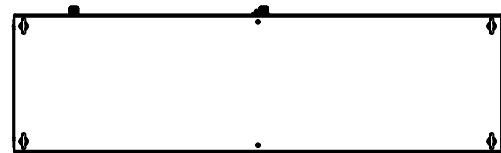
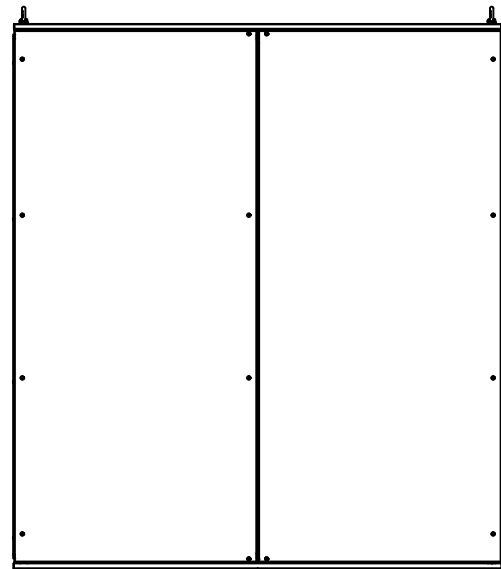


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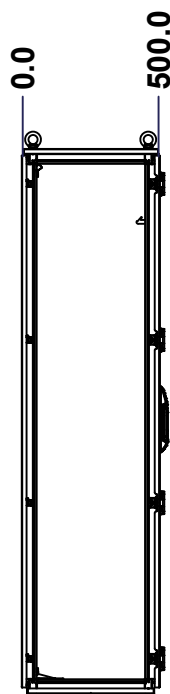
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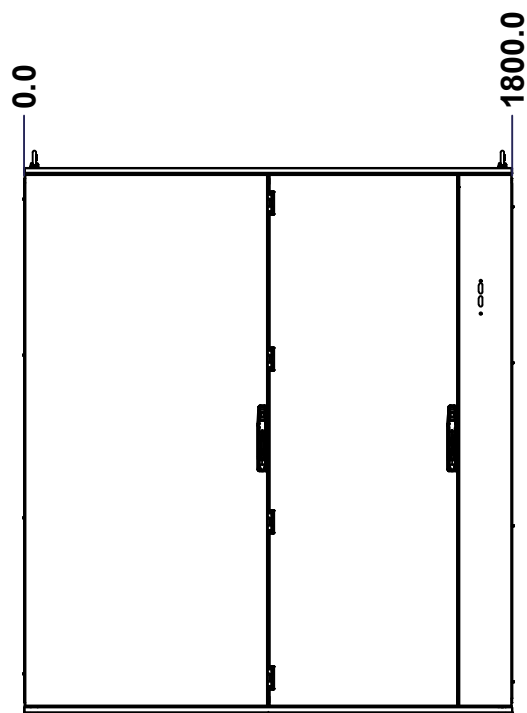
TOP



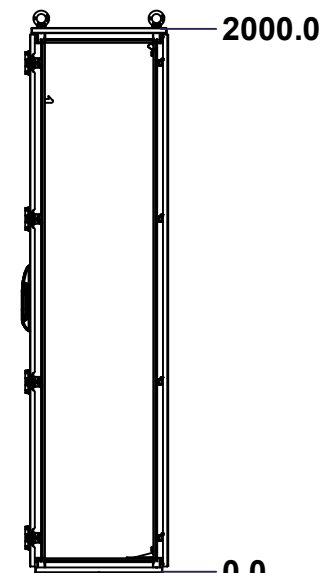
BACK



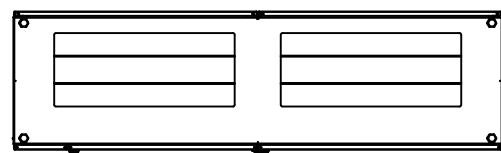
LEFT



FRONT

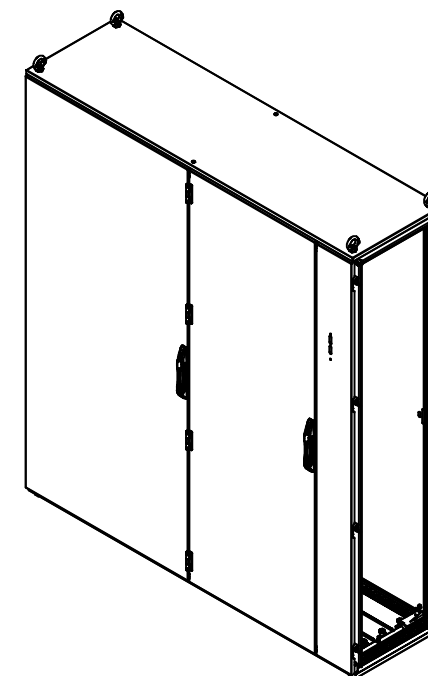


RIGHT




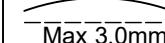
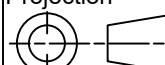
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



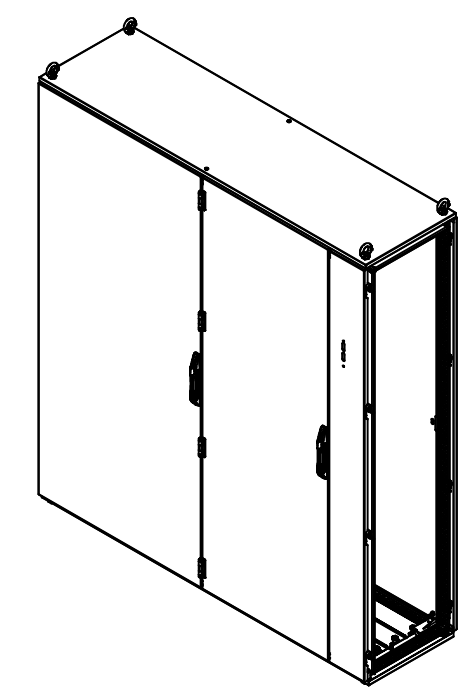
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement  Max 3.0mm Projection 
Customer Client		Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 01-Apr-16
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description 6500MX 2000mm x 1800mm x 500mm Assembly		Detail Rev.
Part Number Numéro Pièce	6500MXU201805	Rev. 1 0

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No.	Revisions	Date	By/Par



Isometric View



Tél: (450) 979-4373  
 Fax: (450) 979-4626  
[www.exmweb.com](http://www.exmweb.com)

Flatness  
Aplatissement  
Max 3.0mm  
Projection

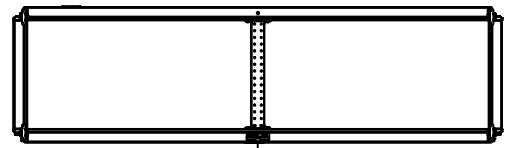
Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 01-Apr-16
Material / Matière: See Part List	

Qty	Part Number	Rev	Description
1	6500MXU201805BIP	0	6500 MXM 2000mm x 1800mm Back Inner Panel
1	6500MXU201805F	0	6500 MXDDU 2000mm x 1800mm Front
1	6500MXU201805B	0	6500 MXR 2000mm x 1800mm Back
1	6500MXU201805BT	0	6500 MXB 1800mm x 500mm Bottom
1	6500MXU201805T	0	6500 MXT 1800mm x 500mm Top
1	6500MXU201805FR	0	6500 MX 2000mm x 1800mm x 500mm Frame
Parts List			

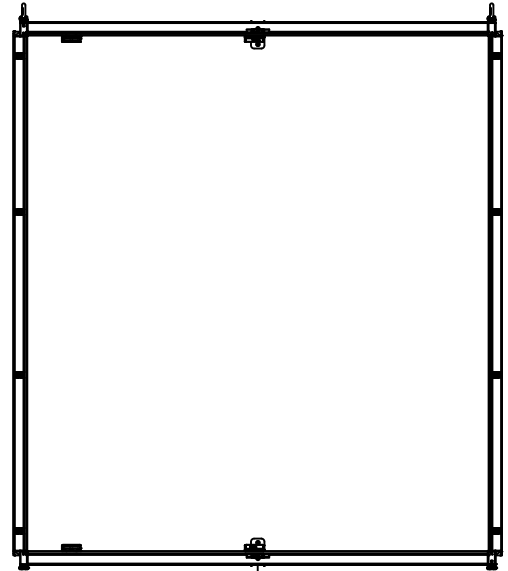
Color / Couleur: See Part List	Finish / Fini: See Part List
Description: 6500MX 2000mm x 1800mm x 500mm Assembly	
Part Number / Numéro Pièce: <b>6500MXU201805</b>	Rev. / Révis: 0
2 / 18	

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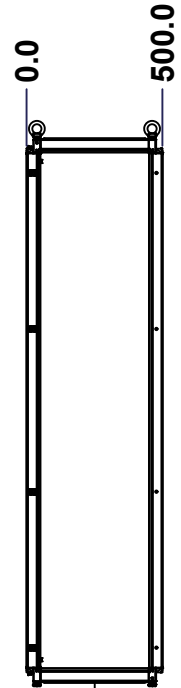
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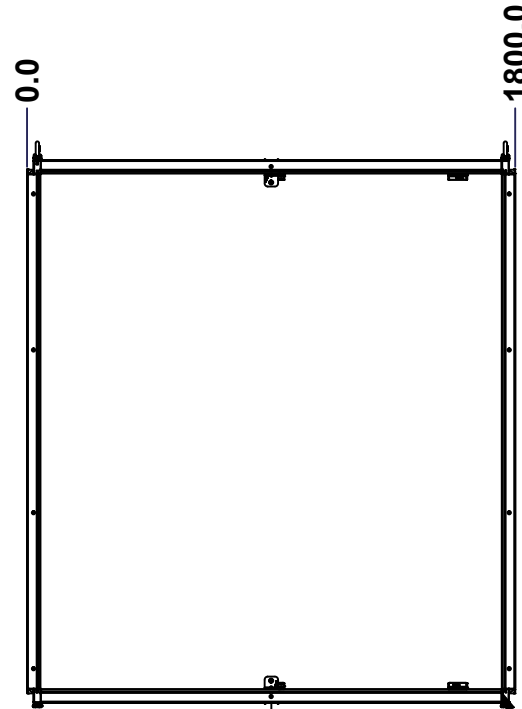
TOP



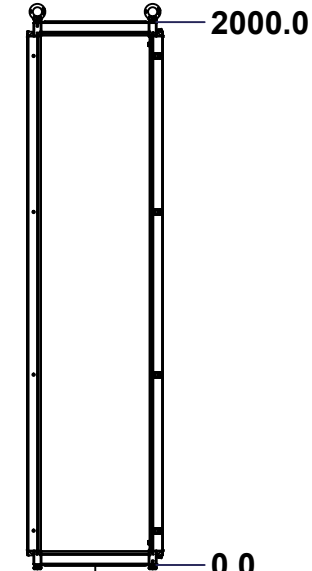
BACK



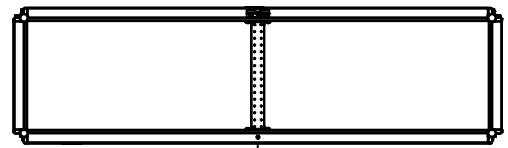
LEFT



FRONT



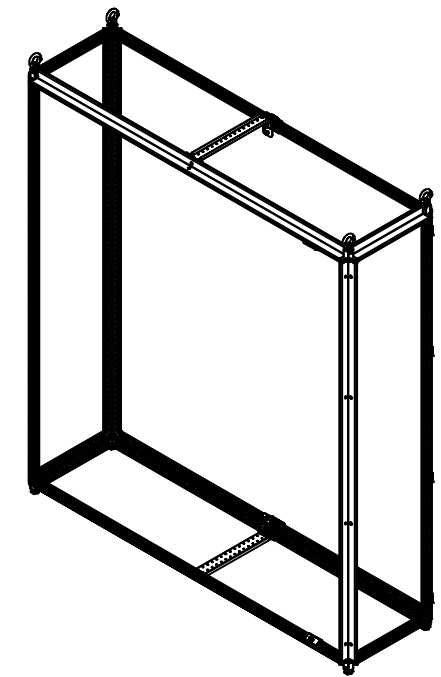
RIGHT



BOTTOM


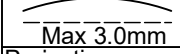
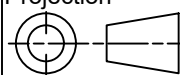
Grind excess weld off corner(s)

No.	Revisions	Date	By/Par



Isometric View



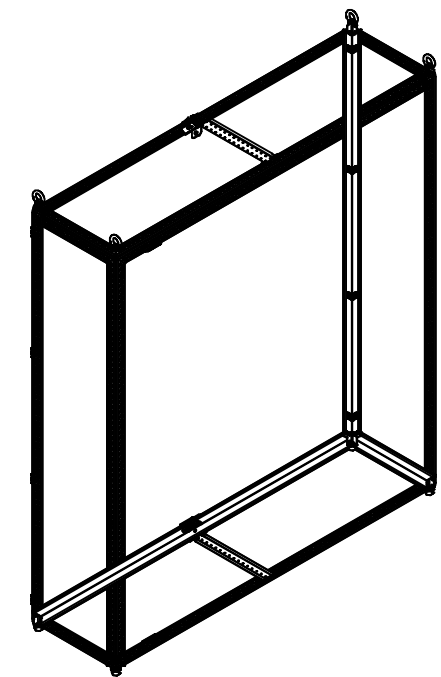
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement  Max 3.0mm Projection 
Customer Client		Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 01-Apr-16
Material Matière	16 Ga Electro-Galvanized (1.4mm)	
Color Couleur	Iron Grey RAL7011	Finish Fini Rough Textured
Description	Detail Rev.	
6500 MX 2000mm x 1800mm x 500mm Frame		
Part Number Numéro Pièce	Rev.	3
<b>6500MXU201805FR</b>	<b>0</b>	18

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No.	Revisions	Date	By/Par



Isometric View

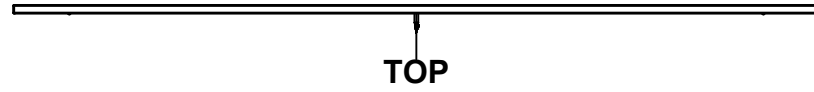
1	STK-P-03810R	0	Powder Paint (Iron Grey / Rough Textured)
1	STK-Q-04000	4	M6.0 x 9.5mm Truss Head Tapping Screw
2	STK-Q-11016	2	Rear Panel Double Bracket
4	STK-Q-47250-18	6	6500 MX 1800mm Horizontal Frame Post Part
4	STK-Q-47250-05	6	6500 MX 500mm Horizontal Frame Post Part
4	STK-Q-05020	5	M5 x 8mm Thread Rolling Screw
4	STK-A-74730	0	6500 MX - Flange Door Sealing Block
21	STK-Q-77120	1	6500MX-Frame Rubber Plug
8	STK-A-70580	4	Mtrx Bracket
8	STK-Q-00610	3	M16 x 30.0mm Bolt
8	STK-A-49448	6	6500 MX - Frame Sheet Metal Corner Assembly
4	STK-Q-49500	3	M12 Eye Bolt (0.34T)
4	STK-Q-61110	0	M12 Feet Leveler
4	STK-Q-47251-20	6	6500 MX 2000mm Vertical Frame Post Part
2	STK-K-49040-05	0	Reinforcement Bracket Kit with 500mm Track

Qty	Part Number	Rev	Description
Parts List			

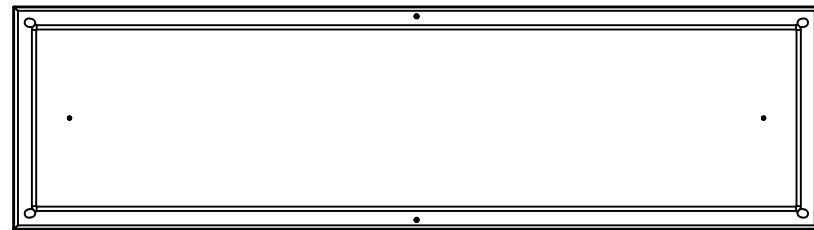
<p>Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a></p>	Flatness Aplatissement
	Max 3.0mm Projection 
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 01-Apr-16
Material Matière	16 Ga Electro-Galvanized (1.4mm)
Color Couleur Iron Grey RAL7011	Finish Fini Rough Textured
Description 6500 MX 2000mm x 1800mm x 500mm Frame	Detail Rev.
Part Number Numéro Pièce <b>6500MXU201805FR</b>	Rev. 4 <b>0</b>

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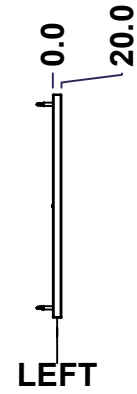
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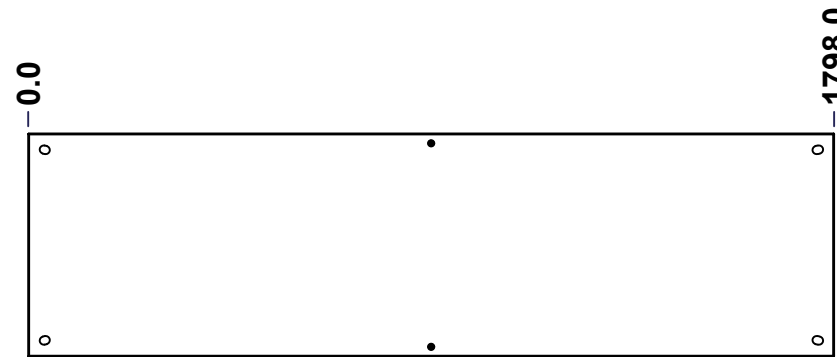
TOP



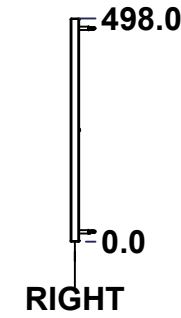
BACK



LEFT



FRONT



RIGHT



BOTTOM

No.	Revisions	Date	By/Par

**Isometric View**

Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement
		Max 3.0mm
Projection 		Date
Customer Client	BoxCad: BoxCad	Date
Drawn By Dessiné Par	16 Ga Cold Rolled A1008 CS Type B	01-Apr-16
Material Matière	Color Couleur	Finish Fini
	Iron Grey RAL7011	Rough Textured
Description		Detail Rev.
6500 MXT 1800mm x 500mm Top		
Part Number Numéro Pièce	Rev.	5
<b>6500MXU201805T</b>	<b>0</b>	18

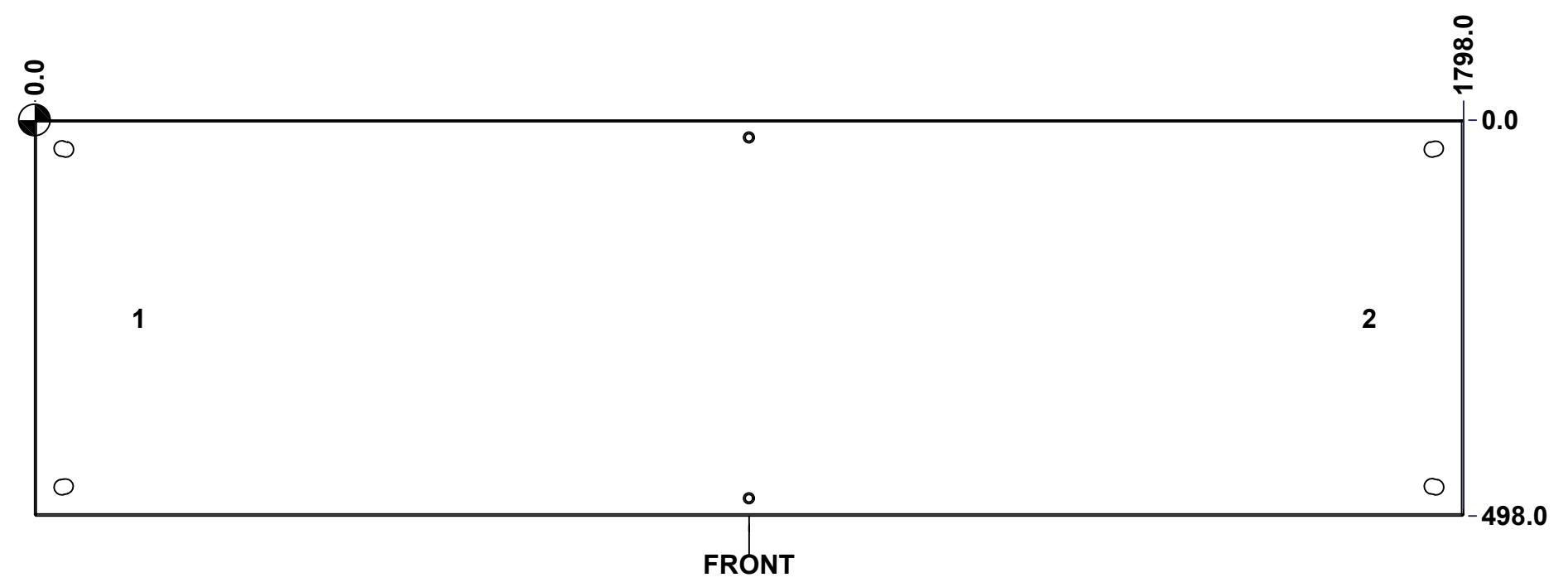
Use gasket program path 6500 MX > 6500 MXT

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	125.0	249.0	GND STUD M6 x 18mm (Inside)
2	1673.0	249.0	GND STUD M6 x 18mm (Inside)



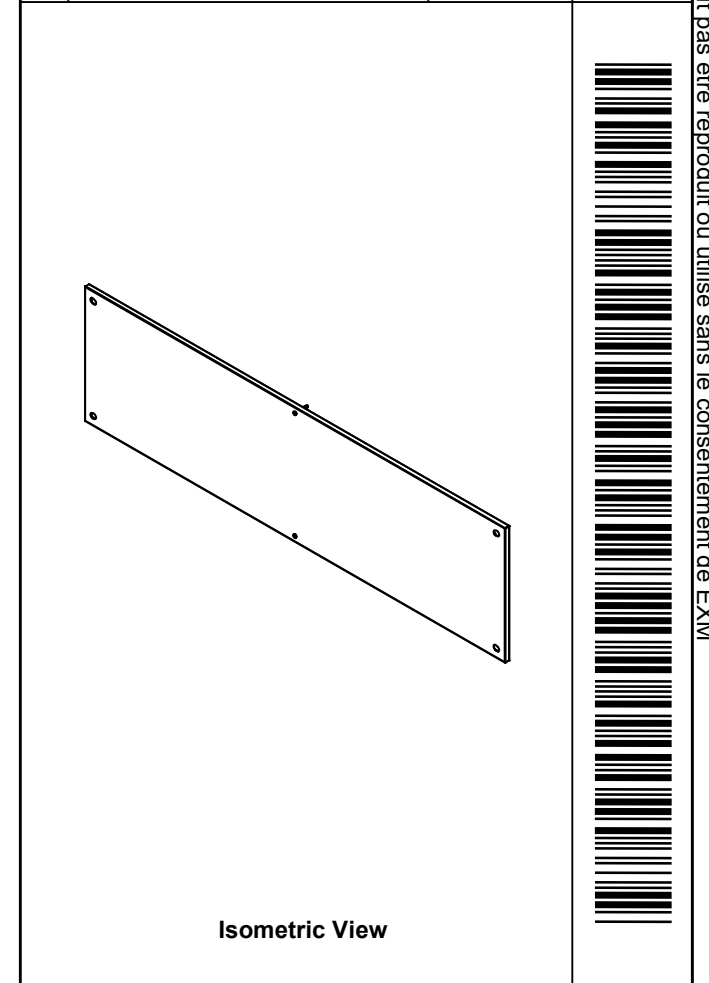
Use bending program path 6500 MX > 6500 MXT


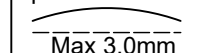
	Description	Status
	6500 MXT 1800mm x 500mm Top	(NULL)
	Part Number Numéro Pièce	Rev.
	6500MXU201805T	0
		6
		18

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No.	Revisions	Date	By/Par

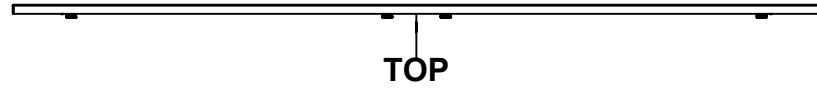


 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement  Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 01-Apr-16	
Material Matière 16 Ga Cold Rolled A1008 CS Type B			
Color Couleur Iron Grey RAL7011		Finish Fini Rough Textured	
Description 6500 MXT 1800mm x 500mm Top			Detail Rev.
Part Number Numéro Pièce <b>6500MXU201805T</b>		Rev. <b>0</b>	7 18

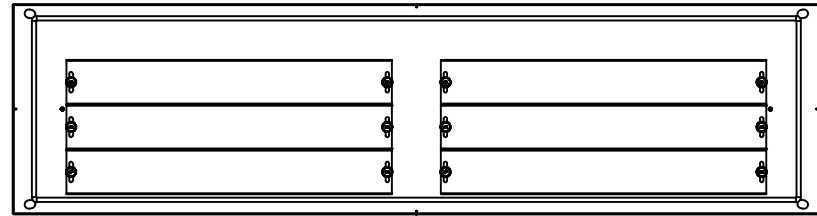
Qty	Part Number	Rev	Description
1	STK-P-03810R	0	Powder Paint (Iron Grey / Rough Textured)
2	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
2	STK-Q-90227	1	Flat Head Drilling Screw M6.3 x 56.0mm Long
1	6500MXU201805TG	0	6500 MXT 1800mm x 500mm Top Gasket
1	6500MXU201805T-P	0	6500 MXT 1800mm x 500mm Top Part
Parts List			

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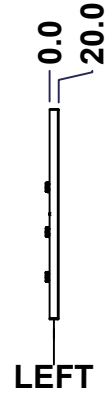
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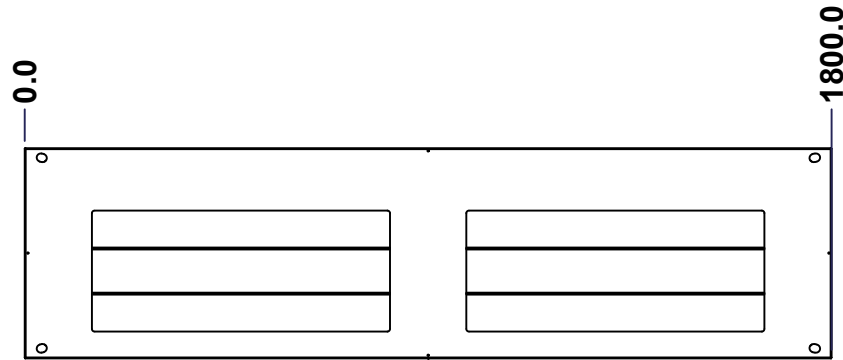
TOP



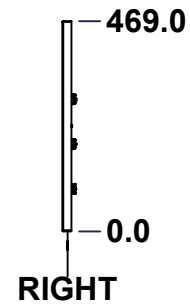
BACK



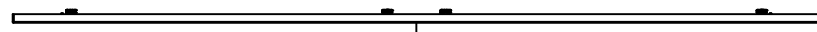
LEFT



FRONT

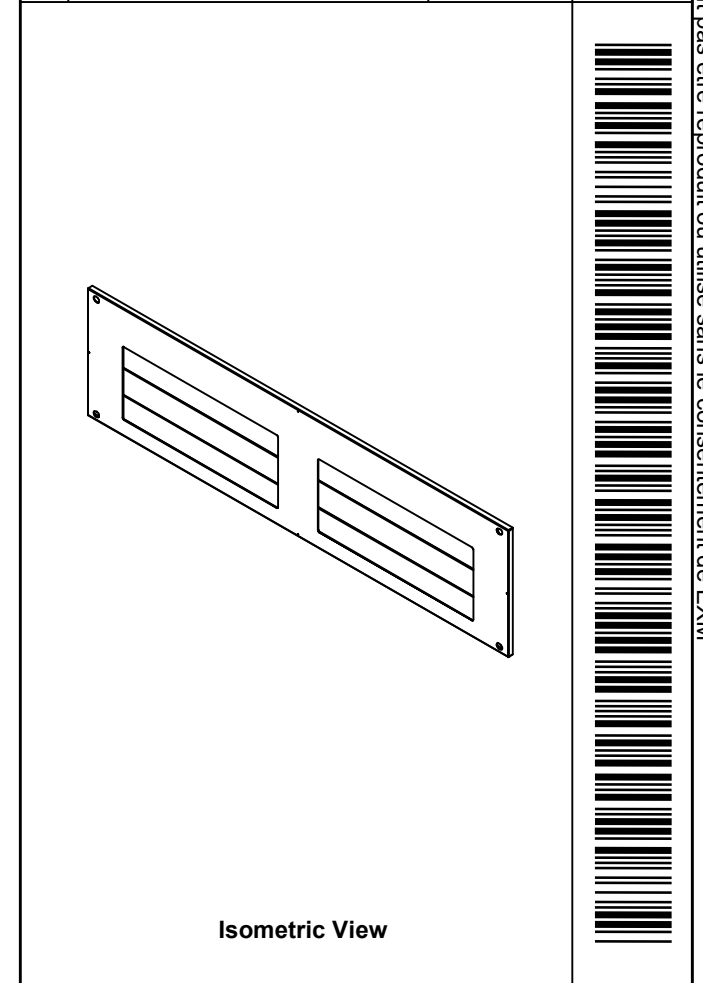



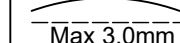
RIGHT



BOTTOM

No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement  Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 01-Apr-16
Material Matière 16 Ga Cold Rolled A1008 CS Type B		
Color Couleur Iron Grey RAL7011	Finish Fini Rough Textured	
Description 6500 MXB 1800mm x 500mm Bottom		Detail Rev.
Part Number Numéro Pièce <b>6500MXU201805BT</b>		Rev. 8 <b>0</b>

Use gasket program path 6500 MX > 6500MXB

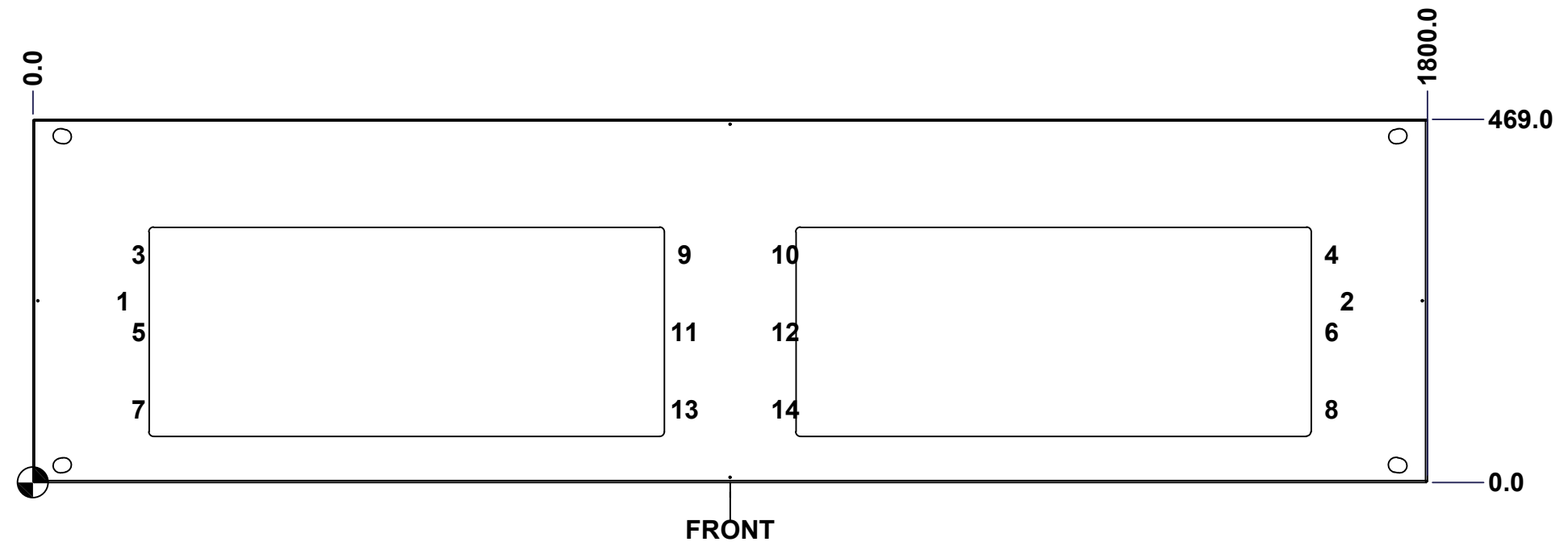
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	110.0	234.5	GND STUD M6 x 18mm (Inside)
2	1690.0	234.5	GND STUD M6 x 18mm (Inside)
3	130.0	294.5	GP STUD M6 x 18mm (Inside)
4	1670.0	294.5	GP STUD M6 x 18mm (Inside)
5	130.0	194.5	GP STUD M6 x 18mm (Inside)
6	1670.0	194.5	GP STUD M6 x 18mm (Inside)
7	130.0	94.5	GP STUD M6 x 18mm (Inside)
8	1670.0	94.5	GP STUD M6 x 18mm (Inside)
9	835.0	294.5	GP STUD M6 x 18mm (Inside)
10	965.0	294.5	GP STUD M6 x 18mm (Inside)
11	835.0	194.5	GP STUD M6 x 18mm (Inside)
12	965.0	194.5	GP STUD M6 x 18mm (Inside)
13	835.0	94.5	GP STUD M6 x 18mm (Inside)
14	965.0	94.5	GP STUD M6 x 18mm (Inside)



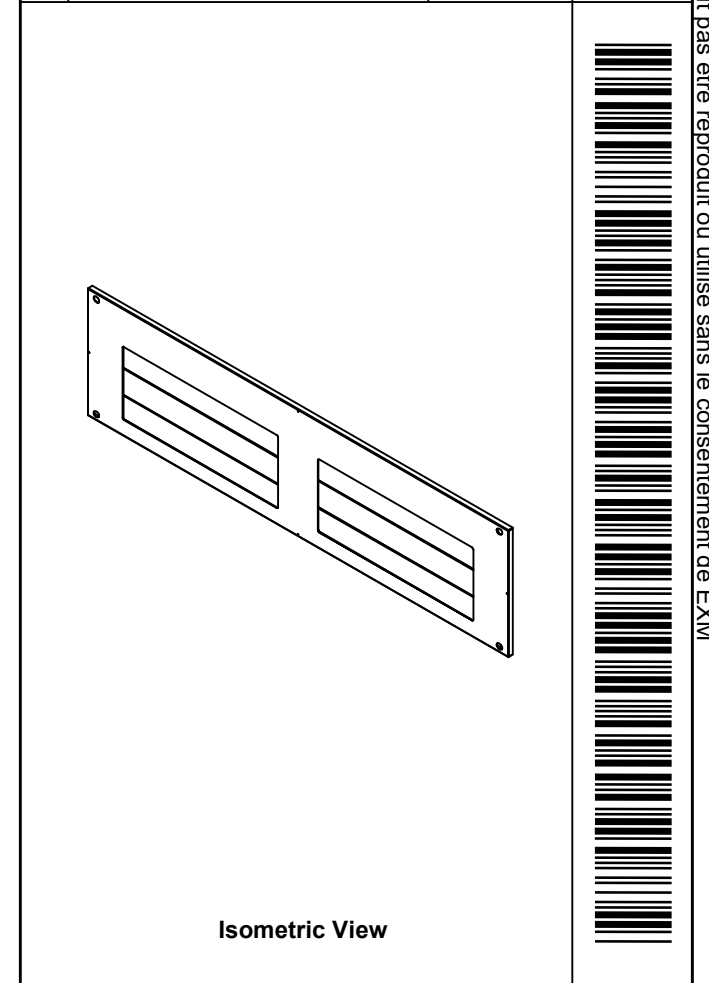
Use bending program path 6500 MX > 6500MXB

	Description	Status
	6500 MXB 1800mm x 500mm Bottom	(NULL)
	Part Number	Rev.
	Numéro Pièce	9
	<b>6500MXU201805BT</b>	<b>0</b>
		18

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No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>	Flatness Aplatissement
	Max 3.0mm
	Projection
	

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 01-Apr-16

Material / Matière: 16 Ga Cold Rolled A1008 CS Type B

Color / Couleur: Iron Grey RAL7011	Finish / Fini: Rough Textured
------------------------------------	-------------------------------

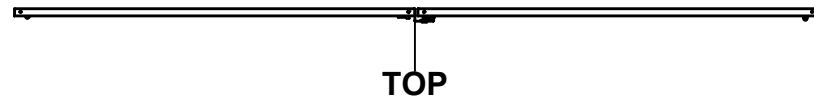
Description: 6500 MXB 1800mm x 500mm Bottom	Detail Rev.
---	-------------

Part Number / Numéro Pièce: <b>6500MXU201805BT</b>	Rev. 0	10 / 18
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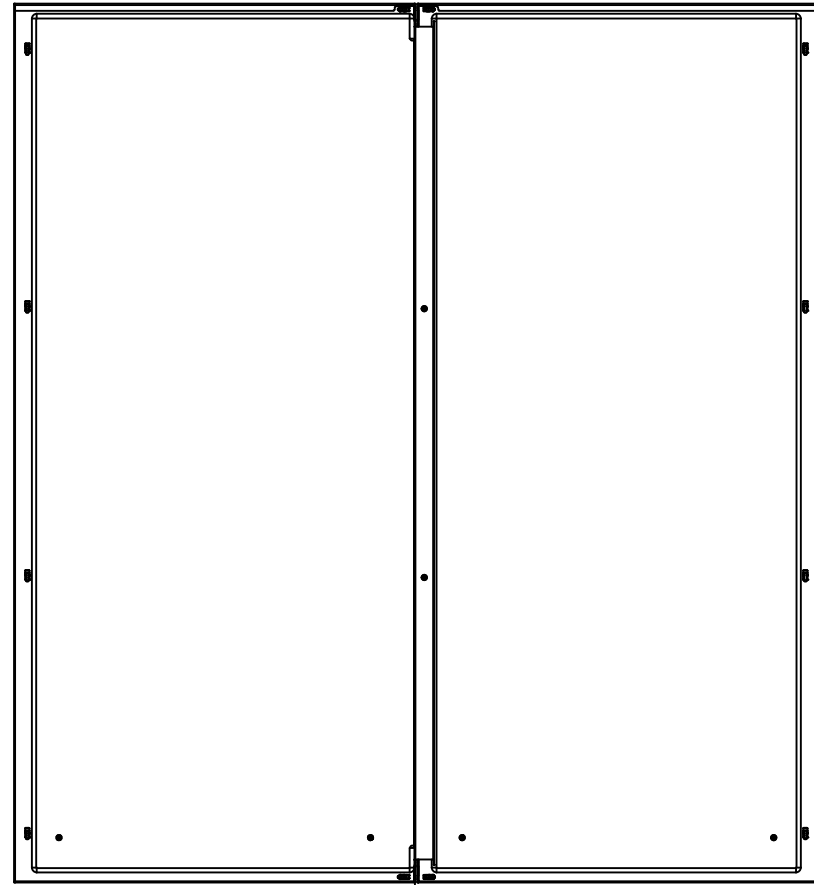
Qty	Part Number	Rev	Description
1	STK-P-03810R	0	Powder Paint (Iron Grey / Rough Textured)
12	STK-Q-06001	0	Mtrx - Gland Plate M6 Plastic Thumb Nut
14	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
6	6500MXU201805GP100-P	0	6500 MXB 1800mm Gland Plate Part (100mm)
2	6500MXU201805BTGPG	0	6500 MXB 1800mm x 500mm Bottom Gland Plate Gasket
1	6500MXU201805BTG	0	6500 MXB 1800mm x 500mm Bottom Gasket
1	6500MXU201805BT-P	0	6500 MXB 1800mm x 500mm Bottom Part
Parts List			

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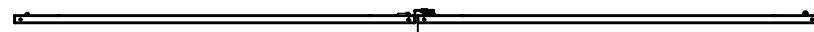
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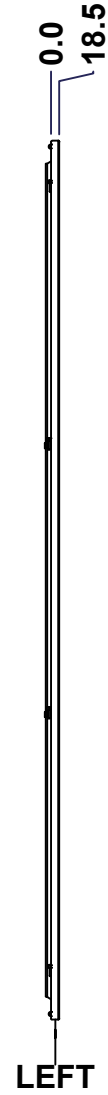
TOP



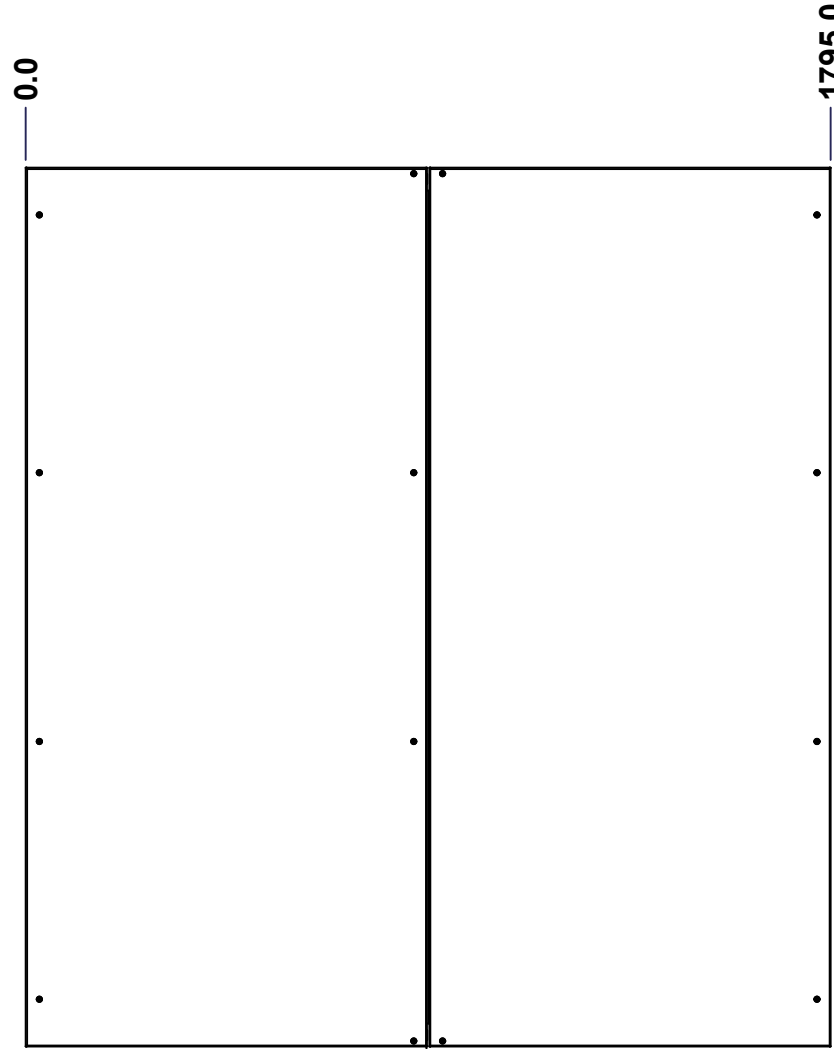
BACK



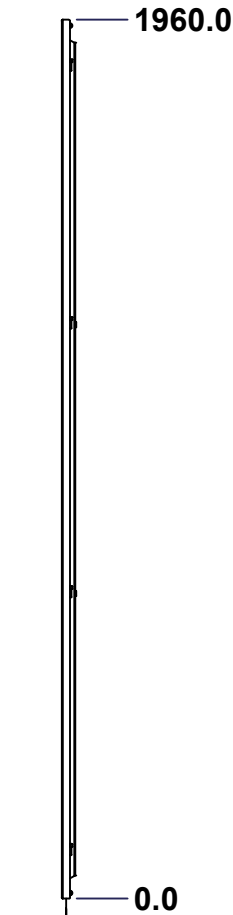
BOTTOM



LEFT



FRONT



RIGHT

No.	Revisions	Date	By/Par

**Isometric View**

Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement
		Max 3.0mm
Customer Client		Date
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 01-Apr-16
Material / Matière: 14 Ga Cold Rolled A1008 CS Type B		
Color / Couleur: Light Grey RAL7035	Finish / Fini: Rough Textured	
Description: 6500 MXR 2000mm x 1800mm Back		Detail Rev.
Part Number / Numéro Pièce: <b>6500MXU201805B</b>		Rev. 11 0

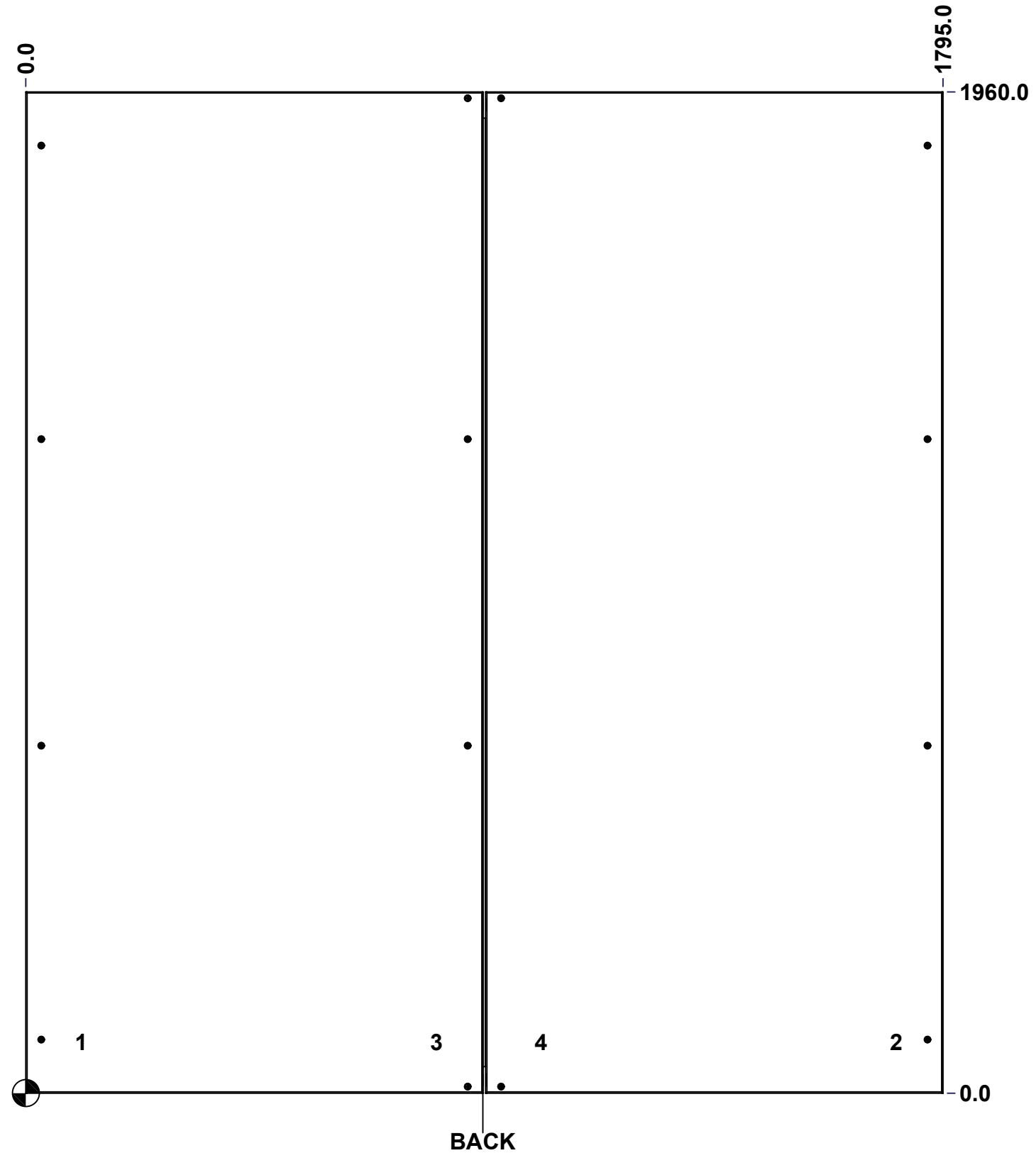
Use gasket program path 6500 MX > 6500 MXR  
 Use gasket program path 6500 MX > 6500 MXRFD

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	100.0	100.0	GND STUD M6 x 16mm (Inside)
2	1695.0	100.0	GND STUD M6 x 16mm (Inside)
3	795.0	100.0	GND STUD M6 x 16mm (Inside)
4	1000.0	100.0	GND STUD M6 x 16mm (Inside)



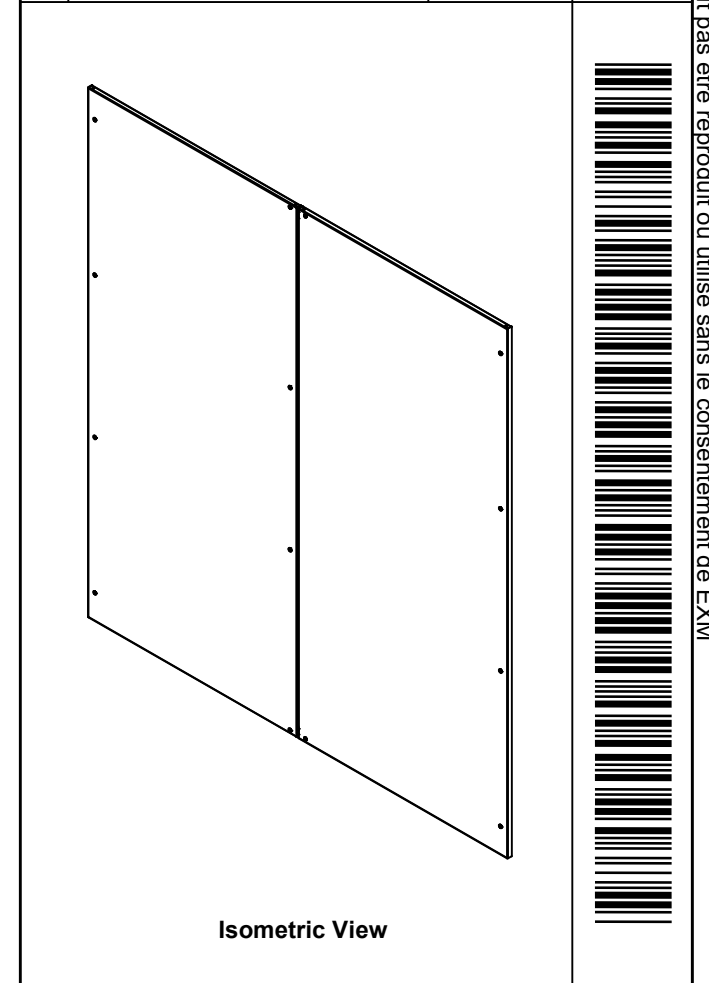
Use bending program path 6500 MX > 6500 MXR  
 Use bending program path 6500 MX > 6500 MXRFD

	Description	Status	
	6500 MXR 2000mm x 1800mm Back	(NULL)	
	Part Number Numéro Pièce	Rev.	
	<b>6500MXU201805B</b>	<b>0</b>	12 / 18

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Flatness  
Aplatissement  
Max 3.0mm

Projection

1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
2	STK-Q-04050-08	0	M6 x 8mm Hexagon Socket Head Machine Screw
1	6500MXU201805B1G	0	6500 MXR 2000mm x 1800mm Back Gasket
1	6500MXU201805BG	0	6500 MXR 2000mm x 1800mm Back Gasket
2	STK-Q-11017	0	Rear Panel Single Bracket
14	STK-A-70579	3	6500 MX Side Panel Insert Assembly
14	STK-Q-03071	0	M6 x 16mm Machine Screw
1	6500MXU201805B1-P	0	6500 MXR 2000mm x 1800mm Back 1 Part
4	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	6500MXU201805B-P	0	6500 MXR 2000mm x 1800mm Back Part

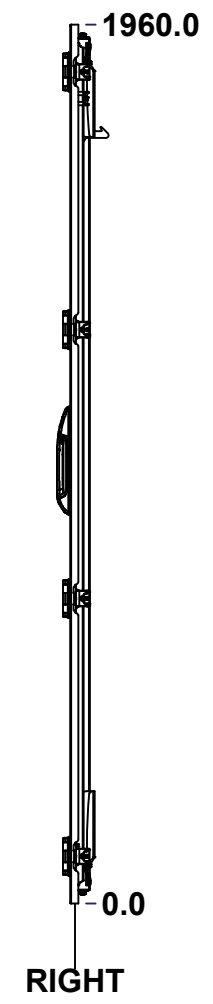
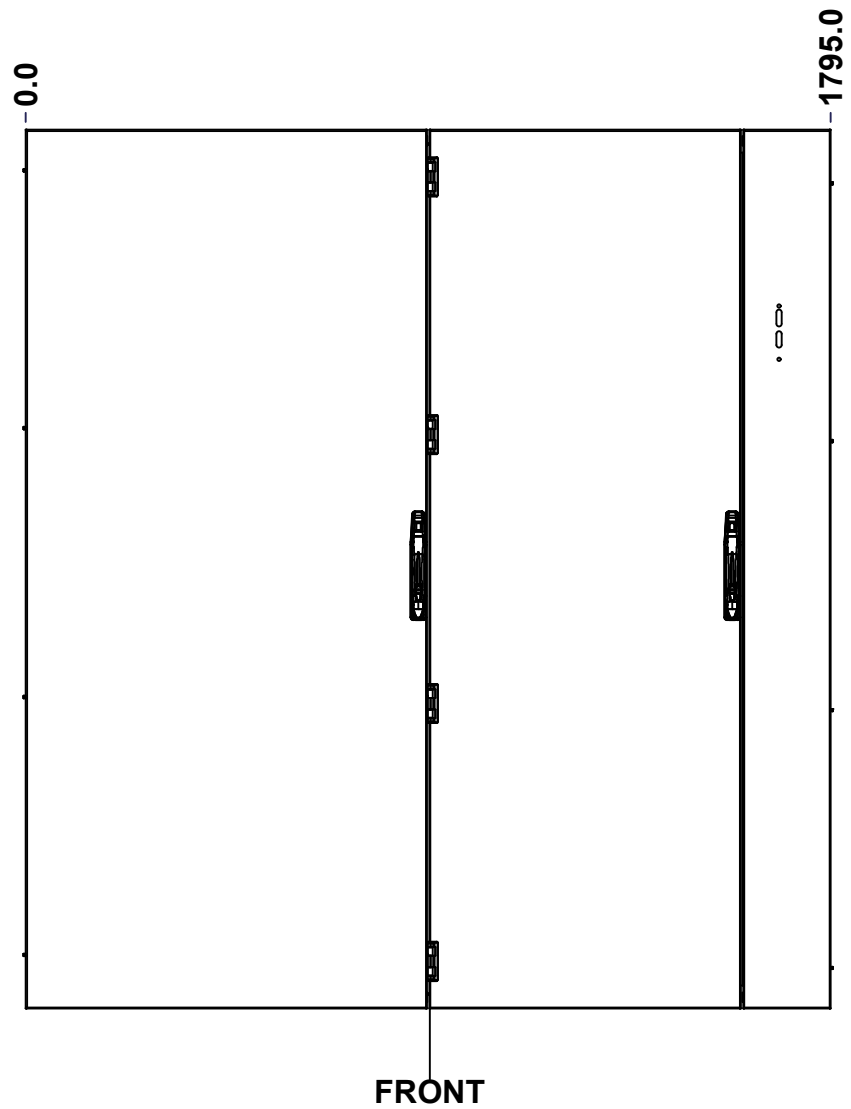
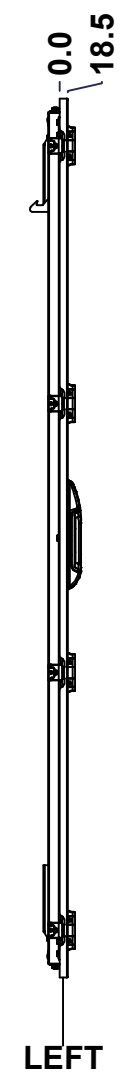
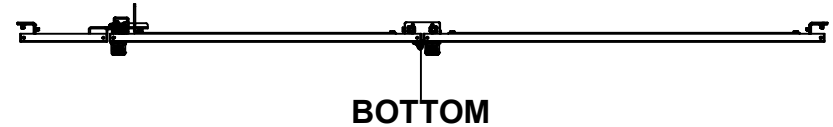
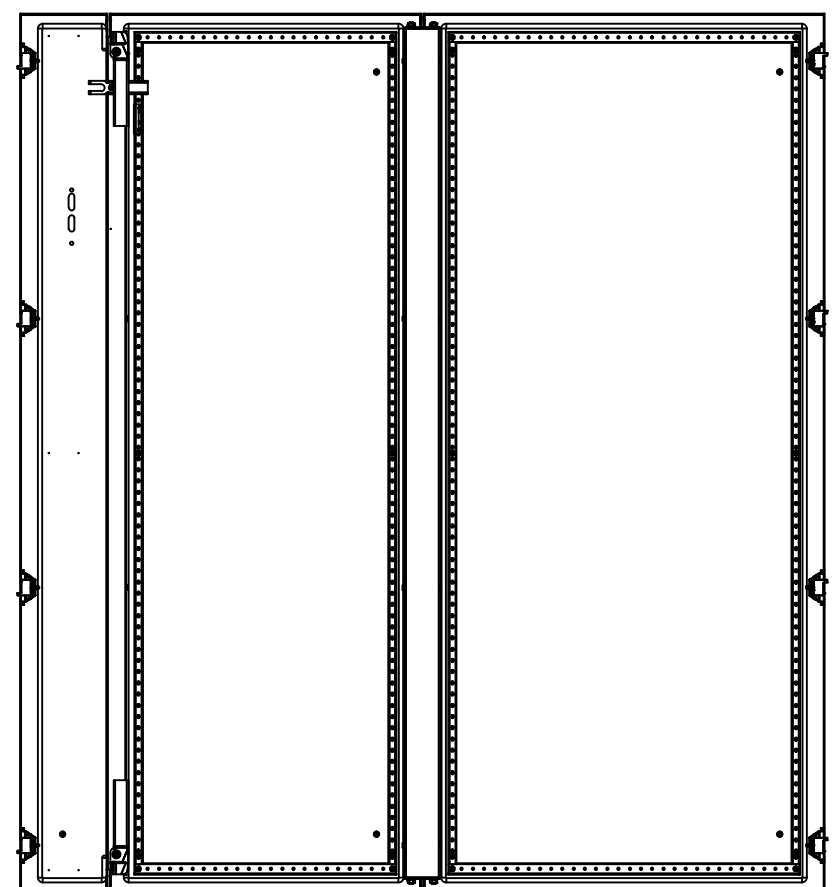
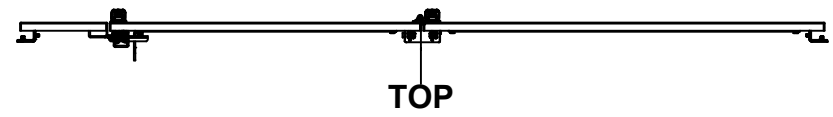
Customer Client	Date
Drawn By Dessiné Par	BoxCad: BoxCad
Material Matière	14 Ga Cold Rolled A1008 CS Type B
Color Couleur	Light Grey RAL7035
Finish Fini	Rough Textured
Description	6500 MXR 2000mm x 1800mm Back
Part Number Numéro Pièce	<b>6500MXU201805B</b>

Qty	Part Number	Rev	Description
Parts List			

Detail Rev.	Rev.	13
	<b>0</b>	18

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**Isometric View**

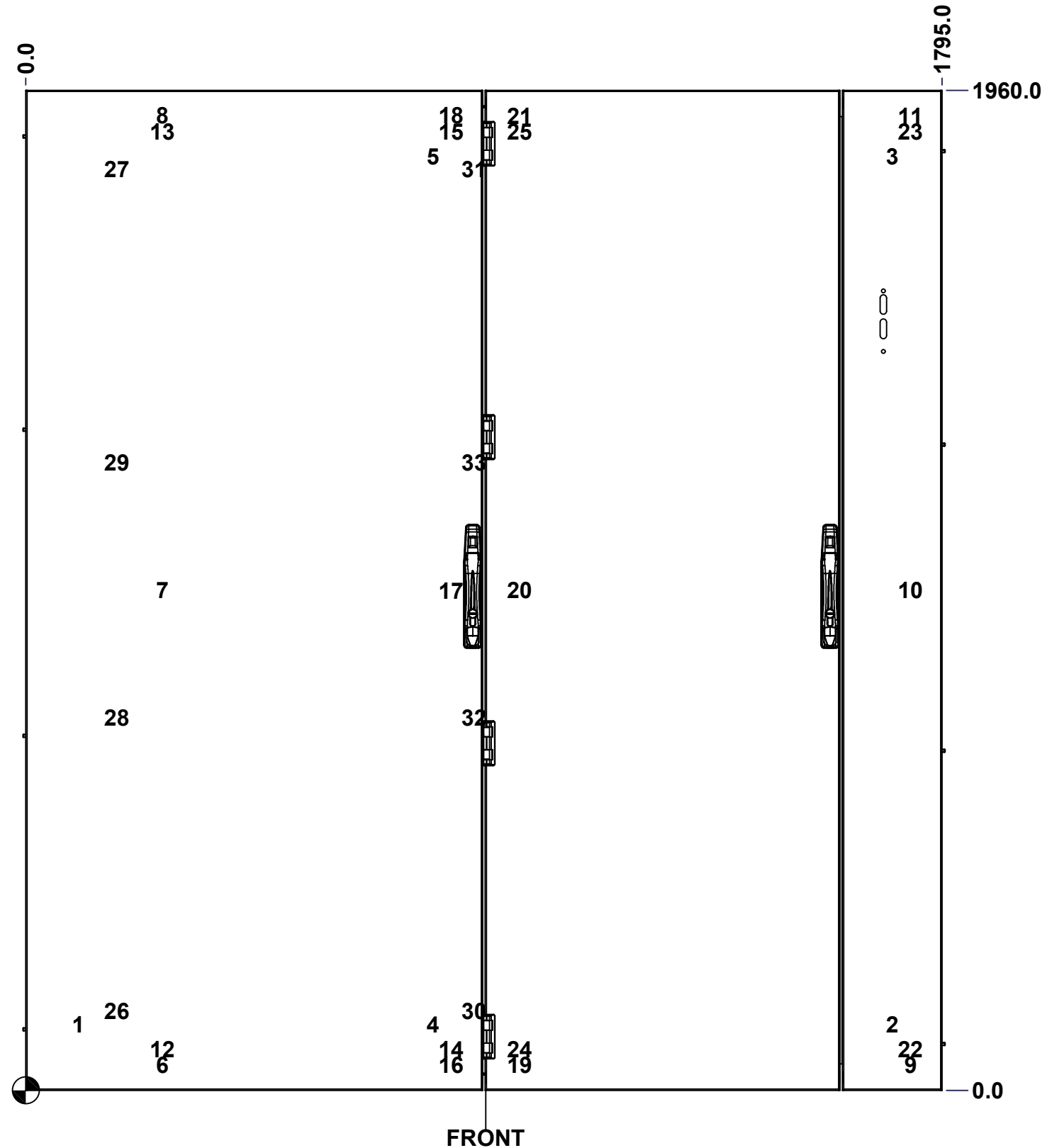
Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement
		Max 3.0mm
Customer Client		Date
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 01-Apr-16
Material / Matière: 14 Ga Cold Rolled A1008 CS Type B		
Color / Couleur: Light Grey RAL7035	Finish / Fini: Rough Textured	
Description: 6500 MXDDU 2000mm x 1800mm Front		Detail Rev.
Part Number / Numéro Pièce: <b>6500MXU201805F</b>		Rev. 14 <b>0</b>

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	100.0	130.0	GND STUD M6 x 16mm (Inside)
2	1695.0	130.0	GND STUD M6 x 16mm (Inside)
3	1695.0	1830.0	GND STUD M6 x 16mm (Inside)
4	795.0	130.0	GND STUD M6 x 16mm (Inside)
5	795.0	1830.0	GND STUD M6 x 16mm (Inside)
6	264.5	49.5	STIFF. STUD M6 x 18mm (Inside)
7	264.5	980.0	STIFF. STUD M6 x 18mm (Inside)
8	264.5	1910.5	STIFF. STUD M6 x 18mm (Inside)
9	1730.5	49.5	STIFF. STUD M6 x 18mm (Inside)
10	1730.5	980.0	STIFF. STUD M6 x 18mm (Inside)
11	1730.5	1910.5	STIFF. STUD M6 x 18mm (Inside)
12	264.5	81.0	STIFF. STUD M6 x 18mm (Inside)
13	264.5	1879.0	STIFF. STUD M6 x 18mm (Inside)
14	830.5	81.0	STIFF. STUD M6 x 18mm (Inside)
15	830.5	1879.0	STIFF. STUD M6 x 18mm (Inside)
16	830.5	49.5	STIFF. STUD M6 x 18mm (Inside)
17	830.5	980.0	STIFF. STUD M6 x 18mm (Inside)
18	830.5	1910.5	STIFF. STUD M6 x 18mm (Inside)
19	964.5	49.5	STIFF. STUD M6 x 18mm (Inside)
20	964.5	980.0	STIFF. STUD M6 x 18mm (Inside)
21	964.5	1910.5	STIFF. STUD M6 x 18mm (Inside)
22	1730.5	81.0	STIFF. STUD M6 x 18mm (Inside)
23	1730.5	1879.0	STIFF. STUD M6 x 18mm (Inside)
24	964.5	81.0	STIFF. STUD M6 x 18mm (Inside)
25	964.5	1879.0	STIFF. STUD M6 x 18mm (Inside)
26	175.5	155.0	CLOSING BAR GUIDE (Inside)
27	175.5	1805.0	CLOSING BAR GUIDE (Inside)
28	175.5	730.0	CLOSING BAR GUIDE (Inside)
29	175.5	1230.0	CLOSING BAR GUIDE (Inside)
30	875.5	155.0	CLOSING BAR GUIDE (Inside)
31	875.5	1805.0	CLOSING BAR GUIDE (Inside)
32	875.5	730.0	CLOSING BAR GUIDE (Inside)
33	875.5	1230.0	CLOSING BAR GUIDE (Inside)

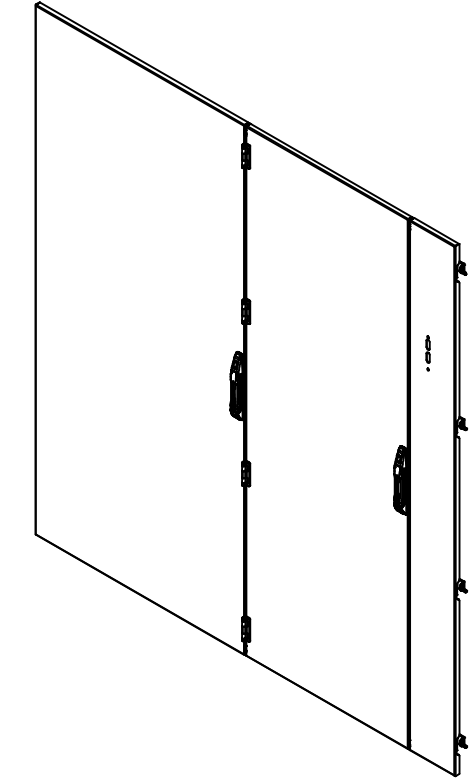


	Description	Status
	6500 MXDDU 2000mm x 1800mm Front	(NULL)
	Part Number	Rev.
	Numéro Pièce <b>6500MXU201805F</b>	<b>0</b>
		15 18

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Isometric View

1	6500MXU201805FCP	5	6500 MX 2000mm x 1800mm Center Part
1	6500MXU201805F1G	0	6500 MXDDU 2000mm x 1800mm Front Gasket
1	6500MXU201805DS1	5	6500 MX 2000mm x 1800mm Door Stiffener
1	6500MXU201805FG	0	6500 MXDDU 2000mm x 1800mm Front Gasket
1	STK-P-03820R	0	Powder Paint (Light Grey / Rough Textured)
4	STK-A-70586	3	Fixed Double Door Bracket Assembly
4	STK-Q-16405	6	Guide Stud - Small (No Paint Cap Required)
1	STK-A-886PHD-S-1_Right	8	Euroform Pull Handle Kit
1	STK-Q-45652-20	5	6500 MX - Lower Closing Bar 2000mm
1	STK-Q-45651-20	5	6500 MX - Upper Closing Bar 2000mm
4	STK-K-06800-3	2	6500 MX 270° Hinge
1	6500MXU201805FD	0	6500 MXDDU 2000mm x 1800mm Front
1	STK-Q-46650	3	6500 MXDU Disconnect Hook
2	STK-Q-05020	5	M5 x 8mm Thread Rolling Screw
1	100254	0	M6 Nylon Insert Lock Nut
1	STK-Q-46750	4	6500 MXDU Disconnect Defeater
1	STK-K-10102	0	6500MX - Lock Handle Kit for Flange Door - Right
1	STK-K-10101	0	6500MX - Lock Handle Kit for Flange Door - Left
1	STK-Q-16030	0	Stud M6 x 10mm
2	STK-Q-16050	0	Stud M6 x 18mm
4	STK-K-06810	7	6500 MX Hinge Assy
1	6500MXU201805F1-P	0	6500 MXDDU 2000mm x 1800mm Front Part
10	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
3	STK-Q-16080	0.1.1	Ground Stud M6 x 16mm Steel
1	6500MXU201805F-P	0	6500 MXDDU 2000mm x 1800mm Front Part

Qty	Part Number	Rev.	Description
Parts List			

	Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>	Flatness Aplatissement Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 01-Apr-16
Material Matière	14 Ga Cold Rolled A1008 CS Type B	
Color Couleur	Light Grey RAL7035	Finish Fini Rough Textured
Description	Detail Rev.	
6500 MXDDU 2000mm x 1800mm Front		
Part Number Numéro Pièce	Rev.	16
<b>6500MXU201805F</b>	<b>0</b>	18

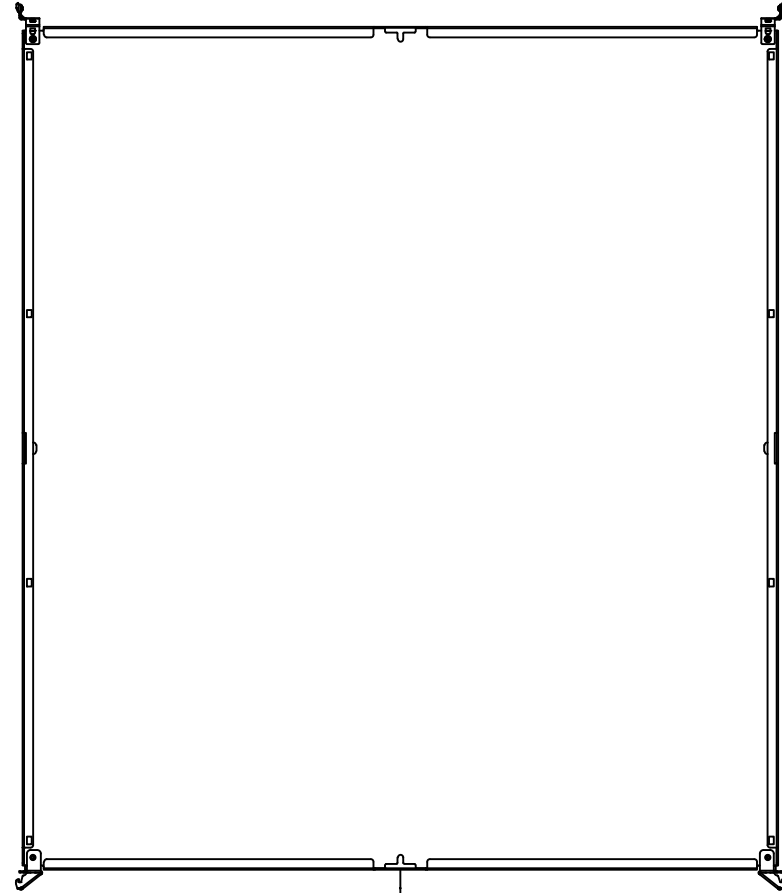


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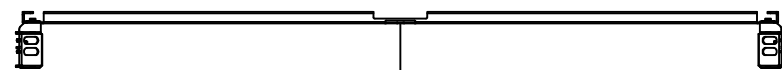
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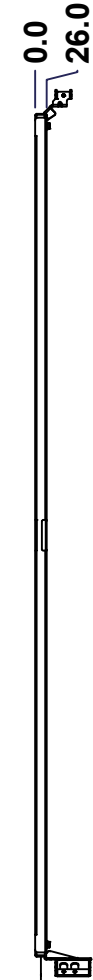
TOP



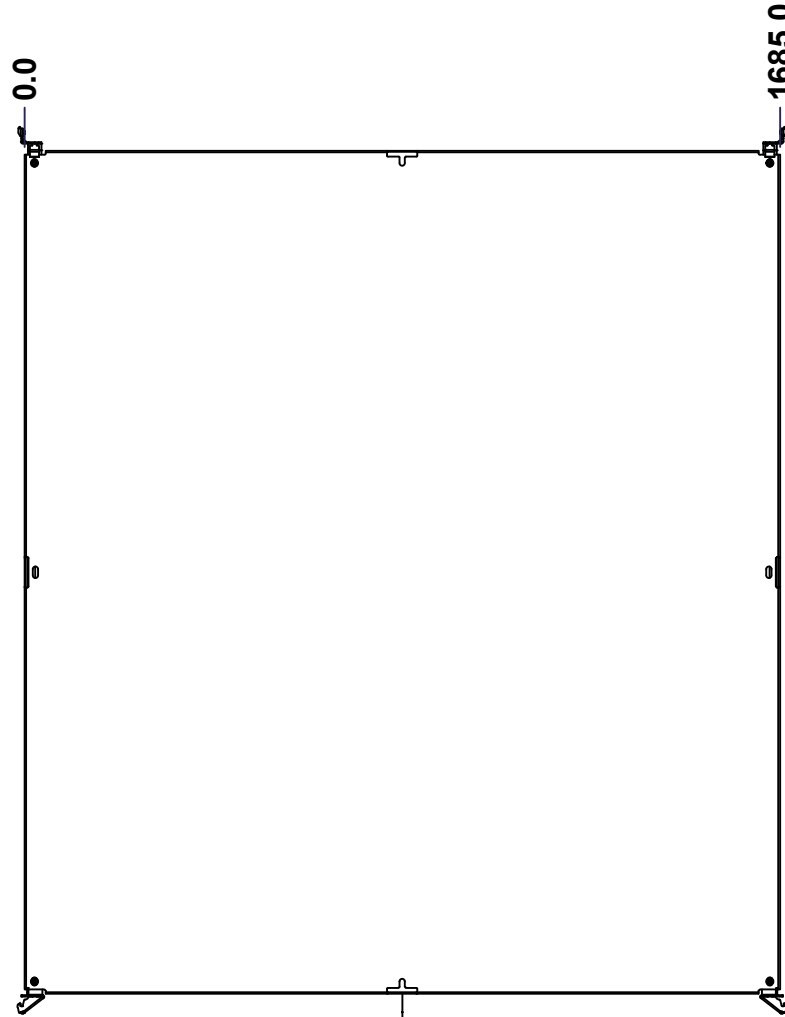
BACK



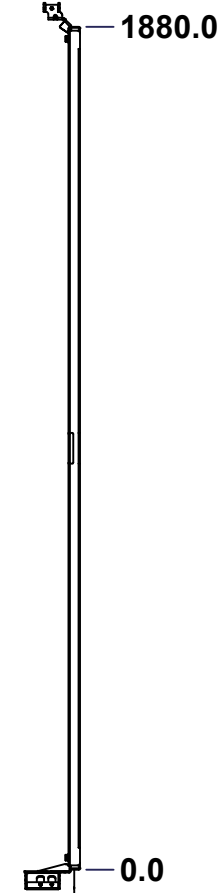
BOTTOM



LEFT

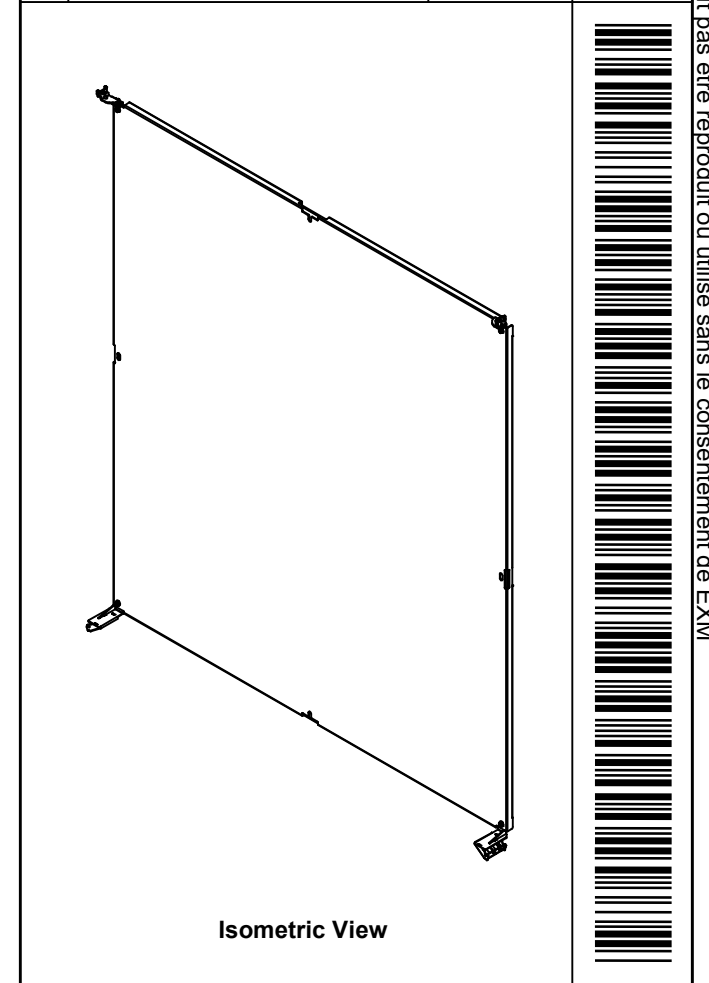



FRONT



RIGHT

No.	Revisions	Date	By/Par



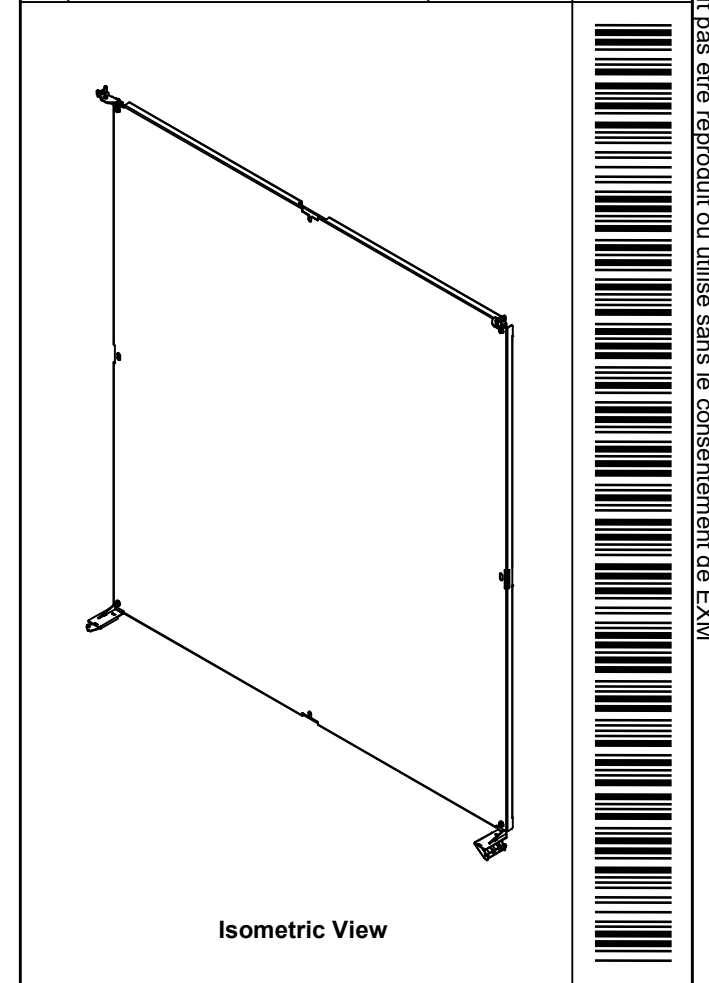
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 01-Apr-16	
Material Matière 12 Ga Galvanized (2.5mm)			
Color Couleur Unpainted		Finish Fini Unpainted	
Description 6500 MXM 2000mm x 1800mm Back Inner Panel			Detail Rev.
Part Number Numéro Pièce <b>6500MXU201805BIP</b>		Rev. <b>0</b>	17 18


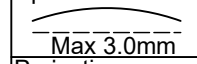
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Customer Client		Date
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 01-Apr-16
Material / Matière: 12 Ga Galvanized (2.5mm)		
Color / Couleur: Unpainted	Finish / Fini: Unpainted	
Description: 6500 MXM 2000mm x 1800mm Back Inner Panel		Detail Rev.
Part Number / Numéro Pièce: <b>6500MXU201805BIP</b>		Rev. 0 / 18

Qty	Part Number	Rev	Description
1	STK-A-49005	5	6500 MXM - Bottom Inner Panel Support Assembly (Right)
1	STK-A-49000	5	6500 MXM - Bottom Inner Panel Support Assembly (Left)
1	STK-A-49015	0	6500MXM - Top Inner Panel Support Kit (Right)
1	STK-A-49010	0	6500MXM - Top Inner Panel Support Kit (Left)
1	6500MXU201805BIP-P	0	6500 MXM 2000mm x 1800mm Back Inner Panel Part
Parts List			