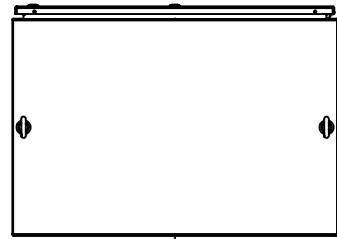
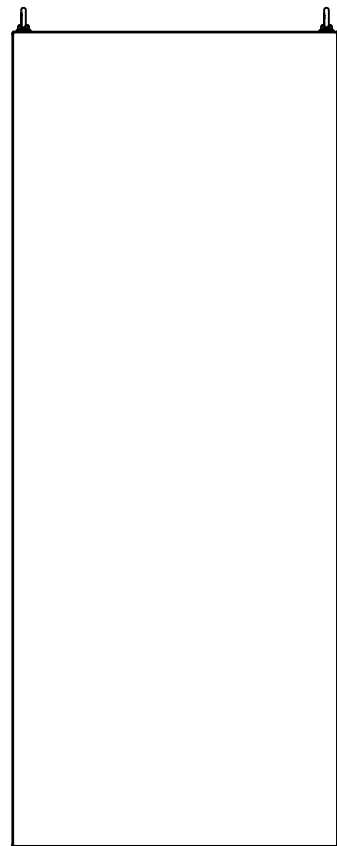


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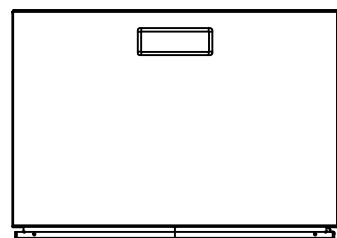
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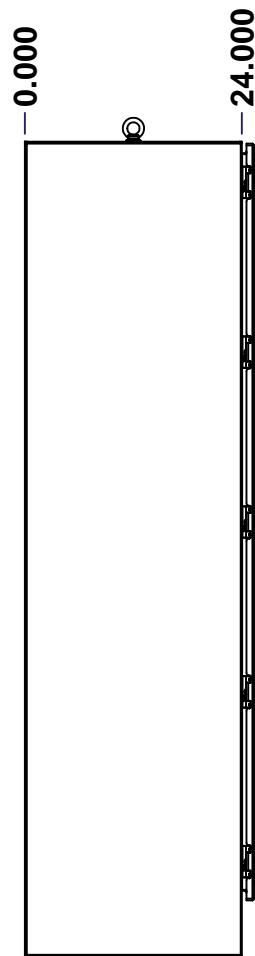
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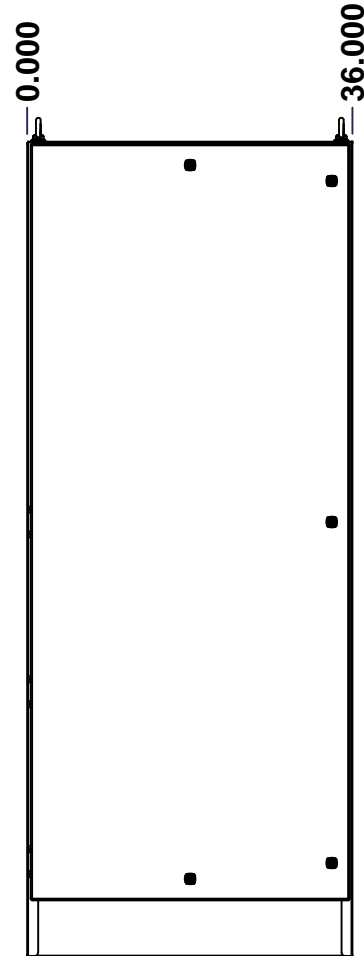
BACK



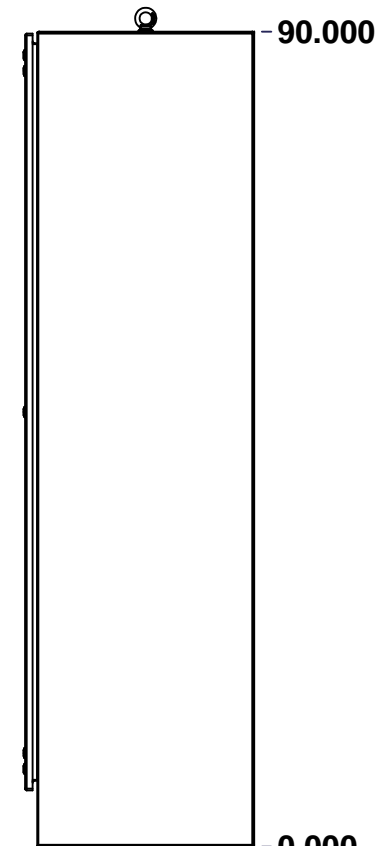
BOTTOM



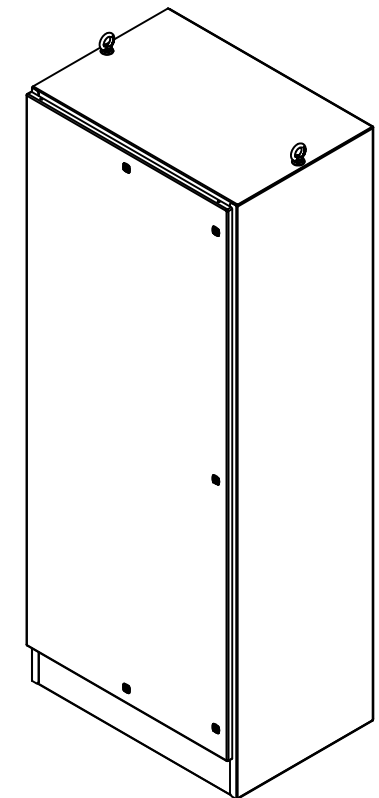
LEFT



FRONT




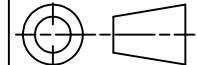
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 07-Oct-19
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
9412 90" x 36" x 24" Assembly		
Part Number Numéro Pièce	Rev. 0	1 2

SEE BILL OF MATERIAL ON LAST PAGE

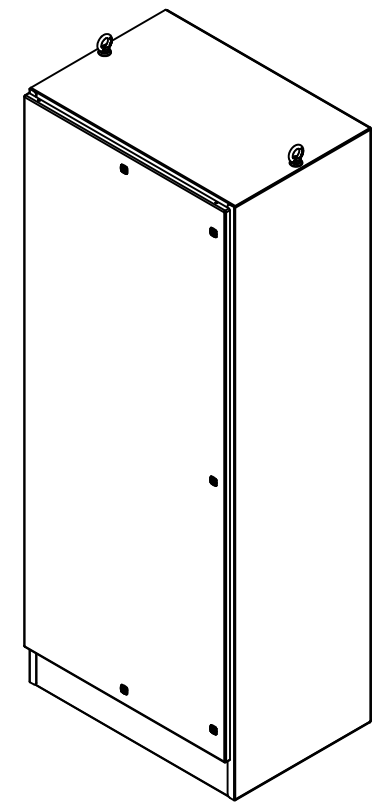
**9412903624**

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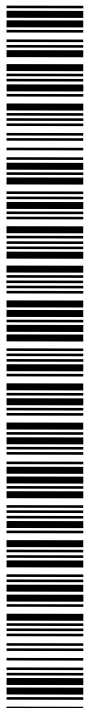
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NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting struts
6	C/W Eyebolts
7	C/W Struts installed (Included)

No.	Revisions	Date	By/Par



Isometric View



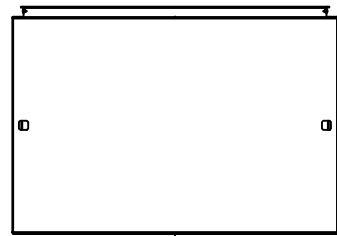
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

Qty	Part Number	Rev	Description
1	9412903624GP	0	9412 Gland Plate
1	880EB14	2	Eye Bolt M14 (Pack of 2)
1	9412903624C	0	9412 90" x 36" Cover
1	9412903624B	0	9412 90" x 36" x 24" Body
5	STK-Q-04050-10	8	M6 x 10mm Hexagon Socket Head Machine Screw with Nyseal
Parts List			

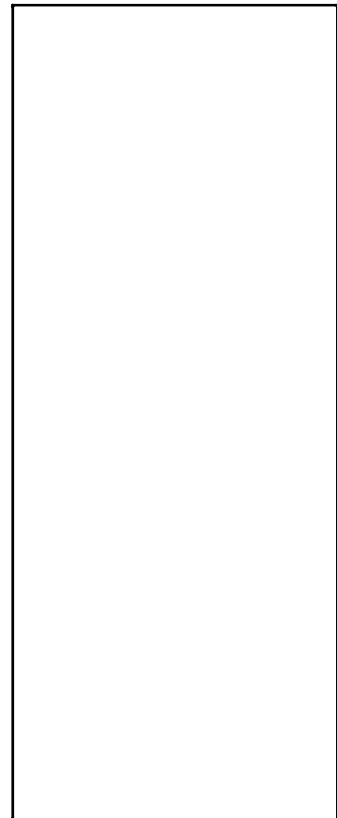
		Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm	
Customer Client		Date		Projection	
Drawn By Dessiné Par		BoxCad: BoxCad		Date 07-Oct-19	
Material Matière		12 Ga Cold Rolled A1008 CS Type B (2.5mm)			
Color Couleur		Asa-61 Grey		Finish Fini Smooth	
Description 9412 90" x 36" x 24" Assembly				Detail Rev.	
Part Number Numéro Pièce				Rev. 2	
<b>9412903624</b>				<b>0</b>	

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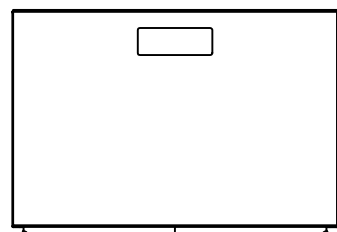
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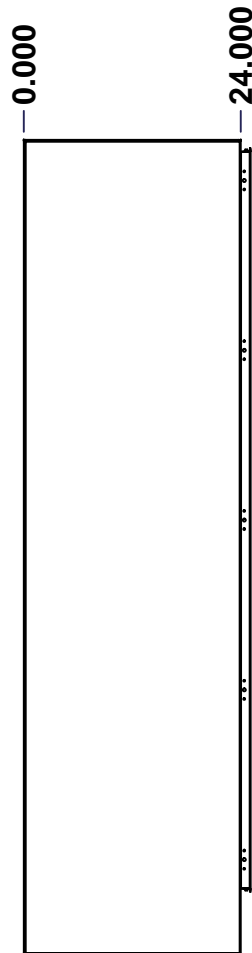
TOP



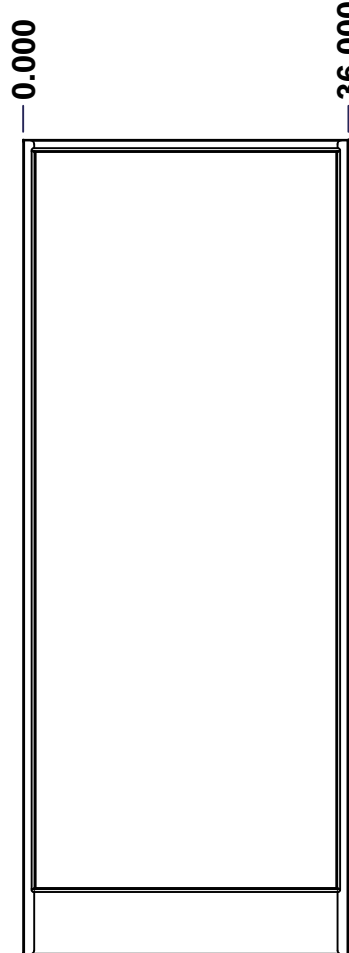
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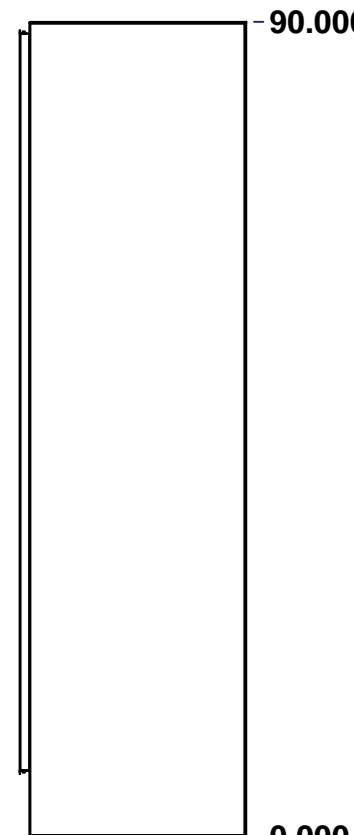
BOTTOM



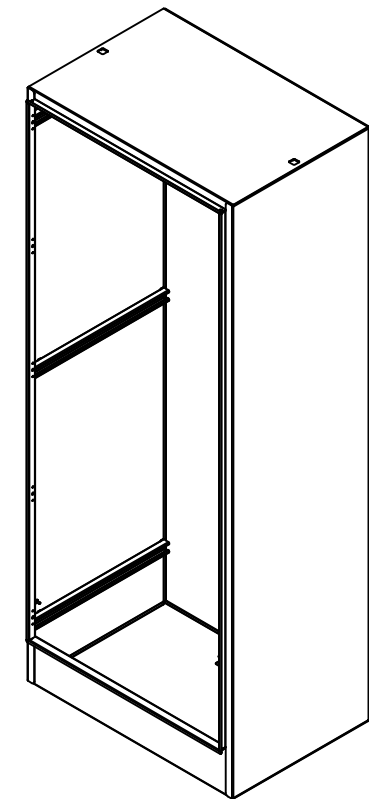
LEFT



FRONT





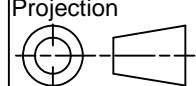
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement  Max 3.0mm Projection 
Customer Client	Date	
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 07-Oct-19	
Material / Matière: 12 Ga Cold Rolled A1008 CS Type B (2.5mm)		
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth	
Description: 9412 90" x 36" x 24" Body		Detail Rev.
Part Number / Numéro Pièce: 9412903624B		Rev. 1/2

SEE BILL OF MATERIAL ON LAST PAGE

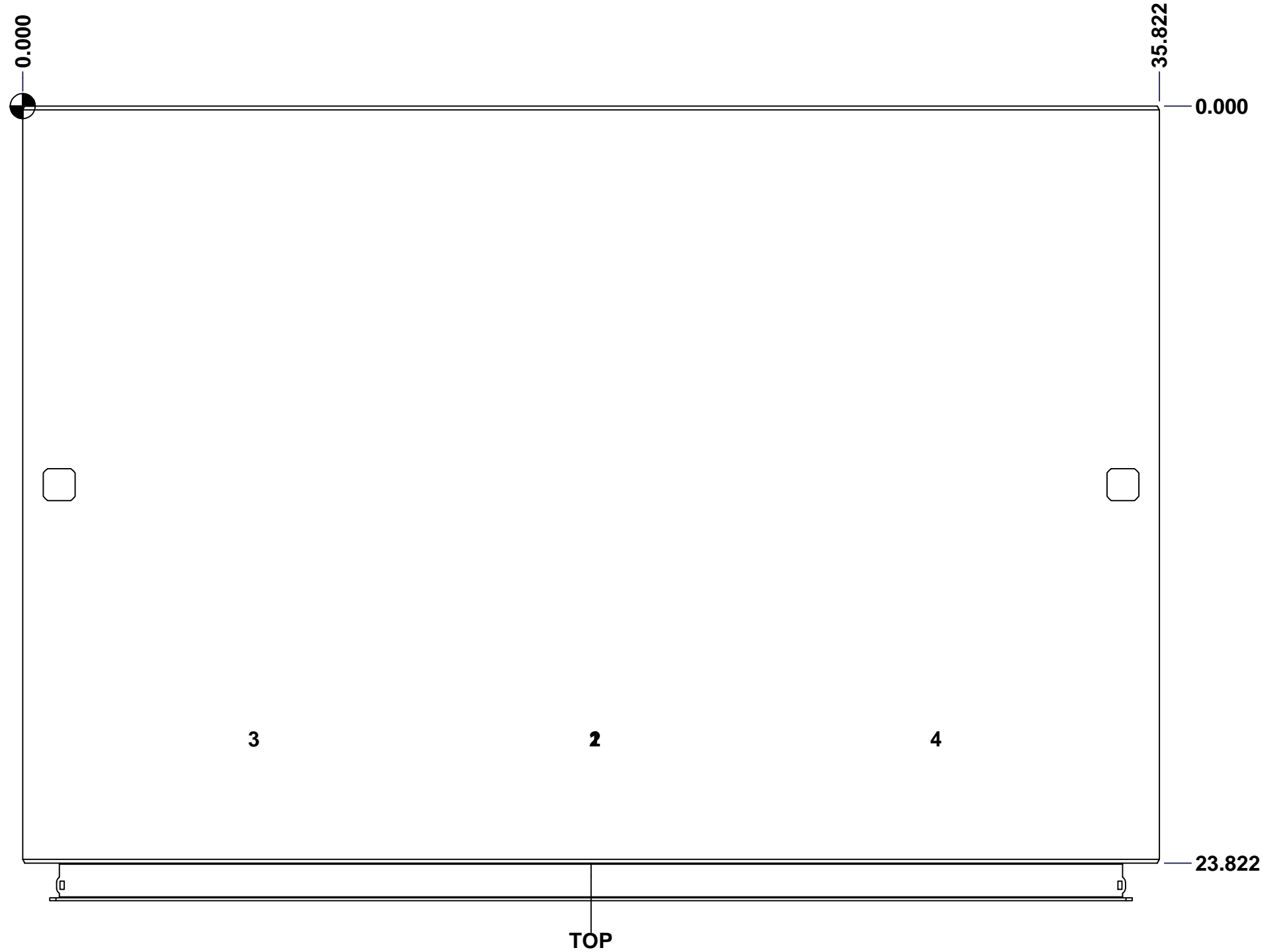
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	17.911	19.911	Struts CR400 27.500" (Inside)
2	17.911	19.911	STUDS M6 x 10mm (Inside)
3	7.161	19.911	STUDS M6 x 10mm (Inside)
4	28.661	19.911	STUDS M6 x 10mm (Inside)



	Description 9412 90" x 36" x 24" Body	Status Released
	Part Number Numéro Pièce <b>9412903624B</b>	Rev. 2 <b>0</b> / 7

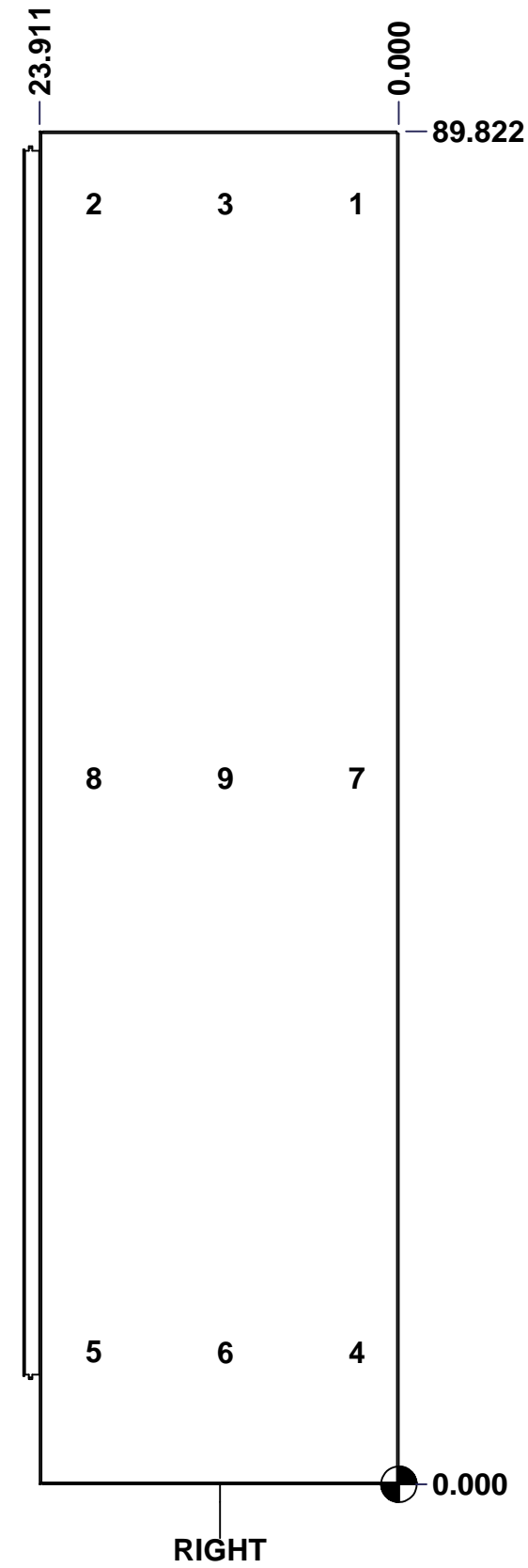
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	3.161	85.036	STUDS M6 x 10mm (Inside)
2	20.661	85.036	STUDS M6 x 10mm (Inside)
3	11.911	85.036	STUDS M6 x 10mm (Inside)
4	3.161	8.786	STUDS M6 x 10mm (Inside)
5	20.661	8.786	STUDS M6 x 10mm (Inside)
6	11.911	8.786	STUDS M6 x 10mm (Inside)
7	3.161	46.911	STUDS M6 x 10mm (Inside)
8	20.661	46.911	STUDS M6 x 10mm (Inside)
9	11.911	46.911	STUDS M6 x 10mm (Inside)

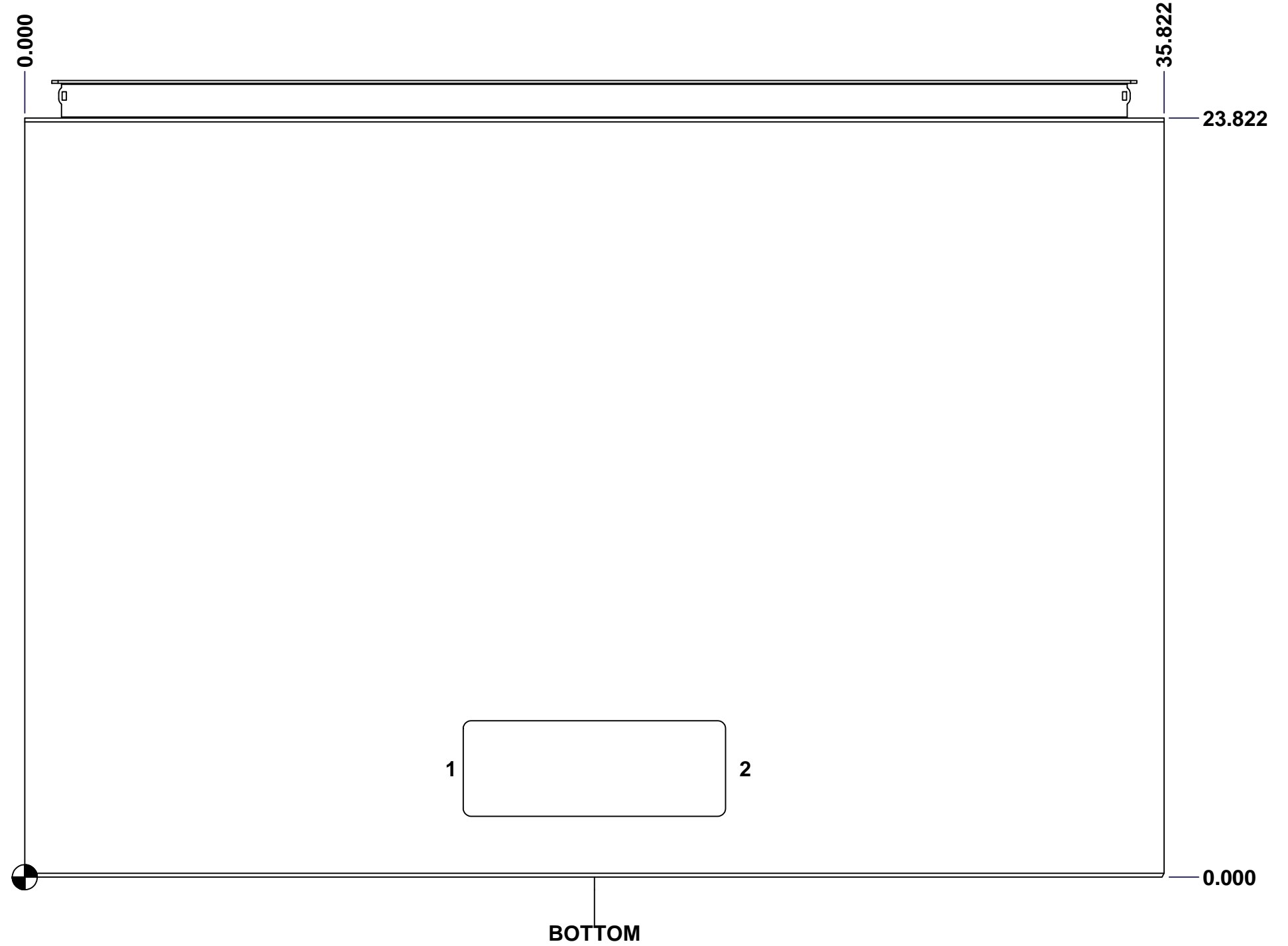


	Description	Status
	9412 90" x 36" x 24" Body	Released
	Part Number Numéro Pièce	Rev.
	<b>9412903624B</b>	<b>0</b>
		3
		7

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	13.286	3.411	GP STUD M6 x 16mm (Inside)
2	22.536	3.411	GP STUD M6 x 16mm (Inside)



	Description	Status
	9412 90" x 36" x 24" Body	Released
	Part Number Numéro Pièce	Rev.
	<b>9412903624B</b>	<b>0</b>
		4 / 7

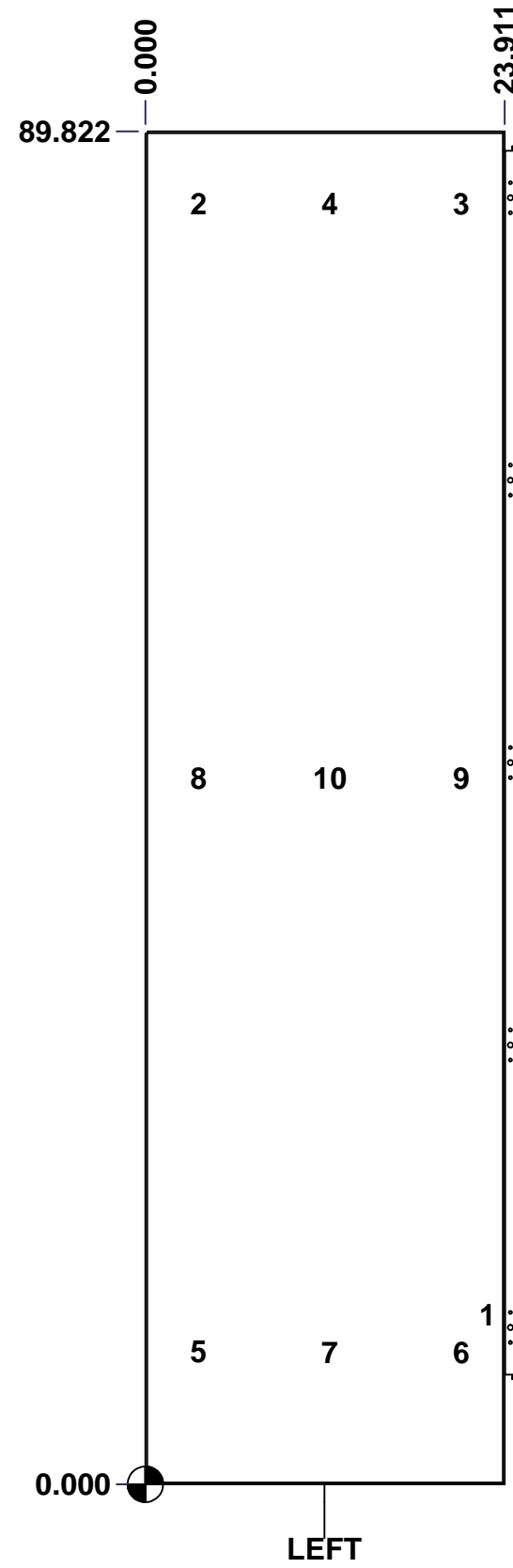
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	22.411	11.286	GND STUD M6 x 16mm (Inside)
2	3.161	85.036	STUDS M6 x 10mm (Inside)
3	20.661	85.036	STUDS M6 x 10mm (Inside)
4	11.911	85.036	STUDS M6 x 10mm (Inside)
5	3.161	8.786	STUDS M6 x 10mm (Inside)
6	20.661	8.786	STUDS M6 x 10mm (Inside)
7	11.911	8.786	STUDS M6 x 10mm (Inside)
8	3.161	46.911	STUDS M6 x 10mm (Inside)
9	20.661	46.911	STUDS M6 x 10mm (Inside)
10	11.911	46.911	STUDS M6 x 10mm (Inside)

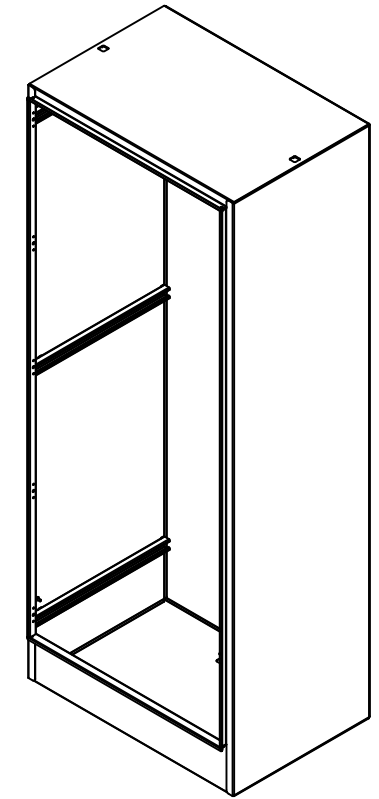


	Description	Status	
	9412 90" x 36" x 24" Body	Released	
	Part Number Numéro Pièce	Rev.	
	<b>9412903624B</b>	<b>0</b>	5 / 7

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No.	Revisions	Date	By/Par



Isometric View

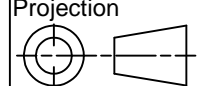


21	STK-Q-16030	0	Stud M6 x 10mm
1	CR400MS_27.5	0	Commercial Roll Mild Steel (27.5in long)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
3	STK-Q-52200-24	2	Sasco Strut S5 (21.500" Long)
3	STK-Q-52250-24	2	Sasco Strut S5 (23.500" Long)
1	9412903624BT-P	0	9412 36" x 24" Bottom Part
1	9412903624T-P	0	9412 36" x 24" Top Part
1	9412903624RS-P	0	9412 90" x 36" Right Part
1	9412903624LS-P	0	9412 90" x 36" Left Part
1	9412903624B-P	0	9412 90" x 36" Back Part
21	STK-Q-07220	1	M6 Nylon Insert Lock Nut
3	STK-Q-16080	0	Ground Stud M6 x 16mm
Qty	Part Number	Rev	Description
Parts List			



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Flatness  
Aplatissement  
Max 3.0mm

Projection  


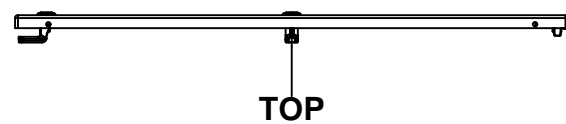
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Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 07-Oct-19
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 9412 90" x 36" x 24" Body	Detail Rev.
Part Number Numéro Pièce <b>9412903624B</b>	Rev. <b>0</b>

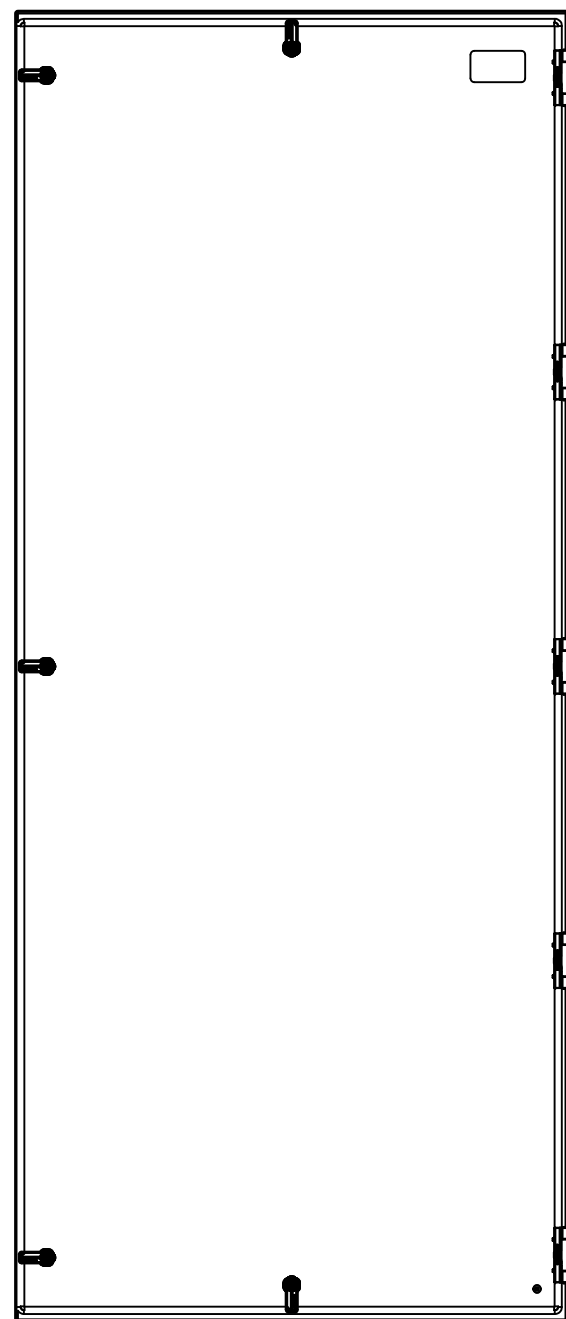


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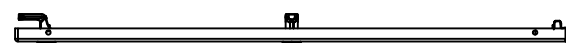
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TOP

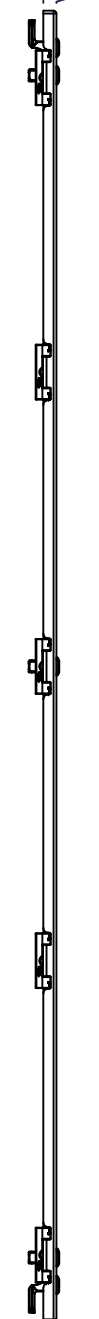


BACK



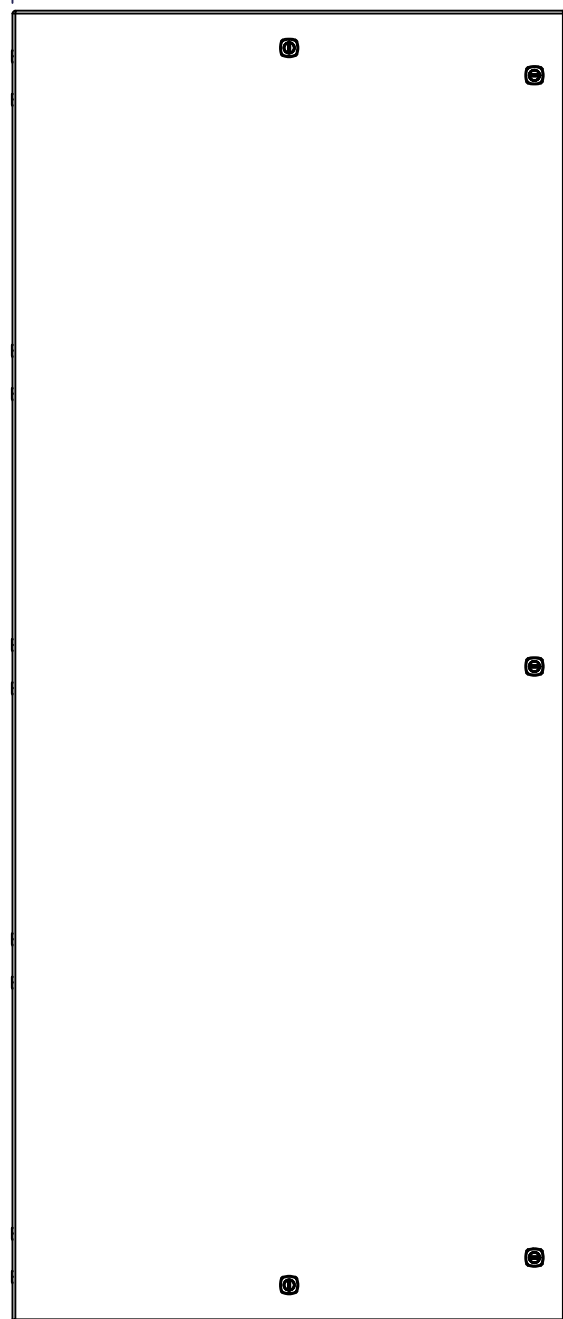
BOTTOM

0.000  
0.835



LEFT

0.000  
35.312



FRONT

83.549



RIGHT

0.000

No.	Revisions	Date	By/Par

Isometric View

<p>Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a></p>		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Projection	
Date			
Drawn By Dessiné Par BoxCad: BoxCad		Date 07-Oct-19	
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 9412 90" x 36" Cover		Detail Rev.	
Part Number Numéro Pièce <b>9412903624C</b>		Rev. <b>0</b>	1 3

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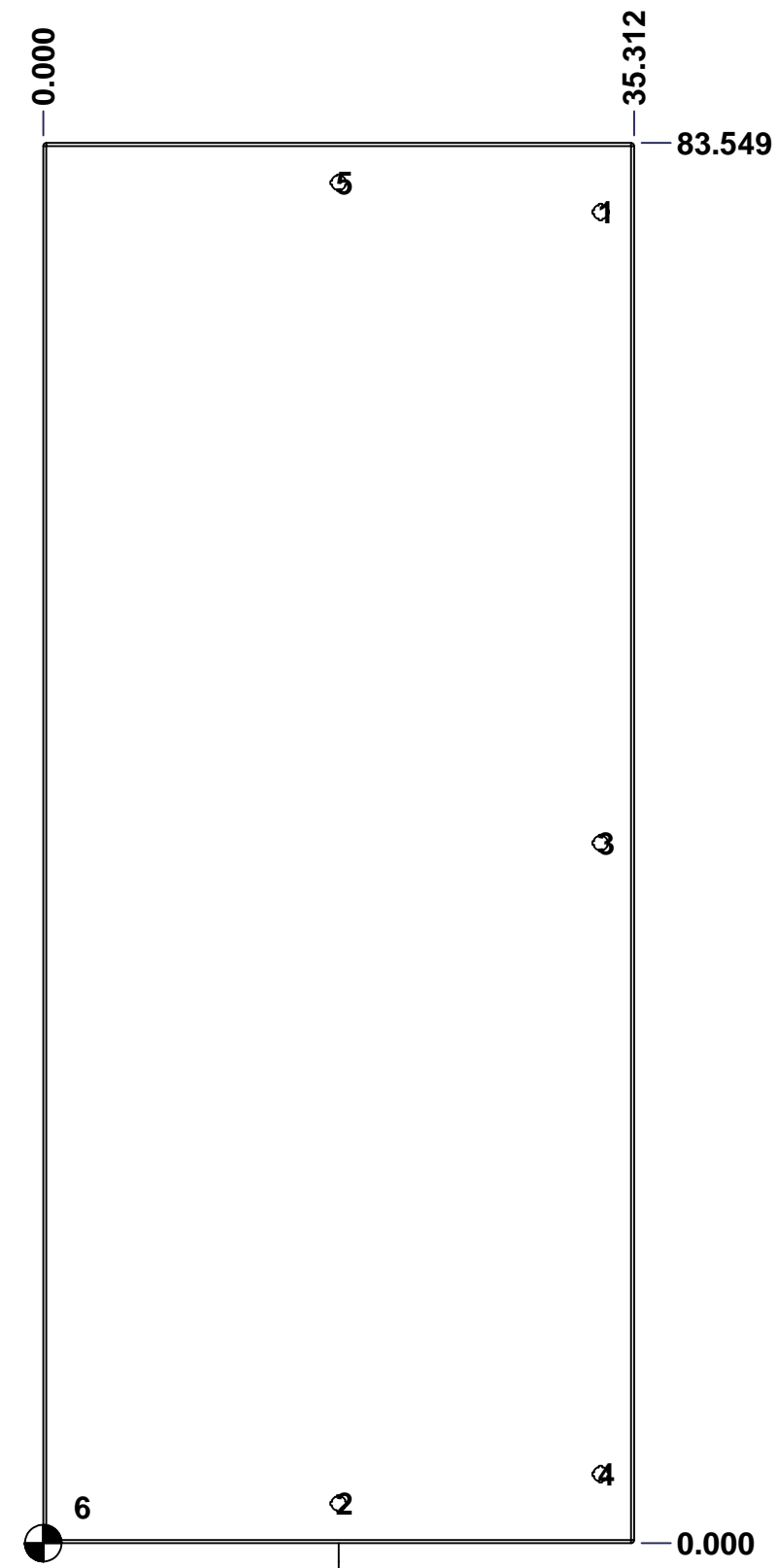
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	33.312	79.430	LOCK 889 SCQ4-SL @ 0.0°
2	17.656	2.368	LOCK 889 SCQ4-SL @ 270.0°
3	33.312	41.774	LOCK 889 SCQ4-SL @ 0.0°
4	33.312	4.118	LOCK 889 SCQ4-SL @ 0.0°
5	17.656	81.180	LOCK 889 SCQ4-SL @ 90.0°
6	2.000	2.118	GND STUD M6 x 16mm (Inside)



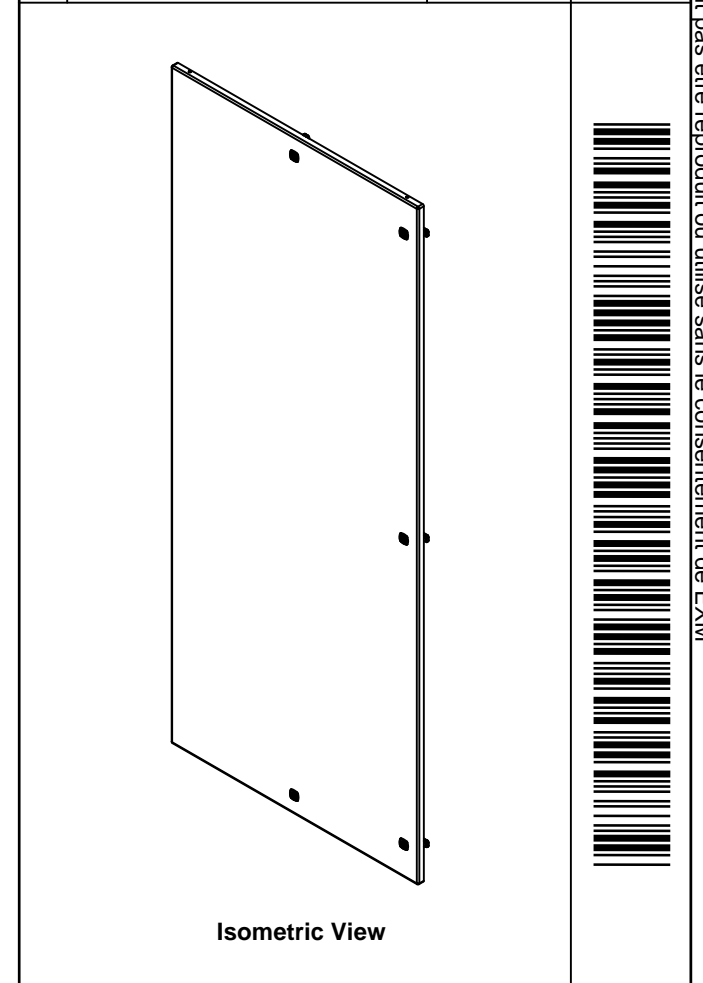
FRONT

	Description	Status
	9412 90" x 36" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>9412903624C</b>	<b>0</b>
		2
		3

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No.	Revisions	Date	By/Par



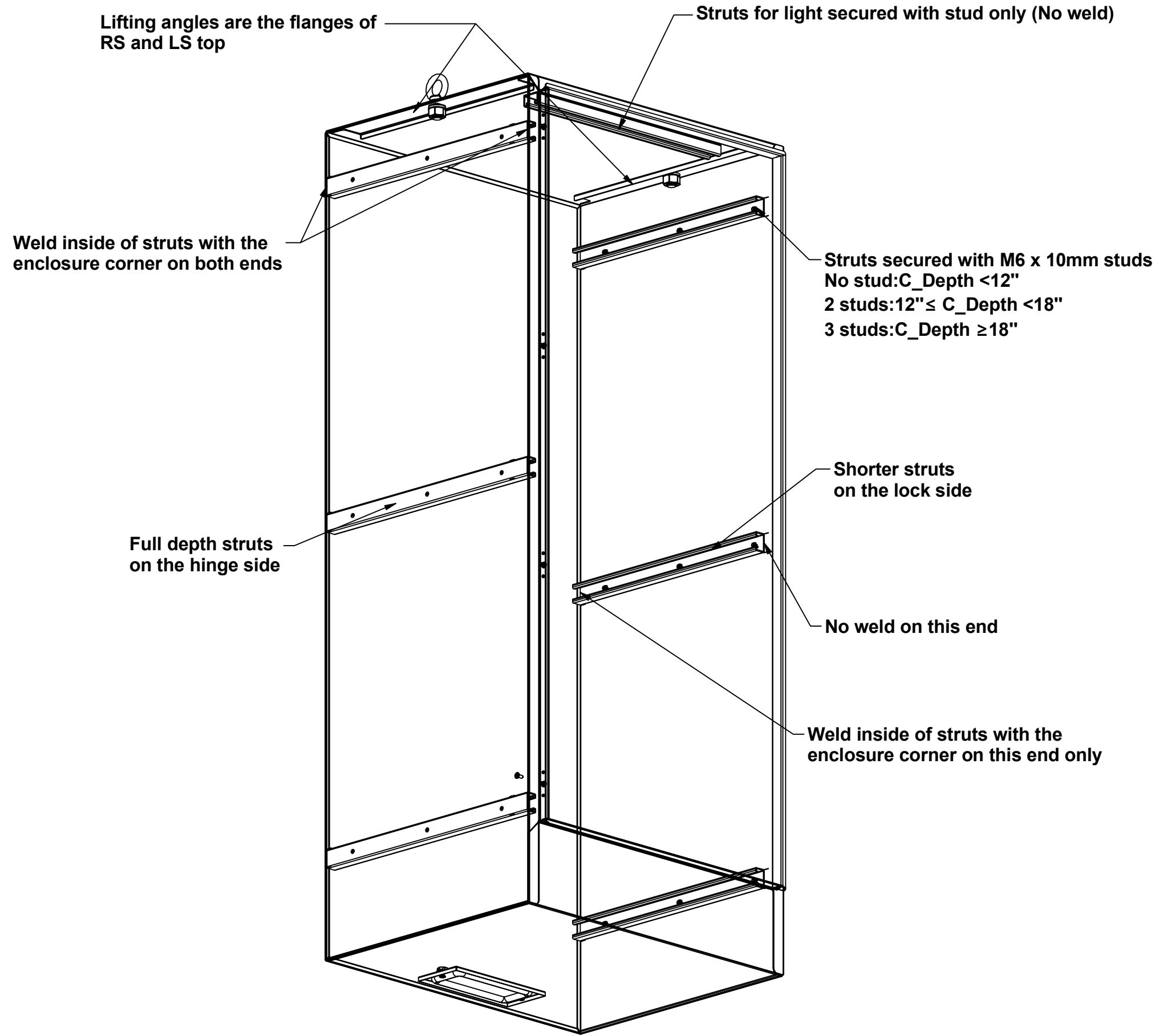
Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement	
		Max 3.0mm Projection	
Customer Client		Date	
Drawn By Dessiné Par		Date	
BoxCad: BoxCad		07-Oct-19	
Material Matière			
12 Ga Cold Rolled A1008 CS Type B (2.5mm)			
Color Couleur		Finish Fini	
Asa-61 Grey		Smooth	
Description			Detail Rev.
9412 90" x 36" Cover			
Part Number Numéro Pièce		Rev.	3
<b>9412903624C</b>		<b>0</b>	<b>3</b>

1	STK-Q-16080	0	Ground Stud M6 x 16mm
1	9412903624G	0	9412 90" x 36" Cover Gasket
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	9412903624C-P	0	9412 90" x 36" Cover Part
5	STK-K-09860	7	Cabinet Hinge with Captive Pins
5	STK-K-12580	0	9412 1/4 Turn Lock
Qty	Part Name	Rev	Description
Parts List			

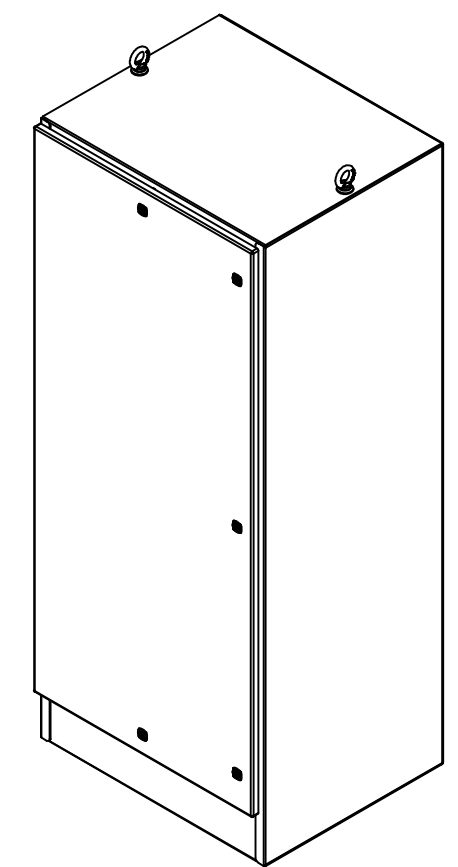
All knockouts are actual size / Les disques défonçables sont grandeur réel  
 All dimensions are before paint / Toutes les dimensions sont avant peinture

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Flatness  
 Aplatissement  
 Max 3.0mm  
 Projection

Customer Client	Date
Drawn By / Dessiné Par: PatrickD	Date: 3/9/2020
Material / Matière: N/A	
Color / Couleur: N/A	Finish / Fini: N/A
Description: 9412 Welding Detail	Detail Rev.
Part Number / Numéro Pièce: 9412_WELDING_DETAIL	Rev. 0

1  
1