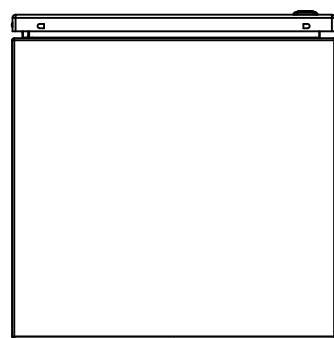
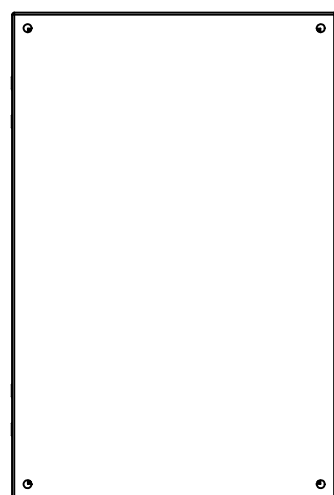


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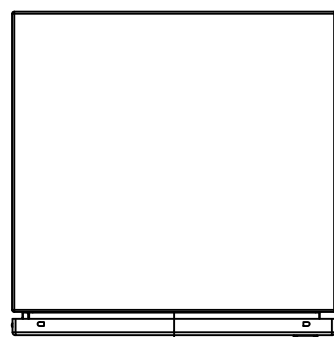
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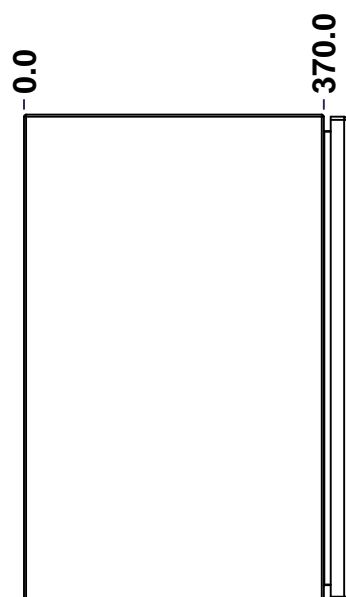
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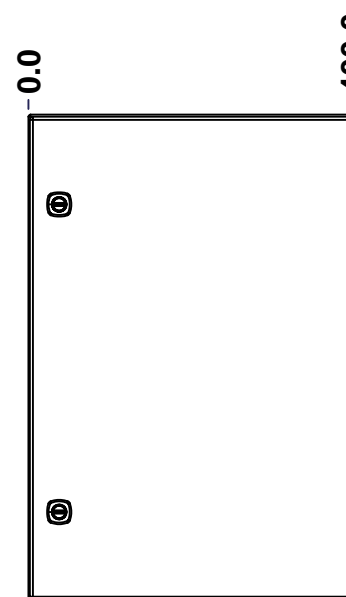
BACK



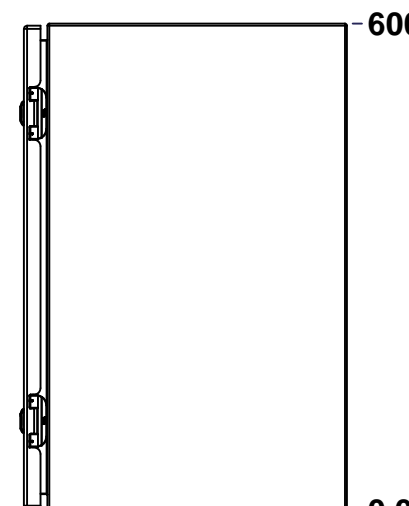
BOTTOM



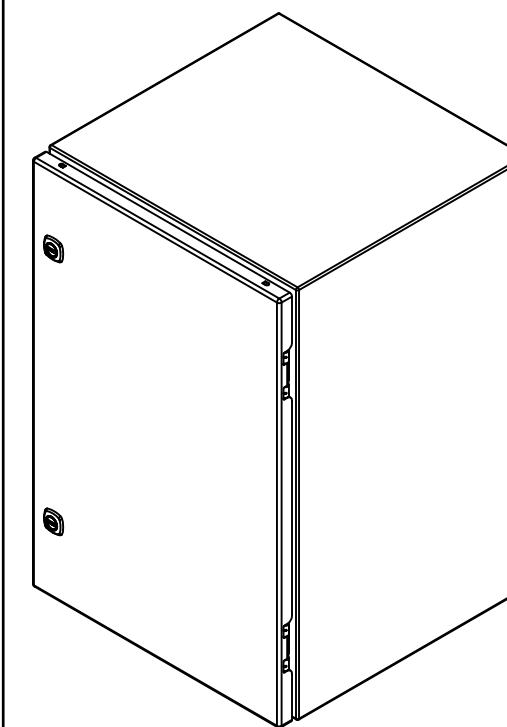
LEFT



FRONT



RIGHT



Isometric View



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Flatness
 Aplatissement
 Max 3.0mm
 Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 15-Aug-14
Material / Matière: 14 Ga H.R.P. & O. (1.7mm)	
Color / Couleur: Light Grey RAL7035	Finish / Fini: Rough Textured
Description: 6412ES 600mm x 400mm x 370mm Assembly	Detail Rev.

SEE BILL OF MATERIAL ON LAST PAGE

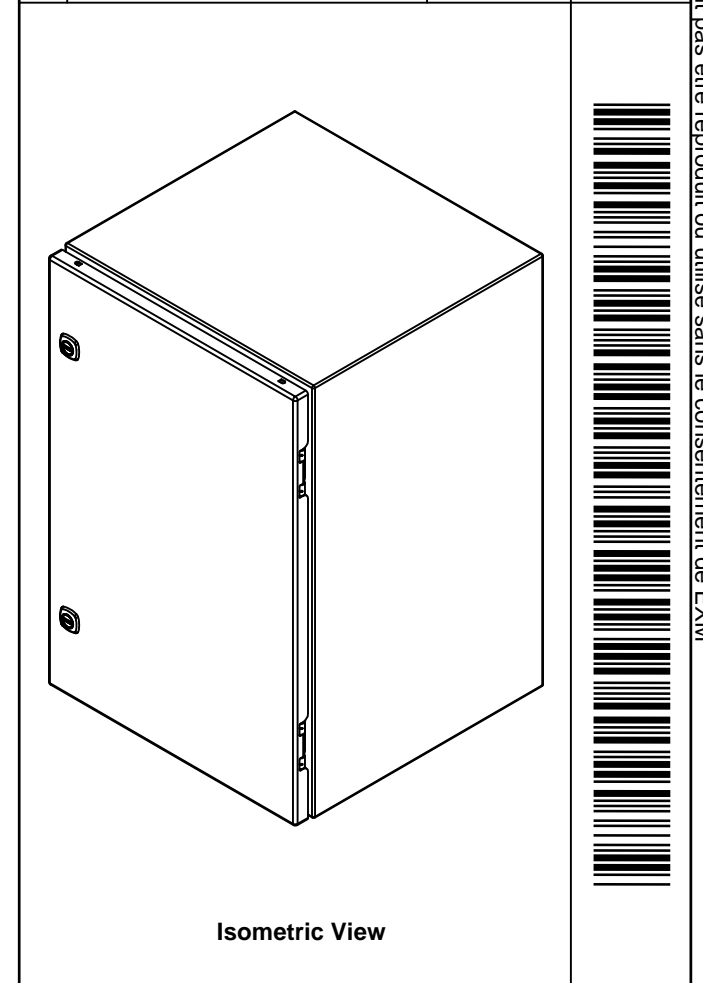
Part Number / Numéro Pièce: 6412ES040640	Rev. 0	1 / 2
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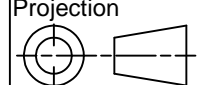
NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



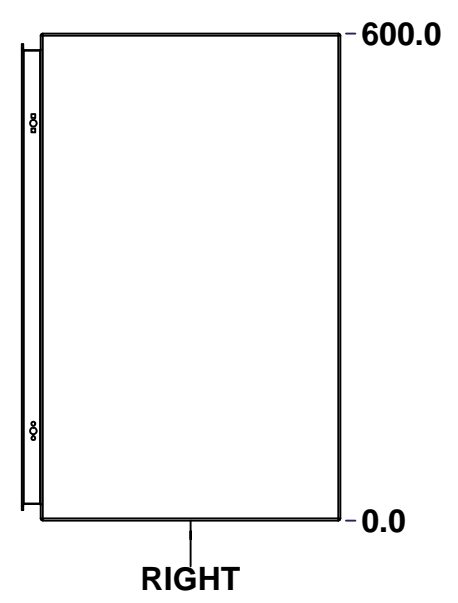
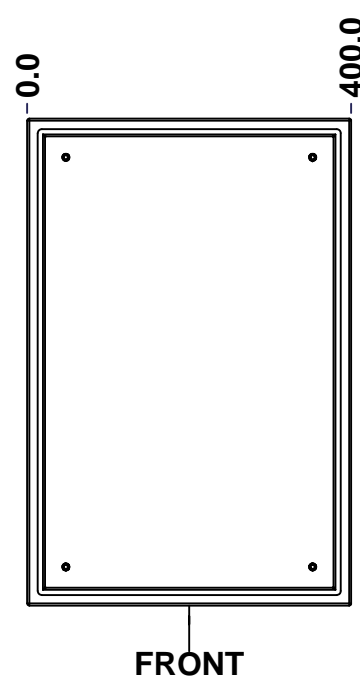
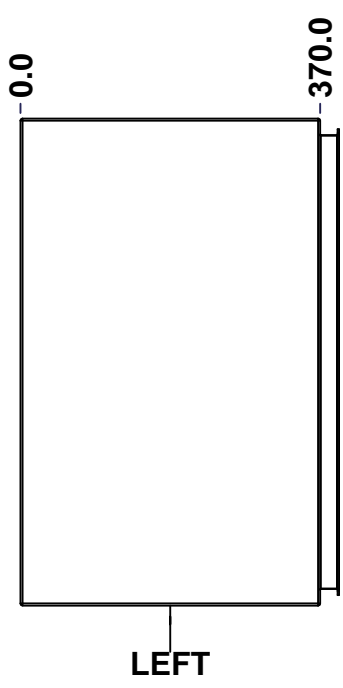
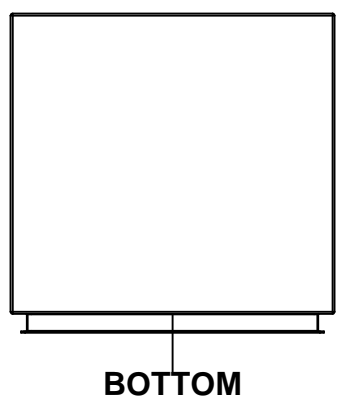
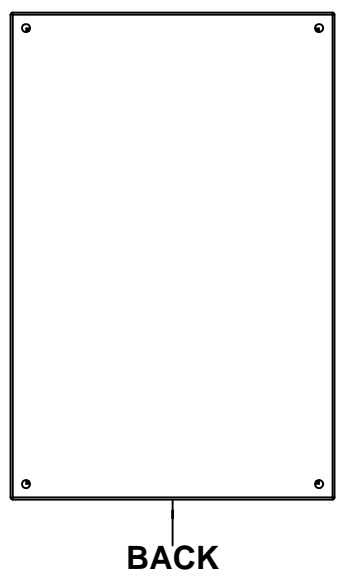
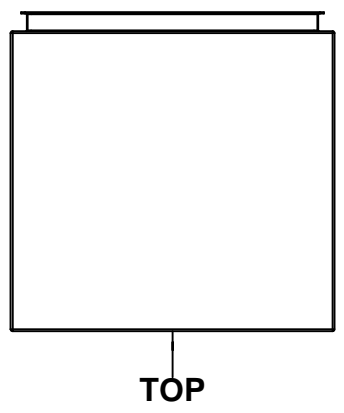
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

1	STK-K-01800	5	5412 ES Accessory Kit
1	886 SP0406ES	0	886 SP - Inner Panel
1	6412ES040640C	0	6412ES 600mm x 400mm Cover
4	STK-Q-07310	2	Flange Lock Nut M8
4	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	6412ES040640B	0	6412ES 600mm x 400mm x 370mm Body
2	STK-Q-04050-07	7	M6 x 7mm Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 15-Aug-14
Material Matière	14 Ga H.R.P. & O. (1.7mm)	
Color Couleur	Light Grey RAL7035	Finish Fini
		Rough Textured
Description 6412ES 600mm x 400mm x 370mm Assembly		Detail Rev.
Part Number Numéro Pièce		Rev.
6412ES040640		0
		2

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No.	Revisions	Date	By/Par

Isometric View

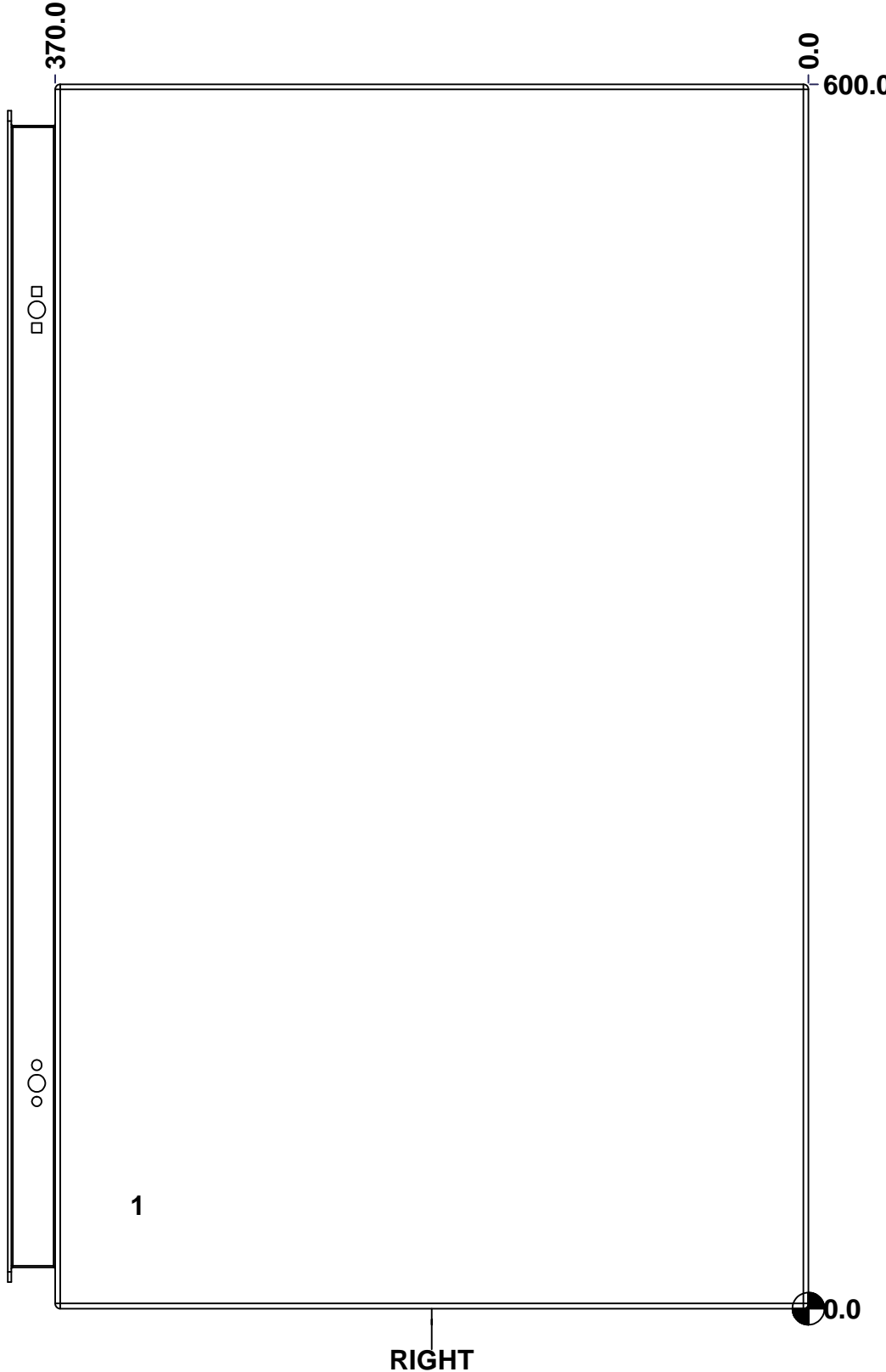
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 15-Aug-14	
Material Matière 14 Ga H.R.P. & O. (1.7mm)			
Color Couleur Light Grey RAL7035		Finish Fini Rough Textured	
Description 6412ES 600mm x 400mm x 370mm Body			Detail Rev.
Part Number Numéro Pièce 6412ES040640B		Rev. 0	1 / 7

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	331.9	50.8	GND STUD M6 x 16mm (Inside)



	Description 6412ES 600mm x 400mm x 370mm Body	Status
	Part Number Numéro Pièce 6412ES040640B	Rev. 3 0 / 7

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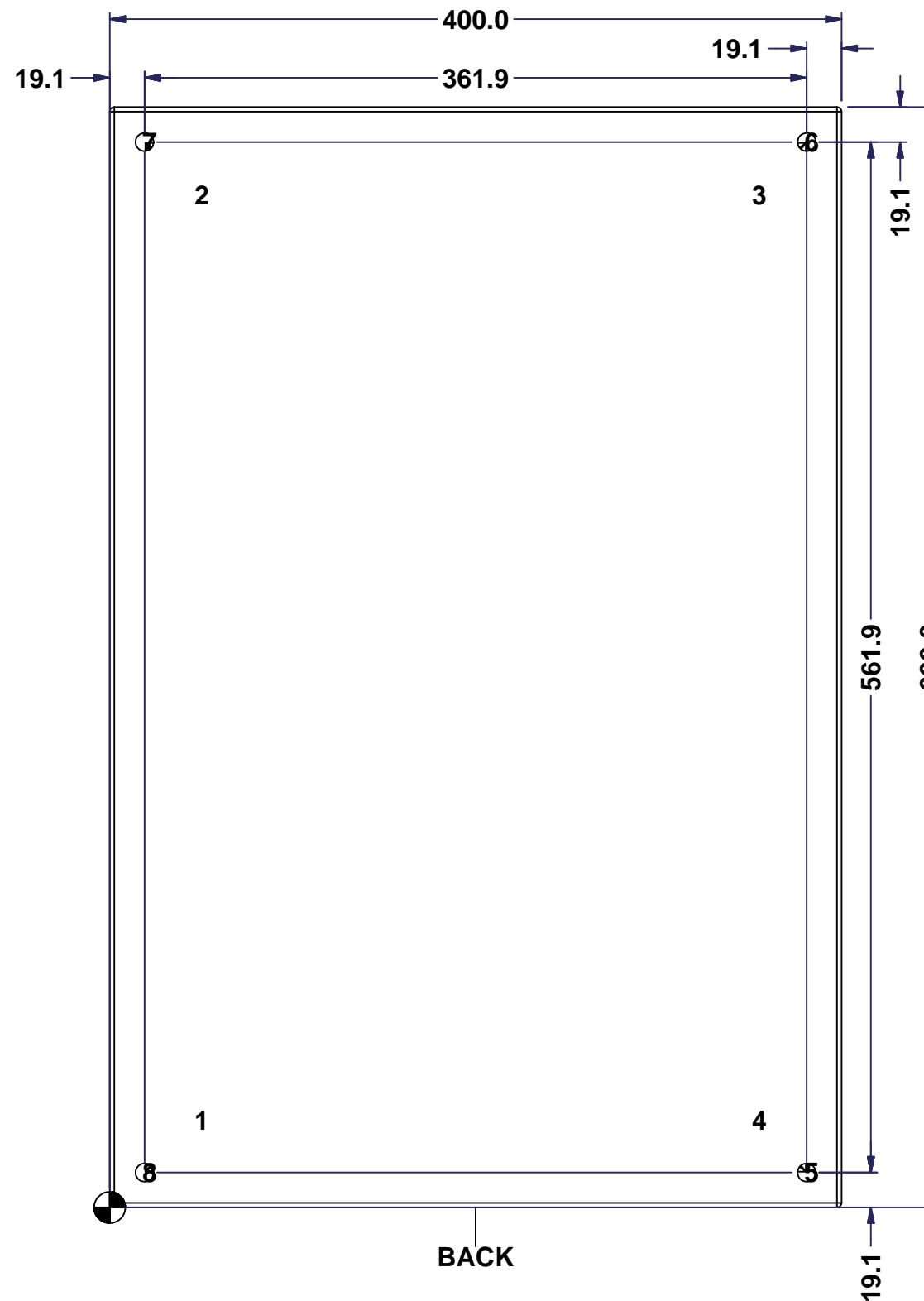
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	47.6	47.6	IP STUD M8 x 35mm (Inside)
2	47.6	552.4	IP STUD M8 x 35mm (Inside)
3	352.4	552.4	IP STUD M8 x 35mm (Inside)
4	352.4	47.6	IP STUD M8 x 35mm (Inside)

5	381.0	19.1	RND Ø9.9
6	381.0	581.0	RND Ø9.9
7	19.1	581.0	RND Ø9.9
8	19.1	19.1	RND Ø9.9



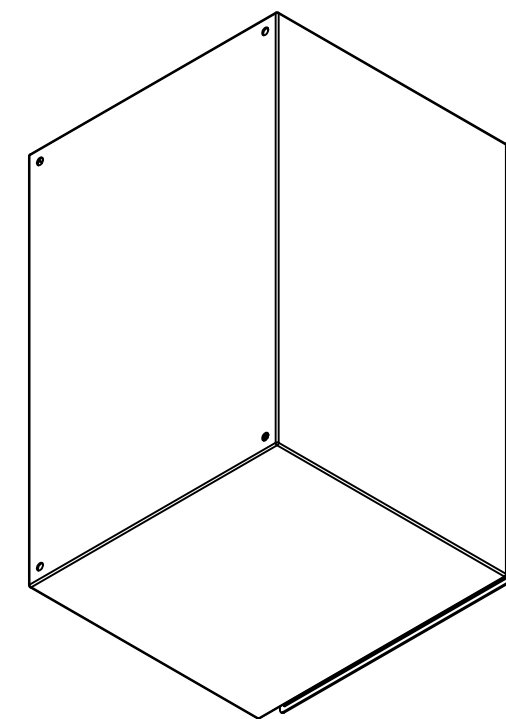
BACK

	Description		Status	
	6412ES 600mm x 400mm x 370mm Body			
	Part Number		Rev.	6
	Numéro Pièce		0	7
		6412ES040640B		

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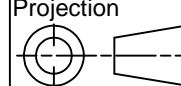
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No.	Revisions	Date	By/Par



Isometric View

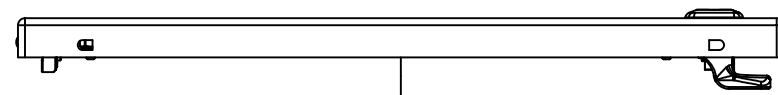


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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 15-Aug-14
Material Matière	14 Ga H.R.P. & O. (1.7mm)	
Color Couleur	Light Grey RAL7035	Finish Fini
Description		Detail Rev.
6412ES 600mm x 400mm x 370mm Body		
Part Number Numéro Pièce	Rev.	7
6412ES040640B	0	7

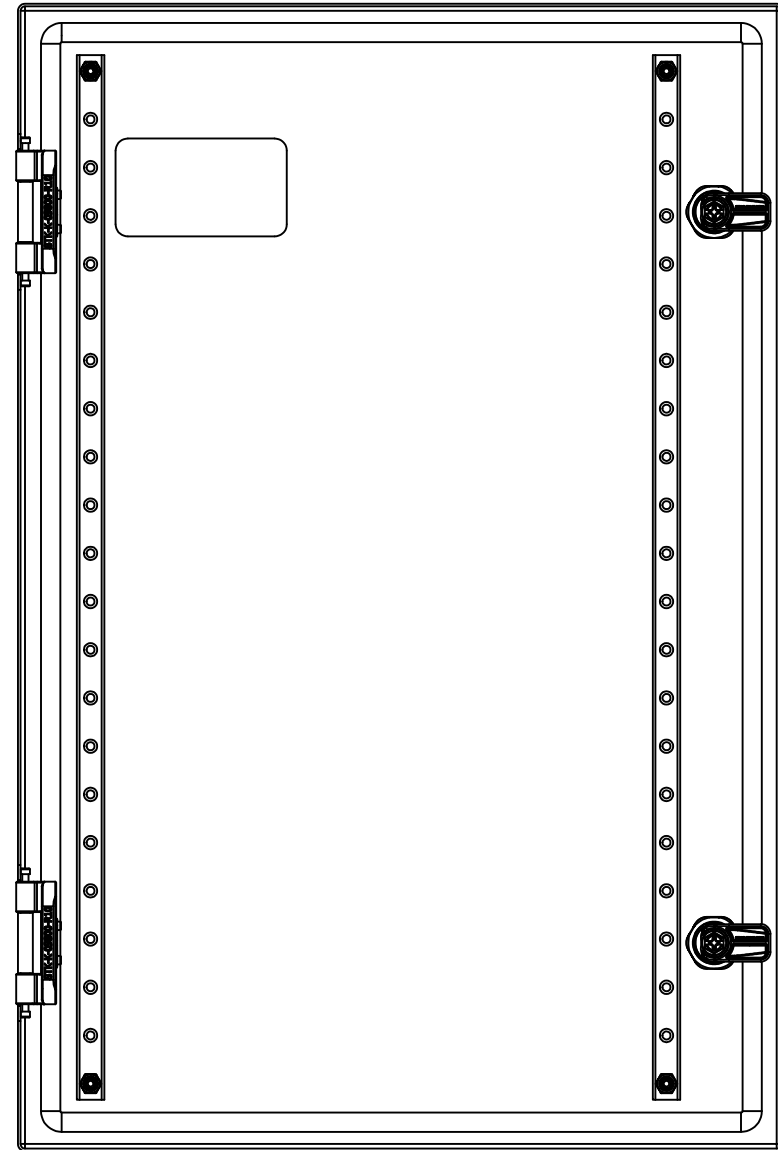
Qty	Part Number	Rev	Description
1	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
4	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	6412ES040640B-P	0	6412ES 600mm x 400mm x 370mm Body Part
Parts List			

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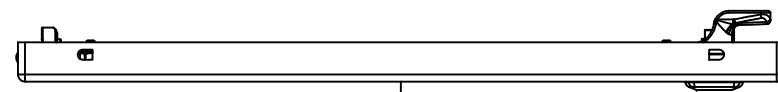
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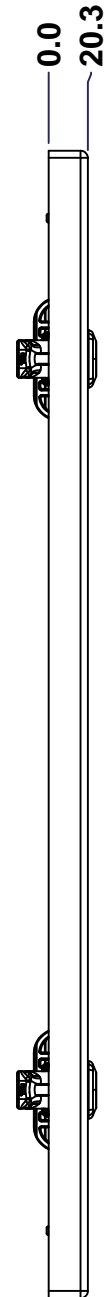
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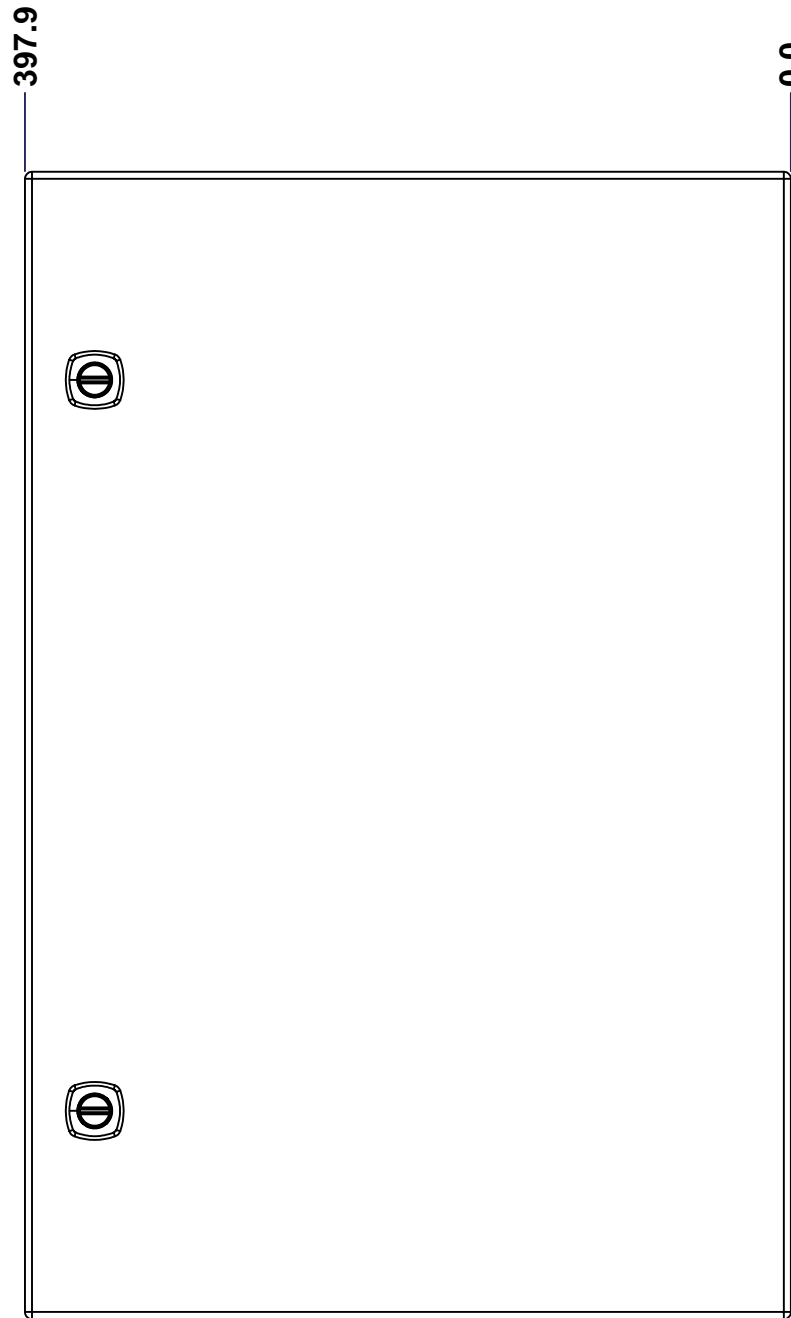
BACK



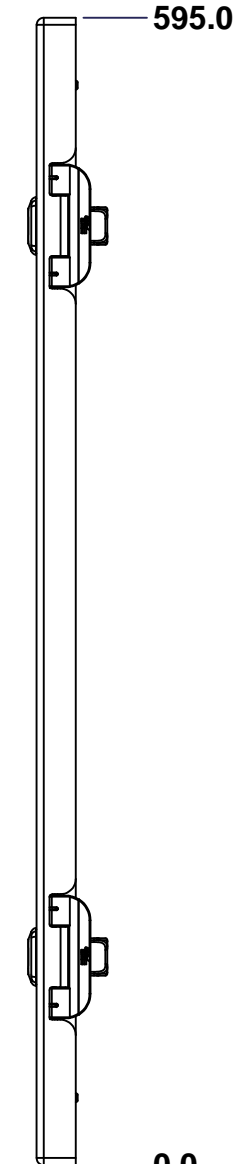
BOTTOM



LEFT

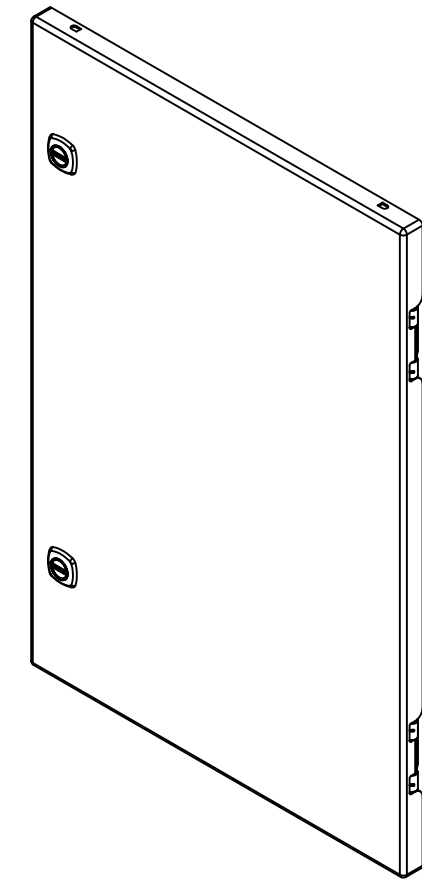


FRONT

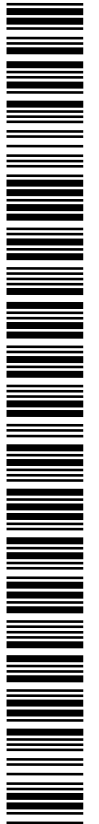


RIGHT

No.	Revisions	Date	By/Par



Isometric View

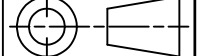


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 15-Aug-14

Material / Matière: 16 Ga H.R.P. & O. (1.4mm)

Color / Couleur: Light Grey RAL7035	Finish / Fini: Rough / Textured
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Description: 6412ES 600mm x 400mm Cover	Detail Rev.
---	-------------

Part Number / Numéro Pièce: 6412ES040640C	Rev. 0	1 / 3
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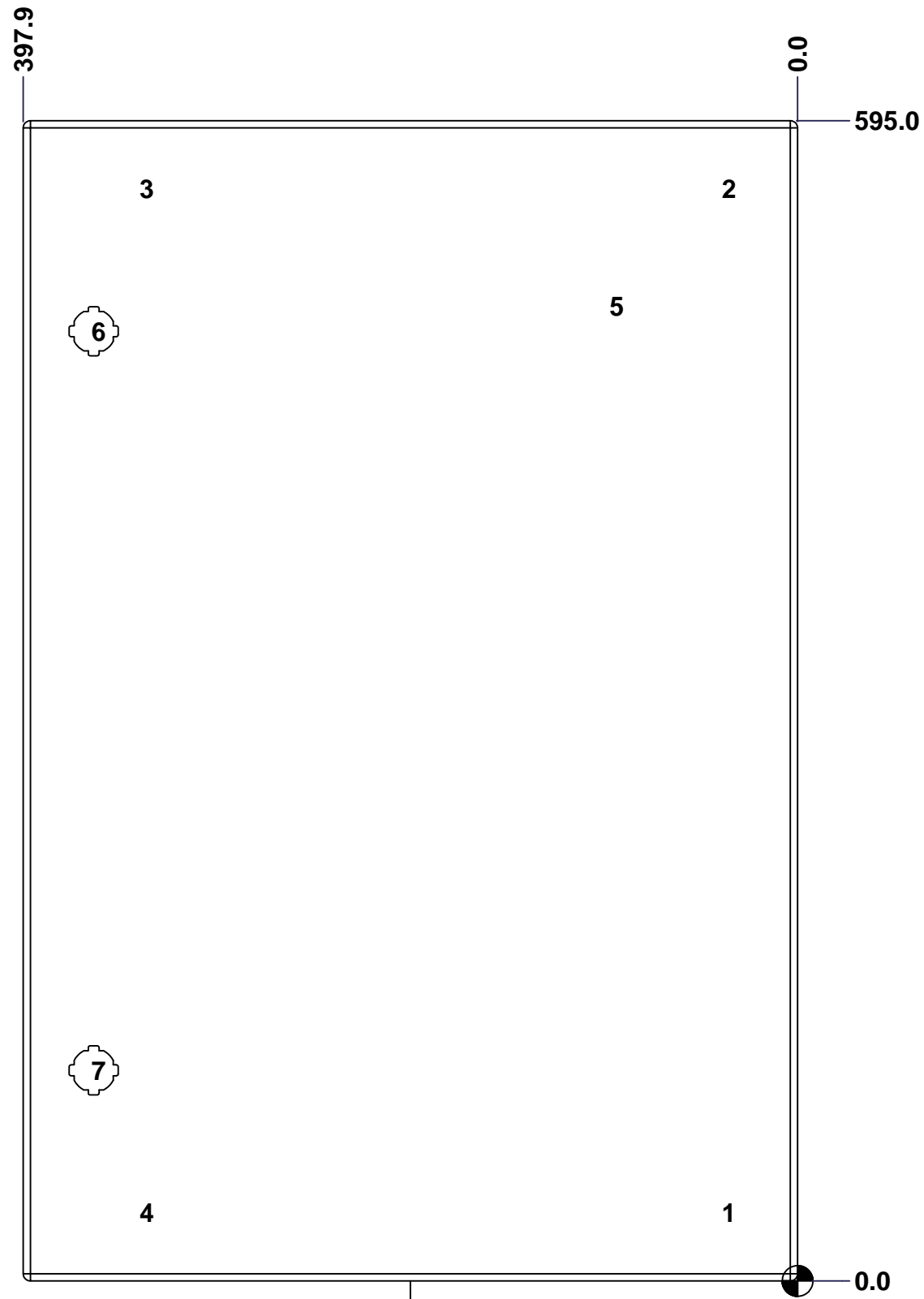
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	37.7	35.0	STUD M6 x 18mm (Inside)
2	37.7	560.0	STUD M6 x 18mm (Inside)
3	336.9	560.0	STUD M6 x 18mm (Inside)
4	336.9	35.0	STUD M6 x 18mm (Inside)

5	95.3	499.7	LABEL_EXM (Inside)
6	361.7	487.0	LOCK 880 SCQ4-SL @ 180.0°
7	361.7	108.0	LOCK 880 SCQ4-SL @ 180.0°



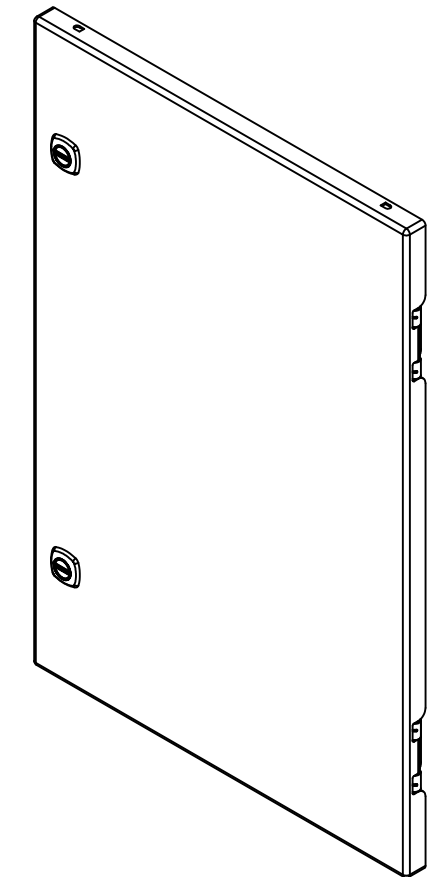
FRONT

	Description	Status
	6412ES 600mm x 400mm Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	6412ES040640C	0
		2
		3

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No.	Revisions	Date	By/Par



Isometric View




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Flatness Aplatissement
 Max 3.0mm
 Projection 

Customer Client _____ Date _____
 Drawn By Dessiné Par BoxCad: BoxCad Date 15-Aug-14

Material Matière 16 Ga H.R.P. & O. (1.4mm)

Color Couleur Light Grey RAL7035 Finish Fini Rough Textured

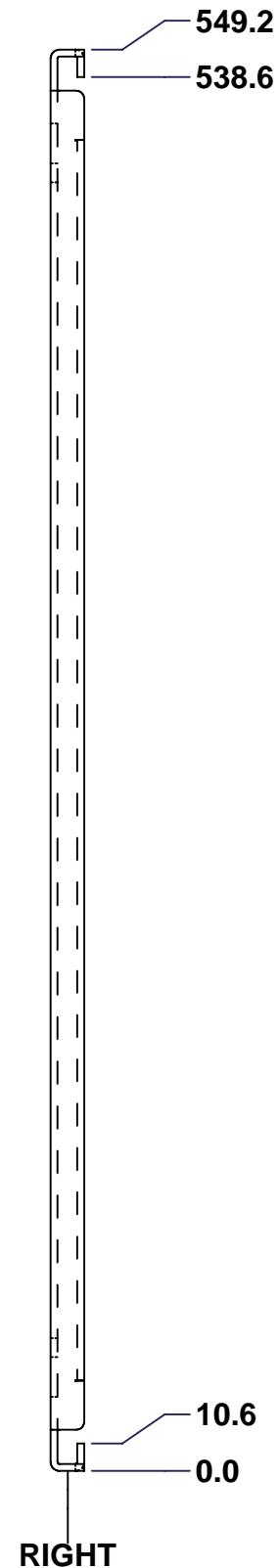
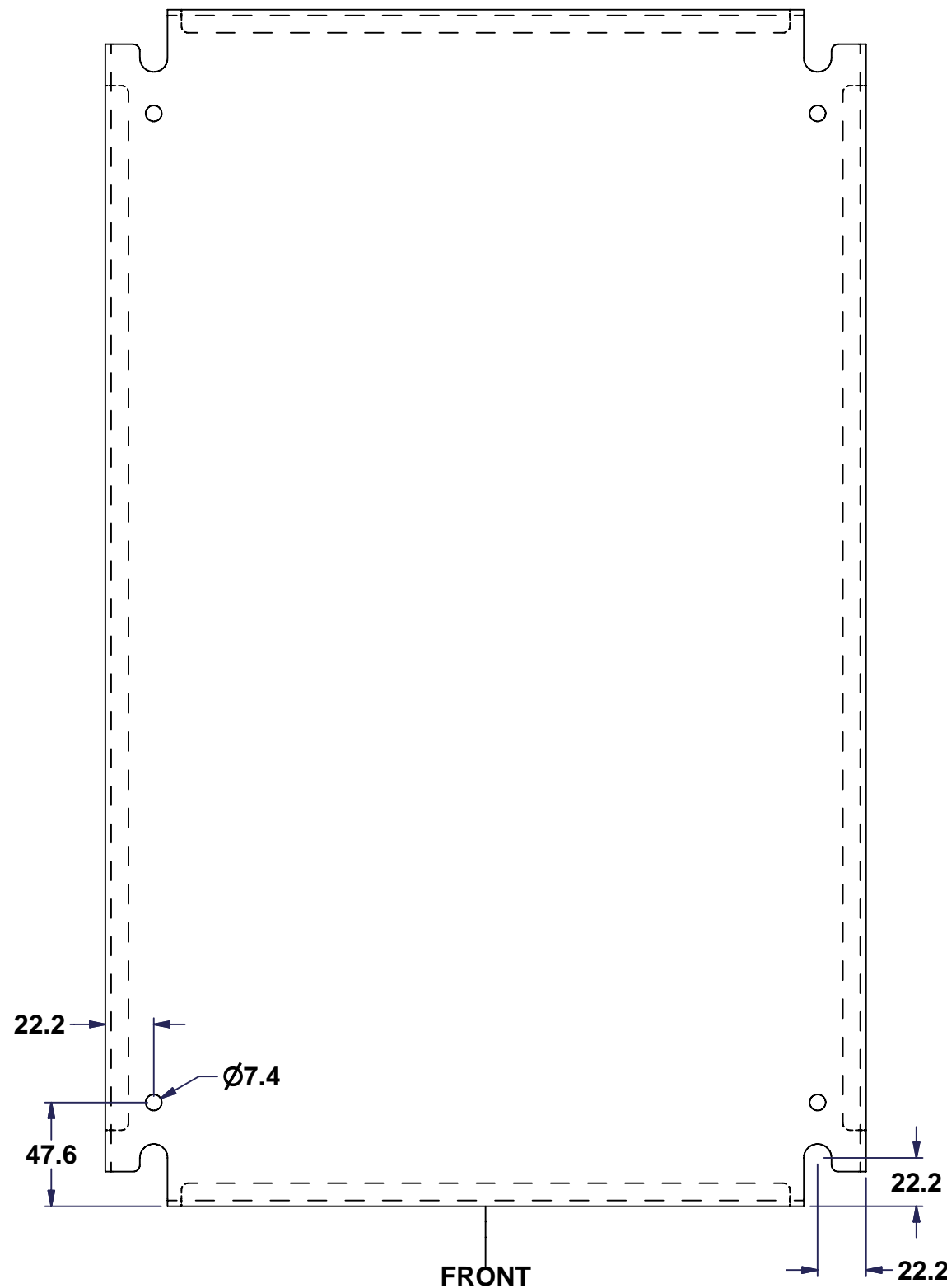
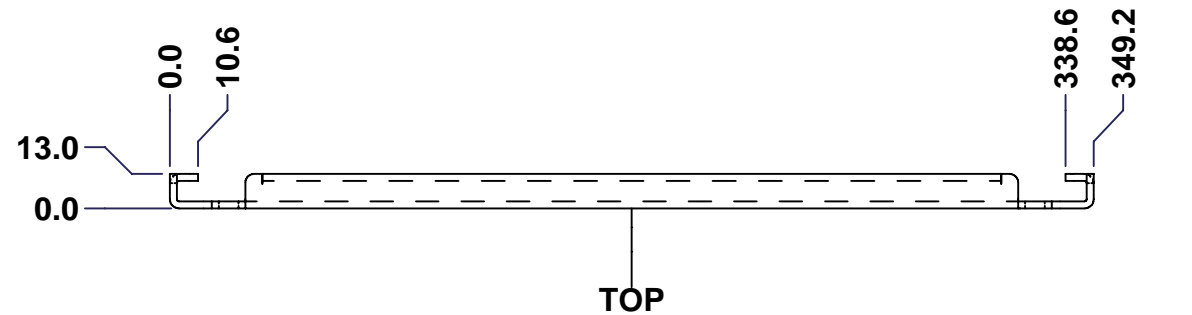
Description 6412ES 600mm x 400mm Cover
 Detail Rev. _____

Part Number Numéro Pièce **6412ES040640C**
 Rev. 0 3

Qty	Part Name	Rev	Description
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
2	STK-Q-46020-24	5	5412 ES Vertical Door Stiffener 24"
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	6412ES040640G	0	6412ES 600mm x 400mm Cover Gasket Part
1	6412ES040640C-P	0	6412ES 600mm x 400mm Cover Part
2	STK-K-09800		5412 ES Hinge with 2 Captive Hinge Pins
2	880 SCQ4-SL	6	5412 ES 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Parts List			

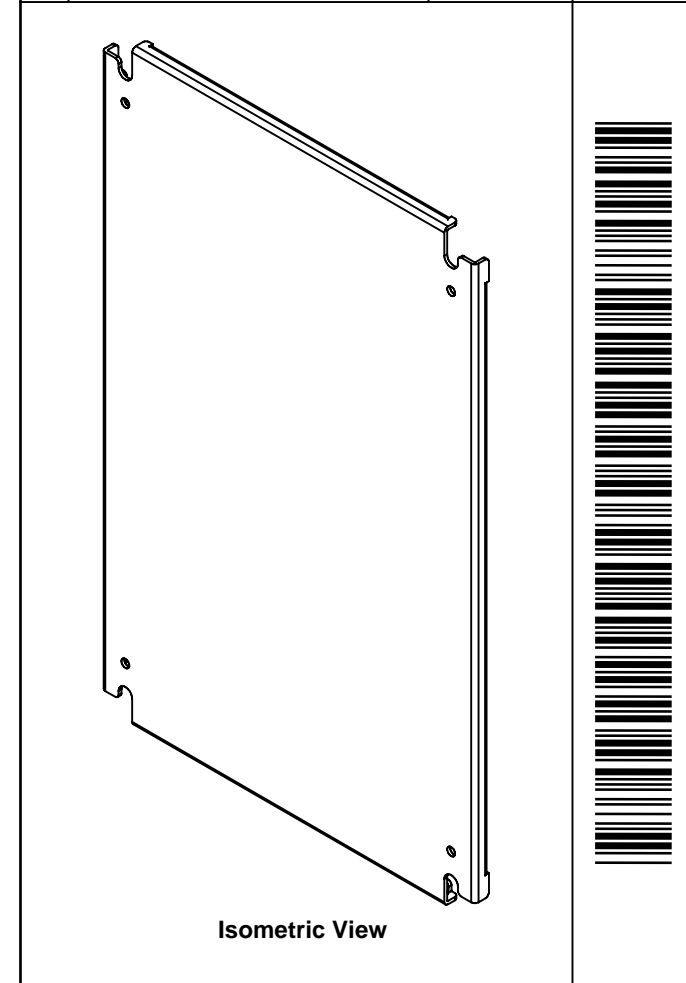
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No.	Revisions	Date	By/Par

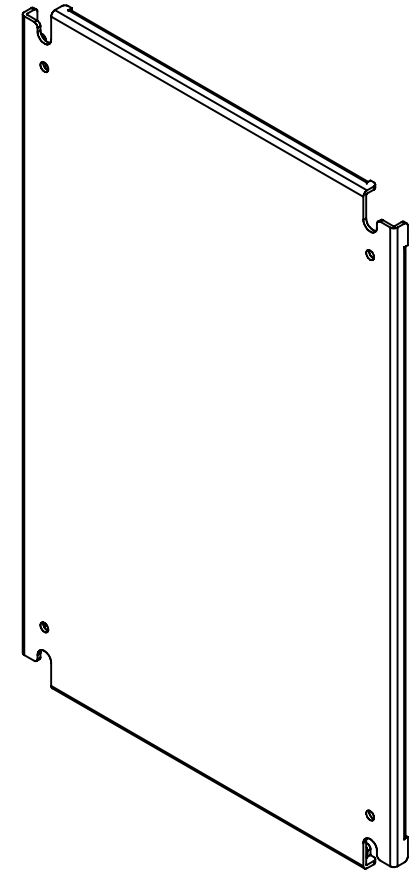


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Projection 		Customer Client
Drawn By Dessiné Par: BoxCad		Date: 23/Jan/07
Material Matière: 12 Ga Galvanized (2.5mm)		
Color Couleur: Unpainted	Finish Fini: Unpainted	
Description: 886 SP - Inner Panel		Detail Rev.
Part Number Numéro Pièce: 886 SP0406ES		Rev. 1 0

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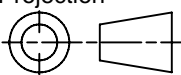
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No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Customer Client		Projection 
Drawn By Dessiné Par BoxCad		Date 23/Jan/07
Material Matière 12 Ga Galvanized (2.5mm)		
Color Couleur Unpainted	Finish Fini Unpainted	
Description 886 SP - Inner Panel		Detail Rev.
Part Number Numéro Pièce 886 SP0406ES	Rev. 0	2 2

Qty	Part Number	Rev	Description
1	886 SP0406ES-P	0	886 SP - Inner Panel Part
Parts List			