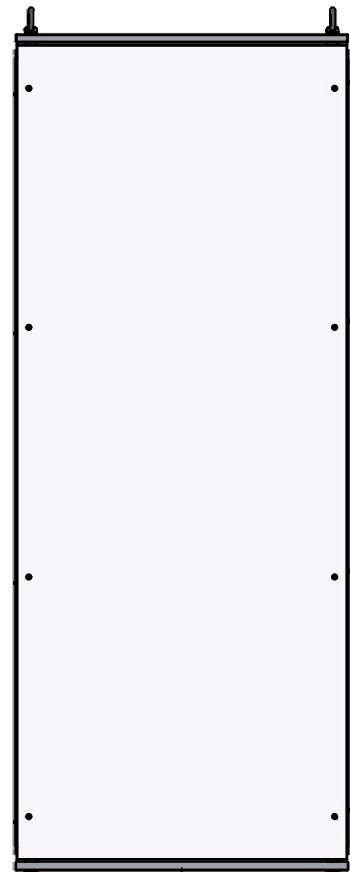


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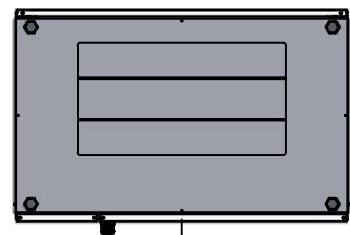
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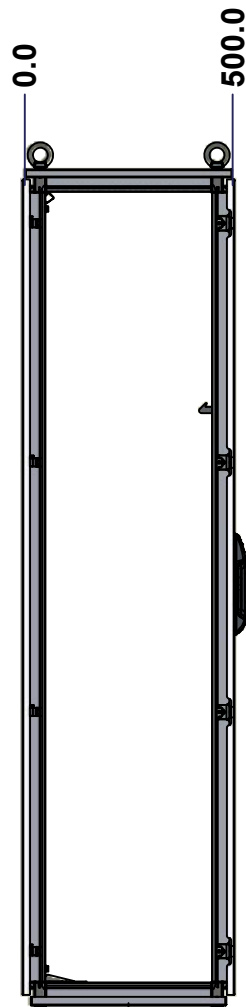
TOP



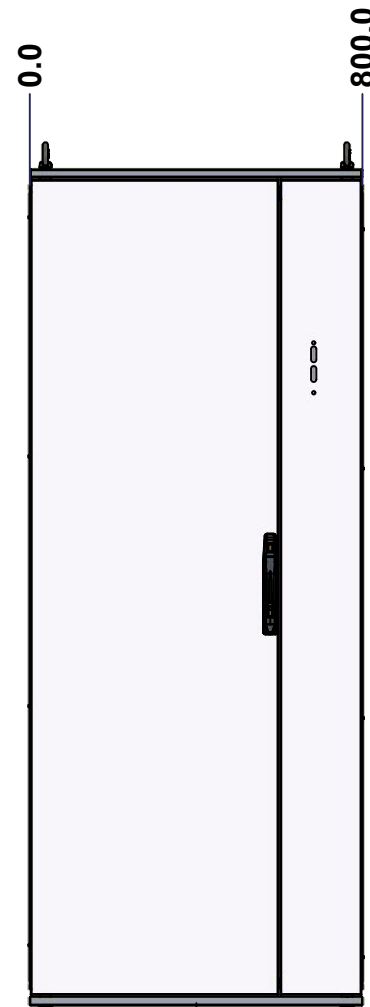
BACK



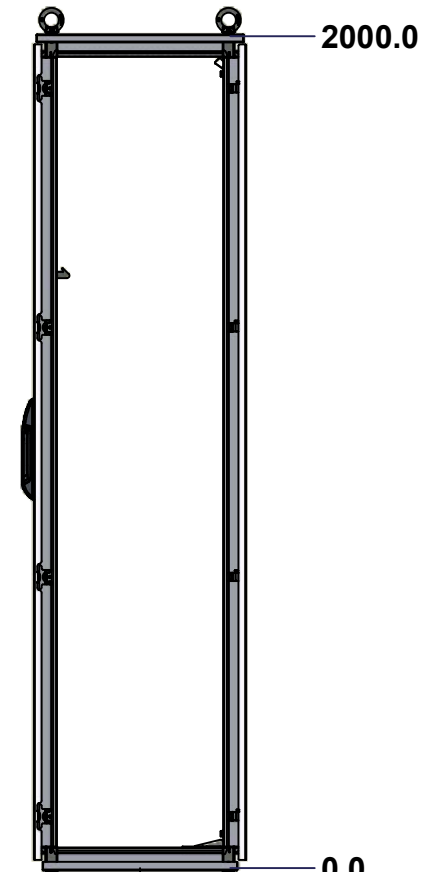
BOTTOM



LEFT



FRONT




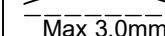
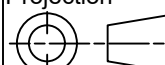
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement  Max 3.0mm Projection 
Customer Client		Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 3/10/2015
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description	Detail Rev.	
6500MX 2000mm x 800mm x 500mm Assembly		
Part Number Numéro Pièce	Rev.	1
<b>6500MXU200805</b>	<b>0</b>	18

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Isometric View



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Flatness  
Aplatissement  
Max 3.0mm  
Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 3/10/2015
Material / Matière: See Part List	

Color / Couleur: See Part List	Finish / Fini: See Part List
Description: 6500MX 2000mm x 800mm x 500mm Assembly	
Detail Rev.	

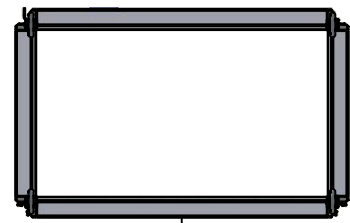
Part Number / Numéro Pièce: <b>6500MXU200805</b>	Rev. 0	2 / 18
--	--------	--------

Qty	Part Number	Rev	Description
1	6500MXU200805BIP	0	6500 MXM 2000mm x 800mm Back Inner Panel
1	6500MXU200805F	0	6500 MXDU 2000mm x 800mm Front
1	6500MXU200805B	0	6500 MXR 2000mm x 800mm Back
1	6500MXU200805BT	0	6500 MXB 800mm x 500mm Bottom
1	6500MXU200805T	0	6500 MXT 800mm x 500mm Top
1	6500MXU200805FR	0	6500 MX 2000mm x 800mm x 500mm Frame

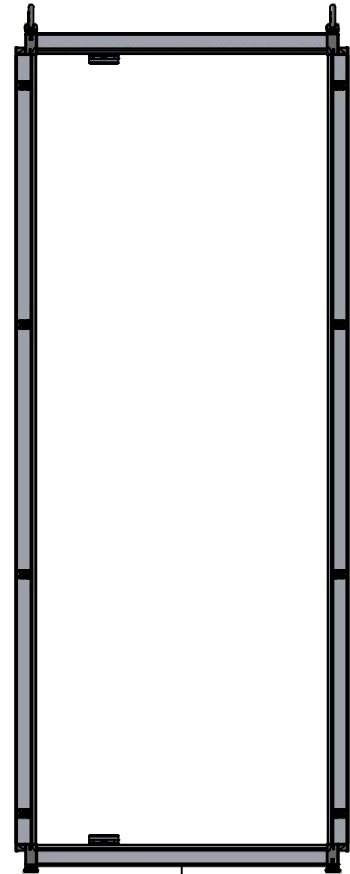
Parts List

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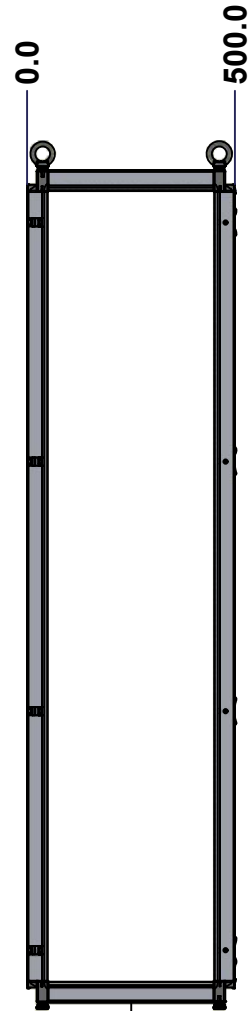
TOP



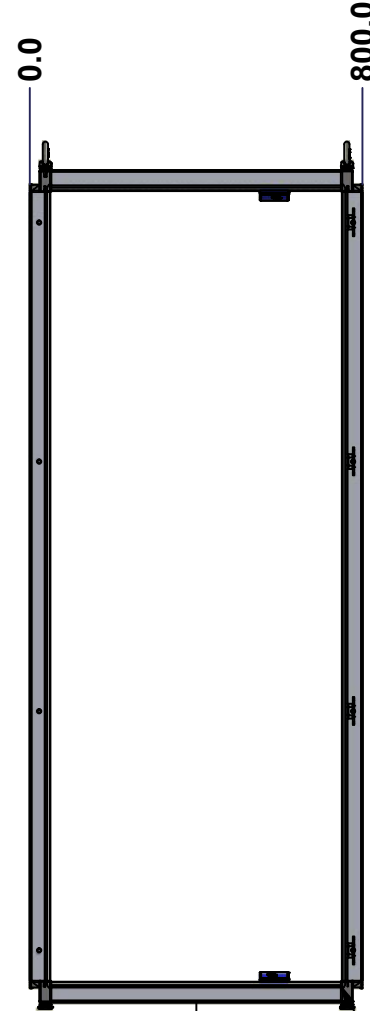
BACK



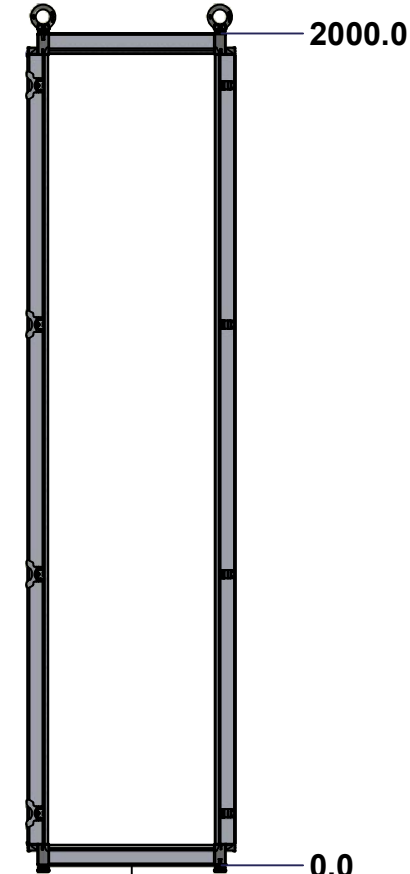
BOTTOM



LEFT



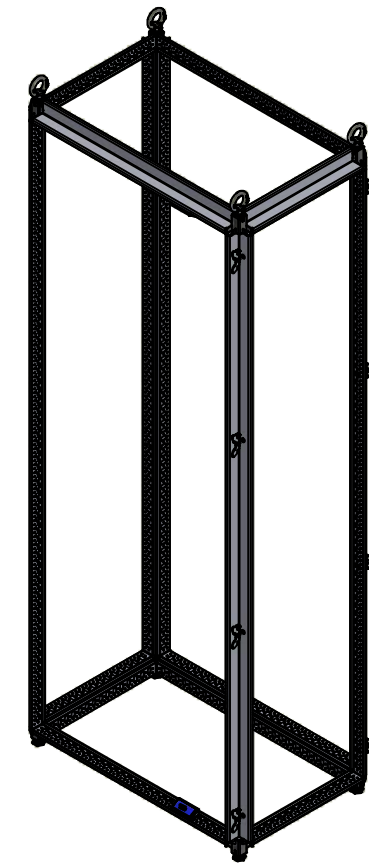
FRONT



RIGHT

Grind excess weld off corner(s)

No.	Revisions	Date	By/Par



Isometric View



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Flatness  
Aplatissement  
Max 3.0mm  
Projection

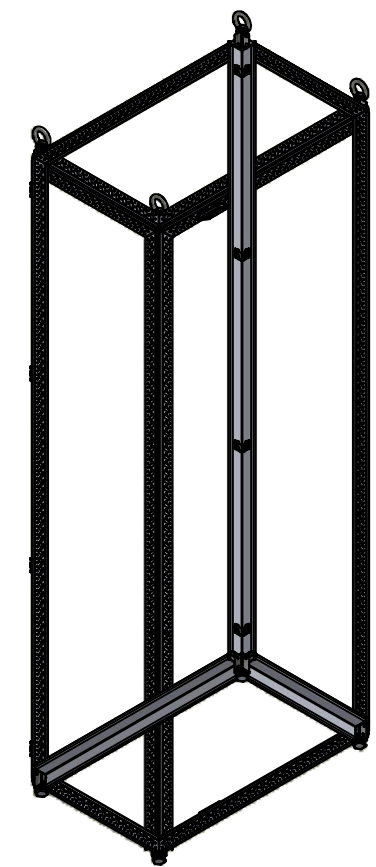
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 3/10/2015
Material Matière 16 Ga Electro-Galvanized (1.4mm)	
Color Couleur Iron Grey RAL7011	Finish Fini Rough Textured
Description 6500 MX 2000mm x 800mm x 500mm Frame	Detail Rev.
Part Number Numéro Pièce <b>6500MXU200805FR</b>	Rev. 3 <b>0</b>

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No.	Revisions	Date	By/Par



Isometric View



1	STK-P-03810R	0	Powder Paint (Iron Grey / Rough Textured)
4	STK-Q-47250-08	6	6500 MX 800mm Horizontal Frame Post Part
4	STK-Q-47250-05	6	6500 MX 500mm Horizontal Frame Post Part
2	STK-Q-05020	5	M5 x 8mm Thread Rolling Screw
2	STK-A-74730	0	6500 MX - Flange Door Sealing Block
4	STK-A-70585	6	Fixed Bracket Assembly
16	STK-Q-77120	1	6500MX-Frame Rubber Plug
8	STK-A-70580	4	Mtrx Bracket
8	STK-Q-00610	3	M16 x 30.0mm Bolt
8	STK-A-49448	6	6500 MX - Frame Sheet Metal Corner Assembly
4	STK-Q-49500	3	M12 Eye Bolt (0.34T)
4	STK-Q-61110	0	M12 Feet Leveler
4	STK-Q-47251-20	6	6500 MX 2000mm Vertical Frame Post Part
Qty	Part Number	Rev	Description
Parts List			

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		Max 3.0mm
Projection		
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 3/10/2015
Material Matière	16 Ga Electro-Galvanized (1.4mm)	
Color Couleur	Iron Grey RAL7011	Finish Fini
		Rough Textured
Description		Detail Rev.
6500 MX 2000mm x 800mm x 500mm Frame		
Part Number Numéro Pièce	Rev.	4
<b>6500MXU200805FR</b>	<b>0</b>	18

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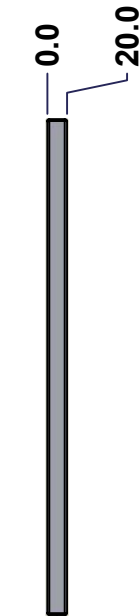
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TOP



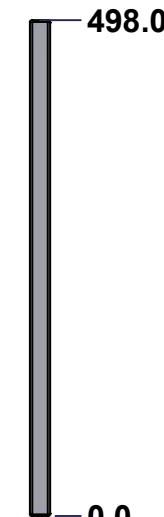
BACK



LEFT



FRONT

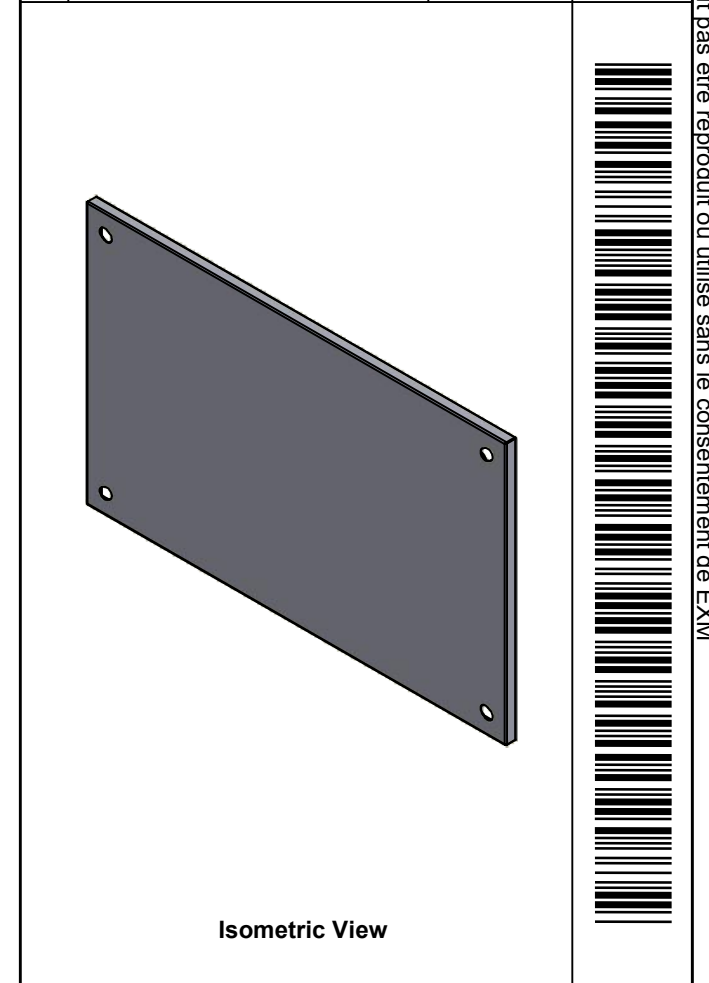



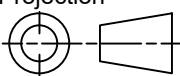
RIGHT



BOTTOM

No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 3/10/2015	
Material / Matière: 16 Ga Cold Rolled A1008 CS Type B		
Color / Couleur: Iron Grey RAL7011	Finish / Fini: Rough Textured	
Description: 6500 MXT 800mm x 500mm Top	Detail Rev.	
Part Number / Numéro Pièce: 6500MXU200805T	Rev.: 0	5 / 18

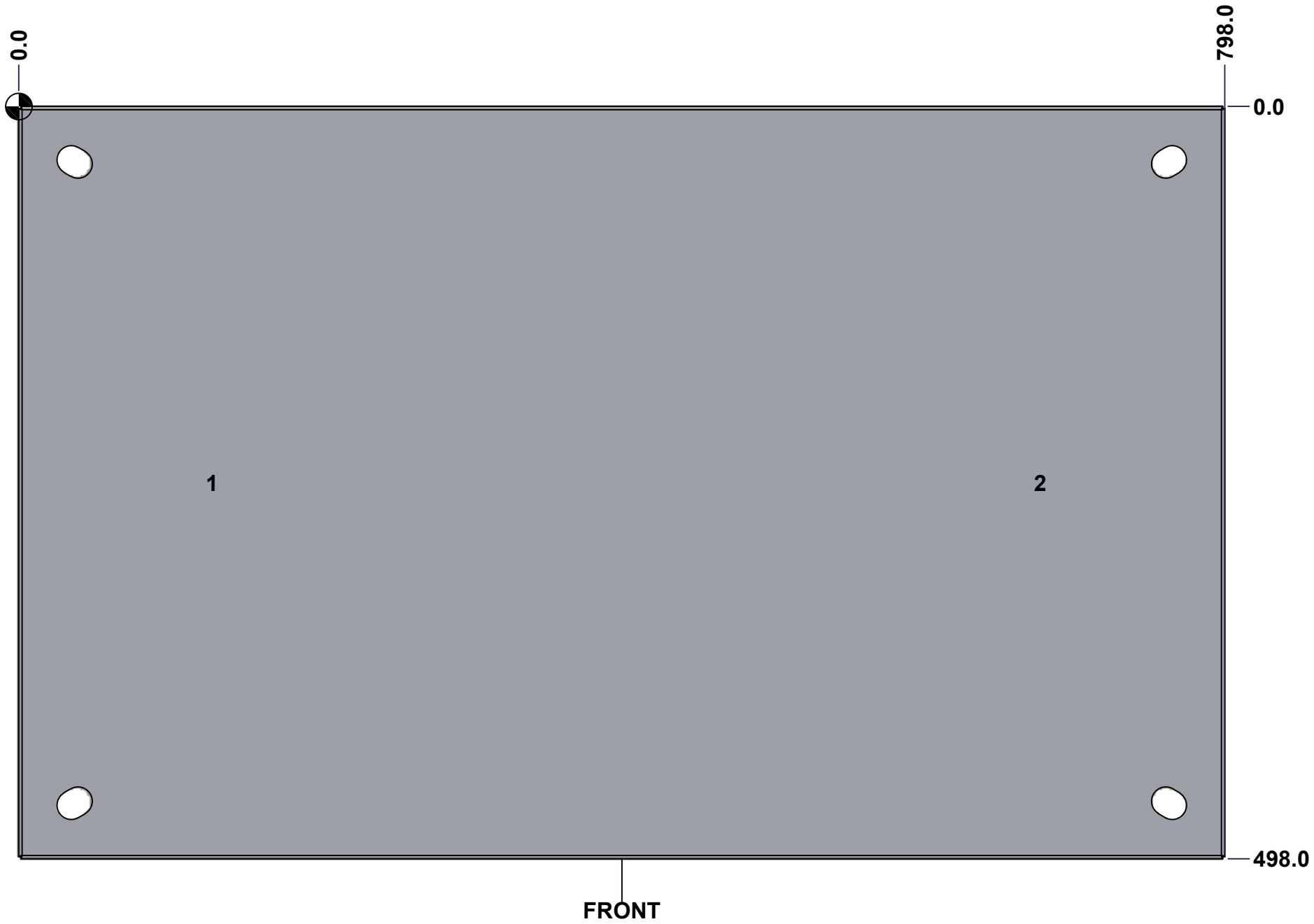
Use gasket program path 6500 MX > 6500 MXT

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	125.0	249.0	GND STUD M6 x 18mm (Inside)
2	673.0	249.0	GND STUD M6 x 18mm (Inside)



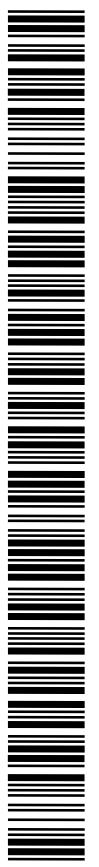
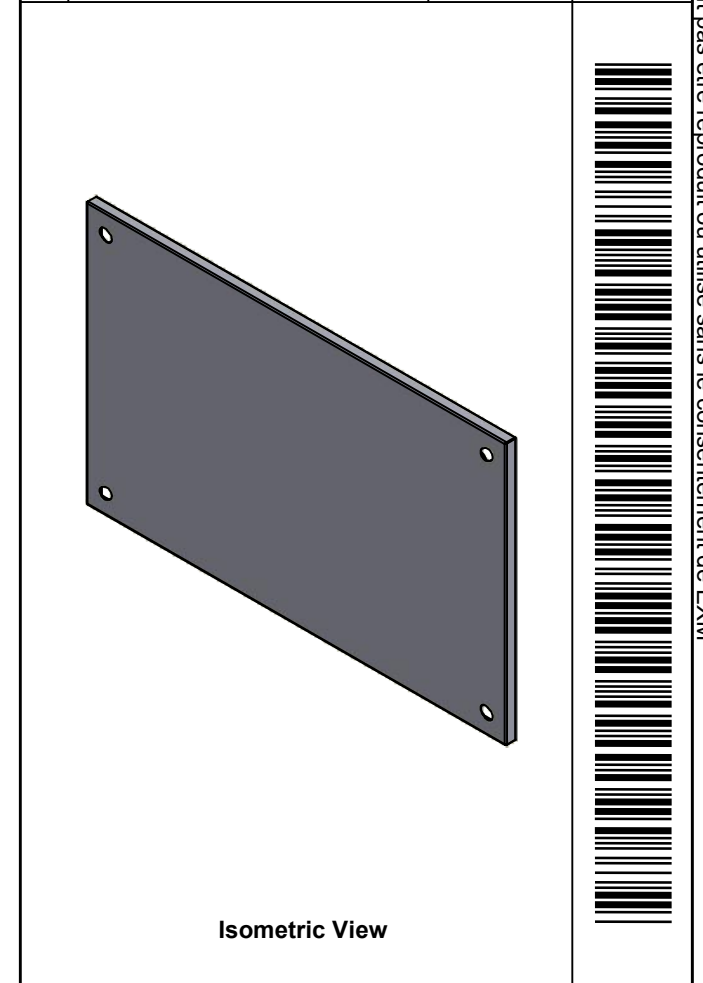
Use bending program path 6500 MX > 6500 MXT


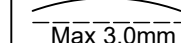
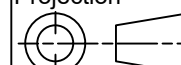
	Description	Status
	6500 MXT 800mm x 500mm Top	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>6500MXU200805T</b>	<b>0</b> / 6
		18

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No.	Revisions	Date	By/Par



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Customer Client		Projection 
Drawn By Dessiné Par BoxCad: BoxCad		Date 3/10/2015
Material Matière 16 Ga Cold Rolled A1008 CS Type B		
Color Couleur Iron Grey RAL7011	Finish Fini Rough Textured	
Description 6500 MXT 800mm x 500mm Top		Detail Rev.
Part Number Numéro Pièce <b>6500MXU200805T</b>		Rev. 7 <b>0</b>

Qty	Part Number	Rev	Description
1	STK-P-03810R	0	Powder Paint (Iron Grey / Rough Textured)
2	STK-Q-16080	0	Ground Stud M6 x 16mm
1	6500MXU200805TG	0	6500 MXT 800mm x 500mm Top Gasket
1	6500MXU200805T-P	0	6500 MXT 800mm x 500mm Top Part
Parts List			

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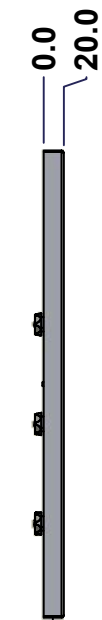
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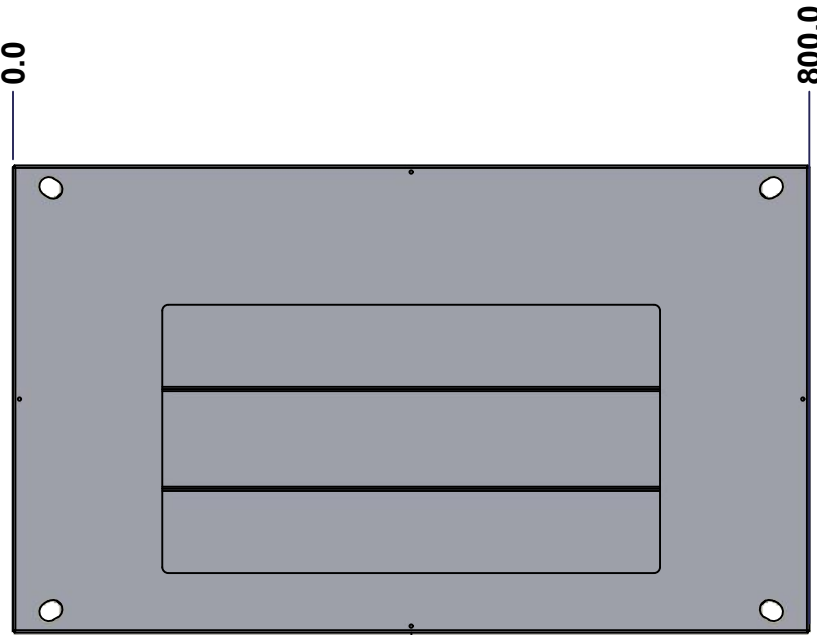
TOP



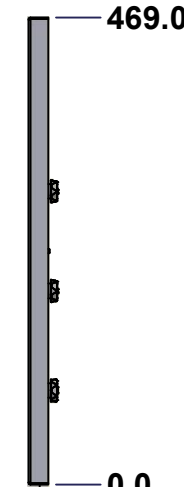
BACK



LEFT



FRONT

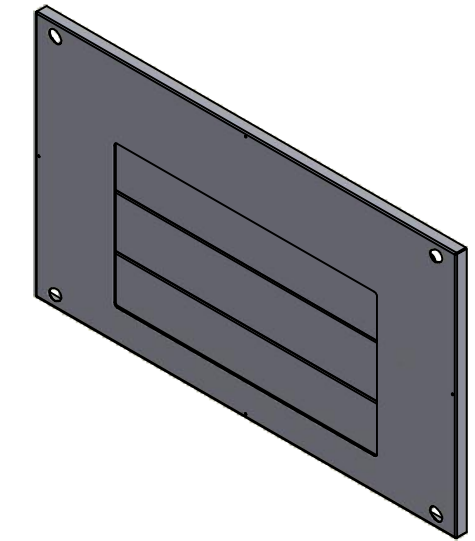


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

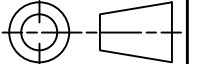


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 3/10/2015
Material / Matière: 16 Ga Cold Rolled A1008 CS Type B	

Color / Couleur: Iron Grey RAL7011	Finish / Fini: Rough Textured
------------------------------------	-------------------------------

Description: 6500 MXB 800mm x 500mm Bottom	Detail Rev.
--	-------------

Part Number / Numéro Pièce: <b>6500MXU200805BT</b>	Rev. 0	8
--	--------	---

Use gasket program path 6500 MX > 6500MXB

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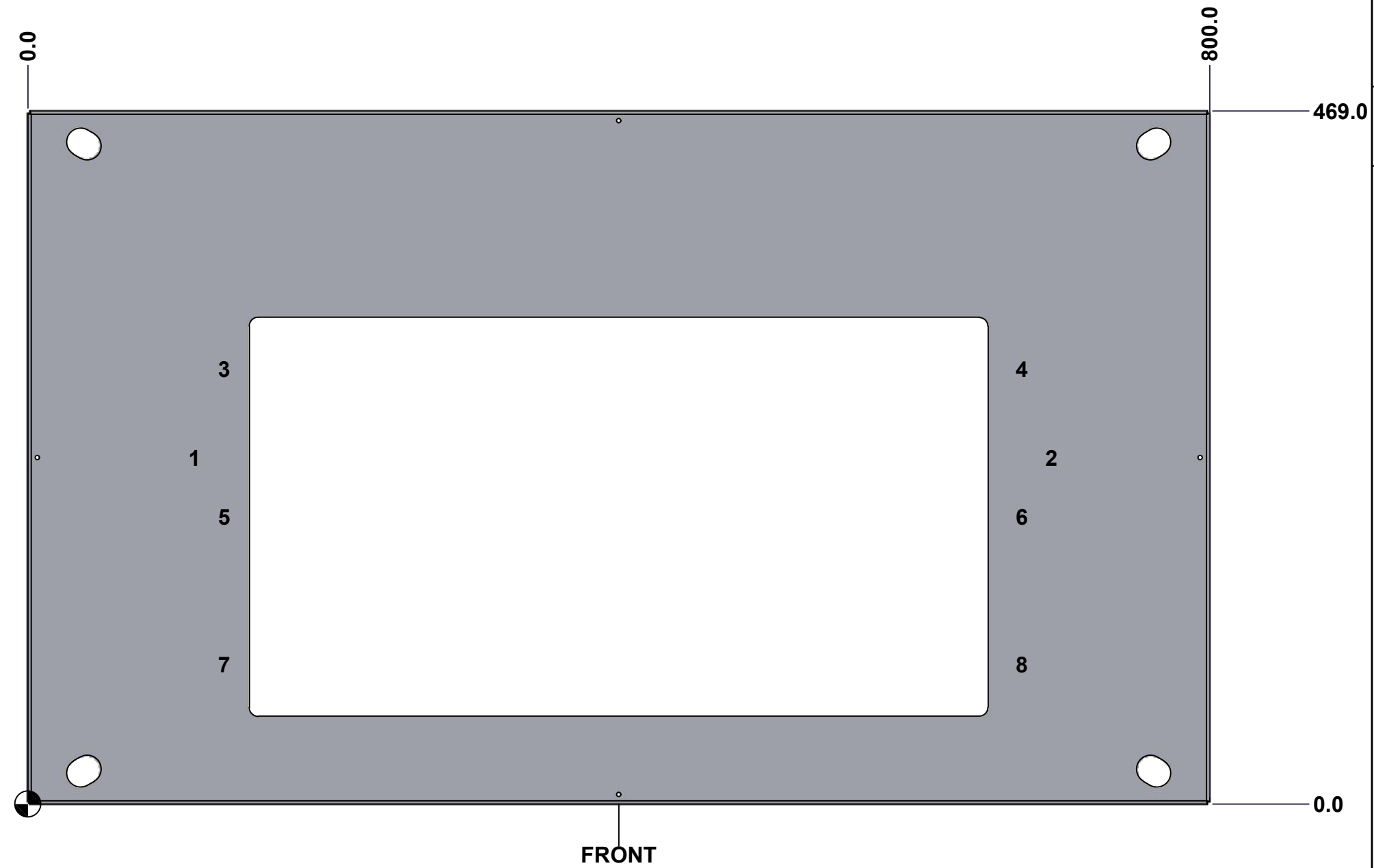
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	110.0	234.5	GND STUD M6 x 18mm (Inside)
2	690.0	234.5	GND STUD M6 x 18mm (Inside)
3	130.0	294.5	GP STUD M6 x 18mm (Inside)
4	670.0	294.5	GP STUD M6 x 18mm (Inside)
5	130.0	194.5	GP STUD M6 x 18mm (Inside)
6	670.0	194.5	GP STUD M6 x 18mm (Inside)
7	130.0	94.5	GP STUD M6 x 18mm (Inside)
8	670.0	94.5	GP STUD M6 x 18mm (Inside)



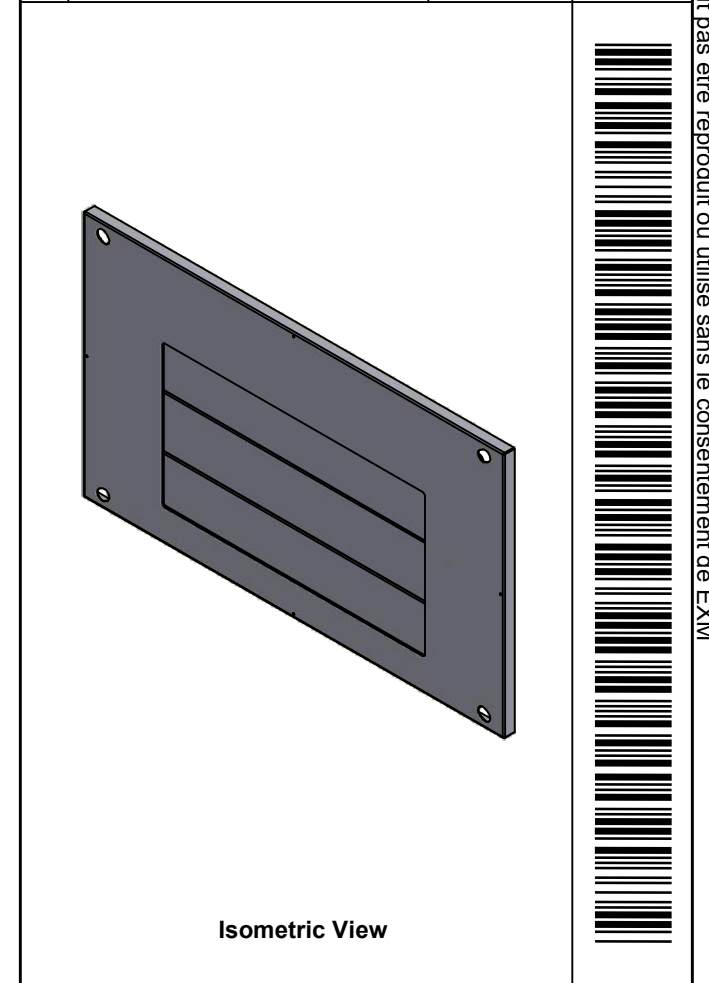
Use bending program path 6500 MX > 6500MXB


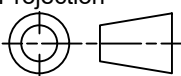
	Description	Status
	6500 MXB 800mm x 500mm Bottom	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>6500MXU200805BT</b>	<b>0</b> / 9
		18

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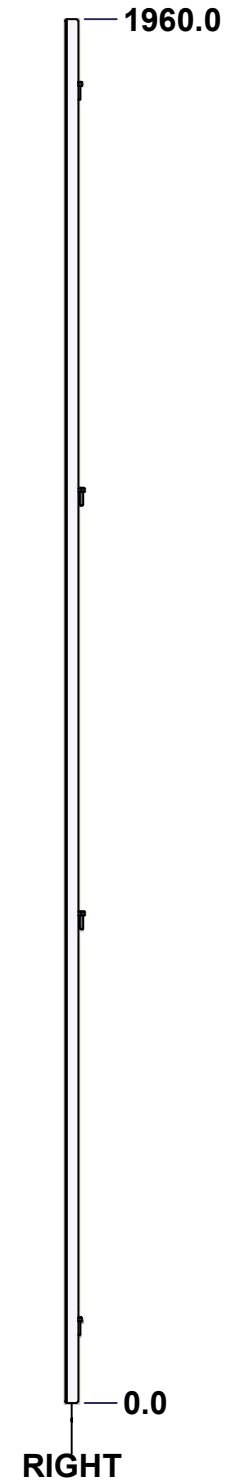
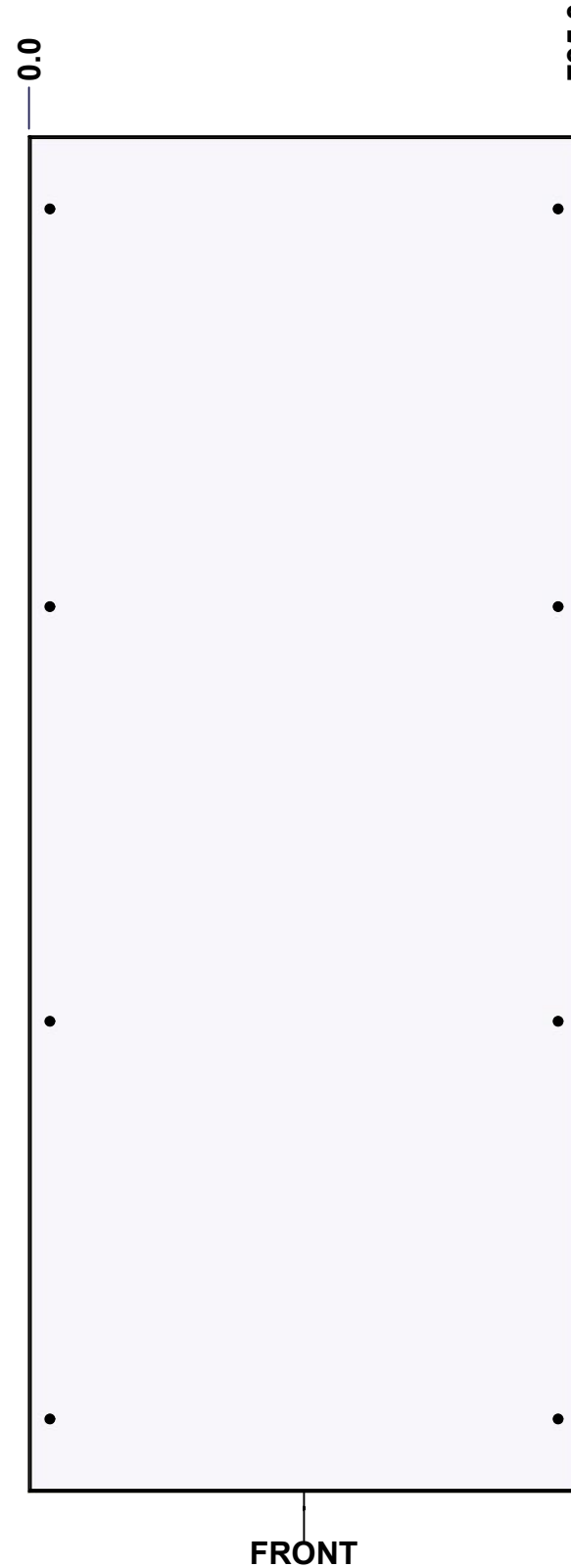
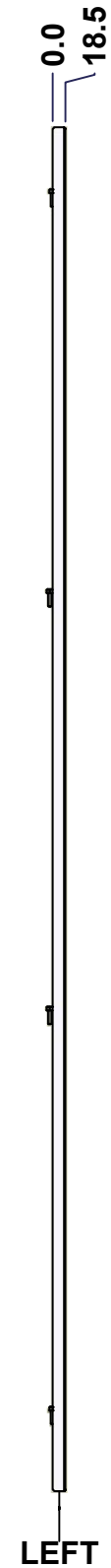
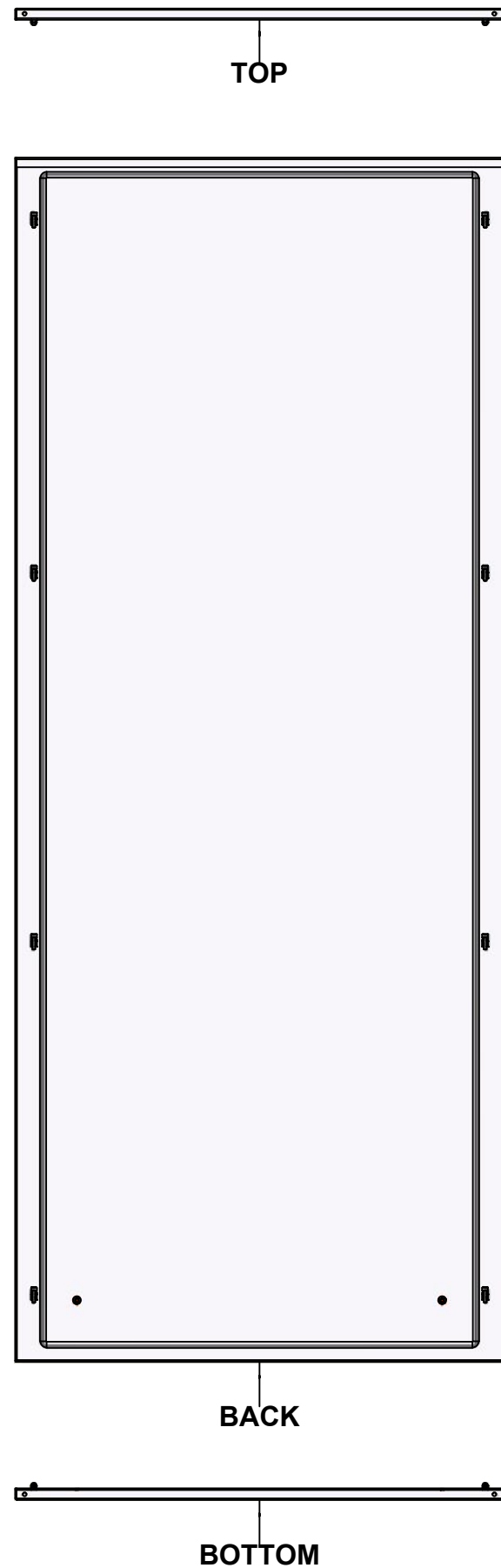


 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 3/10/2015
Material Matière	16 Ga Cold Rolled A1008 CS Type B	
Color Couleur	Iron Grey RAL7011	Finish Fini Rough Textured
Description	Detail Rev.	
6500 MXB 800mm x 500mm Bottom		
Part Number Numéro Pièce	Rev.	10
<b>6500MXU200805BT</b>	<b>0</b>	18

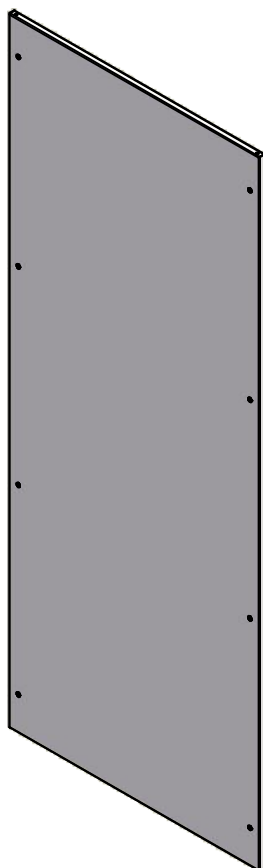
Qty	Part Number	Rev	Description
1	STK-P-03810R	0	Powder Paint (Iron Grey / Rough Textured)
6	STK-Q-06001	0	Mtrx - Gland Plate M6 Plastic Thumb Nut
8	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
3	6500MXU200805GP100-P	0	6500 MXB 800mm Gland Plate Part (100mm)
1	6500MXU200805BTGPG	0	6500 MXB 800mm x 500mm Bottom Gland Plate Gasket
1	6500MXU200805BTG	0	6500 MXB 800mm x 500mm Bottom Gasket
1	6500MXU200805BT-P	0	6500 MXB 800mm x 500mm Bottom Part
Parts List			

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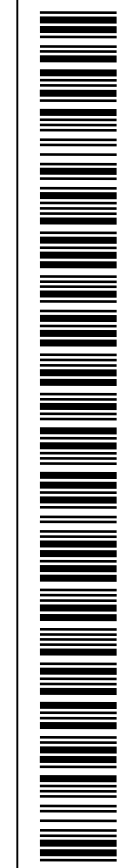
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Isometric View



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		Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 3/10/2015
Material Matière 14 Ga Cold Rolled A1008 CS Type B		
Color Couleur Light Grey RAL7035	Finish Fini Rough Textured	
Description 6500 MXR 2000mm x 800mm Back		Detail Rev.
Part Number Numéro Pièce <b>6500MXU200805B</b>		Rev. 11 <b>0</b>

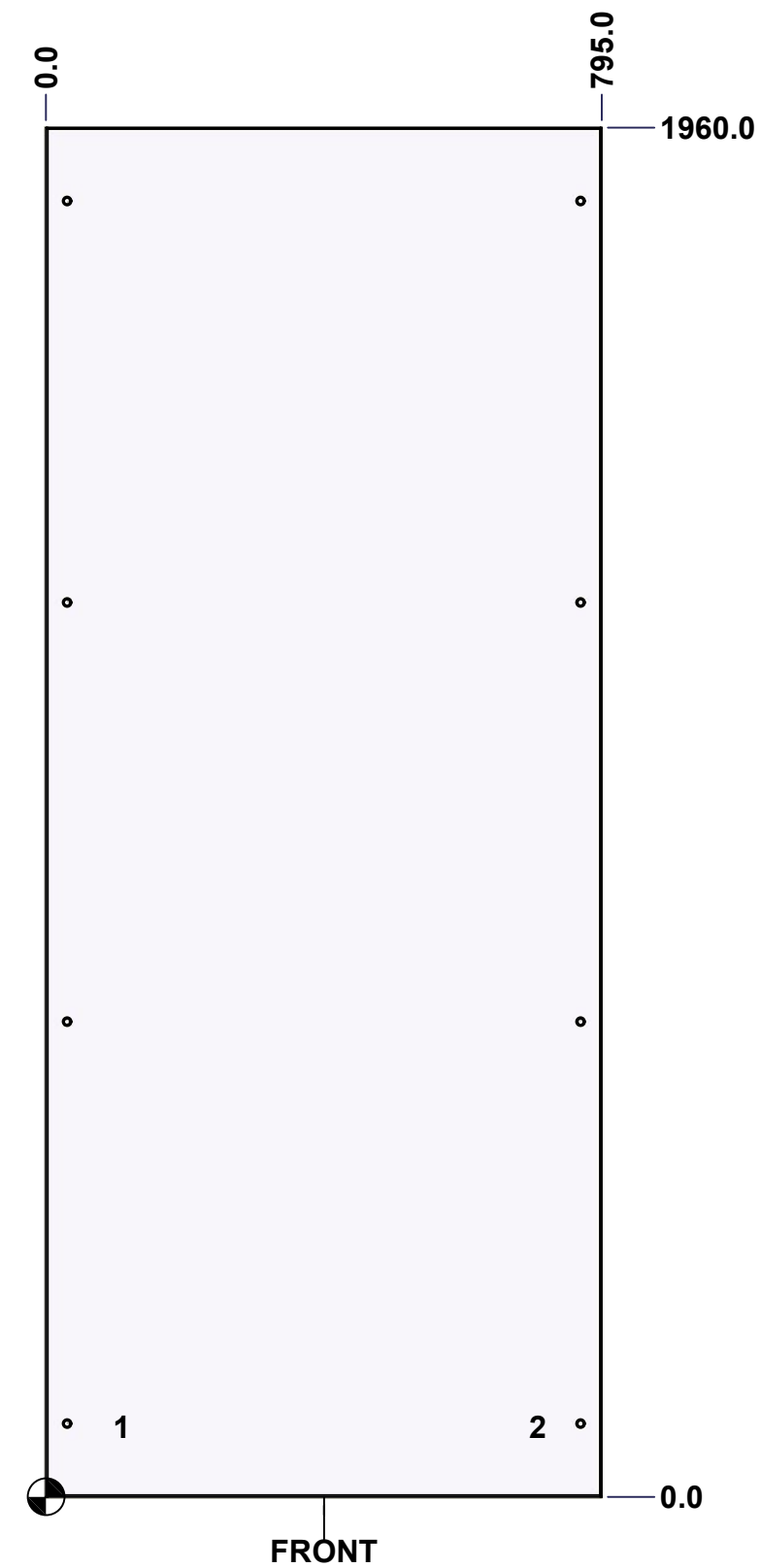
Use gasket program path 6500 MX > 6500 MXR

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	100.0	100.0	GND STUD M6 x 16mm (Inside)
2	695.0	100.0	GND STUD M6 x 16mm (Inside)



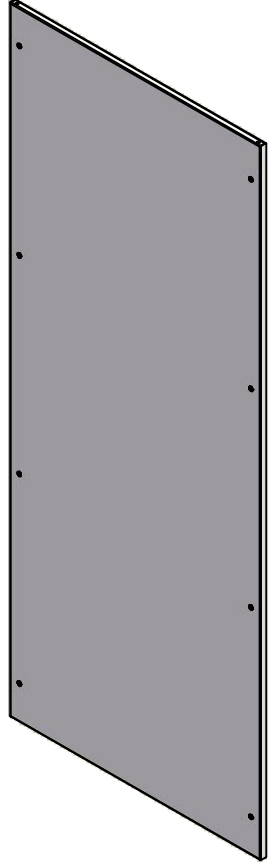
Use bending program path 6500 MX > 6500 MXR

	Description		Status
	6500 MXR 2000mm x 800mm Back		(NULL)
Part Number Numéro Pièce		Rev.	12
<b>6500MXU200805B</b>		<b>0</b>	18


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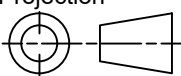
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No.	Revisions	Date	By/Par



**Isometric View**

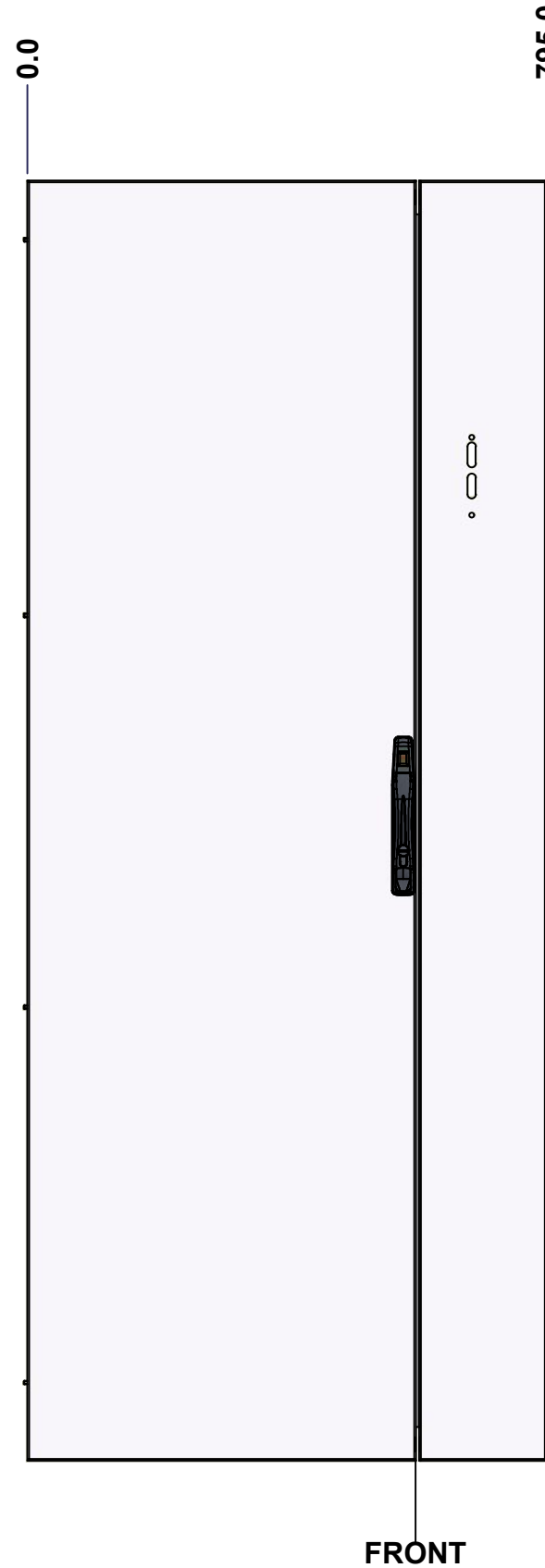
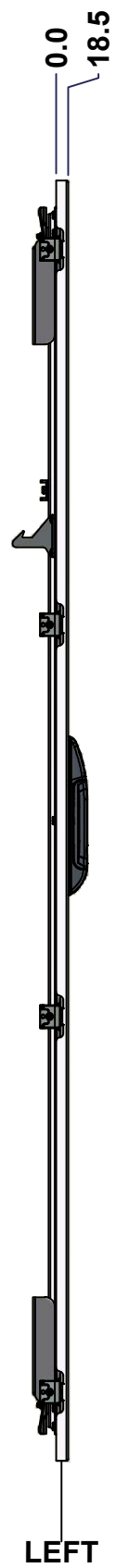
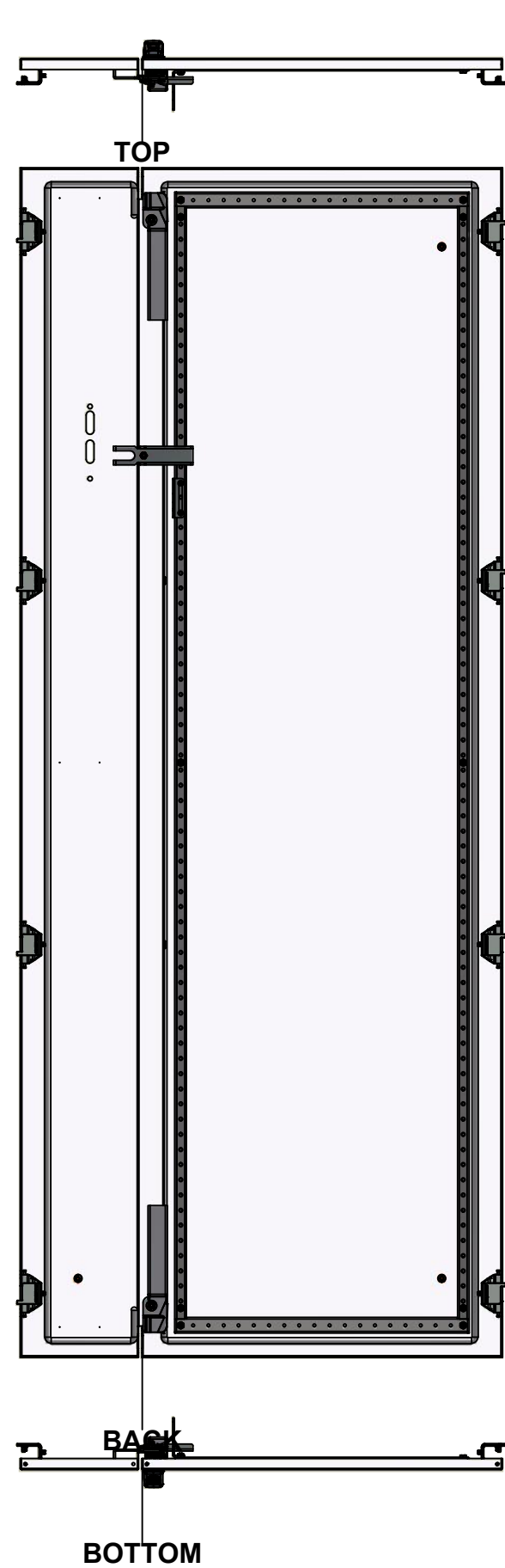


		Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm	
Customer Client		Date		Projection 	
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 3/10/2015		Material / Matière: 14 Ga Cold Rolled A1008 CS Type B	
Color / Couleur: Light Grey RAL7035		Finish / Fini: Rough Textured		Description: 6500 MXR 2000mm x 800mm Back	
Part Number / Numéro Pièce: <b>6500MXU200805B</b>		Rev. / Révis: <b>0</b>		Detail Rev. / Révis: 13 / 18	

Qty	Part Number	Rev	Description
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
1	6500MXU200805BG	0	6500 MXR 2000mm x 800mm Back Gasket
8	STK-A-70579	3	6500 MX Side Panel Insert Assembly
8	STK-Q-03071	0	M6 x 16mm Machine Screw
2	STK-Q-16080	0	Ground Stud M6 x 16mm
1	6500MXU200805B-P	0	6500 MXR 2000mm x 800mm Back Part
Parts List			

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No.	Revisions	Date	By/Par

Isometric View

Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 3/10/2015
Material Matière	14 Ga Cold Rolled A1008 CS Type B	
Color Couleur	Light Grey RAL7035	Finish Fini Rough Textured
Description	Detail Rev.	
6500 MXDU 2000mm x 800mm Front		
Part Number Numéro Pièce	Rev.	14
<b>6500MXU200805F</b>	<b>0</b>	18

Use gasket program path 6500 MX > 6500 MXDU

SEE BILL OF MATERIAL ON LAST PAGE

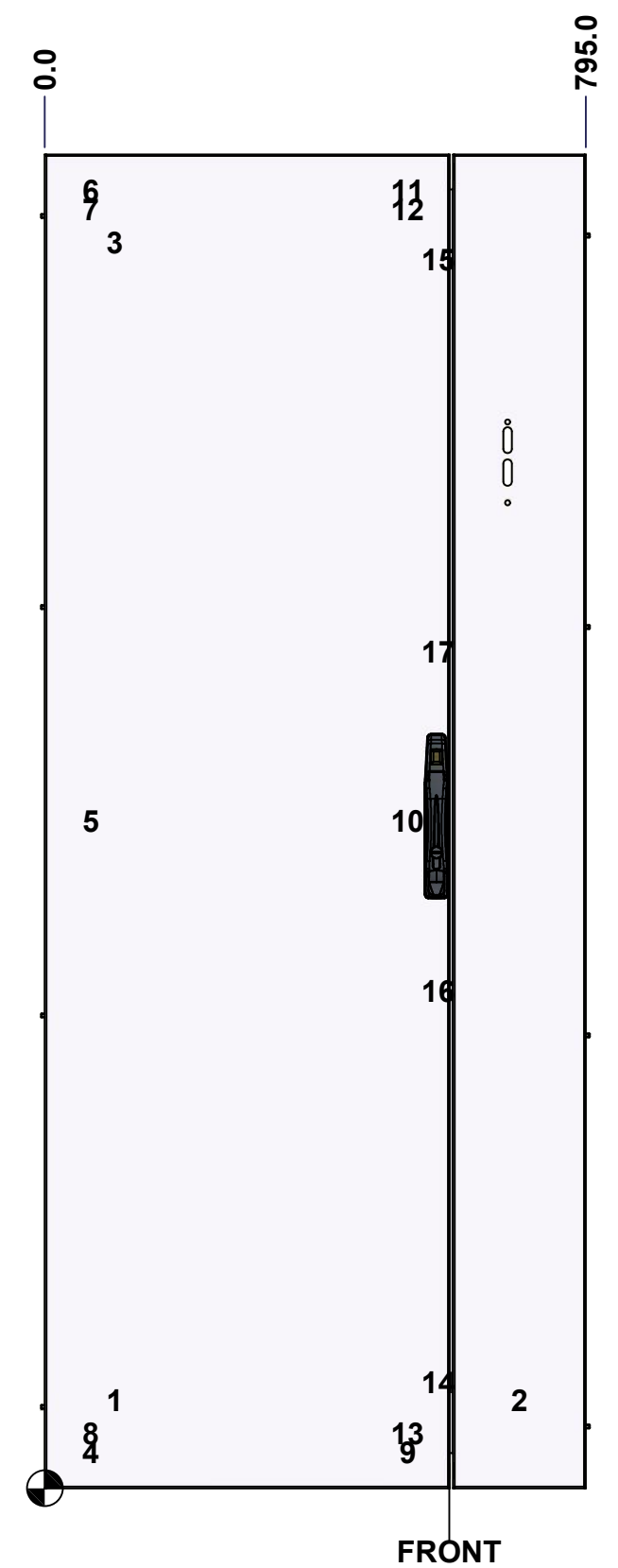
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	100.0	130.0	GND STUD M6 x 16mm (Inside)
2	695.0	130.0	GND STUD M6 x 16mm (Inside)
3	100.0	1830.0	GND STUD M6 x 16mm (Inside)
4	64.5	52.8	STIFF. STUD M6 x 18mm (Inside)
5	64.5	980.0	STIFF. STUD M6 x 18mm (Inside)
6	64.5	1907.2	STIFF. STUD M6 x 18mm (Inside)
7	64.5	1879.0	STIFF. STUD M6 x 18mm (Inside)
8	64.5	81.0	STIFF. STUD M6 x 18mm (Inside)
9	530.5	52.8	STIFF. STUD M6 x 18mm (Inside)
10	530.5	980.0	STIFF. STUD M6 x 18mm (Inside)
11	530.5	1907.2	STIFF. STUD M6 x 18mm (Inside)
12	530.5	1879.0	STIFF. STUD M6 x 18mm (Inside)
13	530.5	81.0	STIFF. STUD M6 x 18mm (Inside)
14	575.5	155.0	CLOSING BAR GUIDE (Inside)
15	575.5	1805.0	CLOSING BAR GUIDE (Inside)
16	575.5	730.0	CLOSING BAR GUIDE (Inside)
17	575.5	1230.0	CLOSING BAR GUIDE (Inside)



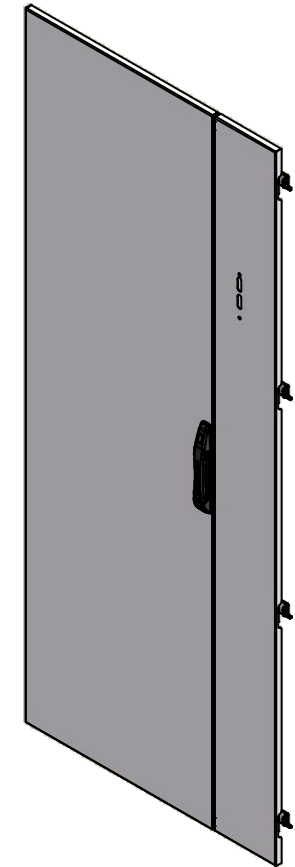
Use bending program path 6500 MX > 6500 MXDU

	Description	Status	
	6500 MXDU 2000mm x 800mm Front	(NULL)	
	Part Number Numéro Pièce	Rev.	15
	<b>6500MXU200805F</b>	<b>0</b>	18

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No.	Revisions	Date	By/Par



Isometric View



1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
4	STK-A-70586	3	Fixed Double Door Bracket Assembly
1	STK-Q-45652-20	5	6500 MX - Lower Closing Bar 2000mm
1	STK-Q-45651-20	5	6500 MX - Upper Closing Bar 2000mm
4	STK-Q-16405	6	Guide Stud - Small (No Paint Cap Required)
1	STK-Q-46650	3	6500 MXDU Disconnect Hook
2	STK-Q-05020	5	M5 x 8mm Thread Rolling Screw
1	STK-Q-07220	0	M6 Nylon Insert Lock Nut
1	STK-Q-46750	4	6500 MXDU Disconnect Defeater
1	STK-K-10102	0	6500MX - Lock Handle Kit for Flange Door - Right
1	STK-K-10101	0	6500MX - Lock Handle Kit for Flange Door - Left
1	STK-Q-16030	0	Stud M6 x 10mm
2	STK-Q-16050	0	Stud M6 x 18mm
8	STK-K-06810	7	6500 MX Hinge Assy
1	6500MXU200805F1G	0	6500 MXDU 2000mm x 800mm Front Gasket
1	6500MXU200805F1-P	0	6500 MXDU 2000mm x 800mm Front Part
1	STK-A-886PHD-S-1_Right	8	Euroform Pull Handle Kit
10	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
3	STK-Q-16080	0.1.1	M6 x 16mm Ground Stud
1	6500MXU200805DS1	5	6500 MX 2000mm x 800mm Door Stiffener
1	6500MXU200805FG	0	6500 MXDU 2000mm x 800mm Front Gasket
1	6500MXU200805F-P	0	6500 MXDU 2000mm x 800mm Front Part

Qty	Part Number	Rev.	Description
Parts List			

<p>Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a></p>	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 3/10/2015
Material Matière	14 Ga Cold Rolled A1008 CS Type B	
Color Couleur	Light Grey RAL7035	Finish Fini
		Rough Textured
Description	Detail Rev.	
6500 MXDU 2000mm x 800mm Front		
Part Number Numéro Pièce	Rev.	16
<b>6500MXU200805F</b>	<b>0</b>	18



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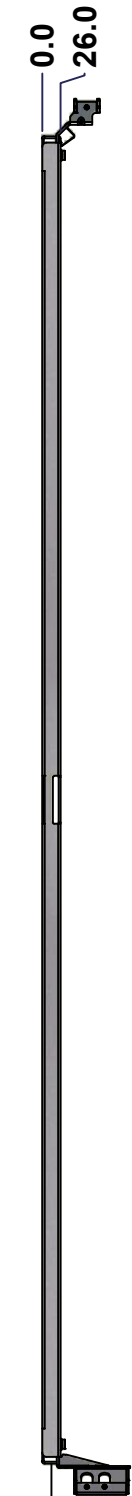
TOP



BACK



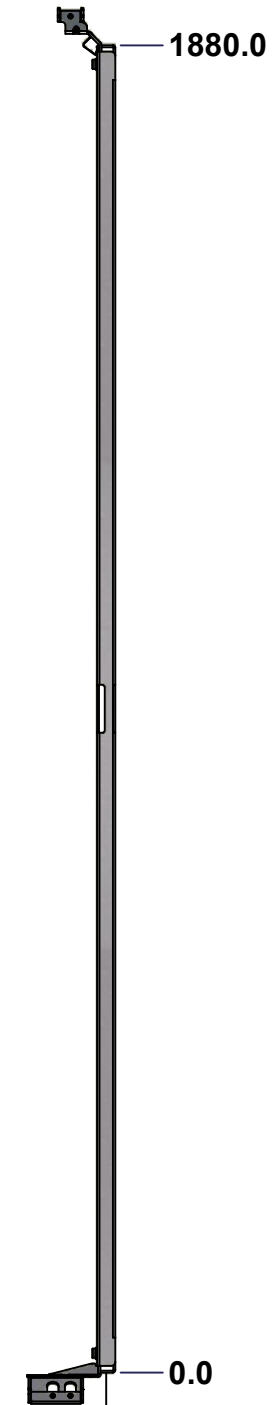
BOTTOM



LEFT



FRONT




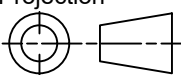
RIGHT



Isometric View



No.	Revisions	Date	By/Par

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 3/10/2015
Material Matière	12 Ga Galvanized (2.5mm)	
Color Couleur	Unpainted	Finish Fini Unpainted
Description	Detail Rev.	
6500 MXM 2000mm x 800mm Back Inner Panel		
Part Number Numéro Pièce	Rev.	17
<b>6500MXU200805BIP</b>	<b>0</b>	18


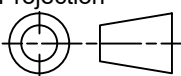
SEE BILL OF MATERIAL ON LAST PAGE

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No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 3/10/2015
Material Matière	12 Ga Galvanized (2.5mm)	
Color Couleur	Unpainted	Finish Fini Unpainted
Description		Detail Rev.
6500 MXM 2000mm x 800mm Back Inner Panel		
Part Number Numéro Pièce	Rev.	18
<b>6500MXU200805BIP</b>	<b>0</b>	18

Qty	Part Number	Rev	Description
1	STK-A-49005	5	6500 MXM - Bottom Inner Panel Support Assembly (Right)
1	STK-A-49000	5	6500 MXM - Bottom Inner Panel Support Assembly (Left)
1	STK-A-49015	0	6500MXM - Top Inner Panel Support Kit (Right)
1	STK-A-49010	0	6500MXM - Top Inner Panel Support Kit (Left)
1	6500MXU200805BIP-P	0	6500 MXM 2000mm x 800mm Back Inner Panel Part
Parts List			