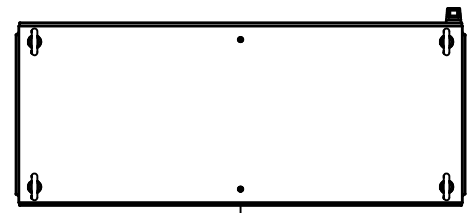
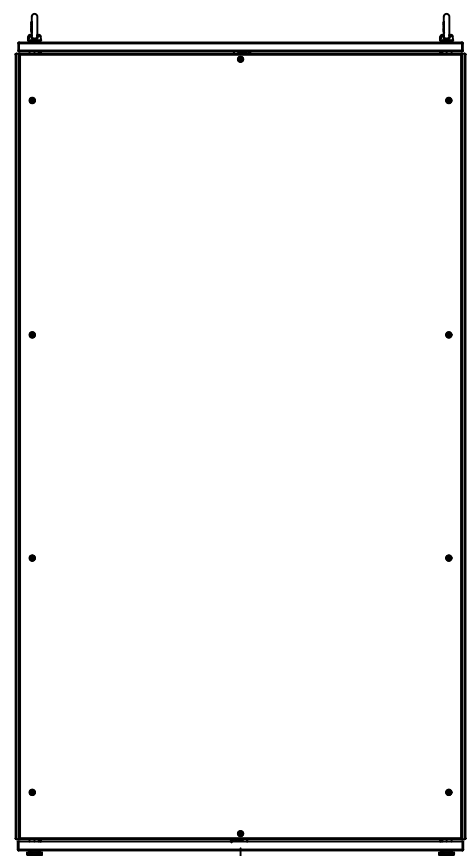


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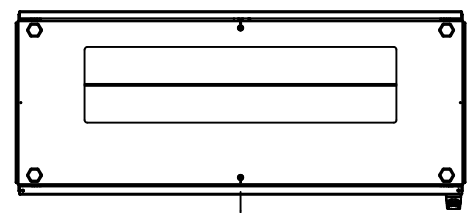
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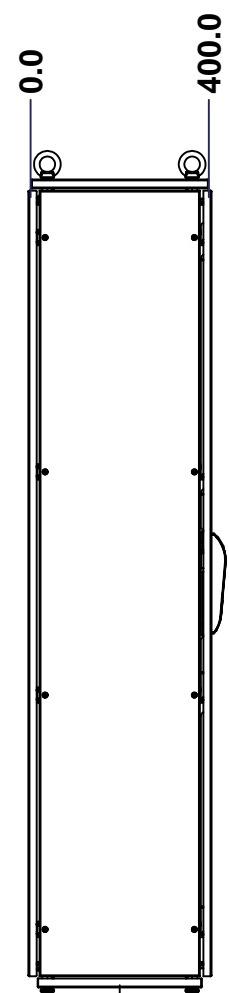
TOP



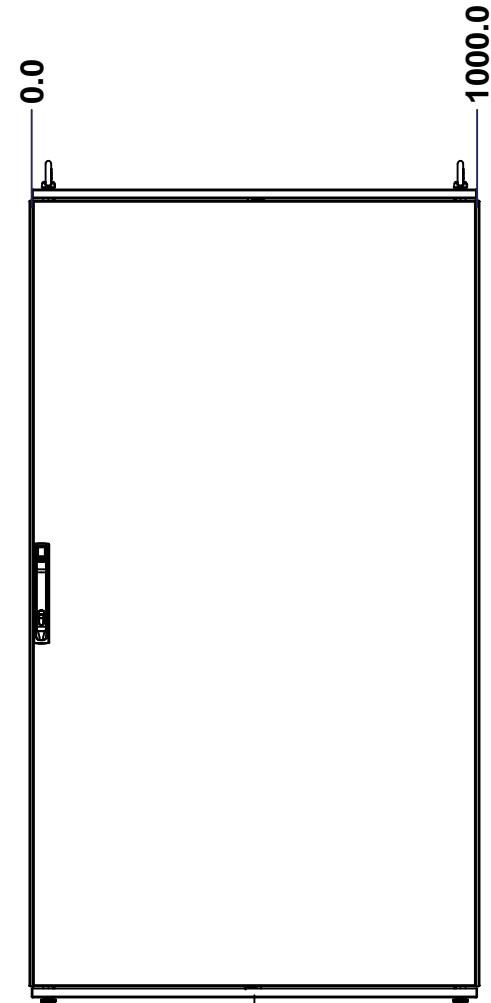
BACK



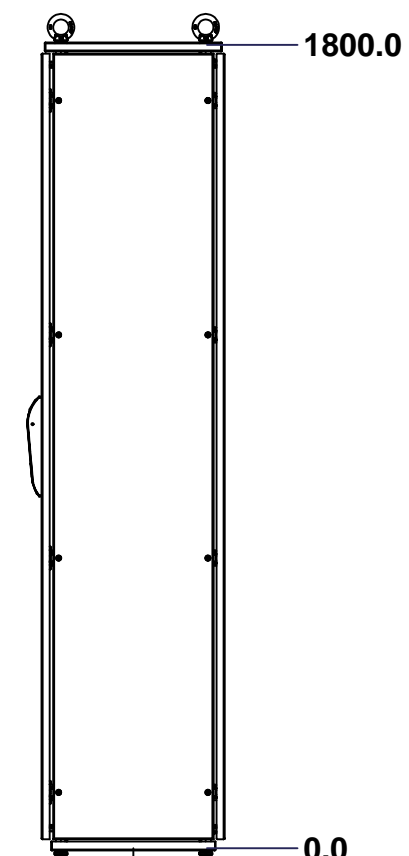
BOTTOM



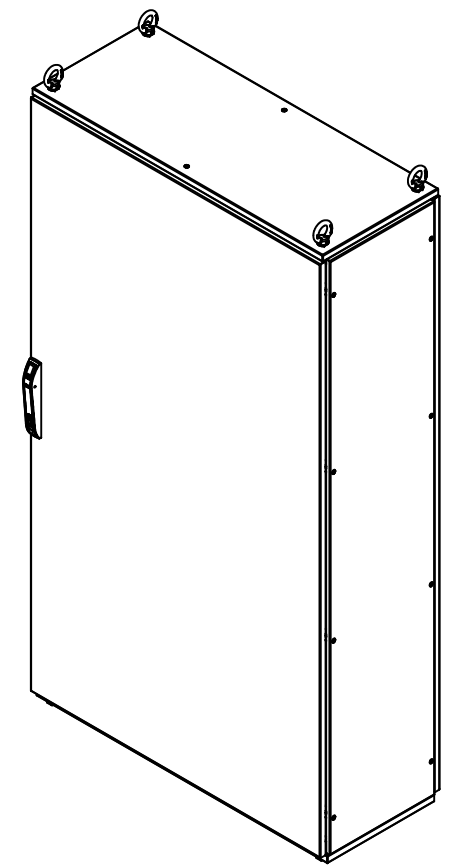
LEFT



FRONT



RIGHT



Isometric View



No.	Revisions	Date	By/Par

		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Customer Client		Date		Projection
Drawn By Dessiné Par		BoxCad: Annie		Date 15/02/2015
Material Matière		See Part List		
Color Couleur		See Part List		Finish Fini
Description 6500MX 1800mm x 1000mm x 400mm Assembly		Detail Rev.		
Part Number Numéro Pièce		Rev. 0		1 2

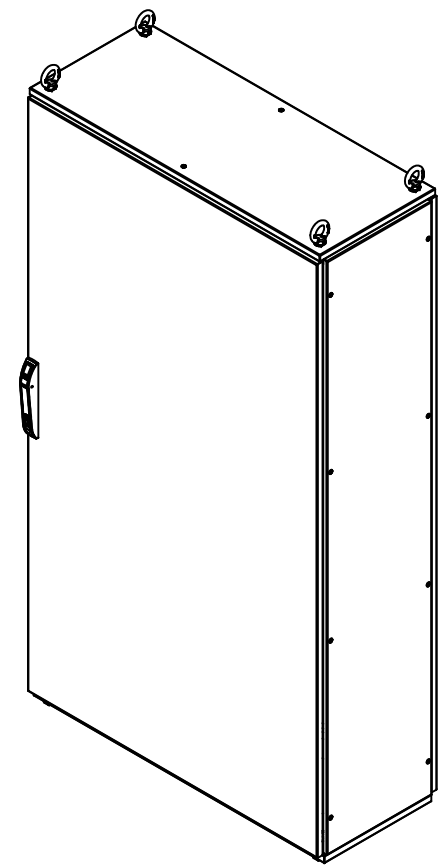
SEE BILL OF MATERIAL ON LAST PAGE

6500MXK181004

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No.	Revisions	Date	By/Par



Isometric View



Tél: (450) 979-4373
 Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client
 Drawn By Dessiné Par BoxCad: Annie
 Date 15/02/2015

Material Matière See Part List

Color Couleur See Part List
 Finish Fini See Part List

Description 6500MX 1800mm x 1000mm x 400mm Assembly
 Detail Rev.

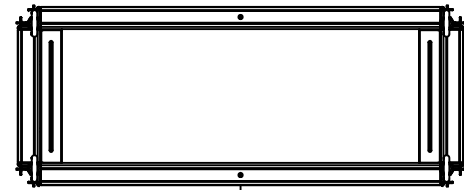
Part Number Numéro Pièce **6500MXK181004**
 Rev. 0

1	6500MXK181004BIP	0	6500 MXM 1800mm x 1000mm Back Inner Panel
1	6500MXK181004R	0	6500 MXC 1800mm x 400mm Right
1	6500MXK181004L	0	6500 MXC 1800mm x 400mm Left
1	6500MXK181004F	0	6500 MXD 1800mm x 1000mm Front
1	6500MXK181004B	0	6500 MXR 1800mm x 1000mm Back
1	6500MXK181004BT	0	6500 MXB 1000mm x 400mm Bottom
1	6500MXK181004T	0	6500 MXT 1000mm x 400mm Top
1	6500MXK181004FR	0	6500 MX 1800mm x 1000mm x 400mm Frame
Qty	Part Number	Rev	Description
Parts List			

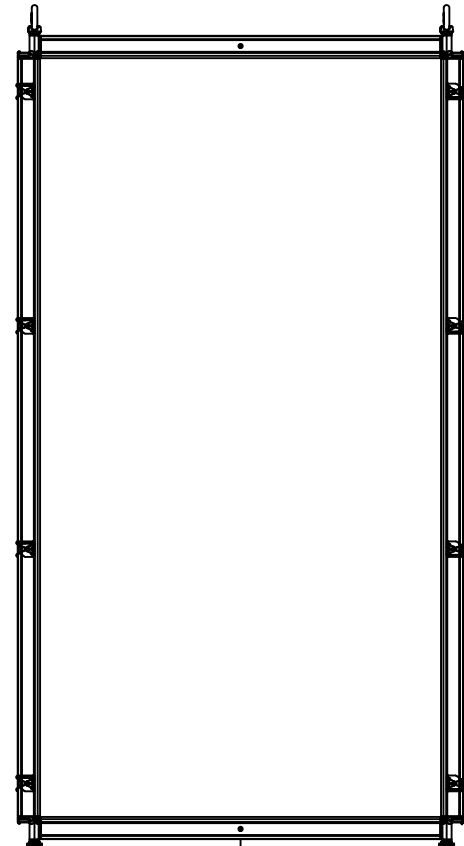
Rev.	2
0	2

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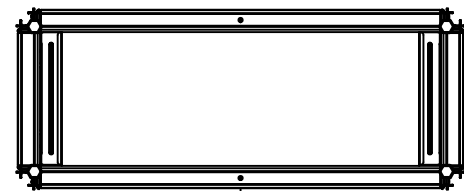
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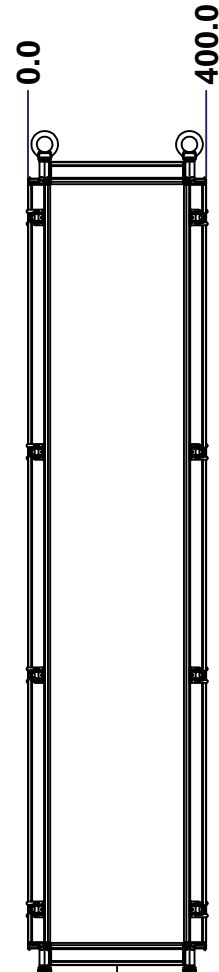
TOP



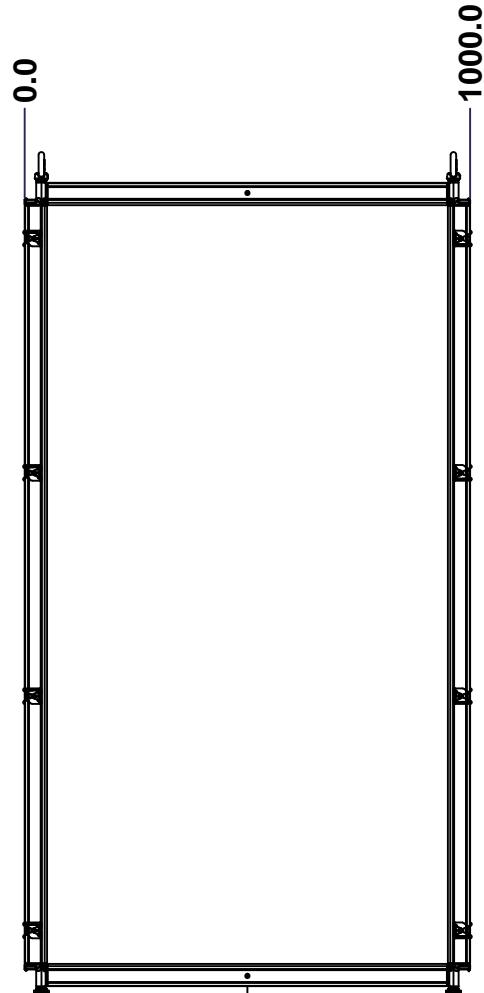
BACK



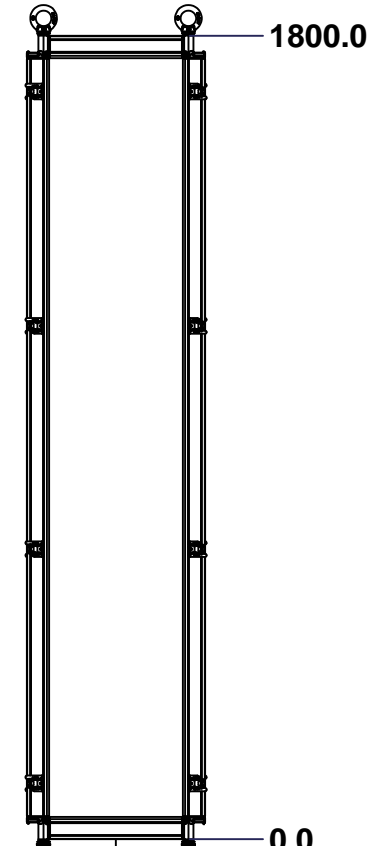
BOTTOM



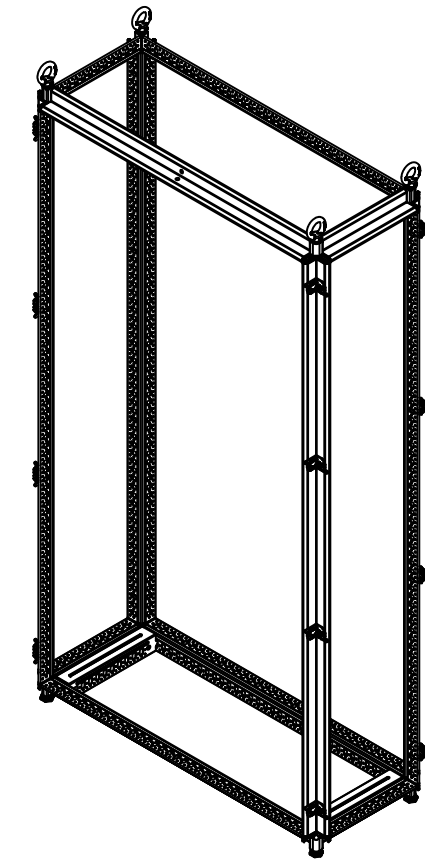
LEFT



FRONT




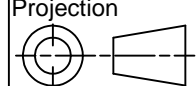
RIGHT



Isometric View



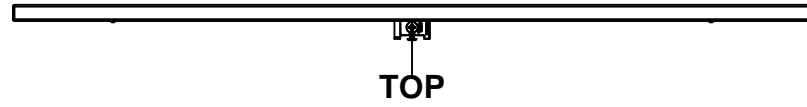
No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Annie	Date 15/02/2015
Material Matière	16 Ga Electro-Galvanized (1.4mm)	
Color Couleur	Iron Grey RAL7011	Finish Fini
		Rough Textured
Description	Detail Rev.	
6500 MX 1800mm x 1000mm x 400mm Frame		
Part Number Numéro Pièce	Rev.	
6500MXK181004FR	0	1 2

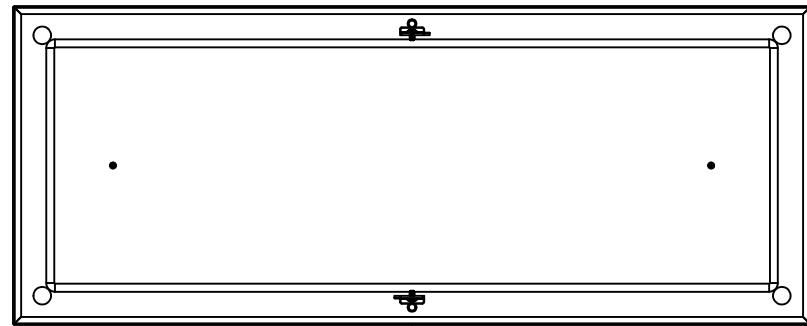
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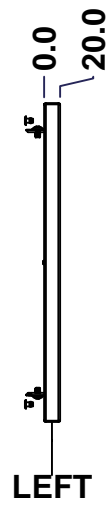
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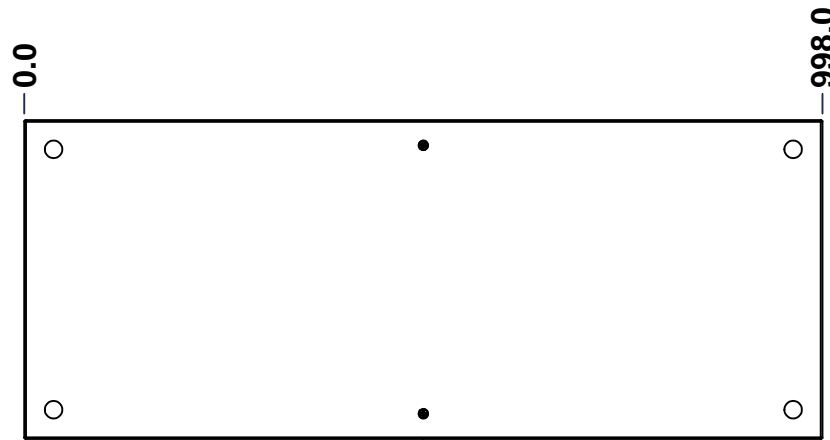
TOP



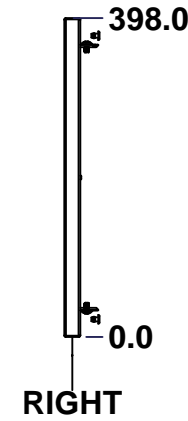
BACK



LEFT



FRONT



RIGHT



BOTTOM

No.	Revisions	Date	By/Par

Isometric View

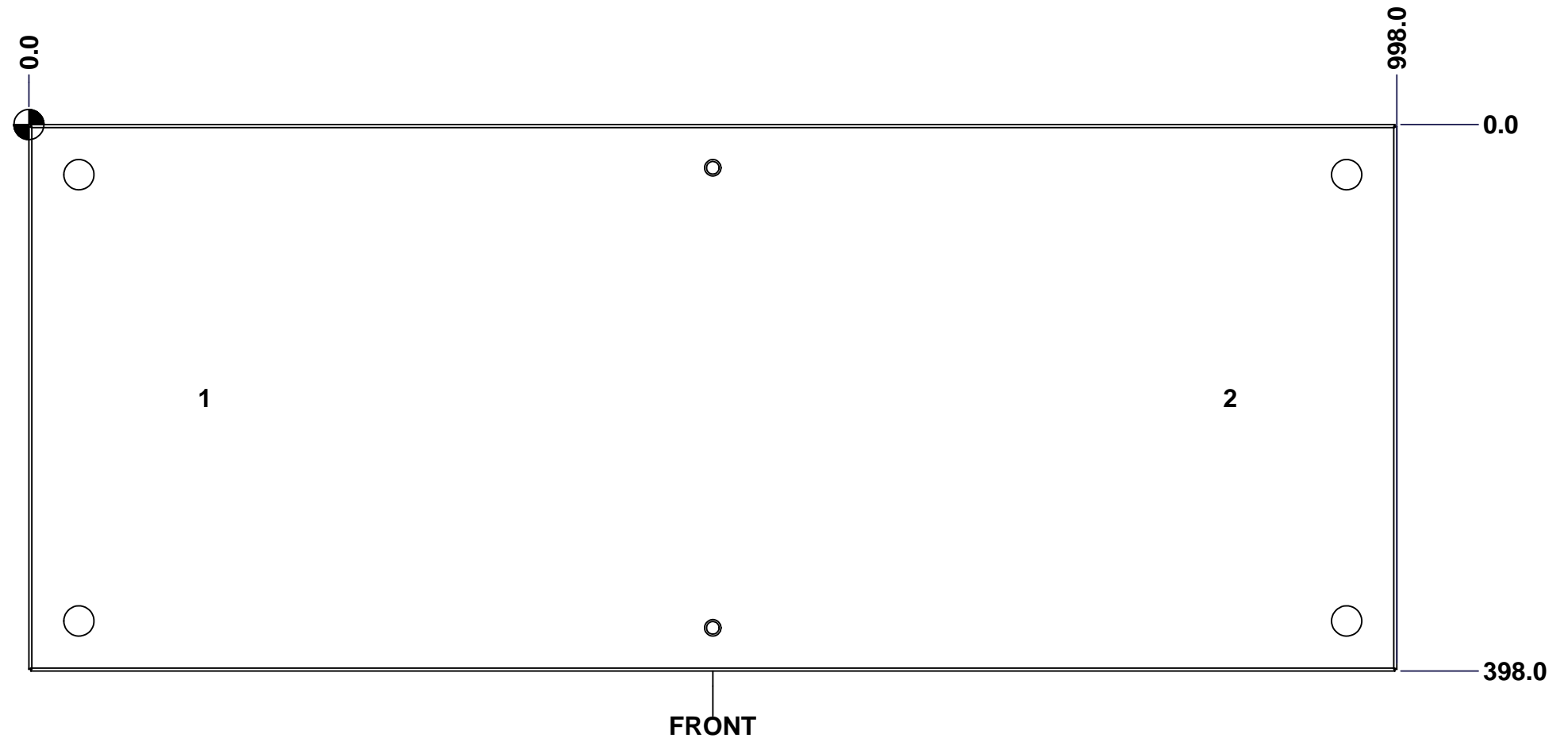
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: Annie		Date 15/02/2015	
Material Matière 16 Ga H.R.P. & O. (1.4mm)		Projection	
Color Couleur Iron Grey RAL7011		Finish Fini Rough Textured	
Description 6500 MXT 1000mm x 400mm Top		Detail Rev.	
Part Number Numéro Pièce 6500MXK181004T		Rev. 0	1 3

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	125.0	199.0	GND STUD M6 x 16mm (Inside)
2	873.0	199.0	GND STUD M6 x 16mm (Inside)

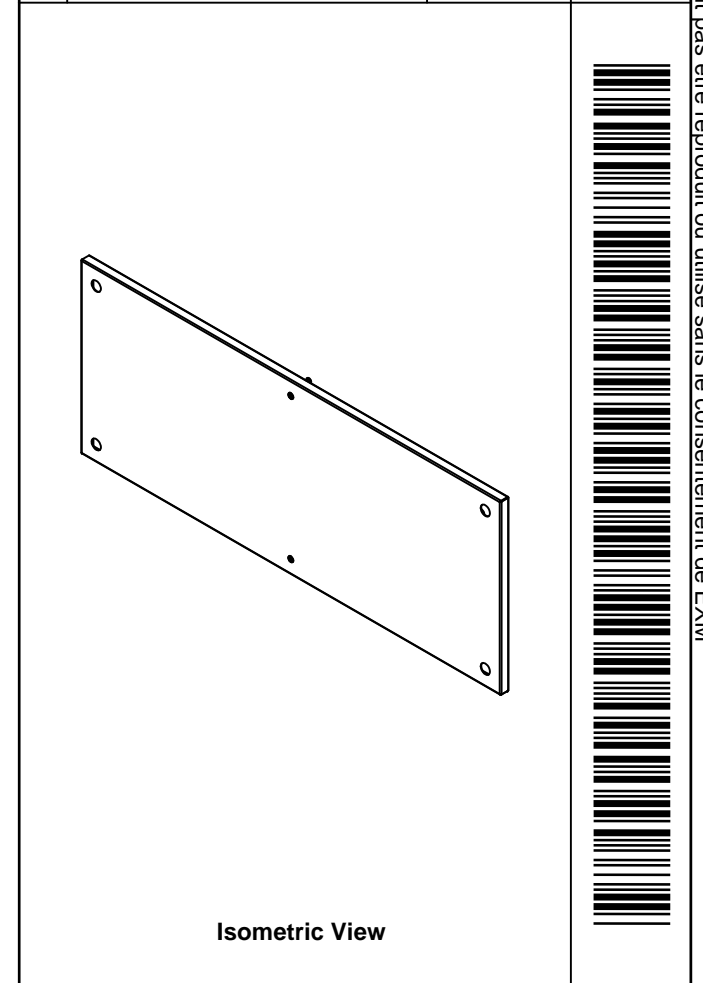


	Description	Status
	6500 MXT 1000mm x 400mm Top	(NULL)
	Part Number Numéro Pièce	Rev.
	6500MXK181004T	0
		2
		3

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No.	Revisions	Date	By/Par

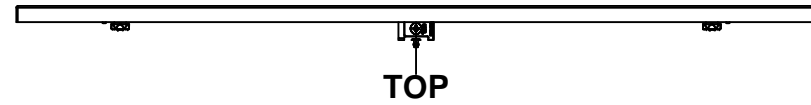


Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement	
		Max 3.0mm Projection	
Customer Client		Date	
Drawn By Dessiné Par		Date	
BoxCad: Annie		15/02/2015	
Material Matière		16 Ga H.R.P. & O. (1.4mm)	
Color Couleur		Iron Grey RAL7011	Finish Fini
			Rough Textured
Description			Detail Rev.
6500 MXT 1000mm x 400mm Top			
Part Number Numéro Pièce		Rev.	3
6500MXK181004T		0	3

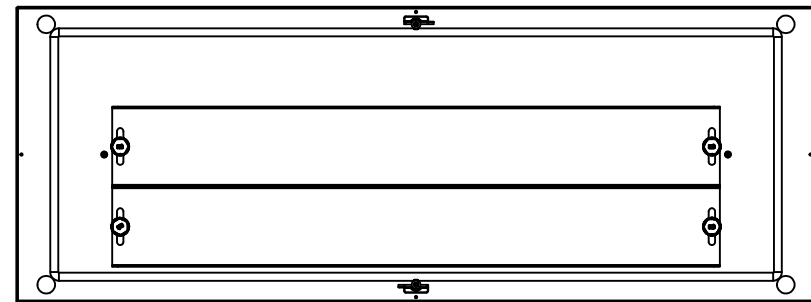
Qty	Part Number	Rev	Description
1	STK-P-03810R	0	Powder Paint (Iron Grey / Rough Textured)
2	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
2	STK-Q-77120	1	6500MX-Frame Rubber Plug
2	STK-Q-03072	2	M6 x 17mm Phillips Flat Head Screw
1	6500MXK181004TG	0	6500 MXT 1000mm x 400mm Top Gasket
1	6500MXK181004T-P	0	6500 MXT 1000mm x 400mm Top Part
2	STK-K-11010	3	Partial Fixed Bracket Kit
Parts List			

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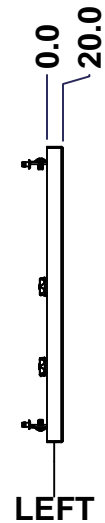
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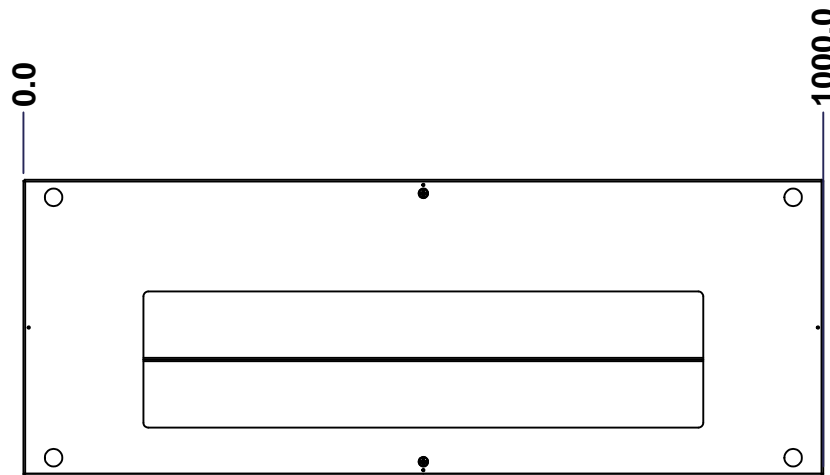
TOP



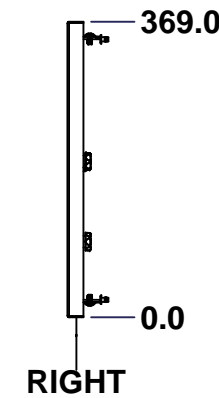
BACK



LEFT



FRONT

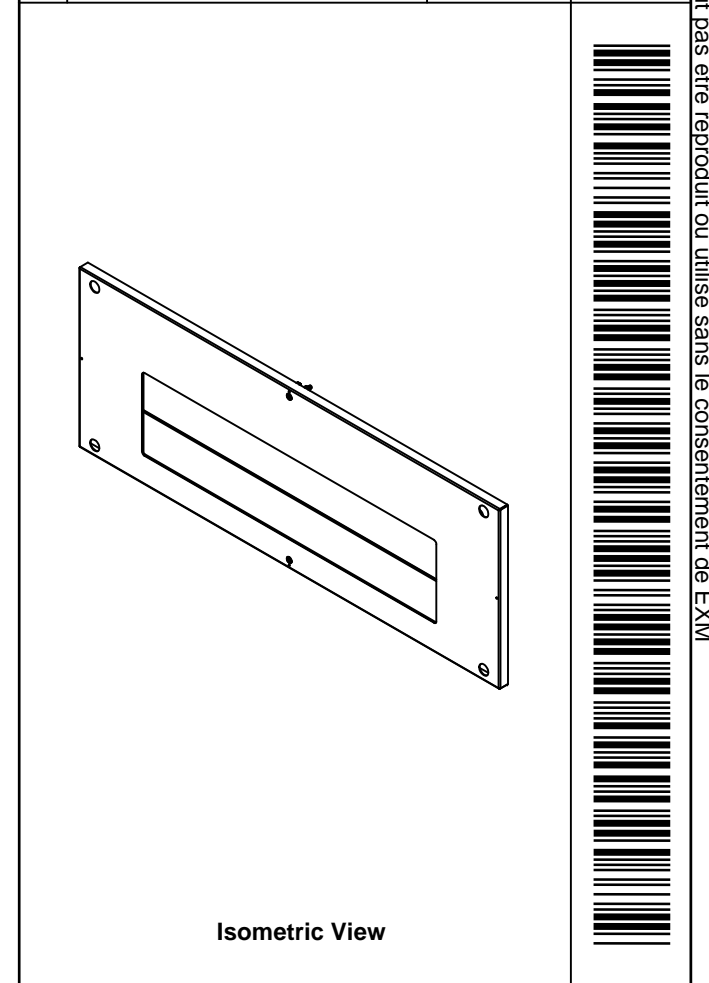



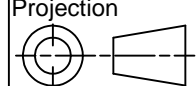
RIGHT



BOTTOM

No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By / Dessiné Par: BoxCad: Annie		Date: 15/02/2015	
Material / Matière: 16 Ga H.R.P. & O. (1.4mm)			
Color / Couleur: Iron Grey RAL7011		Finish / Fini: Rough Textured	
Description: 6500 MXB 1000mm x 400mm Bottom			Detail Rev.
Part Number / Numéro Pièce: 6500MXK181004BT		Rev.:	1 / 3

SEE BILL OF MATERIAL ON LAST PAGE

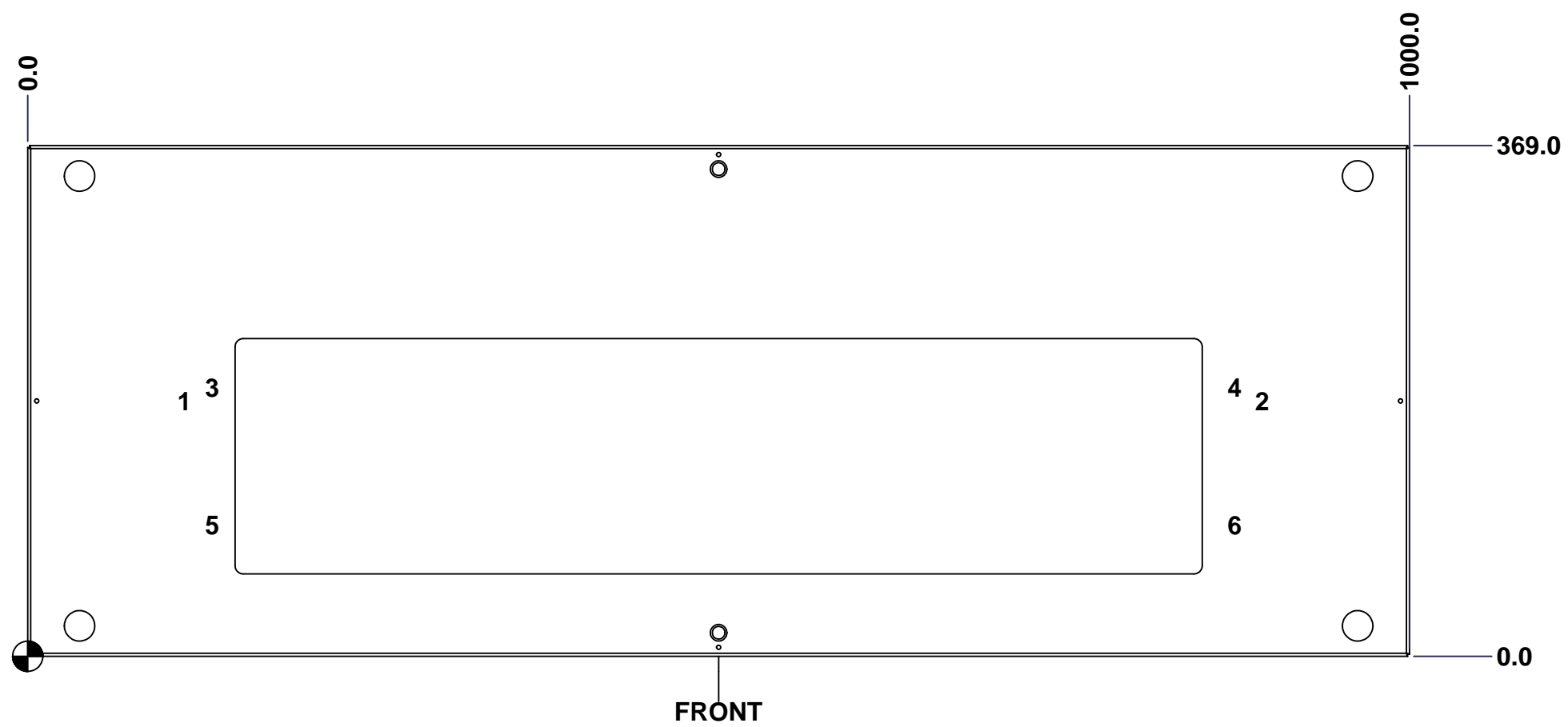
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	110.0	184.5	GND STUD M6 x 16mm (Inside)
2	890.0	184.5	GND STUD M6 x 16mm (Inside)
3	130.0	194.5	GP STUD M6 x 10mm (Inside)
4	870.0	194.5	GP STUD M6 x 10mm (Inside)
5	130.0	94.5	GP STUD M6 x 10mm (Inside)
6	870.0	94.5	GP STUD M6 x 10mm (Inside)

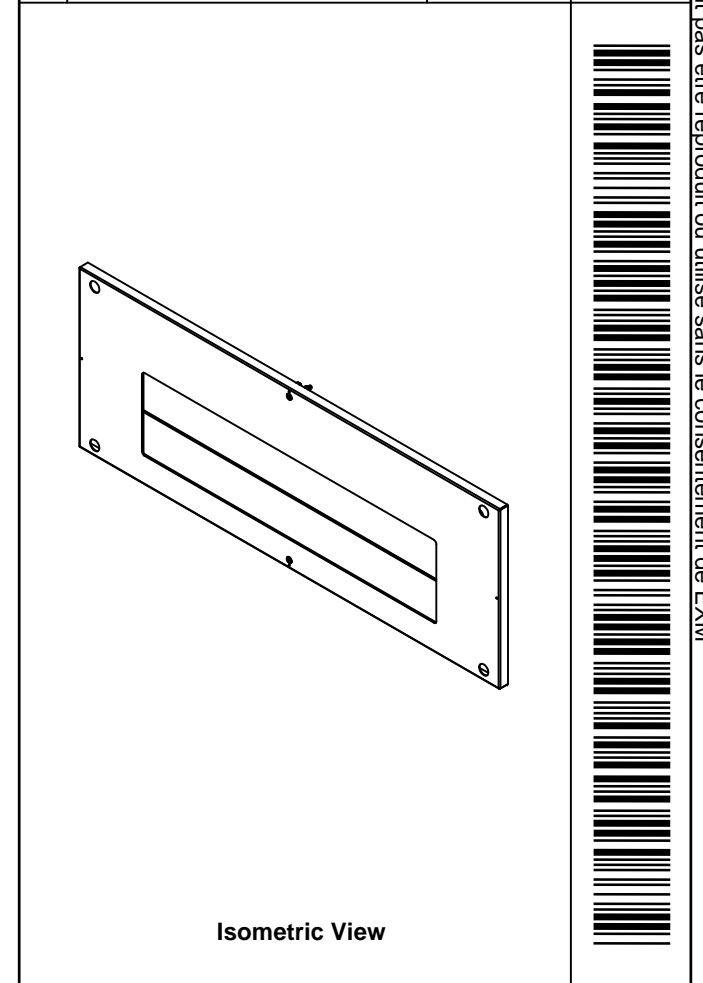


	Description	Status
	6500 MXB 1000mm x 400mm Bottom	(NULL)
	Part Number Numéro Pièce	Rev.
	6500MXK181004BT	0
		2
		3

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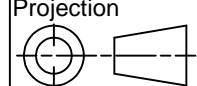
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No.	Revisions	Date	By/Par



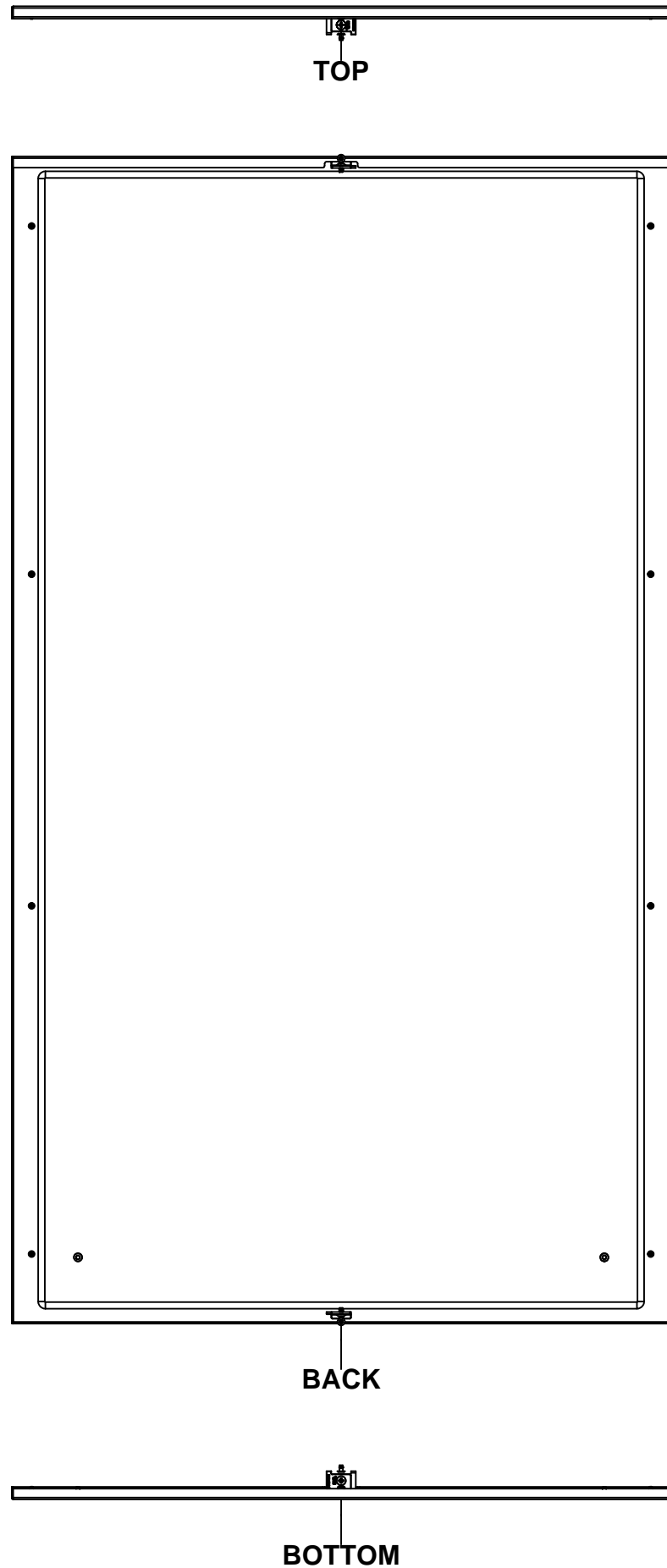
Qty	Part Number	Rev	Description
1	STK-P-03810R	0	Powder Paint (Iron Grey / Rough Textured)
4	STK-Q-06001	0	Mtrx - Gland Plate M6 Plastic Thumb Nut
2	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
2	STK-Q-77120	1	6500MX-Frame Rubber Plug
2	STK-Q-03072	2	M6 x 17mm Phillips Flat Head Screw
2	6500MXK181004GP100-P	0	6500 MXB 1000mm Gland Plate Part (100mm)
4	STK-Q-16031	0	M6 x 10mm Stud (No Paint Cap Required)
1	6500MXK181004BTGPG	0	6500 MXB 1000mm x 400mm Bottom Gland Plate Gasket
1	6500MXK181004BTG	0	6500 MXB 1000mm x 400mm Bottom Gasket
1	6500MXK181004BT-P	0	6500 MXB 1000mm x 400mm Bottom Part
2	STK-K-11010	3	Partial Fixed Bracket Kit

Parts List

		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
Customer Client		Projection 		Date	
Drawn By Dessiné Par		BoxCad: Annie		Date 15/02/2015	
Material Matière		16 Ga H.R.P. & O. (1.4mm)			
Color Couleur		Iron Grey RAL7011		Finish Fini	
				Rough Textured	
Description 6500 MXB 1000mm x 400mm Bottom				Detail Rev.	
Part Number Numéro Pièce 6500MXK181004BT				Rev. 3 0	

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No.	Revisions	Date	By/Par

Isometric View

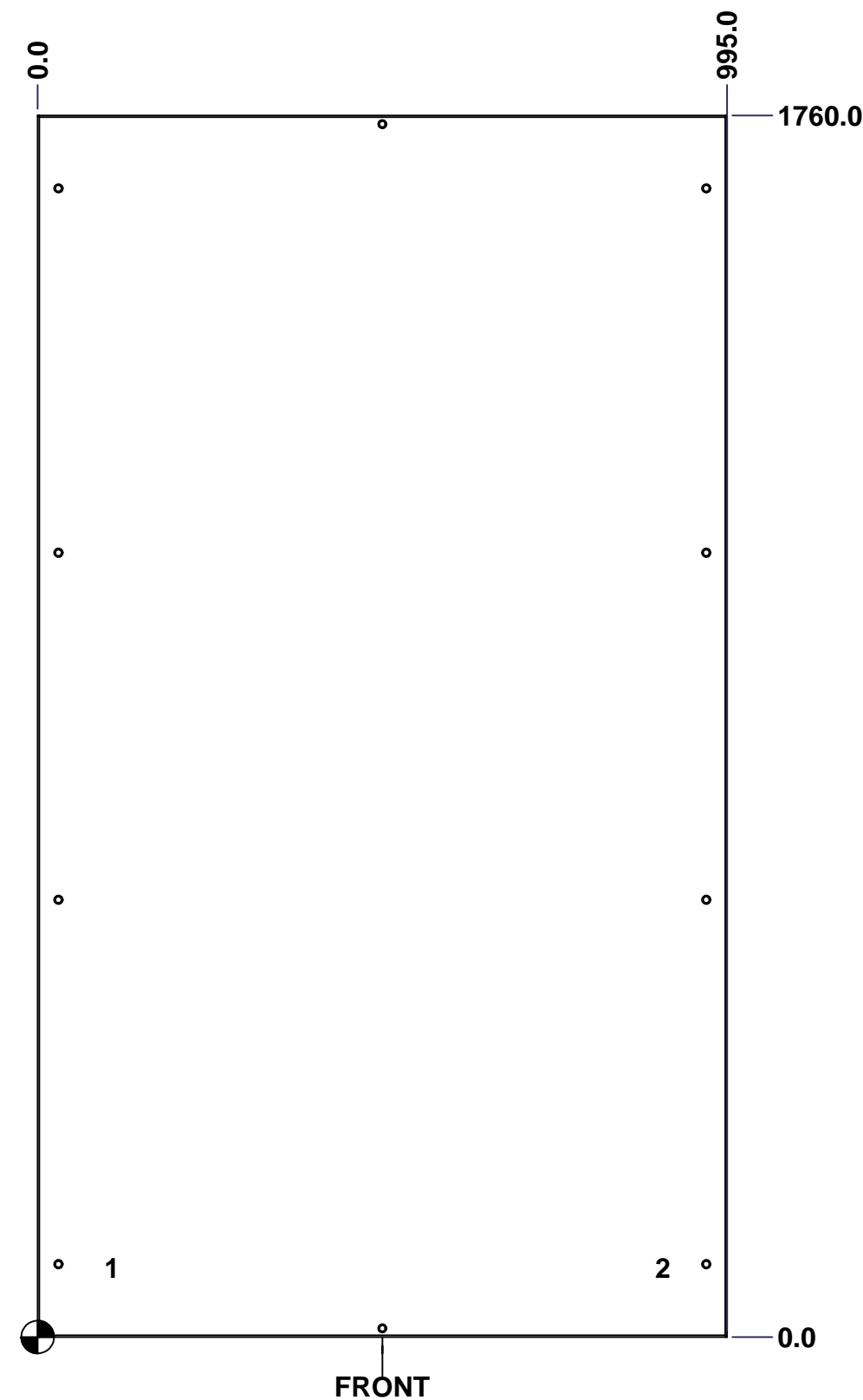
		Flatness Aplatissement Max 3.0mm Projection	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Date 15/02/2015	
Customer Client		Date 15/02/2015	
Drawn By Dessiné Par BoxCad: Annie		Date 15/02/2015	
Material Matière 14 Ga H.R.P. & O. (1.7mm)		Finish Fini Rough Textured	
Color Couleur Light Grey RAL7035		Finish Fini Rough Textured	
Description 6500 MXR 1800mm x 1000mm Back		Detail Rev.	
Part Number Numéro Pièce 6500MXK181004B		Rev. 1 0	

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	100.0	100.0	GND STUD M6 x 16mm (Inside)
2	895.0	100.0	GND STUD M6 x 16mm (Inside)

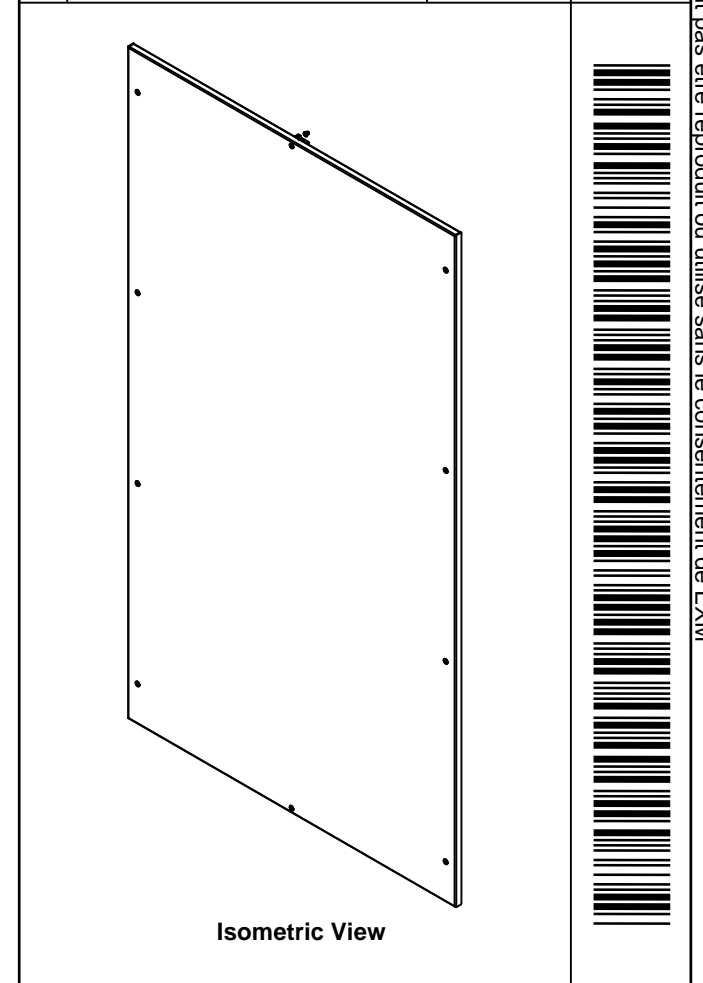


	Description	Status
	6500 MXR 1800mm x 1000mm Back	(NULL)
	Part Number Numéro Pièce	Rev.
	6500MXK181004B	0
		2
		3


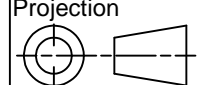
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No.	Revisions	Date	By/Par



Qty	Part Number	Rev	Description
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
2	STK-Q-77120	1	6500MX-Frame Rubber Plug
10	STK-Q-03072	2	M6 x 17mm Phillips Flat Head Screw
2	STK-Q-16080	0.1.1	M6 x 16mm Ground Stud
1	6500MXK181004BG	0	6500 MXR 1800mm x 1000mm Back Gasket
1	6500MXK181004B-P	0	6500 MXR 1800mm x 1000mm Back Part
2	STK-K-11010	3	Partial Fixed Bracket Kit
Parts List			

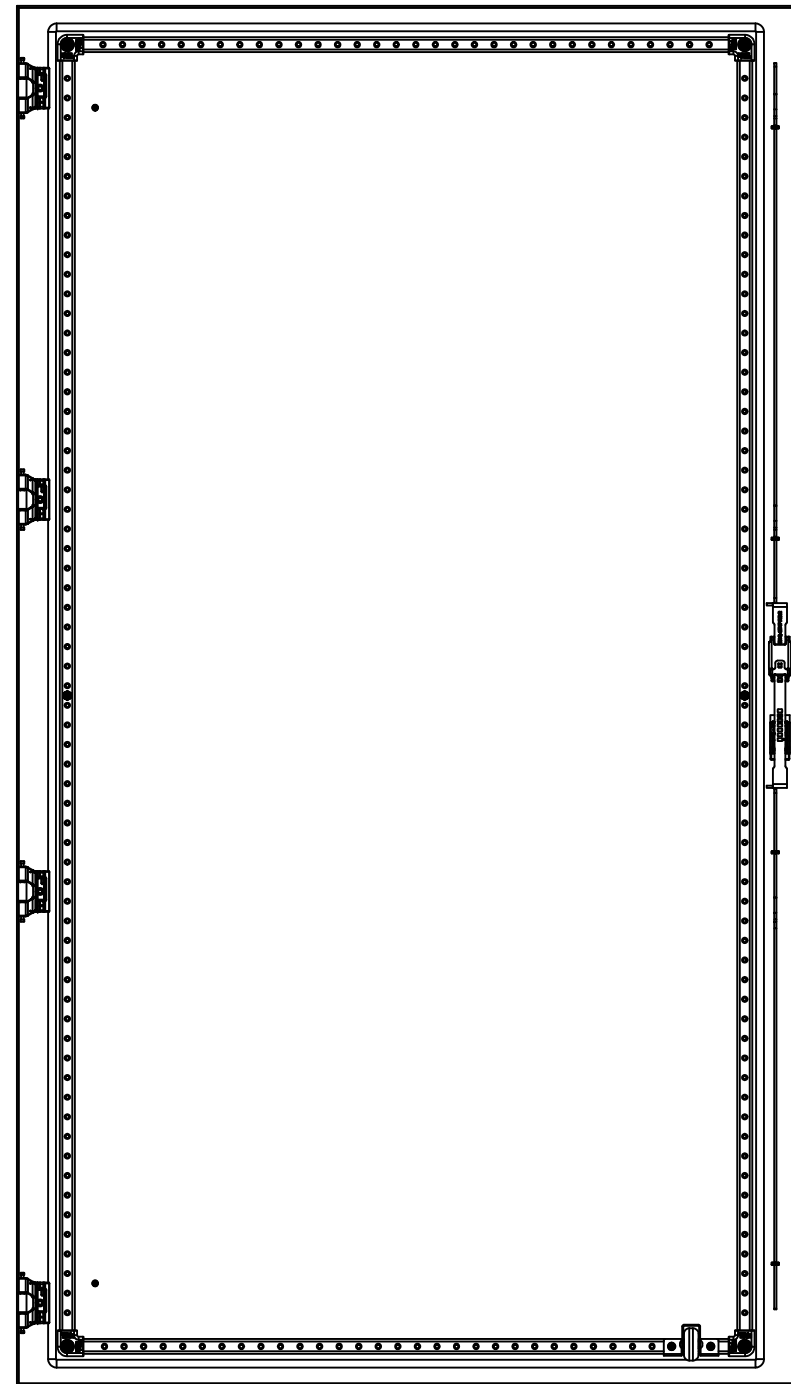
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By / Dessiné Par: BoxCad: Annie		Date: 15/02/2015	
Material / Matière: 14 Ga H.R.P. & O. (1.7mm)			
Color / Couleur: Light Grey RAL7035		Finish / Fini: Rough Textured	
Description: 6500 MXR 1800mm x 1000mm Back			Detail Rev.
Part Number / Numéro Pièce: 6500MXK181004B			Rev. 3
			0
			3

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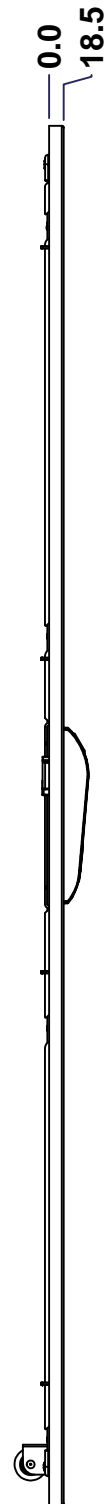
TOP



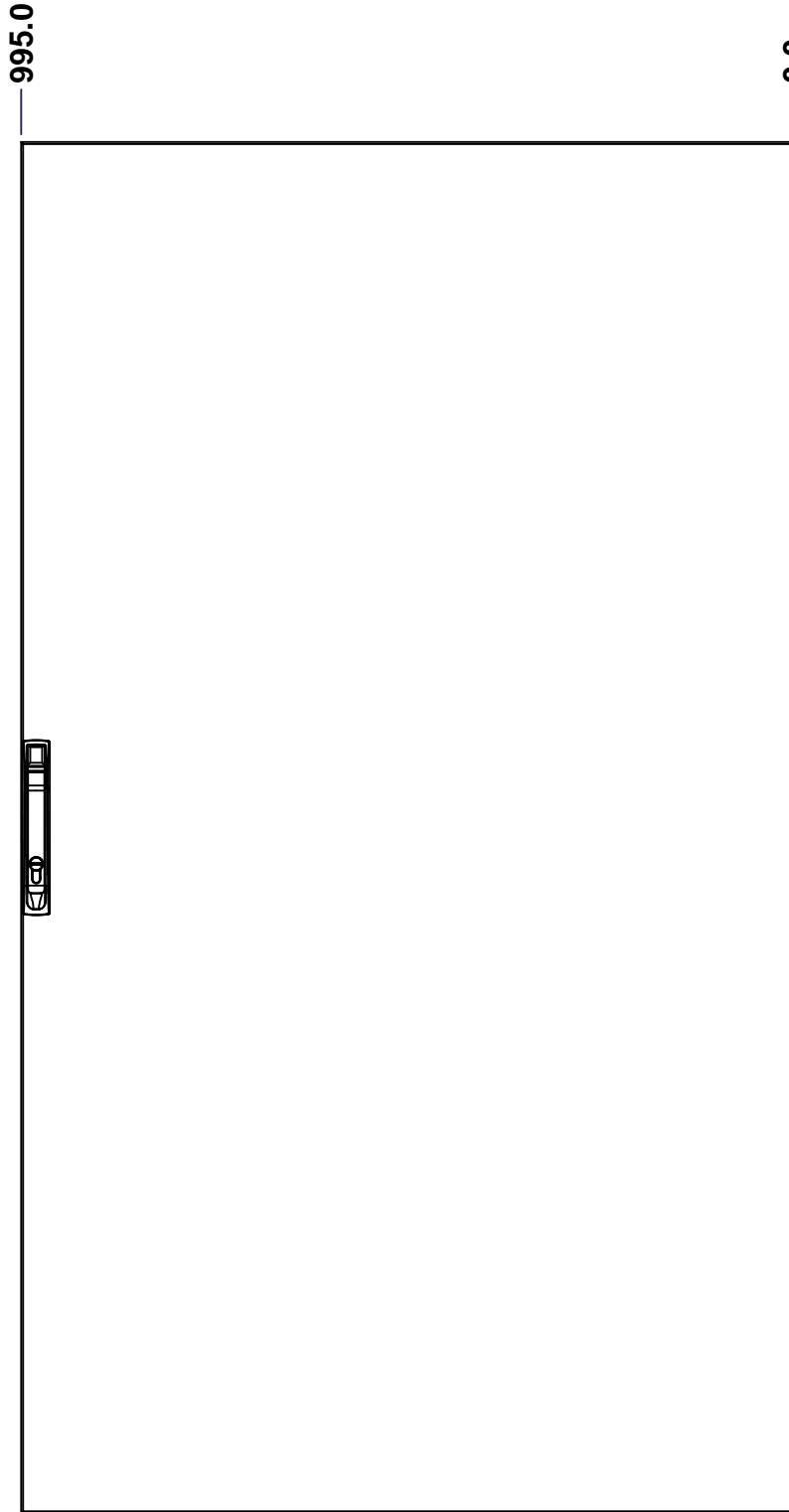
BACK



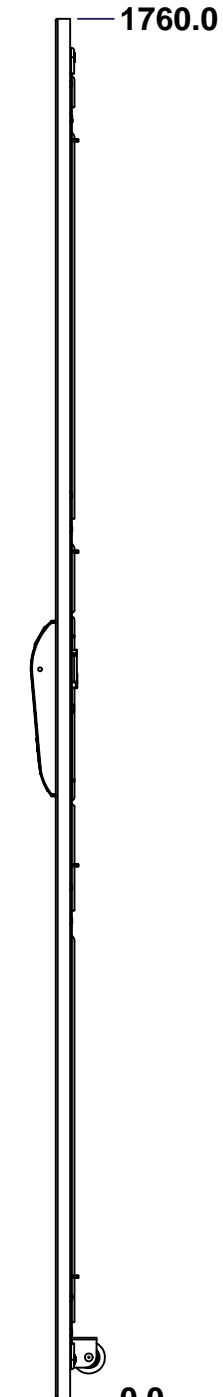
BOTTOM



LEFT

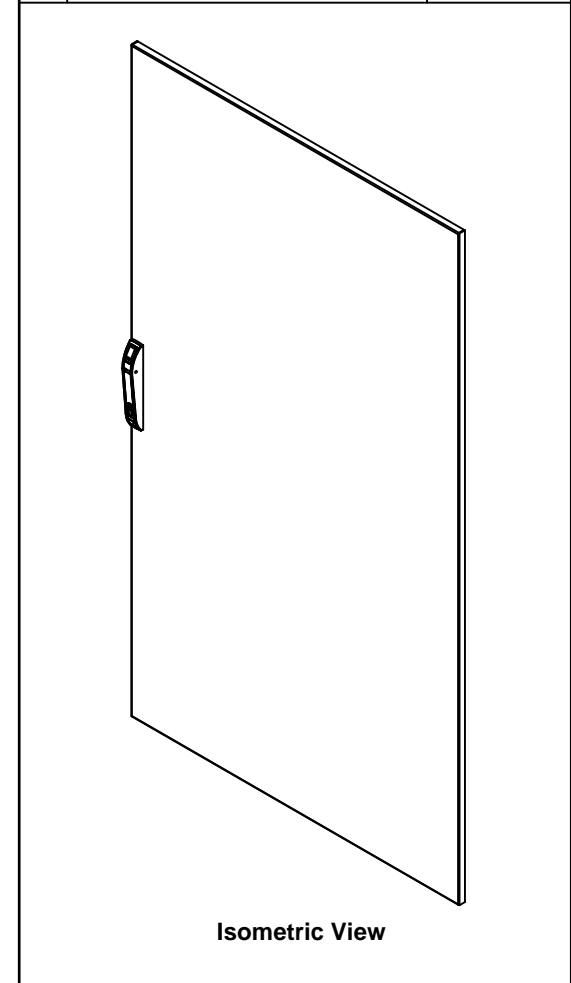


FRONT




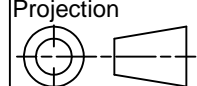
RIGHT

No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Annie	Date 15/02/2015
Material Matière	14 Ga H.R.P. & O. (1.7mm)	
Color Couleur	Light Grey RAL7035	Finish Fini Rough Textured
Description 6500 MXD 1800mm x 1000mm Front		Detail Rev.
Part Number Numéro Pièce	Rev. 0	1 / 3

SEE BILL OF MATERIAL ON LAST PAGE

6500MXK181004F

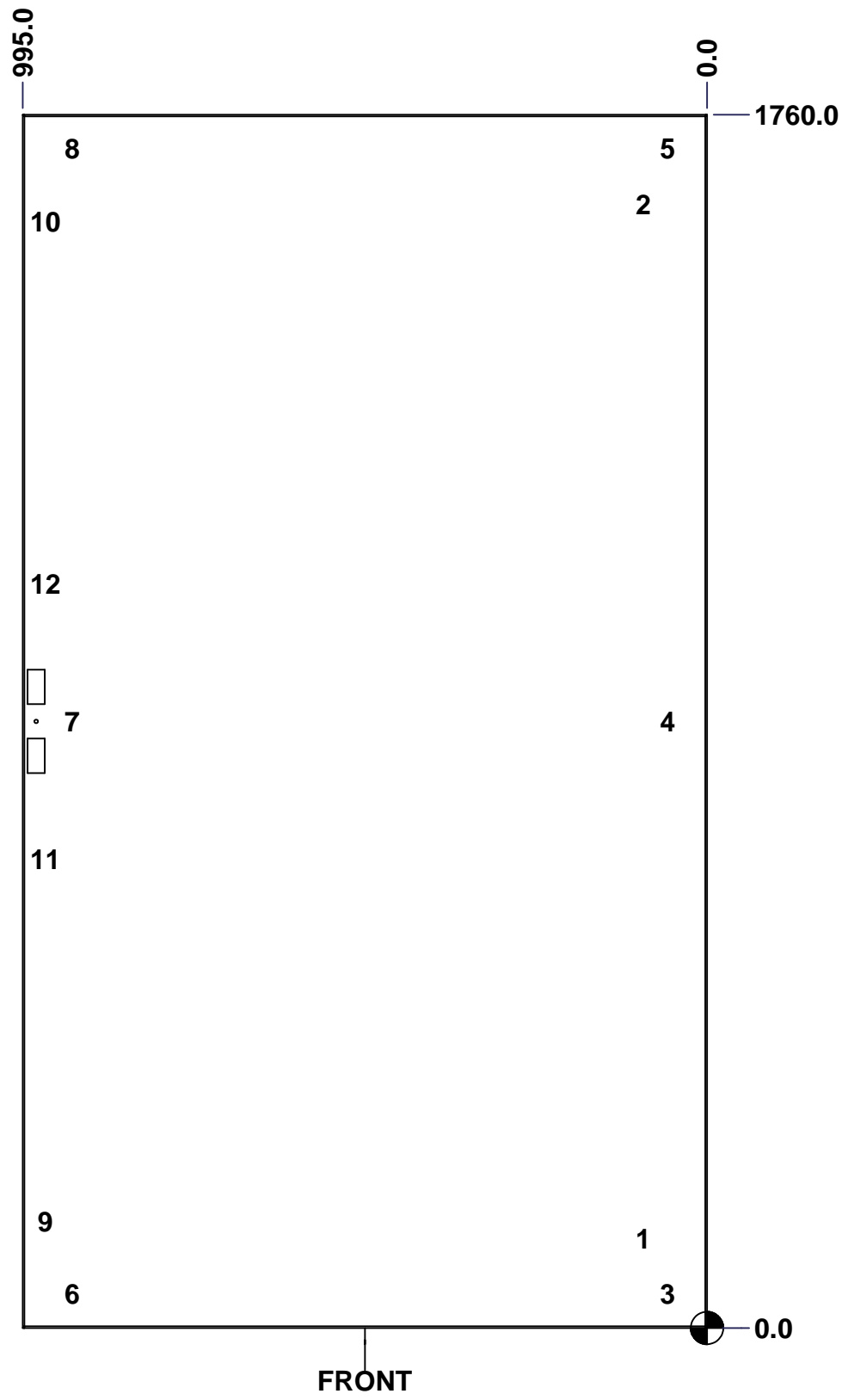
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	100.0	130.0	GND STUD M6 x 16mm (Inside)
2	100.0	1630.0	GND STUD M6 x 16mm (Inside)
3	64.5	49.5	STIFF. STUD M6 x 18mm (Inside)
4	64.5	880.0	STIFF. STUD M6 x 18mm (Inside)
5	64.5	1710.5	STIFF. STUD M6 x 18mm (Inside)
6	930.5	49.5	STIFF. STUD M6 x 18mm (Inside)
7	930.5	880.0	STIFF. STUD M6 x 18mm (Inside)
8	930.5	1710.5	STIFF. STUD M6 x 18mm (Inside)
9	969.5	155.0	CLOSING BAR GUIDE (Inside)
10	969.5	1605.0	CLOSING BAR GUIDE (Inside)
11	969.5	680.0	CLOSING BAR GUIDE (Inside)
12	969.5	1080.0	CLOSING BAR GUIDE (Inside)

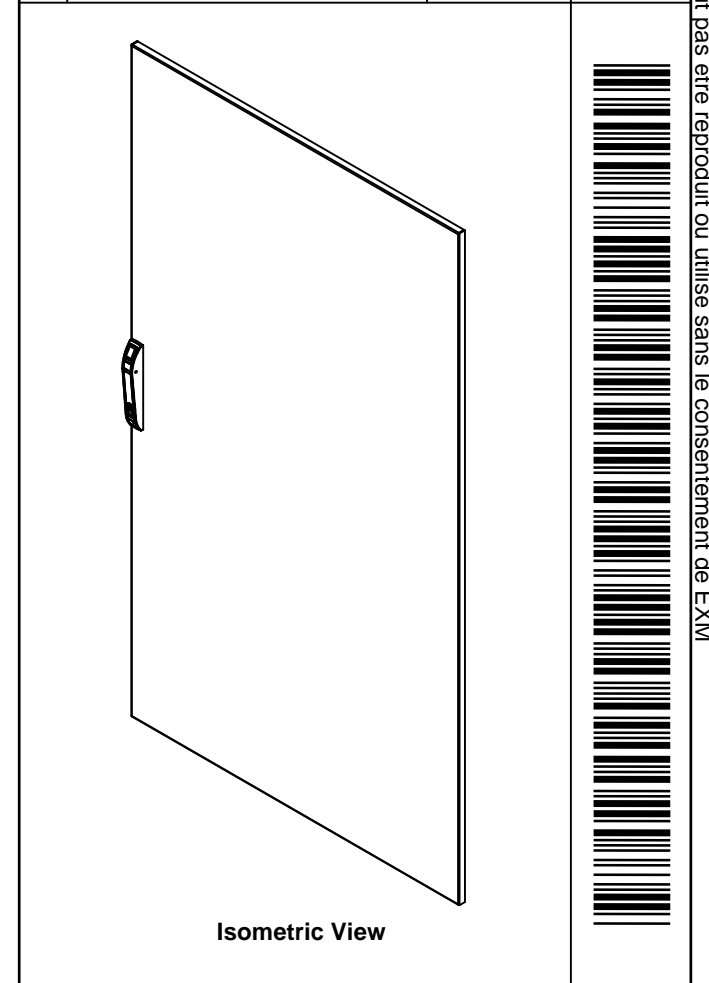


	Description	Status
	6500 MXD 1800mm x 1000mm Front	(NULL)
	Part Number Numéro Pièce	Rev.
	6500MXK181004F	0
		2
		3


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No.	Revisions	Date	By/Par



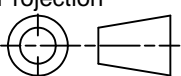
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
1	6500MXSRK	1	6500 MXRSK Door Support Roller
4	STK-Q-78022	0	Mtrx Closing Bar Slider
1	STK-Q-45746-18	1	6500 MXD - Lock Door Closing Bar
4	STK-Q-33105	4	5412 ESBU Buttable Hinge (Cover Part)
1	STK-Q-45729-18	2	6500 MXD - Lock Door Top Closing Bar
1	886PHD-S	4	Euroform Pull Handle Kit
8	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	6500MXK181004DS1	5	6500 MX 1800mm x 1000mm Door Stiffener
1	6500MXK181004FG	0	6500 MXD 1800mm x 1000mm Front Gasket
1	6500MXK181004F-P	0	6500 MXD 1800mm x 1000mm Front Part
4	STK-K-06811	1	6500 MX - Hinge Assy
Qty	Part Number	Rev	Description
Parts List			



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Flatness
Aplatissement
Max 3.0mm

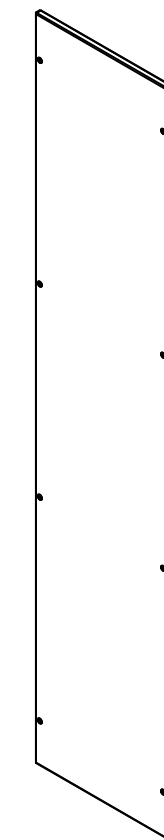
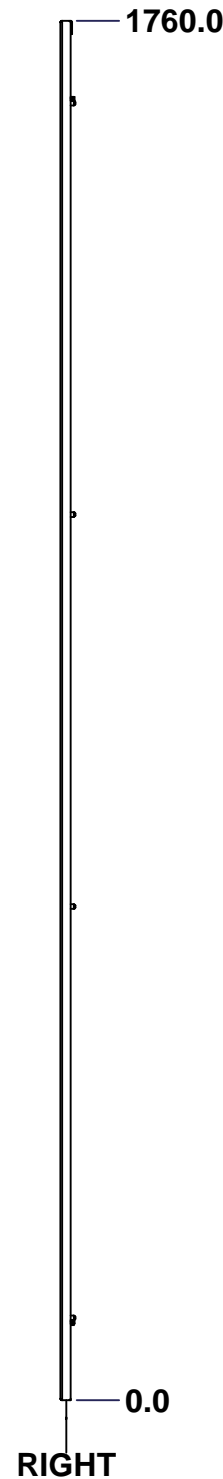
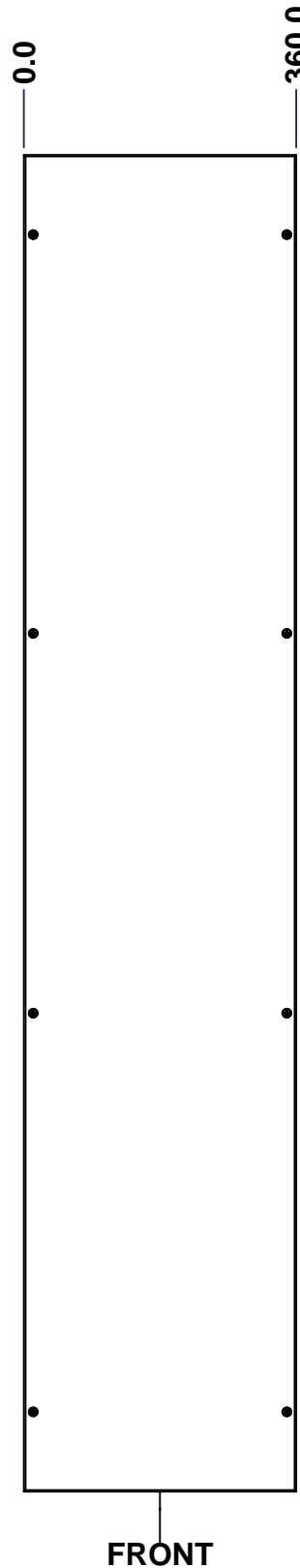
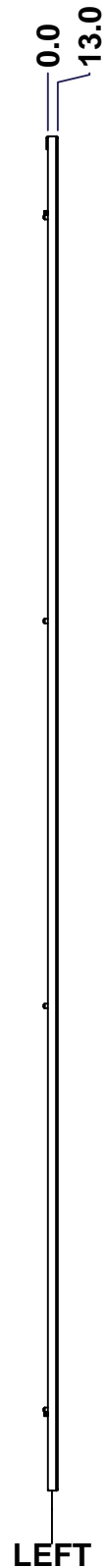
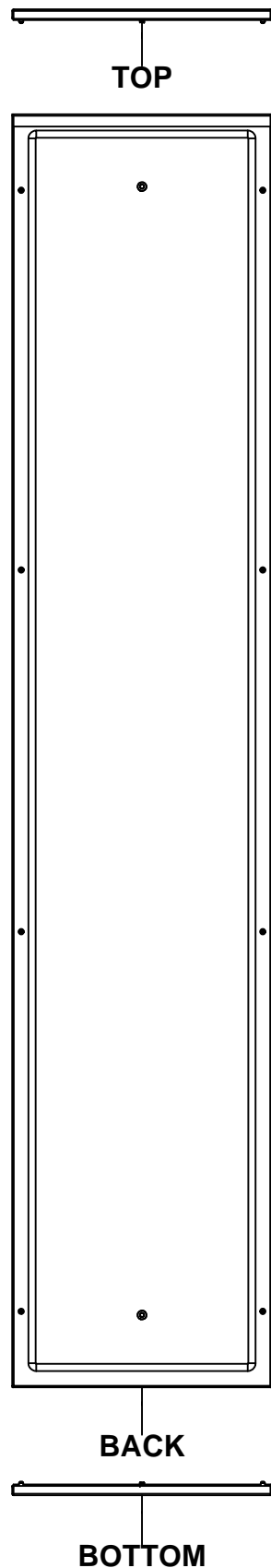
Projection



Customer Client		Date
Drawn By / Dessiné Par: BoxCad: Annie		Date: 15/02/2015
Material / Matière: 14 Ga H.R.P. & O. (1.7mm)		
Color / Couleur: Light Grey RAL7035	Finish / Fini: Rough Textured	
Description: 6500 MXD 1800mm x 1000mm Front		Detail Rev.
Part Number / Numéro Pièce: 6500MXK181004F		Rev. 3
		0

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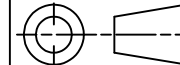
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Isometric View



No.	Revisions	Date	By/Par

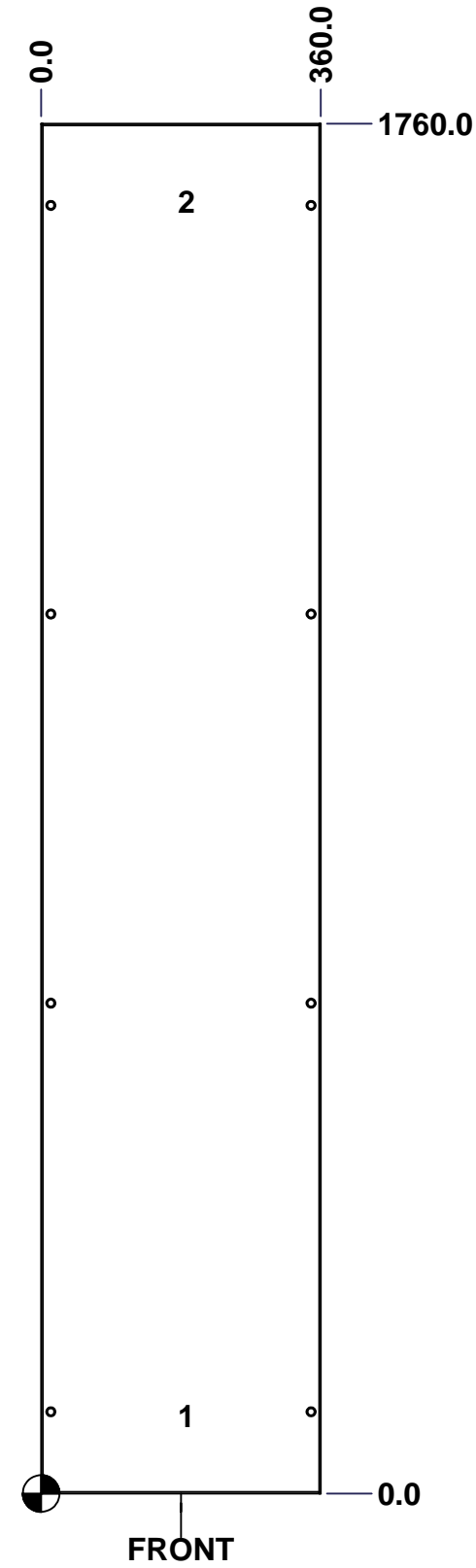
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Annie	Date 15/02/2015
Material Matière	16 Ga H.R.P. & O. (1.4mm)	
Color Couleur	Light Grey RAL7035	Finish Fini
Description		Detail Rev.
6500 MXC 1800mm x 400mm Left		
Part Number Numéro Pièce	Rev.	
6500MXK181004L	0	1 / 3

SEE BILL OF MATERIAL ON LAST PAGE

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	180.0	100.0	GND STUD M6 x 16mm (Inside)
2	180.0	1660.0	GND STUD M6 x 16mm (Inside)

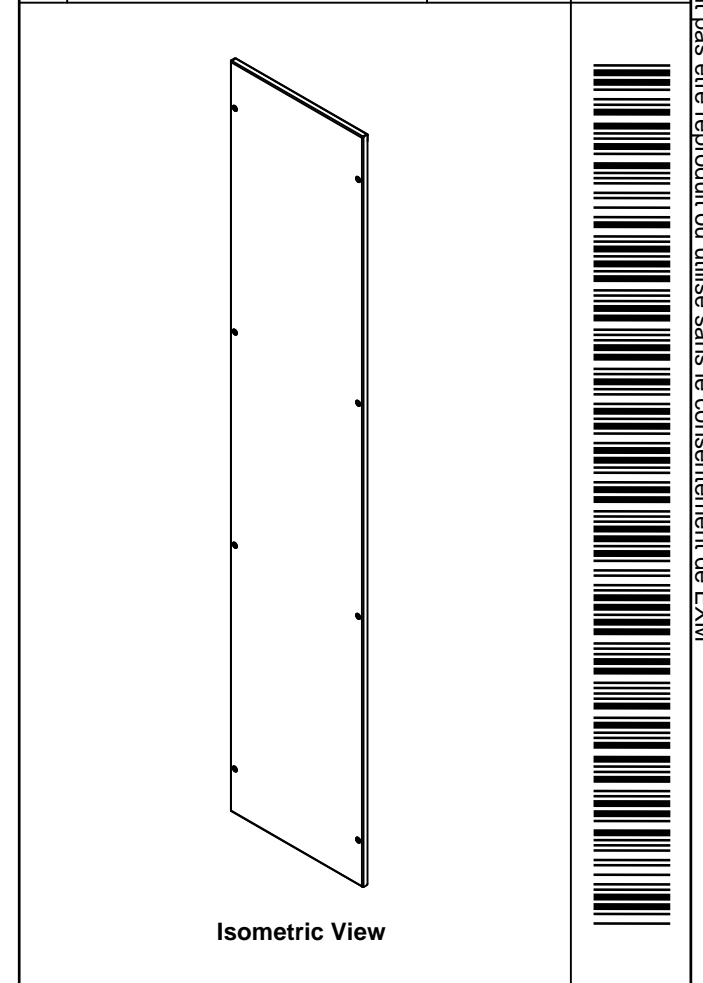


	Description	Status
	6500 MXC 1800mm x 400mm Left	(NULL)
	Part Number Numéro Pièce	Rev.
	6500MXK181004L	0
		2
		3

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No.	Revisions	Date	By/Par

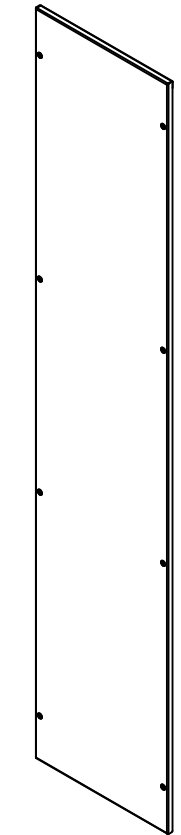
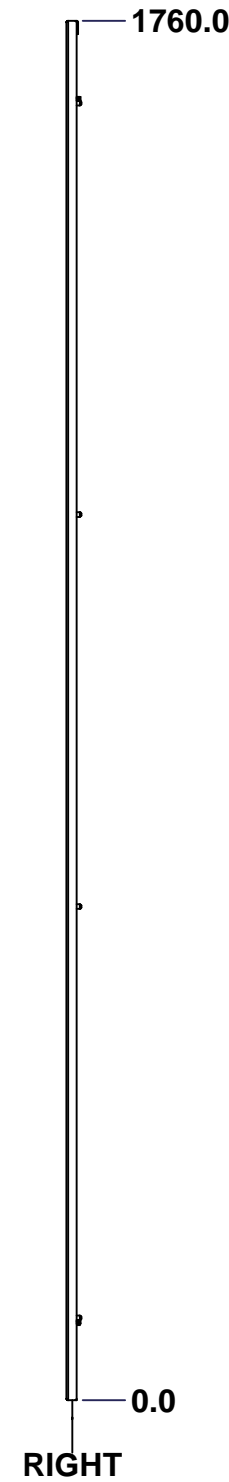
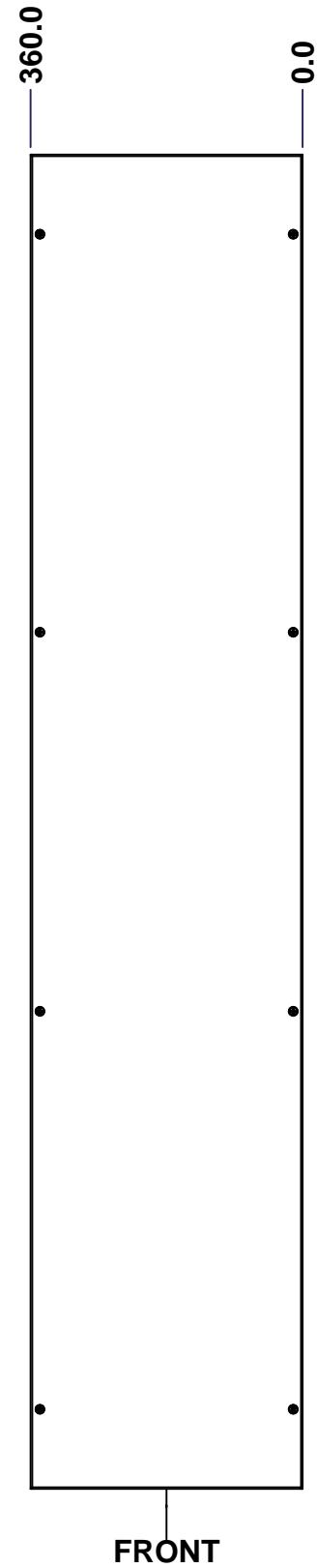
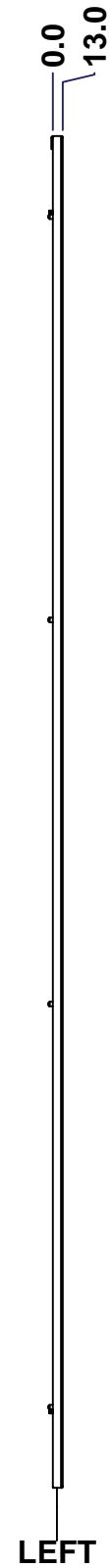
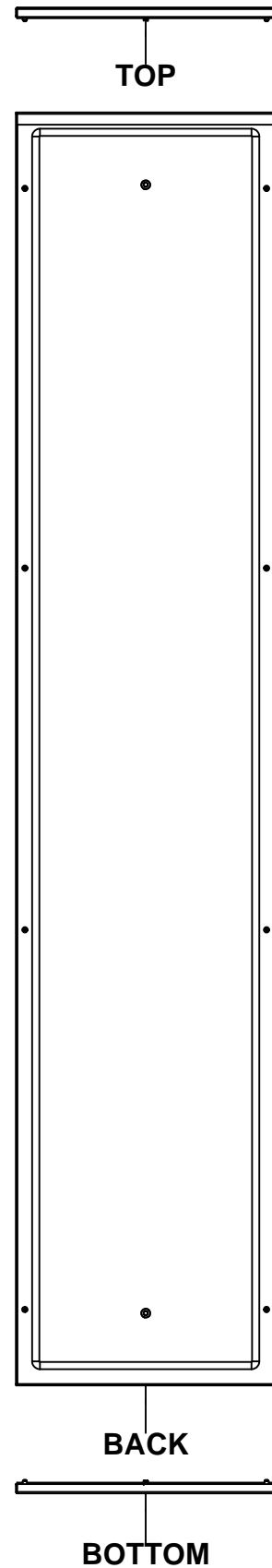


Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By / Dessiné Par: BoxCad: Annie		Date: 15/02/2015	
Material / Matière: 16 Ga H.R.P. & O. (1.4mm)			
Color / Couleur: Light Grey RAL7035		Finish / Fini: Rough Textured	
Description: 6500 MXC 1800mm x 400mm Left			Detail Rev.
Part Number / Numéro Pièce: 6500MXK181004L			Rev. 3

Qty	Part Number	Rev	Description
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
8	STK-Q-03072	2	M6 x 17mm Phillips Flat Head Screw
2	STK-Q-16080	0.1.1	M6 x 16mm Ground Stud
1	6500MXK181004LG	0	6500 MXC 1800mm x 400mm Left Gasket
1	6500MXK181004L-P	0	6500 MXC 1800mm x 400mm Left Part
Parts List			

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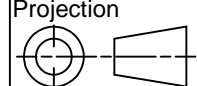
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Isometric View



No.	Revisions	Date	By/Par

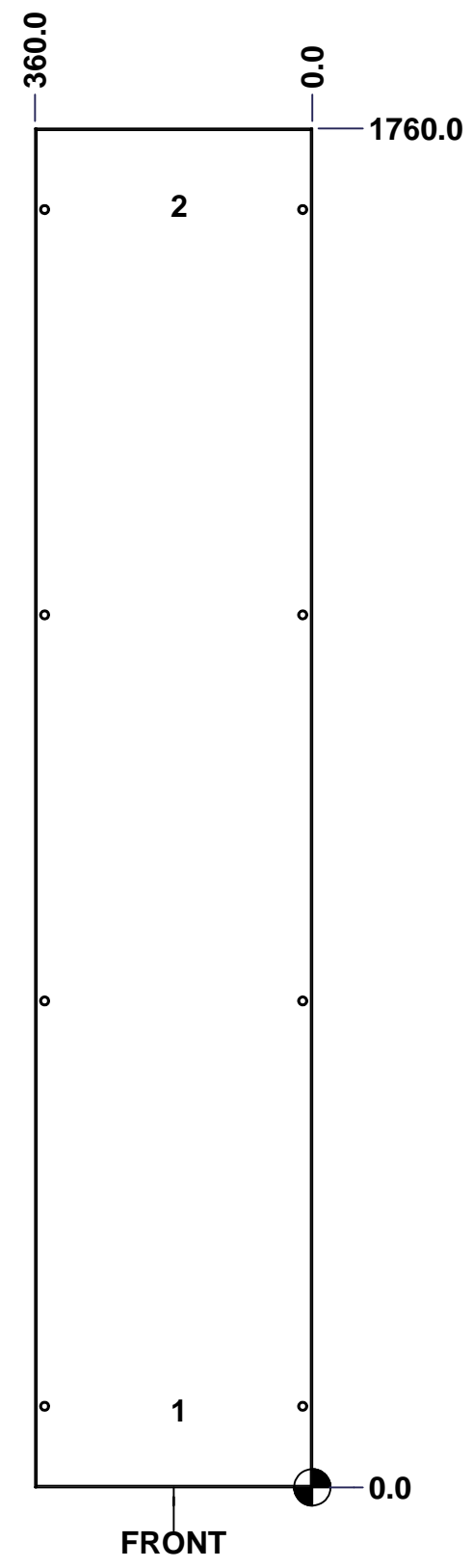
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Annie	Date 15/02/2015
Material Matière	16 Ga H.R.P. & O. (1.4mm)	
Color Couleur	Light Grey RAL7035	Finish Fin Rough Textured
Description 6500 MXC 1800mm x 400mm Right		Detail Rev.
Part Number Numéro Pièce	6500MXK181004R	Rev. 1 0

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	180.0	100.0	GND STUD M6 x 16mm (Inside)
2	180.0	1660.0	GND STUD M6 x 16mm (Inside)

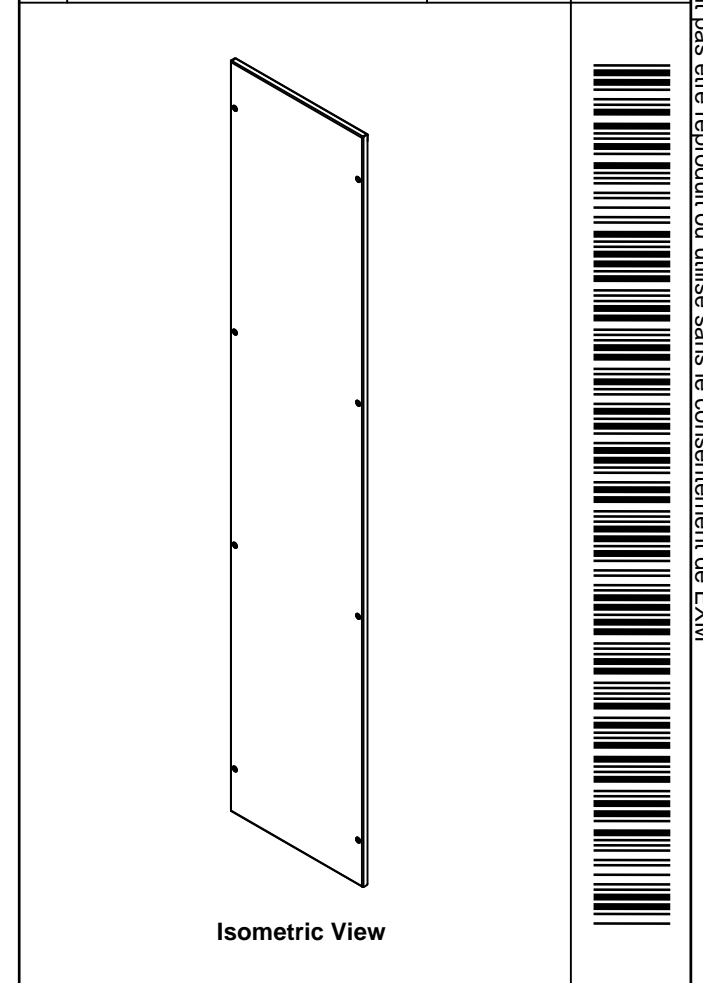



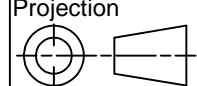
	Description	Status	
	6500 MXC 1800mm x 400mm Right	(NULL)	
	Part Number Numéro Pièce	Rev.	
	6500MXK181004R	0	2 3

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No.	Revisions	Date	By/Par

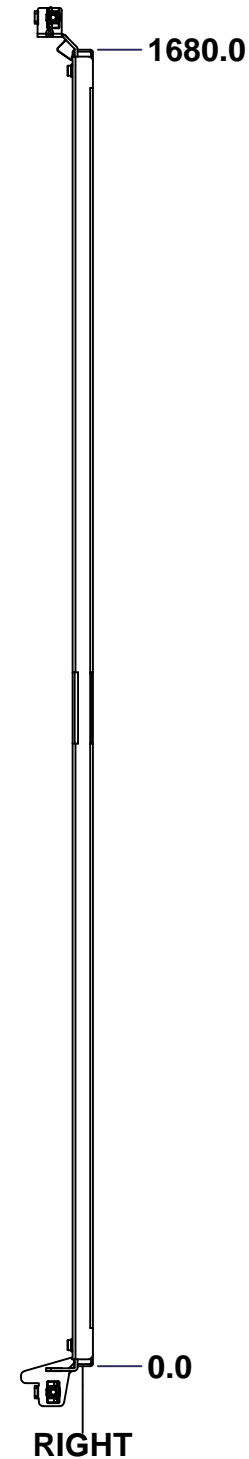
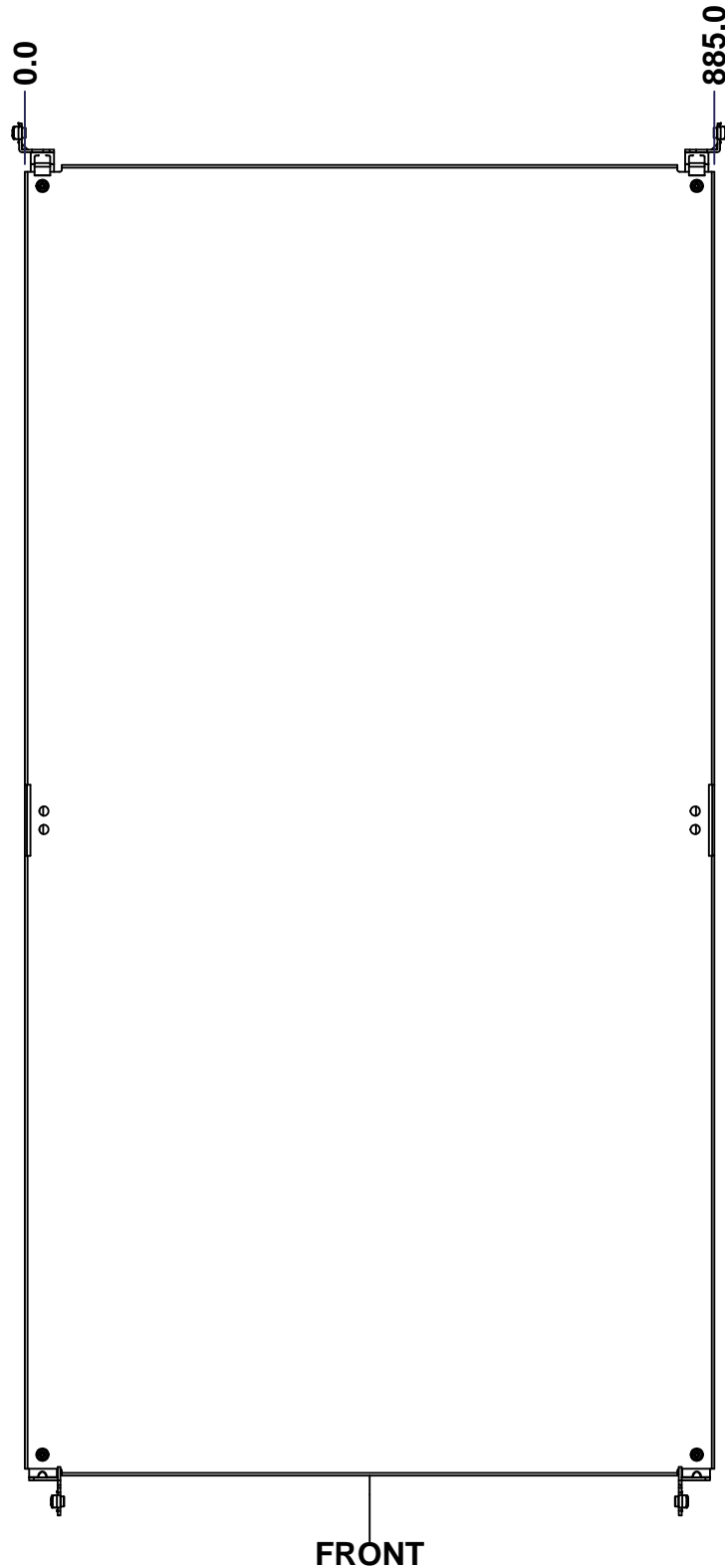
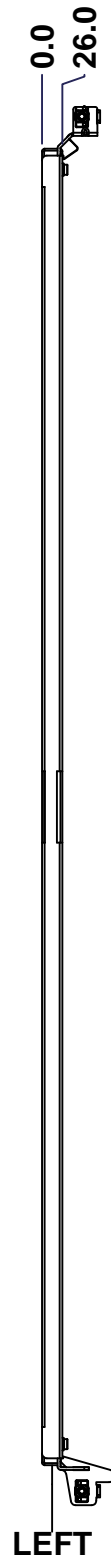
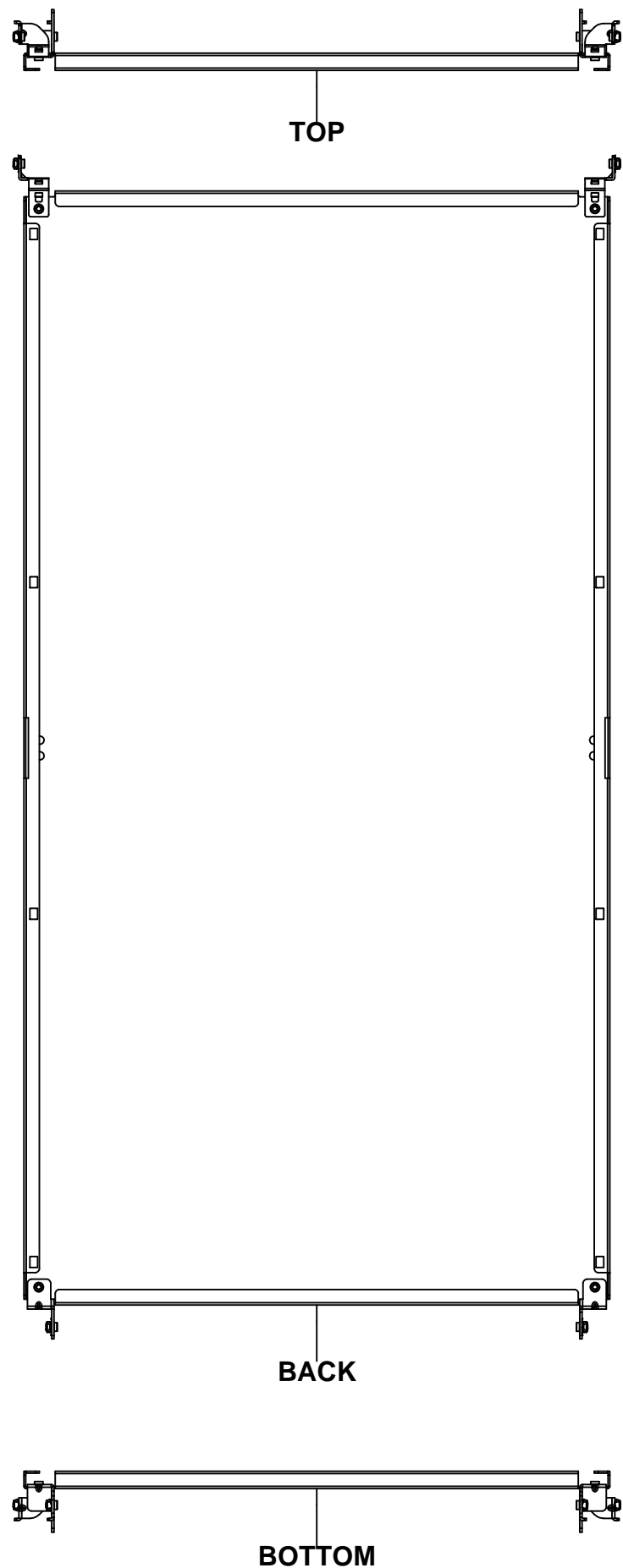


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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Annie	Date 15/02/2015
Material Matière	16 Ga H.R.P. & O. (1.4mm)	
Color Couleur	Light Grey RAL7035	Finish Fini Rough Textured
Description	Detail Rev.	
6500 MXC 1800mm x 400mm Right		
Part Number Numéro Pièce	Rev. 3	3
6500MXK181004R		0

Qty	Part Number	Rev	Description
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
8	STK-Q-03072	2	M6 x 17mm Phillips Flat Head Screw
2	STK-Q-16080	0.1.1	M6 x 16mm Ground Stud
1	6500MXK181004RG	0	6500 MXC 1800mm x 400mm Right Gasket
1	6500MXK181004R-P	0	6500 MXC 1800mm x 400mm Right Part
Parts List			

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No.	Revisions	Date	By/Par

Isometric View

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		Max 3.0mm	
Customer Client		Projection	
Date			
Drawn By Dessiné Par BoxCad: Annie		Date 15/02/2015	
Material Matière 12 Ga Galvanized (2.5mm)		Color Couleur Unpainted	
Finish Fini Unpainted		Description 6500 MXM 1800mm x 1000mm Back Inner Panel	
Detail Rev.		Part Number Numéro Pièce	
Rev. 0		1 3	

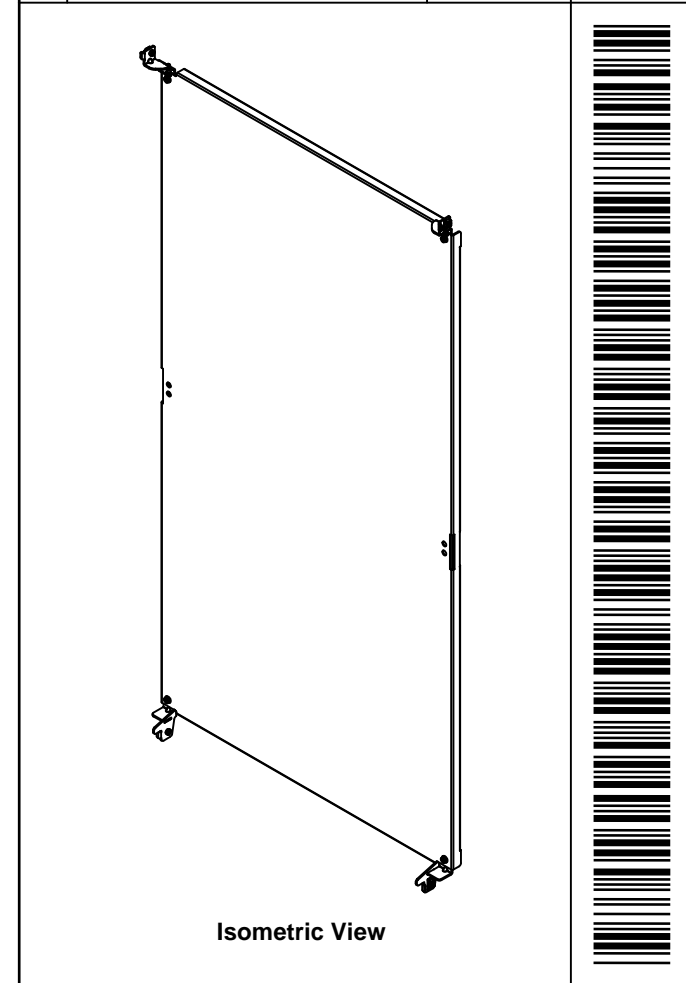
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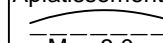
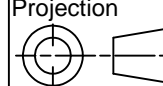
6500MXK181004BIP

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No.	Revisions	Date	By/Par



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Annie	Date 15/02/2015
Material Matière	12 Ga Galvanized (2.5mm)	
Color Couleur	Unpainted	Finish Fini Unpainted
Description		Detail Rev.
6500 MXM 1800mm x 1000mm Back Inner Panel		
Part Number Numéro Pièce	Rev.	3
6500MXK181004BIP	0	3

Qty	Part Number	Rev	Description
1	STK-A-49005	0	6500MXM - Bottom Inner Panel Support Kit (Right)
1	STK-A-49000	0	6500MXM - Bottom Inner Panel Support Kit (Left)
1	STK-A-49015	0	6500MXM - Top Inner Panel Support Kit (Right)
1	STK-A-49010	0	6500MXM - Top Inner Panel Support Kit (Left)
1	6500MXK181004BIP-P	0	6500 MXM 1800mm x 1000mm Back Inner Panel Part
Parts List			