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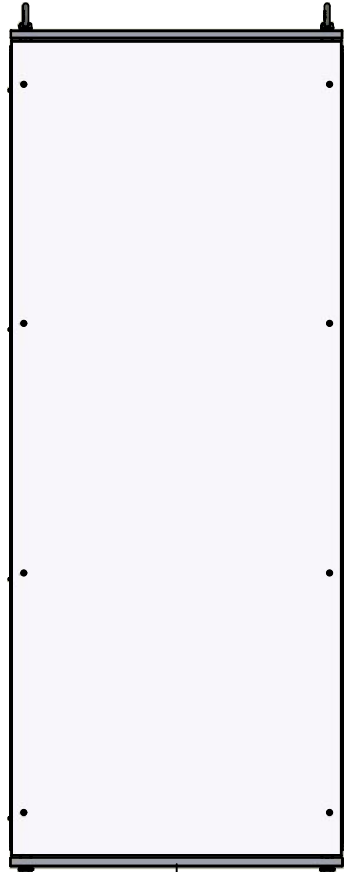
Tolerance ±0.8mm unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\6500MXK200805\6500MXK200805.idw

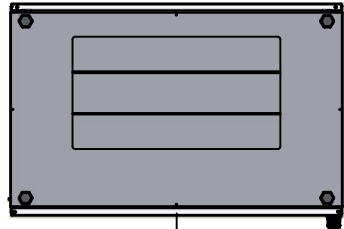
Tolérance ±0.8mm sauf spécification contraire



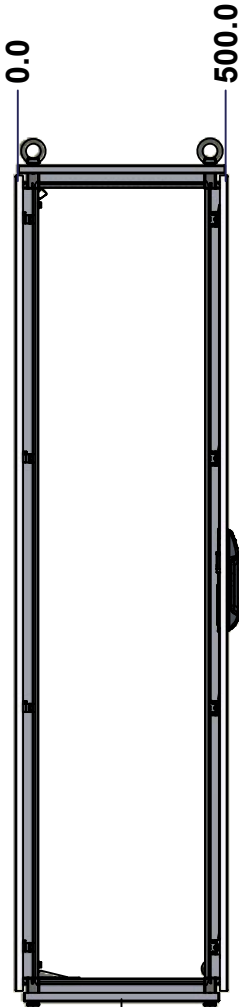
TOP



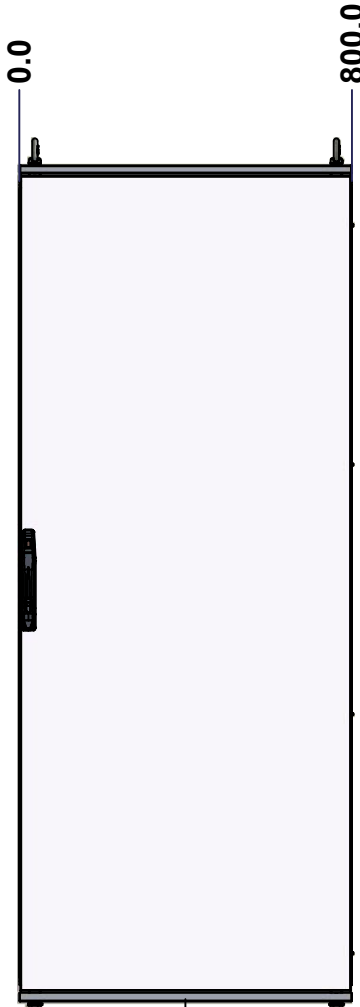
BACK



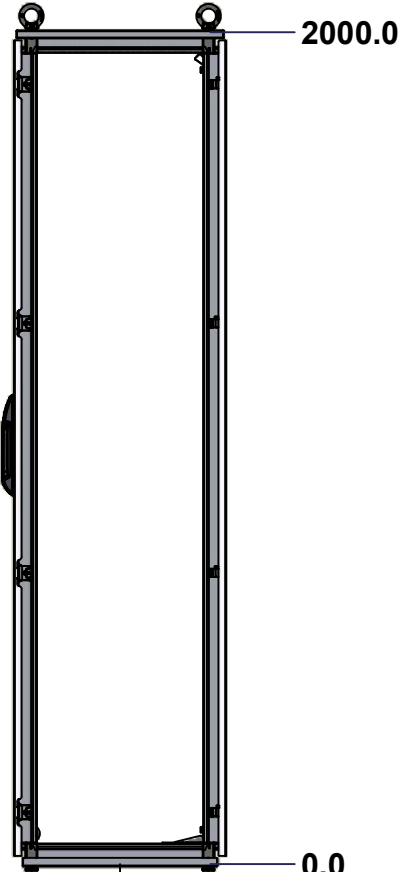
BOTTOM



LEFT



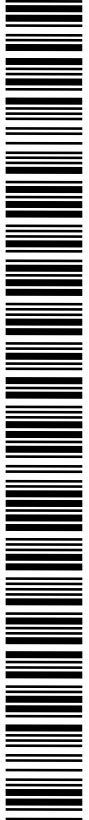
FRONT



RIGHT


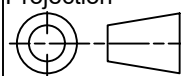


Isometric View



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No.	Revisions	Date	By/Par

 <div>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</div>		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 2022-08-22	
Material Matière		See Part List	
Color Couleur		See Part List	Finish Fini See Part List
Description 6500MX 2000mm x 800mm x 500mm Assembly			Detail Rev.
Part Number Numéro Pièce 6500MXK200805			Rev. 0
			1 18

SEE BILL OF MATERIAL ON LAST PAGE

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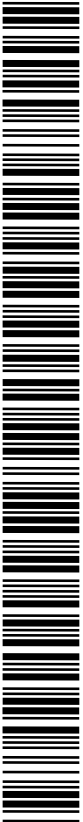
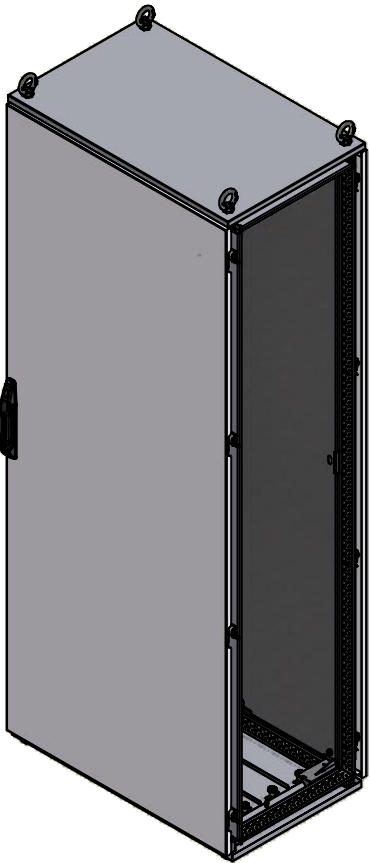
Tolerance ±0.8mm unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\6500MXK200805\6500MXK200805.idw

Tolérance ±0.8mm sauf spécification contraire

No.	Revisions	Date	By/Par

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Isometric View

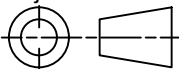


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 2022-08-22

Material
Matière

See Part List

Color
Couleur

See Part List

Finish
Fin

See Part List

Description

6500MX 2000mm x 800mm x 500mm
Assembly

Detail Rev.

Part Number
Numéro Pièce

6500MXK200805

Rev.

2
0

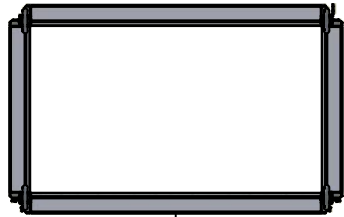
1	6500MXK200805BIP	0	6500 MXM 2000mm x 800mm Back Inner Panel
1	6500MXK200805F	0	6500 MXD 2000mm x 800mm Front
1	6500MXK200805B	0	6500 MXR 2000mm x 800mm Back
1	6500MXK200805BT	0	6500 MXB 800mm x 500mm Bottom
1	6500MXK200805T	0	6500 MXT 800mm x 500mm Top
1	6500MXK200805FR	0	6500 MX 2000mm x 800mm x 500mm Frame
Qty	Part Number	Rev	Description
Parts List			

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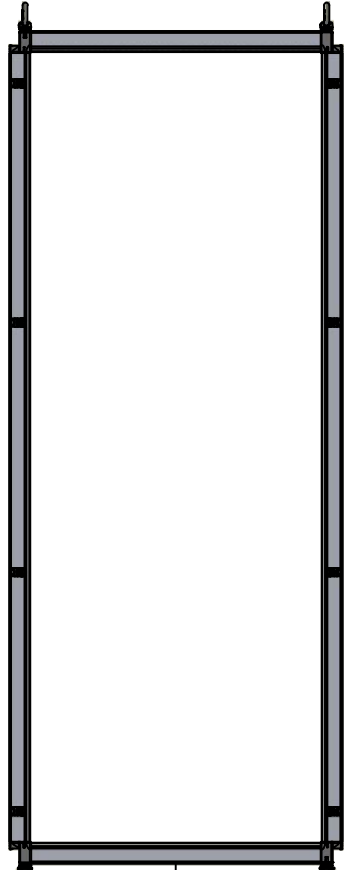
Tolerance ±0.8mm unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\6500MXK200805\6500MXK200805.idw

Tolérance ±0.8mm sauf spécification contraire



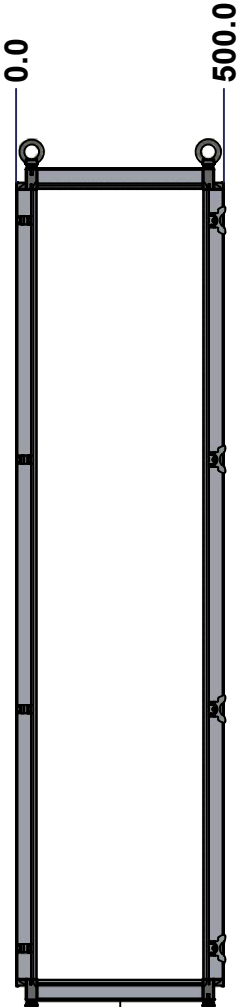
TOP



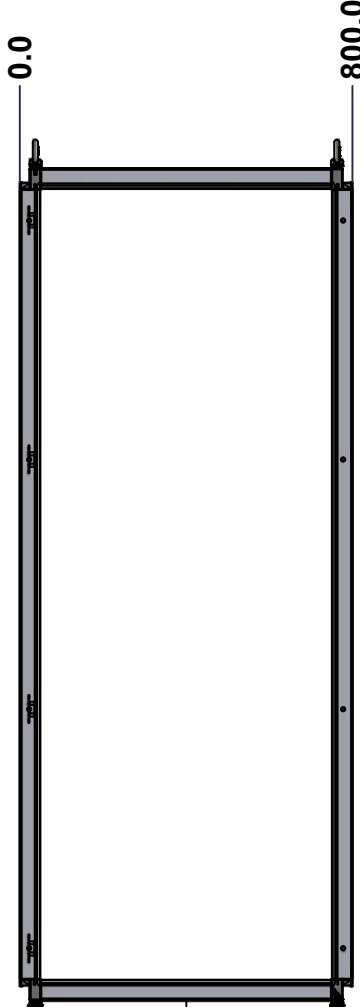
BACK



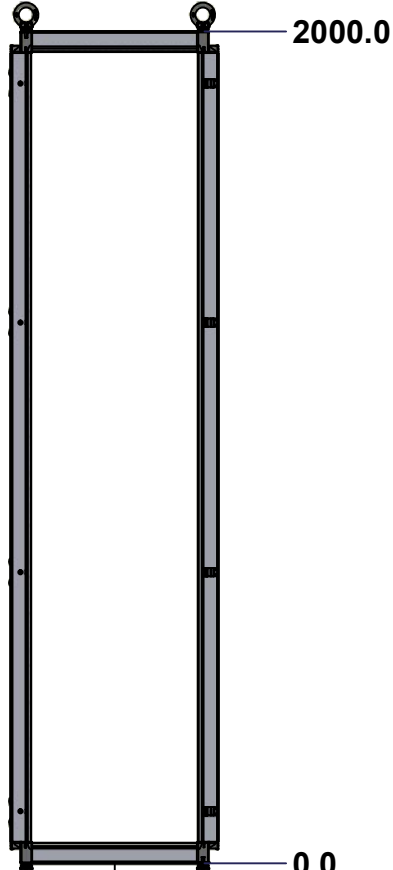
BOTTOM



LEFT

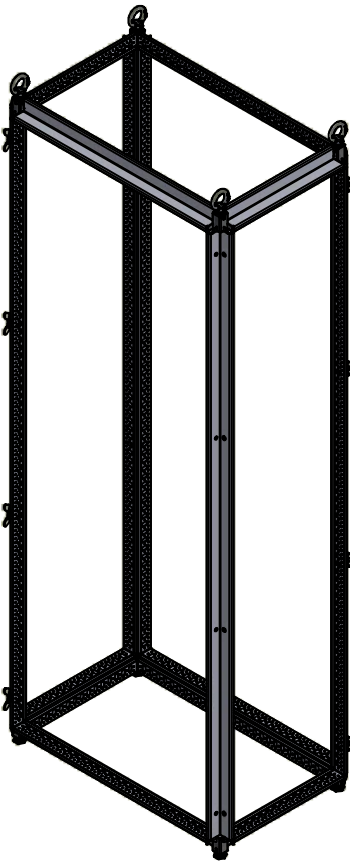


FRONT

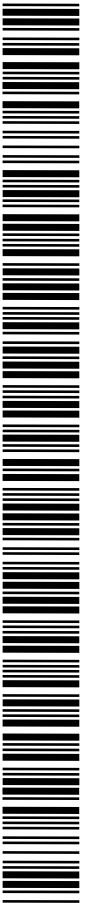


RIGHT

Grind excess weld off corner(s)


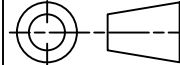


Isometric View



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No.	Revisions	Date	By/Par

 <div>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</div>		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 2022-08-22	
Material Matière		16 Ga Electro-Galvanized (1.4mm)	
Color Couleur	Iron Grey RAL7011	Finish Fin	Rough Textured
Description 6500 MX 2000mm x 800mm x 500mm Frame		Detail Rev.	
Part Number Numéro Pièce		Rev.	3
6500MXK200805FR		0	18

SEE BILL OF MATERIAL ON LAST PAGE

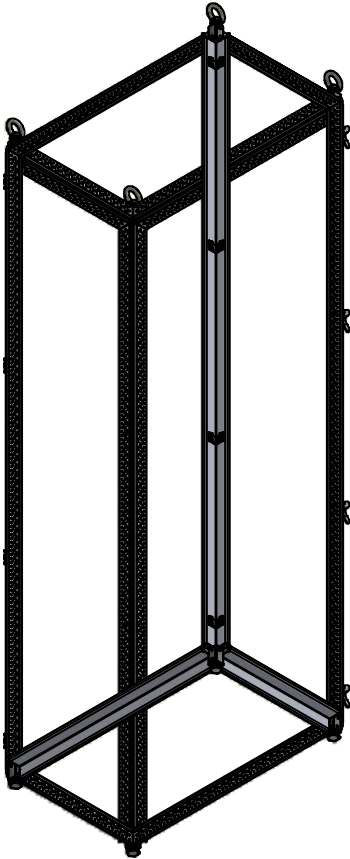
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Tolerance ±0.8mm unless otherwise specified

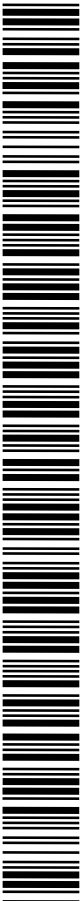
C:\Vault Workspace\Inventor Dwg\BoxCad\Result\6500MXK200805\6500MXK200805.idw

Tolérance ±0.8mm sauf spécification contraire

No.	Revisions	Date	By/Par


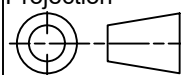


Isometric View



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1	STK-P-03810R	0	Powder Paint (Iron Grey / Rough Textured)
4	STK-Q-47250-08	6	6500 MX 800mm Horizontal Frame Post Part
4	STK-Q-47250-05	6	6500 MX 500mm Horizontal Frame Post Part
4	STK-A-70585	6	Fixed Bracket Assembly
16	STK-Q-77120	1	6500MX-Frame Rubber Plug
8	STK-A-70580	4	Mtrx Bracket
8	STK-Q-00610	3	M16 x 30.0mm Bolt
8	STK-A-49448	6	6500 MX - Frame Sheet Metal Corner Assembly
4	STK-Q-49500	3	M12 Eye Bolt (0.34T)
4	STK-Q-61110	0	M12 Feet Leveler
4	STK-Q-47251-20	6	6500 MX 2000mm Vertical Frame Post Part
Qty	Part Number	Rev	Description
Parts List			

 <div>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</div>		Flatness Aplatissement Max 3.0mm	
Customer Client		Projection 	
Date		Date 2022-08-22	
Drawn By Dessiné Par		BoxCad: BoxCad	
Material Matière		16 Ga Electro-Galvanized (1.4mm)	
Color Couleur		Iron Grey RAL7011	Finish Fini Rough Textured
Description 6500 MX 2000mm x 800mm x 500mm Frame			Detail Rev.
Part Number Numéro Pièce 6500MXK200805FR		Rev. 0	4 18

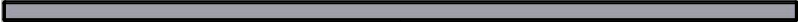
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Tolerance ±0.8mm unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\6500MXK200805\6500MXK200805.idw

Tolérance ±0.8mm sauf spécification contraire

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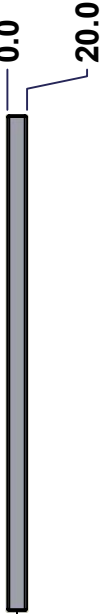
TOP



BACK



BOTTOM



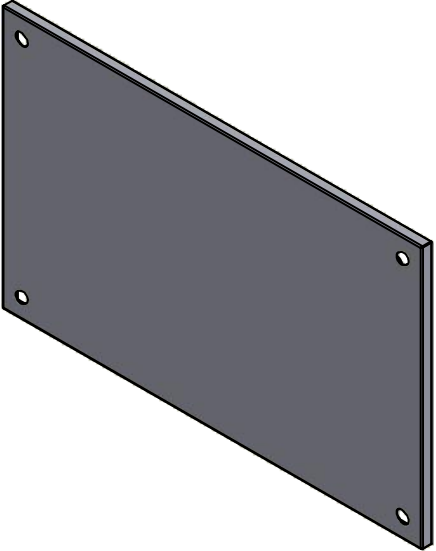
LEFT



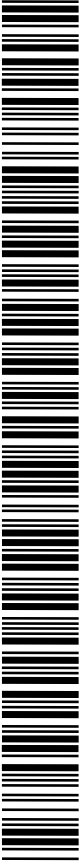
FRONT



RIGHT



Isometric View

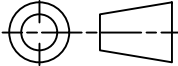


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 2022-08-22

Material
Matière

16 Ga Cold Rolled A1008 CS Type B

Color
Couleur

Iron Grey RAL7011

Finish
Fini

Rough
Textured

Description

6500 MXT 800mm x 500mm Top

Detail Rev.

Part Number
Numéro Pièce

6500MXK200805T

Rev.

5
18

Use gasket program path 6500 MX > 6500 MXT

SEE BILL OF MATERIAL ON LAST PAGE

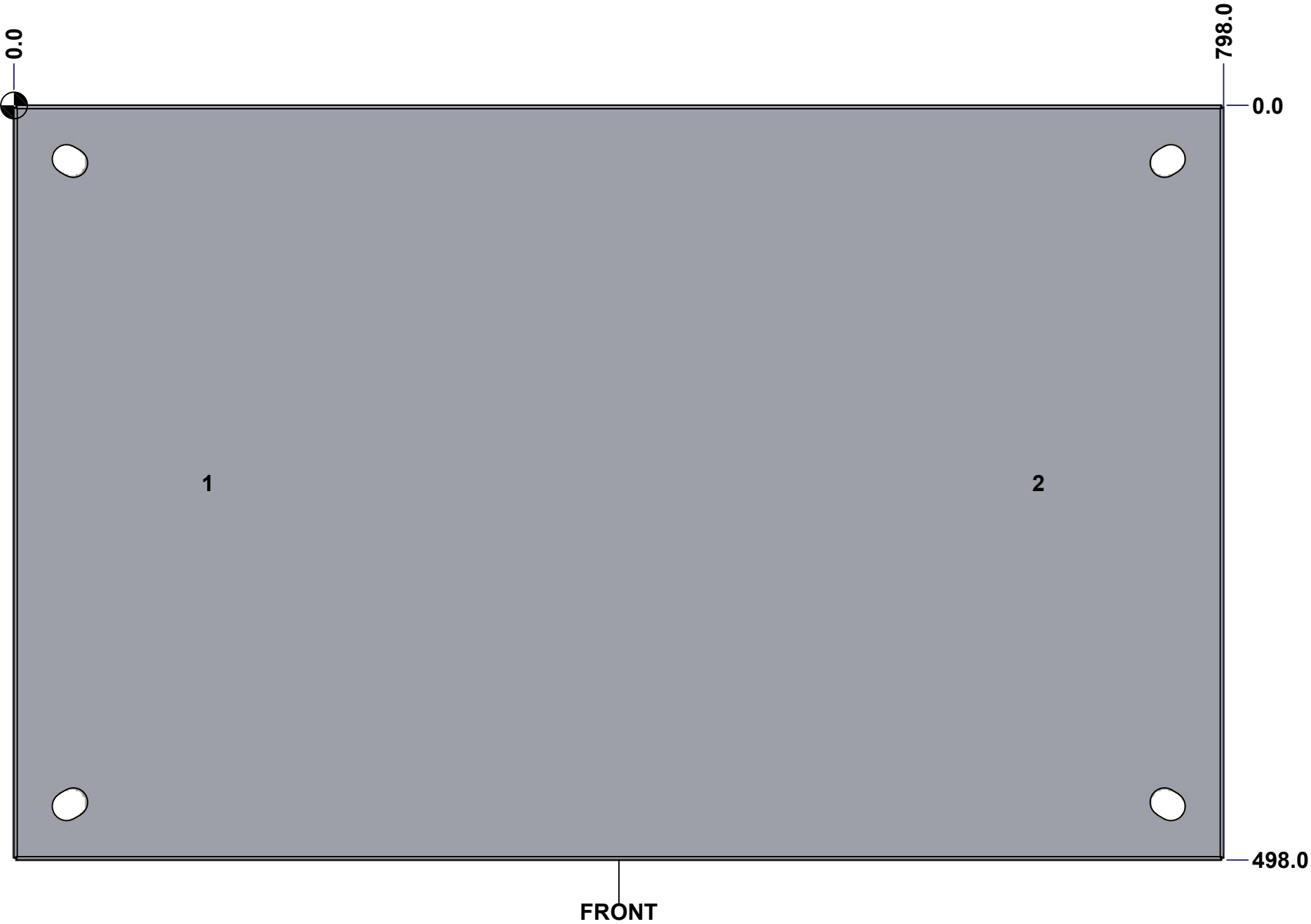
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Tolerance ±0.8mm unless otherwise specified


C:\Vault Workspace\Inventor Dwg\BoxCad\Result\6500MXK200805\6500MXK200805.idw

Tolérance ±0.8mm sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	125.0	249.0	GND STUD M6 x 18mm (Inside)
2	673.0	249.0	GND STUD M6 x 18mm (Inside)



Use bending program path 6500 MX > 6500 MXT

	Description		Status	
	6500 MXT 800mm x 500mm Top		(NULL)	
	Part Number Numéro Pièce		Rev.	6
	6500MXK200805T		0	18

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Tolerance ±0.8mm unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\6500MXK200805\6500MXK200805.idw

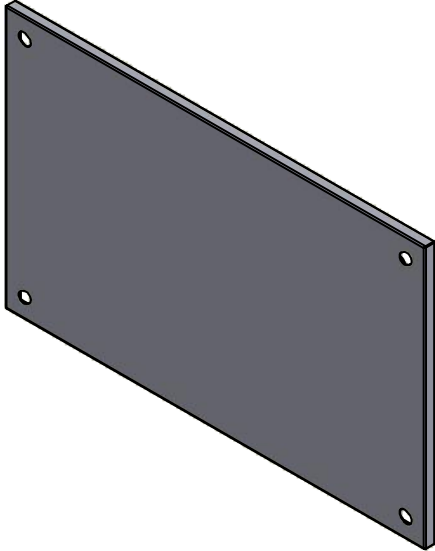
Tolérance ±0.8mm sauf spécification contraire

No.

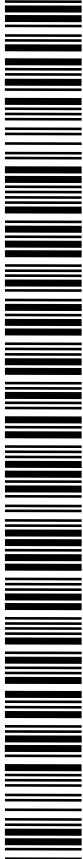
Revisions


Date

By/Par



Isometric View






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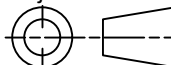
Flatness

Aplatissement



Max 3.0mm

Projection



Customer Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 2022-08-22

Material
Matière

16 Ga Cold Rolled A1008 CS Type B

Color
Couleur

Iron Grey RAL7011

Finish
Fin

Rough Textured

Description

6500 MXT 800mm x 500mm Top

Detail Rev.

Part Number
Numéro Pièce

6500MXK200805T

Rev.

7

18

1

STK-P-03810R

0

Powder Paint (Iron Grey / Rough Textured)

2

STK-Q-16080

0

Ground Stud M6 x 16mm

1

6500MXK200805TG

0

6500 MXT 800mm x 500mm Top Gasket

1

6500MXK200805T-P

0

6500 MXT 800mm x 500mm Top Part

Qty

Part Number

Rev

Description

Parts List

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Tolerance ±0.8mm unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\6500MXK200805\6500MXK200805.idw

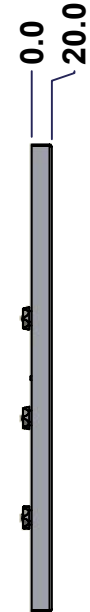
Tolérance ±0.8mm sauf spécification contraire



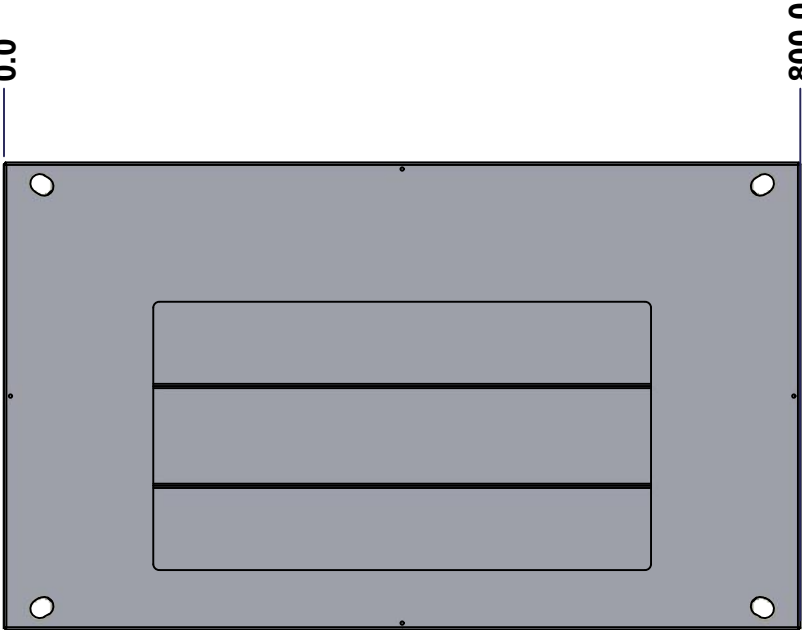
TOP



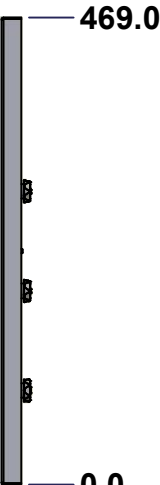
BACK



LEFT



FRONT

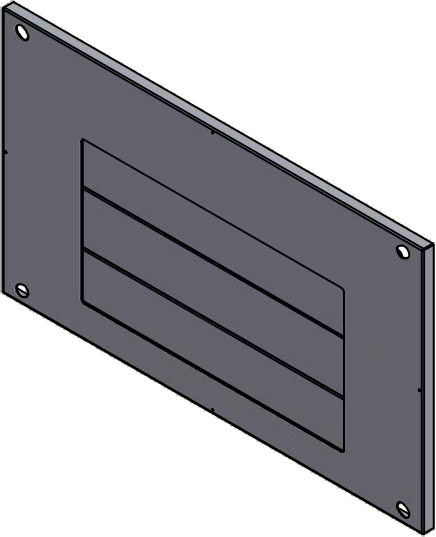


RIGHT

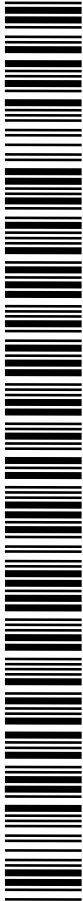



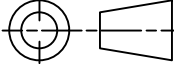
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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	Projection 	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	
Material Matière	16 Ga Cold Rolled A1008 CS Type B	
Color Couleur	Iron Grey RAL7011	
Finish Fin	Rough Textured	
Description 6500 MXB 800mm x 500mm Bottom	Detail Rev.	
Part Number Numéro Pièce	Rev.	8
6500MXK200805BT	0	18

Use gasket program path 6500 MX > 6500MXB

SEE BILL OF MATERIAL ON LAST PAGE

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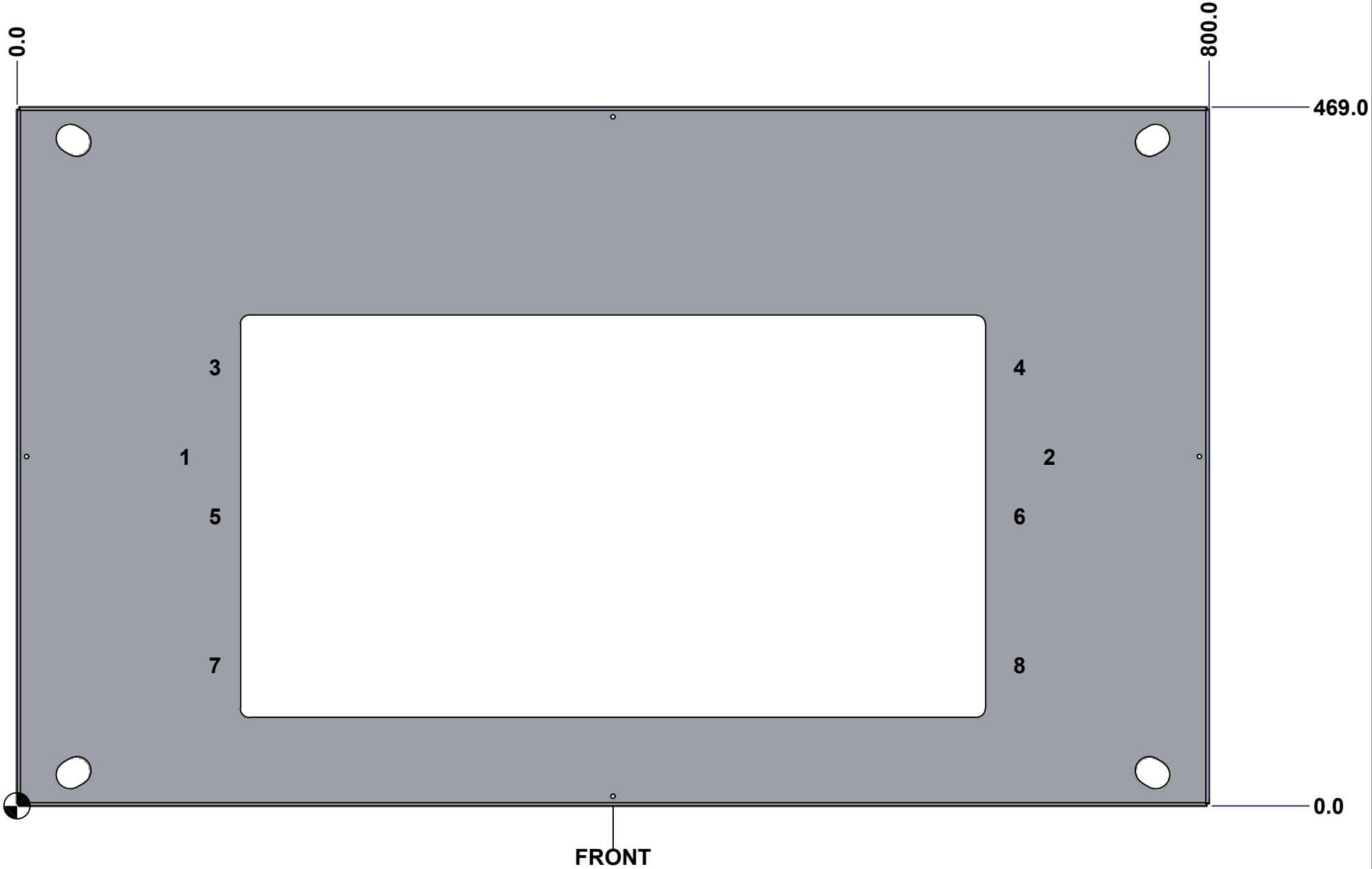
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Tolerance ±0.8mm unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\6500MXK200805\6500MXK200805.idw

Tolérance ±0.8mm sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	110.0	234.5	GND STUD M6 x 18mm (Inside)
2	690.0	234.5	GND STUD M6 x 18mm (Inside)
3	130.0	294.5	GP STUD M6 x 18mm (Inside)
4	670.0	294.5	GP STUD M6 x 18mm (Inside)
5	130.0	194.5	GP STUD M6 x 18mm (Inside)
6	670.0	194.5	GP STUD M6 x 18mm (Inside)
7	130.0	94.5	GP STUD M6 x 18mm (Inside)
8	670.0	94.5	GP STUD M6 x 18mm (Inside)



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Use bending program path 6500 MX > 6500MXB

	Description		Status	
	6500 MXB 800mm x 500mm Bottom		(NULL)	
	Part Number Numéro Pièce		Rev.	9
	6500MXK200805BT		0	18

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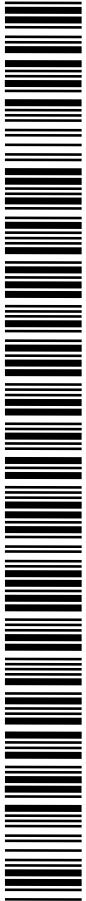
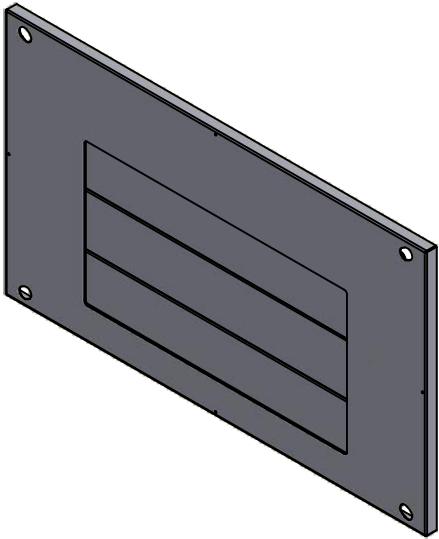
Tolerance ±0.8mm unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\6500MXK200805\6500MXK200805.idw

Tolérance ±0.8mm sauf spécification contraire

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No.	Revisions	Date	By/Par



Isometric View

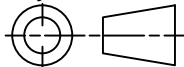


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 2022-08-22
Material Matière	16 Ga Cold Rolled A1008 CS Type B

Color Couleur	Iron Grey RAL7011	Finish Fini	Rough Textured
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Description	Detail Rev.
6500 MXB 800mm x 500mm Bottom	

Part Number Numéro Pièce	Rev.	10
6500MXK200805BT	0	18

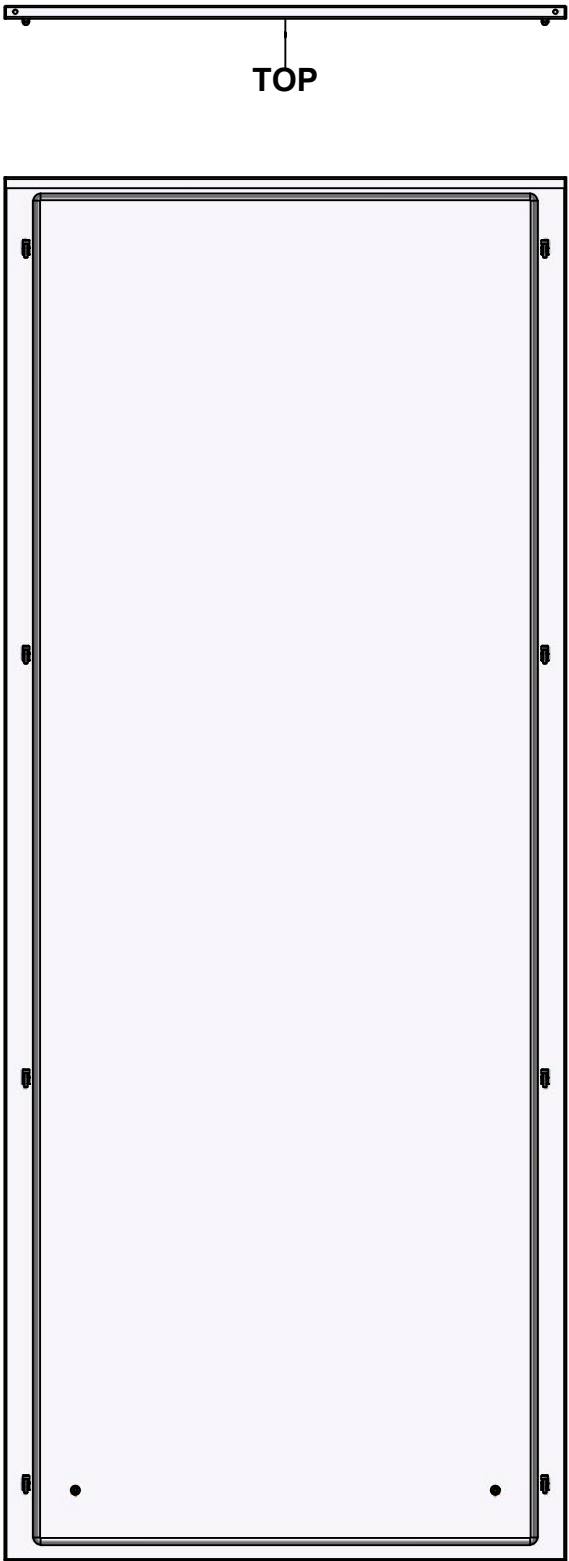
1	STK-P-03810R	0	Powder Paint (Iron Grey / Rough Textured)
6	STK-Q-06001	0	Mtrx - Gland Plate M6 Plastic Thumb Nut
8	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
3	6500MXK200805GP100-P	0	6500 MXB 800mm Gland Plate Part (100mm)
1	6500MXK200805BTGPG	0	6500 MXB 800mm x 500mm Bottom Gland Plate Gasket
1	6500MXK200805BTG	0	6500 MXB 800mm x 500mm Bottom Gasket
1	6500MXK200805BT-P	0	6500 MXB 800mm x 500mm Bottom Part
Qty	Part Number	Rev	Description
Parts List			

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Tolerance ±0.8mm unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\6500MXK200805\6500MXK200805.idw

Tolérance ±0.8mm sauf spécification contraire



TOP

LEFT

FRONT

RIGHT

BACK

BOTTOM

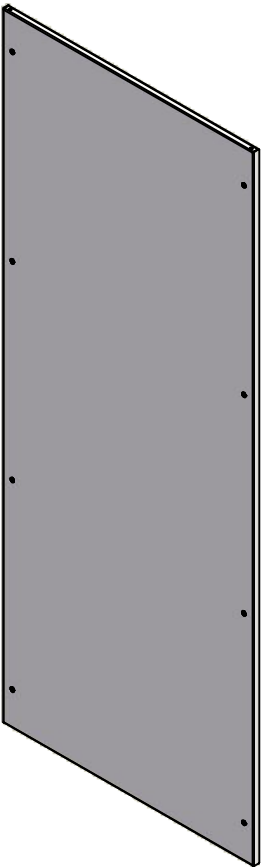
0.0
18.5

0.0

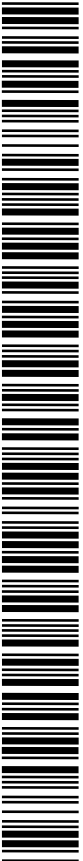
795.0

1960.0

0.0



Isometric View



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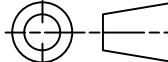


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 2022-08-22

Material
Matière

14 Ga Cold Rolled A1008 CS Type B

Color
Couleur

Light Grey RAL7035

Finish
Fin

Rough
Textured

Description

6500 MXR 2000mm x 800mm Back

Detail Rev.

Part Number
Numéro Pièce

6500MXK200805B

Rev.

11
0

18

Use gasket program path 6500 MX > 6500 MXR

SEE BILL OF MATERIAL ON LAST PAGE

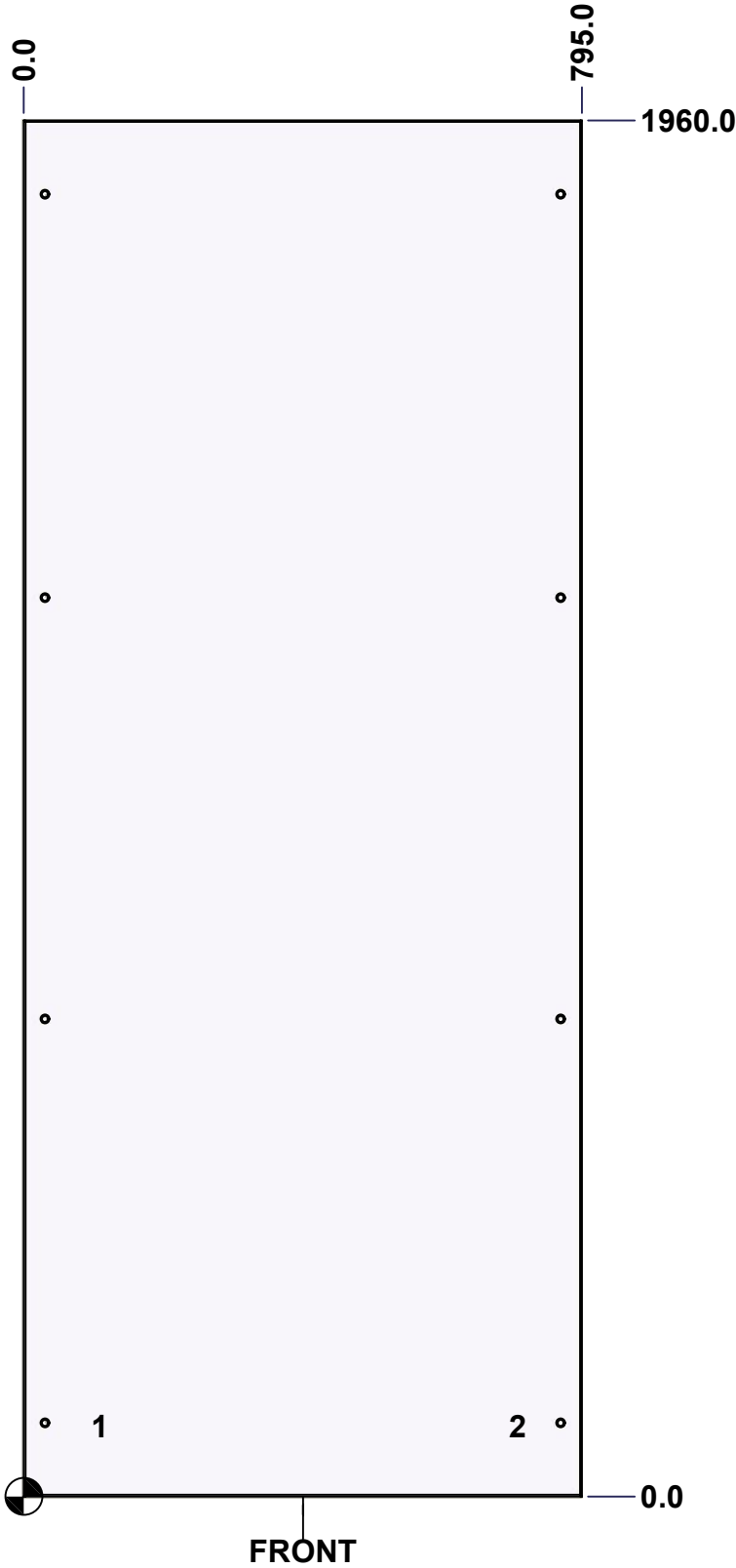
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Tolerance ±0.8mm unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\6500MXK200805\6500MXK200805.idw

Tolérance ±0.8mm sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	100.0	100.0	GND STUD M6 x 16mm (Inside)
2	695.0	100.0	GND STUD M6 x 16mm (Inside)



Use bending program path 6500 MX > 6500 MXR

	Description	Status	
	6500 MXR 2000mm x 800mm Back	(NULL)	
	Part Number	Rev.	12
	Numéro Pièce	0	18
6500MXK200805B			

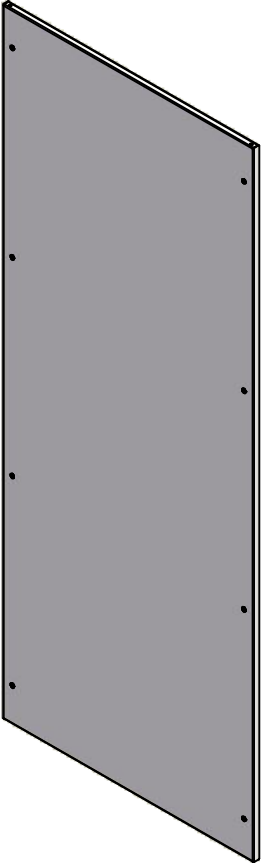



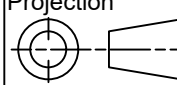
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Tolerance ±0.8mm unless otherwise specified

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Tolérance ±0.8mm sauf spécification contraire

No.	Revisions	Date	By/Par
 Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
Customer Client		Projection 	
Date		Date	
Drawn By Dessiné Par		BoxCad: BoxCad	
Date		2022-08-22	
Material Matière		14 Ga Cold Rolled A1008 CS Type B	
Color Couleur		Light Grey RAL7035	
Finish Fin		Rough Textured	
Description 6500 MXR 2000mm x 800mm Back			Detail Rev.
Part Number Numéro Pièce 6500MXK200805B			Rev. 0
			13 18

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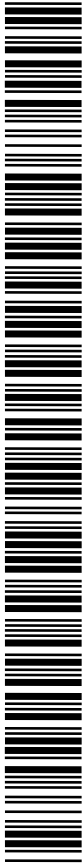
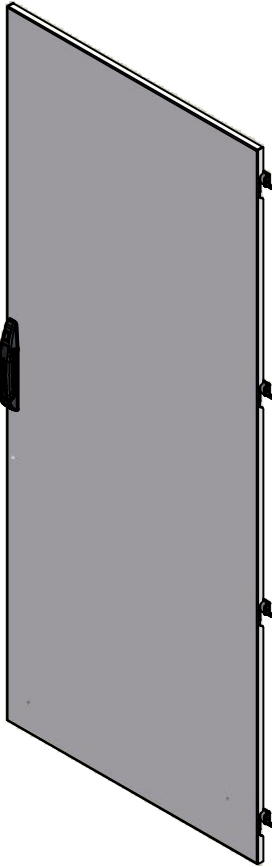
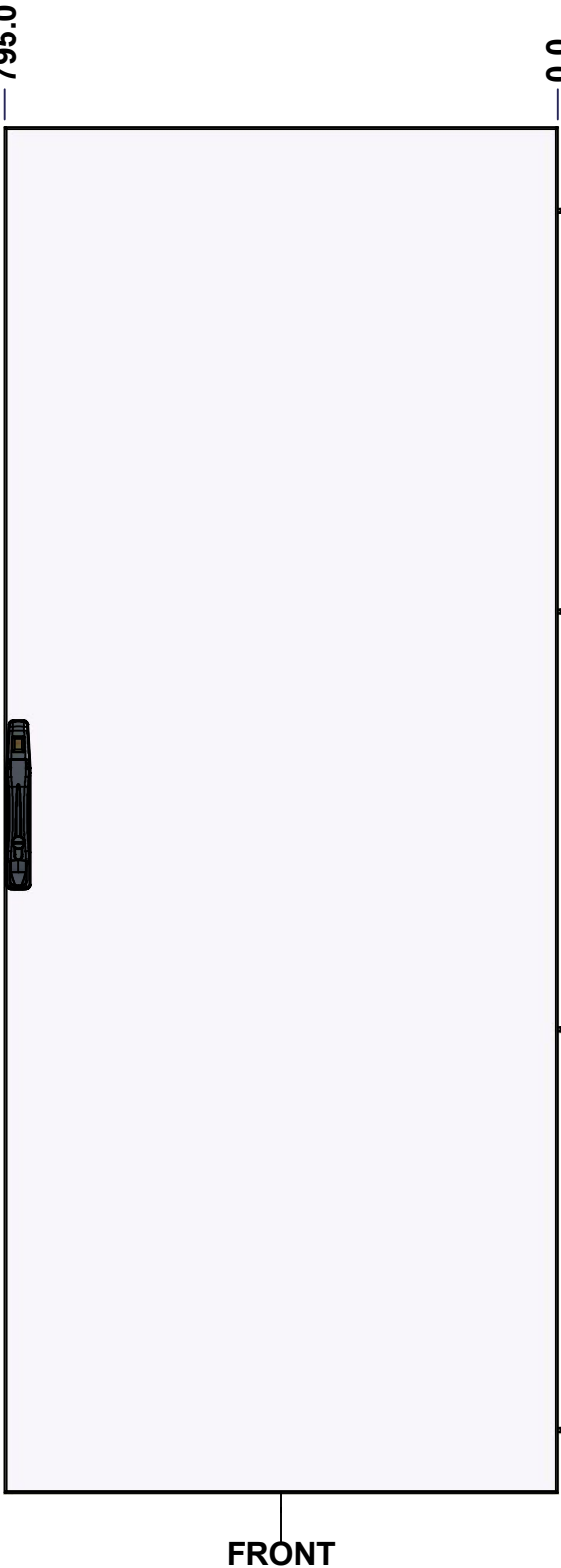
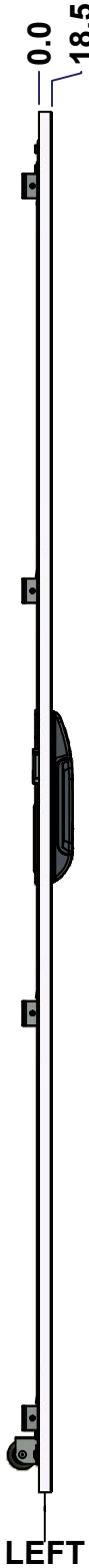
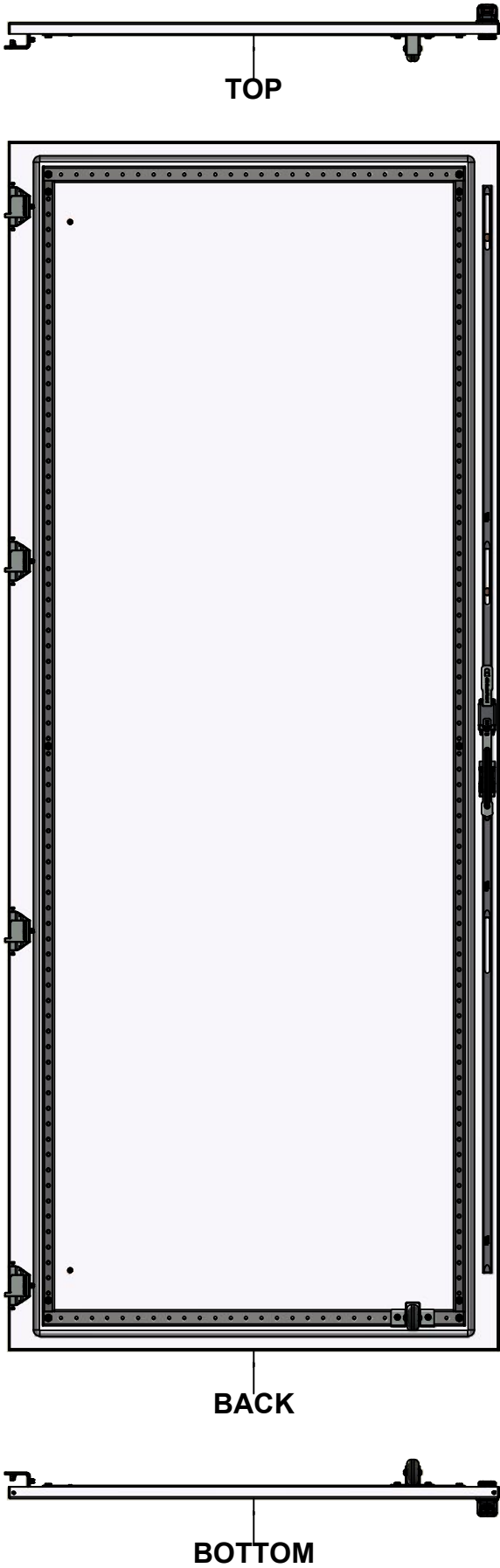
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
1	6500MXK200805BG	0	6500 MXR 2000mm x 800mm Back Gasket
8	STK-A-70579	3	6500 MX Side Panel Insert Assembly
8	STK-Q-03071	0	M6 x 16mm Machine Screw
2	STK-Q-16080	0	Ground Stud M6 x 16mm
1	6500MXK200805B-P	0	6500 MXR 2000mm x 800mm Back Part
Qty	Part Number	Rev	Description
Parts List			

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Tolerance ±0.8mm unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\6500MXK200805\6500MXK200805.idw

Tolérance ±0.8mm sauf spécification contraire

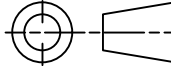


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 2022-08-22

Material
Matière

14 Ga Cold Rolled A1008 CS Type B

Color
Couleur

Light Grey RAL7035

Finish
Fin

Rough
Textured

Description

6500 MXD 2000mm x 800mm Front

Detail Rev.

Part Number
Numéro Pièce

6500MXK200805F

Rev.

14

0

18

Use gasket program path 6500 MX > 6500 MXD

SEE BILL OF MATERIAL ON LAST PAGE

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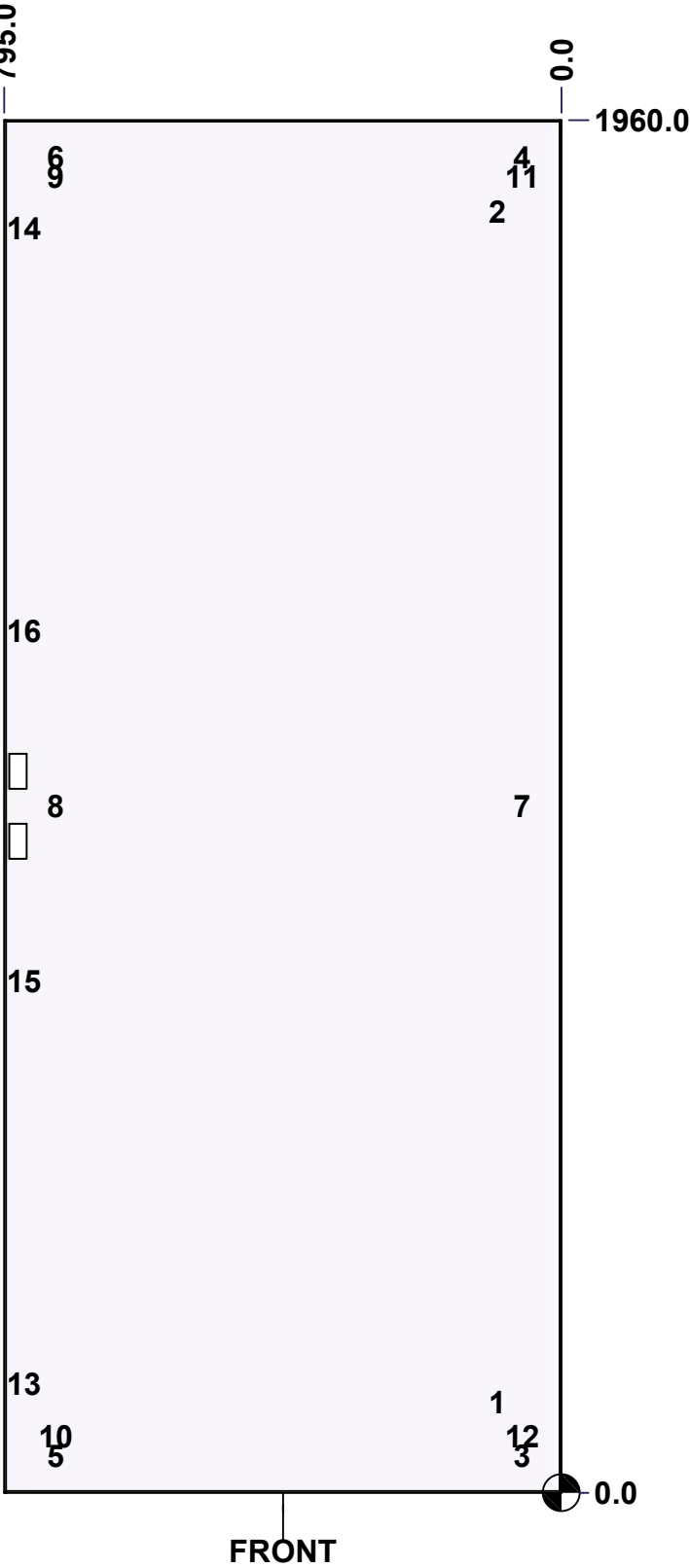
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Tolerance ±0.8mm unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\6500MXK200805\6500MXK200805.idw

Tolérance ±0.8mm sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	100.0	130.0	GND STUD M6 x 16mm (Inside)
2	100.0	1830.0	GND STUD M6 x 16mm (Inside)
3	64.5	52.8	STIFF. STUD M6 x 18mm (Inside)
4	64.5	1907.2	STIFF. STUD M6 x 18mm (Inside)
5	730.5	52.8	STIFF. STUD M6 x 18mm (Inside)
6	730.5	1907.2	STIFF. STUD M6 x 18mm (Inside)
7	64.5	980.0	STIFF. STUD M6 x 18mm (Inside)
8	730.5	980.0	STIFF. STUD M6 x 18mm (Inside)
9	730.5	1879.0	STIFF. STUD M6 x 18mm (Inside)
10	730.5	81.0	STIFF. STUD M6 x 18mm (Inside)
11	64.5	1879.0	STIFF. STUD M6 x 18mm (Inside)
12	64.5	81.0	STIFF. STUD M6 x 18mm (Inside)
13	775.5	155.0	CLOSING BAR GUIDE (Inside)
14	775.5	1805.0	CLOSING BAR GUIDE (Inside)
15	775.5	730.0	CLOSING BAR GUIDE (Inside)
16	775.5	1230.0	CLOSING BAR GUIDE (Inside)



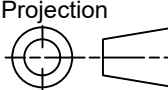


Use bending program path 6500 MX > 6500 MXD

	Description	Status	
	6500 MXD 2000mm x 800mm Front	(NULL)	
	Part Number Numéro Pièce	Rev.	15
	6500MXK200805F	0	18

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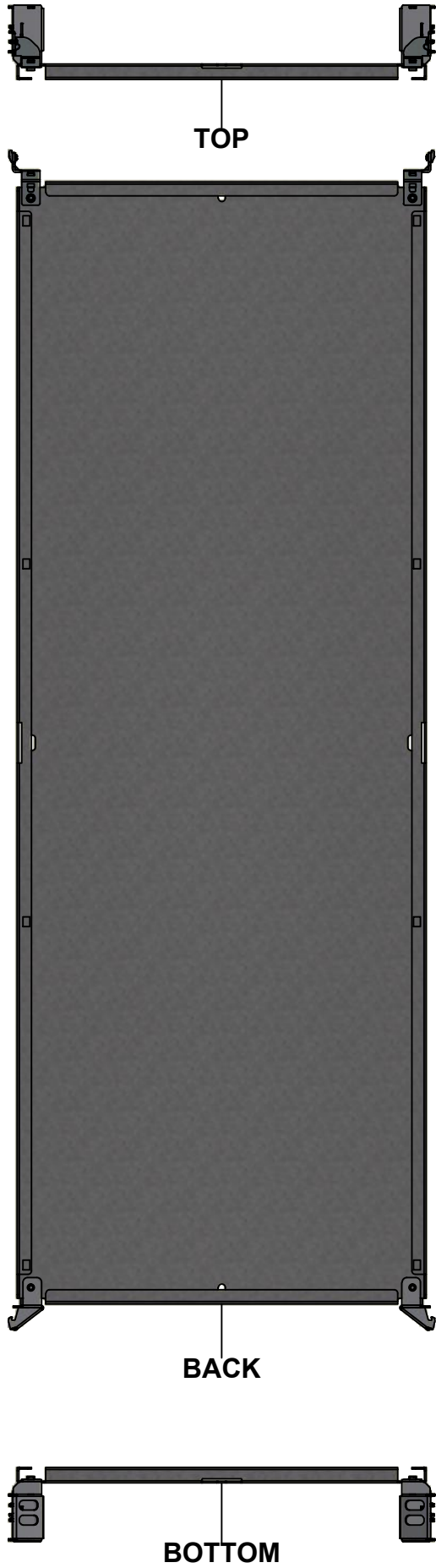
		Flatness Aplatissement  Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 2022-08-22	
Material Matière		14 Ga Cold Rolled A1008 CS Type B	
Color Couleur		Light Grey RAL7035 Finish Finis Rough Textured	
Description 6500 MXD 2000mm x 800mm Front		Detail Rev.	
Part Number Numéro Pièce 6500MXK200805F		Rev. 0	16 18

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Tolerance ±0.8mm unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\6500MXK200805\6500MXK200805.idw

Tolérance ±0.8mm sauf spécification contraire



0.0
26.0
LEFT

0.0
685.0
FRONT

1880.0
0.0
RIGHT



Isometric View



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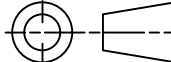


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 2022-08-22

Material
Matière

12 Ga Galvanized (2.5mm)

Color
Couleur

Unpainted

Finish
Fin

Unpainted

Description

6500 MXM 2000mm x 800mm Back Inner
Panel

Detail Rev.

Part Number
Numéro Pièce

6500MXK200805BIP

Rev.

17

0

18

SEE BILL OF MATERIAL ON LAST PAGE

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Tolerance ±0.8mm unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\6500MXK200805\6500MXK200805.idw

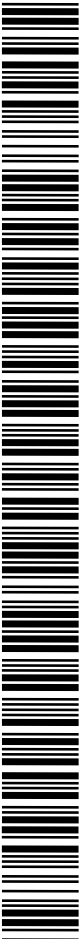
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No.	Revisions	Date	By/Par



Isometric View

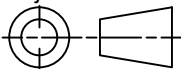


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 2022-08-22
Material Matière	12 Ga Galvanized (2.5mm)

Color Couleur Unpainted	Finish Fini Unpainted
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Description 6500 MXM 2000mm x 800mm Back Inner Panel	Detail Rev.
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Part Number Numéro Pièce 6500MXK200805BIP	Rev. 0	18 18
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1	STK-A-49005	5	6500 MXM - Bottom Inner Panel Support Assembly (Right)
1	STK-A-49000	5	6500 MXM - Bottom Inner Panel Support Assembly (Left)
1	STK-A-49015	0	6500MXM - Top Inner Panel Support Kit (Right)
1	STK-A-49010	0	6500MXM - Top Inner Panel Support Kit (Left)
1	6500MXK200805BIP-P	0	6500 MXM 2000mm x 800mm Back Inner Panel Part
Qty	Part Number	Rev	Description
Parts List			