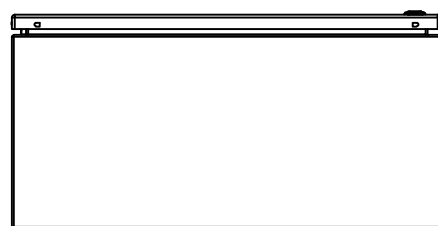
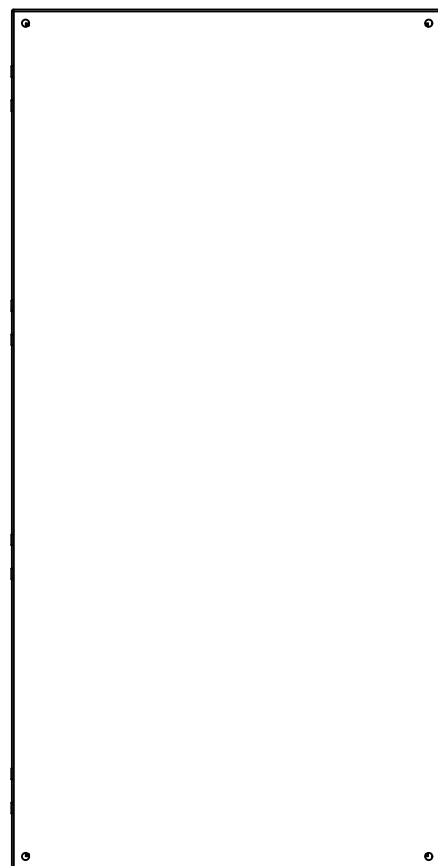


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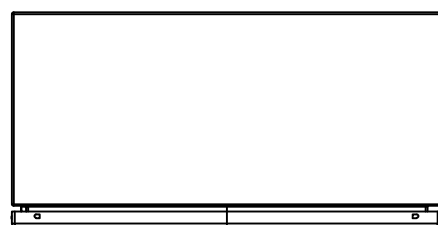
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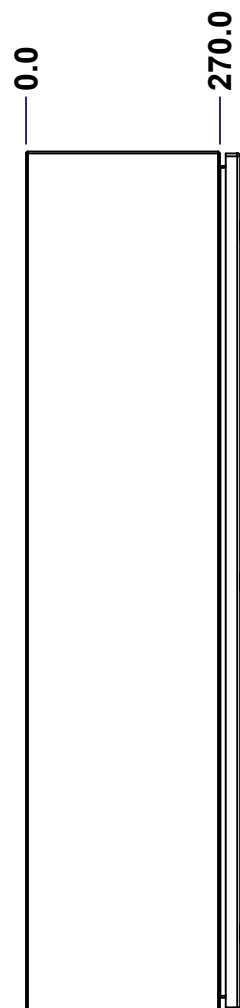
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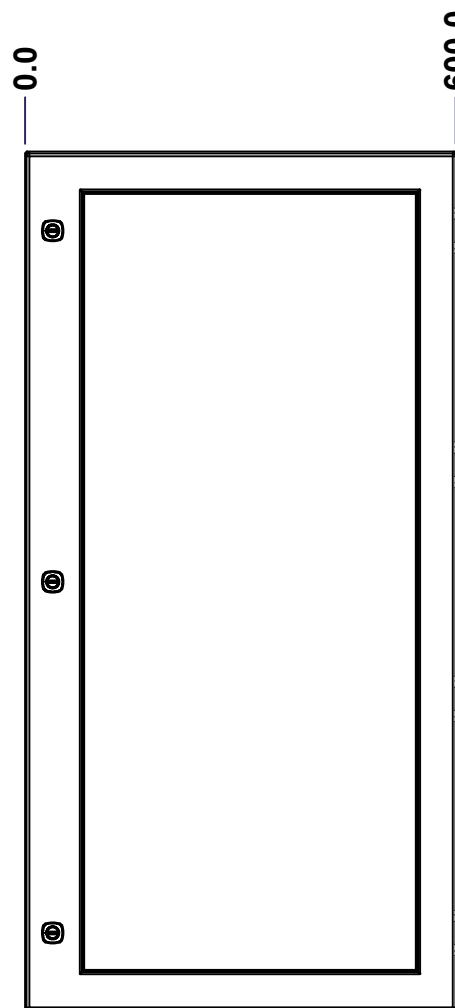
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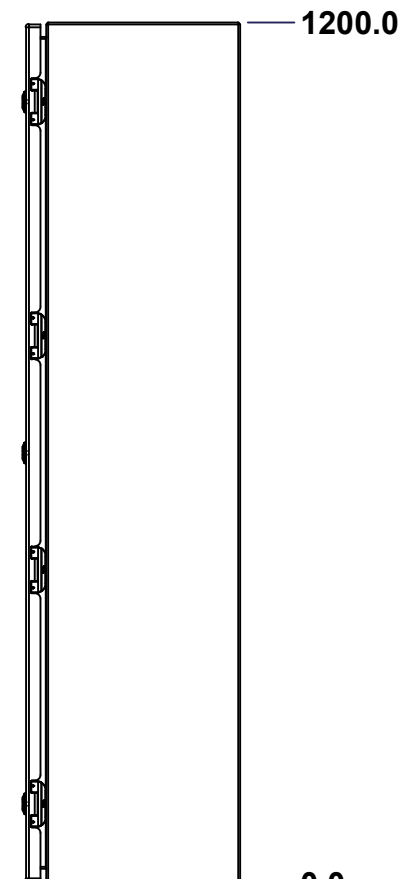
BOTTOM



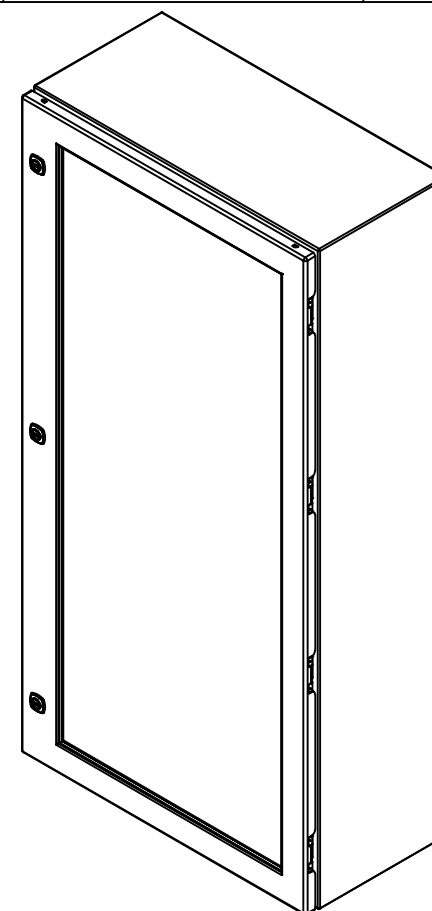
LEFT



FRONT




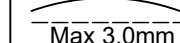
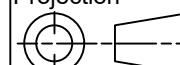
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 15-Aug-14
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Light Grey RAL7035	Finish Fini Textured
Description	Detail Rev.	
6412ESW 1200mm x 600mm x 270mm Assembly		
Part Number Numéro Pièce	Rev.	1
6412ESW061230	0	9

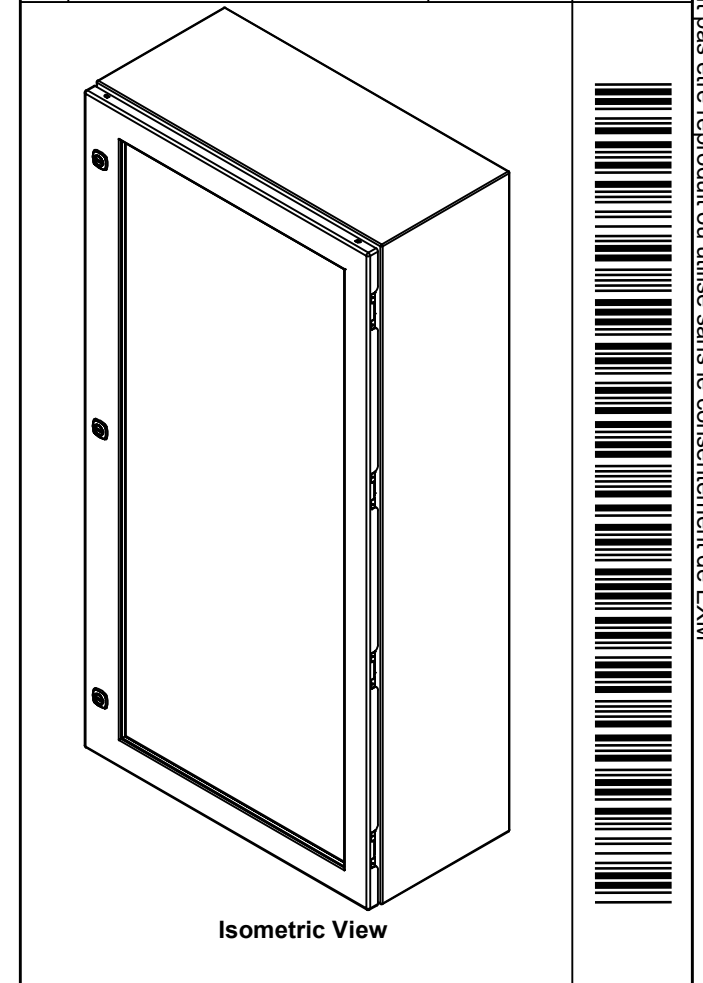
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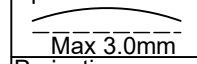
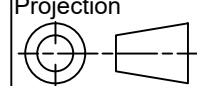
NOTE	
ITEM	DESCRIPTION
1	NEMA 4, 12 Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



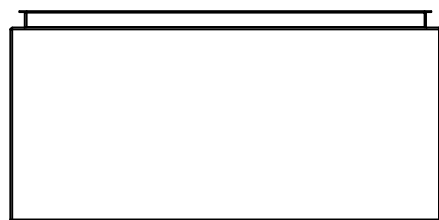
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	886 SP0612ES	0	886 SP - Inner Panel
3	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	STK-K-01800	5	5412 ES Accessory Kit
1	6412ESW061230C	0	6412ESW 1200mm x 600mm Cover
1	6412ESW061230B	0	6412ESW 1200mm x 600mm x 270mm Body
4	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

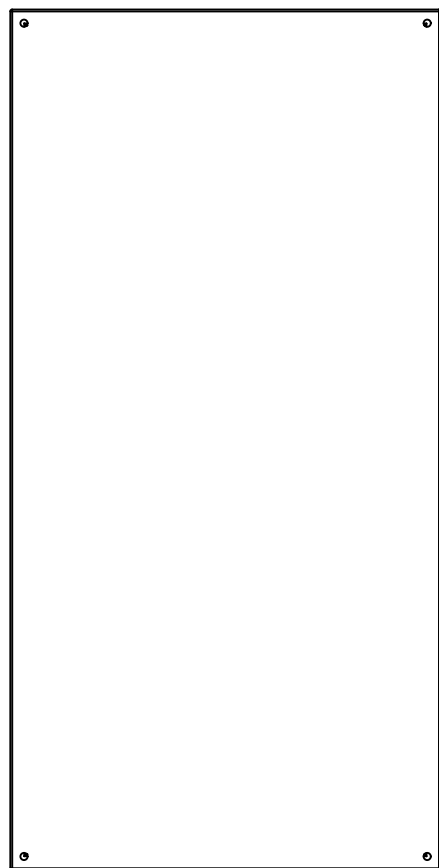
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm
Customer Client Date		Projection 
Drawn By Dessiné Par BoxCad: BoxCad		Date 15-Aug-14
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)		
Color Couleur Light Grey RAL7035	Finish Fini Textured	
Description 6412ESW 1200mm x 600mm x 270mm Assembly		Detail Rev.
Part Number Numéro Pièce 6412ESW061230		Rev. 0 / 2

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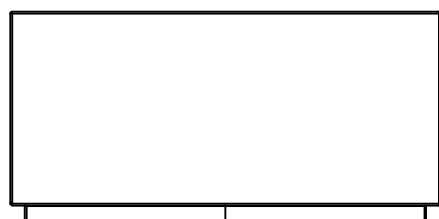
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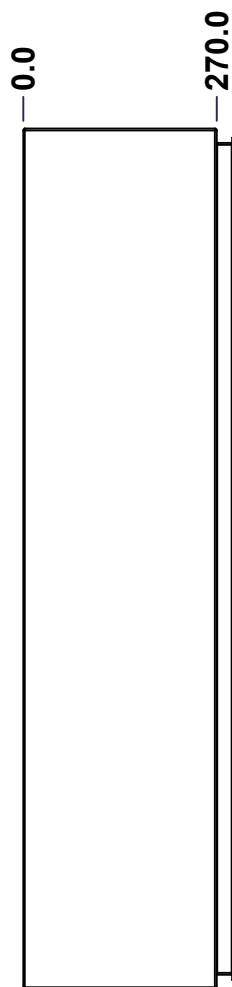
TOP



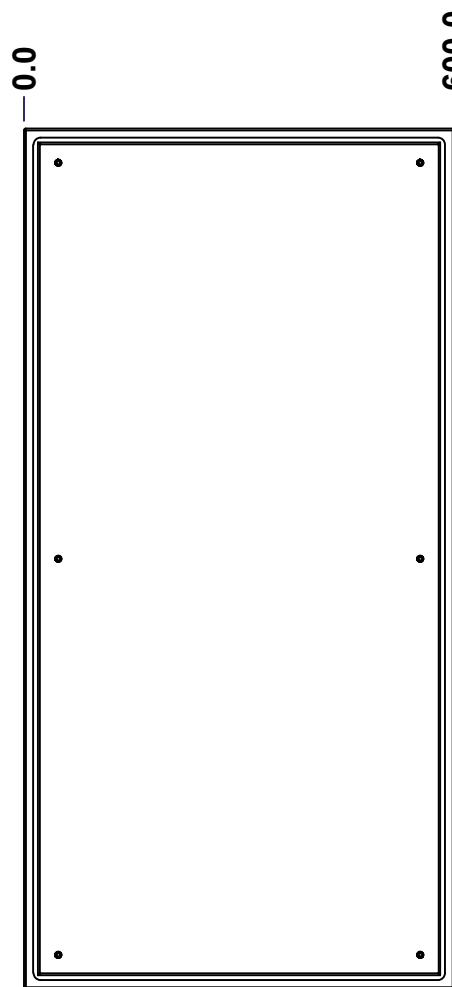
BACK



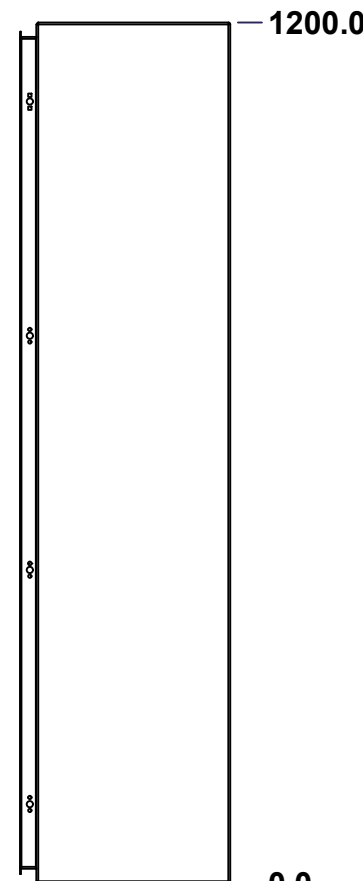
BOTTOM



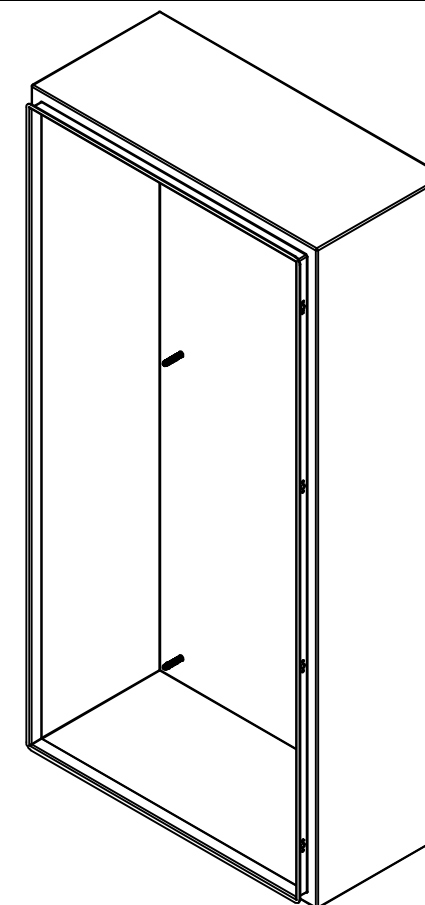
LEFT



FRONT




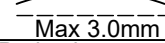
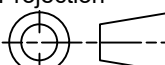
RIGHT



Isometric View



No.	Revisions	Date	By/Par

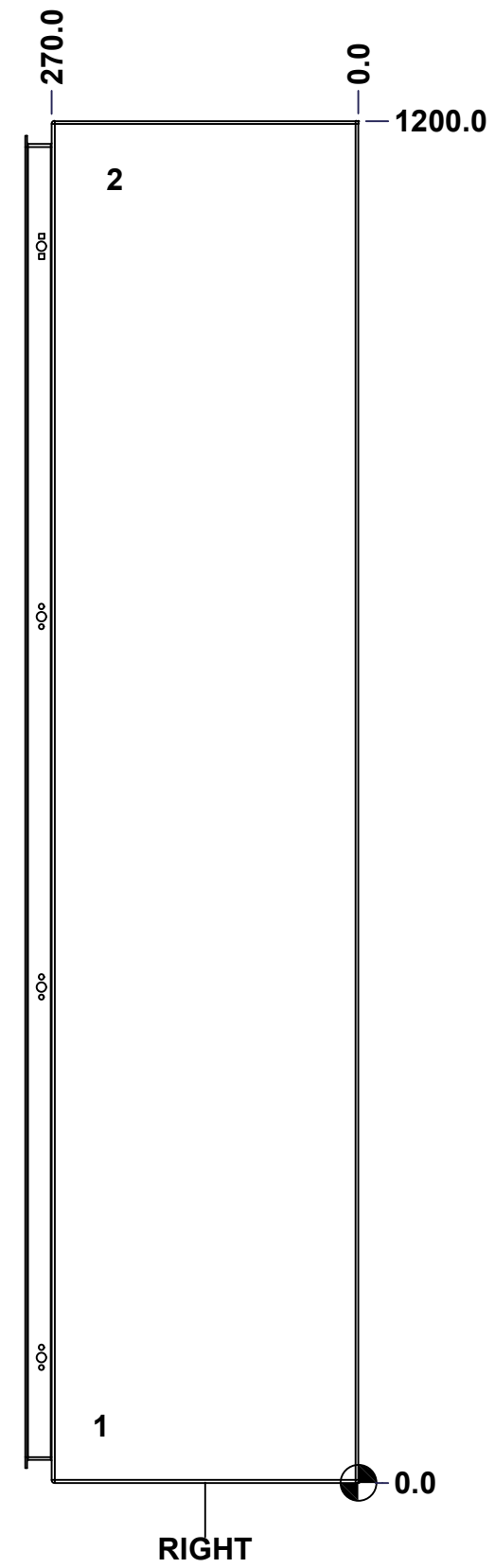
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 15-Aug-14
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Light Grey RAL7035	Finish Fini Textured
Description	Detail Rev.	
6412ESW 1200mm x 600mm x 270mm Body		
Part Number Numéro Pièce	Rev.	3
6412ESW061230B	0	9

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	231.9	50.8	GND STUD M6 x 16mm (Inside)
2	219.2	1149.2	LABEL_EXM (Inside)



	Description 6412ESW 1200mm x 600mm x 270mm Body	Status (NULL)
	Part Number Numéro Pièce 6412ESW061230B	Rev. 4 0 / 9

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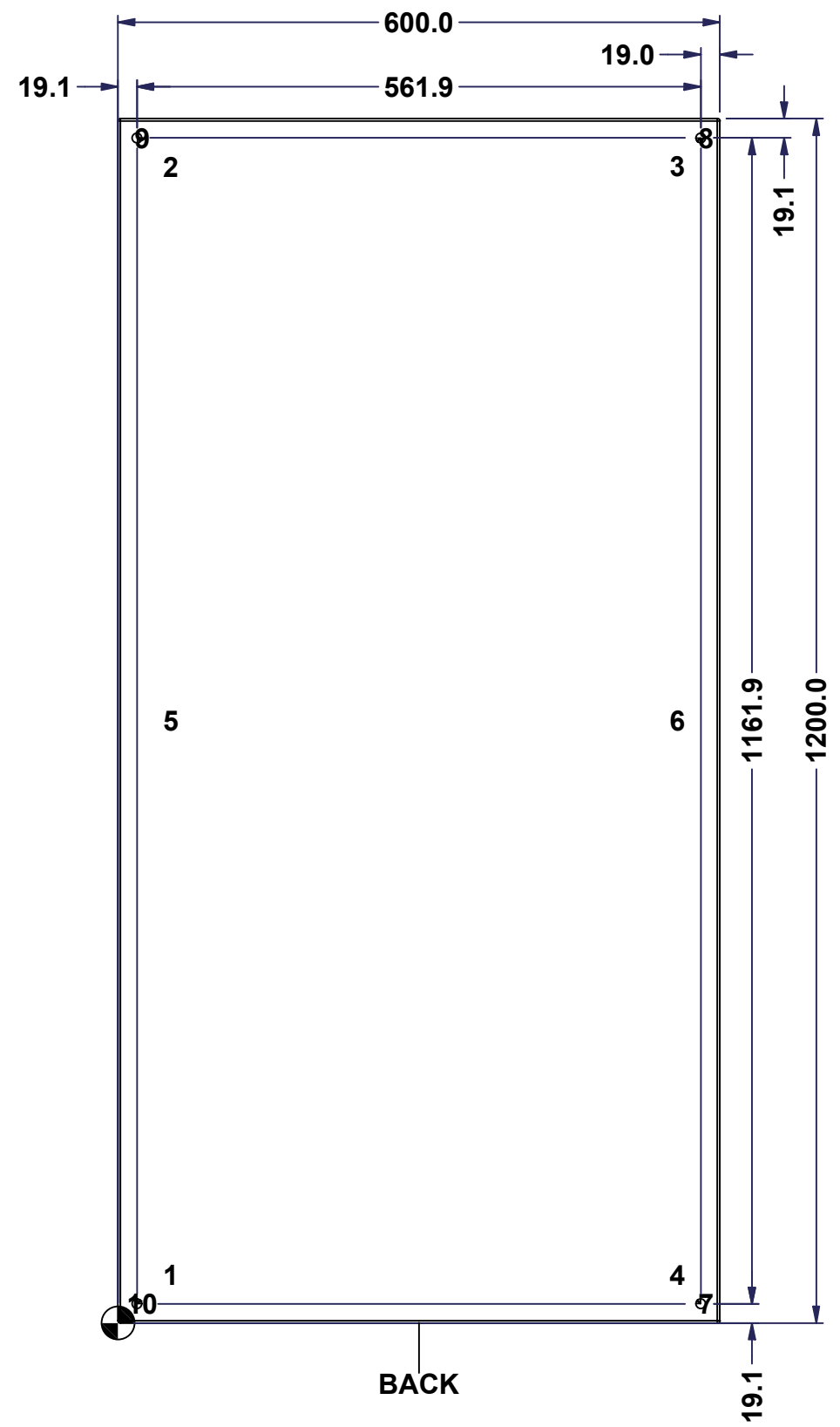
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	47.6	47.6	IP STUD M8 x 35mm (Inside)
2	47.6	1152.4	IP STUD M8 x 35mm (Inside)
3	552.4	1152.4	IP STUD M8 x 35mm (Inside)
4	552.4	47.6	IP STUD M8 x 35mm (Inside)
5	47.6	600.0	IP STUD M8 x 35mm (Inside)
6	552.4	600.0	IP STUD M8 x 35mm (Inside)

7	581.0	19.1	RND Ø9.9
8	581.0	1181.0	RND Ø9.9
9	19.1	1181.0	RND Ø9.9
10	19.1	19.1	RND Ø9.9



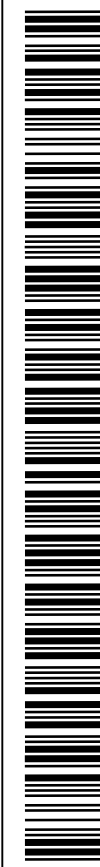
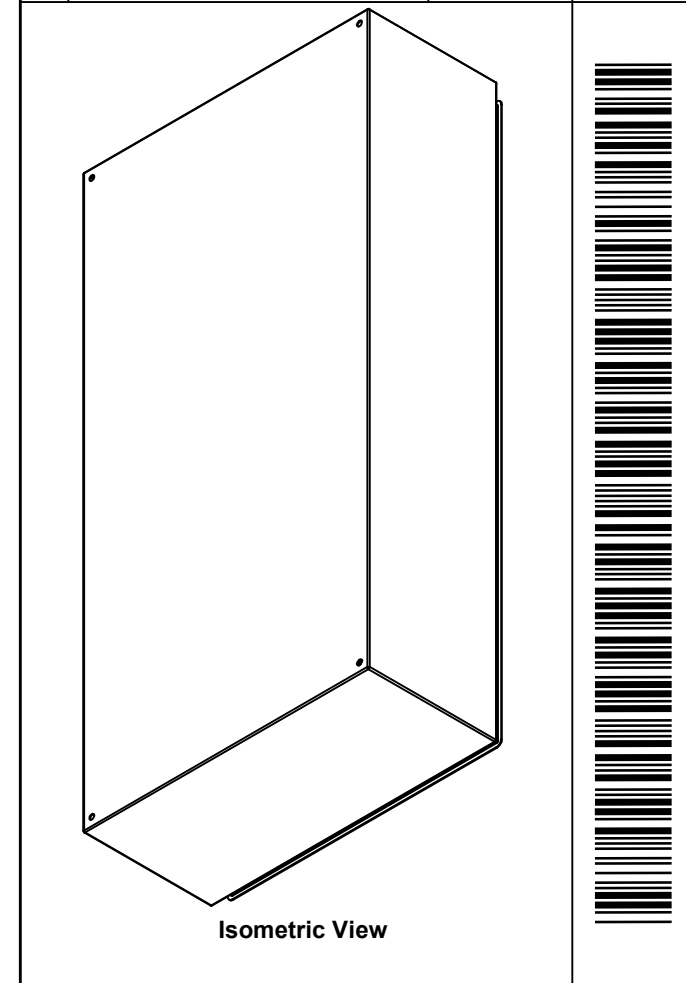
BACK


	Description 6412ESW 1200mm x 600mm x 270mm Body		Status (NULL)
	Part Number Numéro Pièce 6412ESW061230B		Rev. 5 0 / 9

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No.	Revisions	Date	By/Par

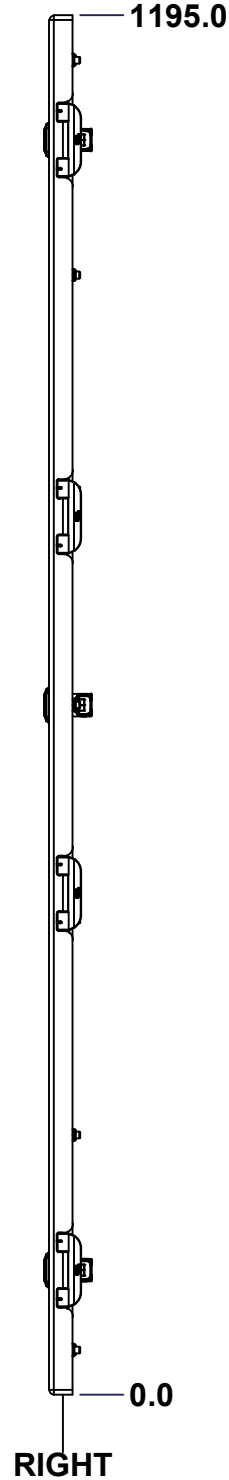
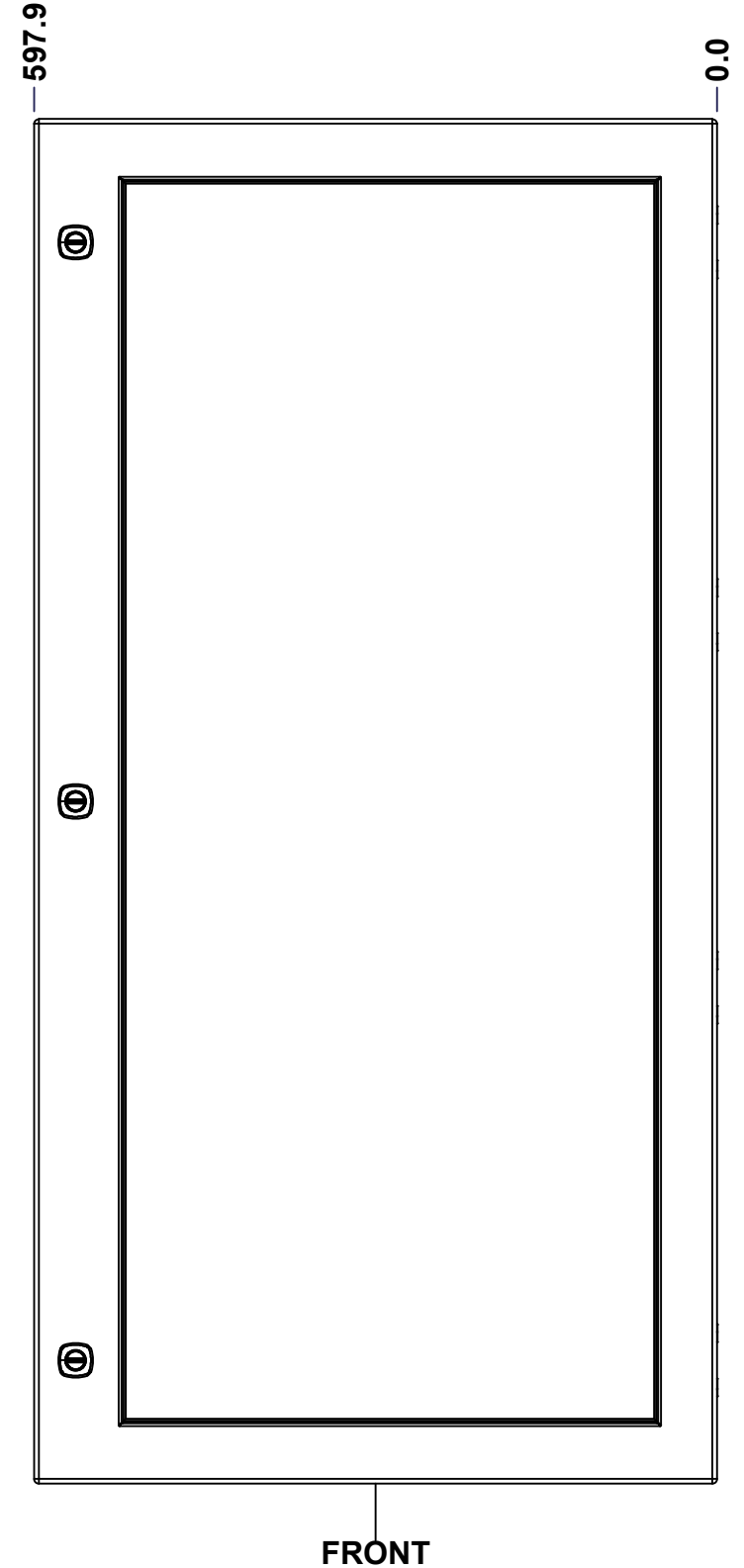
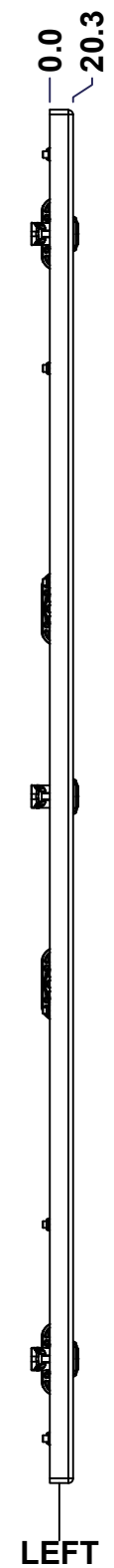
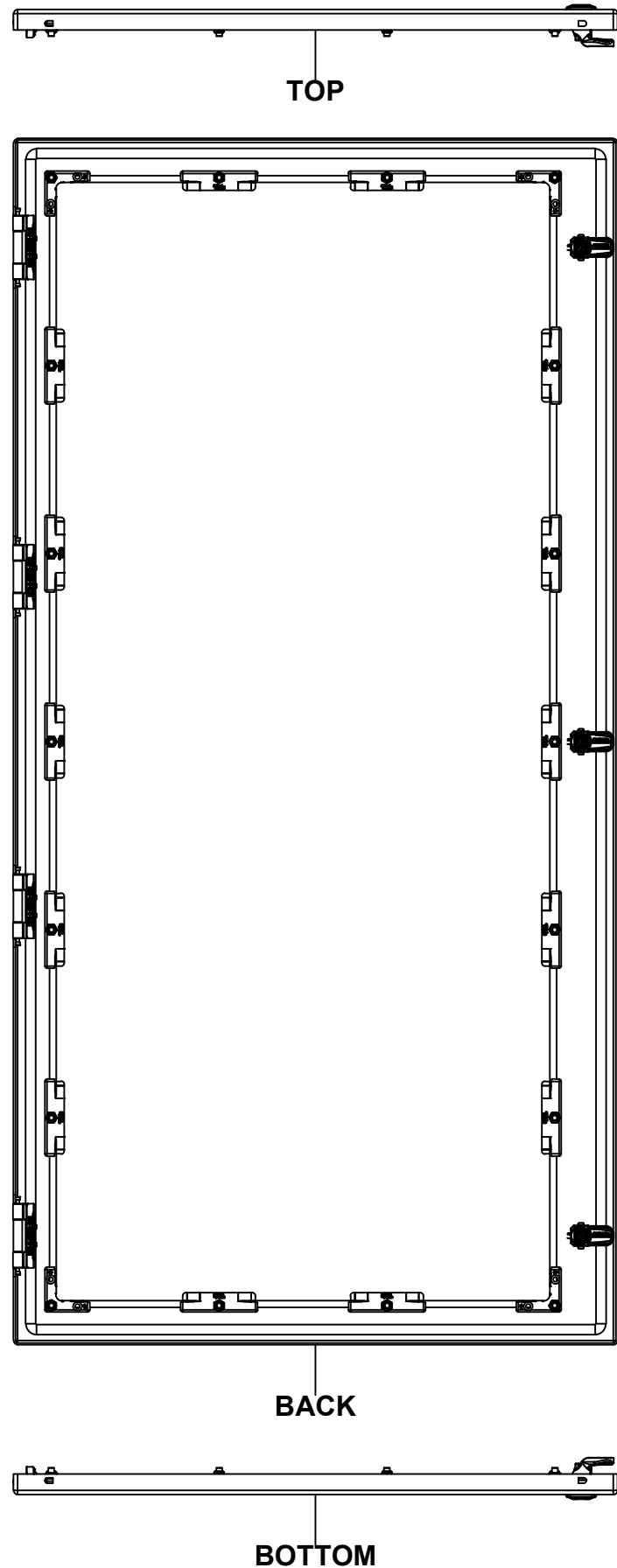


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement
		Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 15-Aug-14
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)		
Color Couleur Light Grey RAL7035	Finish Fini Textured	
Description 6412ESW 1200mm x 600mm x 270mm Body		Detail Rev.
Part Number Numéro Pièce 6412ESW061230B		Rev. 6 0

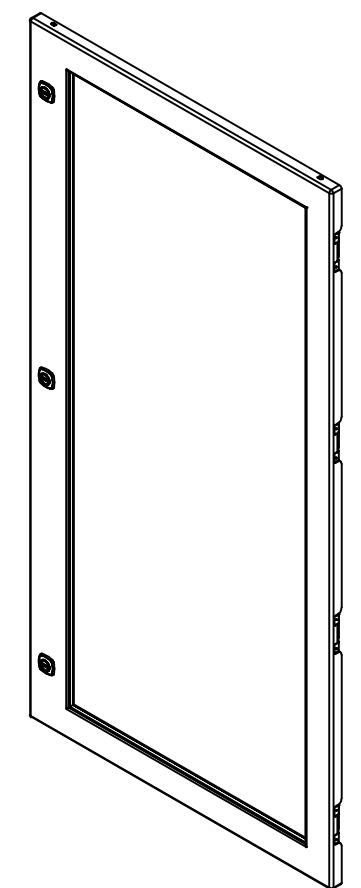
Qty	Part Number	Rev	Description
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
6	STK-Q-16005	0	Stud M8 x 35mm Steel
1	6412ESW061230B-P	0	6412ESW 1200mm x 600mm x 270mm Body Part
Parts List			

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Isometric View



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Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client
 Drawn By Dessiné Par BoxCad: BoxCad
 Date 15-Aug-14

Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)

Color Couleur Light Grey RAL7035
 Finish Fini Textured

Description 6412ESW 1200mm x 600mm Cover
 Detail Rev.

Part Number Numéro Pièce 6412ESW061230C
 Rev. 0
 7
 9

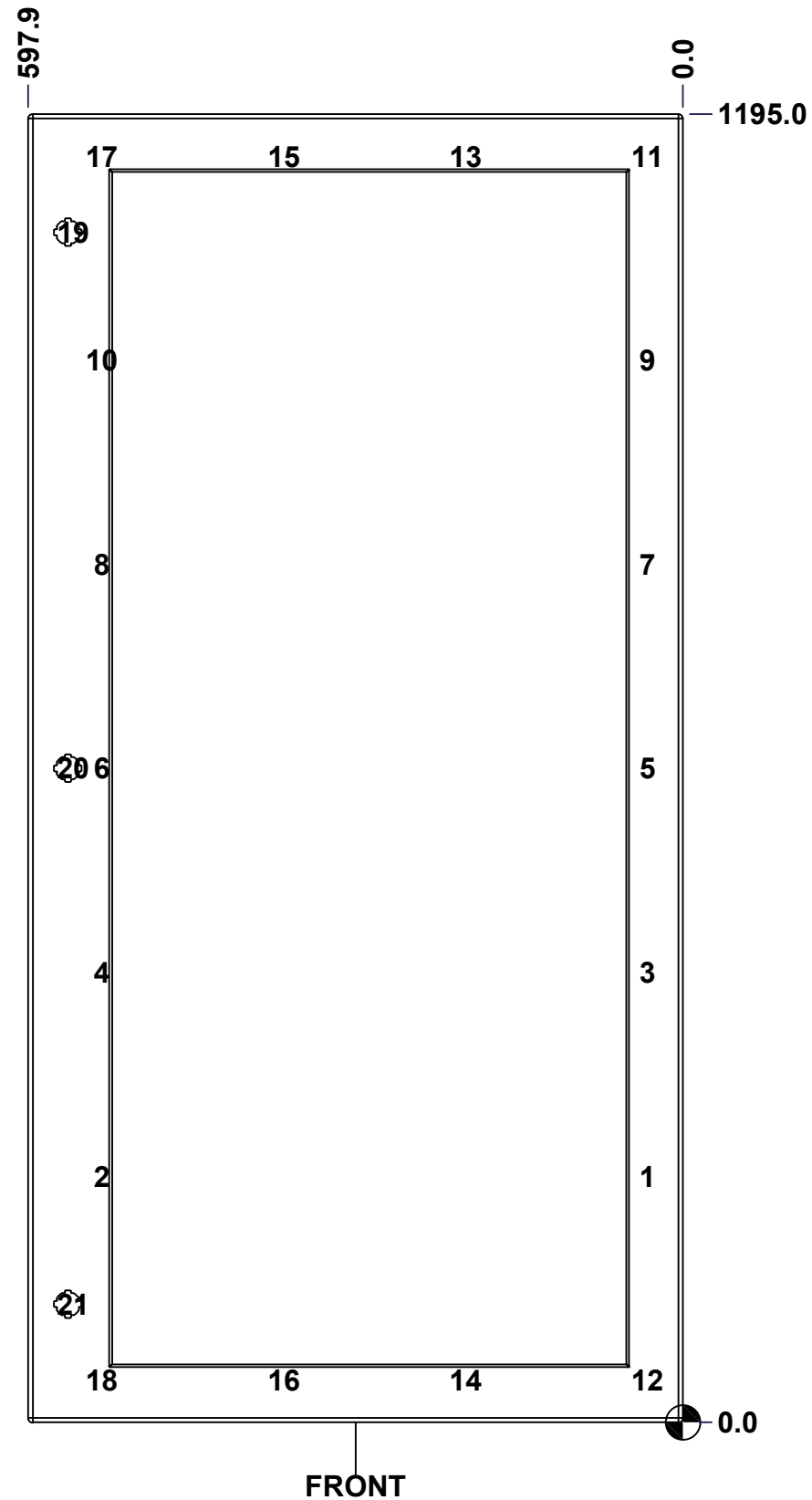
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	37.3	225.0	STUD M6 x 25mm (Inside)
2	535.7	225.0	STUD M6 x 25mm (Inside)
3	37.3	411.3	STUD M6 x 25mm (Inside)
4	535.7	411.3	STUD M6 x 25mm (Inside)
5	37.3	597.5	STUD M6 x 25mm (Inside)
6	535.7	597.5	STUD M6 x 25mm (Inside)
7	37.3	783.7	STUD M6 x 25mm (Inside)
8	535.7	783.7	STUD M6 x 25mm (Inside)
9	37.3	970.0	STUD M6 x 25mm (Inside)
10	535.7	970.0	STUD M6 x 25mm (Inside)
11	37.3	1156.2	STUD M6 x 25mm (Inside)
12	37.3	38.8	STUD M6 x 25mm (Inside)
13	203.4	1156.2	STUD M6 x 25mm (Inside)
14	203.4	38.8	STUD M6 x 25mm (Inside)
15	369.6	1156.2	STUD M6 x 25mm (Inside)
16	369.6	38.8	STUD M6 x 25mm (Inside)
17	535.7	1156.2	STUD M6 x 25mm (Inside)
18	535.7	38.8	STUD M6 x 25mm (Inside)

19	561.7	1087.0	LOCK 880 SCQ4-SL @ 180.0°
20	561.7	597.5	LOCK 880 SCQ4-SL @ 180.0°
21	561.7	108.0	LOCK 880 SCQ4-SL @ 180.0°

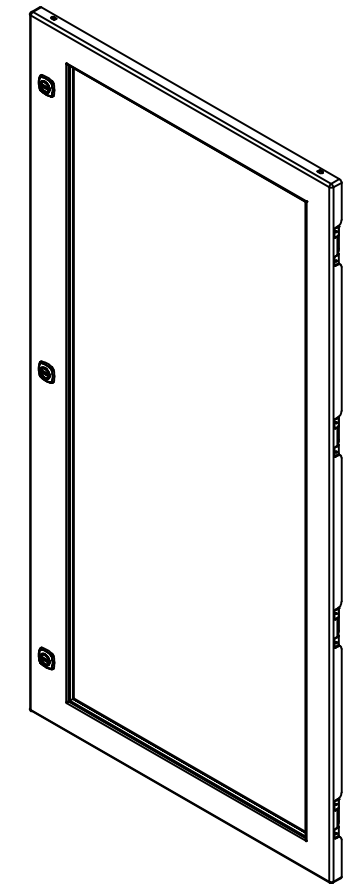


	Description	Status
	6412ESW 1200mm x 600mm Cover	(NULL)
	Part Number	Rev.
	Numéro Pièce	8
	6412ESW061230C	0
		9

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Isometric View

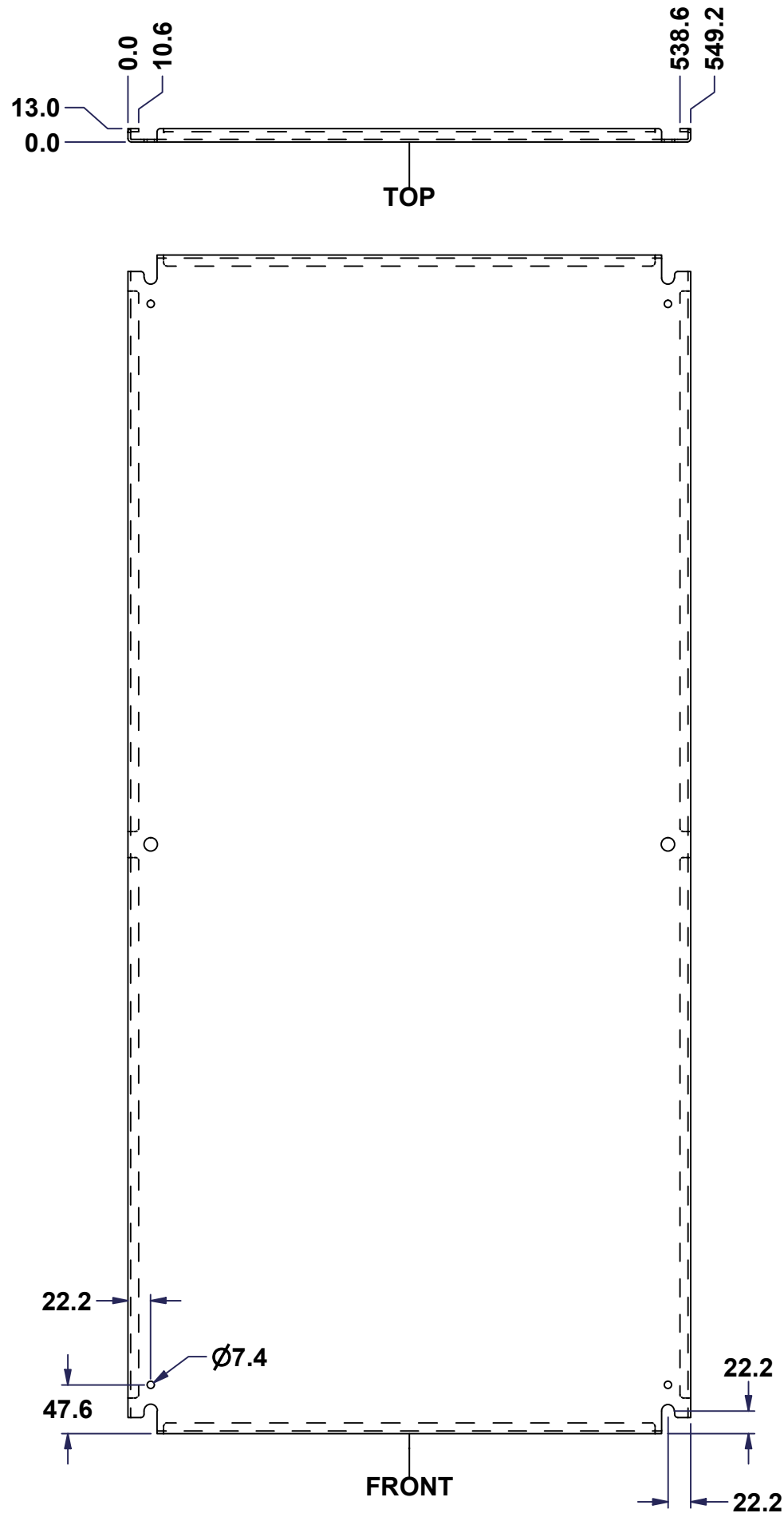


3	STK-K-12500	19	5412 ES 1/4 Turn Lock
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
1	STK-A-60703	0	5412 ESW Lexan Bracket Kit
18	STK-Q-16012	0	Stud M6 x 25mm Steel
1	STK-G-02710	0	880 HWKG - Windows Kit Gasket
1	6412ESW061230LXG	0	6412ESW 1200mm x 600mm Lexan Gasket Part
1	6412ESW061230LX	0	6412ESW 1107.9mm x 501.6mm Lexan Part
1	6412ESW061230G	0	6412ESW 1200mm x 600mm Cover Gasket Part
1	6412ESW061230C-P	0	6412ESW 1200mm x 600mm Cover Part
4	STK-K-09800		5412 ES Hinge with 2 Captive Hinge Pins
14	STK-Q-60701	2.1	880 WK - Lexan 1/4" Fixing Bracket
QTY	Part Number	Rev	Description
Parts List			

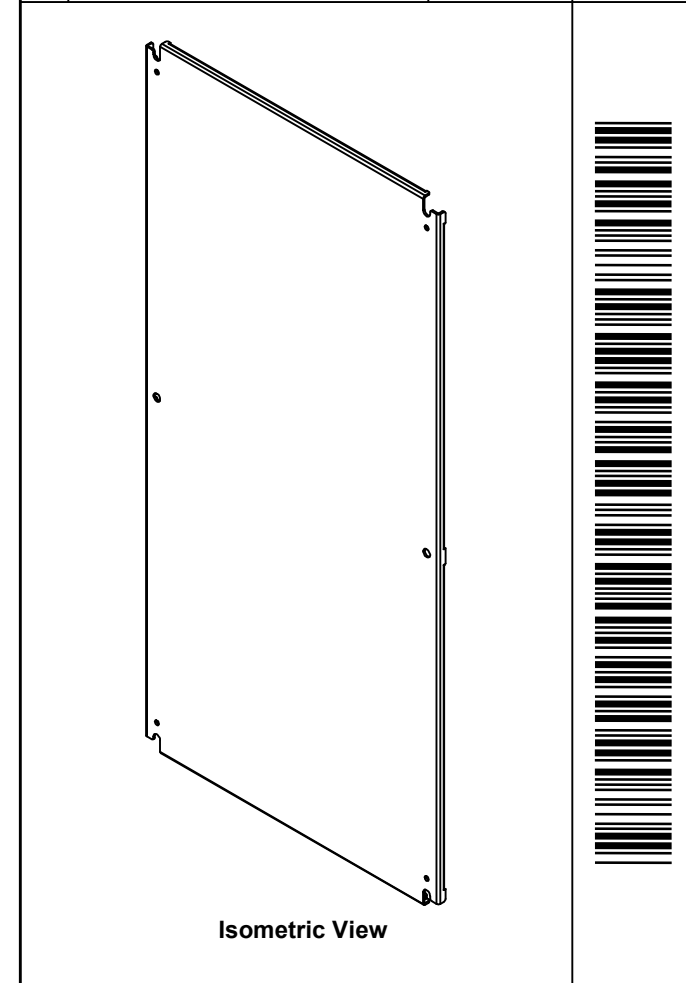
<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 15-Aug-14
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Light Grey RAL7035	Finish Fini Textured
Description	Detail Rev.	
6412ESW 1200mm x 600mm Cover		
Part Number Numéro Pièce	Rev.	9
6412ESW061230C	0	9

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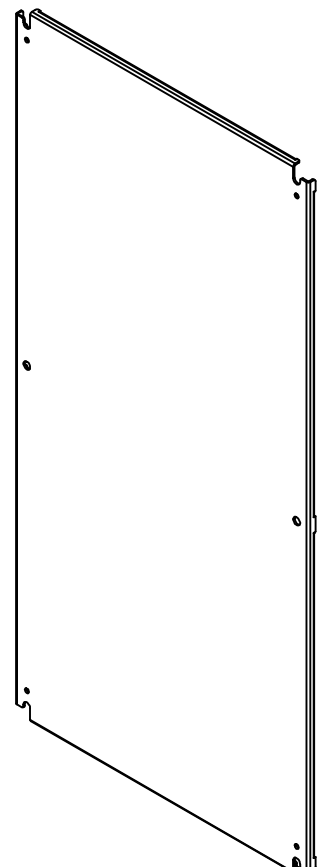
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm
	Projection
Customer Client	Date
Drawn By Dessiné Par: BoxCad	Date: 23-Jan-07
Material Matière: 12 Ga Galvanized (2.5mm)	
Color Couleur: Unpainted	Finish Fini: Unpainted
Description: 886 SP - Inner Panel	
Part Number Numéro Pièce: 886 SP0612ES	Detail Rev.:
Rev. 0	1 / 2

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Isometric View



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		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par: BoxCad		Date: 23-Jan-07	
Material Matière: 12 Ga Galvanized (2.5mm)			
Color Couleur: Unpainted		Finish Fini: Unpainted	
Description 886 SP - Inner Panel			Detail Rev.
Part Number Numéro Pièce: 886 SP0612ES		Rev. 0	2

Qty	Part Number	Rev	Description
1	886 SP0612ES-P	0	886 SP - Inner Panel Part
Parts List			