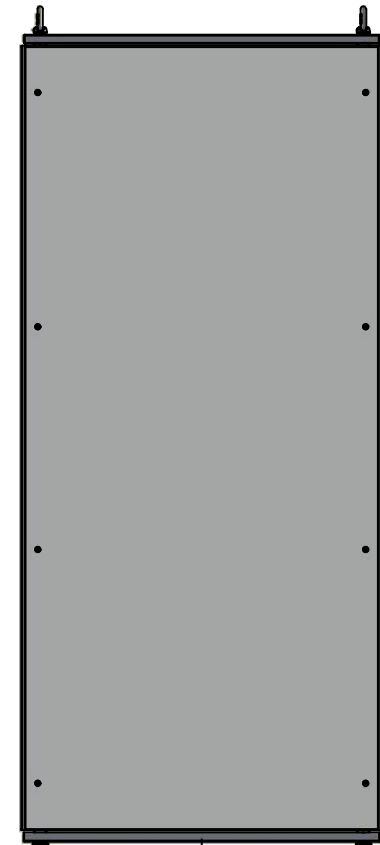


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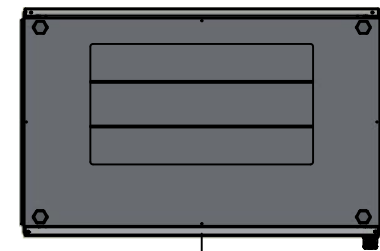
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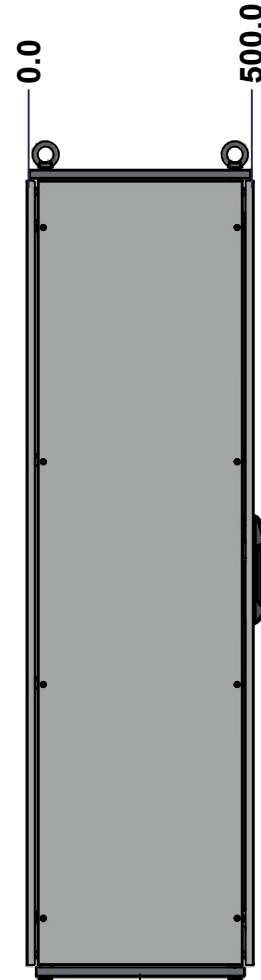
TOP



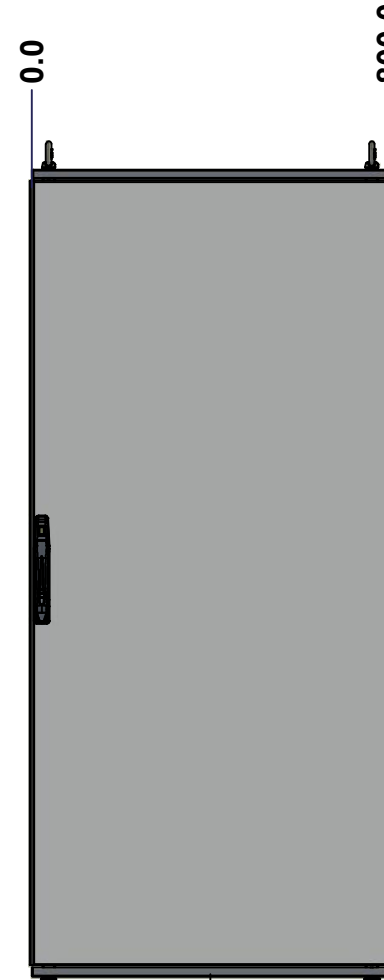
BACK



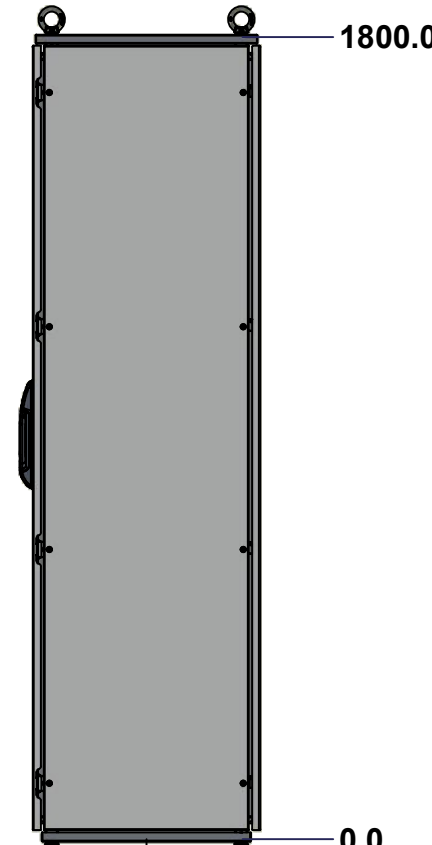
BOTTOM



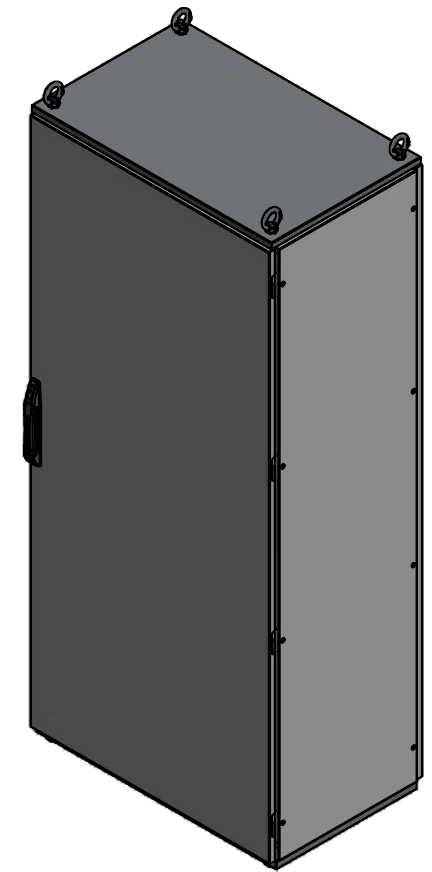
LEFT



FRONT




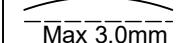
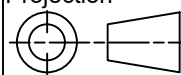
RIGHT



Isometric View



No.	Revisions	Date	By/Par

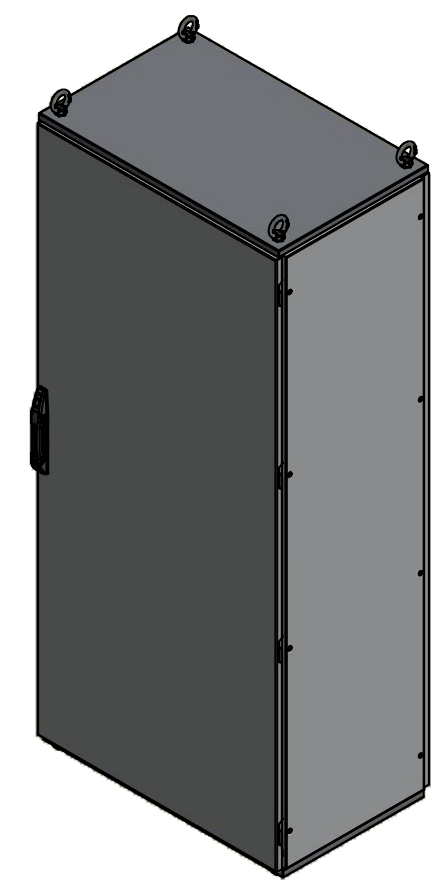
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 
Customer Client		Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 2/12/2015
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description 6500MX 1800mm x 800mm x 500mm Assembly		Detail Rev.
Part Number Numéro Pièce	6500MXK180805	Rev. 1 0

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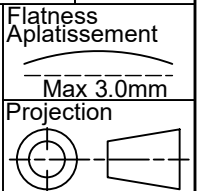
No.	Revisions	Date	By/Par



Isometric View



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Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 2/12/2015

Material / Matière: See Part List

Color / Couleur: See Part List Finish / Fini: See Part List

Description: 6500MX 1800mm x 800mm x 500mm Assembly

Detail Rev.

Part Number / Numéro Pièce: **6500MXK180805**

Rev. 0

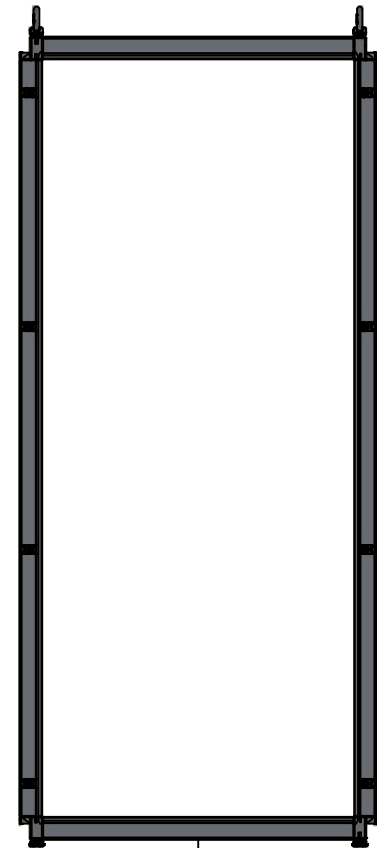
Qty	Part Number	Rev	Description
1	6500MXK180805BIP	0	6500 MXM 1800mm x 800mm Back Inner Panel
1	6500MXK180805R	0	6500 MXC 1800mm x 500mm Right
1	6500MXK180805L	0	6500 MXC 1800mm x 500mm Left
1	6500MXK180805F	0	6500 MXD 1800mm x 800mm Front
1	6500MXK180805B	0	6500 MXR 1800mm x 800mm Back
1	6500MXK180805BT	0	6500 MXB 800mm x 500mm Bottom
1	6500MXK180805T	0	6500 MXT 800mm x 500mm Top
1	6500MXK180805FR	0	6500 MX 1800mm x 800mm x 500mm Frame
Parts List			

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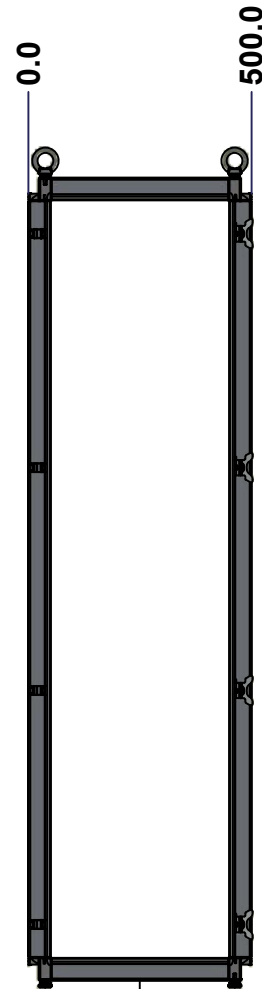
TOP



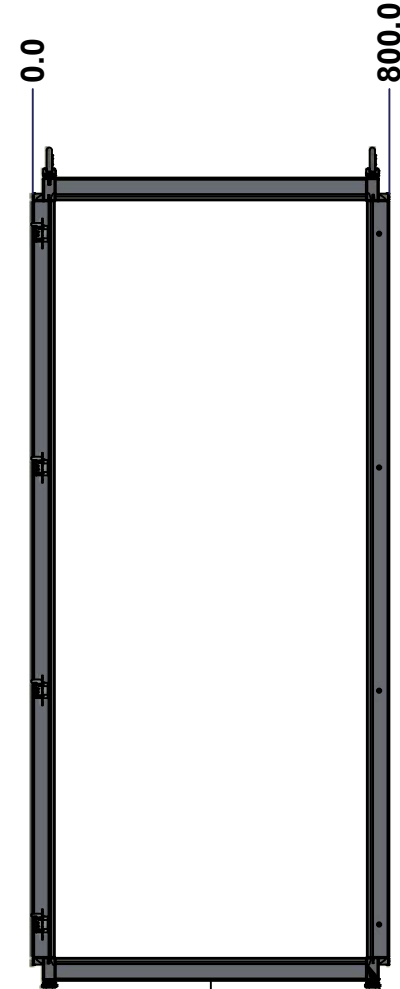
BACK



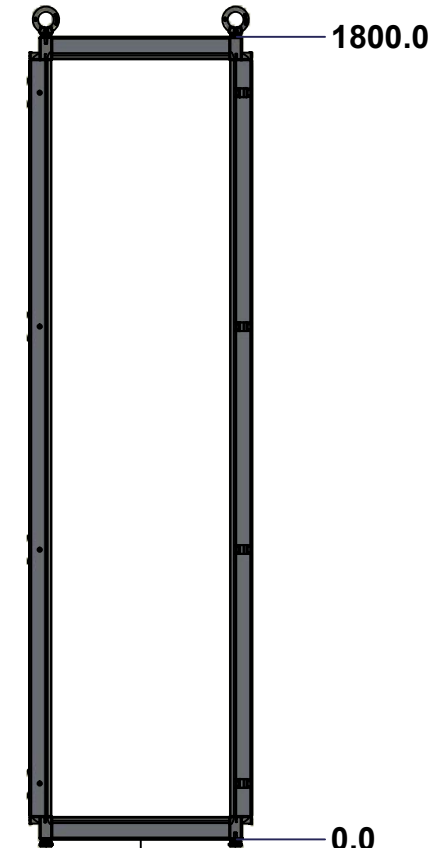
BOTTOM



LEFT



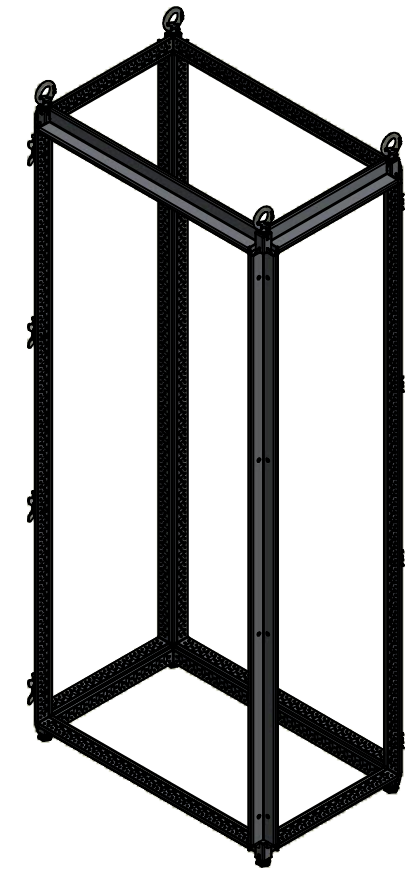
FRONT



RIGHT

Grind excess weld off corner(s)

No.	Revisions	Date	By/Par



Isometric View

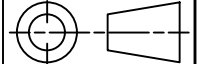


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 2/12/2015
Material / Matière: 16 Ga Electro-Galvanized (1.4mm)	

Color / Couleur: Iron Grey RAL7011	Finish / Fini: Rough Textured
------------------------------------	-------------------------------

Description: 6500 MX 1800mm x 800mm x 500mm Frame	Detail Rev.
---	-------------

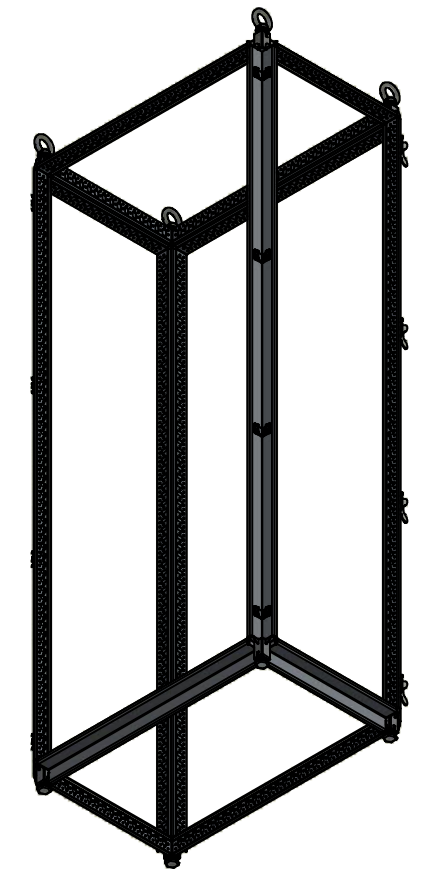
Part Number / Numéro Pièce: 6500MXK180805FR	Rev. 3
	0

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No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement
Max 3.0mm
Projection

1	STK-P-03810R	0	Powder Paint (Iron Grey / Rough Textured)
4	STK-Q-47250-08	6	6500 MX 800mm Horizontal Frame Post Part
4	STK-Q-47250-05	6	6500 MX 500mm Horizontal Frame Post Part
4	STK-A-70589	1	Fixed Double Bracket Kit
8	STK-A-70580	4	Mtrx Bracket
8	STK-Q-00610	3	M16 x 30.0mm Bolt
8	STK-A-49448	6	6500 MX - Frame Sheet Metal Corner Assembly
4	STK-Q-49500	3	M12 Eye Bolt (0.34T)
4	STK-Q-61110	0	M12 Feet Leveler
4	STK-Q-47251-18	6	6500 MX 1800mm Vertical Frame Post Part

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 2/12/2015
Material Matière	16 Ga Electro-Galvanized (1.4mm)
Color Couleur	Iron Grey RAL7011
Finish Fini	Rough Textured
Description	6500 MX 1800mm x 800mm x 500mm Frame
Part Number Numéro Pièce	6500MXK180805FR
Rev.	4
	0

Qty	Part Number	Rev	Description
Parts List			

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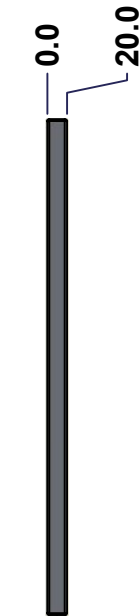
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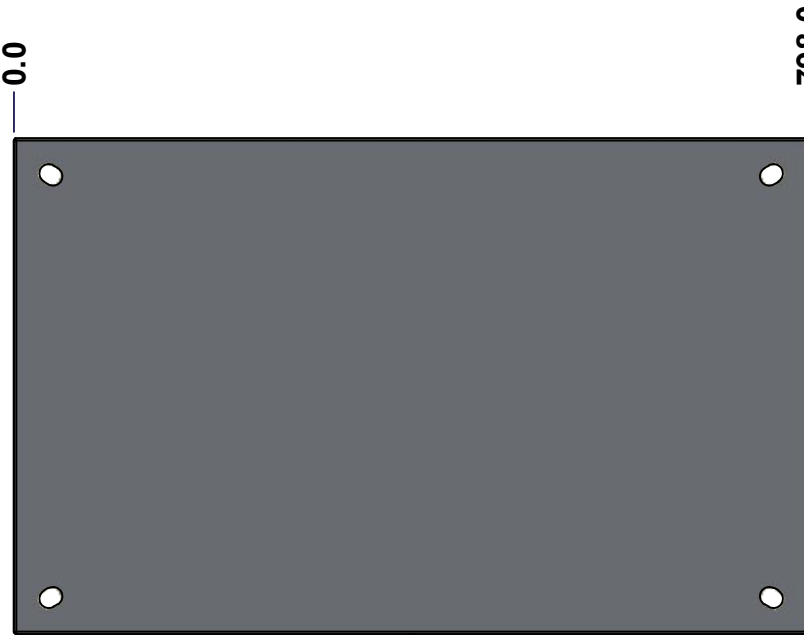
TOP



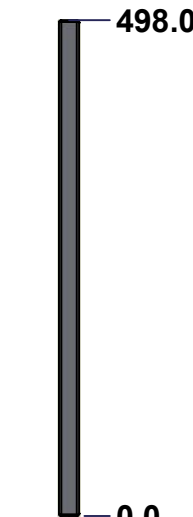
BACK



LEFT



FRONT

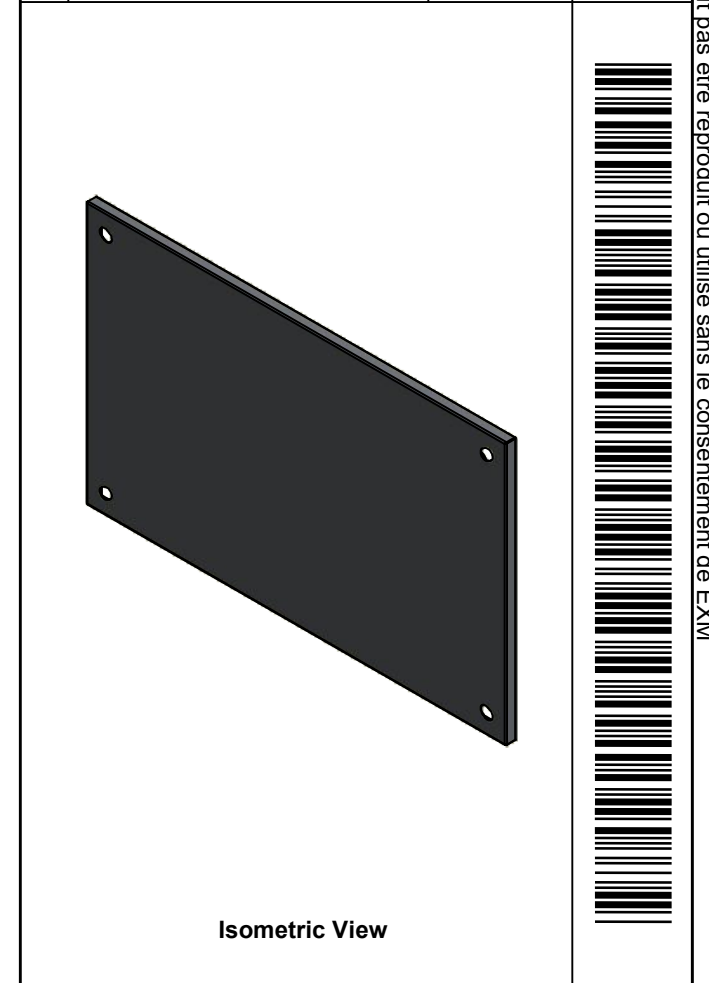



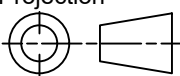
RIGHT



BOTTOM

No.	Revisions	Date	By/Par



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 2/12/2015
Material Matière	16 Ga Cold Rolled A1008 CS Type B	
Color Couleur	Iron Grey RAL7011	Finish Fini Rough Textured
Description	Detail Rev.	
6500 MXT 800mm x 500mm Top		
Part Number Numéro Pièce	Rev.	5
6500MXK180805T	0	24

Use gasket program path 6500 MX > 6500 MXT

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	125.0	249.0	GND STUD M6 x 18mm (Inside)
2	673.0	249.0	GND STUD M6 x 18mm (Inside)



FRONT

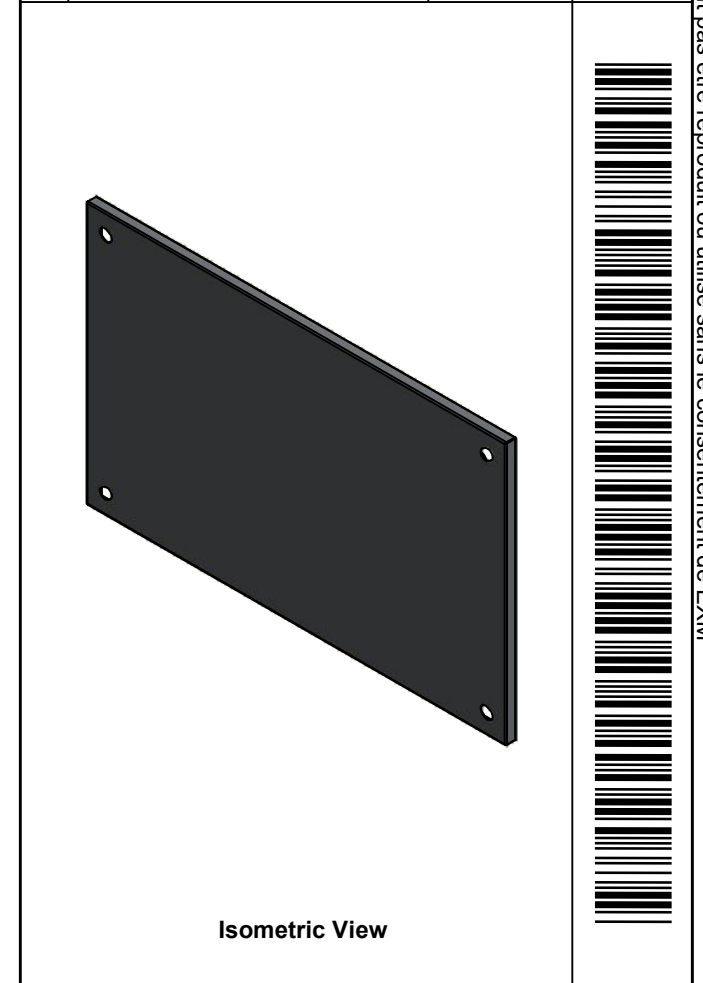
Use bending program path 6500 MX > 6500 MXT

	Description	Status
	6500 MXT 800mm x 500mm Top	(NULL)
	Part Number Numéro Pièce	Rev.
	6500MXK180805T	0 / 6
		24

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No.	Revisions	Date	By/Par




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Flatness
 Aplatissement
 Max 3.0mm
Projection


Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 2/12/2015
Material / Matière: 16 Ga Cold Rolled A1008 CS Type B	

Color / Couleur: Iron Grey RAL7011	Finish / Fini: Rough Textured
------------------------------------	-------------------------------

Qty	Part Number	Rev	Description
1	STK-P-03810R	0	Powder Paint (Iron Grey / Rough Textured)
2	STK-Q-16080	0	Ground Stud M6 x 16mm
1	6500MXK180805TG	0	6500 MXT 800mm x 500mm Top Gasket
1	6500MXK180805T-P	0	6500 MXT 800mm x 500mm Top Part
Parts List			

Description: 6500 MXT 800mm x 500mm Top	Detail Rev.
Part Number / Numéro Pièce: 6500MXK180805T	Rev. 0 / 7
	24

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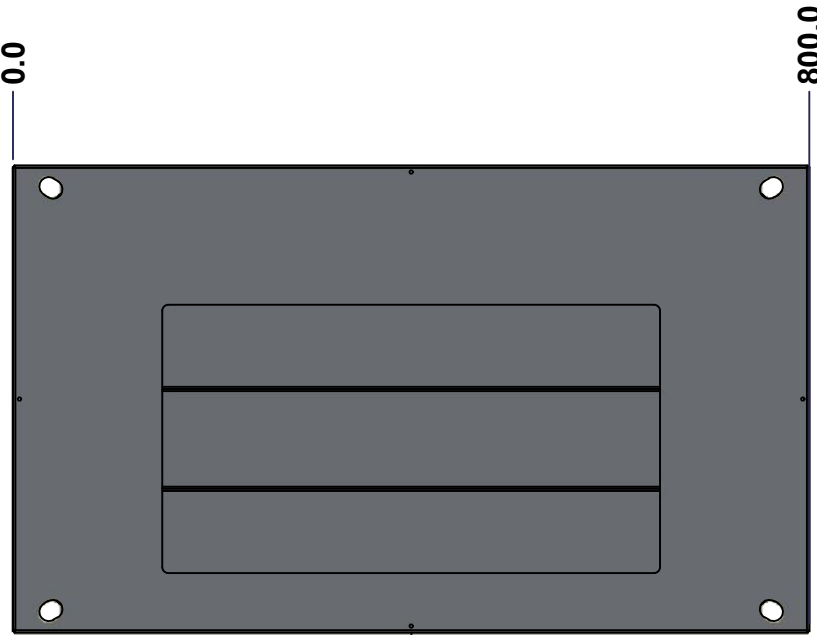
TOP



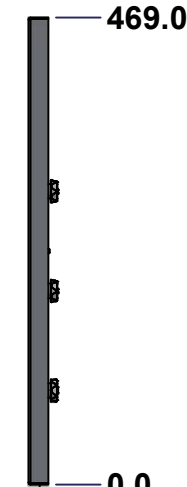
BACK



LEFT



FRONT

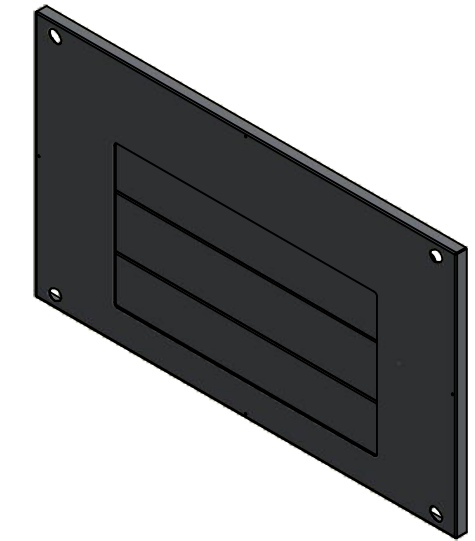


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

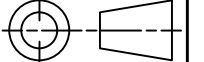


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 2/12/2015
Material / Matière: 16 Ga Cold Rolled A1008 CS Type B	

Color / Couleur: Iron Grey RAL7011	Finish / Fini: Rough Textured
------------------------------------	-------------------------------

Description: 6500 MXB 800mm x 500mm Bottom	Detail Rev.
--	-------------

Part Number / Numéro Pièce: 6500MXK180805BT	Rev. 0	8	24
--	--------	---	----

Use gasket program path 6500 MX > 6500MXB

SEE BILL OF MATERIAL ON LAST PAGE

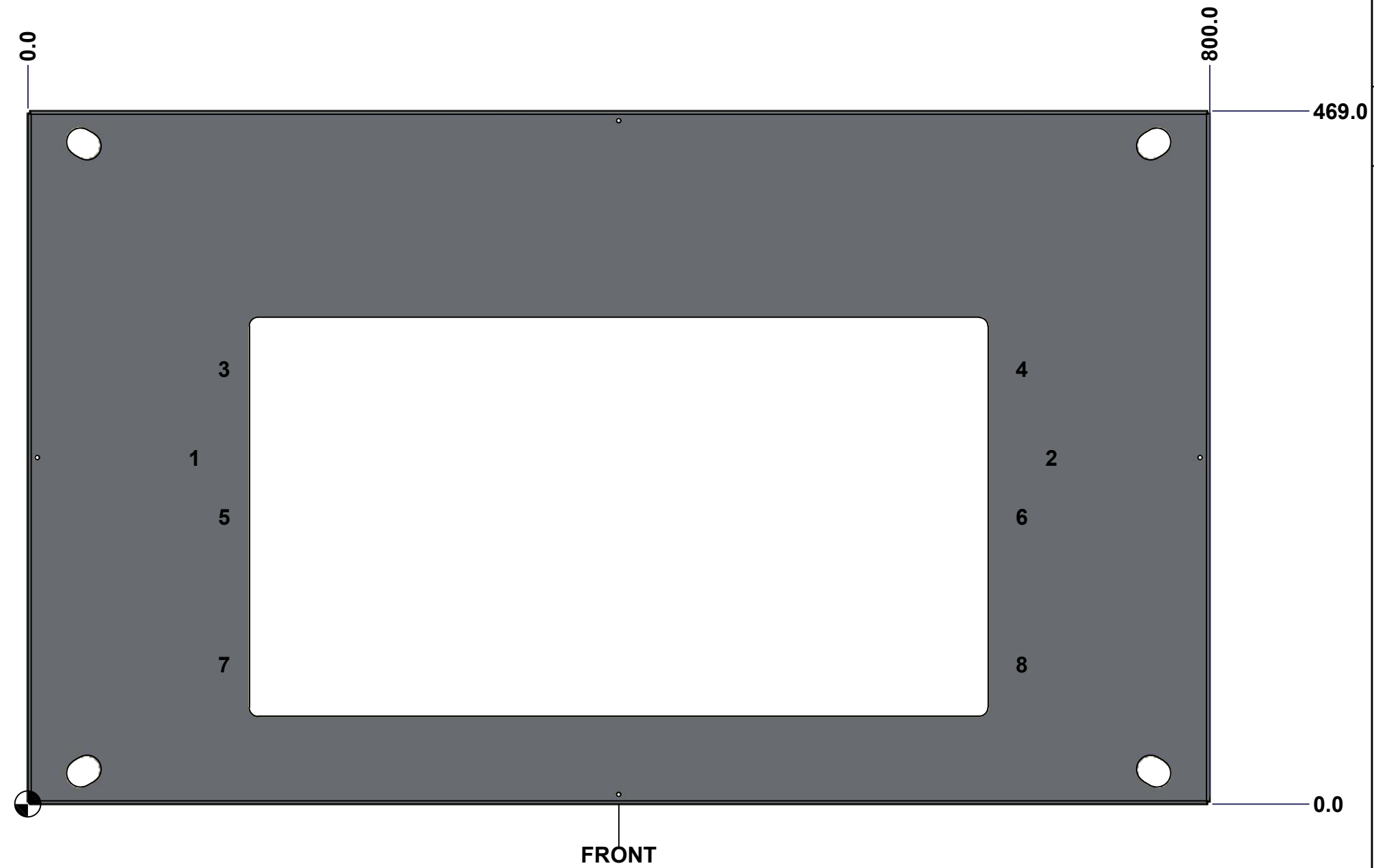
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	110.0	234.5	GND STUD M6 x 18mm (Inside)
2	690.0	234.5	GND STUD M6 x 18mm (Inside)
3	130.0	294.5	GP STUD M6 x 18mm (Inside)
4	670.0	294.5	GP STUD M6 x 18mm (Inside)
5	130.0	194.5	GP STUD M6 x 18mm (Inside)
6	670.0	194.5	GP STUD M6 x 18mm (Inside)
7	130.0	94.5	GP STUD M6 x 18mm (Inside)
8	670.0	94.5	GP STUD M6 x 18mm (Inside)



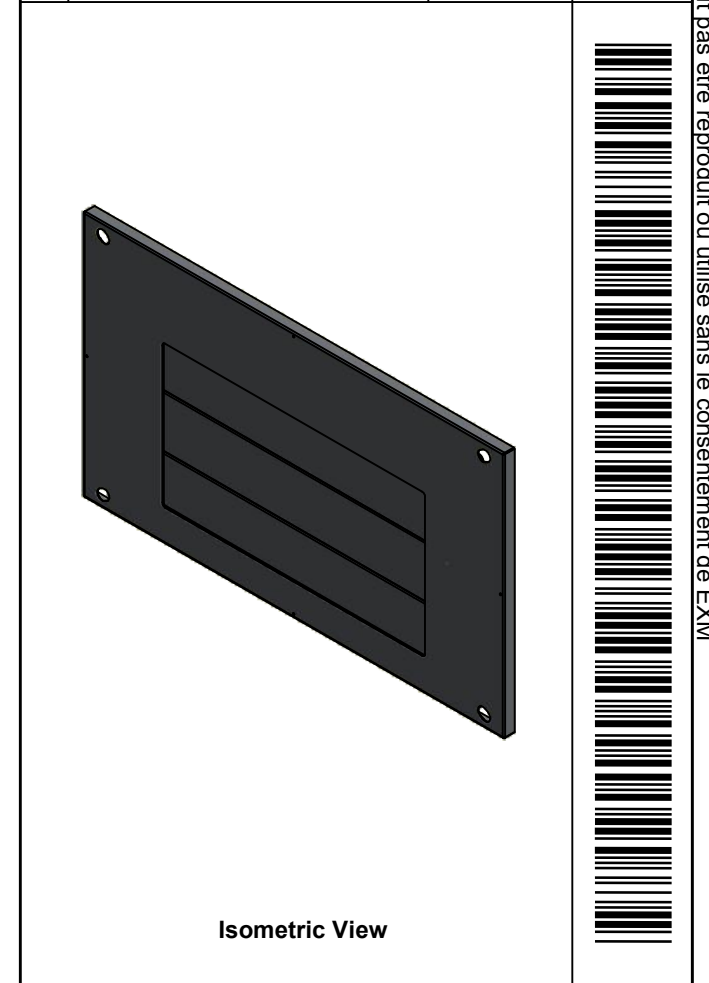
Use bending program path 6500 MX > 6500MXB


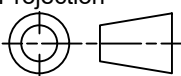
	Description	Status
	6500 MXB 800mm x 500mm Bottom	(NULL)
	Part Number Numéro Pièce	Rev.
	6500MXK180805BT	0 / 9
		24

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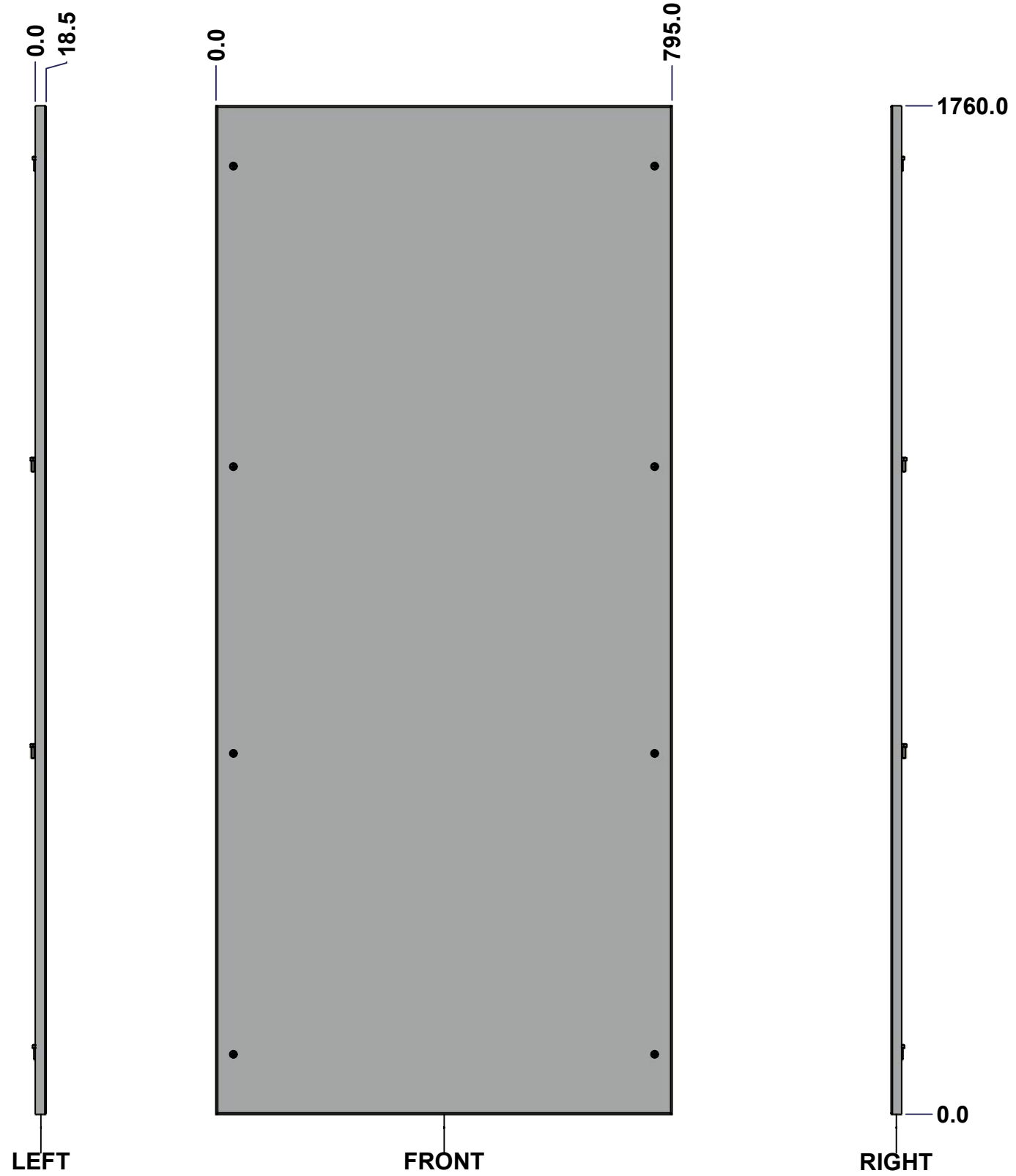
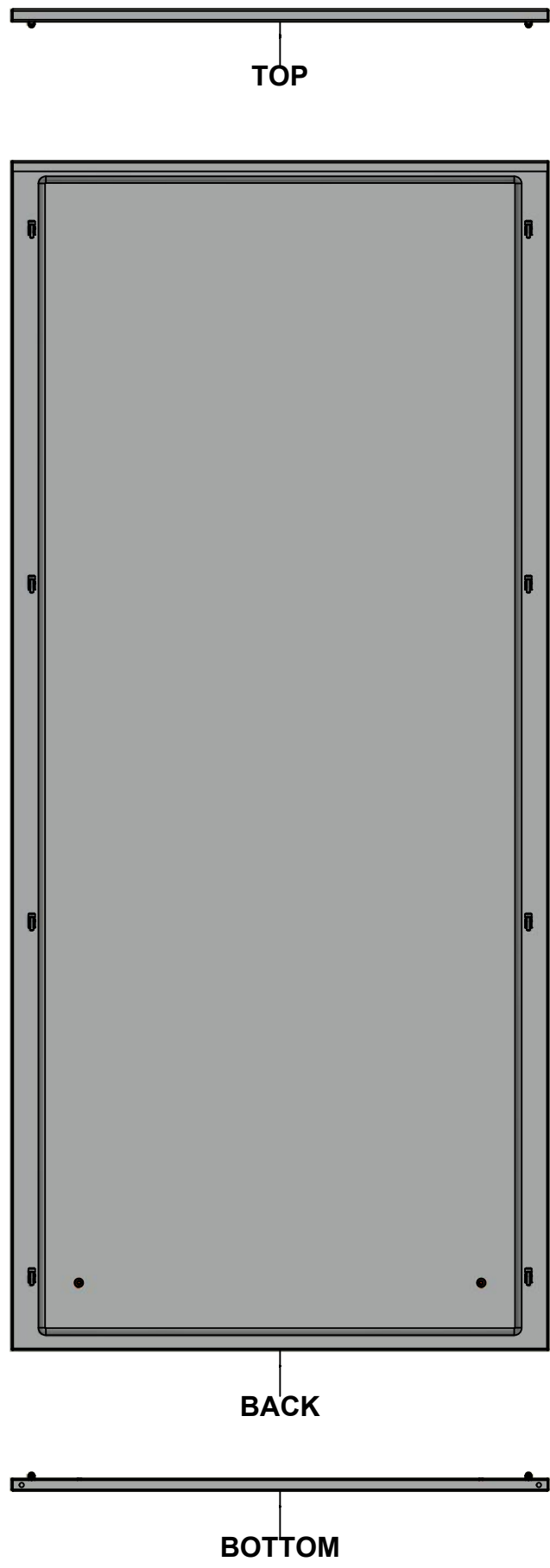


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 2/12/2015
Material Matière	16 Ga Cold Rolled A1008 CS Type B	
Color Couleur	Iron Grey RAL7011	Finish Fini Rough Textured
Description	Detail Rev.	
6500 MXB 800mm x 500mm Bottom		
Part Number Numéro Pièce	Rev.	10
6500MXK180805BT	0	24

Qty	Part Number	Rev	Description
1	STK-P-03810R	0	Powder Paint (Iron Grey / Rough Textured)
6	STK-Q-06001	0	Mtrx - Gland Plate M6 Plastic Thumb Nut
8	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
3	6500MXK180805GP100-P	0	6500 MXB 800mm Gland Plate Part (100mm)
1	6500MXK180805BTGPG	0	6500 MXB 800mm x 500mm Bottom Gland Plate Gasket
1	6500MXK180805BTG	0	6500 MXB 800mm x 500mm Bottom Gasket
1	6500MXK180805BT-P	0	6500 MXB 800mm x 500mm Bottom Part
Parts List			

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No.	Revisions	Date	By/Par

Isometric View

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		Max 3.0mm	
Projection			
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 2/12/2015	
Material Matière 14 Ga Cold Rolled A1008 CS Type B			
Color Couleur Light Grey RAL7035		Finish Fini Rough Textured	
Description 6500 MXR 1800mm x 800mm Back			Detail Rev.
Part Number Numéro Pièce 6500MXK180805B		Rev. 0	11 / 24

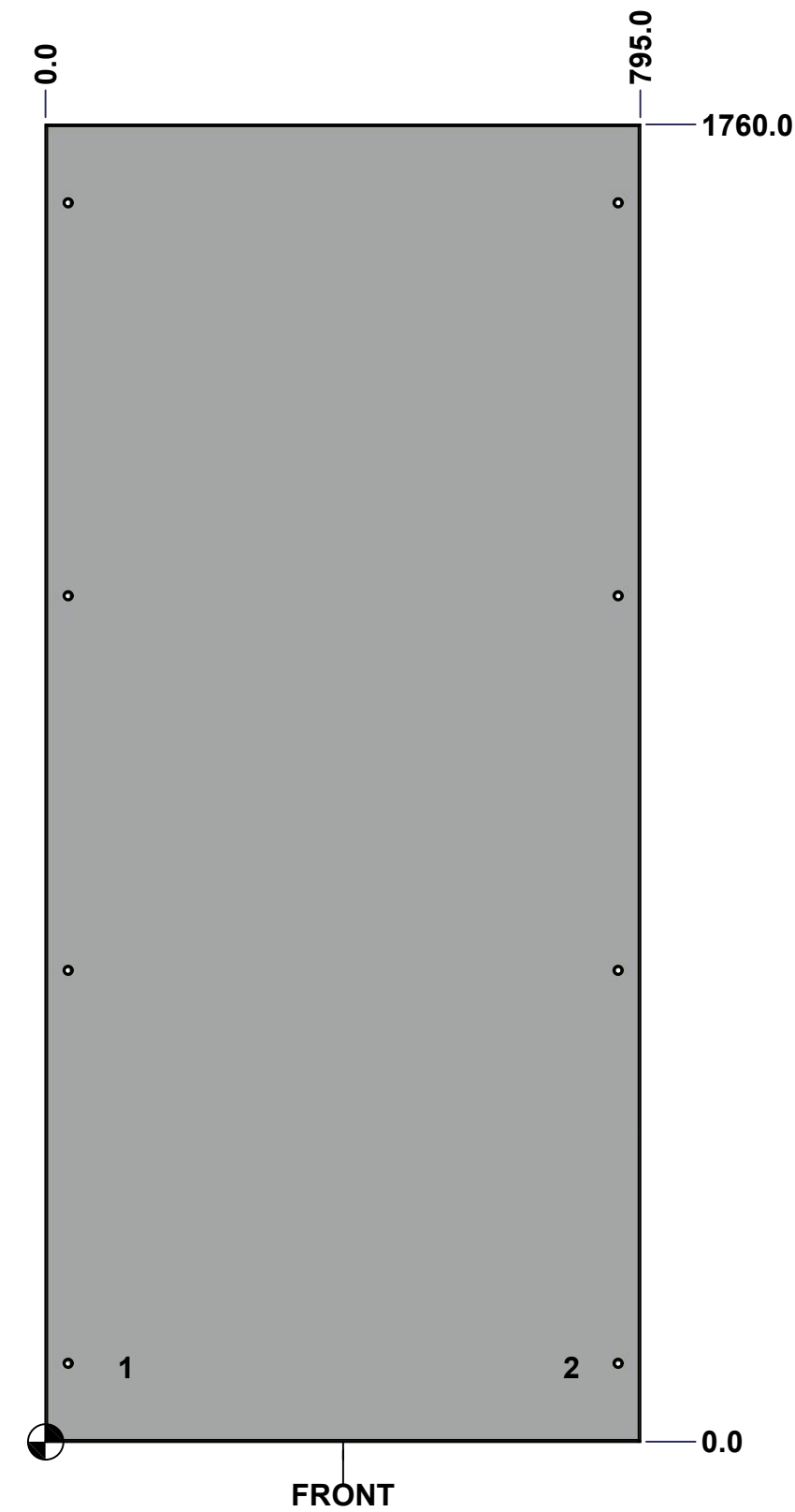
Use gasket program path 6500 MX > 6500 MXR

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	100.0	100.0	GND STUD M6 x 16mm (Inside)
2	695.0	100.0	GND STUD M6 x 16mm (Inside)



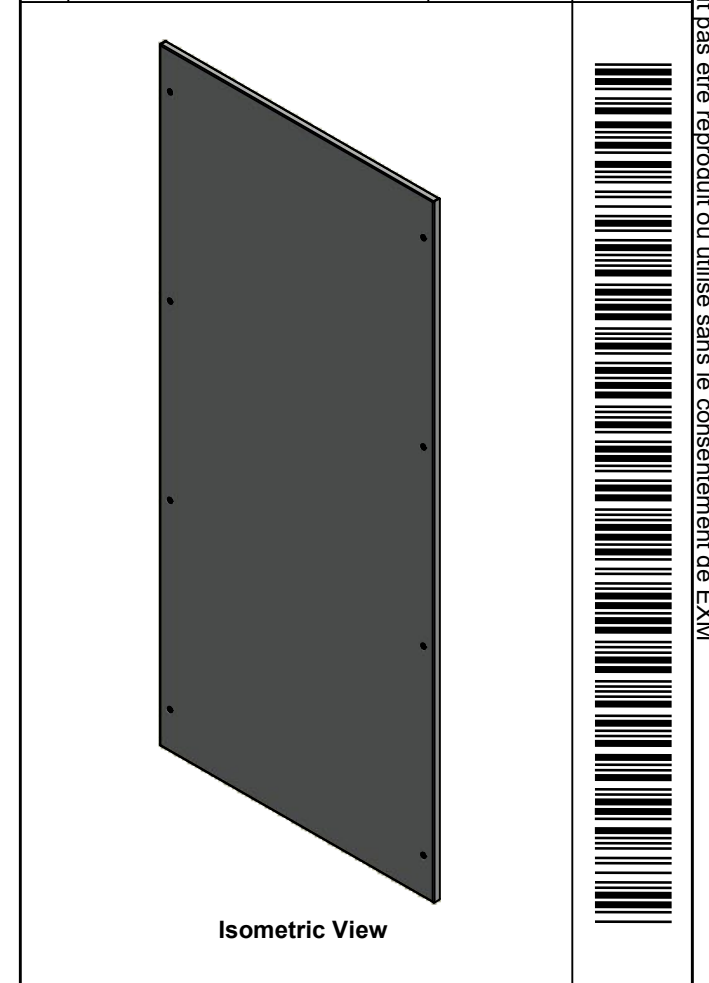
Use bending program path 6500 MX > 6500 MXR


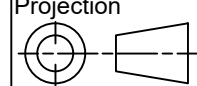
	Description		Status	
	6500 MXR 1800mm x 800mm Back		(NULL)	
Part Number Numéro Pièce		Rev.	12	
6500MXK180805B		0	24	

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No.	Revisions	Date	By/Par

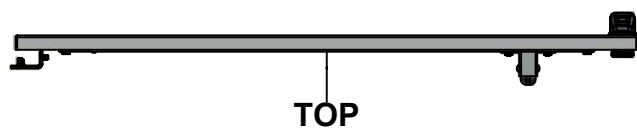


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Customer Client		Projection 
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 2/12/2015
Material / Matière: 14 Ga Cold Rolled A1008 CS Type B		
Color / Couleur: Light Grey RAL7035	Finish / Fini: Rough Textured	
Description: 6500 MXR 1800mm x 800mm Back		Detail Rev.
Part Number / Numéro Pièce: 6500MXK180805B		Rev. 0 / 13

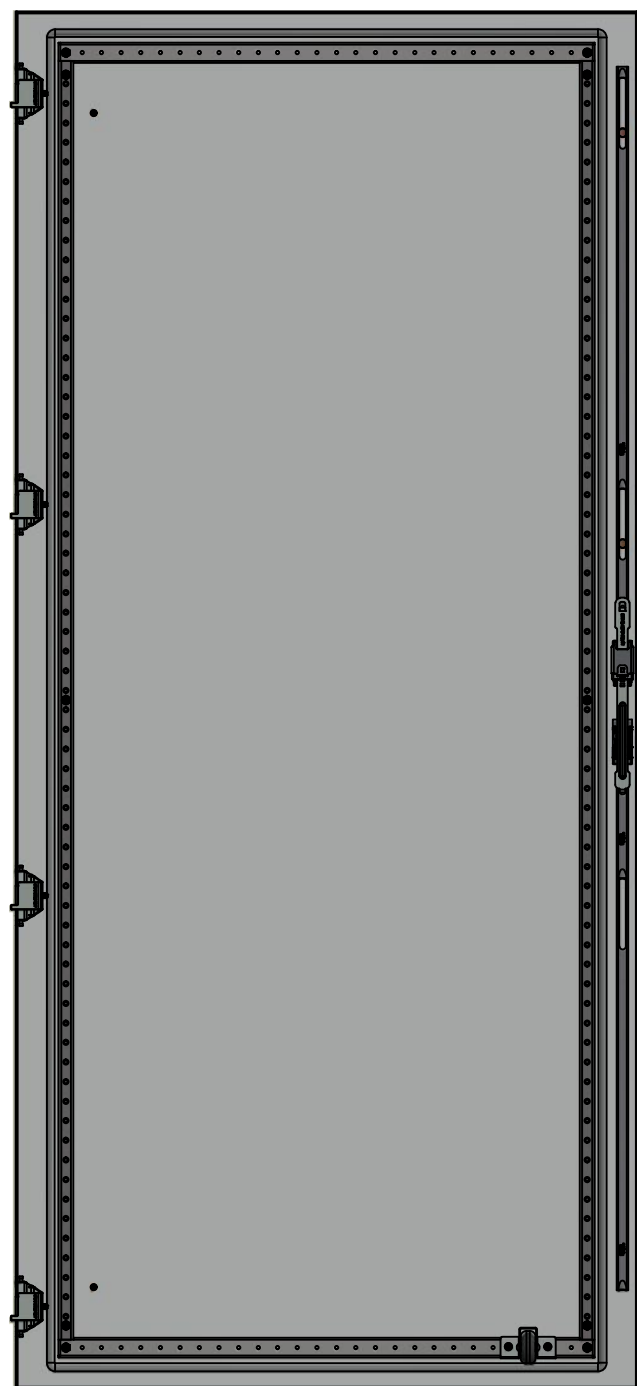
Qty	Part Number	Rev	Description
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
1	6500MXK180805BG	0	6500 MXR 1800mm x 800mm Back Gasket
8	STK-A-70579	3	6500 MX Side Panel Insert Assembly
8	STK-Q-03071	0	M6 x 16mm Machine Screw
2	STK-Q-16080	0	Ground Stud M6 x 16mm
1	6500MXK180805B-P	0	6500 MXR 1800mm x 800mm Back Part
Parts List			

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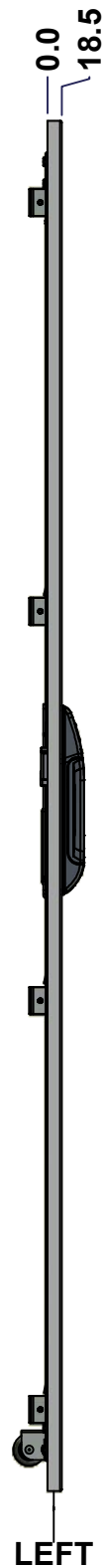
TOP



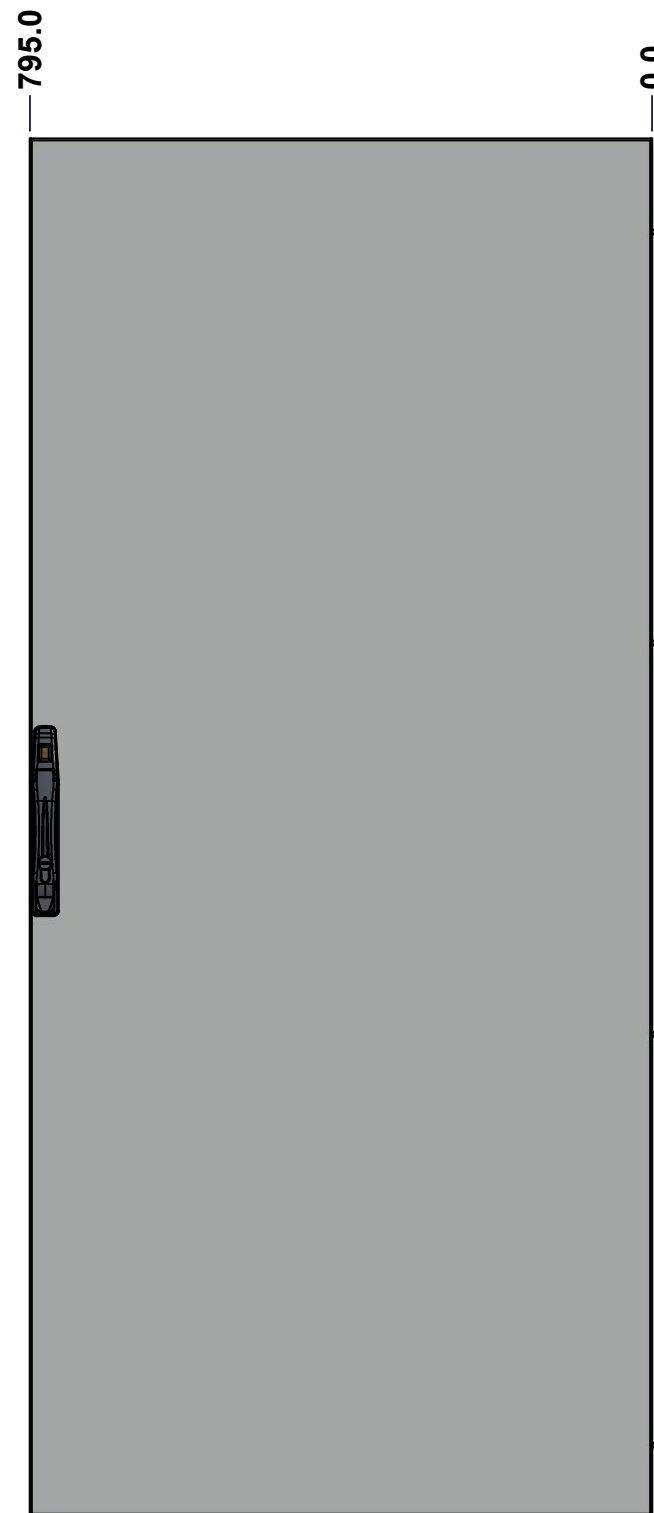
BACK



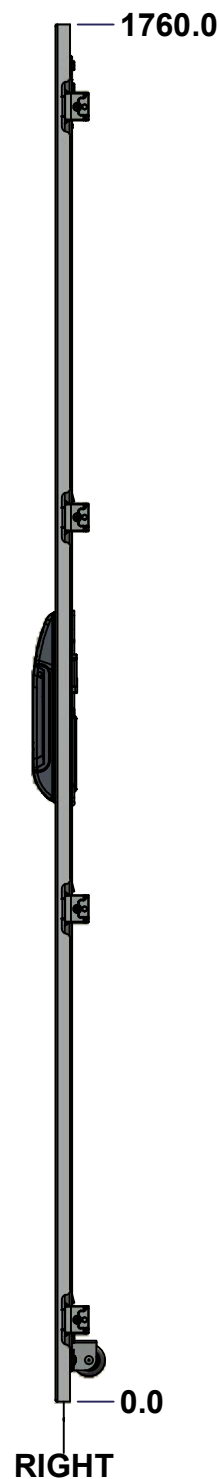
BOTTOM



LEFT



FRONT



RIGHT

No.	Revisions	Date	By/Par

Isometric View

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		Max 3.0mm	
Projection			
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 2/12/2015	
Material Matière 14 Ga Cold Rolled A1008 CS Type B			
Color Couleur Light Grey RAL7035		Finish Fini Rough Textured	
Description 6500 MXD 1800mm x 800mm Front		Detail Rev.	
Part Number Numéro Pièce 6500MXK180805F		Rev. 0	14 / 24

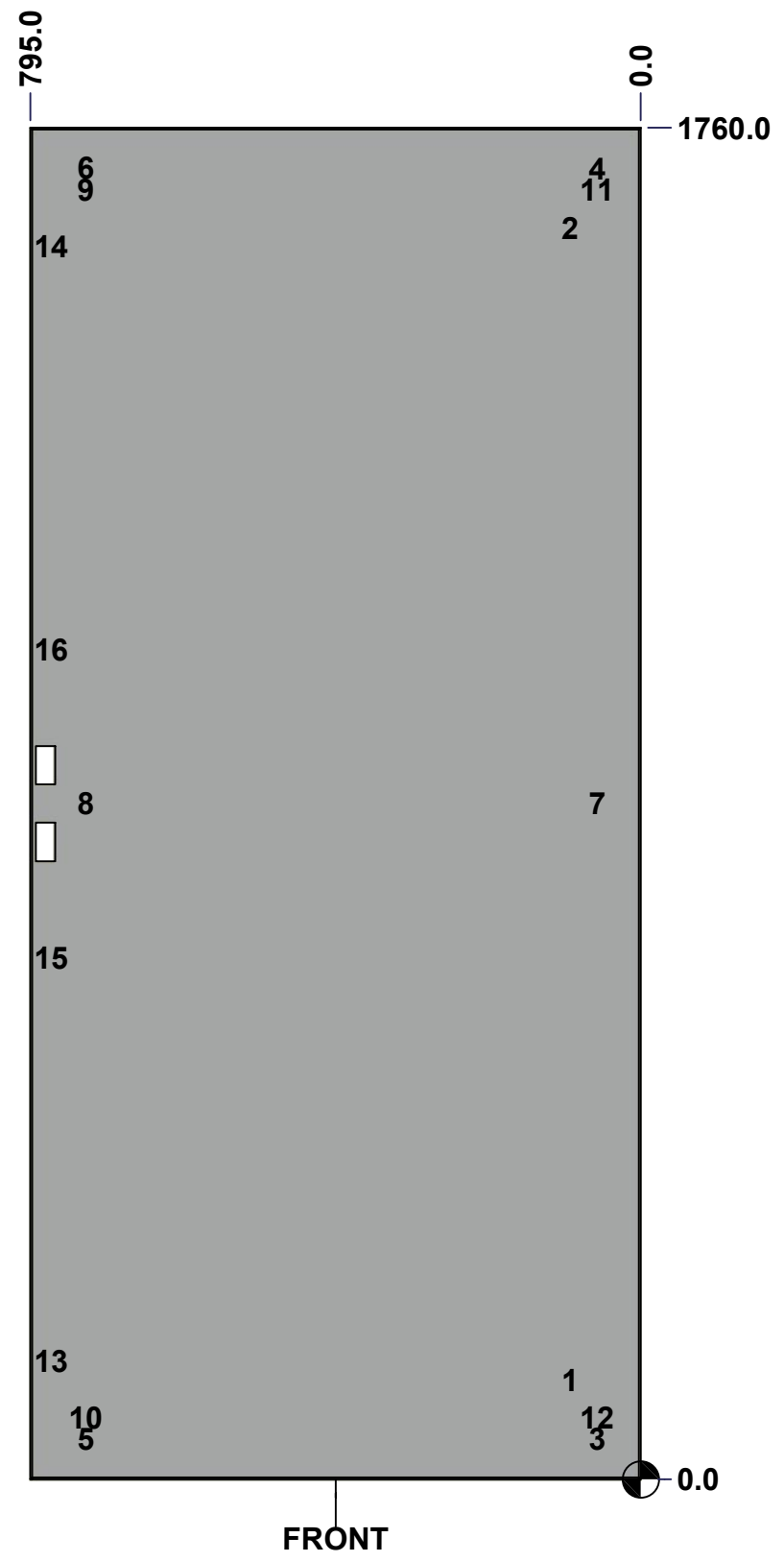
Use gasket program path 6500 MX > 6500 MXD

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	100.0	130.0	GND STUD M6 x 16mm (Inside)
2	100.0	1630.0	GND STUD M6 x 16mm (Inside)
3	64.5	52.8	STIFF. STUD M6 x 18mm (Inside)
4	64.5	1707.2	STIFF. STUD M6 x 18mm (Inside)
5	730.5	52.8	STIFF. STUD M6 x 18mm (Inside)
6	730.5	1707.2	STIFF. STUD M6 x 18mm (Inside)
7	64.5	880.0	STIFF. STUD M6 x 18mm (Inside)
8	730.5	880.0	STIFF. STUD M6 x 18mm (Inside)
9	730.5	1679.0	STIFF. STUD M6 x 18mm (Inside)
10	730.5	81.0	STIFF. STUD M6 x 18mm (Inside)
11	64.5	1679.0	STIFF. STUD M6 x 18mm (Inside)
12	64.5	81.0	STIFF. STUD M6 x 18mm (Inside)
13	775.5	155.0	CLOSING BAR GUIDE (Inside)
14	775.5	1605.0	CLOSING BAR GUIDE (Inside)
15	775.5	680.0	CLOSING BAR GUIDE (Inside)
16	775.5	1080.0	CLOSING BAR GUIDE (Inside)



FRONT

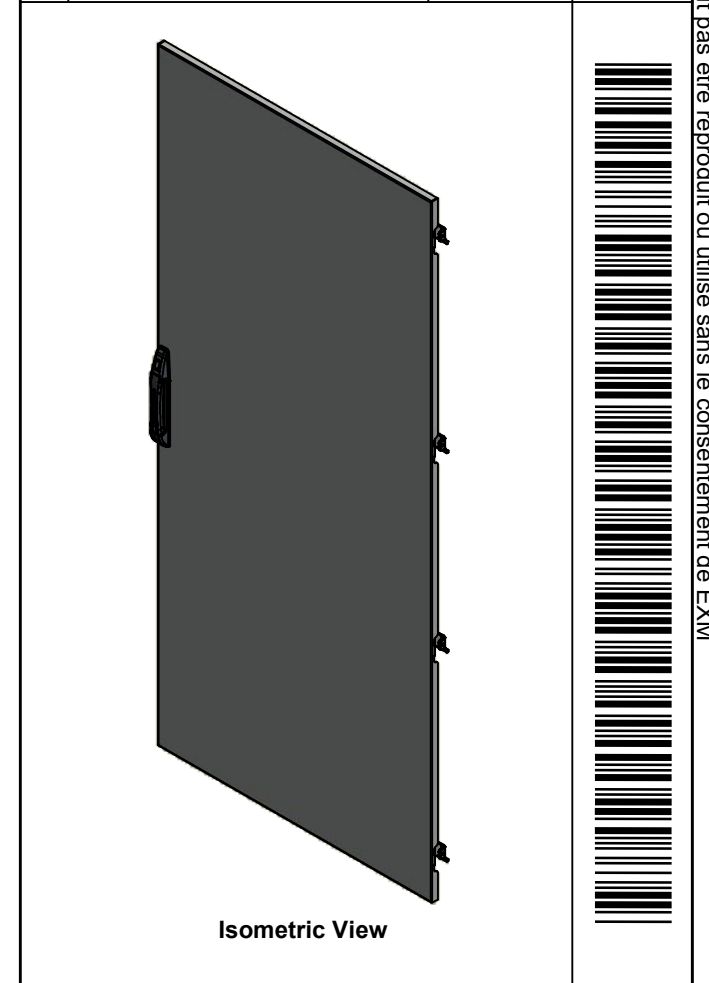
Use bending program path 6500 MX > 6500 MXD

	Description 6500 MXD 1800mm x 800mm Front	Status (NULL)
	Part Number Numéro Pièce 6500MXK180805F	Rev. 0

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No.	Revisions	Date	By/Par



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Flatness
Aplatissement
Max 3.0mm

Projection

1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
1	STK-Q-45652-18	5	6500 MX - Lower Closing Bar 1800mm
1	STK-Q-45651-18	0	6500 MX - Upper Closing Bar 1800mm
1	6500MXSRK	1	6500 MXRSK Door Support Roller
4	STK-Q-16405	6	Guide Stud - Small (No Paint Cap Required)
4	STK-K-06810	7	6500 MX Hinge Assy
1	886PHD-S	11	Euroform Pull Handle Kit
12	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	6500MXK180805DS1	5	6500 MX 1800mm x 800mm Door Stiffener
1	6500MXK180805FG	0	6500 MXD 1800mm x 800mm Front Gasket
1	6500MXK180805F-P	0	6500 MXD 1800mm x 800mm Front Part
Qty	Part Number	Rev	Description
Parts List			

Customer Client

Drawn By / Dessiné Par: BoxCad: BoxCad

Material / Matière: 14 Ga Cold Rolled A1008 CS Type B

Color / Couleur: Light Grey RAL7035

Finish / Fini: Rough Textured

Description: 6500 MXD 1800mm x 800mm Front

Part Number / Numéro Pièce: **6500MXK180805F**

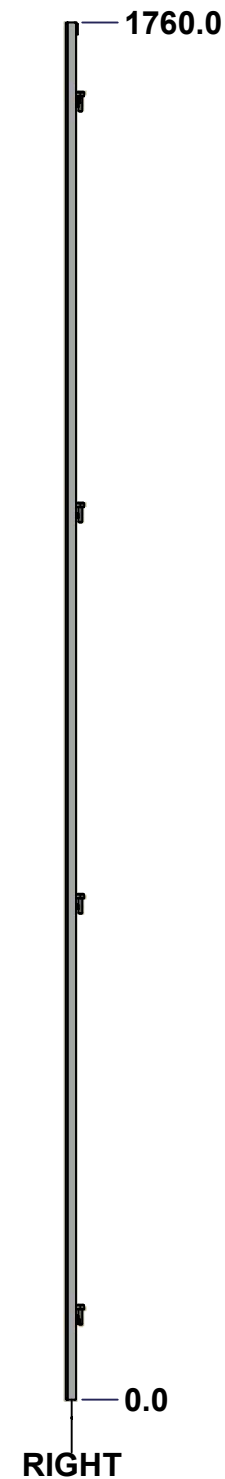
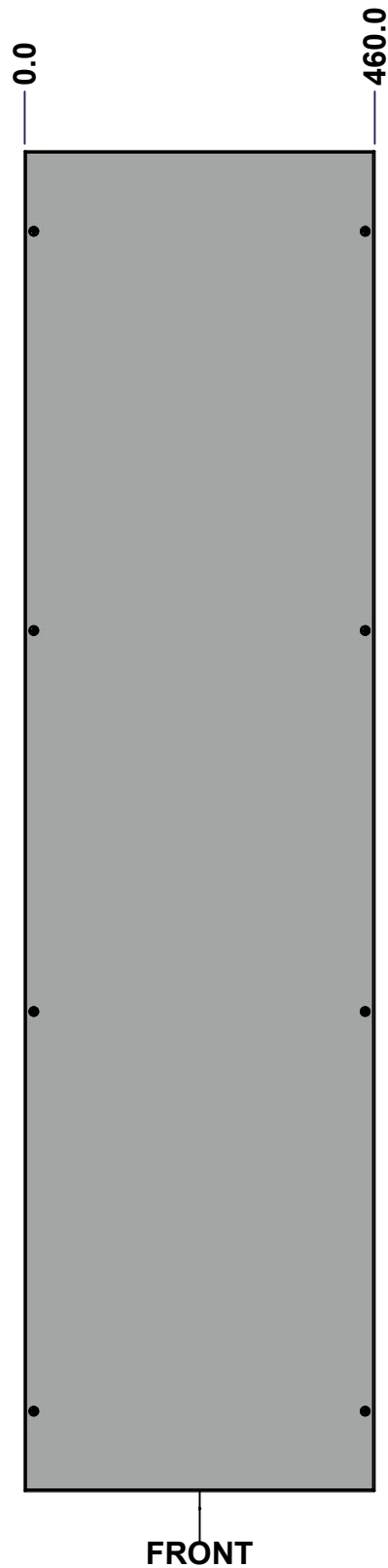
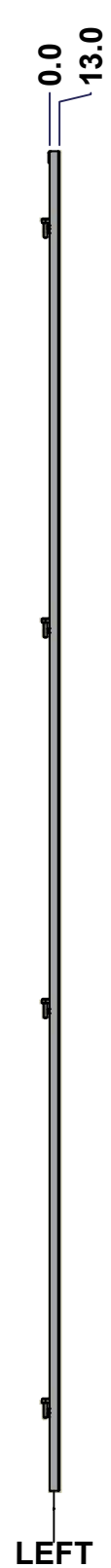
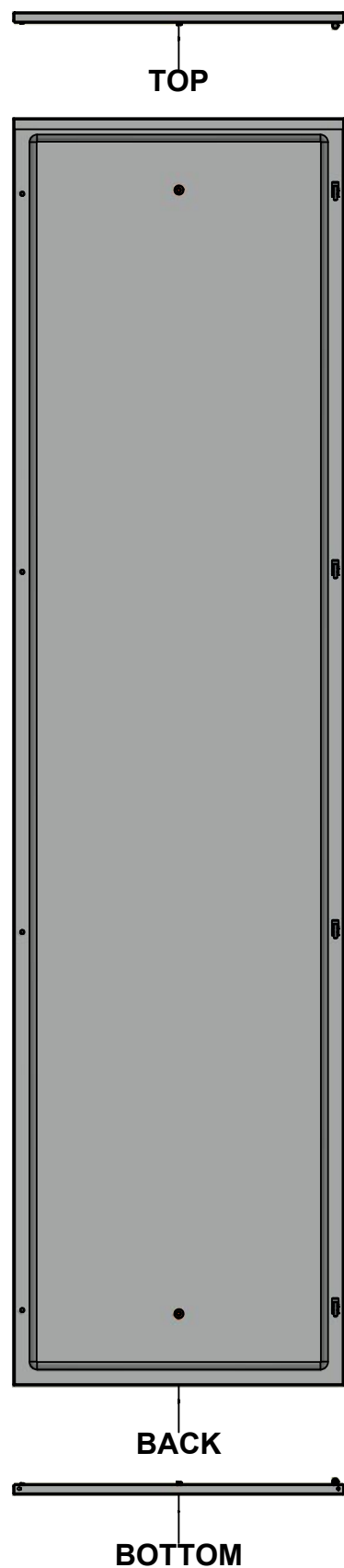
Date: 2/12/2015

Detail Rev.:

Rev.	16
0	24

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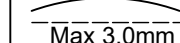
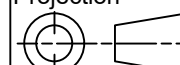
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Isometric View



No.	Revisions	Date	By/Par

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 2/12/2015
Material Matière	16 Ga Cold Rolled A1008 CS Type B	
Color Couleur	Light Grey RAL7035	Finish Fini
Description		Detail Rev.
6500 MXC 1800mm x 500mm Left		
Part Number Numéro Pièce	Rev.	17
6500MXK180805L	0	24

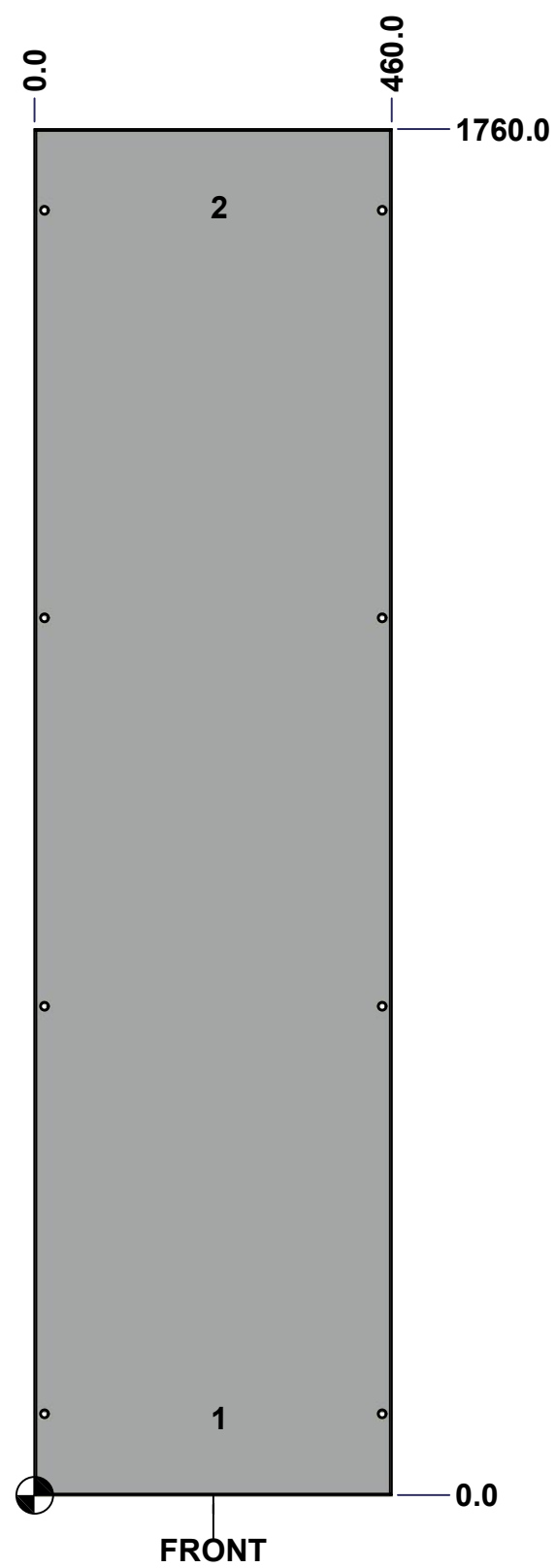
Use gasket program path 6500 MX > 6500 MXC

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	230.0	100.0	GND STUD M6 x 16mm (Inside)
2	230.0	1660.0	GND STUD M6 x 16mm (Inside)



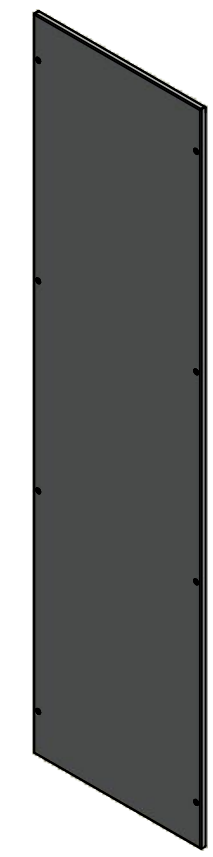
Use bending program path 6500 MX > 6500 MXC

	Description	Status	
	6500 MXC 1800mm x 500mm Left	(NULL)	
	Part Number Numéro Pièce	Rev.	18
	6500MXK180805L	0	24

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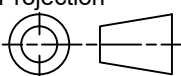
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No.	Revisions	Date	By/Par



Isometric View

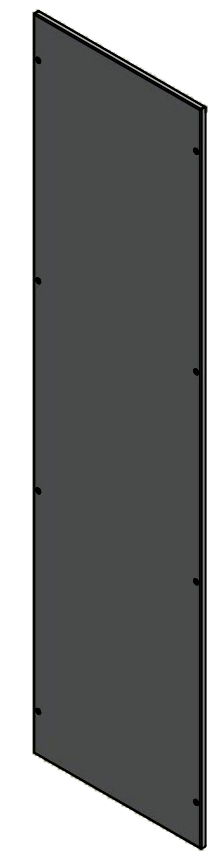
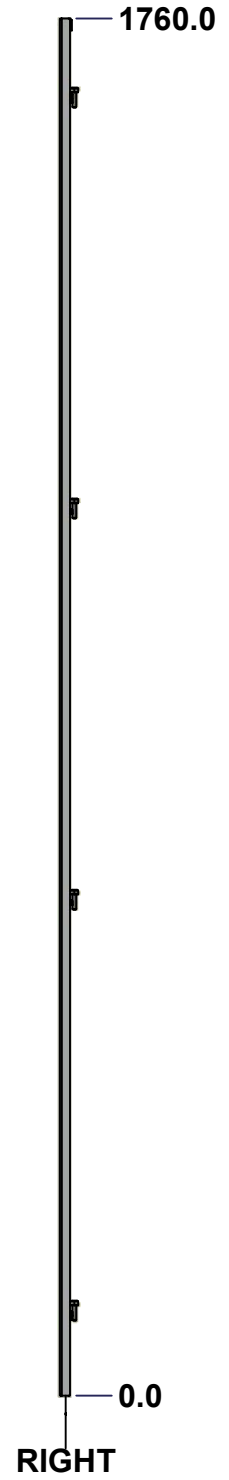
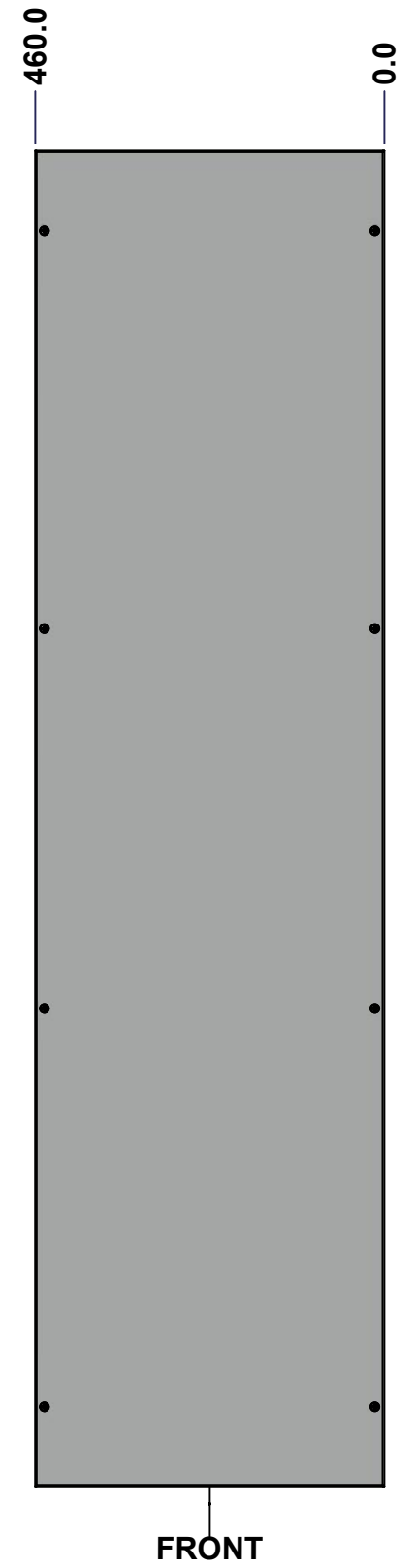
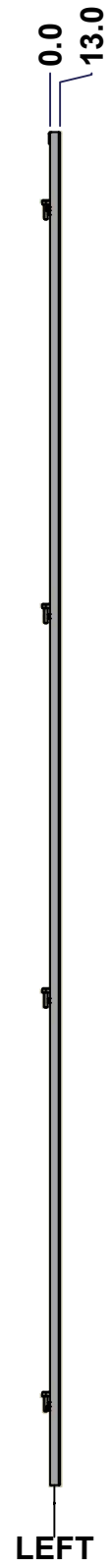
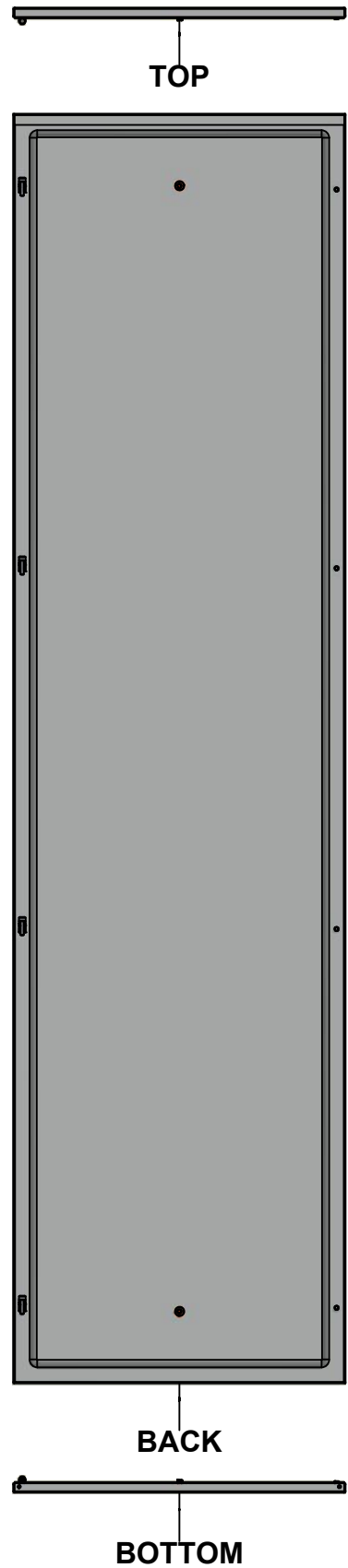


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Customer Client		Projection 
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 2/12/2015
Material / Matière: 16 Ga Cold Rolled A1008 CS Type B		
Color / Couleur: Light Grey RAL7035	Finish / Fini: Rough Textured	
Description: 6500 MXC 1800mm x 500mm Left		Detail Rev.
Part Number / Numéro Pièce: 6500MXK180805L		Rev. 0 / 19 / 24

Qty	Part Number	Rev	Description
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
1	6500MXK180805LG	0	6500 MXC 1800mm x 500mm Left Gasket
4	STK-A-70579	3	6500 MX Side Panel Insert Assembly
8	STK-Q-03071	0	M6 x 16mm Machine Screw
2	STK-Q-16080	0	Ground Stud M6 x 16mm
1	6500MXK180805L-P	0	6500 MXC 1800mm x 500mm Left Part
Parts List			

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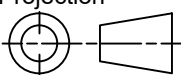
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Isometric View



No.	Revisions	Date	By/Par

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 2/12/2015
Material Matière	16 Ga Cold Rolled A1008 CS Type B	
Color Couleur	Light Grey RAL7035	Finish Fini Rough Textured
Description 6500 MXC 1800mm x 500mm Right		Detail Rev.
Part Number Numéro Pièce	Rev. 0	20 24

Use gasket program path 6500 MX > 6500 MXC

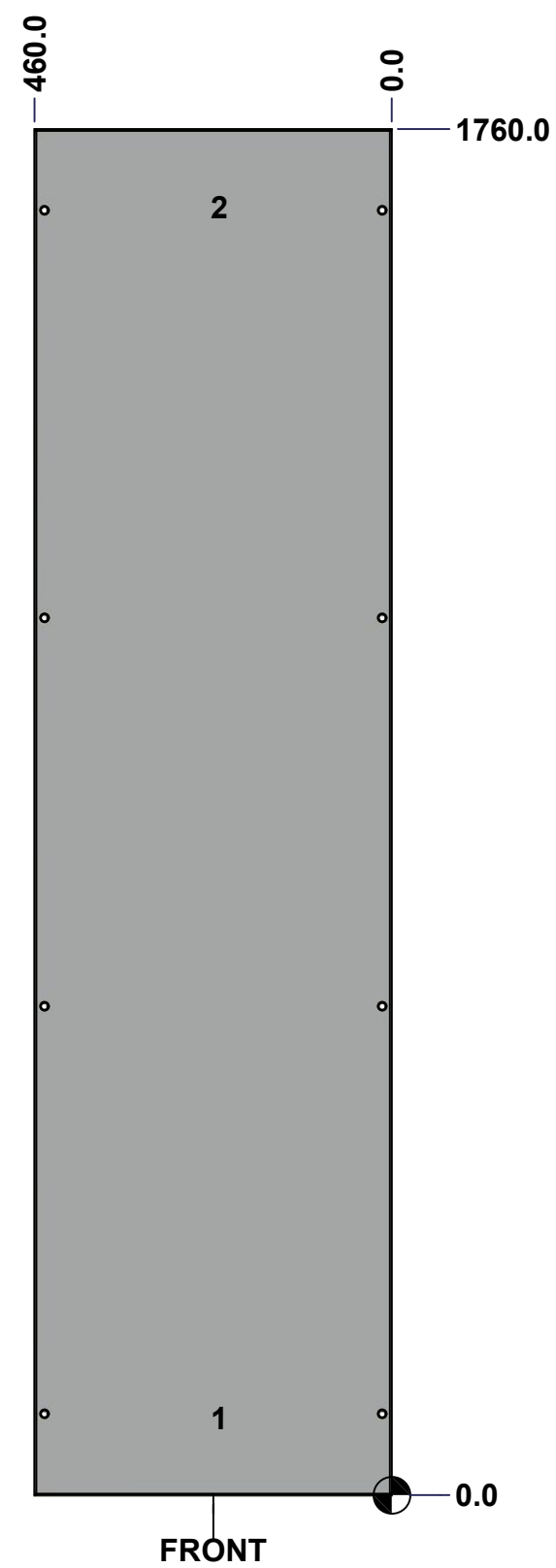
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6500MXK180805R

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	230.0	100.0	GND STUD M6 x 16mm (Inside)
2	230.0	1660.0	GND STUD M6 x 16mm (Inside)



FRONT

Use bending program path 6500 MX > 6500 MXC

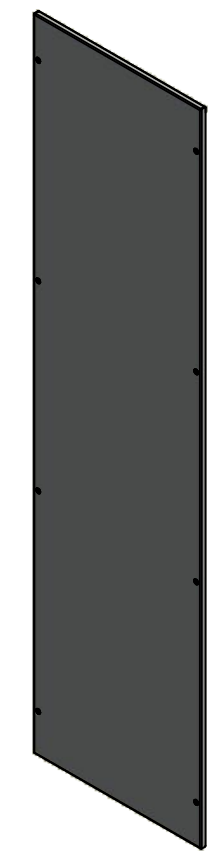
	Description 6500 MXC 1800mm x 500mm Right	Status (NULL)
	Part Number Numéro Pièce 6500MXK180805R	Rev. 0

21
24

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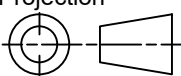
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No.	Revisions	Date	By/Par



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 2/12/2015
Material Matière	16 Ga Cold Rolled A1008 CS Type B	
Color Couleur	Light Grey RAL7035	Finish Fini Rough Textured
Description	Detail Rev.	
6500 MXC 1800mm x 500mm Right		
Part Number Numéro Pièce	Rev.	22
6500MXK180805R	0	24

Qty	Part Number	Rev	Description
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
1	6500MXK180805RG	0	6500 MXC 1800mm x 500mm Right Gasket
4	STK-A-70579	3	6500 MX Side Panel Insert Assembly
8	STK-Q-03071	0	M6 x 16mm Machine Screw
2	STK-Q-16080	0	Ground Stud M6 x 16mm
1	6500MXK180805R-P	0	6500 MXC 1800mm x 500mm Right Part
Parts List			

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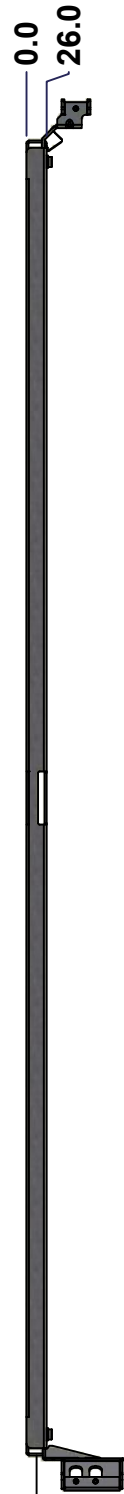
TOP



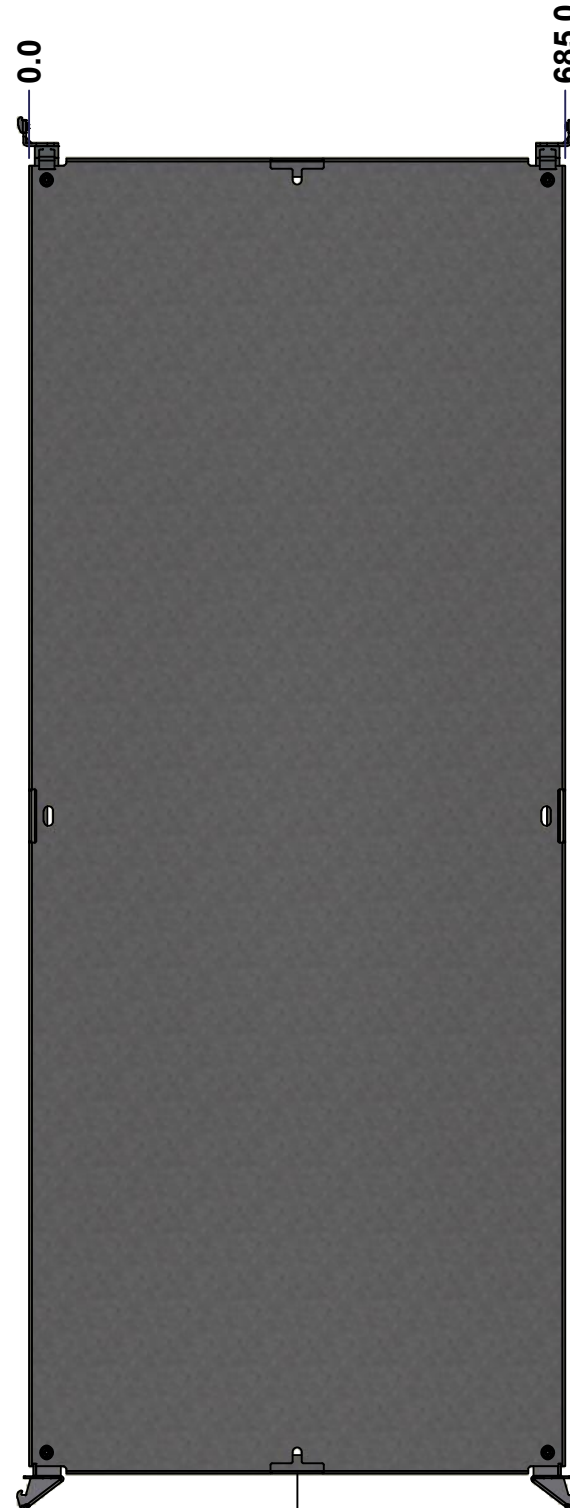
BACK



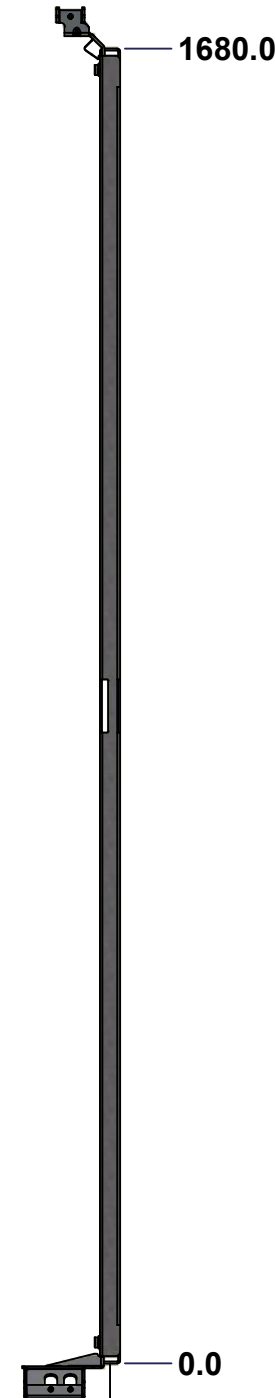
BOTTOM



LEFT



FRONT




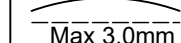
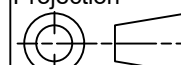
RIGHT



Isometric View



No.	Revisions	Date	By/Par

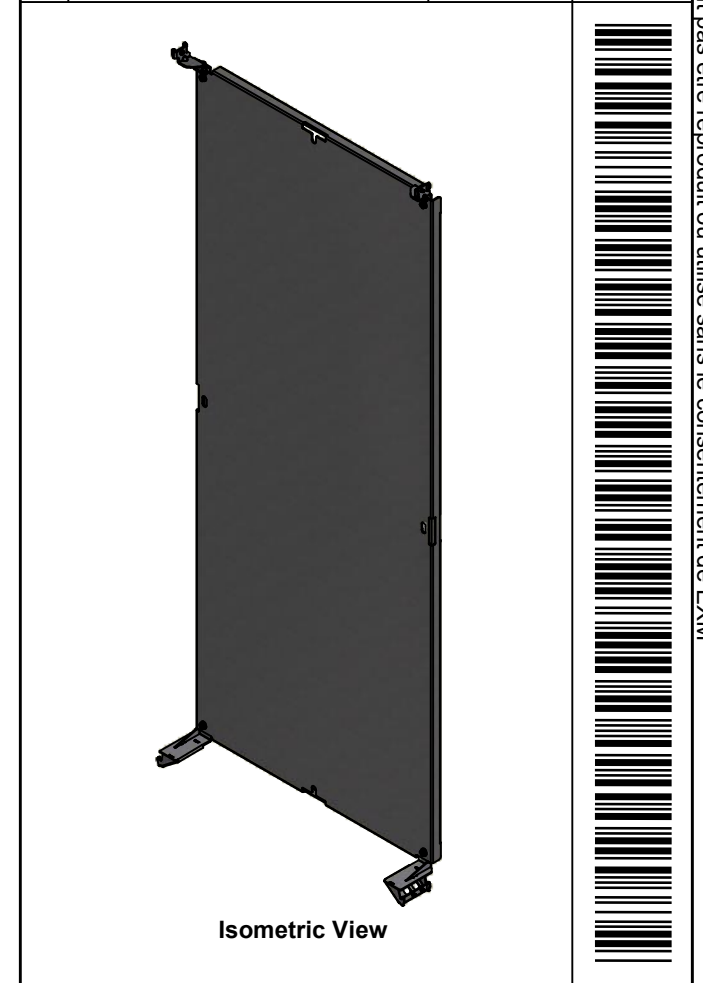
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm
Customer Client		Projection 
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 2/12/2015
Material / Matière: 12 Ga Galvanized (2.5mm)		
Color / Couleur: Unpainted	Finish / Fini: Unpainted	
Description: 6500 MXM 1800mm x 800mm Back Inner Panel		Detail Rev.
Part Number / Numéro Pièce: 6500MXK180805BIP		Rev. 23 / 24


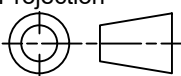
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Customer Client		Projection 
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 2/12/2015
Material / Matière: 12 Ga Galvanized (2.5mm)		
Color / Couleur: Unpainted	Finish / Fini: Unpainted	
Description: 6500 MXM 1800mm x 800mm Back Inner Panel		Detail Rev.
Part Number / Numéro Pièce: 6500MXK180805BIP		Rev. 0 / 24

Qty	Part Number	Rev	Description
1	STK-A-49005	5	6500 MXM - Bottom Inner Panel Support Assembly (Right)
1	STK-A-49000	5	6500 MXM - Bottom Inner Panel Support Assembly (Left)
1	STK-A-49015	0	6500MXM - Top Inner Panel Support Kit (Right)
1	STK-A-49010	0	6500MXM - Top Inner Panel Support Kit (Left)
1	6500MXK180805BIP-P	0	6500 MXM 1800mm x 800mm Back Inner Panel Part
Parts List			