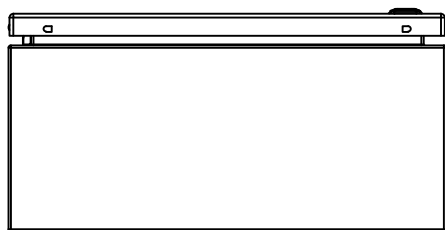
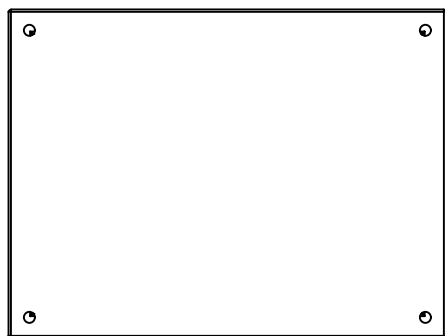


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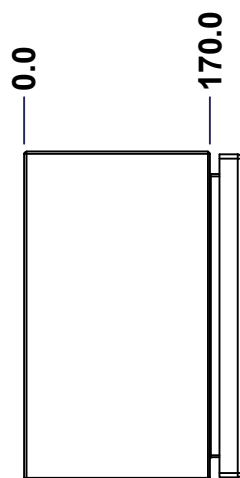
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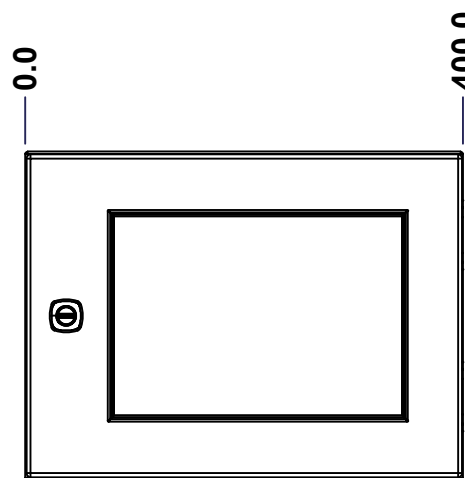
TOP



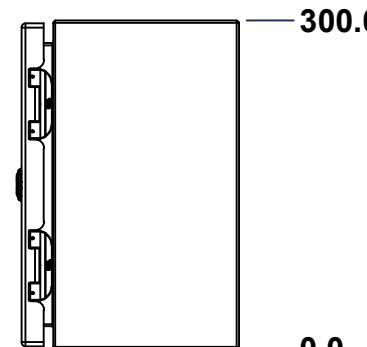
BACK



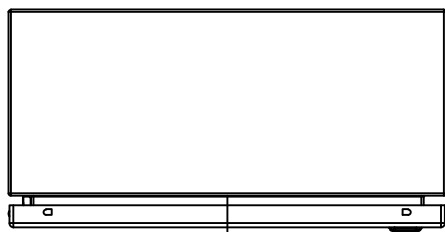
LEFT



FRONT

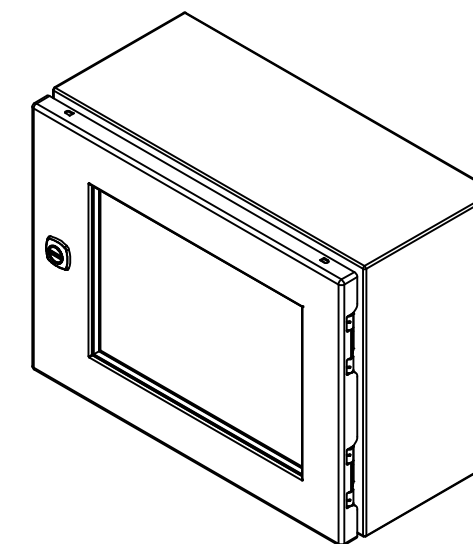


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 15-Aug-14
Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur Light Grey RAL7035	Finish Fini Textured
Description 6412ESW 300mm x 400mm x 170mm Assembly	Detail Rev.
Part Number Numéro Pièce 6412ESW040320	Rev. 0

SEE BILL OF MATERIAL ON LAST PAGE

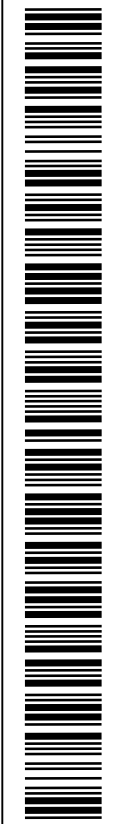
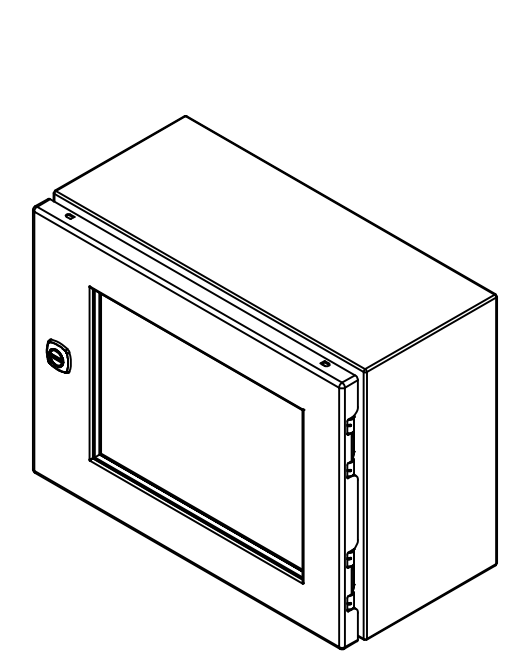
1
9

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4, 12 Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

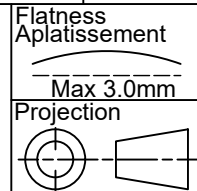
No.	Revisions	Date	By/Par



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Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 15-Aug-14
Material / Matière: 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	

Color / Couleur: Light Grey RAL7035	Finish / Fini: Textured
Description: 6412ESW 300mm x 400mm x 170mm Assembly	Detail Rev.
Part Number / Numéro Pièce: 6412ESW040320	Rev. 0

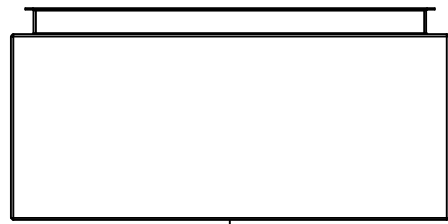
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

Qty	Part Number	Rev	Description
1	886 SP0304ES	0	886 SP - Inner Panel
2	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	STK-K-01800	5	5412 ES Accessory Kit
1	6412ESW040320C	0	6412ESW 300mm x 400mm Cover
1	6412ESW040320B	0	6412ESW 300mm x 400mm x 170mm Body
2	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw

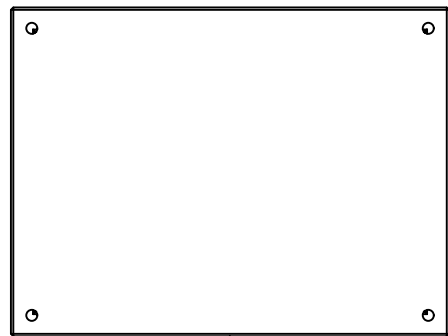
Parts List

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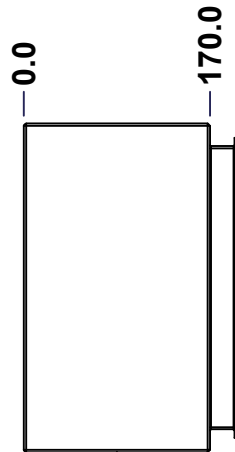
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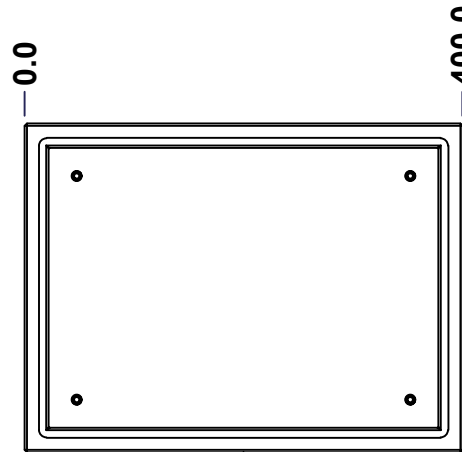
TOP



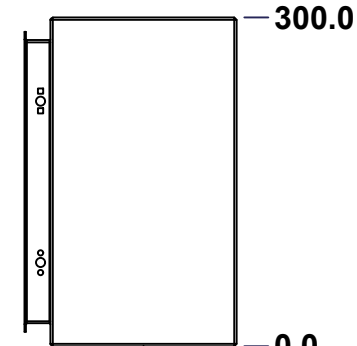
BACK



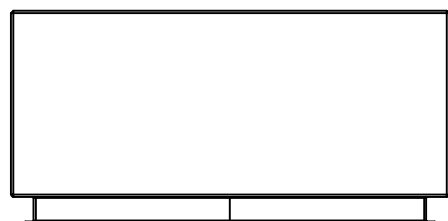
LEFT



FRONT

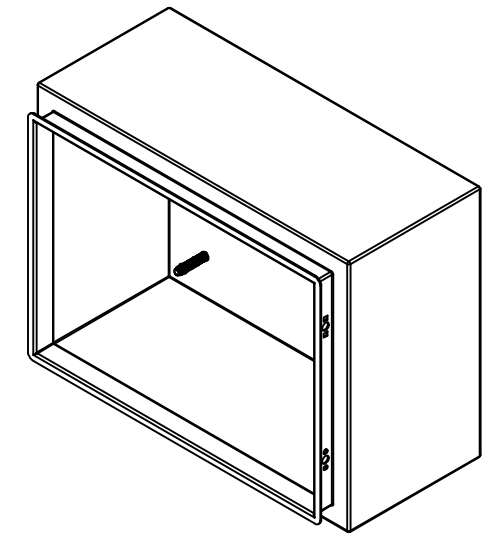


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

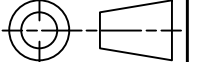


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Flatness
Aplatissement

Max 3.0mm

Projection



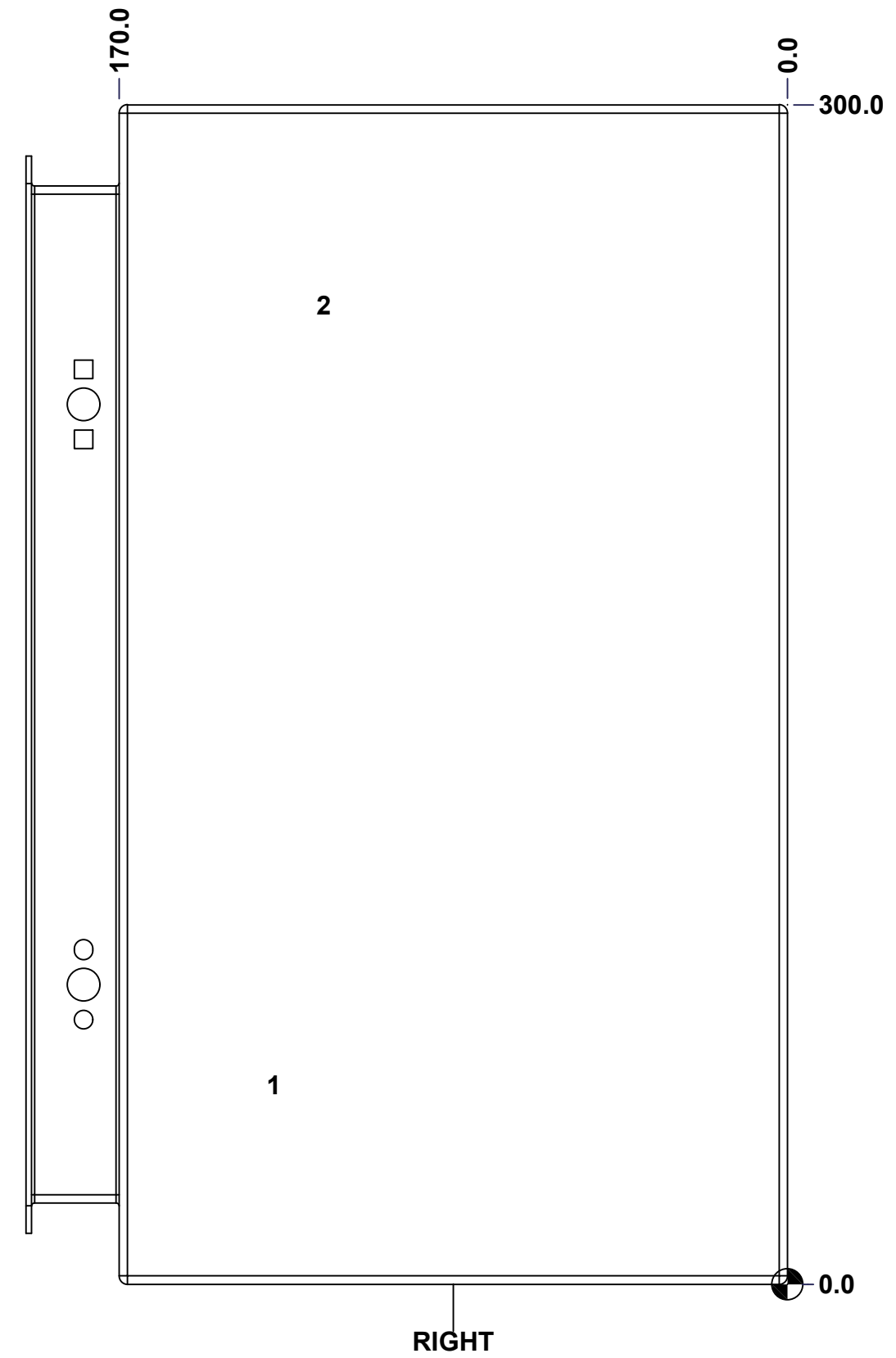
Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 15-Aug-14
Material / Matière: 16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color / Couleur: Light Grey RAL7035	Finish / Fini: Textured
Description: 6412ESW 300mm x 400mm x 170mm Body	
Detail Rev.	
Part Number / Numéro Pièce: 6412ESW040320B	Rev. 3
	9

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	131.9	50.8	GND STUD M6 x 16mm (Inside)
2	119.2	249.2	LABEL_EXM (Inside)



	Description 6412ESW 300mm x 400mm x 170mm Body	Status (NULL)
	Part Number Numéro Pièce 6412ESW040320B	Rev. 4 0 / 9

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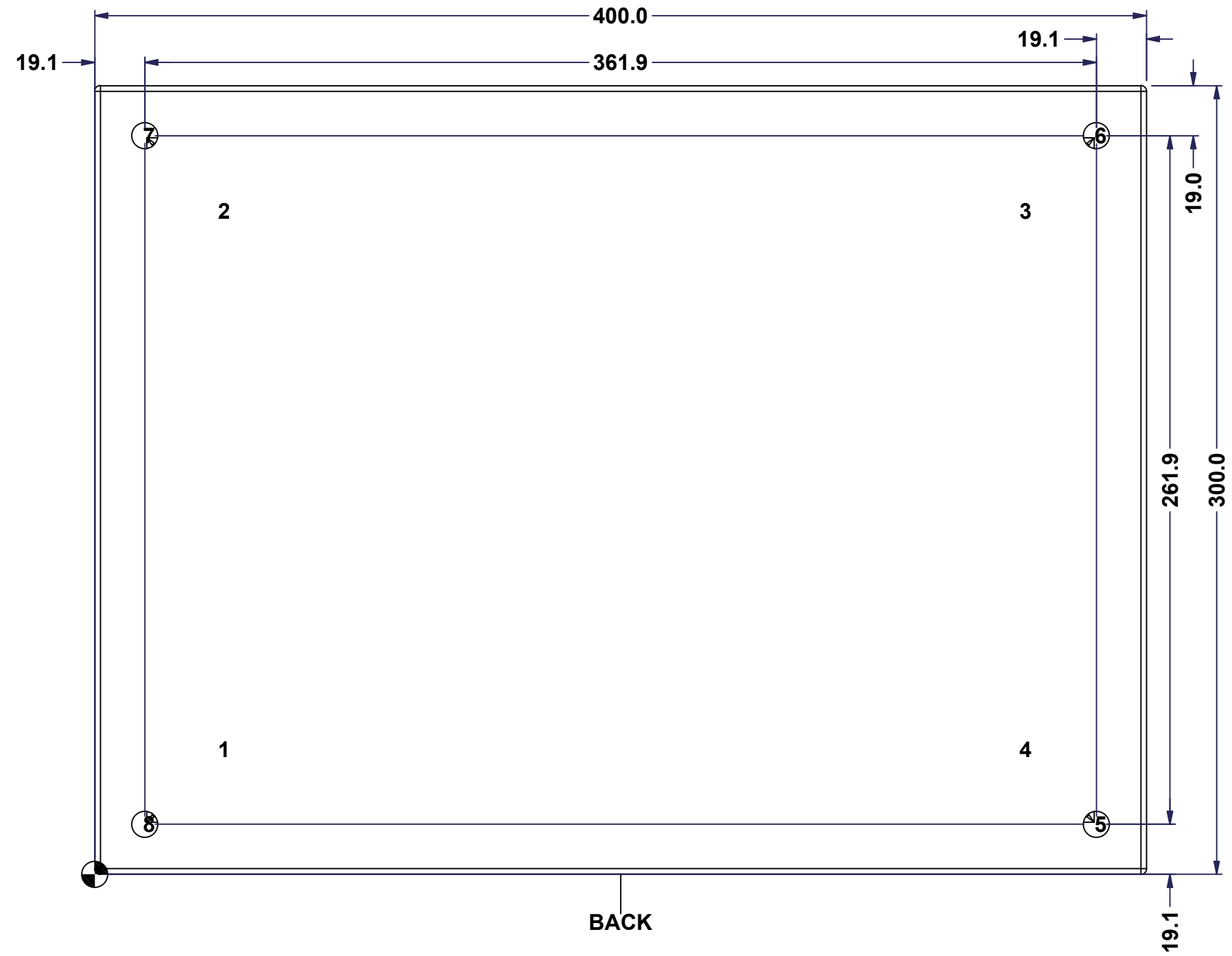
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	47.6	47.6	IP STUD M8 x 35mm (Inside)
2	47.6	252.4	IP STUD M8 x 35mm (Inside)
3	352.4	252.4	IP STUD M8 x 35mm (Inside)
4	352.4	47.6	IP STUD M8 x 35mm (Inside)

5	381.0	19.1	RND Ø9.9
6	381.0	280.9	RND Ø9.9
7	19.1	280.9	RND Ø9.9
8	19.1	19.1	RND Ø9.9

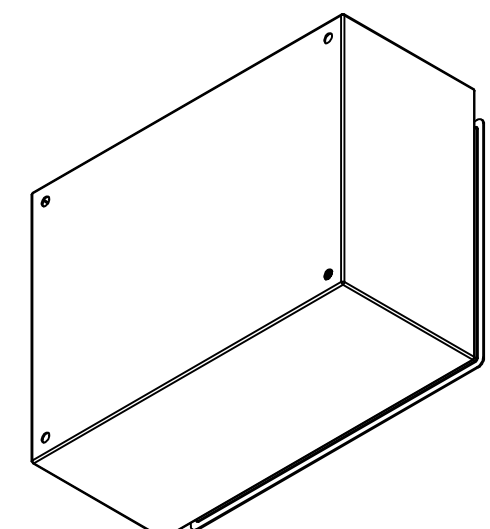


	Description	Status
	6412ESW 300mm x 400mm x 170mm Body	(NULL)
	Part Number	Rev.
	Numéro Pièce	5
	6412ESW040320B	0
		9

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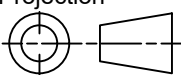
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No.	Revisions	Date	By/Par



Isometric View

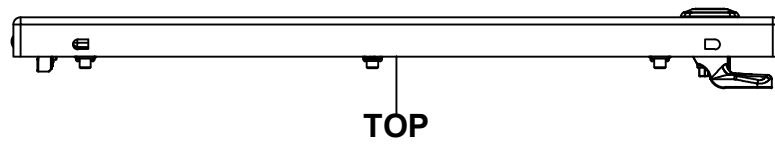


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 15-Aug-14
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Light Grey RAL7035	Finish Fini Textured
Description		Detail Rev.
6412ESW 300mm x 400mm x 170mm Body		
Part Number Numéro Pièce	Rev.	6
6412ESW040320B	0	9

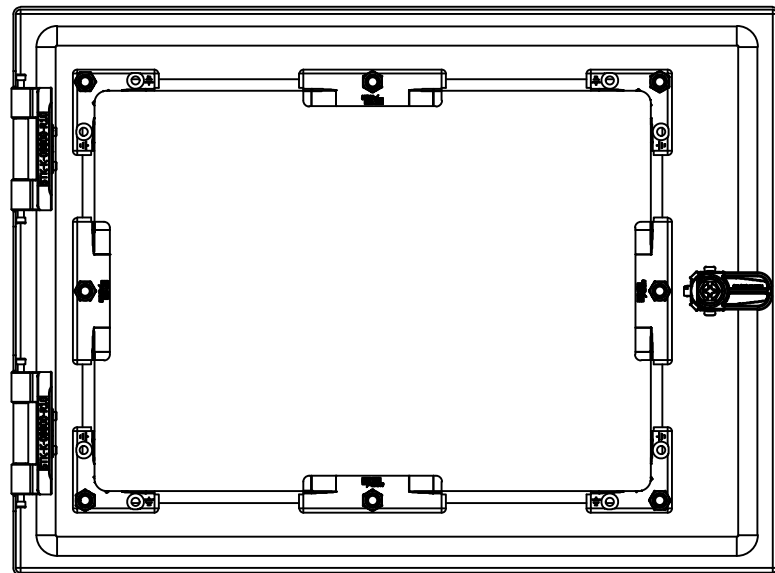
Qty	Part Number	Rev	Description
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
4	STK-Q-16005	0	Stud M8 x 35mm Steel
1	6412ESW040320B-P	0	6412ESW 300mm x 400mm x 170mm Body Part
Parts List			

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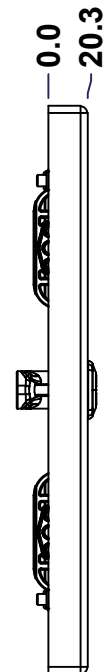
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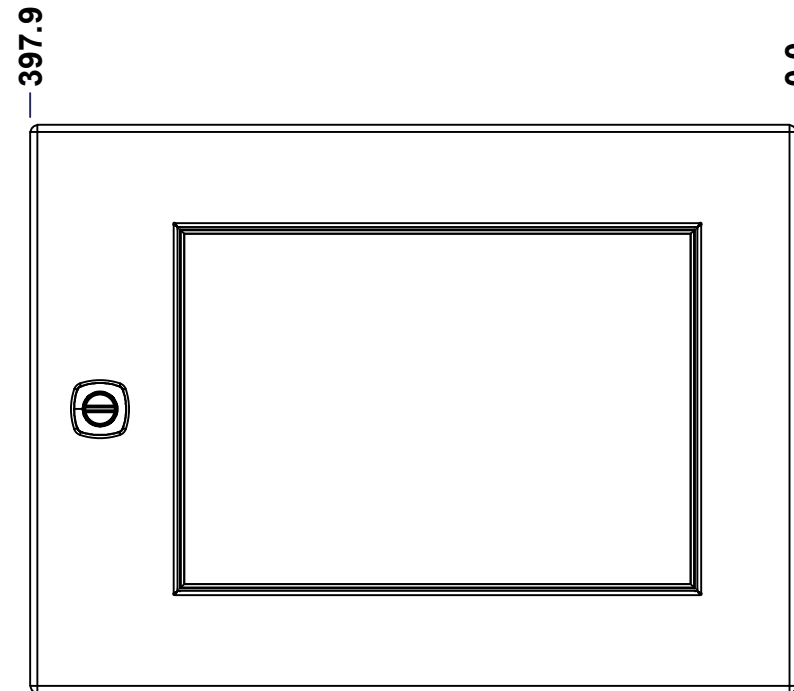
TOP



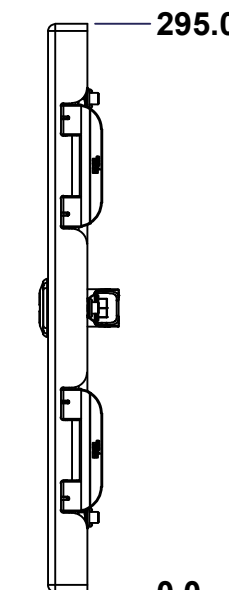
BACK



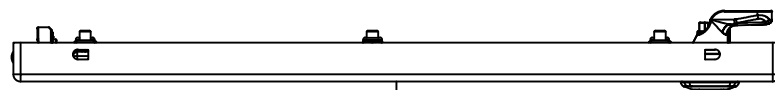
LEFT



FRONT

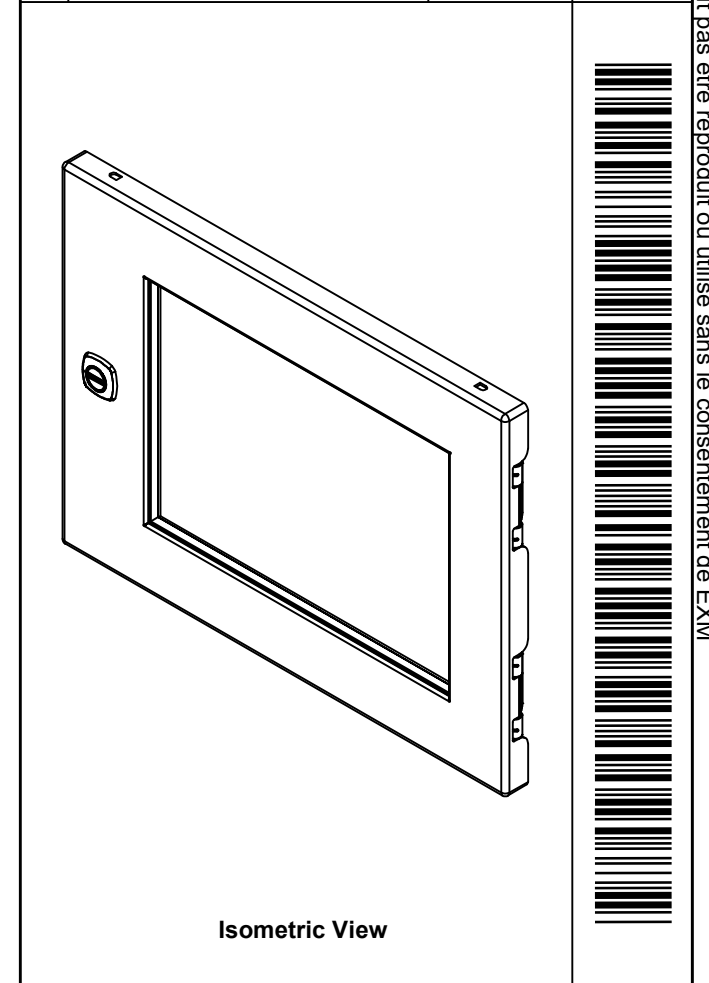


RIGHT


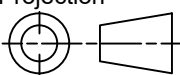


BOTTOM

No.	Revisions	Date	By/Par



Isometric View

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	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 15-Aug-14
Material Matière	16 Ga Cold Rolled A1008 CS Type B (1.4mm)	
Color Couleur	Light Grey RAL7035	Finish Fini Textured
Description	Detail Rev.	
6412ESW 300mm x 400mm Cover		
Part Number Numéro Pièce	Rev.	7
6412ESW040320C	0	9

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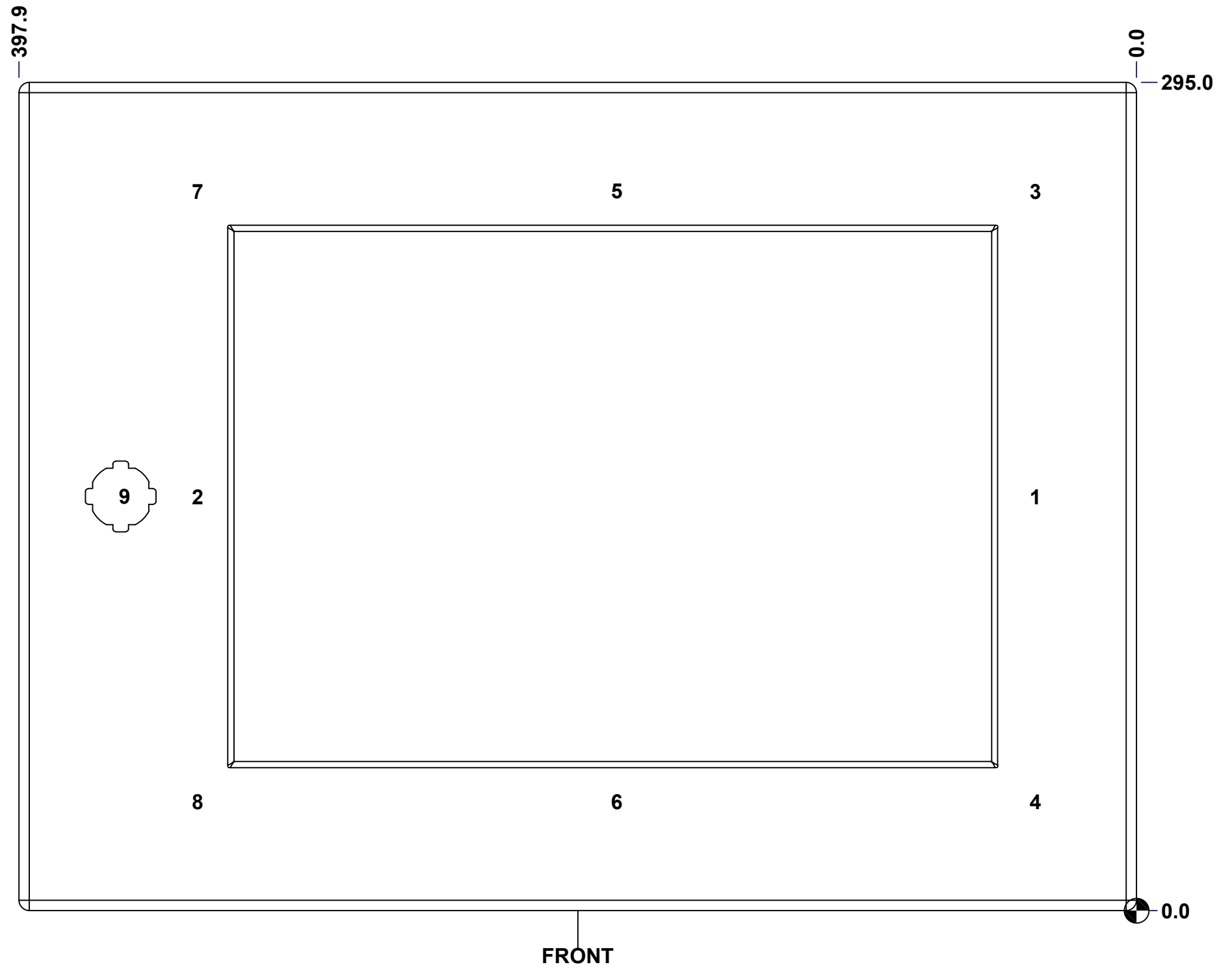
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	37.3	147.5	STUD M6 x 25mm (Inside)
2	335.7	147.5	STUD M6 x 25mm (Inside)
3	37.3	256.2	STUD M6 x 25mm (Inside)
4	37.3	38.8	STUD M6 x 25mm (Inside)
5	186.5	256.2	STUD M6 x 25mm (Inside)
6	186.5	38.8	STUD M6 x 25mm (Inside)
7	335.7	256.2	STUD M6 x 25mm (Inside)
8	335.7	38.8	STUD M6 x 25mm (Inside)

9	361.7	147.5	LOCK 880 SCQ4-SL @ 180.0°

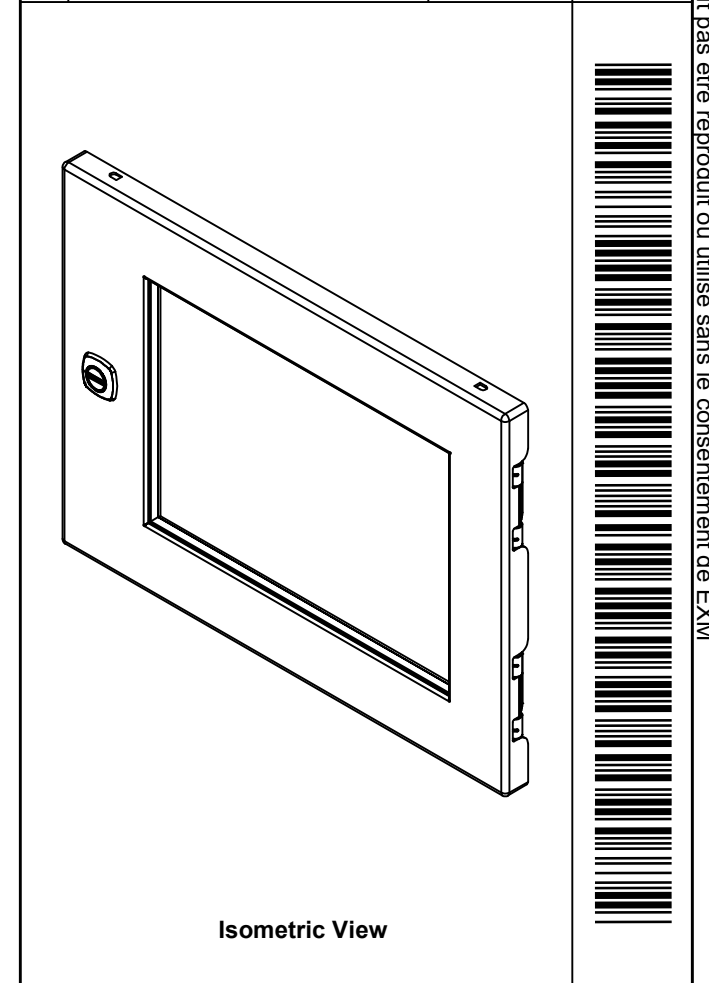


	Description	Status	
	6412ESW 300mm x 400mm Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	
	6412ESW040320C	0	8 / 9

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Flatness
Aplatissement
Max 3.0mm

Projection

1	STK-K-12500	19	5412 ES 1/4 Turn Lock
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
1	STK-A-60703	0	5412 ESW Lexan Bracket Kit
8	STK-Q-16012	0	Stud M6 x 25mm Steel
1	STK-G-02710	0	880 HWKG - Windows Kit Gasket
1	6412ESW040320LXG	0	6412ESW 300mm x 400mm Lexan Gasket Part
1	6412ESW040320LX	0	6412ESW 207.9mm x 301.6mm Lexan Part
1	6412ESW040320G	0	6412ESW 300mm x 400mm Cover Gasket Part
1	6412ESW040320C-P	0	6412ESW 300mm x 400mm Cover Part
2	STK-K-09800		5412 ES Hinge with 2 Captive Hinge Pins
4	STK-Q-60701	2.1	880 WK - Lexan 1/4" Fixing Bracket
QTY	Part Number	Rev	Description
Parts List			

Customer Client

Drawn By / Dessiné Par: BoxCad: BoxCad

Material / Matière: 16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color / Couleur: Light Grey RAL7035

Finish / Fini: Textured

Description: 6412ESW 300mm x 400mm Cover

Part Number / Numéro Pièce: **6412ESW040320C**

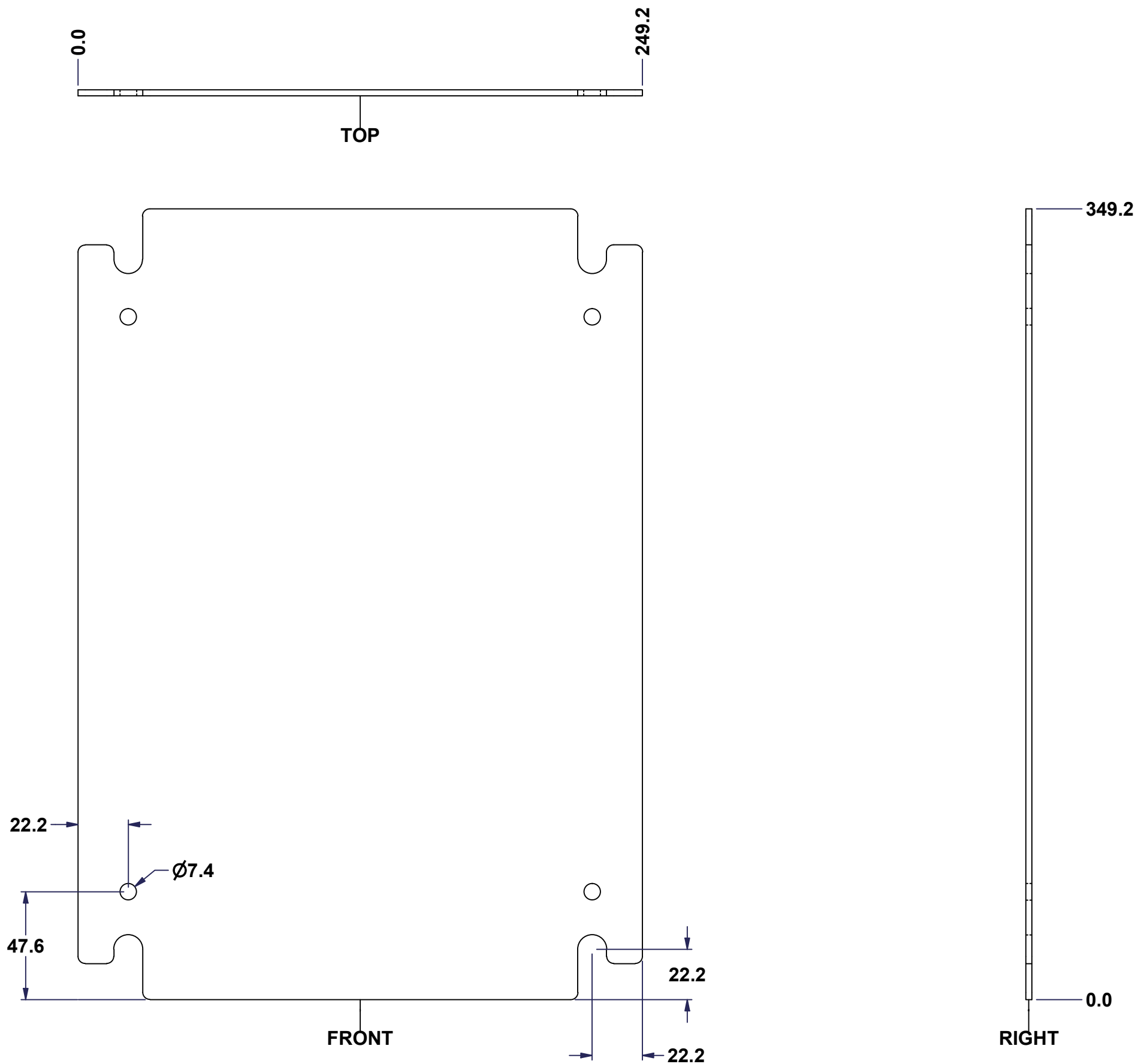
Date: 15-Aug-14

Detail Rev.:

Rev.	9
0	9

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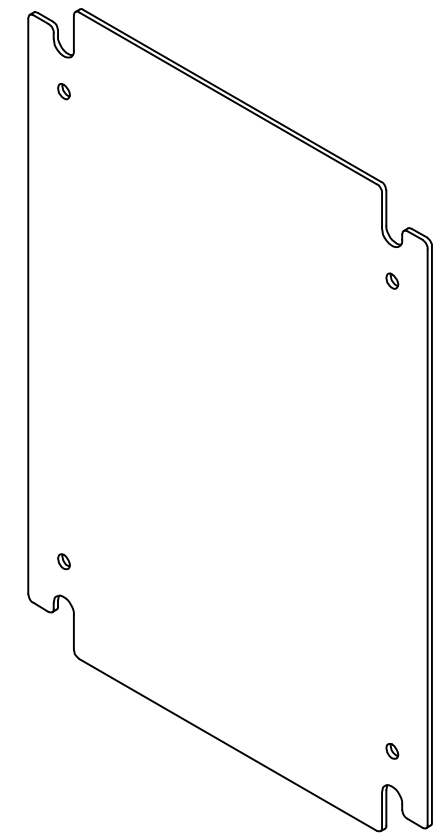
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par BoxCad		Date 23-Jan-07	
Material Matière 12 Ga Galvanized (2.5mm)		Projection	
Color Couleur Unpainted		Finish Fini Unpainted	
Description 886 SP - Inner Panel		Detail Rev.	
Part Number Numéro Pièce 886 SP0304ES		Rev. 0	1 2

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Isometric View

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Customer Client		Date
Drawn By / Dessiné Par: BoxCad		Date: 23-Jan-07
Material / Matière: 12 Ga Galvanized (2.5mm)		
Color / Couleur: Unpainted	Finish / Fini: Unpainted	
Description: 886 SP - Inner Panel		Detail Rev.
Part Number / Numéro Pièce: 886 SP0304ES		Rev. 0 / 2

Qty	Part Number	Rev	Description
1	886 SP0304ES-P	0	886 SP - Inner Panel Part
Parts List			