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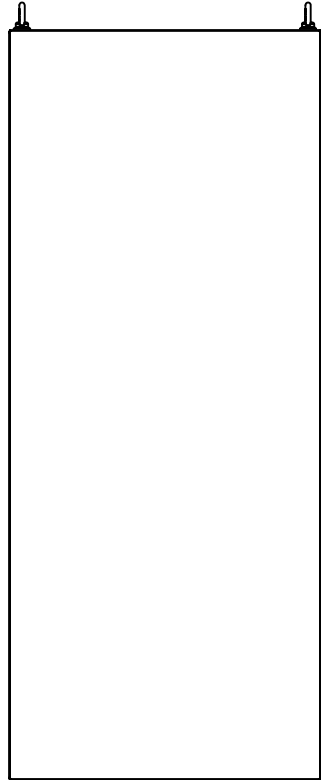
Tolerance ±1/32" unless otherwise specified

C:\Vault_Workspace\Inventor_Dwg\BoxCad\Result\9412ST723024\9412ST723024.idw

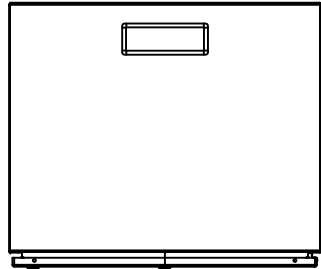
Tolérance ±1/32" sauf spécification contraire



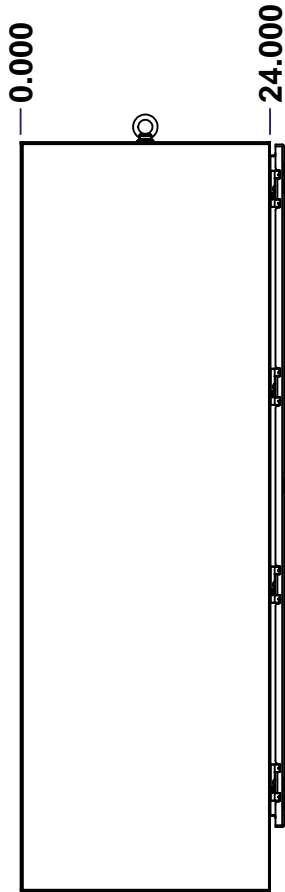
TOP



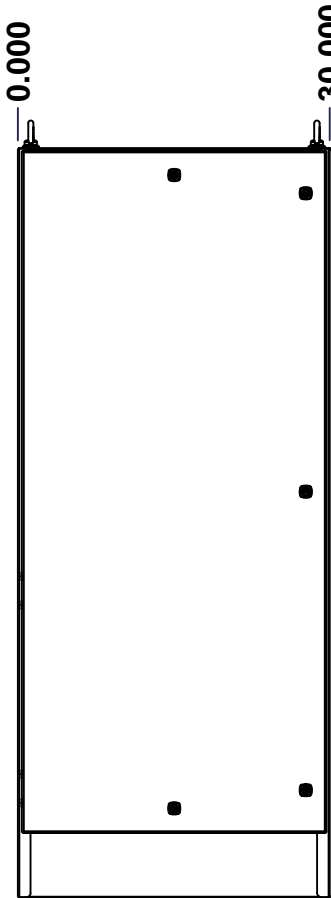
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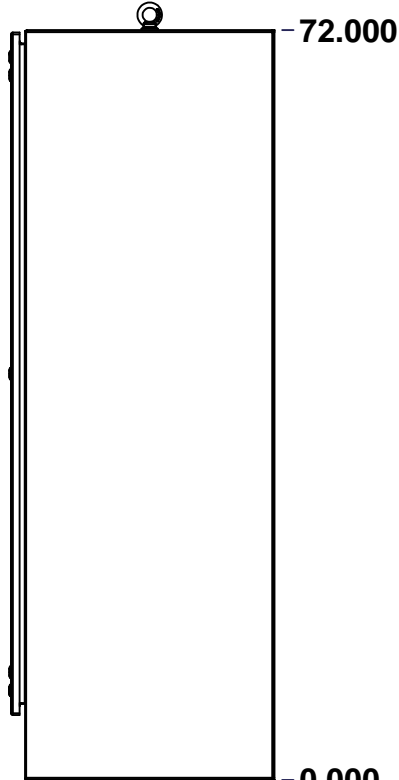
BOTTOM



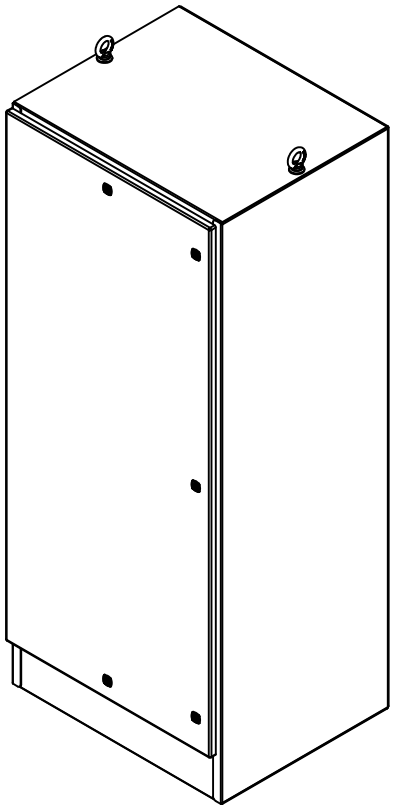
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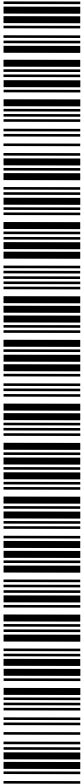
FRONT



RIGHT



Isometric View



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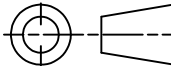


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

23-Nov-21

Material
Matière

12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

9412 72" x 30" x 24" Assembly

Detail Rev.

Part Number
Numéro Pièce

9412ST723024

Rev.

1

0

2

SEE BILL OF MATERIAL ON LAST PAGE

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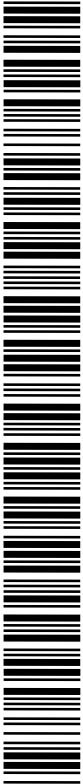
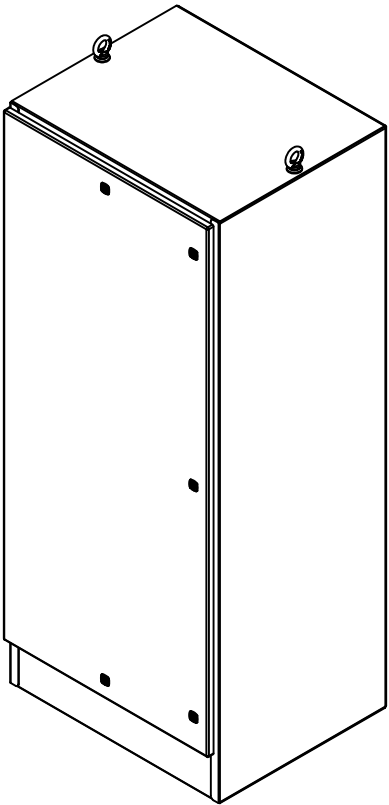
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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4/12 Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting studs
6	C/W Eyebolts
7	C/W Struts installed (Included)

No.	Revisions	Date	By/Par



Isometric View

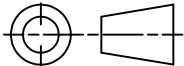


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 23-Nov-21	
Material Matière		12 Ga Cold Rolled A1008 CS Type B (2.5mm)	

Color Couleur	Asa-61 Grey	Finish Fini	Smooth
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Description	Detail Rev.
9412 72" x 30" x 24" Assembly	

Part Number Numéro Pièce		Rev.	2
9412ST723024		0	2

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size


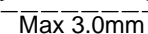
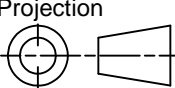
1	9412ST723024GP	0	9412 Gland Plate
1	880EB14	2	Eye Bolt M14 (Pack of 2)
1	9412ST723024C	0	9412 72" x 30" Cover
1	9412ST723024B	0	9412 72" x 30" x 24" Body
4	STK-Q-04050-10	8	M6 x 10mm Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

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No.	Revisions	Date	By/Par

		Flatness Aplatissement  Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Nov-21	
Material Matière		BoxCad: BoxCad 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur		Finish Fini	
Asa-61 Grey		Smooth	
Description 9412 72" x 30" x 24" Body		Detail Rev.	
Part Number Numéro Pièce 9412ST723024B		Rev. 0	1 2

SEE BILL OF MATERIAL ON LAST PAGE

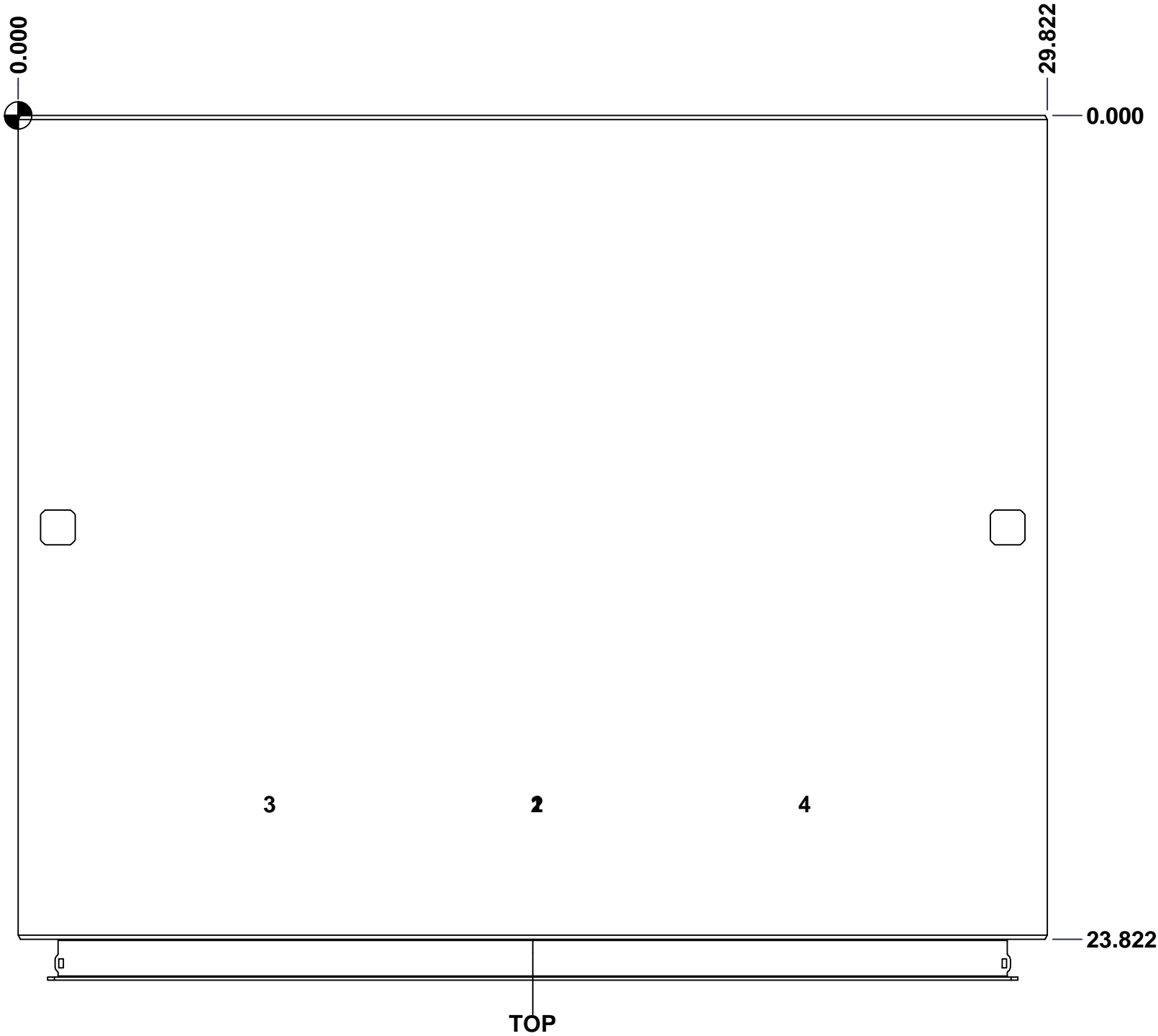
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	14.911	19.911	Struts CR400 21.500" (Inside)
2	14.911	19.911	STUDS M6 x 10mm (Inside)
3	7.161	19.911	STUDS M6 x 10mm (Inside)
4	22.661	19.911	STUDS M6 x 10mm (Inside)



	Description 9412 72" x 30" x 24" Body		Status Released	
	Part Number Numéro Pièce 9412ST723024B		Rev. 0	2 7

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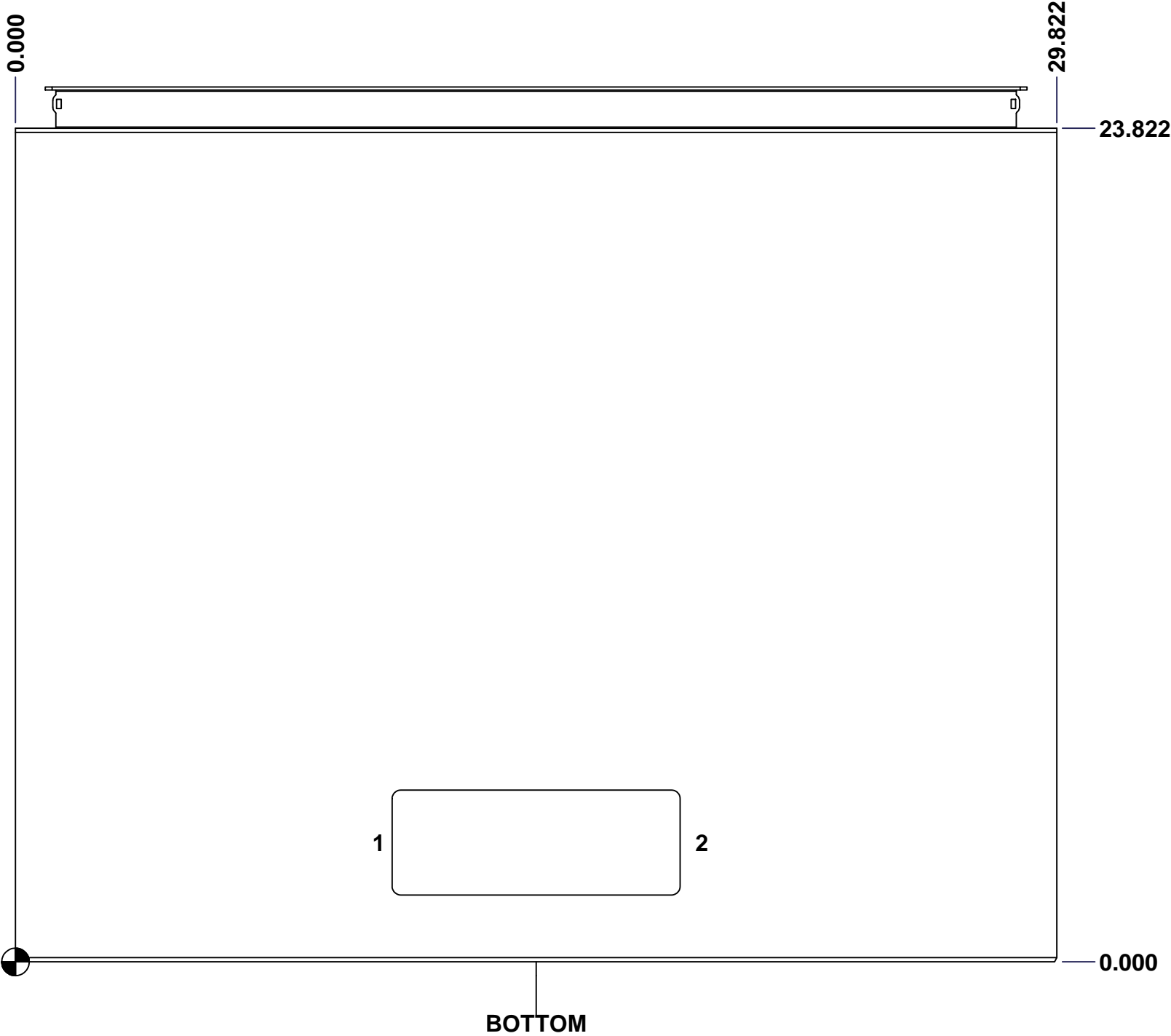
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.286	3.411	GP STUD M6 x 16mm (Inside)
2	19.536	3.411	GP STUD M6 x 16mm (Inside)



	Description	Status	
	9412 72" x 30" x 24" Body	Released	
	Part Number	Rev.	4
	Numéro Pièce	0	7
9412ST723024B			

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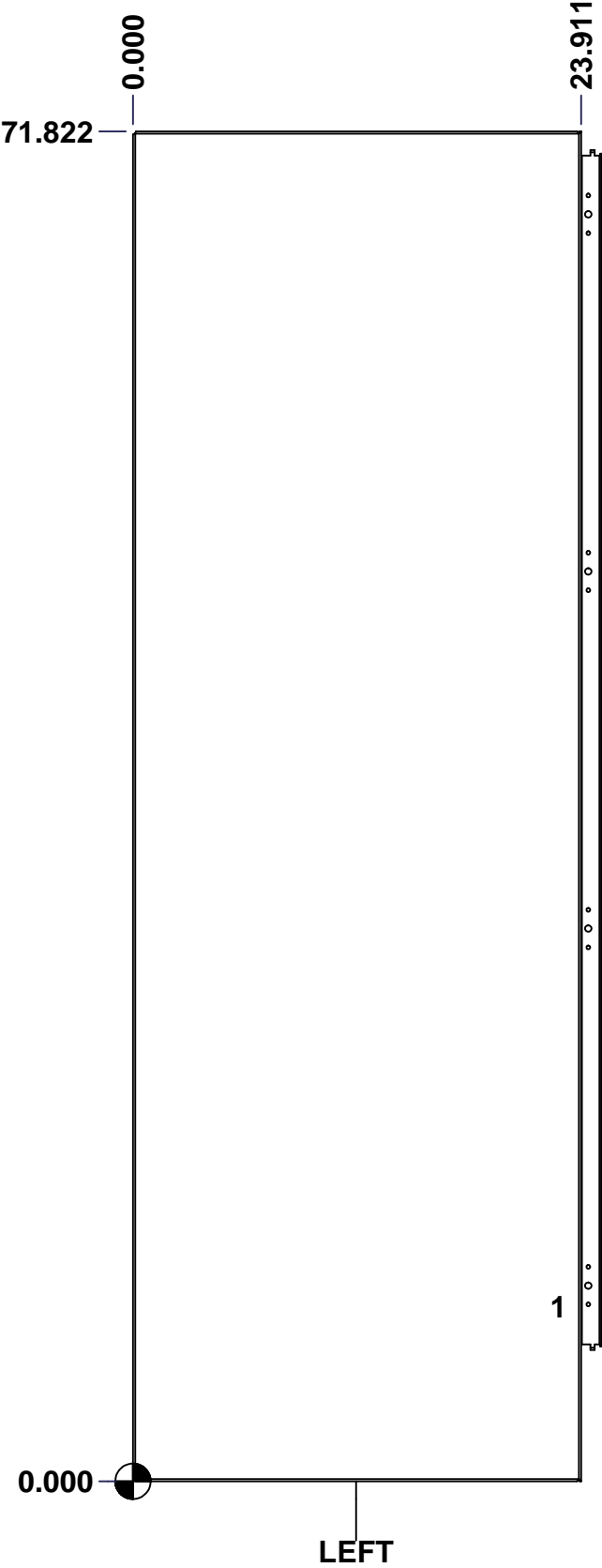
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	22.411	9.286	GND STUD M6 x 16mm (Inside)



	Description	Status	
	9412 72" x 30" x 24" Body	Released	
	Part Number	Rev.	5
	Numéro Pièce	0	7
9412ST723024B			

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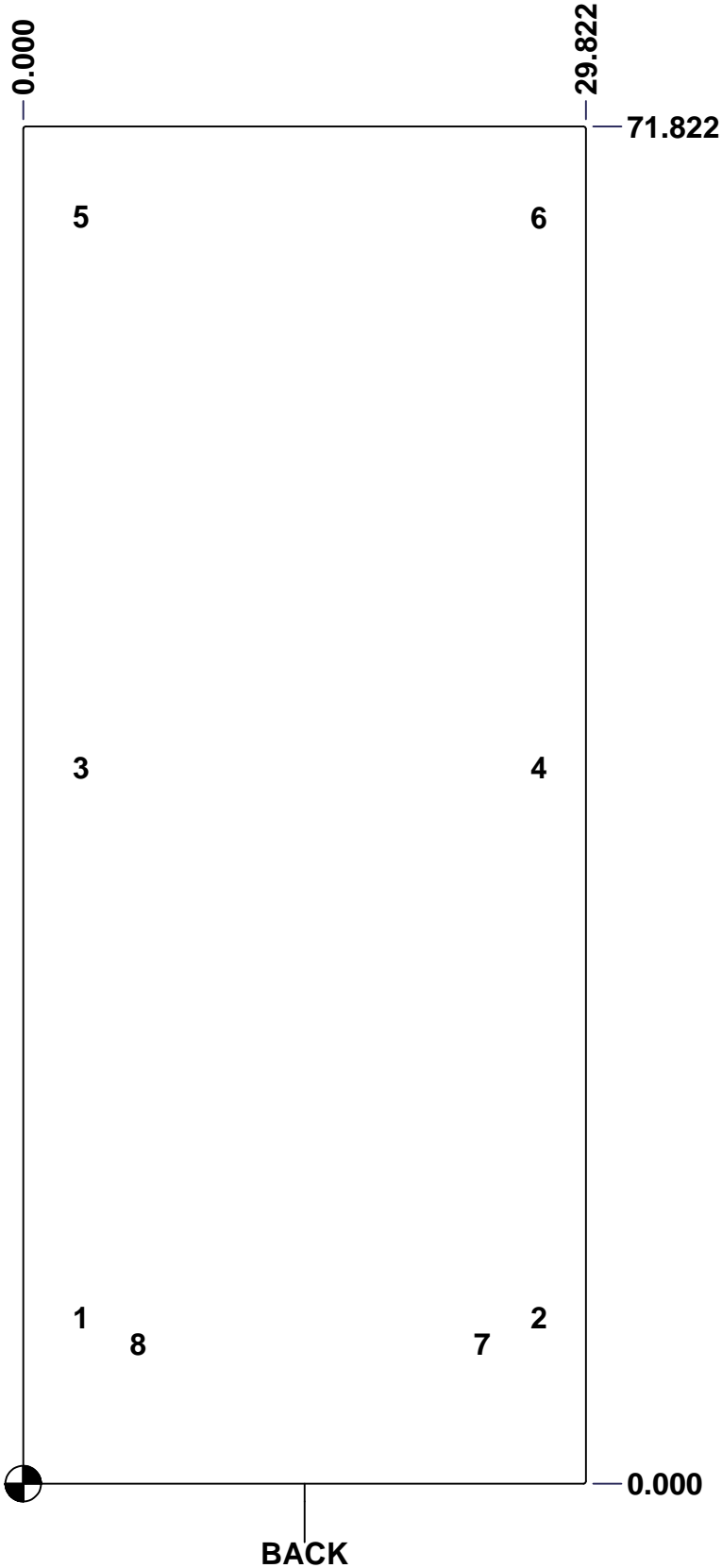
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.786	8.786	IP STUD M10 x 40mm (Inside)
2	27.036	8.786	IP STUD M10 x 40mm (Inside)
3	2.786	37.911	IP STUD M10 x 40mm (Inside)
4	27.036	37.911	IP STUD M10 x 40mm (Inside)
5	2.786	67.036	IP STUD M10 x 40mm (Inside)
6	27.036	67.036	IP STUD M10 x 40mm (Inside)
-----	-----	-----	-----
7	24.036	7.411	IP SUPPORT ANGLE (Inside)
8	5.786	7.411	IP SUPPORT ANGLE (Inside)



	Description 9412 72" x 30" x 24" Body		Status Released	
	Part Number Numéro Pièce 9412ST723024B		Rev. 0	6 7

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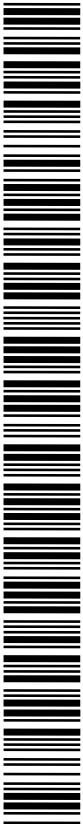
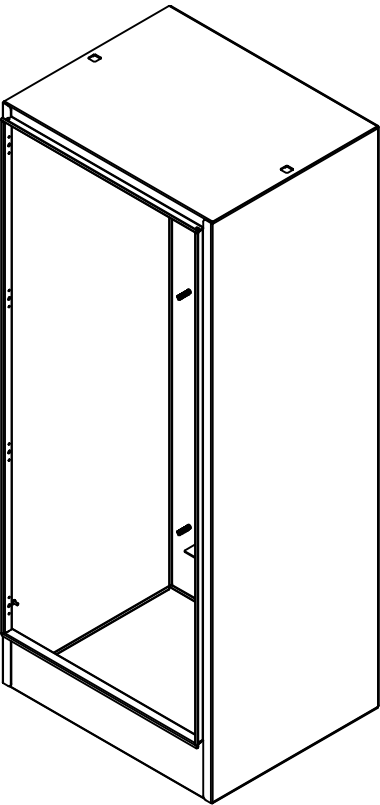
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par

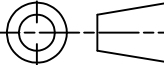


Isometric View

3	STK-Q-16030	0	Stud M6 x 10mm
2	9412ST723024BPA-P	0	9412 Inner Panel Support Angle
3	STK-Q-07220	1	M6 Nylon Insert Lock Nut
1	CR400MS_21.5	0	Commercial Roll Mild Steel (21.5in long)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16100	0	Stud M10 x 40mm
1	9412ST723024BT-P	0	9412 30" x 24" Bottom Part
1	9412ST723024T-P	0	9412 30" x 24" Top Part
1	9412ST723024RS-P	0	9412 72" x 30" Right Part
1	9412ST723024LS-P	0	9412 72" x 30" Left Part
1	9412ST723024B-P	0	9412 72" x 30" Back Part
3	STK-Q-16080	0	Ground Stud M6 x 16mm
Qty	Part Number	Rev	Description
Parts List			



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Flatness
Aplatissement
Max 3.0mm
Projection


Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 23-Nov-21	
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 9412 72" x 30" x 24" Body			Detail Rev.
Part Number Numéro Pièce 9412ST723024B			Rev. 0
			2 2

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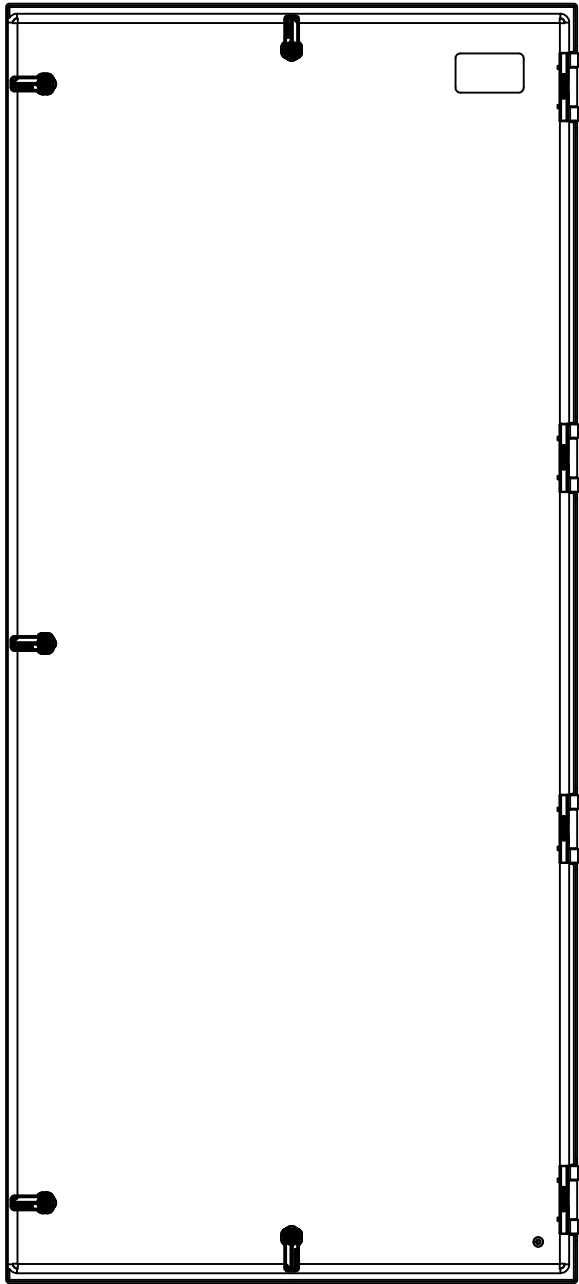
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Tolérance ±1/32" sauf spécification contraire



TOP



BACK



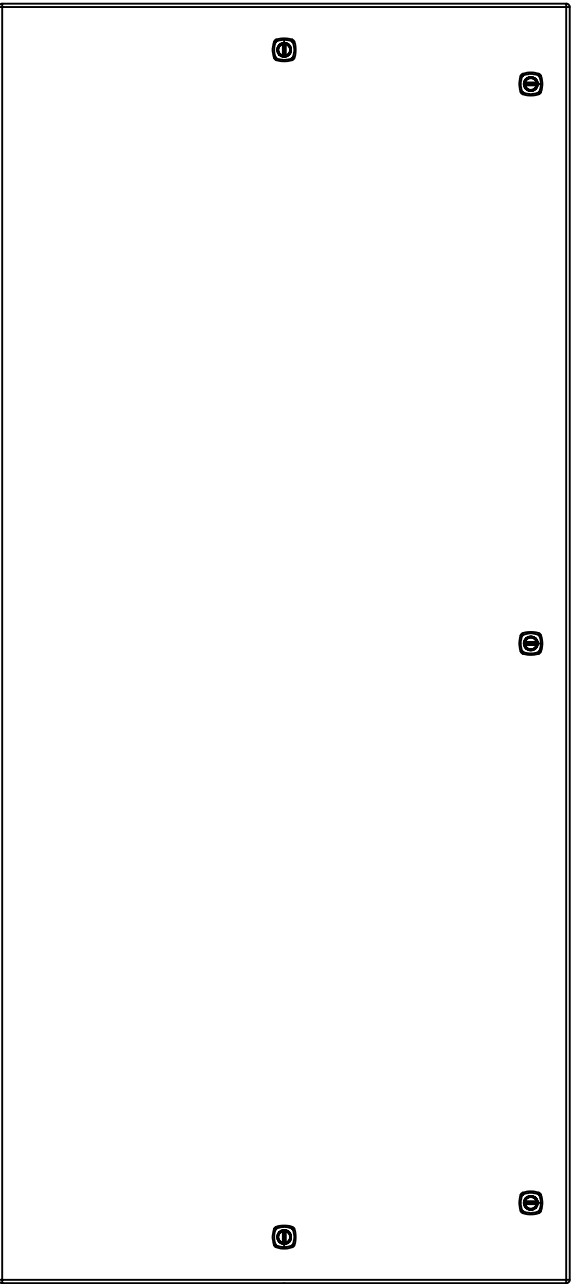
BOTTOM

0.000
0.835



LEFT

0.000



FRONT

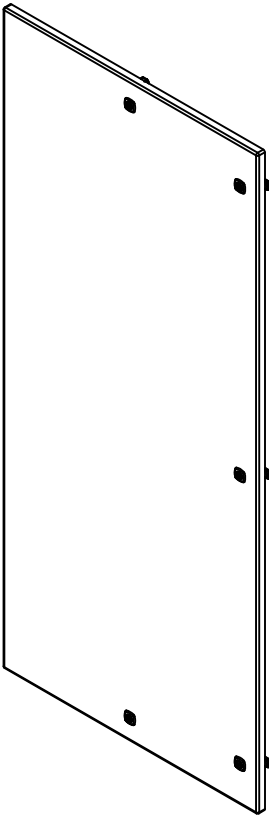
29.312



RIGHT

65.549

0.000



Isometric View



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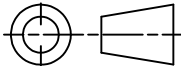


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 23-Nov-21

Material
Matière

12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

9412 72" x 30" Cover

Detail Rev.

Part Number
Numéro Pièce

9412ST723024C

Rev.

1

0

3

SEE BILL OF MATERIAL ON LAST PAGE

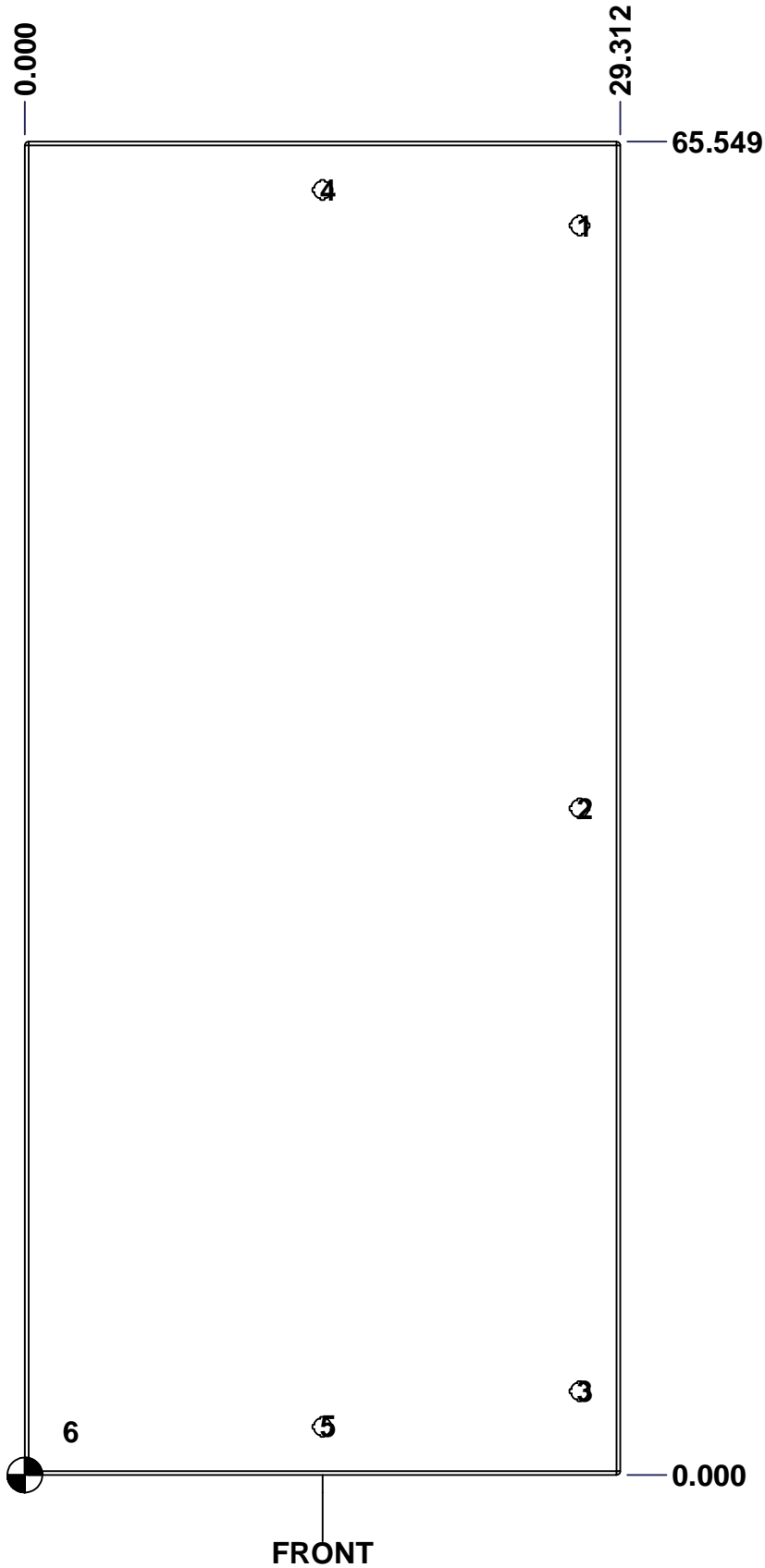
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	27.312	61.430	LOCK 889 SCQ4-SL @ 0.0°
2	27.312	32.774	LOCK 889 SCQ4-SL @ 0.0°
3	27.312	4.118	LOCK 889 SCQ4-SL @ 0.0°
4	14.656	63.180	LOCK 889 SCQ4-SL @ 90.0°
5	14.656	2.368	LOCK 889 SCQ4-SL @ 270.0°
6	2.000	2.118	GND STUD M6 x 16mm (Inside)



	Description	Status	
	9412 72" x 30" Cover	(NULL)	
	Part Number	Rev.	2
	Numéro Pièce	0	3
9412ST723024C			

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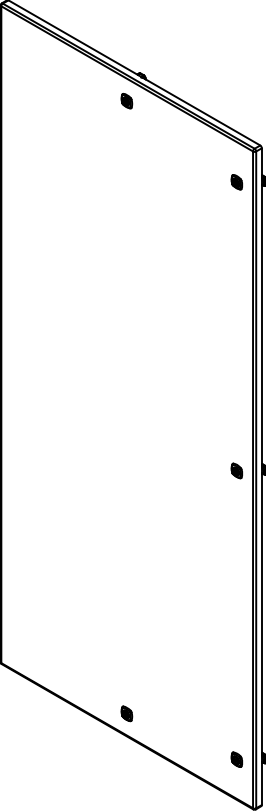
Tolérance ±1/32" sauf spécification contraire

No.

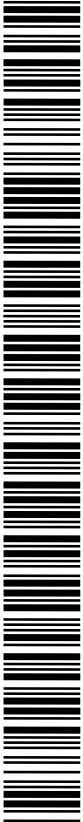
Revisions


Date

By/Par



Isometric View





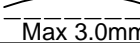
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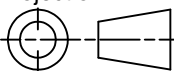
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Flatness

Aplatissement

Max 3.0mm

Projection



Customer

Client

Date

Drawn By

Dessiné Par

BoxCad: BoxCad

Date

23-Nov-21

Material

Matière

12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color

Couleur

Asa-61 Grey

Finish

Fini

Smooth

Description

9412 72" x 30" Cover

Detail Rev.

Part Number

Numéro Pièce

9412ST723024C

Rev.

0

3

3

1	STK-Q-16080	0	Ground Stud M6 x 16mm
1	9412ST723024G	0	9412 72" x 30" Cover Gasket
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	9412ST723024C-P	0	9412 72" x 30" Cover Part
4	STK-K-09860	7	Cabinet Hinge with Captive Pins
5	STK-K-12580	0	9412 1/4 Turn Lock
Qty	Part Name	Rev	Description
Parts List			