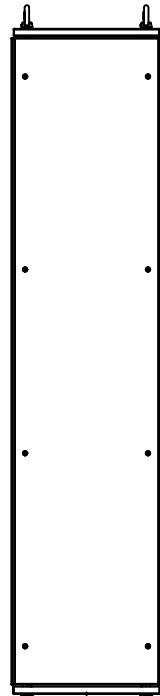


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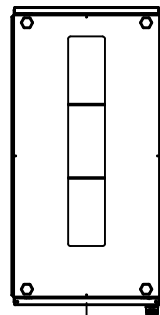
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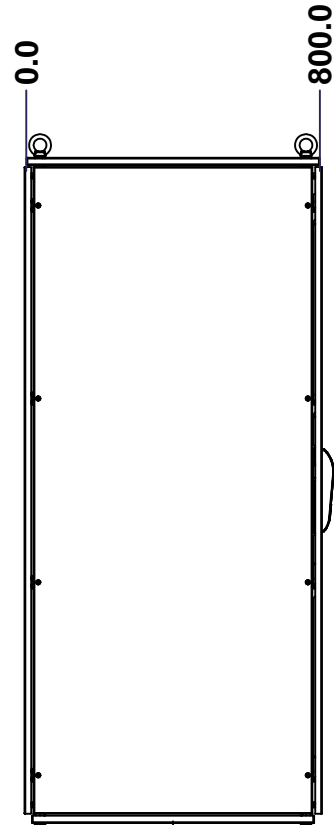
TOP



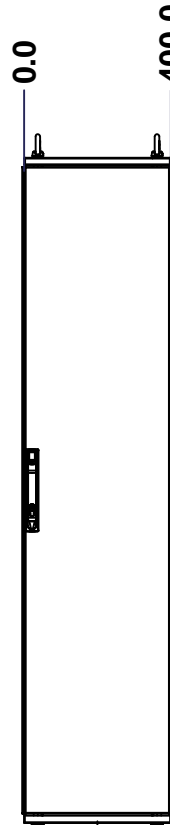
BACK



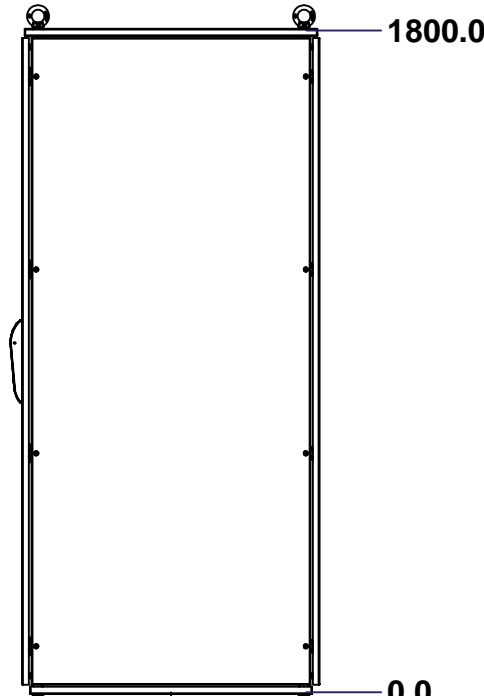
BOTTOM



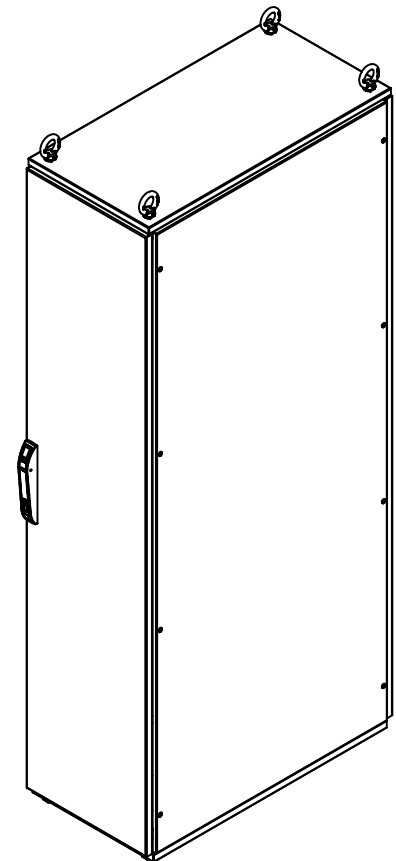
LEFT



FRONT




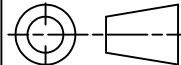
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	Date
Drawn By Dessiné Par	BoxCad: Annie	Date 09/02/2015
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description 6500MX 1800mm x 400mm x 800mm Assembly	Detail Rev.	
Part Number Numéro Pièce	Rev. 0	1 2

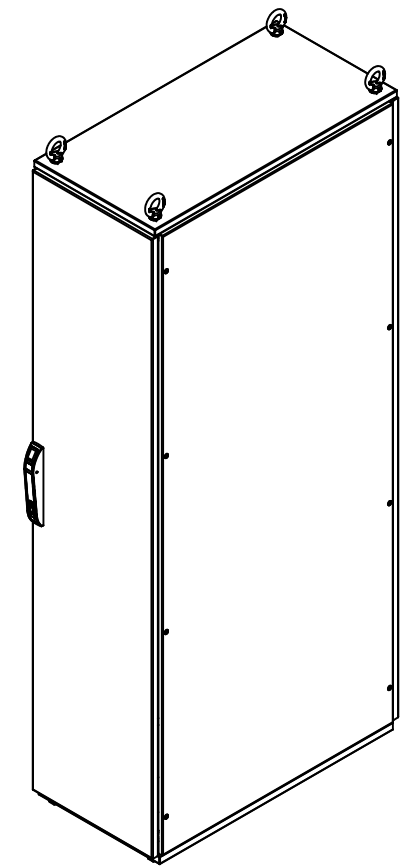
SEE BILL OF MATERIAL ON LAST PAGE

6500MXK180408

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No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client
 Drawn By Dessiné Par BoxCad: Annie
 Date 09/02/2015

Material Matière See Part List

Color Couleur See Part List
 Finish Fini See Part List

Description 6500MX 1800mm x 400mm x 800mm Assembly
 Detail Rev.

Part Number Numéro Pièce **6500MXK180408**
 Rev. 0

1	6500MXK180408BIP	0	6500 MXM 1800mm x 400mm Back Inner Panel
1	6500MXK180408R	0	6500 MXC 1800mm x 800mm Right
1	6500MXK180408L	0	6500 MXC 1800mm x 800mm Left
1	6500MXK180408F	0	6500 MXD 1800mm x 400mm Front
1	6500MXK180408B	0	6500 MXR 1800mm x 400mm Back
1	6500MXK180408BT	0	6500 MXB 400mm x 800mm Bottom
1	6500MXK180408T	0	6500 MXT 400mm x 800mm Top
1	6500MXK180408FR	0	6500 MX 1800mm x 400mm x 800mm Frame
Qty	Part Number	Rev	Description
Parts List			

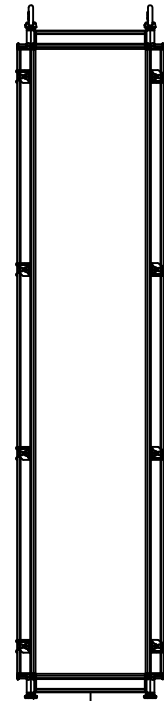
2
2

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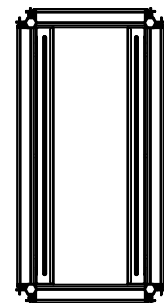
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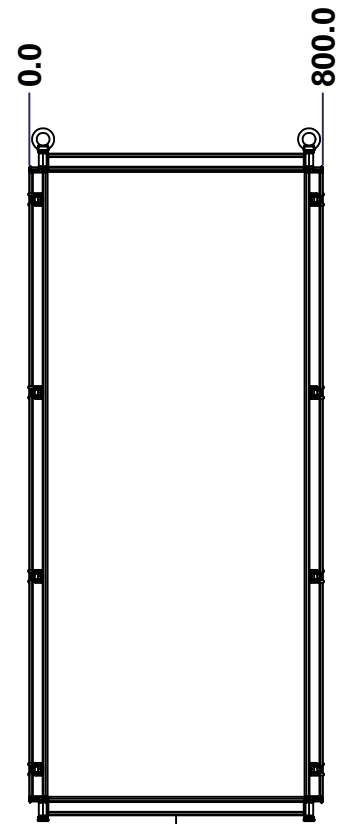
TOP



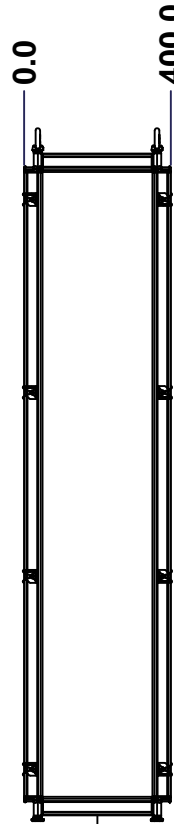
BACK



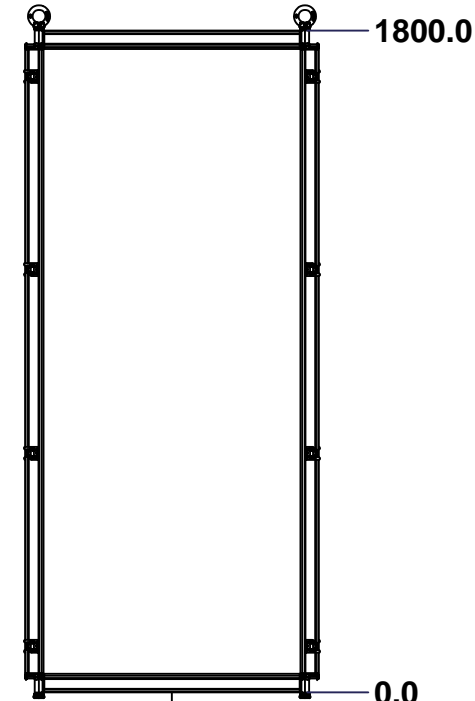
BOTTOM



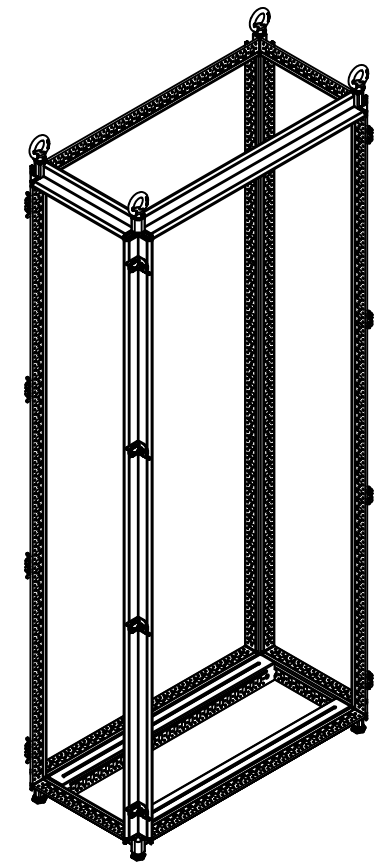
LEFT



FRONT





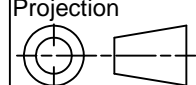
RIGHT



Isometric View



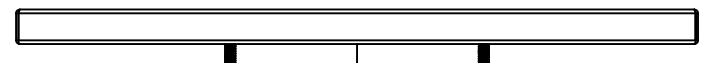
No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Annie	Date 09/02/2015
Material Matière	16 Ga Electro-Galvanized (1.4mm)	
Color Couleur	Iron Grey RAL7011	Finish Fin Rough Textured
Description	Detail Rev.	
6500 MX 1800mm x 400mm x 800mm Frame		
Part Number Numéro Pièce	Rev.	1 2
6500MXK180408FR	0	

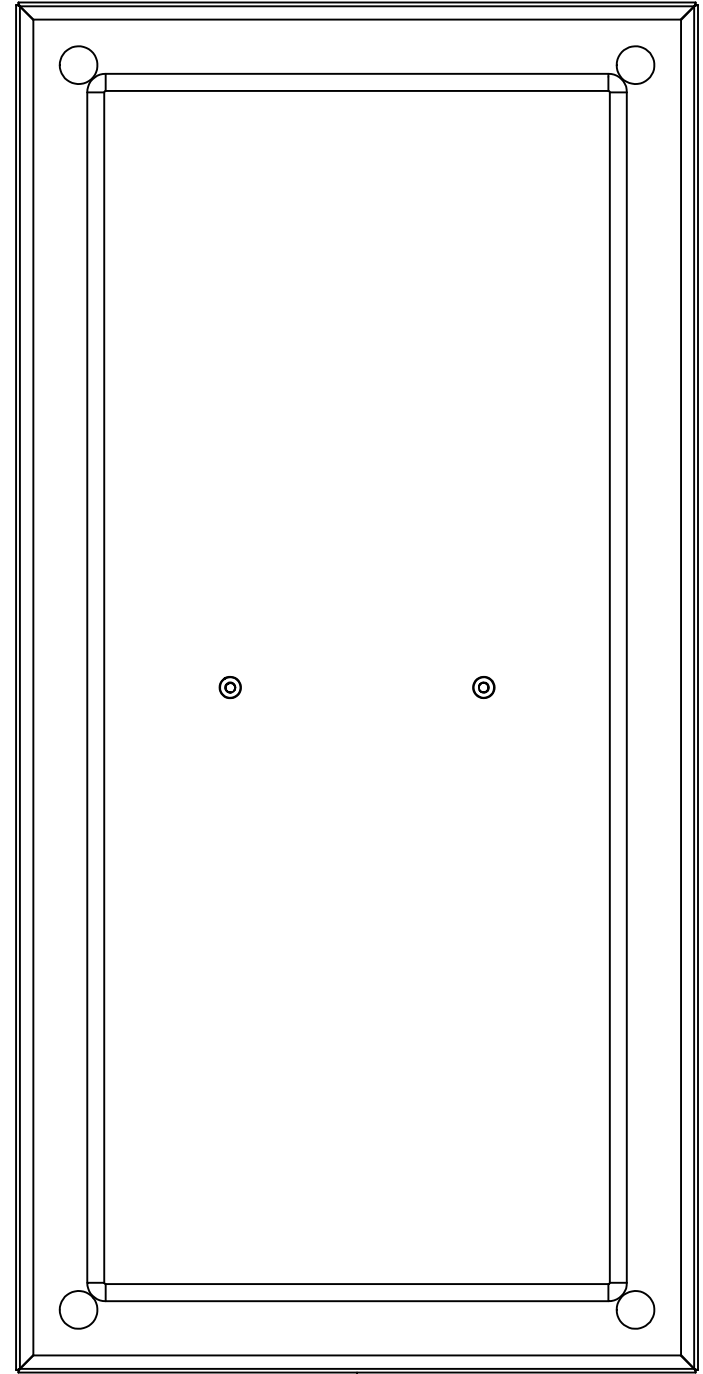
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TOP

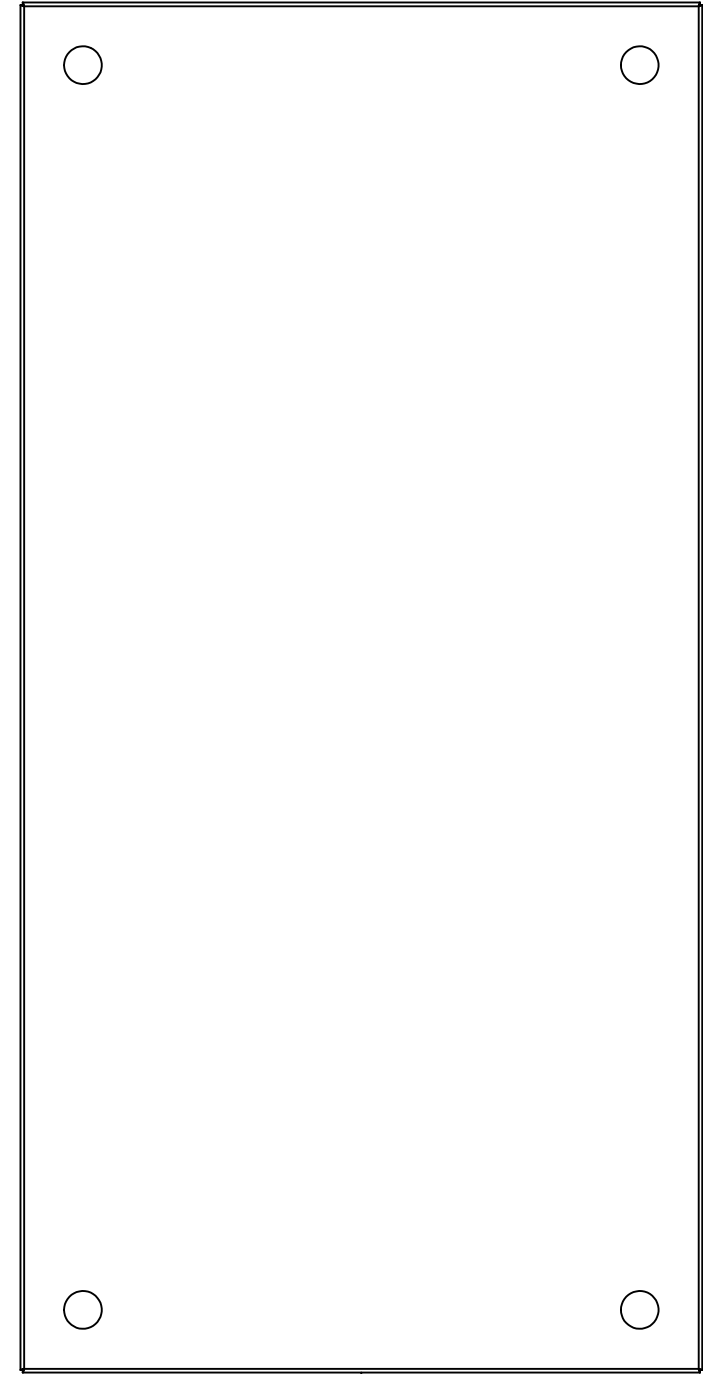


0.0
20.0



LEFT

0.0



FRONT

398.0

798.0

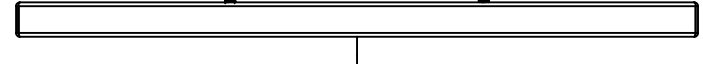


RIGHT

0.0

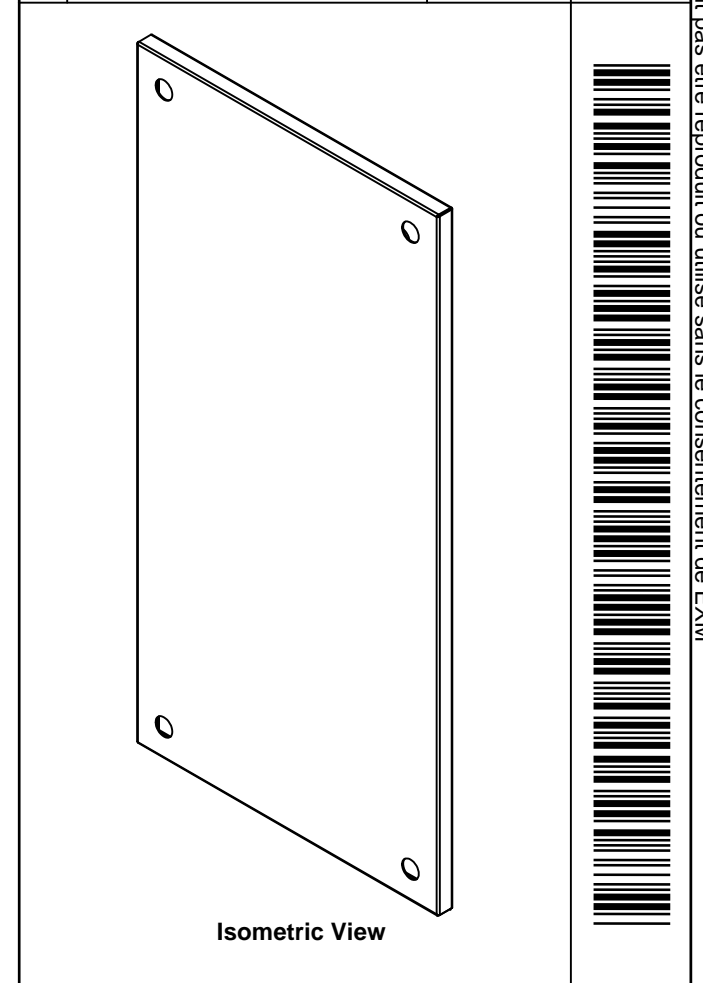



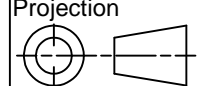
BACK



BOTTOM

No.	Revisions	Date	By/Par



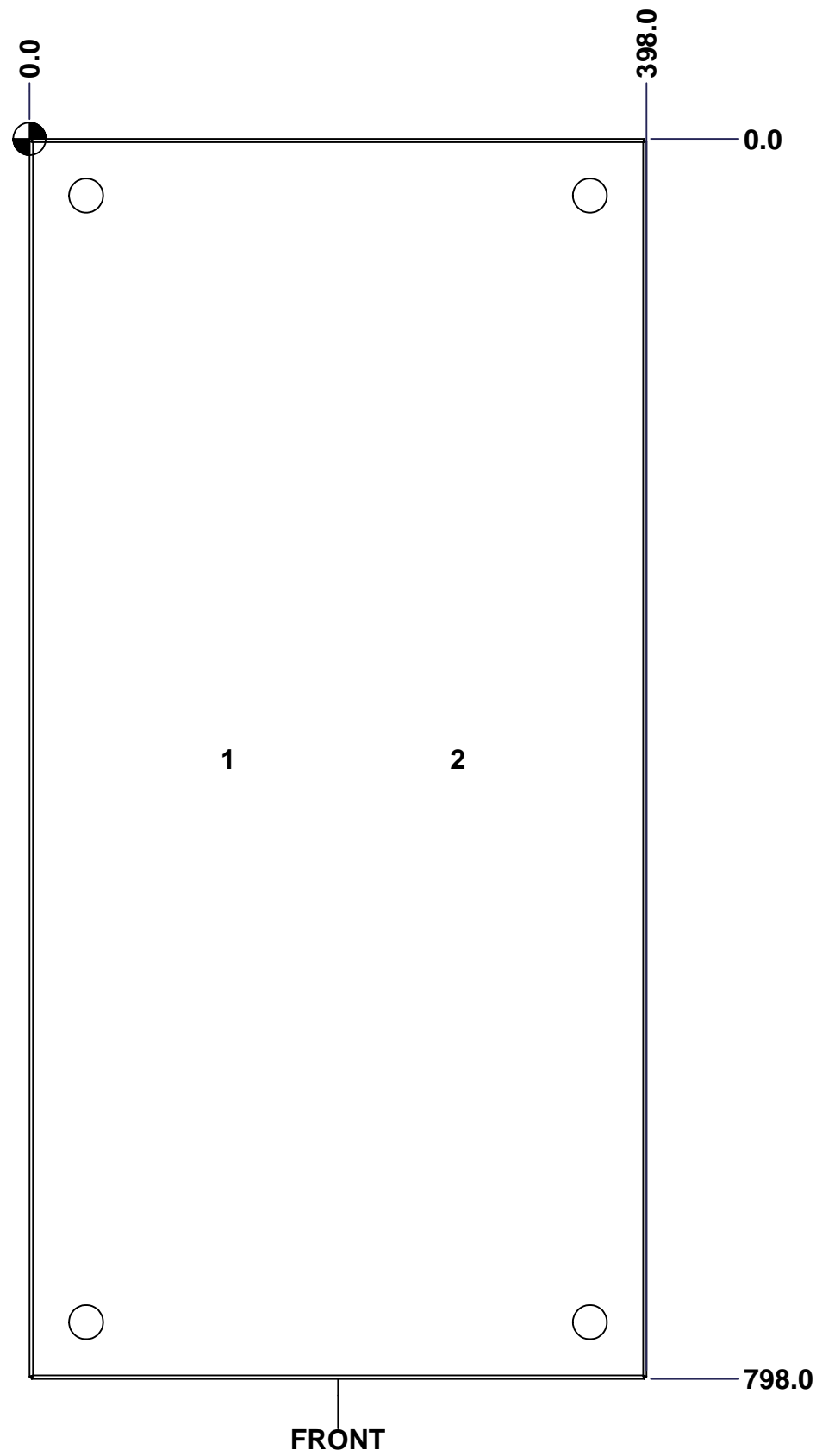
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Projection	
Date			
Drawn By Dessiné Par		Date	
BoxCad: Annie		09/02/2015	
Material Matière		16 Ga H.R.P. & O. (1.4mm)	
Color Couleur		Finish Fini	
Iron Grey RAL7011		Rough Textured	
Description		Detail Rev.	
6500 MXT 400mm x 800mm Top			
Part Number Numéro Pièce		Rev.	
6500MXK180408T		1 0	

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	125.0	399.0	GND STUD M6 x 16mm (Inside)
2	273.0	399.0	GND STUD M6 x 16mm (Inside)

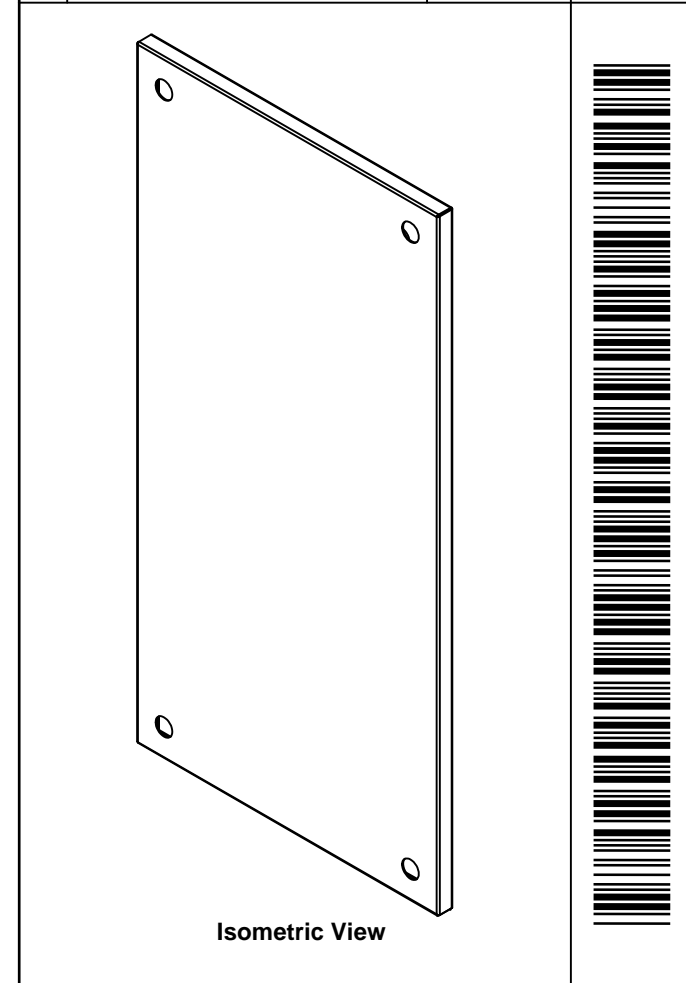


	Description		Status
	6500 MXT 400mm x 800mm Top		(NULL)
Part Number Numéro Pièce		Rev.	
6500MXK180408T		0	2 3

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No.	Revisions	Date	By/Par

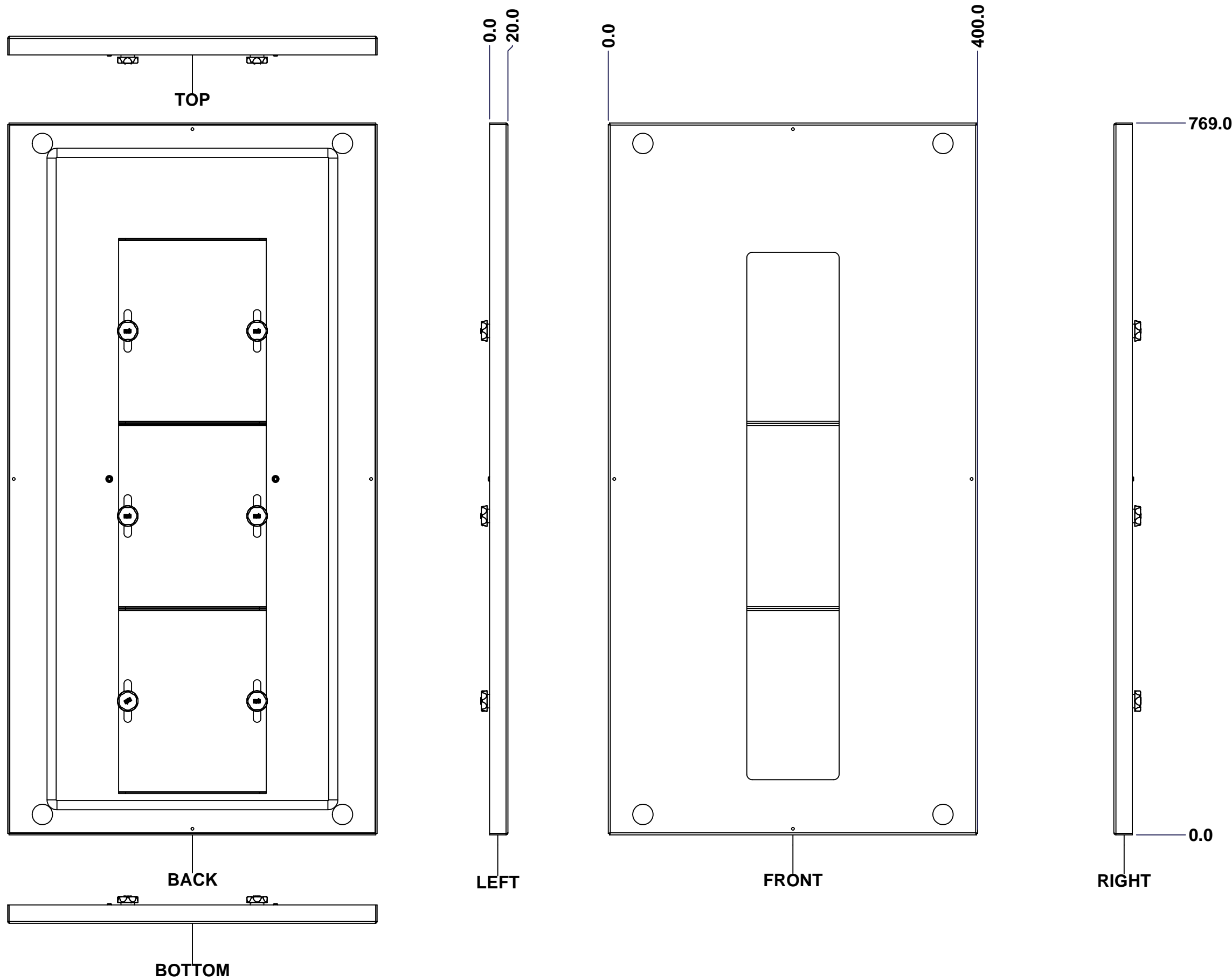


Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement	
		Max 3.0mm Projection	
Customer Client		Date	
Drawn By Dessiné Par		Date	
BoxCad: Annie		09/02/2015	
Material Matière			
16 Ga H.R.P. & O. (1.4mm)			
Color Couleur		Finish Fini	
Iron Grey RAL7011		Rough Textured	
Description			Detail Rev.
6500 MXT 400mm x 800mm Top			
Part Number Numéro Pièce		Rev.	3
6500MXK180408T		0	3

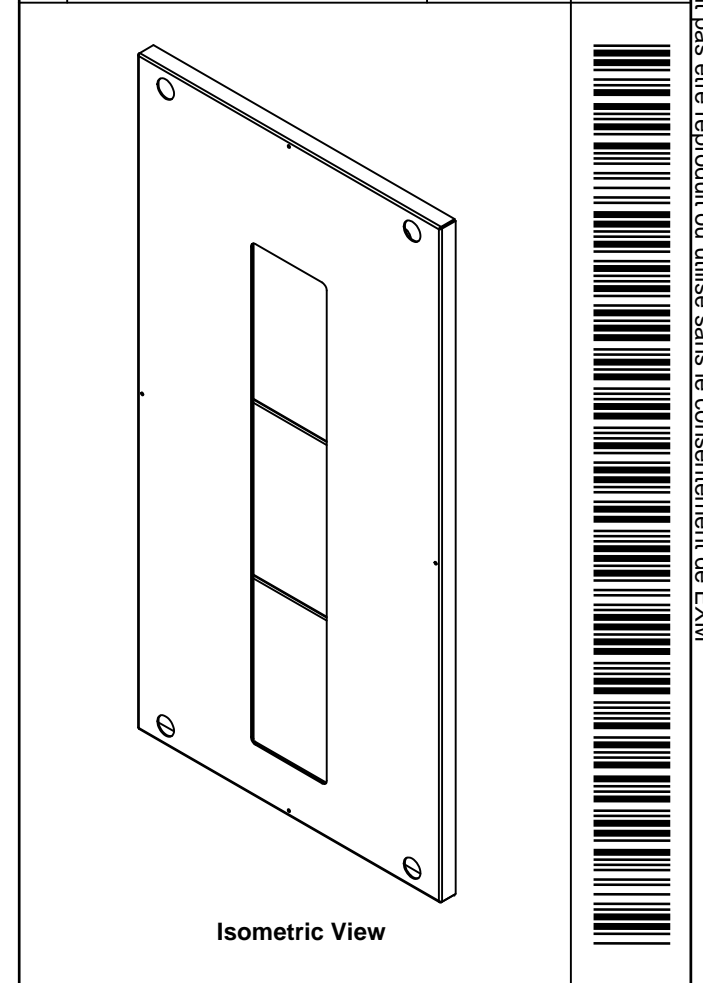
Qty	Part Number	Rev	Description
1	STK-P-03810R	0	Powder Paint (Iron Grey / Rough Textured)
2	STK-Q-16080	0.1.1	M6 x 16mm Ground Stud
1	6500MXK180408TG	0	6500 MXT 400mm x 800mm Top Gasket
1	6500MXK180408T-P	0	6500 MXT 400mm x 800mm Top Part
Parts List			

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No.	Revisions	Date	By/Par



		Flatness Aplatissement Max 3.0mm Projection	
		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	
Customer Client		Date	
Drawn By / Dessiné Par: BoxCad: Annie		Date: 09/02/2015	
Material / Matière: 16 Ga H.R.P. & O. (1.4mm)		Color / Couleur: Iron Grey RAL7011	
Description: 6500 MXB 400mm x 800mm Bottom		Finish / Fini: Rough Textured	
Part Number / Numéro Pièce: 6500MXK180408BT		Detail Rev.:	
SEE BILL OF MATERIAL ON LAST PAGE		Rev.:	1 / 3

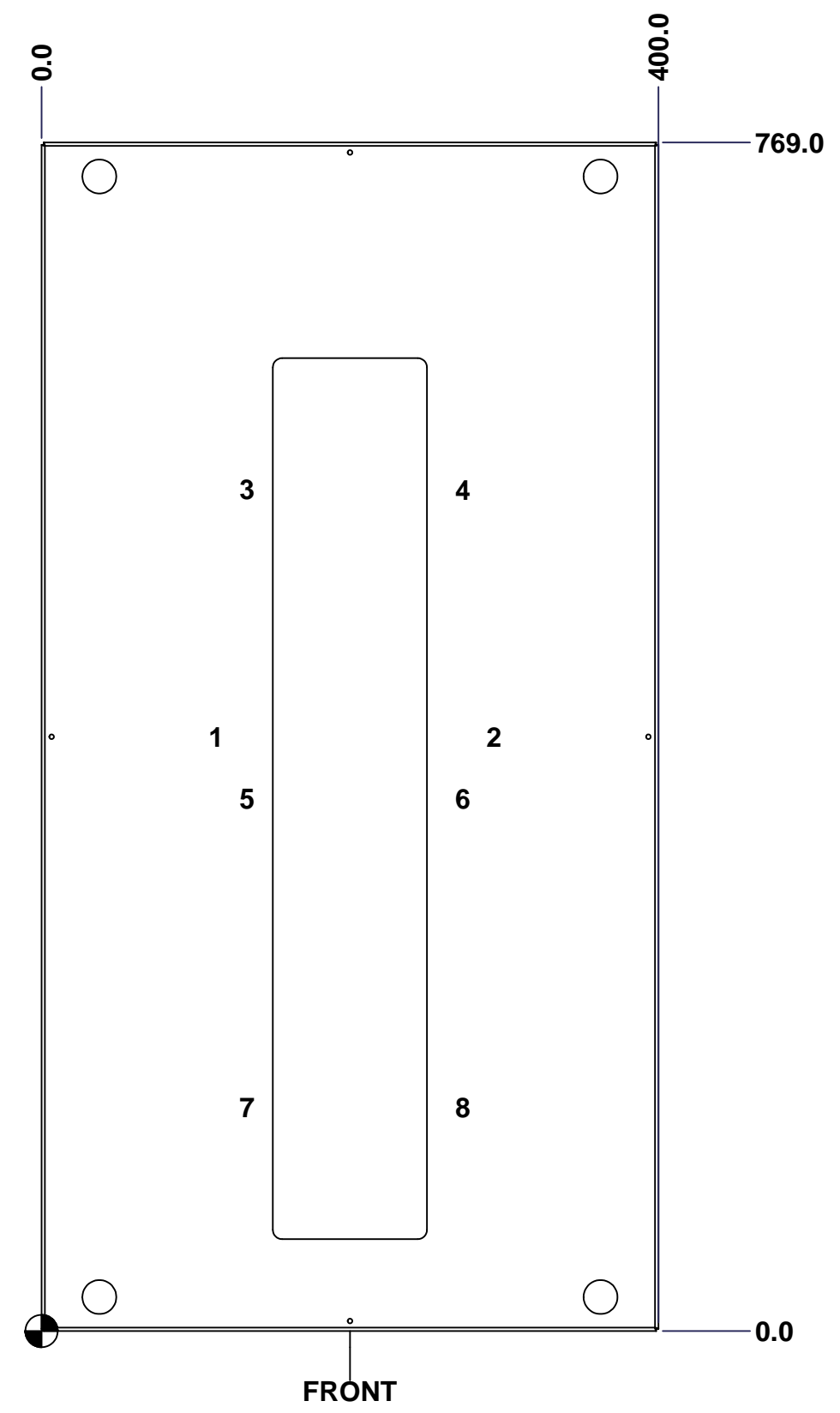
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	110.0	384.5	GND STUD M6 x 16mm (Inside)
2	290.0	384.5	GND STUD M6 x 16mm (Inside)
3	130.0	544.5	GP STUD M6 x 10mm (Inside)
4	270.0	544.5	GP STUD M6 x 10mm (Inside)
5	130.0	344.5	GP STUD M6 x 10mm (Inside)
6	270.0	344.5	GP STUD M6 x 10mm (Inside)
7	130.0	144.5	GP STUD M6 x 10mm (Inside)
8	270.0	144.5	GP STUD M6 x 10mm (Inside)

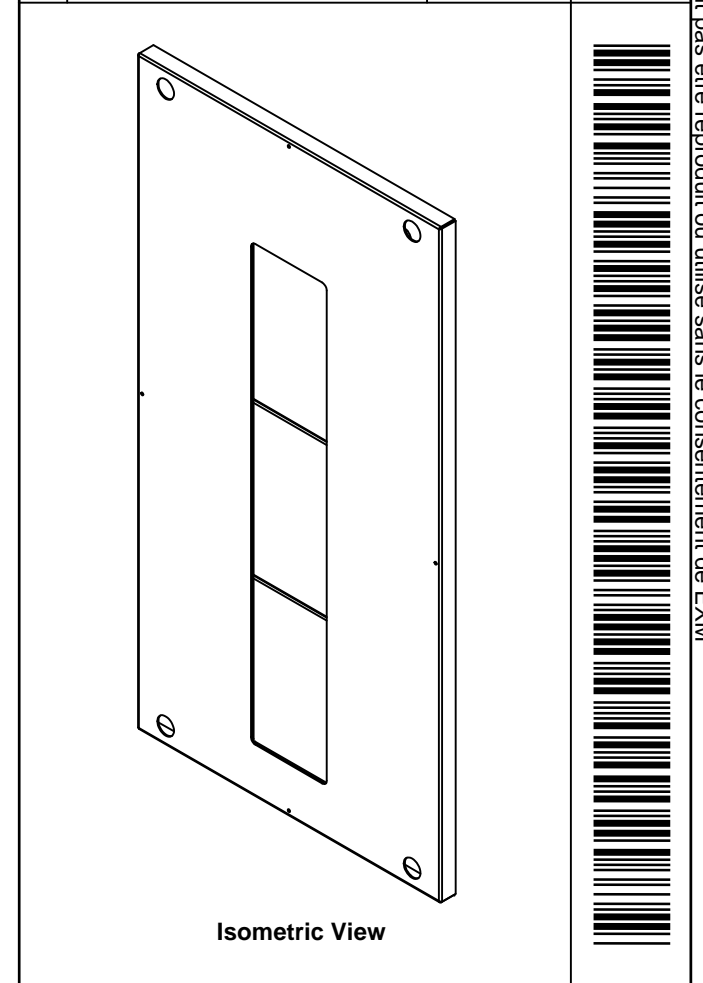


	Description	Status
	6500 MXB 400mm x 800mm Bottom	(NULL)
	Part Number Numéro Pièce	Rev.
	6500MXK180408BT	0
		2
		3

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No.	Revisions	Date	By/Par

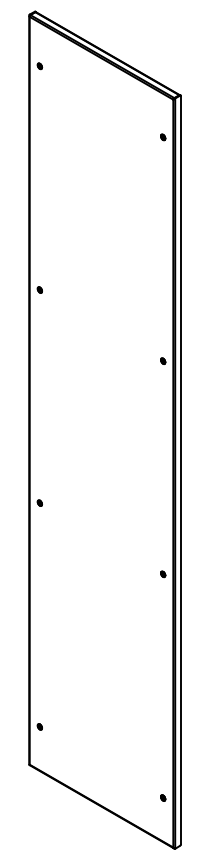
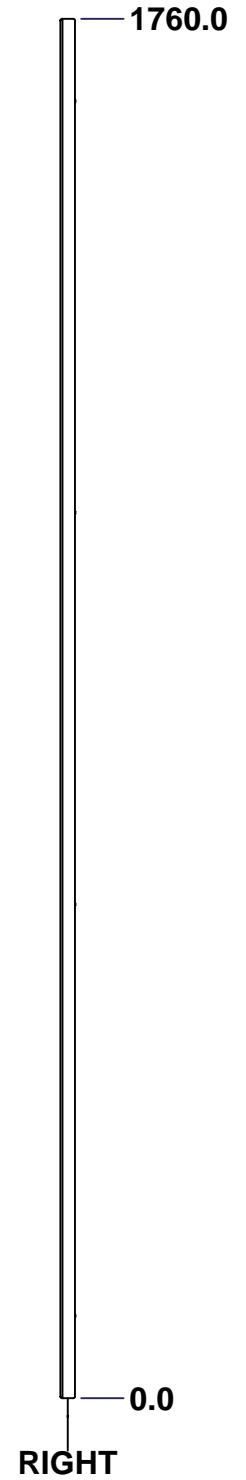
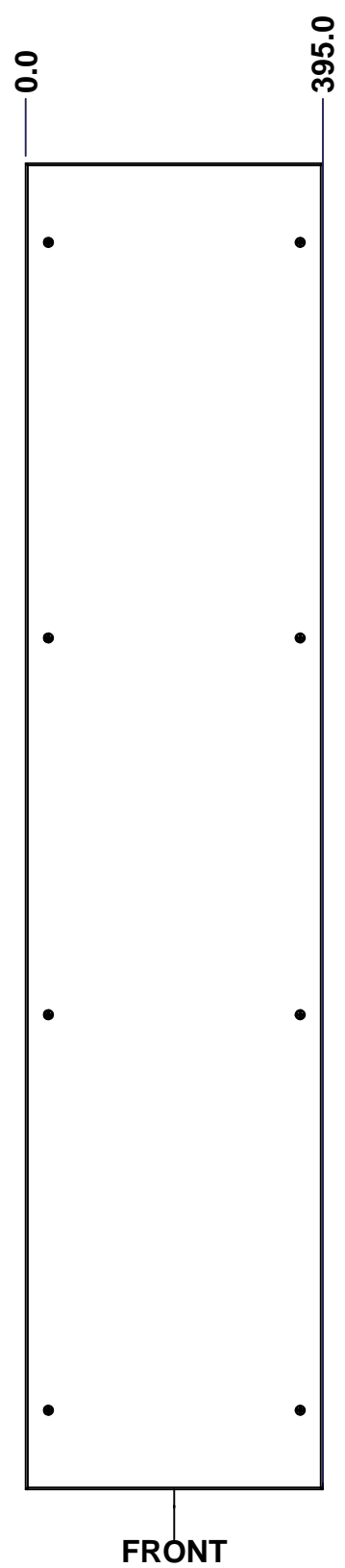
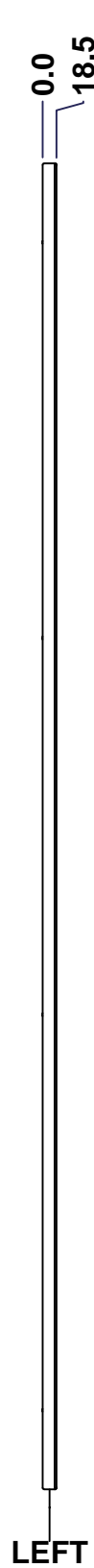
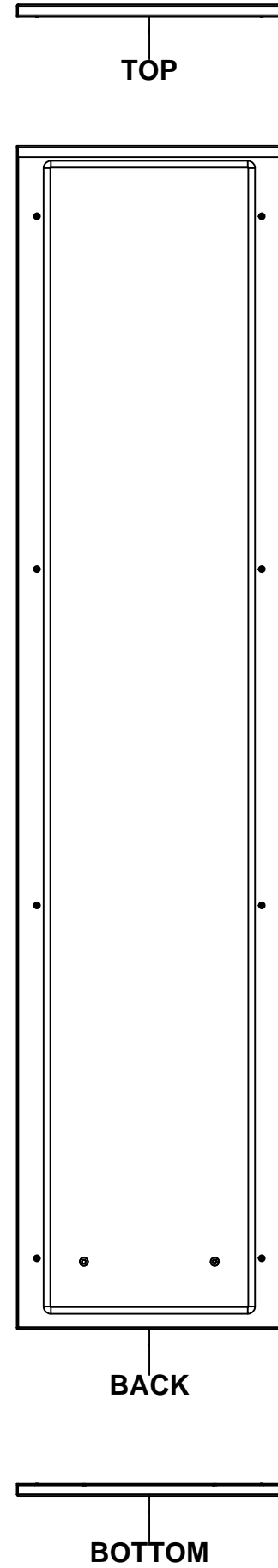


Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement	
		Max 3.0mm Projection	
Customer Client		Date	
Drawn By Dessiné Par		Date	
BoxCad: Annie		09/02/2015	
Material Matière		16 Ga H.R.P. & O. (1.4mm)	
Color Couleur		Iron Grey RAL7011	Finish Fini
			Rough Textured
Description			Detail Rev.
6500 MXB 400mm x 800mm Bottom			
Part Number Numéro Pièce		Rev.	3
6500MXK180408BT		0	3

Qty	Part Number	Rev	Description
1	STK-P-03810R	0	Powder Paint (Iron Grey / Rough Textured)
6	STK-Q-06001	0	Mtrx - Gland Plate M6 Plastic Thumb Nut
2	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
3	6500MXK180408GP200-P	0	6500 MXB 400mm Gland Plate Part (200mm)
6	STK-Q-16031	0	M6 x 10mm Stud (No Paint Cap Required)
1	6500MXK180408BTGPG	0	6500 MXB 400mm x 800mm Bottom Gland Plate Gasket
1	6500MXK180408BTG	0	6500 MXB 400mm x 800mm Bottom Gasket
1	6500MXK180408BT-P	0	6500 MXB 400mm x 800mm Bottom Part
Parts List			

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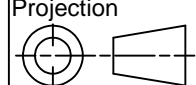
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Isometric View



No.	Revisions	Date	By/Par

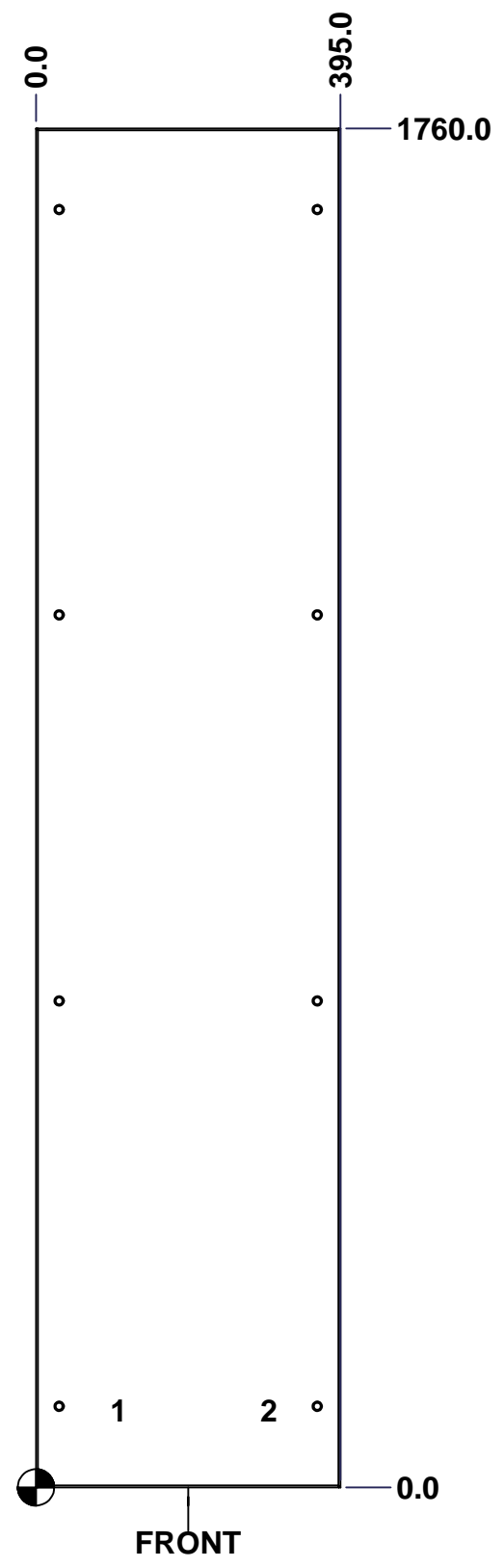
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	Date
Drawn By Dessiné Par	BoxCad: Annie	09/02/2015
Material Matière	14 Ga H.R.P. & O. (1.7mm)	
Color Couleur	Light Grey RAL7035	Finish Fini
Description		Detail Rev.
6500 MXR 1800mm x 400mm Back		
Part Number Numéro Pièce	Rev.	
6500MXK180408B	0	1 / 3

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	100.0	100.0	GND STUD M6 x 16mm (Inside)
2	295.0	100.0	GND STUD M6 x 16mm (Inside)

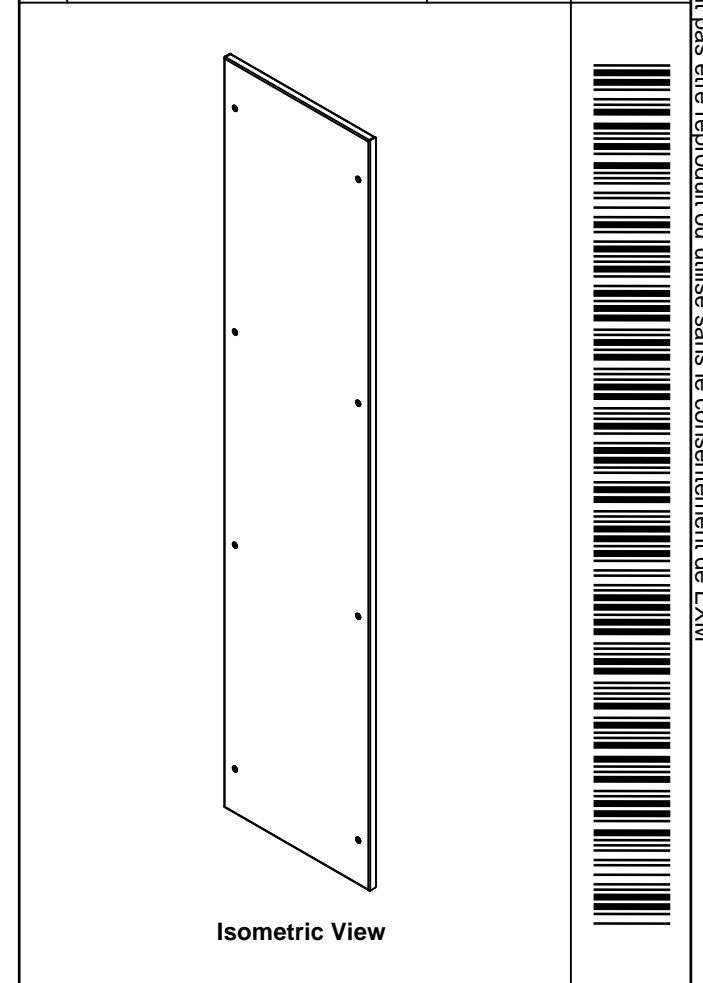


	Description	Status
	6500 MXR 1800mm x 400mm Back	(NULL)
	Part Number Numéro Pièce	Rev.
	6500MXK180408B	0
		2
		3

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No.	Revisions	Date	By/Par

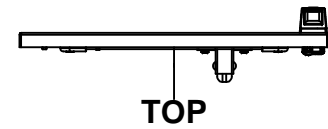


Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement	
		Max 3.0mm Projection	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: Annie		Date 09/02/2015	
Material Matière 14 Ga H.R.P. & O. (1.7mm)			
Color Couleur Light Grey RAL7035		Finish Fini Rough Textured	
Description 6500 MXR 1800mm x 400mm Back			Detail Rev.
Part Number Numéro Pièce 6500MXK180408B			Rev. 3

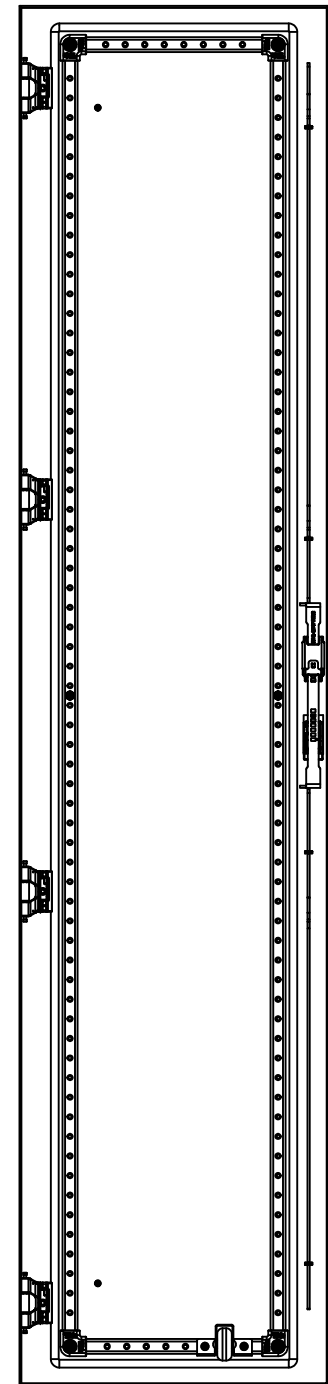
Qty	Part Number	Rev	Description
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
8	STK-Q-03072	2	M6 x 17mm Phillips Flat Head Screw
2	STK-Q-16080	0.1.1	M6 x 16mm Ground Stud
1	6500MXK180408BG	0	6500 MXR 1800mm x 400mm Back Gasket
1	6500MXK180408B-P	0	6500 MXR 1800mm x 400mm Back Part
Parts List			

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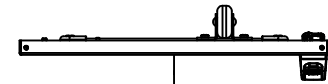
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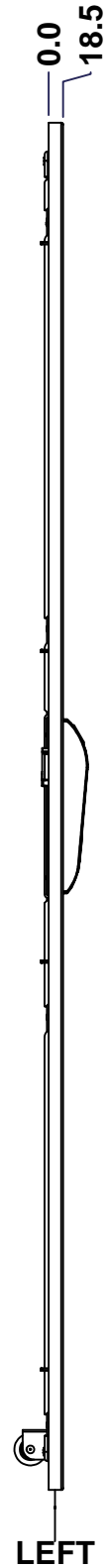
TOP



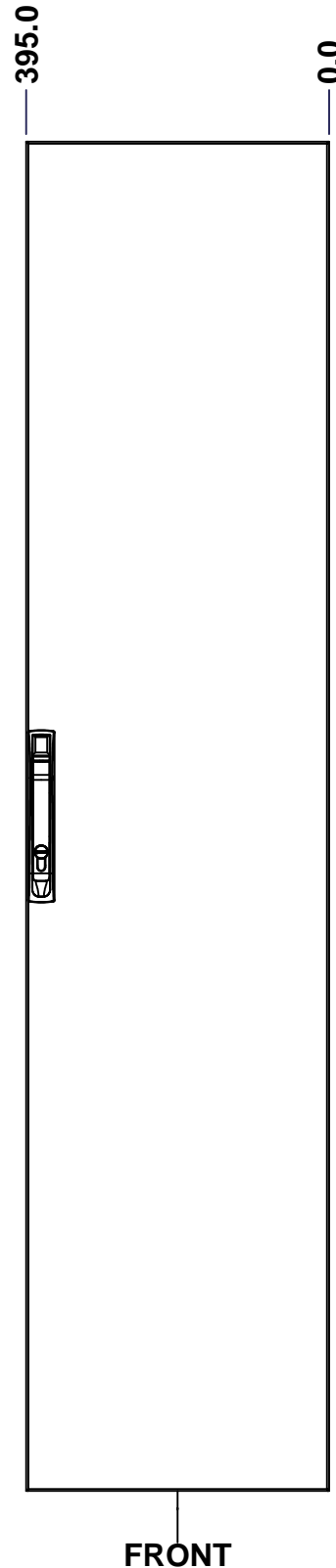
BACK



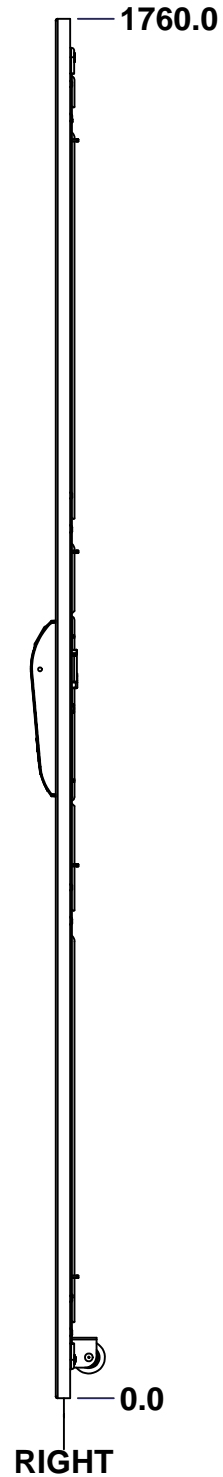
BOTTOM



LEFT

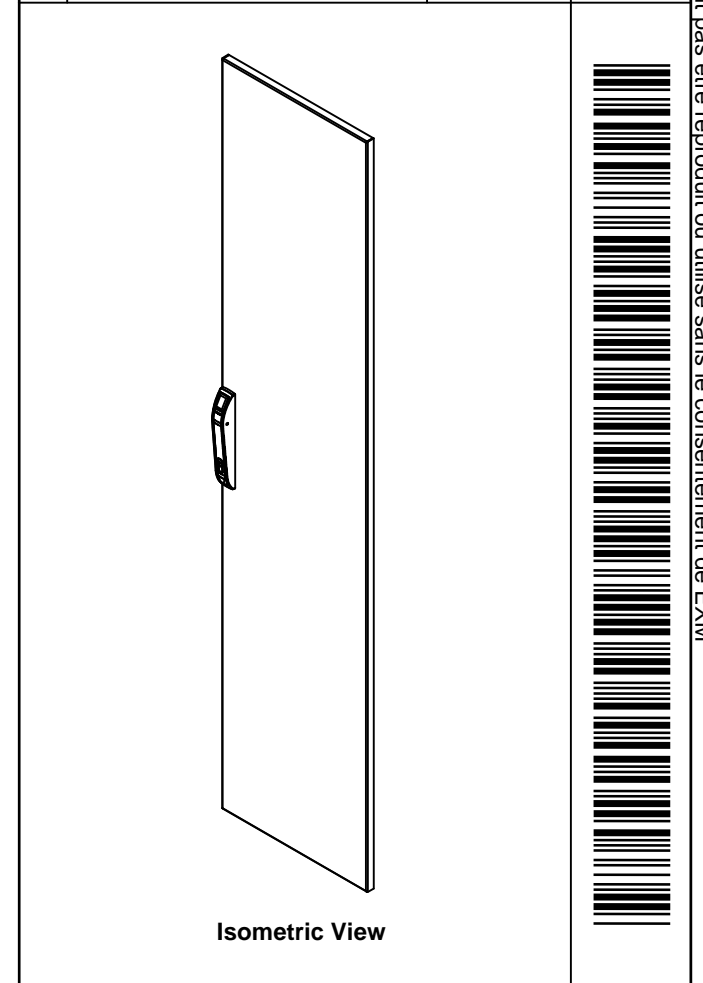



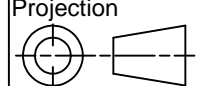
FRONT



RIGHT

No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Projection	
Date			
Drawn By Dessiné Par BoxCad: Annie		Date 09/02/2015	
Material Matière 14 Ga H.R.P. & O. (1.7mm)			
Color Couleur Light Grey RAL7035		Finish Fini Rough Textured	
Description 6500 MXD 1800mm x 400mm Front		Detail Rev.	
Part Number Numéro Pièce 6500MXK180408F		Rev. 0	1 3

SEE BILL OF MATERIAL ON LAST PAGE

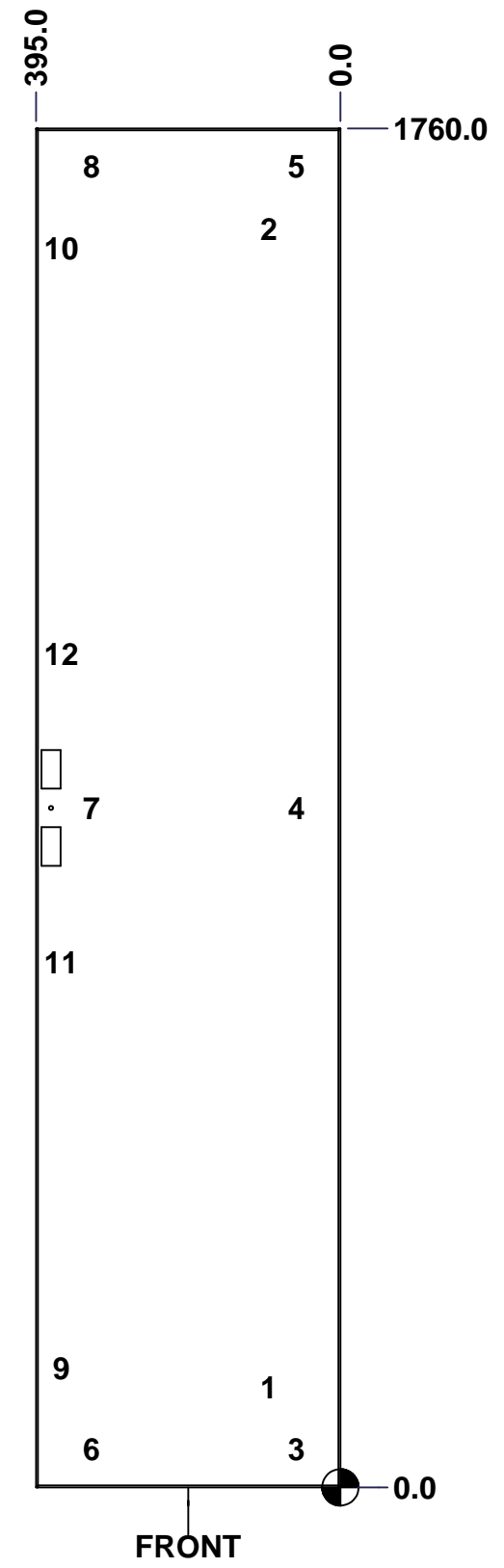
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	100.0	130.0	GND STUD M6 x 16mm (Inside)
2	100.0	1630.0	GND STUD M6 x 16mm (Inside)
3	64.5	49.5	STIFF. STUD M6 x 18mm (Inside)
4	64.5	880.0	STIFF. STUD M6 x 18mm (Inside)
5	64.5	1710.5	STIFF. STUD M6 x 18mm (Inside)
6	330.5	49.5	STIFF. STUD M6 x 18mm (Inside)
7	330.5	880.0	STIFF. STUD M6 x 18mm (Inside)
8	330.5	1710.5	STIFF. STUD M6 x 18mm (Inside)
9	369.5	155.0	CLOSING BAR GUIDE (Inside)
10	369.5	1605.0	CLOSING BAR GUIDE (Inside)
11	369.5	680.0	CLOSING BAR GUIDE (Inside)
12	369.5	1080.0	CLOSING BAR GUIDE (Inside)

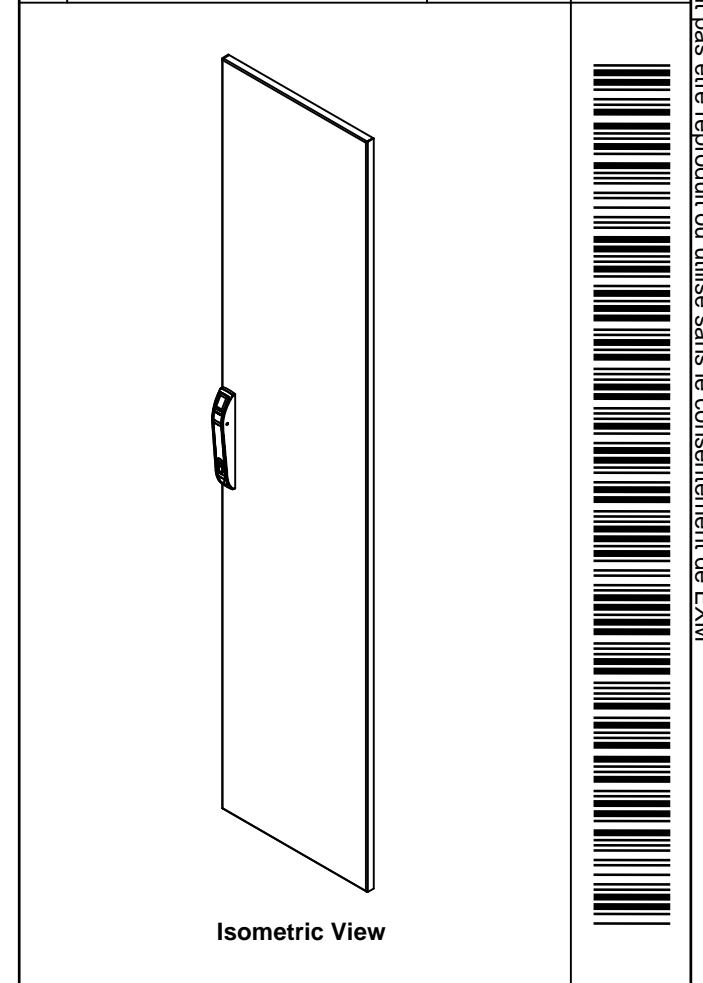


	Description	Status	
	6500 MXD 1800mm x 400mm Front	(NULL)	
	Part Number Numéro Pièce	Rev.	
	6500MXK180408F	0	2 3


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No.	Revisions	Date	By/Par

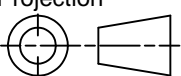


1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
1	6500MXSRK	1	6500 MXRSK Door Support Roller
4	STK-Q-78022	0	Mtrx Closing Bar Slider
1	STK-Q-45746-18	1	6500 MXD - Lock Door Closing Bar
4	STK-Q-33105	4	5412 ESBU Buttable Hinge (Cover Part)
1	STK-Q-45729-18	2	6500 MXD - Lock Door Top Closing Bar
1	886PHD-S	4	Euroform Pull Handle Kit
8	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	6500MXK180408DS1	5	6500 MX 1800mm x 400mm Door Stiffener
1	6500MXK180408FG	0	6500 MXD 1800mm x 400mm Front Gasket
1	6500MXK180408F-P	0	6500 MXD 1800mm x 400mm Front Part
4	STK-K-06811	1	6500 MX - Hinge Assy
Qty	Part Number	Rev	Description
Parts List			



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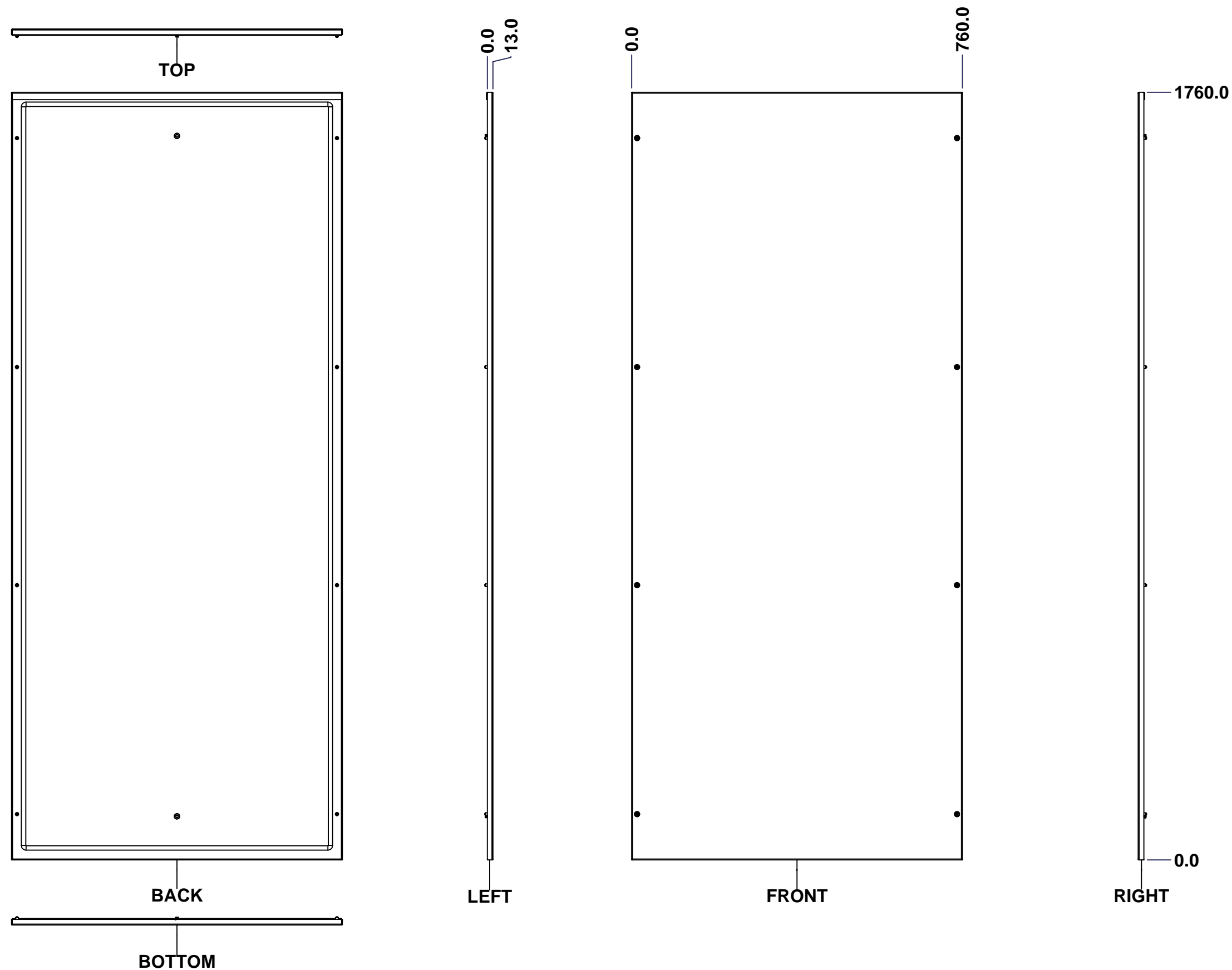
Flatness
Aplatissement
Max 3.0mm

Projection


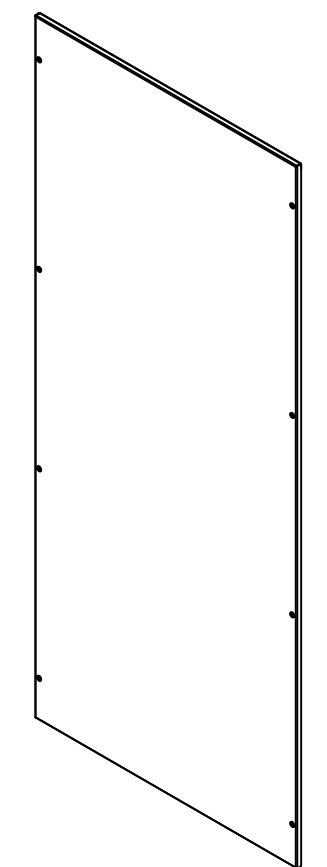
Customer Client		Date
Drawn By / Dessiné Par: BoxCad: Annie		Date: 09/02/2015
Material / Matière: 14 Ga H.R.P. & O. (1.7mm)		
Color / Couleur: Light Grey RAL7035	Finish / Fini: Rough Textured	
Description: 6500 MXD 1800mm x 400mm Front		Detail Rev.
Part Number / Numéro Pièce: 6500MXK180408F		Rev. 3
		0
		3

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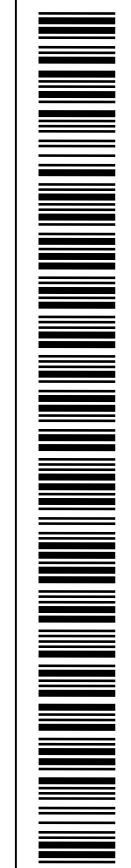
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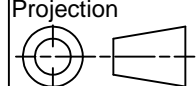


No.	Revisions	Date	By/Par



Isometric View

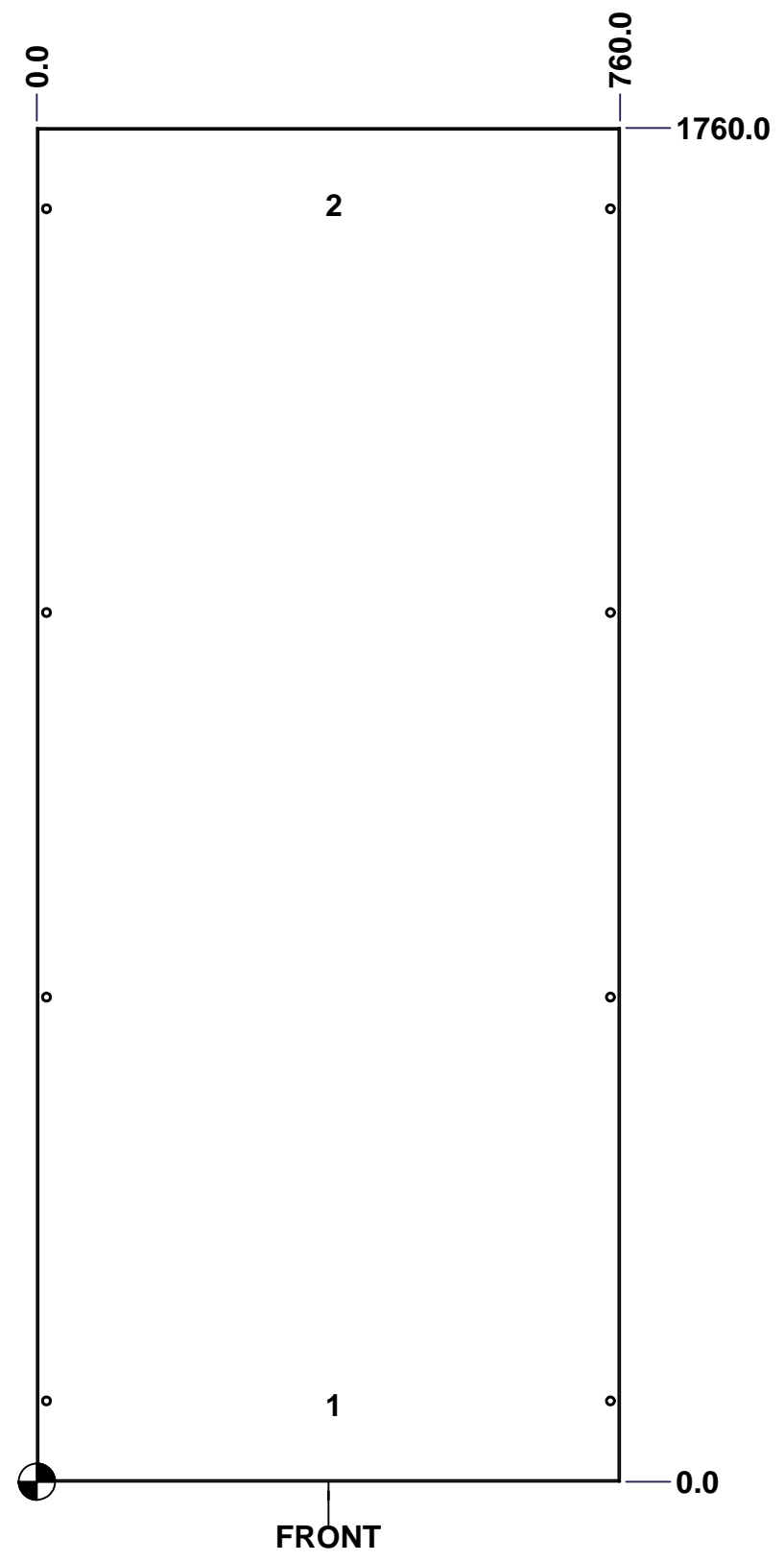


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Projection	
Date			
Drawn By Dessiné Par: BoxCad: Annie		Date: 09/02/2015	
Material Matière: 16 Ga H.R.P. & O. (1.4mm)		Color Couleur: Light Grey RAL7035	
Description 6500 MXC 1800mm x 800mm Left		Finish Fin: Rough Textured	
Part Number Numéro Pièce: 6500MXK180408L		Detail Rev.	
SEE BILL OF MATERIAL ON LAST PAGE		Rev. 0	1 / 3

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	380.0	100.0	GND STUD M6 x 16mm (Inside)
2	380.0	1660.0	GND STUD M6 x 16mm (Inside)

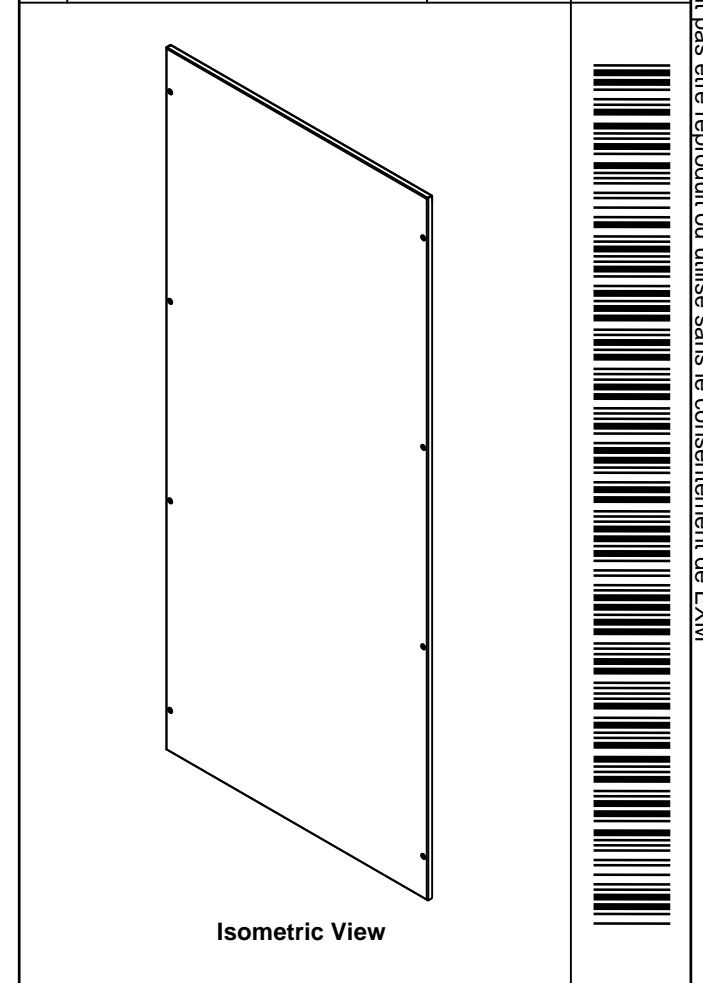


	Description	Status
	6500 MXC 1800mm x 800mm Left	(NULL)
	Part Number Numéro Pièce	Rev.
	6500MXK180408L	0
		2
		3

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No.	Revisions	Date	By/Par

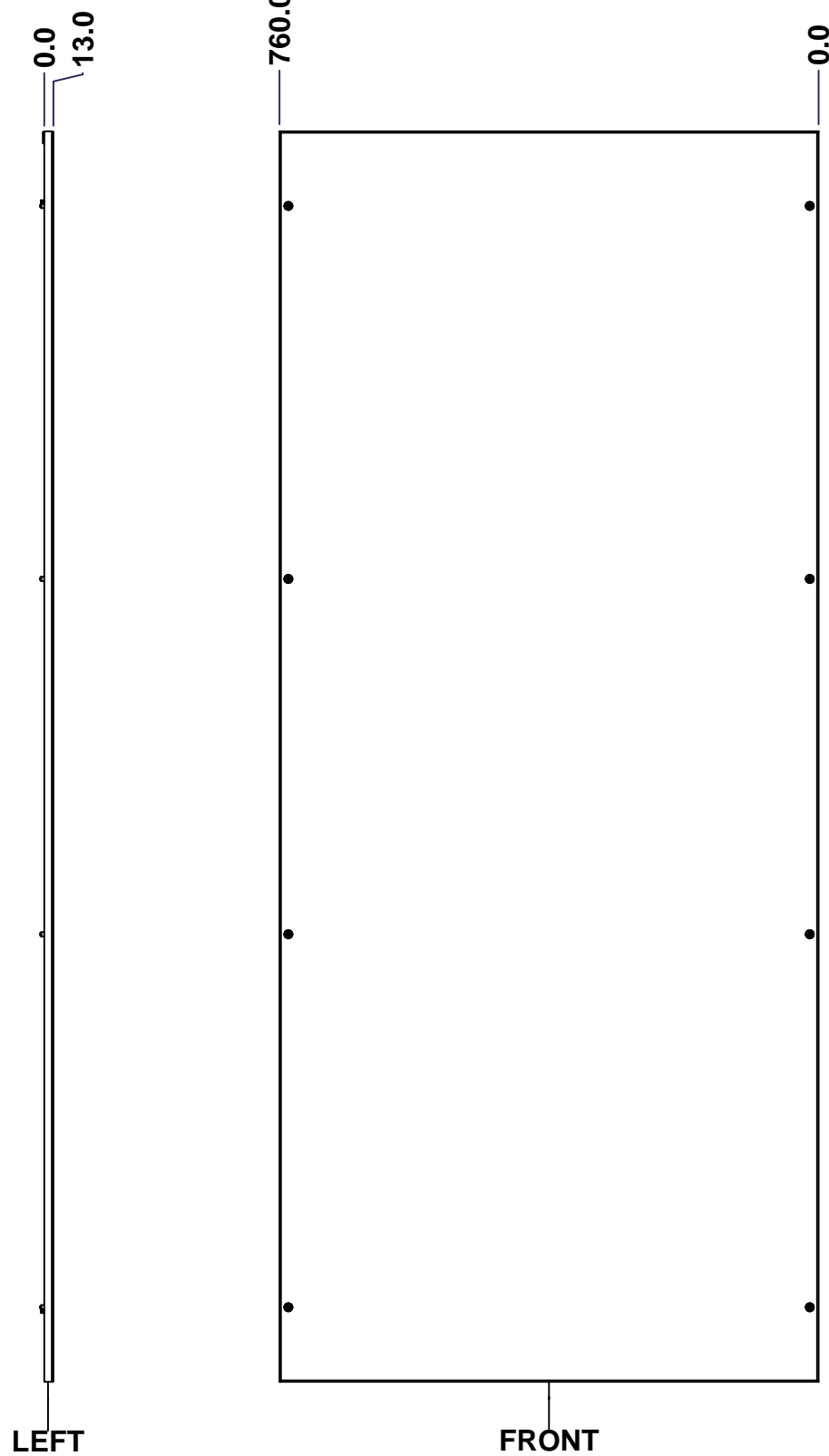
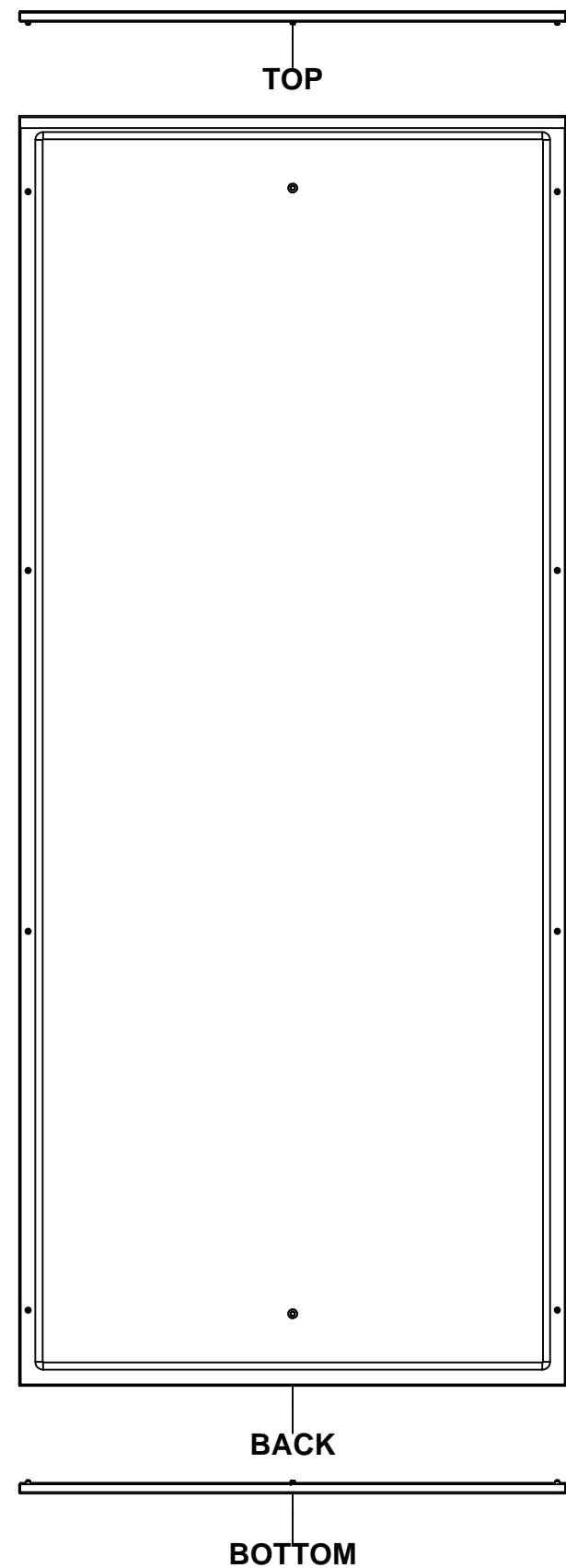


Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement	
		Max 3.0mm Projection	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: Annie		Date 09/02/2015	
Material Matière 16 Ga H.R.P. & O. (1.4mm)			
Color Couleur Light Grey RAL7035		Finish Fini Rough Textured	
Description 6500 MXC 1800mm x 800mm Left			Detail Rev.
Part Number Numéro Pièce 6500MXK180408L		Rev. 0	3 3

Qty	Part Number	Rev	Description
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
8	STK-Q-03072	2	M6 x 17mm Phillips Flat Head Screw
2	STK-Q-16080	0.1.1	M6 x 16mm Ground Stud
1	6500MXK180408LG	0	6500 MXC 1800mm x 800mm Left Gasket
1	6500MXK180408L-P	0	6500 MXC 1800mm x 800mm Left Part
Parts List			

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No.	Revisions	Date	By/Par

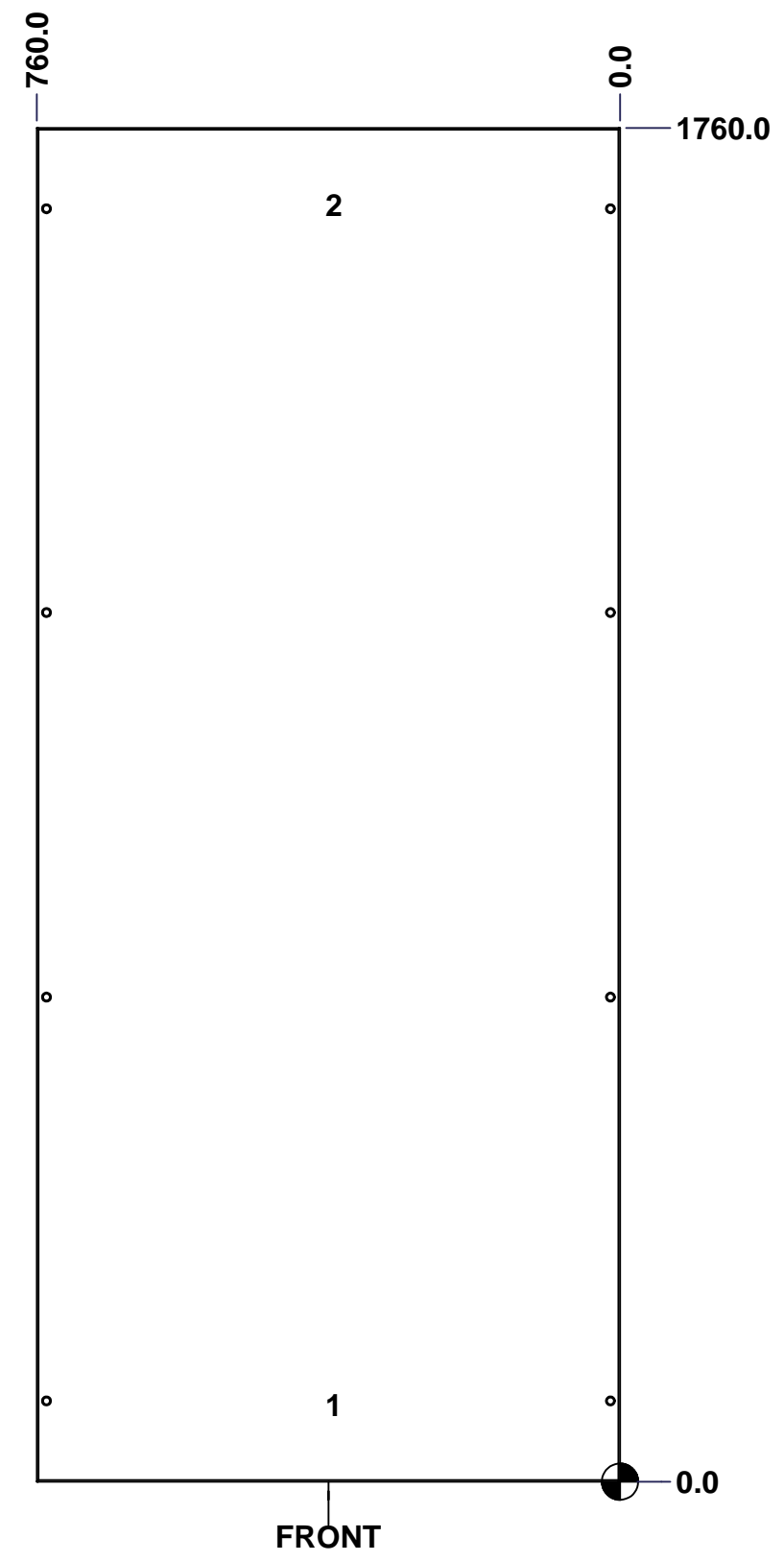
Isometric View

<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By / Dessiné Par: BoxCad: Annie		Date: 09/02/2015	
Material / Matière: 16 Ga H.R.P. & O. (1.4mm)		Color / Couleur: Light Grey RAL7035	
Description: 6500 MXC 1800mm x 800mm Right		Finish / Fini: Rough Textured	
Part Number / Numéro Pièce: 6500MXK180408R		Detail Rev.:	
SEE BILL OF MATERIAL ON LAST PAGE		Rev.:	1 3

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	380.0	100.0	GND STUD M6 x 16mm (Inside)
2	380.0	1660.0	GND STUD M6 x 16mm (Inside)

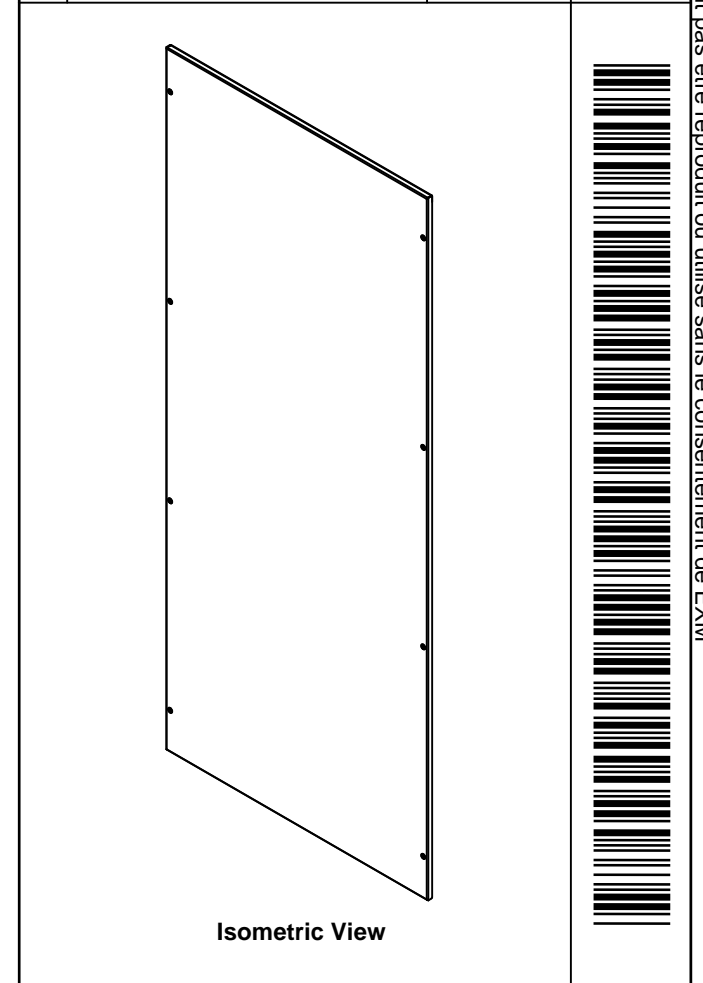


	Description	Status
	6500 MXC 1800mm x 800mm Right	(NULL)
	Part Number Numéro Pièce	Rev.
	6500MXK180408R	0
		2
		3

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No.	Revisions	Date	By/Par

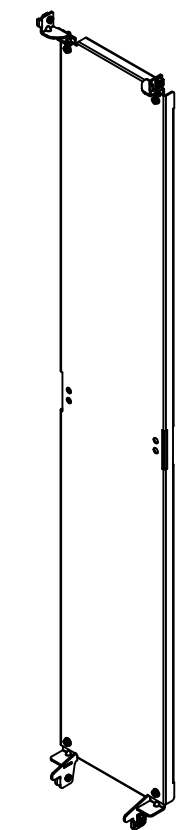
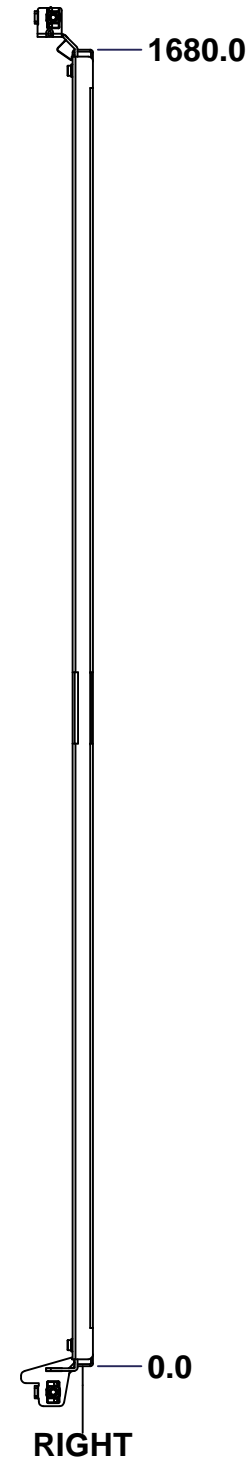
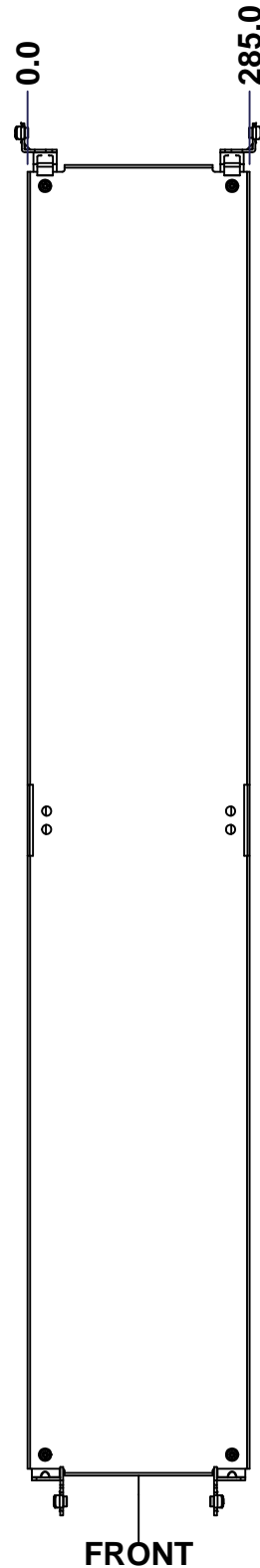
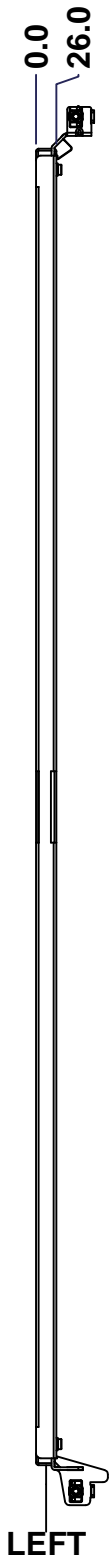
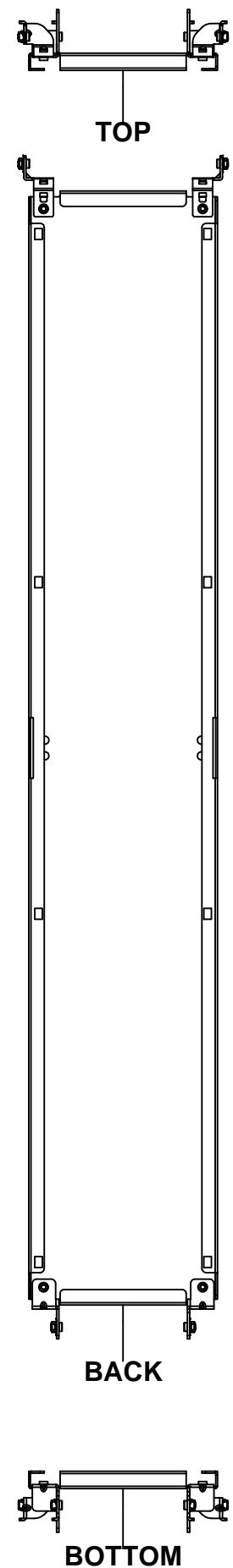


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		Max 3.0mm Projection	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: Annie		Date 09/02/2015	
Material Matière 16 Ga H.R.P. & O. (1.4mm)			
Color Couleur Light Grey RAL7035		Finish Fini Rough Textured	
Description 6500 MXC 1800mm x 800mm Right			Detail Rev.
Part Number Numéro Pièce 6500MXK180408R		Rev. 0	3 3

Qty	Part Number	Rev	Description
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
8	STK-Q-03072	2	M6 x 17mm Phillips Flat Head Screw
2	STK-Q-16080	0.1.1	M6 x 16mm Ground Stud
1	6500MXK180408RG	0	6500 MXC 1800mm x 800mm Right Gasket
1	6500MXK180408R-P	0	6500 MXC 1800mm x 800mm Right Part
Parts List			

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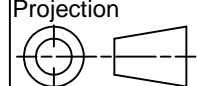
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Isometric View



No.	Revisions	Date	By/Par

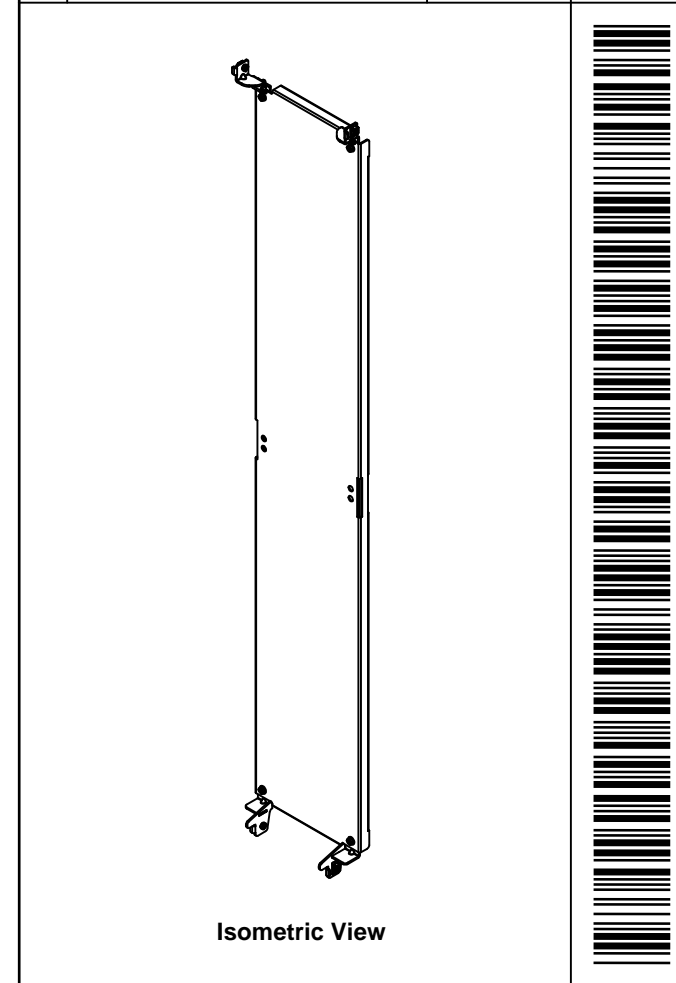
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Annie	Date 09/02/2015
Material Matière	12 Ga Galvanized (2.5mm)	
Color Couleur	Unpainted	Finish Fini Unpainted
Description	Detail Rev.	
6500 MXM 1800mm x 400mm Back Inner Panel		
Part Number Numéro Pièce	Rev.	
6500MXK180408BIP	0	1 / 3


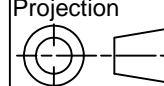
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No.	Revisions	Date	By/Par



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Annie	Date 09/02/2015
Material Matière	12 Ga Galvanized (2.5mm)	
Color Couleur	Unpainted	Finish Fini Unpainted
Description 6500 MXM 1800mm x 400mm Back Inner Panel		Detail Rev.
Part Number Numéro Pièce	6500MXK180408BIP	Rev. 3
		0

Qty	Part Number	Rev	Description
1	STK-A-49005	0	6500MXM - Bottom Inner Panel Support Kit (Right)
1	STK-A-49000	0	6500MXM - Bottom Inner Panel Support Kit (Left)
1	STK-A-49015	0	6500MXM - Top Inner Panel Support Kit (Right)
1	STK-A-49010	0	6500MXM - Top Inner Panel Support Kit (Left)
1	6500MXK180408BIP-P	0	6500 MXM 1800mm x 400mm Back Inner Panel Part
Parts List			