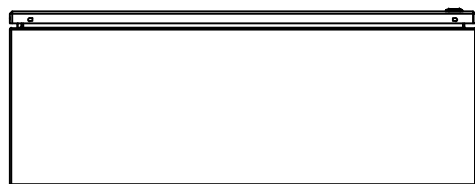
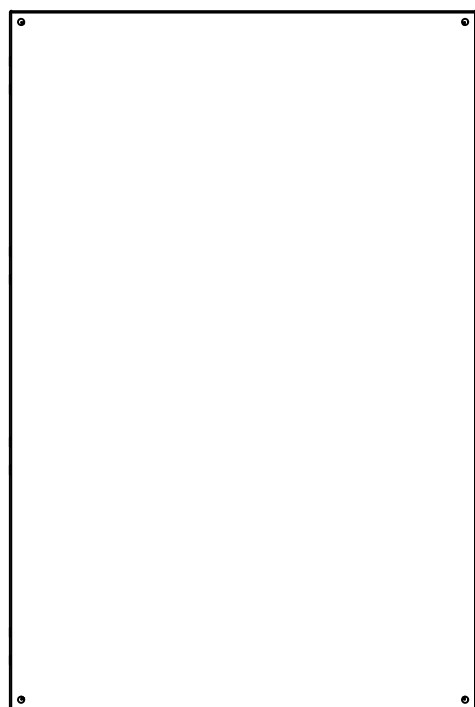


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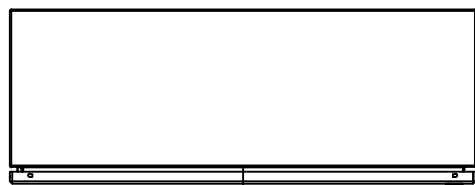
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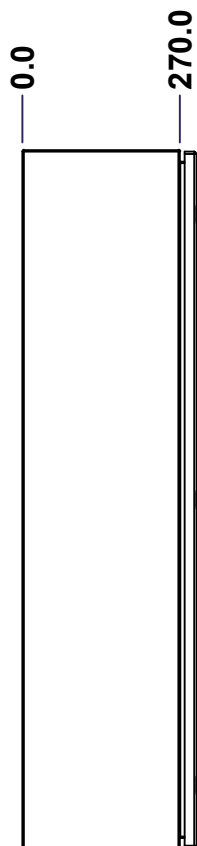
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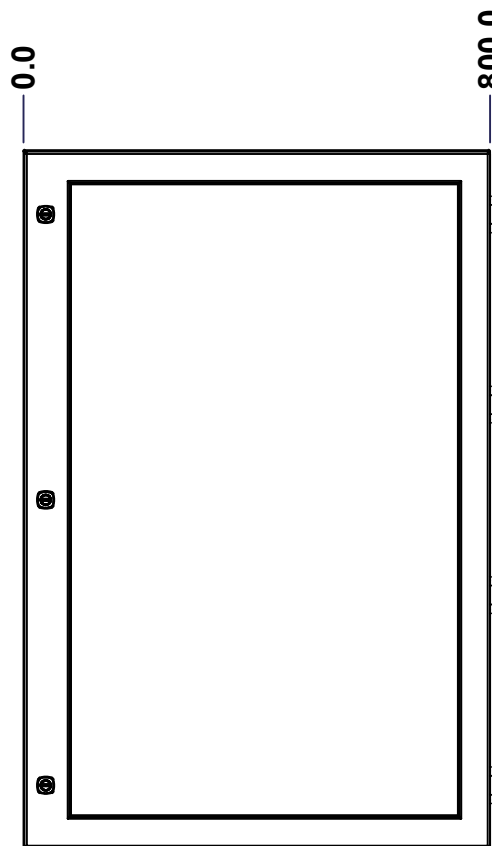
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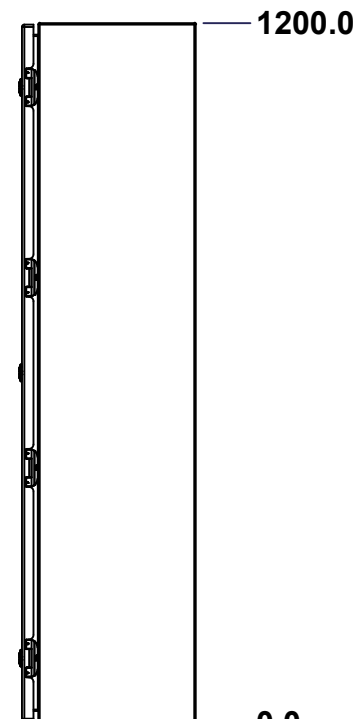
BOTTOM



LEFT

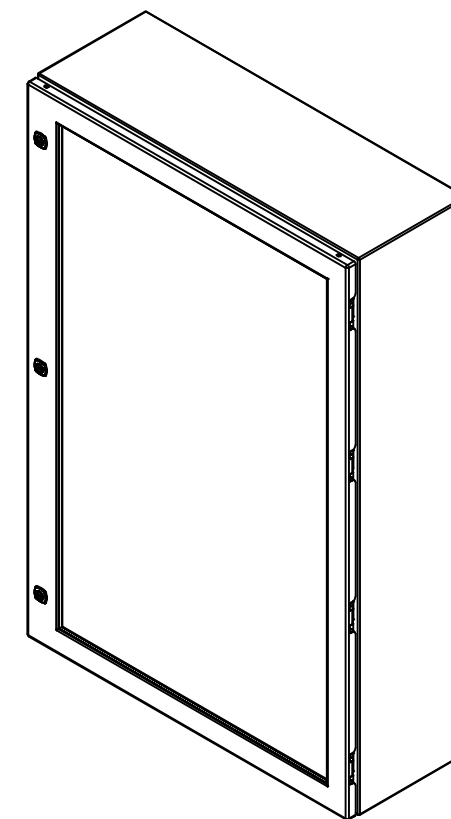


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 15-Aug-14
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur Light Grey RAL7035	Finish Fini Textured
Description 6412ESW 1200mm x 800mm x 270mm Assembly	Detail Rev.
Part Number Numéro Pièce 6412ESW081230	Rev. 0

SEE BILL OF MATERIAL ON LAST PAGE

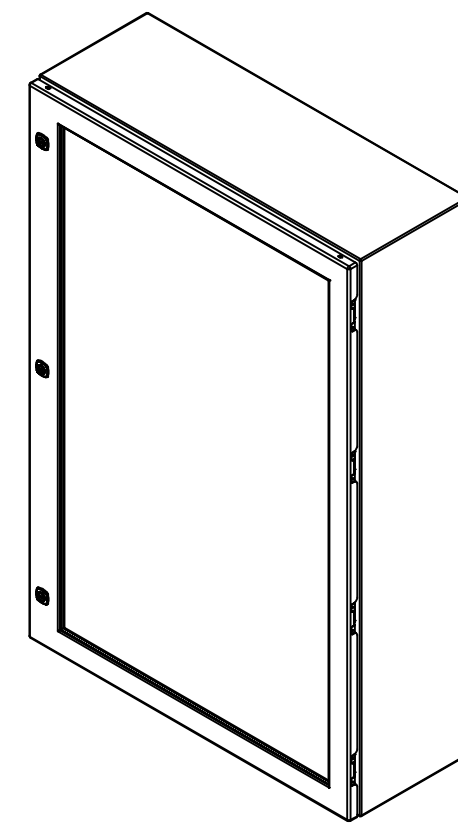
1
9

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4, 12 Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par


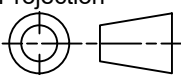


Isometric View



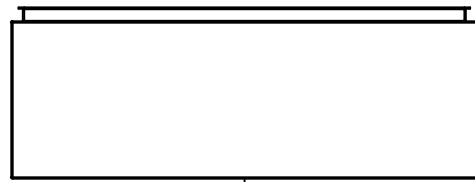
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	886 SP0812ES	0	886 SP - Inner Panel
3	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	STK-K-01800	5	5412 ES Accessory Kit
1	6412ESW081230C	0	6412ESW 1200mm x 800mm Cover
1	6412ESW081230B	0	6412ESW 1200mm x 800mm x 270mm Body
4	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
Qty	Part Number	Rev	Description
Parts List			

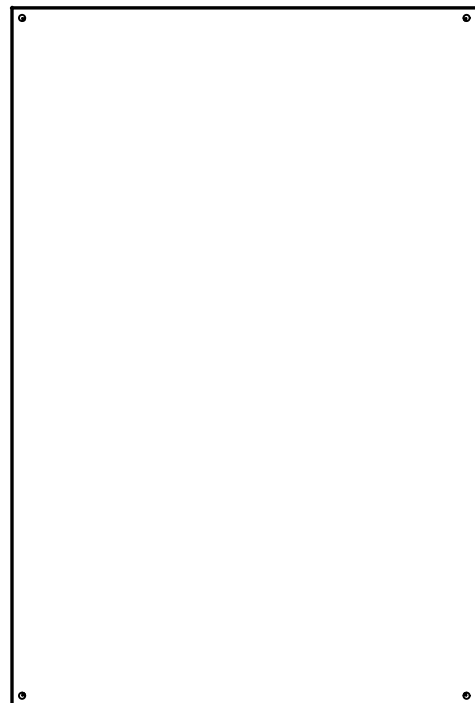
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 15-Aug-14
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur	Light Grey RAL7035	Finish Fini Textured
Description	6412ESW 1200mm x 800mm x 270mm Assembly	Detail Rev.
Part Number Numéro Pièce	6412ESW081230	Rev. 0
		2 / 9

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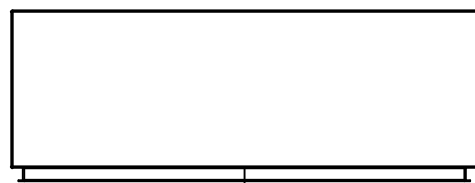
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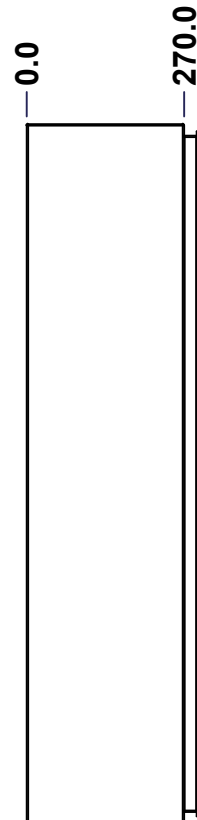
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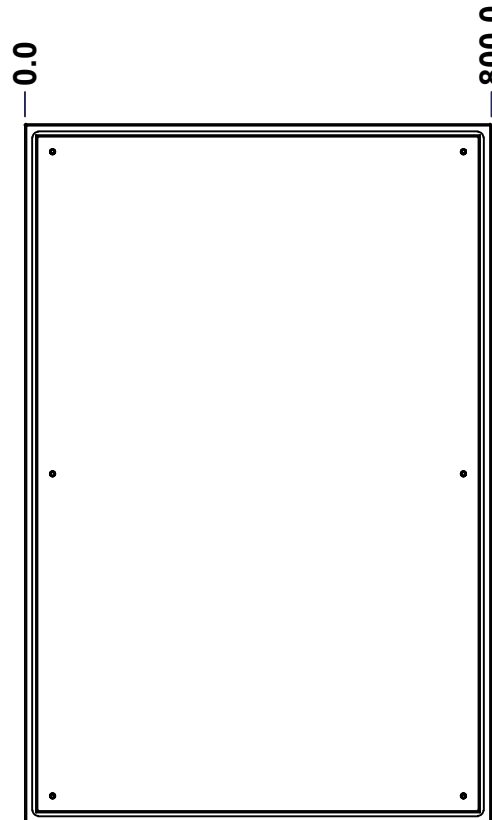
BACK



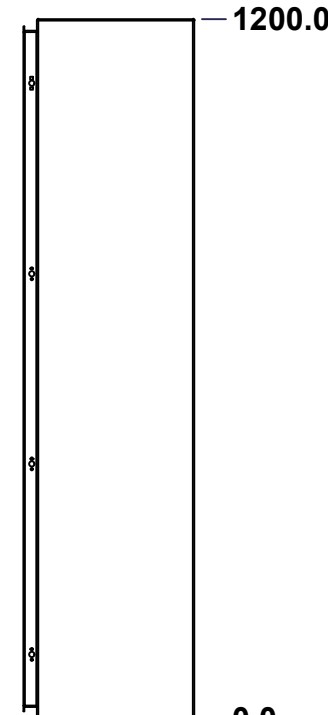
BOTTOM



LEFT

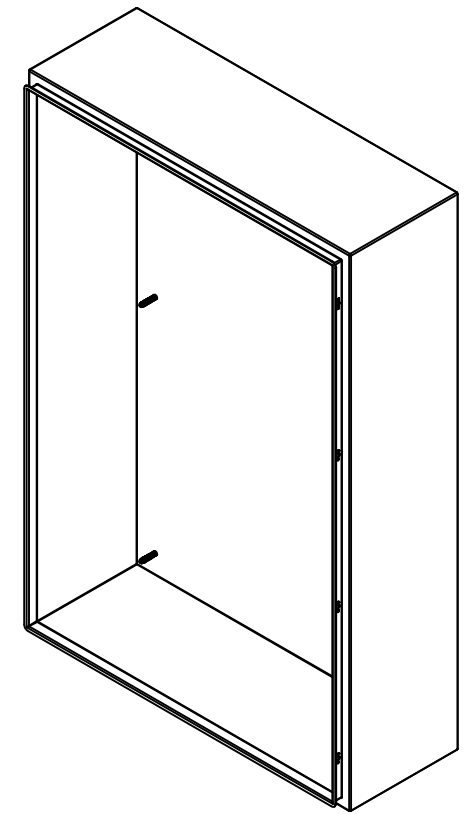


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View

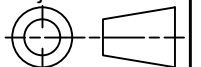


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Flatness
Aplatissement

Max 3.0mm

Projection



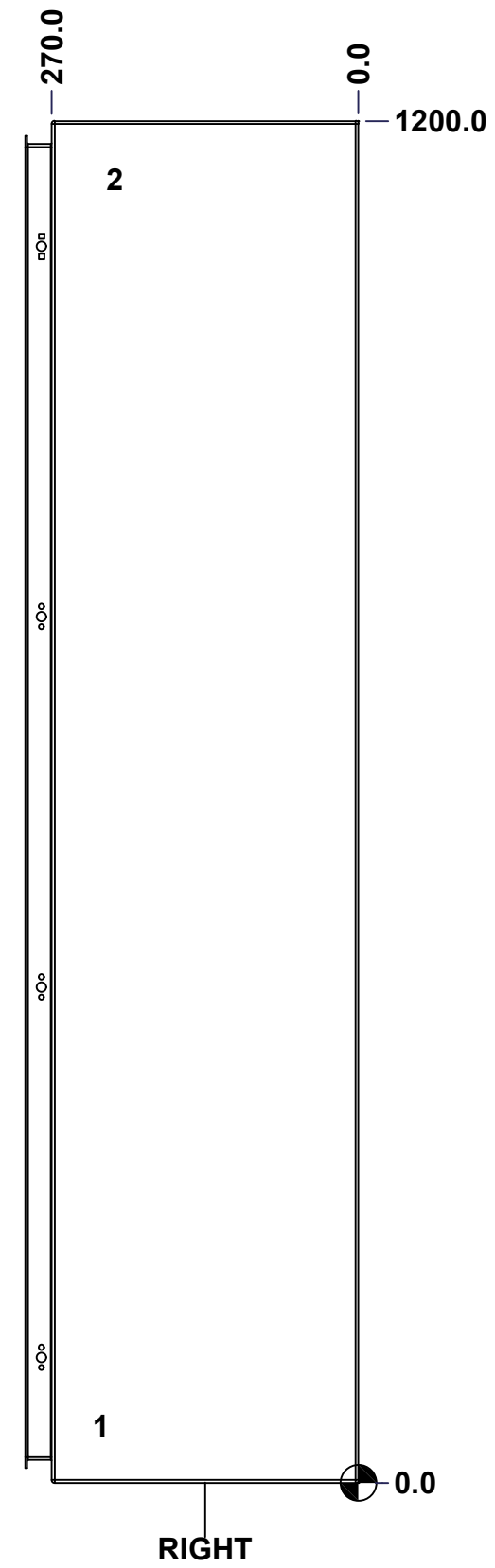
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 15-Aug-14
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur Light Grey RAL7035	Finish Fini Textured
Description 6412ESW 1200mm x 800mm x 270mm Body	Detail Rev.
Part Number Numéro Pièce 6412ESW081230B	Rev. 3 0

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	231.9	50.8	GND STUD M6 x 16mm (Inside)
2	219.2	1149.2	LABEL_EXM (Inside)



	Description 6412ESW 1200mm x 800mm x 270mm Body		Status (NULL)
	Part Number Numéro Pièce 6412ESW081230B		Rev. 4 0 / 9

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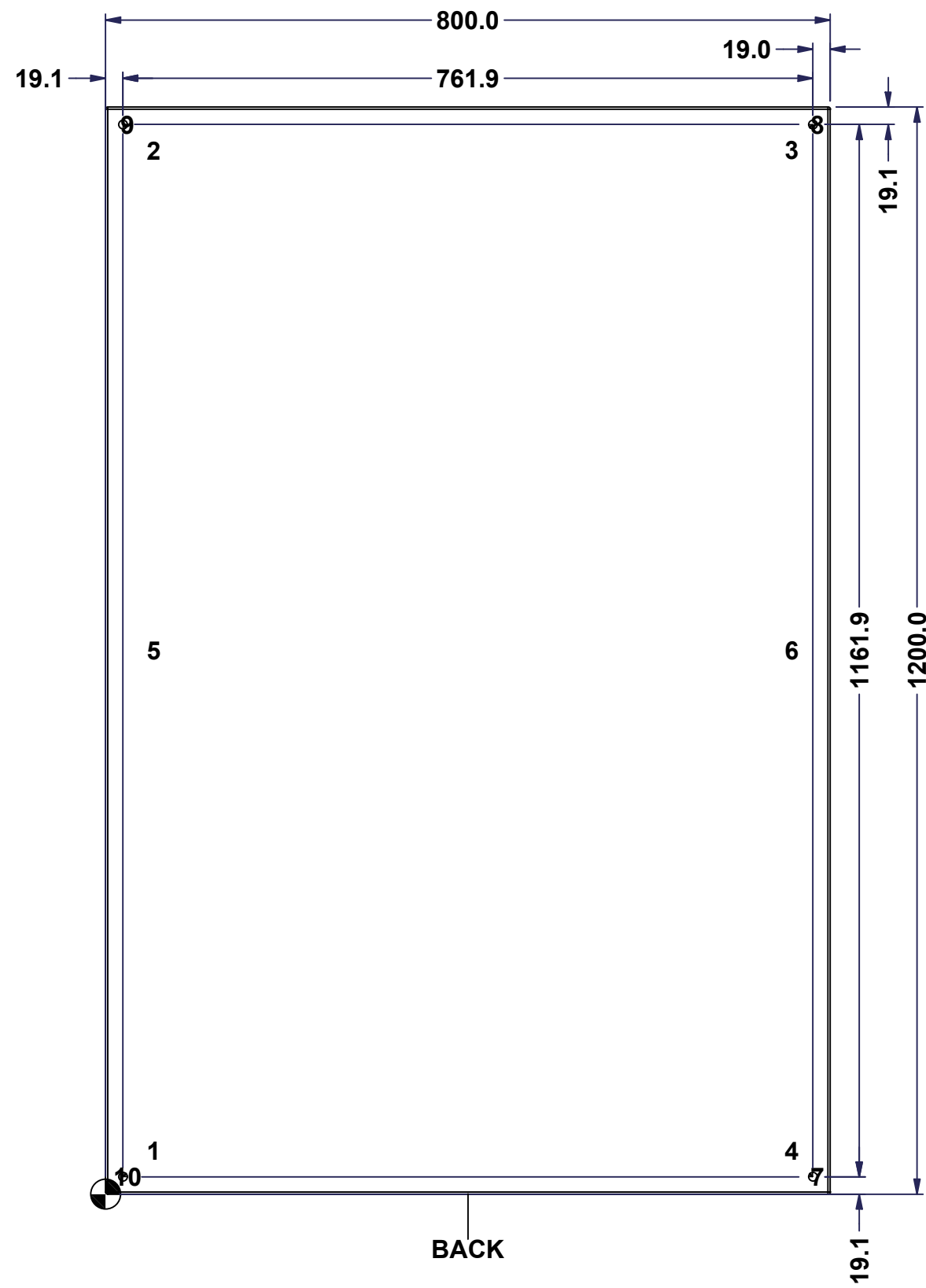
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	47.6	47.6	IP STUD M8 x 35mm (Inside)
2	47.6	1152.4	IP STUD M8 x 35mm (Inside)
3	752.4	1152.4	IP STUD M8 x 35mm (Inside)
4	752.4	47.6	IP STUD M8 x 35mm (Inside)
5	47.6	600.0	IP STUD M8 x 35mm (Inside)
6	752.4	600.0	IP STUD M8 x 35mm (Inside)

7	781.0	19.1	RND Ø9.9
8	781.0	1181.0	RND Ø9.9
9	19.1	1181.0	RND Ø9.9
10	19.1	19.1	RND Ø9.9



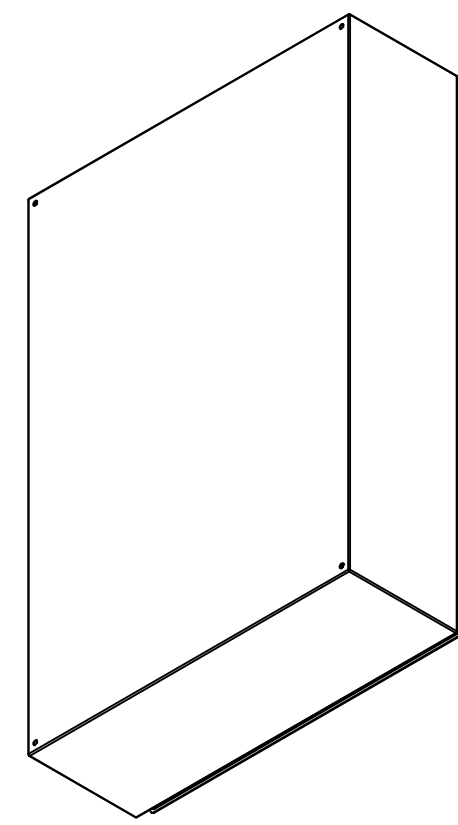
BACK

	Description 6412ESW 1200mm x 800mm x 270mm Body	Status (NULL)
	Part Number Numéro Pièce 6412ESW081230B	Rev. 5 0 / 9

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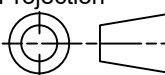
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No.	Revisions	Date	By/Par



Isometric View

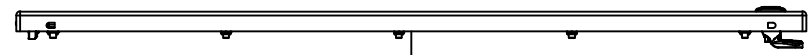


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Customer Client		Projection 
Drawn By Dessiné Par BoxCad: BoxCad		Date 15-Aug-14
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)		
Color Couleur Light Grey RAL7035	Finish Fini Textured	
Description 6412ESW 1200mm x 800mm x 270mm Body		Detail Rev.
Part Number Numéro Pièce 6412ESW081230B		Rev. 6 0

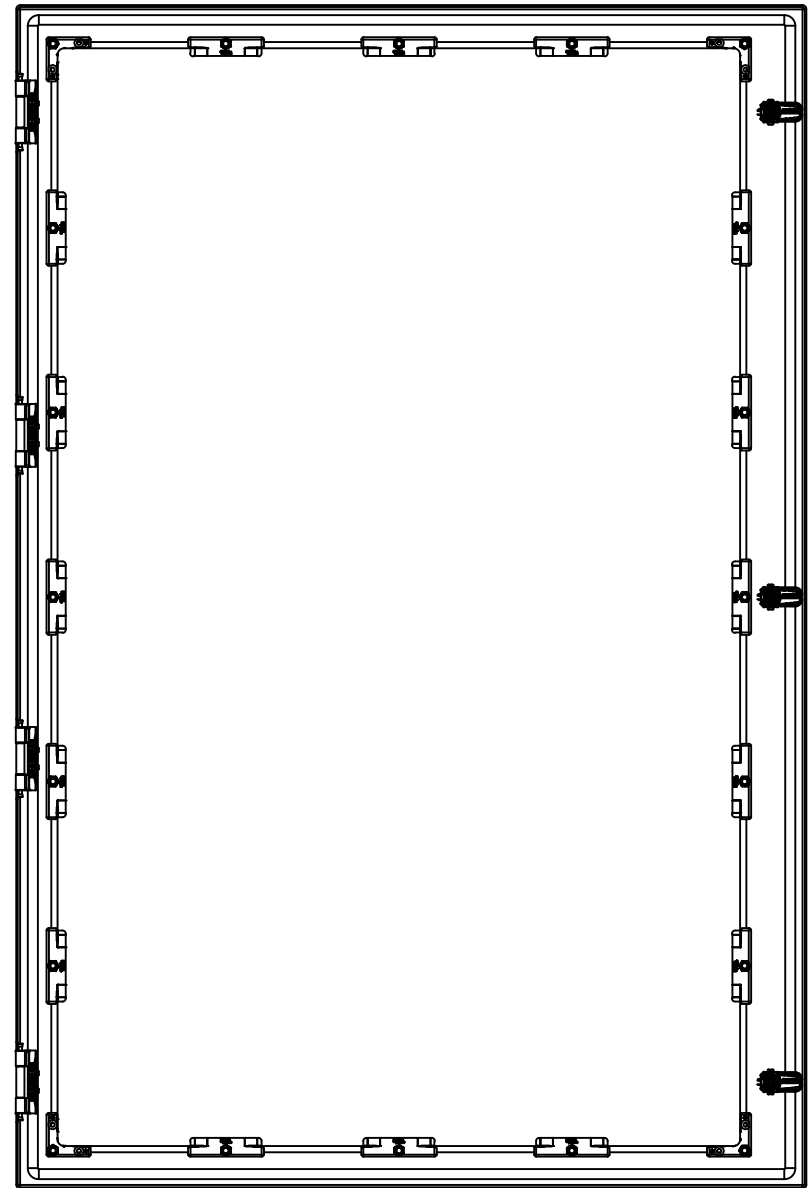
Qty	Part Number	Rev	Description
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
6	STK-Q-16005	0	Stud M8 x 35mm Steel
1	6412ESW081230B-P	0	6412ESW 1200mm x 800mm x 270mm Body Part
Parts List			

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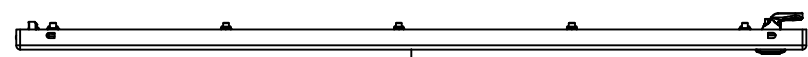
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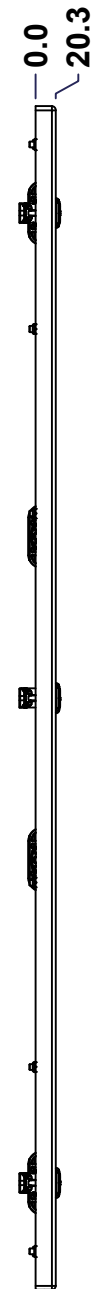
TOP



BACK

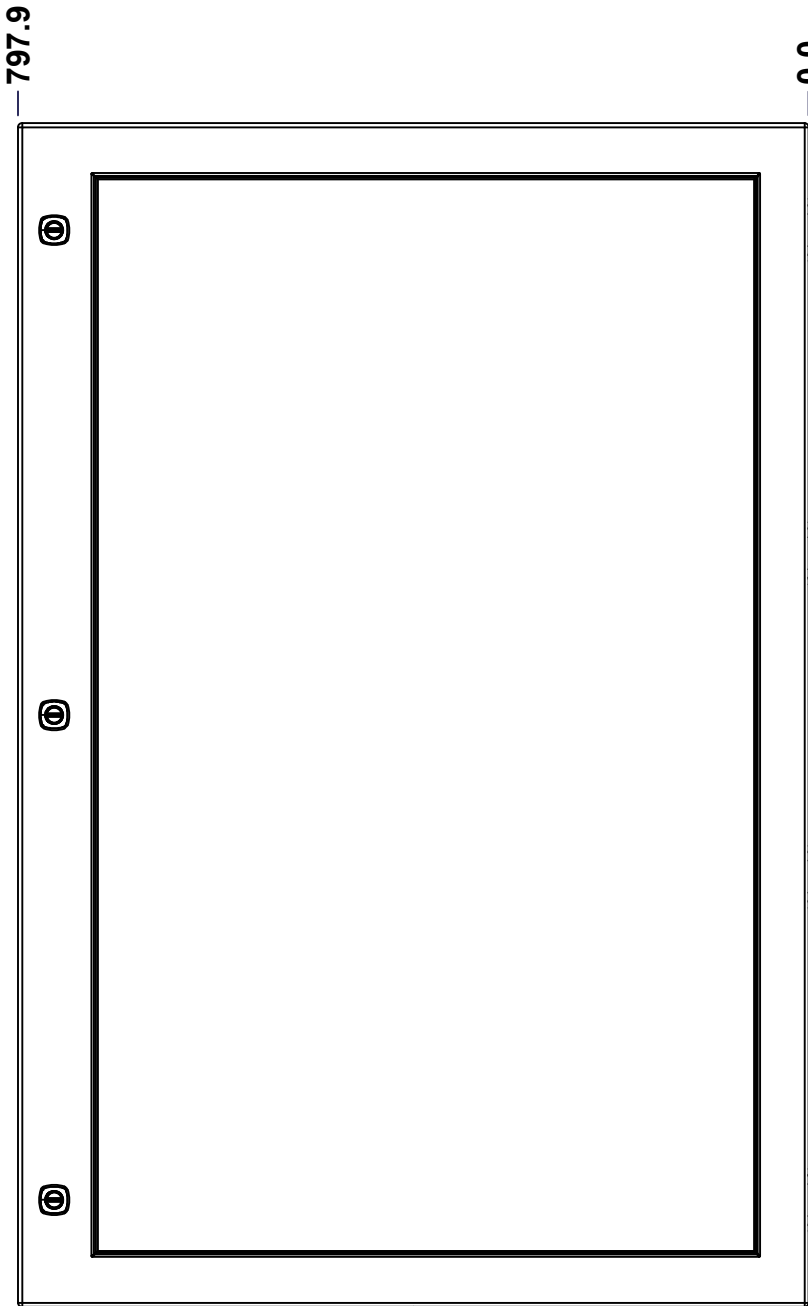


BOTTOM



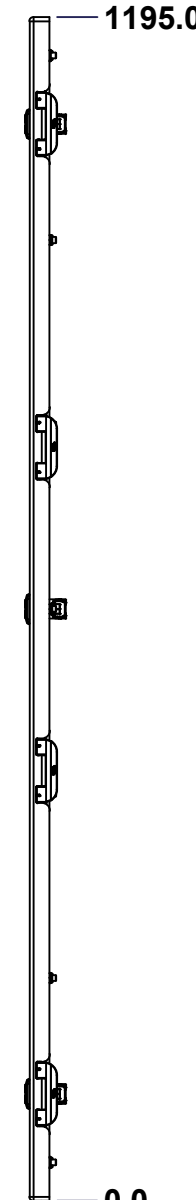
LEFT

0.0
20.3



FRONT

797.9
0.0

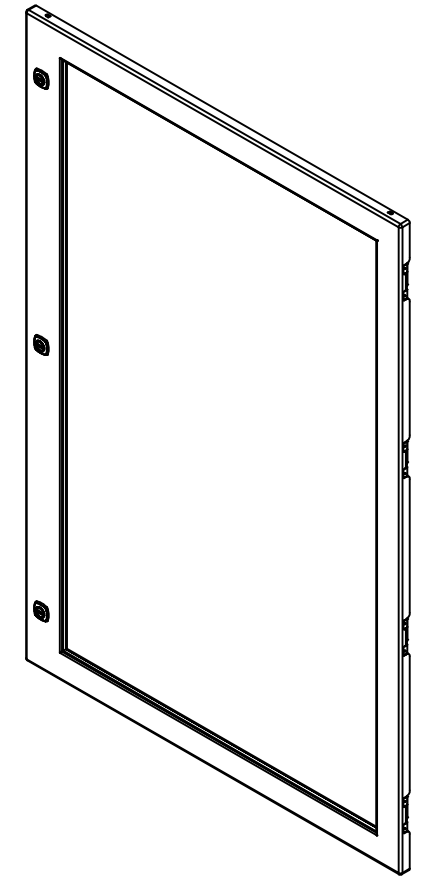


RIGHT

1195.0

0.0

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Isometric View



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Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 15-Aug-14
Material Matière 14 Ga Cold Rolled A1008 CS Type B (1.7mm)	
Color Couleur Light Grey RAL7035	Finish Fini Textured
Description 6412ESW 1200mm x 800mm Cover	Detail Rev.
Part Number Numéro Pièce 6412ESW081230C	Rev. 7 0

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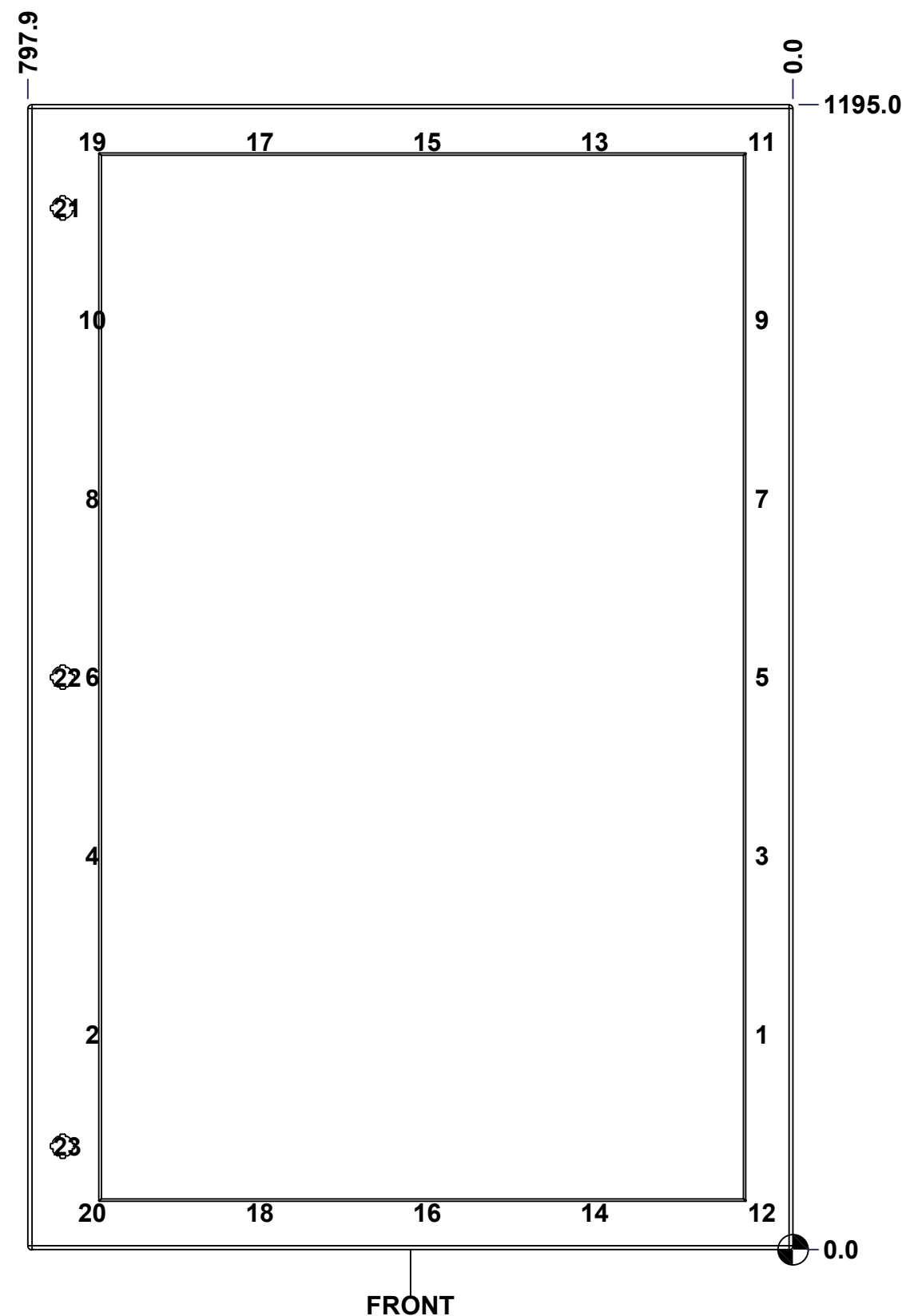
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	37.3	225.0	STUD M6 x 25mm (Inside)
2	735.7	225.0	STUD M6 x 25mm (Inside)
3	37.3	411.3	STUD M6 x 25mm (Inside)
4	735.7	411.3	STUD M6 x 25mm (Inside)
5	37.3	597.5	STUD M6 x 25mm (Inside)
6	735.7	597.5	STUD M6 x 25mm (Inside)
7	37.3	783.7	STUD M6 x 25mm (Inside)
8	735.7	783.7	STUD M6 x 25mm (Inside)
9	37.3	970.0	STUD M6 x 25mm (Inside)
10	735.7	970.0	STUD M6 x 25mm (Inside)
11	37.3	1156.2	STUD M6 x 25mm (Inside)
12	37.3	38.8	STUD M6 x 25mm (Inside)
13	211.9	1156.2	STUD M6 x 25mm (Inside)
14	211.9	38.8	STUD M6 x 25mm (Inside)
15	386.5	1156.2	STUD M6 x 25mm (Inside)
16	386.5	38.8	STUD M6 x 25mm (Inside)
17	561.1	1156.2	STUD M6 x 25mm (Inside)
18	561.1	38.8	STUD M6 x 25mm (Inside)
19	735.7	1156.2	STUD M6 x 25mm (Inside)
20	735.7	38.8	STUD M6 x 25mm (Inside)

21	761.7	1087.0	LOCK 880 SCQ4-SL @ 180.0°
22	761.7	597.5	LOCK 880 SCQ4-SL @ 180.0°
23	761.7	108.0	LOCK 880 SCQ4-SL @ 180.0°



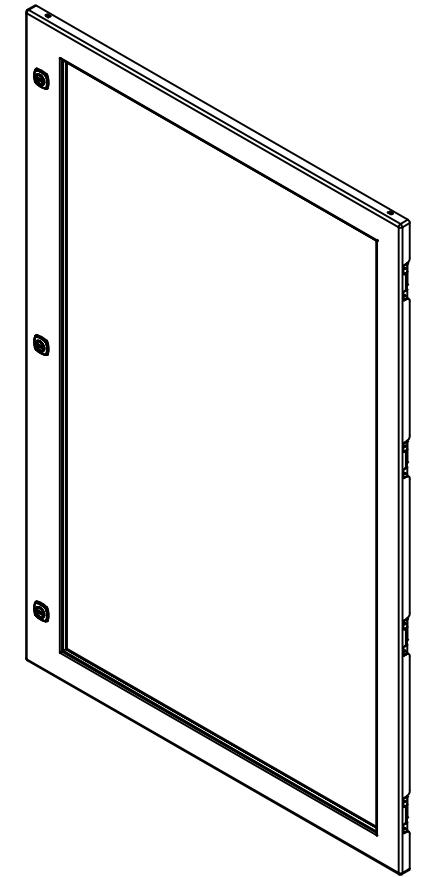
FRONT

	Description	Status
	6412ESW 1200mm x 800mm Cover	(NULL)
	Part Number	Rev.
	Numéro Pièce 6412ESW081230C	0
		8
		9

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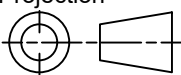
No.	Revisions	Date	By/Par



Isometric View

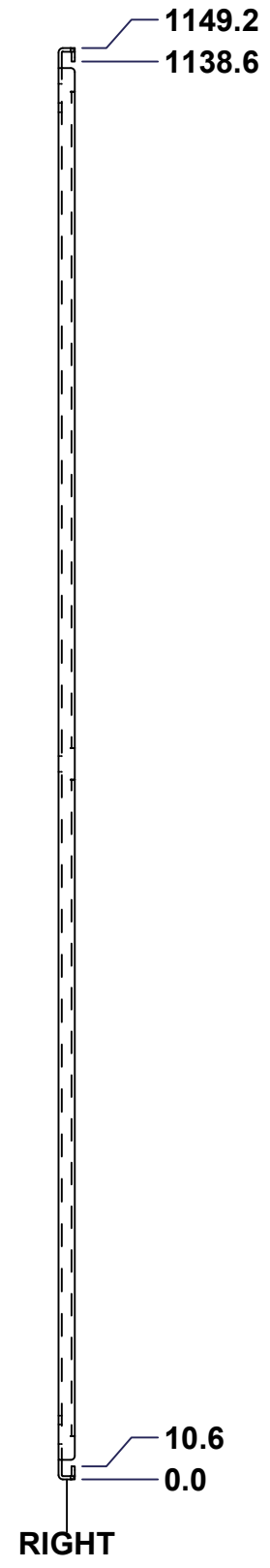
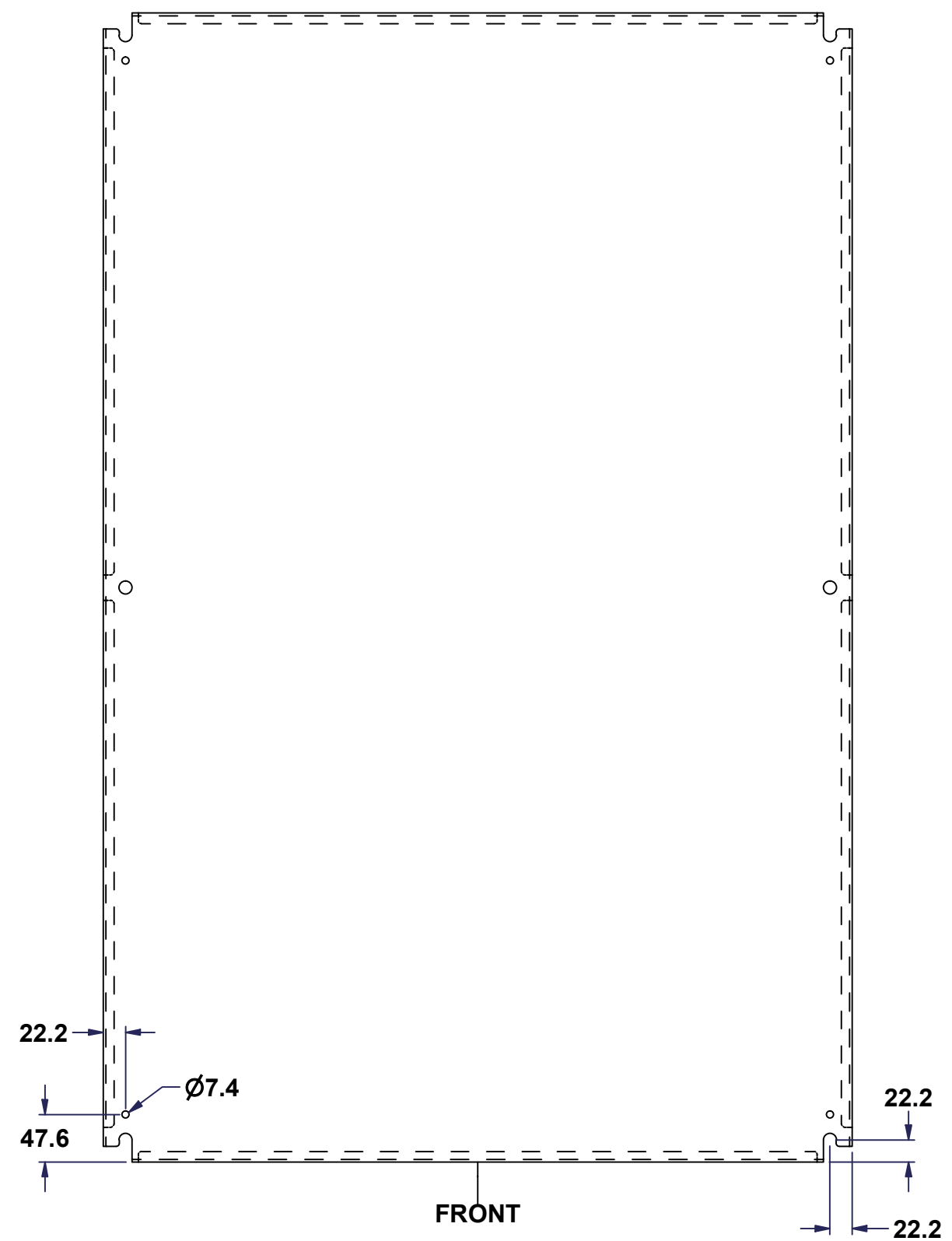
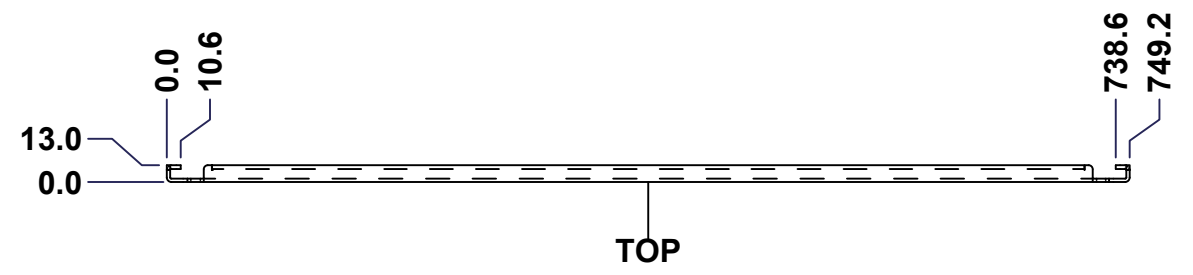


QTY	Part Number	Rev	Description
3	STK-K-12500	19	5412 ES 1/4 Turn Lock
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
1	STK-A-60703	0	5412 ESW Lexan Bracket Kit
20	STK-Q-16012	0	Stud M6 x 25mm Steel
1	STK-G-02710	0	880 HWKG - Windows Kit Gasket
1	6412ESW081230LXG	0	6412ESW 1200mm x 800mm Lexan Gasket Part
1	6412ESW081230LX	0	6412ESW 1107.9mm x 701.6mm Lexan Part
1	6412ESW081230G	0	6412ESW 1200mm x 800mm Cover Gasket Part
1	6412ESW081230C-P	0	6412ESW 1200mm x 800mm Cover Part
4	STK-K-09800		5412 ES Hinge with 2 Captive Hinge Pins
16	STK-Q-60701	2.1	880 WK - Lexan 1/4" Fixing Bracket
Parts List			

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	Projection 
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 15-Aug-14
Material Matière	14 Ga Cold Rolled A1008 CS Type B (1.7mm)
Color Couleur	Light Grey RAL7035
Finish Fini	Textured
Description	Detail Rev.
6412ESW 1200mm x 800mm Cover	
Part Number Numéro Pièce	Rev.
6412ESW081230C	0
	9
	9

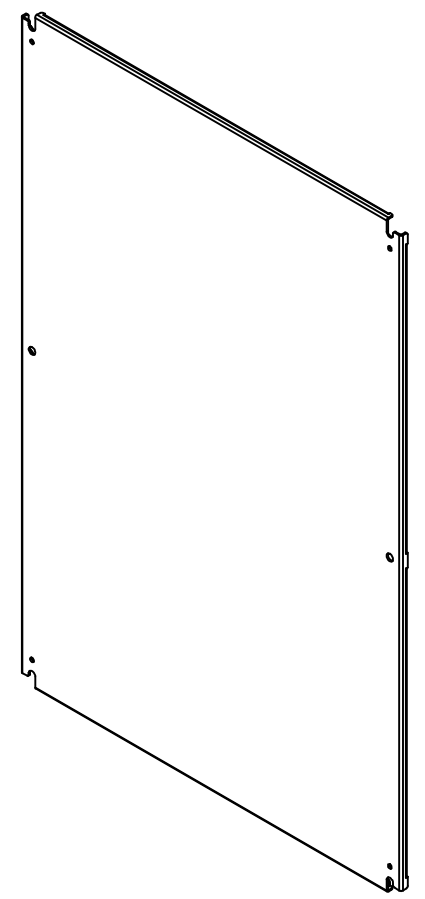
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No.	Revisions	Date	By/Par

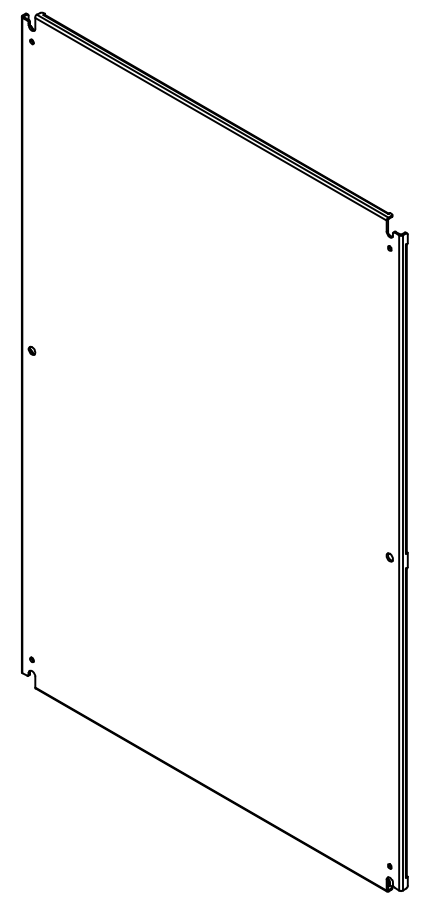


Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad	Date 23-Jan-07
Material Matière	12 Ga Galvanized (2.5mm)	
Color Couleur	Unpainted	Finish Fini Unpainted
Description	Detail Rev.	
886 SP - Inner Panel		
Part Number Numéro Pièce	Rev.	1
886 SP0812ES	0	2

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Isometric View



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Customer Client		Date
Drawn By / Dessiné Par: BoxCad		Date: 23-Jan-07
Material / Matière: 12 Ga Galvanized (2.5mm)		
Color / Couleur: Unpainted	Finish / Fini: Unpainted	
Description: 886 SP - Inner Panel		Detail Rev.
Part Number / Numéro Pièce: 886 SP0812ES		Rev. 0 / 2

Qty	Part Number	Rev	Description
1	886 SP0812ES-P	0	886 SP - Inner Panel Part
Parts List			