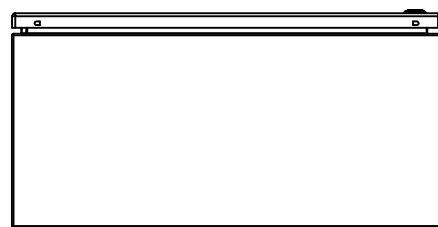
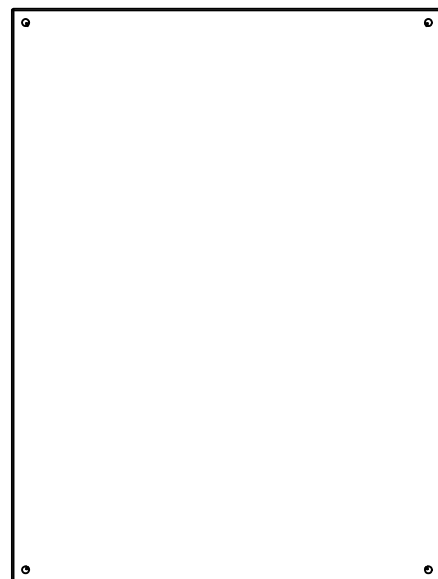


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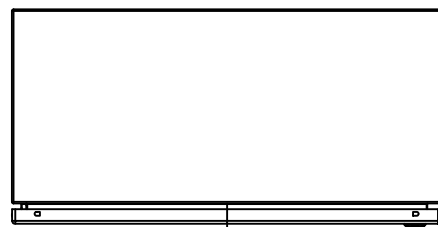
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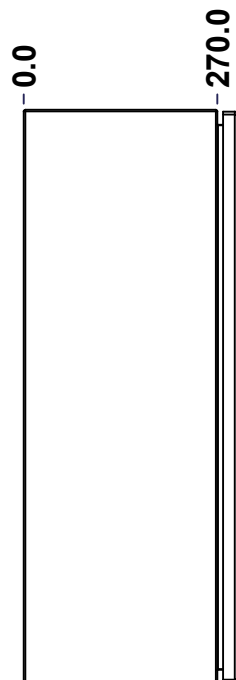
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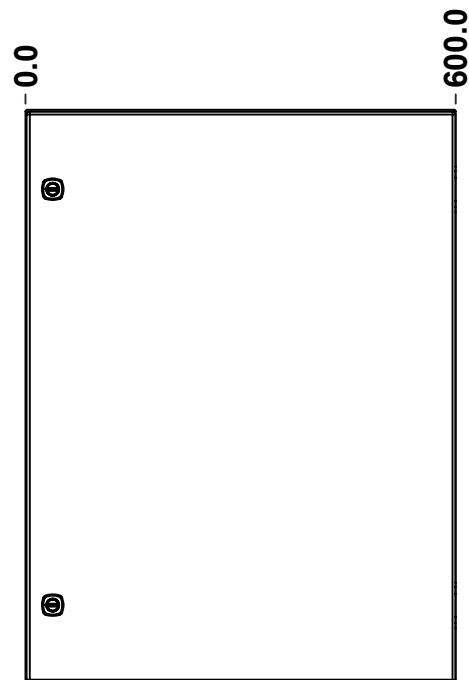
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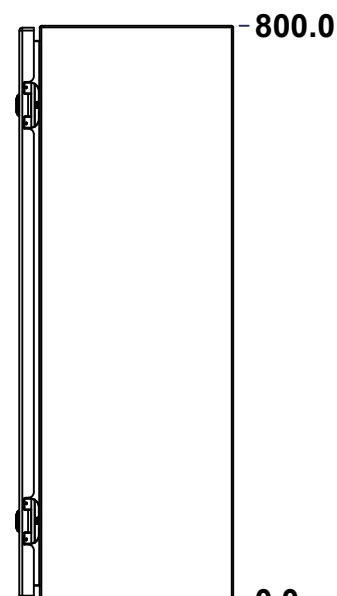
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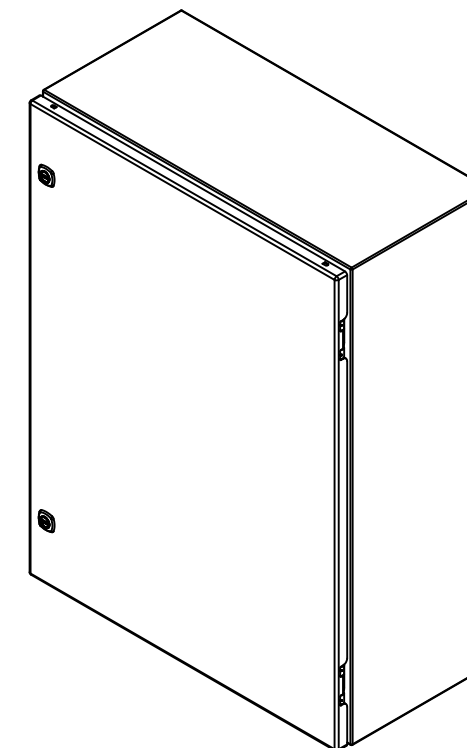
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FRONT




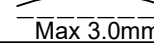
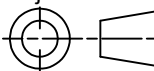
RIGHT



Isometric View



No.	Revisions	Date	By/Par

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 14-Aug-14
Material Matière	16 Ga H.R.P. & O. (1.4mm)	
Color Couleur	Light Grey RAL7035	Finish Fin
Description		Detail Rev.
6412ES 800mm x 600mm x 270mm Assembly		
Part Number Numéro Pièce	Rev.	1
6412ES060830	0	2

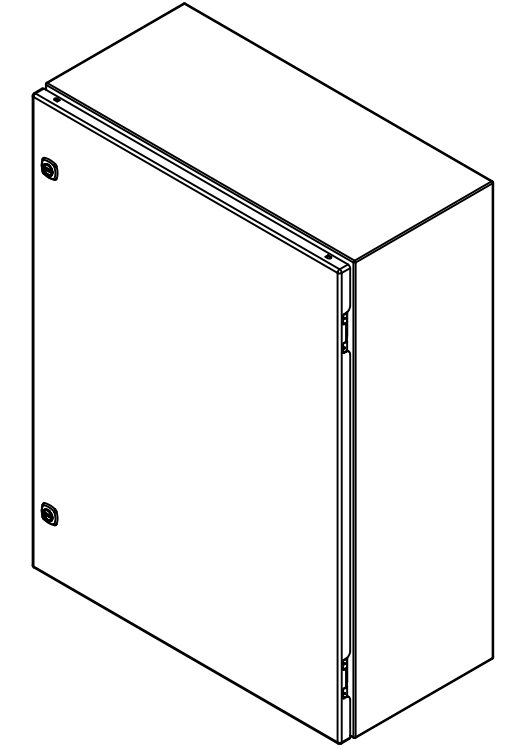
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NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

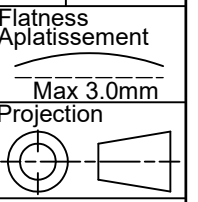
No.	Revisions	Date	By/Par



Isometric View



Tél: (450) 979-4373  
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Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 14-Aug-14

Material / Matière	16 Ga H.R.P. & O. (1.4mm)
--------------------	---------------------------

Color / Couleur	Light Grey RAL7035	Finish / Fini	Rough Textured
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Description	6412ES 800mm x 600mm x 270mm Assembly	Detail Rev.	
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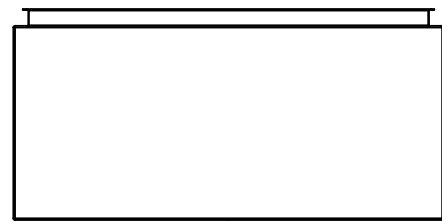
Part Number / Numéro Pièce	<b>6412ES060830</b>	Rev.	0
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Qty	Part Number	Rev	Description
1	STK-K-01800	5	5412 ES Accessory Kit
1	880 PP	6	Self Adhesive Print Pocket
1	886 SP0608ES	0	886 SP - Inner Panel
1	6412ES060830C	0	6412ES 800mm x 600mm Cover
4	STK-Q-07310	2	Flange Lock Nut M8
4	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	6412ES060830B	0	6412ES 800mm x 600mm x 270mm Body
2	STK-Q-04050-07	7	M6 x 7mm Hexagon Socket Head Machine Screw with Nyseal
Parts List			

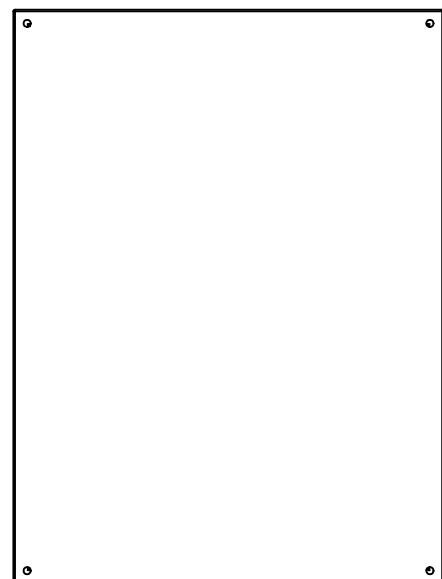
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

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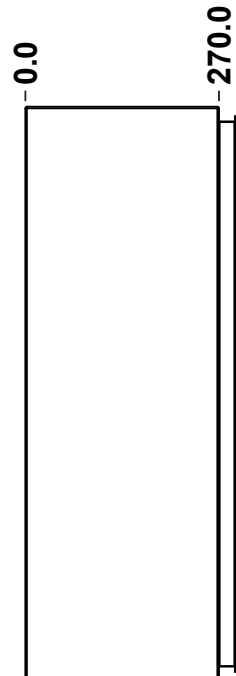
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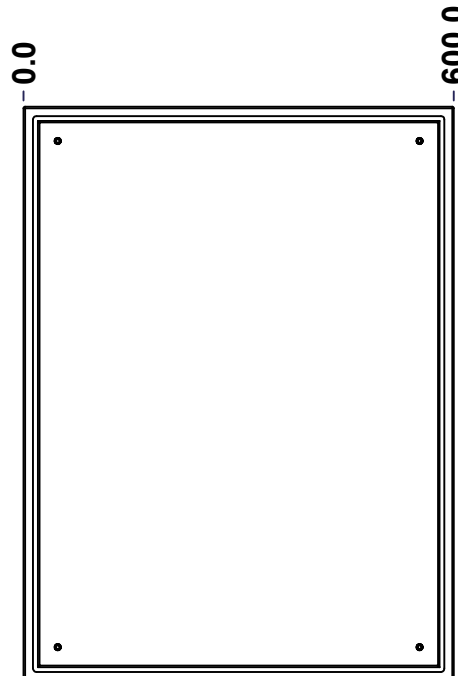
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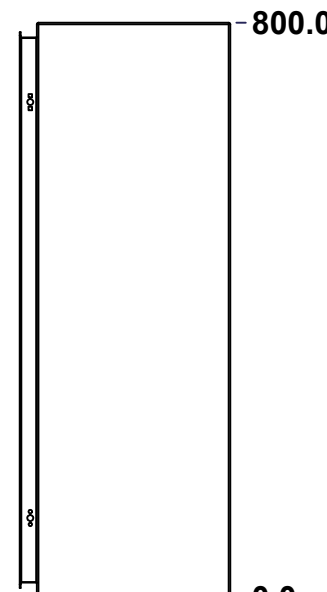
BOTTOM



LEFT

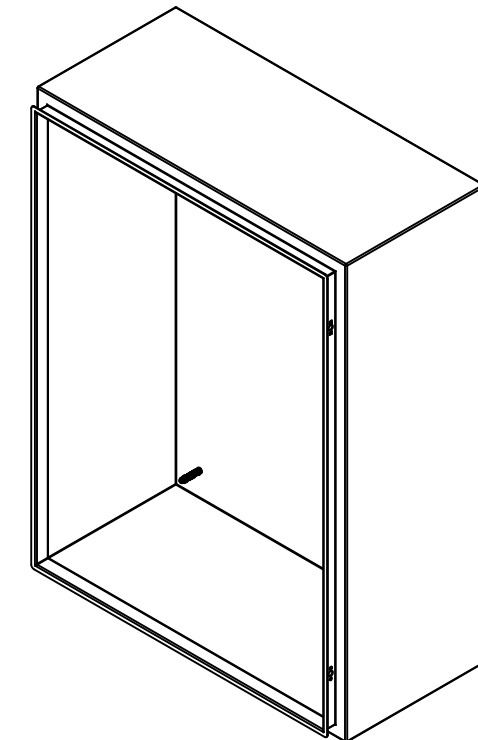


FRONT





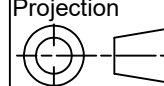
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No.	Revisions	Date	By/Par



Isometric View



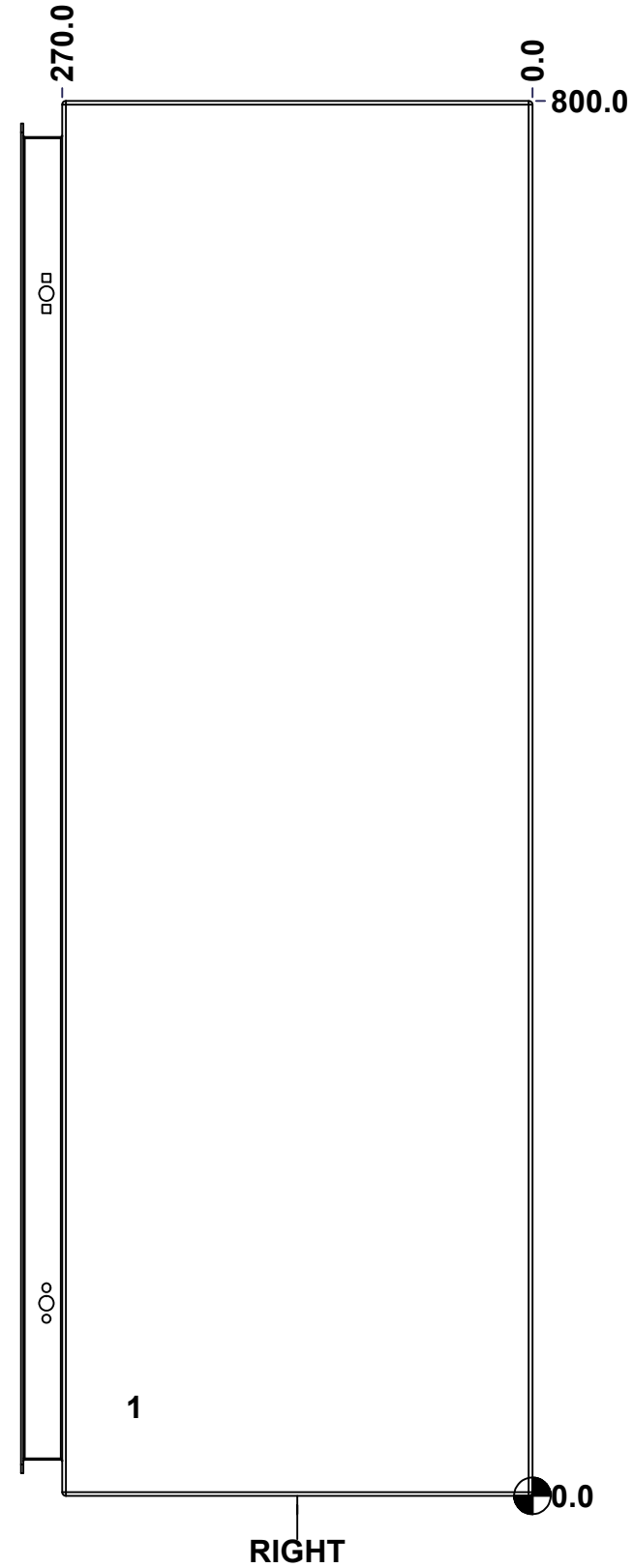
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement  Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 14-Aug-14
Material Matière	16 Ga H.R.P. & O. (1.4mm)	
Color Couleur	Light Grey RAL7035	Finish Fini
Description		Detail Rev.
6412ES 800mm x 600mm x 270mm Body		
Part Number Numéro Pièce	Rev.	1
<b>6412ES060830B</b>	<b>0</b>	7

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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	231.9	50.8	GND STUD M6 x 16mm (Inside)



	Description		Status
	6412ES 800mm x 600mm x 270mm Body		
	Part Number Numéro Pièce		Rev.
	<b>6412ES060830B</b>		<b>0</b>
		3	7

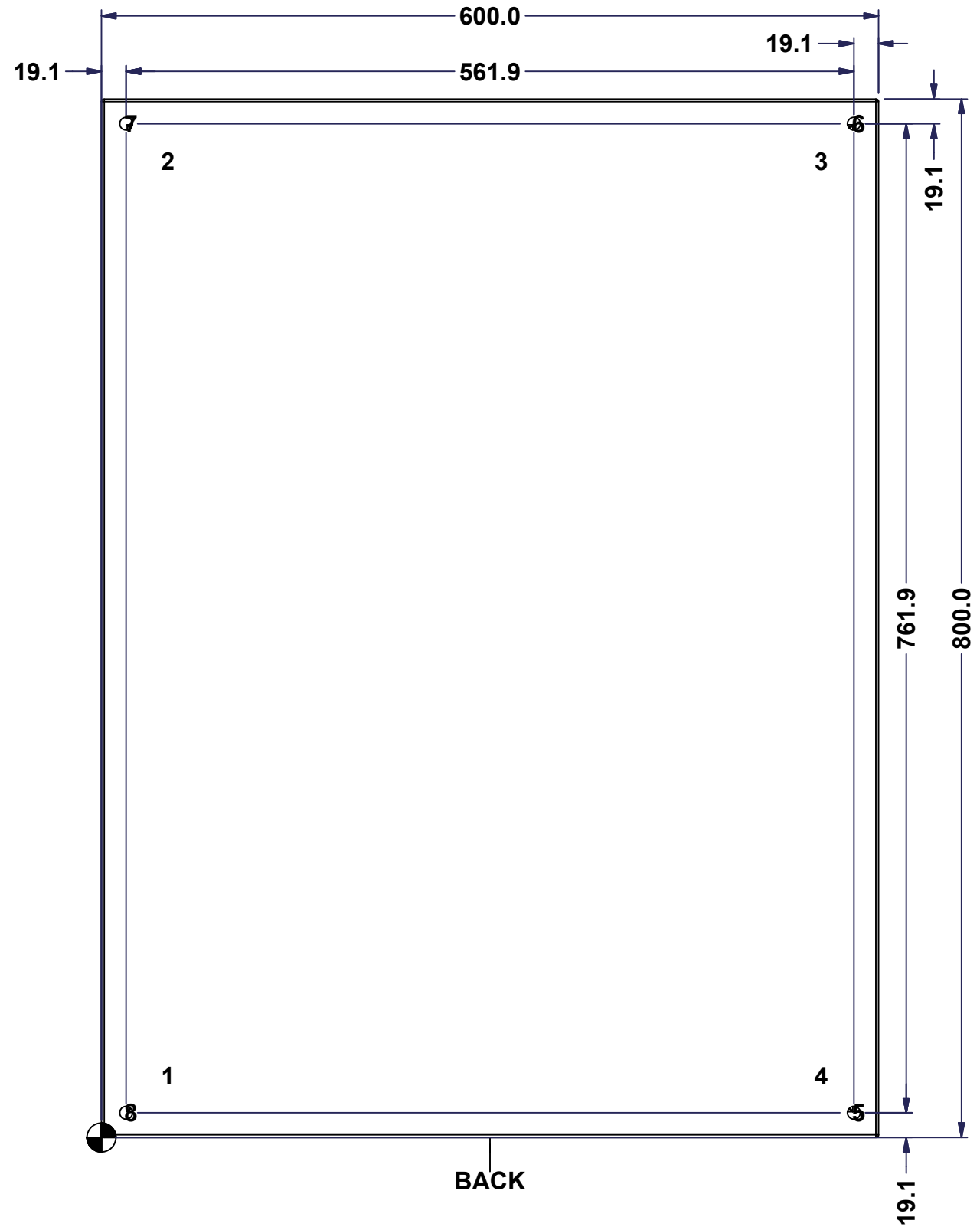
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	47.6	47.6	IP STUD M8 x 35mm (Inside)
2	47.6	752.4	IP STUD M8 x 35mm (Inside)
3	552.4	752.4	IP STUD M8 x 35mm (Inside)
4	552.4	47.6	IP STUD M8 x 35mm (Inside)
-----			
5	581.0	19.1	RND Ø9.9
6	581.0	781.0	RND Ø9.9
7	19.1	781.0	RND Ø9.9
8	19.1	19.1	RND Ø9.9

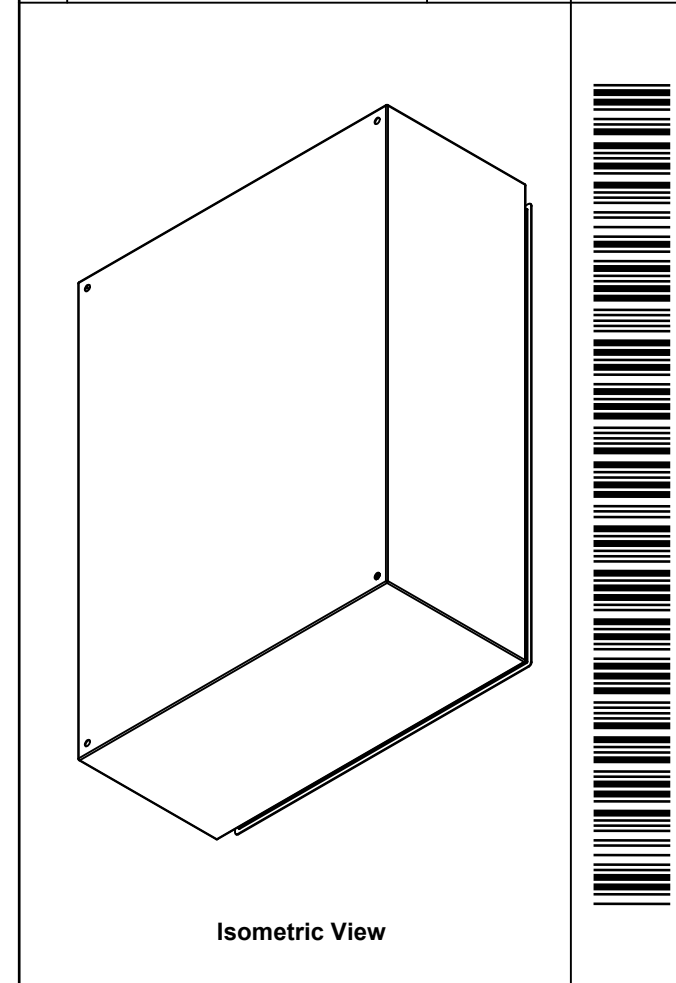



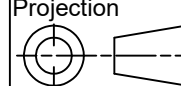
	Description	Status	
	6412ES 800mm x 600mm x 270mm Body		
	Part Number	Rev.	6
	Numéro Pièce	<b>0</b>	7
	<b>6412ES060830B</b>		

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No.	Revisions	Date	By/Par

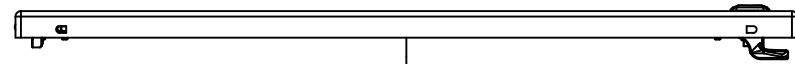


 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 14-Aug-14
Material Matière	16 Ga H.R.P. & O. (1.4mm)	
Color Couleur	Light Grey RAL7035	Finish Fini Rough Textured
Description		Detail Rev.
6412ES 800mm x 600mm x 270mm Body		
Part Number Numéro Pièce	Rev.	7
<b>6412ES060830B</b>	<b>0</b>	7

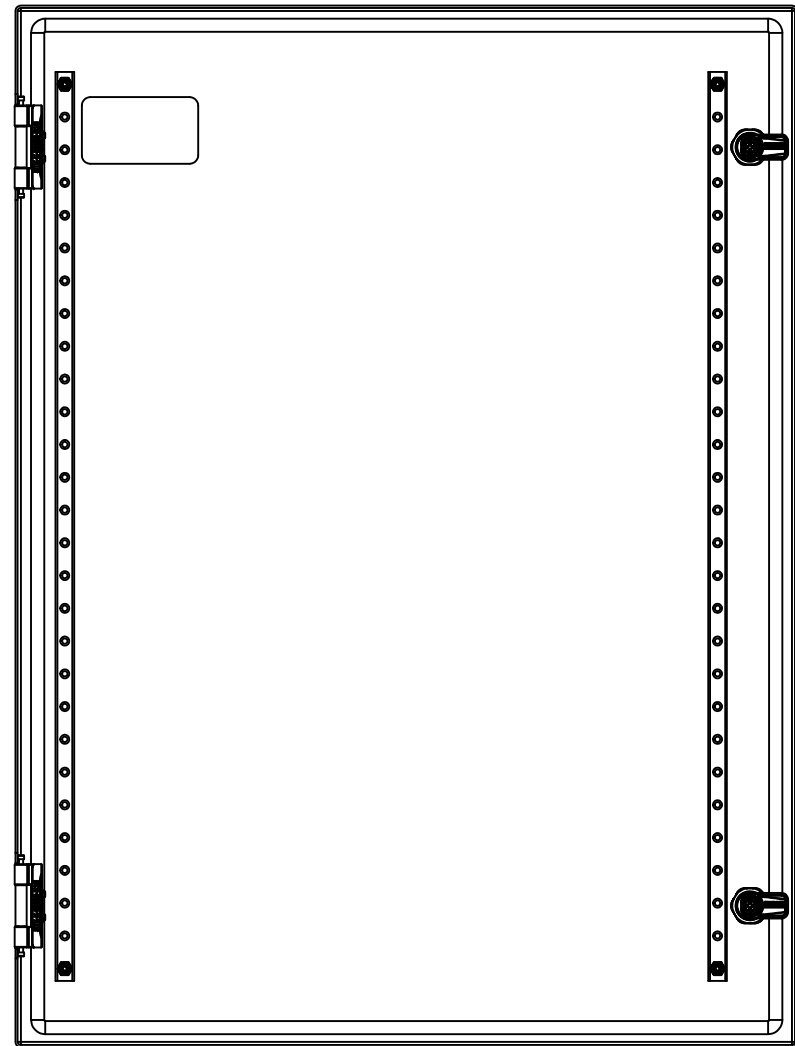
Qty	Part Number	Rev	Description
1	STK-Q-16080	0	Ground Stud M6 x 16mm
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
4	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	6412ES060830B-P	0	6412ES 800mm x 600mm x 270mm Body Part
Parts List			

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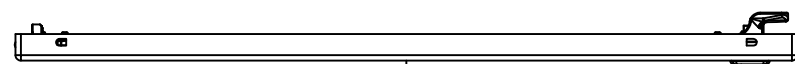
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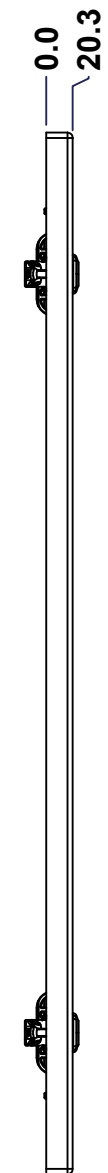
TOP



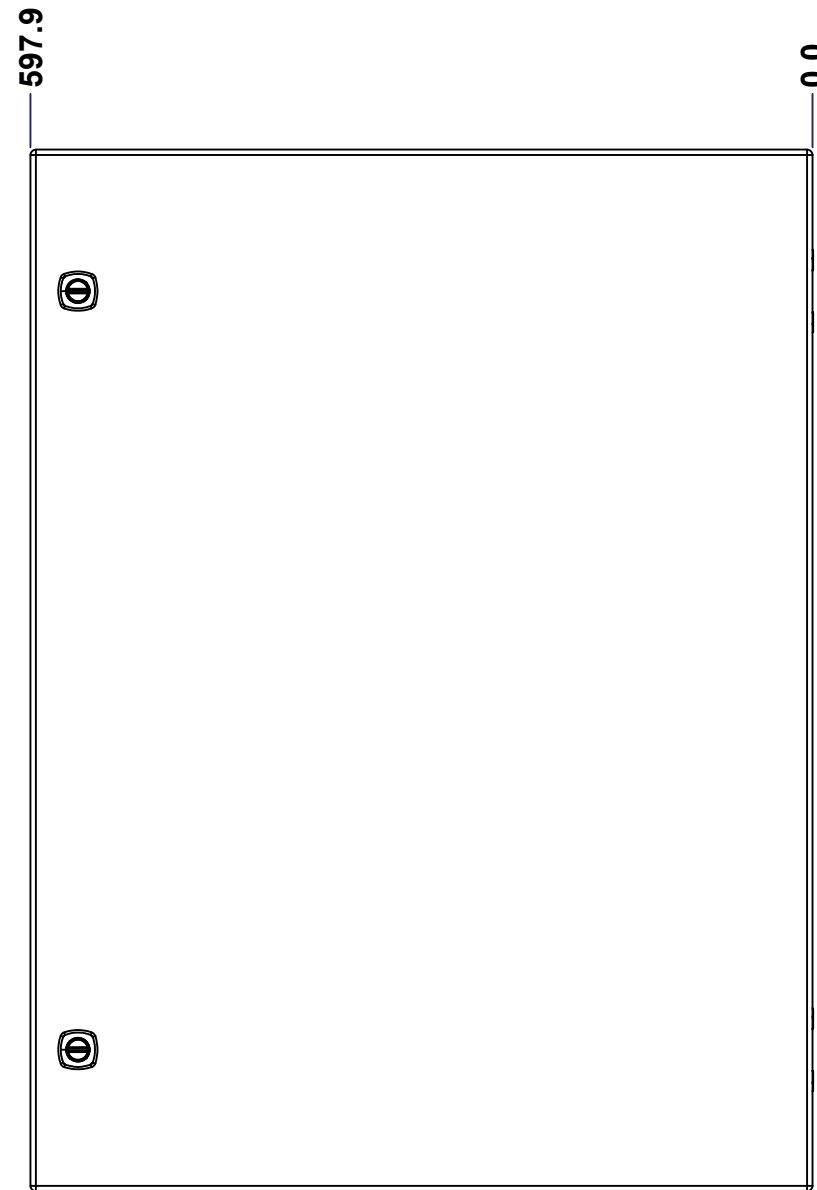
BACK



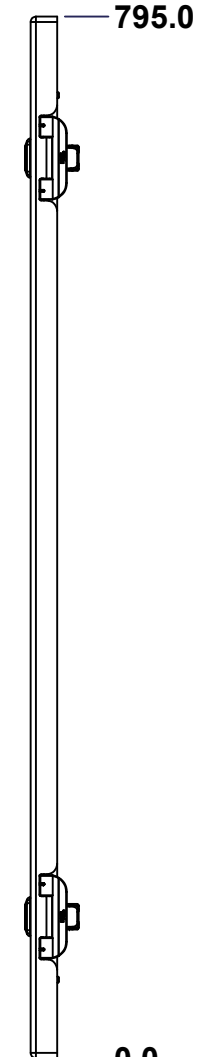
BOTTOM



LEFT

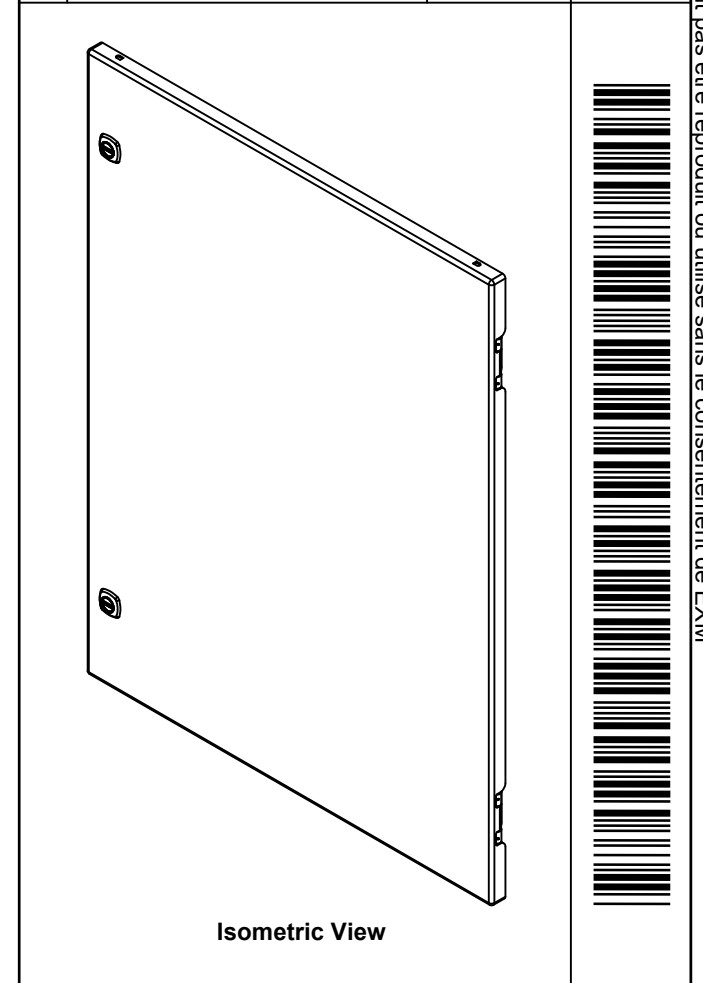



FRONT



RIGHT

No.	Revisions	Date	By/Par



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		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 14-Aug-14	
Material Matière 14 Ga H.R.P. & O. (1.7mm)			
Color Couleur Light Grey RAL7035		Finish Fini Rough Textured	
Description 6412ES 800mm x 600mm Cover			Detail Rev.
Part Number Numéro Pièce <b>6412ES060830C</b>		Rev. <b>0</b>	1 3

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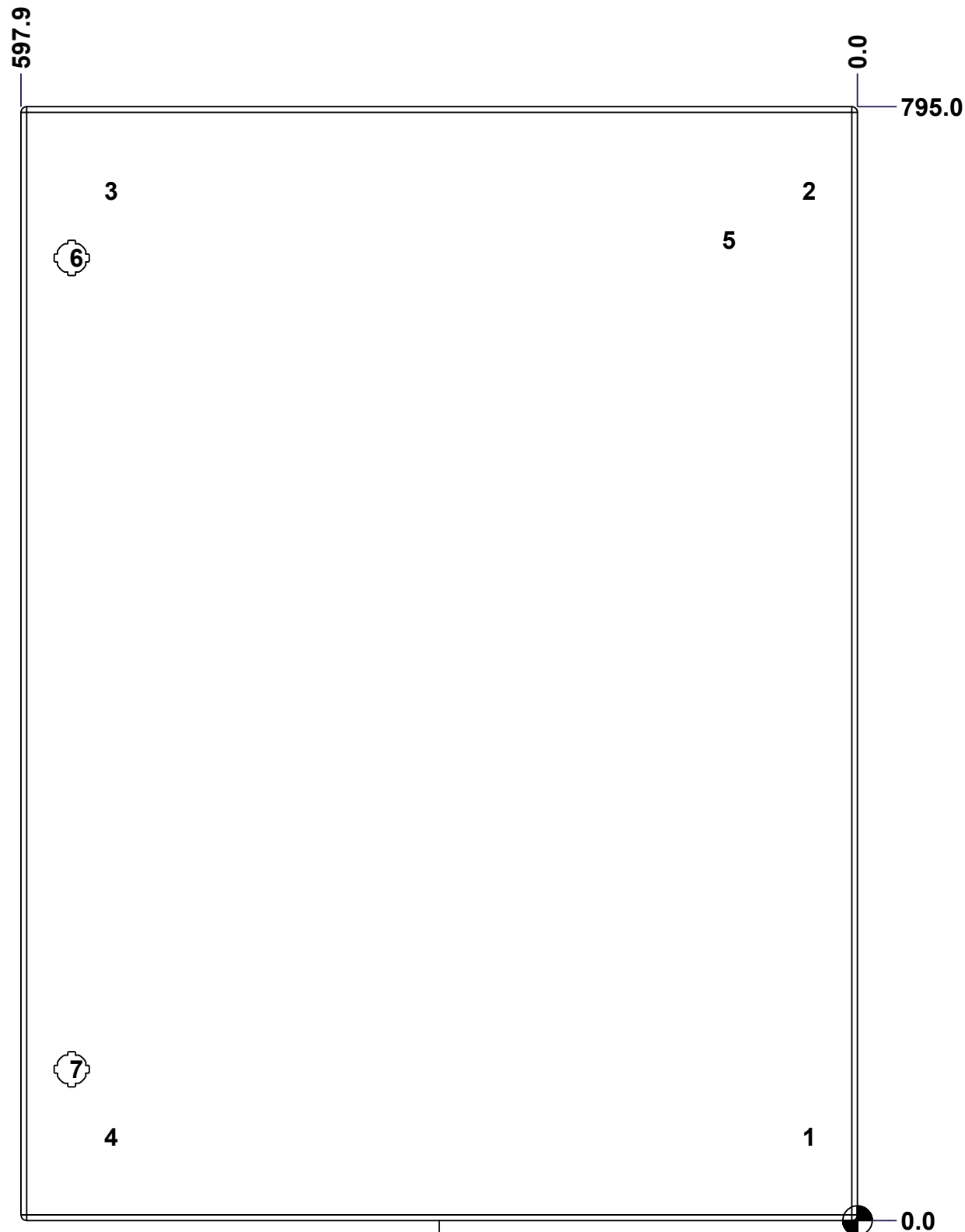
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	37.7	60.0	STUD M6 x 18mm (Inside)
2	37.7	735.0	STUD M6 x 18mm (Inside)
3	536.9	735.0	STUD M6 x 18mm (Inside)
4	536.9	60.0	STUD M6 x 18mm (Inside)
-----			
5	95.3	699.7	LABEL_EXM (Inside)
6	561.7	687.0	LOCK 880 SCQ4-SL @ 180.0°
7	561.7	108.0	LOCK 880 SCQ4-SL @ 180.0°



FRONT

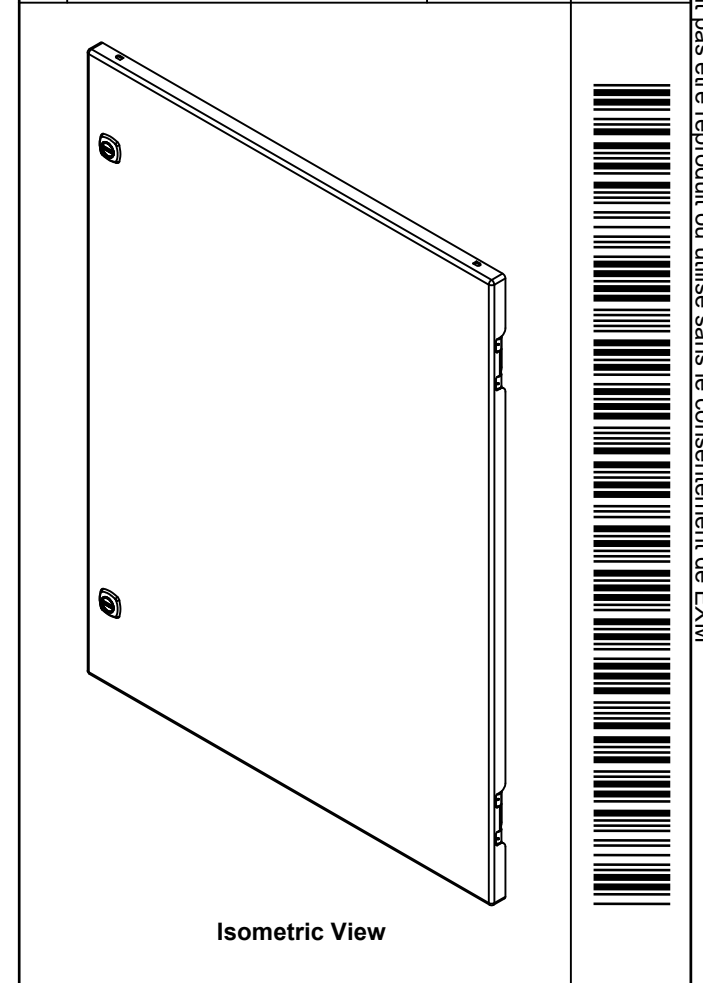
	Description	Status
	6412ES 800mm x 600mm Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>6412ES060830C</b>	<b>0</b>
		2
		3



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Flatness Aplatissement  
 Max 3.0mm  
 Projection 

Customer Client Date  
 Drawn By Dessiné Par BoxCad: BoxCad Date 14-Aug-14

Material Matière 14 Ga H.R.P. & O. (1.7mm)

Color Couleur Light Grey RAL7035 Finish Fini Rough Textured

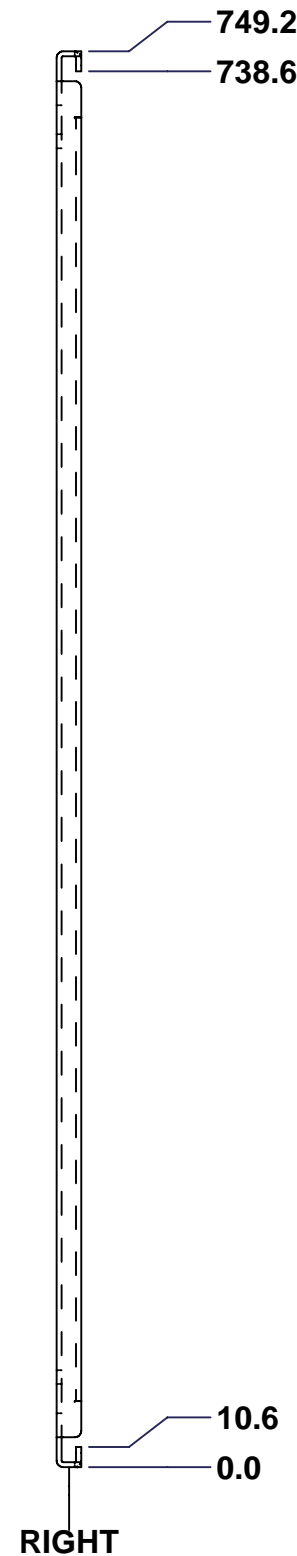
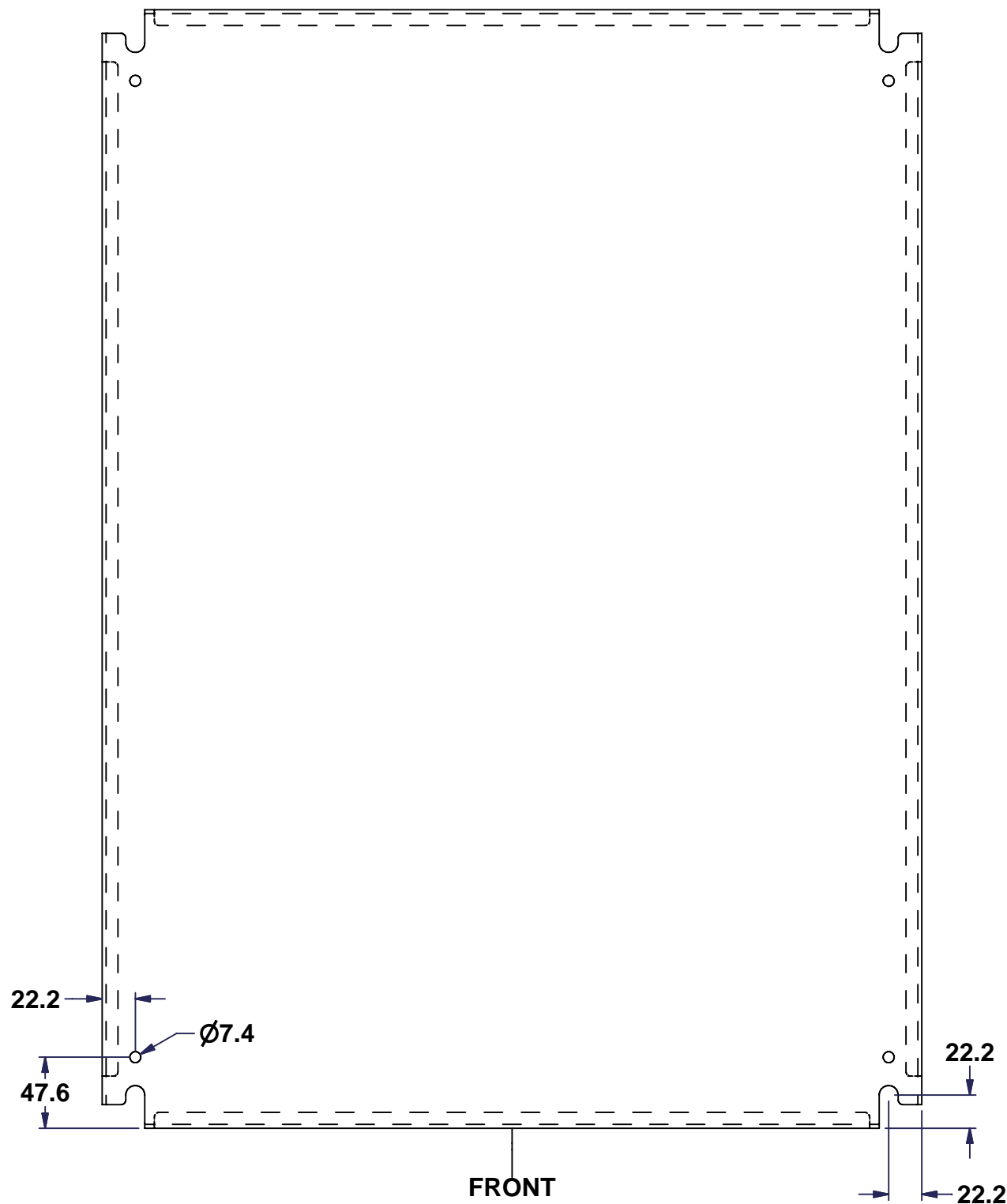
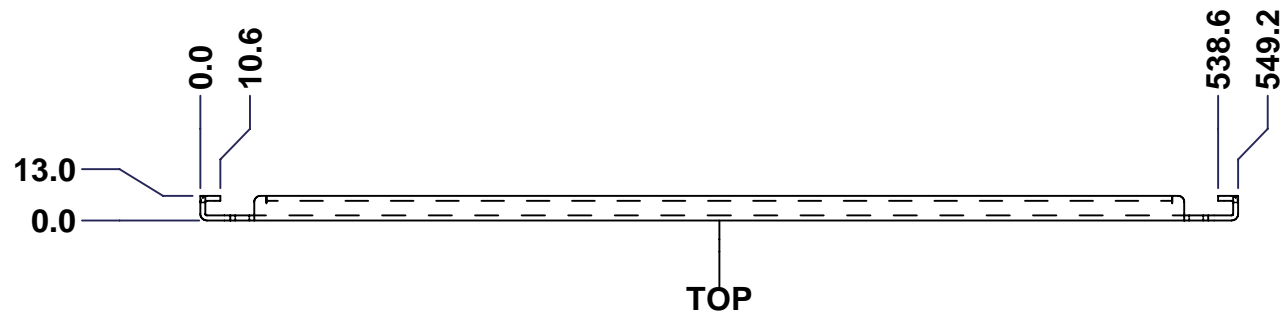
Description 6412ES 800mm x 600mm Cover Detail Rev.

Part Number Numéro Pièce **6412ES060830C** Rev. 3  
**0** 3

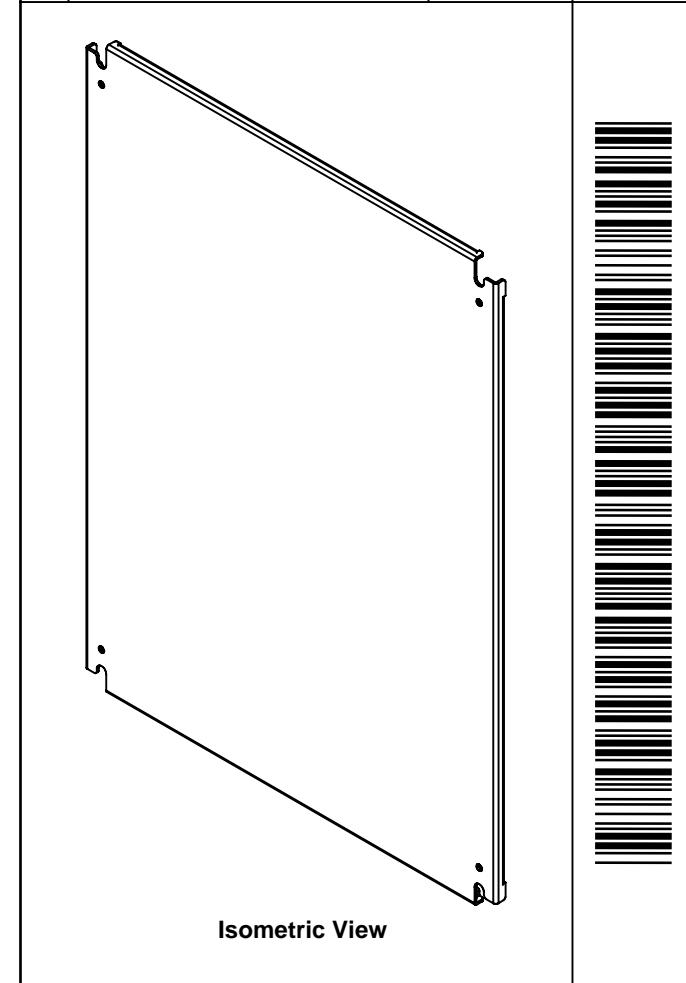
Qty	Part Name	Rev	Description
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
2	STK-Q-46020-30	5	5412 ES Vertical Door Stiffener 30"
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	6412ES060830G	0	6412ES 800mm x 600mm Cover Gasket Part
1	6412ES060830C-P	0	6412ES 800mm x 600mm Cover Part
2	STK-K-09800		5412 ES Hinge with 2 Captive Hinge Pins
2	880 SCQ4-SL	6	5412 ES 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Parts List			

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No.	Revisions	Date	By/Par



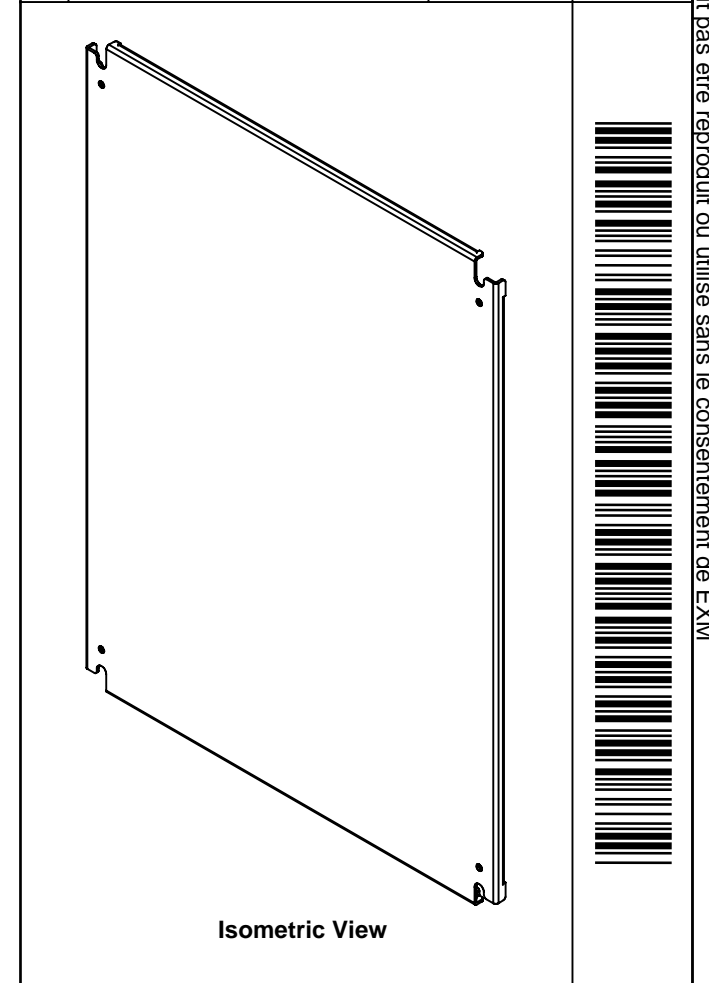
	Flatness Aplatissement Max 3.0mm
	Projection 
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Customer Client Date
Drawn By Dessiné Par BoxCad	Date 23/Jan/07
Material Matière 12 Ga Galvanized (2.5mm)	Color Couleur Unpainted
Description 886 SP - Inner Panel	Finish Fini Unpainted
Part Number Numéro Pièce 886 SP0608ES	Detail Rev. Rev. 1 0 2


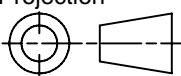
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No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Customer Client		Projection 
Drawn By / Dessiné Par: BoxCad		Date: 23/Jan/07
Material / Matière: 12 Ga Galvanized (2.5mm)		
Color / Couleur: Unpainted	Finish / Fini: Unpainted	
Description: 886 SP - Inner Panel		Detail Rev.
Part Number / Numéro Pièce: <b>886 SP0608ES</b>		Rev. 0 / 2

Qty	Part Number	Rev	Description
1	886 SP0608ES-P	0	886 SP - Inner Panel Part
Parts List			