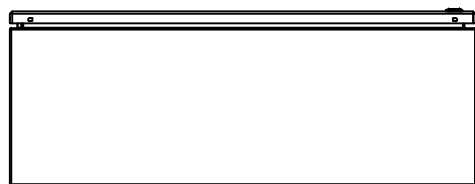
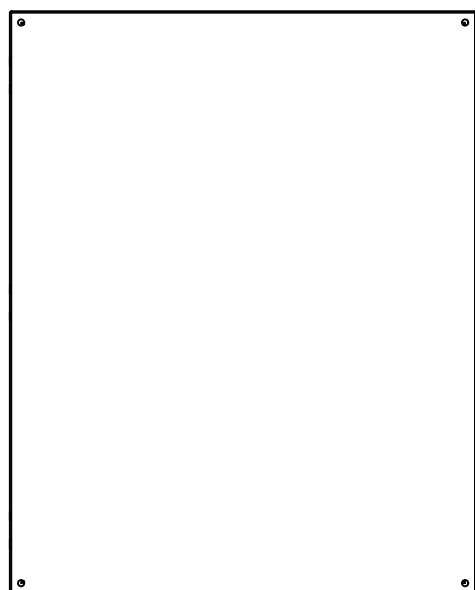


This drawing is confidential and must not be reproduced or used without the consent of EXM

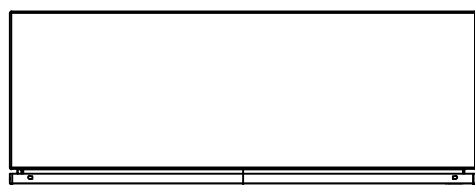
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



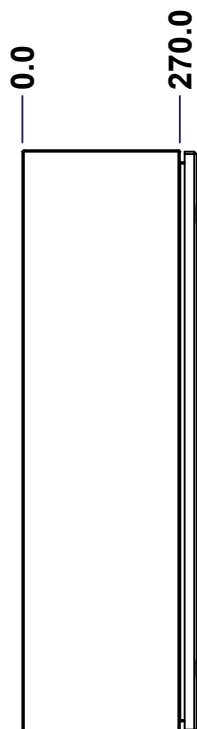
TOP



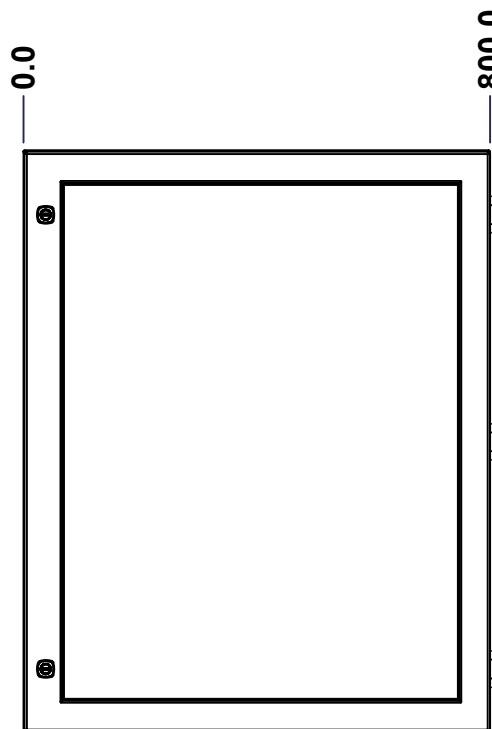
BACK



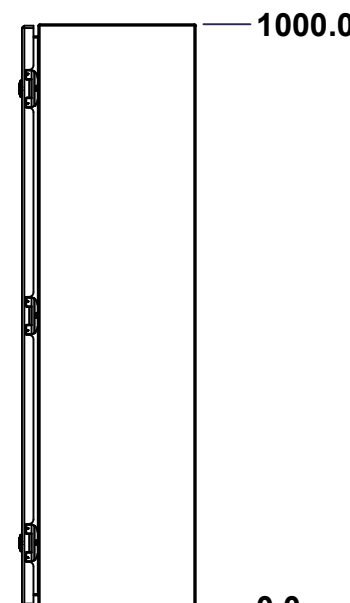
BOTTOM



LEFT

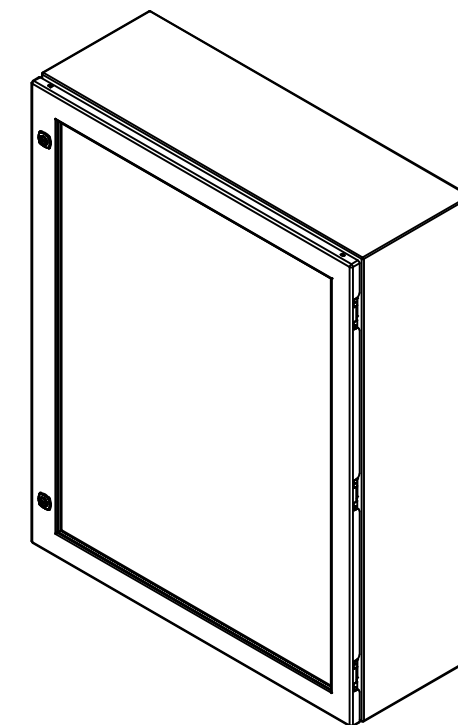


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View



Tél: (450) 979-4373  
 Fax: (450) 979-4626  
[www.exmweb.com](http://www.exmweb.com)

Flatness  
 Aplatissement  
 Max 3.0mm  
 Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 15-Aug-14
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur Light Grey RAL7035	Finish Fini Textured
Description 6412ESW 1000mm x 800mm x 270mm Assembly	Detail Rev.
Part Number Numéro Pièce <b>6412ESW081030</b>	Rev. <b>0</b>

SEE BILL OF MATERIAL ON LAST PAGE

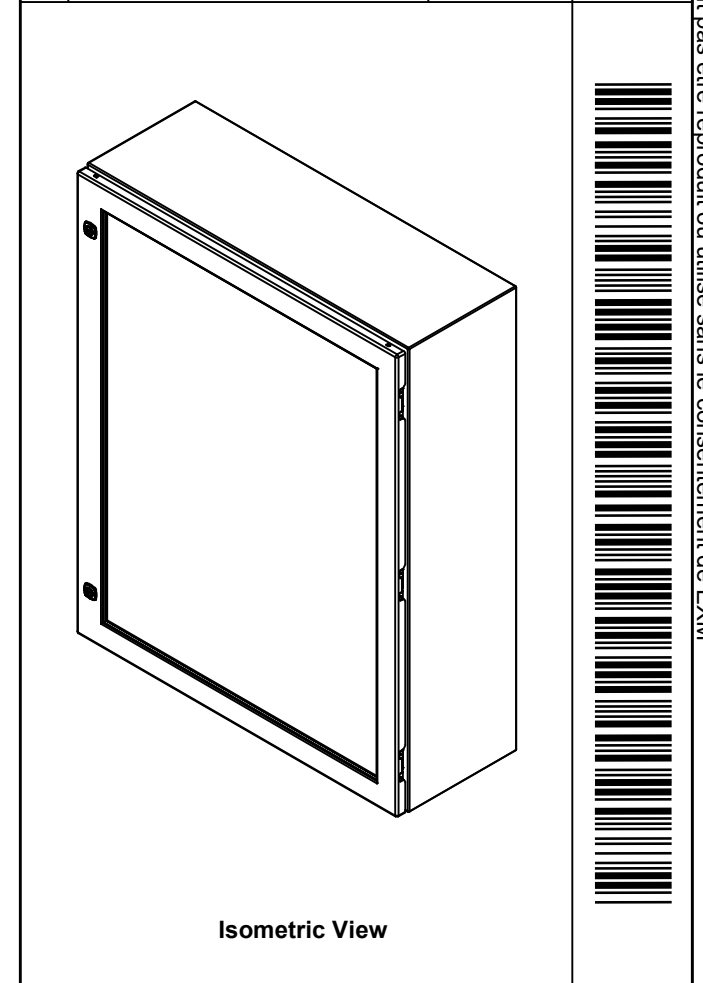
1  
9


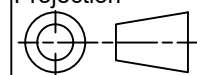
This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

NOTE	
ITEM	DESCRIPTION
1	NEMA 4, 12 Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>	Flatness Aplatissement
	Max 3.0mm
Projection	
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 15-Aug-14
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	

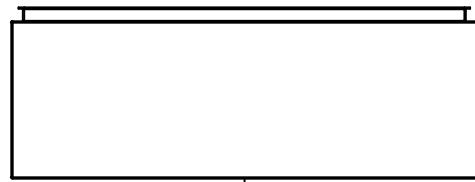
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

1	886 SP0810ES	0	886 SP - Inner Panel
3	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	STK-K-01800	5	5412 ES Accessory Kit
1	6412ESW081030C	0	6412ESW 1000mm x 800mm Cover
1	6412ESW081030B	0	6412ESW 1000mm x 800mm x 270mm Body
3	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

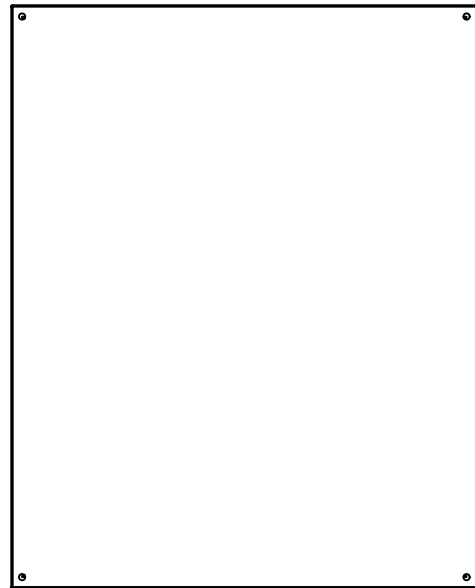
Color Couleur Light Grey RAL7035	Finish Fini Textured
Description 6412ESW 1000mm x 800mm x 270mm Assembly	Detail Rev.
Part Number Numéro Pièce <b>6412ESW081030</b>	Rev. <b>0</b> / 2

This drawing is confidential and must not be reproduced or used without the consent of EXM

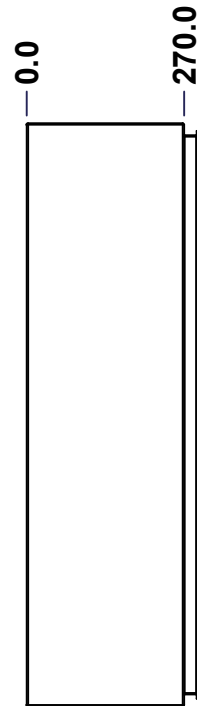
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



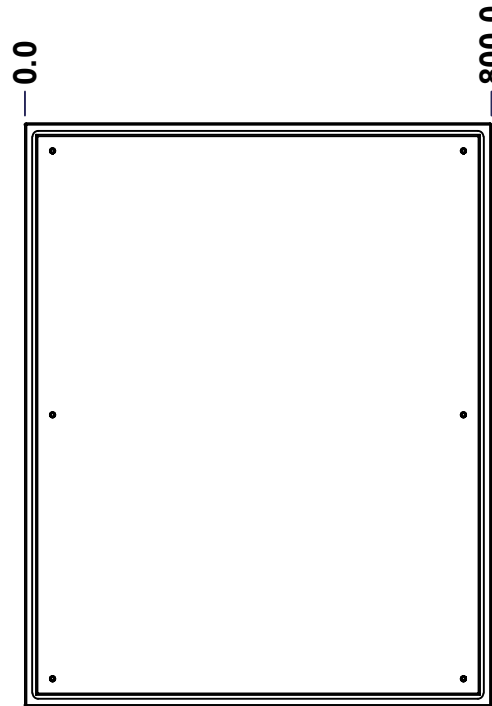
TOP



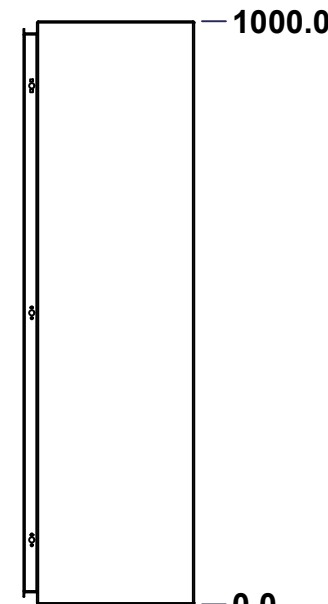
BACK



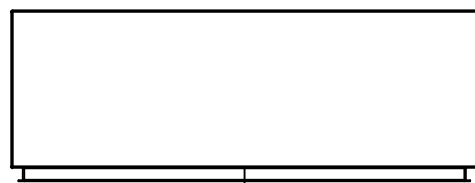
LEFT



FRONT

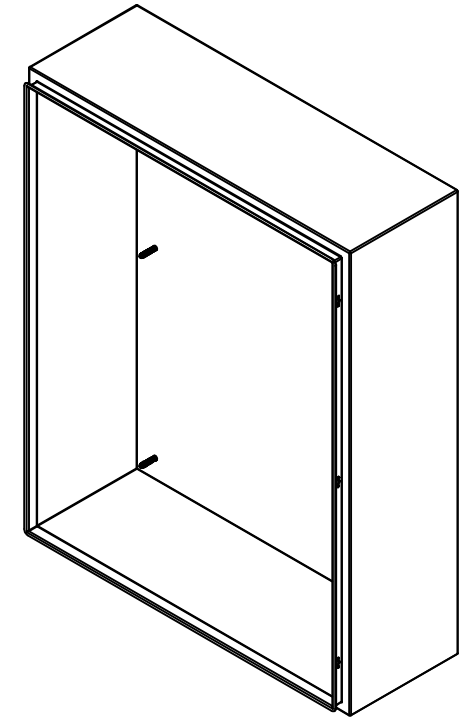


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

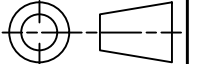


Tél: (450) 979-4373  
 Fax: (450) 979-4626  
[www.exmweb.com](http://www.exmweb.com)

Flatness  
Aplatissement

Max 3.0mm

Projection



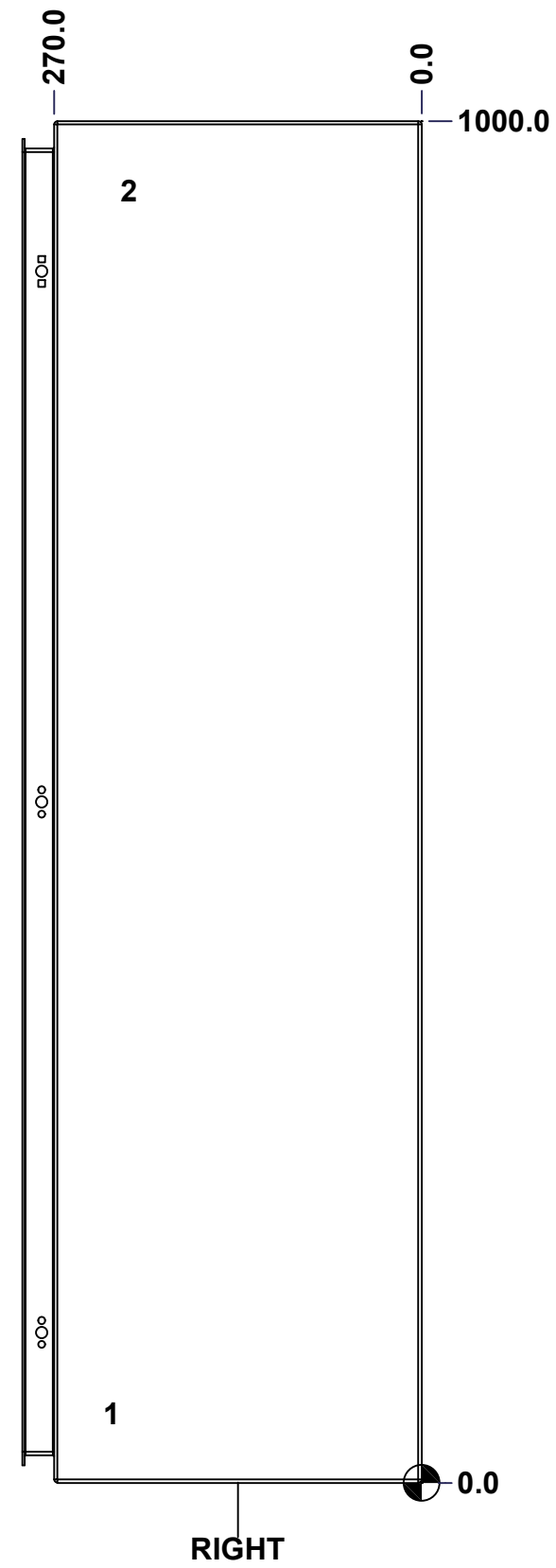
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 15-Aug-14
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur Light Grey RAL7035	Finish Fini Textured
Description 6412ESW 1000mm x 800mm x 270mm Body	Detail Rev.
Part Number Numéro Pièce <b>6412ESW081030B</b>	Rev. 3 0

SEE BILL OF MATERIAL ON LAST PAGE

This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	231.9	50.8	GND STUD M6 x 16mm (Inside)
2	219.2	949.2	LABEL_EXM (Inside)



	Description 6412ESW 1000mm x 800mm x 270mm Body		Status (NULL)	
	Part Number Numéro Pièce <b>6412ESW081030B</b>		Rev. <b>0</b>	4 9

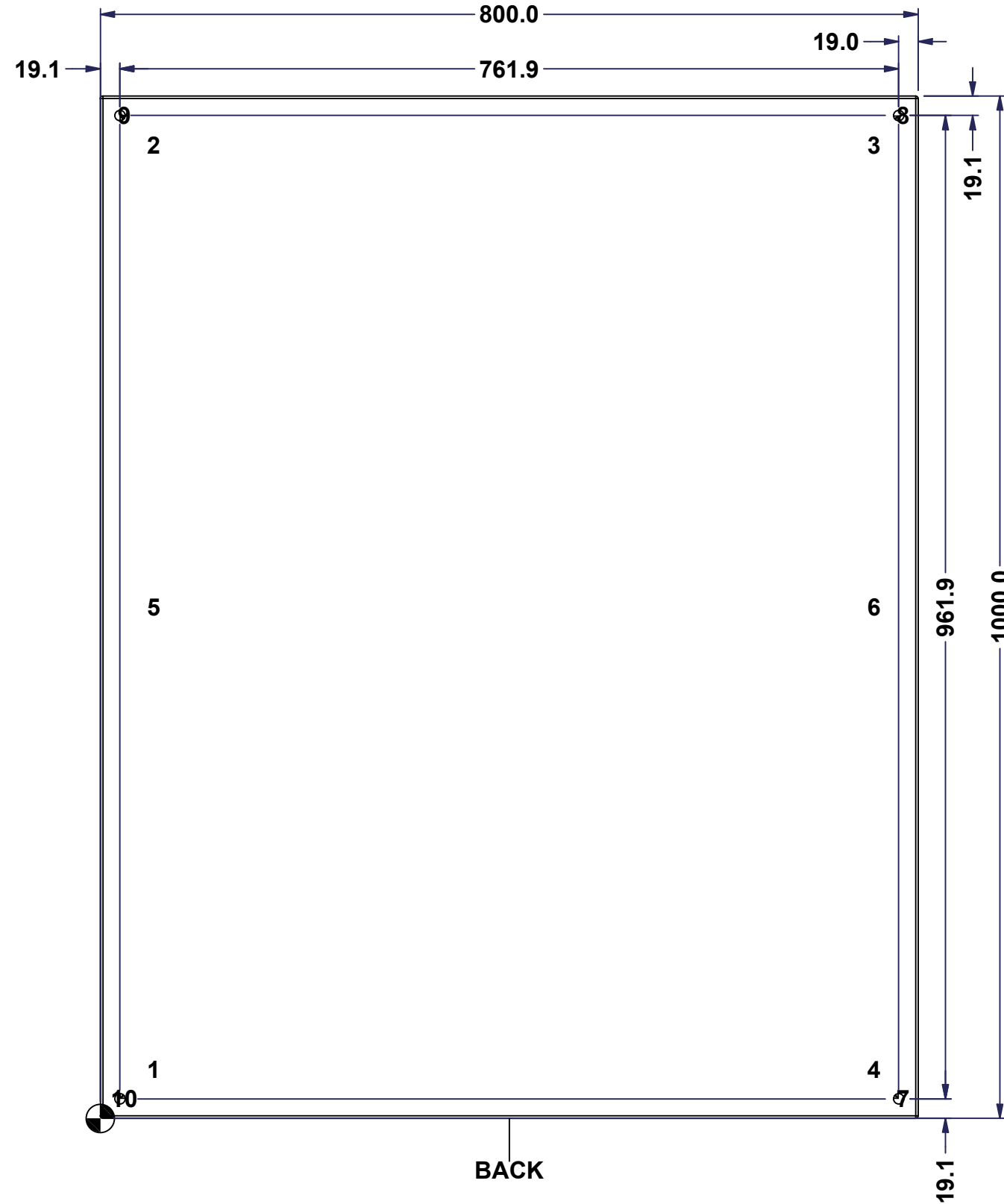
This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	47.6	47.6	IP STUD M8 x 35mm (Inside)
2	47.6	952.4	IP STUD M8 x 35mm (Inside)
3	752.4	952.4	IP STUD M8 x 35mm (Inside)
4	752.4	47.6	IP STUD M8 x 35mm (Inside)
5	47.6	500.0	IP STUD M8 x 35mm (Inside)
6	752.4	500.0	IP STUD M8 x 35mm (Inside)
-----			
7	781.0	19.1	RND Ø9.9
8	781.0	981.0	RND Ø9.9
9	19.1	981.0	RND Ø9.9
10	19.1	19.1	RND Ø9.9

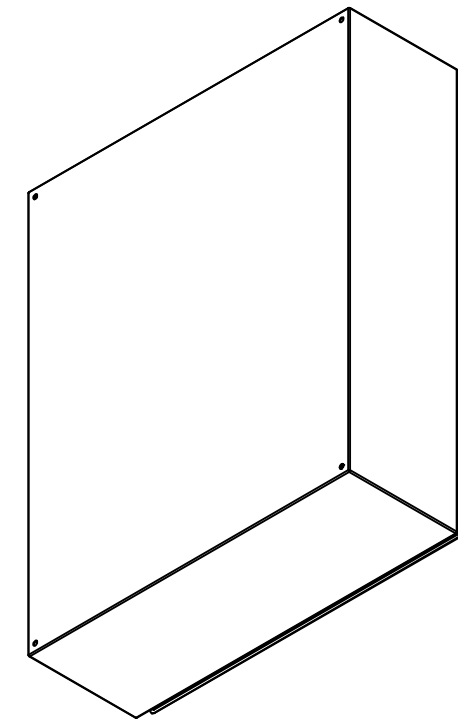


	Description 6412ESW 1000mm x 800mm x 270mm Body	Status (NULL)
	Part Number Numéro Pièce <b>6412ESW081030B</b>	Rev. 5 <b>0</b> / 9

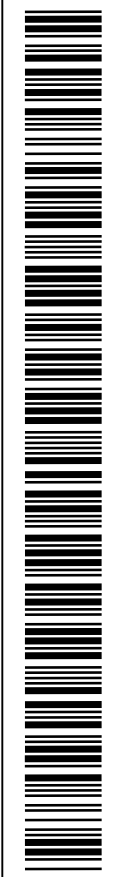
This drawing is confidential and must not be reproduced or used without the consent of EXM

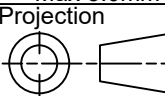
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

No.	Revisions	Date	By/Par



Isometric View

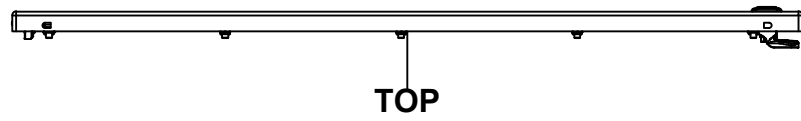


 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement  Max 3.0mm
Customer Client		Projection 
Drawn By Dessiné Par BoxCad: BoxCad		Date 15-Aug-14
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)		
Color Couleur Light Grey RAL7035	Finish Fini Textured	
Description 6412ESW 1000mm x 800mm x 270mm Body		Detail Rev.
Part Number Numéro Pièce <b>6412ESW081030B</b>		Rev. 6 <b>0</b>

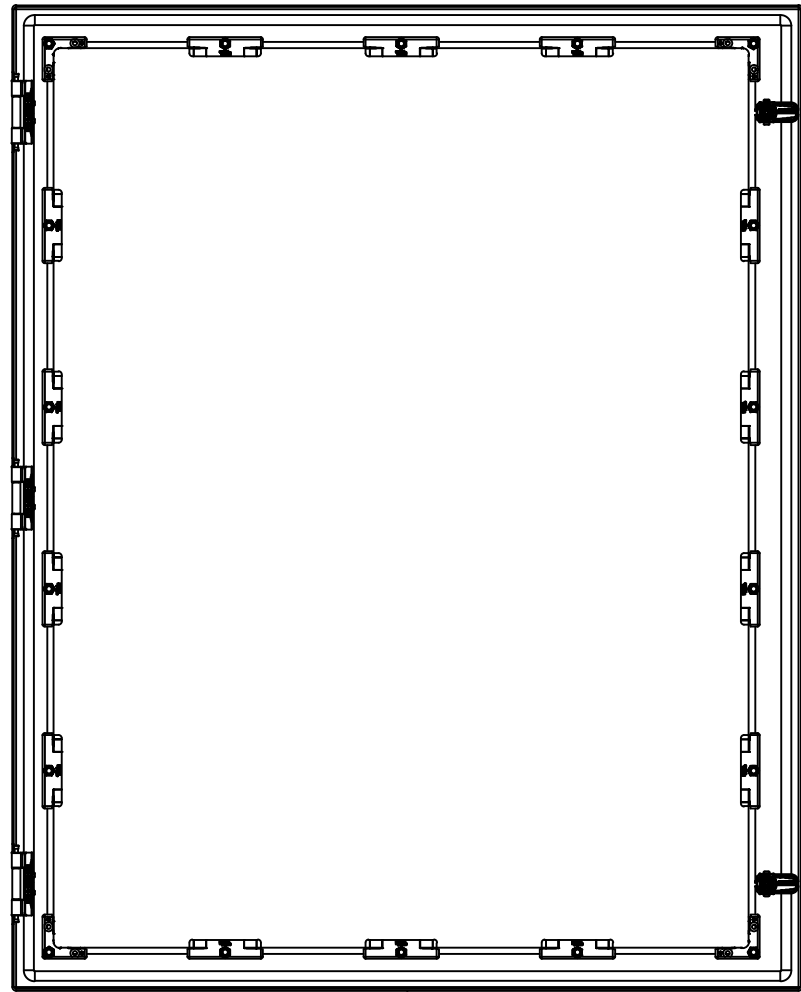
Qty	Part Number	Rev	Description
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
6	STK-Q-16005	0	Stud M8 x 35mm Steel
1	6412ESW081030B-P	0	6412ESW 1000mm x 800mm x 270mm Body Part
Parts List			

This drawing is confidential and must not be reproduced or used without the consent of EXM

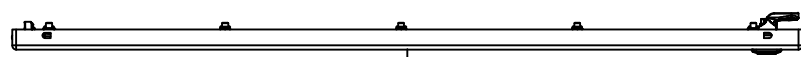
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



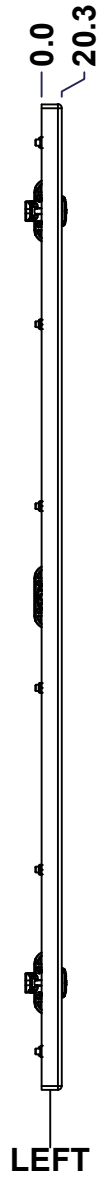
TOP



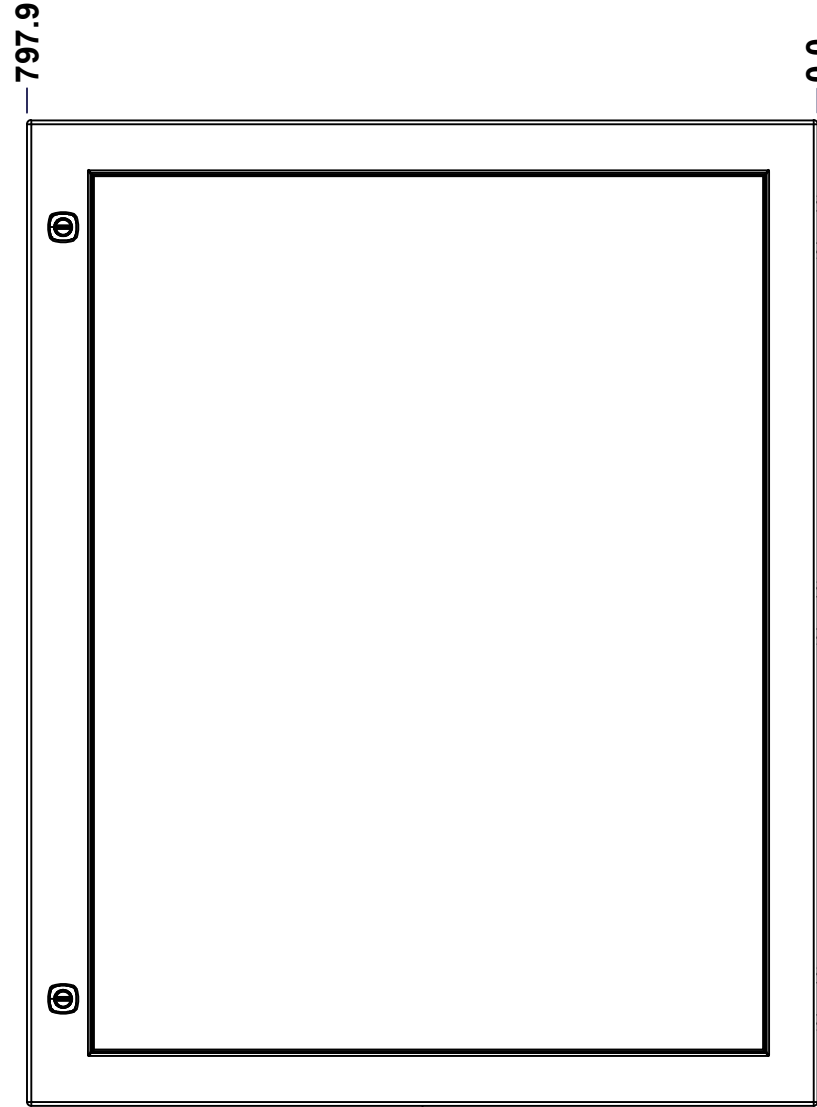
BACK



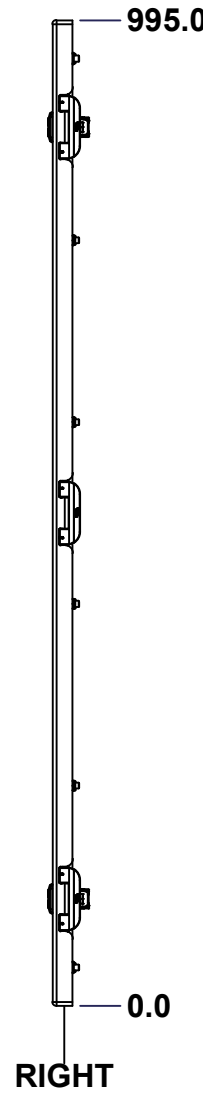
BOTTOM



LEFT

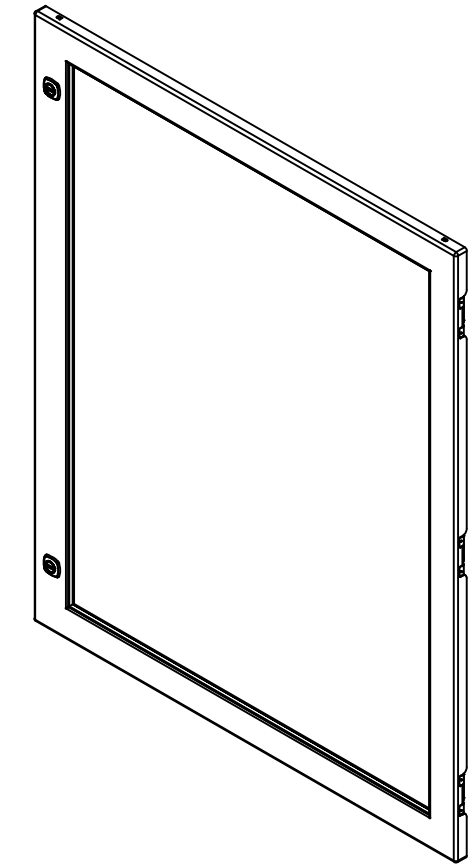


FRONT




RIGHT

No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 15-Aug-14	
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)			
Color Couleur Light Grey RAL7035		Finish Fini Textured	
Description 6412ESW 1000mm x 800mm Cover			Detail Rev.
Part Number Numéro Pièce <b>6412ESW081030C</b>		Rev. <b>0</b>	7 9

SEE BILL OF MATERIAL ON LAST PAGE

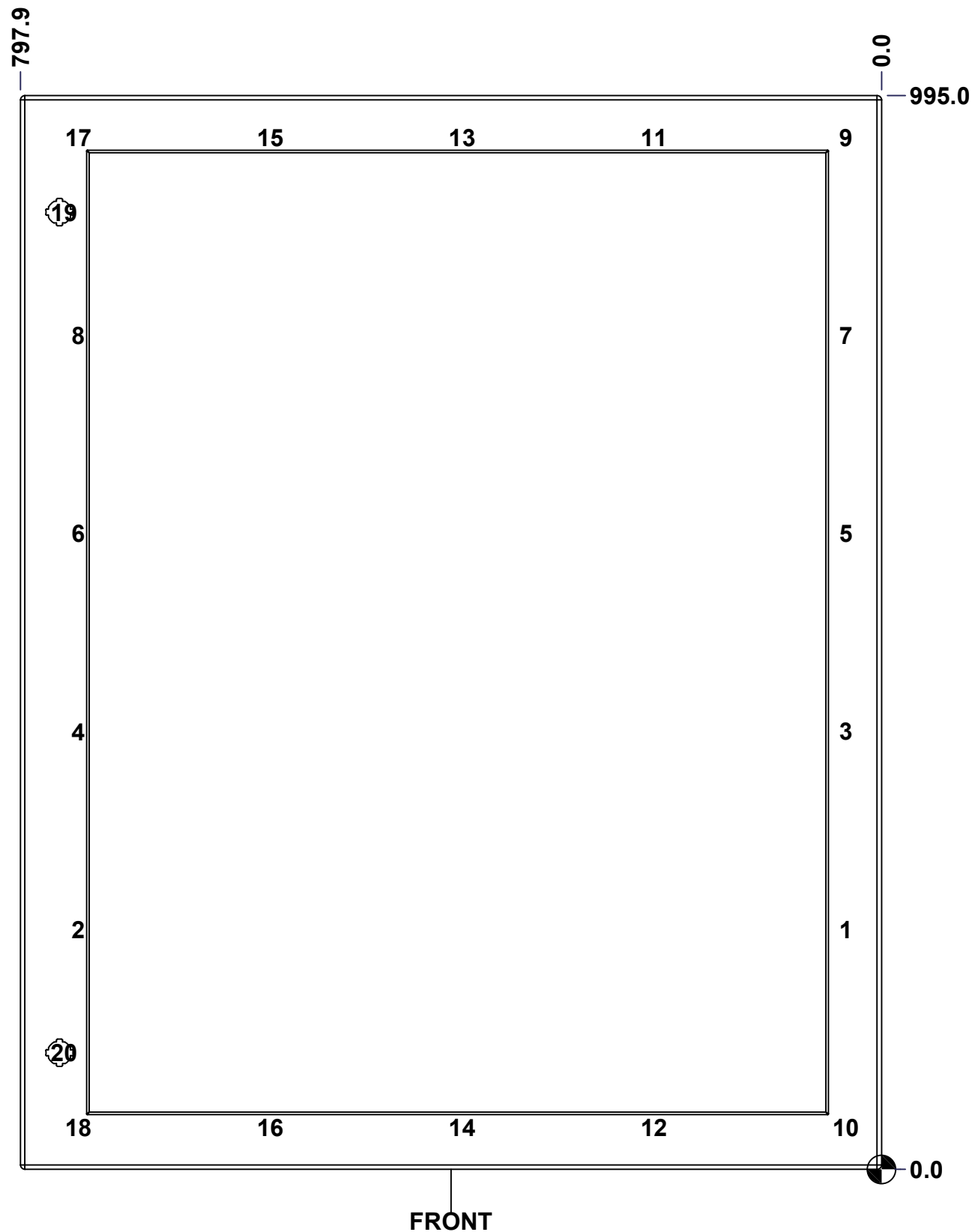
This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	37.3	222.3	STUD M6 x 25mm (Inside)
2	748.4	222.3	STUD M6 x 25mm (Inside)
3	37.3	405.8	STUD M6 x 25mm (Inside)
4	748.4	405.8	STUD M6 x 25mm (Inside)
5	37.3	589.2	STUD M6 x 25mm (Inside)
6	748.4	589.2	STUD M6 x 25mm (Inside)
7	37.3	772.7	STUD M6 x 25mm (Inside)
8	748.4	772.7	STUD M6 x 25mm (Inside)
9	37.3	956.2	STUD M6 x 25mm (Inside)
10	37.3	38.8	STUD M6 x 25mm (Inside)
11	215.1	956.2	STUD M6 x 25mm (Inside)
12	215.1	38.8	STUD M6 x 25mm (Inside)
13	392.8	956.2	STUD M6 x 25mm (Inside)
14	392.8	38.8	STUD M6 x 25mm (Inside)
15	570.6	956.2	STUD M6 x 25mm (Inside)
16	570.6	38.8	STUD M6 x 25mm (Inside)
17	748.4	956.2	STUD M6 x 25mm (Inside)
18	748.4	38.8	STUD M6 x 25mm (Inside)
-----			
19	761.7	887.0	LOCK 880 SCQ4-SL @ 180.0°
20	761.7	108.0	LOCK 880 SCQ4-SL @ 180.0°



FRONT

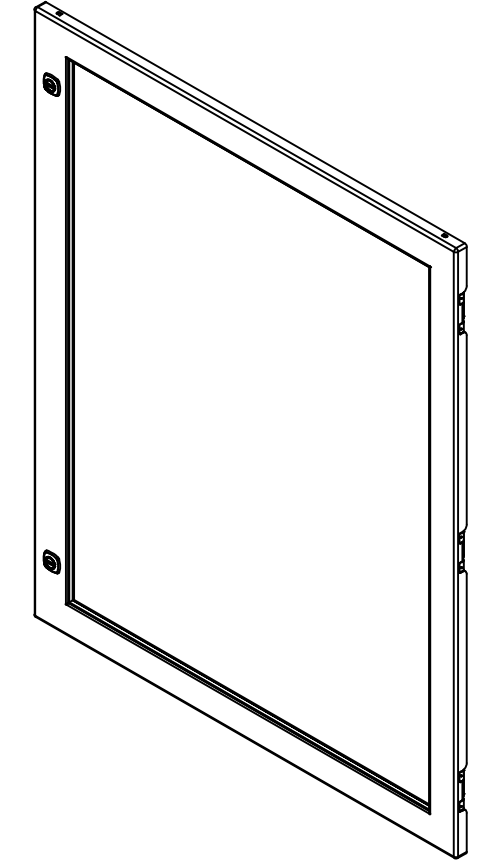
	Description	Status	
	6412ESW 1000mm x 800mm Cover	(NULL)	
	Part Number	Rev.	
	Numéro Pièce	0	8
	<b>6412ESW081030C</b>		9



This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM


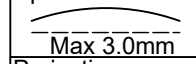
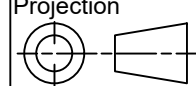
No.	Revisions	Date	By/Par



Isometric View

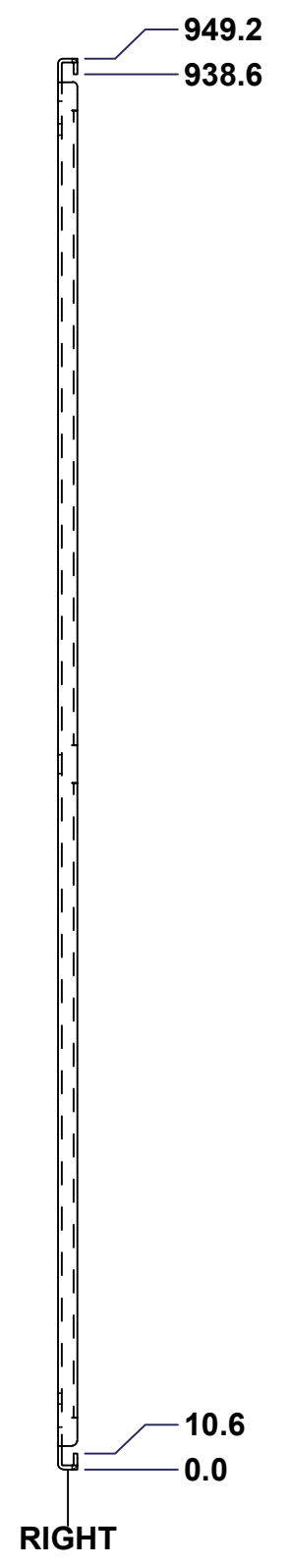
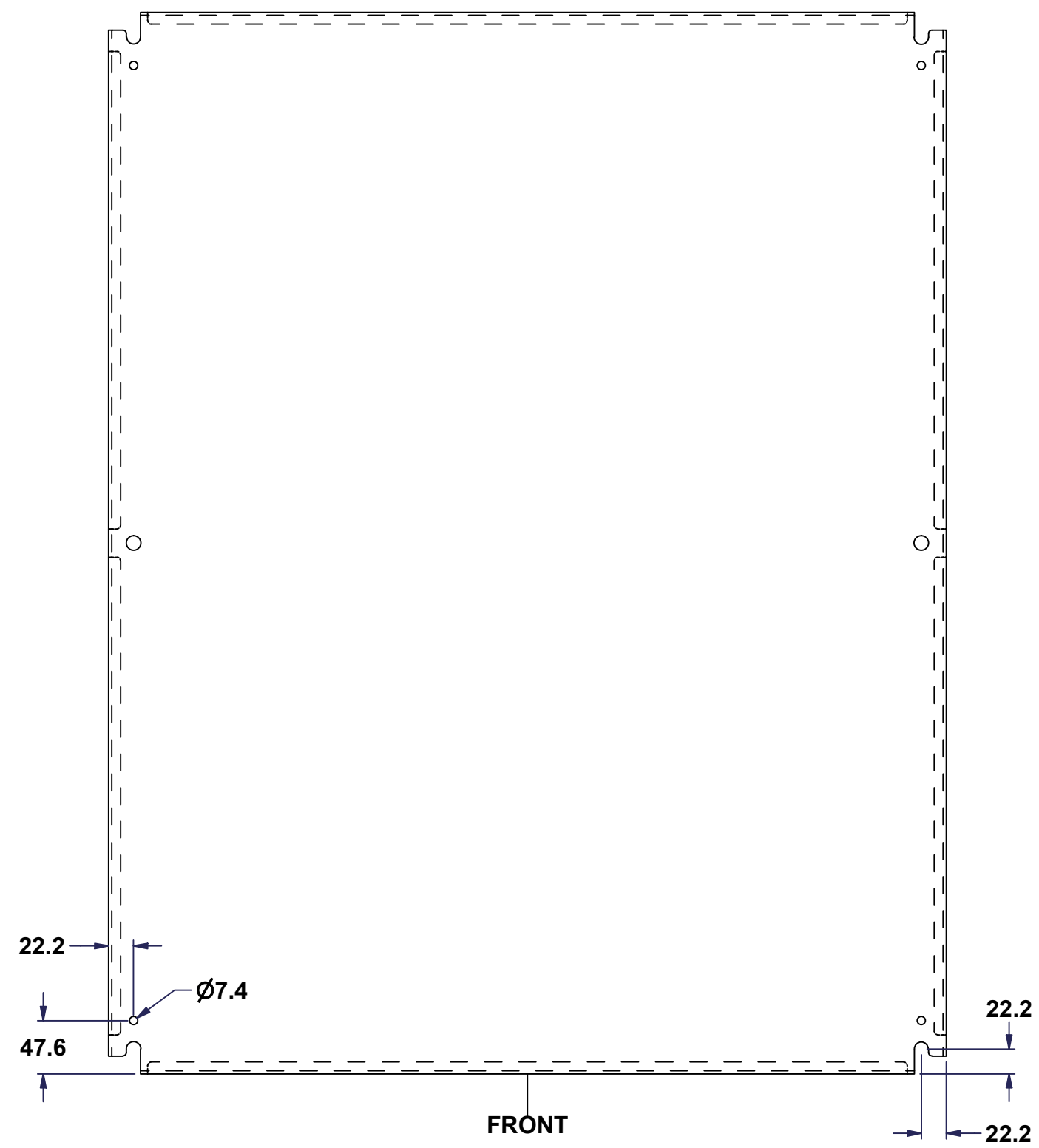
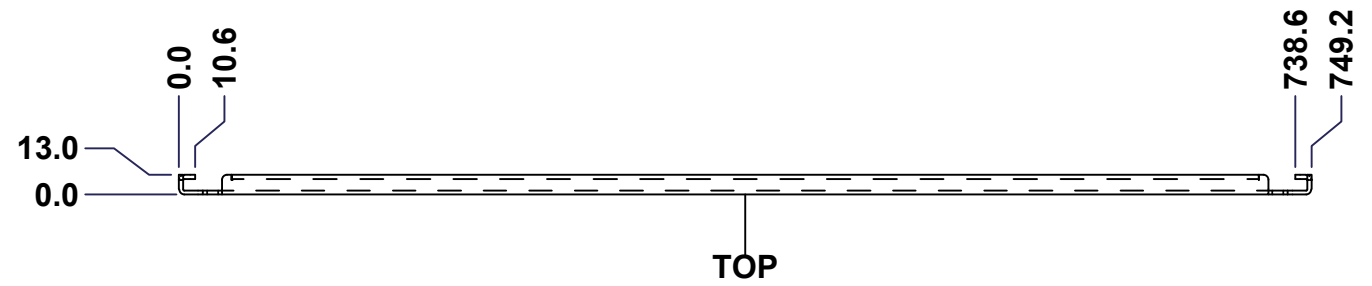


QTY	Part Number	Rev	Description
2	STK-K-12500	19	5412 ES 1/4 Turn Lock
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
1	STK-A-60703	0	5412 ESW Lexan Bracket Kit
18	STK-Q-16012	0	Stud M6 x 25mm Steel
1	STK-G-02710	0	880 HWKG - Windows Kit Gasket
1	6412ESW081030LXG	0	6412ESW 1000mm x 800mm Lexan Gasket Part
1	6412ESW081030LX	0	6412ESW 907.9mm x 701.6mm Lexan Part
1	6412ESW081030G	0	6412ESW 1000mm x 800mm Cover Gasket Part
1	6412ESW081030C-P	0	6412ESW 1000mm x 800mm Cover Part
3	STK-K-09800		5412 ES Hinge with 2 Captive Hinge Pins
14	STK-Q-60701	2.1	880 WK - Lexan 1/4" Fixing Bracket
Parts List			

 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement  Max 3.0mm
Projection 		Date 15-Aug-14
Customer Client	BoxCad: BoxCad	Date
Drawn By Dessiné Par	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	Date
Material Matière	Color Couleur	Finish Fini
Description	Light Grey RAL7035	Textured
6412ESW 1000mm x 800mm Cover		Detail Rev.
Part Number Numéro Pièce	6412ESW081030C	Rev. 9
		0 9

This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



No.	Revisions	Date	By/Par

Isometric View

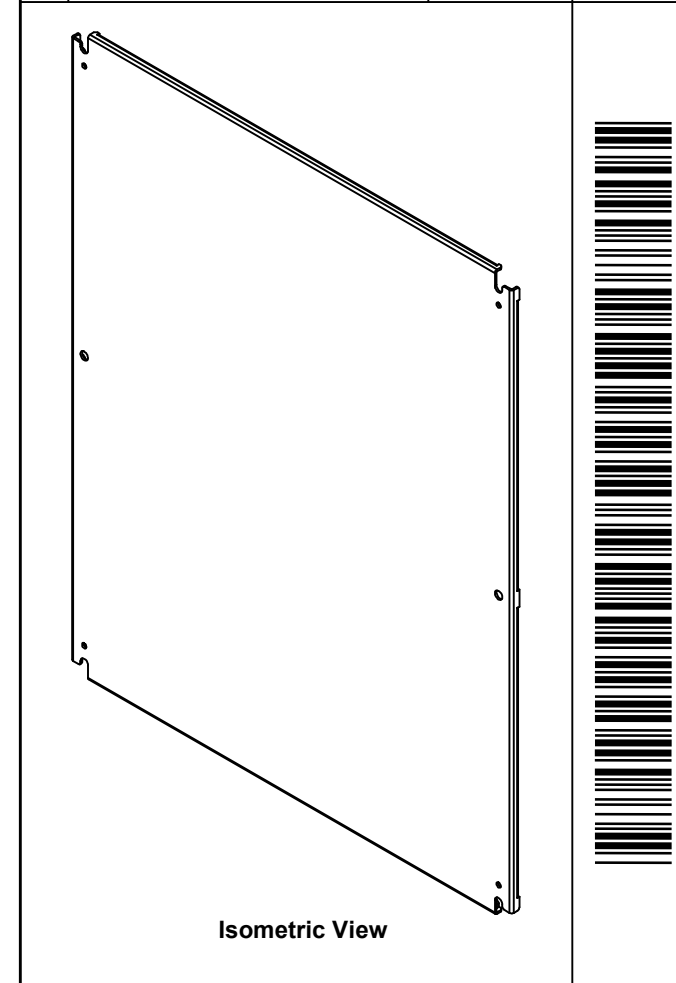
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Projection 		Date 23-Jan-07
Customer Client	Date	
Drawn By / Dessiné Par: BoxCad	Date: 23-Jan-07	
Material / Matière: 12 Ga Galvanized (2.5mm)	Date	
Color / Couleur: Unpainted	Finish / Fini: Unpainted	Date
Description: 886 SP - Inner Panel		Detail Rev.
Part Number / Numéro Pièce: 886 SP0810ES	Rev. 0	1 / 2

SEE BILL OF MATERIAL ON LAST PAGE

This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement
	Max 3.0mm
Projection	

Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 23-Jan-07

Material Matière 12 Ga Galvanized (2.5mm)

Color Couleur Unpainted	Finish Fini Unpainted
-------------------------	-----------------------

Description 886 SP - Inner Panel

Part Number Numéro Pièce	Rev. 2
<b>886 SP0810ES</b>	<b>0</b>

Qty	Part Number	Rev	Description
1	886 SP0810ES-P	0	886 SP - Inner Panel Part
Parts List			