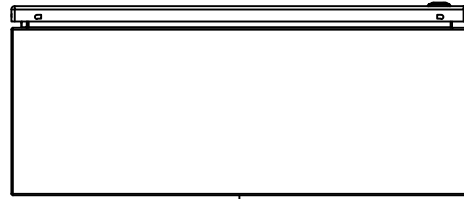
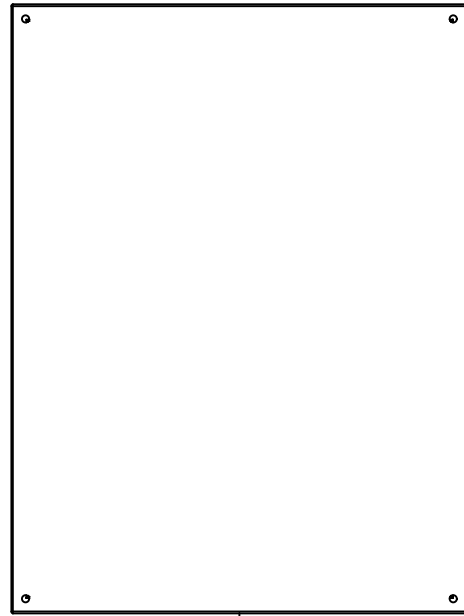


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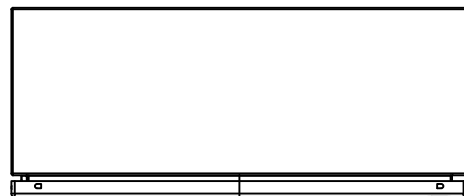
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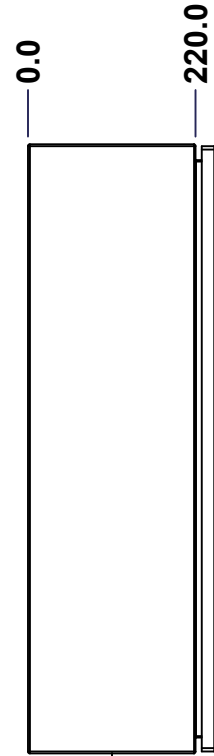
TOP



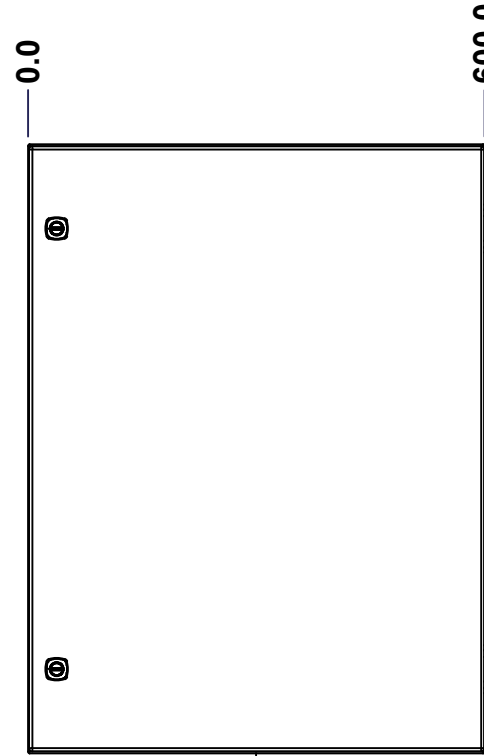
BACK



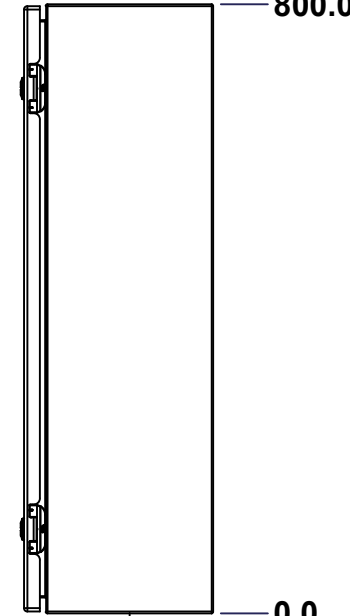
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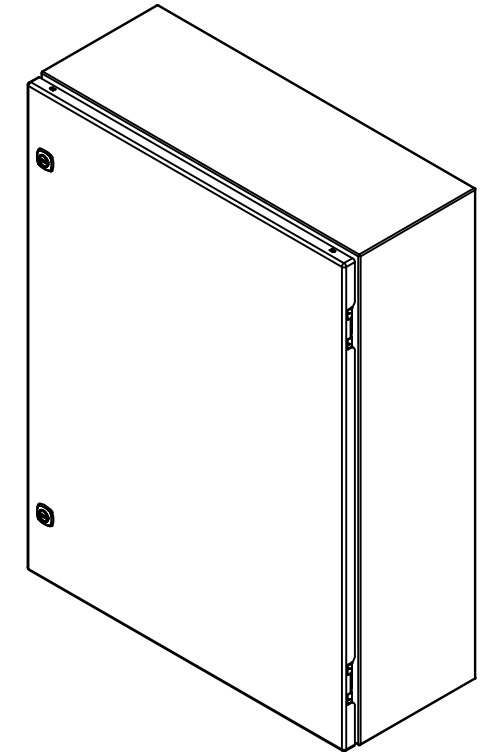
LEFT



FRONT



RIGHT



Isometric View



No.	Revisions	Date	By/Par


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Flatness / Aplatissement: Max 3.0mm  
 Projection: 

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 14-Aug-14

Material / Matière: 16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color / Couleur: Light Grey RAL7035	Finish / Fini: Textured
-------------------------------------	-------------------------

Description: 6412ES 800mm x 600mm x 220mm Assembly

Detail Rev.

Part Number / Numéro Pièce: 6412ES060825	Rev. 0	1 / 9
--	--------	-------

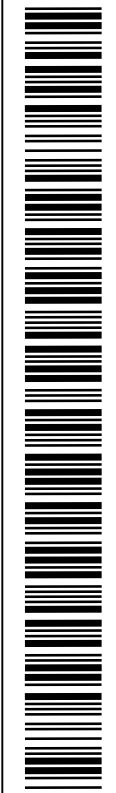
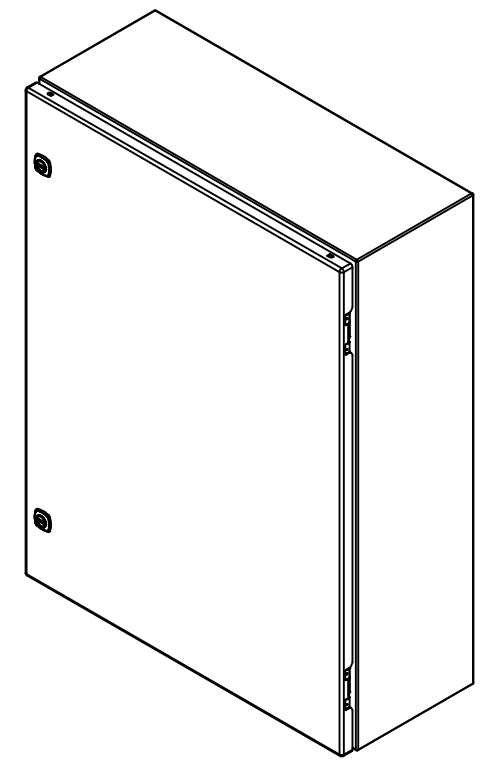
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NOTE	
ITEM	DESCRIPTION
1	NEMA 4, 12 Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

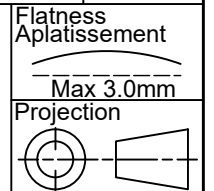
No.	Revisions	Date	By/Par



Isometric View



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Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 14-Aug-14
Material / Matière: 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	

Color / Couleur: Light Grey RAL7035	Finish / Fini: Textured
Description: 6412ES 800mm x 600mm x 220mm Assembly	
Part Number / Numéro Pièce: <b>6412ES060825</b>	Rev. / Révis: 0

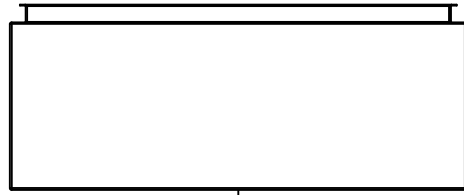
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

Qty	Part Number	Rev	Description
1	886 SP0608ES	0	886 SP - Inner Panel
2	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	STK-K-01800	5	5412 ES Accessory Kit
1	6412ES060825C	0	6412ES 800mm x 600mm Cover
1	6412ES060825B	0	6412ES 800mm x 600mm x 220mm Body
2	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw

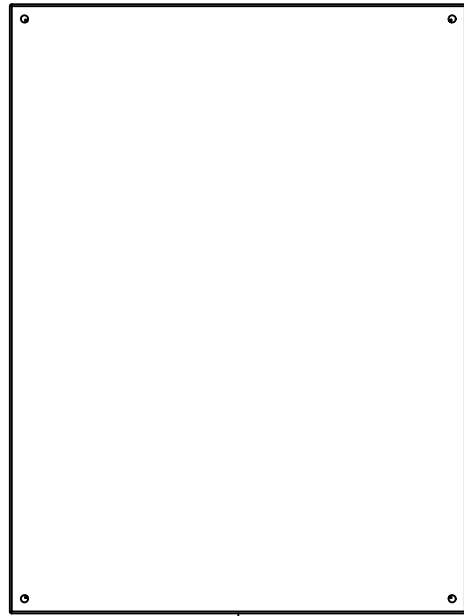
Parts List

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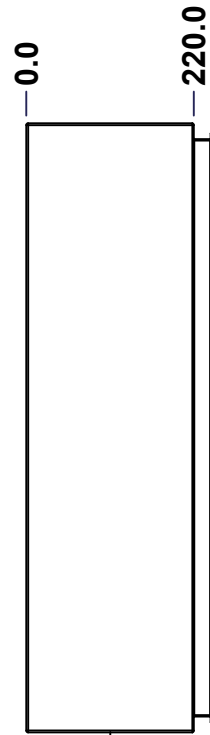
TOP



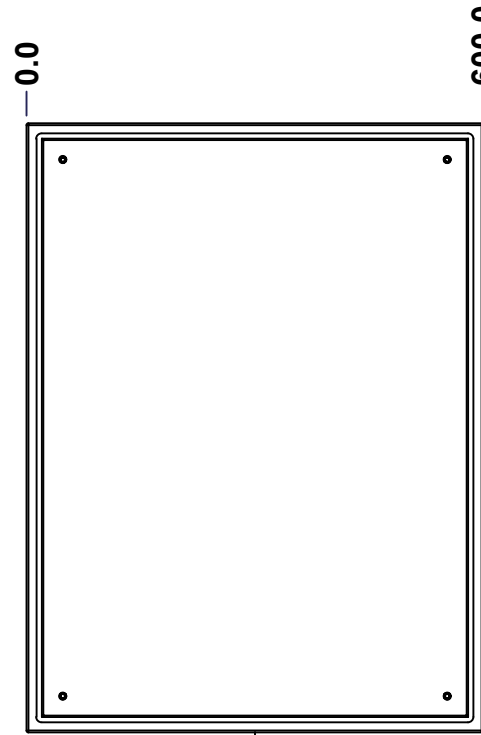
BACK



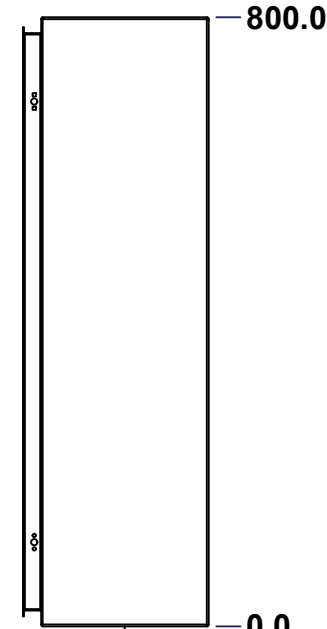
BOTTOM



LEFT

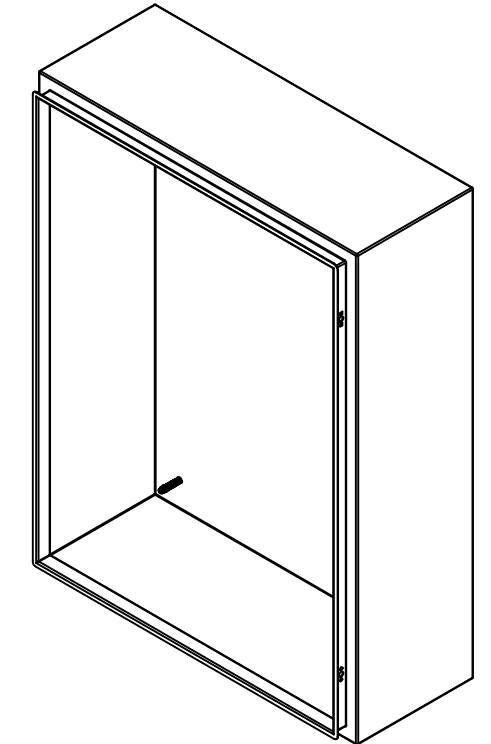


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View

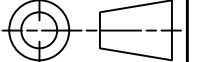


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Flatness  
Aplatissement

Max 3.0mm

Projection



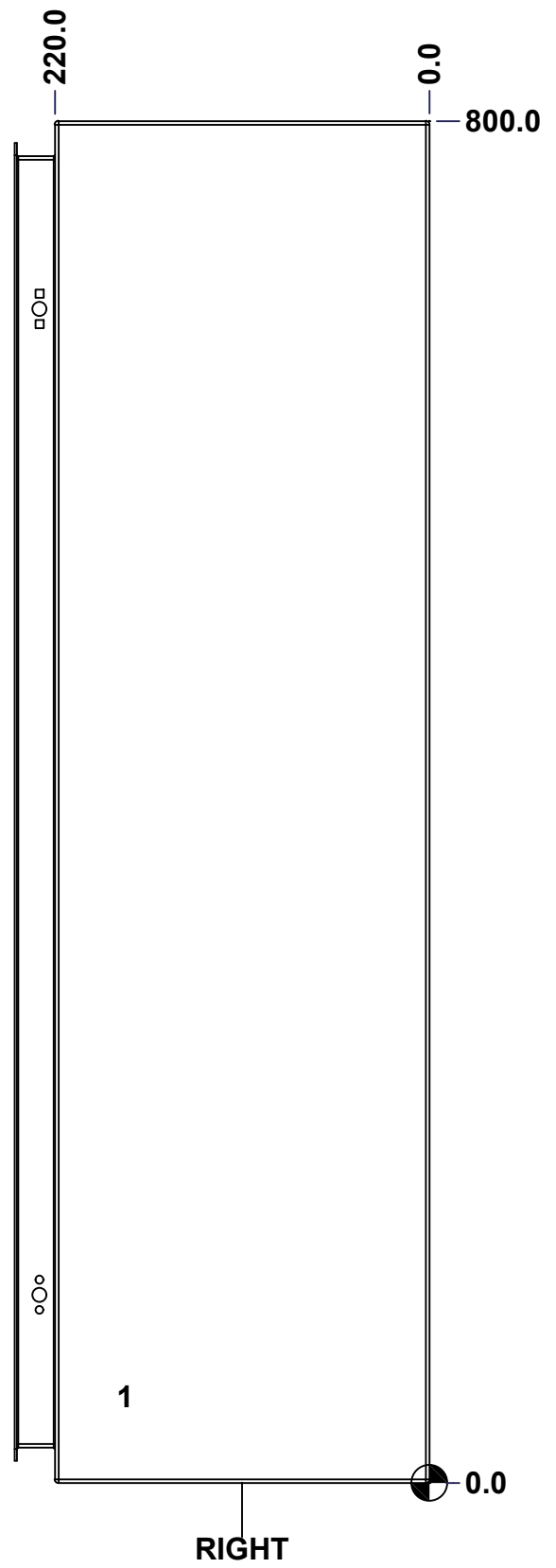
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 14-Aug-14
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur Light Grey RAL7035	Finish Fini Textured
Description 6412ES 800mm x 600mm x 220mm Body	Detail Rev.
Part Number Numéro Pièce <b>6412ES060825B</b>	Rev. 3 <b>0</b>

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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	181.9	50.8	GND STUD M6 x 16mm (Inside)



	Description 6412ES 800mm x 600mm x 220mm Body	Status (NULL)
	Part Number Numéro Pièce <b>6412ES060825B</b>	Rev. 4 <b>0</b> / 9

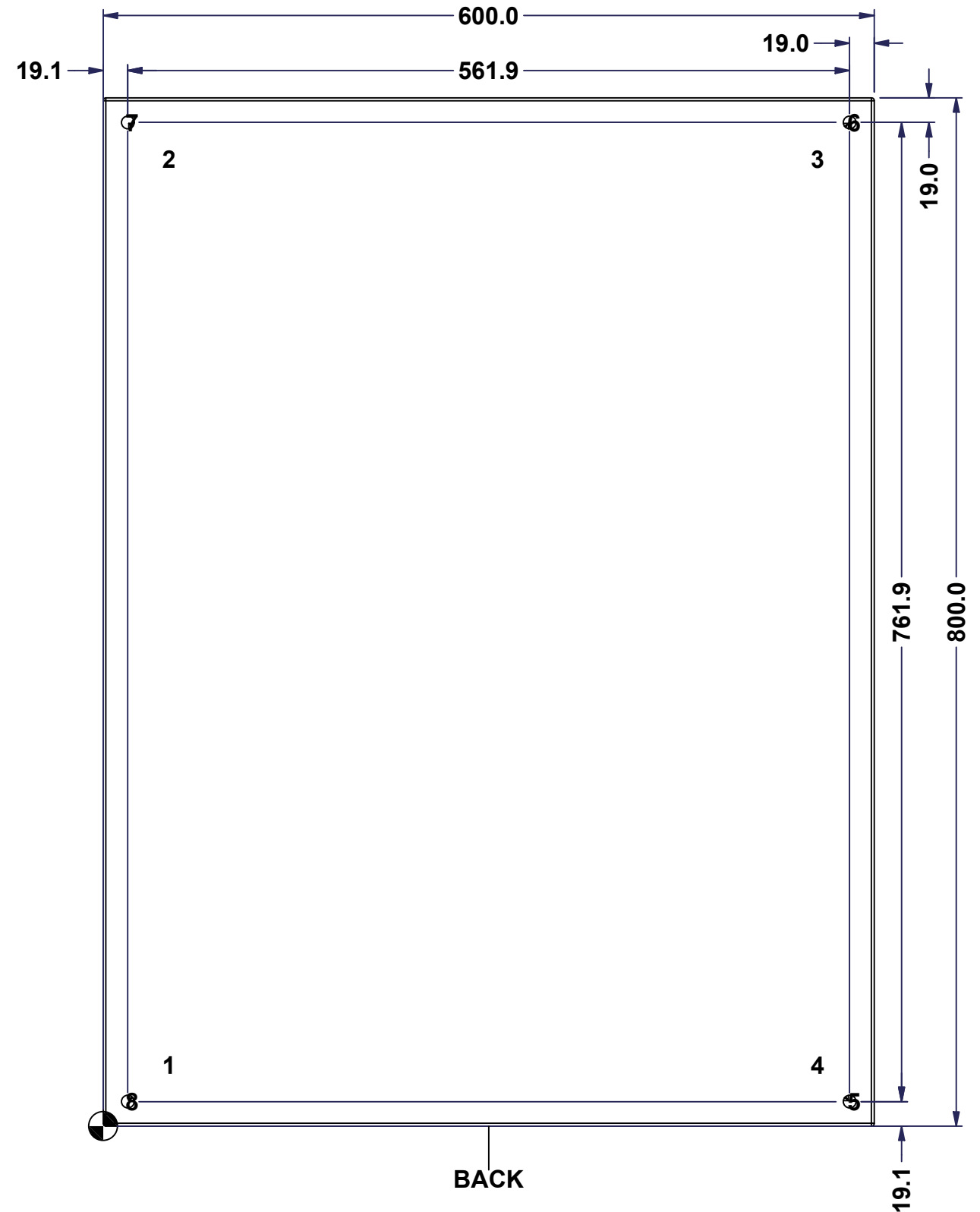
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	47.6	47.6	IP STUD M8 x 35mm (Inside)
2	47.6	752.4	IP STUD M8 x 35mm (Inside)
3	552.4	752.4	IP STUD M8 x 35mm (Inside)
4	552.4	47.6	IP STUD M8 x 35mm (Inside)
-----			
5	581.0	19.1	RND Ø9.9
6	581.0	781.0	RND Ø9.9
7	19.1	781.0	RND Ø9.9
8	19.1	19.1	RND Ø9.9



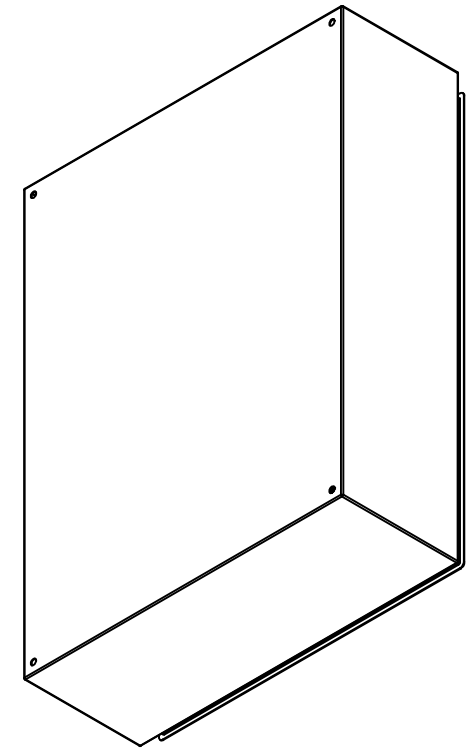
BACK

	Description	Status	
	6412ES 800mm x 600mm x 220mm Body	(NULL)	
	Part Number	Rev.	5
	Numéro Pièce	<b>0</b>	9
	<b>6412ES060825B</b>		

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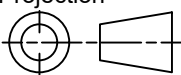
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No.	Revisions	Date	By/Par



Isometric View

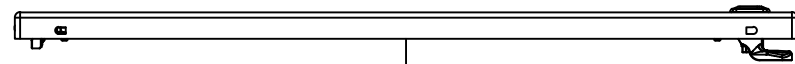


 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 14-Aug-14
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Light Grey RAL7035	Finish Fini Textured
Description	Detail Rev.	
6412ES 800mm x 600mm x 220mm Body		
Part Number Numéro Pièce	Rev.	6
<b>6412ES060825B</b>	<b>0</b>	9

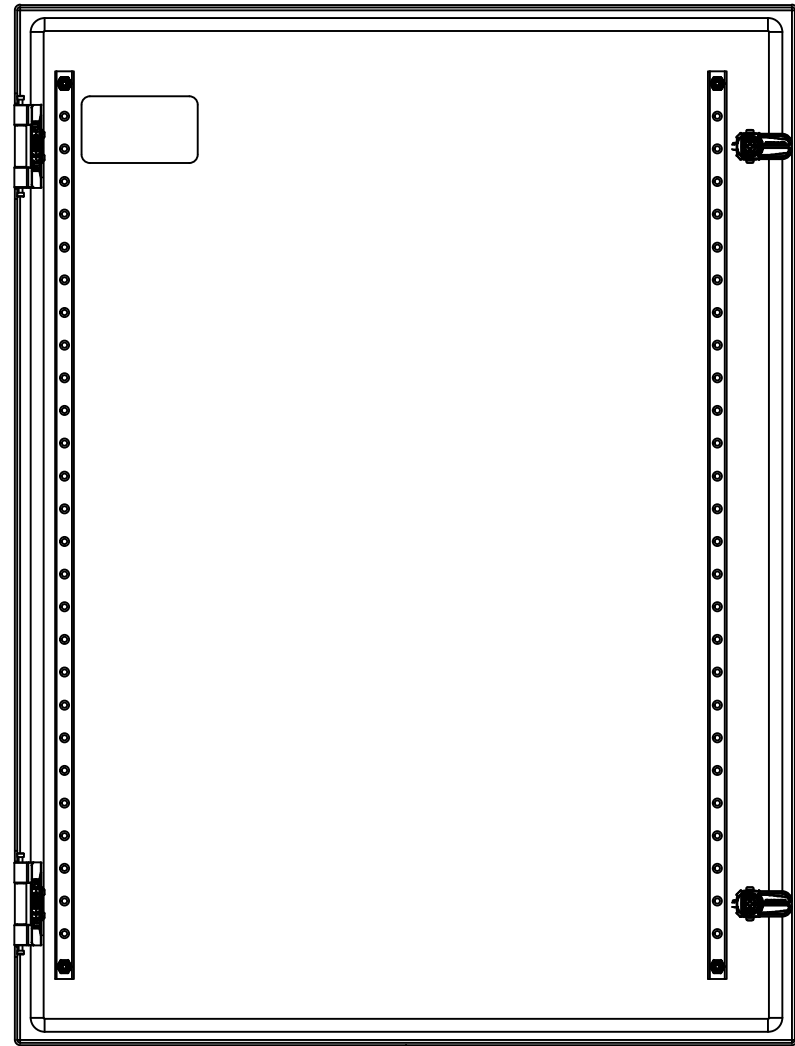
Qty	Part Number	Rev	Description
1	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
4	STK-Q-16005	0	Stud M8 x 35mm Steel
1	6412ES060825B-P	0	6412ES 800mm x 600mm x 220mm Body Part
Parts List			

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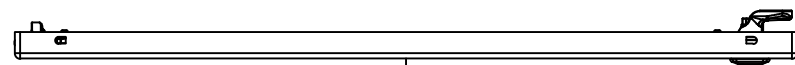
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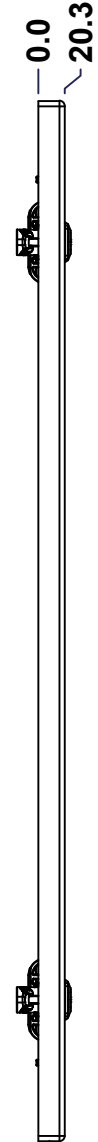
TOP



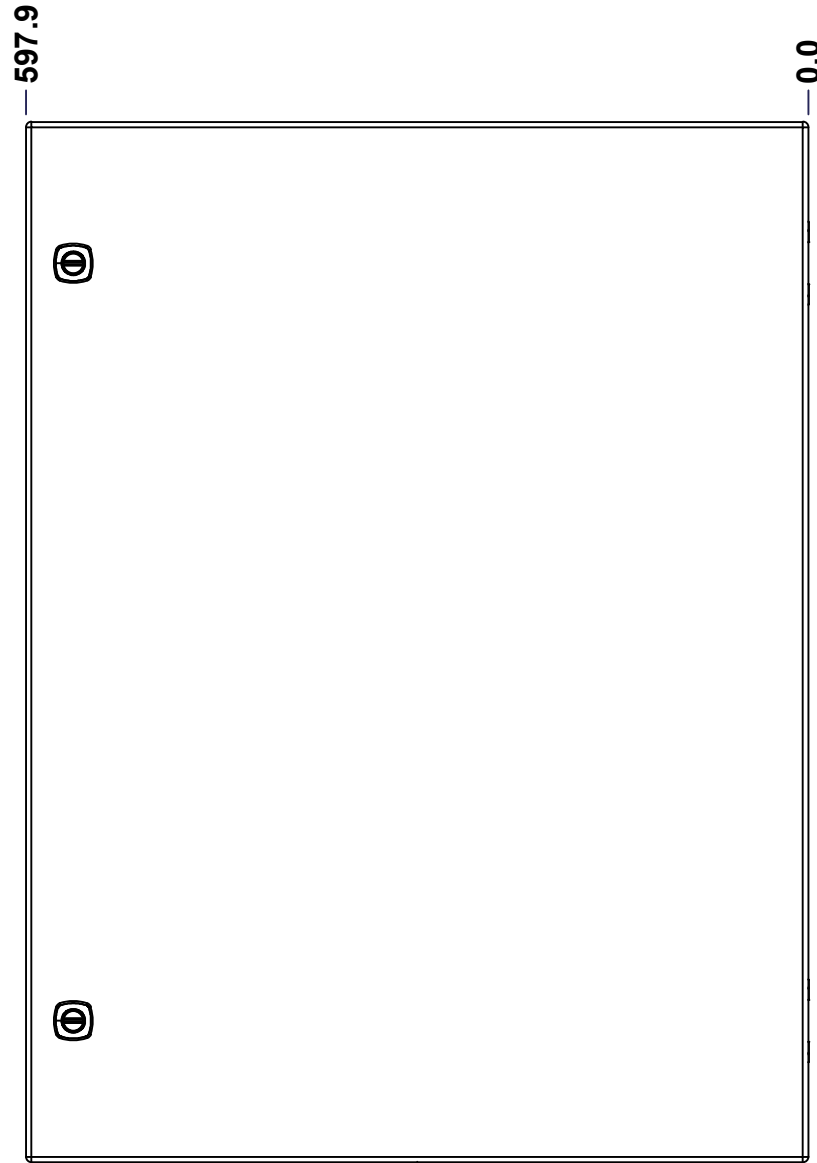
BACK



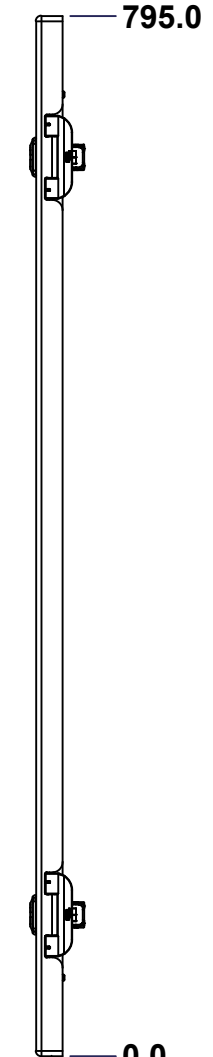
BOTTOM



LEFT

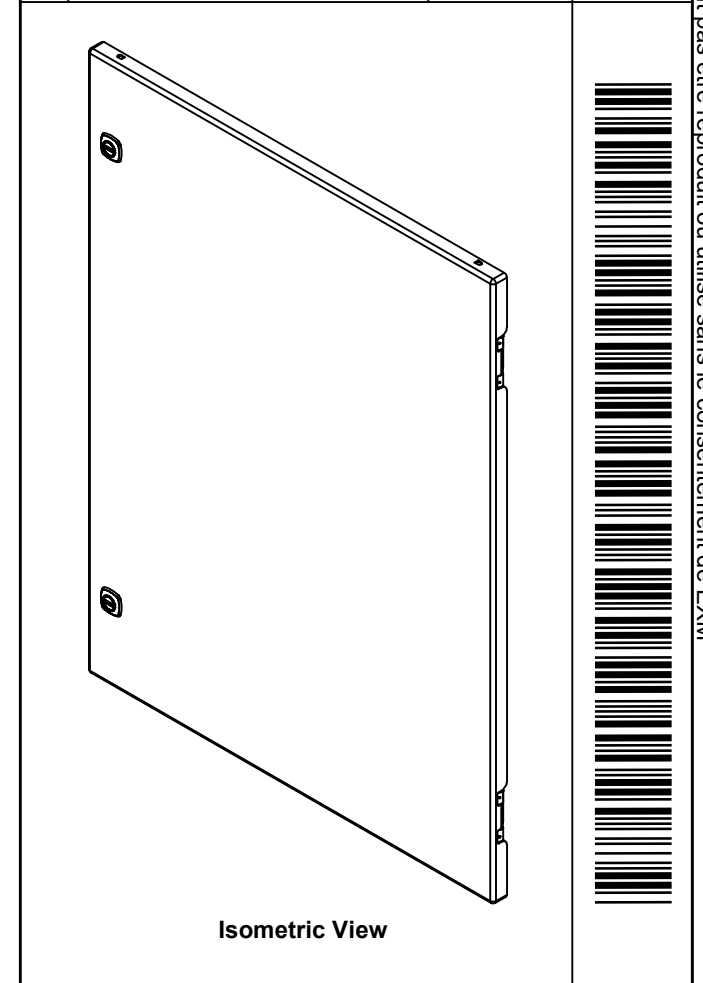



FRONT



RIGHT

No.	Revisions	Date	By/Par



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		Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 14-Aug-14
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)		
Color Couleur Light Grey RAL7035	Finish Fini Textured	
Description 6412ES 800mm x 600mm Cover		Detail Rev.
Part Number Numéro Pièce <b>6412ES060825C</b>		Rev. 7 <b>0</b>

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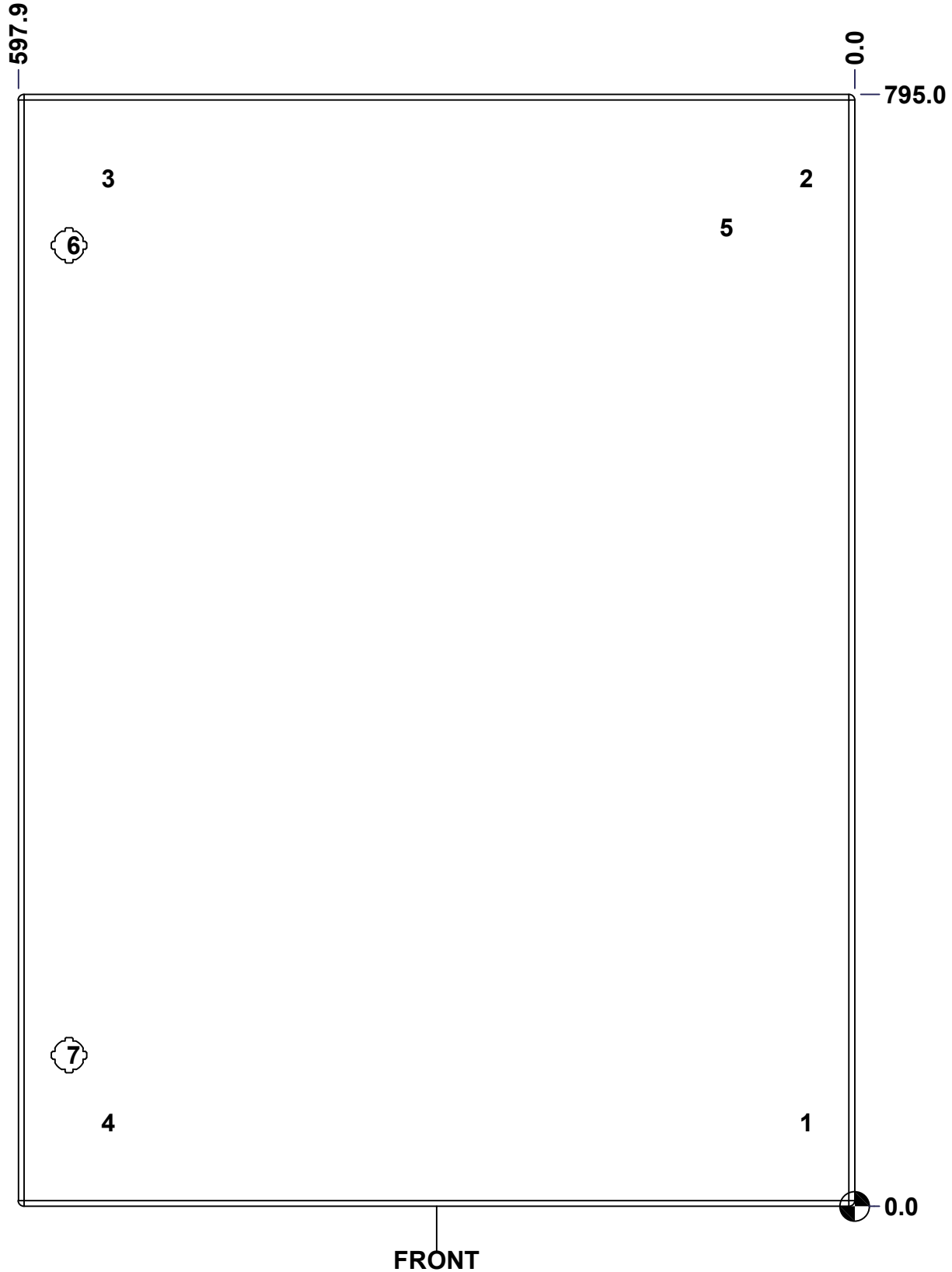
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	37.7	60.0	STUD M6 x 18mm (Inside)
2	37.7	735.0	STUD M6 x 18mm (Inside)
3	536.9	735.0	STUD M6 x 18mm (Inside)
4	536.9	60.0	STUD M6 x 18mm (Inside)
-----			
5	95.3	699.7	LABEL_EXM (Inside)
6	561.7	687.0	LOCK 880 SCQ4-SL @ 180.0°
7	561.7	108.0	LOCK 880 SCQ4-SL @ 180.0°



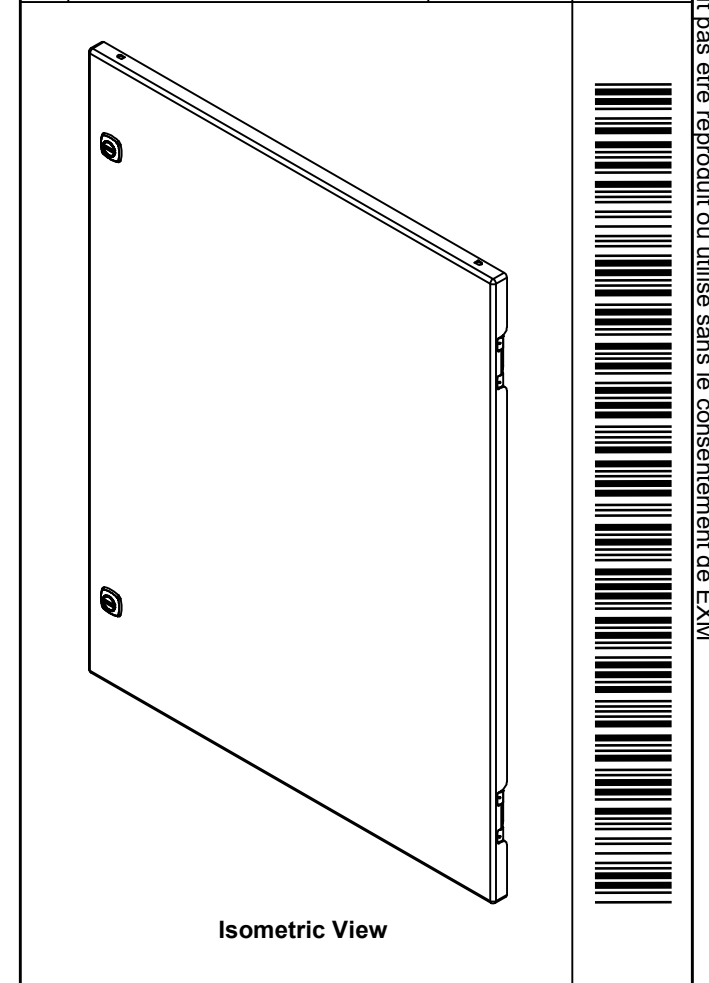
	Description	Status	
	6412ES 800mm x 600mm Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	
	<b>6412ES060825C</b>	<b>0</b>	8 9



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Flatness  
Aplatissement  
Max 3.0mm

Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 14-Aug-14
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	

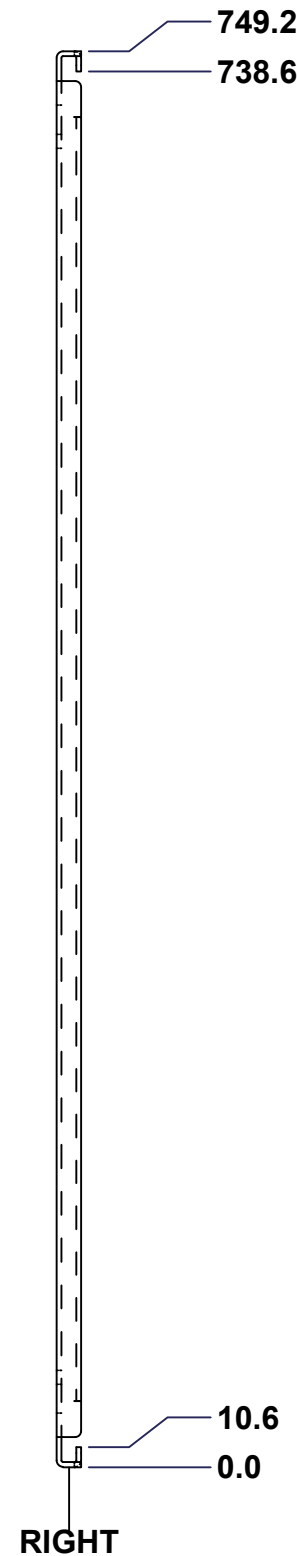
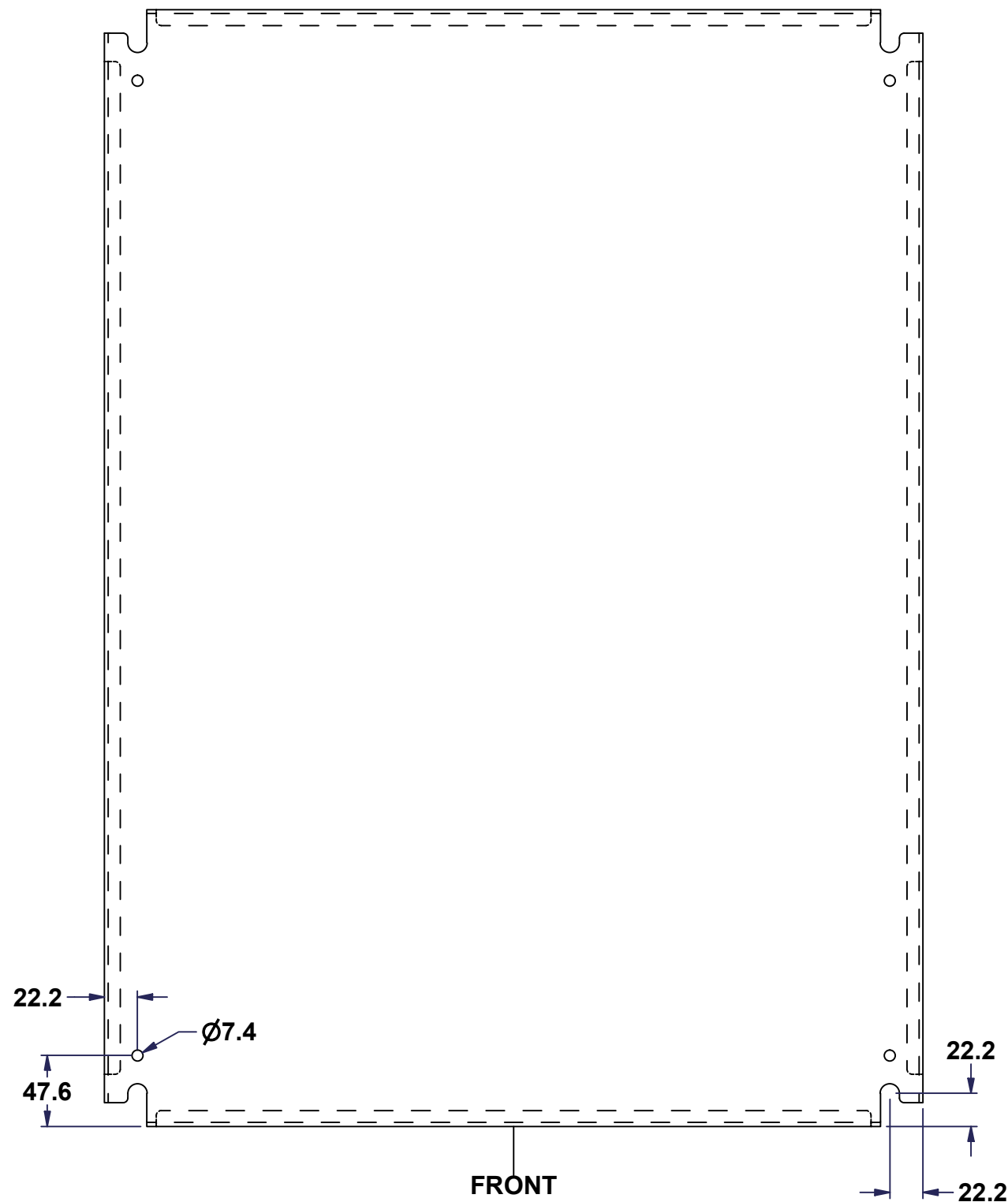
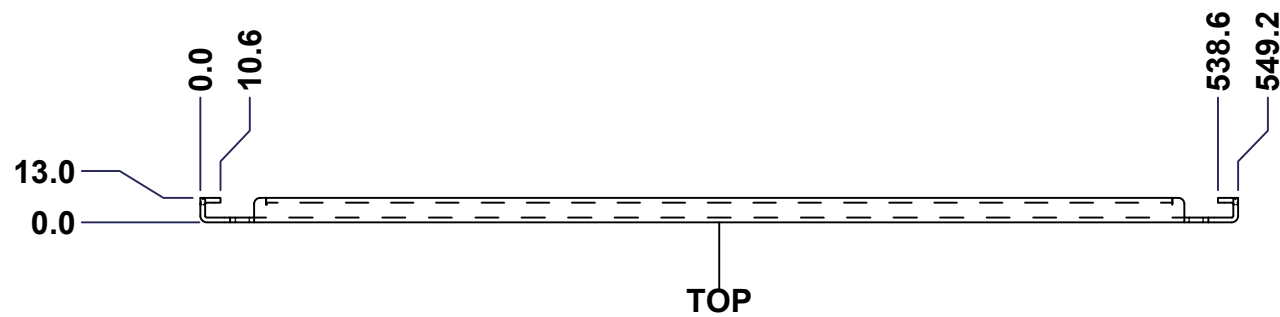
Color Couleur Light Grey RAL7035	Finish Fini Textured
Description 6412ES 800mm x 600mm Cover	
Detail Rev.	

Part Number Numéro Pièce <b>6412ES060825C</b>	Rev. <b>0</b>	9 9
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QTY	Part Number	Rev	Description
2	STK-K-12500	19	5412 ES 1/4 Turn Lock
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
2	STK-Q-46020-30	6	5412 ES Vertical Door Stiffener 30"
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	6412ES060825G	0	6412ES 800mm x 600mm Cover Gasket Part
1	6412ES060825C-P	0	6412ES 800mm x 600mm Cover Part
2	STK-K-09800		5412 ES Hinge with 2 Captive Hinge Pins
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Parts List			

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Flatness  
Aplatissement  
Max 3.0mm

Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 23-Jan-07

Material  
Matière 12 Ga Galvanized (2.5mm)

Color Couleur Unpainted	Finish Fini Unpainted
----------------------------	--------------------------

Description 886 SP - Inner Panel

Detail Rev.

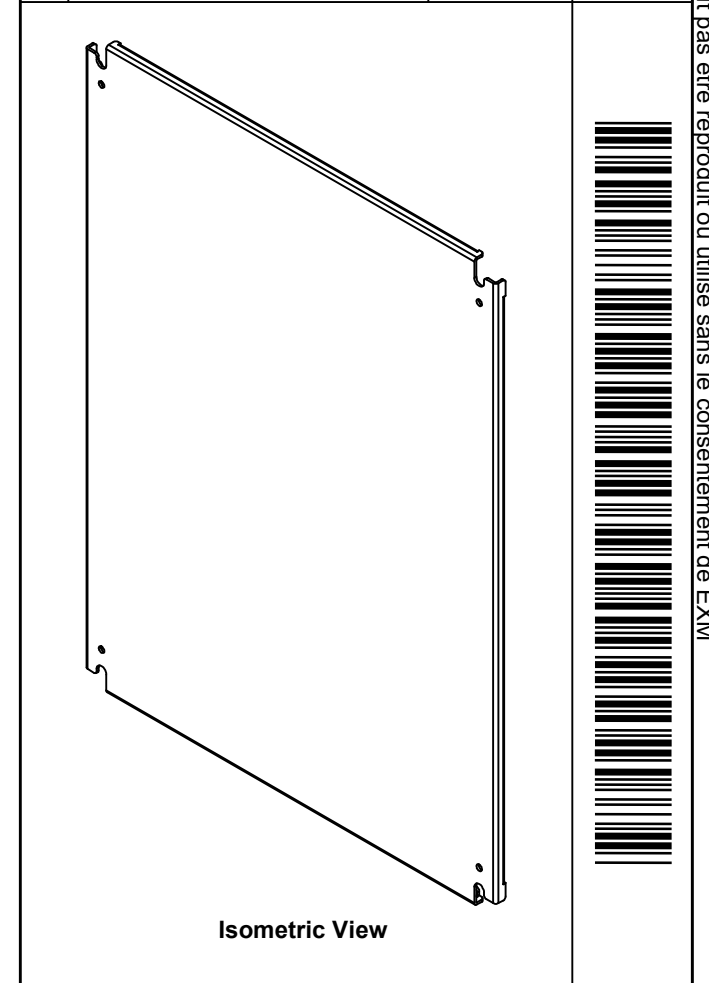
Part Number Numéro Pièce	Rev.	1
<b>886 SP0608ES</b>	<b>0</b>	2


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Customer Client		Date
Drawn By / Dessiné Par: BoxCad		Date: 23-Jan-07
Material / Matière: 12 Ga Galvanized (2.5mm)		
Color / Couleur: Unpainted	Finish / Fini: Unpainted	
Description: 886 SP - Inner Panel		Detail Rev.
Part Number / Numéro Pièce: <b>886 SP0608ES</b>		Rev. 0 / 2

Qty	Part Number	Rev	Description
1	886 SP0608ES-P	0	886 SP - Inner Panel Part
Parts List			