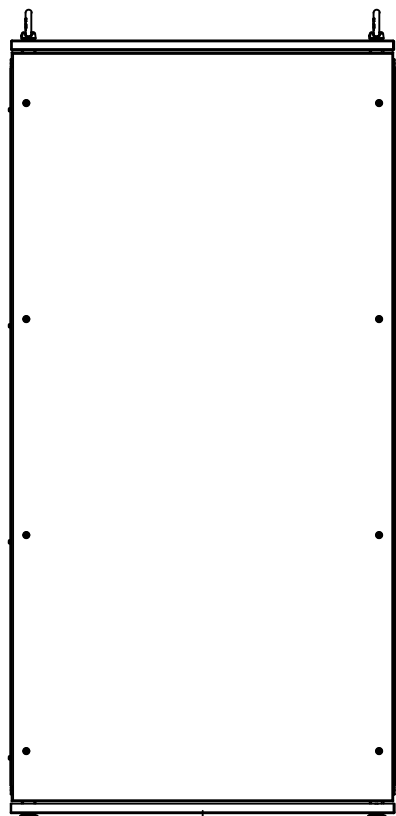


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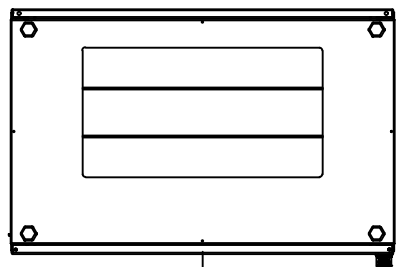
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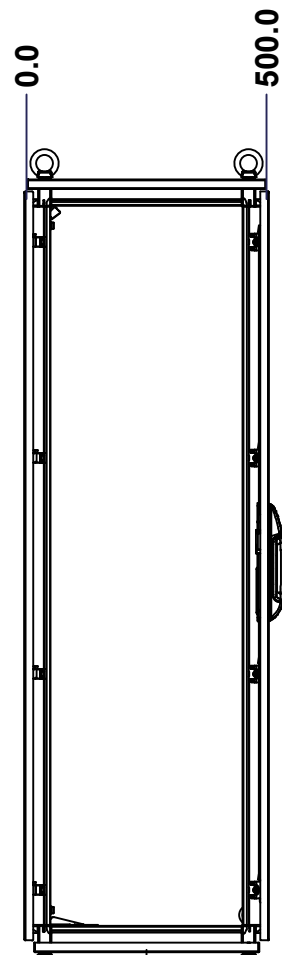
TOP



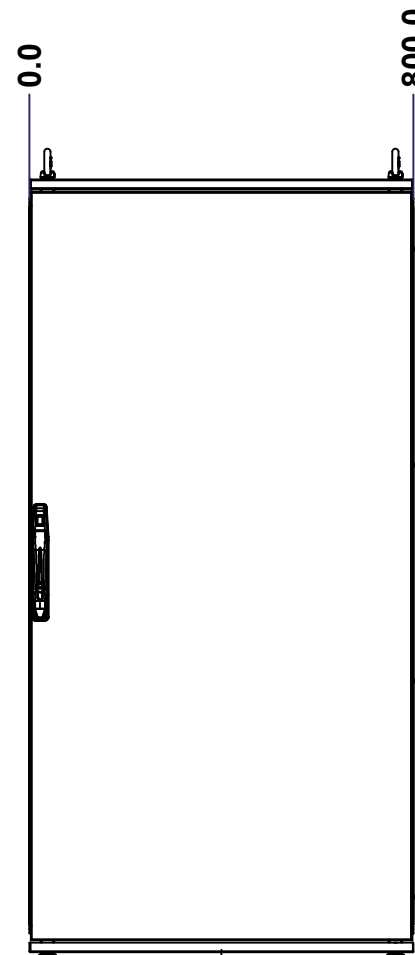
BACK



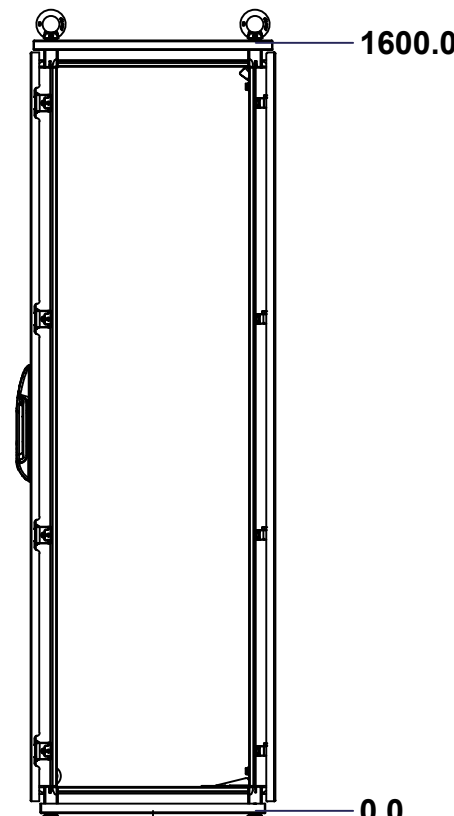
BOTTOM



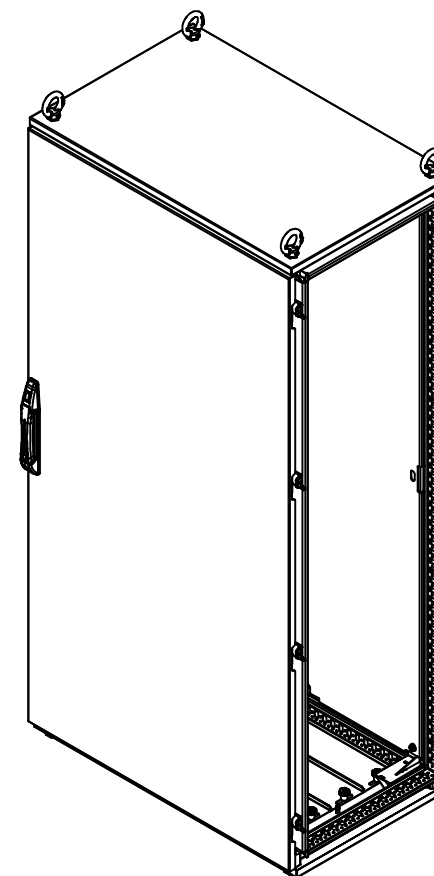
LEFT



FRONT




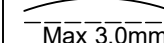
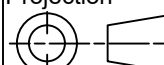
RIGHT



Isometric View



No.	Revisions	Date	By/Par

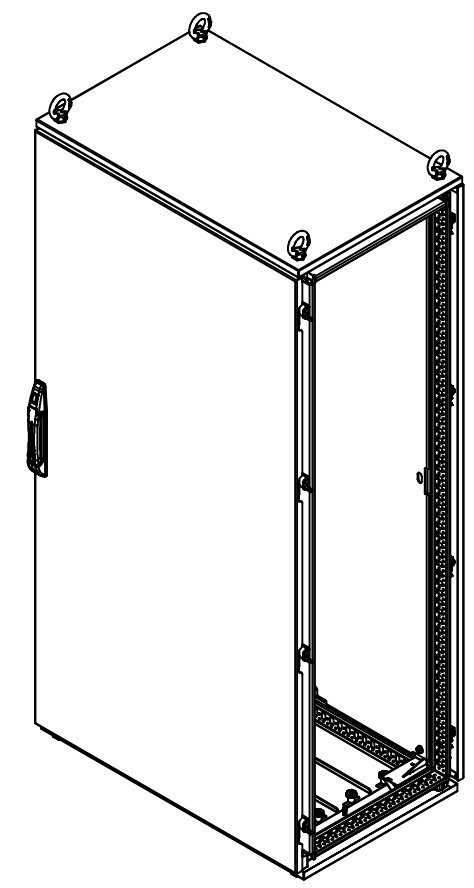
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 
Customer Client		Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 04-Feb-15
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description	Detail Rev.	
6500MX 1600mm x 800mm x 500mm Assembly		
Part Number Numéro Pièce	Rev.	1
6500MXK160805	0	18

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No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement
Max 3.0mm
Projection

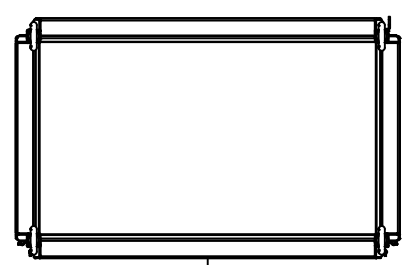
Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 04-Feb-15
Material / Matière	See Part List

Qty	Part Number	Rev	Description
1	6500MXK160805BIP	0	6500 MXM 1600mm x 800mm Back Inner Panel
1	6500MXK160805F	0	6500 MXD 1600mm x 800mm Front
1	6500MXK160805B	0	6500 MXR 1600mm x 800mm Back
1	6500MXK160805BT	0	6500 MXB 800mm x 500mm Bottom
1	6500MXK160805T	0	6500 MXT 800mm x 500mm Top
1	6500MXK160805FR	0	6500 MX 1600mm x 800mm x 500mm Frame
Parts List			

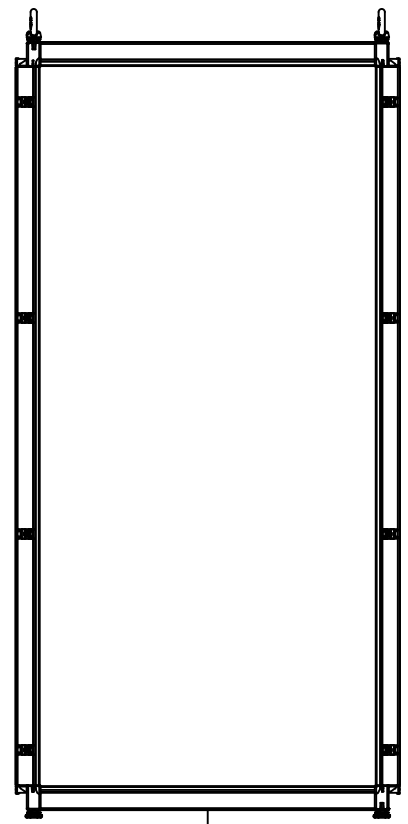
Color / Couleur	See Part List	Finish / Fini	See Part List
Description	6500MX 1600mm x 800mm x 500mm Assembly		Detail Rev.
Part Number / Numéro Pièce	6500MXK160805		Rev. 2 / 18

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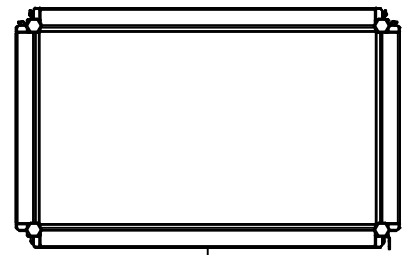
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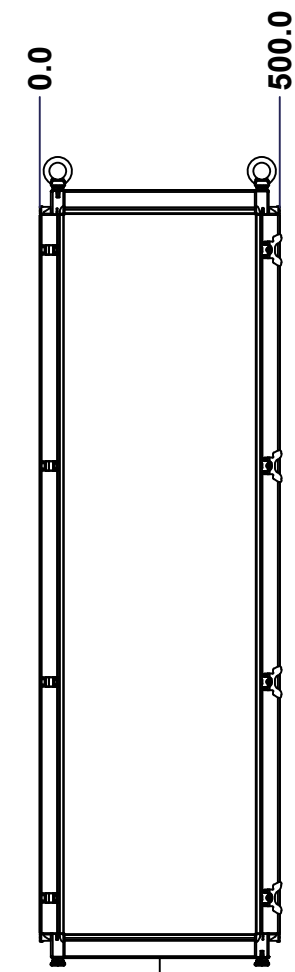
TOP



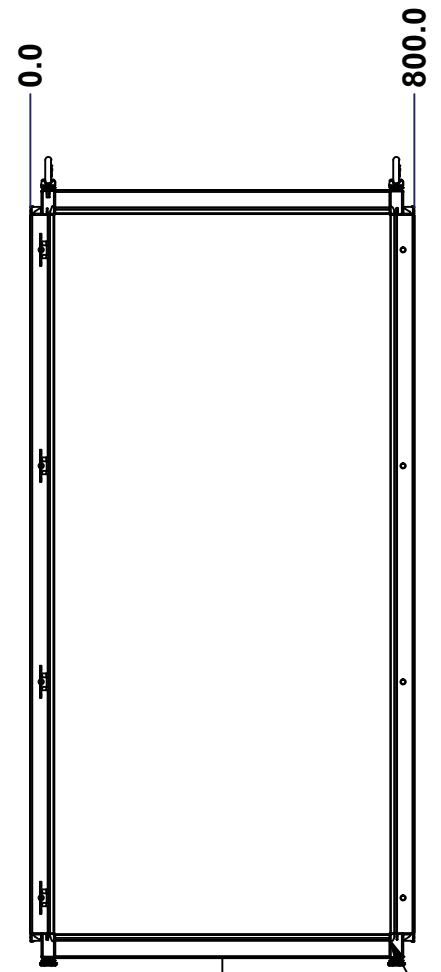
BACK



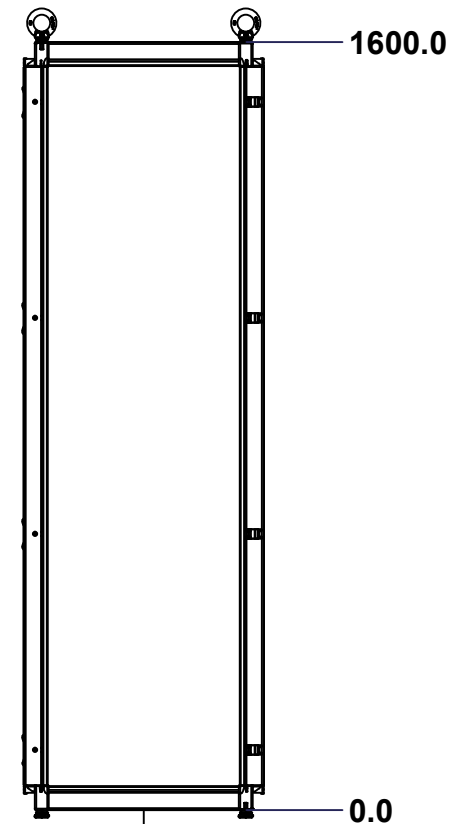
BOTTOM



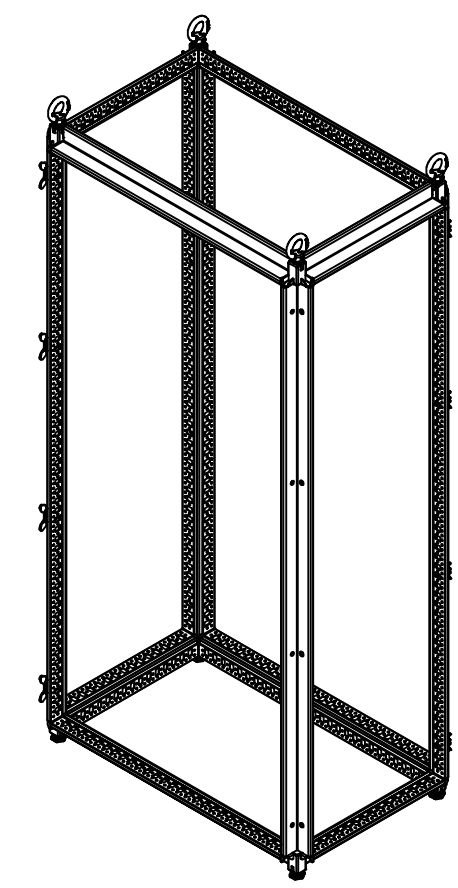
LEFT



FRONT



RIGHT




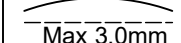
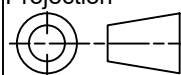
Isometric View



Grind excess weld off corner(s)

SEE BILL OF MATERIAL ON LAST PAGE

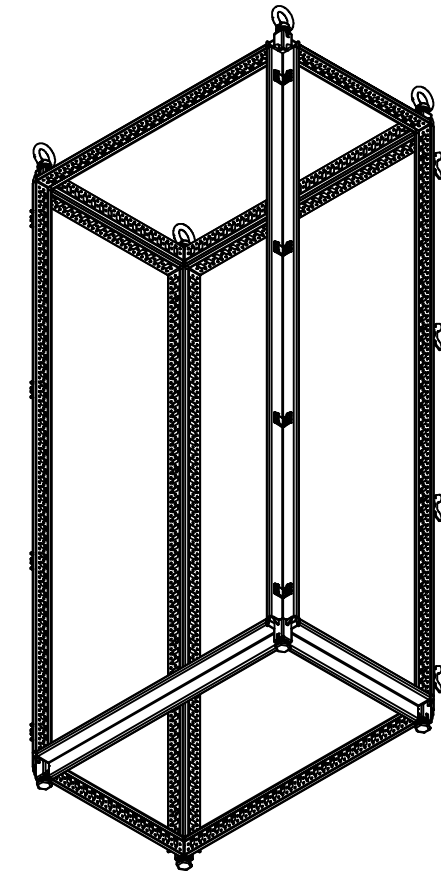
No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 04-Feb-15
Material Matière	16 Ga Electro-Galvanized (1.4mm)	
Color Couleur	Iron Grey RAL7011	Finish Fini
		Rough Textured
Description 6500 MX 1600mm x 800mm x 500mm Frame		Detail Rev.
Part Number Numéro Pièce	Rev. 3	0
6500MXK160805FR		18

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No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement
Max 3.0mm
Projection

1	STK-P-03810R	0	Powder Paint (Iron Grey / Rough Textured)
4	STK-Q-47250-08	6	6500 MX 800mm Horizontal Frame Post Part
4	STK-Q-47250-05	6	6500 MX 500mm Horizontal Frame Post Part
4	STK-A-70585	6	Fixed Bracket Assembly
16	STK-Q-77120	1	6500MX-Frame Rubber Plug
8	STK-A-70580	4	Mtrx Bracket
8	STK-Q-00610	3	M16 x 30.0mm Bolt
8	STK-A-49448	6	6500 MX - Frame Sheet Metal Corner Assembly
4	STK-Q-49500	3	M12 Eye Bolt (0.34T)
4	STK-Q-61110	0	M12 Feet Leveler
4	STK-Q-47251-16	6	6500 MX 1600mm Vertical Frame Post Part

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 04-Feb-15
Material Matière	16 Ga Electro-Galvanized (1.4mm)
Color Couleur Iron Grey RAL7011	Finish Fini Rough Textured
Description 6500 MX 1600mm x 800mm x 500mm Frame	Detail Rev.
Part Number Numéro Pièce 6500MXK160805FR	Rev. 4 0

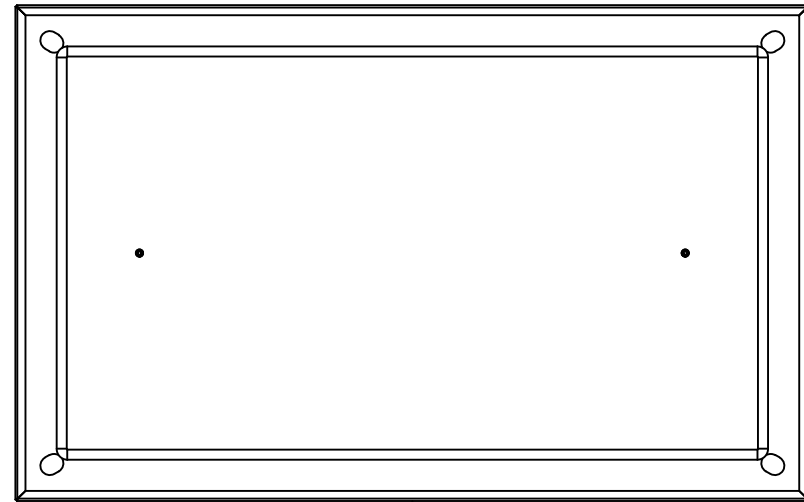
Qty	Part Number	Rev	Description
Parts List			

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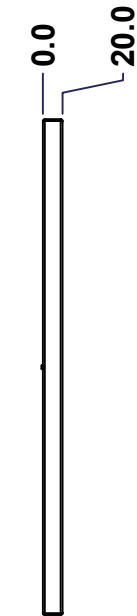
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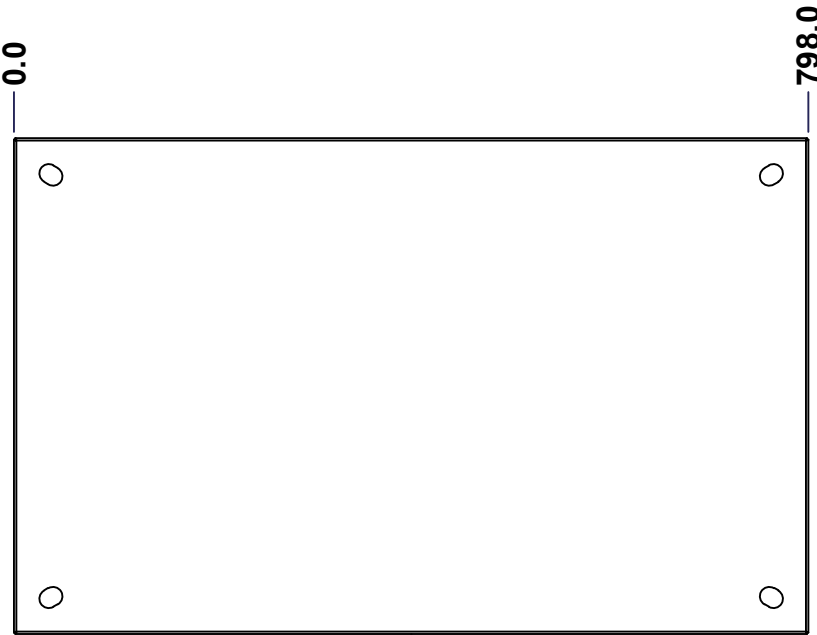
TOP



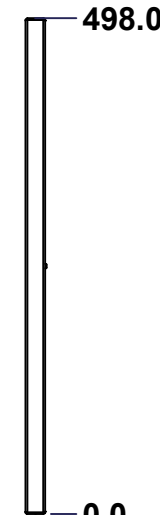
BACK



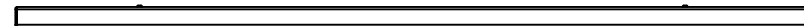
LEFT



FRONT

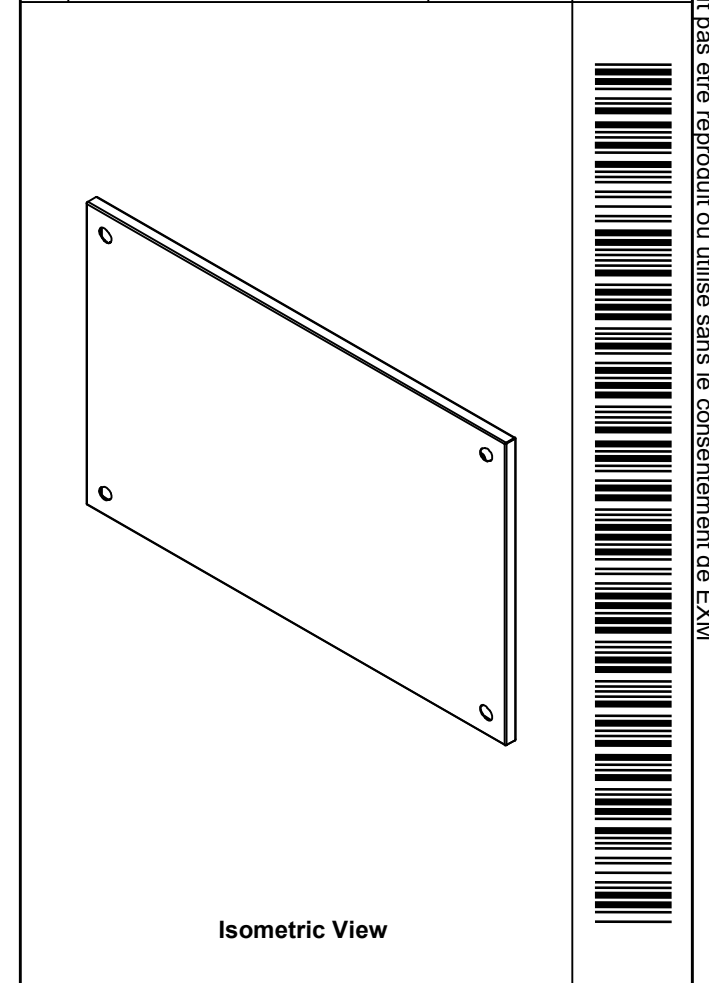



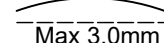
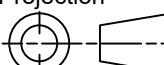
RIGHT



BOTTOM

No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm
Customer Client		Date
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 04-Feb-15
Material / Matière: 16 Ga Cold Rolled A1008 CS Type B		
Color / Couleur: Iron Grey RAL7011	Finish / Fini: Rough Textured	
Description: 6500 MXT 800mm x 500mm Top		Detail Rev.
Part Number / Numéro Pièce: 6500MXK160805T		Rev. 5 0

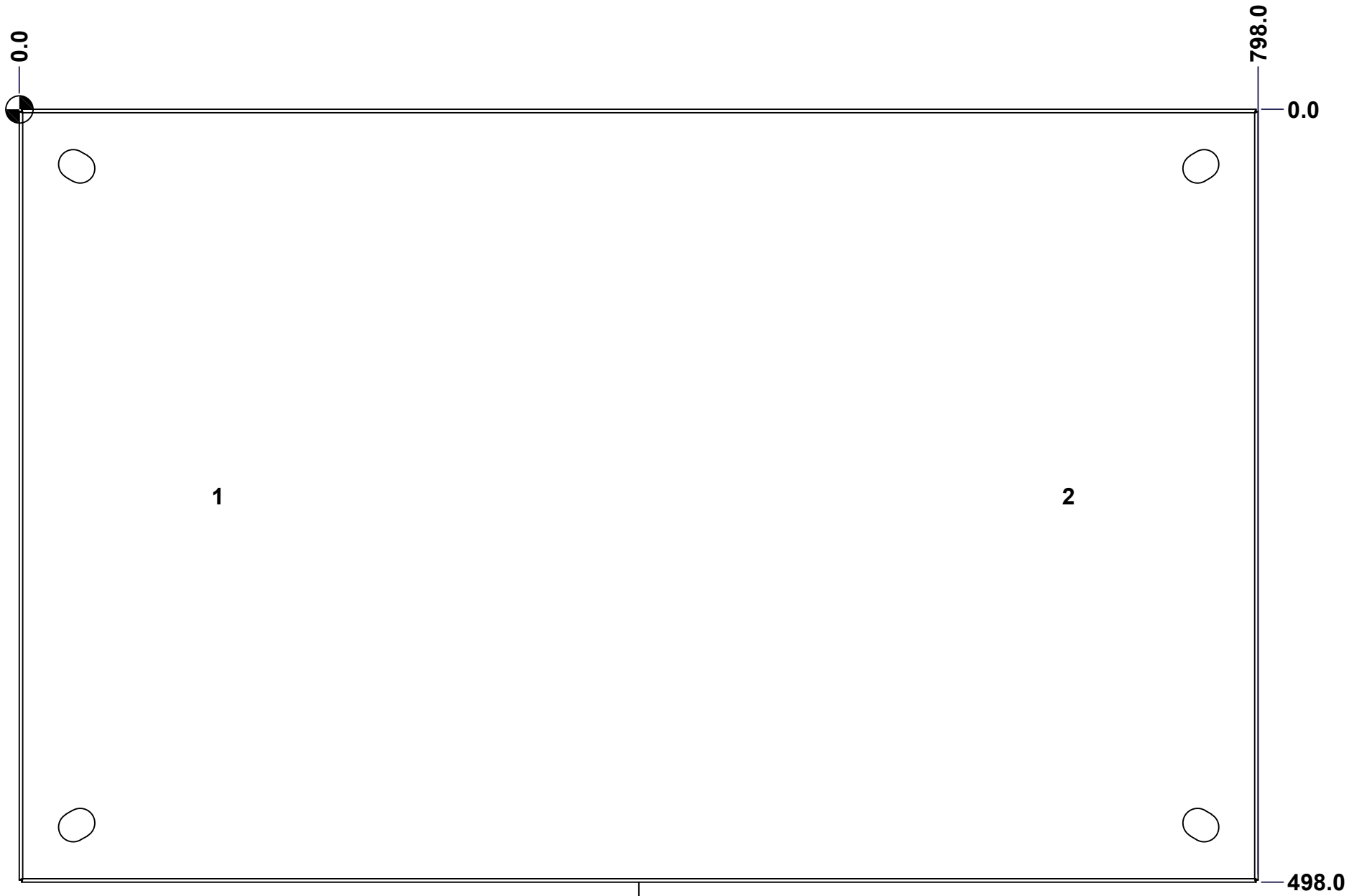
Use gasket program path 6500 MX > 6500 MXT

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	125.0	249.0	GND STUD M6 x 18mm (Inside)
2	673.0	249.0	GND STUD M6 x 18mm (Inside)



FRONT

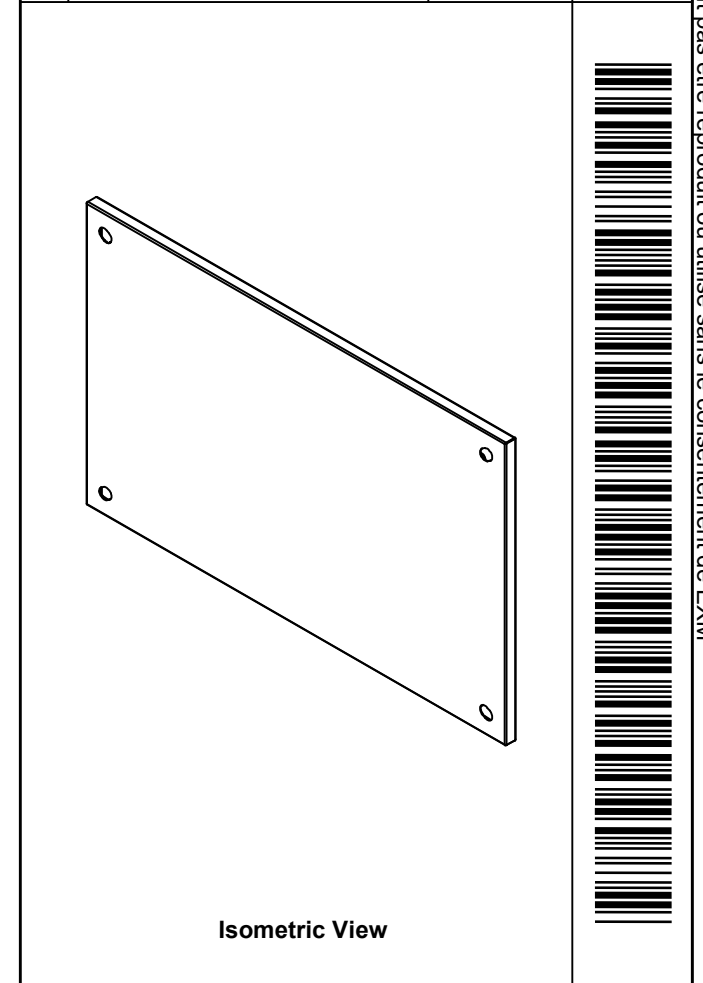
Use bending program path 6500 MX > 6500 MXT


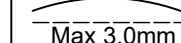
	Description	Status
	6500 MXT 800mm x 500mm Top	(NULL)
Part Number Numéro Pièce 6500MXK160805T	Rev.	6
	0	18

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No.	Revisions	Date	By/Par

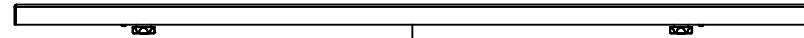


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm
Customer Client		Date
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 04-Feb-15
Material / Matière: 16 Ga Cold Rolled A1008 CS Type B		
Color / Couleur: Iron Grey RAL7011	Finish / Fini: Rough Textured	
Description: 6500 MXT 800mm x 500mm Top		Detail Rev.
Part Number / Numéro Pièce: 6500MXK160805T		Rev. 7 0

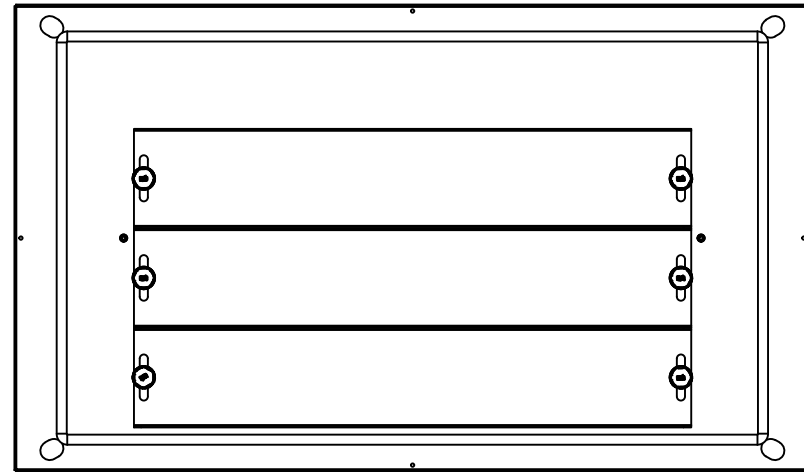
Qty	Part Number	Rev	Description
1	STK-P-03810R	0	Powder Paint (Iron Grey / Rough Textured)
2	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	6500MXK160805TG	0	6500 MXT 800mm x 500mm Top Gasket
1	6500MXK160805T-P	0	6500 MXT 800mm x 500mm Top Part
Parts List			

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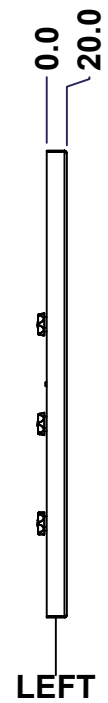
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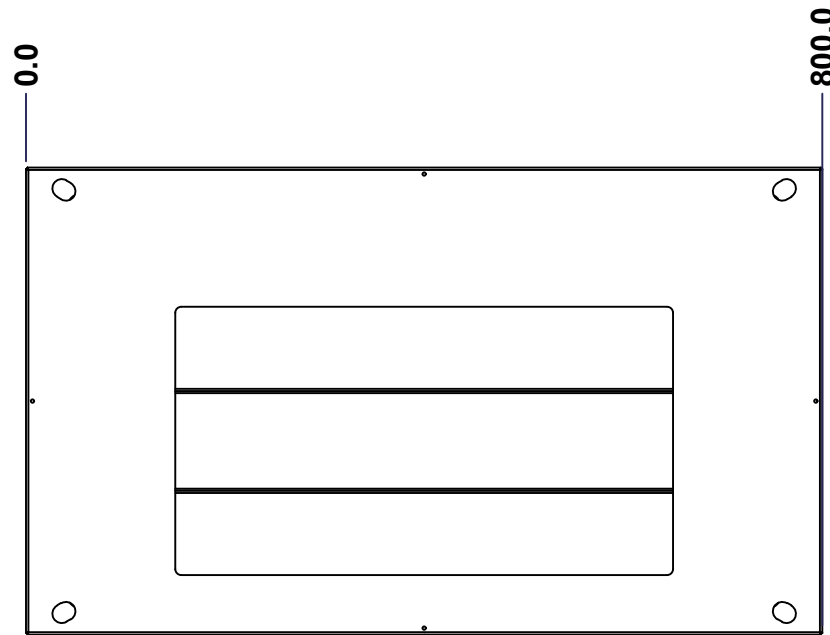
TOP



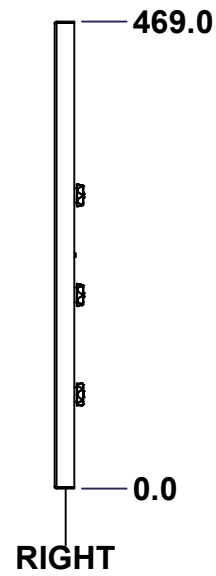
BACK



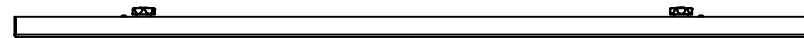
LEFT



FRONT

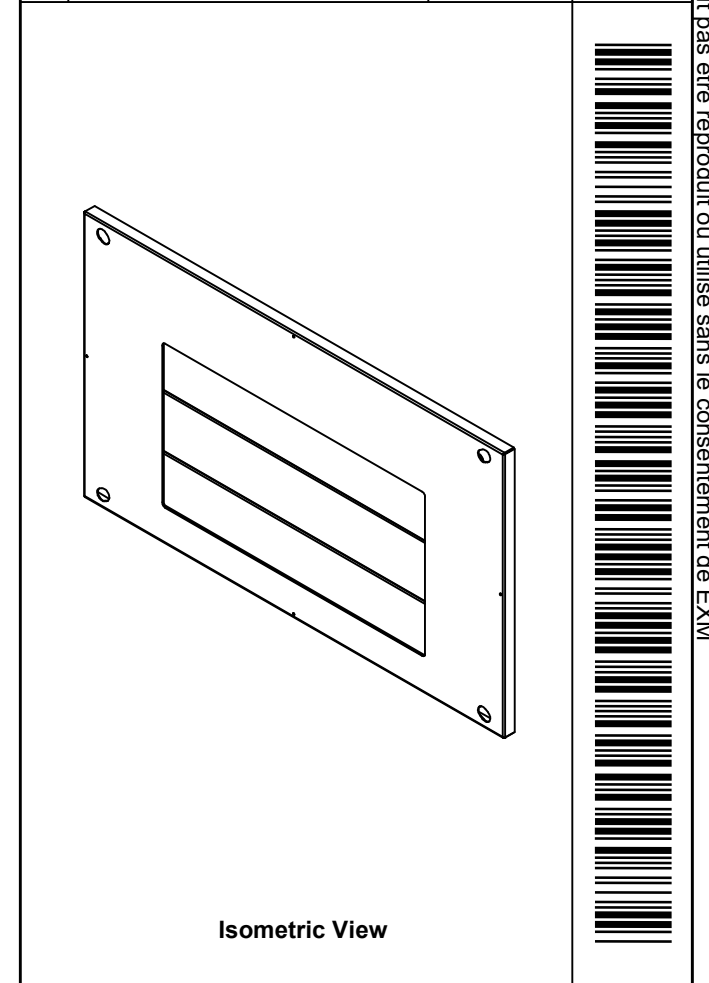


RIGHT


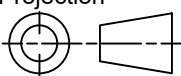


BOTTOM

No.	Revisions	Date	By/Par



Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par: BoxCad: BoxCad	Date: 04-Feb-15	
Material Matière: 16 Ga Cold Rolled A1008 CS Type B		
Color Couleur: Iron Grey RAL7011	Finish Fini: Rough Textured	
Description: 6500 MXB 800mm x 500mm Bottom		Detail Rev.
Part Number Numéro Pièce: 6500MXK160805BT	Rev.: 0	8 / 18

Use gasket program path 6500 MX > 6500MXB

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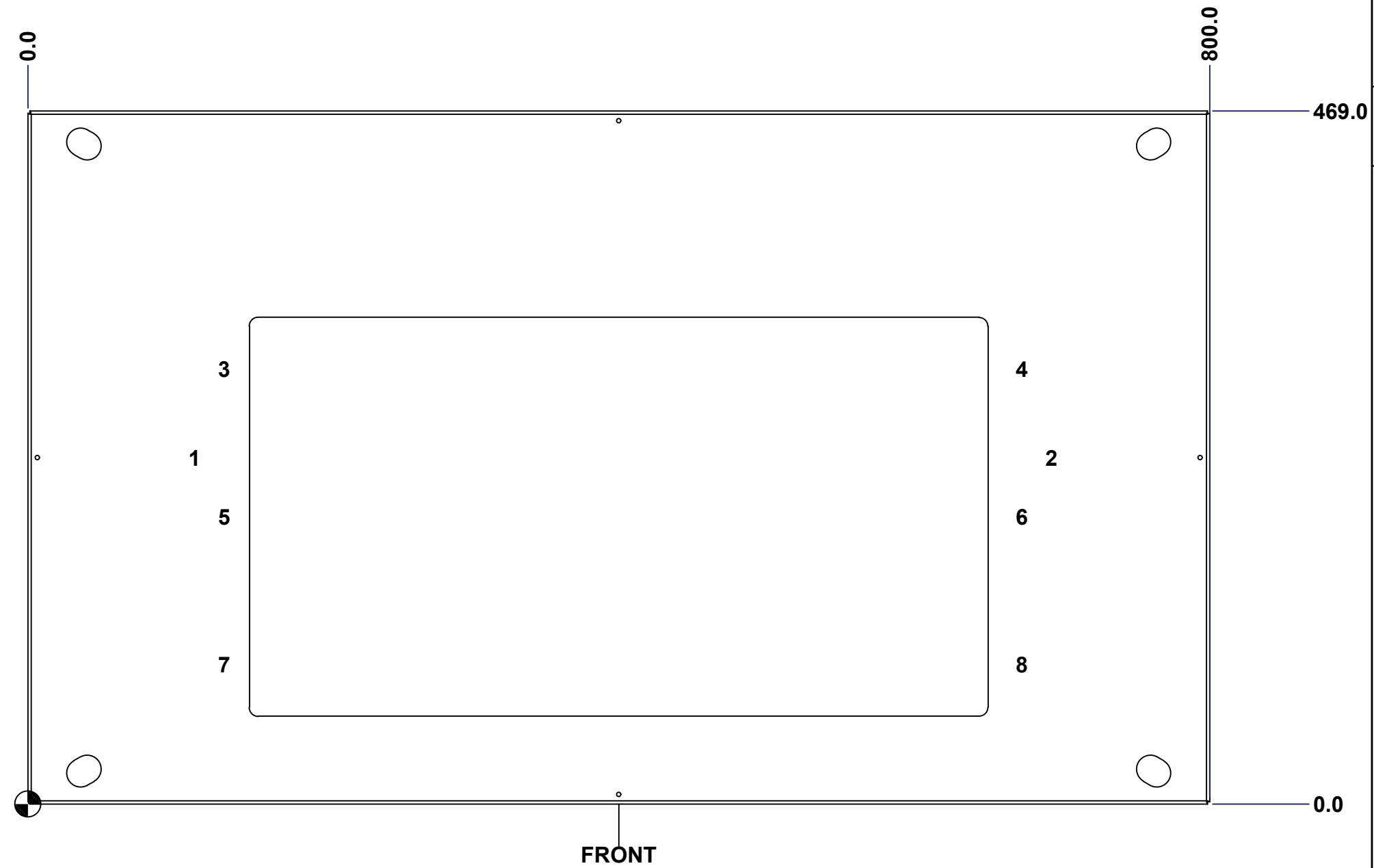
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	110.0	234.5	GND STUD M6 x 18mm (Inside)
2	690.0	234.5	GND STUD M6 x 18mm (Inside)
3	130.0	294.5	GP STUD M6 x 18mm (Inside)
4	670.0	294.5	GP STUD M6 x 18mm (Inside)
5	130.0	194.5	GP STUD M6 x 18mm (Inside)
6	670.0	194.5	GP STUD M6 x 18mm (Inside)
7	130.0	94.5	GP STUD M6 x 18mm (Inside)
8	670.0	94.5	GP STUD M6 x 18mm (Inside)



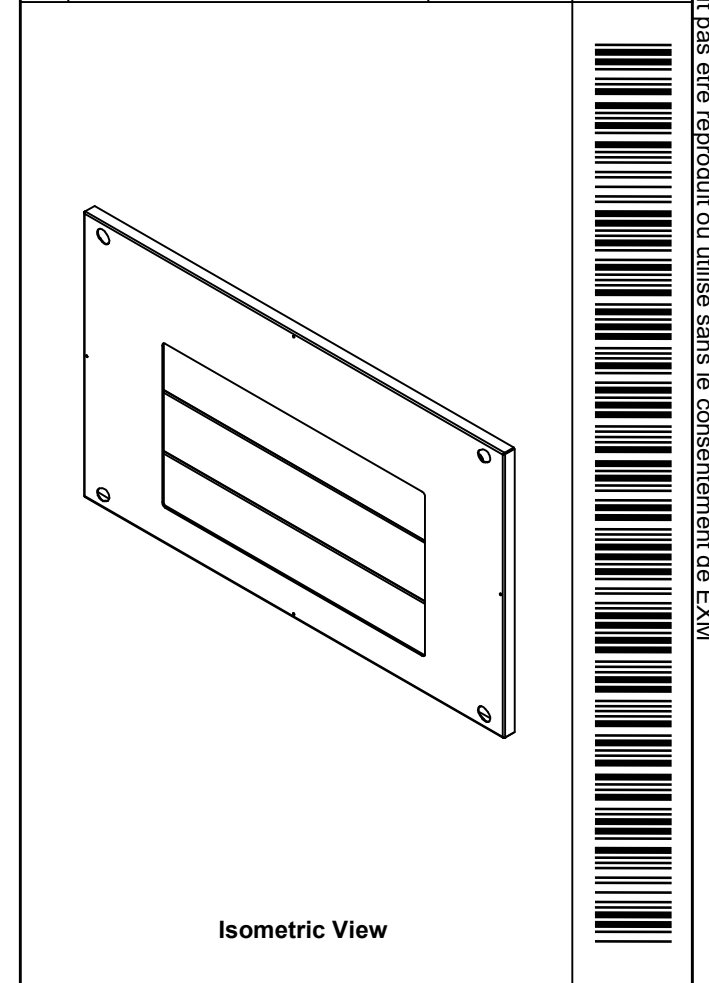
Use bending program path 6500 MX > 6500MXB


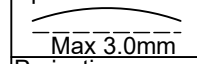
	Description 6500 MXB 800mm x 500mm Bottom	Status (NULL)
	Part Number Numéro Pièce 6500MXK160805BT	Rev. 9 0

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No.	Revisions	Date	By/Par

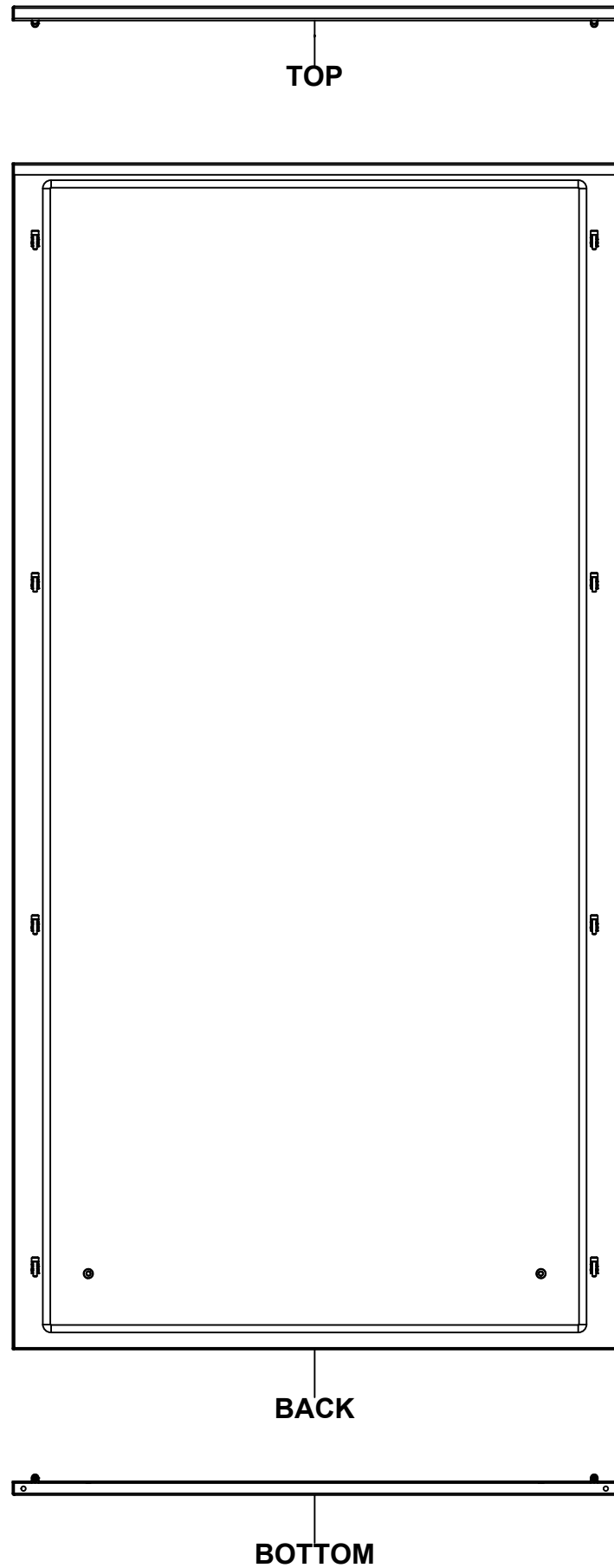


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm
Customer Client		Date
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 04-Feb-15
Material / Matière: 16 Ga Cold Rolled A1008 CS Type B		
Color / Couleur: Iron Grey RAL7011	Finish / Fini: Rough Textured	
Description: 6500 MXB 800mm x 500mm Bottom		Detail Rev.
Part Number / Numéro Pièce: 6500MXK160805BT		Rev. 0

Qty	Part Number	Rev	Description
1	STK-P-03810R	0	Powder Paint (Iron Grey / Rough Textured)
6	STK-Q-06001	0	Mtrx - Gland Plate M6 Plastic Thumb Nut
8	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
3	6500MXK160805GP100-P	0	6500 MXB 800mm Gland Plate Part (100mm)
1	6500MXK160805BTGPG	0	6500 MXB 800mm x 500mm Bottom Gland Plate Gasket
1	6500MXK160805BTG	0	6500 MXB 800mm x 500mm Bottom Gasket
1	6500MXK160805BT-P	0	6500 MXB 800mm x 500mm Bottom Part
Parts List			

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No.	Revisions	Date	By/Par

Isometric View

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		Max 3.0mm
Projection		
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 04-Feb-15
Material Matière	14 Ga Cold Rolled A1008 CS Type B	
Color Couleur	Light Grey RAL7035	Finish Fini Rough Textured
Description	Detail Rev.	
6500 MXR 1600mm x 800mm Back		
Part Number Numéro Pièce	Rev.	11
6500MXK160805B	0	18

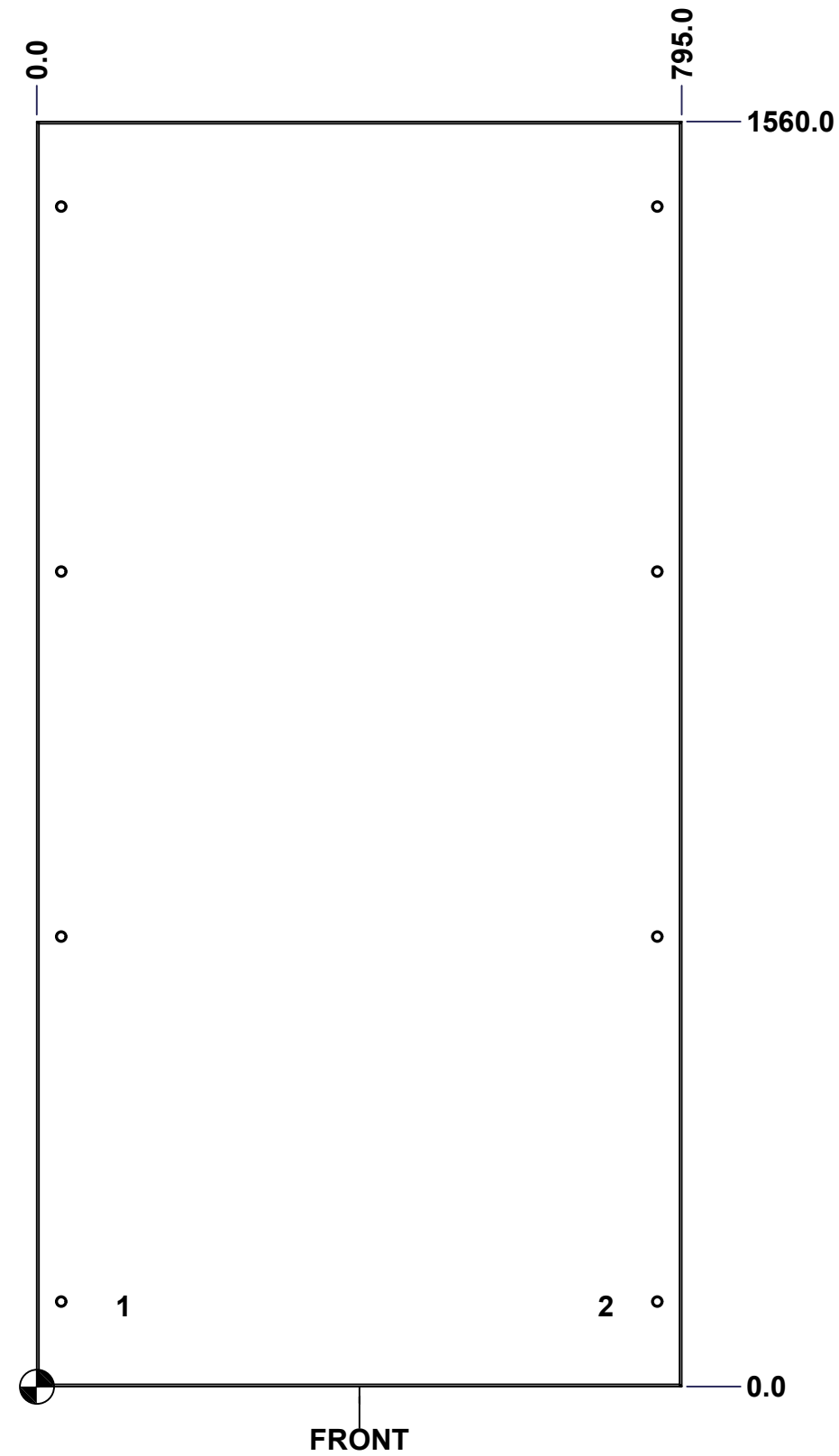
Use gasket program path 6500 MX > 6500 MXR

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	100.0	100.0	GND STUD M6 x 16mm (Inside)
2	695.0	100.0	GND STUD M6 x 16mm (Inside)



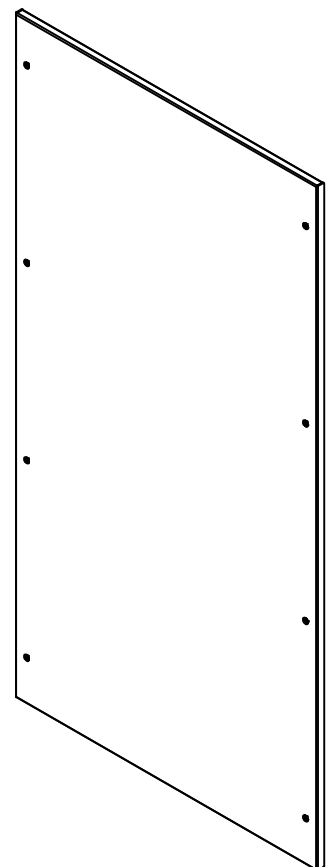
Use bending program path 6500 MX > 6500 MXR

	Description		Status
	6500 MXR 1600mm x 800mm Back		(NULL)
Part Number Numéro Pièce		Rev.	12
6500MXK160805B		0	18

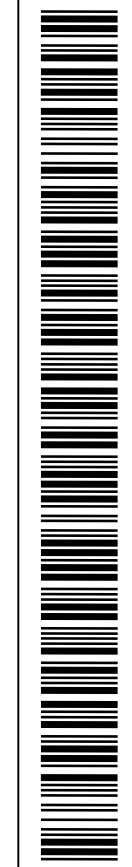
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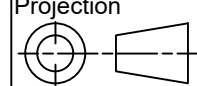
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No.	Revisions	Date	By/Par



Isometric View

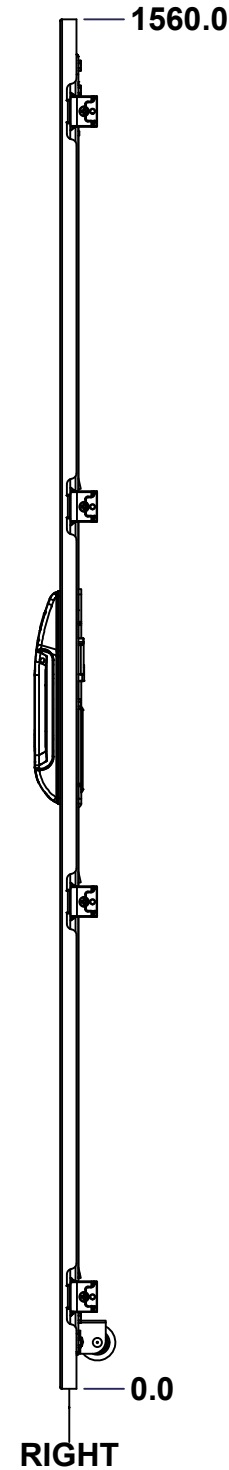
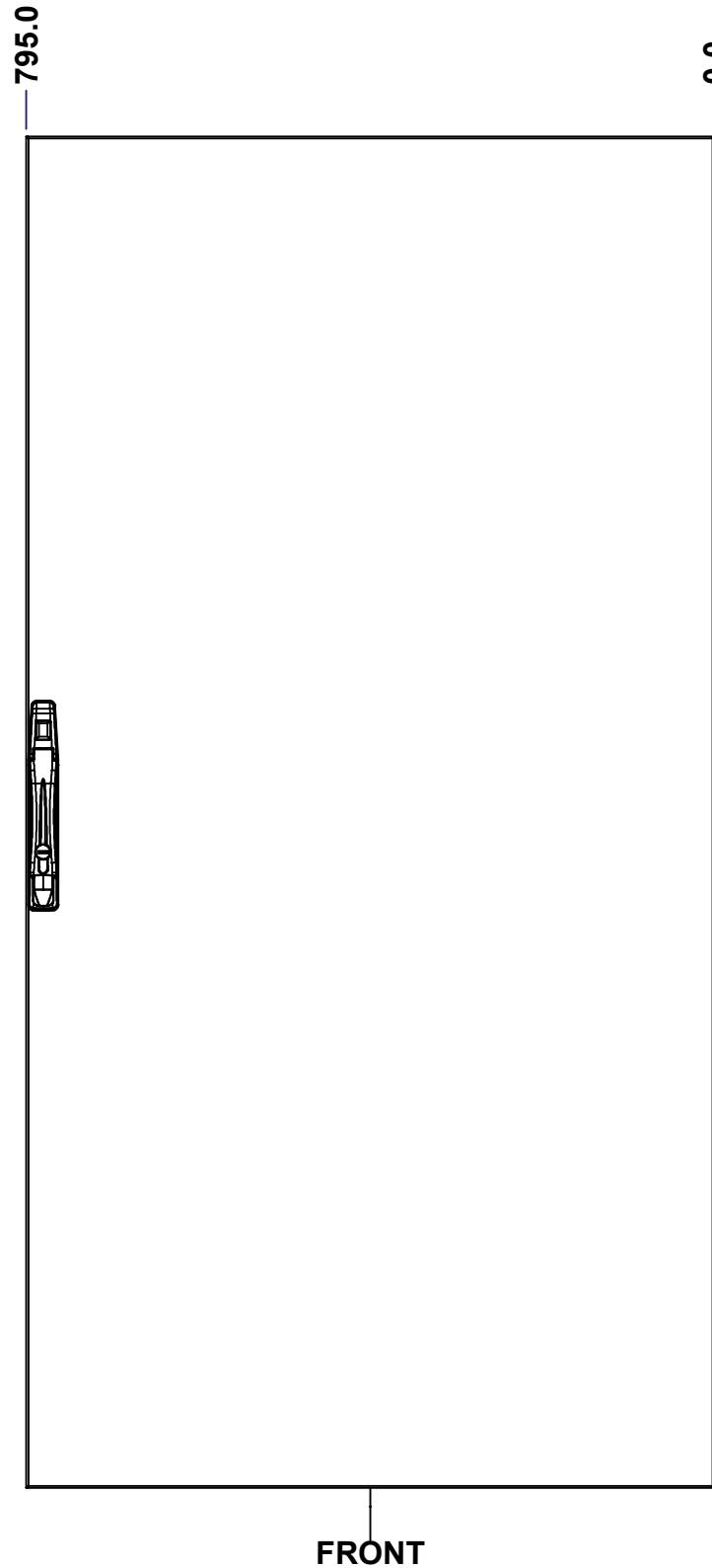
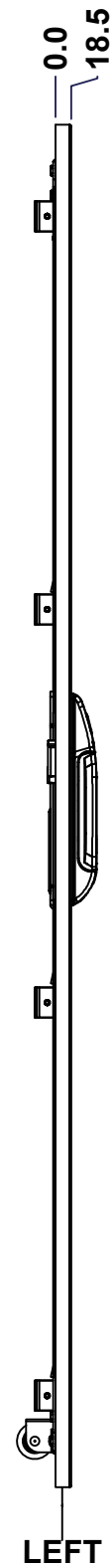
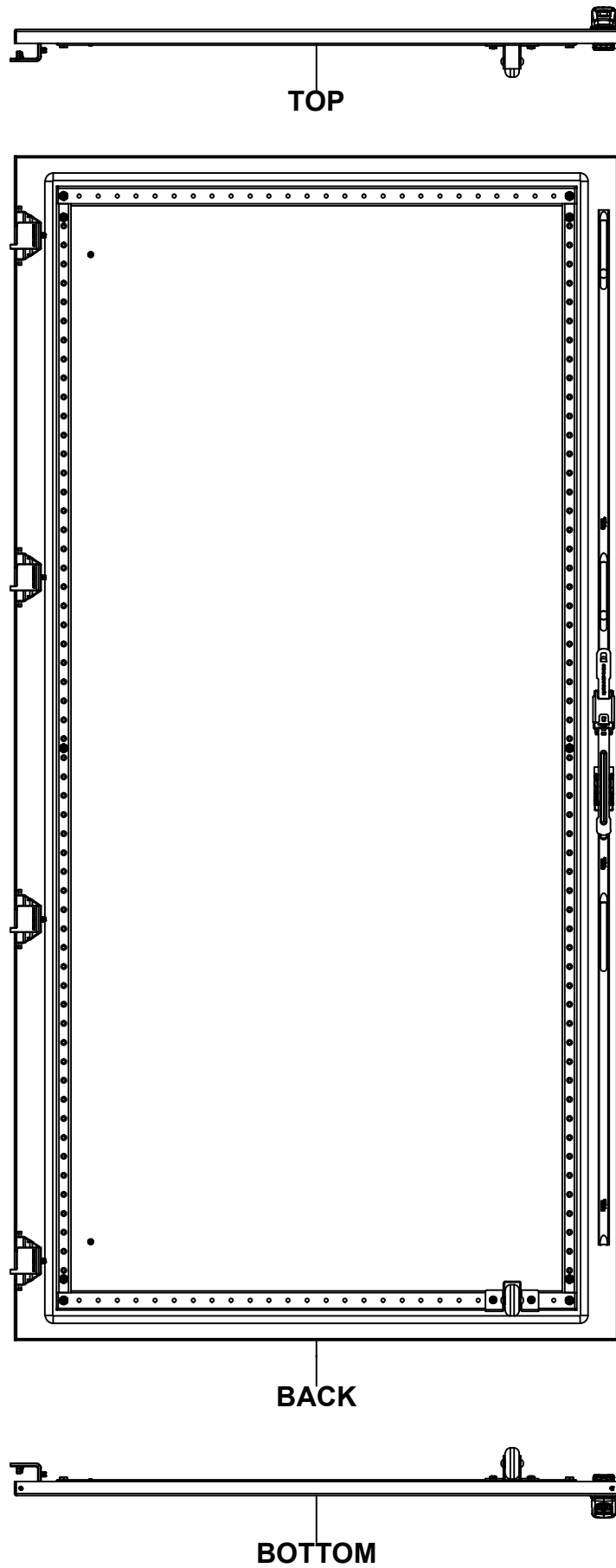


		Flatness Aplatissement Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Projection 	
Customer Client		Date	
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 04-Feb-15	
Material / Matière: 14 Ga Cold Rolled A1008 CS Type B			
Color / Couleur: Light Grey RAL7035		Finish / Fini: Rough Textured	
Description: 6500 MXR 1600mm x 800mm Back			Detail Rev.
Part Number / Numéro Pièce: 6500MXK160805B		Rev.:	13 0

Qty	Part Number	Rev	Description
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
1	6500MXK160805BG	0	6500 MXR 1600mm x 800mm Back Gasket
8	STK-A-70579	3	6500 MX Side Panel Insert Assembly
8	STK-Q-03071	0	M6 x 16mm Machine Screw
2	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	6500MXK160805B-P	0	6500 MXR 1600mm x 800mm Back Part
Parts List			

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No.	Revisions	Date	By/Par

Isometric View

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		Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 04-Feb-15
Material Matière 14 Ga Cold Rolled A1008 CS Type B		
Color Couleur	Light Grey RAL7035	Finish Fini Rough Textured
Description 6500 MXD 1600mm x 800mm Front		Detail Rev.
Part Number Numéro Pièce	Rev. 0	14 18

Use gasket program path 6500 MX > 6500 MXD

SEE BILL OF MATERIAL ON LAST PAGE

6500MXK160805F

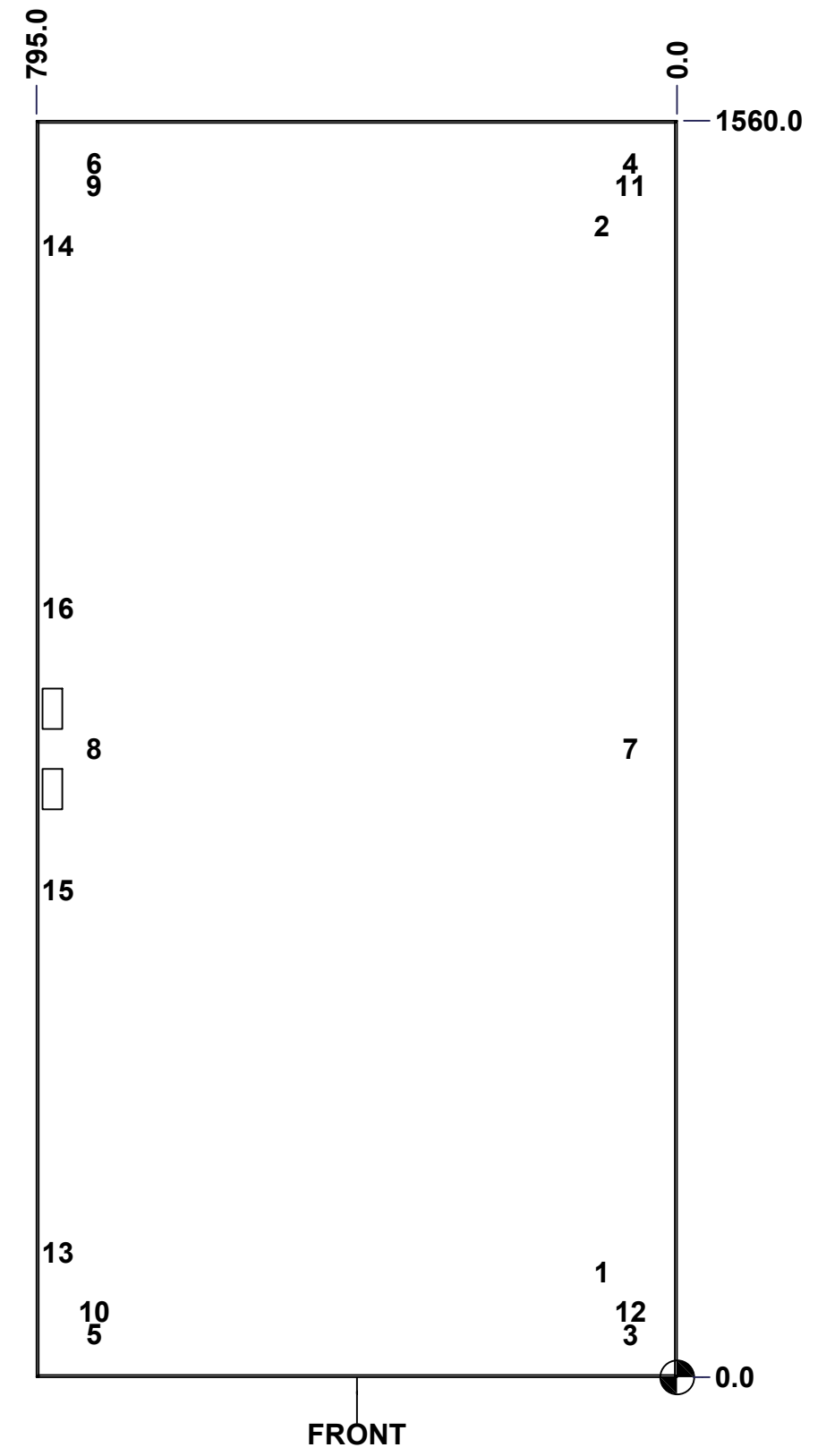
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	100.0	130.0	GND STUD M6 x 16mm (Inside)
2	100.0	1430.0	GND STUD M6 x 16mm (Inside)
3	64.5	52.8	STIFF. STUD M6 x 18mm (Inside)
4	64.5	1507.2	STIFF. STUD M6 x 18mm (Inside)
5	730.5	52.8	STIFF. STUD M6 x 18mm (Inside)
6	730.5	1507.2	STIFF. STUD M6 x 18mm (Inside)
7	64.5	780.0	STIFF. STUD M6 x 18mm (Inside)
8	730.5	780.0	STIFF. STUD M6 x 18mm (Inside)
9	730.5	1479.0	STIFF. STUD M6 x 18mm (Inside)
10	730.5	81.0	STIFF. STUD M6 x 18mm (Inside)
11	64.5	1479.0	STIFF. STUD M6 x 18mm (Inside)
12	64.5	81.0	STIFF. STUD M6 x 18mm (Inside)
13	775.5	155.0	CLOSING BAR GUIDE (Inside)
14	775.5	1405.0	CLOSING BAR GUIDE (Inside)
15	775.5	605.0	CLOSING BAR GUIDE (Inside)
16	775.5	955.0	CLOSING BAR GUIDE (Inside)



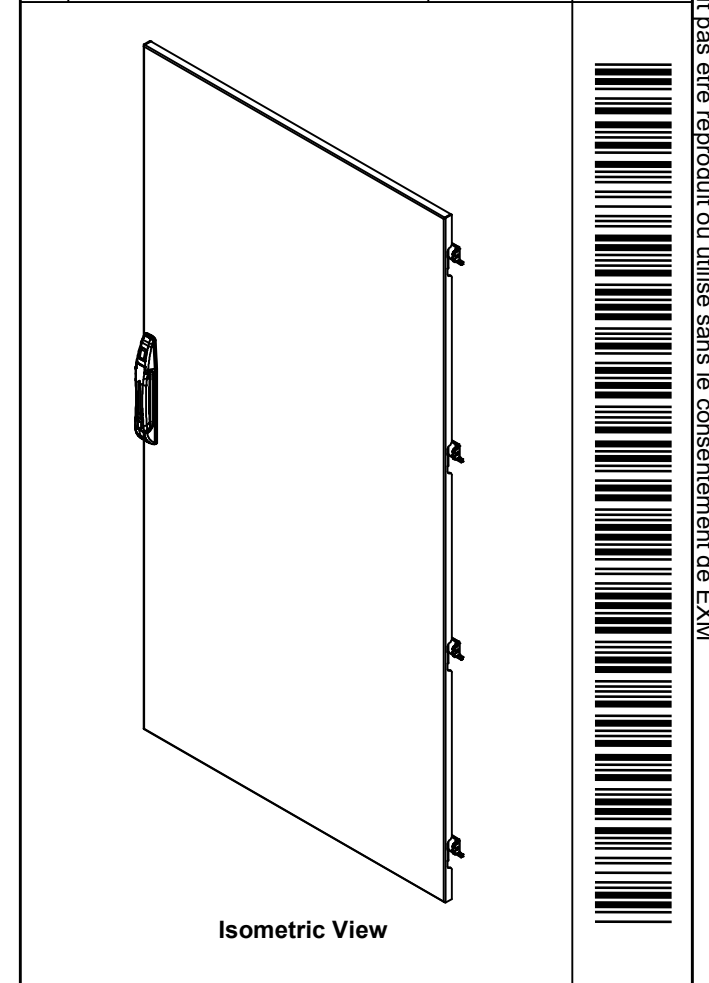
Use bending program path 6500 MX > 6500 MXD

	Description 6500 MXD 1600mm x 800mm Front	Status (NULL)
	Part Number Numéro Pièce 6500MXK160805F	Rev. 0 15 18

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No.	Revisions	Date	By/Par



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Flatness
Aplatissement
Max 3.0mm

Projection

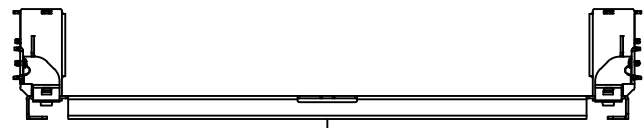
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
1	STK-Q-45652-16	5	6500 MX - Lower Closing Bar 1600mm
1	STK-Q-45651-16	5	6500 MX - Upper Closing Bar 1600mm
1	6500MXSRK	1	6500 MXRSK Door Support Roller
4	STK-Q-16405	6	Guide Stud - Small (No Paint Cap Required)
4	STK-K-06810	7	6500 MX Hinge Assy
1	886PHD-S	11	Euroform Pull Handle Kit
12	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	6500MXK160805DS1	5	6500 MX 1600mm x 800mm Door Stiffener
1	6500MXK160805FG	0	6500 MXD 1600mm x 800mm Front Gasket
1	6500MXK160805F-P	0	6500 MXD 1600mm x 800mm Front Part

Customer Client	Date
Drawn By Dessiné Par	Date 04-Feb-15
Material Matière	14 Ga Cold Rolled A1008 CS Type B
Color Couleur	Light Grey RAL7035
Finish Fini	Rough Textured
Description	Detail Rev.
6500 MXD 1600mm x 800mm Front	
Part Number Numéro Pièce	Rev. 16
6500MXK160805F	0

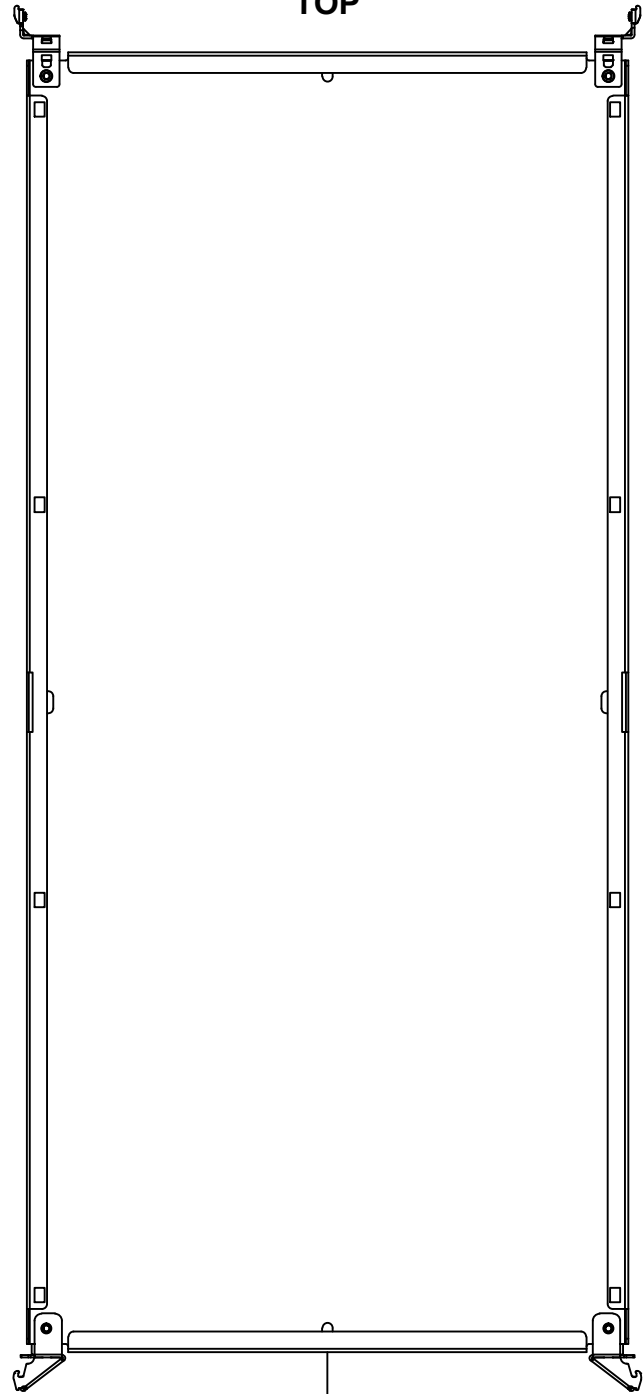
Qty	Part Number	Rev	Description
Parts List			

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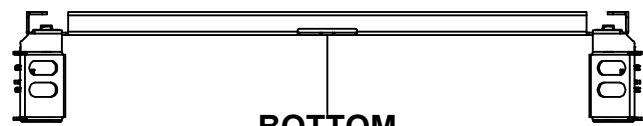
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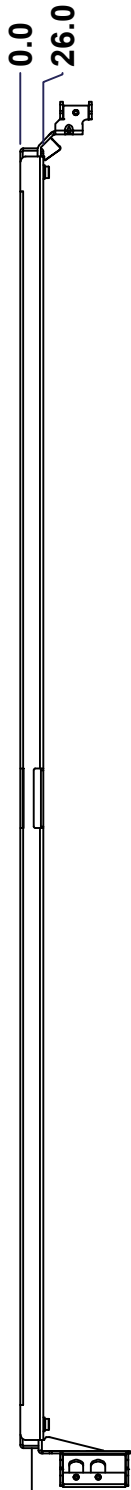
TOP



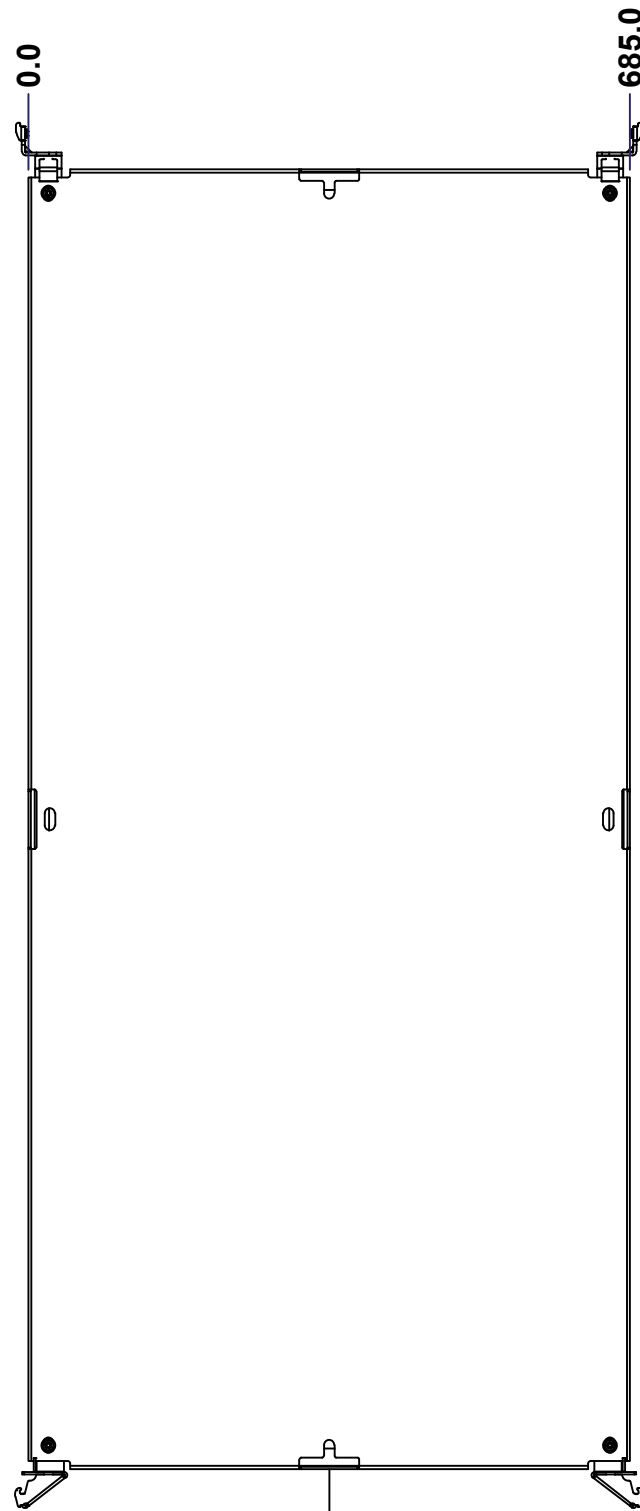
BACK



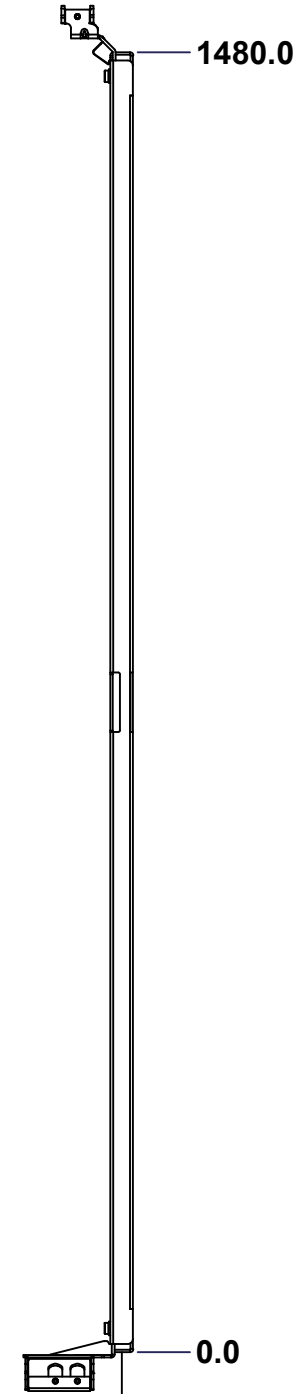
BOTTOM



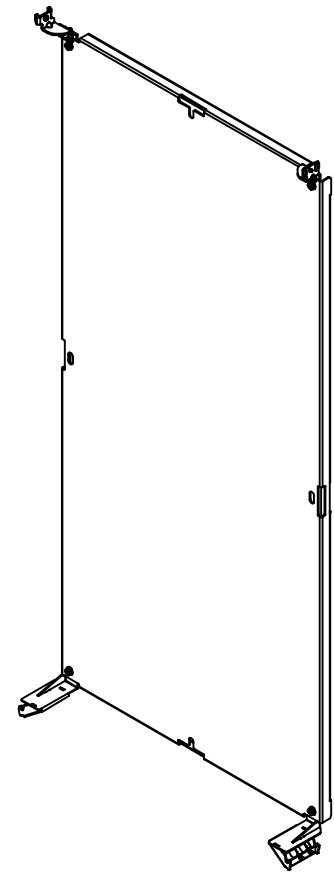
LEFT



FRONT



RIGHT



Isometric View



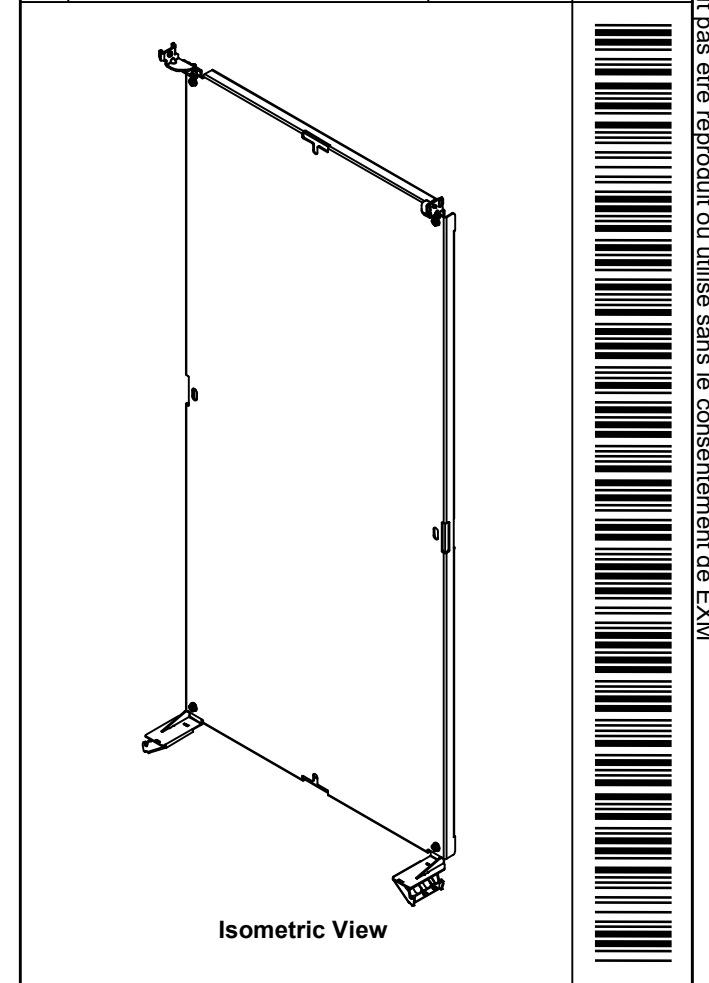
No.	Revisions	Date	By/Par


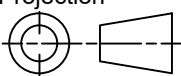
	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm
	Projection 	Date
Customer Client	BoxCad: BoxCad	Date 04-Feb-15
Material Matière	12 Ga Galvanized (2.5mm)	
Color Couleur	Unpainted	Finish Fini Unpainted
Description	6500 MXM 1600mm x 800mm Back Inner Panel	
Part Number Numéro Pièce	6500MXK160805BIP	Detail Rev. Rev. 17
SEE BILL OF MATERIAL ON LAST PAGE		0 18

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No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 04-Feb-15	
Material / Matière: 12 Ga Galvanized (2.5mm)			
Color / Couleur: Unpainted		Finish / Fini: Unpainted	
Description: 6500 MXM 1600mm x 800mm Back Inner Panel			Detail Rev.
Part Number / Numéro Pièce: 6500MXK160805BIP		Rev.:	18
		0	18

Qty	Part Number	Rev	Description
1	STK-A-49005	5	6500 MXM - Bottom Inner Panel Support Assembly (Right)
1	STK-A-49000	5	6500 MXM - Bottom Inner Panel Support Assembly (Left)
1	STK-A-49015	0	6500MXM - Top Inner Panel Support Kit (Right)
1	STK-A-49010	0	6500MXM - Top Inner Panel Support Kit (Left)
1	6500MXK160805BIP-P	0	6500 MXM 1600mm x 800mm Back Inner Panel Part
Parts List			