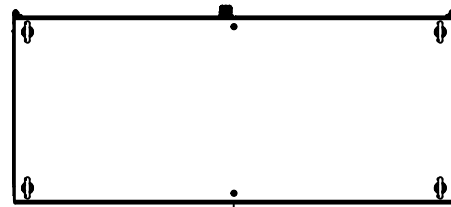


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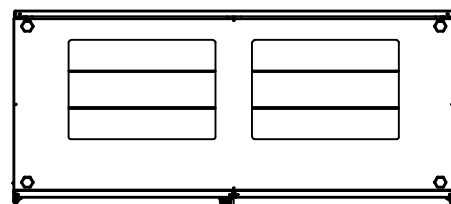
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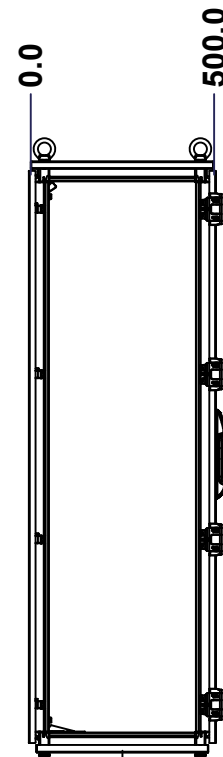
TOP



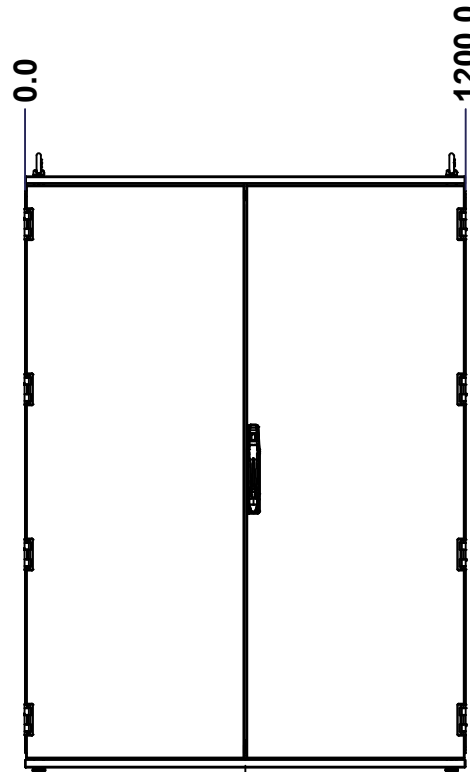
BACK



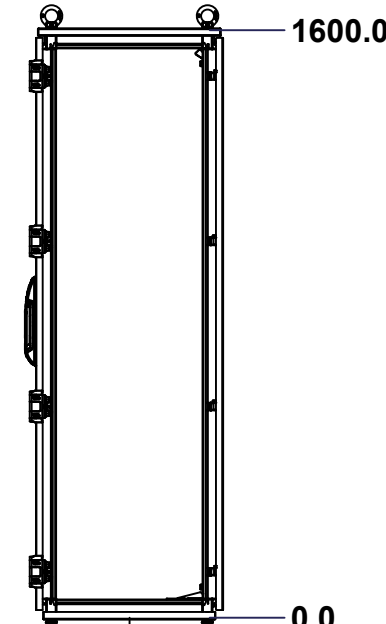
BOTTOM



LEFT

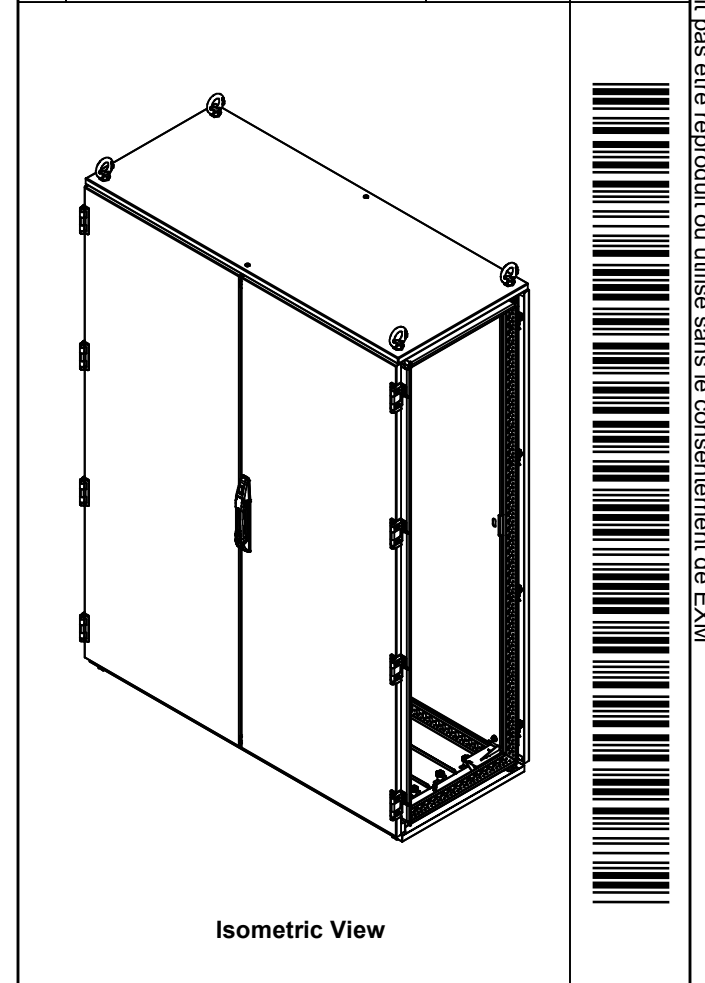



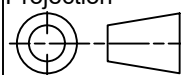
FRONT



RIGHT

No.	Revisions	Date	By/Par



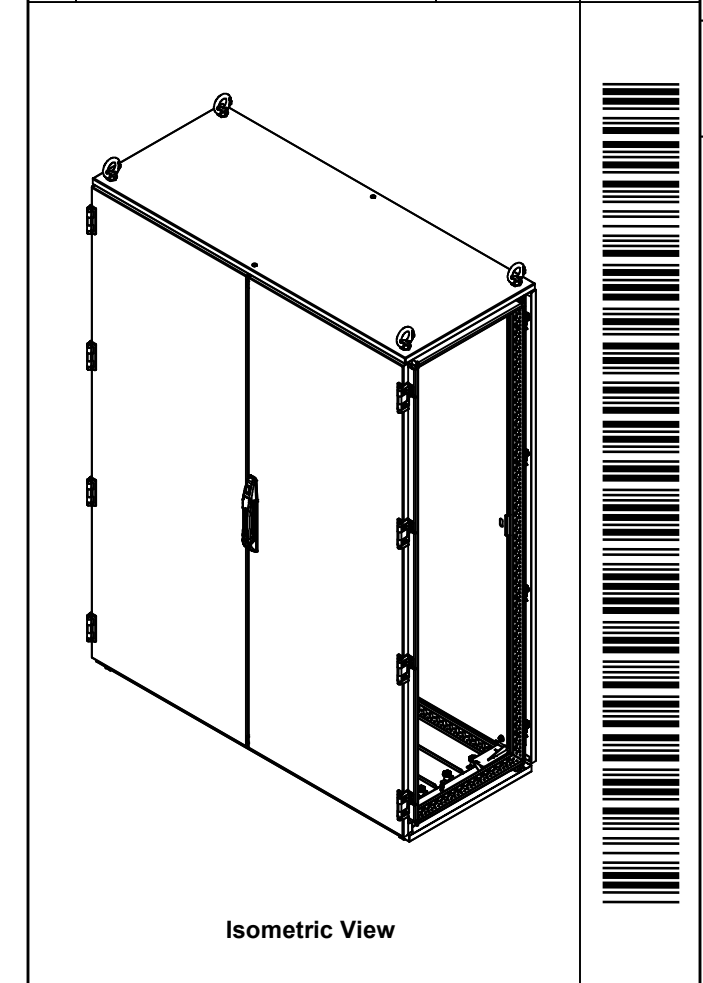
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client		Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 15-Jan-15
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description 6500MX 1600mm x 1200mm x 500mm Assembly		Detail Rev.
Part Number Numéro Pièce	<b>6500MXK161205</b>	Rev. 1 <b>0</b>

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No.	Revisions	Date	By/Par

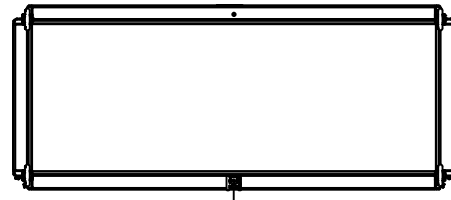


Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm
Customer Client		Projection 
Drawn By Dessiné Par BoxCad: BoxCad		Date 15-Jan-15
Material Matière See Part List		
Color Couleur See Part List		Finish Fini See Part List
Description 6500MX 1600mm x 1200mm x 500mm Assembly		Detail Rev.
Part Number Numéro Pièce <b>6500MXK161205</b>		Rev. 2 <b>0</b>

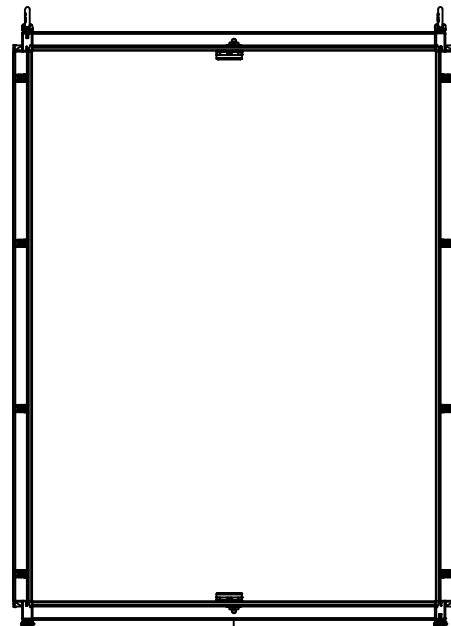
Qty	Part Number	Rev	Description
1	6500MXK161205BIP	0	6500 MXM 1600mm x 1200mm Back Inner Panel
1	6500MXK161205F	0	6500 MXDD 1600mm x 1200mm Front
1	6500MXK161205B	0	6500 MXR 1600mm x 1200mm Back
1	6500MXK161205BT	0	6500 MXB 1200mm x 500mm Bottom
1	6500MXK161205T	0	6500 MXT 1200mm x 500mm Top
1	6500MXK161205FR	0	6500 MX 1600mm x 1200mm x 500mm Frame
Parts List			

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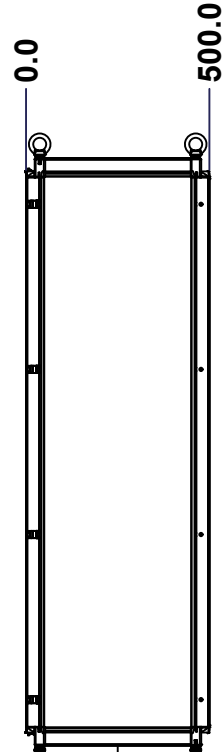
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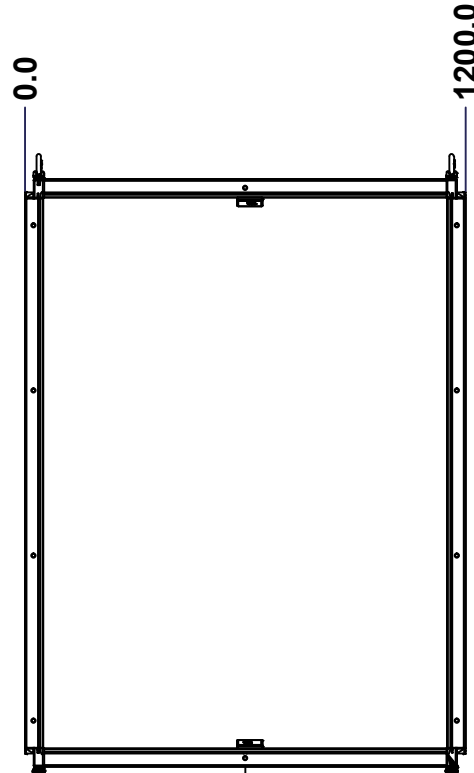
TOP



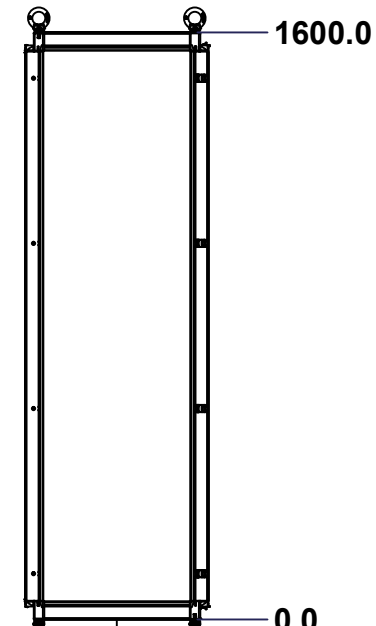
BACK



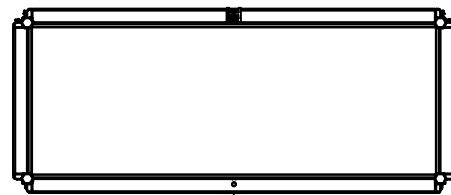
LEFT



FRONT



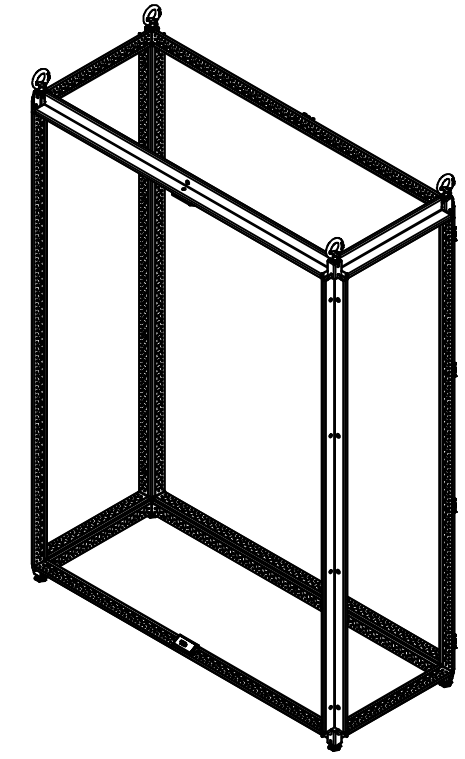
RIGHT



BOTTOM

Grind excess weld off corner(s)

No.	Revisions	Date	By/Par



Isometric View

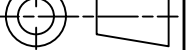


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Flatness  
Aplatissement

Max 3.0mm

Projection



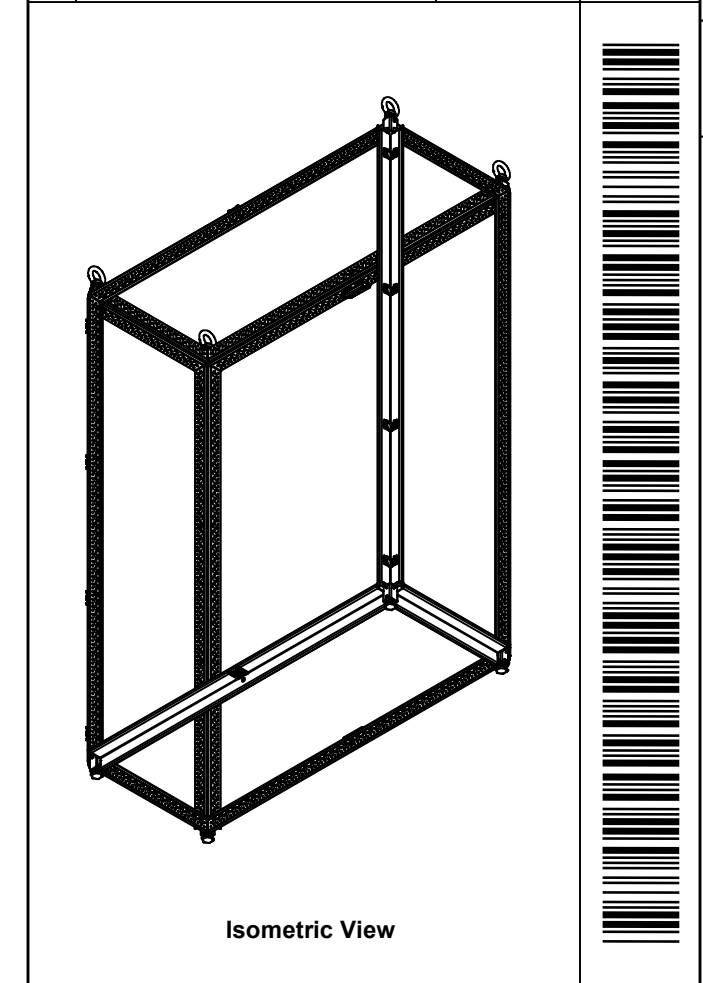
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 15-Jan-15
Material Matière 16 Ga Electro-Galvanized (1.4mm)	
Color Couleur Iron Grey RAL7011	Finish Fini Rough Textured
Description 6500 MX 1600mm x 1200mm x 500mm Frame	Detail Rev.
Part Number Numéro Pièce <b>6500MXK161205FR</b>	Rev. 3 <b>0</b>

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No.	Revisions	Date	By/Par

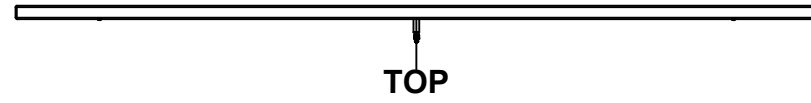


1	STK-P-03810R	0	Powder Paint (Iron Grey / Rough Textured)
1	STK-Q-04000	4	M6.0 x 9.5mm Truss Head Tapping Screw
2	STK-Q-70486	0	6500 MX Single Rear Panel Bracket
4	STK-Q-47250-12	6	6500 MX 1200mm Horizontal Frame Post Part
4	STK-Q-47250-05	6	6500 MX 500mm Horizontal Frame Post Part
2	STK-Q-05020	5	M5 x 8mm Thread Rolling Screw
2	STK-A-74730	0	6500 MX - Flange Door Sealing Block
21	STK-Q-77120	1	6500MX-Frame Rubber Plug
8	STK-A-70580	4	Mtrx Bracket
8	STK-Q-00610	3	M16 x 30.0mm Bolt
8	STK-A-49448	6	6500 MX - Frame Sheet Metal Corner Assembly
4	STK-Q-49500	3	M12 Eye Bolt (0.34T)
4	STK-Q-61110	0	M12 Feet Leveler
4	STK-Q-47251-16	6	6500 MX 1600mm Vertical Frame Post Part
Qty	Part Number	Rev	Description
Parts List			

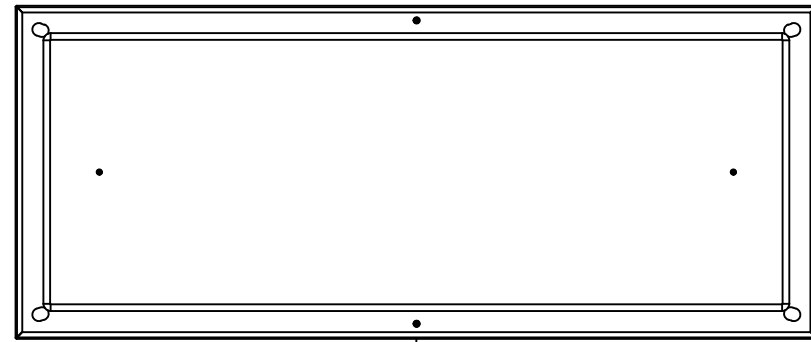
	Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>	Flatness Aplatissement
		Max 3.0mm
Customer Client	Date	Projection
Drawn By Dessiné Par	BoxCad: BoxCad	Date 15-Jan-15
Material Matière	16 Ga Electro-Galvanized (1.4mm)	
Color Couleur	Iron Grey RAL7011	Finish Fini
Description 6500 MX 1600mm x 1200mm x 500mm Frame		Detail Rev.
Part Number Numéro Pièce	<b>6500MXK161205FR</b>	Rev. 4 <b>0</b>

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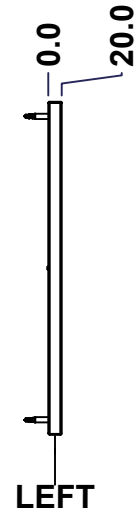
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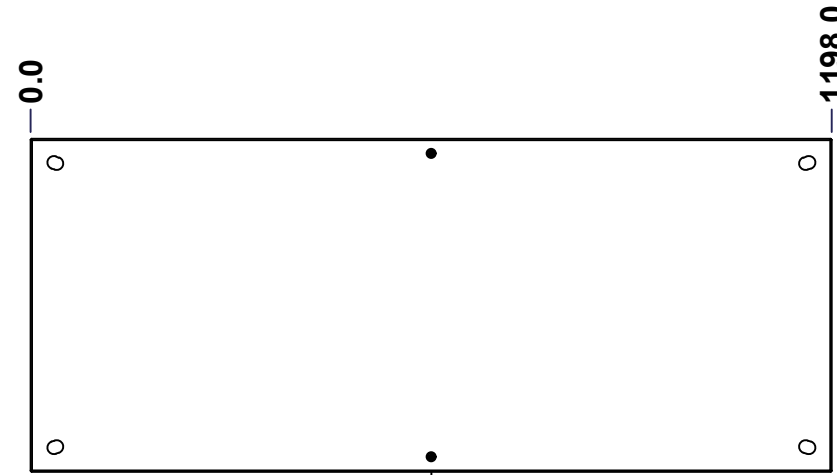
TOP



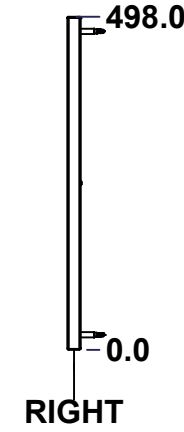
BACK



LEFT



FRONT



RIGHT



BOTTOM

No.	Revisions	Date	By/Par

**Isometric View**

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		Max 3.0mm
Customer Client		Date
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 15-Jan-15
Material / Matière: 16 Ga Cold Rolled A1008 CS Type B		
Color / Couleur: Iron Grey RAL7011	Finish / Fini: Rough Textured	
Description: 6500 MXT 1200mm x 500mm Top		Detail Rev.
Part Number / Numéro Pièce: <b>6500MXK161205T</b>		Rev. 5
		18

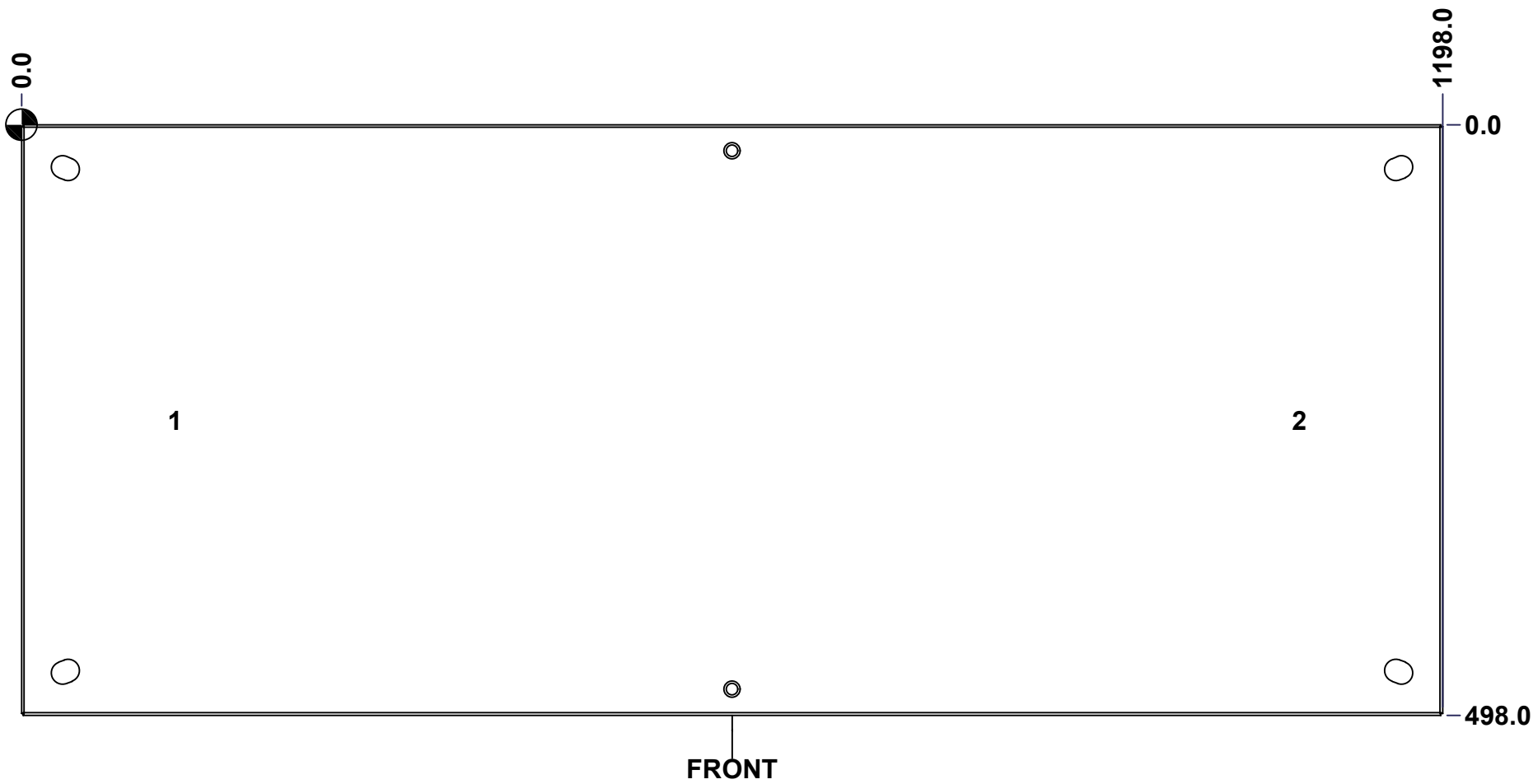
Use gasket program path 6500 MX > 6500 MXT

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	125.0	249.0	GND STUD M6 x 18mm (Inside)
2	1073.0	249.0	GND STUD M6 x 18mm (Inside)



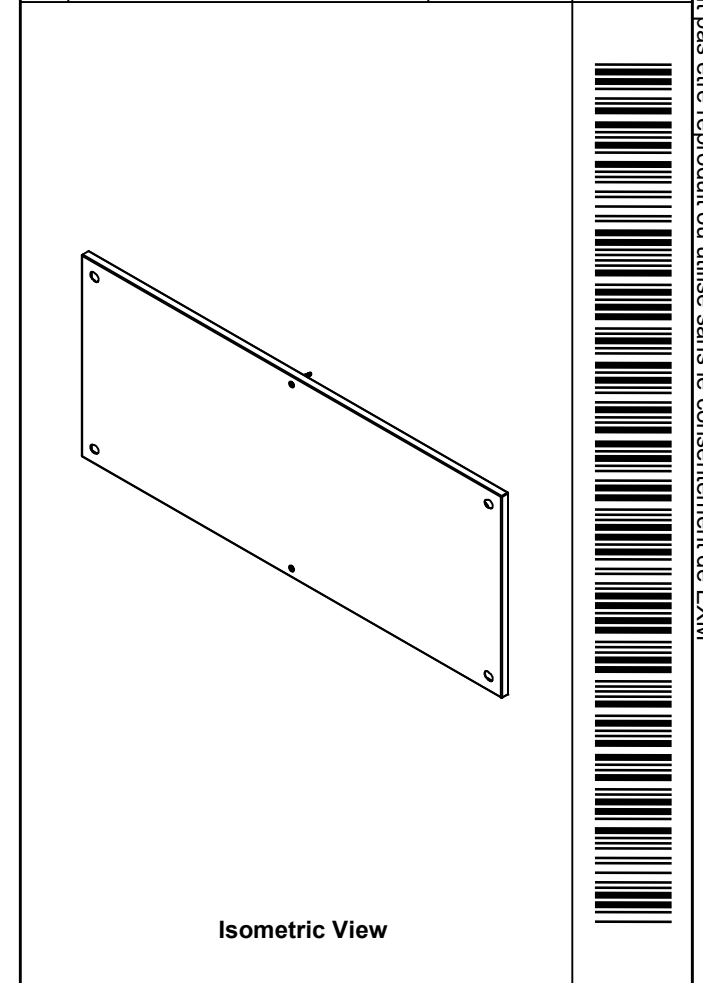
Use bending program path 6500 MX > 6500 MXT


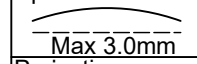
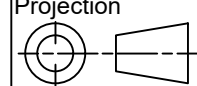
	Description	Status
	6500 MXT 1200mm x 500mm Top	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>6500MXK161205T</b>	<b>0</b> / 6
		18

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No.	Revisions	Date	By/Par

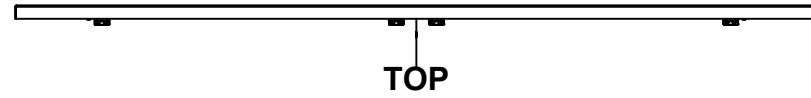


 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement  Max 3.0mm
Customer Client		Date
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 15-Jan-15
Material / Matière: 16 Ga Cold Rolled A1008 CS Type B		
Color / Couleur: Iron Grey RAL7011	Finish / Fini: Rough Textured	Projection 
Description: 6500 MXT 1200mm x 500mm Top		Detail Rev.
Part Number / Numéro Pièce: <b>6500MXK161205T</b>		Rev. 7 0

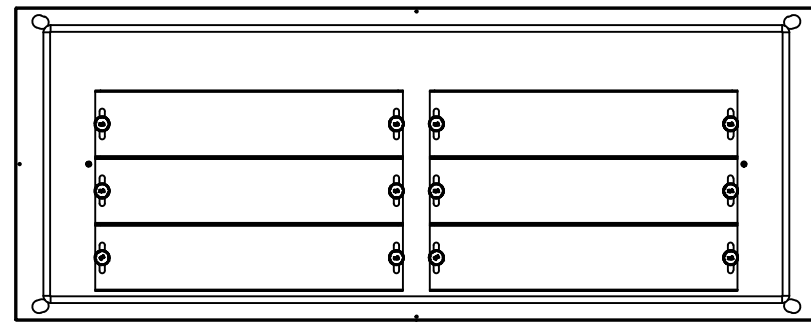
Qty	Part Number	Rev	Description
1	STK-P-03810R	0	Powder Paint (Iron Grey / Rough Textured)
2	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
2	STK-Q-90227	1	Flat Head Drilling Screw M6.3 x 56.0mm Long
1	6500MXK161205TG	0	6500 MXT 1200mm x 500mm Top Gasket
1	6500MXK161205T-P	0	6500 MXT 1200mm x 500mm Top Part
Parts List			

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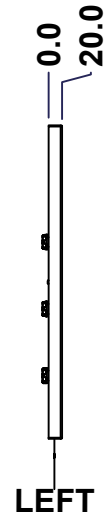
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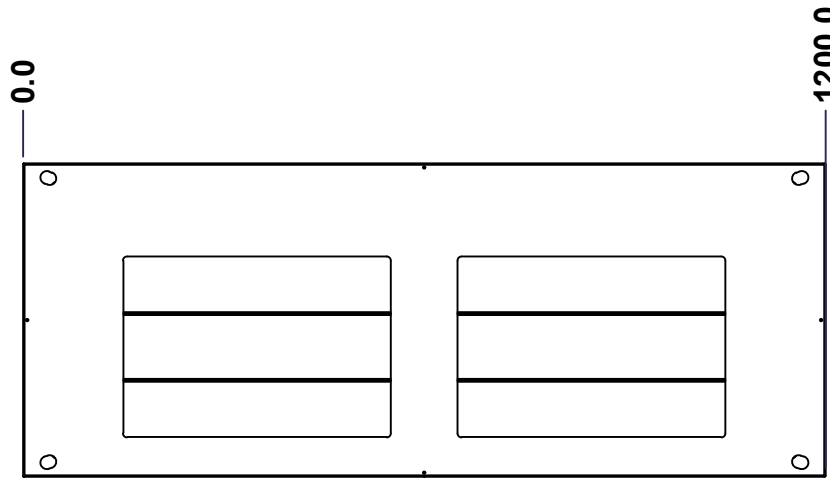
TOP



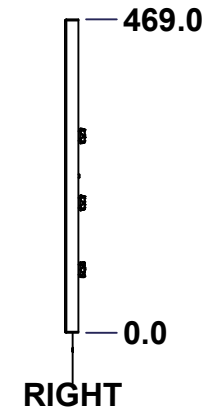
BACK



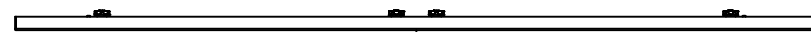
LEFT



FRONT

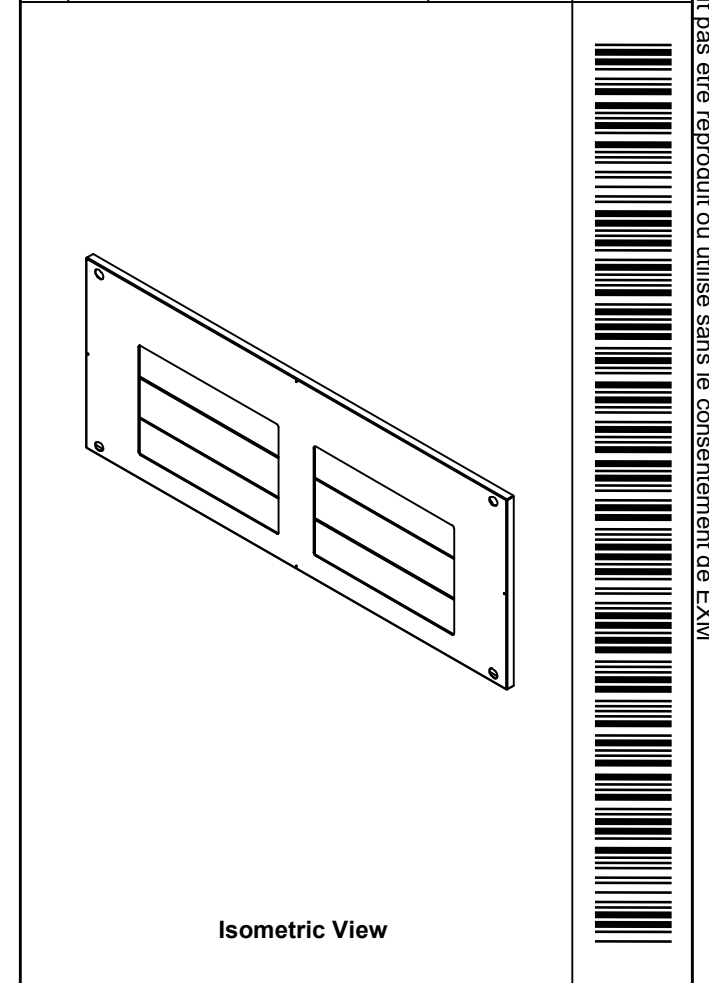



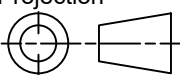
RIGHT



BOTTOM

No.	Revisions	Date	By/Par



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 15-Jan-15
Material Matière	16 Ga Cold Rolled A1008 CS Type B	
Color Couleur	Iron Grey RAL7011	Finish Fini Rough Textured
Description	Detail Rev.	
6500 MXB 1200mm x 500mm Bottom		
Part Number Numéro Pièce	Rev.	8
<b>6500MXK161205BT</b>	<b>0</b>	18

Use gasket program path 6500 MX > 6500MXB

SEE BILL OF MATERIAL ON LAST PAGE



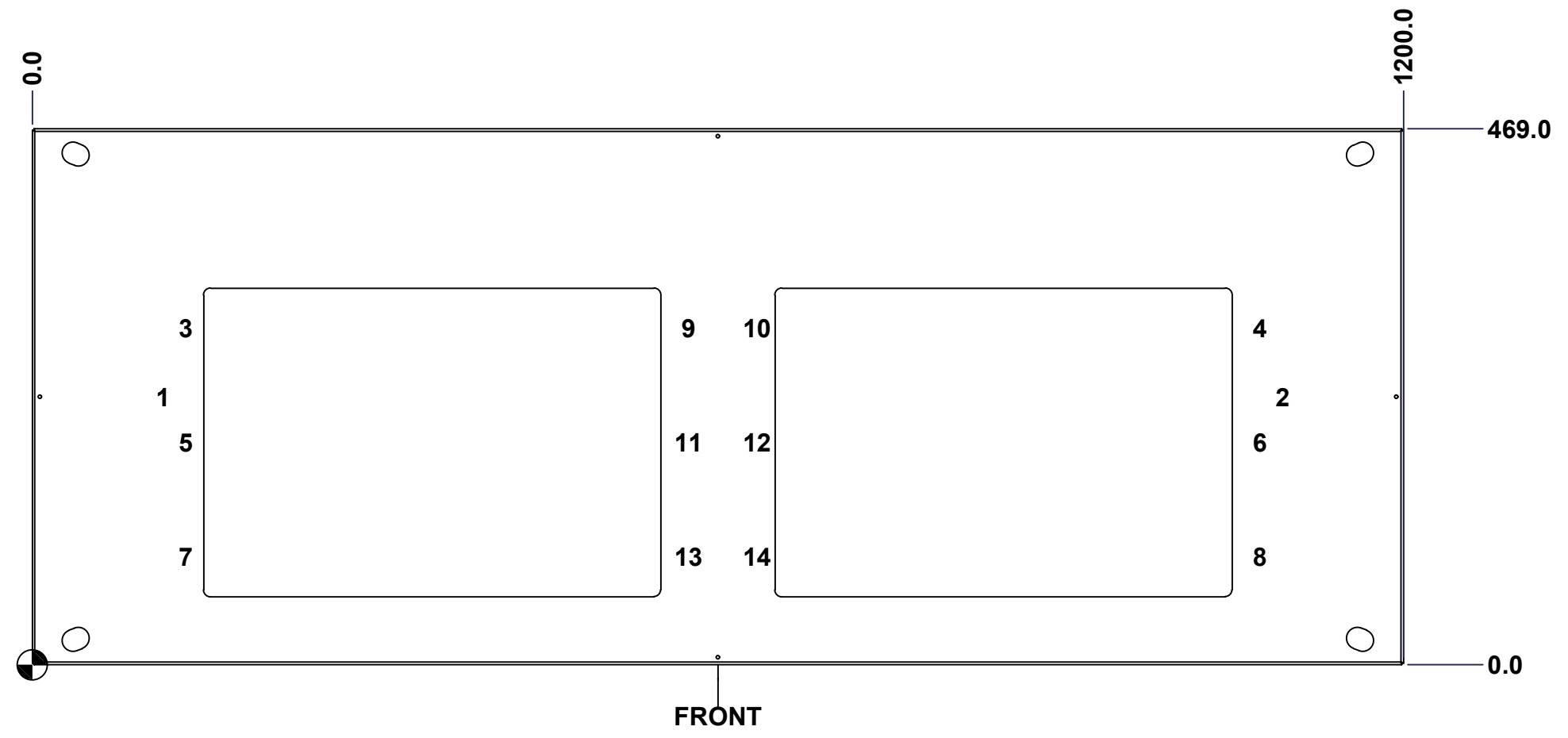
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	110.0	234.5	GND STUD M6 x 18mm (Inside)
2	1090.0	234.5	GND STUD M6 x 18mm (Inside)
3	130.0	294.5	GP STUD M6 x 18mm (Inside)
4	1070.0	294.5	GP STUD M6 x 18mm (Inside)
5	130.0	194.5	GP STUD M6 x 18mm (Inside)
6	1070.0	194.5	GP STUD M6 x 18mm (Inside)
7	130.0	94.5	GP STUD M6 x 18mm (Inside)
8	1070.0	94.5	GP STUD M6 x 18mm (Inside)
9	570.0	294.5	GP STUD M6 x 18mm (Inside)
10	630.0	294.5	GP STUD M6 x 18mm (Inside)
11	570.0	194.5	GP STUD M6 x 18mm (Inside)
12	630.0	194.5	GP STUD M6 x 18mm (Inside)
13	570.0	94.5	GP STUD M6 x 18mm (Inside)
14	630.0	94.5	GP STUD M6 x 18mm (Inside)



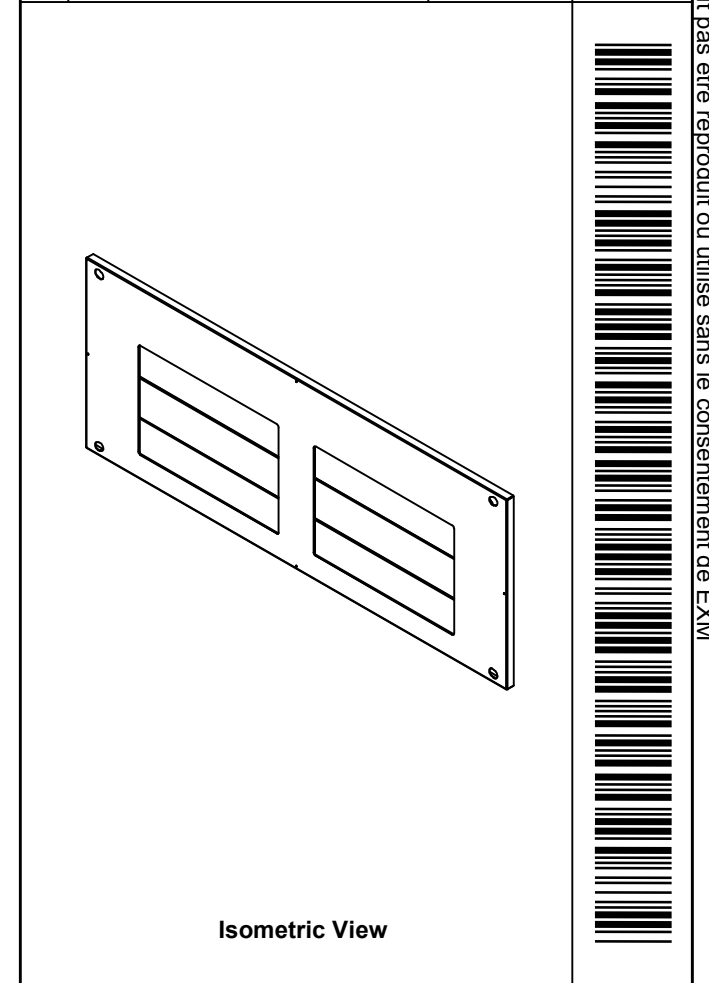
Use bending program path 6500 MX > 6500MXB

	Description	Status
	6500 MXB 1200mm x 500mm Bottom	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>6500MXK161205BT</b>	<b>0</b> / 9
		18

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No.	Revisions	Date	By/Par



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	Max 3.0mm
	Projection
	

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 15-Jan-15

Material / Matière: 16 Ga Cold Rolled A1008 CS Type B

Color / Couleur: Iron Grey RAL7011	Finish / Fini: Rough Textured
------------------------------------	-------------------------------

Description: 6500 MXB 1200mm x 500mm Bottom

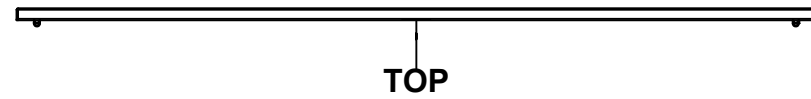
Detail Rev.

Part Number / Numéro Pièce: <b>6500MXK161205BT</b>	Rev. 0	10 / 18
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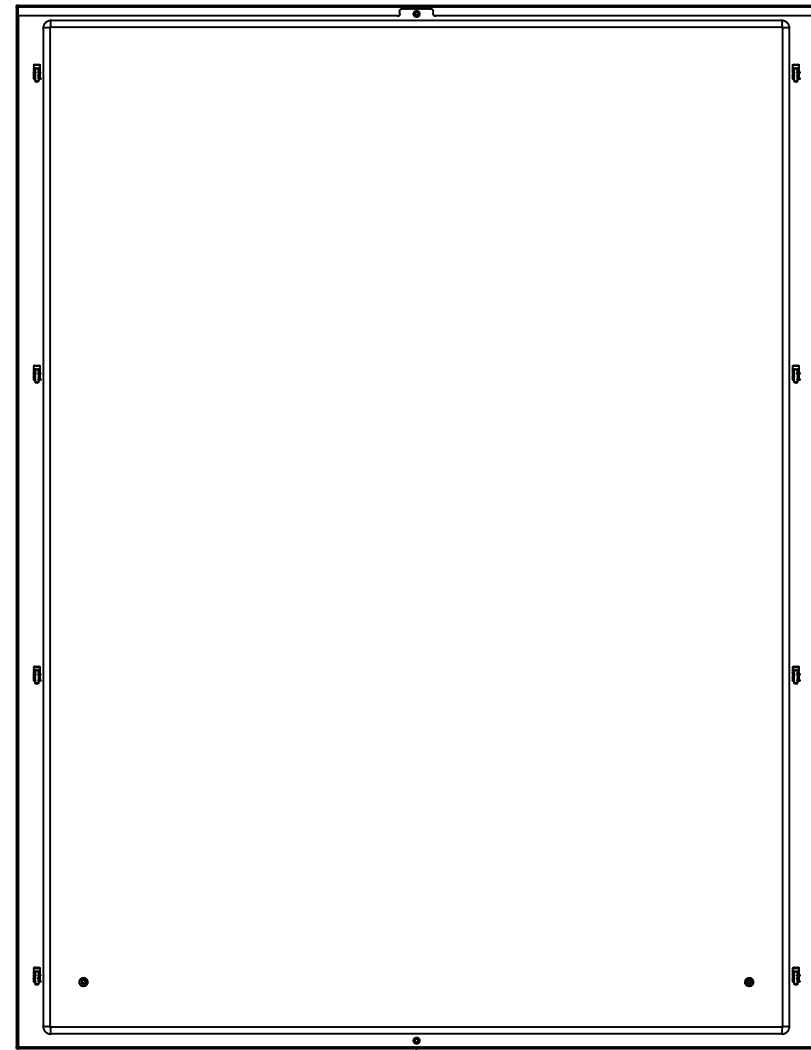
Qty	Part Number	Rev	Description
1	STK-P-03810R	0	Powder Paint (Iron Grey / Rough Textured)
12	STK-Q-06001	0	Mtrx - Gland Plate M6 Plastic Thumb Nut
14	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
6	6500MXK161205GP100-P	0	6500 MXB 1200mm Gland Plate Part (100mm)
2	6500MXK161205BTGPG	0	6500 MXB 1200mm x 500mm Bottom Gland Plate Gasket
1	6500MXK161205BTG	0	6500 MXB 1200mm x 500mm Bottom Gasket
1	6500MXK161205BT-P	0	6500 MXB 1200mm x 500mm Bottom Part
Parts List			

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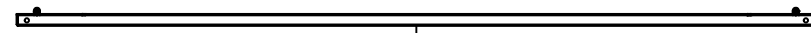
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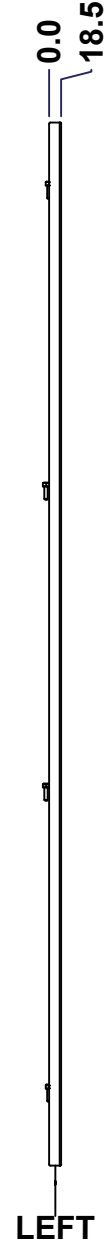
TOP



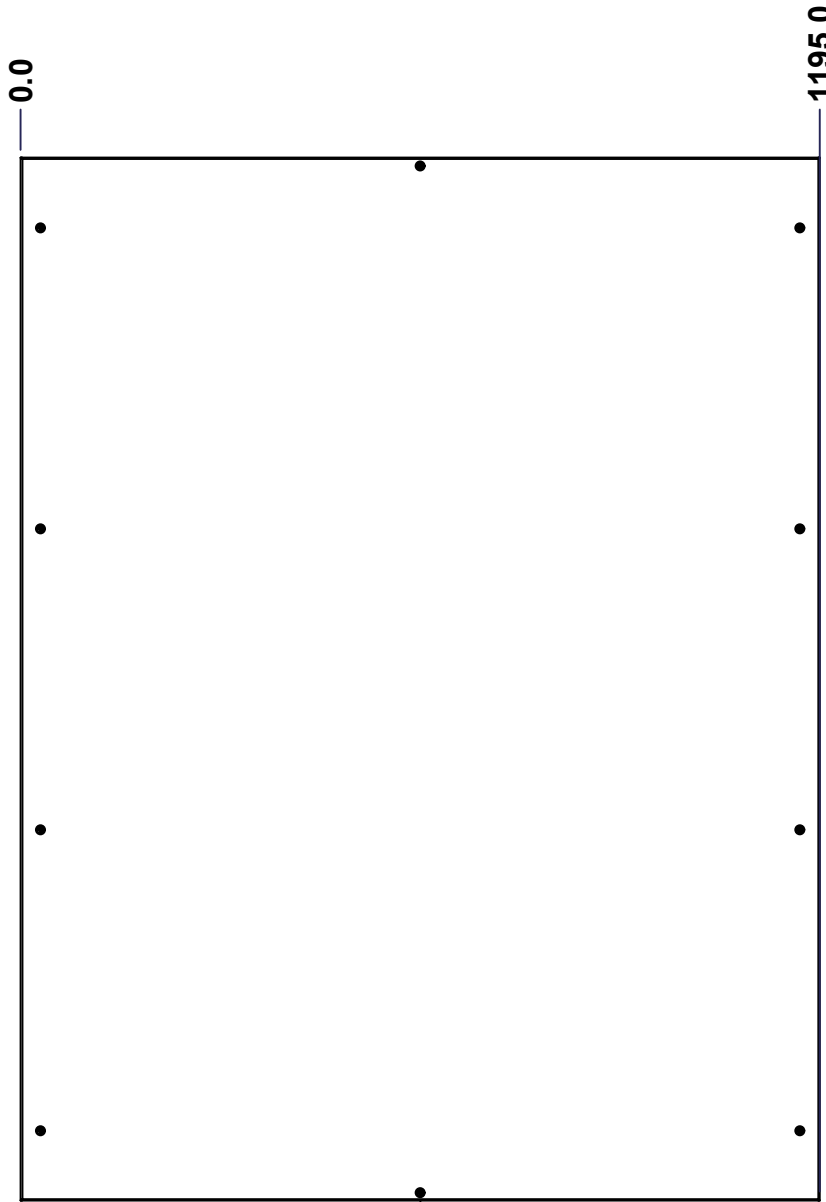
BACK



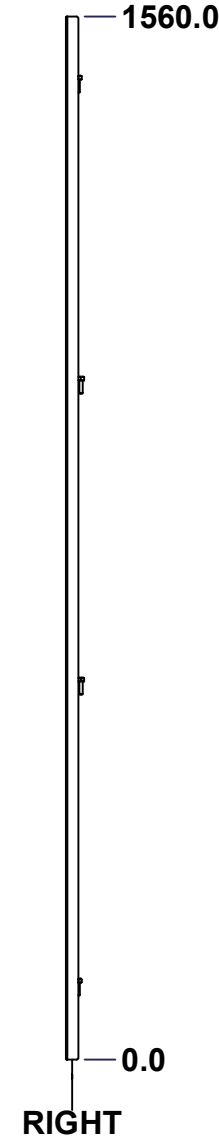
BOTTOM



LEFT



FRONT



RIGHT

No.	Revisions	Date	By/Par

**Isometric View**

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 15-Jan-15
Material Matière	14 Ga Cold Rolled A1008 CS Type B	
Color Couleur	Light Grey RAL7035	Finish Fini Rough Textured
Description	Detail Rev.	
6500 MXR 1600mm x 1200mm Back		
Part Number Numéro Pièce	Rev.	11
<b>6500MXK161205B</b>	<b>0</b>	18

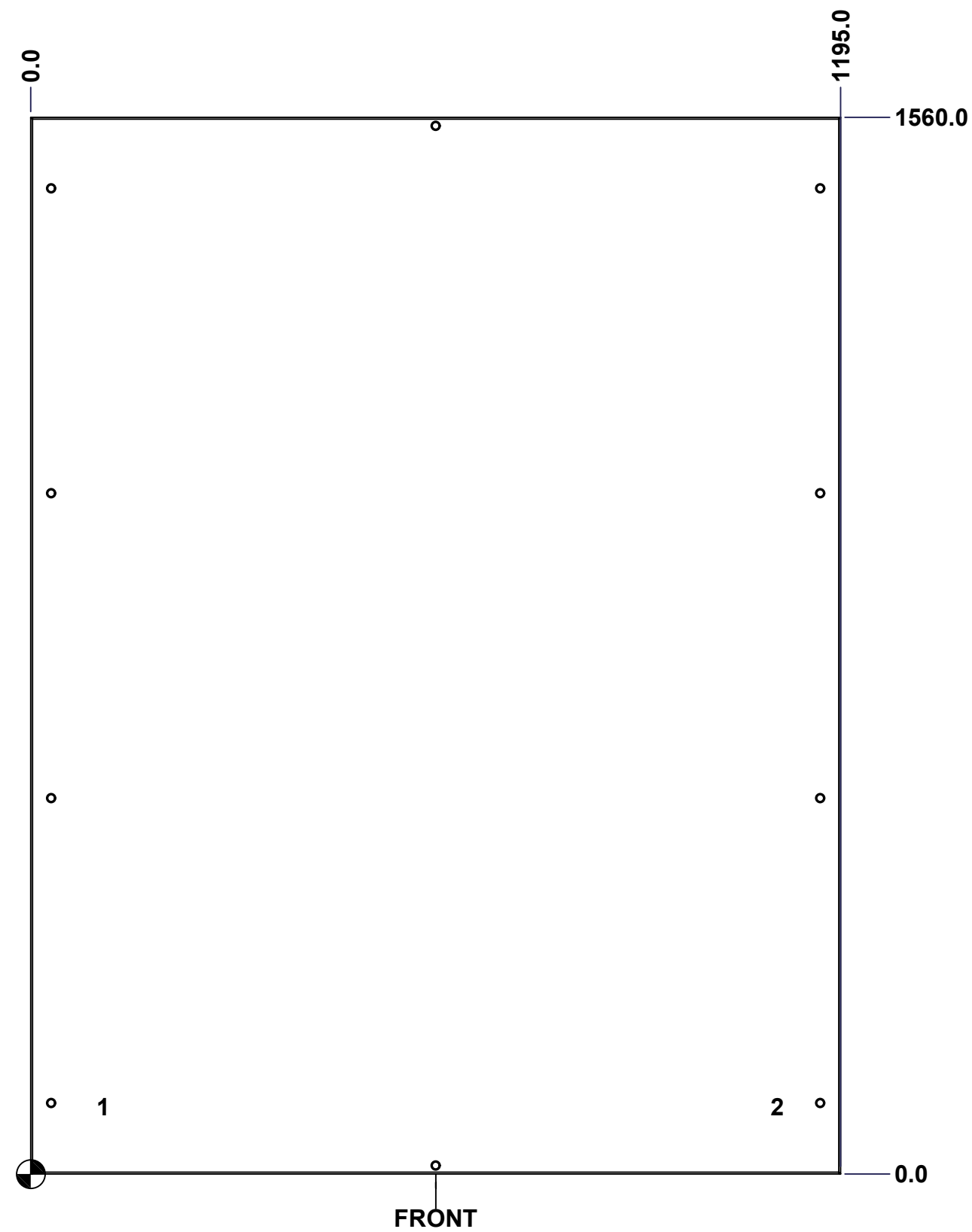
Use gasket program path 6500 MX > 6500 MXR

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	100.0	100.0	GND STUD M6 x 16mm (Inside)
2	1095.0	100.0	GND STUD M6 x 16mm (Inside)



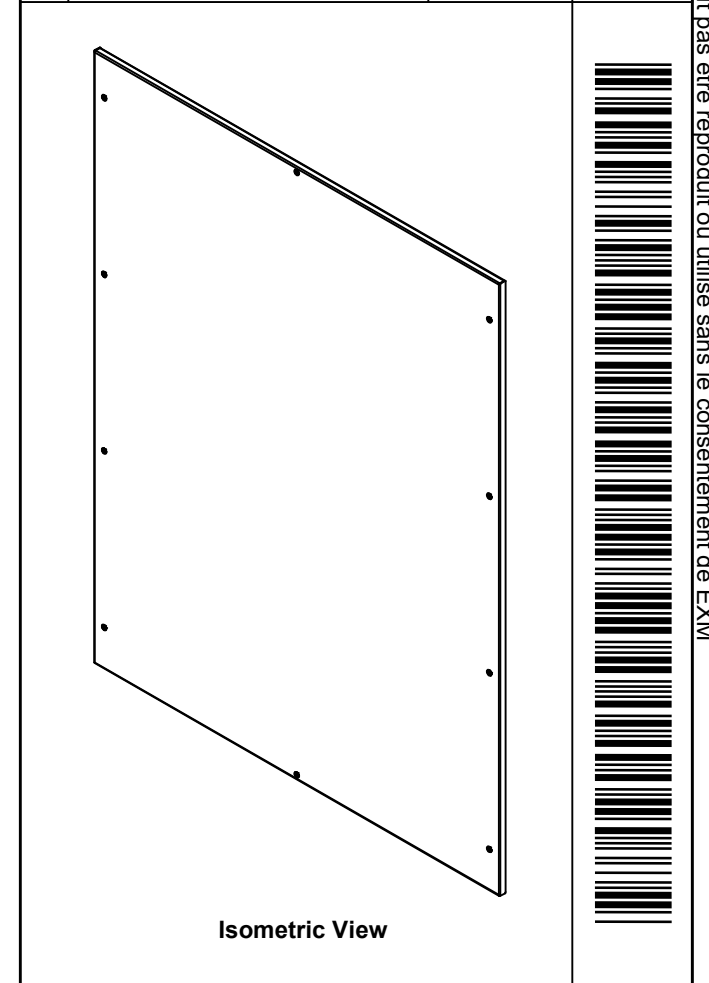
Use bending program path 6500 MX > 6500 MXR


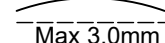
	Description	Status	
	6500 MXR 1600mm x 1200mm Back	(NULL)	
	Part Number Numéro Pièce	Rev.	12
	<b>6500MXK161205B</b>	<b>0</b>	18

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No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement  Max 3.0mm
Customer Client		Date
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 15-Jan-15
Material / Matière: 14 Ga Cold Rolled A1008 CS Type B		
Color / Couleur: Light Grey RAL7035	Finish / Fini: Rough Textured	
Description: 6500 MXR 1600mm x 1200mm Back		Detail Rev.
Part Number / Numéro Pièce: <b>6500MXK161205B</b>		Rev. 0 / 13

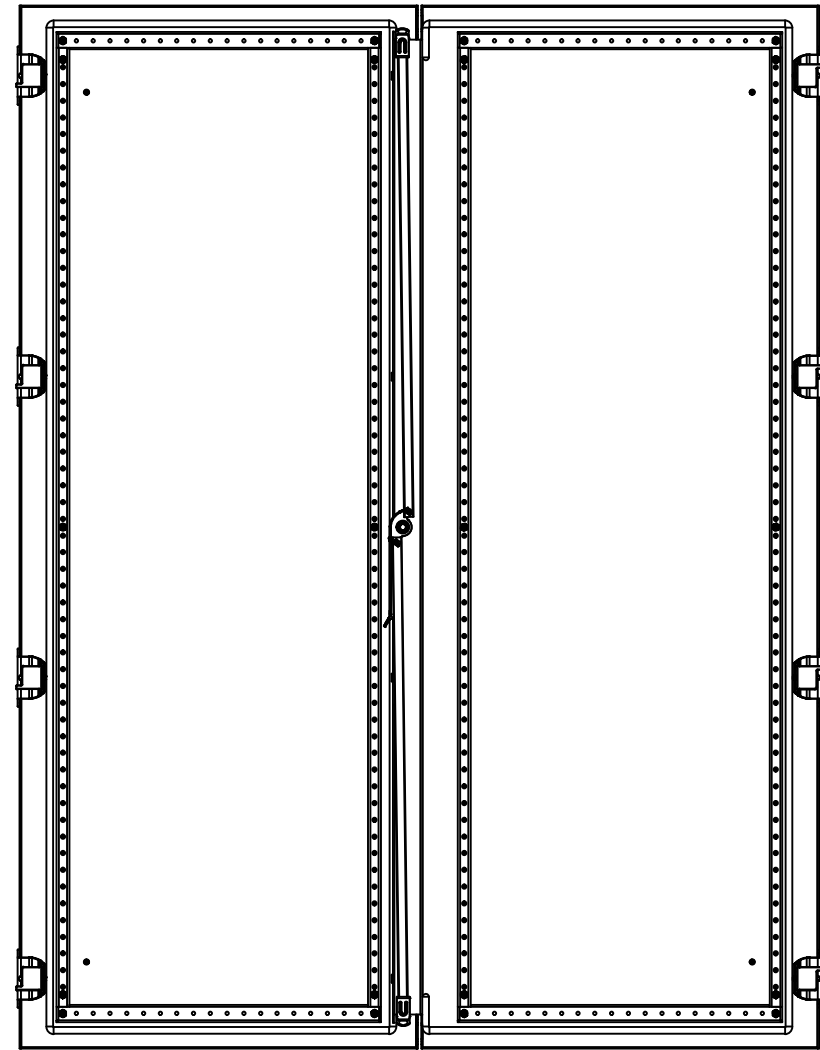
Qty	Part Number	Rev	Description
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
1	6500MXK161205BG	0	6500 MXR 1600mm x 1200mm Back Gasket
8	STK-A-70579	3	6500 MX Side Panel Insert Assembly
10	STK-Q-03071	0	M6 x 16mm Machine Screw
2	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	6500MXK161205B-P	0	6500 MXR 1600mm x 1200mm Back Part
Parts List			

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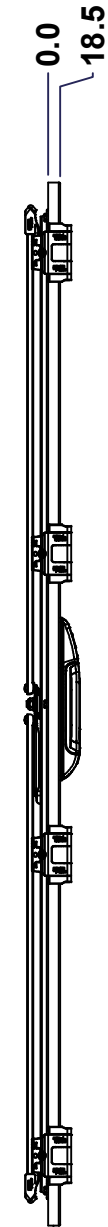
TOP



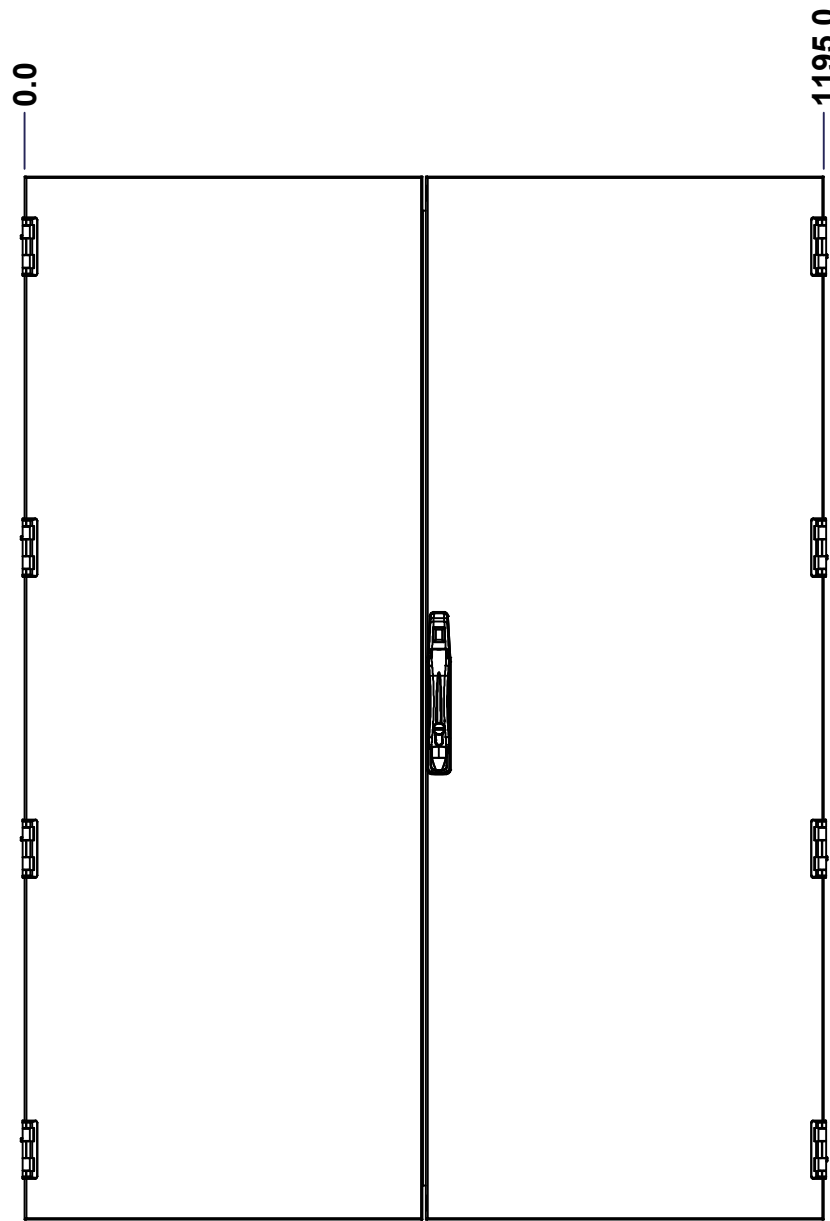
BACK



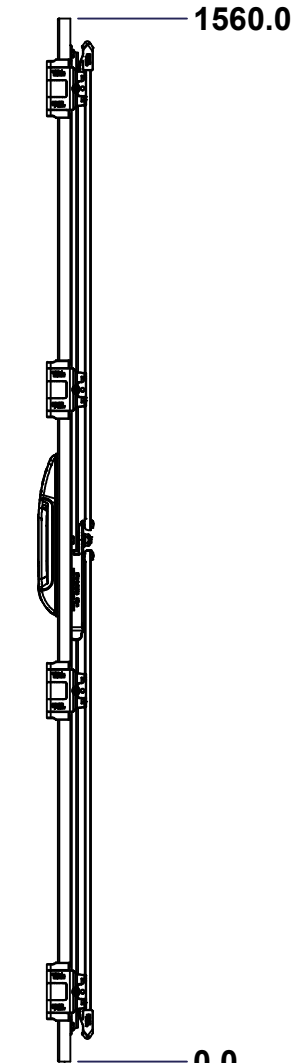
BOTTOM



LEFT

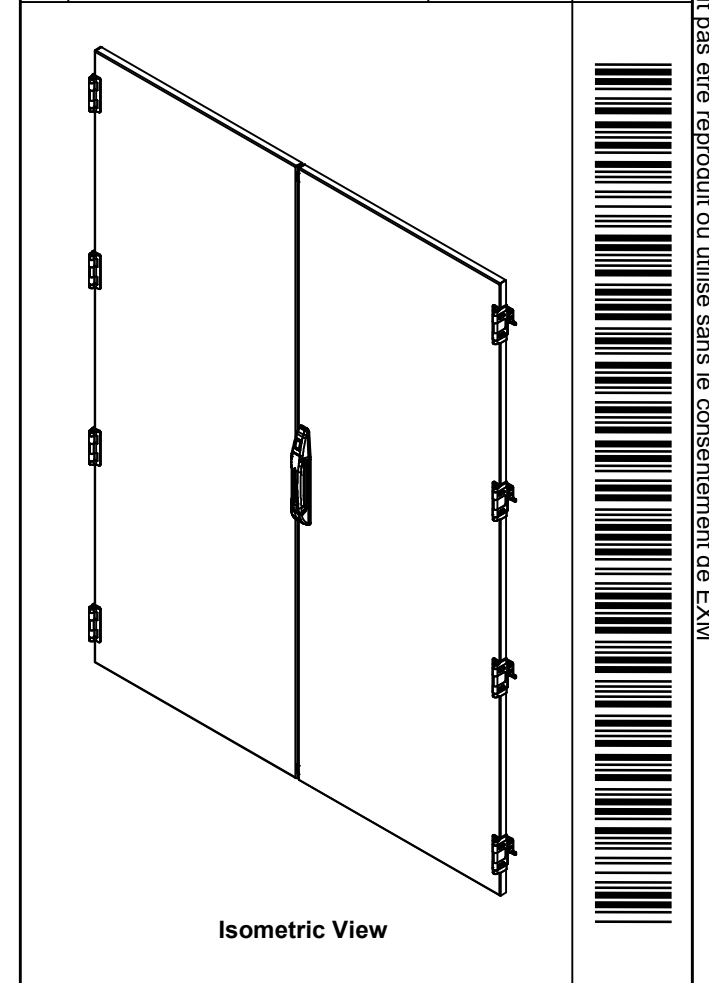



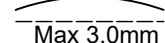
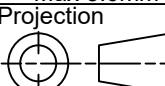
FRONT



RIGHT

No.	Revisions	Date	By/Par



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 15-Jan-15
Material Matière	14 Ga Cold Rolled A1008 CS Type B	
Color Couleur	Light Grey RAL7035	Finish Fini Rough Textured
Description 6500 MXDD 1600mm x 1200mm Front		Detail Rev.
Part Number Numéro Pièce	Rev. 0	14 18

Use gasket program path 6500 MX > 6500 MXD  
 Use gasket program path 6500 MX > 6500 MXFD

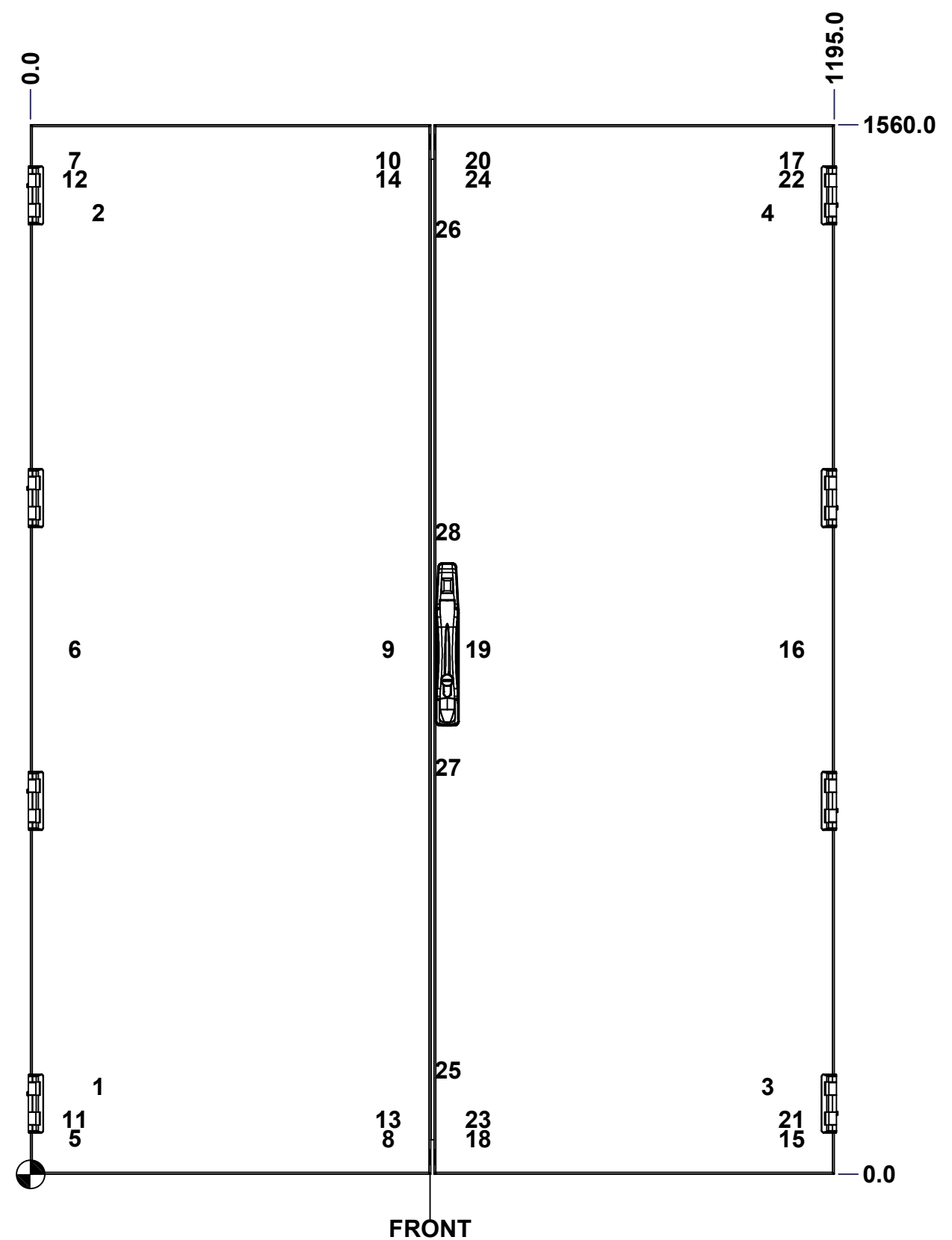
SEE BILL OF MATERIAL ON LAST PAGE

**6500MXK161205F**

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	100.0	130.0	GND STUD M6 x 16mm (Inside)
2	100.0	1430.0	GND STUD M6 x 16mm (Inside)
3	1095.0	130.0	GND STUD M6 x 16mm (Inside)
4	1095.0	1430.0	GND STUD M6 x 16mm (Inside)
5	64.5	52.8	STIFF. STUD M6 x 18mm (Inside)
6	64.5	780.0	STIFF. STUD M6 x 18mm (Inside)
7	64.5	1507.2	STIFF. STUD M6 x 18mm (Inside)
8	530.5	52.8	STIFF. STUD M6 x 18mm (Inside)
9	530.5	780.0	STIFF. STUD M6 x 18mm (Inside)
10	530.5	1507.2	STIFF. STUD M6 x 18mm (Inside)
11	64.5	81.0	STIFF. STUD M6 x 18mm (Inside)
12	64.5	1479.0	STIFF. STUD M6 x 18mm (Inside)
13	530.5	81.0	STIFF. STUD M6 x 18mm (Inside)
14	530.5	1479.0	STIFF. STUD M6 x 18mm (Inside)
15	1130.5	52.8	STIFF. STUD M6 x 18mm (Inside)
16	1130.5	780.0	STIFF. STUD M6 x 18mm (Inside)
17	1130.5	1507.2	STIFF. STUD M6 x 18mm (Inside)
18	664.5	52.8	STIFF. STUD M6 x 18mm (Inside)
19	664.5	780.0	STIFF. STUD M6 x 18mm (Inside)
20	664.5	1507.2	STIFF. STUD M6 x 18mm (Inside)
21	1130.5	81.0	STIFF. STUD M6 x 18mm (Inside)
22	1130.5	1479.0	STIFF. STUD M6 x 18mm (Inside)
23	664.5	81.0	STIFF. STUD M6 x 18mm (Inside)
24	664.5	1479.0	STIFF. STUD M6 x 18mm (Inside)
25	619.5	155.0	CLOSING BAR GUIDE (Inside)
26	619.5	1405.0	CLOSING BAR GUIDE (Inside)
27	619.5	605.0	CLOSING BAR GUIDE (Inside)
28	619.5	955.0	CLOSING BAR GUIDE (Inside)



FRONT

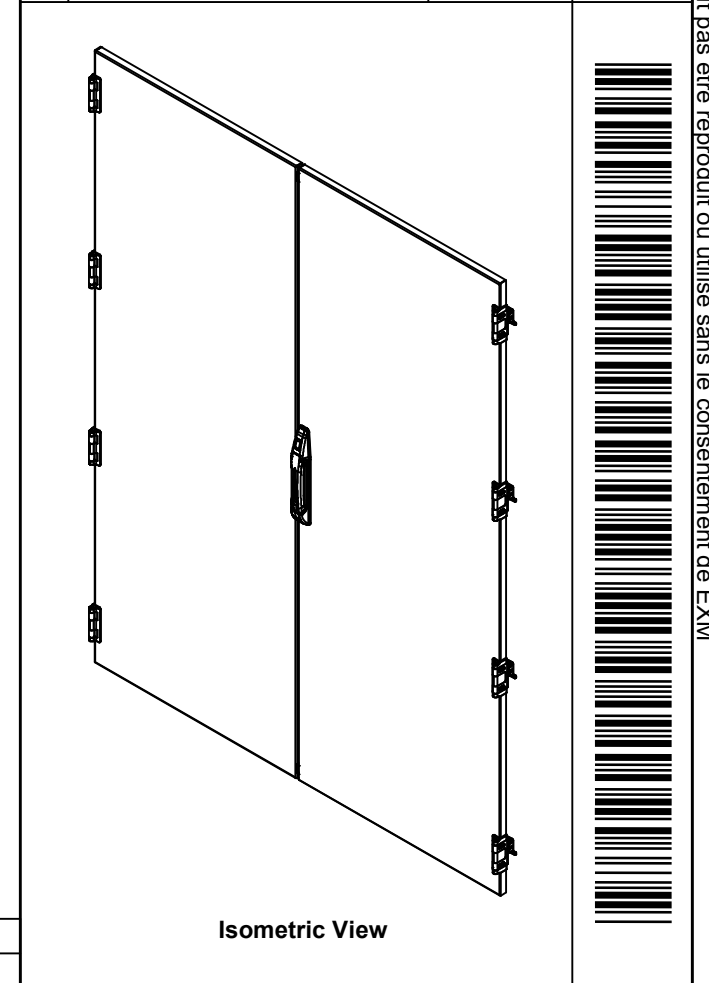
Use bending program path 6500 MX > 6500 MXD  
 Use bending program path 6500 MX > 6500 MXFD

	Description	Status
	6500 MXDD 1600mm x 1200mm Front	(NULL)
	Part Number	Rev.
	Numéro Pièce	15
	<b>6500MXK161205F</b>	<b>0</b>
		18


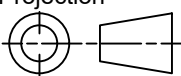
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No.	Revisions	Date	By/Par



1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
1	STK-Q-16122	1	Stud M10 x 20mm
1	STK-K-50556	2	9500 DD - Flange Door Handle Assy
4	STK-A-70586	3	Fixed Double Door Bracket Assembly
1	STK-Q-45652-16	5	6500 MX - Lower Closing Bar 1600mm
1	STK-Q-45651-16	5	6500 MX - Upper Closing Bar 1600mm
8	STK-K-06800	2	6500 MX 270° Hinge
2	STK-Q-90041	6	6500 MXDD - Closing Bar End
2	STK-Q-45650-16	2	6100 SLDD - Split Door - Closing Bar
6	STK-Q-16405	6	Guide Stud - Small (No Paint Cap Required)
1	6500MXK161205F1G	0	6500 MXDD 1600mm x 1200mm Front Gasket
1	6500MXK161205F1-P	0	6500 MXDD 1600mm x 1200mm Front Part
1	6500MXK161205DS2	5	6500 MX 1600mm x 1200mm Door Stiffener
1	886PHD-S	11	Euroform Pull Handle Kit
24	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	6500MXK161205DS1	5	6500 MX 1600mm x 1200mm Door Stiffener
1	6500MXK161205FG	0	6500 MXDD 1600mm x 1200mm Front Gasket
1	6500MXK161205F-P	0	6500 MXDD 1600mm x 1200mm Front Part
Qty	Part Number	Rev	Description
Parts List			

 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>	Flatness Aplatissement
	Max 3.0mm
Projection	
Customer Client	Date
Drawn By Dessiné Par	Date 15-Jan-15
Material Matière	14 Ga Cold Rolled A1008 CS Type B
Color Couleur	Light Grey RAL7035
Finish Fini	Rough Textured
Description	Detail Rev.
6500 MXDD 1600mm x 1200mm Front	
Part Number Numéro Pièce	Rev. 16
<b>6500MXK161205F</b>	<b>0</b> 18

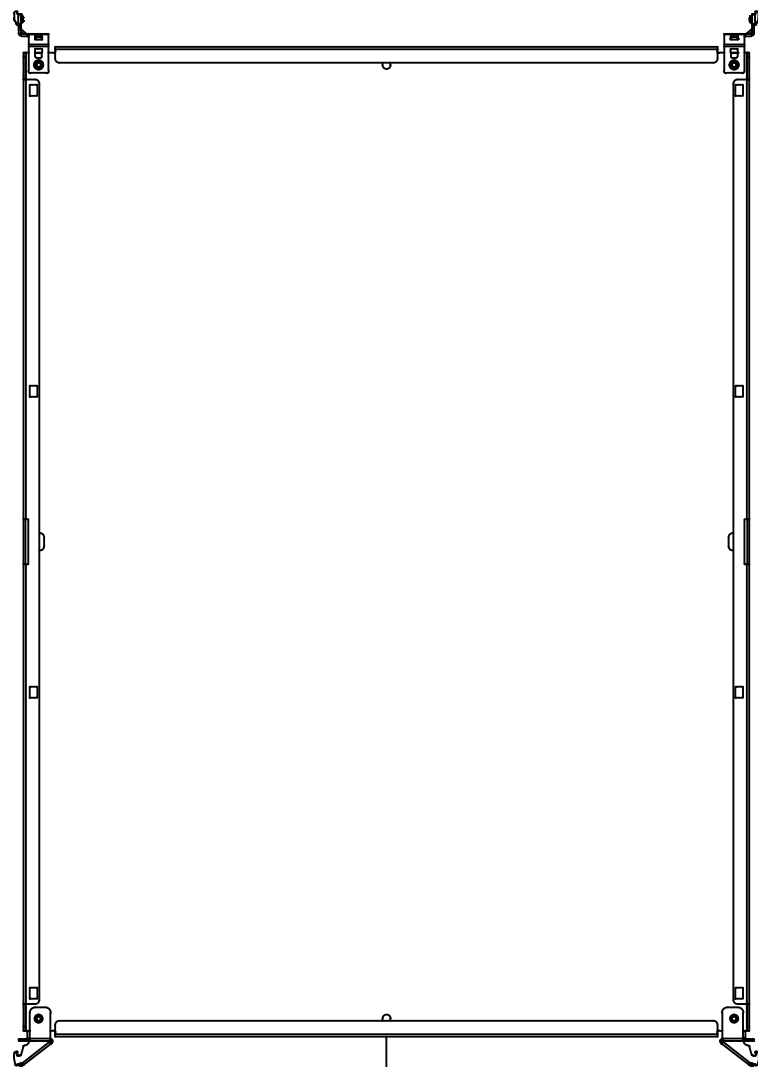


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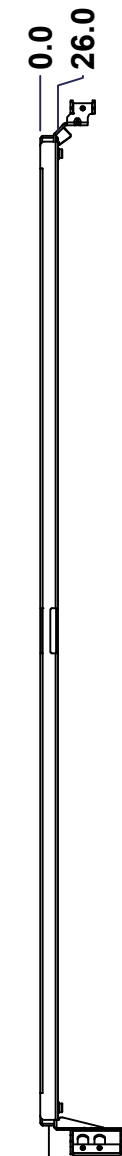
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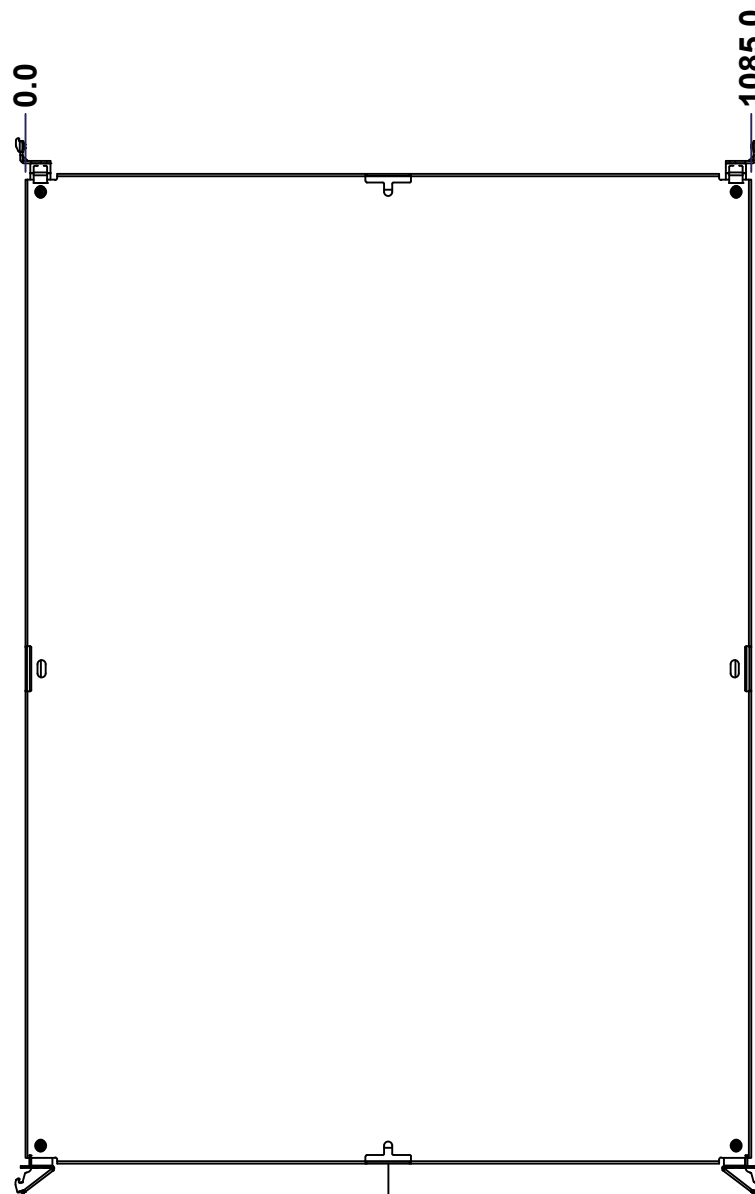
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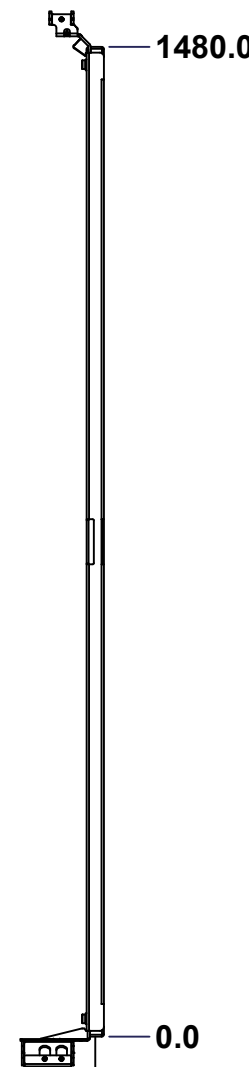
BACK



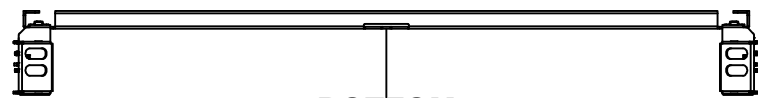
LEFT



FRONT

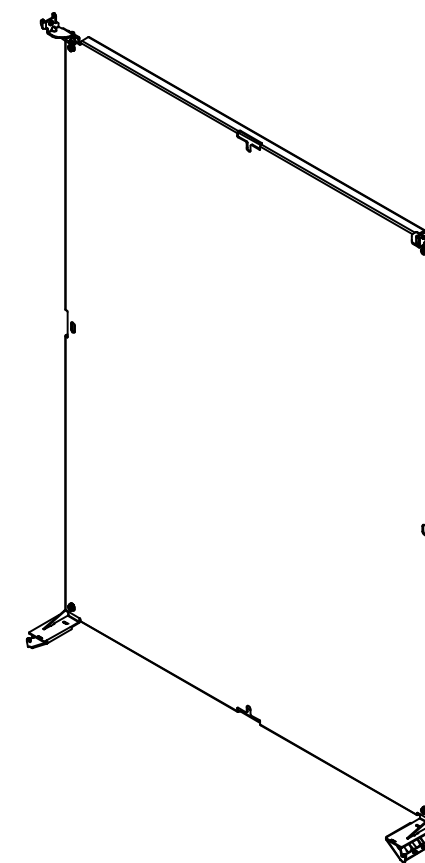


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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Flatness  
 Aplatissement  
 Max 3.0mm  
 Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 15-Jan-15
Material Matière 12 Ga Galvanized (2.5mm)	
Color Couleur Unpainted	Finish Fini Unpainted
Description 6500 MXM 1600mm x 1200mm Back Inner Panel	Detail Rev.
Part Number Numéro Pièce <b>6500MXK161205BIP</b>	Rev. 17 <b>0</b> 18

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