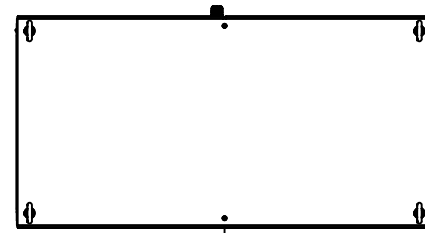
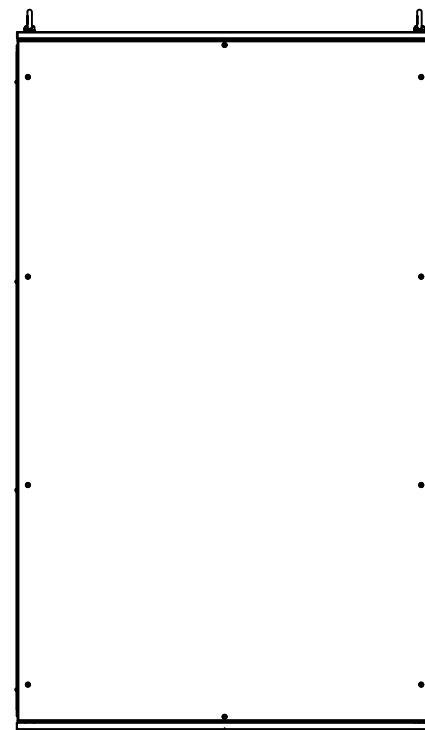


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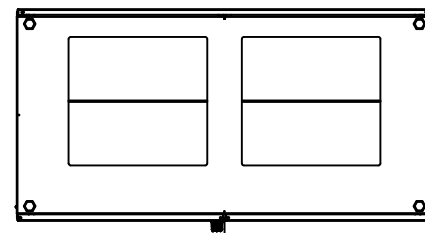
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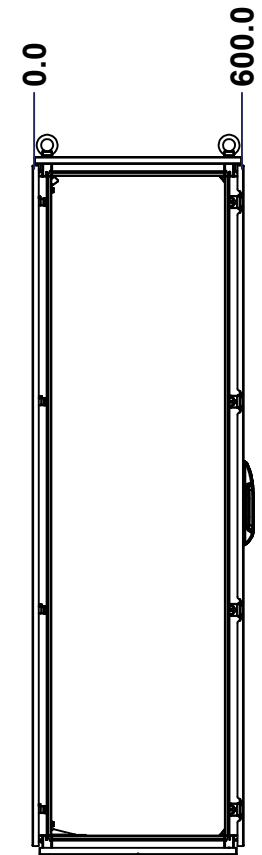
TOP



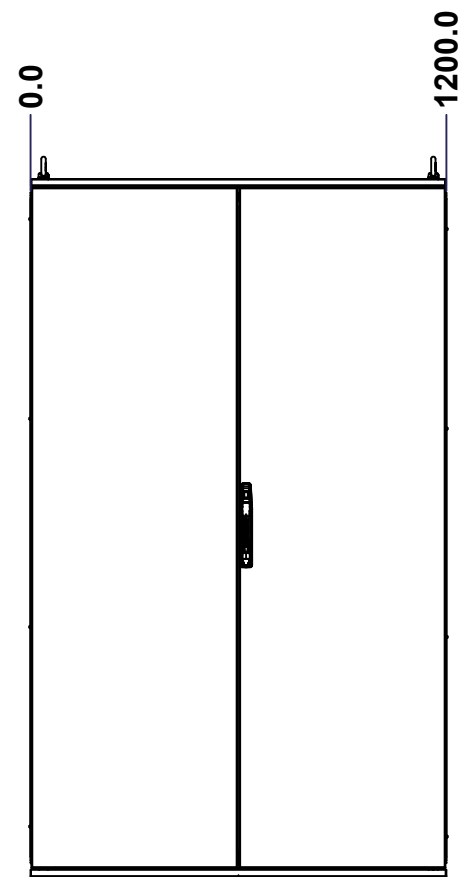
BACK



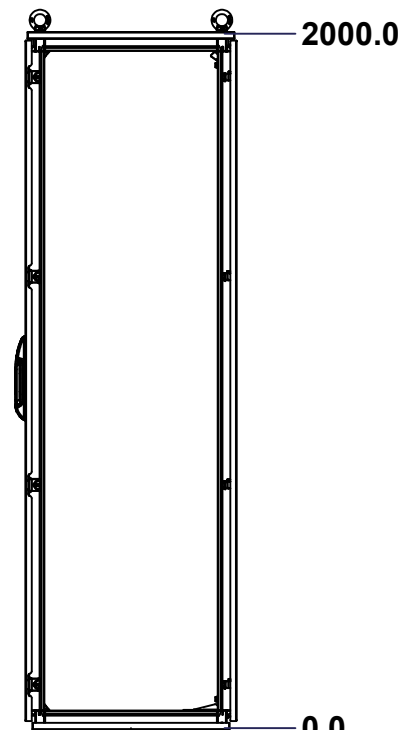
BOTTOM



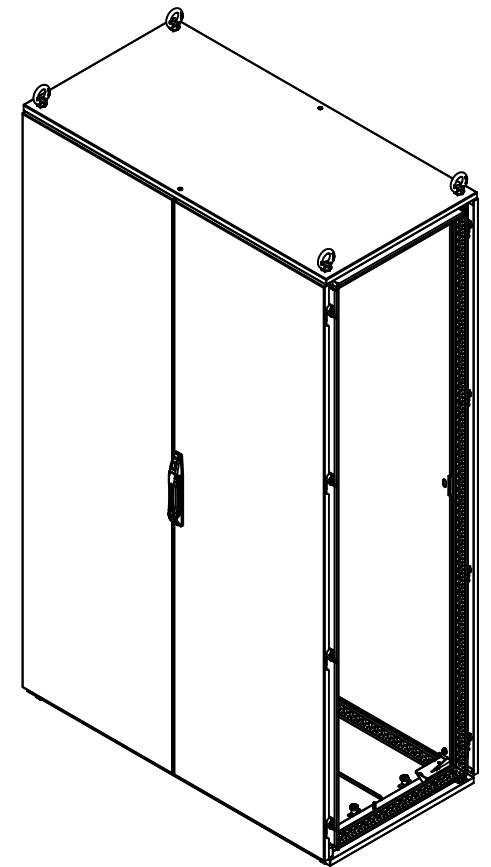
LEFT



FRONT




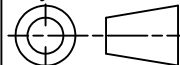
RIGHT



Isometric View



No.	Revisions	Date	By/Par

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Customer Client	Date	Date
Drawn By Dessiné Par	BoxCad: Zin	Date 3/28/2022
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description 6500MX 2000mm x 1200mm x 600mm Assembly	Detail Rev.	
Part Number Numéro Pièce	Rev. 0	1 2

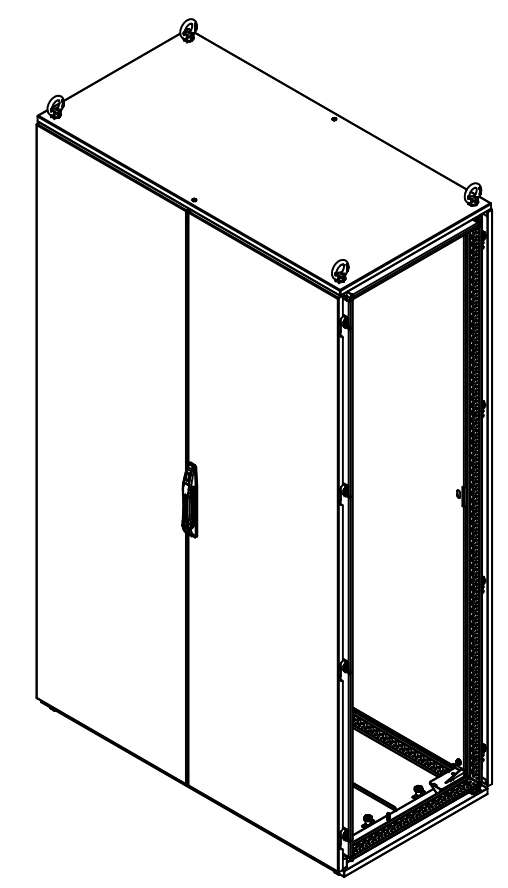
SEE BILL OF MATERIAL ON LAST PAGE

6500MXK201206

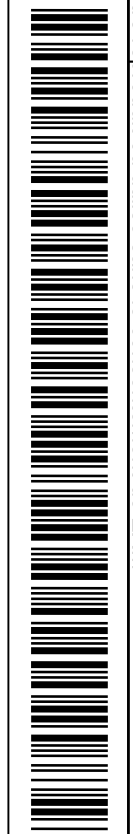
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No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: Zin	Date: 3/28/2022
Material / Matière	See Part List

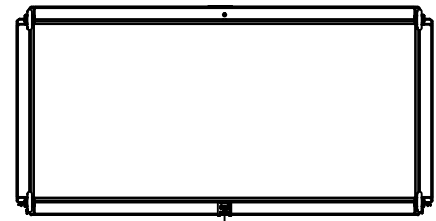
Color / Couleur	See Part List	Finish / Fini	See Part List
Description		Detail Rev.	
6500MX 2000mm x 1200mm x 600mm Assembly			

Part Number / Numéro Pièce	Rev.	2
6500MXK201206	0	2

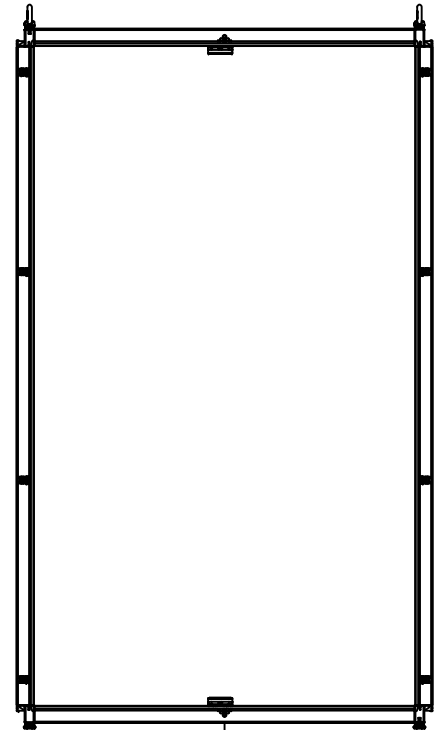
Qty	Part Number	Rev	Description
1	6500MXK201206BIP	0	6500 MXM 2000mm x 1200mm Back Inner Panel
1	6500MXK201206F	0	6500 MXDD 2000mm x 1200mm Front
1	6500MXK201206B	0	6500 MXR 2000mm x 1200mm Back
1	6500MXK201206BT	0	6500 MXB 1200mm x 600mm Bottom
1	6500MXK201206T	0	6500 MXT 1200mm x 600mm Top
1	6500MXK201206FR	0	6500 MX 2000mm x 1200mm x 600mm Frame
Parts List			

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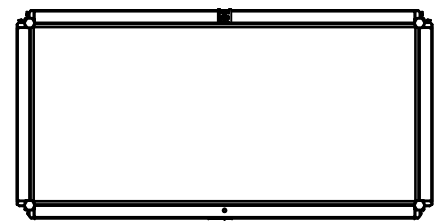
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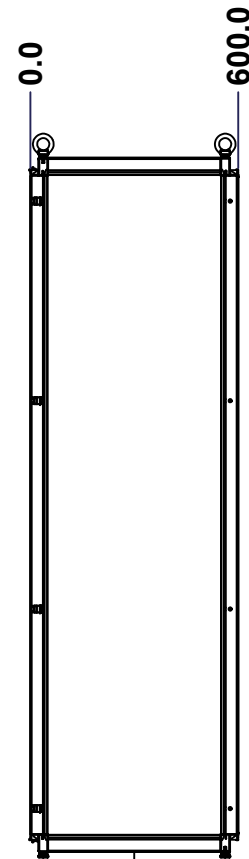
TOP



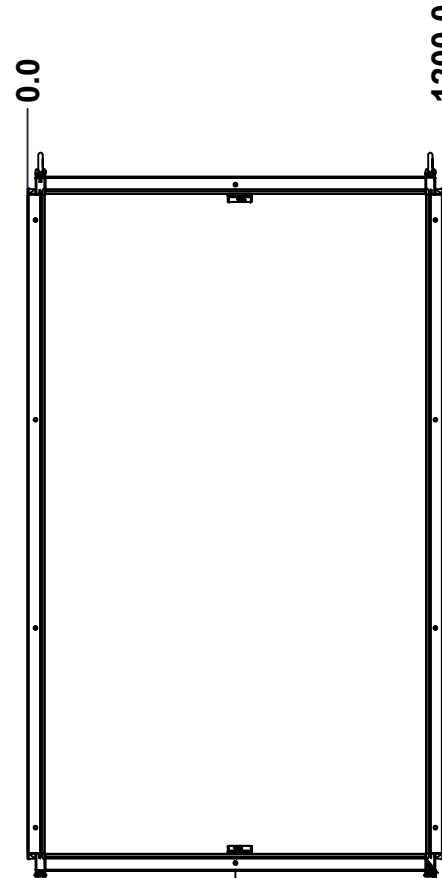
BACK



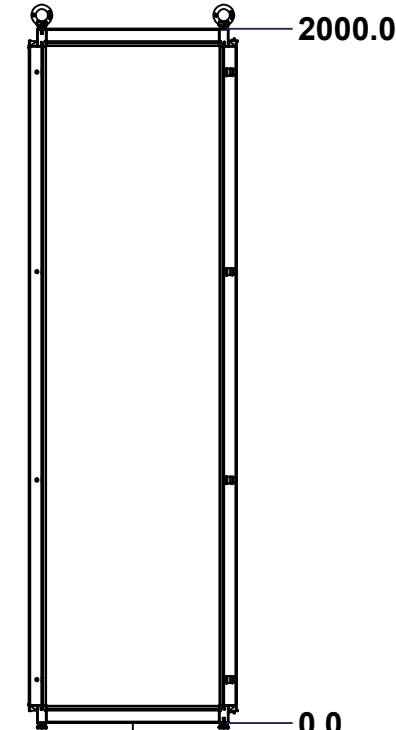
BOTTOM



LEFT



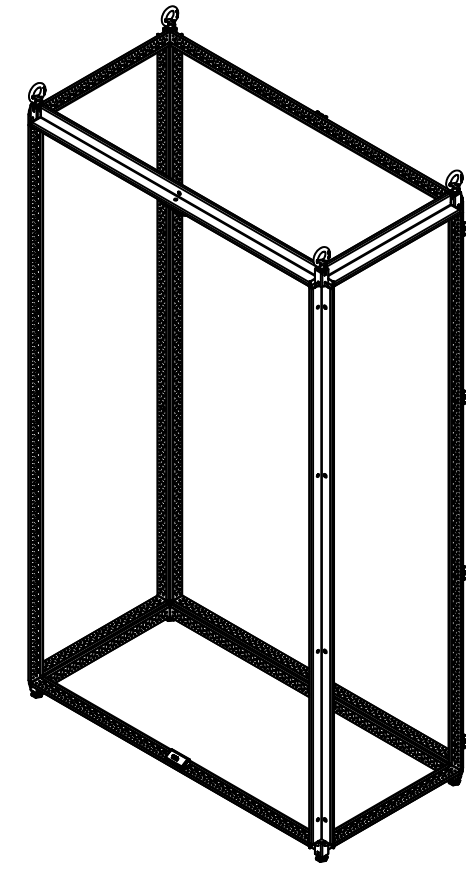
FRONT



RIGHT

Grind excess weld off corner(s)

No.	Revisions	Date	By/Par



Isometric View

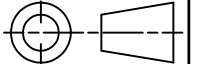


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: Zin	Date: 3/28/2022

Material / Matière: 16 Ga Electro-Galvanized (1.4mm)

Color / Couleur: Iron Grey RAL7011
 Finish / Fini: Rough Textured

Description: 6500 MX 2000mm x 1200mm x 600mm Frame
 Detail Rev.

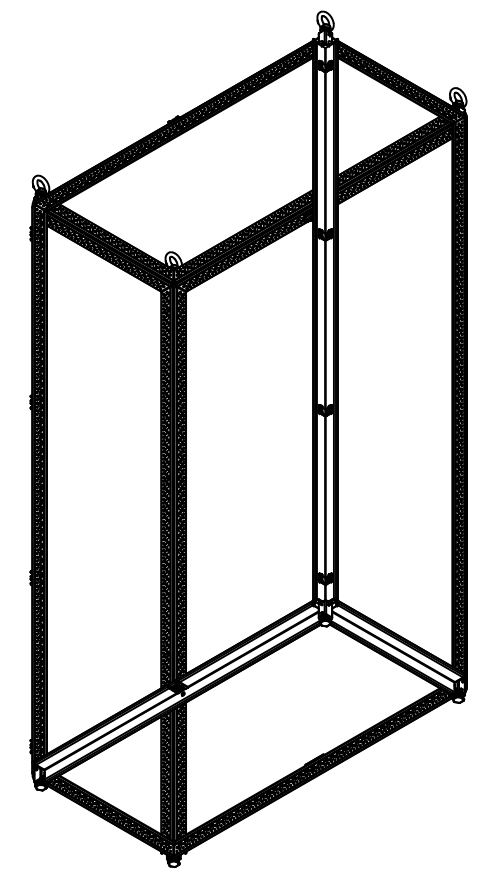
Part Number / Numéro Pièce: 6500MXK201206FR	Rev. 0	1 / 2
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No.	Revisions	Date	By/Par



Isometric View

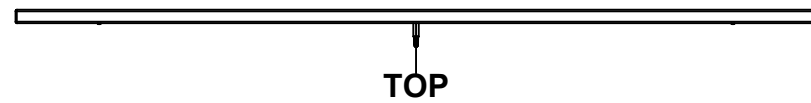


1	STK-P-03810R	0	Powder Paint (Iron Grey / Rough Textured)
1	STK-Q-04000	4	M6.0 x 9.5mm Truss Head Tapping Screw
2	STK-Q-70484	0	Partial Fixed Double Bracket
4	STK-Q-47250-12	6	6500 MX 1200mm Horizontal Frame Post Part
4	STK-Q-47250-06	6	6500 MX 600mm Horizontal Frame Post Part
2	STK-Q-05020	5	M5 x 8mm Thread Rolling Screw
2	STK-A-74730	0	6500 MX - Flange Door Sealing Block
21	STK-Q-77120	1	6500MX-Frame Rubber Plug
8	STK-A-70580	4	Mtrx Bracket
8	STK-Q-00610	3	M16 x 30.0mm Bolt
8	STK-A-49448	6	6500 MX - Frame Sheet Metal Corner Assembly
4	STK-Q-49500	3	M12 Eye Bolt (0.34T)
4	STK-Q-61110	0	M12 Feet Leveler
4	STK-Q-47251-20	6	6500 MX 2000mm Vertical Frame Post Part
Qty	Part Number	Rev	Description
Parts List			

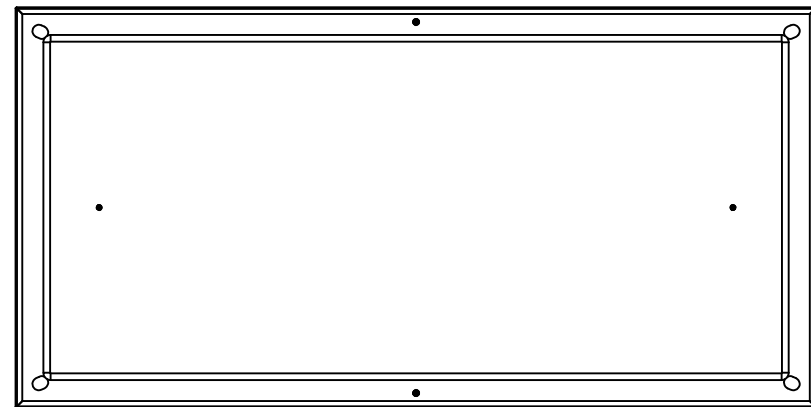
		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Customer Client		Date		Projection
Drawn By Dessiné Par BoxCad: Zin		Date 3/28/2022		
Material Matière		16 Ga Electro-Galvanized (1.4mm)		
Color Couleur Iron Grey RAL7011		Finish Fini Rough Textured		Detail Rev.
Description 6500 MX 2000mm x 1200mm x 600mm Frame				
Part Number Numéro Pièce 6500MXK201206FR		Rev. 0	2	2

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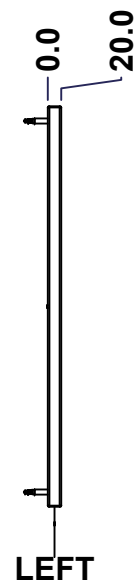
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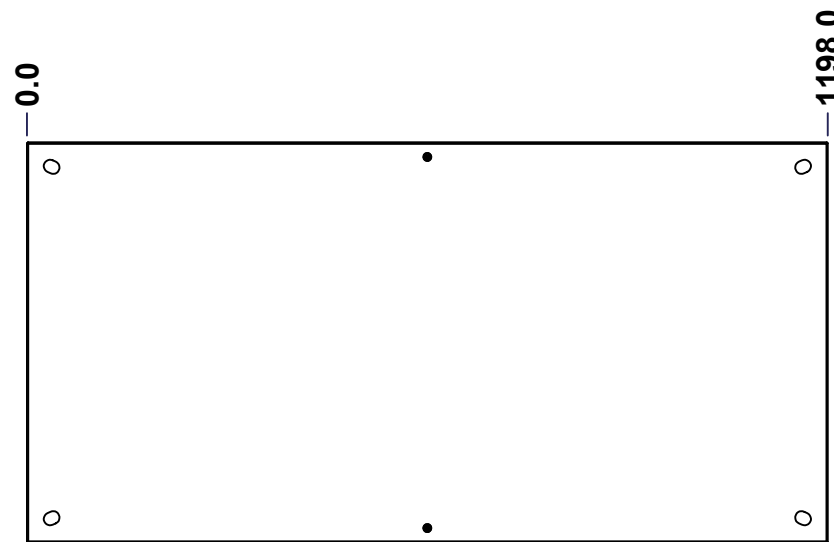
TOP



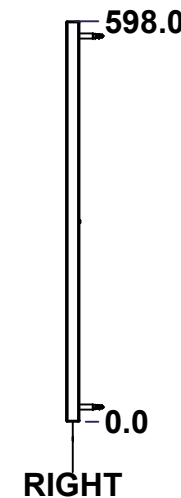
BACK



LEFT



FRONT



RIGHT



BOTTOM

No.	Revisions	Date	By/Par

Isometric View

Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement
		Max 3.0mm
Customer Client		Projection
Drawn By / Dessiné Par: BoxCad: Zin		Date: 3/28/2022
Material / Matière: 16 Ga Cold Rolled A1008 CS Type B		
Color / Couleur: Iron Grey RAL7011	Finish / Fini: Rough Textured	
Description: 6500 MXT 1200mm x 600mm Top		Detail Rev.
Part Number / Numéro Pièce: 6500MXK201206T		Rev. 0 / 1 / 3

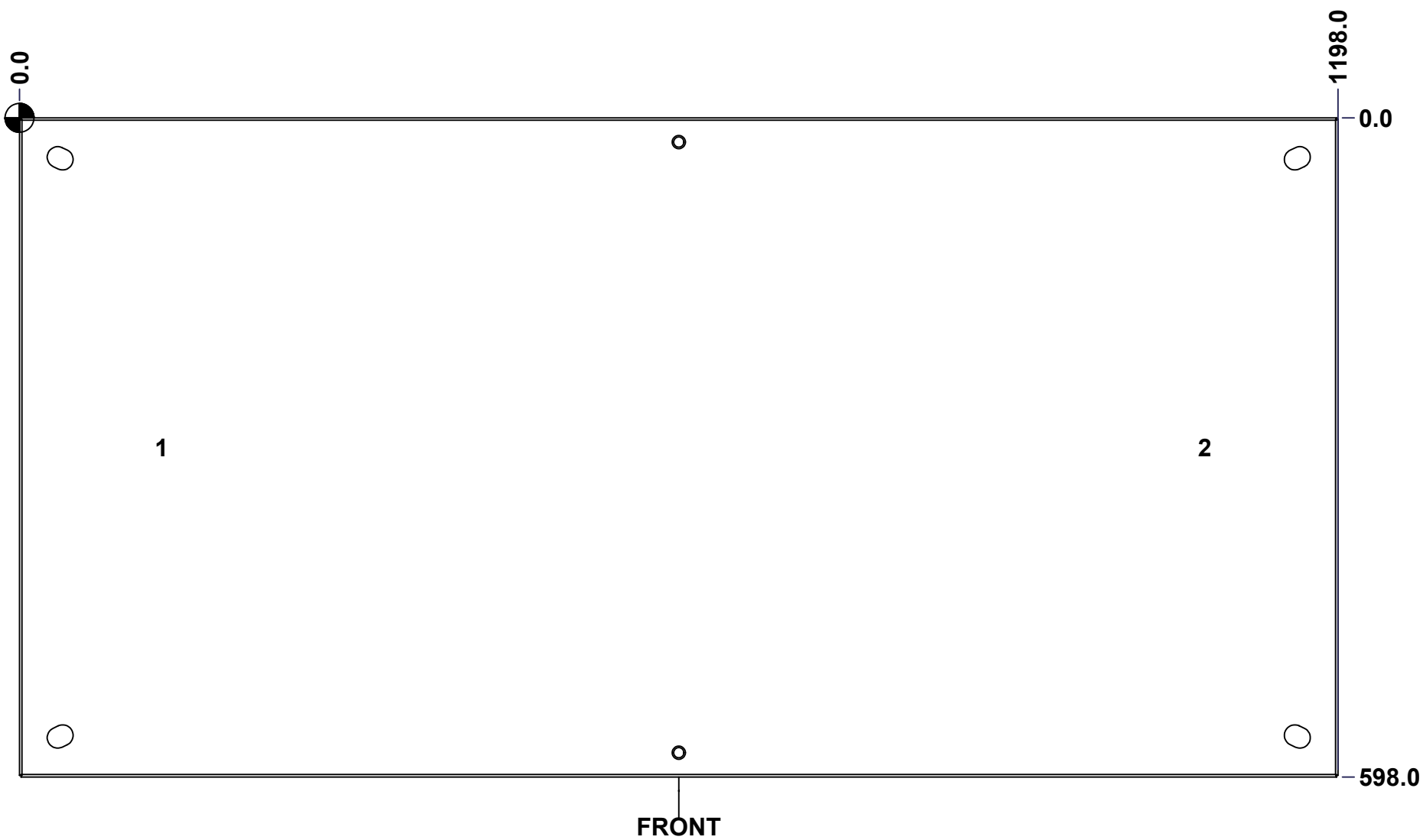
Use gasket program path 6500 MX > 6500 MXT

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	125.0	299.0	GND STUD M6 x 16mm (Inside)
2	1073.0	299.0	GND STUD M6 x 16mm (Inside)



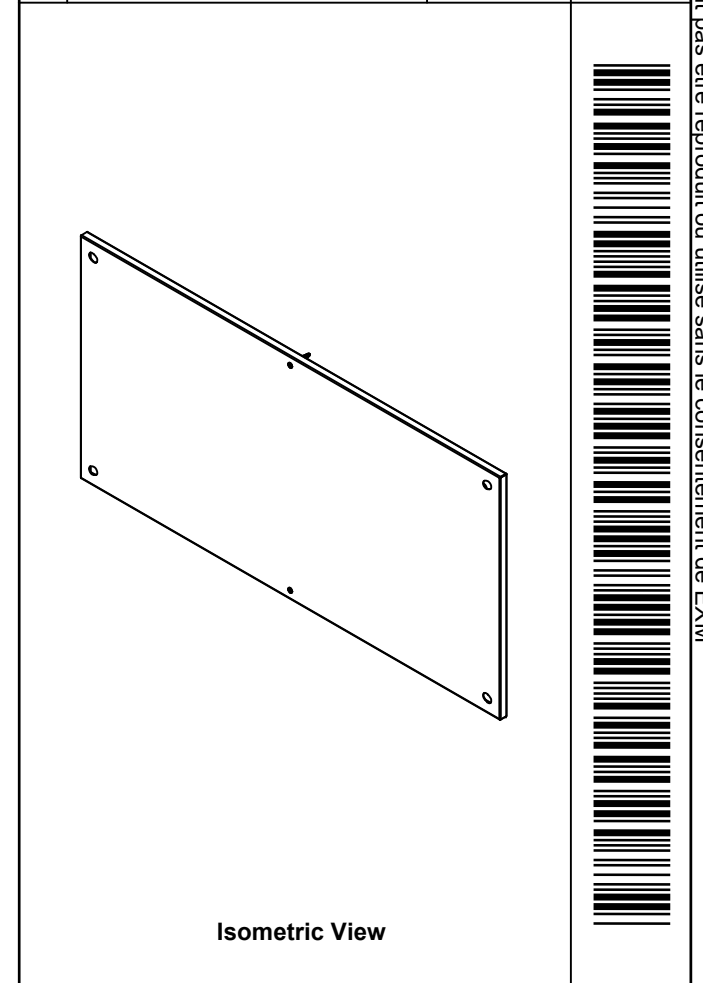
Use bending program path 6500 MX > 6500 MXT

	Description		Status
	6500 MXT 1200mm x 600mm Top		(NULL)
Part Number Numéro Pièce		Rev.	
6500MXK201206T		0	2 3

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No.	Revisions	Date	By/Par

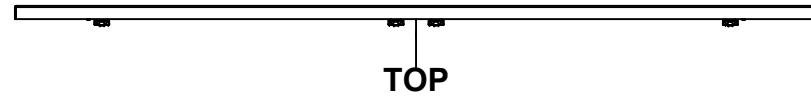


Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement	
		Max 3.0mm Projection	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: Zin		Date 3/28/2022	
Material Matière 16 Ga Cold Rolled A1008 CS Type B			
Color Couleur Iron Grey RAL7011		Finish Fini Rough Textured	
Description 6500 MXT 1200mm x 600mm Top			Detail Rev.
Part Number Numéro Pièce 6500MXK201206T		Rev. 0	3 3

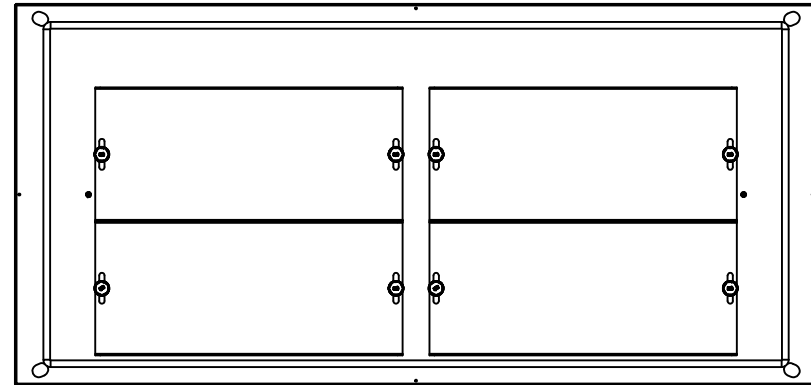
Qty	Part Number	Rev	Description
1	STK-P-03810R	0	Powder Paint (Iron Grey / Rough Textured)
2	STK-Q-90227	1	Flat Head Drilling Screw M6.3 x 56.0mm Long
2	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	6500MXK201206TG	0	6500 MXT 1200mm x 600mm Top Gasket
1	6500MXK201206T-P	0	6500 MXT 1200mm x 600mm Top Part
Parts List			

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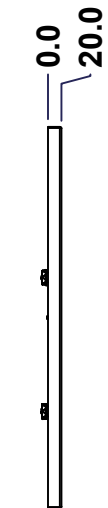
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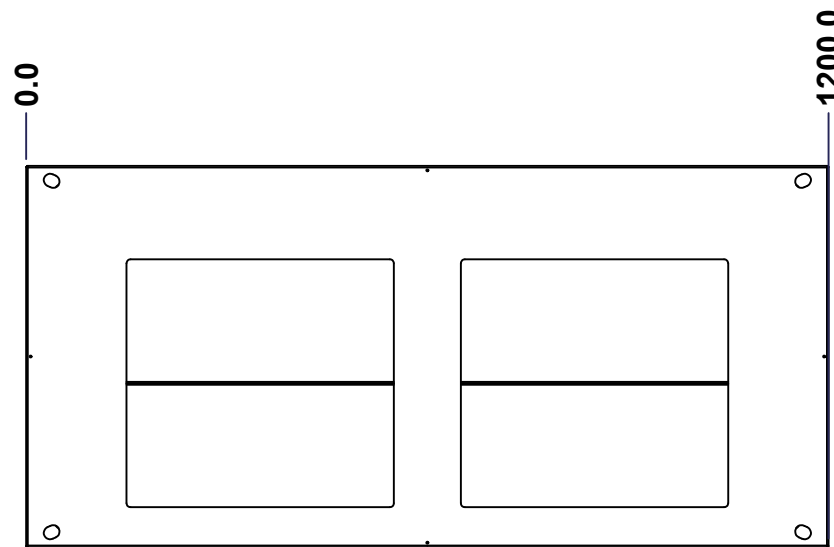
TOP



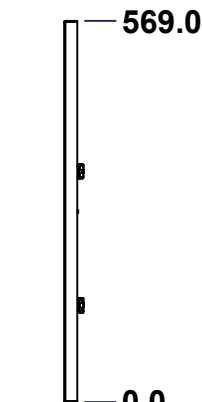
BACK



LEFT



FRONT



RIGHT



BOTTOM

No.	Revisions	Date	By/Par

Isometric View

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Zin	Date 3/28/2022
Material Matière	16 Ga Cold Rolled A1008 CS Type B	
Color Couleur	Iron Grey RAL7011	Finish Fini Rough Textured
Description	Detail Rev.	
6500 MXB 1200mm x 600mm Bottom		
Part Number Numéro Pièce	Rev. 0	1 / 3
6500MXK201206BT		

Use gasket program path 6500 MX > 6500MXB

SEE BILL OF MATERIAL ON LAST PAGE

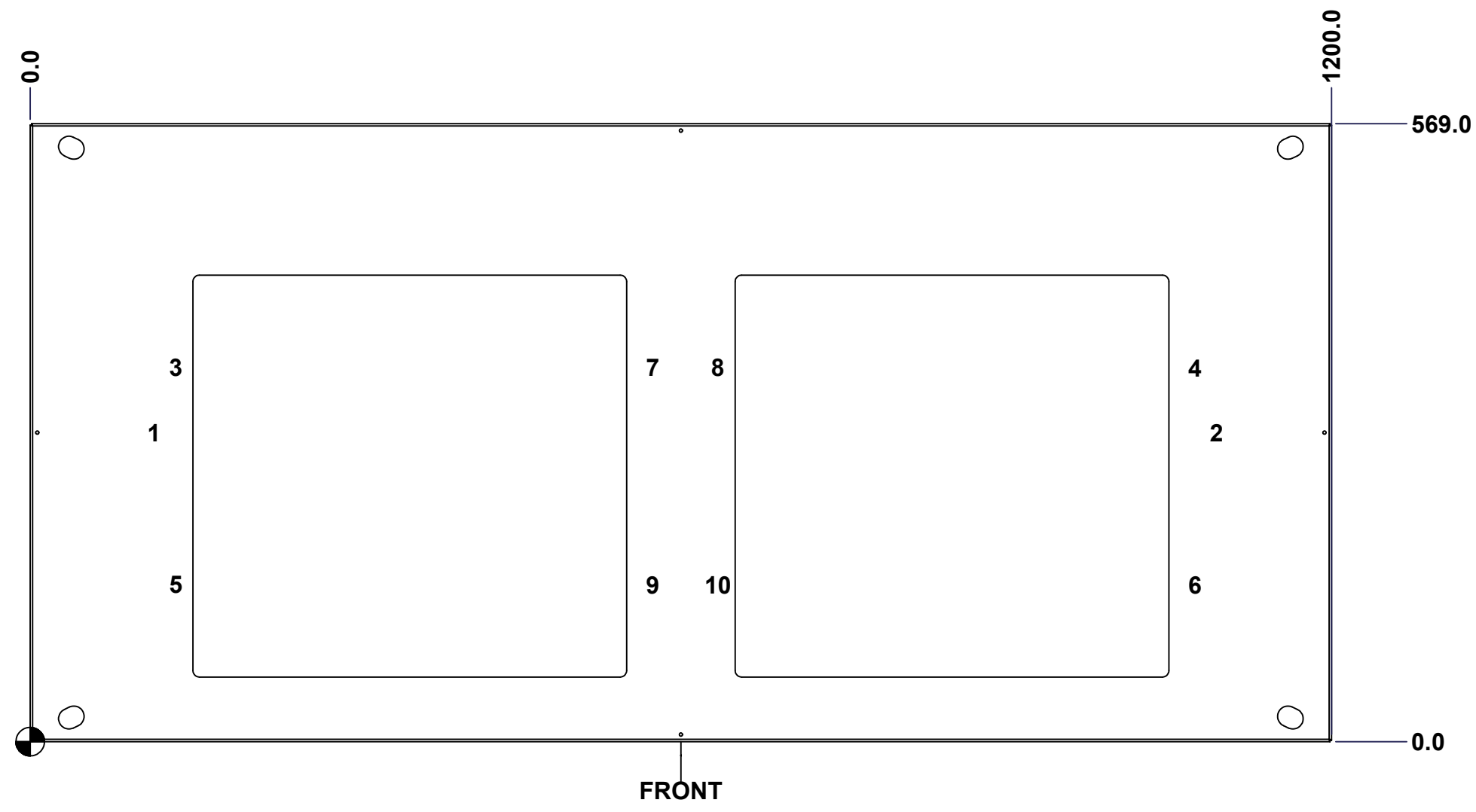
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	110.0	284.5	GND STUD M6 x 16mm (Inside)
2	1090.0	284.5	GND STUD M6 x 16mm (Inside)
3	130.0	344.5	GP STUD M6 x 18mm (Inside)
4	1070.0	344.5	GP STUD M6 x 18mm (Inside)
5	130.0	144.5	GP STUD M6 x 18mm (Inside)
6	1070.0	144.5	GP STUD M6 x 18mm (Inside)
7	570.0	344.5	GP STUD M6 x 18mm (Inside)
8	630.0	344.5	GP STUD M6 x 18mm (Inside)
9	570.0	144.5	GP STUD M6 x 18mm (Inside)
10	630.0	144.5	GP STUD M6 x 18mm (Inside)



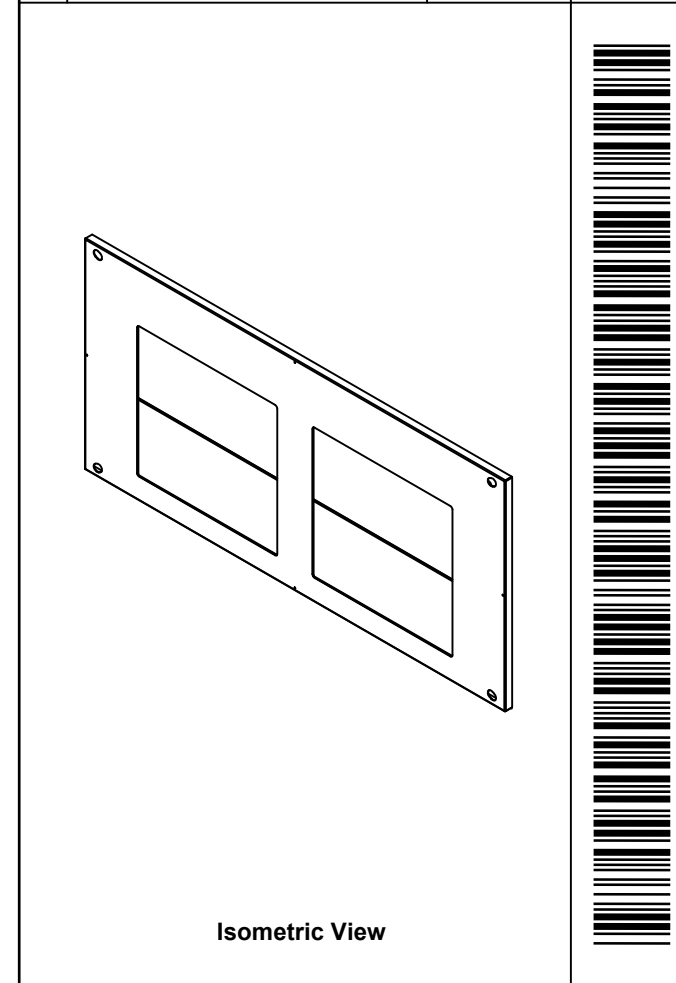
Use bending program path 6500 MX > 6500MXB


	Description		Status
	6500 MXB 1200mm x 600mm Bottom		(NULL)
	Part Number Numéro Pièce		Rev.
	6500MXK201206BT		0 / 2
			3

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Flatness / Aplatissement
 Max 3.0mm
 Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: Zin	Date: 3/28/2022

Material / Matière: 16 Ga Cold Rolled A1008 CS Type B

Color / Couleur: Iron Grey RAL7011	Finish / Fini: Rough Textured
------------------------------------	-------------------------------

Description: 6500 MXB 1200mm x 600mm Bottom

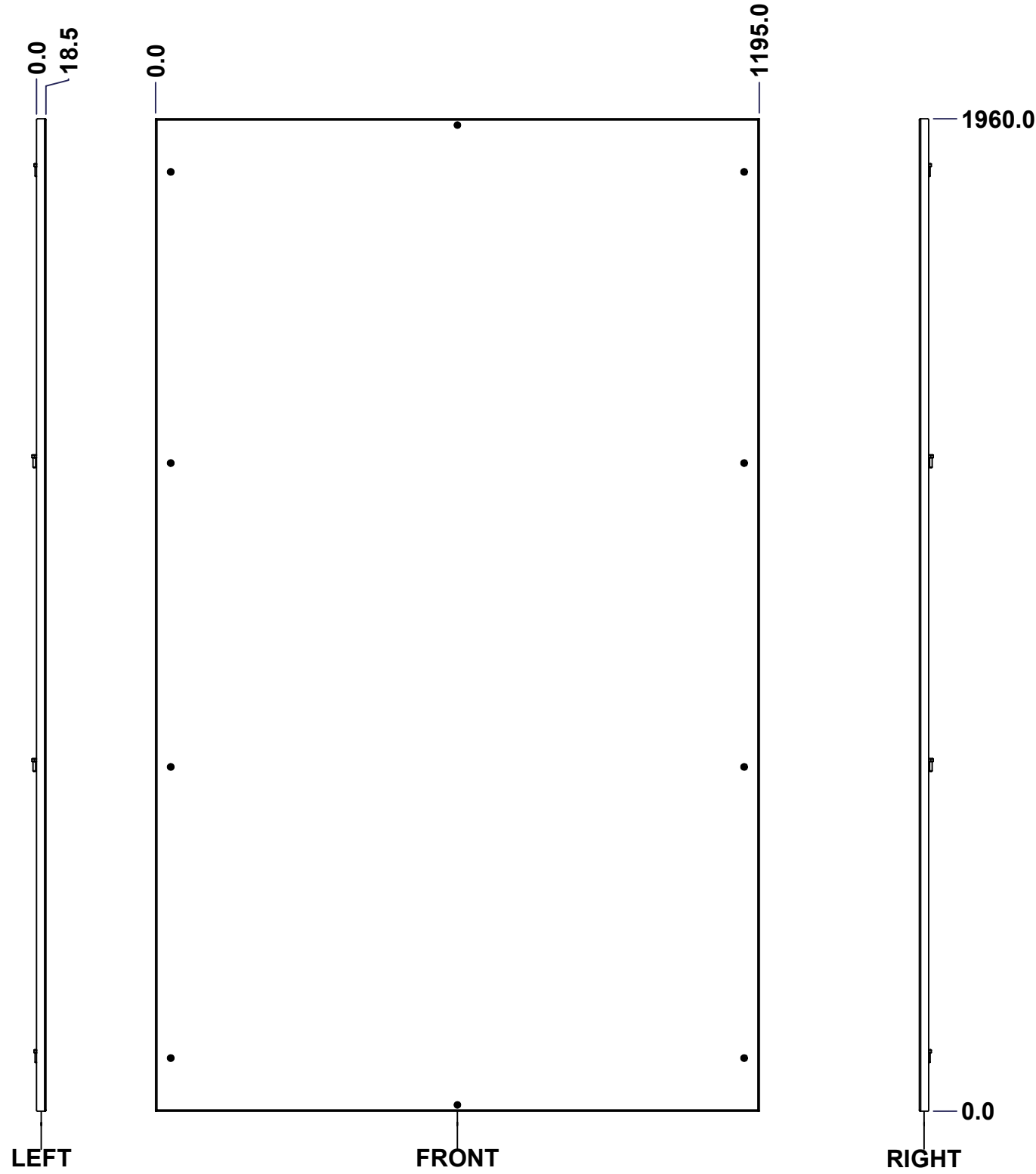
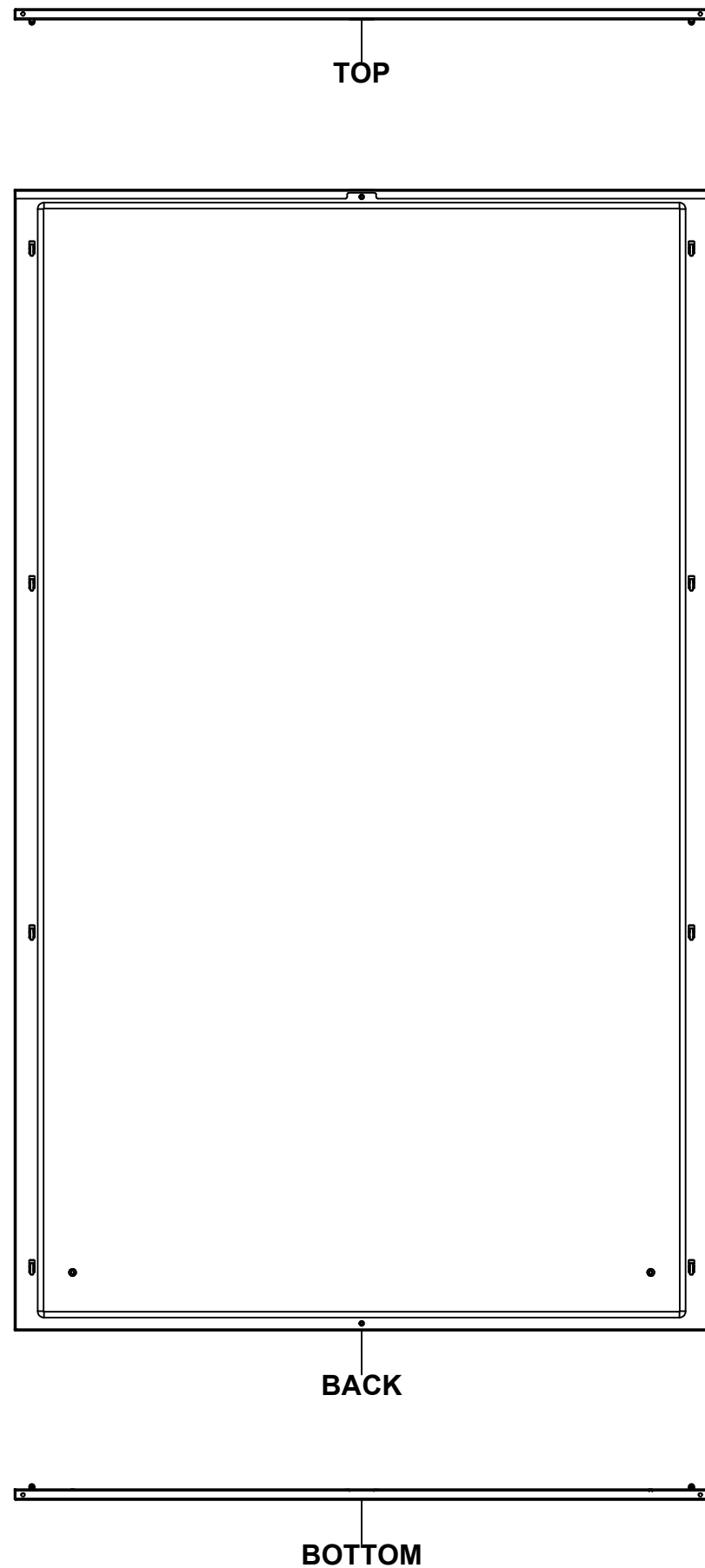
Part Number / Numéro Pièce: 6500MXK201206BT	Rev. 0	3
--	--------	---

Qty	Part Number	Rev	Description
1	STK-P-03810R	0	Powder Paint (Iron Grey / Rough Textured)
8	STK-Q-06001	0	Mtrx - Gland Plate M6 Plastic Thumb Nut
10	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
4	6500MXK201206GP200-P	0	6500 MXB 1200mm Gland Plate Part (200mm)
2	6500MXK201206BTGPG	0	6500 MXB 1200mm x 600mm Bottom Gland Plate Gasket
1	6500MXK201206BTG	0	6500 MXB 1200mm x 600mm Bottom Gasket
1	6500MXK201206BT-P	0	6500 MXB 1200mm x 600mm Bottom Part

Parts List

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No.	Revisions	Date	By/Par

Isometric View

		Flatness Aplatissement Max 3.0mm Projection	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: Zin		Date 3/28/2022	
Material Matière 14 Ga Cold Rolled A1008 CS Type B			
Color Couleur Light Grey RAL7035		Finish Fini Rough Textured	
Description 6500 MXR 2000mm x 1200mm Back			Detail Rev.
Part Number Numéro Pièce 6500MXK201206B		Rev. 0	1 3

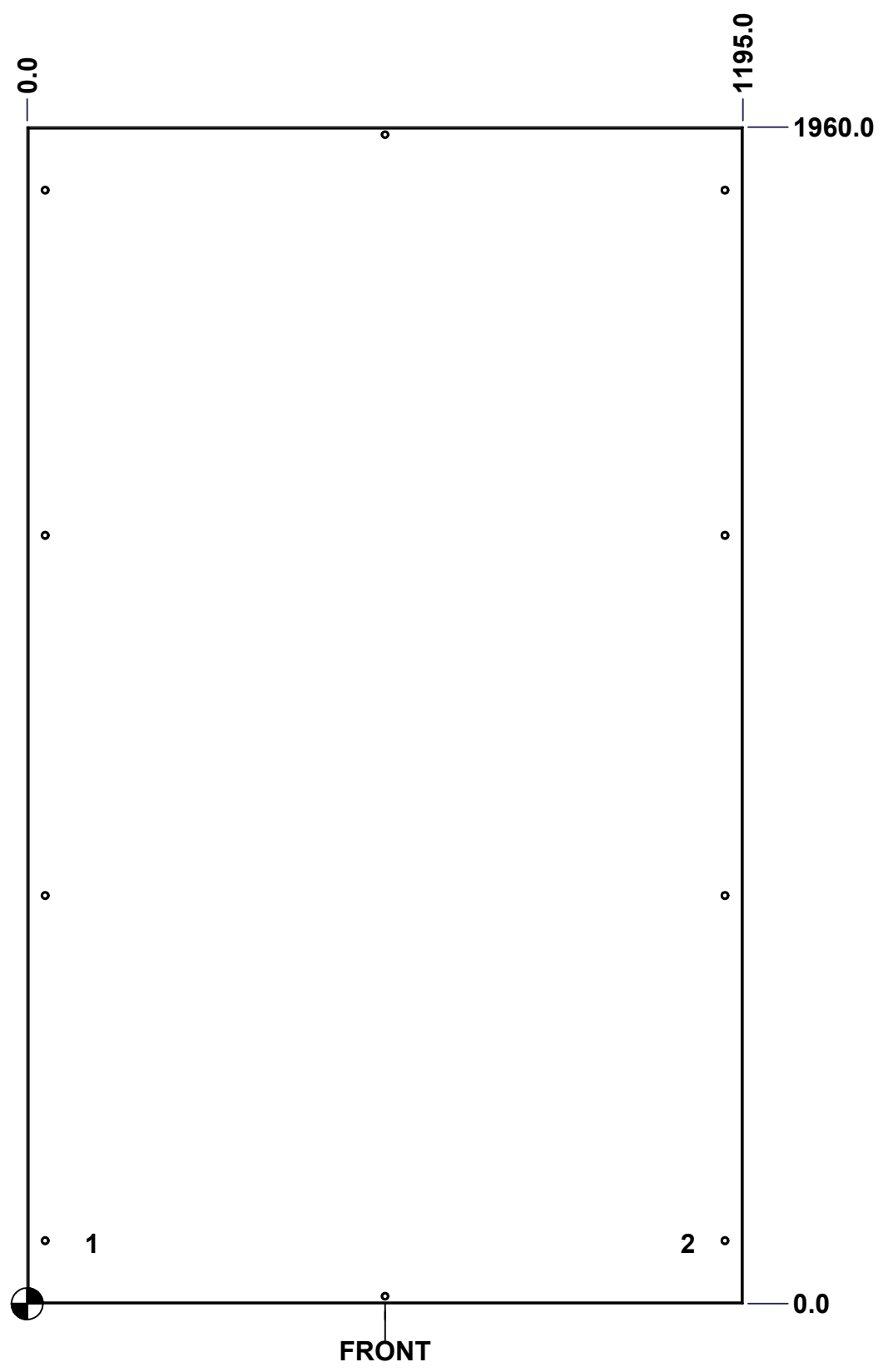
Use gasket program path 6500 MX > 6500 MXR

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	100.0	100.0	GND STUD M6 x 16mm (Inside)
2	1095.0	100.0	GND STUD M6 x 16mm (Inside)



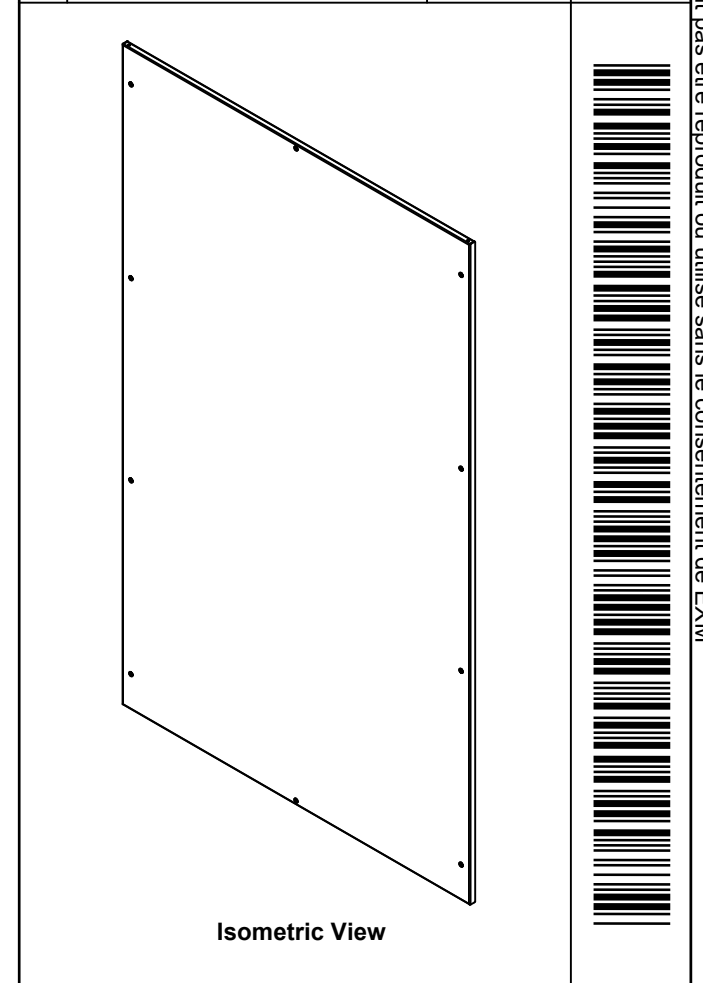
Use bending program path 6500 MX > 6500 MXR


	Description	Status
	6500 MXR 2000mm x 1200mm Back	(NULL)
	Part Number Numéro Pièce	Rev.
	6500MXK201206B	0
		2
		3

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No.	Revisions	Date	By/Par

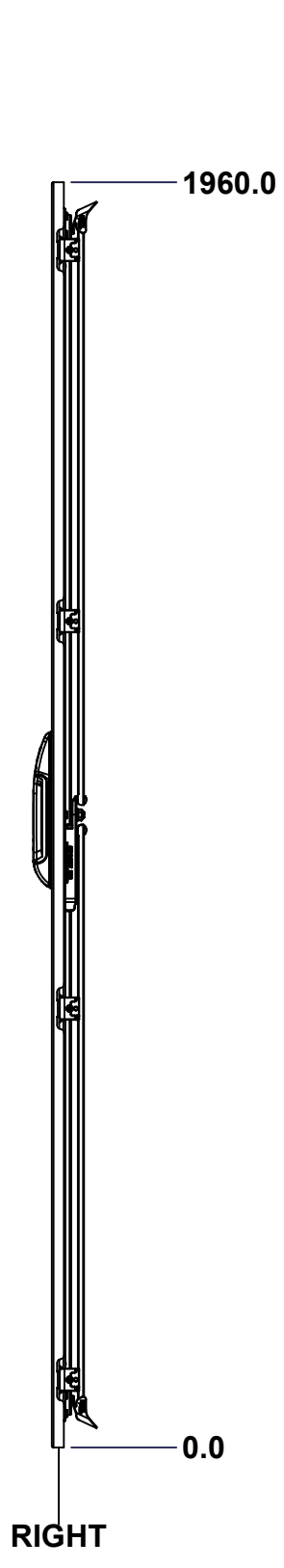
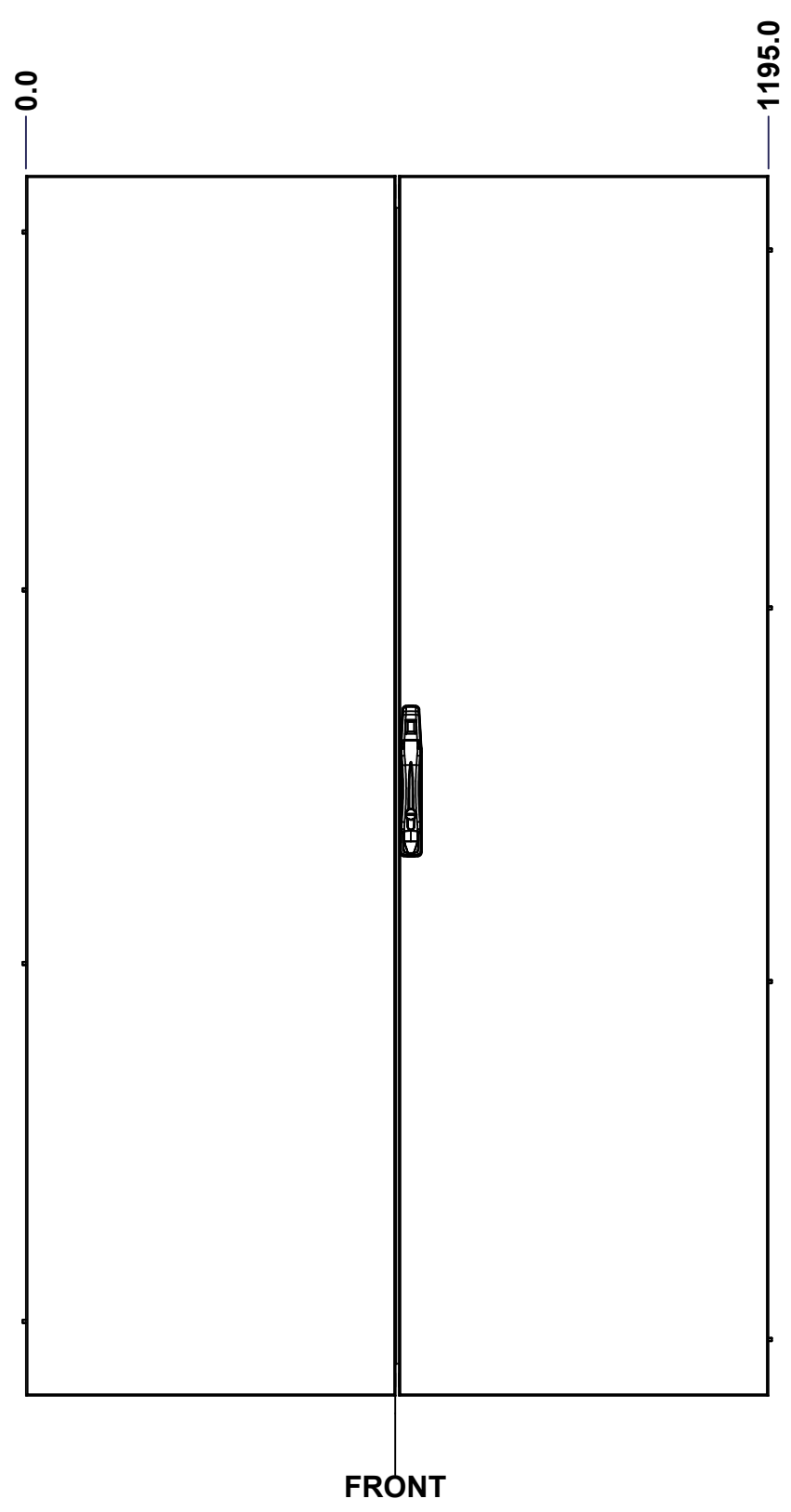
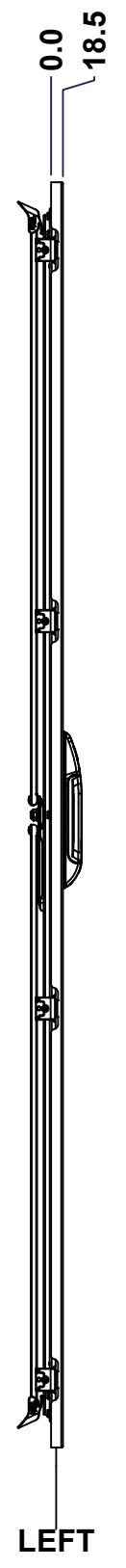
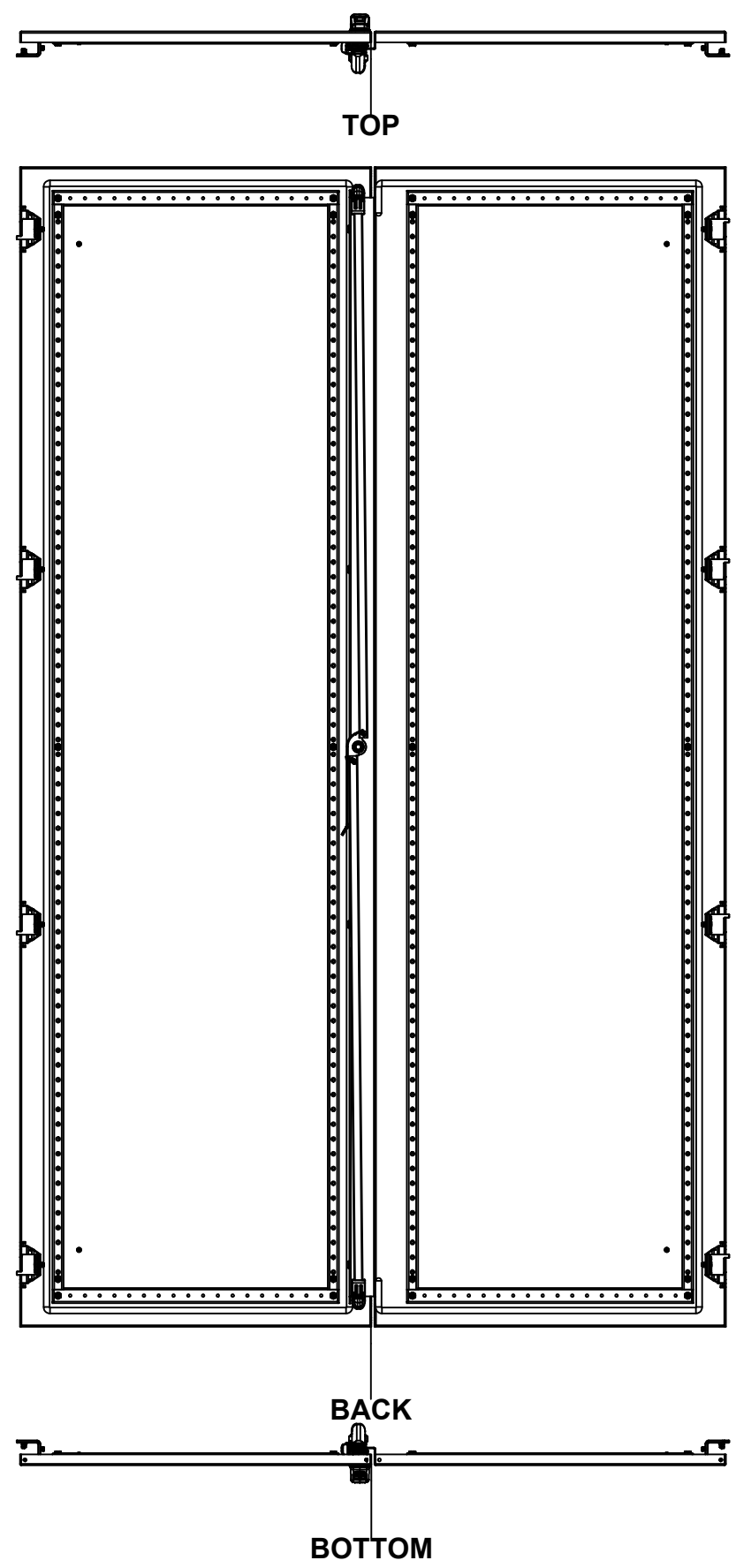


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		14 Ga Cold Rolled A1008 CS Type B	
Color Couleur		Light Grey RAL7035	
Description		Finish Fini	
6500 MXR 2000mm x 1200mm Back		Rough Textured	
Part Number Numéro Pièce		Detail Rev.	
6500MXK201206B		Rev. 3	
		0 3	

Qty	Part Number	Rev	Description
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
1	6500MXK201206BG	0	6500 MXR 2000mm x 1200mm Back Gasket
8	STK-A-70579	3	6500 MX Side Panel Insert Assembly
10	STK-Q-03071	0	M6 x 16mm Machine Screw
2	STK-Q-16080	0	Ground Stud M6 x 16mm
1	6500MXK201206B-P	0	6500 MXR 2000mm x 1200mm Back Part
Parts List			

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No.	Revisions	Date	By/Par

Isometric View

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		Max 3.0mm	
Customer Client		Projection	
Date			
Drawn By Dessiné Par	BoxCad: Zin	Date 3/28/2022	
Material Matière		14 Ga Cold Rolled A1008 CS Type B	
Color Couleur	Light Grey RAL7035	Finish Fin	Rough Textured
Description		Detail Rev.	
6500 MXDD 2000mm x 1200mm Front			
Part Number Numéro Pièce		Rev.	1
6500MXK201206F		0	3

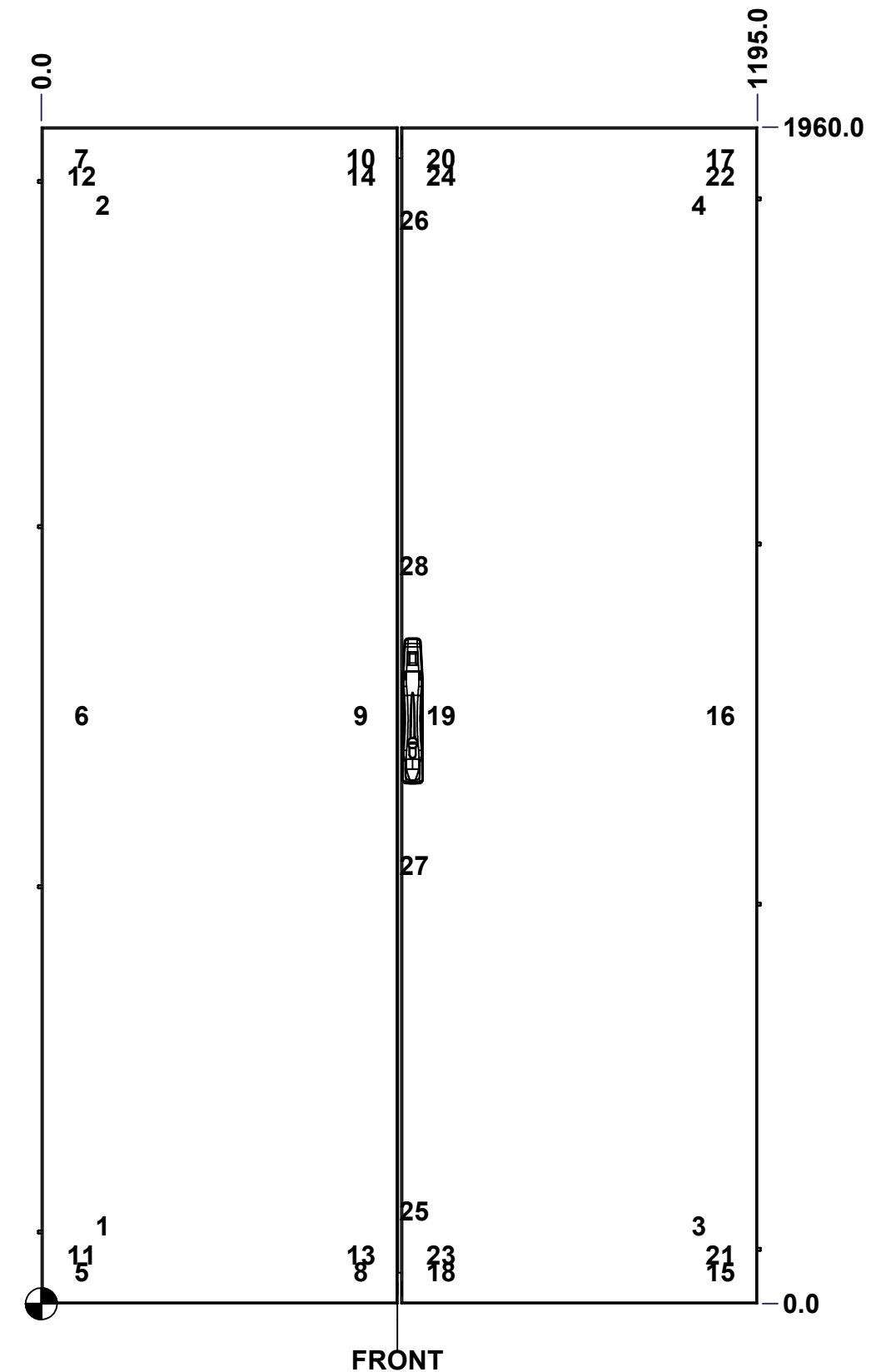
Use gasket program path 6500 MX > 6500 MXD
 Use gasket program path 6500 MX > 6500 MXFD

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	100.0	130.0	GND STUD M6 x 16mm (Inside)
2	100.0	1830.0	GND STUD M6 x 16mm (Inside)
3	1095.0	130.0	GND STUD M6 x 16mm (Inside)
4	1095.0	1830.0	GND STUD M6 x 16mm (Inside)
5	64.5	52.8	STIFF. STUD M6 x 18mm (Inside)
6	64.5	980.0	STIFF. STUD M6 x 18mm (Inside)
7	64.5	1907.2	STIFF. STUD M6 x 18mm (Inside)
8	530.5	52.8	STIFF. STUD M6 x 18mm (Inside)
9	530.5	980.0	STIFF. STUD M6 x 18mm (Inside)
10	530.5	1907.2	STIFF. STUD M6 x 18mm (Inside)
11	64.5	81.0	STIFF. STUD M6 x 18mm (Inside)
12	64.5	1879.0	STIFF. STUD M6 x 18mm (Inside)
13	530.5	81.0	STIFF. STUD M6 x 18mm (Inside)
14	530.5	1879.0	STIFF. STUD M6 x 18mm (Inside)
15	1130.5	52.8	STIFF. STUD M6 x 18mm (Inside)
16	1130.5	980.0	STIFF. STUD M6 x 18mm (Inside)
17	1130.5	1907.2	STIFF. STUD M6 x 18mm (Inside)
18	664.5	52.8	STIFF. STUD M6 x 18mm (Inside)
19	664.5	980.0	STIFF. STUD M6 x 18mm (Inside)
20	664.5	1907.2	STIFF. STUD M6 x 18mm (Inside)
21	1130.5	81.0	STIFF. STUD M6 x 18mm (Inside)
22	1130.5	1879.0	STIFF. STUD M6 x 18mm (Inside)
23	664.5	81.0	STIFF. STUD M6 x 18mm (Inside)
24	664.5	1879.0	STIFF. STUD M6 x 18mm (Inside)
25	619.5	155.0	CLOSING BAR GUIDE (Inside)
26	619.5	1805.0	CLOSING BAR GUIDE (Inside)
27	619.5	730.0	CLOSING BAR GUIDE (Inside)
28	619.5	1230.0	CLOSING BAR GUIDE (Inside)



FRONT

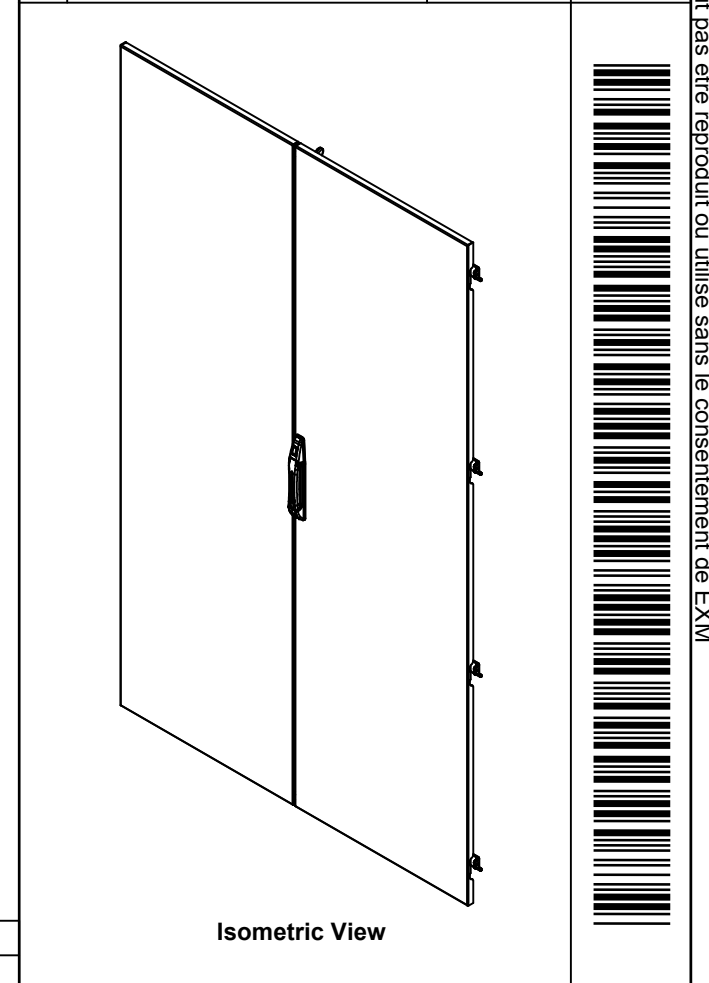
Use bending program path 6500 MX > 6500 MXD
 Use bending program path 6500 MX > 6500 MXFD

	Description 6500 MXDD 2000mm x 1200mm Front	Status (NULL)
	Part Number Numéro Pièce 6500MXK201206F	Rev. 2 0

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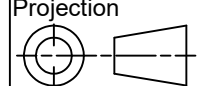
No.	Revisions	Date	By/Par



Isometric View

Qty	Part Number	Rev	Description
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
1	STK-Q-16122	1	Stud M10 x 20mm
1	STK-K-50556	2	9500 DD - Flange Door Handle Assy
4	STK-A-70586	3	Fixed Double Door Bracket Assembly
1	STK-Q-45652-20	5	6500 MX - Lower Closing Bar 2000mm
1	STK-Q-45651-20	5	6500 MX - Upper Closing Bar 2000mm
8	STK-K-06810	7	6500 MX Hinge Assy
2	STK-Q-90041	5	Mtrx and Cabinet - Closing Bar End
2	STK-Q-45650-20	2	6100 SLDD - Split Door - Closing Bar
6	STK-Q-16405	6	Guide Stud - Small (No Paint Cap Required)
1	6500MXK201206F1G	0	6500 MXDD 2000mm x 1200mm Front Gasket
1	6500MXK201206F1-P	0	6500 MXDD 2000mm x 1200mm Front Part
1	6500MXK201206DS2	5	6500 MX 2000mm x 1200mm Door Stiffener
1	886PHD-S	11	Euroform Pull Handle Kit
24	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	6500MXK201206DS1	5	6500 MX 2000mm x 1200mm Door Stiffener
1	6500MXK201206FG	0	6500 MXDD 2000mm x 1200mm Front Gasket
1	6500MXK201206F-P	0	6500 MXDD 2000mm x 1200mm Front Part
Qty	Part Number	Rev	Description

Parts List

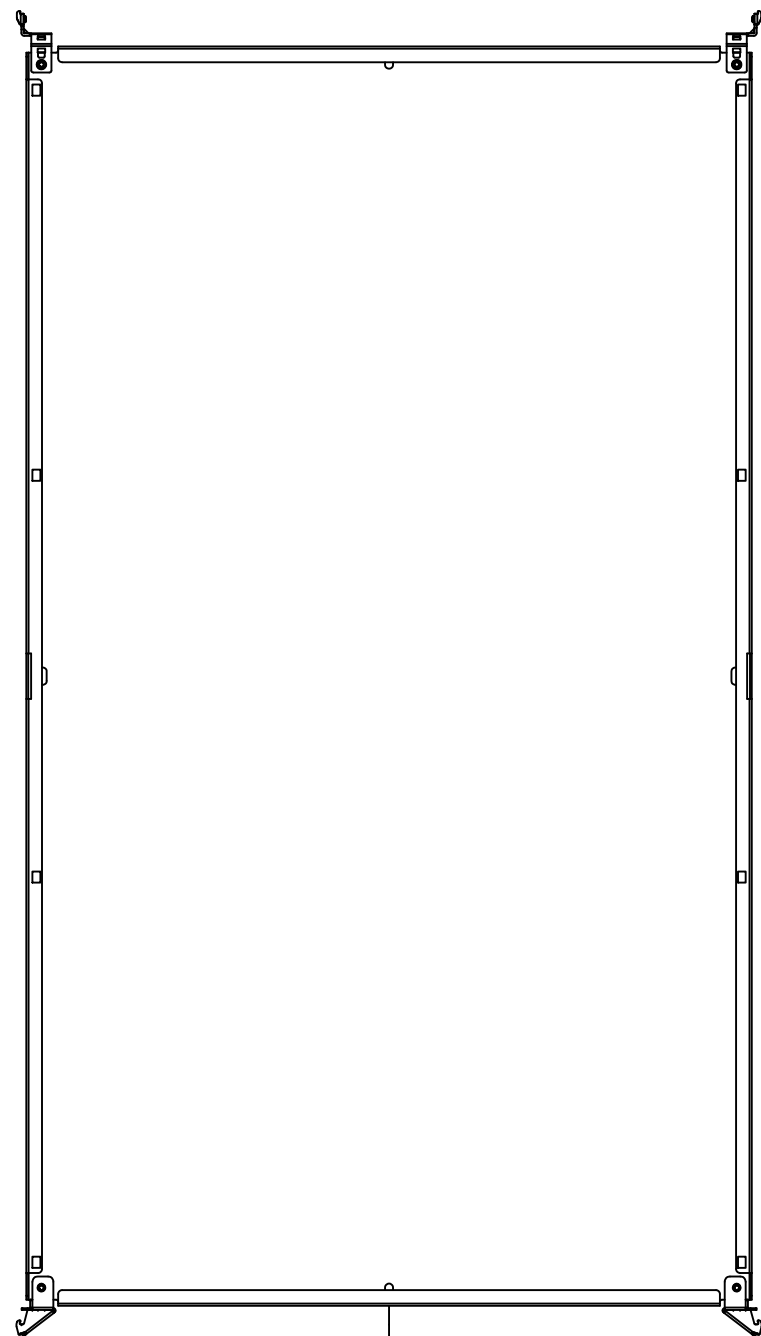
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Zin	Date 3/28/2022
Material Matière	14 Ga Cold Rolled A1008 CS Type B	
Color Couleur	Light Grey RAL7035	Finish Fini Rough Textured
Description	Detail Rev.	
6500 MXDD 2000mm x 1200mm Front		
Part Number Numéro Pièce	Rev.	3
6500MXK201206F	0	3

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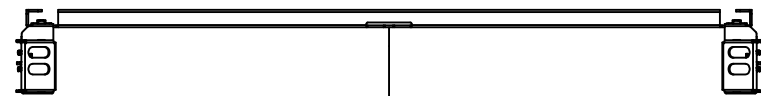
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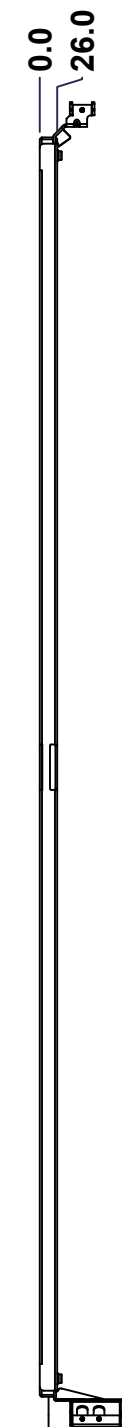
TOP



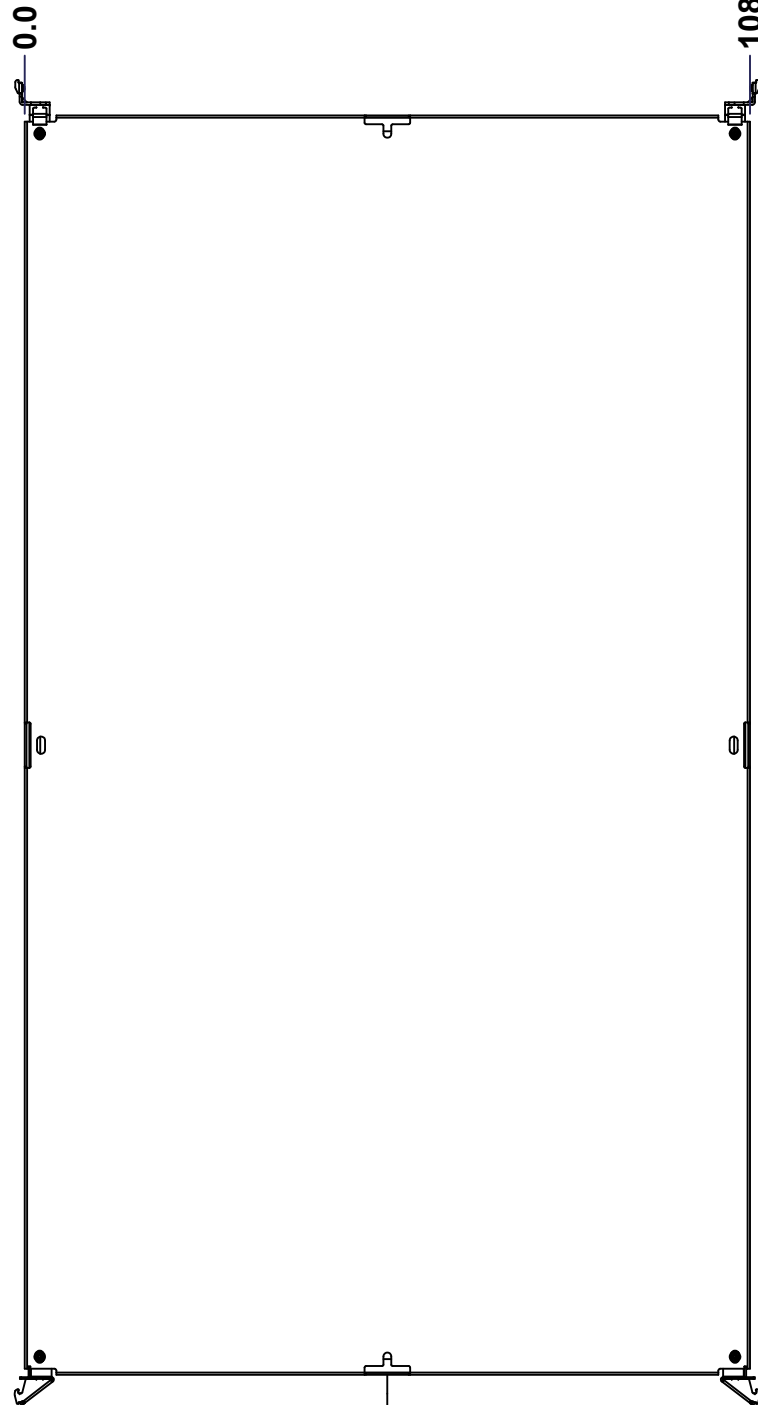
BACK



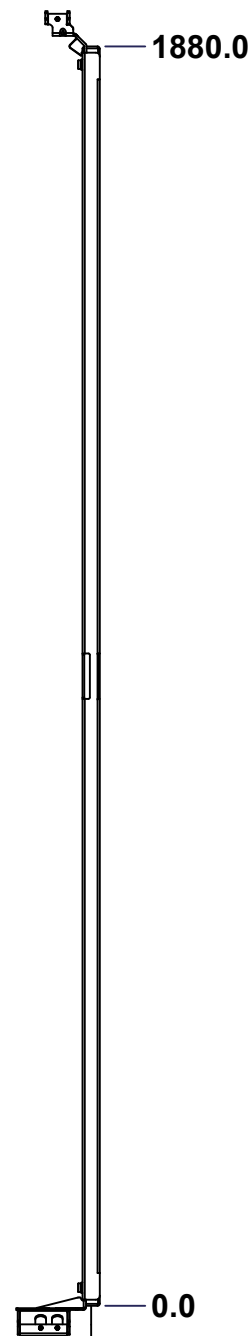
BOTTOM



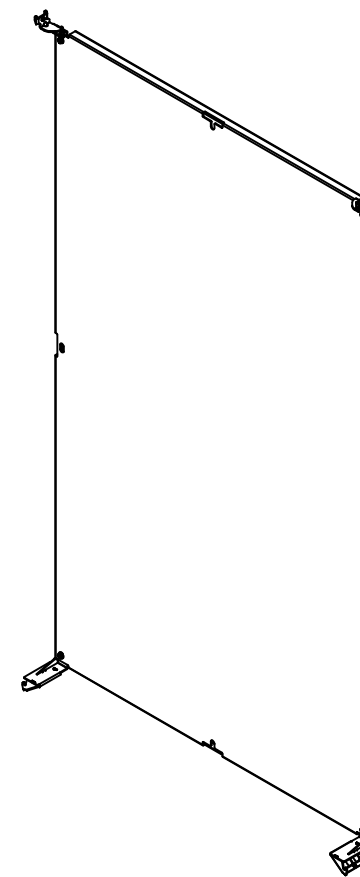
LEFT



FRONT




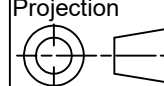
RIGHT



Isometric View



No.	Revisions	Date	By/Par

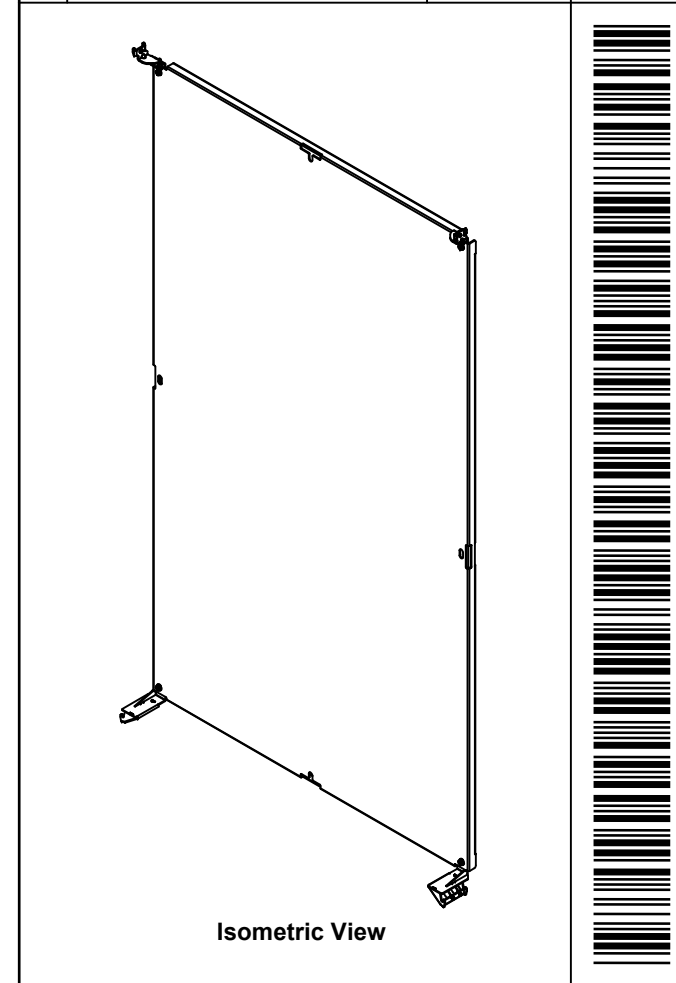
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	Date
Drawn By Dessiné Par	BoxCad: Zin	3/28/2022
Material Matière	12 Ga Galvanized (2.5mm)	
Color Couleur	Unpainted	Finish Fini Unpainted
Description	Detail Rev.	
6500 MXM 2000mm x 1200mm Back Inner Panel		
Part Number Numéro Pièce	Rev.	
6500MXK201206BIP	0	1 / 3


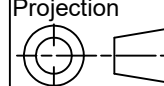
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No.	Revisions	Date	By/Par



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Customer Client		Date
Drawn By / Dessiné Par: BoxCad: Zin		Date: 3/28/2022
Material / Matière: 12 Ga Galvanized (2.5mm)		
Color / Couleur: Unpainted	Finish / Fini: Unpainted	
Description: 6500 MXM 2000mm x 1200mm Back Inner Panel		Detail Rev.
Part Number / Numéro Pièce: 6500MXK201206BIP		Rev. 3

Qty	Part Number	Rev	Description
1	STK-A-49005	5	6500 MXM - Bottom Inner Panel Support Assembly (Right)
1	STK-A-49000	5	6500 MXM - Bottom Inner Panel Support Assembly (Left)
1	STK-A-49015	0	6500MXM - Top Inner Panel Support Kit (Right)
1	STK-A-49010	0	6500MXM - Top Inner Panel Support Kit (Left)
1	6500MXK201206BIP-P	0	6500 MXM 2000mm x 1200mm Back Inner Panel Part
Parts List			