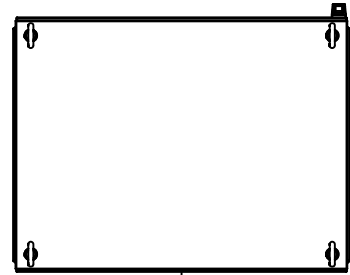
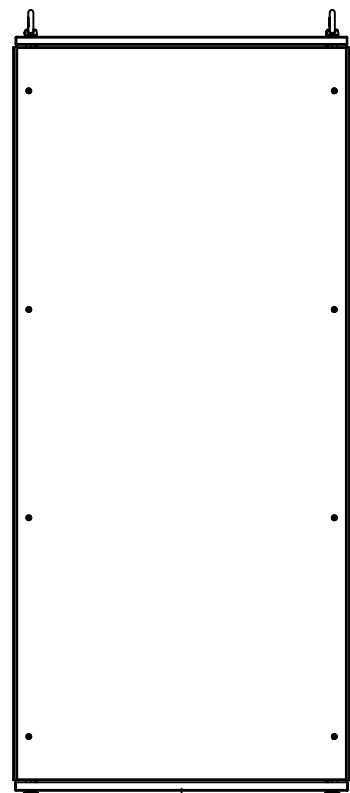


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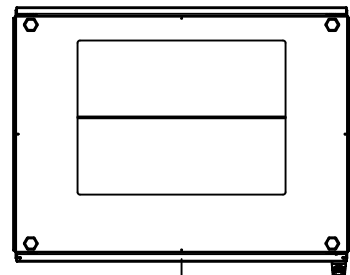
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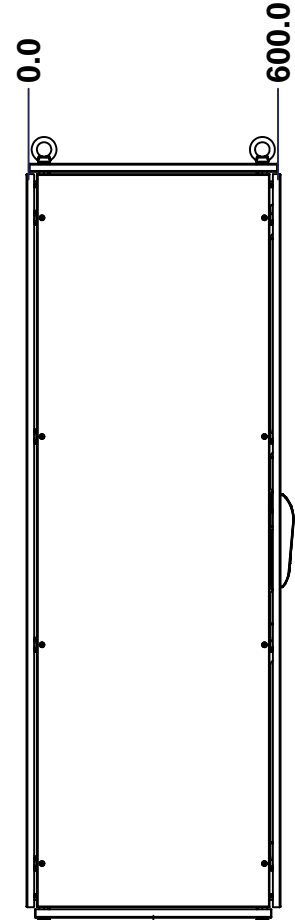
TOP



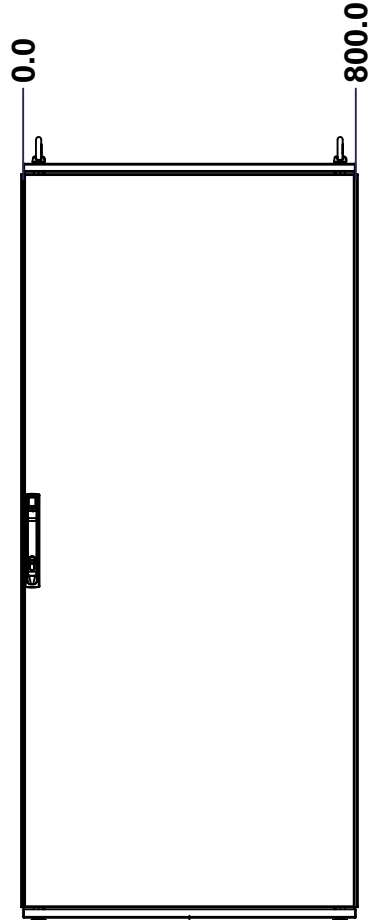
BACK



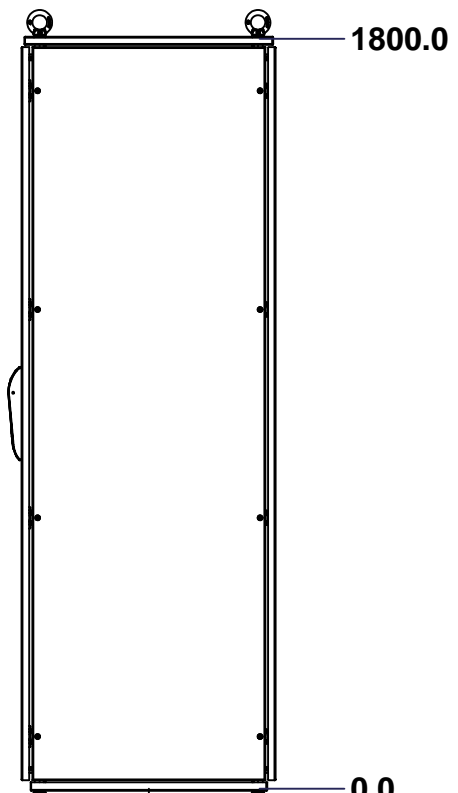
BOTTOM



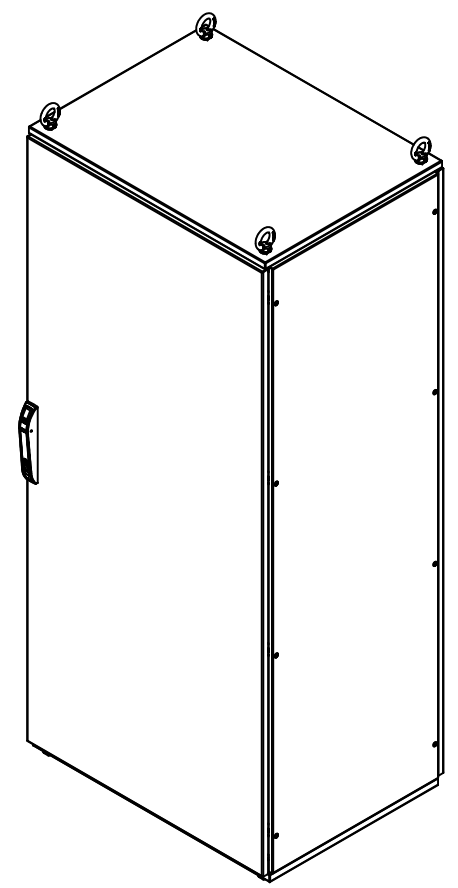
LEFT



FRONT




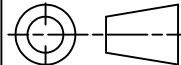
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	Date
Drawn By Dessiné Par	BoxCad: jfrancoish	Date 02/10/2014
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description 6500MX 1800mm x 800mm x 600mm Assembly	Detail Rev.	
Part Number Numéro Pièce	Rev. 0	1 2

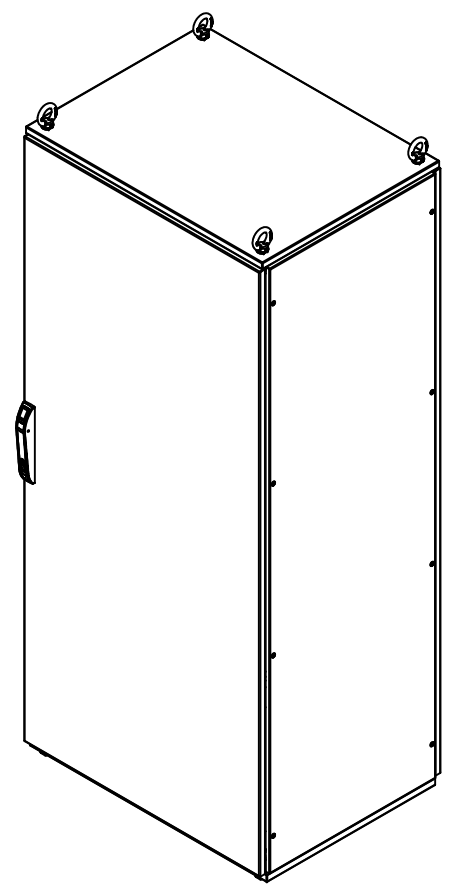
SEE BILL OF MATERIAL ON LAST PAGE

6500MXK180806

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No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client
 Drawn By Dessiné Par BoxCad: jfrancoish
 Date 02/10/2014

Material Matière See Part List
 Color Couleur See Part List
 Finish Fini See Part List

Description 6500MX 1800mm x 800mm x 600mm Assembly
 Detail Rev.

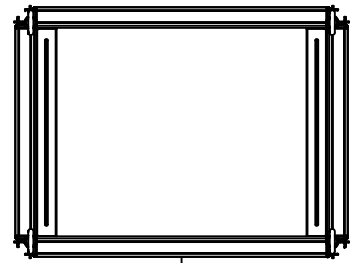
Part Number Numéro Pièce **6500MXK180806**
 Rev. 0

1	6500MXK180806BIP	0	6500 MXM 1800mm x 800mm Back Inner Panel
1	6500MXK180806R	0	6500 MXC 1800mm x 600mm Right
1	6500MXK180806L	0	6500 MXC 1800mm x 600mm Left
1	6500MXK180806F	0	6500 MXD 1800mm x 800mm Front
1	6500MXK180806B	0	6500 MXR 1800mm x 800mm Back
1	6500MXK180806BT	0	6500 MXB 800mm x 600mm Bottom
1	6500MXK180806T	0	6500 MXT 800mm x 600mm Top
1	6500MXK180806FR	0	6500 MX 1800mm x 800mm x 600mm Frame
Qty	Part Number	Rev	Description
Parts List			

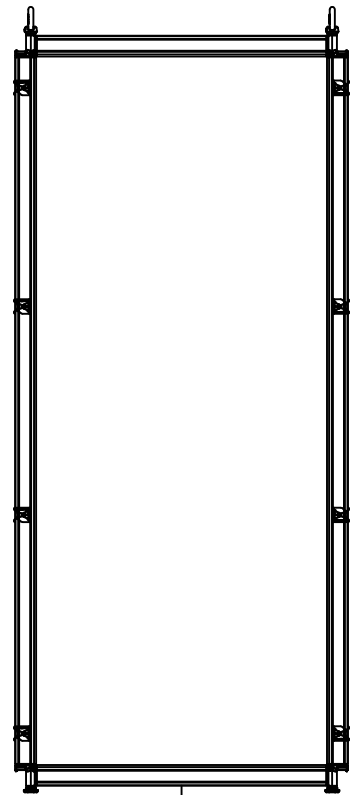
2
2

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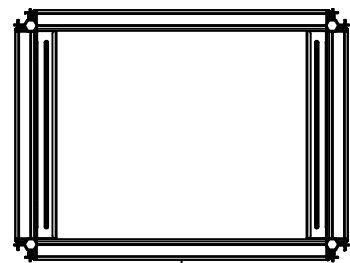
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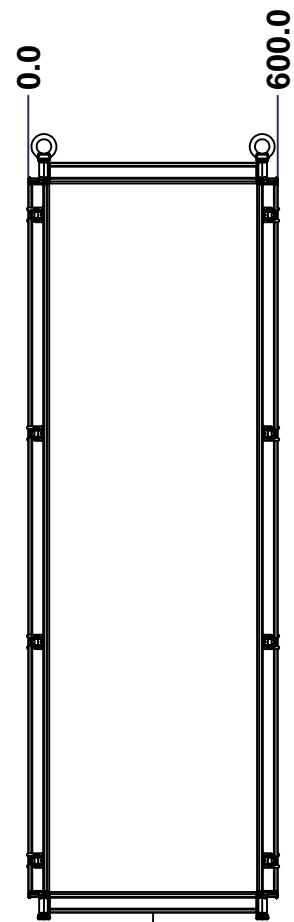
TOP



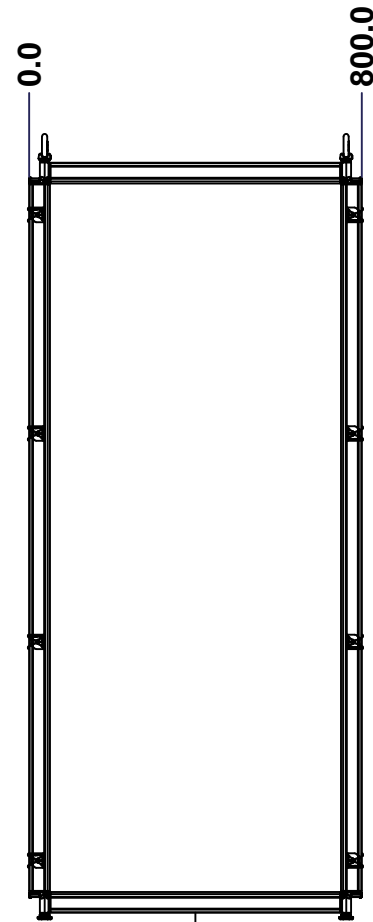
BACK



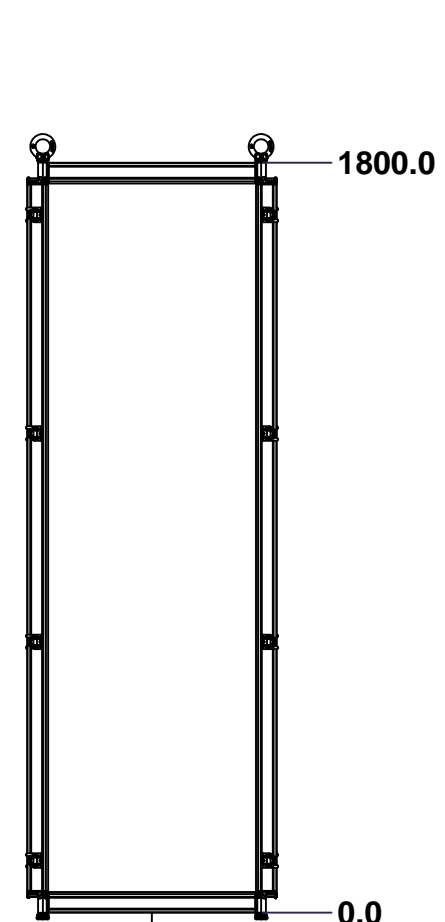
BOTTOM



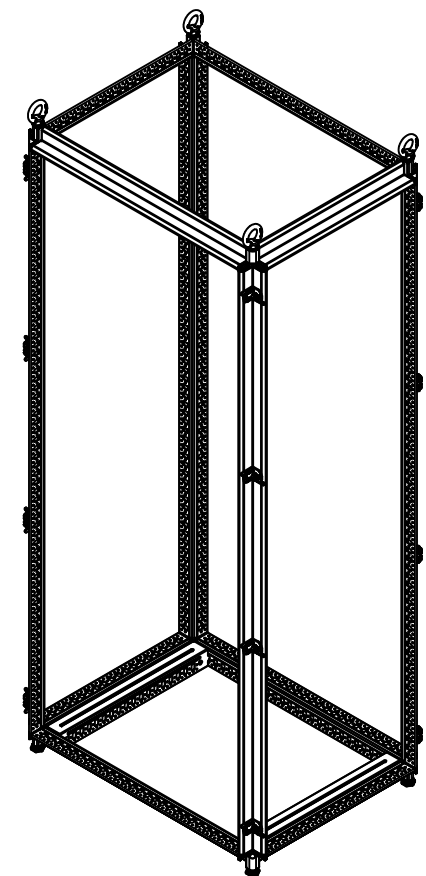
LEFT



FRONT




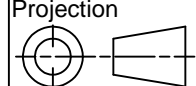
RIGHT



Isometric View



No.	Revisions	Date	By/Par

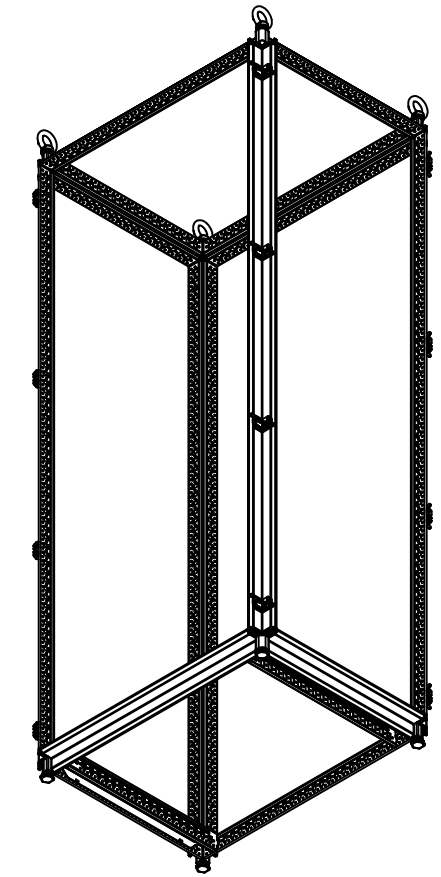
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: jfrancoish	Date 02/10/2014
Material Matière	16 Ga Electro-Galvanized (1.4mm)	
Color Couleur	Iron Grey RAL7011	Finish Fin Rough Textured
Description	Detail Rev.	
6500 MX 1800mm x 800mm x 600mm Frame		
Part Number Numéro Pièce	Rev.	
6500MXK180806FR	0	1 2

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No.	Revisions	Date	By/Par



Isometric View



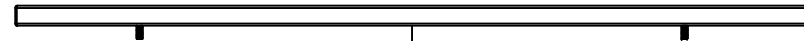
Qty	Part Number	Rev	Description
1	STK-P-03810R	0	Powder Paint (Iron Grey / Rough Textured)
1	STK-Q-49060	3	6500 MXM Inner Panel Slider 600mm
1	STK-Q-49060-L	3	6500 MXM Inner Panel Slider 600mm
4	STK-Q-49500	3	M12 Eye Bolt (0.34T)
4	STK-Q-61110	0	M12 Feet Leveler
8	STK-Q-00610	1	M18 x 30.5mm Bolt - Cover
4	STK-Q-47251-18	3	6500 MX 1800mm Vertical Frame Post Part
4	STK-Q-47250-08	3	6500 MX 800mm Horizontal Frame Post Part
4	STK-Q-47250-06	3	6500 MX 600mm Horizontal Frame Post Part
8	STK-Q-49445	2	6500 MX - Frame Corner Bracket Casting
16	STK-K-11001	2	3 Way Fixed Bracket Kit

Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: jfrancoish	Date 02/10/2014
Material Matière	16 Ga Electro-Galvanized (1.4mm)	
Color Couleur	Iron Grey RAL7011	Finish Fini Rough Textured
Description	Detail Rev.	
6500 MX 1800mm x 800mm x 600mm Frame		
Part Number Numéro Pièce	Rev.	2
6500MXK180806FR	0	2

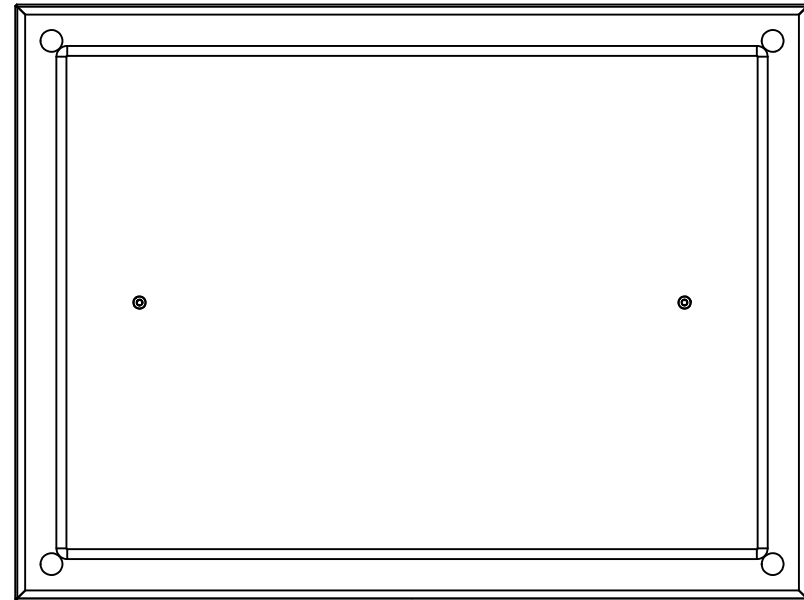
Parts List

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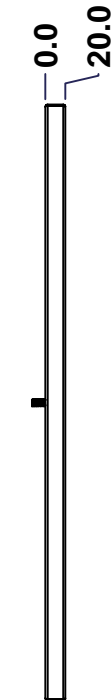
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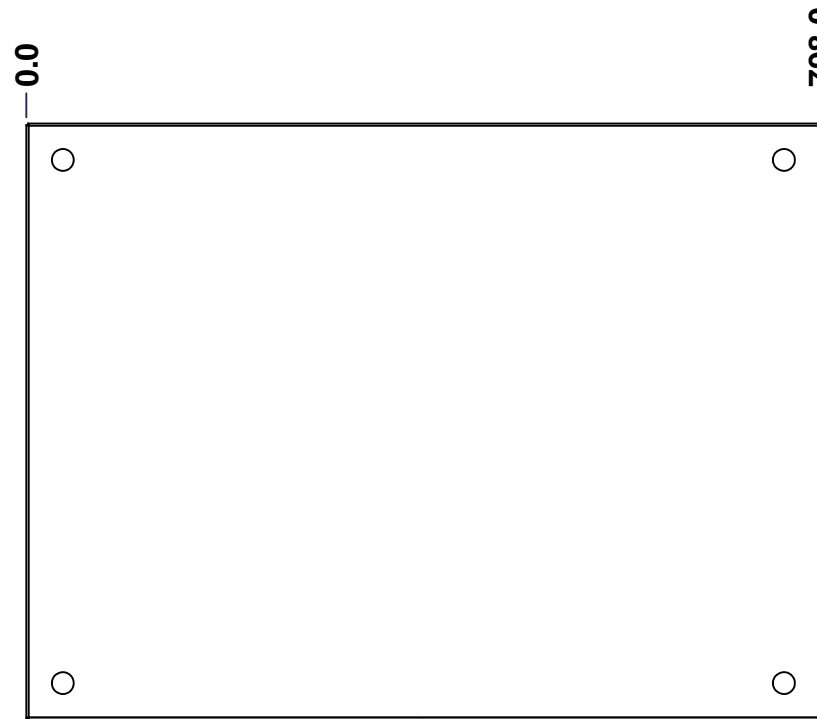
TOP



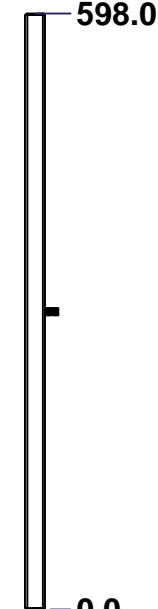
BACK



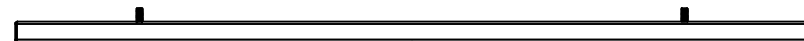
LEFT



FRONT

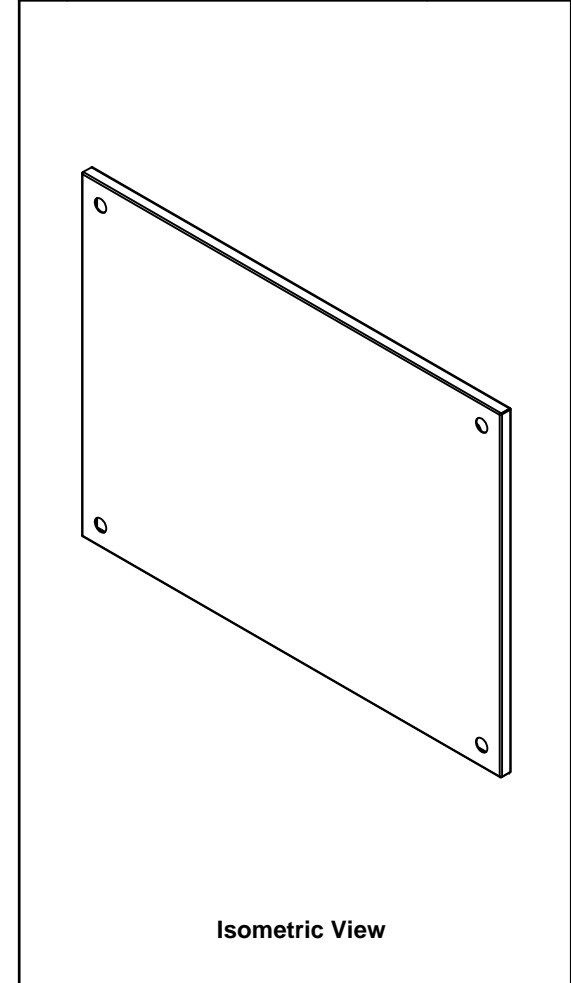


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: jfrancoish	Date: 02/10/2014

Material / Matière: 16 Ga H.R.P. & O. (1.4mm)

Color / Couleur: Iron Grey RAL7011	Finish / Fini: Rough / Textured
------------------------------------	---------------------------------

Description: 6500 MXT 800mm x 600mm Top	Detail Rev.
---	-------------

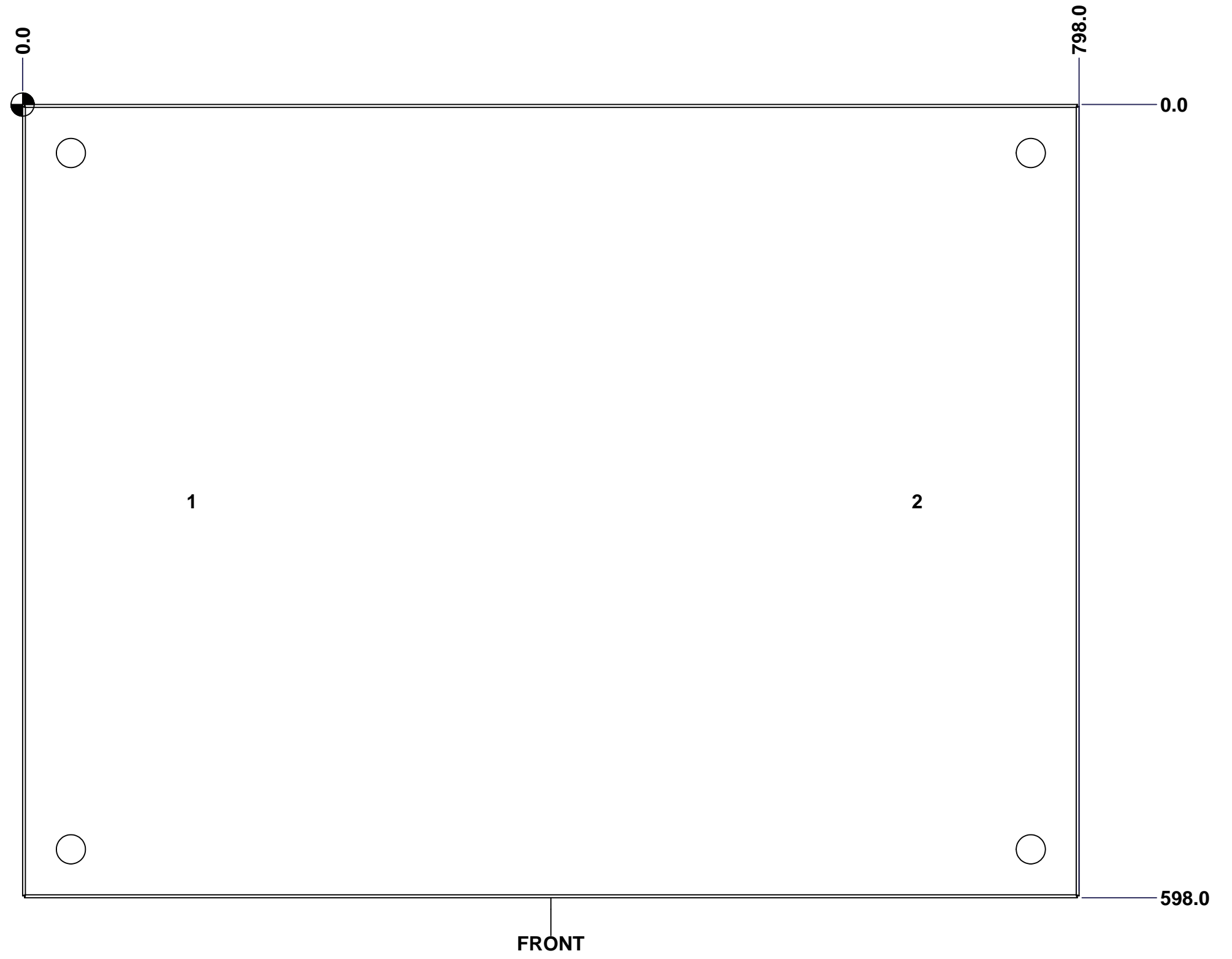
Part Number / Numéro Pièce: 6500MXK180806T	Rev. 0	1 / 3
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	125.0	299.0	GND STUD M6 x 16mm (Inside)
2	673.0	299.0	GND STUD M6 x 16mm (Inside)

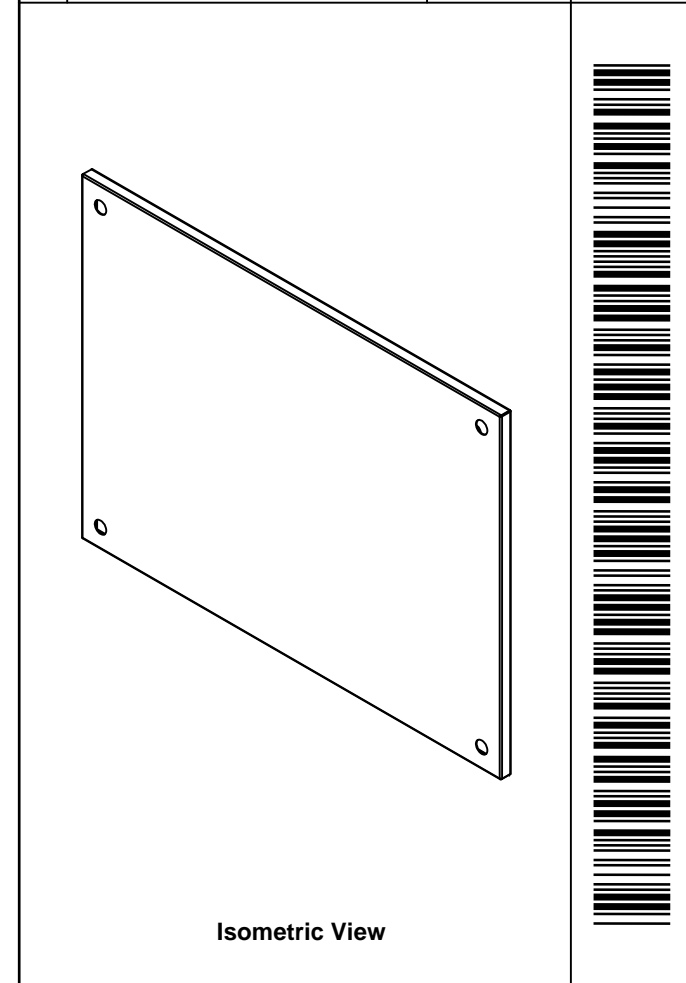



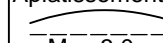
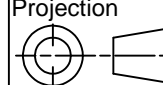
	Description	Status
	6500 MXT 800mm x 600mm Top	(NULL)
	Part Number Numéro Pièce	Rev.
	6500MXK180806T	0
		2
		3

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No.	Revisions	Date	By/Par

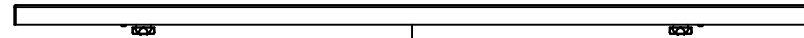


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: jfrancoish	Date 02/10/2014
Material Matière	16 Ga H.R.P. & O. (1.4mm)	
Color Couleur	Iron Grey RAL7011	Finish Fini Rough Textured
Description	Detail Rev.	
6500 MXT 800mm x 600mm Top		
Part Number Numéro Pièce	Rev.	3
6500MXK180806T	0	3

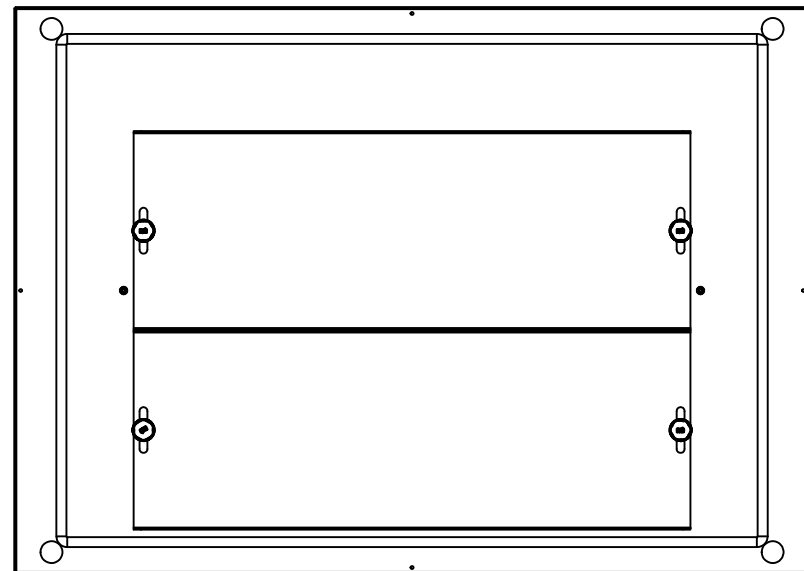
Qty	Part Number	Rev	Description
1	STK-P-03810R	0	Powder Paint (Iron Grey / Rough Textured)
2	STK-Q-16080	0.1.1	M6 x 16mm Ground Stud
1	6500MXK180806TG	0	6500 MXT 800mm x 600mm Top Gasket
1	6500MXK180806T-P	0	6500 MXT 800mm x 600mm Top Part
Parts List			

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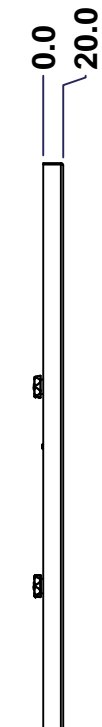
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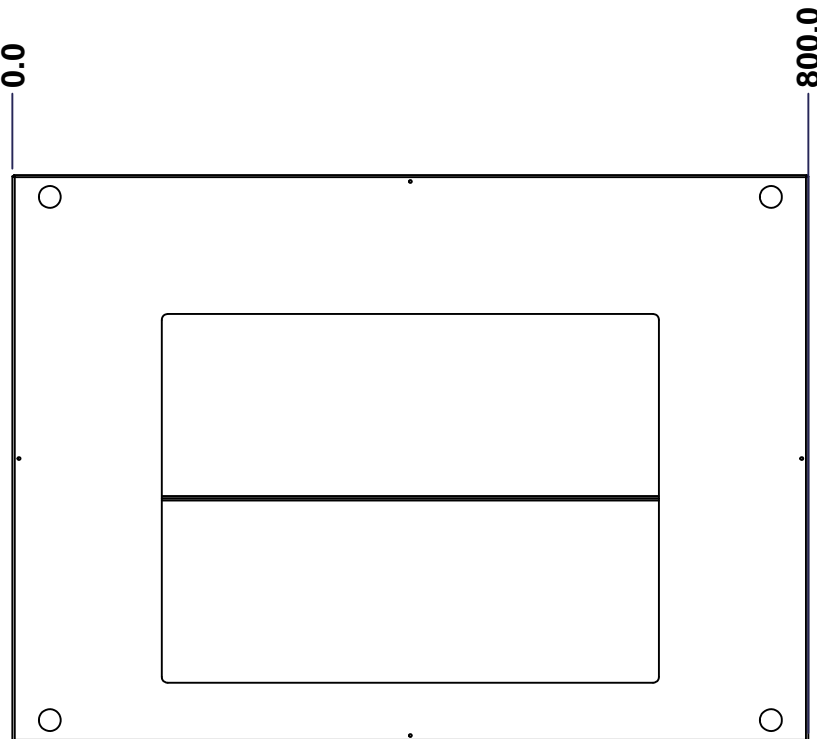
TOP



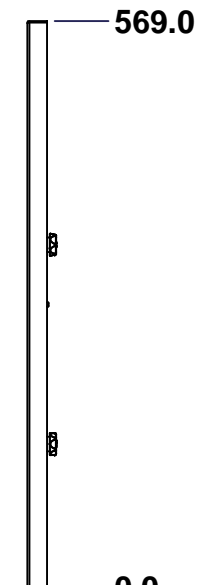
BACK



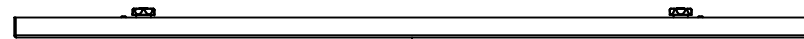
LEFT



FRONT

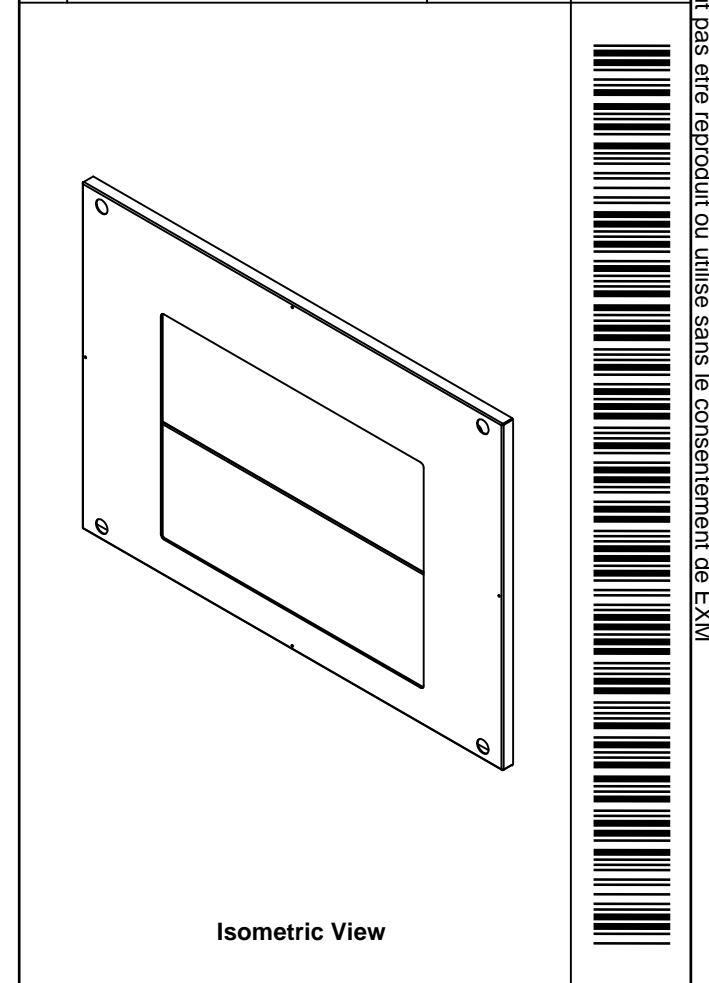


RIGHT


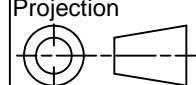


BOTTOM

No.	Revisions	Date	By/Par



Isometric View

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: jfrancoish	Date 02/10/2014
Material Matière	16 Ga H.R.P. & O. (1.4mm)	
Color Couleur	Iron Grey RAL7011	Finish Fini Rough Textured
Description		Detail Rev.
6500 MXB 800mm x 600mm Bottom		
Part Number Numéro Pièce	Rev. 1	3
6500MXK180806BT		0

SEE BILL OF MATERIAL ON LAST PAGE

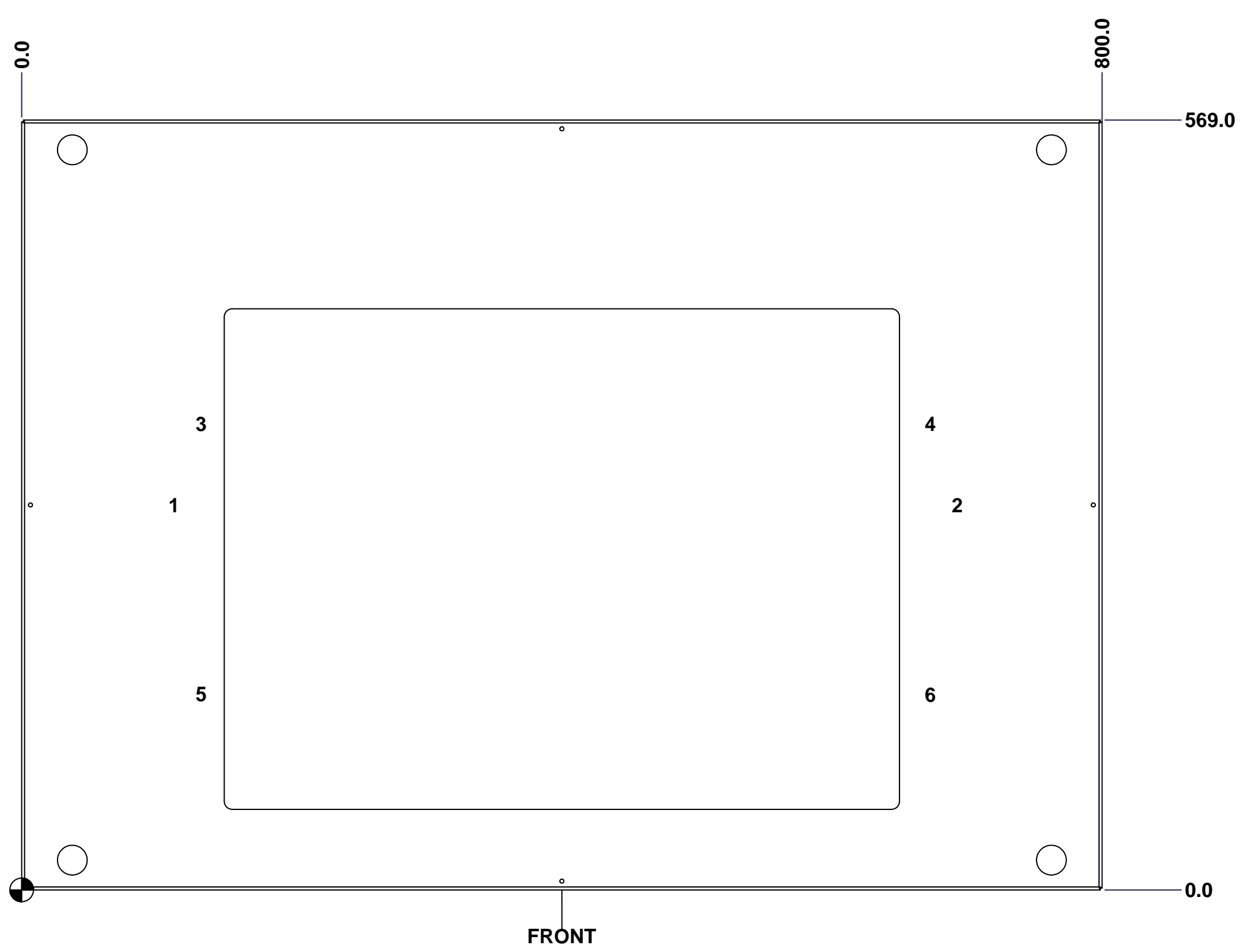
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	110.0	284.5	GND STUD M6 x 16mm (Inside)
2	690.0	284.5	GND STUD M6 x 16mm (Inside)
3	130.0	344.5	GP STUD M6 x 10mm (Inside)
4	670.0	344.5	GP STUD M6 x 10mm (Inside)
5	130.0	144.5	GP STUD M6 x 10mm (Inside)
6	670.0	144.5	GP STUD M6 x 10mm (Inside)

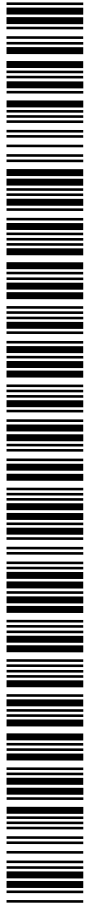
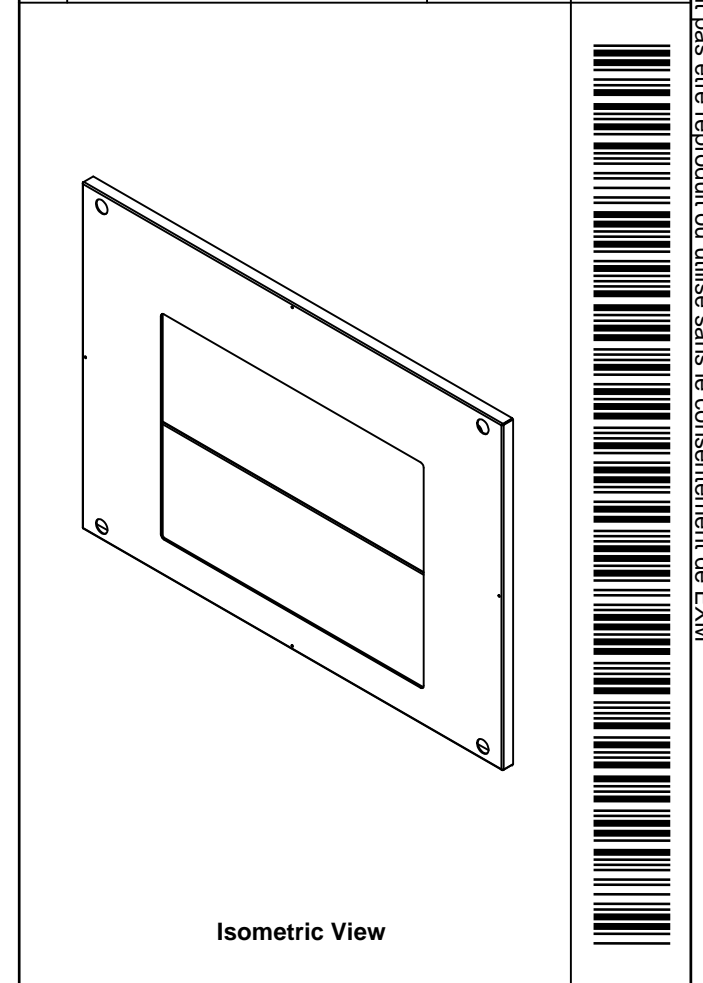



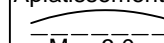
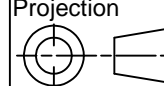
	Description	Status
	6500 MXB 800mm x 600mm Bottom	(NULL)
	Part Number Numéro Pièce	Rev.
	6500MXK180806BT	0
		2
		3

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No.	Revisions	Date	By/Par

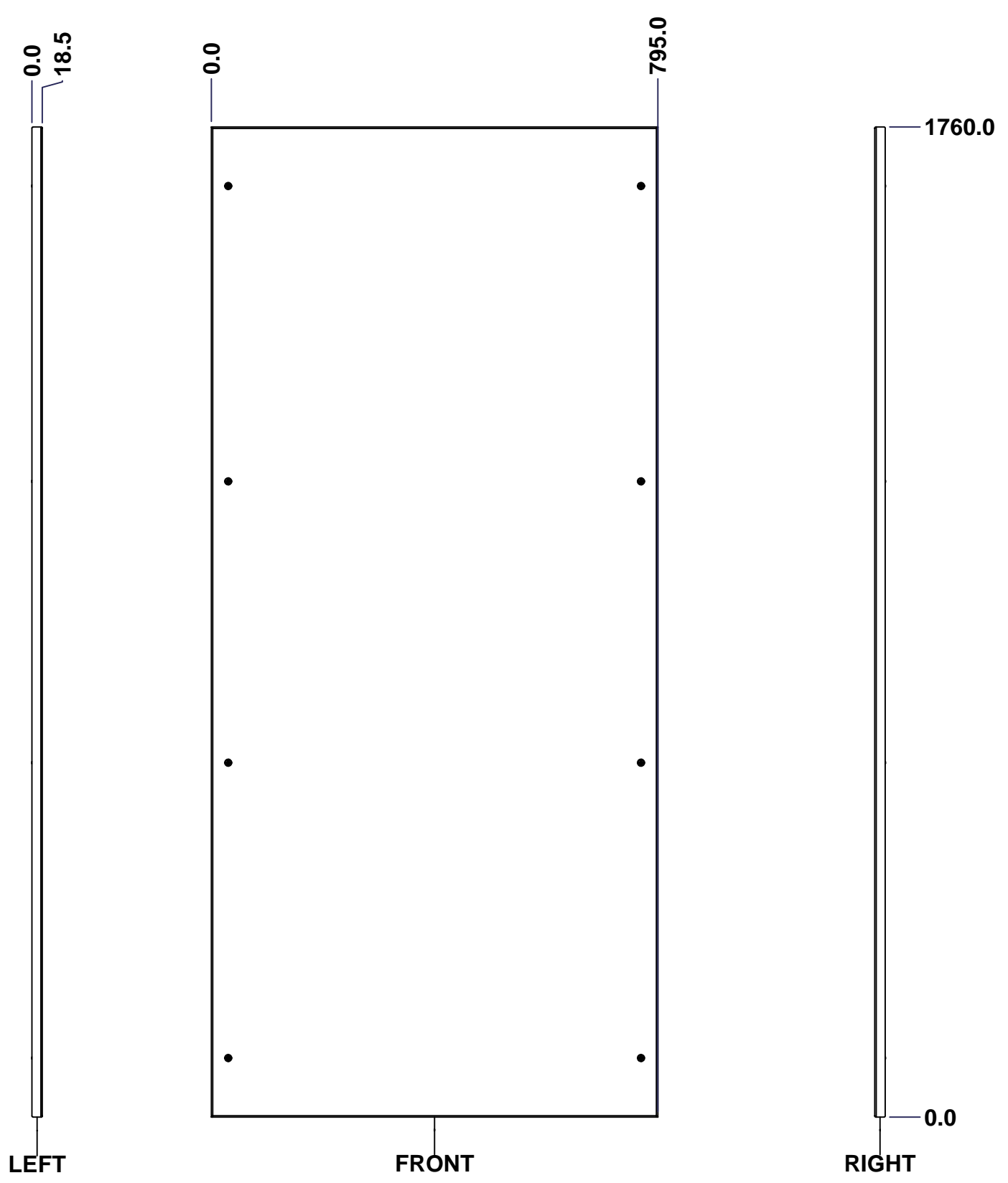
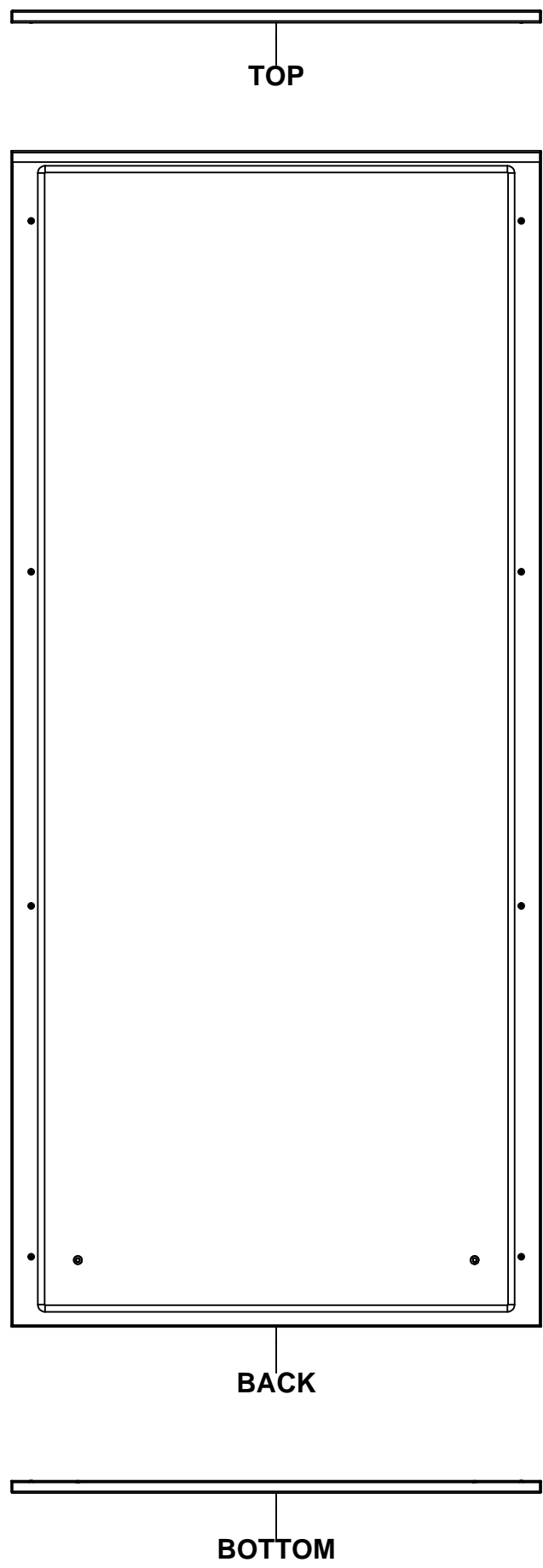


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 	
Customer Client		Date	
Drawn By / Dessiné Par: BoxCad: jfrancoish		Date: 02/10/2014	
Material / Matière: 16 Ga H.R.P. & O. (1.4mm)			
Color / Couleur: Iron Grey RAL7011		Finish / Fini: Rough Textured	
Description: 6500 MXB 800mm x 600mm Bottom			Detail Rev.
Part Number / Numéro Pièce: 6500MXK180806BT			Rev. 3

Qty	Part Number	Rev	Description
1	STK-P-03810R	0	Powder Paint (Iron Grey / Rough Textured)
4	STK-Q-06001	0	Mtrx - Gland Plate M6 Plastic Thumb Nut
2	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
2	6500MXK180806GP200-P	0	6500 MXB 800mm Gland Plate Part (200mm)
4	STK-Q-16031	0	M6 x 10mm Stud (No Paint Cap Required)
1	6500MXK180806BTGPG	0	6500 MXB 800mm x 600mm Bottom Gland Plate Gasket
1	6500MXK180806BTG	0	6500 MXB 800mm x 600mm Bottom Gasket
1	6500MXK180806BT-P	0	6500 MXB 800mm x 600mm Bottom Part
Parts List			

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No.	Revisions	Date	By/Par

Isometric View

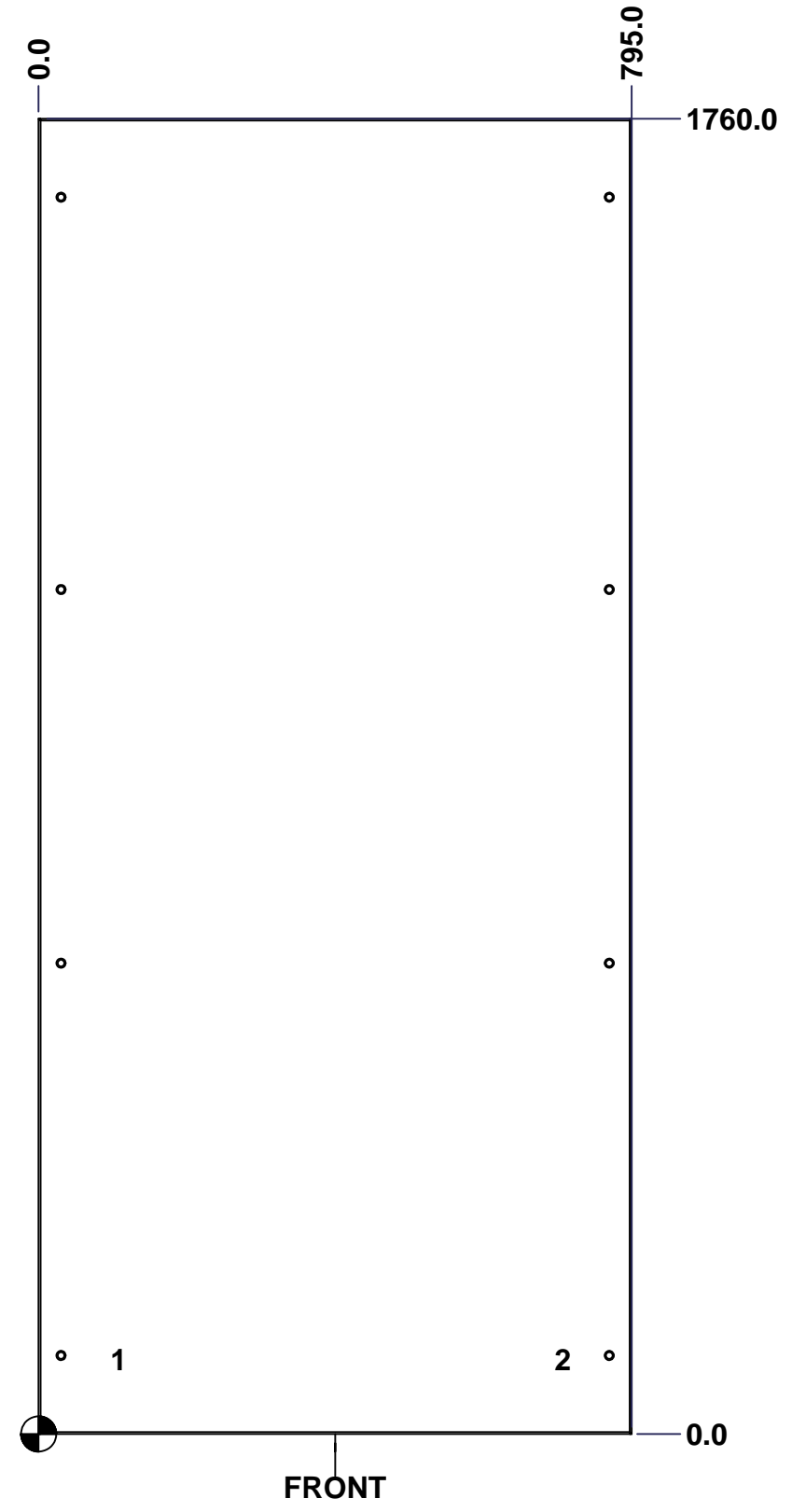
		Flatness Aplatissement Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Projection 	
Customer Client		Date	
Drawn By / Dessiné Par: BoxCad: jfrancoish		Date: 02/10/2014	
Material / Matière: 14 Ga H.R.P. & O. (1.7mm)		Color / Couleur: Light Grey RAL7035	
Description: 6500 MXR 1800mm x 800mm Back		Finish / Fini: Rough Textured	
Part Number / Numéro Pièce: 6500MXK180806B		Detail Rev. / Rev.:	
		Rev. 1 0 / 3	

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	100.0	100.0	GND STUD M6 x 16mm (Inside)
2	695.0	100.0	GND STUD M6 x 16mm (Inside)

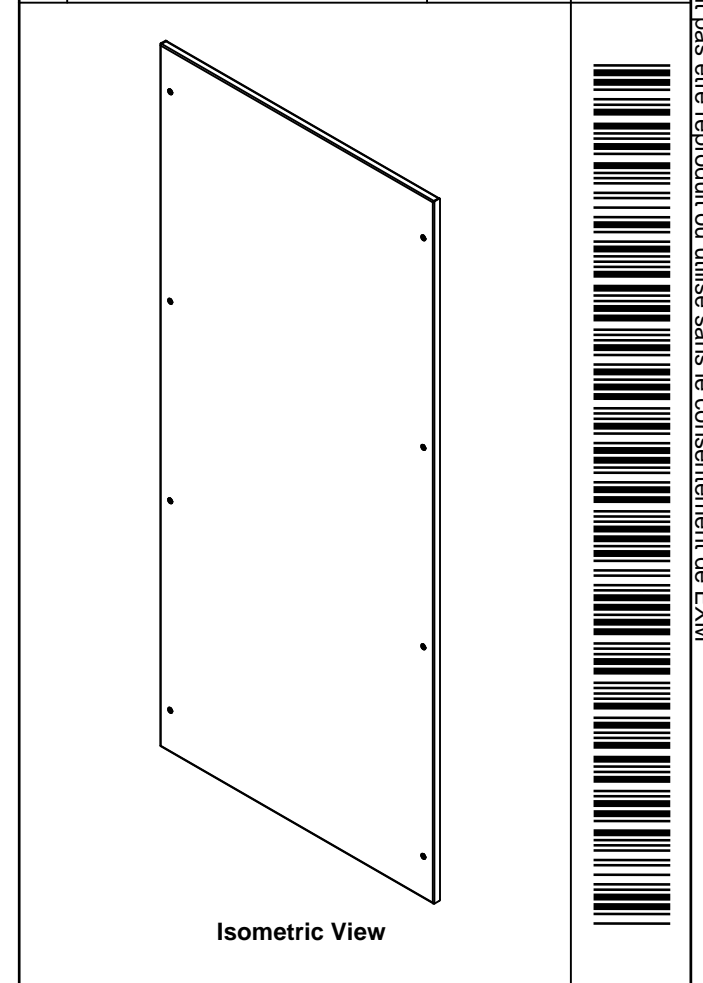



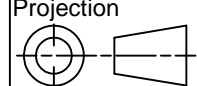
	Description	Status
	6500 MXR 1800mm x 800mm Back	(NULL)
	Part Number Numéro Pièce	Rev.
	6500MXK180806B	0
		2
		3

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No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By / Dessiné Par: BoxCad: jfrancoish		Date: 02/10/2014	
Material / Matière: 14 Ga H.R.P. & O. (1.7mm)			
Color / Couleur: Light Grey RAL7035		Finish / Fini: Rough Textured	
Description: 6500 MXR 1800mm x 800mm Back			Detail Rev.
Part Number / Numéro Pièce: 6500MXK180806B			Rev. 3

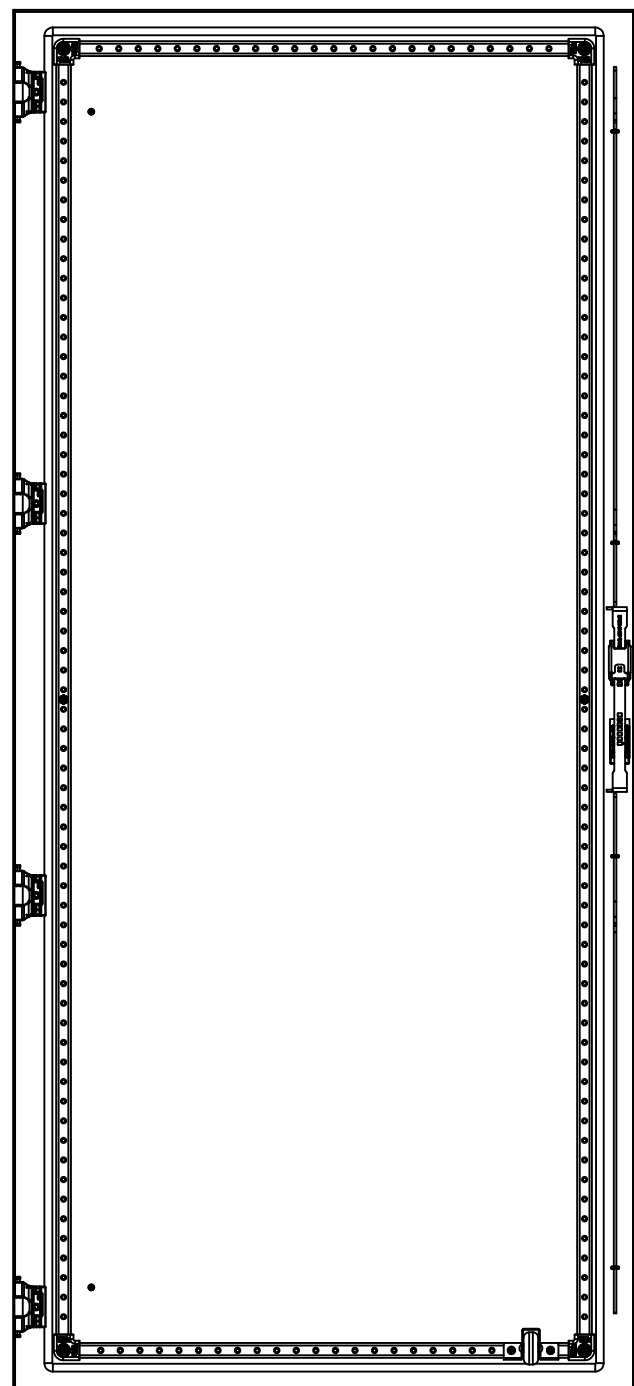
Qty	Part Number	Rev	Description
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
8	STK-Q-03072	2	M6 x 17mm Phillips Flat Head Screw
2	STK-Q-16080	0.1.1	M6 x 16mm Ground Stud
1	6500MXK180806BG	0	6500 MXR 1800mm x 800mm Back Gasket
1	6500MXK180806B-P	0	6500 MXR 1800mm x 800mm Back Part
Parts List			

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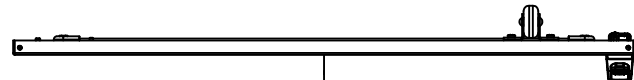
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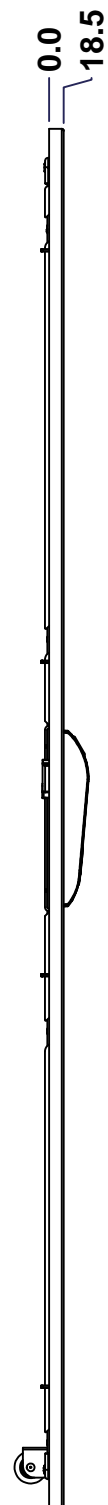
TOP



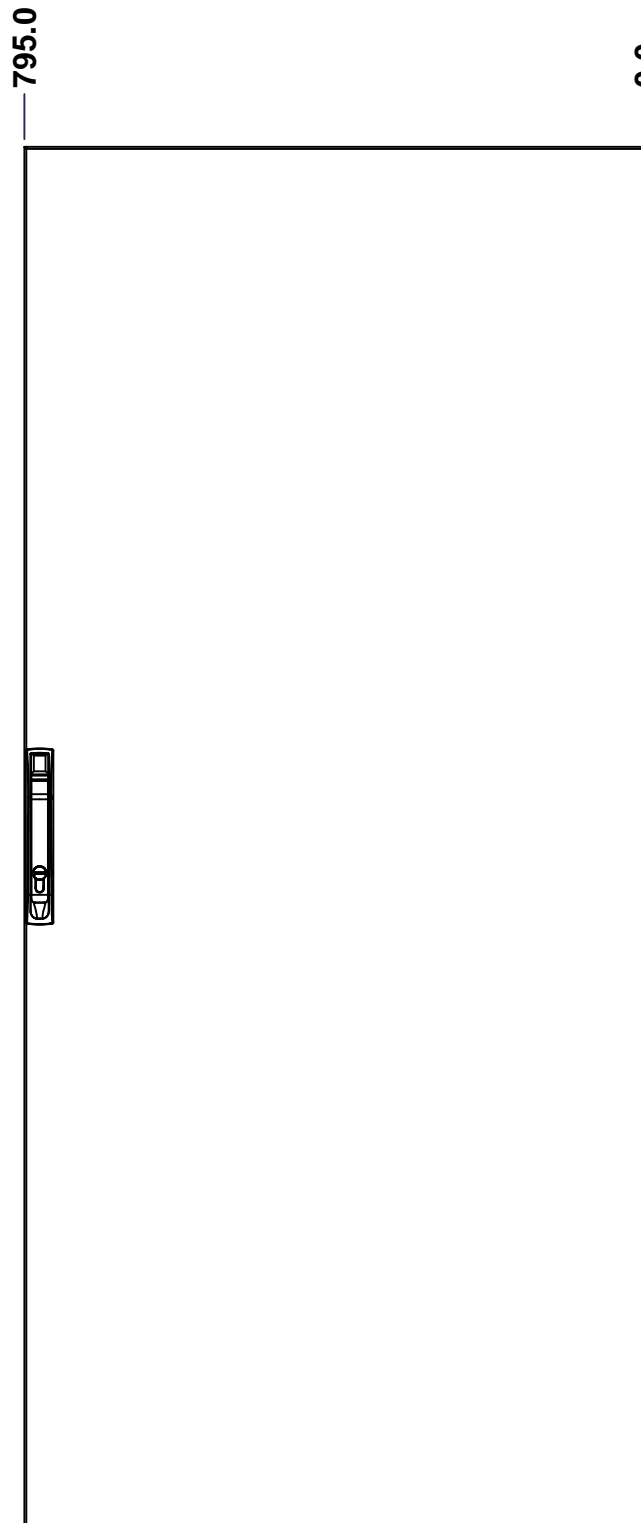
BACK



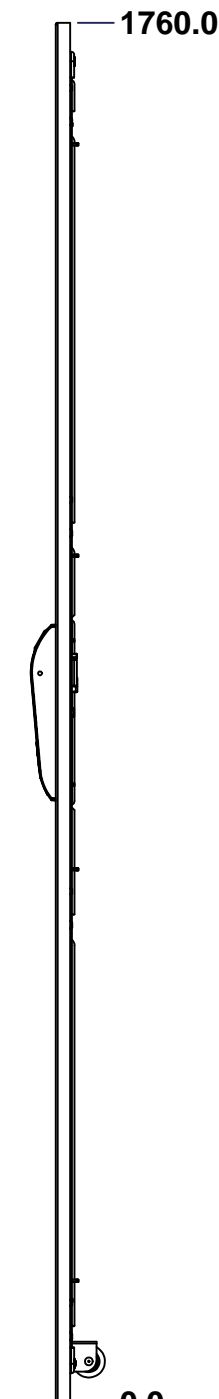
BOTTOM



LEFT

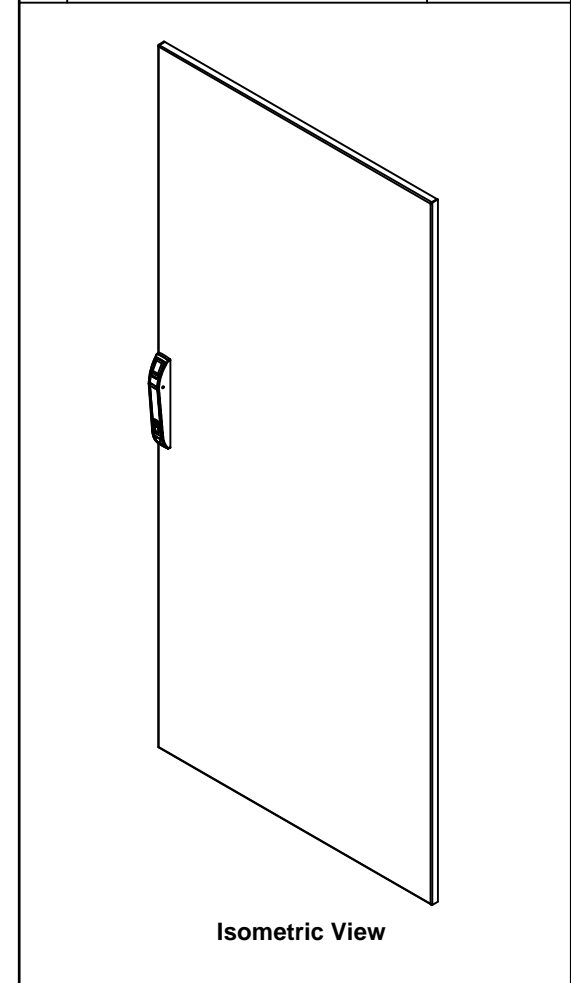


FRONT

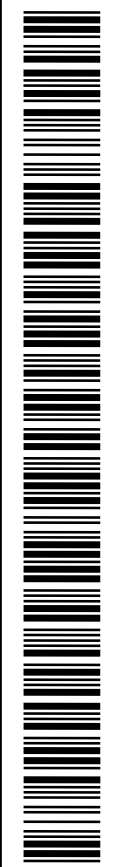



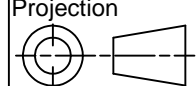
RIGHT

No.	Revisions	Date	By/Par



Isometric View



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Customer Client	Date	Date
Drawn By Dessiné Par	BoxCad: jfrancoish	02/10/2014
Material Matière	14 Ga H.R.P. & O. (1.7mm)	
Color Couleur	Light Grey RAL7035	Finish Fini
Description		Detail Rev.
6500 MXD 1800mm x 800mm Front		
Part Number Numéro Pièce	Rev.	
6500MXK180806F	0	1 / 3

SEE BILL OF MATERIAL ON LAST PAGE

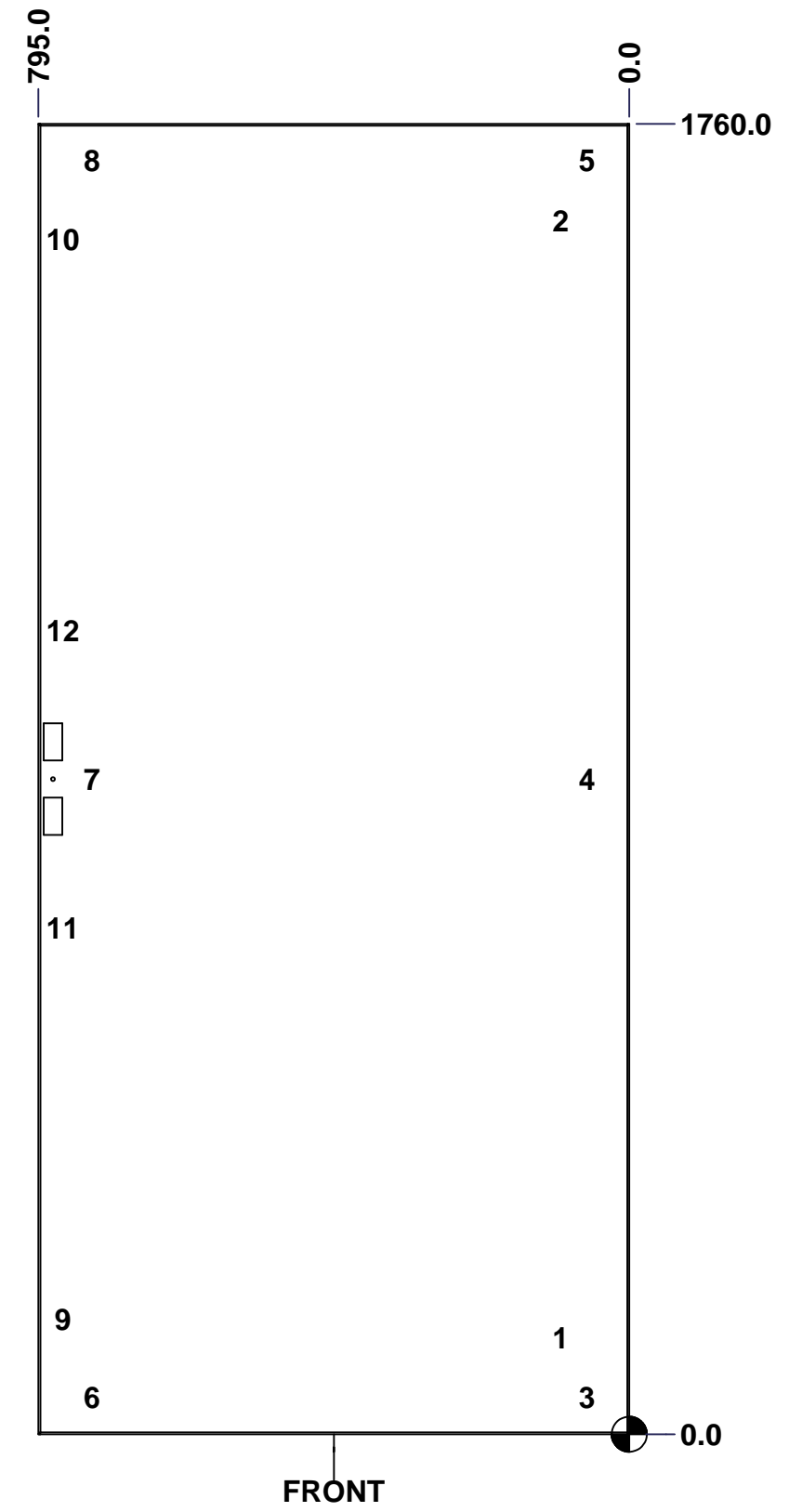
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	100.0	130.0	GND STUD M6 x 16mm (Inside)
2	100.0	1630.0	GND STUD M6 x 16mm (Inside)
3	64.5	49.5	STIFF. STUD M6 x 18mm (Inside)
4	64.5	880.0	STIFF. STUD M6 x 18mm (Inside)
5	64.5	1710.5	STIFF. STUD M6 x 18mm (Inside)
6	730.5	49.5	STIFF. STUD M6 x 18mm (Inside)
7	730.5	880.0	STIFF. STUD M6 x 18mm (Inside)
8	730.5	1710.5	STIFF. STUD M6 x 18mm (Inside)
9	769.5	155.0	CLOSING BAR GUIDE (Inside)
10	769.5	1605.0	CLOSING BAR GUIDE (Inside)
11	769.5	680.0	CLOSING BAR GUIDE (Inside)
12	769.5	1080.0	CLOSING BAR GUIDE (Inside)

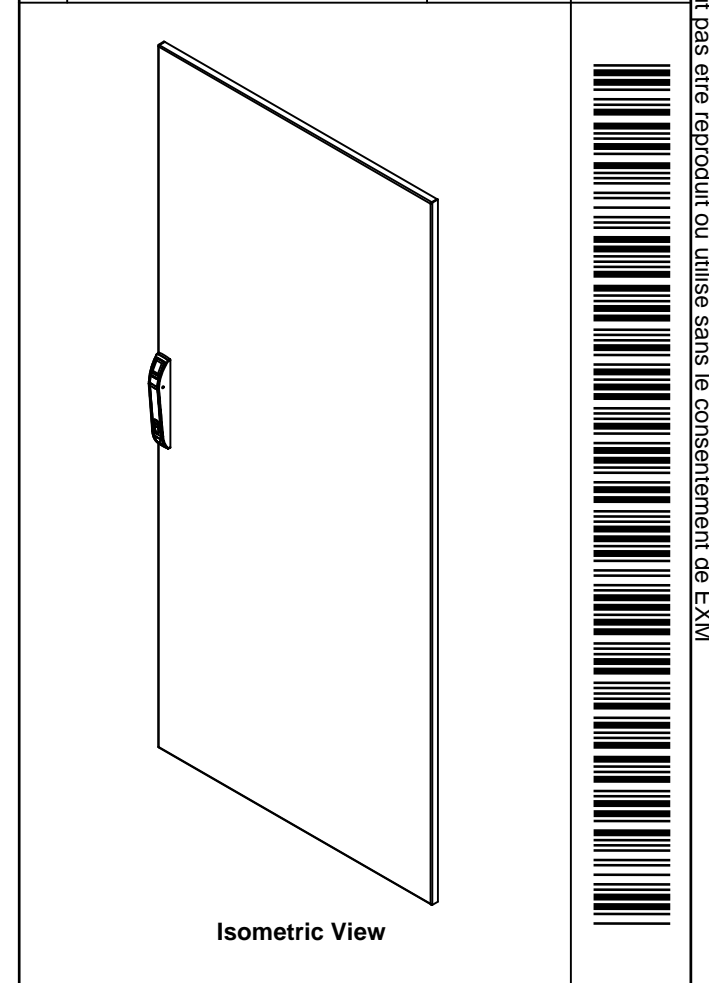


	Description	Status
	6500 MXD 1800mm x 800mm Front	(NULL)
	Part Number Numéro Pièce	Rev.
	6500MXK180806F	0
		2
		3


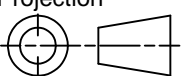
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No.	Revisions	Date	By/Par

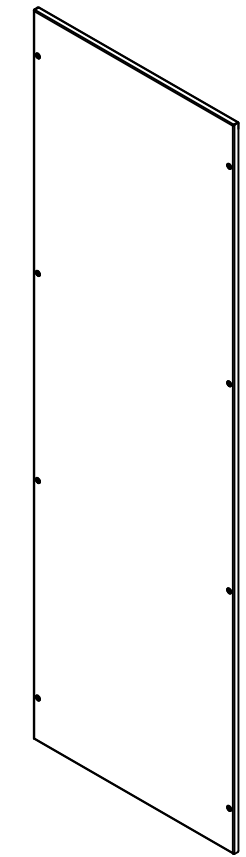
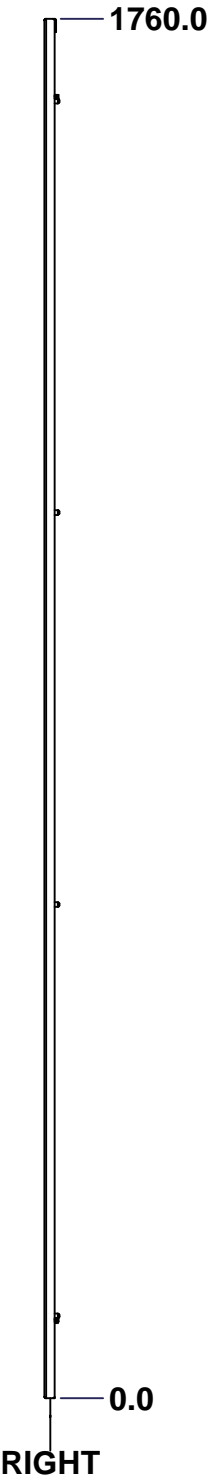
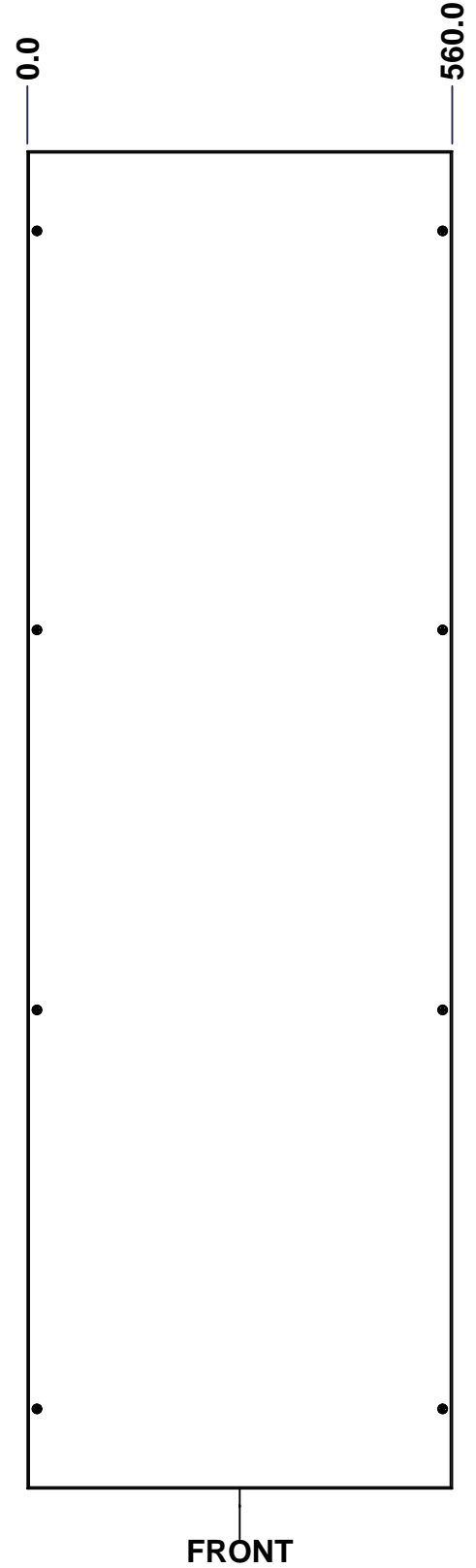
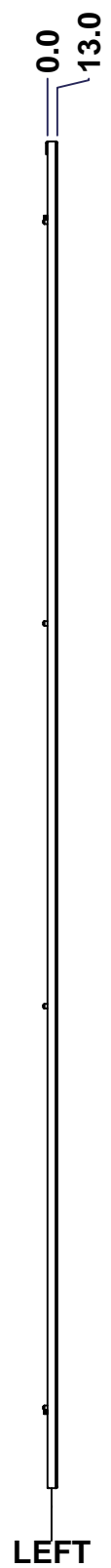
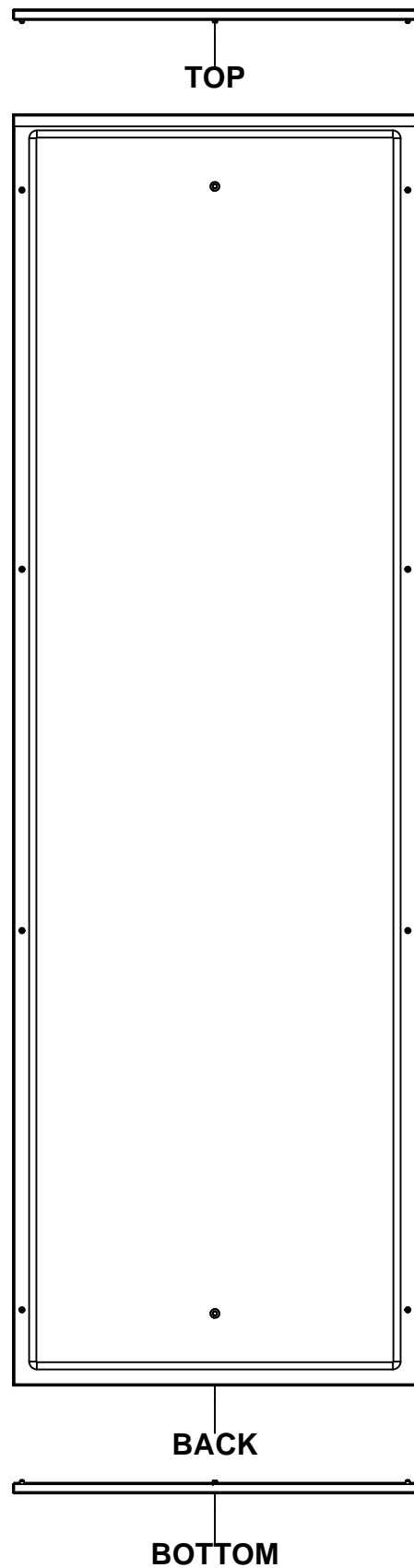


1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
1	6500MXSRK	1	6500 MXRSK Door Support Roller
4	STK-Q-78022	0	Mtrx Closing Bar Slider
1	STK-Q-45746-18	1	6500 MXD - Lock Door Closing Bar
4	STK-Q-33105	4	5412 ESBU Buttable Hinge (Cover Part)
1	STK-Q-45729-18	2	6500 MXD - Lock Door Top Closing Bar
1	886PHD-S	4	Euroform Pull Handle Kit
8	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	6500MXK180806DS1	5	6500 MX 1800mm x 800mm Door Stiffener
1	6500MXK180806FG	0	6500 MXD 1800mm x 800mm Front Gasket
1	6500MXK180806F-P	0	6500 MXD 1800mm x 800mm Front Part
4	STK-K-06811	1	6500 MX - Hinge Assy
Qty	Part Number	Rev	Description
Parts List			

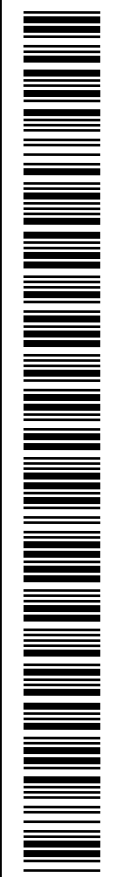
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	Date
Drawn By Dessiné Par	BoxCad: jfrancoish	02/10/2014
Material Matière	14 Ga H.R.P. & O. (1.7mm)	
Color Couleur	Light Grey RAL7035	Finish Fin Rough Textured
Description	6500 MXD 1800mm x 800mm Front	
Part Number Numéro Pièce	Rev.	3
6500MXK180806F	0	3

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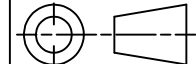
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Isometric View



No.	Revisions	Date	By/Par

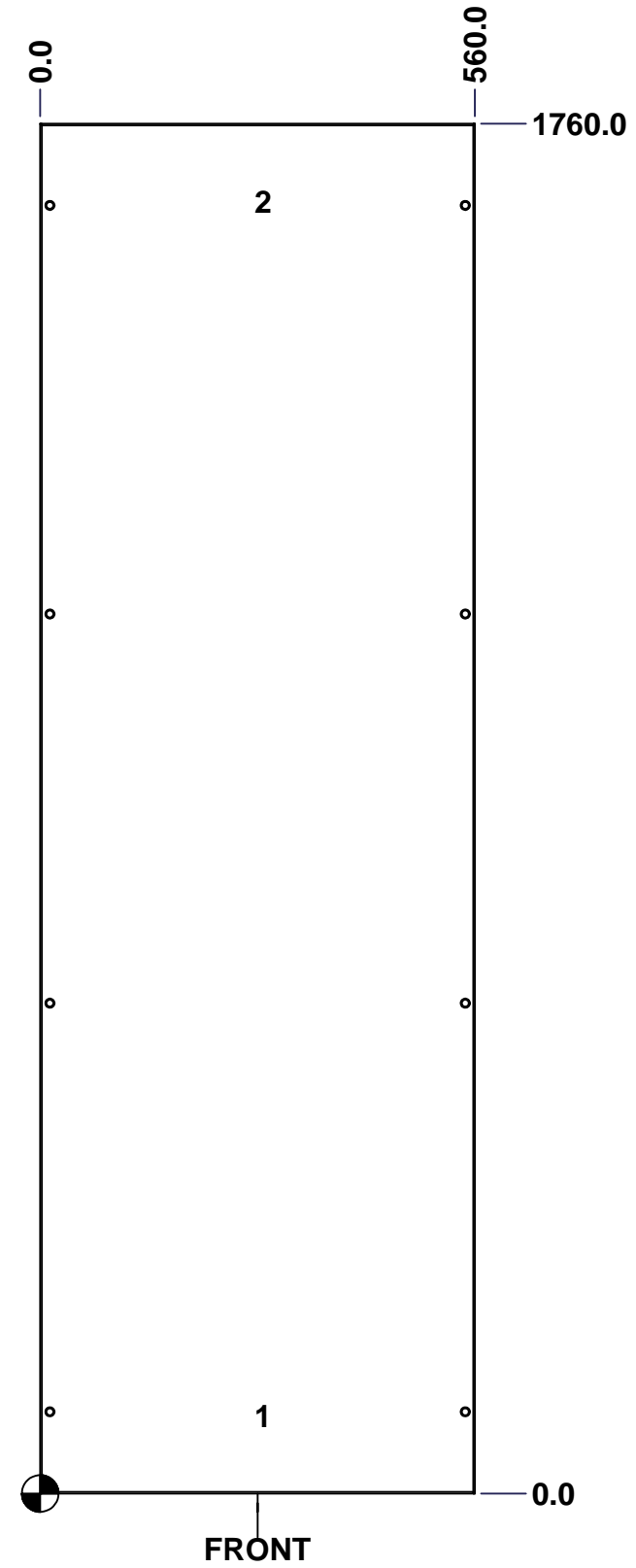
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By / Dessiné Par: BoxCad: jfrancoish	Date: 02/10/2014	
Material / Matière: 16 Ga H.R.P. & O. (1.4mm)	Color / Couleur: Light Grey RAL7035	
Description: 6500 MXC 1800mm x 600mm Left		Detail Rev.
Part Number / Numéro Pièce: 6500MXK180806L	Rev. 0	1 / 3

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	280.0	100.0	GND STUD M6 x 16mm (Inside)
2	280.0	1660.0	GND STUD M6 x 16mm (Inside)

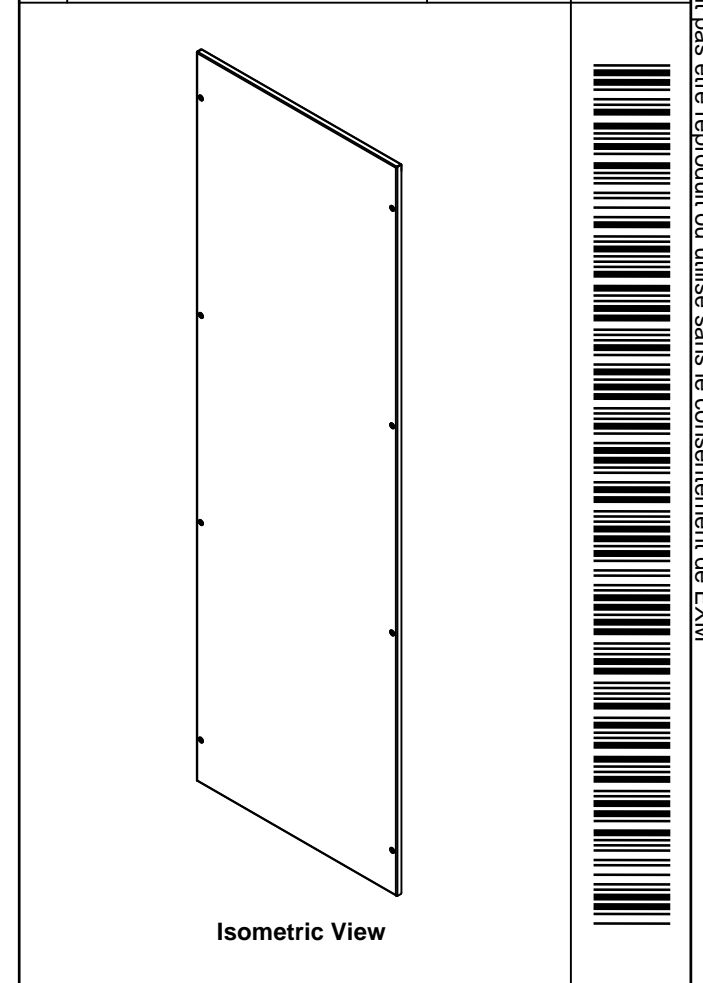


	Description	Status
	6500 MXC 1800mm x 600mm Left	(NULL)
	Part Number Numéro Pièce	Rev.
	6500MXK180806L	0
		2
		3

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No.	Revisions	Date	By/Par

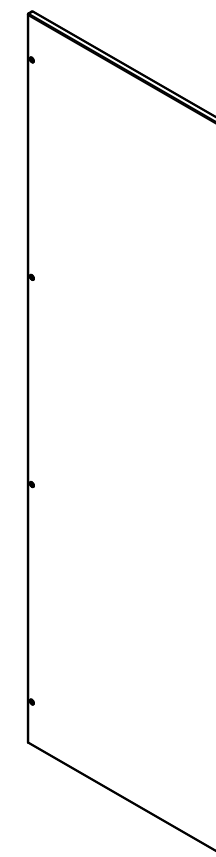
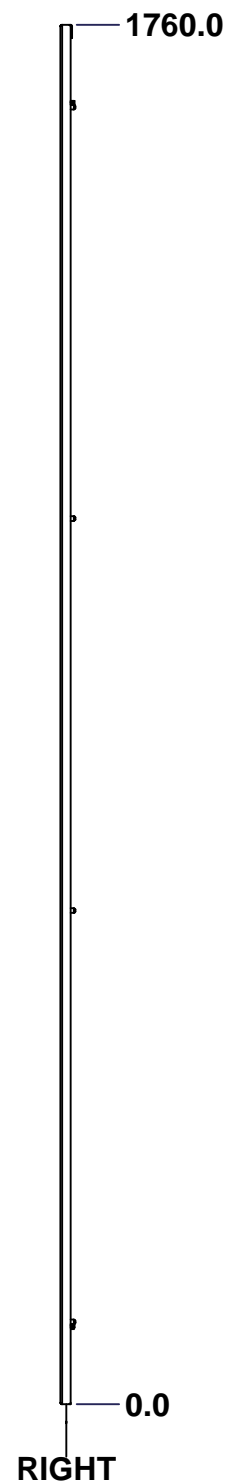
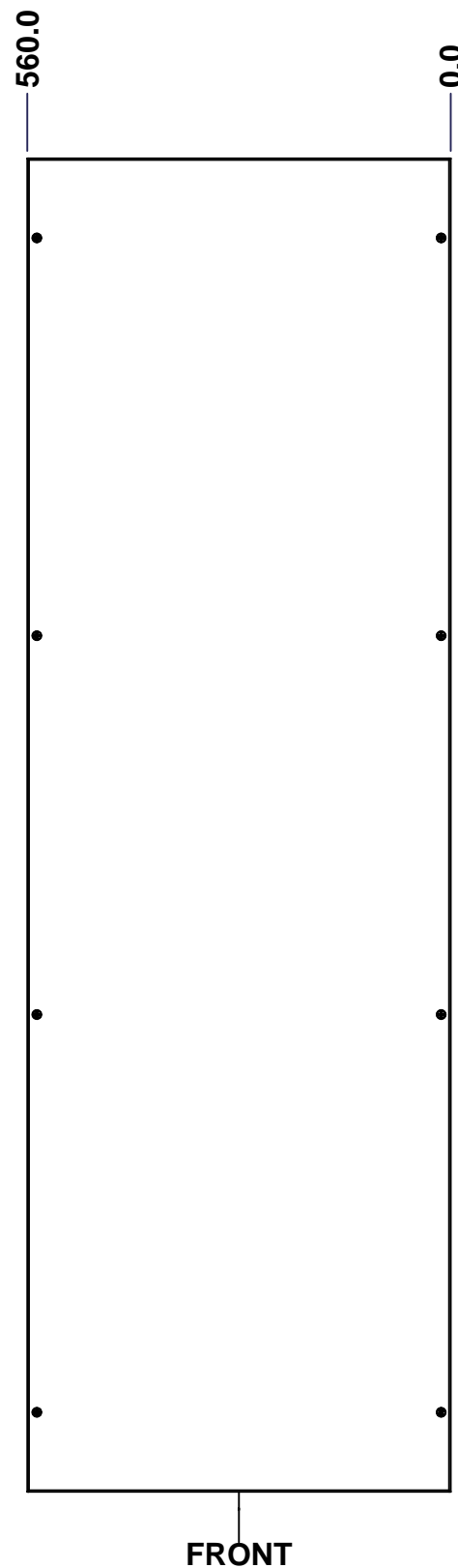
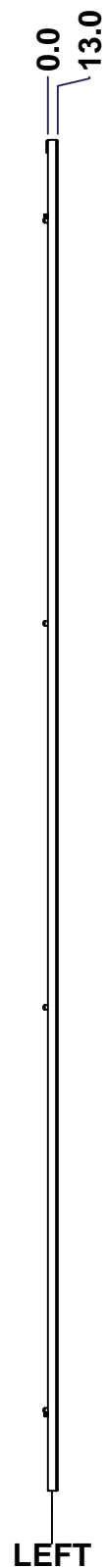
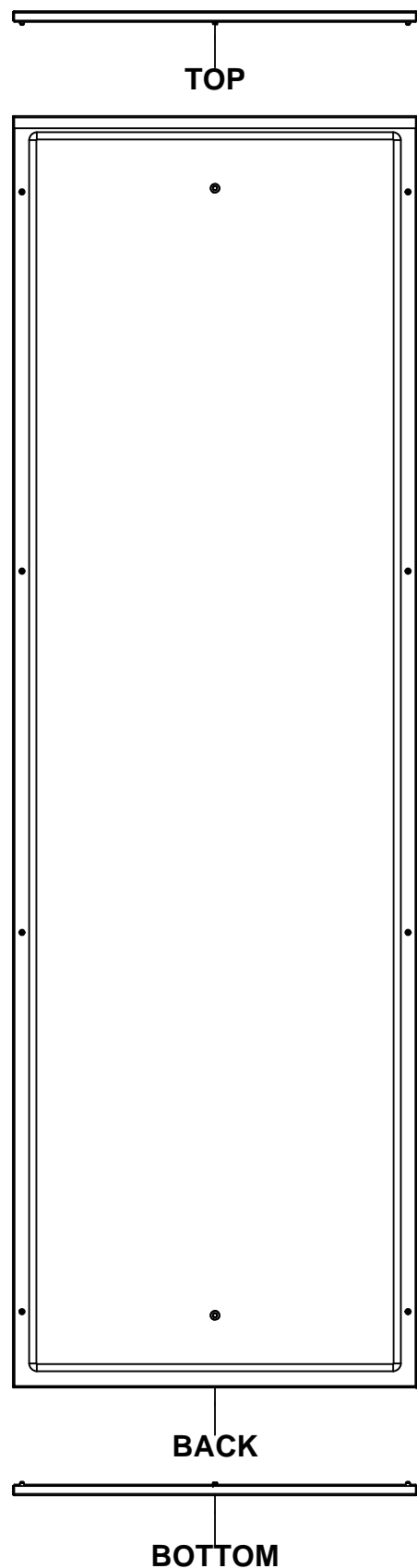


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		Max 3.0mm Projection	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: jfrancoish		Date 02/10/2014	
Material Matière 16 Ga H.R.P. & O. (1.4mm)			
Color Couleur Light Grey RAL7035		Finish Fini Rough Textured	
Description 6500 MXC 1800mm x 600mm Left			Detail Rev.
Part Number Numéro Pièce 6500MXK180806L			Rev. 3

Qty	Part Number	Rev	Description
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
8	STK-Q-03072	2	M6 x 17mm Phillips Flat Head Screw
2	STK-Q-16080	0.1.1	M6 x 16mm Ground Stud
1	6500MXK180806LG	0	6500 MXC 1800mm x 600mm Left Gasket
1	6500MXK180806L-P	0	6500 MXC 1800mm x 600mm Left Part
Parts List			

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Isometric View



No.	Revisions	Date	By/Par

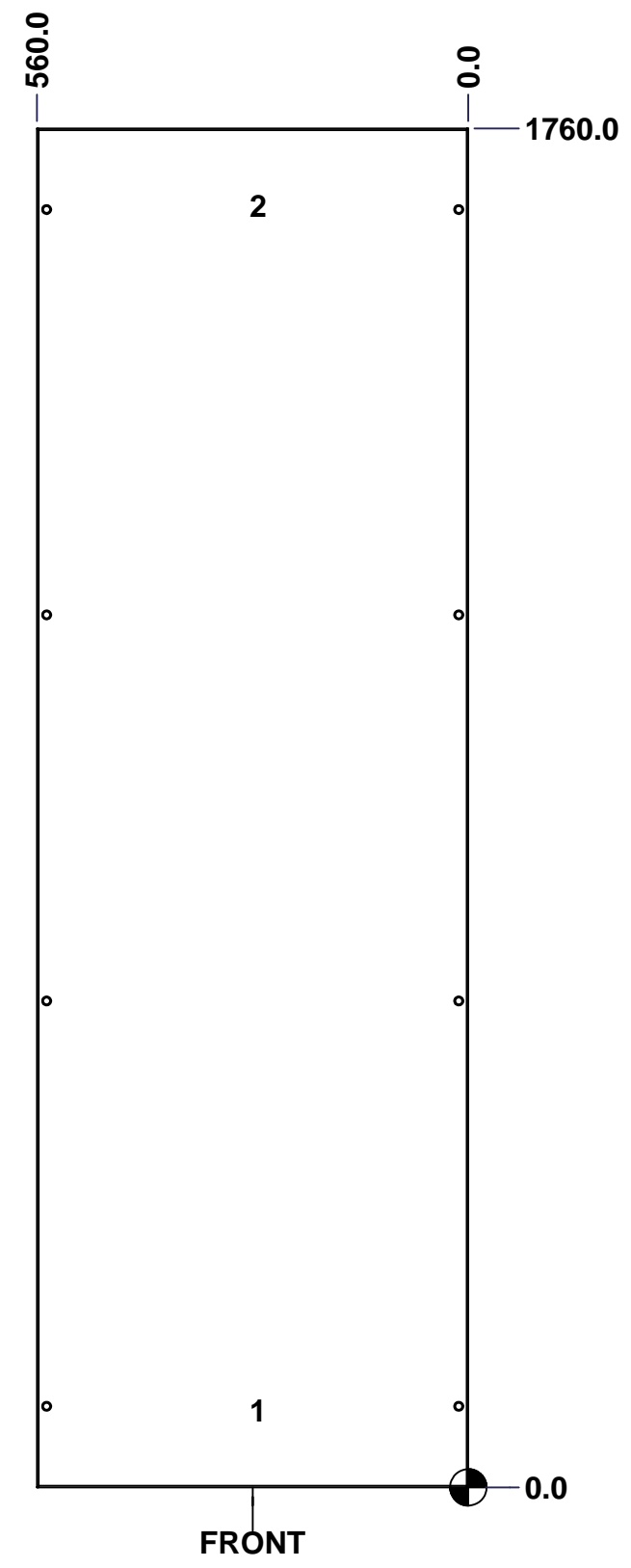
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By / Dessiné Par: BoxCad: jfrancoish	Date: 02/10/2014	
Material / Matière: 16 Ga H.R.P. & O. (1.4mm)		
Color / Couleur: Light Grey RAL7035	Finish / Fini: Rough / Textured	
Description: 6500 MXC 1800mm x 600mm Right		Detail Rev.
Part Number / Numéro Pièce: 6500MXK180806R		Rev. 1 / 3

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	280.0	100.0	GND STUD M6 x 16mm (Inside)
2	280.0	1660.0	GND STUD M6 x 16mm (Inside)

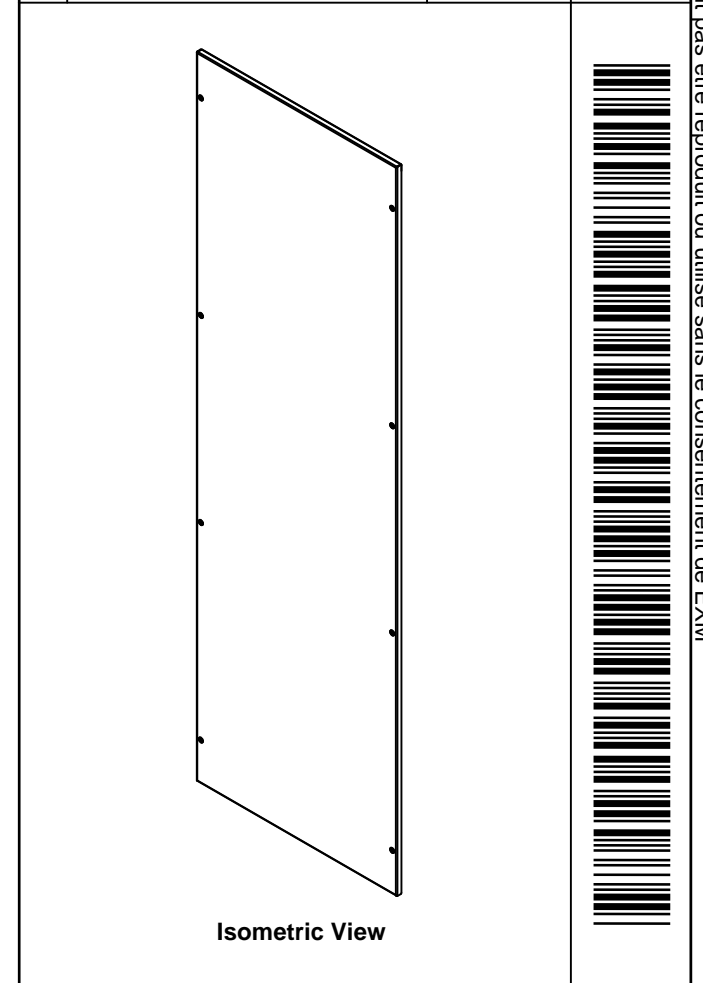


	Description 6500 MXC 1800mm x 600mm Right	Status (NULL)
	Part Number Numéro Pièce 6500MXK180806R	Rev. 2 0 / 3

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No.	Revisions	Date	By/Par

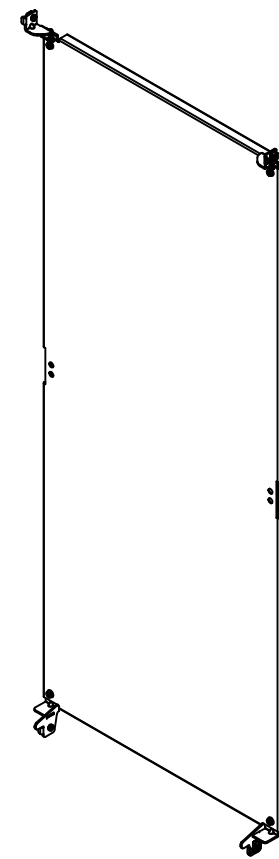
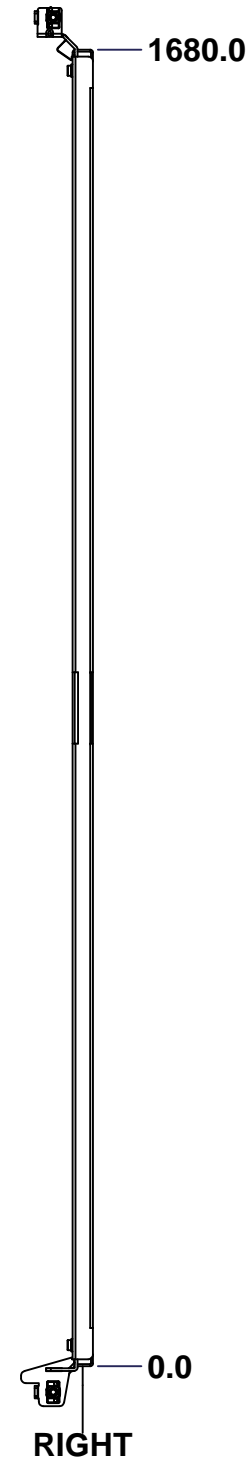
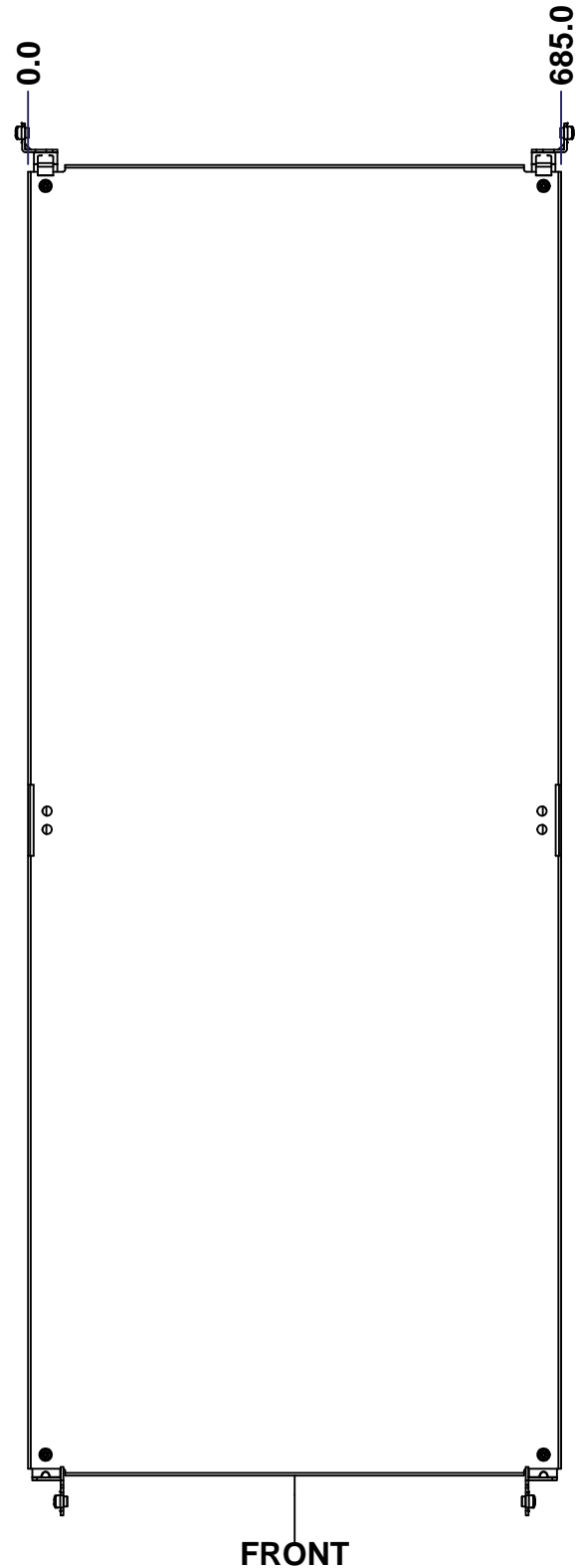
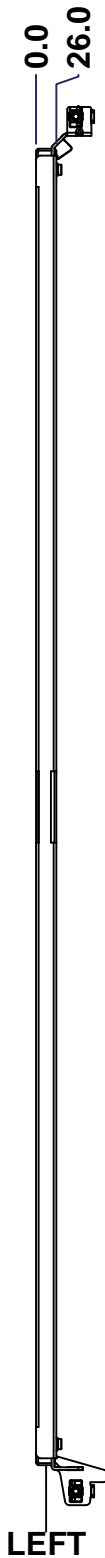
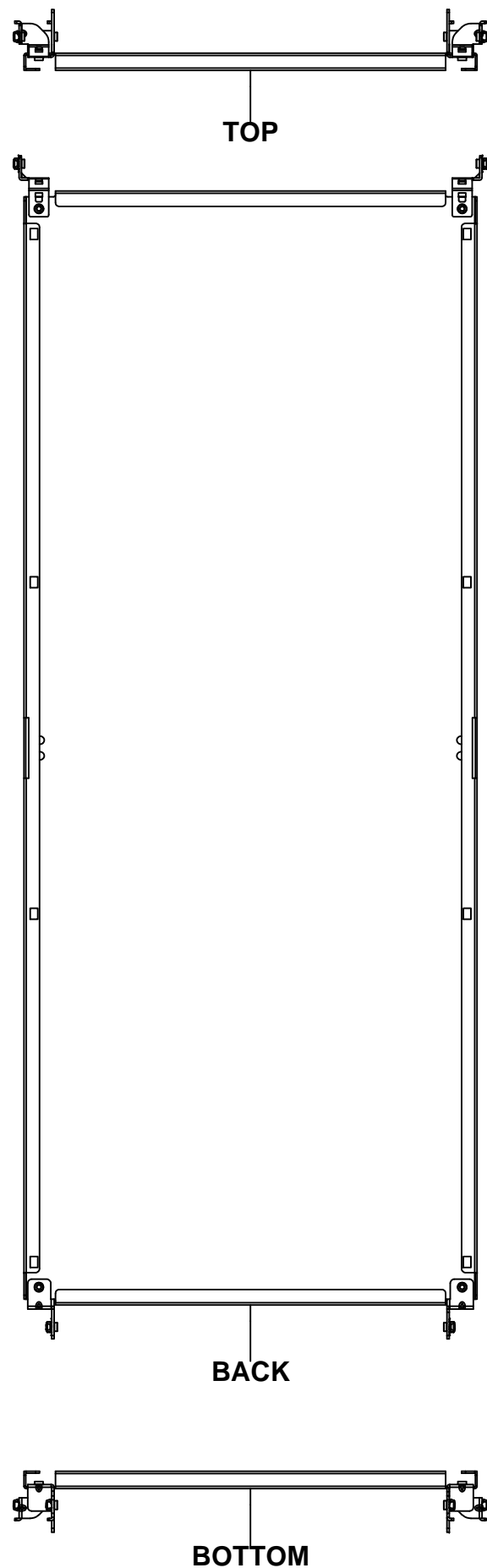


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		Max 3.0mm Projection	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: jfrancoish		Date 02/10/2014	
Material Matière 16 Ga H.R.P. & O. (1.4mm)			
Color Couleur Light Grey RAL7035		Finish Fini Rough Textured	
Description 6500 MXC 1800mm x 600mm Right			Detail Rev.
Part Number Numéro Pièce 6500MXK180806R		Rev. 0	3 3

Qty	Part Number	Rev	Description
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
8	STK-Q-03072	2	M6 x 17mm Phillips Flat Head Screw
2	STK-Q-16080	0.1.1	M6 x 16mm Ground Stud
1	6500MXK180806RG	0	6500 MXC 1800mm x 600mm Right Gasket
1	6500MXK180806R-P	0	6500 MXC 1800mm x 600mm Right Part
Parts List			

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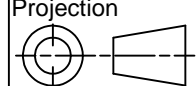
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Isometric View



No.	Revisions	Date	By/Par

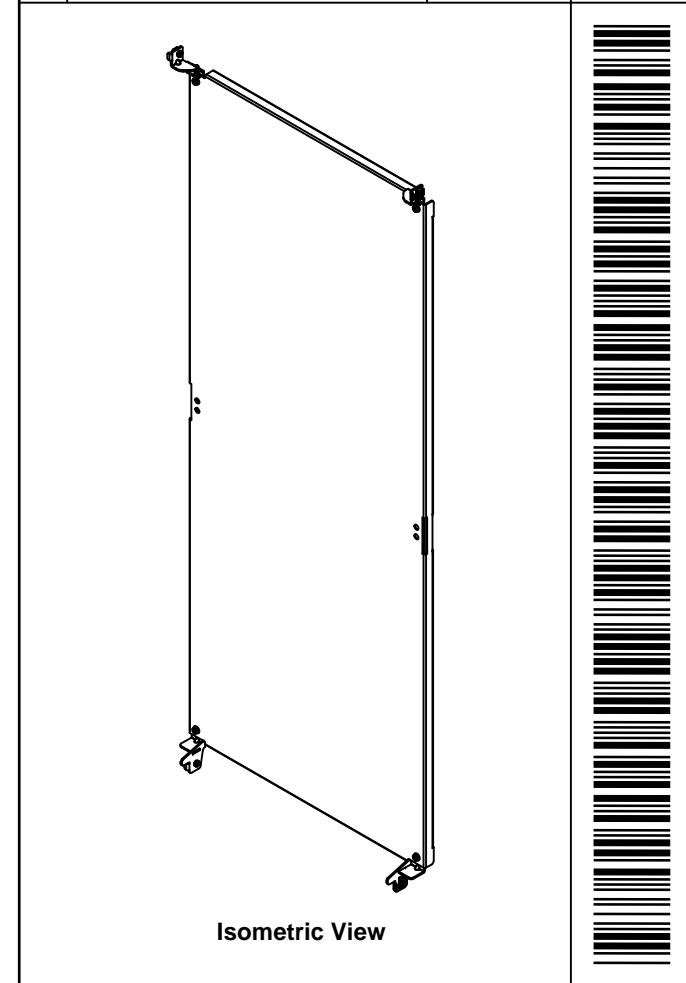
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: jfrancoish	Date 02/10/2014
Material Matière	12 Ga Galvanized (2.5mm)	
Color Couleur	Unpainted	Finish Fini Unpainted
Description	Detail Rev.	
6500 MXM 1800mm x 800mm Back Inner Panel		
Part Number Numéro Pièce	Rev.	
6500MXK180806BIP	0	1 / 3

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No.	Revisions	Date	By/Par



Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement	
		Max 3.0mm Projection	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: jfrancoish		Date 02/10/2014	
Material Matière 12 Ga Galvanized (2.5mm)			
Color Couleur Unpainted		Finish Fini Unpainted	
Description 6500 MXM 1800mm x 800mm Back Inner Panel			Detail Rev.
Part Number Numéro Pièce		Rev.	3
6500MXK180806BIP		0	3

Qty	Part Number	Rev	Description
1	STK-A-49005	0	6500MXM - Bottom Inner Panel Support Kit (Right)
1	STK-A-49000	0	6500MXM - Bottom Inner Panel Support Kit (Left)
1	STK-A-49015	0	6500MXM - Top Inner Panel Support Kit (Right)
1	STK-A-49010	0	6500MXM - Top Inner Panel Support Kit (Left)
1	6500MXK180806BIP-P	0	6500 MXM 1800mm x 800mm Back Inner Panel Part
Parts List			