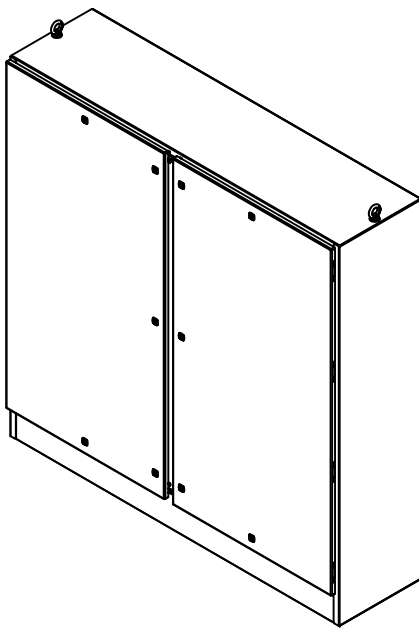
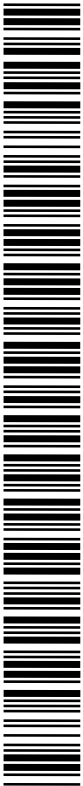
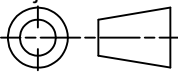


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This isometric view shows the final assembled unit. It consists of a base, two side panels, and a top panel. The two side panels are joined by a central vertical hinge. The top panel is attached to the side panels and the base. The unit is shown from a perspective that highlights its three-dimensional structure.

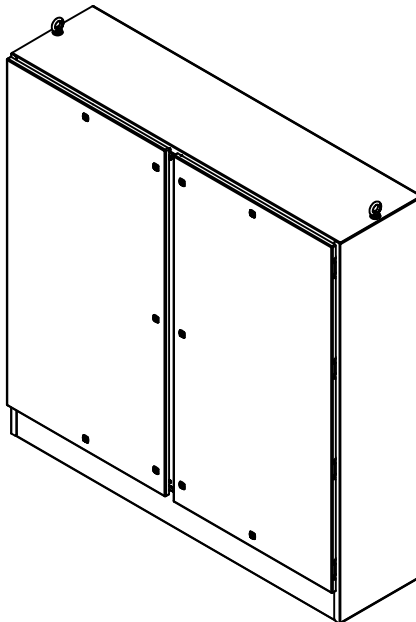
Product Code: 9781405130000



| No.                                                                                                                                                                                                 | Revisions | Date                                                                                                                                          | By/Par                                                                               |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------|-----------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|
|                                                                                                                                                                                                     |           |                                                                                                                                               |                                                                                      |
|                                                                                                                                                                                                     |           |                                                                                                                                               |                                                                                      |
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|                                                                                                                                                                                                     |           |                                                                                                                                               |                                                                                      |
|  <p style="text-align: center;"><b>Isometric View</b></p>                                                       |           |                                                                                                                                               |  |
|  <p> Tél: (450) 979-4373<br/> Fax: (450) 979-4626<br/> <a href="http://www.exmweb.com">www.exmweb.com</a> </p> |           | Flatness<br>Aplatissement<br>Max 3.0mm<br>Projection<br> |                                                                                      |
| Customer Client                                                                                                                                                                                     |           | Date                                                                                                                                          |                                                                                      |
| Drawn By<br>Dessiné Par BoxCad: BoxCad                                                                                                                                                              |           | Date 10-Oct-19                                                                                                                                |                                                                                      |
| Material<br>Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)                                                                                                                                       |           |                                                                                                                                               |                                                                                      |
| Color<br>Couleur Asa-61 Grey                                                                                                                                                                        |           | Finish<br>Fini Smooth                                                                                                                         |                                                                                      |
| Description                                                                                                                                                                                         |           |                                                                                                                                               | Detail Rev.                                                                          |
| 9412DD 72" x 72" x 18" Assembly                                                                                                                                                                     |           |                                                                                                                                               |                                                                                      |
| Part Number<br>Numéro Pièce<br><b>9412DD727218</b>                                                                                                                                                  |           | Rev.<br><b>0</b>                                                                                                                              | 1<br>2                                                                               |

**SEE BILL OF MATERIAL ON LAST PAGE**

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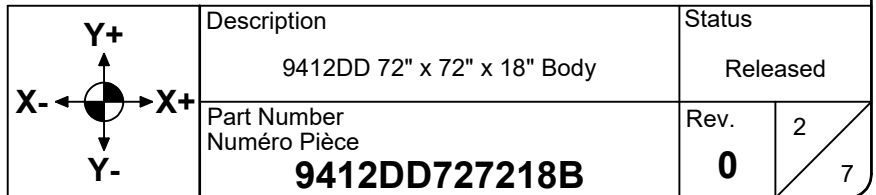
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| Tolerance ±1/32" unless otherwise specified |                                            |                                                | C:\Vault Workspace\Inventor Dwg\BoxCad\Result\9412DD727218\9412DD727218.idw          |  |  | Tolérance ±1/32" sauf spécification contraire |  |  |                                                                                      |           |      |        |
| NOTE                                        |                                            |                                                |                                                                                      |  |  |                                               |  |  | No.                                                                                  | Revisions | Date | By/Par |
| ITEM                                        | DESCRIPTION                                |                                                |                                                                                      |  |  |                                               |  |  |                                                                                      |           |      |        |
| 1                                           | NEMA 4/12 Enclosure                        |                                                |                                                                                      |  |  |                                               |  |  |                                                                                      |           |      |        |
| 2                                           | C/W Standard ground studs on box and cover |                                                |                                                                                      |  |  |                                               |  |  |                                                                                      |           |      |        |
| 3                                           | W/O Standard door stiffener                |                                                |                                                                                      |  |  |                                               |  |  |                                                                                      |           |      |        |
| 4                                           | W/O Inner panel                            |                                                |                                                                                      |  |  |                                               |  |  |                                                                                      |           |      |        |
| 5                                           | C/W Standard inner panel mounting struts   |                                                |                                                                                      |  |  |                                               |  |  |                                                                                      |           |      |        |
| 6                                           | C/W Eyebolts                               |                                                |                                                                                      |  |  |                                               |  |  |                                                                                      |           |      |        |
| 7                                           | C/W Struts installed (Included)            |                                                |                                                                                      |  |  |                                               |  |  |                                                                                      |           |      |        |
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| ITEM                                        | QTY                                        | DESCRIPTION                                    |                                                                                      |  |  |                                               |  |  | Customer<br>Client                                                                   |           |      |        |
| Cardboard sleeve                            | 2                                          | Top and Bottom                                 |                                                                                      |  |  |                                               |  |  | Date                                                                                 |           |      |        |
| Cardboard strip                             | 2                                          | Between back of enclosure and inner panel      |                                                                                      |  |  |                                               |  |  | Drawn By<br>Dessiné Par                                                              |           |      |        |
| Plastic bag                                 | 1                                          | To protect cover surface and inside gasket     |                                                                                      |  |  |                                               |  |  | BoxCad: BoxCad                                                                       |           |      |        |
| Cardboard corner                            | 4                                          | To reinforced for the plastic strap tightening |                                                                                      |  |  |                                               |  |  | Date 10-Oct-19                                                                       |           |      |        |
| Plastic strap - Black                       | 2                                          | To Squeeze 2 cardboard sleeve together         |                                                                                      |  |  |                                               |  |  | Material<br>Matière                                                                  |           |      |        |
| Packaging label                             | 3                                          | White label with PN                            |                                                                                      |  |  |                                               |  |  | 12 Ga Cold Rolled A1008 CS Type B (2.5mm)                                            |           |      |        |
| Plastic strap- Green                        | 2                                          | To secure the enclosure to the wood pallet     |                                                                                      |  |  |                                               |  |  | Color<br>Couleur                                                                     |           |      |        |
| Wood Pallet                                 | 1                                          | 2" deeper and 3" larger than enclosure size    |                                                                                      |  |  |                                               |  |  | Asa-61 Grey                                                                          |           |      |        |
|                                             |                                            |                                                |                                                                                      |  |  |                                               |  |  | Finish<br>Fini                                                                       |           |      |        |
|                                             |                                            |                                                |                                                                                      |  |  |                                               |  |  | Smooth                                                                               |           |      |        |
|                                             |                                            |                                                |                                                                                      |  |  |                                               |  |  | Description                                                                          |           |      |        |
|                                             |                                            |                                                |                                                                                      |  |  |                                               |  |  | 9412DD 72" x 72" x 18" Assembly                                                      |           |      |        |
|                                             |                                            |                                                |                                                                                      |  |  |                                               |  |  | Detail Rev.                                                                          |           |      |        |
|                                             |                                            |                                                |                                                                                      |  |  |                                               |  |  |                                                                                      |           |      |        |
|                                             |                                            |                                                |                                                                                      |  |  |                                               |  |  | Part Number<br>Numéro Pièce                                                          |           |      |        |
|                                             |                                            |                                                |                                                                                      |  |  |                                               |  |  | 9412DD727218                                                                         |           |      |        |
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**Isometric View**



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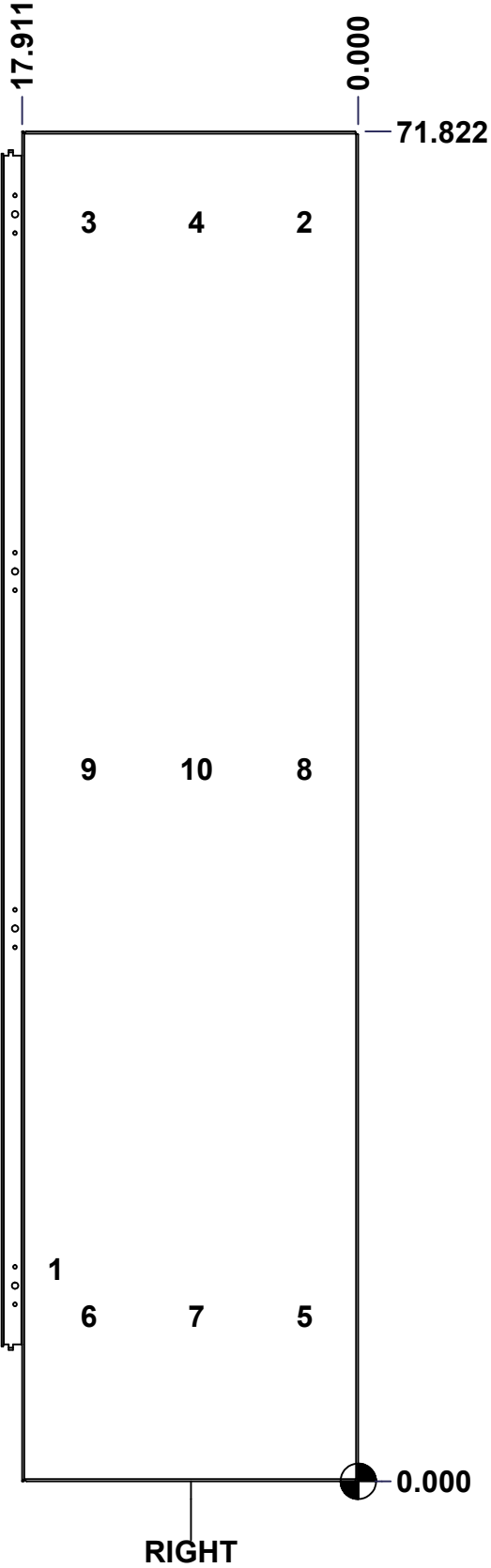
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |        |        |                             |
|-----------------------------------------------------|--------|--------|-----------------------------|
| HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)       |        |        |                             |
| CUT-OUT                                             | XDIM   | YDIM   | DESCRIPTION                 |
| 1                                                   | 16.411 | 11.286 | GND STUD M6 x 16mm (Inside) |
| 2                                                   | 3.161  | 67.036 | STUDS M6 x 10mm (Inside)    |
| 3                                                   | 14.661 | 67.036 | STUDS M6 x 10mm (Inside)    |
| 4                                                   | 8.911  | 67.036 | STUDS M6 x 10mm (Inside)    |
| 5                                                   | 3.161  | 8.786  | STUDS M6 x 10mm (Inside)    |
| 6                                                   | 14.661 | 8.786  | STUDS M6 x 10mm (Inside)    |
| 7                                                   | 8.911  | 8.786  | STUDS M6 x 10mm (Inside)    |
| 8                                                   | 3.161  | 37.911 | STUDS M6 x 10mm (Inside)    |
| 9                                                   | 14.661 | 37.911 | STUDS M6 x 10mm (Inside)    |
| 10                                                  | 8.911  | 37.911 | STUDS M6 x 10mm (Inside)    |



|                                                                                       |                             |  |          |   |
|---------------------------------------------------------------------------------------|-----------------------------|--|----------|---|
|  | Description                 |  | Status   |   |
|                                                                                       | 9412DD 72" x 72" x 18" Body |  | Released |   |
|                                                                                       | Part Number<br>Numéro Pièce |  | Rev.     | 3 |
|                                                                                       | 9412DD727218B               |  | 0        | 7 |

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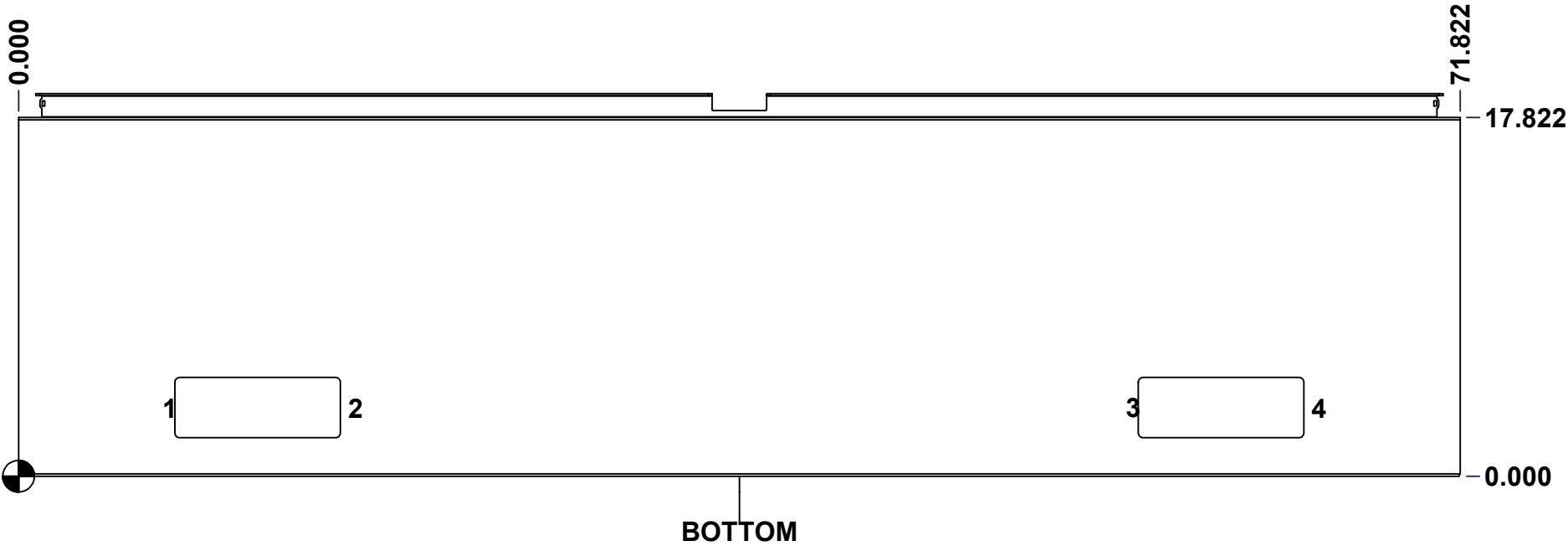
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\9412DD727218\9412DD727218B4.idw

Tolérance ±1/32" sauf spécification contraire

| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |        |       |                            |
|-----------------------------------------------------|--------|-------|----------------------------|
| HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)      |        |       |                            |
| CUT-OUT                                             | XDIM   | YDIM  | DESCRIPTION                |
| 1                                                   | 7.286  | 3.411 | GP STUD M6 x 16mm (Inside) |
| 2                                                   | 16.536 | 3.411 | GP STUD M6 x 16mm (Inside) |
| 3                                                   | 55.286 | 3.411 | GP STUD M6 x 16mm (Inside) |
| 4                                                   | 64.536 | 3.411 | GP STUD M6 x 16mm (Inside) |



|                                                                                       |                             |  |          |   |
|---------------------------------------------------------------------------------------|-----------------------------|--|----------|---|
|  | Description                 |  | Status   |   |
|                                                                                       | 9412DD 72" x 72" x 18" Body |  | Released |   |
|                                                                                       | Part Number<br>Numéro Pièce |  | Rev.     | 4 |
|                                                                                       | 9412DD727218B               |  | 0        | 7 |

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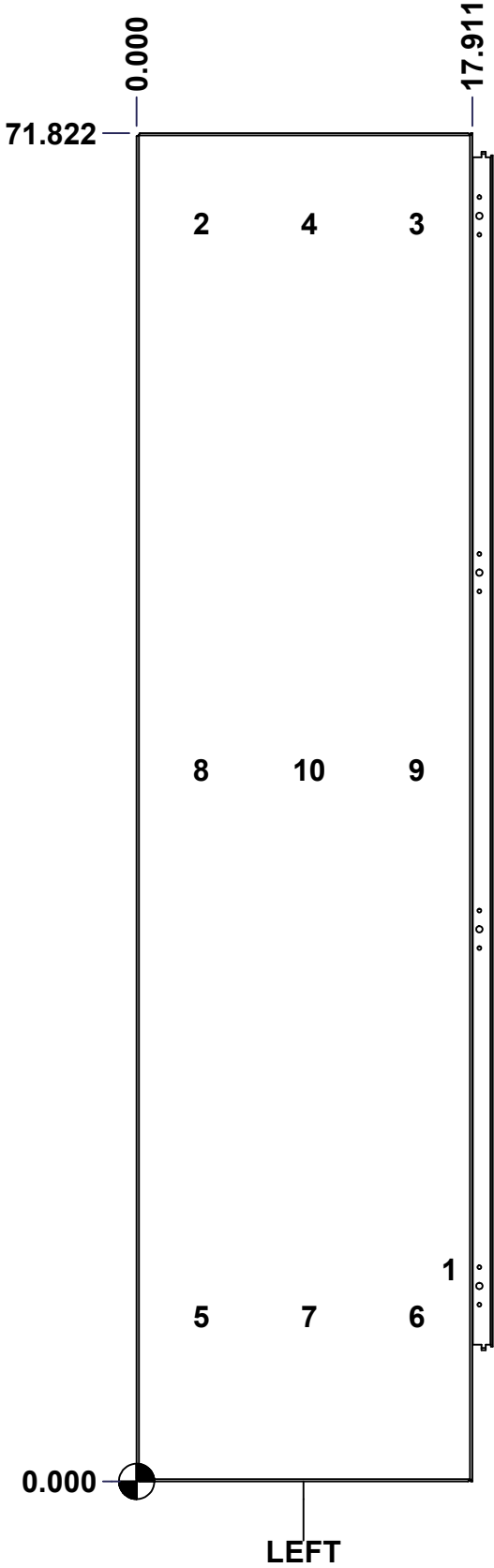
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\9412DD727218\9412DD727218B5.idw

Tolérance ±1/32" sauf spécification contraire

| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |        |        |                             |
|-----------------------------------------------------|--------|--------|-----------------------------|
| HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)        |        |        |                             |
| CUT-OUT                                             | XDIM   | YDIM   | DESCRIPTION                 |
| 1                                                   | 16.411 | 11.286 | GND STUD M6 x 16mm (Inside) |
| 2                                                   | 3.161  | 67.036 | STUDS M6 x 10mm (Inside)    |
| 3                                                   | 14.661 | 67.036 | STUDS M6 x 10mm (Inside)    |
| 4                                                   | 8.911  | 67.036 | STUDS M6 x 10mm (Inside)    |
| 5                                                   | 3.161  | 8.786  | STUDS M6 x 10mm (Inside)    |
| 6                                                   | 14.661 | 8.786  | STUDS M6 x 10mm (Inside)    |
| 7                                                   | 8.911  | 8.786  | STUDS M6 x 10mm (Inside)    |
| 8                                                   | 3.161  | 37.911 | STUDS M6 x 10mm (Inside)    |
| 9                                                   | 14.661 | 37.911 | STUDS M6 x 10mm (Inside)    |
| 10                                                  | 8.911  | 37.911 | STUDS M6 x 10mm (Inside)    |



|                                                                                       |                             |  |          |   |
|---------------------------------------------------------------------------------------|-----------------------------|--|----------|---|
|  | Description                 |  | Status   |   |
|                                                                                       | 9412DD 72" x 72" x 18" Body |  | Released |   |
|                                                                                       | Part Number<br>Numéro Pièce |  | Rev.     | 5 |
|                                                                                       | 9412DD727218B               |  | 0        | 7 |

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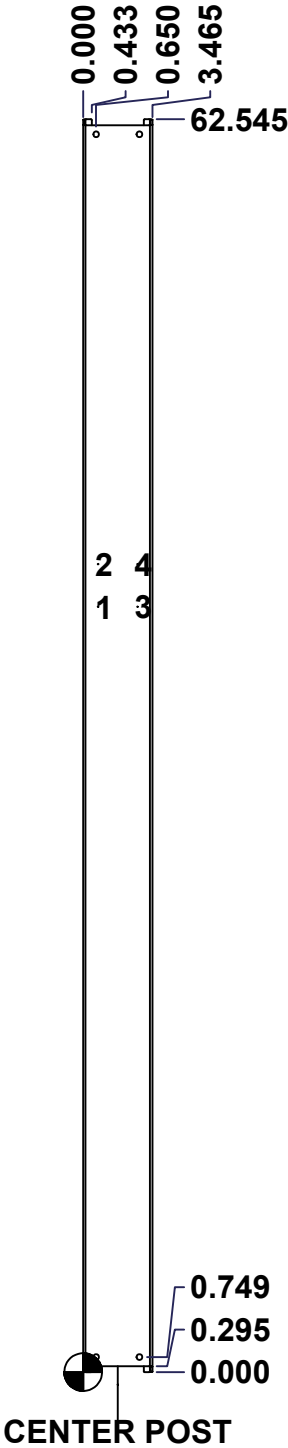
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

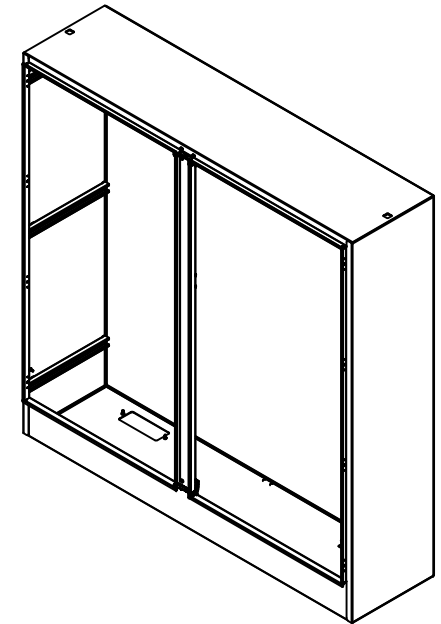
| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |       |        |                                      |
|-----------------------------------------------------|-------|--------|--------------------------------------|
| HOLE TABLE - CENTER VIEW (CUSTOM FEATURE ONLY)      |       |        |                                      |
| CUT-OUT                                             | XDIM  | YDIM   | DESCRIPTION                          |
| 1                                                   | 0.748 | 38.210 | INTERLOCK STUD M6 x 16mm<br>(Inside) |
| 2                                                   | 0.748 | 40.336 | INTERLOCK STUD M6 x 16mm<br>(Inside) |
| 3                                                   | 2.717 | 38.210 | INTERLOCK STUD M6 x 16mm<br>(Inside) |
| 4                                                   | 2.717 | 40.336 | INTERLOCK STUD M6 x 16mm<br>(Inside) |



|  |                             |          |   |
|--|-----------------------------|----------|---|
|  | Description                 | Status   |   |
|  | 9412DD 72" x 72" x 18" Body | Released |   |
|  | Part Number<br>Numéro Pièce | Rev.     | 6 |
|  | 9412DD727218B               | 0        | 7 |

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### Isometric View

|            |                  |     |                                                         |
|------------|------------------|-----|---------------------------------------------------------|
| 24         | STK-Q-16030      | 0   | Stud M6 x 10mm                                          |
| 1          | STK-P-02400S     | 0   | Powder Paint (Asa-61 Grey / Smooth)                     |
| 6          | STK-Q-52250-18   | 2   | Sasco Strut S5 (17.500" Long)                           |
| 4          | STK-Q-16055      | 1   | M6 x 18mm Stud (No Paint Cap Required)                  |
| 1          | STK-A-75454      | 3   | Center Post - Sealing Block with Latch Assembly (Large) |
| 1          | 9412DD727218CP-P | 0   | 9412DD 72" Center Post Part                             |
| 1          | 9412DD727218BT-P | 0   | 9412DD 72" x 18" Bottom Part                            |
| 1          | 9412DD727218T-P  | 0   | 9412DD 72" x 18" Top Part                               |
| 1          | 9412DD727218RS-P | 0   | 9412DD 72" x 72" Right Part                             |
| 1          | 9412DD727218LS-P | 0   | 9412DD 72" x 72" Left Part                              |
| 1          | 9412DD727218B-P  | 0   | 9412DD 72" x 72" Back Part                              |
| 2          | CR400MS_27.5     | 0   | Commercial Roll Mild Steel (27.5in long)                |
| 24         | STK-Q-07220      | 1   | M6 Nylon Insert Lock Nut                                |
| 6          | STK-Q-16080      | 0   | Ground Stud M6 x 16mm                                   |
| Qty        | Part Number      | Rev | Description                                             |
| Parts List |                  |     |                                                         |

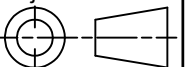


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|               |  |
|---------------|--|
| Flatness      |  |
| Aplatissement |  |

Max 3.0mm

Projection



|                    |      |
|--------------------|------|
| Customer<br>Client | Date |
|--------------------|------|

|                         |                |                |
|-------------------------|----------------|----------------|
| Drawn By<br>Dessiné Par | BoxCad: BoxCad | Date 10-Oct-19 |
|-------------------------|----------------|----------------|

|          |                                           |
|----------|-------------------------------------------|
| Material | 12 Ga Cold Rolled A1008 CS Type B (2.5mm) |
|----------|-------------------------------------------|

|         |             |        |        |
|---------|-------------|--------|--------|
| Color   | Asa-61 Grey | Finish | Smooth |
| Couleur |             | Fin    |        |

| Description | Detail Rev. |
|-------------|-------------|
|-------------|-------------|

|                             |  |
|-----------------------------|--|
| 9412DD 72" x 72" x 18" Body |  |
|-----------------------------|--|

|                             |      |   |
|-----------------------------|------|---|
| Part Number<br>Numéro Pièce | Rev. | 2 |
|-----------------------------|------|---|

**9412DD727218B**

|      |   |
|------|---|
| Rev. | 2 |
|------|---|

$$\left[ \begin{array}{c|c} & \\ \hline & 2 \end{array} \right]$$

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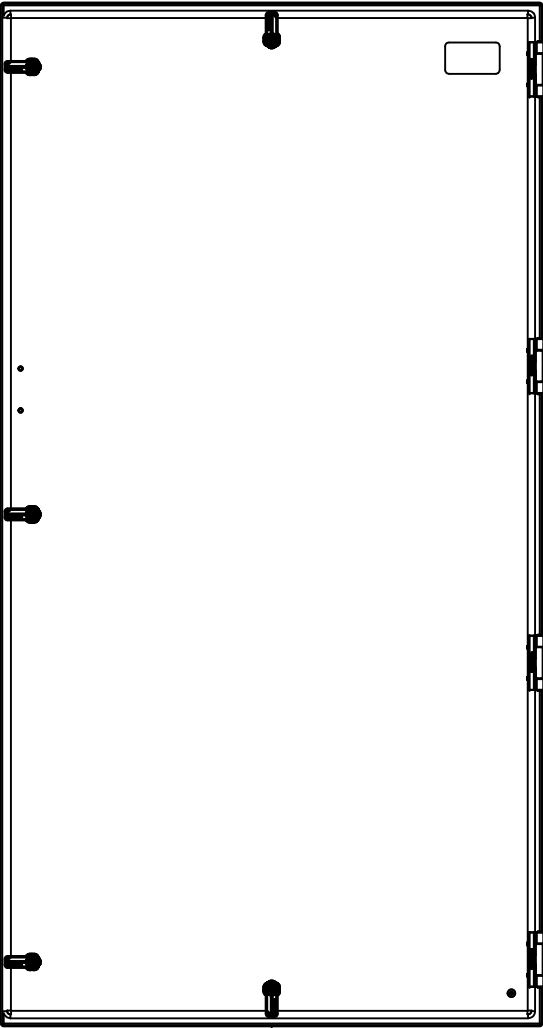
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire



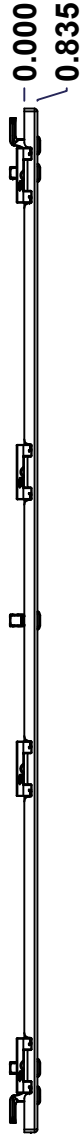
TOP



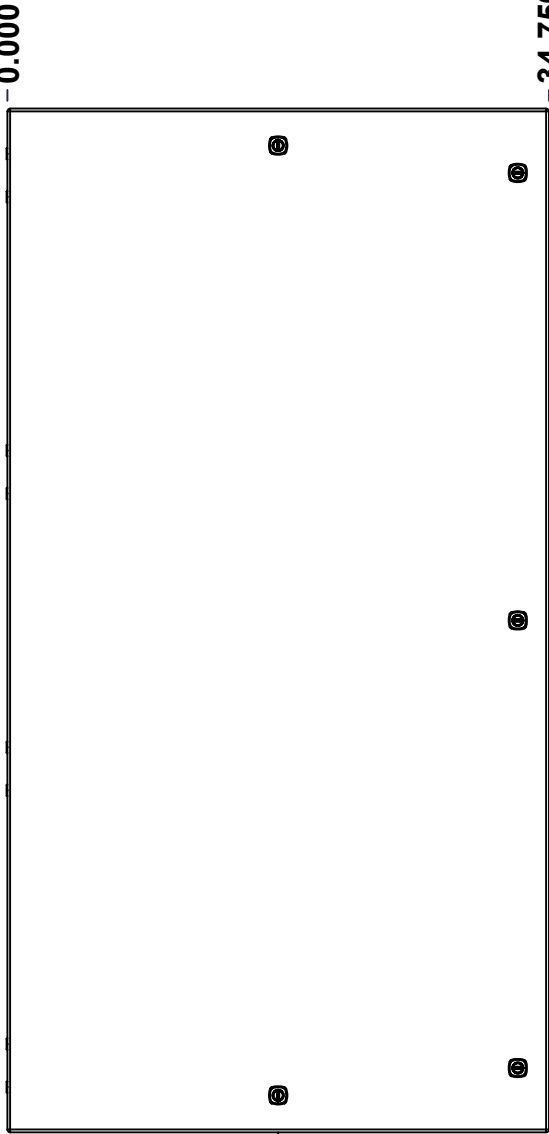
BACK



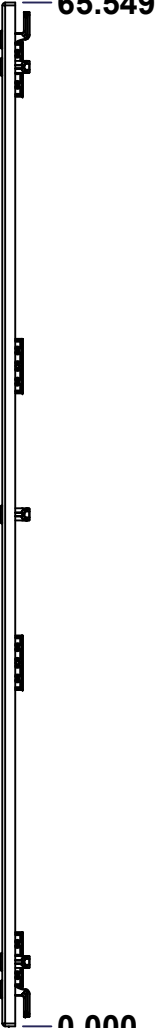
BOTTOM



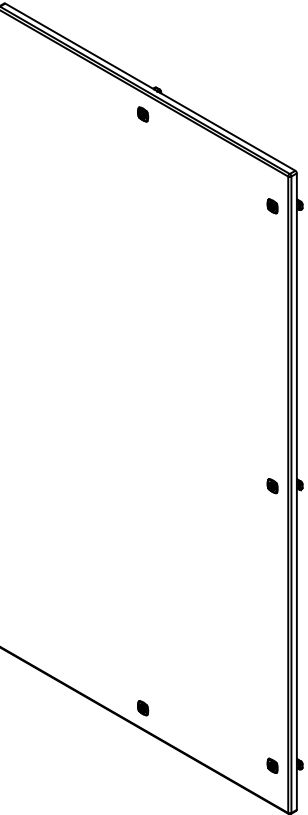
LEFT



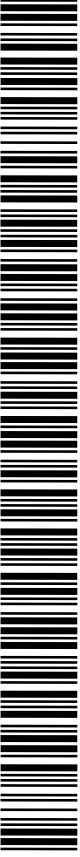
FRONT



RIGHT



Isometric View



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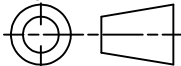


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer  
Client

Date

Drawn By  
Dessiné Par BoxCad: BoxCad

Date 10-Oct-19

Material  
Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color  
Couleur Asa-61 Grey

Finish  
Fini Smooth

Description  
9412DD 72" x 72" Slave Door

Detail Rev.

Part Number  
Numéro Pièce  
**9412DD727218LD**

Rev.  
**0**

1  
3

SEE BILL OF MATERIAL ON LAST PAGE

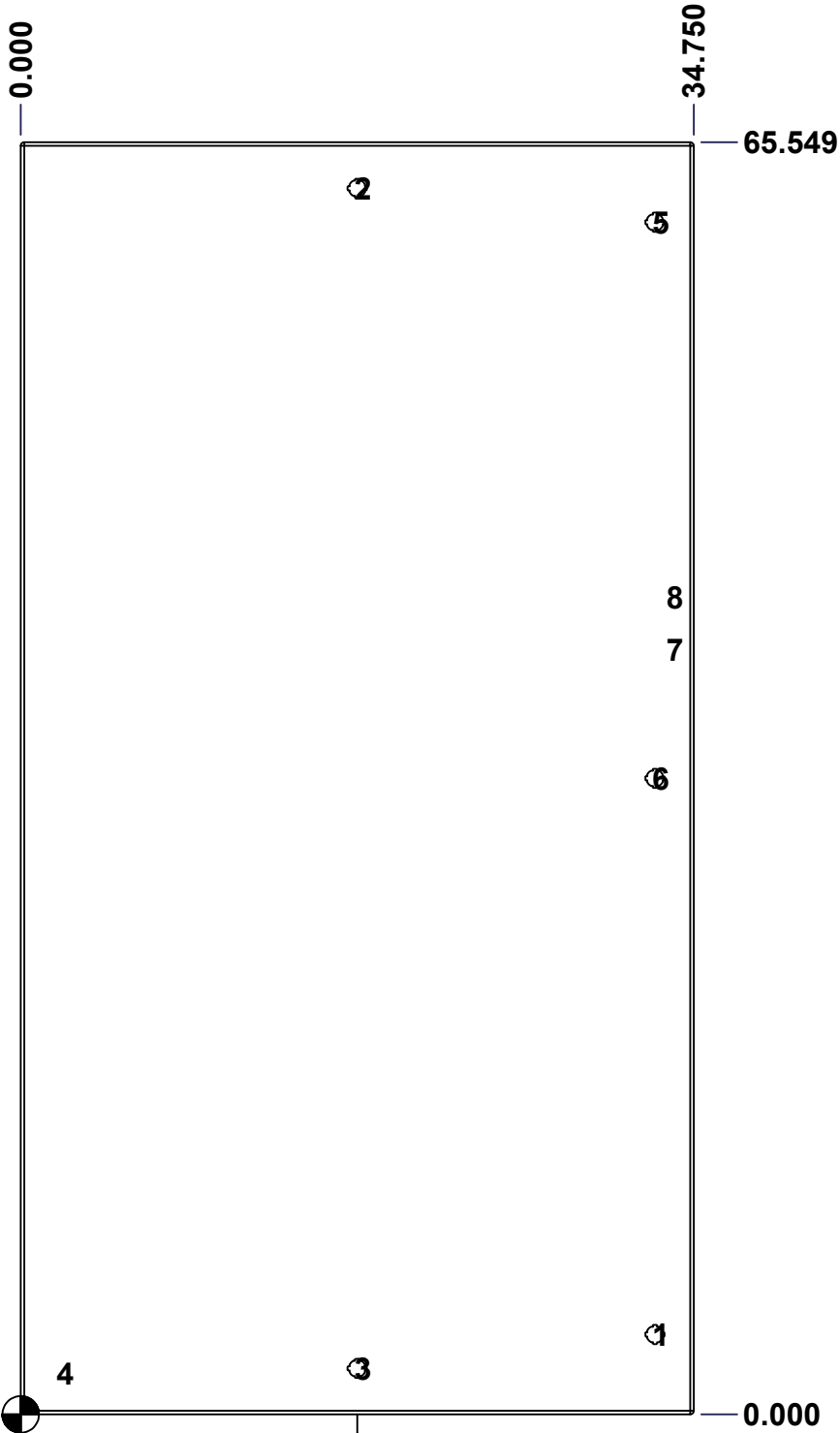
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |        |        |                             |
|-----------------------------------------------------|--------|--------|-----------------------------|
| HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)       |        |        |                             |
| CUT-OUT                                             | XDIM   | YDIM   | DESCRIPTION                 |
| 1                                                   | 32.750 | 4.118  | LOCK 889 SCQ4-SL @ 0.0°     |
| 2                                                   | 17.375 | 63.180 | LOCK 889 SCQ4-SL @ 90.0°    |
| 3                                                   | 17.375 | 2.368  | LOCK 889 SCQ4-SL @ 270.0°   |
| 4                                                   | 2.000  | 2.118  | GND STUD M6 x 16mm (Inside) |
| 5                                                   | 32.750 | 61.430 | LOCK 889 SCQ4-SL @ 0.0°     |
| 6                                                   | 32.750 | 32.774 | LOCK 889 SCQ4-SL @ 0.0°     |
| 7                                                   | 33.489 | 39.435 | STUDS M6 x 18mm (Inside)    |
| 8                                                   | 33.489 | 42.113 | STUDS M6 x 18mm (Inside)    |



FRONT

|  |                                                      |  |          |   |
|--|------------------------------------------------------|--|----------|---|
|  | Description                                          |  | Status   |   |
|  | 9412DD 72" x 72" Slave Door                          |  | (NULL)   |   |
|  | Part Number<br>Numéro Pièce<br><b>9412DD727218LD</b> |  | Rev.     | 2 |
|  |                                                      |  | <b>0</b> | 3 |

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Tolerance ±1/32" unless otherwise specified

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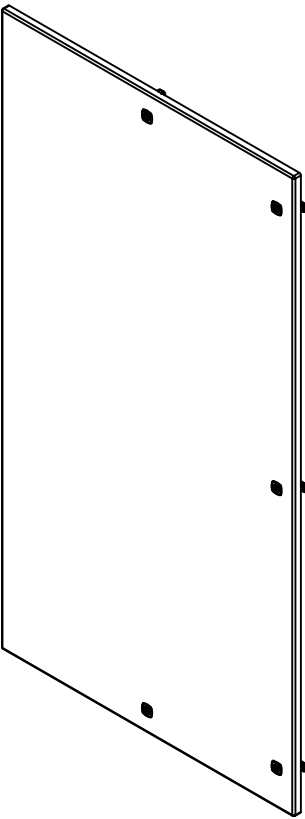
Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

By/Par



Isometric View





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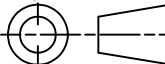
Flatness

Aplatissement



Max 3.0mm

Projection



Customer

Client

Date

Drawn By

Dessiné Par

BoxCad: BoxCad

Date

10-Oct-19

Material

Matière

12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color

Couleur

Asa-61 Grey

Finish

Fini

Smooth

Description

9412DD 72" x 72" Slave Door

Detail Rev.

Part Number

Numéro Pièce

9412DD727218LD

Rev.

0

3

3

|            |                  |     |                                        |
|------------|------------------|-----|----------------------------------------|
| 2          | STK-Q-16055      | 1   | M6 x 18mm Stud (No Paint Cap Required) |
| 1          | STK-Q-16080      | 0   | Ground Stud M6 x 16mm                  |
| 1          | 9412DD727218DG   | 0   | 9412DD 72" x 72" Door Gasket           |
| 1          | STK-P-02400S     | 0   | Powder Paint (Asa-61 Grey / Smooth)    |
| 1          | STK-S-00100      | 0   | 3.5" x 2" Silver Milar Flexcon Sticker |
| 1          | 9412DD727218LD-P | 0   | 9412DD 72" x 72" Slave Door Part       |
| 4          | STK-K-09860      | 7   | Cabinet Hinge with Captive Pins        |
| 5          | STK-K-12580      | 0   | 9412 1/4 Turn Lock                     |
| Qty        | Part Name        | Rev | Description                            |
| Parts List |                  |     |                                        |

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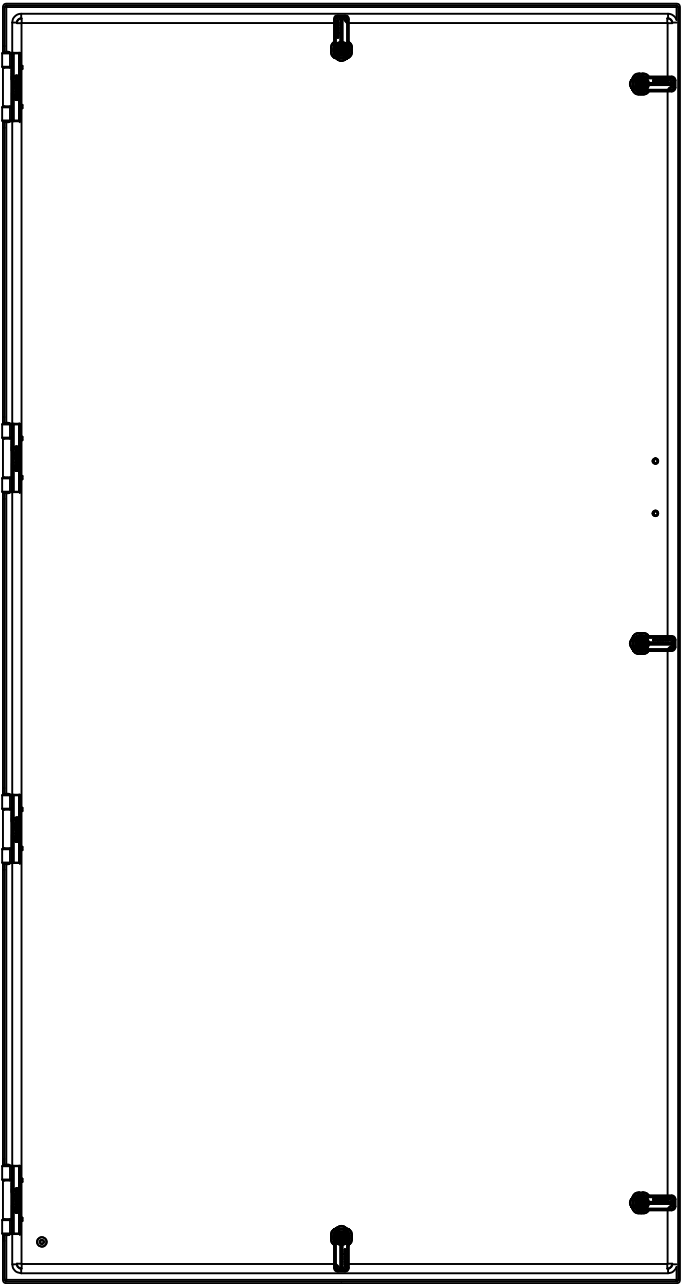
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire



TOP



BACK



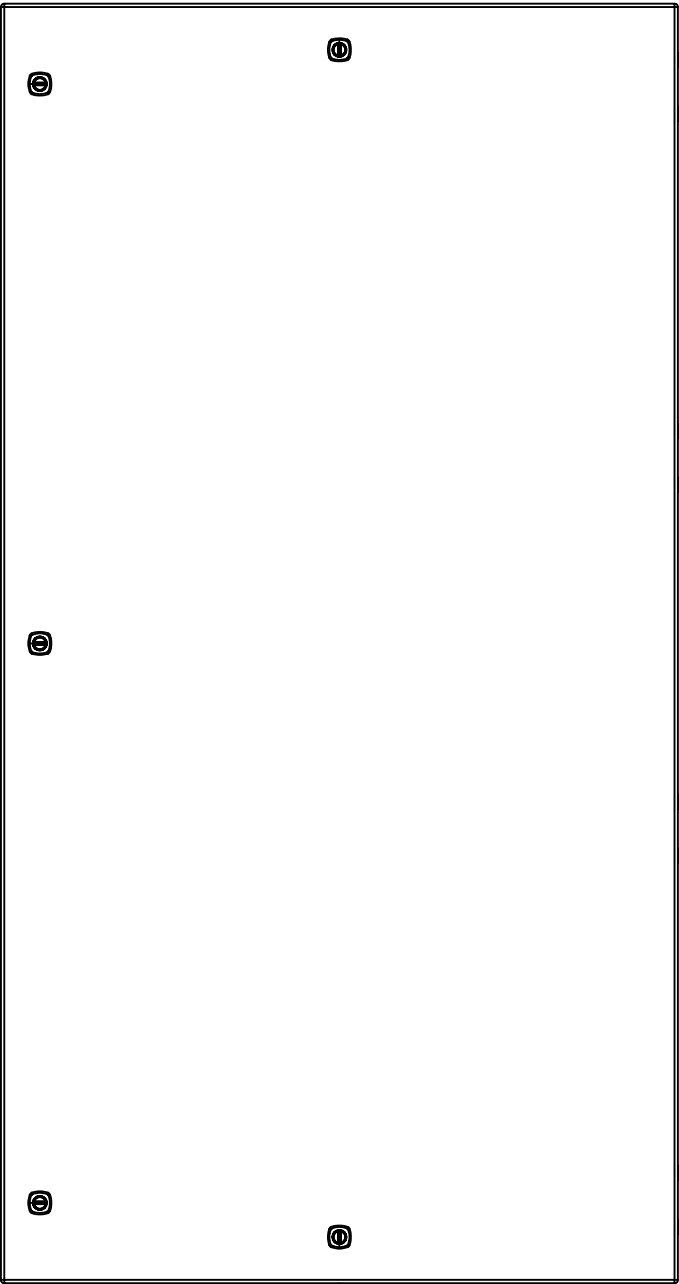
BOTTOM

0.000  
0.835



LEFT

34.750



FRONT

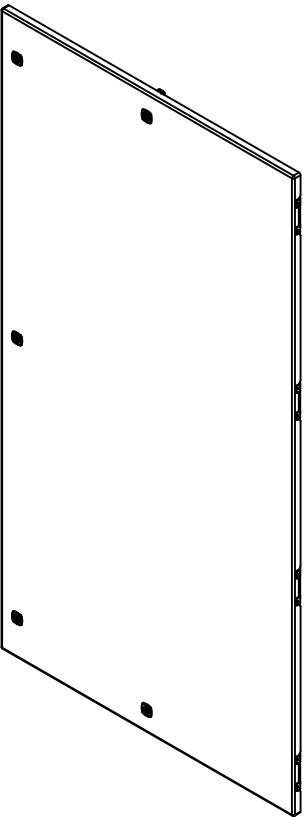
0.000



65.549

0.000

RIGHT



Isometric View



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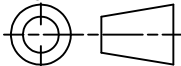


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer  
Client

Date

Drawn By  
Dessiné Par

BoxCad: BoxCad

Date

10-Oct-19

Material  
Matière

12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color  
Couleur

Asa-61 Grey

Finish  
Fin

Smooth

Description

9412DD 72" x 72" Master Door

Detail Rev.

Part Number  
Numéro Pièce

9412DD727218FD

Rev.

1

0

3

SEE BILL OF MATERIAL ON LAST PAGE

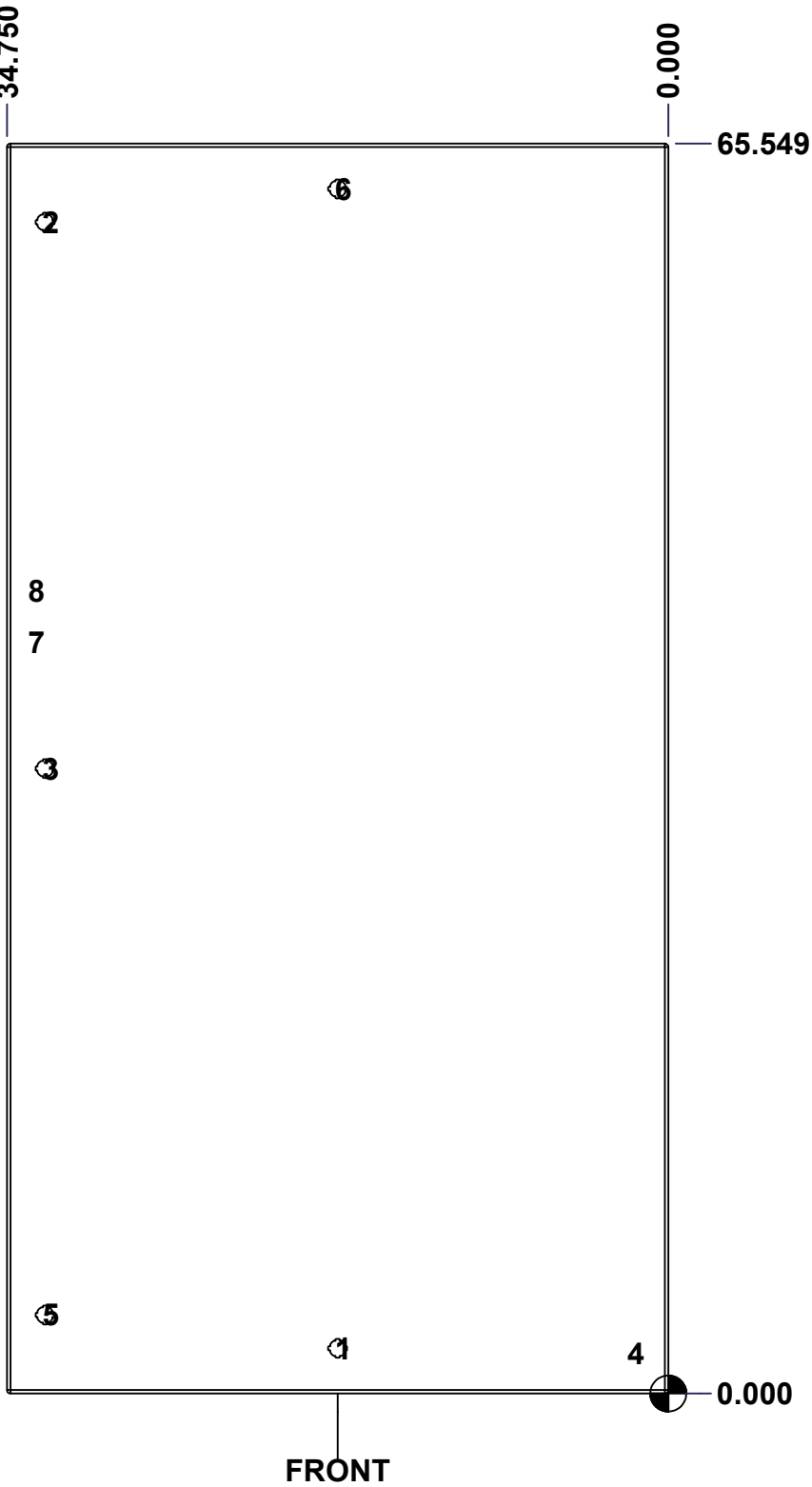
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |        |        |                             |
|-----------------------------------------------------|--------|--------|-----------------------------|
| HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)       |        |        |                             |
| CUT-OUT                                             | XDIM   | YDIM   | DESCRIPTION                 |
| 1                                                   | 17.375 | 2.368  | LOCK 889 SCQ4-SL @ 270.0°   |
| 2                                                   | 32.750 | 61.430 | LOCK 889 SCQ4-SL @ 180.0°   |
| 3                                                   | 32.750 | 32.774 | LOCK 889 SCQ4-SL @ 180.0°   |
| 4                                                   | 2.000  | 2.118  | GND STUD M6 x 16mm (Inside) |
| 5                                                   | 32.750 | 4.118  | LOCK 889 SCQ4-SL @ 180.0°   |
| 6                                                   | 17.375 | 63.180 | LOCK 889 SCQ4-SL @ 90.0°    |
| 7                                                   | 33.489 | 39.435 | STUDS M6 x 18mm (Inside)    |
| 8                                                   | 33.489 | 42.113 | STUDS M6 x 18mm (Inside)    |



|  |                                                      |  |                  |        |
|--|------------------------------------------------------|--|------------------|--------|
|  | Description                                          |  | Status           |        |
|  | 9412DD 72" x 72" Master Door                         |  | (NULL)           |        |
|  | Part Number<br>Numéro Pièce<br><b>9412DD727218FD</b> |  | Rev.<br><b>0</b> | 2<br>3 |

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Tolerance ±1/32" unless otherwise specified

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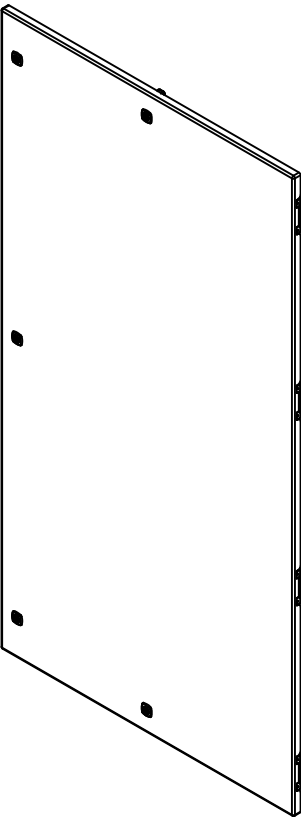
Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

By/Par



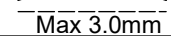
Isometric View



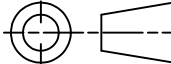


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer  
Client

Date

Drawn By  
Dessiné Par

BoxCad: BoxCad

Date

10-Oct-19

Material  
Matière

12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color  
Couleur

Asa-61 Grey

Finish  
Fini

Smooth

Description

9412DD 72" x 72" Master Door

Detail Rev.

Part Number  
Numéro Pièce

9412DD727218FD

Rev.

3

3

|            |                  |     |                                        |
|------------|------------------|-----|----------------------------------------|
| 2          | STK-Q-16055      | 1   | M6 x 18mm Stud (No Paint Cap Required) |
| 1          | STK-Q-16080      | 0   | Ground Stud M6 x 16mm                  |
| 1          | 9412DD727218DG   | 0   | 9412DD 72" x 72" Door Gasket           |
| 1          | STK-P-02400S     | 0   | Powder Paint (Asa-61 Grey / Smooth)    |
| 1          | 9412DD727218FD-P | 0   | 9412DD 72" x 72" Master Door Part      |
| 4          | STK-K-09860      | 7   | Cabinet Hinge with Captive Pins        |
| 5          | STK-K-12580      | 0   | 9412 1/4 Turn Lock                     |
| Qty        | Part Name        | Rev | Description                            |
| Parts List |                  |     |                                        |

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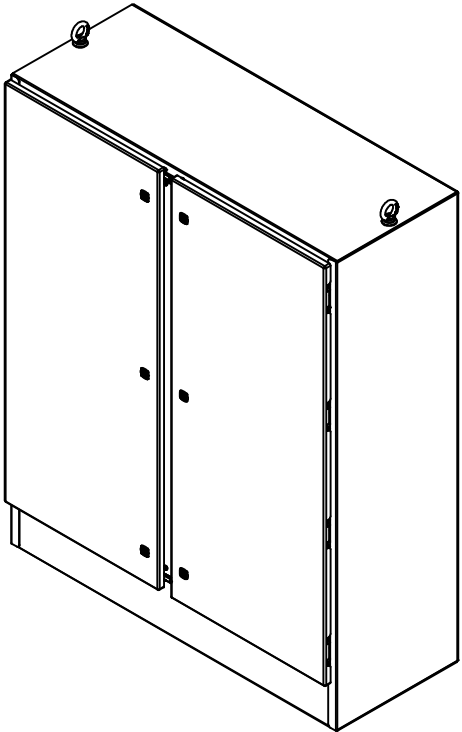
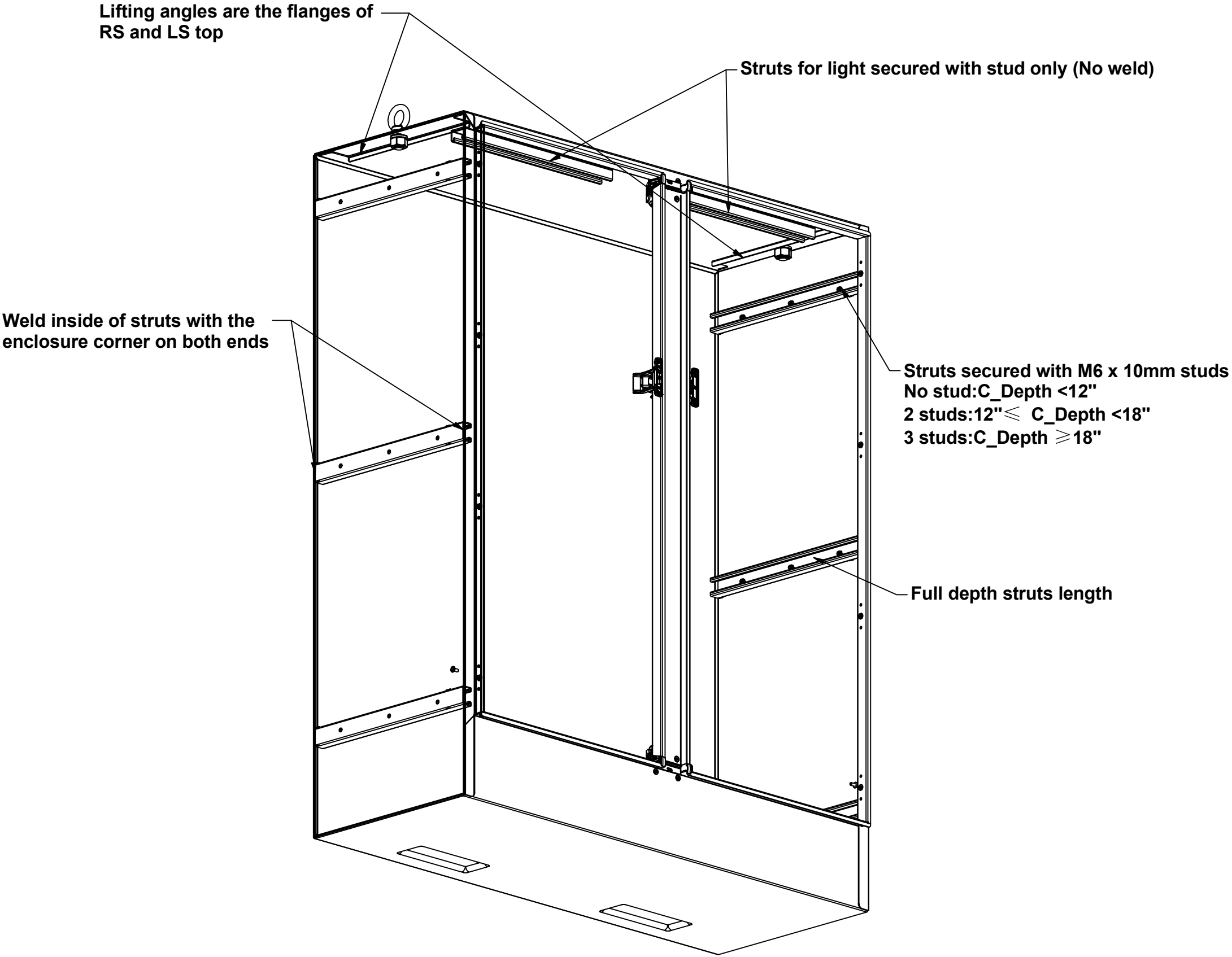
Tolerance ±1/32" unless otherwise specified  
All knockouts are actual size / Les disques défonçables sont grandeur réel  
All dimensions are before paint / Toutes les dimensions sont avant peinture

C:\Vault Workspace\Inventor Dwg\Inv-9\9412DD\9412DD WELDING DETAIL.idw

Tolérance ±1/32" sauf spécification contraire

| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |

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Isometric View



Tél: (450) 979-4373  
Fax: (450) 979-4626  
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Flatness  
Aplatissement

Max 0.0mm

Projection



|                               |  |               |             |
|-------------------------------|--|---------------|-------------|
| Customer Client               |  | Date          |             |
| Drawn By Dessiné Par PatrickD |  | Date 3/9/2020 |             |
| Material Matière              |  | N/A           |             |
| Color Couleur                 |  | Finish Fini   |             |
|                               |  | N/A           |             |
| Description                   |  |               | Detail Rev. |
| 9412DD Welding Detail         |  |               |             |
| Part Number Numéro Pièce      |  | Rev.          | 1           |
| 9412DD_WELDING_DETAIL         |  | 0             | 1           |