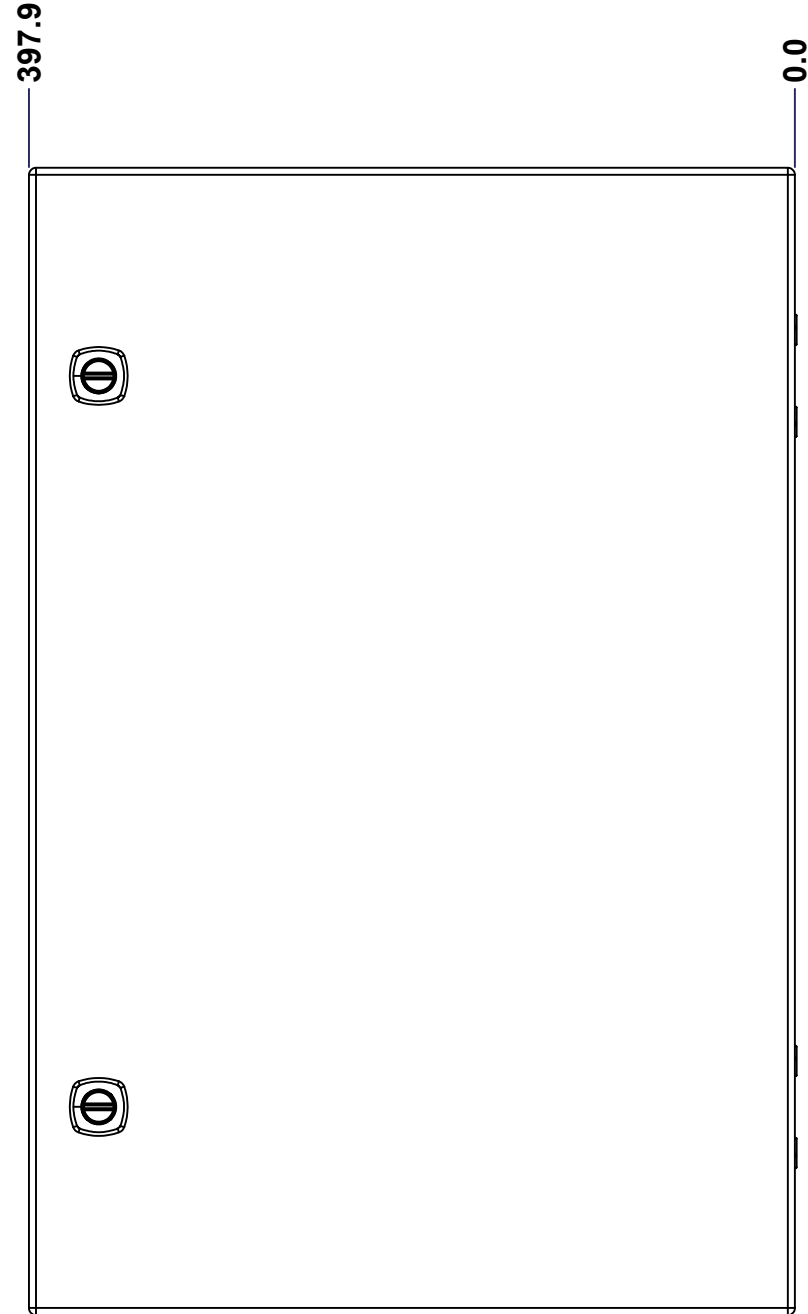
BACK



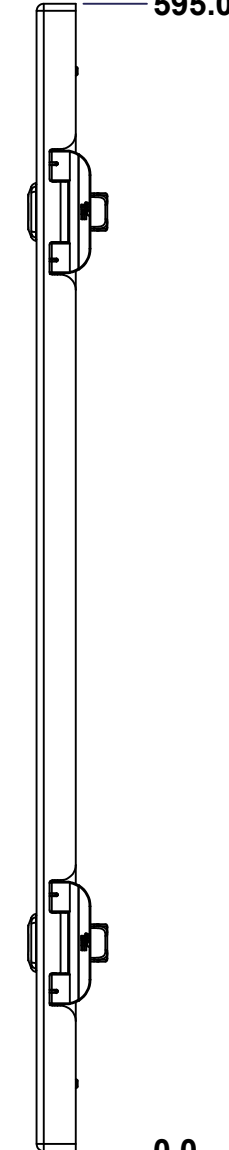
BOTTOM



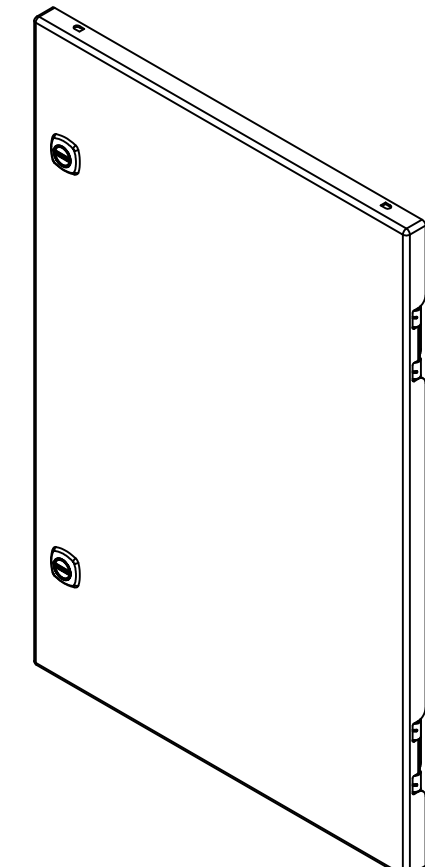
LEFT



FRONT




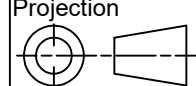
RIGHT



Isometric View



No.	Revisions	Date	By/Par

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 13-Aug-14
Material Matière	16 Ga H.R.P. & O. (1.4mm)	
Color Couleur	Light Grey RAL7035	Finish Fini
Description		Detail Rev.
6412ES 600mm x 400mm Cover		
Part Number Numéro Pièce	Rev.	1
<b>6412ES040620C</b>	<b>0</b>	3

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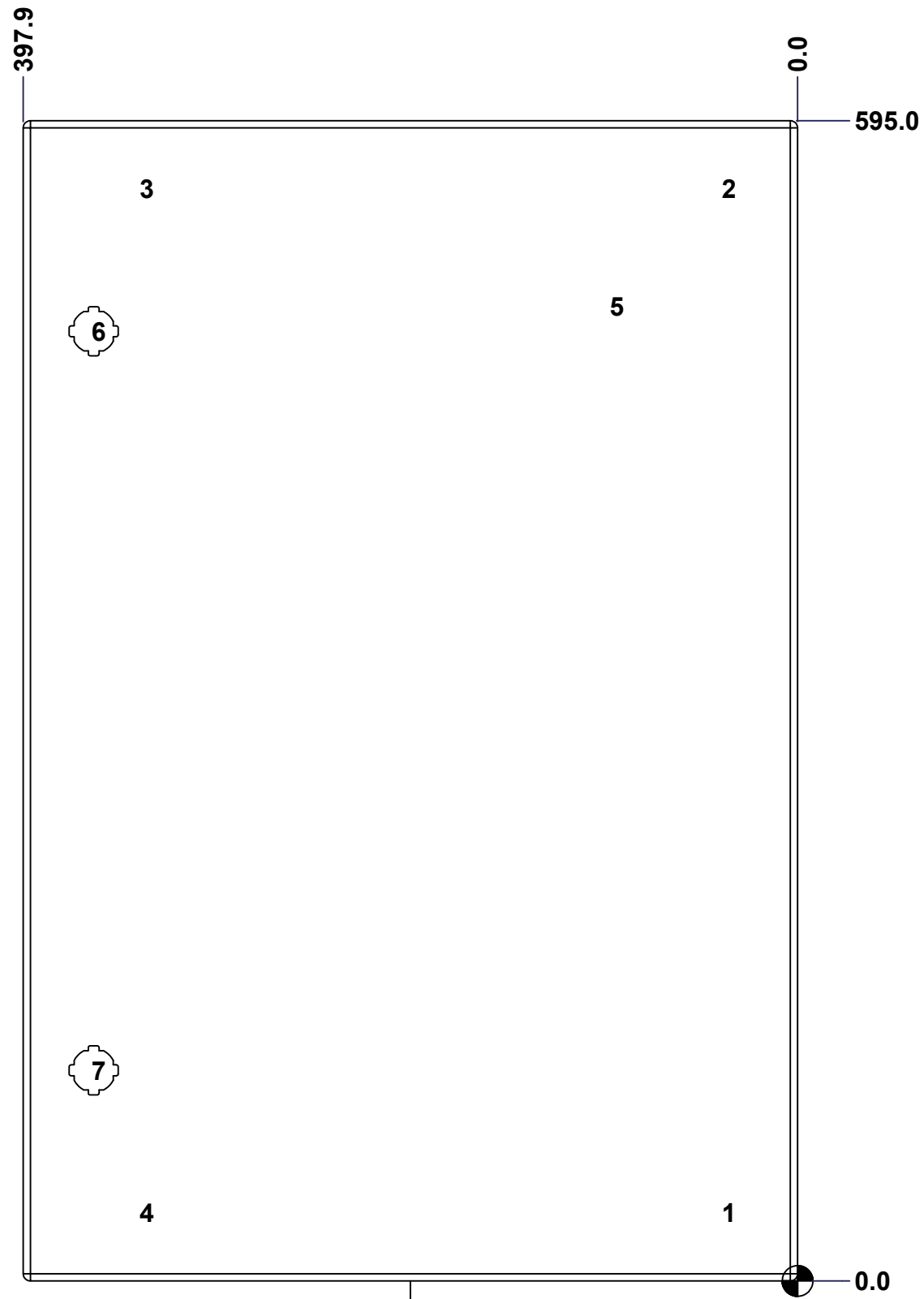
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	37.7	35.0	STUD M6 x 18mm (Inside)
2	37.7	560.0	STUD M6 x 18mm (Inside)
3	336.9	560.0	STUD M6 x 18mm (Inside)
4	336.9	35.0	STUD M6 x 18mm (Inside)
-----			
5	95.3	499.7	LABEL_EXM (Inside)
6	361.7	487.0	LOCK 880 SCQ4-SL @ 180.0°
7	361.7	108.0	LOCK 880 SCQ4-SL @ 180.0°



FRONT

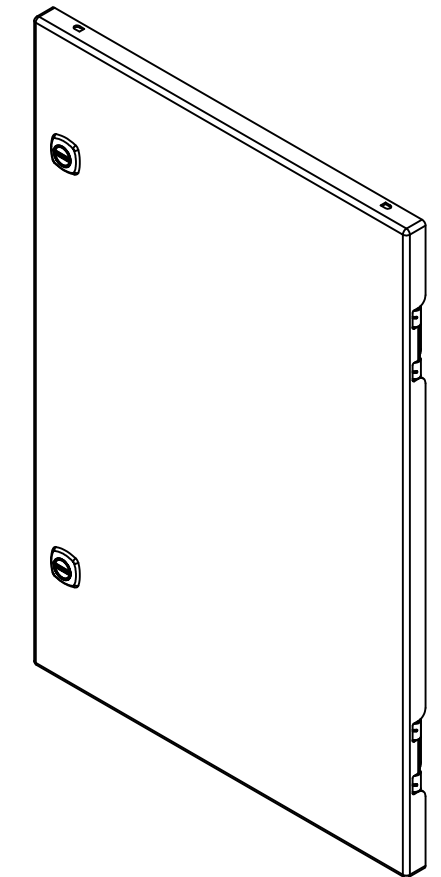
	Description	Status
	6412ES 600mm x 400mm Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>6412ES040620C</b>	<b>0</b>
		2
		3



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Flatness Aplatissement  
 Max 3.0mm  
 Projection

Customer Client Date  
 Drawn By Dessiné Par BoxCad: BoxCad Date 13-Aug-14

Material Matière 16 Ga H.R.P. & O. (1.4mm)

Color Couleur Light Grey RAL7035  
 Finish Fini Rough Textured

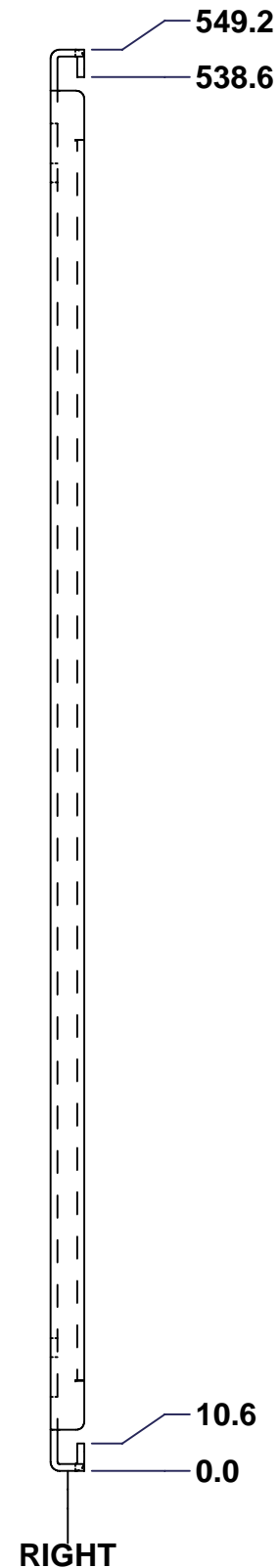
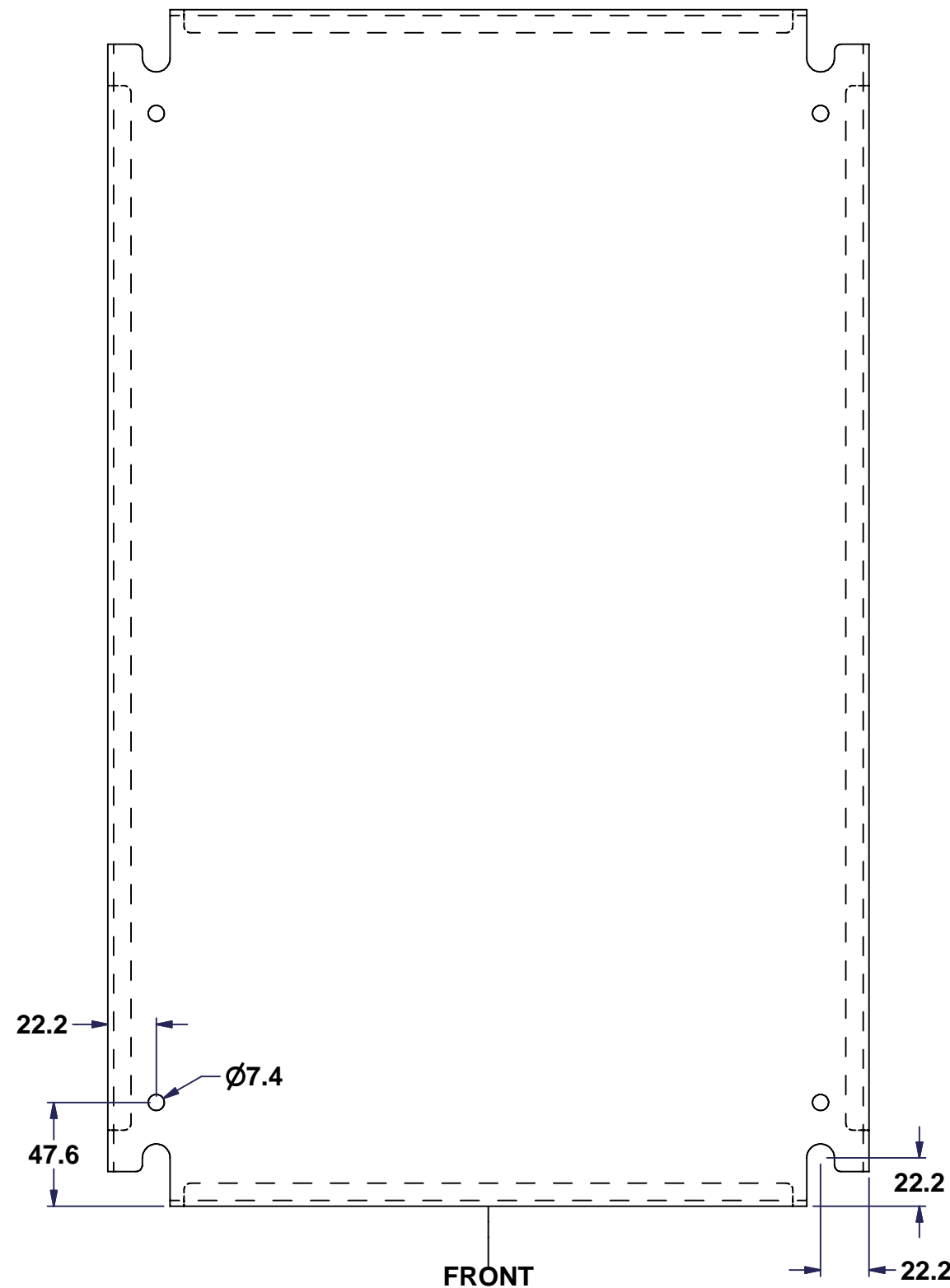
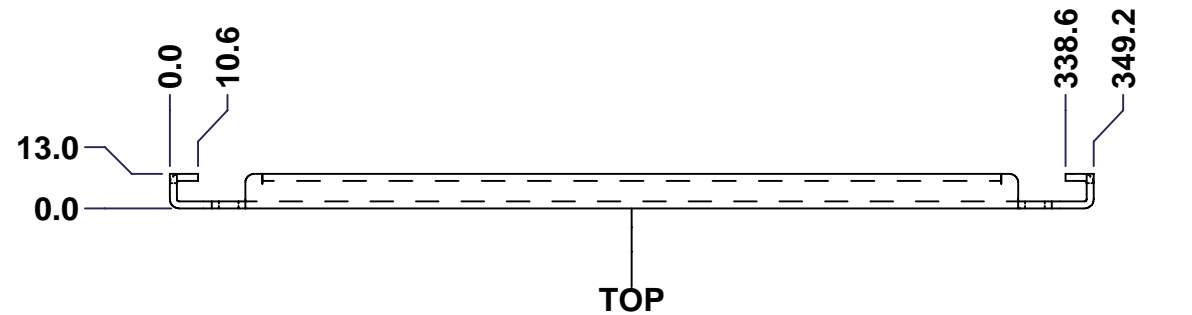
Description 6412ES 600mm x 400mm Cover  
 Detail Rev.

Part Number Numéro Pièce **6412ES040620C**  
 Rev. 3  
**0** 3

Qty	Part Name	Rev	Description
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
2	STK-Q-46020-24	5	5412 ES Vertical Door Stiffener 24"
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	6412ES040620G	0	6412ES 600mm x 400mm Cover Gasket Part
1	6412ES040620C-P	0	6412ES 600mm x 400mm Cover Part
2	STK-K-09800		5412 ES Hinge with 2 Captive Hinge Pins
2	880 SCQ4-SL	6	5412 ES 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Parts List			

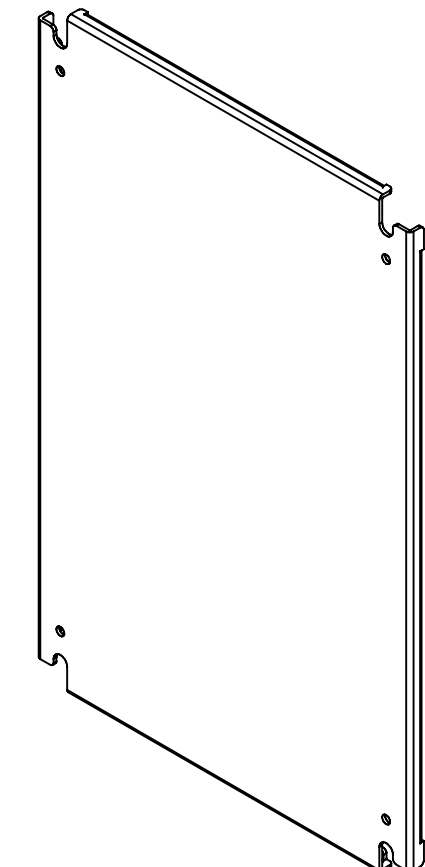
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Isometric View

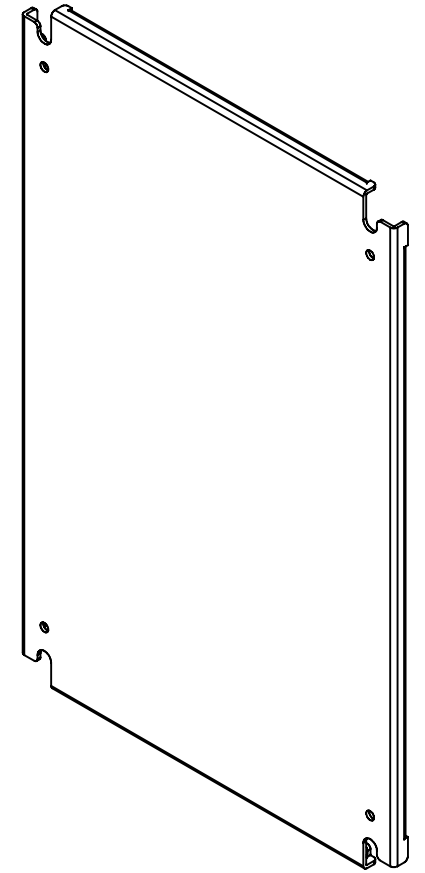


	Flatness Aplatissement Max 3.0mm
	Projection 
Customer Client Drawn By / Dessiné Par: BoxCad Material Matière: 12 Ga Galvanized (2.5mm)	Date: 23/Jan/07
Color Couleur: Unpainted Finish Fini: Unpainted	Description: 886 SP - Inner Panel Detail Rev.
Part Number / Numéro Pièce: 886 SP0406ES	Rev. 1 0

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Isometric View

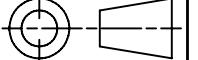


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 23/Jan/07
Material Matière 12 Ga Galvanized (2.5mm)	
Color Couleur Unpainted	Finish Fini Unpainted
Description 886 SP - Inner Panel	Detail Rev.
Part Number Numéro Pièce <b>886 SP0406ES</b>	Rev. <b>0</b>

Qty	Part Number	Rev	Description
1	886 SP0406ES-P	0	886 SP - Inner Panel Part
Parts List			

2  
2