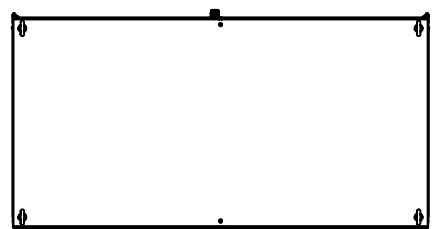
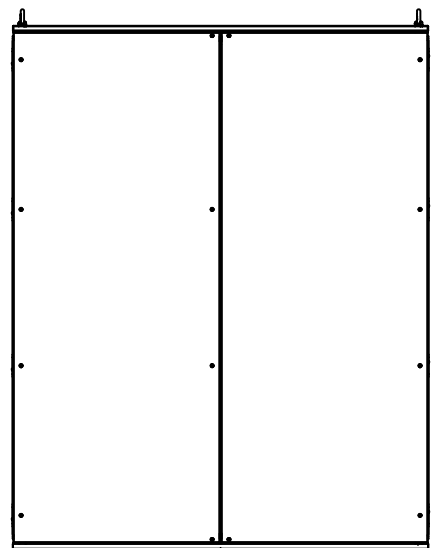


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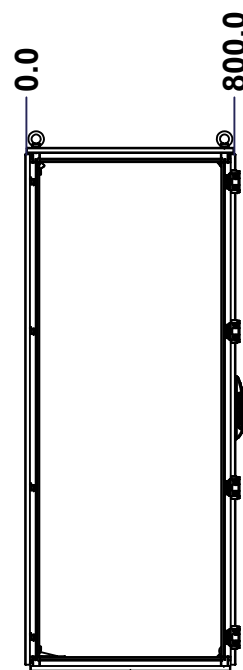
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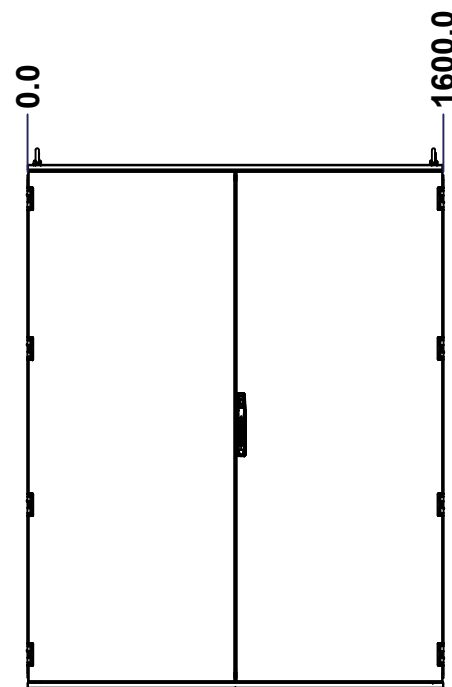
TOP



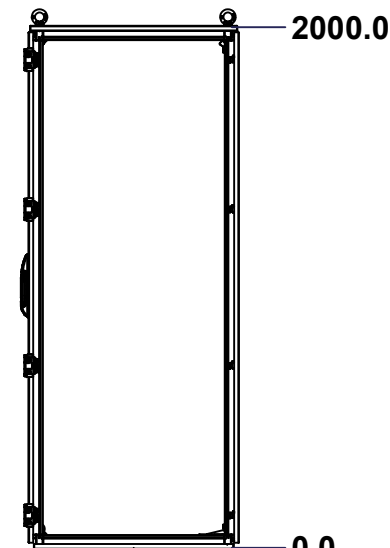
BACK



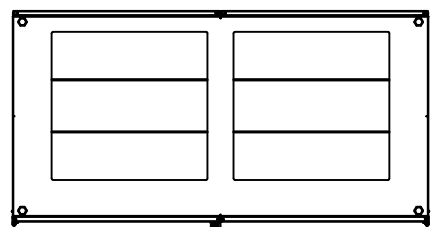
LEFT



FRONT

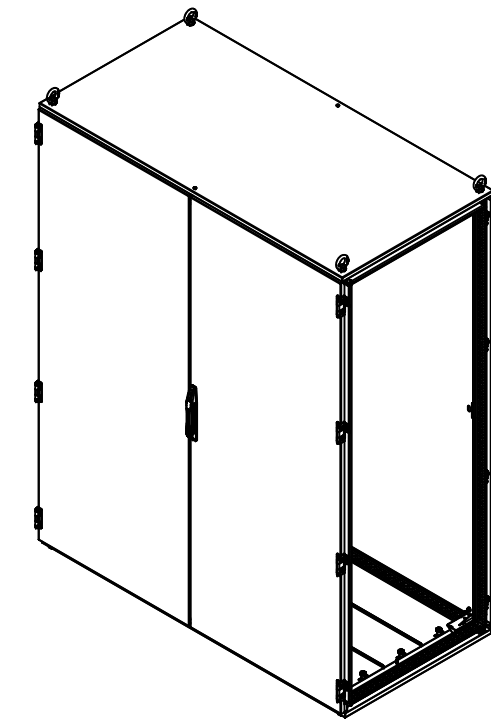


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 6/7/2022
Material / Matière: See Part List	
Color / Couleur: See Part List	Finish / Fini: See Part List
Description: 6500MX 2000mm x 1600mm x 800mm Assembly	Detail Rev.

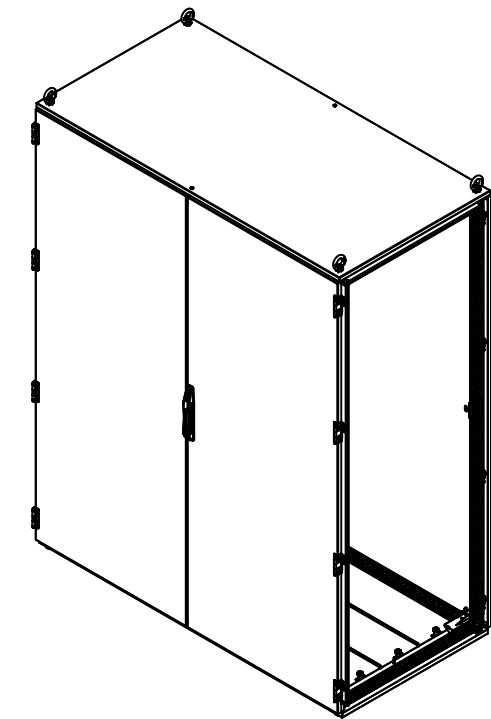
SEE BILL OF MATERIAL ON LAST PAGE

Part Number / Numéro Pièce: 6500MXK201608	Rev. 1
	2

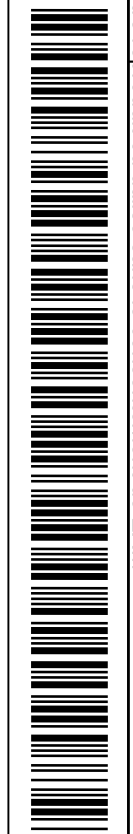
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No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 6/7/2022
Material / Matière	See Part List

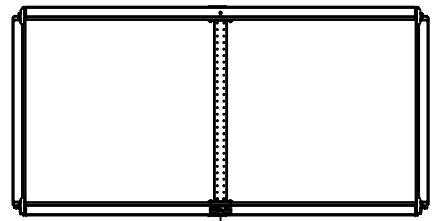
Color / Couleur: See Part List	Finish / Fini: See Part List
Description: 6500MX 2000mm x 1600mm x 800mm Assembly	Detail Rev.

Part Number / Numéro Pièce: 6500MXK201608	Rev. / Révis: 0	2
--	------------------------	---

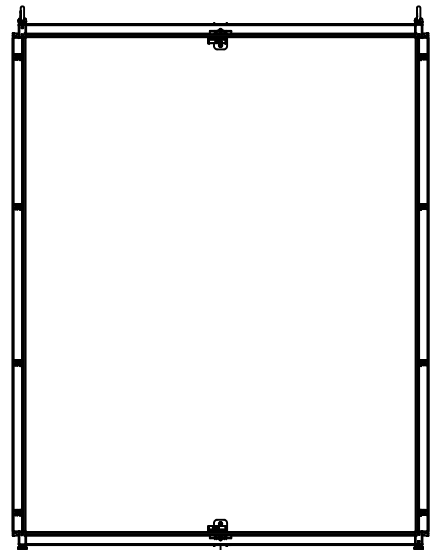
Qty	Part Number	Rev	Description
1	6500MXK201608BIP	0	6500 MXM 2000mm x 1600mm Back Inner Panel
1	6500MXK201608F	0	6500 MXDD 2000mm x 1600mm Front
1	6500MXK201608B	0	6500 MXR 2000mm x 1600mm Back
1	6500MXK201608BT	0	6500 MXB 1600mm x 800mm Bottom
1	6500MXK201608T	0	6500 MXT 1600mm x 800mm Top
1	6500MXK201608FR	0	6500 MX 2000mm x 1600mm x 800mm Frame
Parts List			

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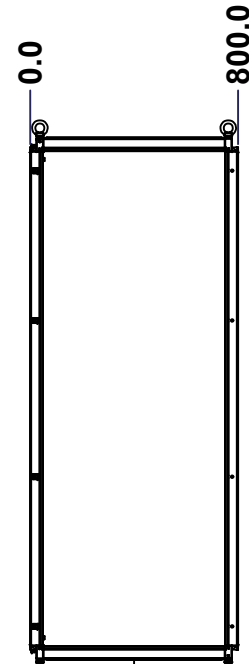
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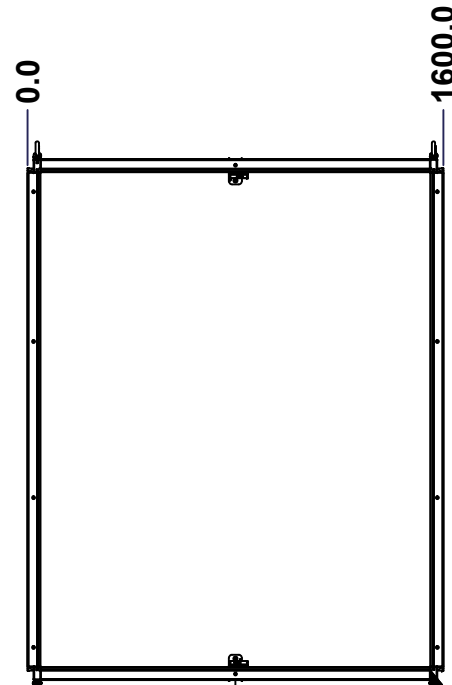
TOP



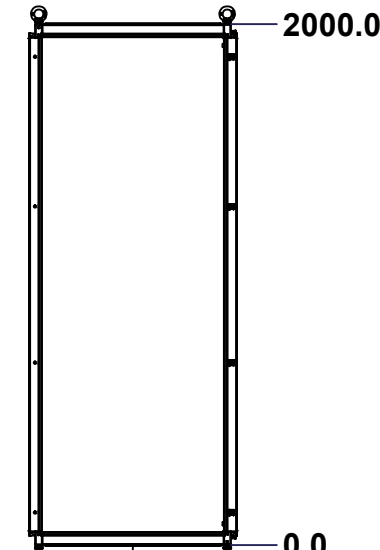
BACK



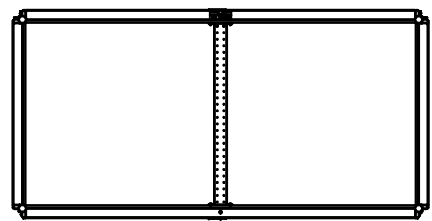
LEFT



FRONT



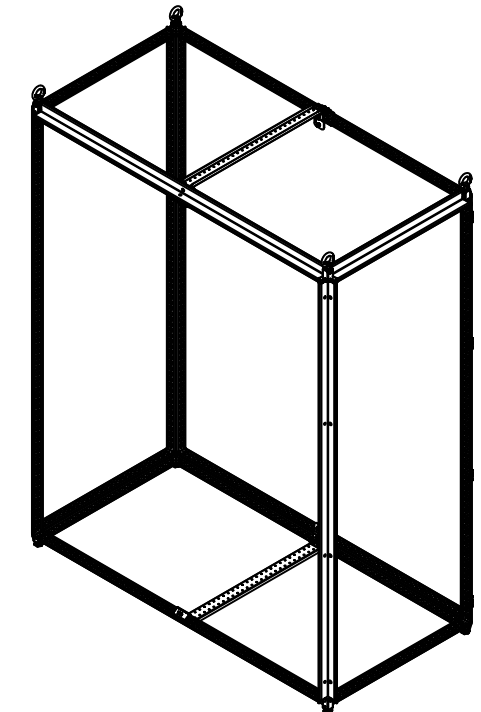
RIGHT



BOTTOM

Grind excess weld off corner(s)

No.	Revisions	Date	By/Par



Isometric View

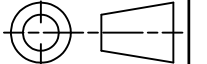


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Flatness
Aplatissement

Max 3.0mm

Projection



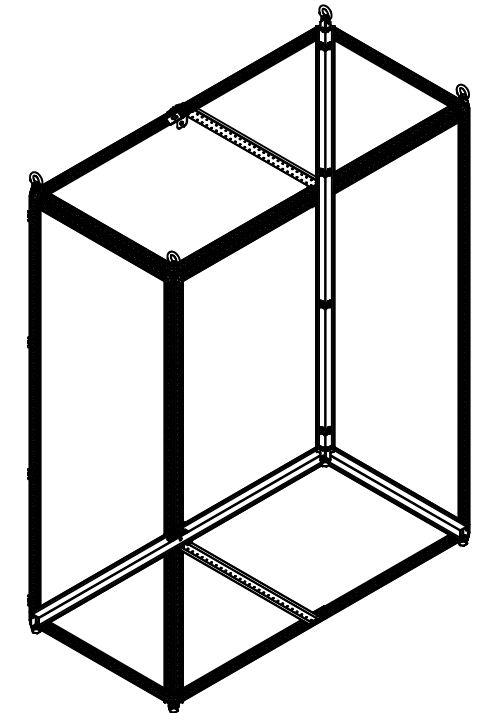
Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 6/7/2022
Material / Matière: 16 Ga Electro-Galvanized (1.4mm)	
Color / Couleur: Iron Grey RAL7011	Finish / Fini: Rough Textured
Description: 6500 MX 2000mm x 1600mm x 800mm Frame	Detail Rev.
Part Number / Numéro Pièce: 6500MXK201608FR	Rev. 1/2

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No.	Revisions	Date	By/Par



Isometric View



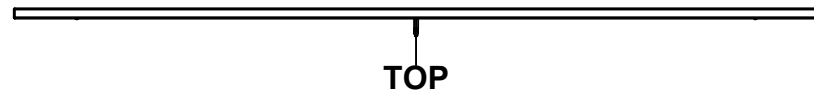
Qty	Part Number	Rev	Description
1	STK-P-03810R	0	Powder Paint (Iron Grey / Rough Textured)
1	STK-Q-04000	4	M6.0 x 9.5mm Truss Head Tapping Screw
2	STK-Q-11016	2	Rear Panel Double Bracket
4	STK-Q-47250-16	6	6500 MX 1600mm Horizontal Frame Post Part
4	STK-Q-47250-08	6	6500 MX 800mm Horizontal Frame Post Part
4	STK-Q-05020	5	M5 x 8mm Thread Rolling Screw
4	STK-A-74730	0	6500 MX - Flange Door Sealing Block
21	STK-Q-77120	1	6500MX-Frame Rubber Plug
8	STK-A-70580	4	Mtrx Bracket
8	STK-Q-00610	3	M16 x 30.0mm Bolt
8	STK-A-49448	6	6500 MX - Frame Sheet Metal Corner Assembly
4	STK-Q-49500	3	M12 Eye Bolt (0.34T)
4	STK-Q-61110	0	M12 Feet Leveler
4	STK-Q-47251-20	6	6500 MX 2000mm Vertical Frame Post Part
2	STK-K-49040-08	0	Reinforcement Bracket Kit with 800mm Track
Qty	Part Number	Rev	Description

Parts List

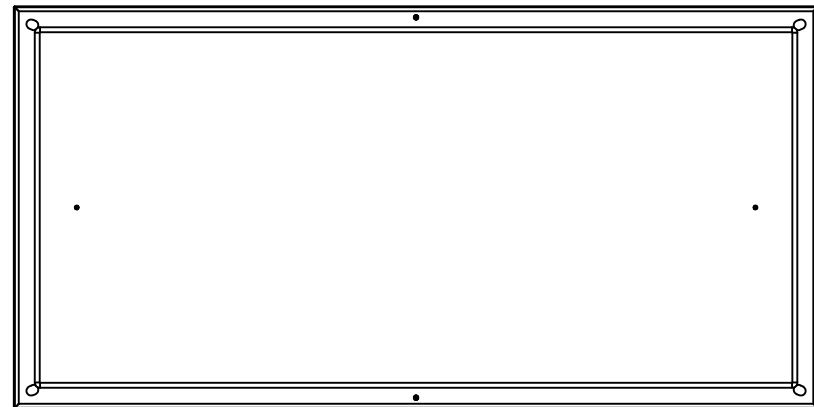
	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness	Aplatissement
		Max 3.0mm	
Projection			
Customer	Client	Date	
Drawn By	BoxCad: BoxCad	Date 6/7/2022	
Material	16 Ga Electro-Galvanized (1.4mm)		
Color	Iron Grey RAL7011	Finish	Rough Textured
Description		Detail Rev.	
6500 MX 2000mm x 1600mm x 800mm Frame			
Part Number		Rev.	2
Numéro Pièce		0	2
6500MXK201608FR			

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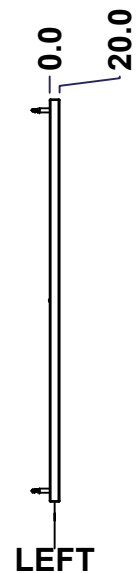
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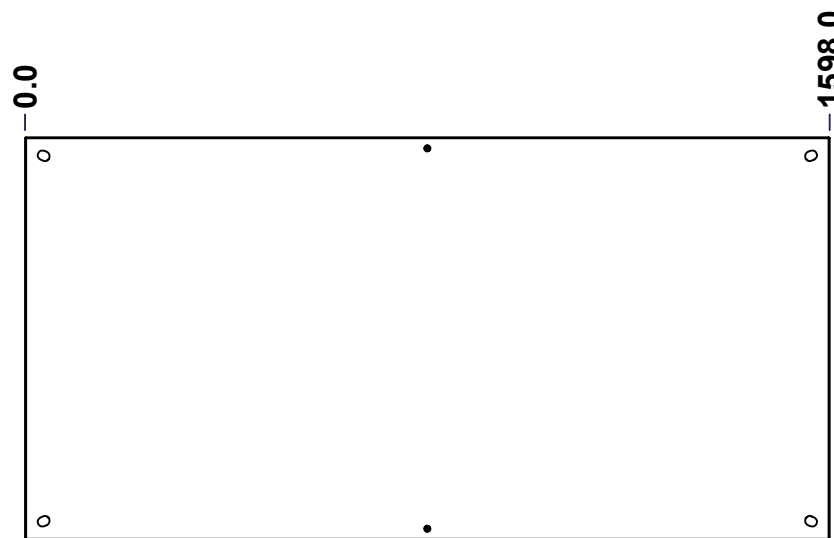
TOP



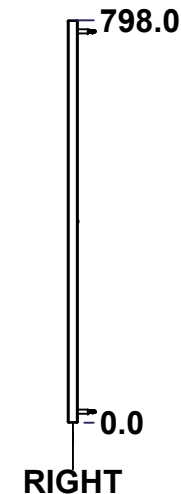
BACK



LEFT



FRONT



RIGHT



BOTTOM

No.	Revisions	Date	By/Par

Isometric View

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 6/7/2022
Material Matière	16 Ga Cold Rolled A1008 CS Type B	
Color Couleur	Iron Grey RAL7011	Finish Fini Rough Textured
Description	Detail Rev.	
6500 MXT 1600mm x 800mm Top		
Part Number Numéro Pièce	Rev. 0	1/3
6500MXK201608T		

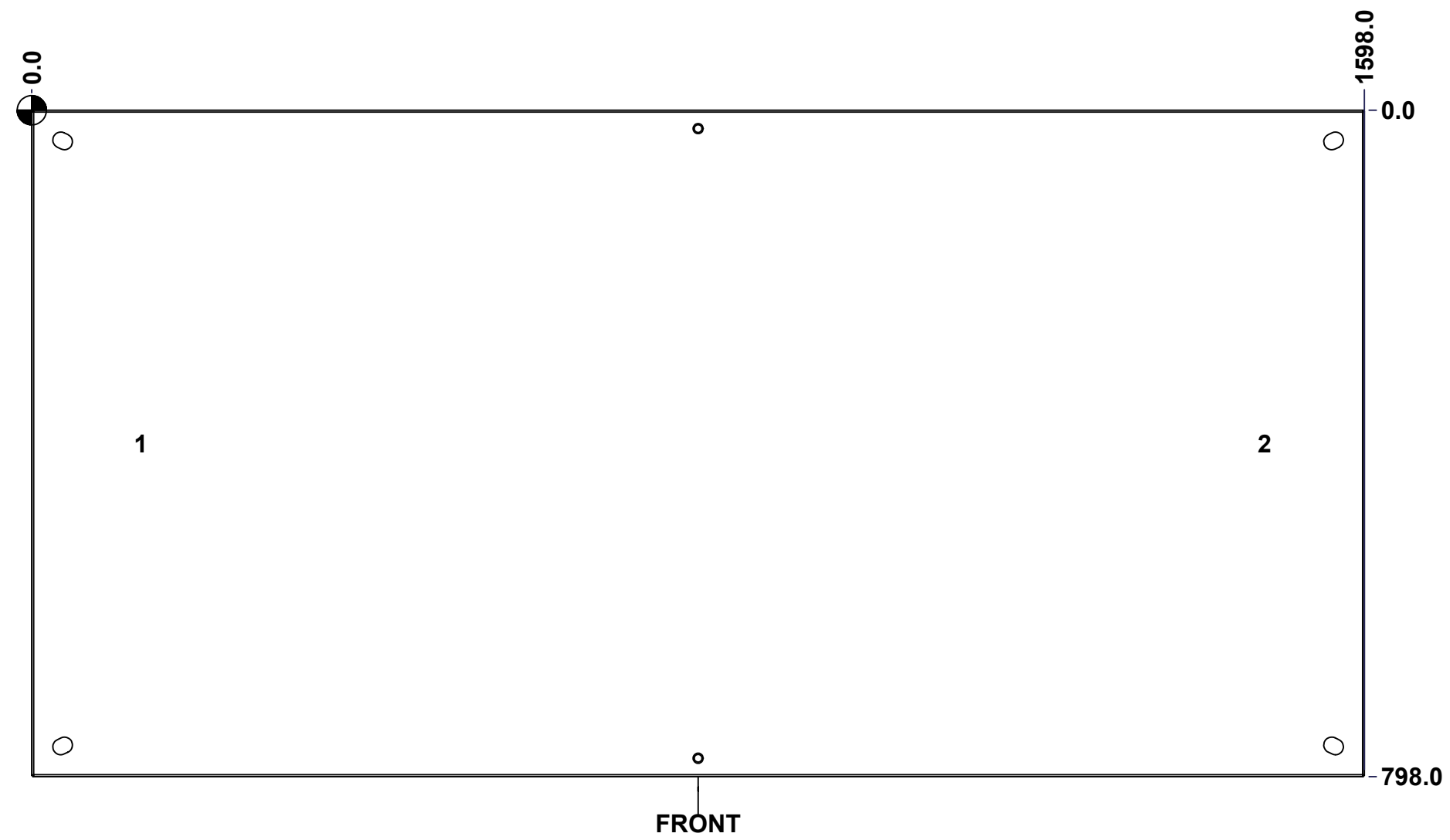
Use gasket program path 6500 MX > 6500 MXT

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	125.0	399.0	GND STUD M6 x 18mm (Inside)
2	1473.0	399.0	GND STUD M6 x 18mm (Inside)



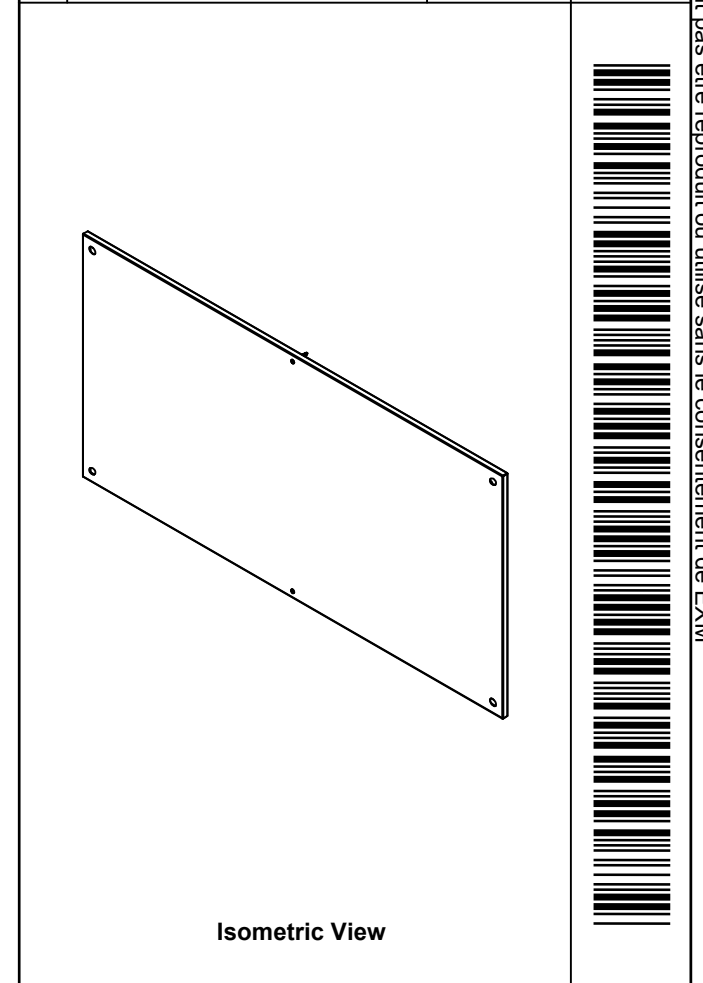
Use bending program path 6500 MX > 6500 MXT


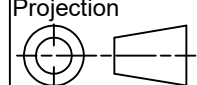
	Description	Status	
	6500 MXT 1600mm x 800mm Top	(NULL)	
	Part Number Numéro Pièce	Rev.	
	6500MXK201608T	0	2 3

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No.	Revisions	Date	By/Par

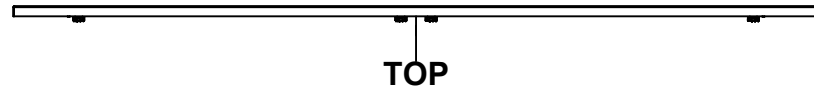


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 6/7/2022
Material Matière	16 Ga Cold Rolled A1008 CS Type B	
Color Couleur	Iron Grey RAL7011	Finish Fini Rough Textured
Description		Detail Rev.
6500 MXT 1600mm x 800mm Top		
Part Number Numéro Pièce	Rev.	3
6500MXK201608T	0	3

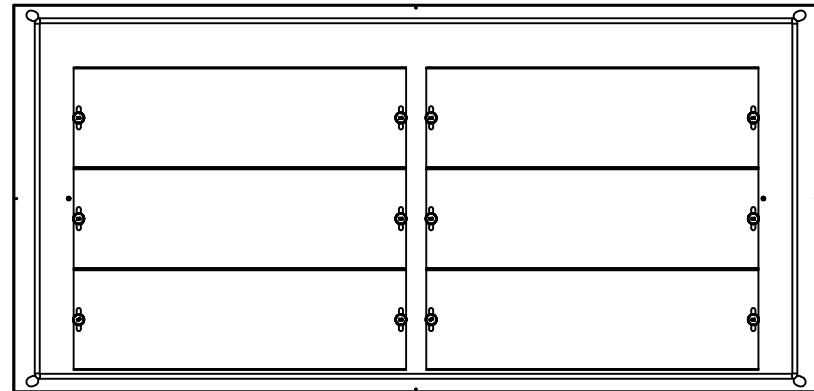
Qty	Part Number	Rev	Description
1	STK-P-03810R	0	Powder Paint (Iron Grey / Rough Textured)
2	STK-Q-90227	1	Flat Head Drilling Screw M6.3 x 56.0mm Long
2	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	6500MXK201608TG	0	6500 MXT 1600mm x 800mm Top Gasket
1	6500MXK201608T-P	0	6500 MXT 1600mm x 800mm Top Part
Parts List			

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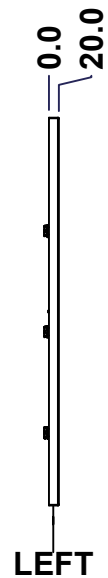
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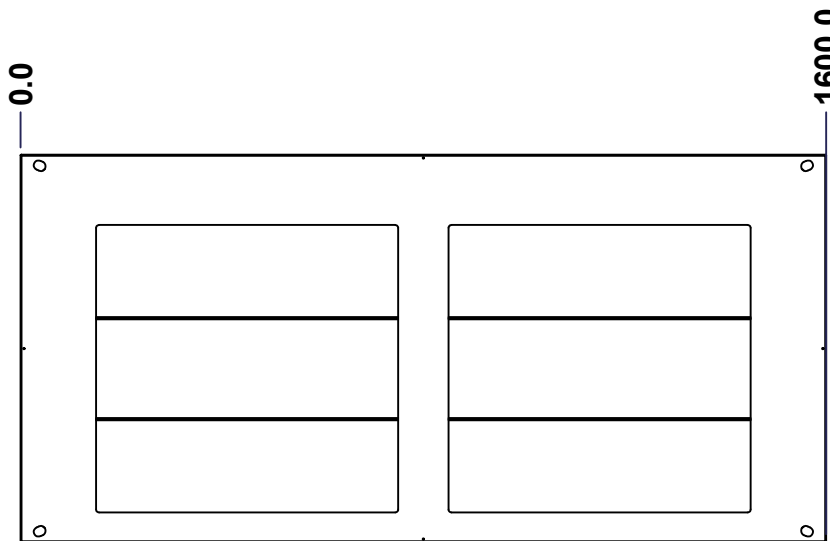
TOP



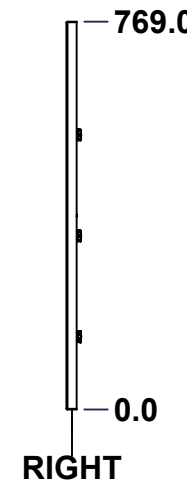
BACK



LEFT



FRONT

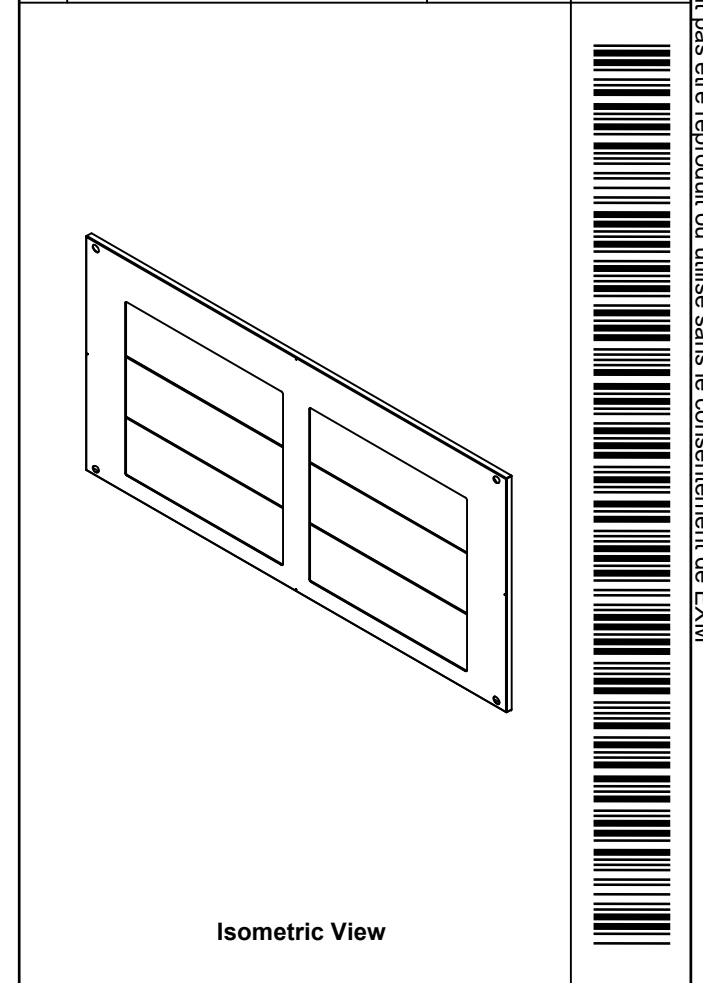



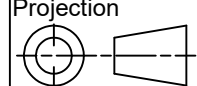
RIGHT



BOTTOM

No.	Revisions	Date	By/Par



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 6/7/2022
Material Matière	16 Ga Cold Rolled A1008 CS Type B	
Color Couleur	Iron Grey RAL7011	Finish Fini Rough Textured
Description	Detail Rev.	
6500 MXB 1600mm x 800mm Bottom		
Part Number Numéro Pièce	Rev.	1
6500MXK201608BT	0	3

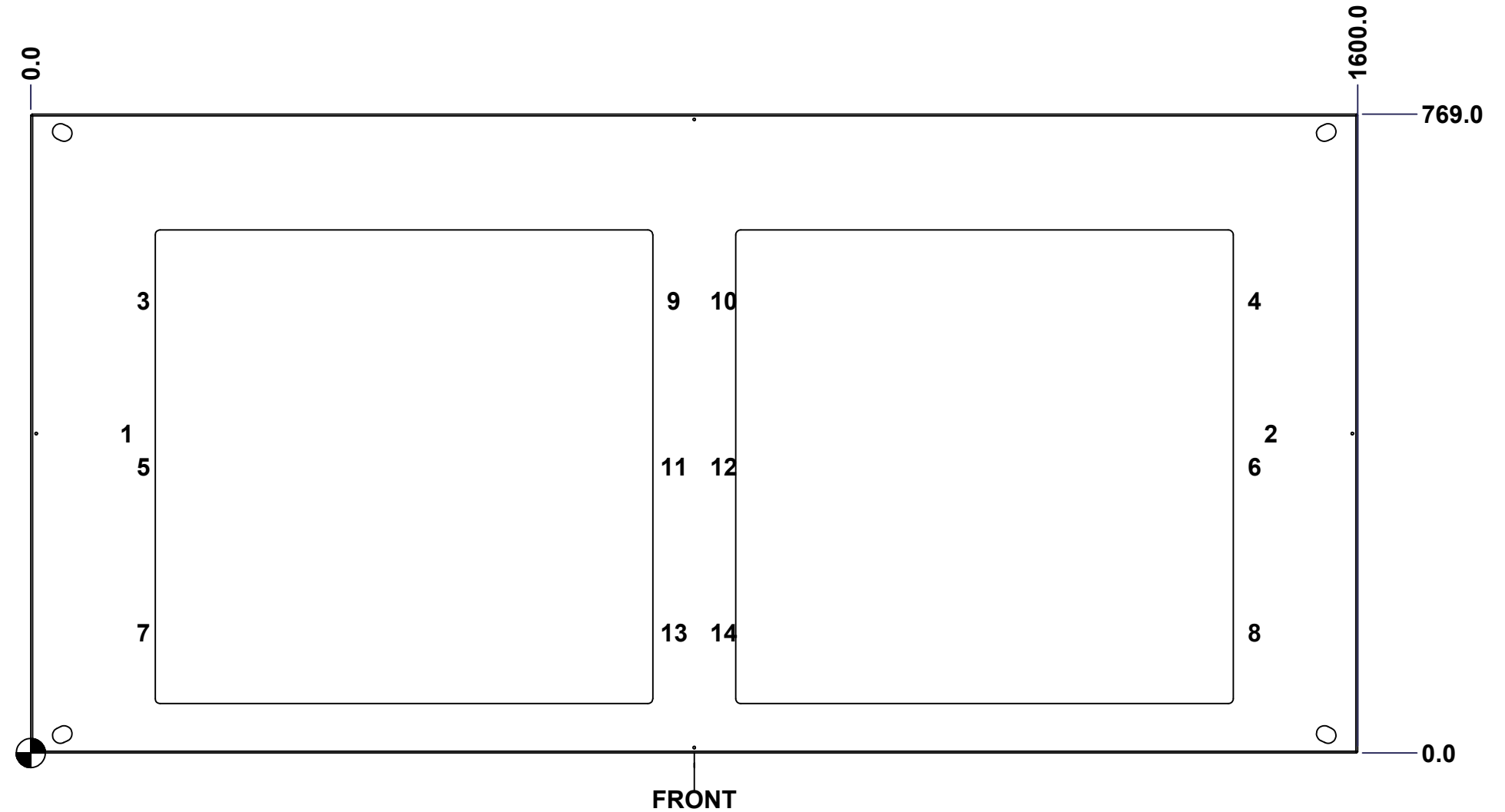
Use gasket program path 6500 MX > 6500MXB

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	110.0	384.5	GND STUD M6 x 18mm (Inside)
2	1490.0	384.5	GND STUD M6 x 18mm (Inside)
3	130.0	544.5	GP STUD M6 x 18mm (Inside)
4	1470.0	544.5	GP STUD M6 x 18mm (Inside)
5	130.0	344.5	GP STUD M6 x 18mm (Inside)
6	1470.0	344.5	GP STUD M6 x 18mm (Inside)
7	130.0	144.5	GP STUD M6 x 18mm (Inside)
8	1470.0	144.5	GP STUD M6 x 18mm (Inside)
9	770.0	544.5	GP STUD M6 x 18mm (Inside)
10	830.0	544.5	GP STUD M6 x 18mm (Inside)
11	770.0	344.5	GP STUD M6 x 18mm (Inside)
12	830.0	344.5	GP STUD M6 x 18mm (Inside)
13	770.0	144.5	GP STUD M6 x 18mm (Inside)
14	830.0	144.5	GP STUD M6 x 18mm (Inside)



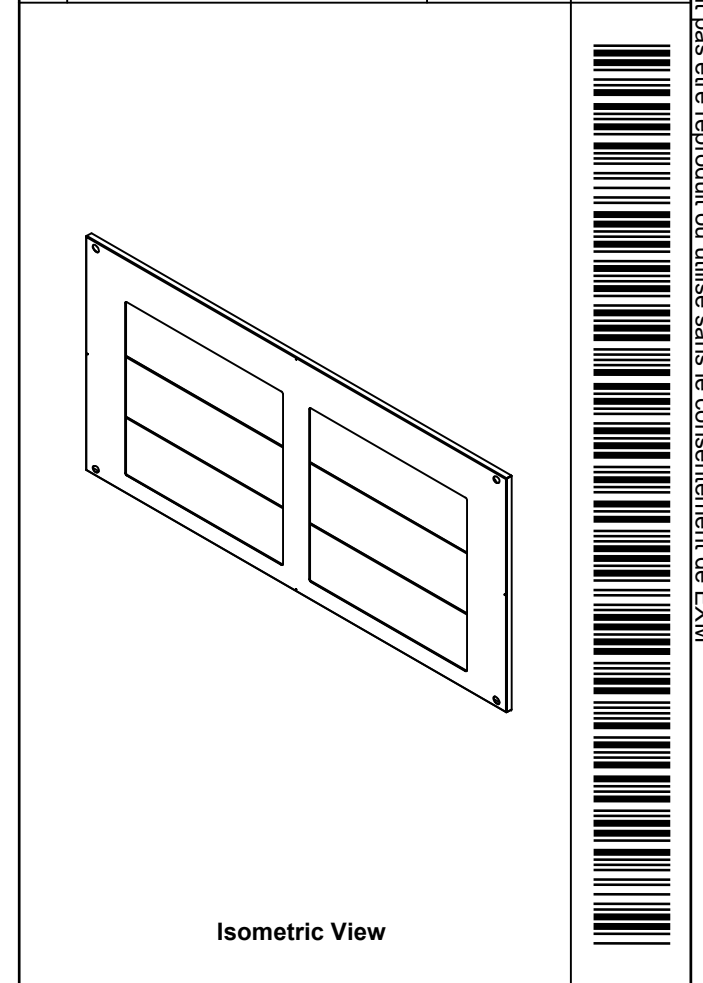
Use bending program path 6500 MX > 6500MXB

	Description		Status
	6500 MXB 1600mm x 800mm Bottom		(NULL)
	Part Number Numéro Pièce		Rev.
6500MXK201608BT		0	2
			3

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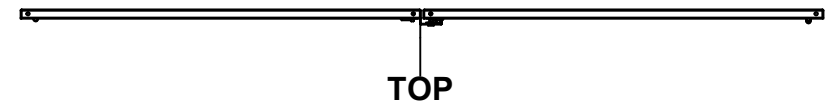


Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement	
		Max 3.0mm Projection	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 6/7/2022	
Material Matière 16 Ga Cold Rolled A1008 CS Type B			
Color Couleur Iron Grey RAL7011		Finish Fini Rough Textured	
Description 6500 MXB 1600mm x 800mm Bottom			Detail Rev.
Part Number Numéro Pièce 6500MXK201608BT		Rev. 0	3 3

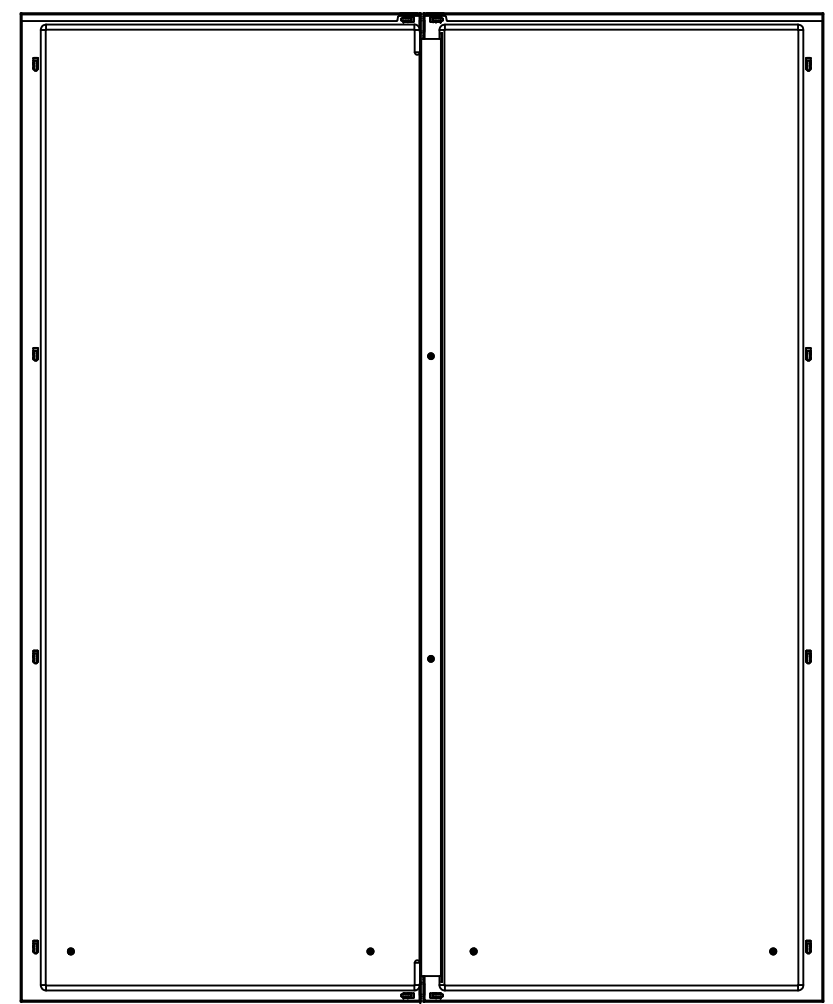
Qty	Part Number	Rev	Description
1	STK-P-03810R	0	Powder Paint (Iron Grey / Rough Textured)
12	STK-Q-06001	0	Mtrx - Gland Plate M6 Plastic Thumb Nut
14	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
6	6500MXK201608GP200-P	0	6500 MXB 1600mm Gland Plate Part (200mm)
2	6500MXK201608BTGPG	0	6500 MXB 1600mm x 800mm Bottom Gland Plate Gasket
1	6500MXK201608BTG	0	6500 MXB 1600mm x 800mm Bottom Gasket
1	6500MXK201608BT-P	0	6500 MXB 1600mm x 800mm Bottom Part
Parts List			

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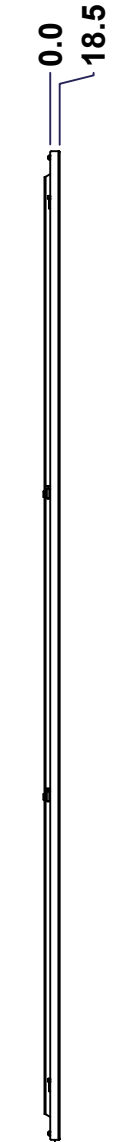
TOP



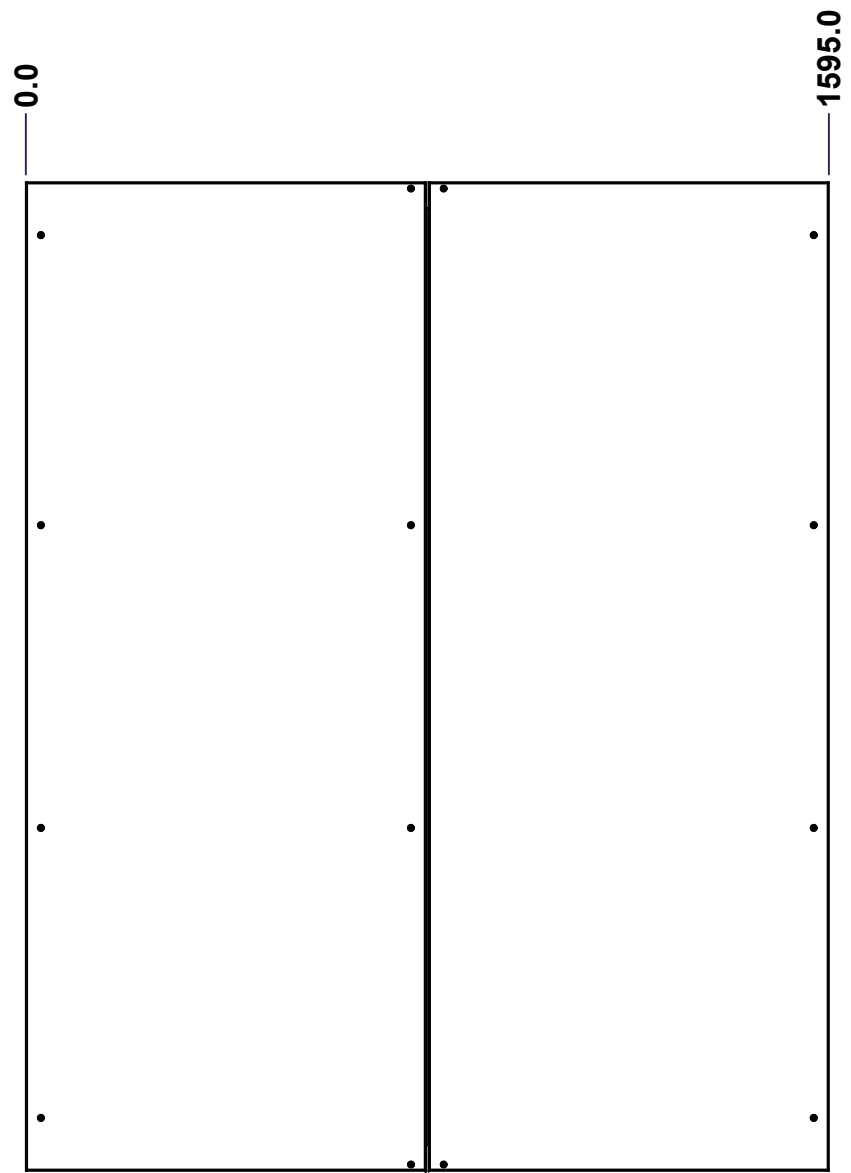
BACK



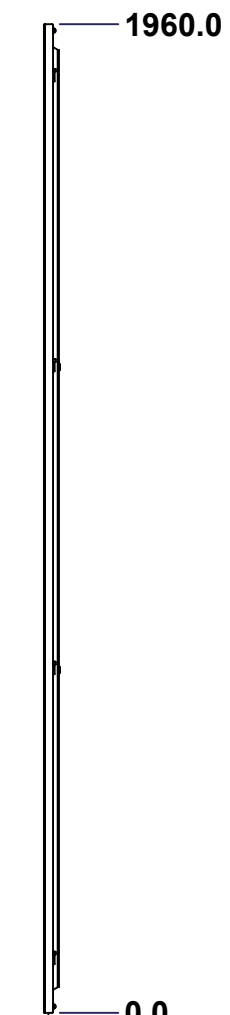
BOTTOM



LEFT



FRONT



RIGHT

No.	Revisions	Date	By/Par

Isometric View

		Flatness Aplatissement Max 3.0mm Projection	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 6/7/2022	
Material Matière 14 Ga Cold Rolled A1008 CS Type B			
Color Couleur Light Grey RAL7035		Finish Fini Rough Textured	
Description 6500 MXR 2000mm x 1600mm Back			Detail Rev.
Part Number Numéro Pièce 6500MXK201608B		Rev. 0	1 3

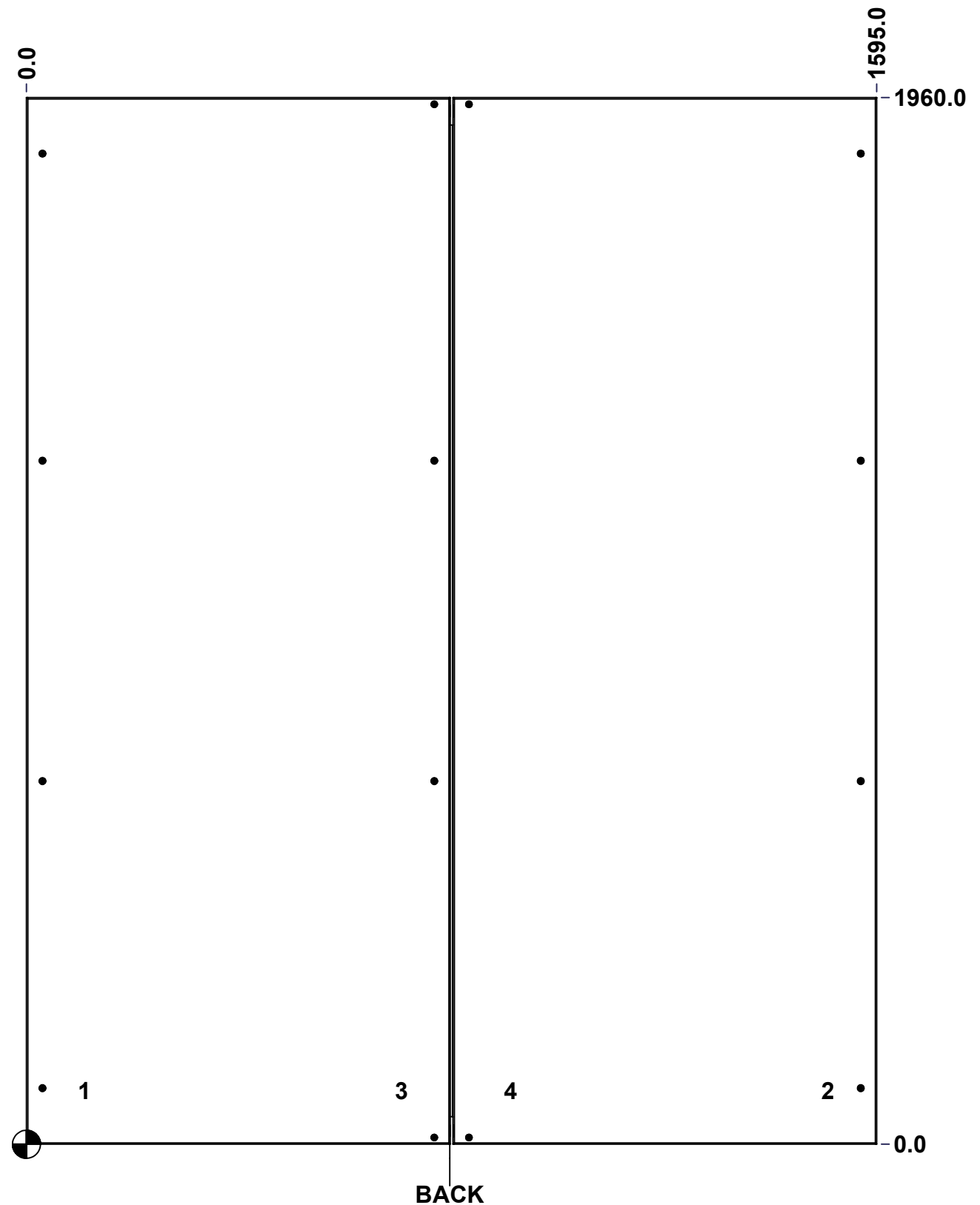
Use gasket program path 6500 MX > 6500 MXR
Use gasket program path 6500 MX > 6500 MXRFD

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	100.0	100.0	GND STUD M6 x 16mm (Inside)
2	1495.0	100.0	GND STUD M6 x 16mm (Inside)
3	695.0	100.0	GND STUD M6 x 16mm (Inside)
4	900.0	100.0	GND STUD M6 x 16mm (Inside)



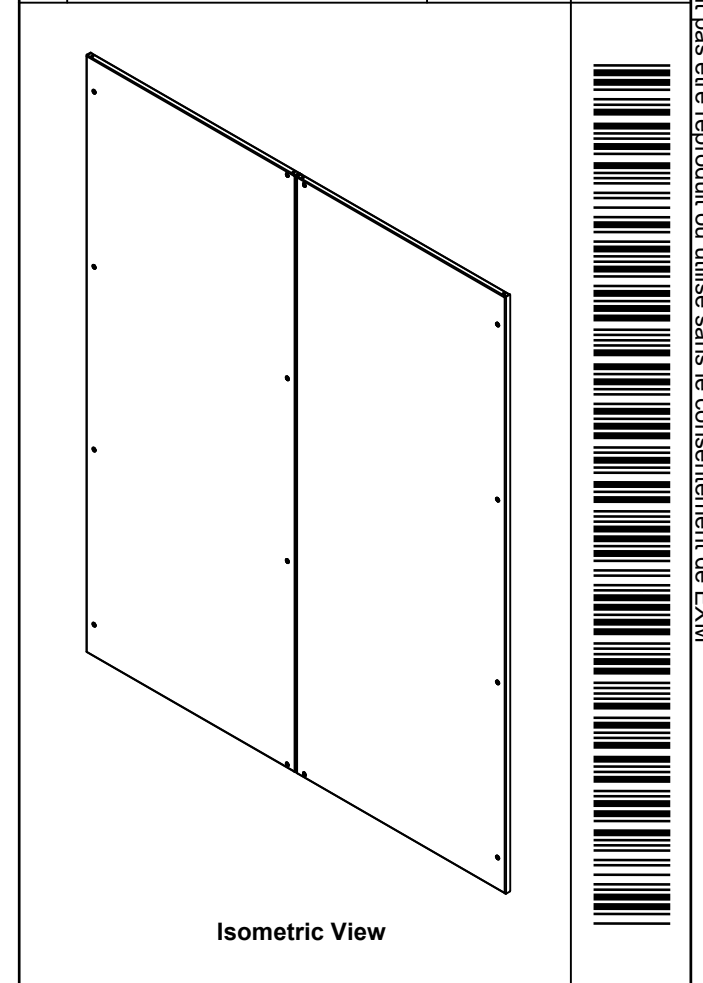
Use bending program path 6500 MX > 6500 MXR
 Use bending program path 6500 MX > 6500 MXRFD

	Description		Status
	6500 MXR 2000mm x 1600mm Back		(NULL)
	Part Number Numéro Pièce		Rev.
	6500MXK201608B		0
			2
			3

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No.	Revisions	Date	By/Par



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Flatness
Aplatissement
Max 3.0mm

Projection

Qty	Part Number	Rev	Description
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
2	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
1	6500MXK201608B1G	0	6500 MXR 2000mm x 1600mm Back Gasket
1	6500MXK201608BG	0	6500 MXR 2000mm x 1600mm Back Gasket
2	STK-Q-11017	0	Rear Panel Single Bracket
14	STK-A-70579	3	6500 MX Side Panel Insert Assembly
14	STK-Q-03071	0	M6 x 16mm Machine Screw
1	6500MXK201608B1-P	0	6500 MXR 2000mm x 1600mm Back 1 Part
4	STK-Q-16080	0	Ground Stud M6 x 16mm
1	6500MXK201608B-P	0	6500 MXR 2000mm x 1600mm Back Part
Parts List			

Customer Client

Drawn By / Dessiné Par: BoxCad: BoxCad

Material / Matière: 14 Ga Cold Rolled A1008 CS Type B

Color / Couleur: Light Grey RAL7035

Finish / Fini: Rough Textured

Description: 6500 MXR 2000mm x 1600mm Back

Part Number / Numéro Pièce: **6500MXK201608B**

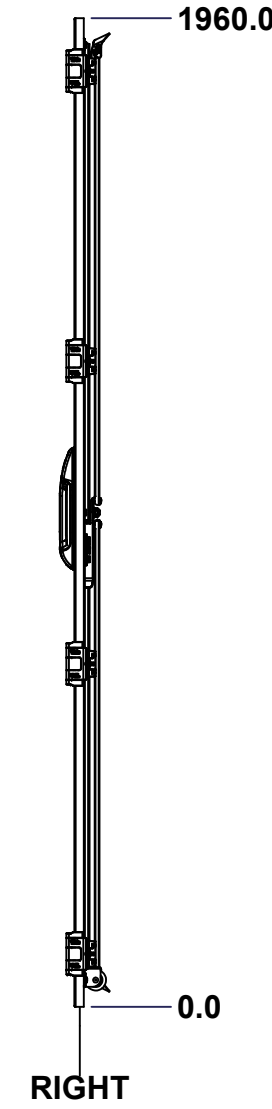
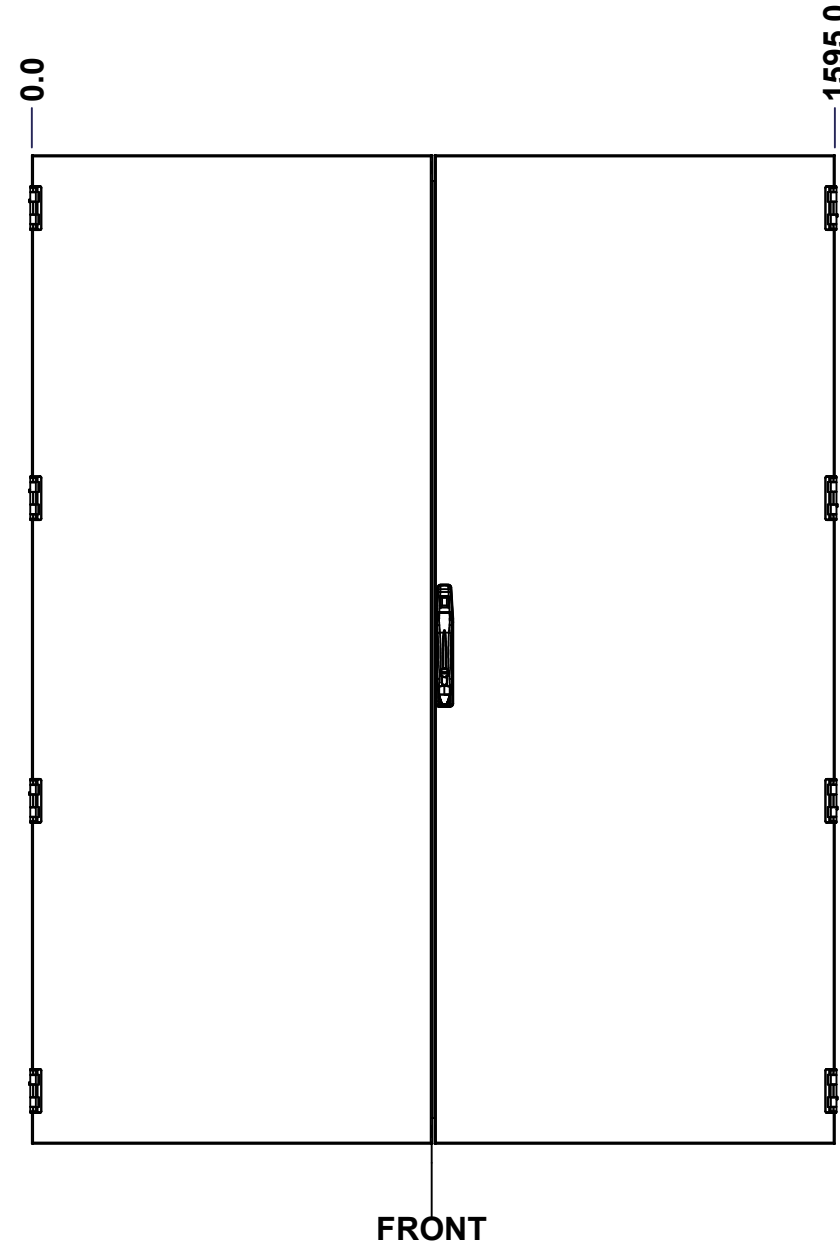
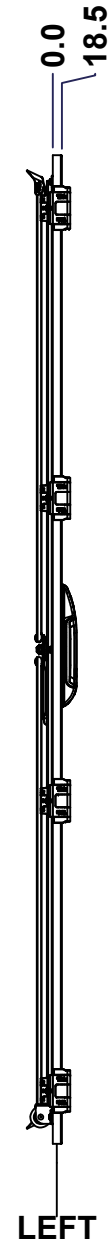
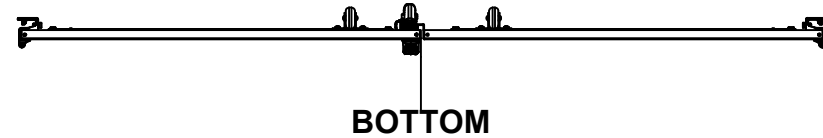
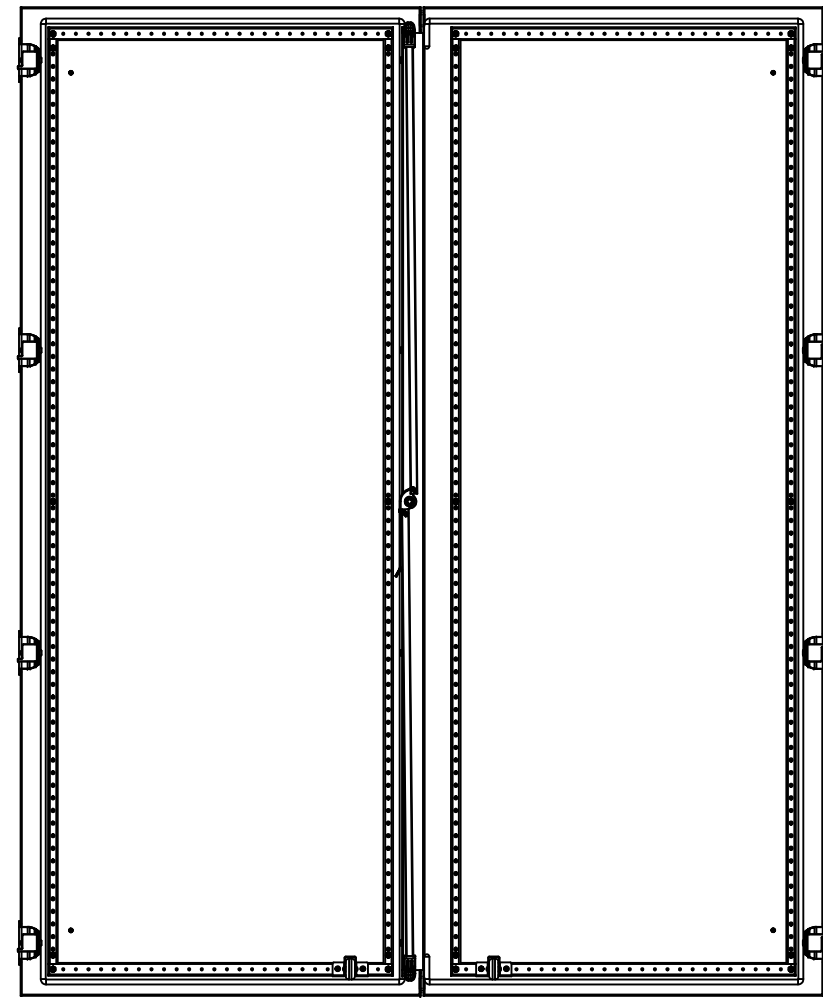
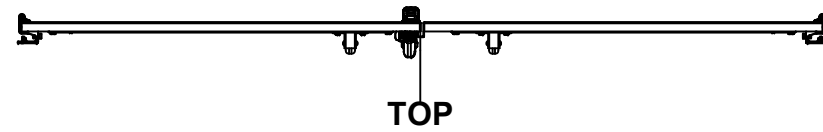
Date: 6/7/2022

Rev. / Révis: 0

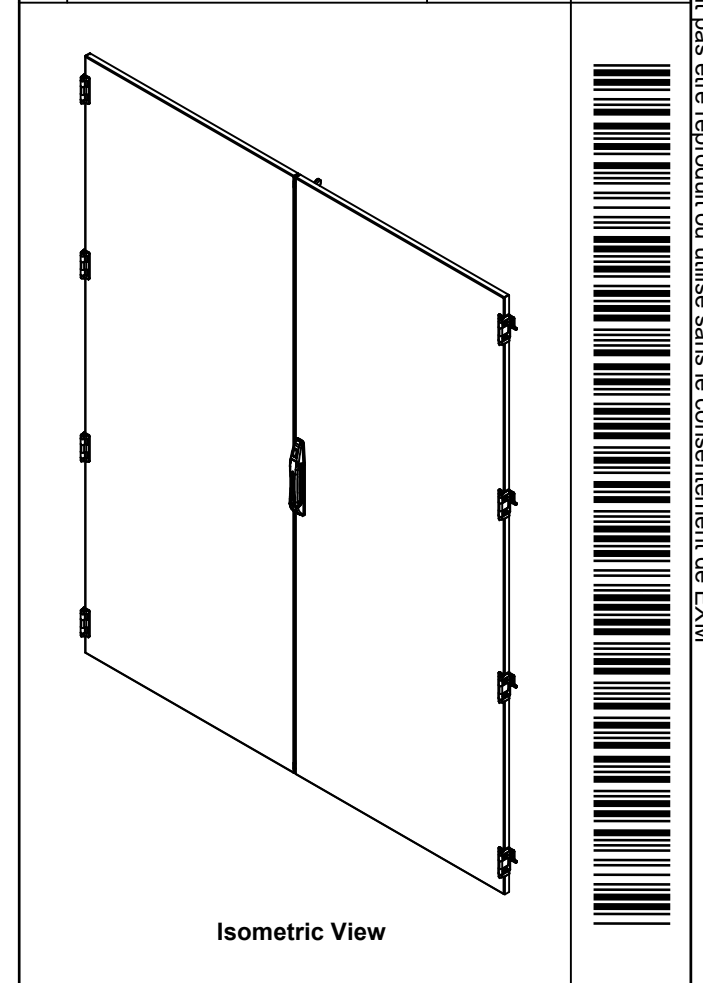
Detail Rev. / Révis: 3

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No.	Revisions	Date	By/Par



Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection
Customer Client	Date	
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 6/7/2022	
Material / Matière: 14 Ga Cold Rolled A1008 CS Type B		
Color / Couleur: Light Grey RAL7035	Finish / Fini: Rough Textured	
Description: 6500 MXDD 2000mm x 1600mm Front		Detail Rev.
Part Number / Numéro Pièce: 6500MXK201608F	Rev. 0	1/3

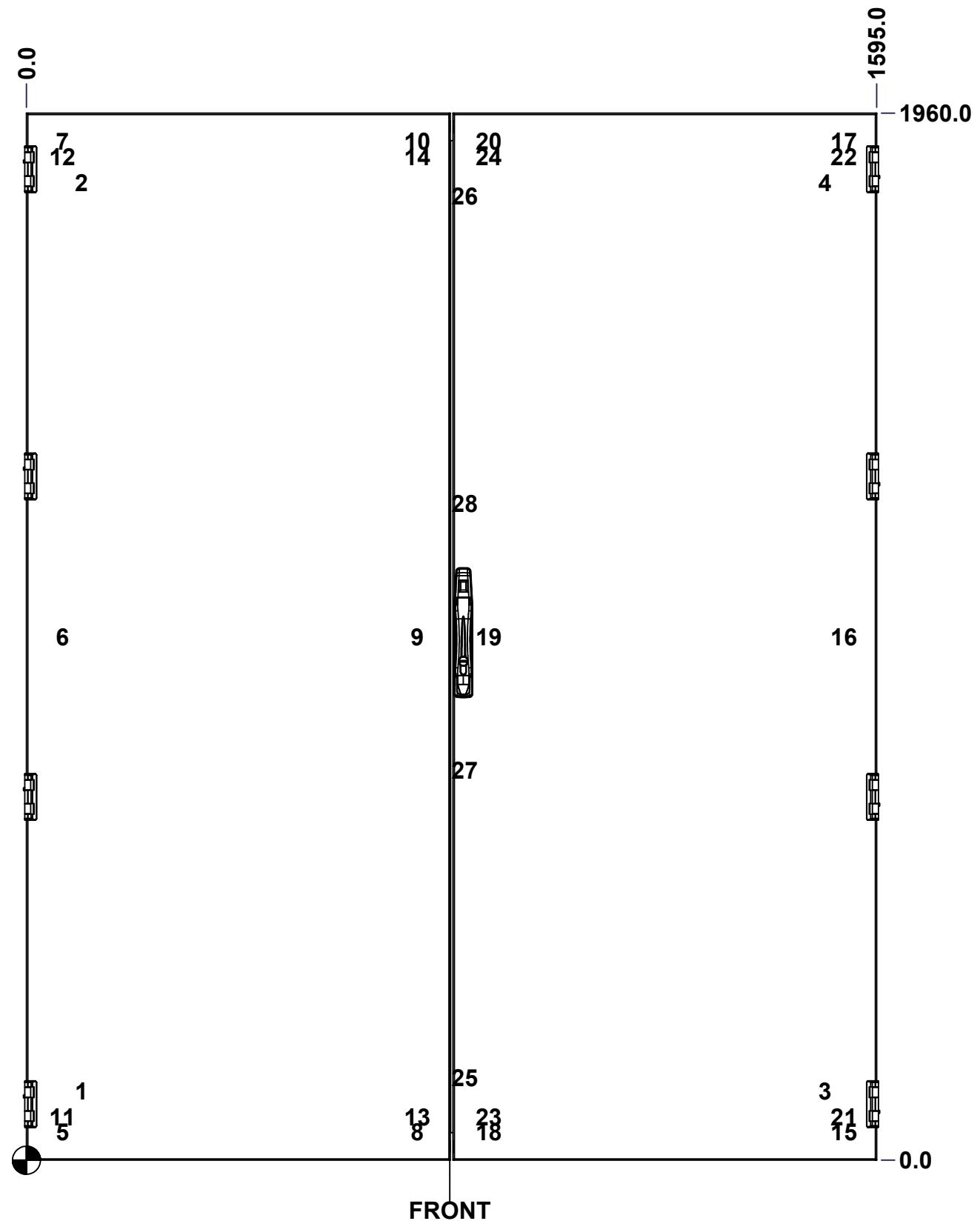
Use gasket program path 6500 MX > 6500 MXD
 Use gasket program path 6500 MX > 6500 MXFD

SEE BILL OF MATERIAL ON LAST PAGE

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	100.0	130.0	GND STUD M6 x 16mm (Inside)
2	100.0	1830.0	GND STUD M6 x 16mm (Inside)
3	1495.0	130.0	GND STUD M6 x 16mm (Inside)
4	1495.0	1830.0	GND STUD M6 x 16mm (Inside)
5	64.5	52.8	STIFF. STUD M6 x 18mm (Inside)
6	64.5	980.0	STIFF. STUD M6 x 18mm (Inside)
7	64.5	1907.2	STIFF. STUD M6 x 18mm (Inside)
8	730.5	52.8	STIFF. STUD M6 x 18mm (Inside)
9	730.5	980.0	STIFF. STUD M6 x 18mm (Inside)
10	730.5	1907.2	STIFF. STUD M6 x 18mm (Inside)
11	64.5	81.0	STIFF. STUD M6 x 18mm (Inside)
12	64.5	1879.0	STIFF. STUD M6 x 18mm (Inside)
13	730.5	81.0	STIFF. STUD M6 x 18mm (Inside)
14	730.5	1879.0	STIFF. STUD M6 x 18mm (Inside)
15	1530.5	52.8	STIFF. STUD M6 x 18mm (Inside)
16	1530.5	980.0	STIFF. STUD M6 x 18mm (Inside)
17	1530.5	1907.2	STIFF. STUD M6 x 18mm (Inside)
18	864.5	52.8	STIFF. STUD M6 x 18mm (Inside)
19	864.5	980.0	STIFF. STUD M6 x 18mm (Inside)
20	864.5	1907.2	STIFF. STUD M6 x 18mm (Inside)
21	1530.5	81.0	STIFF. STUD M6 x 18mm (Inside)
22	1530.5	1879.0	STIFF. STUD M6 x 18mm (Inside)
23	864.5	81.0	STIFF. STUD M6 x 18mm (Inside)
24	864.5	1879.0	STIFF. STUD M6 x 18mm (Inside)
25	819.5	155.0	CLOSING BAR GUIDE (Inside)
26	819.5	1805.0	CLOSING BAR GUIDE (Inside)
27	819.5	730.0	CLOSING BAR GUIDE (Inside)
28	819.5	1230.0	CLOSING BAR GUIDE (Inside)



FRONT

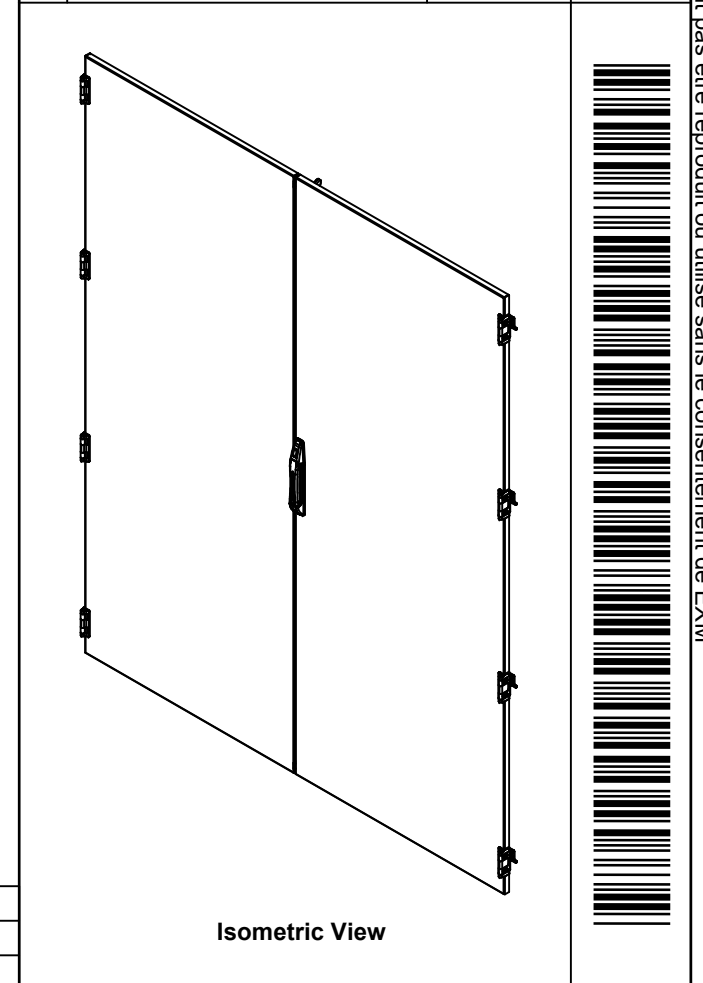
Use bending program path 6500 MX > 6500 MXD
 Use bending program path 6500 MX > 6500 MXFD

	Description	Status
	6500 MXDD 2000mm x 1600mm Front	(NULL)
	Part Number	Rev.
	Numéro Pièce	2
	6500MXK201608F	0
		3


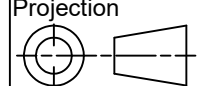
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No.	Revisions	Date	By/Par



1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
1	STK-Q-16122	1	Stud M10 x 20mm
1	STK-K-50556	2	9500 DD - Flange Door Handle Assy
4	STK-A-70586	3	Fixed Double Door Bracket Assembly
1	STK-Q-45652-20	5	6500 MX - Lower Closing Bar 2000mm
1	STK-Q-45651-20	5	6500 MX - Upper Closing Bar 2000mm
8	STK-K-06800	2	6500 MX 270° Hinge
2	STK-Q-90041	5	Mtrx and Cabinet - Closing Bar End
2	STK-Q-45650-20	2	6100 SLDD - Split Door - Closing Bar
6	STK-Q-16405	6	Guide Stud - Small (No Paint Cap Required)
1	6500MXK201608F1G	0	6500 MXDD 2000mm x 1600mm Front Gasket
1	6500MXK201608F1-P	0	6500 MXDD 2000mm x 1600mm Front Part
1	6500MXK201608DS2	5	6500 MX 2000mm x 1600mm Door Stiffener
1	886PHD-S	11	Euroform Pull Handle Kit
24	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	6500MXK201608DS1	5	6500 MX 2000mm x 1600mm Door Stiffener
1	6500MXK201608FG	0	6500 MXDD 2000mm x 1600mm Front Gasket
1	6500MXK201608F-P	0	6500 MXDD 2000mm x 1600mm Front Part
2	6500MXSRK	1	6500 MXRSK Door Support Roller
Qty	Part Number	Rev	Description
Parts List			

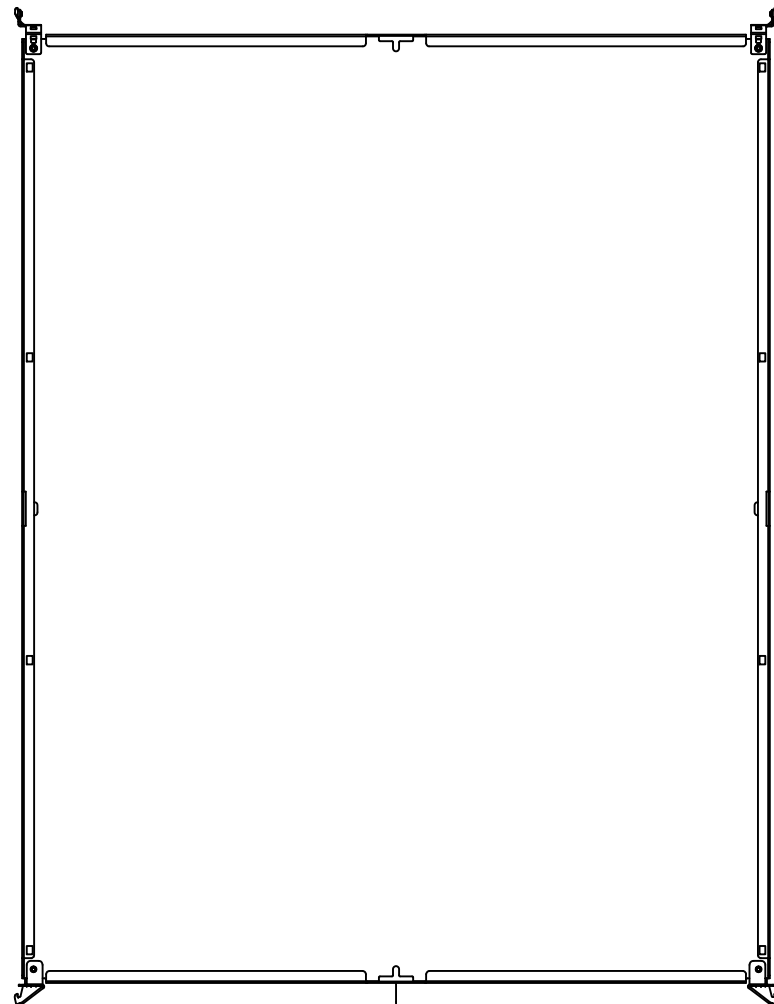
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		Projection	
14 Ga Cold Rolled A1008 CS Type B			
Color Couleur		Finish Fin	
Light Grey RAL7035		Rough Textured	
Description			Detail Rev.
6500 MXDD 2000mm x 1600mm Front			
Part Number Numéro Pièce		Rev.	3
6500MXK201608F		0	3

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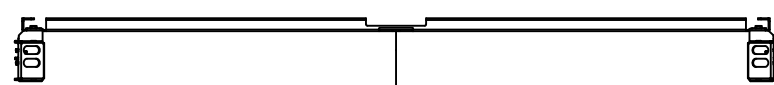
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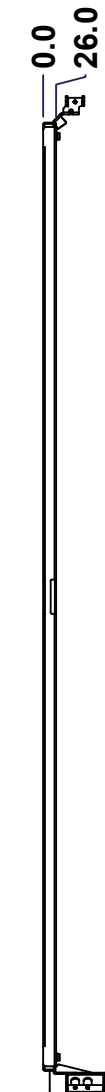
TOP



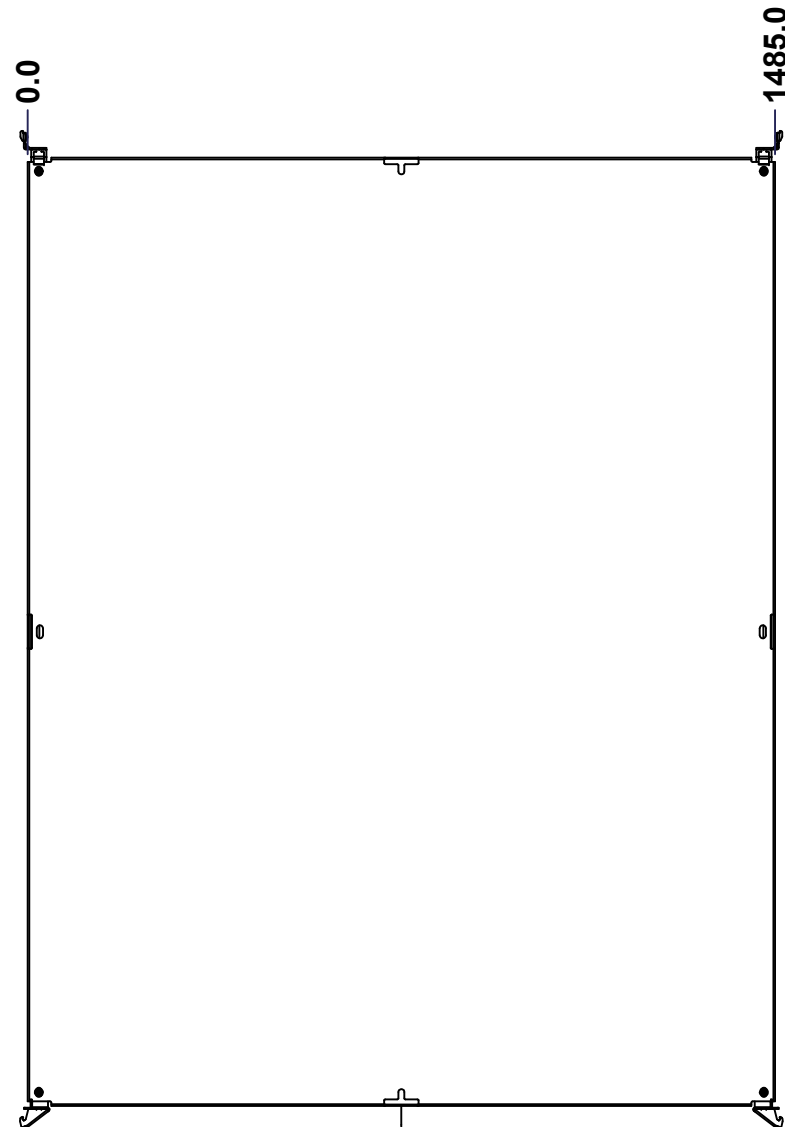
BACK



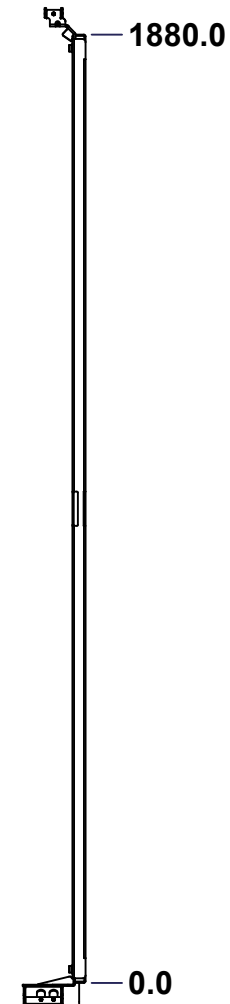
BOTTOM



LEFT

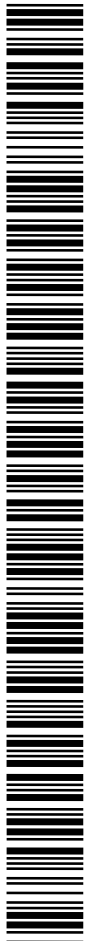
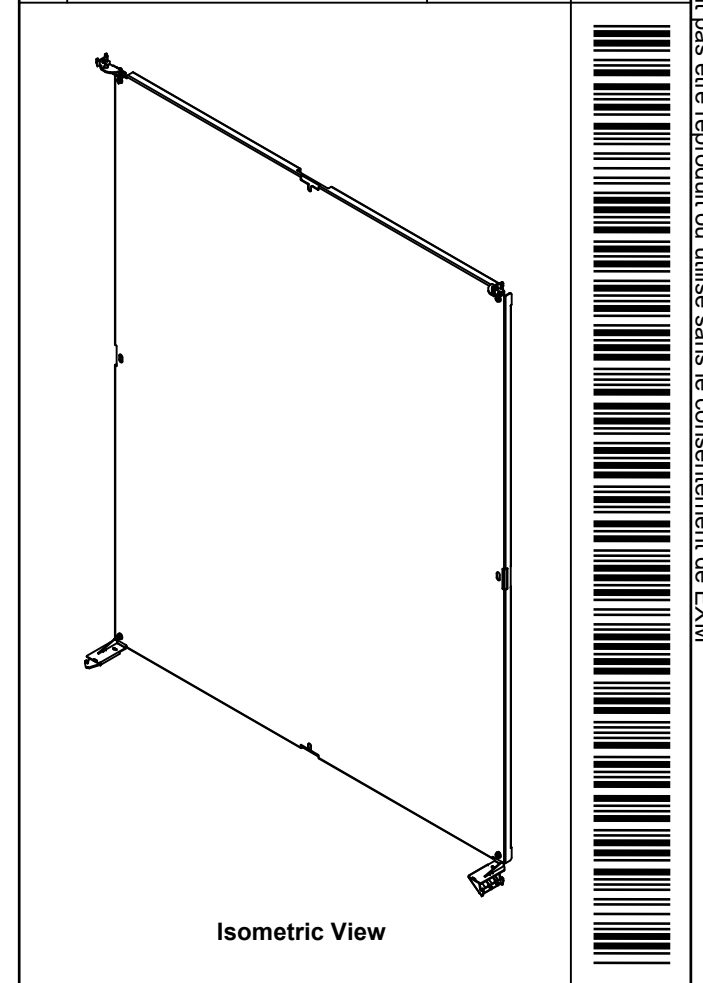



FRONT



RIGHT

No.	Revisions	Date	By/Par



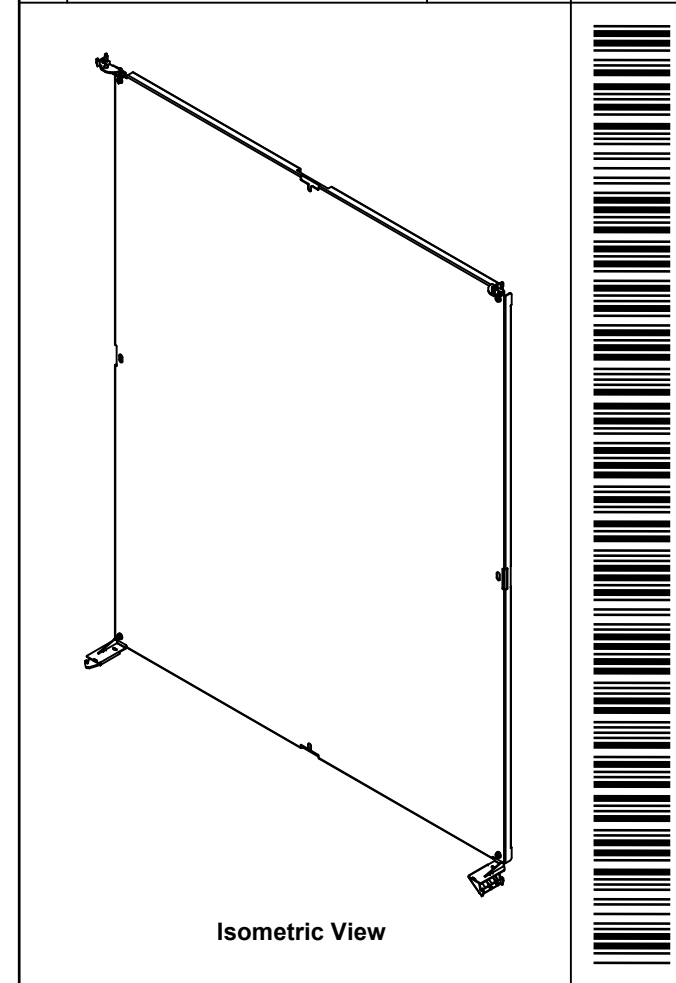
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 6/7/2022	
Material Matière 12 Ga Galvanized (2.5mm)			
Color Couleur Unpainted		Finish Fini Unpainted	
Description 6500 MXM 2000mm x 1600mm Back Inner Panel			Detail Rev.
Part Number Numéro Pièce 6500MXK201608BIP		Rev. 0	1 3


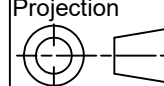
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No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 6/7/2022
Material Matière	12 Ga Galvanized (2.5mm)	
Color Couleur	Unpainted	Finish Fini Unpainted
Description		Detail Rev.
6500 MXM 2000mm x 1600mm Back Inner Panel		
Part Number Numéro Pièce	Rev.	3
6500MXK201608BIP	0	3

Qty	Part Number	Rev	Description
1	STK-A-49005	5	6500 MXM - Bottom Inner Panel Support Assembly (Right)
1	STK-A-49000	5	6500 MXM - Bottom Inner Panel Support Assembly (Left)
1	STK-A-49015	0	6500MXM - Top Inner Panel Support Kit (Right)
1	STK-A-49010	0	6500MXM - Top Inner Panel Support Kit (Left)
1	6500MXK201608BIP-P	0	6500 MXM 2000mm x 1600mm Back Inner Panel Part
Parts List			