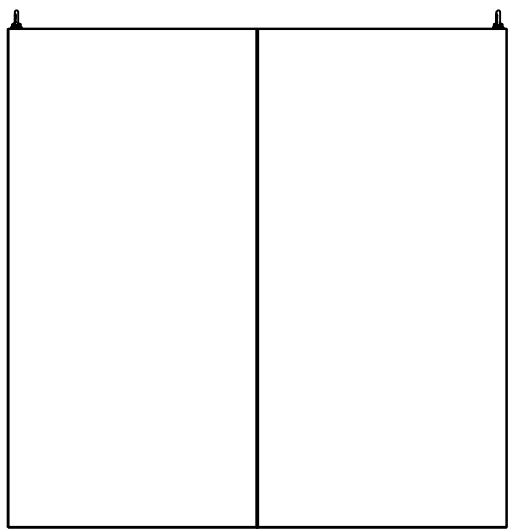
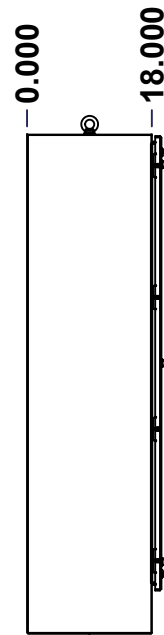




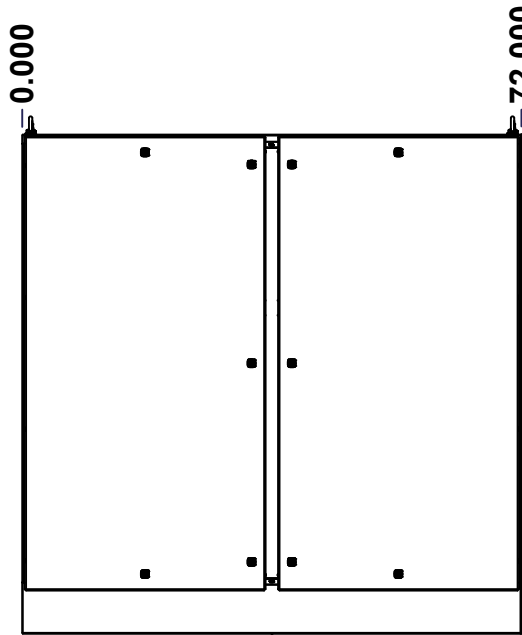
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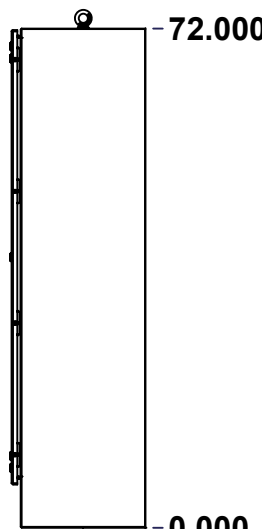
BACK



LEFT



FRONT



RIGHT

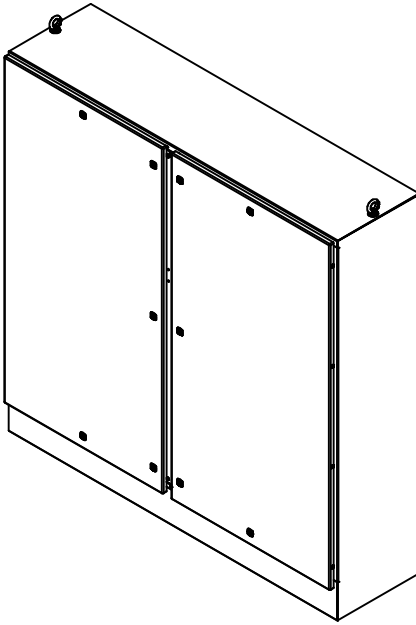


BOTTOM

GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT: VERTICAL

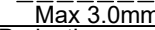
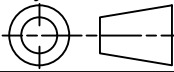
SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm
		Projection 
Customer Client		Date
Drawn By Dessiné Par		Date
Material Matière		BoxCad: BoxCad
12 Ga Stainless Steel 304 (2.5mm)		
Color Couleur	Unpainted	Finish Fini
Description		Brushed
9412SSDD 72" x 72" x 18" Assembly		Detail Rev.
		Rev.
Part Number Numéro Pièce		1
9412SSDD727218		0
		16

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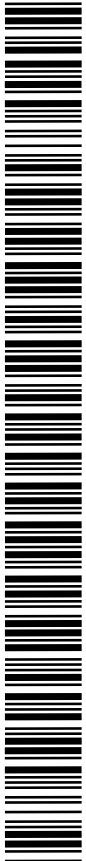
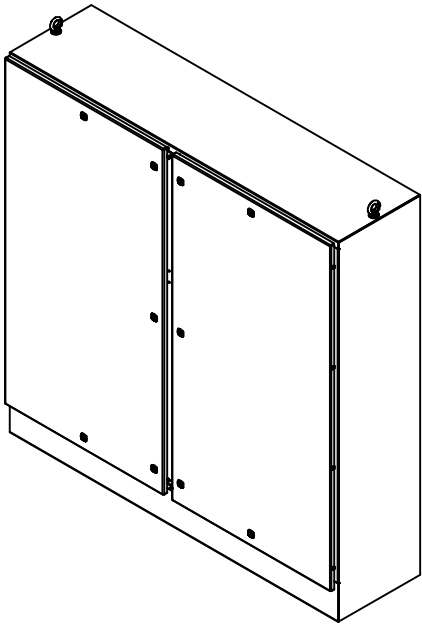
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting struts
6	C/W Eyebolts sold separately (Installed by EXM)
7	C/W Struts installed (Included)
8	C/W Interlock Kit (Installed by EXM)

No.	Revisions	Date	By/Par



Isometric View

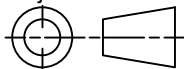


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 07-Mar-22	
Material Matière		12 Ga Stainless Steel 304 (2.5mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description 9412SSDD 72" x 72" x 18" Assembly			Detail Rev.
Part Number Numéro Pièce		Rev.	2
9412SSDD727218		0	16

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	880INTI	4	880 INTI - Interlock Post Kit
1	880EB14SS	2	Stainless Steel Eye Bolt M14 (Pack of 2)
1	889CPS	0	9412SSDD 72" Inner Panel Strut Post
1	889BPS	0	Inner Panel Strut Mounting Kit
1	9412SSDD727218FD	0	9412SSDD 72" x 72" Flange Door
1	9412SSDD727218LD	0	9412SSDD 72" x 72" Lock Door
1	9412SSDD727218B	0	9412SSDD 72" x 72" x 18" Body
2	9412SSDD727218GP	0	9412SSDD Gland Plate
8	STK-Q-04051-07	8	M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

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Tolerance ±1/32" unless otherwise specified

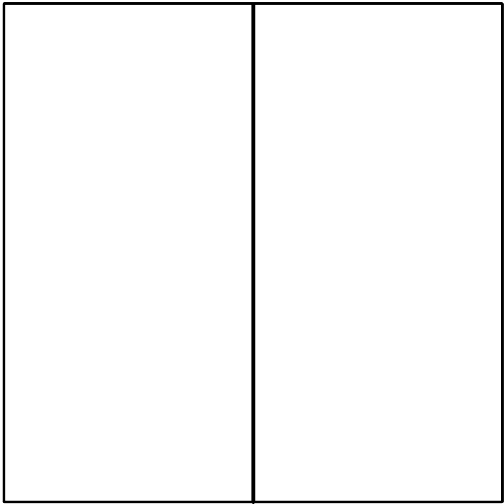
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Tolérance ±1/32" sauf spécification contraire

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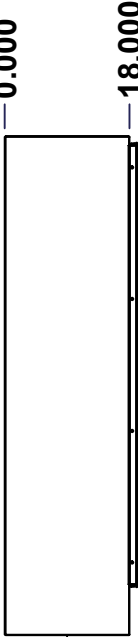
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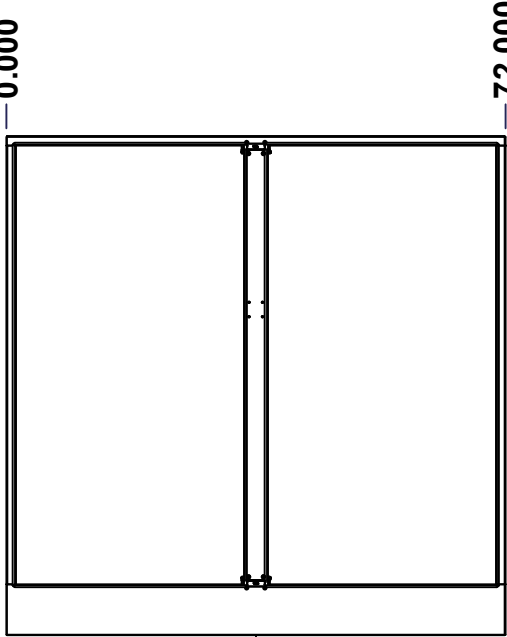
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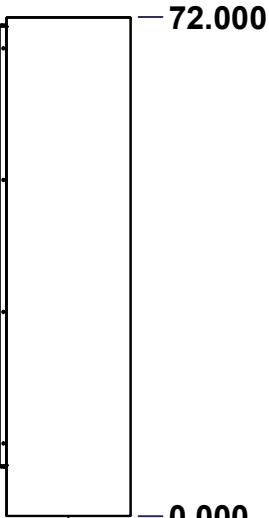
BOTTOM



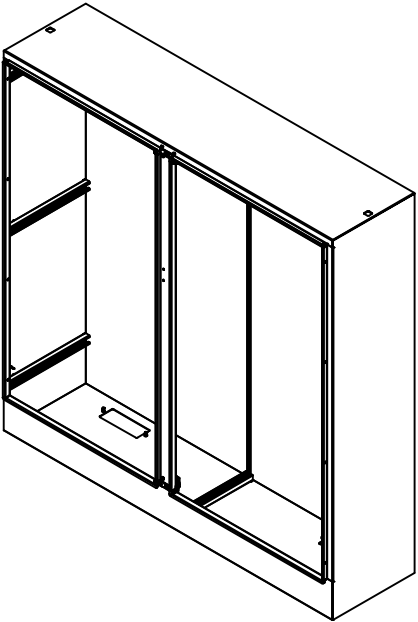
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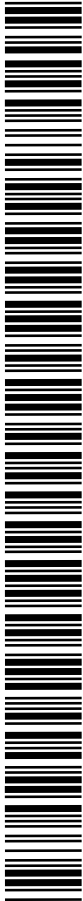
FRONT



RIGHT



Isometric View

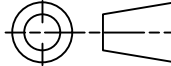


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 07-Mar-22

Material
Matière

12 Ga Stainless Steel 304 (2.5mm)

Color
Couleur

Unpainted

Finish
Fin

Brushed

Description

9412SSDD 72" x 72" x 18" Body

Detail Rev.

Part Number
Numéro Pièce

9412SSDD727218B

Rev.

3

0

16

SEE BILL OF MATERIAL ON LAST PAGE

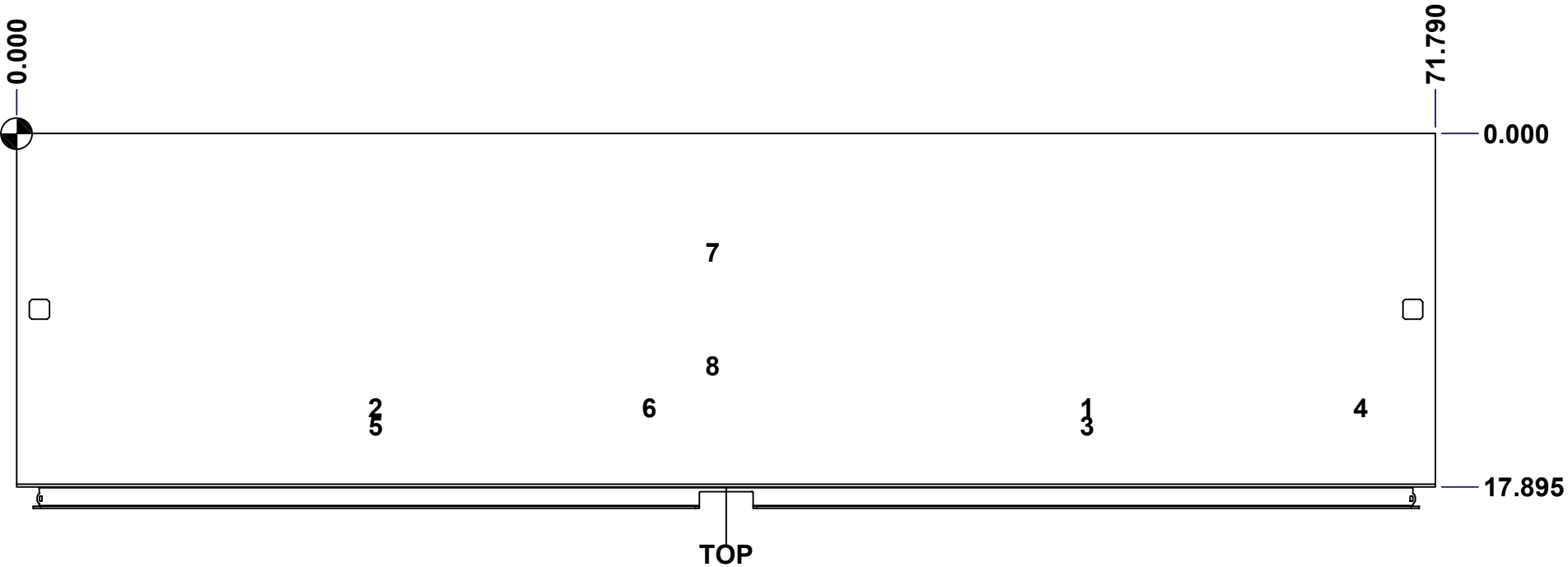
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	53.895	13.895	Struts CR400 27.500" (Inside)
2	17.895	13.895	Struts CR400 27.500" (Inside)
3	53.895	14.824	STUDS M6 x 10mm (Inside)
4	67.761	13.895	STUDS M6 x 10mm (Inside)
5	17.895	14.824	STUDS M6 x 10mm (Inside)
6	31.761	13.895	STUDS M6 x 10mm (Inside)
7	34.966	6.020	STUDS M6 x 10mm (Inside)
8	34.966	11.770	STUDS M6 x 10mm (Inside)

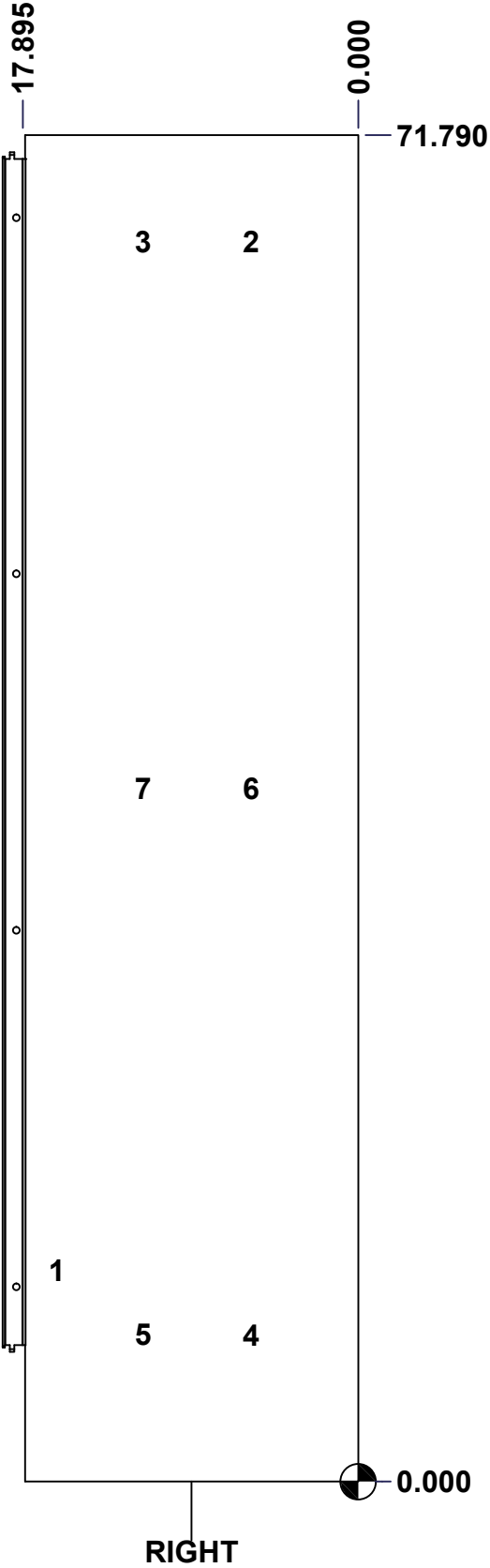


	Description	Status	
	9412SSDD 72" x 72" x 18" Body	(NULL)	
	Part Number Numéro Pièce 9412SSDD727218B	Rev. 0	4 16

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	16.395	11.270	GND STUD M6 x 16mm (Inside)
2	6.020	66.091	STUDS M6 x 10mm (Inside)
3	11.770	66.091	STUDS M6 x 10mm (Inside)
4	6.020	7.841	STUDS M6 x 10mm (Inside)
5	11.770	7.841	STUDS M6 x 10mm (Inside)
6	6.020	36.966	STUDS M6 x 10mm (Inside)
7	11.770	36.966	STUDS M6 x 10mm (Inside)

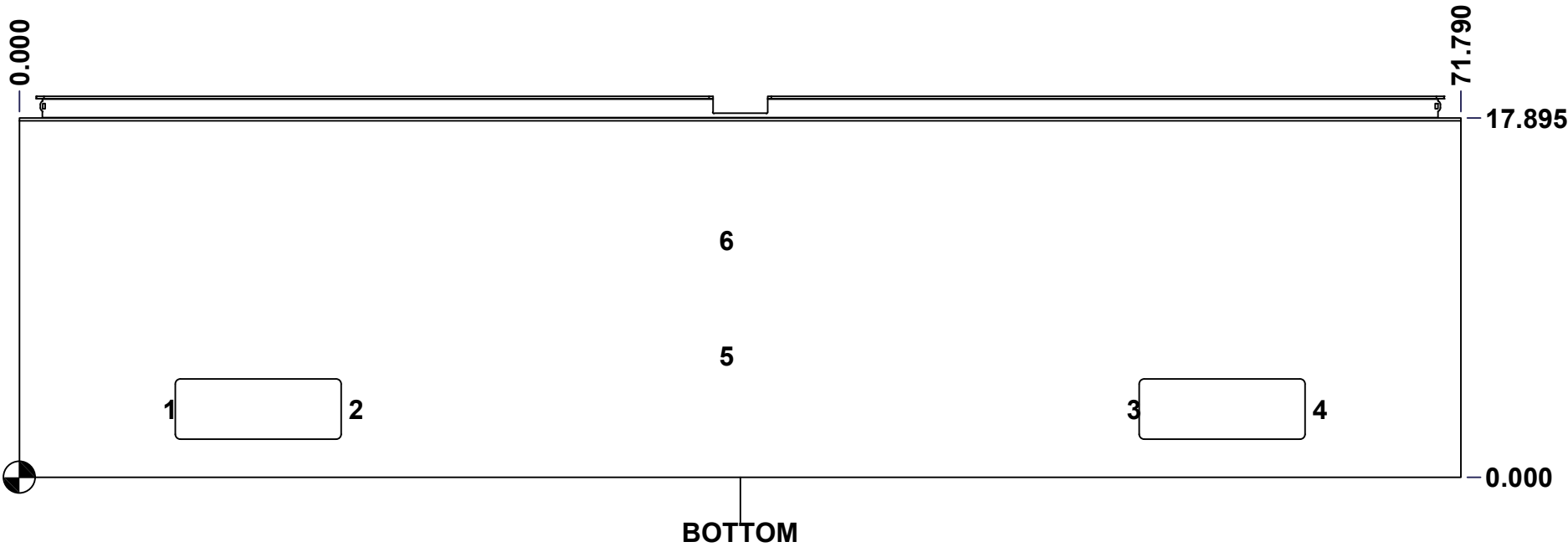


	Description 9412SSDD 72" x 72" x 18" Body	Status (NULL)	
	Part Number Numéro Pièce 9412SSDD727218B	Rev. 0	5 16

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.270	3.395	GP STUD M6 x 16mm (Inside)
2	16.520	3.395	GP STUD M6 x 16mm (Inside)
3	55.270	3.395	GP STUD M6 x 16mm (Inside)
4	64.520	3.395	GP STUD M6 x 16mm (Inside)
-----	-----	-----	-----
5	34.966	6.020	STUDS M6 x 10mm (Inside)
6	34.966	11.770	STUDS M6 x 10mm (Inside)

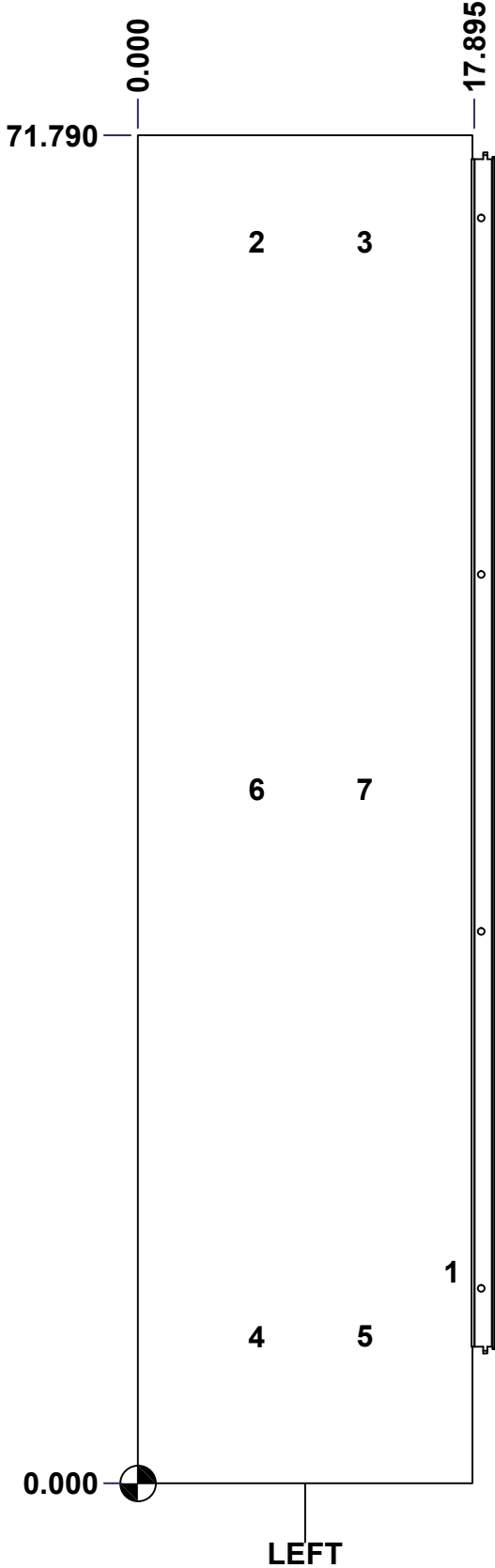


	Description 9412SSDD 72" x 72" x 18" Body	Status (NULL)	
	Part Number Numéro Pièce 9412SSDD727218B	Rev. 0	6 16

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	16.395	11.270	GND STUD M6 x 16mm (Inside)
2	6.020	66.091	STUDS M6 x 10mm (Inside)
3	11.770	66.091	STUDS M6 x 10mm (Inside)
4	6.020	7.841	STUDS M6 x 10mm (Inside)
5	11.770	7.841	STUDS M6 x 10mm (Inside)
6	6.020	36.966	STUDS M6 x 10mm (Inside)
7	11.770	36.966	STUDS M6 x 10mm (Inside)



	Description	Status	
	9412SSDD 72" x 72" x 18" Body	(NULL)	
	Part Number Numéro Pièce 9412SSDD727218B	Rev. 0	7 16

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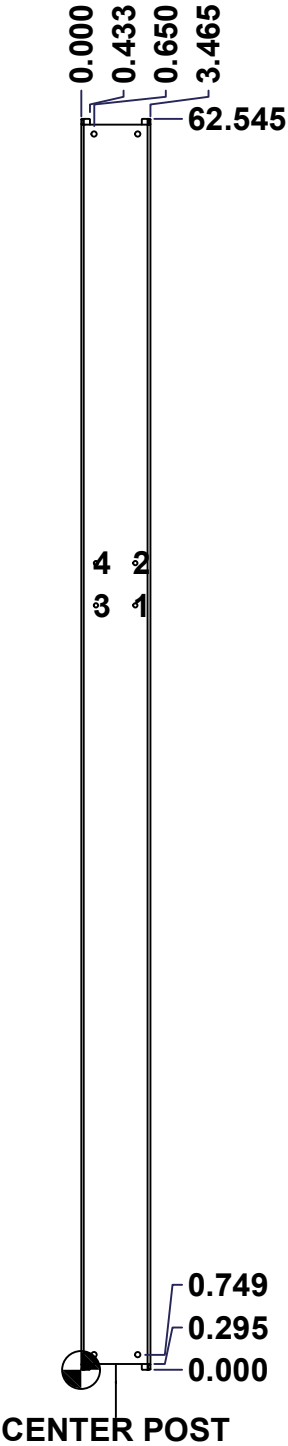
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - CENTER VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.748	38.210	PEM FHS-M6-15 (Inside)
2	0.748	40.336	PEM FHS-M6-15 (Inside)
3	2.717	38.210	PEM FHS-M6-15 (Inside)
4	2.717	40.336	PEM FHS-M6-15 (Inside)



	Description 9412SSDD 72" x 72" x 18" Body	Status (NULL)	
	Part Number Numéro Pièce 9412SSDD727218B	Rev. 0	8 16

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

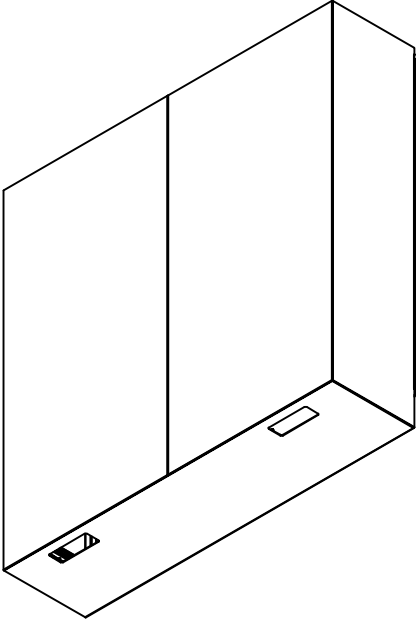
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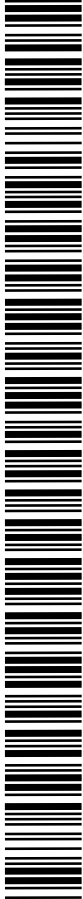
Revisions

Date

By/Par



Isometric View



20

STK-Q-16040

0

Stud M6 x 10mm Stainless Steel

4

STK-PEM-FHS-M6-15

0

SS PEM Self-Clinching Stud M6 x 15.0mm

2

STK-Q-16085

0

Ground Stud M6 x 16mm Stainless Steel

2

STK-Q-74905

0

Stainless Steel 304 Eyebolt Lifting Angle (8.750")

4

STK-Q-16095

0

M6 x 16mm Stainless Steel Ground Stud

1

STK-Q-52500-18

2

Stainless Steel 304 Sasco Strut S5 (15.500" Long)

7

STK-Q-52550-18

2

Stainless Steel 304 Sasco Strut S5 (17.500" Long)

1

STK-A-75456

2

Center Post - Stainless Steel Sealing Block with Latch Assembly (Large)

1

9412SSDD727218CP-P

0

9412SSDD 72" Center Post Part

1

9412SSDD727218BT-P

0

9412SSDD 72" x 18" Bottom Part

1

9412SSDD727218T-P

0

9412SSDD 72" x 18" Top Part

1

9412SSDD727218RS-P

0

9412SSDD 72" x 72" Right Part

1

9412SSDD727218LS-P

0

9412SSDD 72" x 72" Left Part

1

9412SSDD727218BR-P

0

9412SSDD 72" x 72" Back Right Part

1

9412SSDD727218BL-P

0

9412SSDD 72" x 72" Back Left Part

2

9412SSDD727218_CR400 SS_27.5

0

Commercial Roll Stainless Steel (27.5in long)

Qty

Part Number

Rev

Description

Parts List



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Customer Client

Drawn By
Dessiné Par

BoxCad: BoxCad

Material
Matière

12 Ga Stainless Steel 304 (2.5mm)

Color
Couleur

Unpainted

Finish
Fini

Brushed

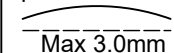
Description

9412SSDD 72" x 72" x 18" Body

Part Number
Numéro Pièce

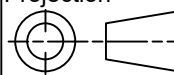
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Flatness
Aplatissement



Max 3.0mm

Projection



Date

Date

07-Mar-22

Detail Rev.

Rev.

9

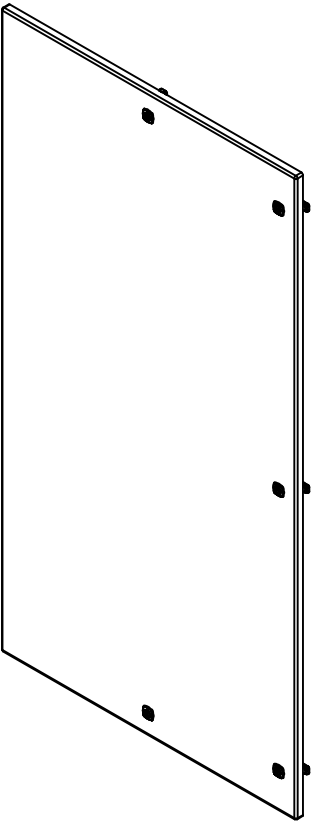
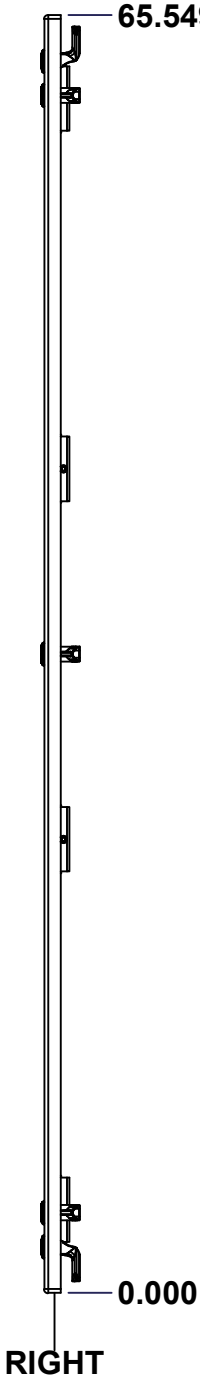
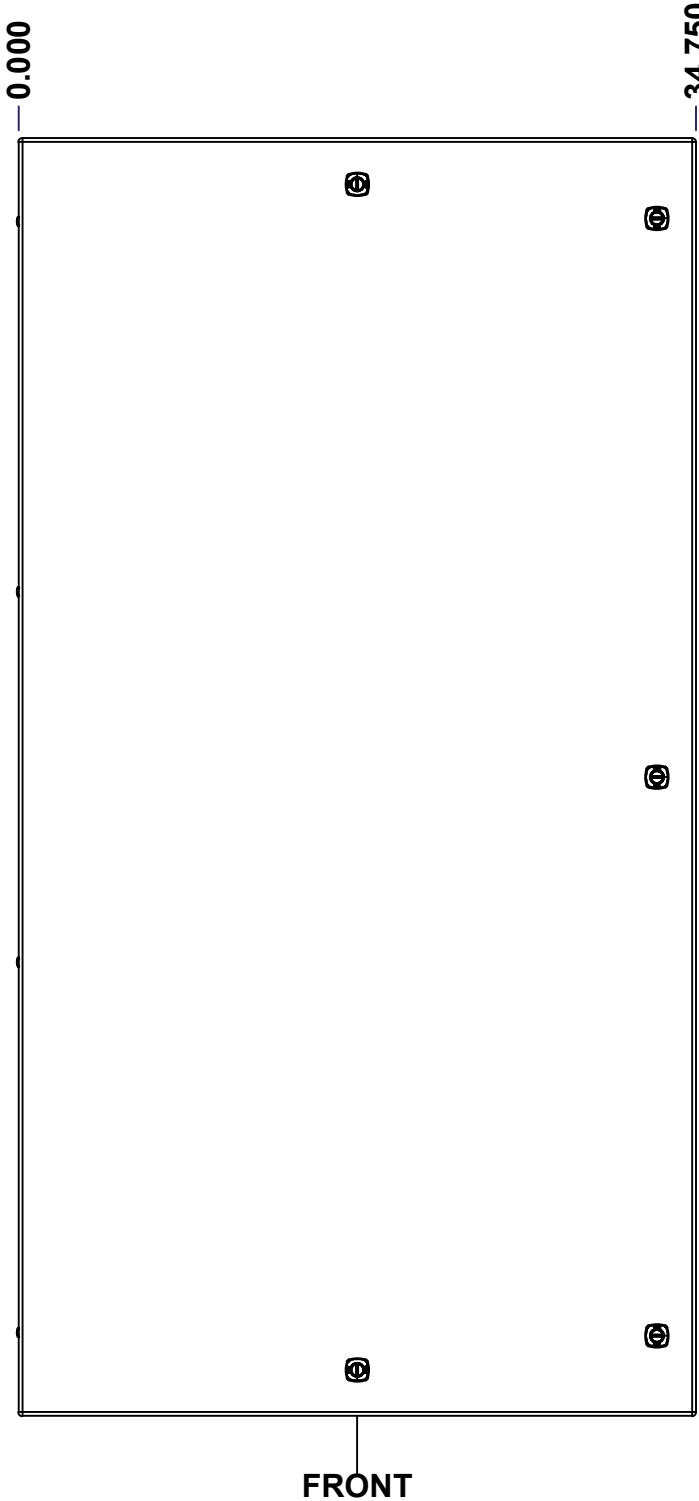
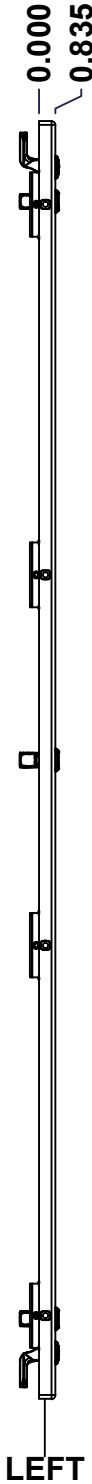
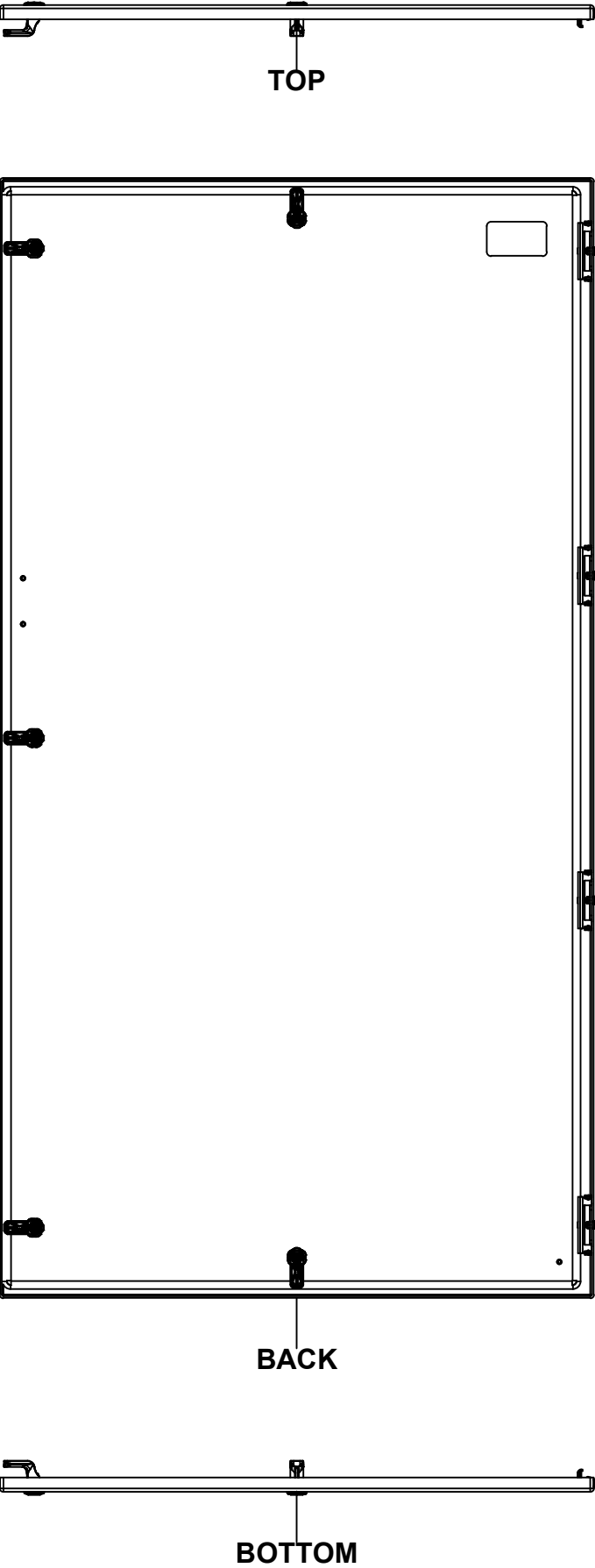
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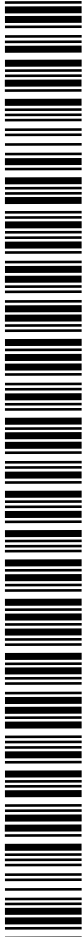
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire



Isometric View



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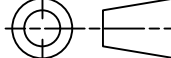


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 07-Mar-22

Material
Matière

12 Ga Stainless Steel 304 (2.5mm)

Color
Couleur

Unpainted

Finish
Fin

Brushed

Description

9412SSDD 72" x 72" Lock Door

Detail Rev.

Part Number
Numéro Pièce

9412SSDD727218LD

Rev.

10

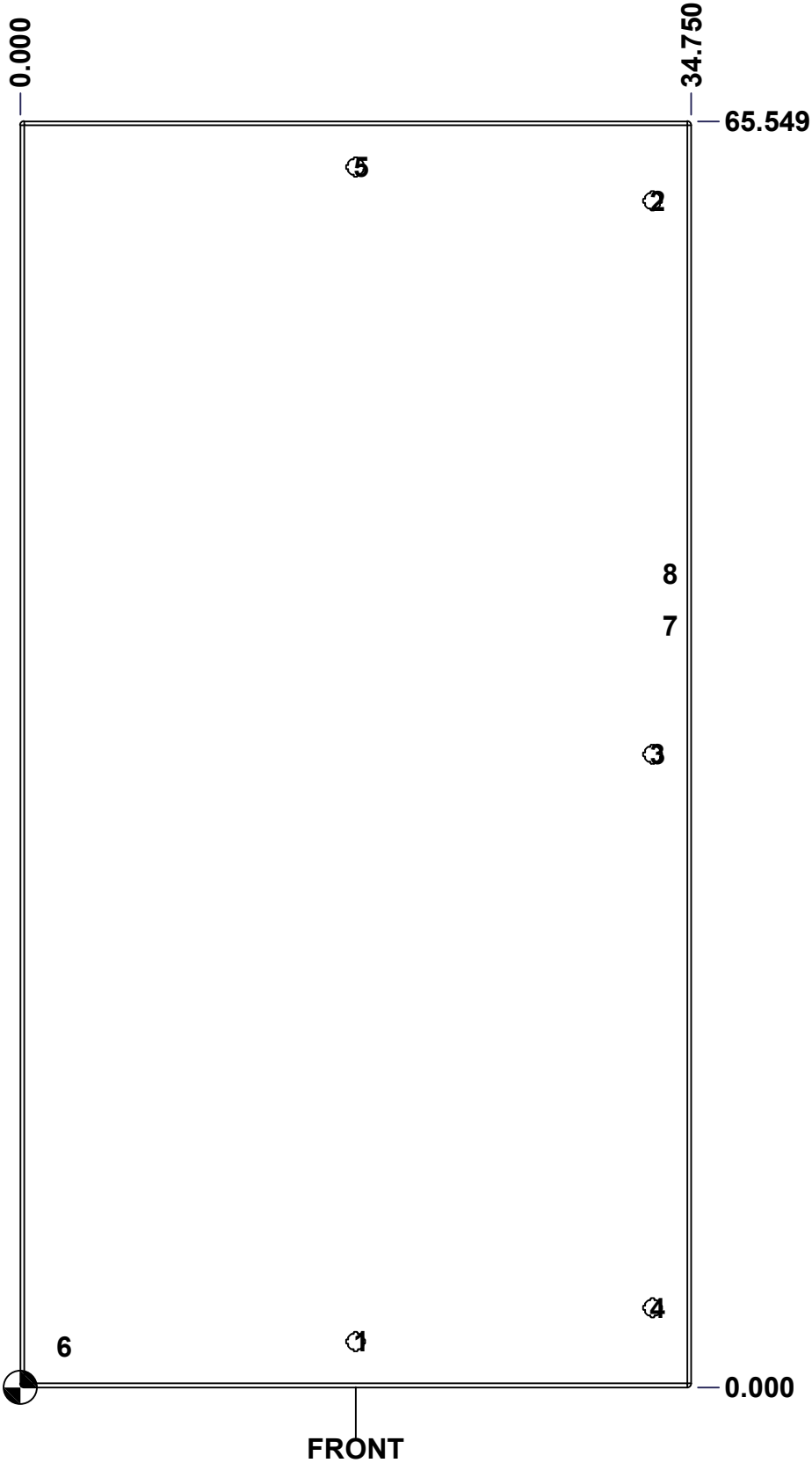
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16

SEE BILL OF MATERIAL ON LAST PAGE

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	17.375	2.368	LOCK 889 SCQ4-SLSS6 @ 270.0°
2	32.750	61.430	LOCK 889 SCQ4-SLSS6 @ 0.0°
3	32.750	32.774	LOCK 889 SCQ4-SLSS6 @ 0.0°
4	32.750	4.118	LOCK 889 SCQ4-SLSS6 @ 0.0°
5	17.375	63.180	LOCK 889 SCQ4-SLSS6 @ 90.0°
6	2.000	2.118	GND STUD M6 x 16mm (Inside)
7	33.402	39.435	STUDS M6 x 18mm (Inside)
8	33.402	42.113	STUDS M6 x 18mm (Inside)



	Description	Status	
	9412SSDD 72" x 72" Lock Door	(NULL)	
	Part Number	Rev.	11
	Numéro Pièce 9412SSDD727218LD	0	16

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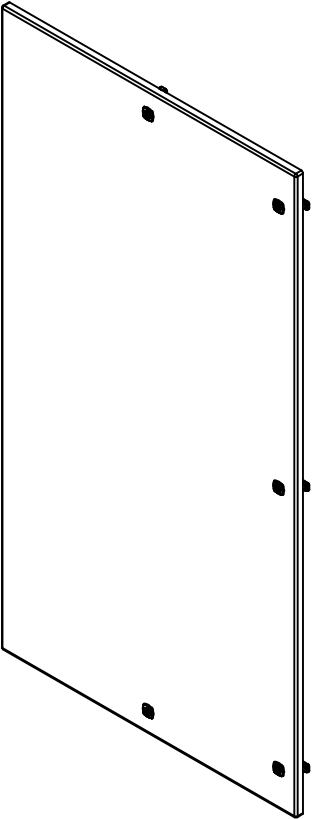
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Tolerance ±1/32" unless otherwise specified

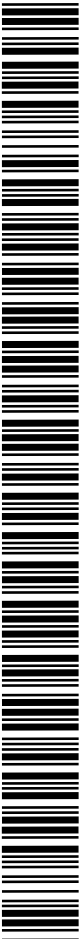
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par

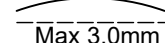
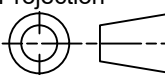


Isometric View





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Flatness
Aplatissement

Max 3.0mm
Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 07-Mar-22

Material
Matière

12 Ga Stainless Steel 304 (2.5mm)

Color
Couleur

Unpainted

Finish
Fini

Brushed

Description

9412SSDD 72" x 72" Lock Door

Detail Rev.

Part Number
Numéro Pièce

9412SSDD727218LD

Rev.

0

12

16

2	STK-Q-16070	1	Stud M6 x 18mm Stainless Steel
1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
4	STK-Q-00265	0	M6 x 12mm Stainless Steel 316 Carriage Bolt
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	9412SSDD727218DG	0	9412SSDD 72" x 72" Door Gasket
1	9412SSDD727218LD-P	0	9412SSDD 72" x 72" Slave Door Part
5	889 SCQ4-SLSS6	0	9412 SS 1/4 Turn Lock
4	STK-A-33012	3	5500 SSDD - Stainless Steel Sheet Metal Hinge Assembly
4	STK-Q-07225	0	M6 Stainless Steel Nylon Insert Lock Nut
QTY	Part Number	Rev	Description
Parts List			

This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

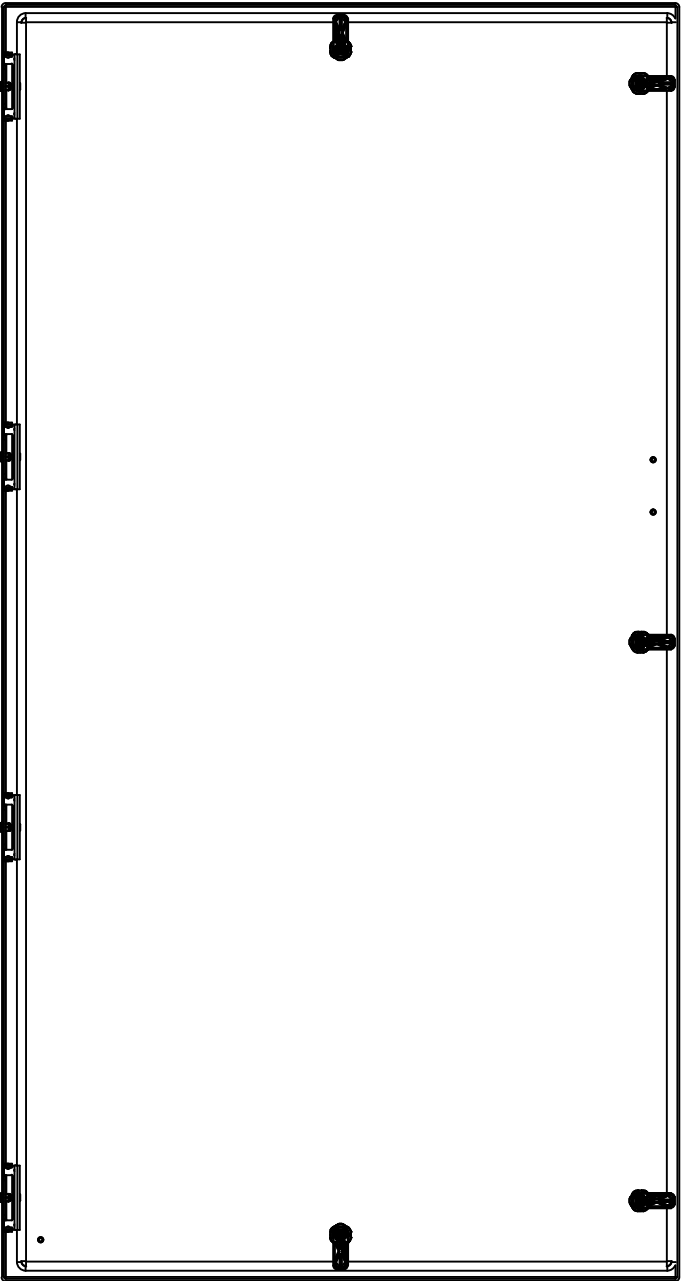
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Tolérance ±1/32" sauf spécification contraire

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TOP



BACK



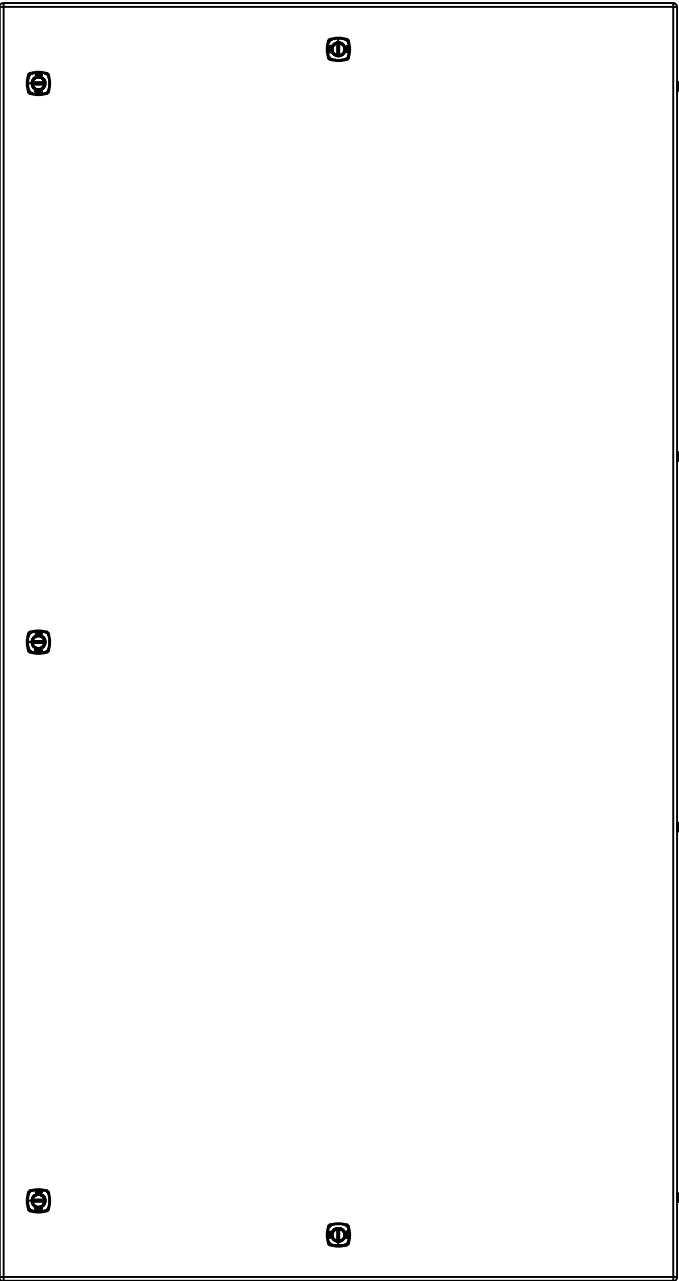
BOTTOM

0.000
0.835



LEFT

34.750



FRONT

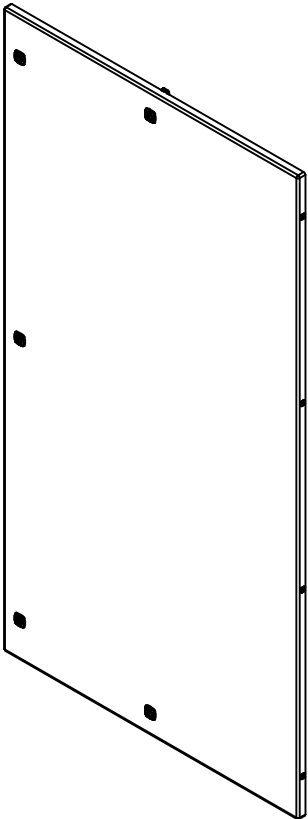
0.000



RIGHT

65.549

0.000



Isometric View

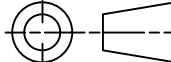


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 07-Mar-22

Material
Matière

12 Ga Stainless Steel 304 (2.5mm)

Color
Couleur

Unpainted

Finish
Fin

Brushed

Description

9412SSDD 72" x 72" Flange Door

Detail Rev.

Part Number
Numéro Pièce

9412SSDD727218FD

Rev.

13

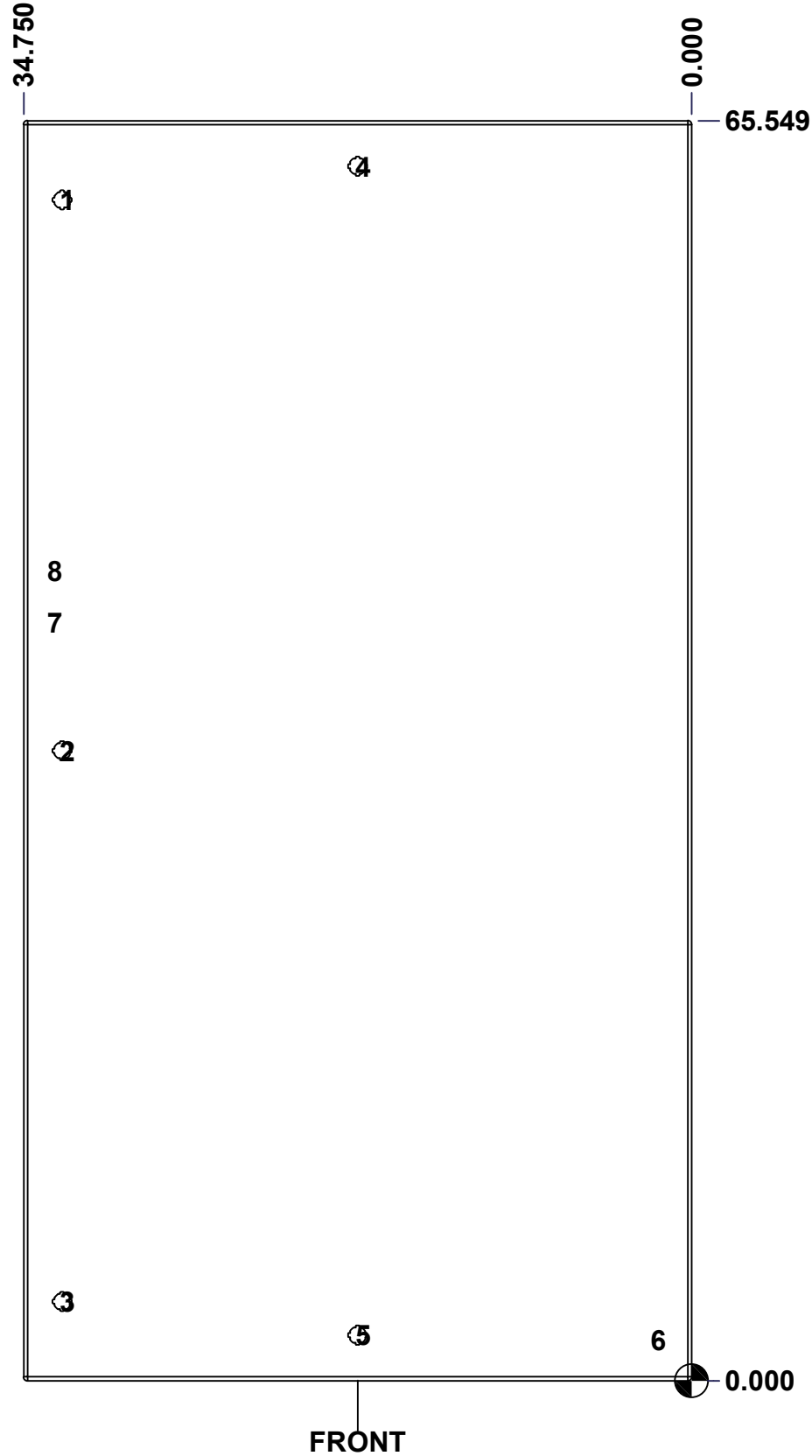
0

16

SEE BILL OF MATERIAL ON LAST PAGE

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	32.750	61.430	LOCK 889 SCQ4-SLSS6 @ 180.0°
2	32.750	32.774	LOCK 889 SCQ4-SLSS6 @ 180.0°
3	32.750	4.118	LOCK 889 SCQ4-SLSS6 @ 180.0°
4	17.375	63.180	LOCK 889 SCQ4-SLSS6 @ 90.0°
5	17.375	2.368	LOCK 889 SCQ4-SLSS6 @ 270.0°
6	2.000	2.118	GND STUD M6 x 16mm (Inside)
7	33.402	39.435	STUDS M6 x 18mm (Inside)
8	33.402	42.113	STUDS M6 x 18mm (Inside)



	Description 9412SSDD 72" x 72" Flange Door	Status (NULL)	
	Part Number Numéro Pièce 9412SSDD727218FD	Rev. 0	14 16

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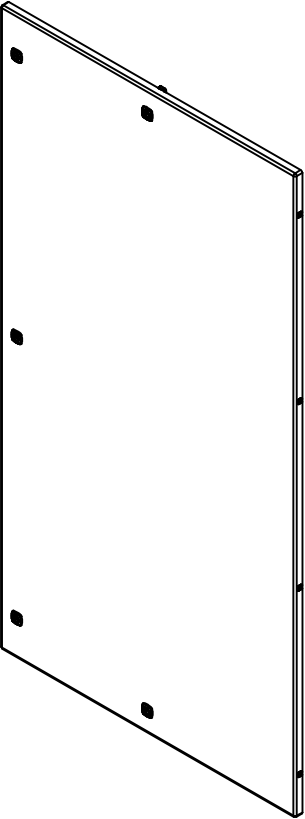
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par

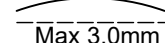
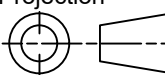


Isometric View





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Flatness
Aplatissement

Max 3.0mm
Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 07-Mar-22

Material
Matière

12 Ga Stainless Steel 304 (2.5mm)

Color
Couleur

Unpainted

Finish
Fini

Brushed

Description

9412SSDD 72" x 72" Flange Door

Detail Rev.

Part Number
Numéro Pièce

9412SSDD727218FD

Rev.

0

15

16

2	STK-Q-16070	1	Stud M6 x 18mm Stainless Steel
1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
4	STK-Q-00265	0	M6 x 12mm Stainless Steel 316 Carriage Bolt
1	9412SSDD727218DG	0	9412SSDD 72" x 72" Door Gasket
1	9412SSDD727218FD-P	0	9412SSDD 72" x 72" Master Door Part
5	889 SCQ4-SLSS6	0	9412 SS 1/4 Turn Lock
4	STK-A-33012	3	5500 SSDD - Stainless Steel Sheet Metal Hinge Assembly
4	STK-Q-07225	0	M6 Stainless Steel Nylon Insert Lock Nut
QTY	Part Number	Rev	Description
Parts List			

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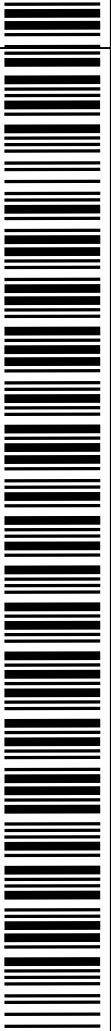
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Tolerance $\pm 1/32$ " unless otherwise specified
All knockouts are actual size / Les disques défonçables sont grandeur réel
All dimensions are before paint / Toutes les dimensions sont avant peinture

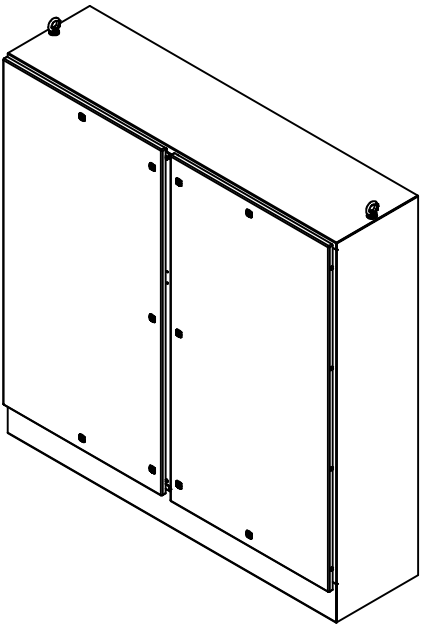
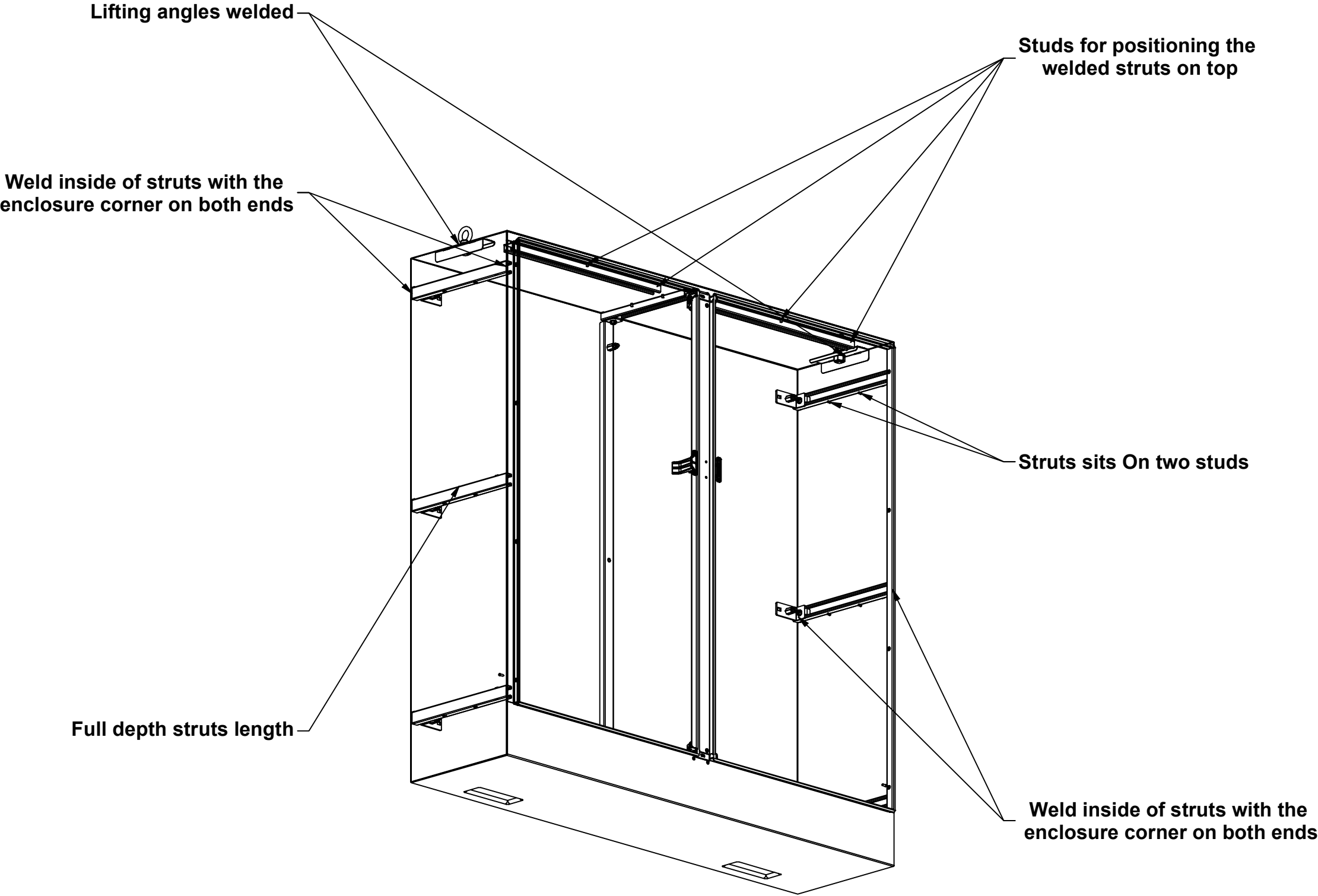
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Tolérance $\pm 1/32$ " sauf spécification contraire

No.	Revisions	Date	By/Par



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Isometric View

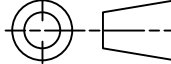


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par BoxCad		Date 11-Aug-05	
Material Matière 12 Ga Stainless Steel 304 (2.5mm)			
Color Couleur Unpainted		Finish Fini Brushed	
Description 9412SSDD 72" x 72" x 18" Assembly			Detail Rev.
Part Number Numéro Pièce 9412SSDD Welding Details		Rev. 0	16 16