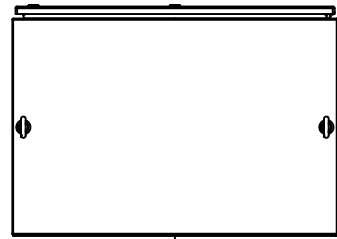
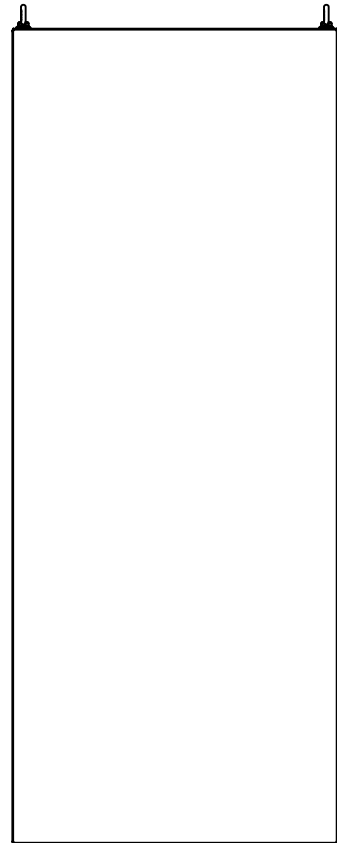


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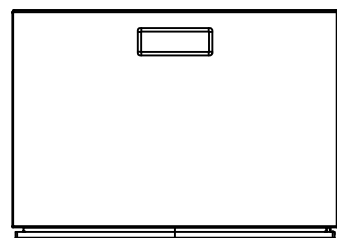
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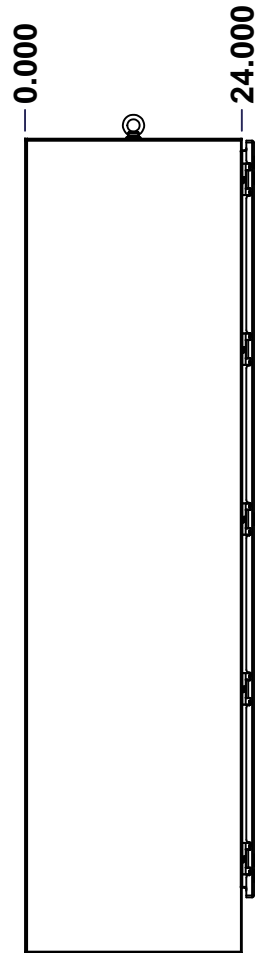
TOP



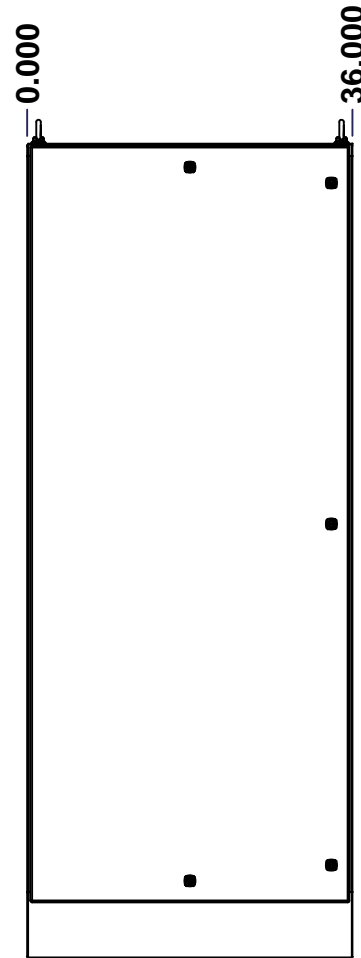
BACK



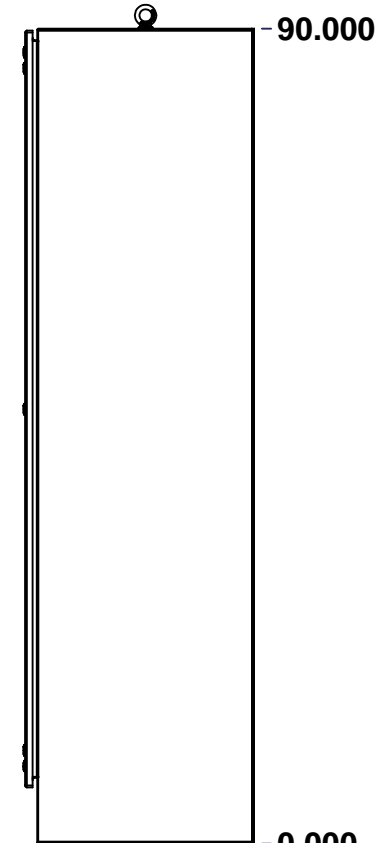
BOTTOM



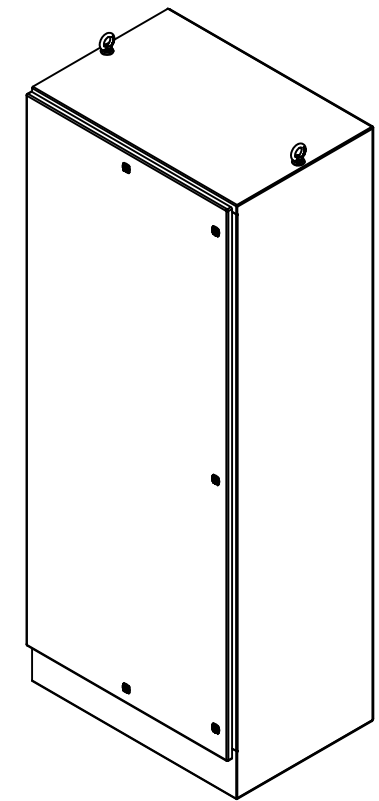
LEFT



FRONT



RIGHT




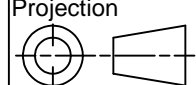
Isometric View



**GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT: VERTICAL**

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par

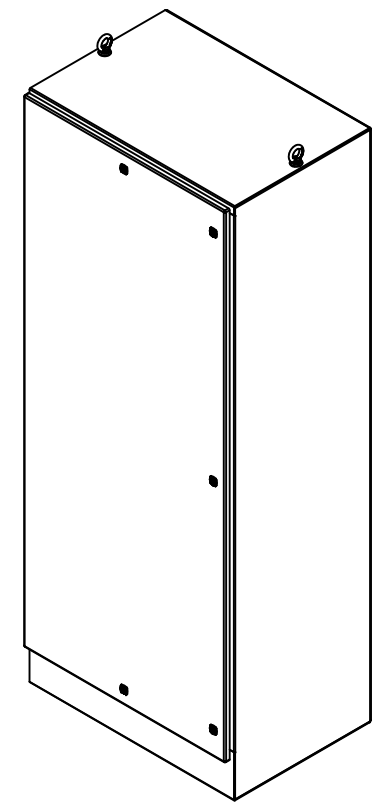
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 20-Sep-16
Material Matière	12 Ga Stainless Steel 304 (2.5mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
9412SS 90" x 36" x 24" Assembly		
Part Number Numéro Pièce	Rev.	1
9412SS903624	0	2

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting struts
6	C/W Eyebolts
7	C/W Struts installed (Included)

No.	Revisions	Date	By/Par


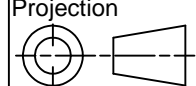


Isometric View



PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

Qty	Part Number	Rev	Description
1	9412SS903624GP	0	9412SS Gland Plate
1	880EB14SS	2	Stainless Steel Eye Bolt M14 (Pack of 2)
1	9412SS903624C	0	9412SS 90" x 36" Cover
1	9412SS903624B	0	9412SS 90" x 36" x 24" Body
5	STK-Q-04051-10	8	M6 Hexagon Socket Head Machine Screw with Nyseal
Parts List			

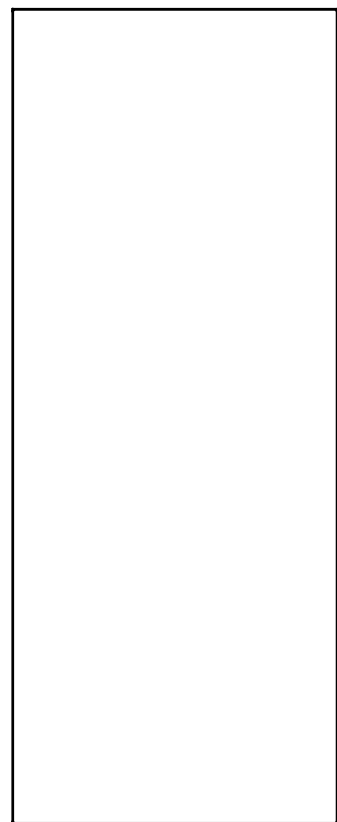
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 20-Sep-16
Material Matière	12 Ga Stainless Steel 304 (2.5mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
9412SS 90" x 36" x 24" Assembly		
Part Number Numéro Pièce	9412SS903624	Rev. 2
		0

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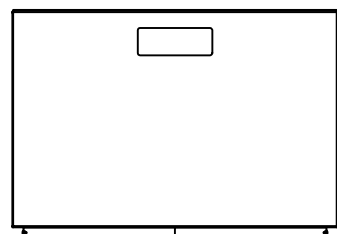
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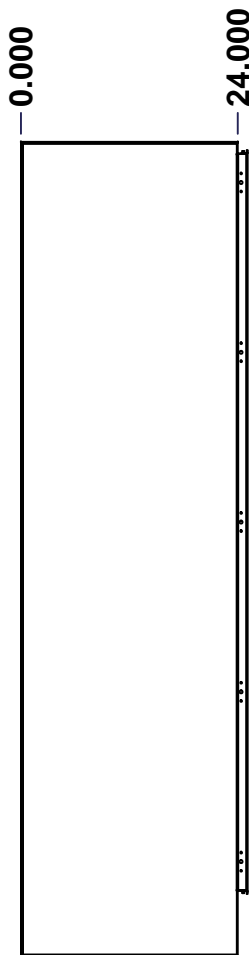
TOP



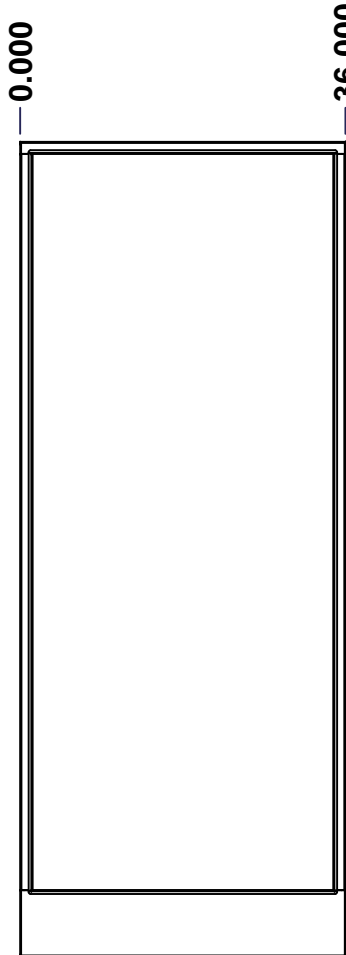
BACK



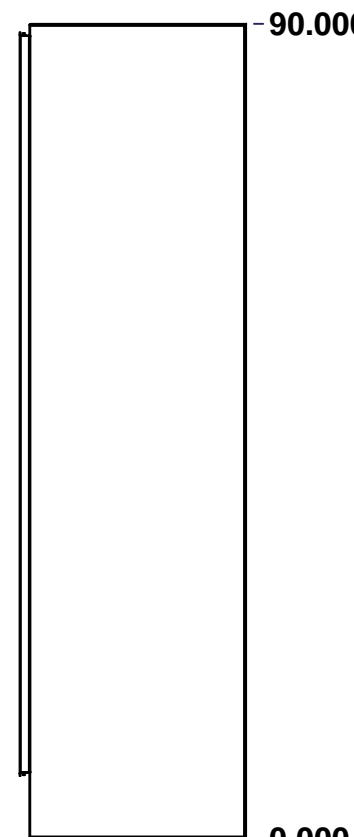
BOTTOM



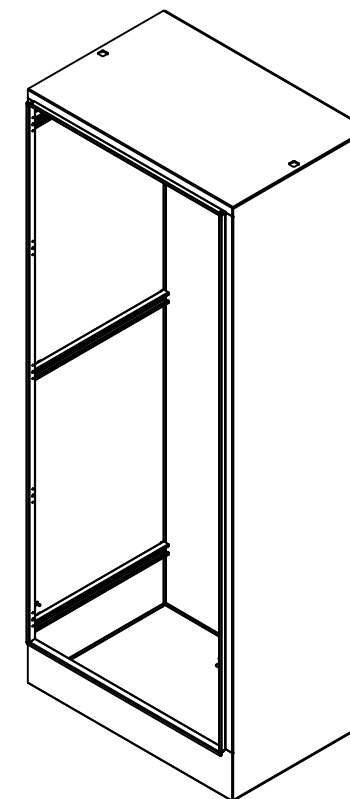
LEFT



FRONT




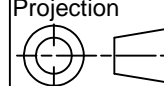
RIGHT



Isometric View



No.	Revisions	Date	By/Par

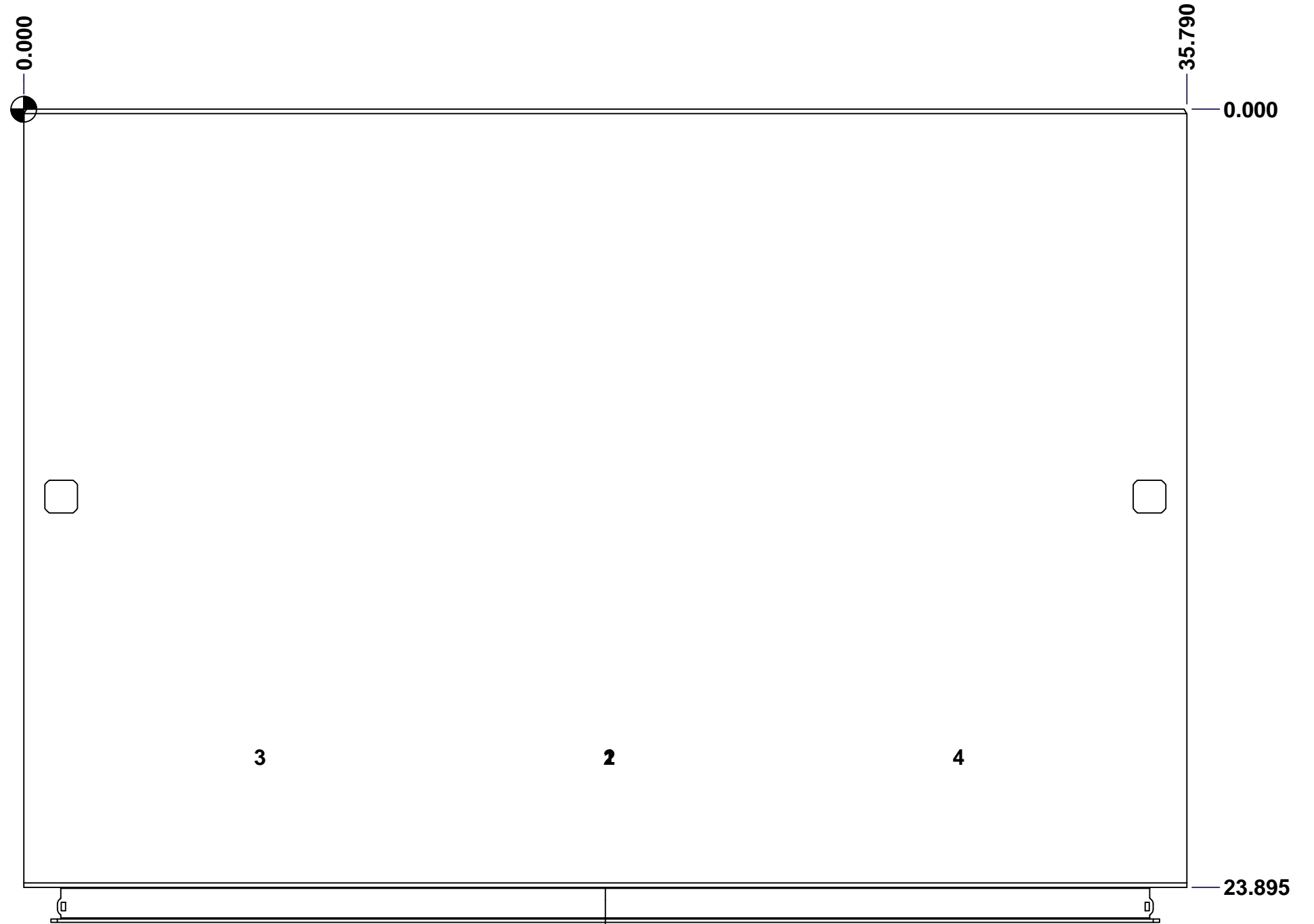
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 20-Sep-16
Material Matière	12 Ga Stainless Steel 304 (2.5mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
9412SS 90" x 36" x 24" Body		
Part Number Numéro Pièce	Rev.	1
9412SS903624B	0	2

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	17.895	19.895	Struts CR400 27.500" (Inside)
2	17.895	19.895	STUDS M6 x 10mm (Inside)
3	7.145	19.895	STUDS M6 x 10mm (Inside)
4	28.645	19.895	STUDS M6 x 10mm (Inside)



	Description	Status
	9412SS 90" x 36" x 24" Body	Released
	Part Number Numéro Pièce	Rev.
	9412SS903624B	0
		2 / 7

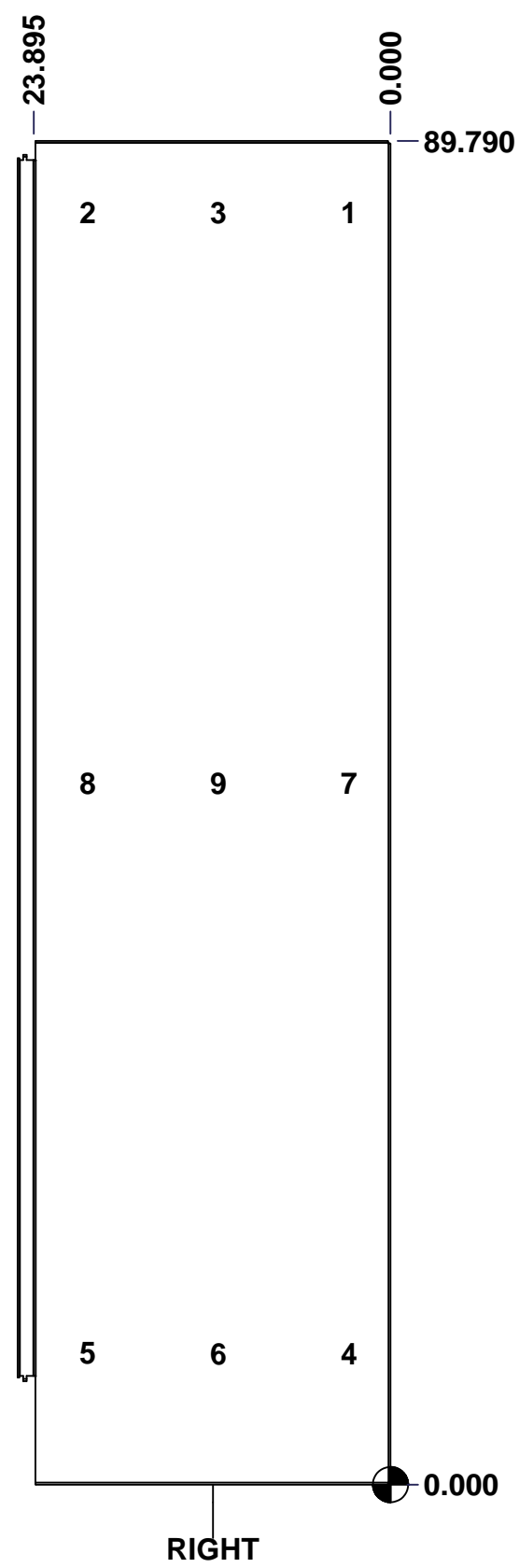
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	3.145	85.020	STUDS M6 x 10mm (Inside)
2	20.645	85.020	STUDS M6 x 10mm (Inside)
3	11.895	85.020	STUDS M6 x 10mm (Inside)
4	3.145	8.770	STUDS M6 x 10mm (Inside)
5	20.645	8.770	STUDS M6 x 10mm (Inside)
6	11.895	8.770	STUDS M6 x 10mm (Inside)
7	3.145	46.895	STUDS M6 x 10mm (Inside)
8	20.645	46.895	STUDS M6 x 10mm (Inside)
9	11.895	46.895	STUDS M6 x 10mm (Inside)

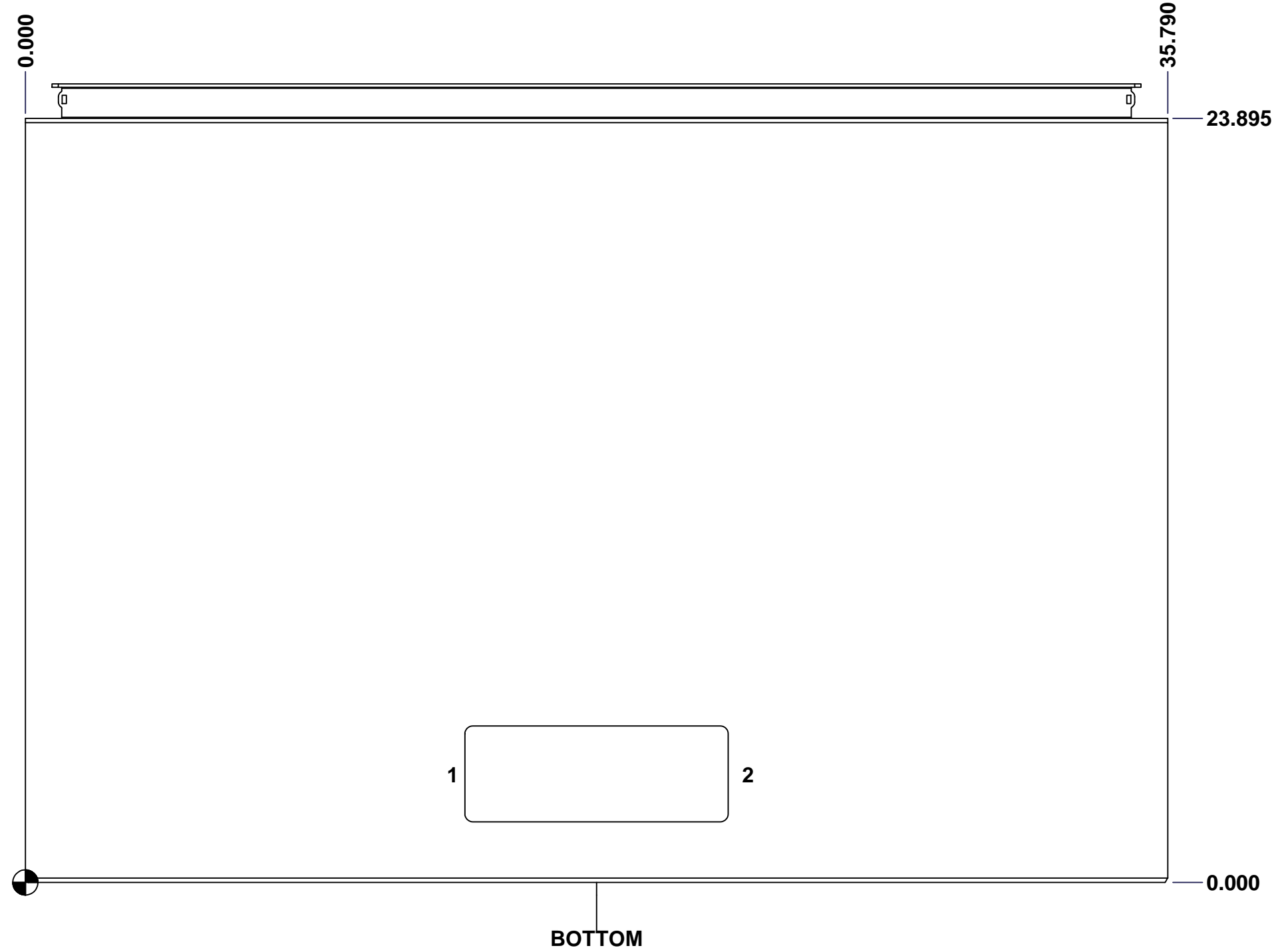


	Description		Status	
	9412SS 90" x 36" x 24" Body		Released	
Part Number Numéro Pièce		Rev.	3	
9412SS903624B		0	7	

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	13.270	3.395	GP STUD M6 x 16mm (Inside)
2	22.520	3.395	GP STUD M6 x 16mm (Inside)



	Description	Status
	9412SS 90" x 36" x 24" Body	Released
	Part Number Numéro Pièce	Rev.
	9412SS903624B	0
		4
		7

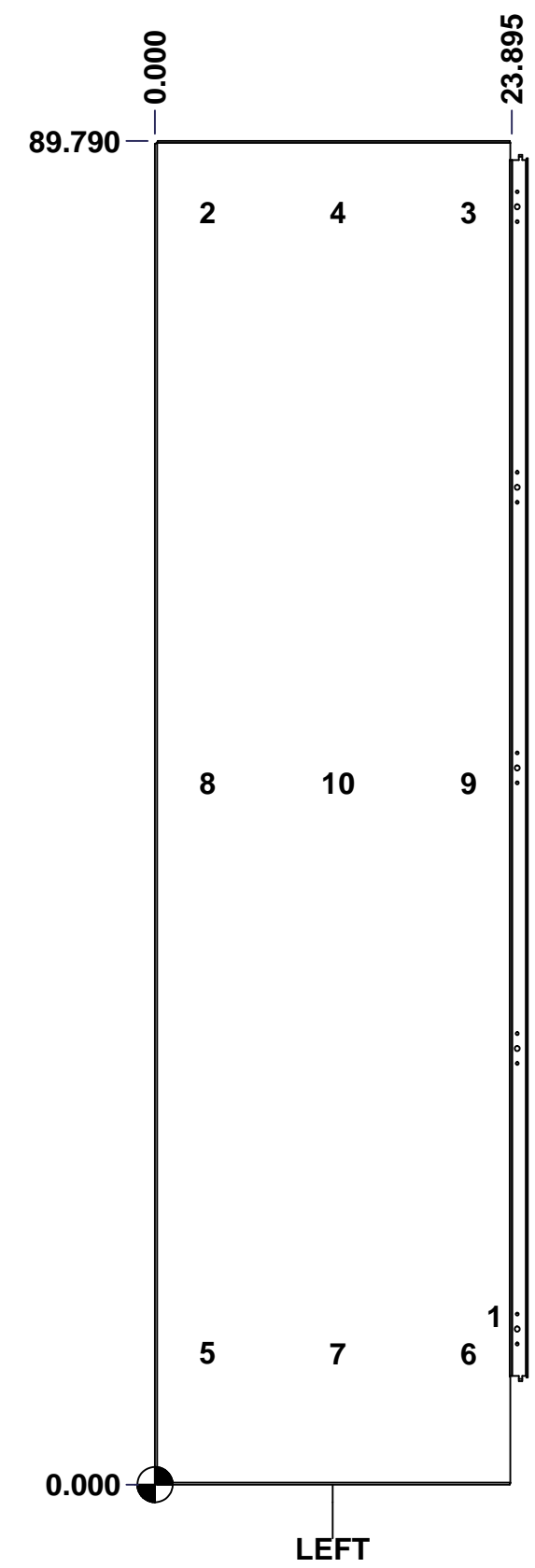
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)

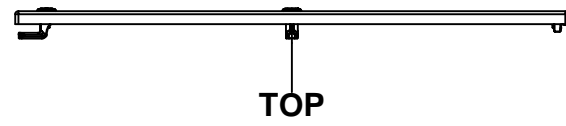
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	22.395	11.270	GND STUD M6 x 16mm (Inside)
2	3.145	85.020	STUDS M6 x 10mm (Inside)
3	20.645	85.020	STUDS M6 x 10mm (Inside)
4	11.895	85.020	STUDS M6 x 10mm (Inside)
5	3.145	8.770	STUDS M6 x 10mm (Inside)
6	20.645	8.770	STUDS M6 x 10mm (Inside)
7	11.895	8.770	STUDS M6 x 10mm (Inside)
8	3.145	46.895	STUDS M6 x 10mm (Inside)
9	20.645	46.895	STUDS M6 x 10mm (Inside)
10	11.895	46.895	STUDS M6 x 10mm (Inside)



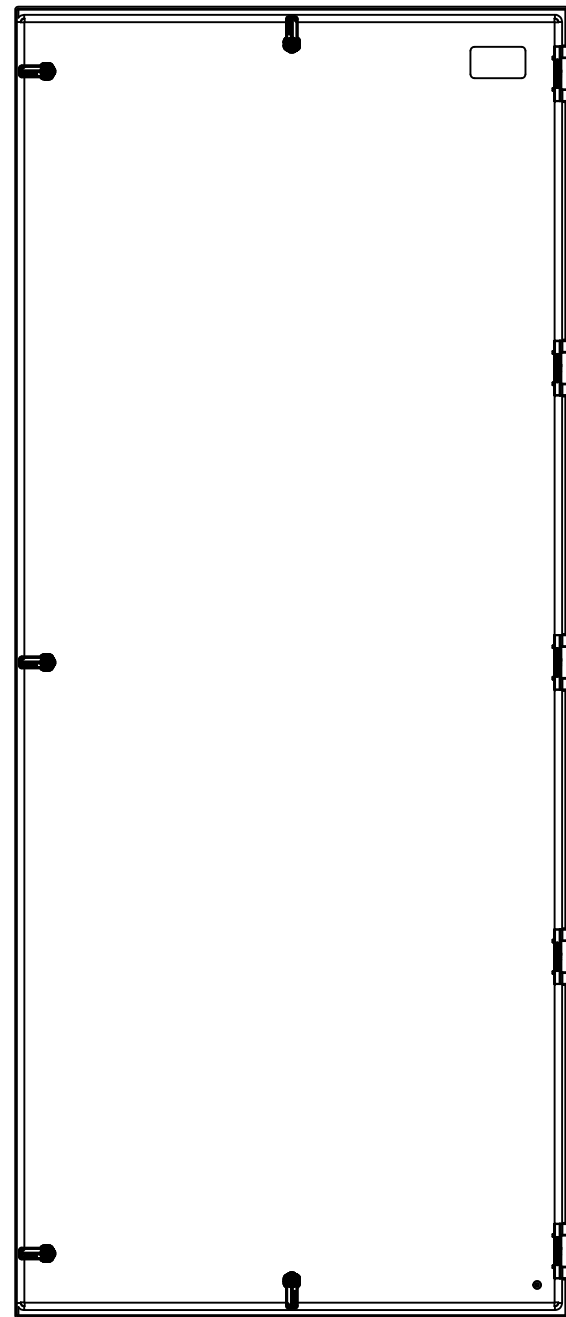
	Description	Status
	9412SS 90" x 36" x 24" Body	Released
	Part Number Numéro Pièce	Rev.
	9412SS903624B	0
		5
		7

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TOP

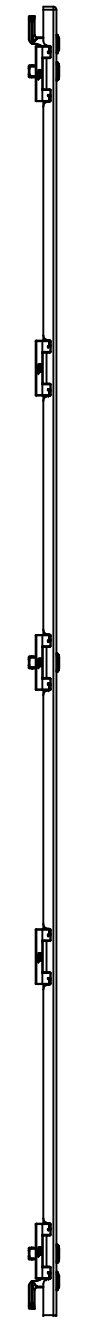


BACK



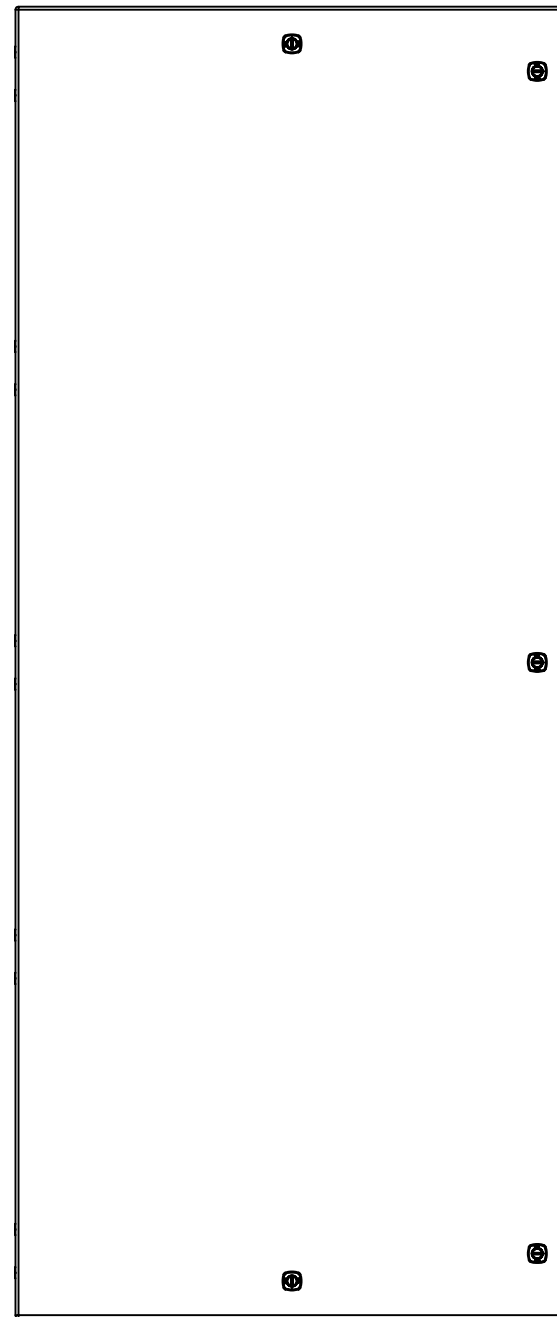
BOTTOM

0.000
0.835



LEFT

0.000
35.312



FRONT

83.549



RIGHT

0.000

No.	Revisions	Date	By/Par

Isometric View

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		Max 3.0mm	
Customer Client		Projection	
Date			
Drawn By Dessiné Par	BoxCad: BoxCad	Date 20-Sep-16	
Material Matière 12 Ga Stainless Steel 304 (2.5mm)			
Color Couleur	Unpainted	Finish Fini	Brushed
Description		Detail Rev.	
9412SS 90" x 36" Cover			
Part Number Numéro Pièce		Rev.	1
9412SS903624C		0	3

SEE BILL OF MATERIAL ON LAST PAGE

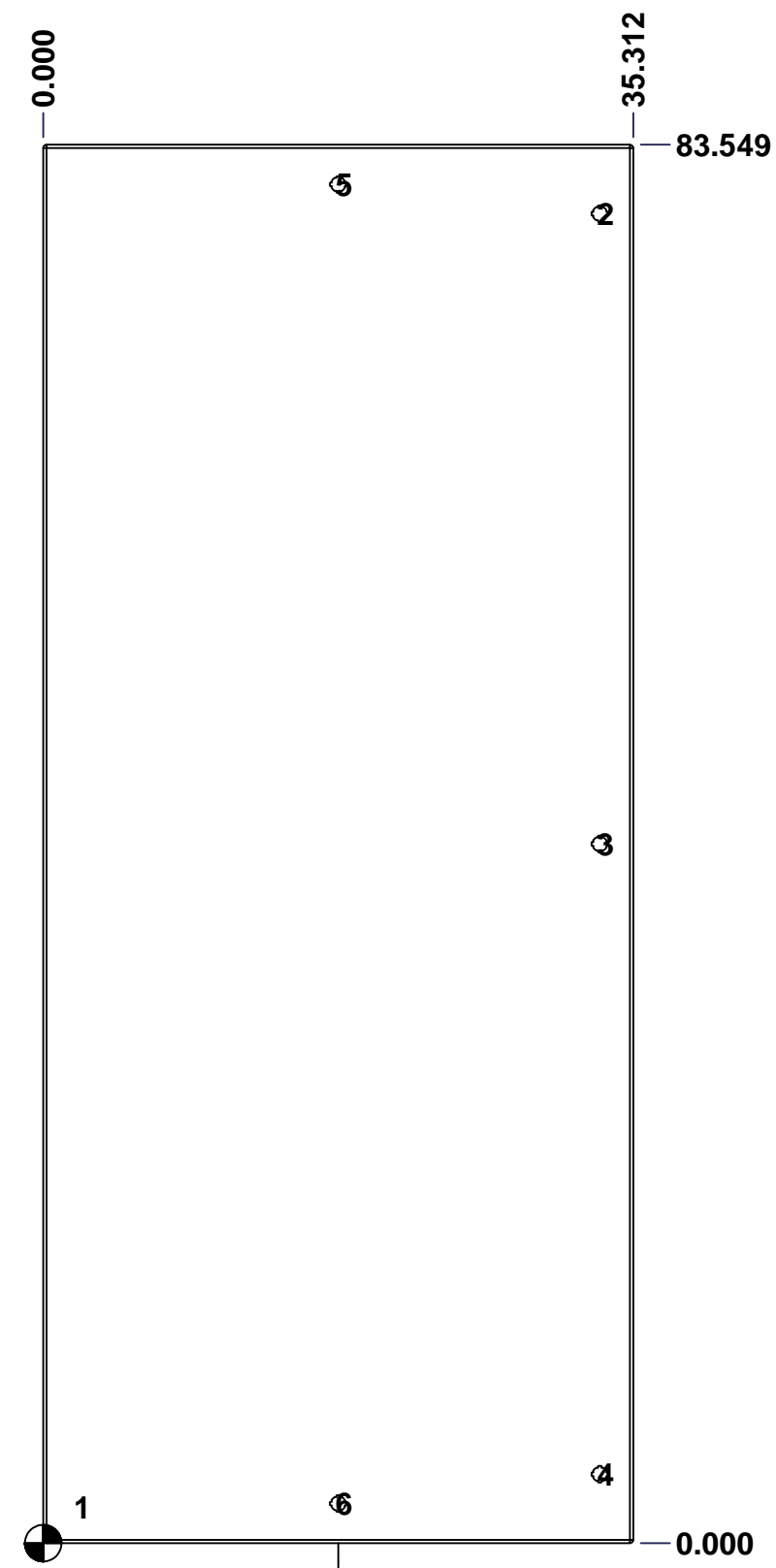
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	2.118	GND STUD M6 x 16mm (Inside)
2	33.312	79.430	LOCK 889 SCQ4-SLSS6 @ 0.0°
3	33.312	41.774	LOCK 889 SCQ4-SLSS6 @ 0.0°
4	33.312	4.118	LOCK 889 SCQ4-SLSS6 @ 0.0°
5	17.656	81.180	LOCK 889 SCQ4-SLSS6 @ 90.0°
6	17.656	2.368	LOCK 889 SCQ4-SLSS6 @ 270.0°



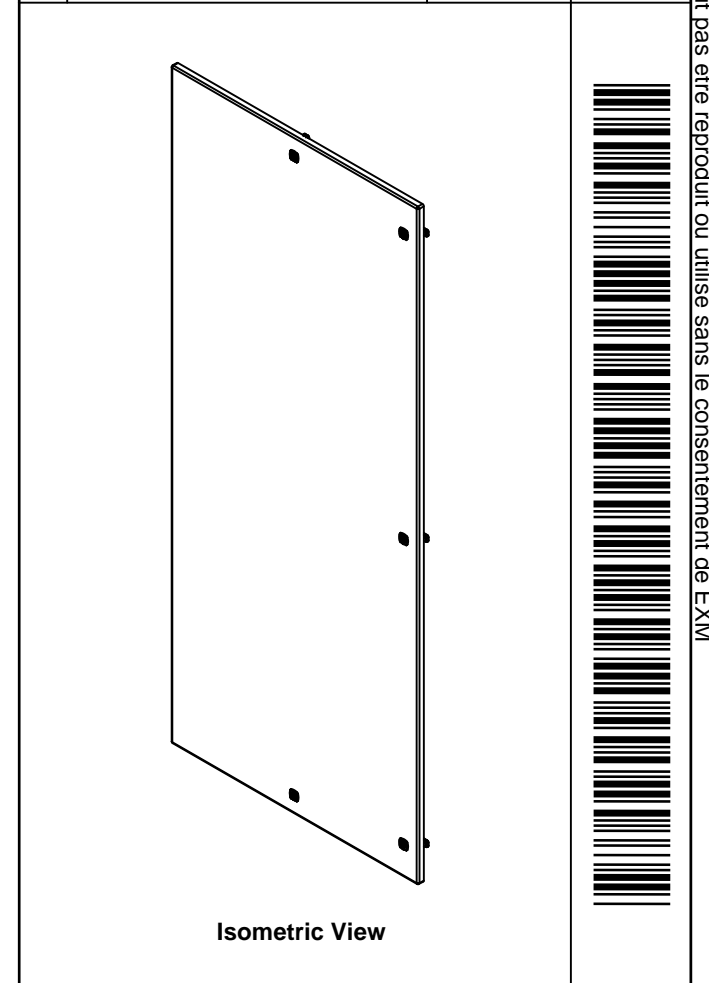
FRONT


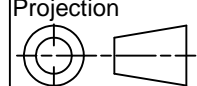
	Description	Status	
	9412SS 90" x 36" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	
	9412SS903624C	0	2 3

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No.	Revisions	Date	By/Par



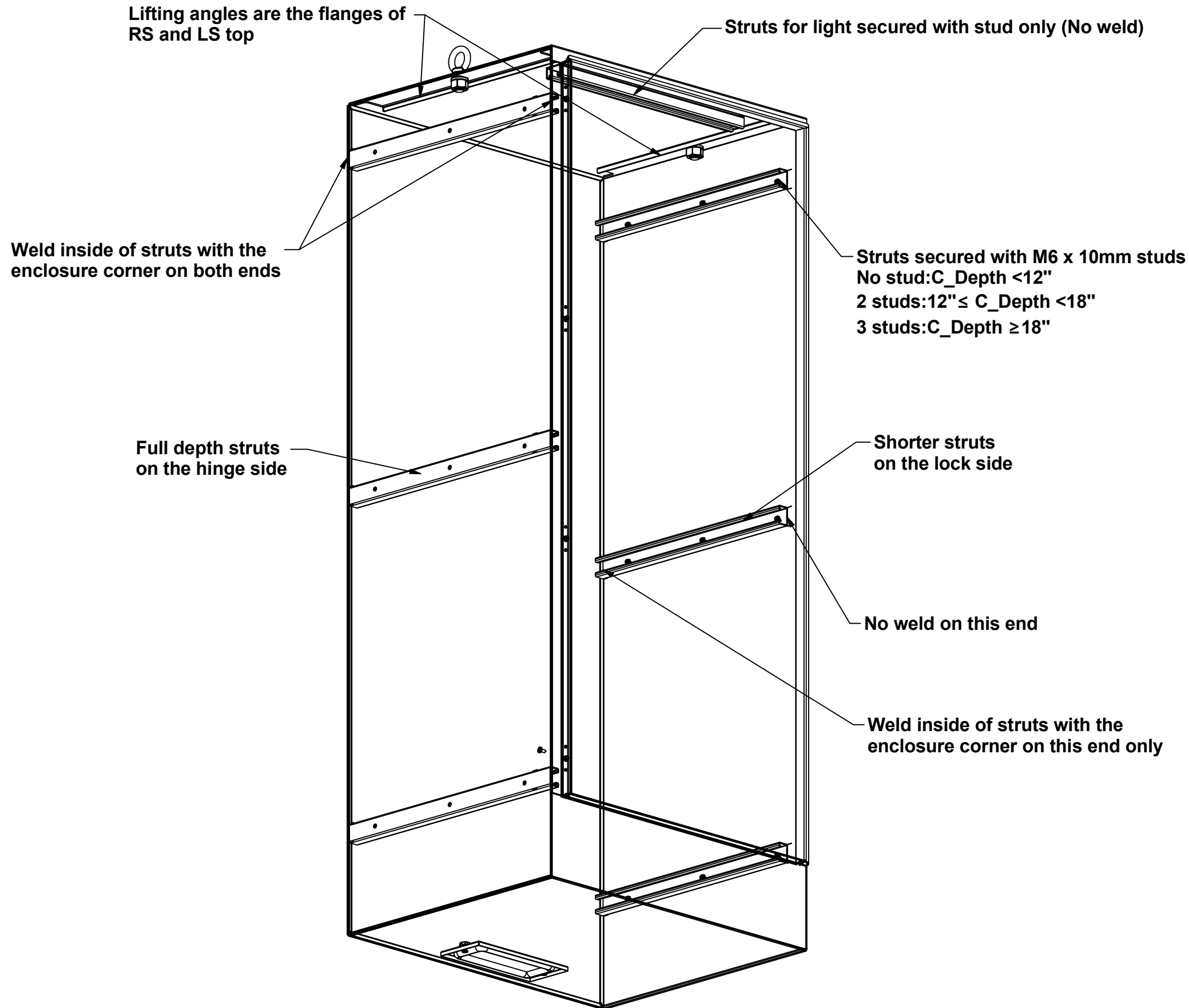
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 20-Sep-16
Material Matière	12 Ga Stainless Steel 304 (2.5mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description		Detail Rev.
9412SS 90" x 36" Cover		
Part Number Numéro Pièce	Rev.	3
9412SS903624C	0	3

Qty	Part Name	Rev	Description
1	9412SS903624G	0	9412SS 90" x 36" Cover Gasket
1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	9412SS903624C-P	0	9412SS 90" x 36" Cover Part
5	STK-K-09870	7	Cabinet Hinge with Captive Pins
5	889 SCQ4-SLSS6	0	9412 SS 1/4 Turn Lock
Parts List			

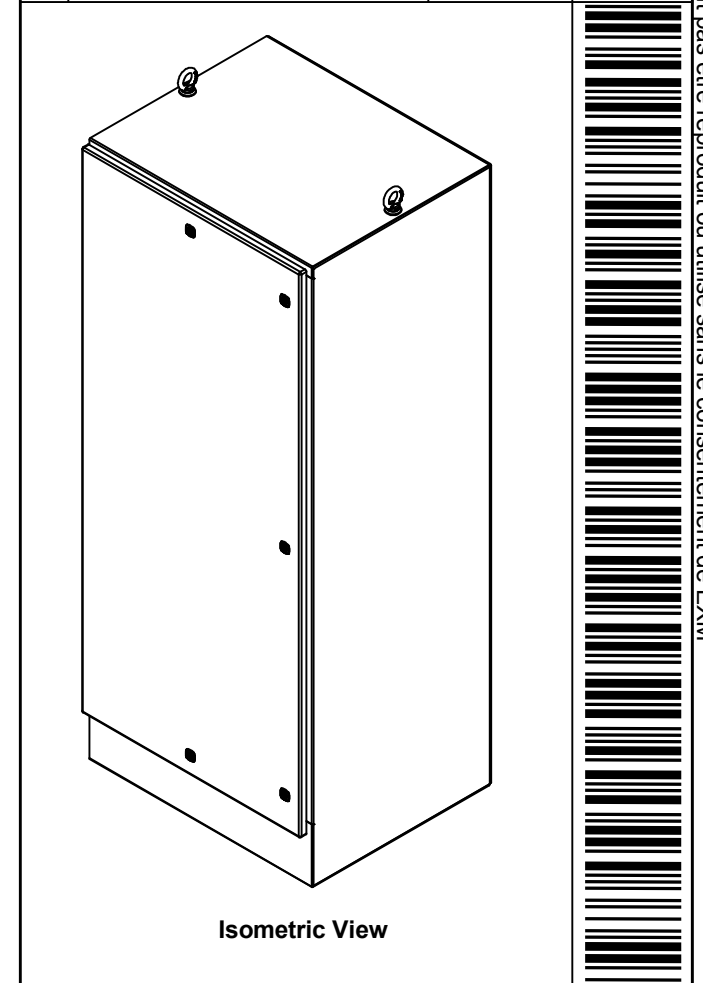
All knockouts are actual size / Les disques défonçables sont grandeur réel
 All dimensions are before paint / Toutes les dimensions sont avant peinture

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No.	Revisions	Date	By/Par



Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement
		Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par PatrickD		Date 3/9/2020
Material Matière N/A		
Color Couleur N/A	Finish Fini N/A	
Description 9412SS Welding Detail		Detail Rev.
Part Number Numéro Pièce 9412SS_WELDING_DETAIL	Rev. 1	1 1