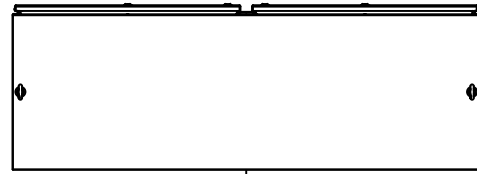
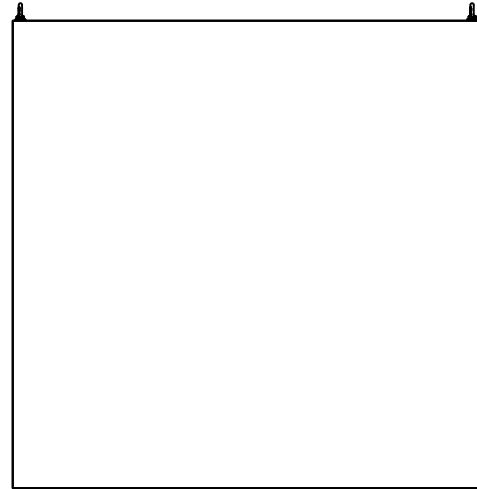


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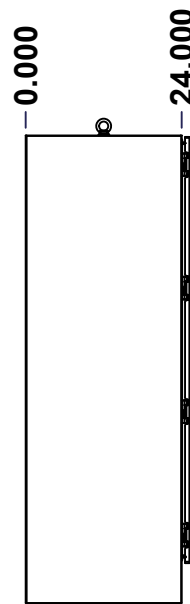
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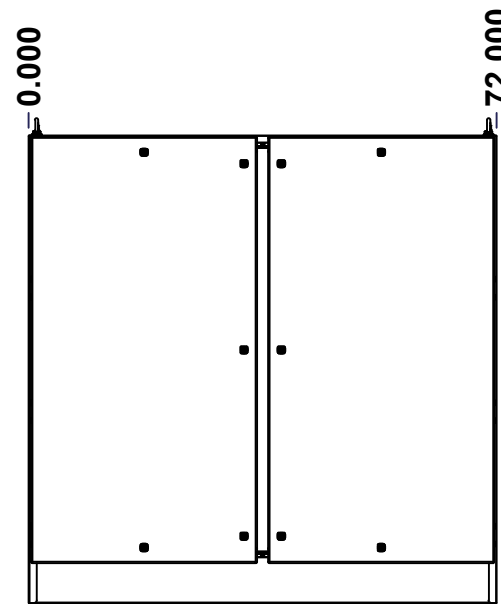
TOP



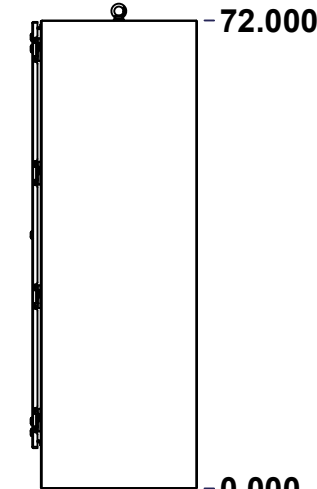
BACK



LEFT



FRONT

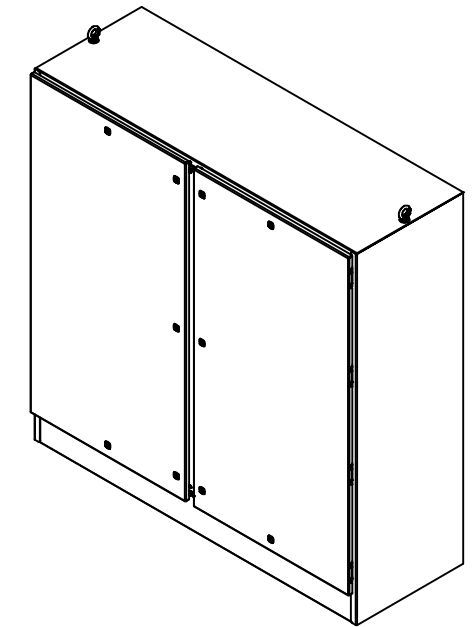


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

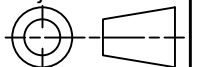


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 10-Oct-19
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 9412DD 72" x 72" x 24" Assembly	Detail Rev.
Part Number Numéro Pièce 9412DD727224	Rev. 0

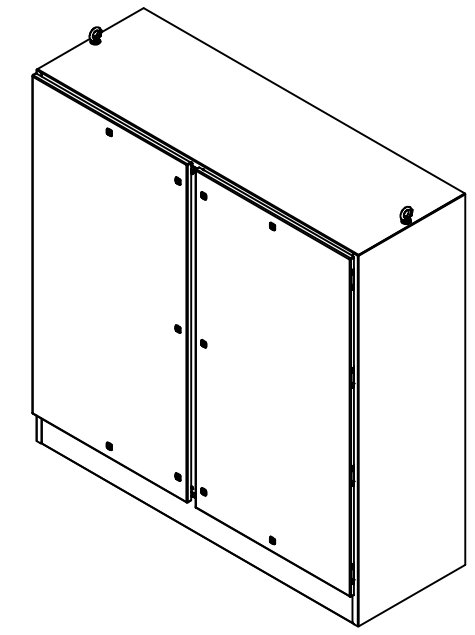
SEE BILL OF MATERIAL ON LAST PAGE

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting struts
6	C/W Eyebolts
7	C/W Struts installed (Included)
8	C/W Interlock Kit (Installed by EXM)

No.	Revisions	Date	By/Par



Isometric View

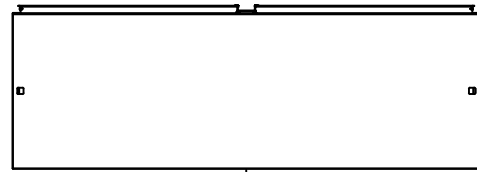
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	880INTI	2	880 INTI - Interlock Post Kit
1	880EB14	2	Eye Bolt M14 (Pack of 2)
1	9412DD727224FD	0	9412DD 72" x 72" Flange Door
1	9412DD727224LD	0	9412DD 72" x 72" Lock Door
1	9412DD727224B	0	9412DD 72" x 72" x 24" Body
2	9412DD727224GP	0	9412DD Gland Plate
8	STK-Q-04050-10	8	M6 x 10mm Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

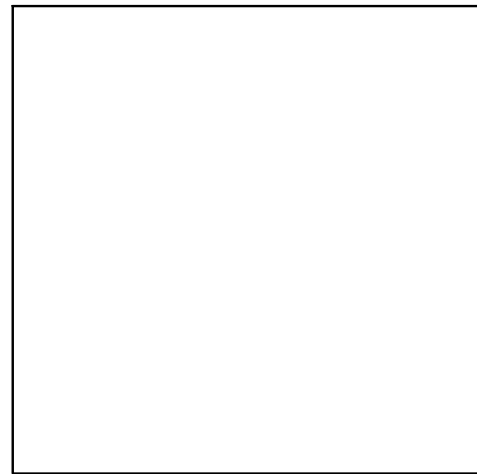
	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm
	Projection 	Customer Client Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 10-Oct-19	Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)
Color Couleur Asa-61 Grey	Finish Fini Smooth	Description 9412DD 72" x 72" x 24" Assembly
Part Number Numéro Pièce 9412DD727224	Rev. 0	Detail Rev. 2 16

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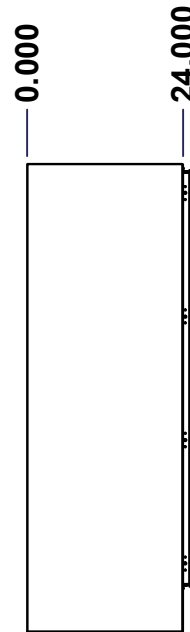
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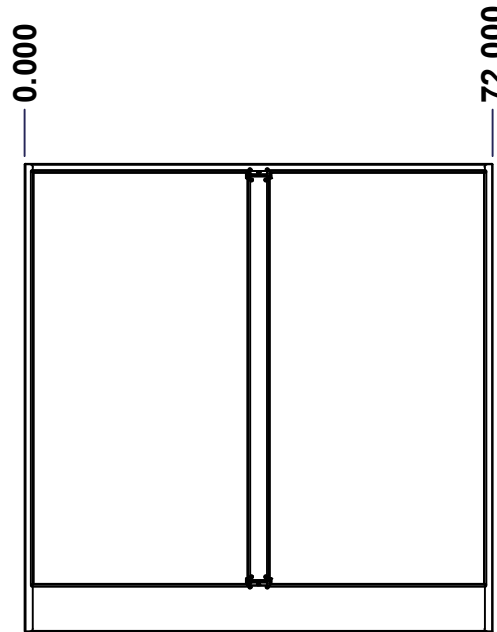
TOP



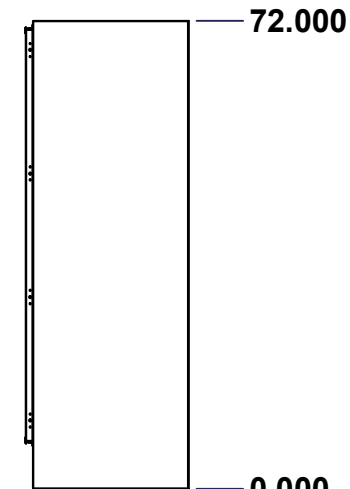
BACK



LEFT



FRONT

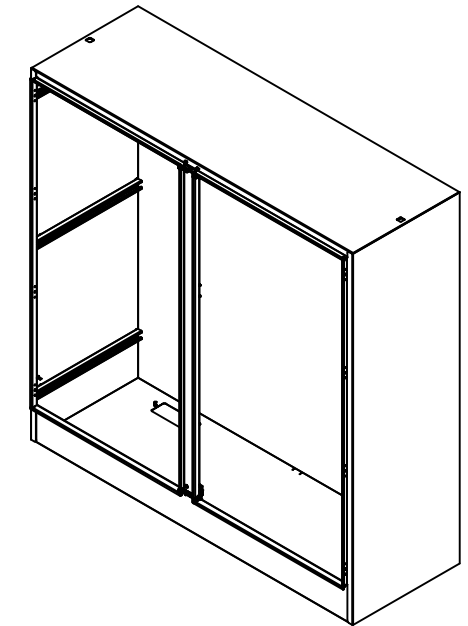


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

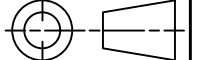


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Flatness
Aplatissement

Max 3.0mm

Projection



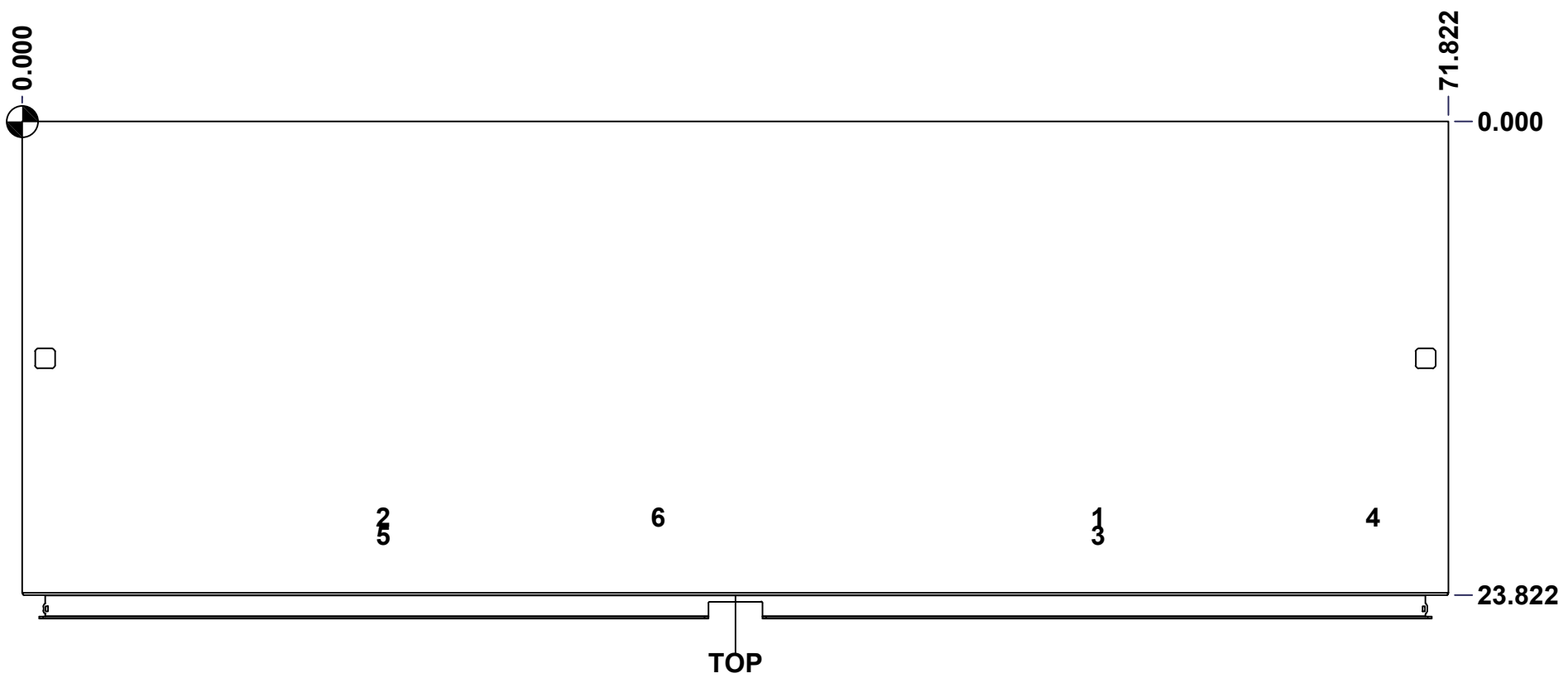
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 10-Oct-19
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 9412DD 72" x 72" x 24" Body	Detail Rev.
Part Number Numéro Pièce 9412DD727224B	Rev. 0

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	53.911	19.911	Struts CR400 27.500" (Inside)
2	17.911	19.911	Struts CR400 27.500" (Inside)
3	53.911	20.840	STUDS M6 x 10mm (Inside)
4	67.777	19.911	STUDS M6 x 10mm (Inside)
5	17.911	20.840	STUDS M6 x 10mm (Inside)
6	31.777	19.911	STUDS M6 x 10mm (Inside)



	Description	Status	
	9412DD 72" x 72" x 24" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	9412DD727224B	0	4
			16

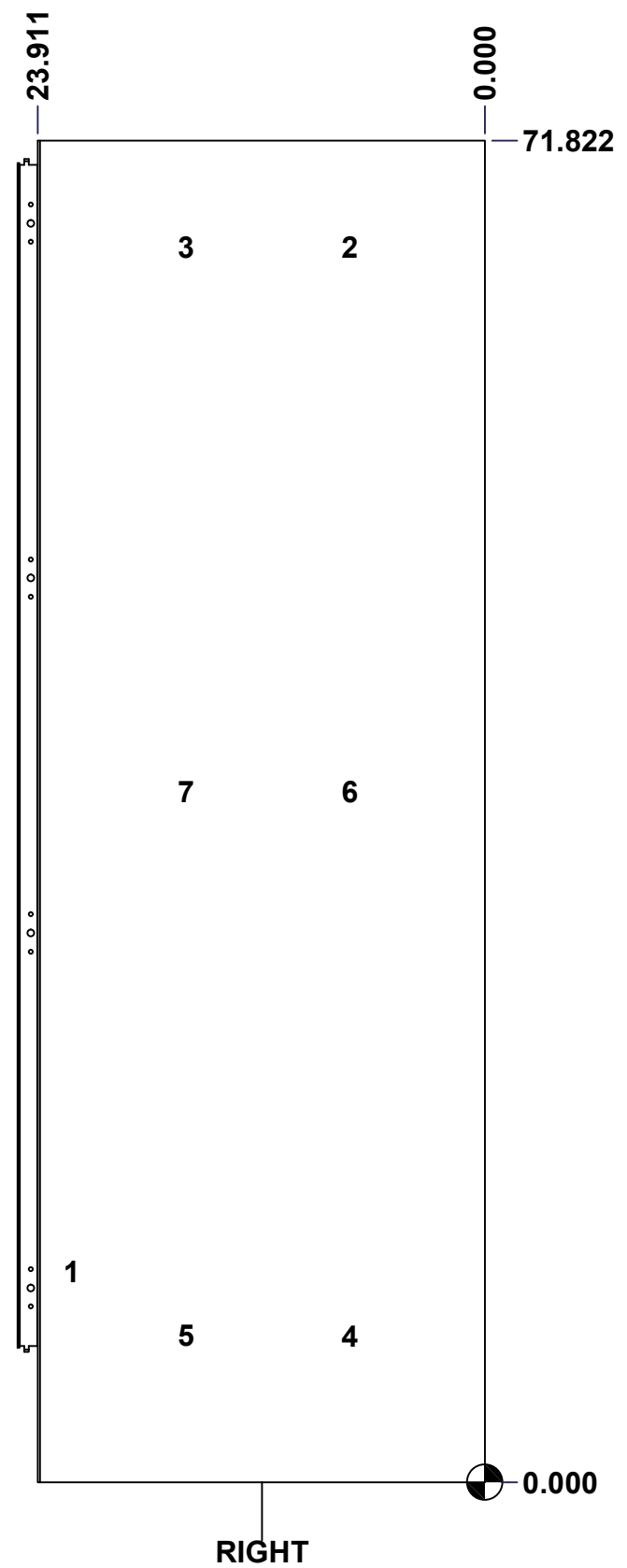
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	22.411	11.286	GND STUD M6 x 16mm (Inside)
2	7.536	66.107	STUDS M6 x 10mm (Inside)
3	16.286	66.107	STUDS M6 x 10mm (Inside)
4	7.536	7.857	STUDS M6 x 10mm (Inside)
5	16.286	7.857	STUDS M6 x 10mm (Inside)
6	7.536	36.982	STUDS M6 x 10mm (Inside)
7	16.286	36.982	STUDS M6 x 10mm (Inside)



	Description	Status
	9412DD 72" x 72" x 24" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	9412DD727224B	0 / 5
		16

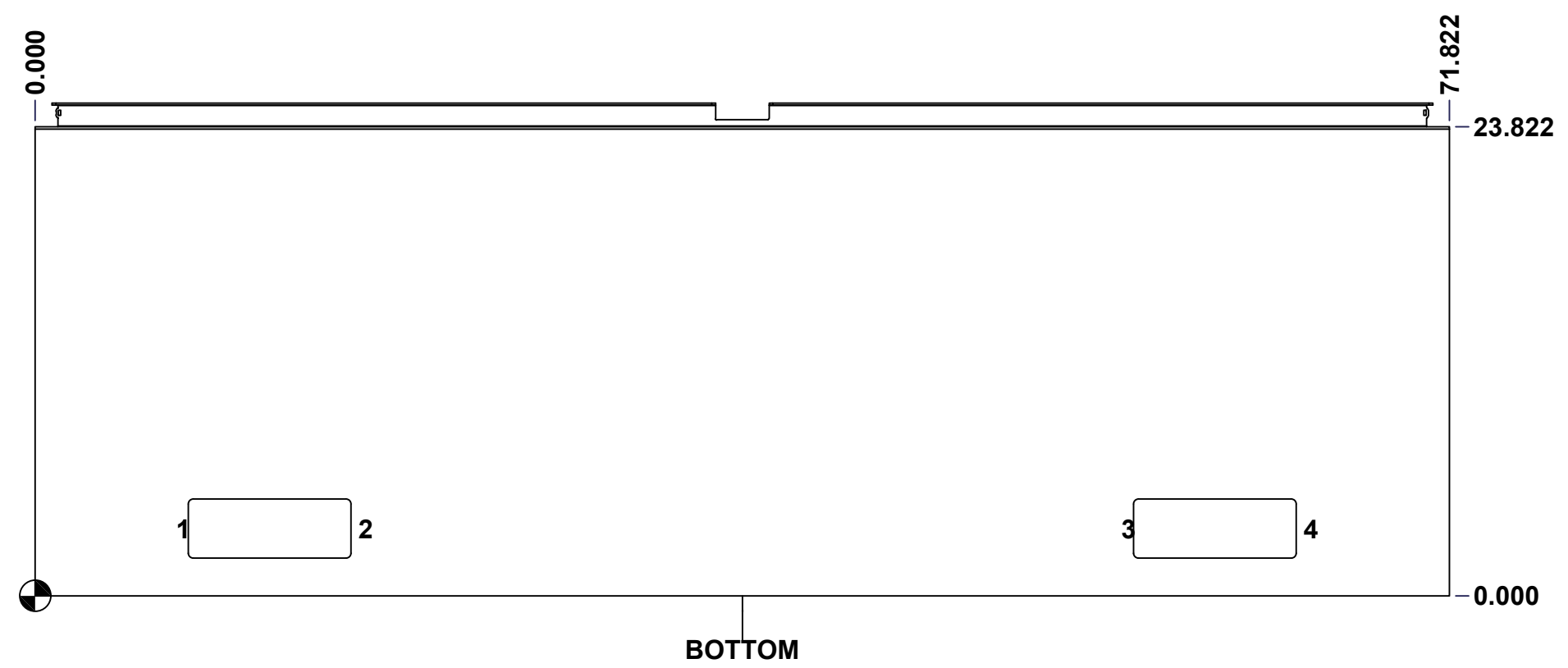
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.286	3.411	GP STUD M6 x 16mm (Inside)
2	16.536	3.411	GP STUD M6 x 16mm (Inside)
3	55.286	3.411	GP STUD M6 x 16mm (Inside)
4	64.536	3.411	GP STUD M6 x 16mm (Inside)



	Description	Status
	9412DD 72" x 72" x 24" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	9412DD727224B	0 / 6
		16

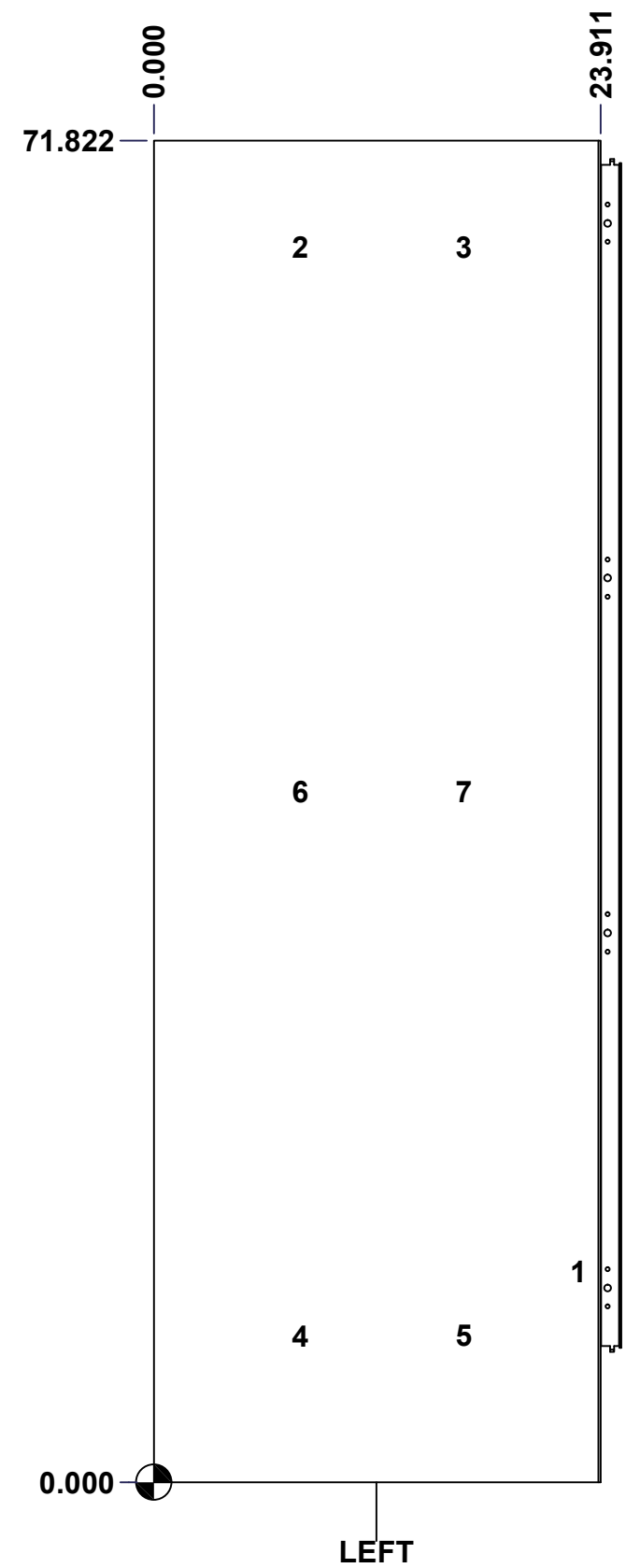
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	22.411	11.286	GND STUD M6 x 16mm (Inside)
2	7.536	66.107	STUDS M6 x 10mm (Inside)
3	16.286	66.107	STUDS M6 x 10mm (Inside)
4	7.536	7.857	STUDS M6 x 10mm (Inside)
5	16.286	7.857	STUDS M6 x 10mm (Inside)
6	7.536	36.982	STUDS M6 x 10mm (Inside)
7	16.286	36.982	STUDS M6 x 10mm (Inside)

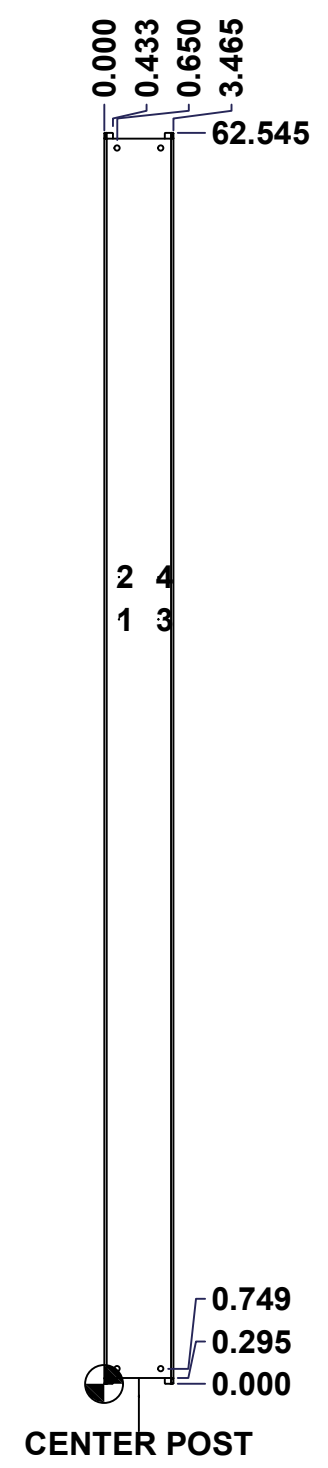


	Description	Status	
	9412DD 72" x 72" x 24" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	9412DD727224B	0	7 / 16

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - CENTER VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.748	38.210	INTERLOCK STUD M6 x 16mm (Inside)
2	0.748	40.336	INTERLOCK STUD M6 x 16mm (Inside)
3	2.717	38.210	INTERLOCK STUD M6 x 16mm (Inside)
4	2.717	40.336	INTERLOCK STUD M6 x 16mm (Inside)

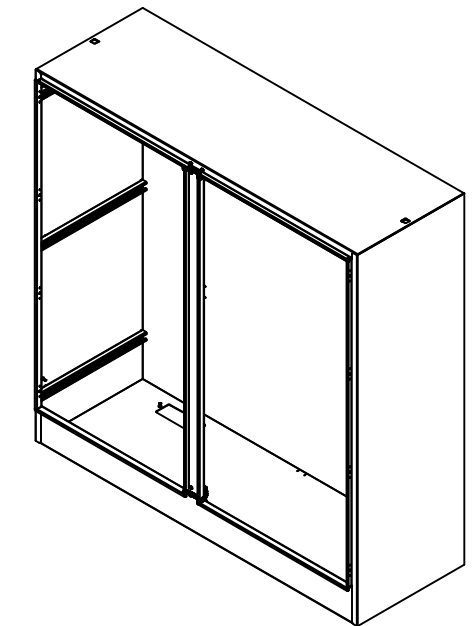


	Description	Status	
	9412DD 72" x 72" x 24" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	8
	9412DD727224B	0	16

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No.	Revisions	Date	By/Par



Isometric View

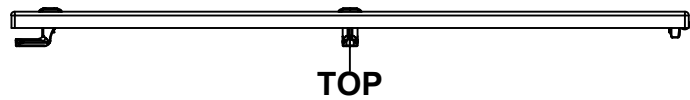
16	STK-Q-16030	0	Stud M6 x 10mm Steel
2	STK-Q-74910	0	Eyebolt Lifting Angle (15.500")
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-52250-24	2	Sasco Strut S5 (23.500" Long)
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-A-75454	3	Center Post - Sealing Block with Latch Assembly (Large)
1	9412DD727224CP-P	0	9412DD 72" Center Post Part
1	9412DD727224BT-P	0	9412DD 72" x 24" Bottom Part
1	9412DD727224T-P	0	9412DD 72" x 24" Top Part
1	9412DD727224RS-P	0	9412DD 72" x 72" Right Part
1	9412DD727224LS-P	0	9412DD 72" x 72" Left Part
1	9412DD727224B-P	0	9412DD 72" x 72" Back Part
2	CR400MS_27.5	0	Commercial Roll Mild Steel (27.5in long)
6	STK-Q-16080	0	Ground Stud M6 x 16mm Steel

Qty	Part Number	Rev	Description
Parts List			

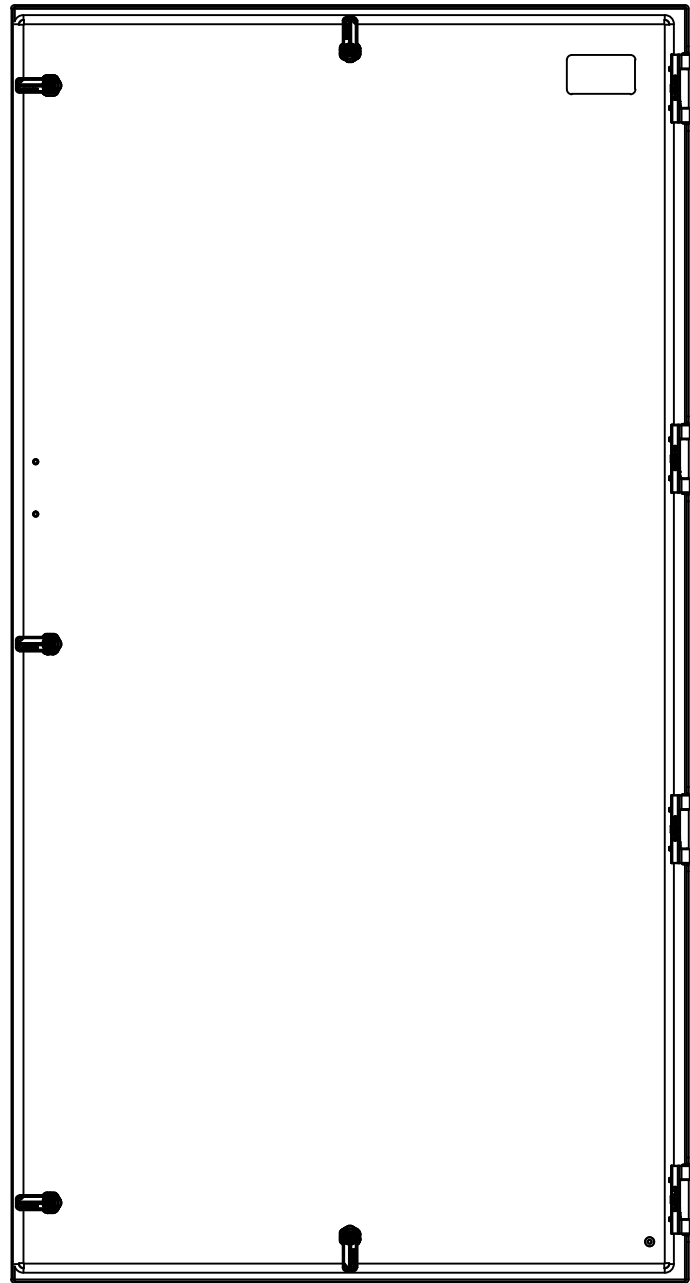
	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm
	Projection 	Customer Client
Drawn By Dessiné Par BoxCad: BoxCad	Date 10-Oct-19	Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)
Color Couleur Asa-61 Grey	Finish Fini Smooth	Description 9412DD 72" x 72" x 24" Body
Part Number Numéro Pièce 9412DD727224B	Detail Rev. Rev. 0	9 16

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TOP

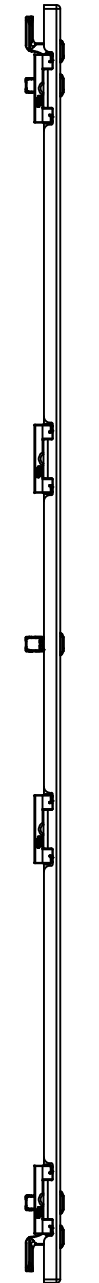


BACK



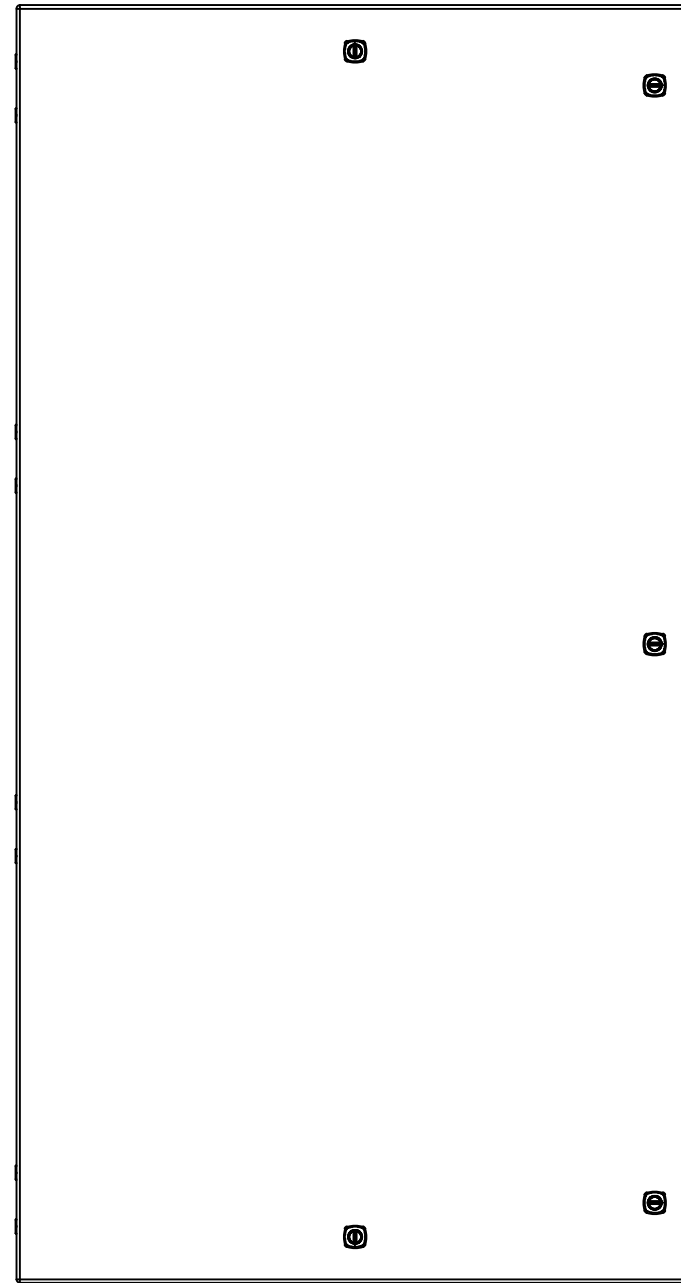
BOTTOM

0.000
0.835



LEFT

0.000



FRONT

34.750

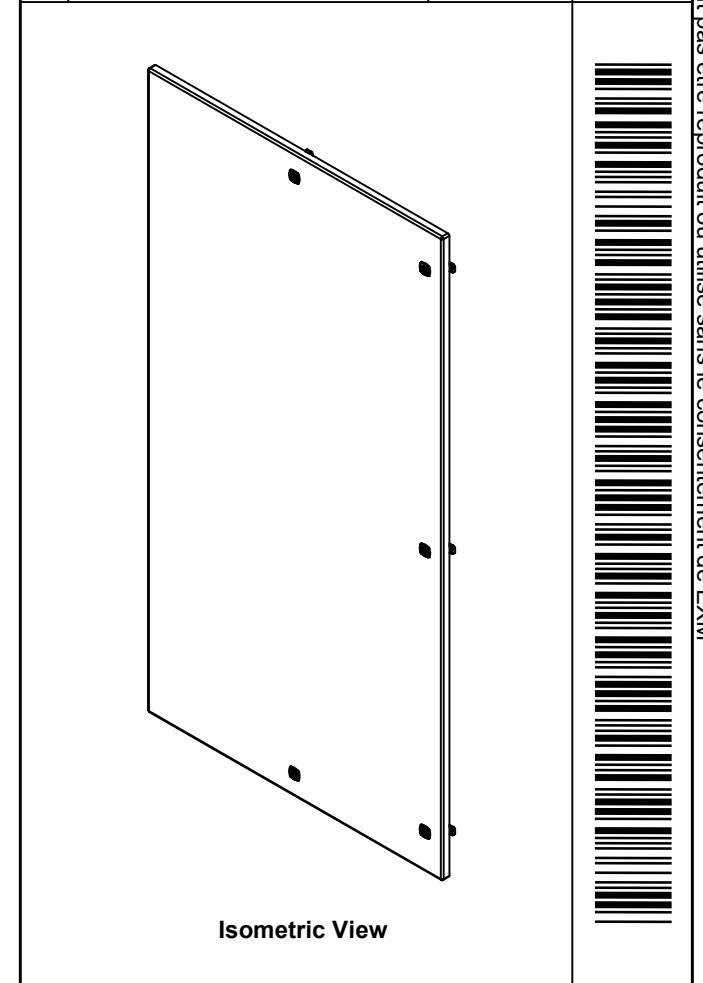
65.549



RIGHT

0.000

No.	Revisions	Date	By/Par



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		Max 3.0mm	
Projection 		Date	
Customer Client	BoxCad: BoxCad	Date	10-Oct-19
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)		
Color Couleur	Asa-61 Grey	Finish Fini	Smooth
Description		Detail Rev.	
9412DD 72" x 72" Lock Door			
Part Number Numéro Pièce	Rev.	10	16
SEE BILL OF MATERIAL ON LAST PAGE		0	
9412DD727224LD			

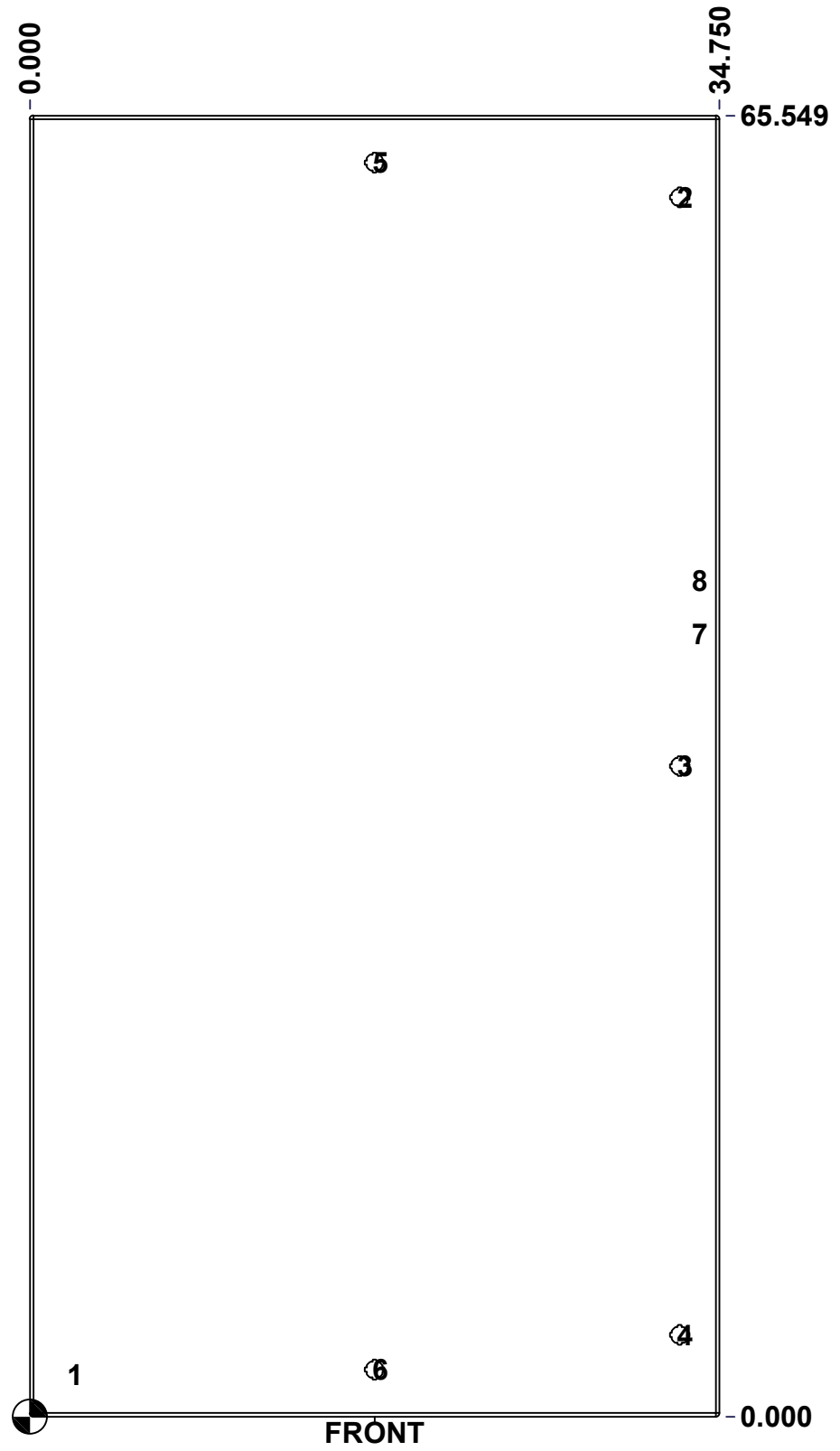
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	2.118	GND STUD M6 x 16mm (Inside)
2	32.750	61.430	LOCK 889 SCQ4-SL @ 0.0°
3	32.750	32.774	LOCK 889 SCQ4-SL @ 0.0°
4	32.750	4.118	LOCK 889 SCQ4-SL @ 0.0°
5	17.375	63.180	LOCK 889 SCQ4-SL @ 90.0°
6	17.375	2.368	LOCK 889 SCQ4-SL @ 270.0°
7	33.489	39.435	STUDS M6 x 18mm (Inside)
8	33.489	42.113	STUDS M6 x 18mm (Inside)

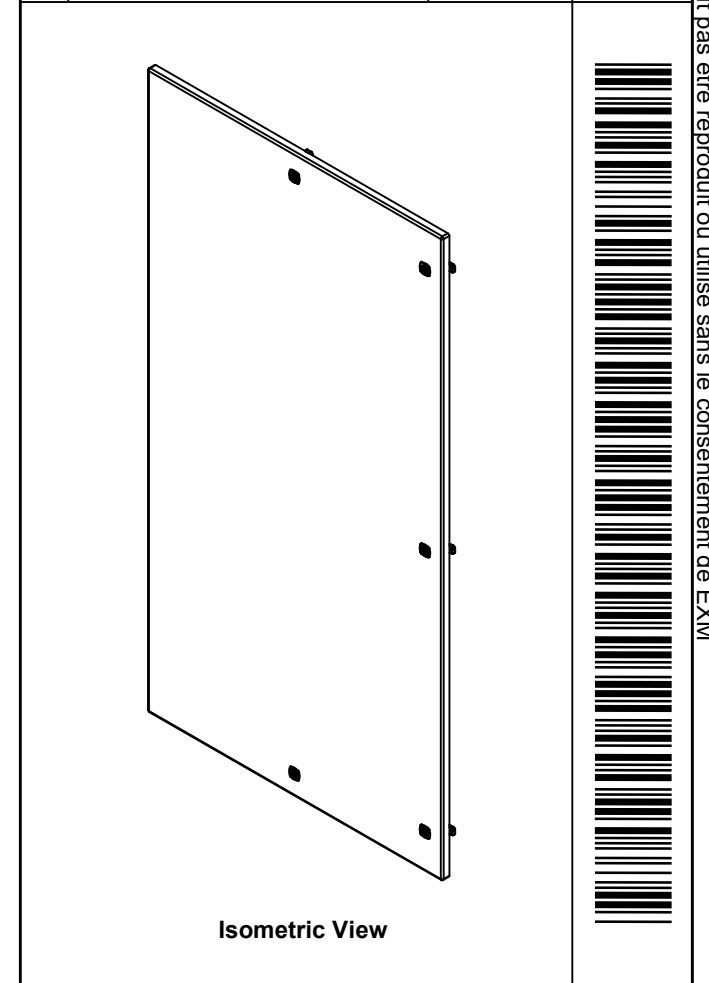


	Description	Status
	9412DD 72" x 72" Lock Door	(NULL)
	Part Number Numéro Pièce	Rev.
	9412DD727224LD	0
		11
		16

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No.	Revisions	Date	By/Par



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Flatness
Aplatissement
Max 3.0mm

Projection

Customer Client _____ Date _____

Drawn By / Dessiné Par BoxCad: BoxCad Date 10-Oct-19

Material / Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color / Couleur Asa-61 Grey Finish / Fini Smooth

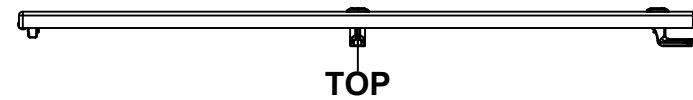
Description 9412DD 72" x 72" Lock Door Detail Rev. _____

Part Number / Numéro Pièce **9412DD727224LD** Rev. **0** 12 / 16

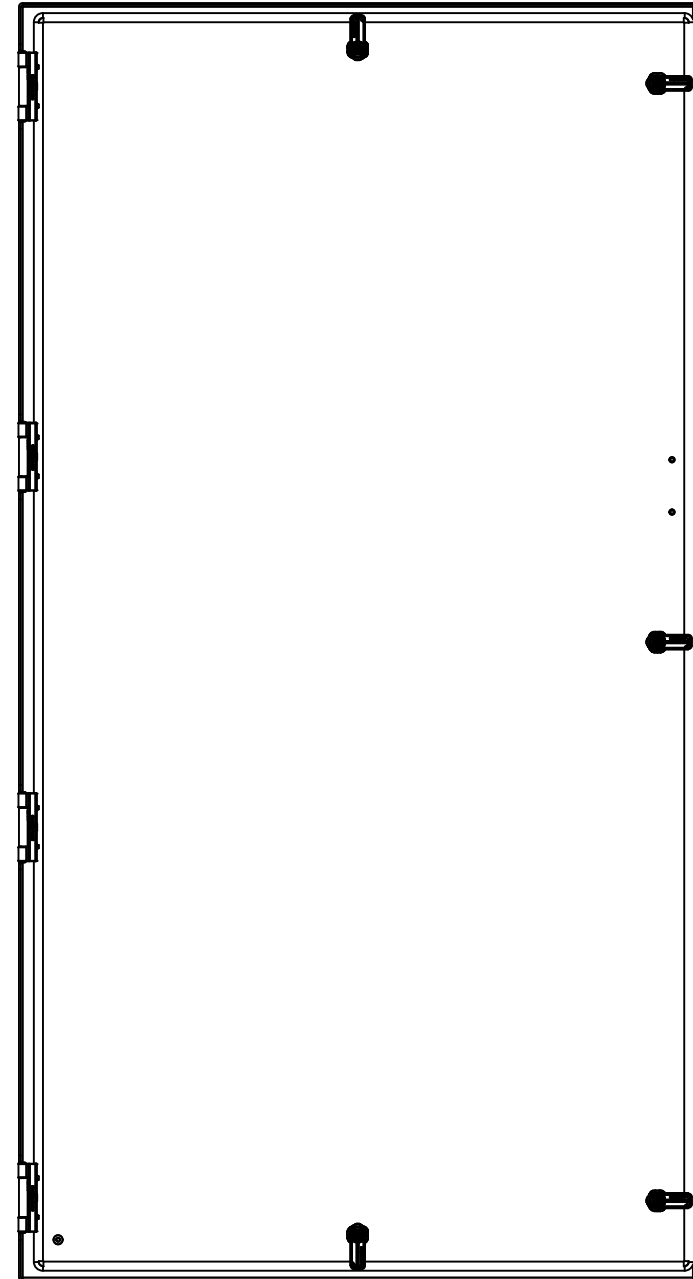
QTY	Part Number	Rev	Description
2	STK-Q-16050	1	Stud M6 x 18mm Steel
1	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	9412DD727224DG	0	9412DD 72" x 72" Door Gasket
1	9412DD727224LD-P	0	9412DD 72" x 72" Slave Door Part
4	STK-K-09860	7	Cabinet Hinge with Captive Pins
5	STK-K-12580	0	9412 1/4 Turn Lock
Parts List			

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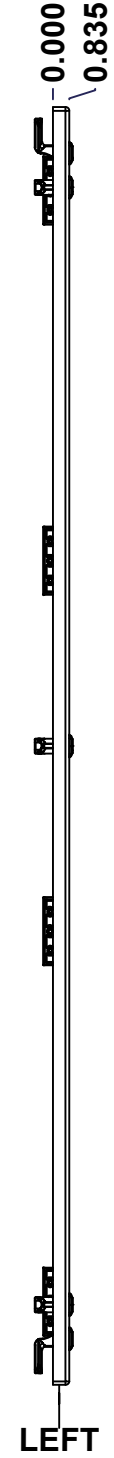
TOP



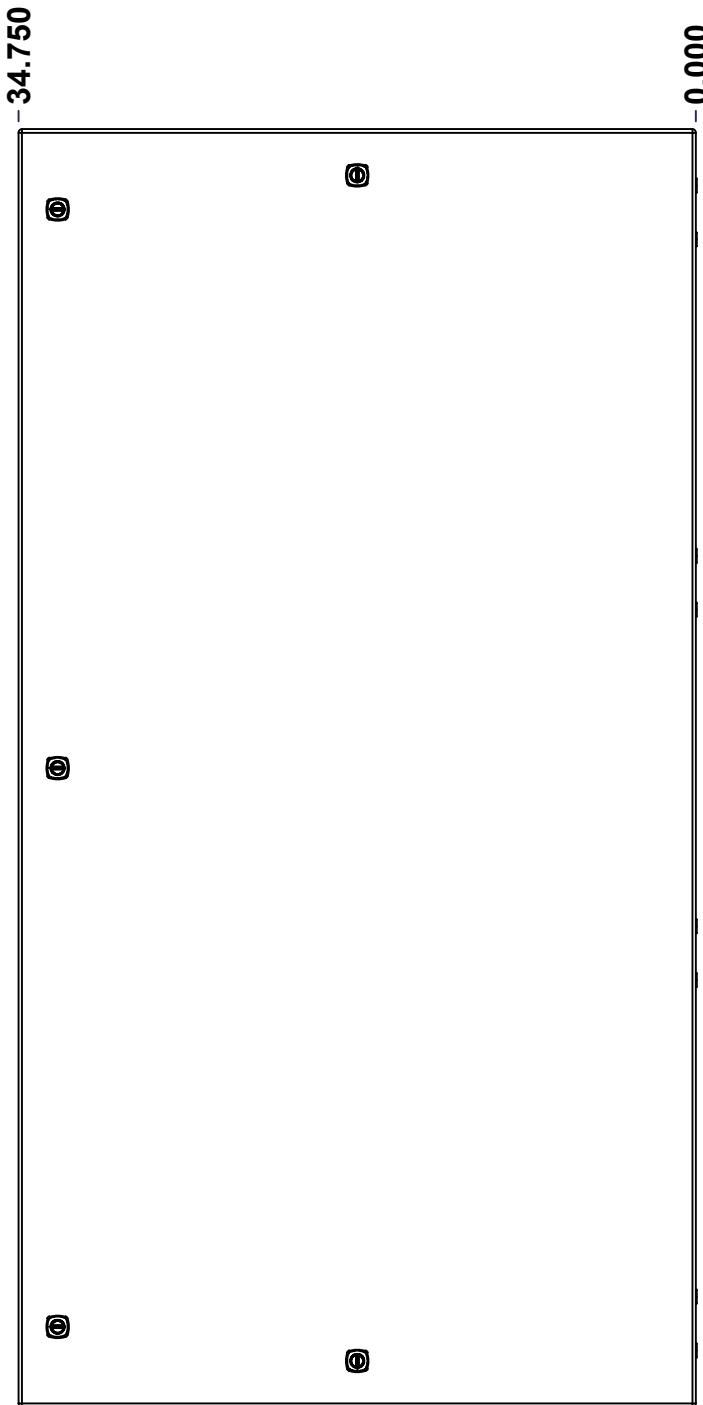
BACK



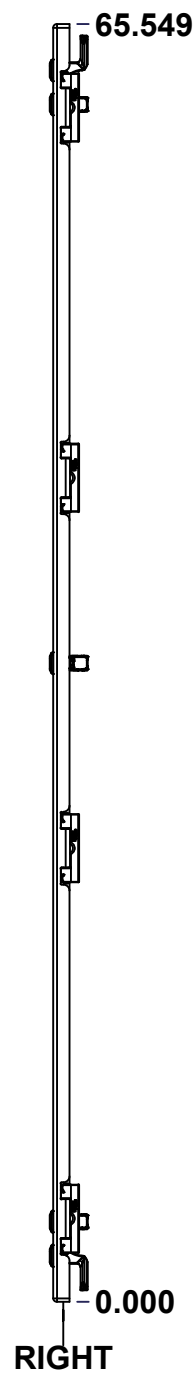
BOTTOM



LEFT

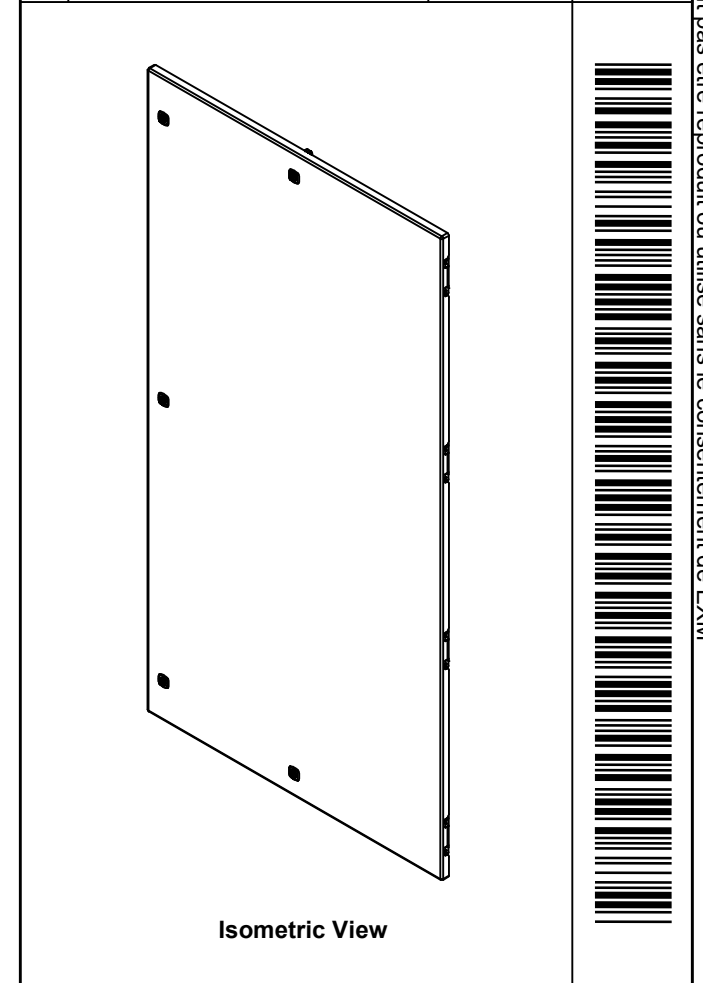



FRONT



RIGHT

No.	Revisions	Date	By/Par



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		Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 10-Oct-19
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)		
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 9412DD 72" x 72" Flange Door		Detail Rev.
Part Number Numéro Pièce 9412DD727224FD		Rev. 13 0

SEE BILL OF MATERIAL ON LAST PAGE

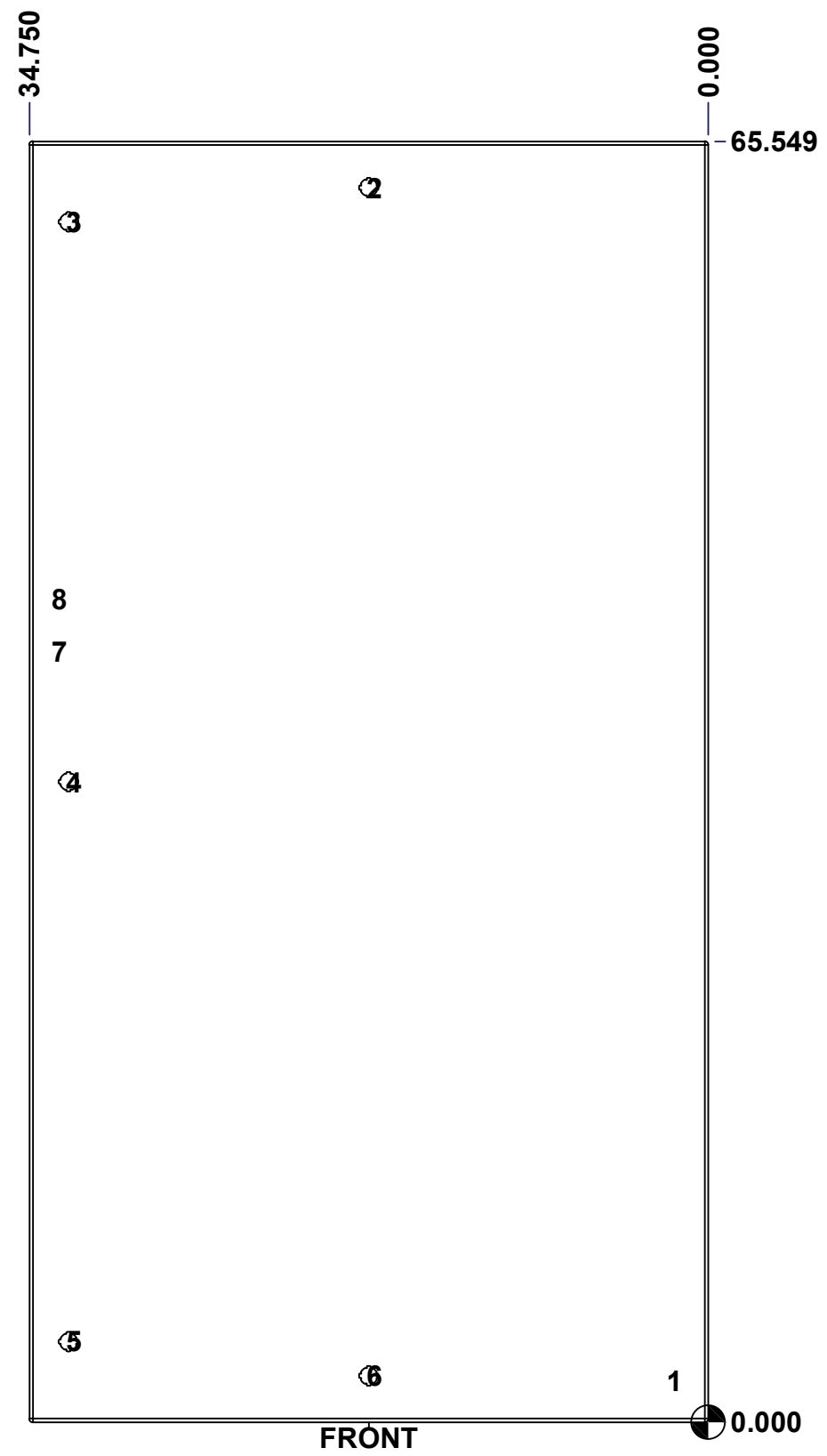
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	2.118	GND STUD M6 x 16mm (Inside)
2	17.375	63.180	LOCK 889 SCQ4-SL @ 90.0°
3	32.750	61.430	LOCK 889 SCQ4-SL @ 180.0°
4	32.750	32.774	LOCK 889 SCQ4-SL @ 180.0°
5	32.750	4.118	LOCK 889 SCQ4-SL @ 180.0°
6	17.375	2.368	LOCK 889 SCQ4-SL @ 270.0°
7	33.489	39.435	STUDS M6 x 18mm (Inside)
8	33.489	42.113	STUDS M6 x 18mm (Inside)

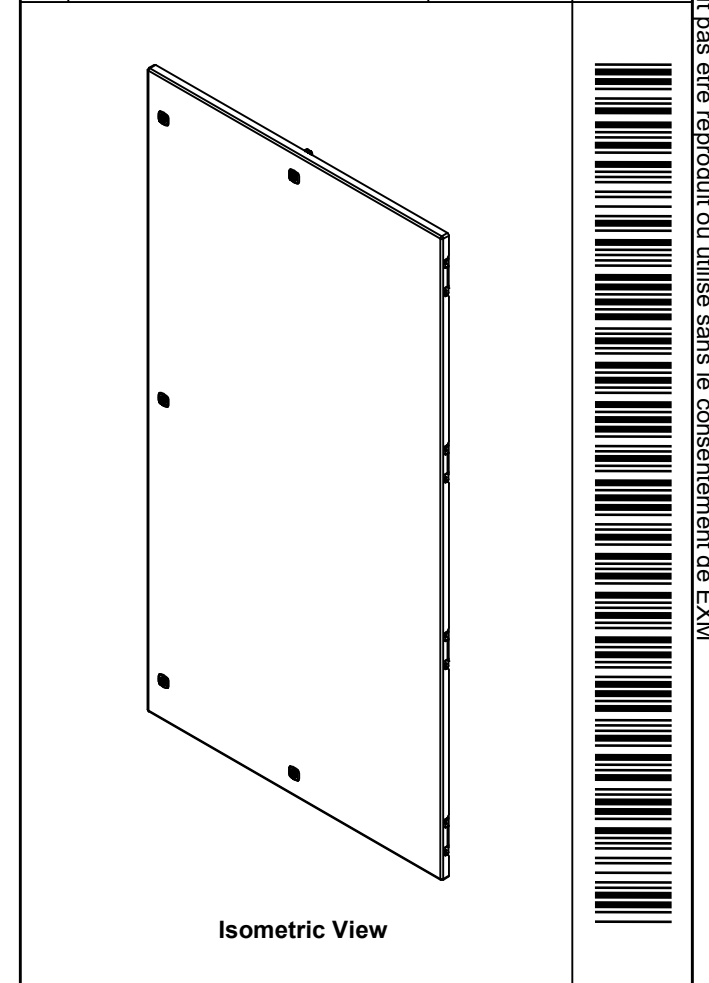



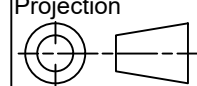
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	Part Number Numéro Pièce	Rev.
	9412DD727224FD	0
		14
		16

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No.	Revisions	Date	By/Par



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Customer Client	Date	
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 10-Oct-19	
Material / Matière: 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	Color / Couleur: Asa-61 Grey	
Finish / Fini: Smooth		Detail Rev.
Description: 9412DD 72" x 72" Flange Door		Rev. 15
Part Number / Numéro Pièce: 9412DD727224FD		0

QTY	Part Number	Rev	Description
2	STK-Q-16050	1	Stud M6 x 18mm Steel
1	STK-Q-16080	0	Ground Stud M6 x 16mm Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	9412DD727224DG	0	9412DD 72" x 72" Door Gasket
1	9412DD727224FD-P	0	9412DD 72" x 72" Master Door Part
4	STK-K-09860	7	Cabinet Hinge with Captive Pins
5	STK-K-12580	0	9412 1/4 Turn Lock
Parts List			

All knockouts are actual size / Les disques défonçables sont grandeur réel
 All dimensions are before paint / Toutes les dimensions sont avant peinture

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Lifting angles welded

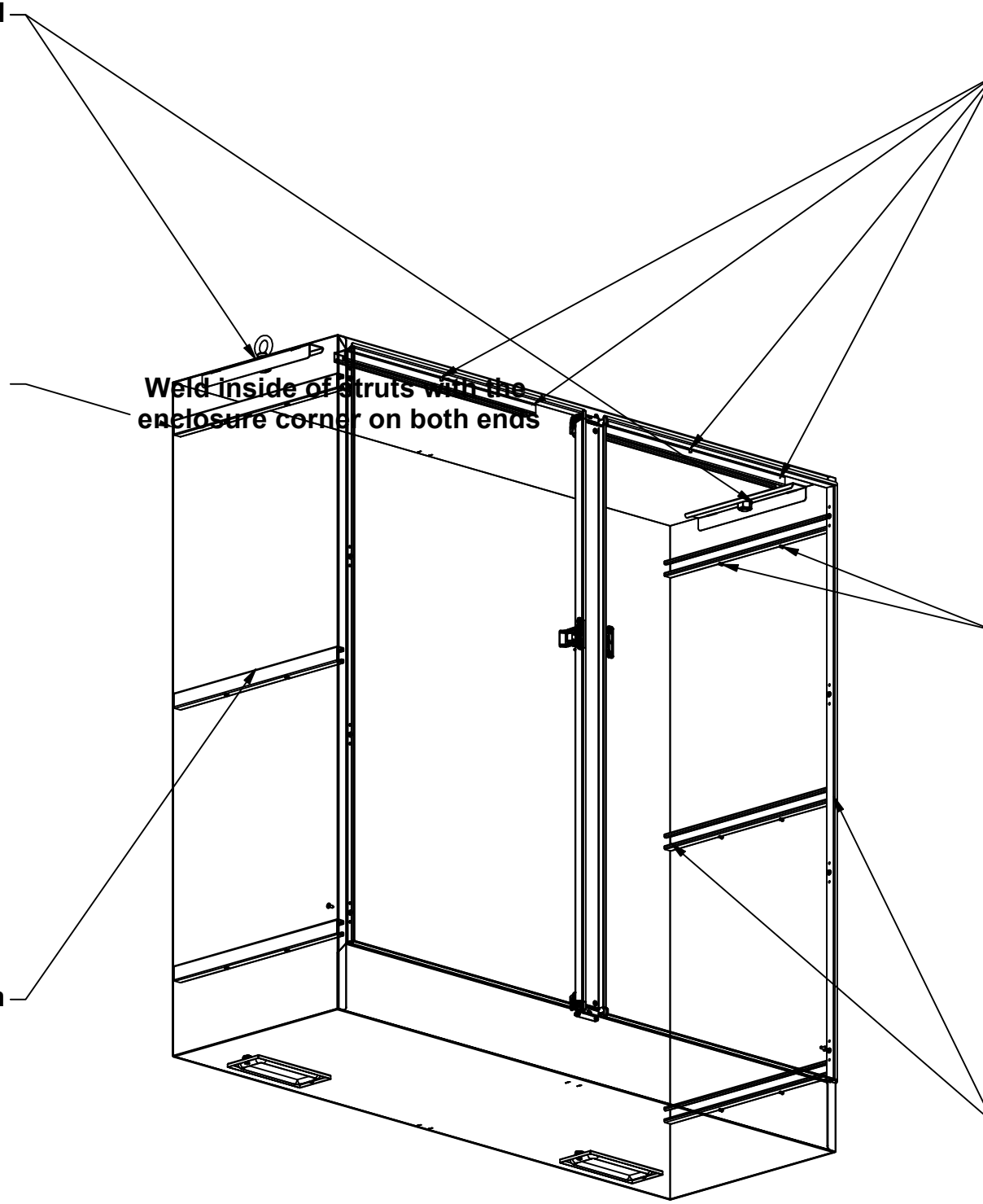
Studs for positioning the welded struts on top

Weld inside of struts with the enclosure corner on both ends

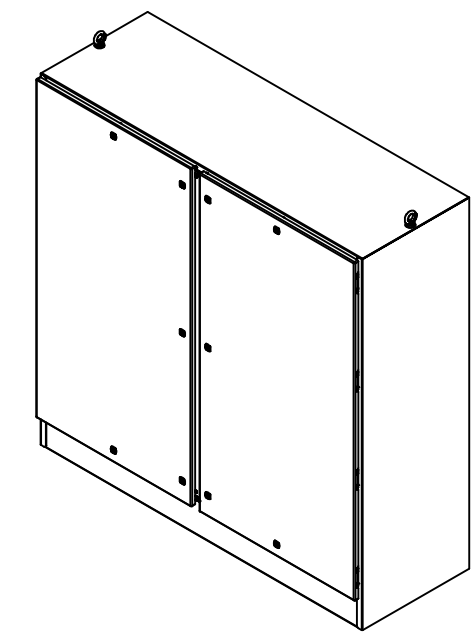
Struts sits On two studs

Full depth struts length

Weld inside of struts with the enclosure corner on both ends


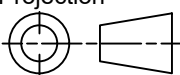


No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad	Date 11-Aug-05
Material Matière	Asa-61 Grey	
Color Couleur	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	Finish Fini Smooth
Description	Detail Rev.	
9412DD 72" x 72" x 24" Assembly		
Part Number Numéro Pièce	Rev.	16
9412DD Welding Details	0	16