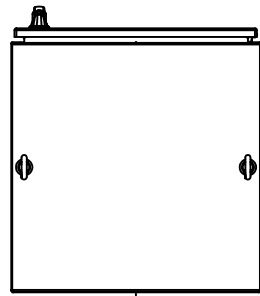
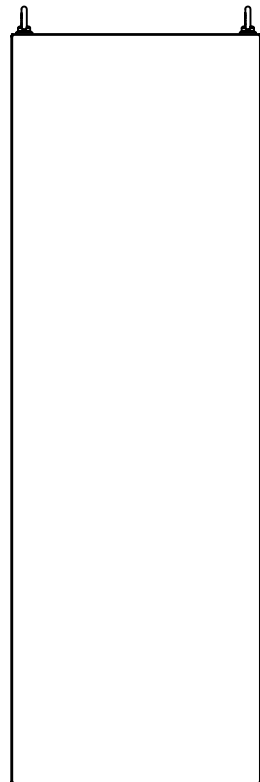


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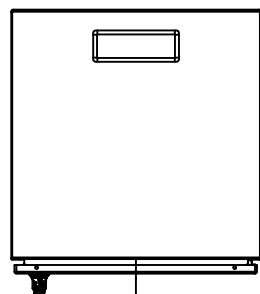
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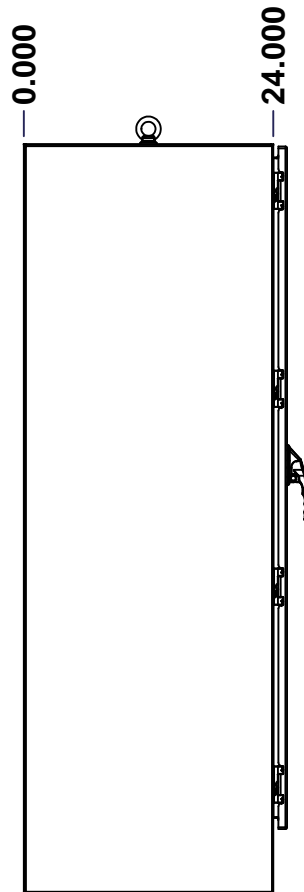
TOP



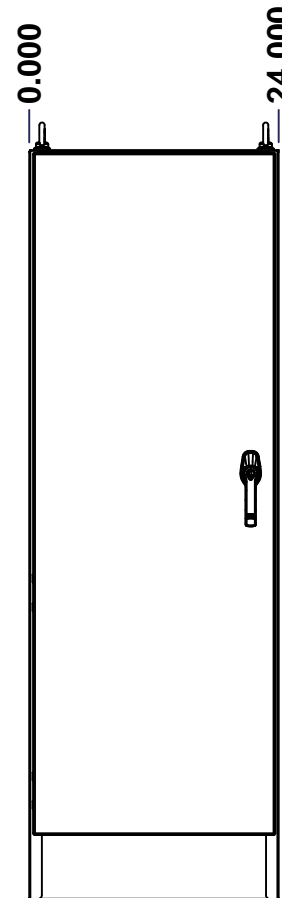
BACK



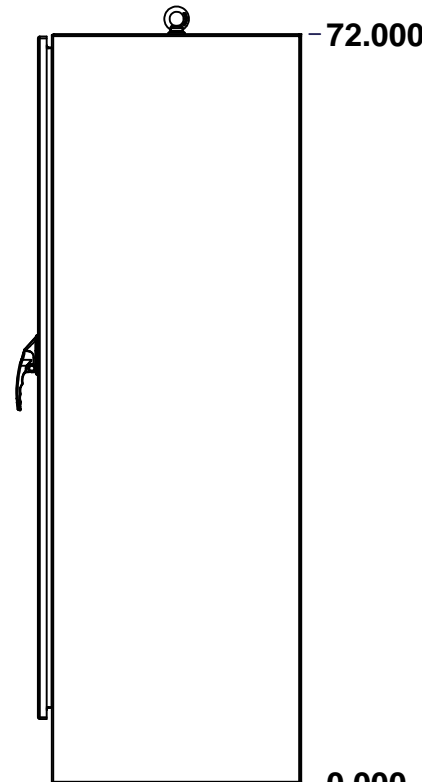
BOTTOM



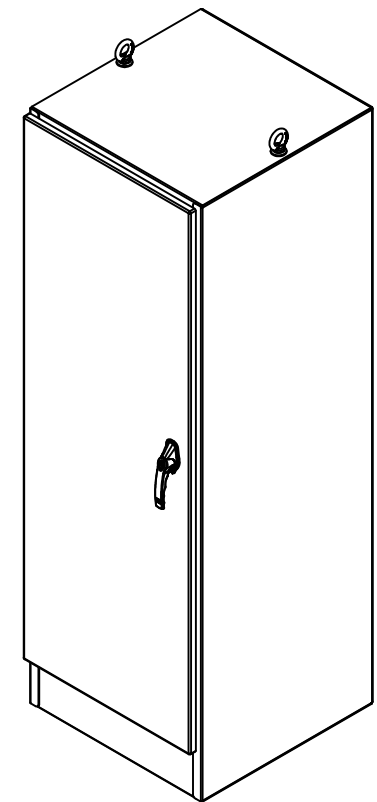
LEFT



FRONT




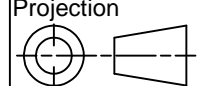
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 11-Sep-14
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	9500 72" x 24" x 24" Assembly	
Part Number Numéro Pièce	9500722424	Detail Rev.
	Rev. 0	1 2

SEE BILL OF MATERIAL ON LAST PAGE

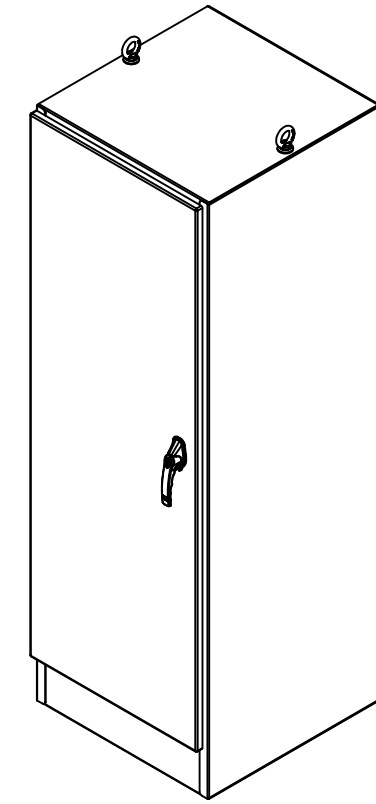
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**NOTE**

ITEM	DESCRIPTION
1	NEMA 12/13 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting struts
6	C/W Eyebolts
7	C/W Struts installed (Included)

No.	Revisions	Date	By/Par



Isometric View



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Flatness  
Aplatissement  
Max 3.0mm

Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 11-Sep-14
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth

Description 9500 72" x 24" x 24" Assembly	Detail Rev.
Part Number Numéro Pièce <b>9500722424</b>	Rev. <b>0</b>

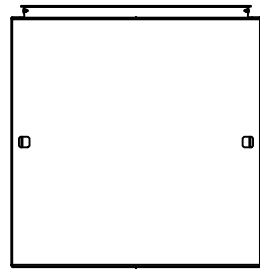
**PACKING**

ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

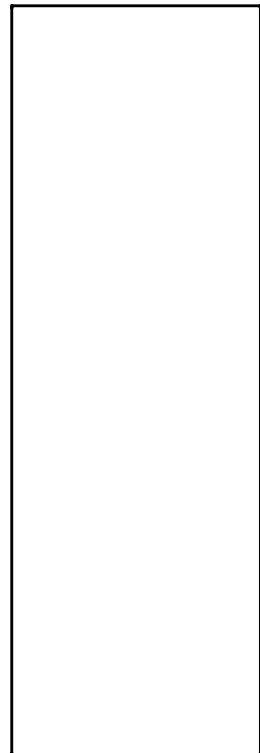
Qty	Part Number	Rev	Description
1	9500722424GP	0	9500 Gland Plate
1	880EB14	2	Eye Bolt M14 (Pack of 2)
1	9500722424C	0	9500 72" x 24" Cover
1	9500722424B	0	9500 72" x 24" x 24" Body
4	STK-Q-04050-10	8	M6 x 10mm Hexagon Socket Head Machine Screw with Nyseal
Parts List			

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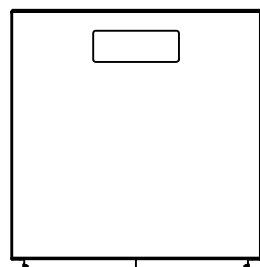
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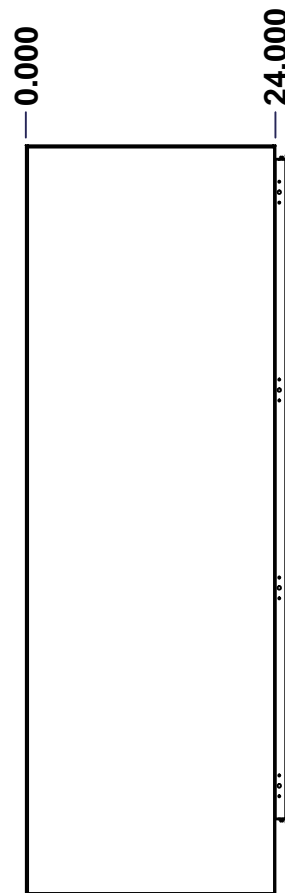
TOP



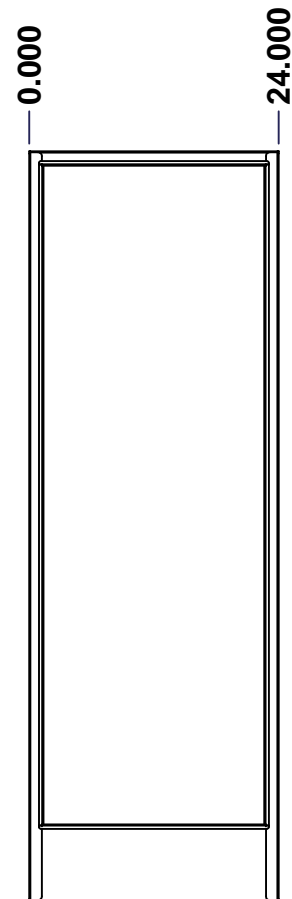
BACK



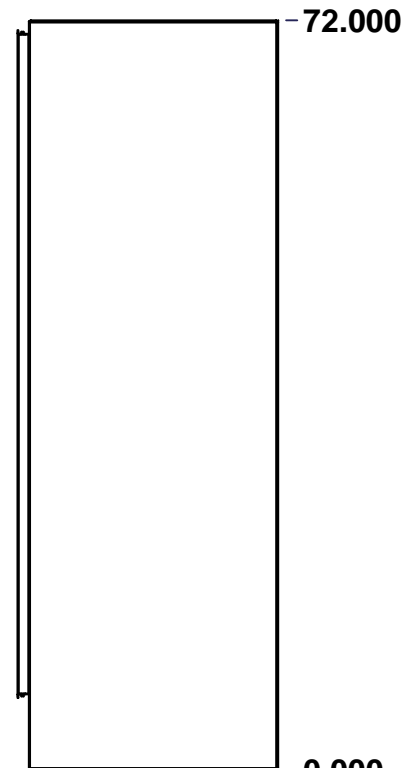
BOTTOM



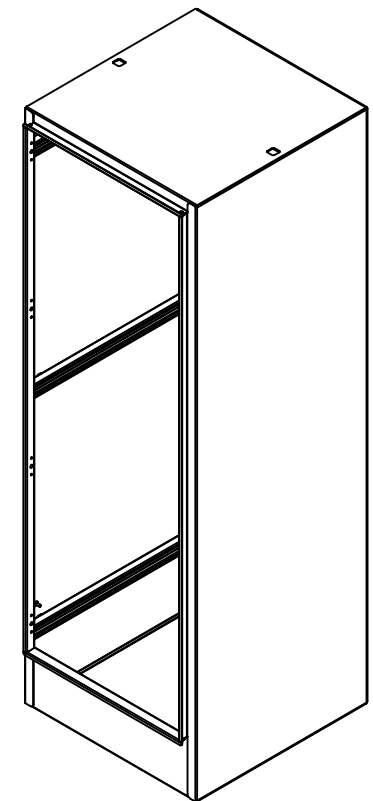
LEFT



FRONT




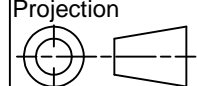
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 11-Sep-14
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
9500 72" x 24" x 24" Body		
Part Number Numéro Pièce	Rev. 0	1 2

SEE BILL OF MATERIAL ON LAST PAGE

**9500722424B**

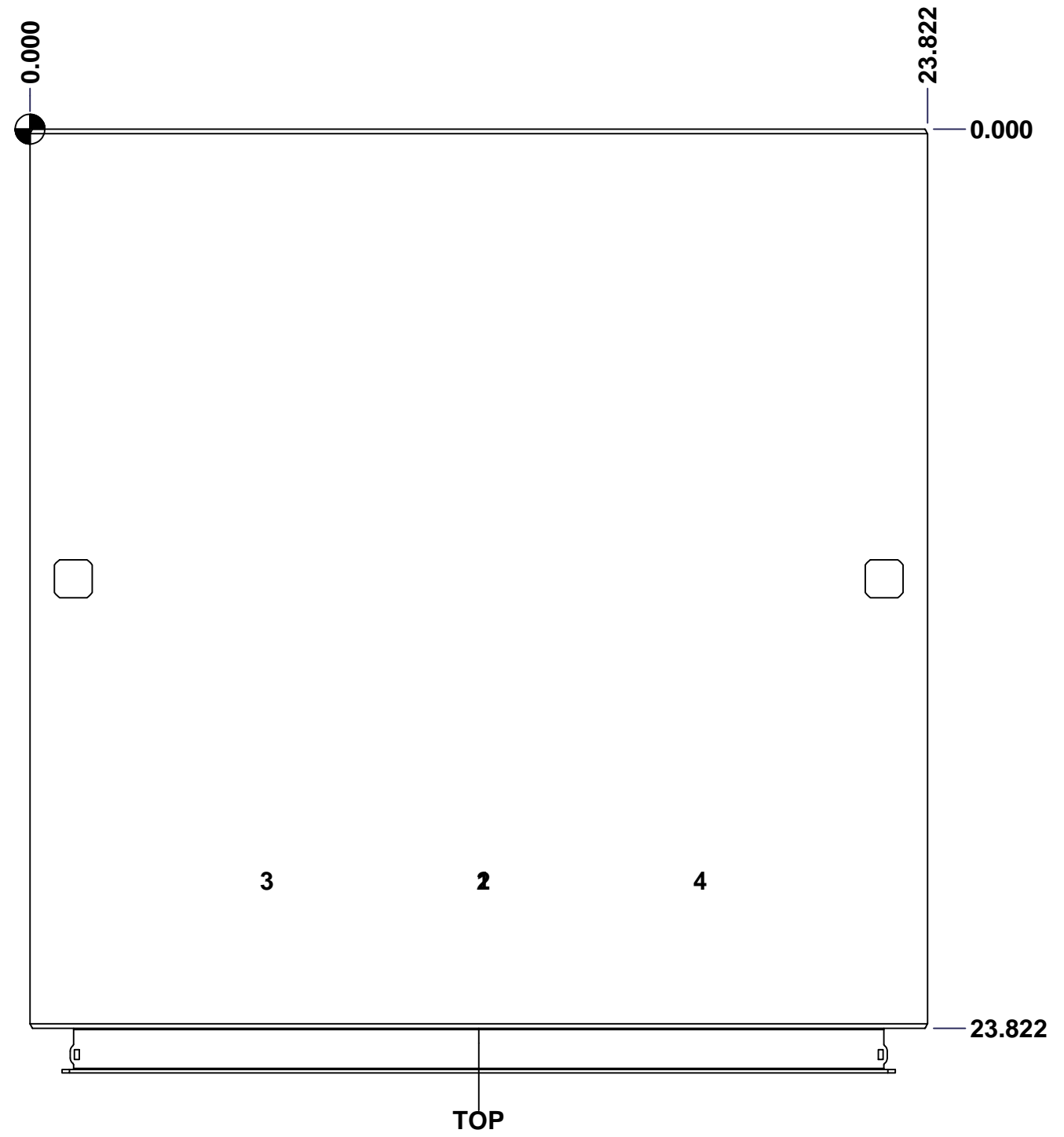
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	11.911	19.911	Struts CR400 17.500" (Inside)
2	11.911	19.911	STUDS M6 x 10mm (Inside)
3	6.161	19.911	STUDS M6 x 10mm (Inside)
4	17.661	19.911	STUDS M6 x 10mm (Inside)



	Description	Status	
	9500 72" x 24" x 24" Body	Released	
	Part Number Numéro Pièce	Rev.	
	<b>9500722424B</b>	<b>0</b>	2 / 7

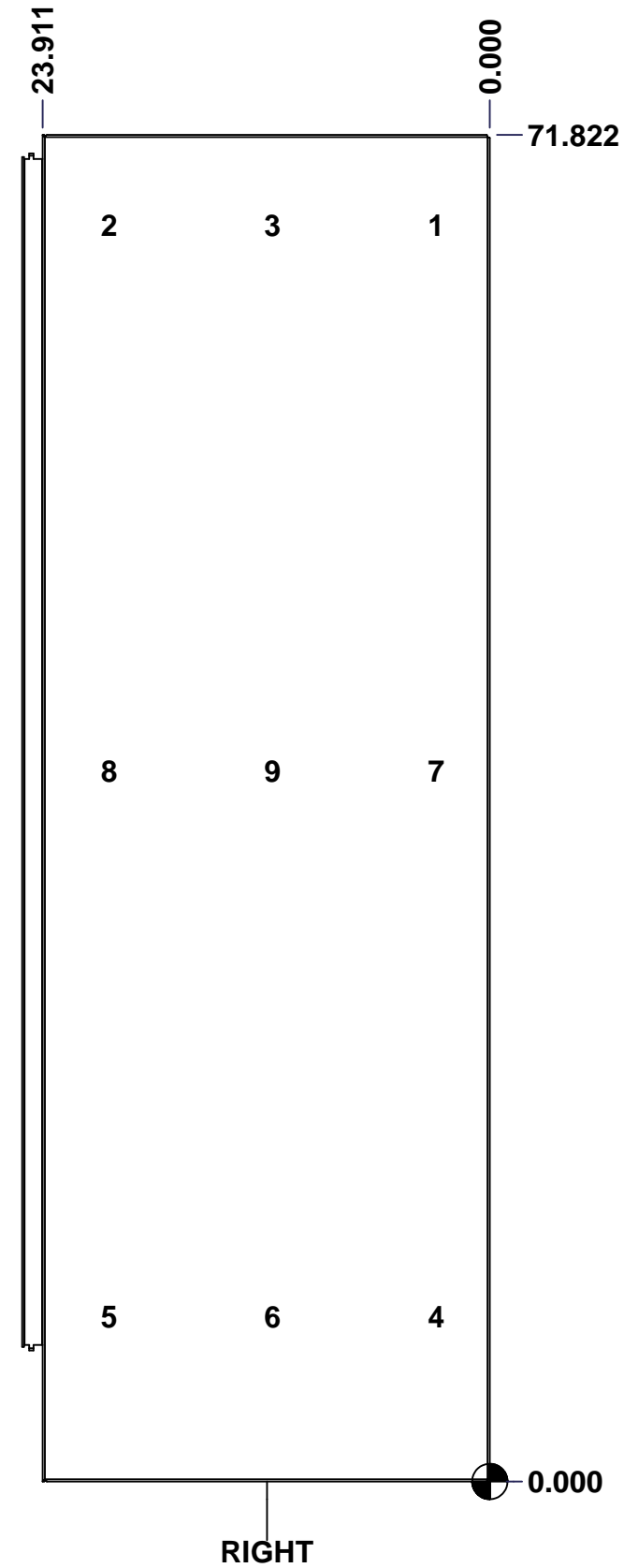
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	3.161	67.036	STUDS M6 x 10mm (Inside)
2	20.661	67.036	STUDS M6 x 10mm (Inside)
3	11.911	67.036	STUDS M6 x 10mm (Inside)
4	3.161	8.786	STUDS M6 x 10mm (Inside)
5	20.661	8.786	STUDS M6 x 10mm (Inside)
6	11.911	8.786	STUDS M6 x 10mm (Inside)
7	3.161	37.911	STUDS M6 x 10mm (Inside)
8	20.661	37.911	STUDS M6 x 10mm (Inside)
9	11.911	37.911	STUDS M6 x 10mm (Inside)



RIGHT

	Description	Status	
	9500 72" x 24" x 24" Body	Released	
	Part Number Numéro Pièce	Rev.	
	<b>9500722424B</b>	<b>0</b>	3 / 7

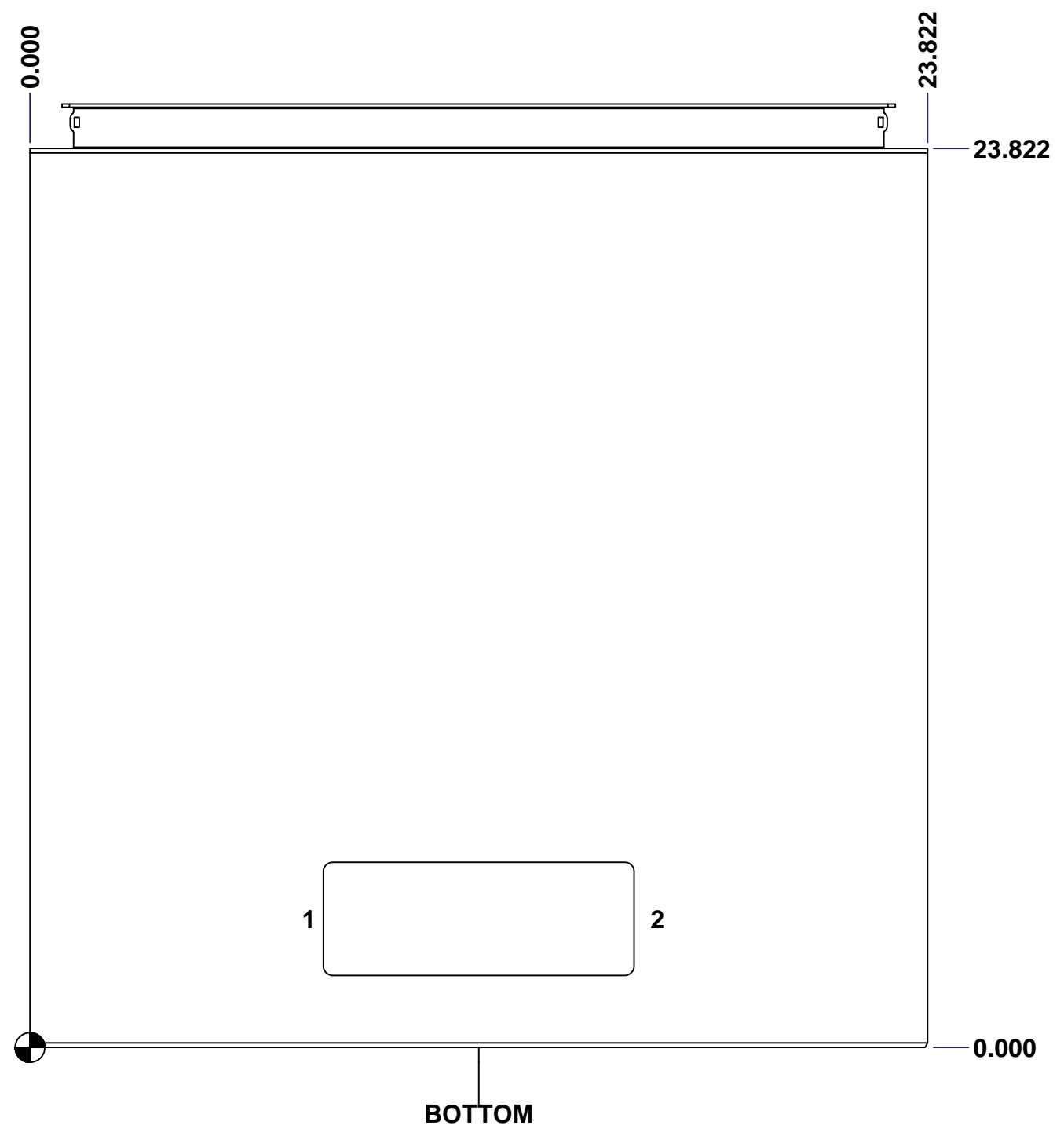
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.286	3.411	GP STUD M6 x 16mm (Inside)
2	16.536	3.411	GP STUD M6 x 16mm (Inside)



	Description	Status
	9500 72" x 24" x 24" Body	Released
	Part Number Numéro Pièce	Rev.
	<b>9500722424B</b>	<b>0</b>
		4 / 7

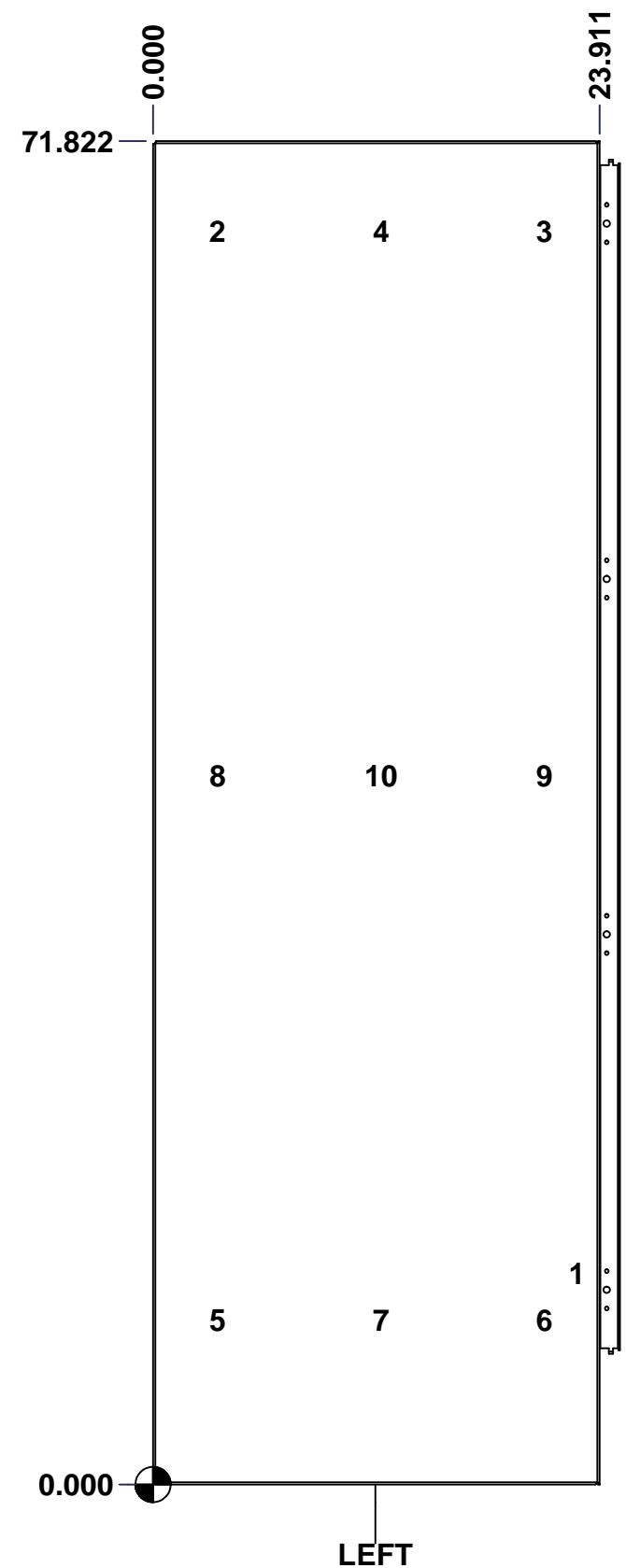
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	22.411	11.286	GND STUD M6 x 16mm (Inside)
2	3.161	67.036	STUDS M6 x 10mm (Inside)
3	20.661	67.036	STUDS M6 x 10mm (Inside)
4	11.911	67.036	STUDS M6 x 10mm (Inside)
5	3.161	8.786	STUDS M6 x 10mm (Inside)
6	20.661	8.786	STUDS M6 x 10mm (Inside)
7	11.911	8.786	STUDS M6 x 10mm (Inside)
8	3.161	37.911	STUDS M6 x 10mm (Inside)
9	20.661	37.911	STUDS M6 x 10mm (Inside)
10	11.911	37.911	STUDS M6 x 10mm (Inside)

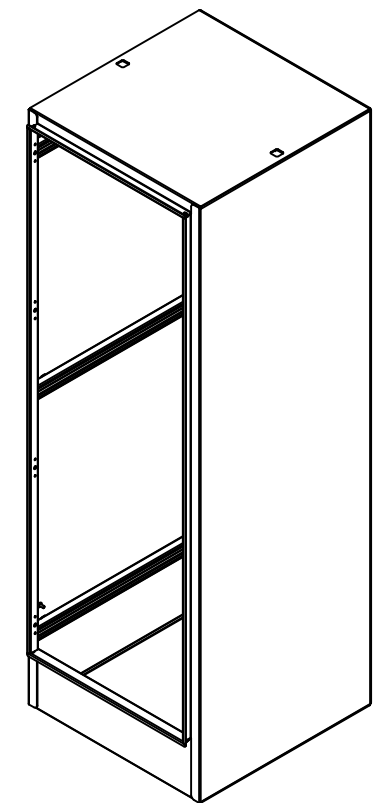


	Description	Status
	9500 72" x 24" x 24" Body	Released
	Part Number Numéro Pièce	Rev.
	<b>9500722424B</b>	<b>0</b>
		5 / 7

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Isometric View

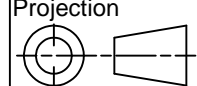


Qty	Part Number	Rev	Description
21	STK-Q-16030	0	Stud M6 x 10mm
1	CR400MS_17.5	0	Commercial Roll Mild Steel (17.5in long)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-Q-52200-24	2	Sasco Strut S5 (21.500" Long)
5	STK-Q-52250-24	2	Sasco Strut S5 (23.500" Long)
1	9500722424BT-P	0	9500 24" x 24" Bottom Part
1	9500722424T-P	0	9500 24" x 24" Top Part
1	9500722424RS-P	0	9500 72" x 24" Right Part
1	9500722424LS-P	0	9500 72" x 24" Left Part
1	9500722424B-P	0	9500 72" x 24" Back Part
21	STK-Q-07220	1	M6 Nylon Insert Lock Nut
3	STK-Q-16080	0	Ground Stud M6 x 16mm



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Flatness  
Aplatissement  
Max 3.0mm

Projection  


Customer Client		Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 11-Sep-14
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)		
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 9500 72" x 24" x 24" Body		Detail Rev.
Part Number Numéro Pièce		Rev. 2
<b>9500722424B</b>		<b>0</b>

Parts List

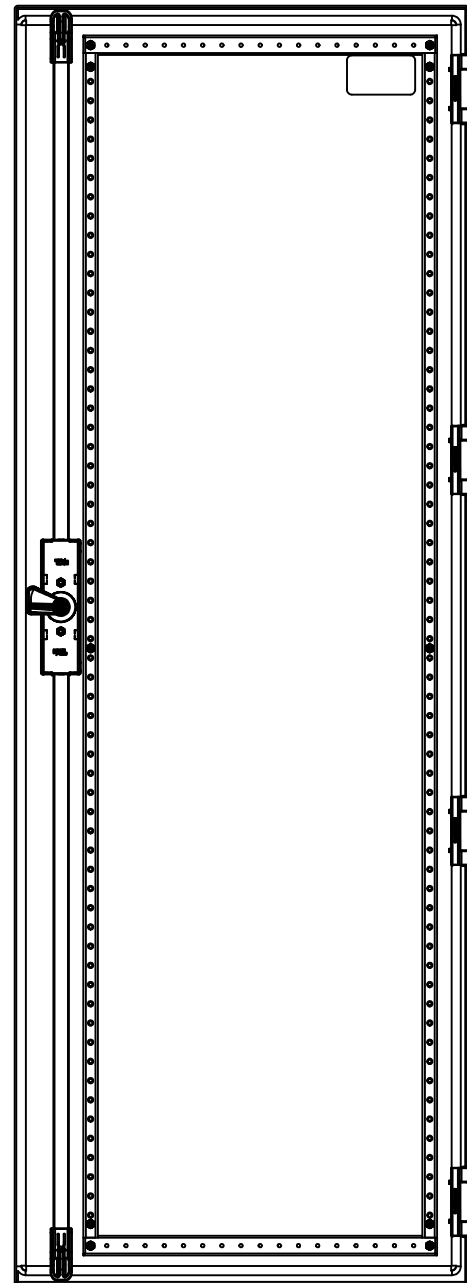


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TOP

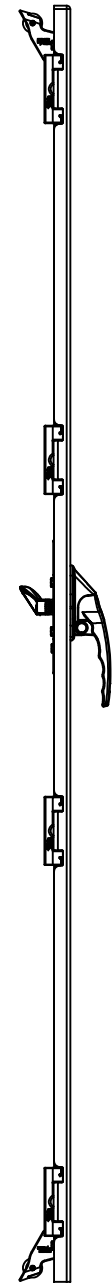


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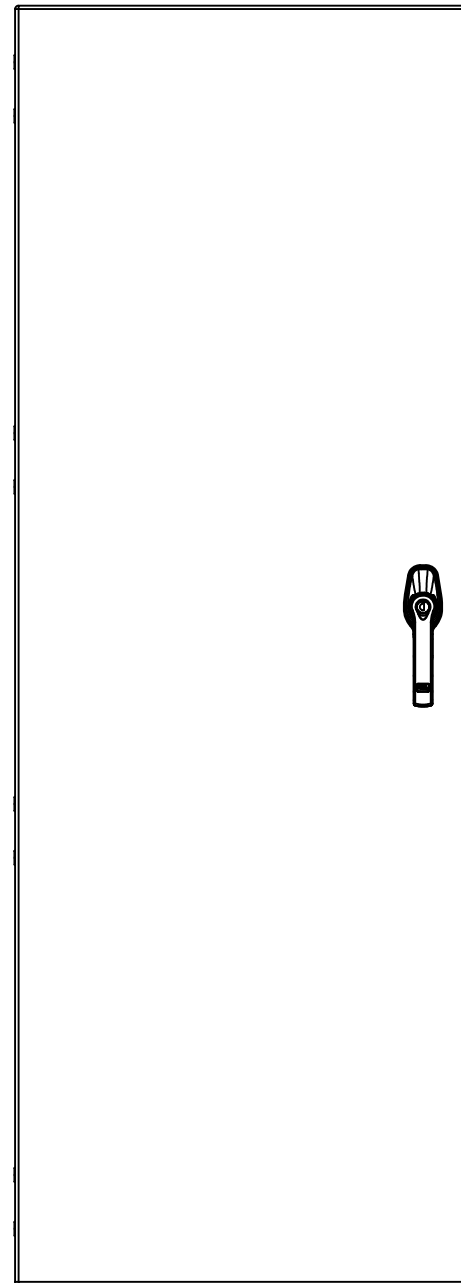
BOTTOM

0.000  
0.835



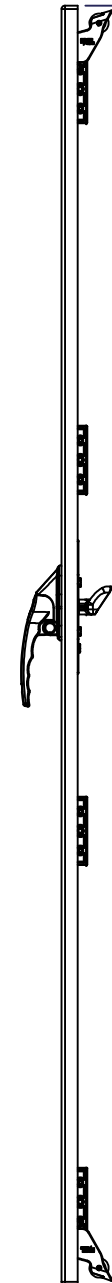
LEFT

0.000  
23.312



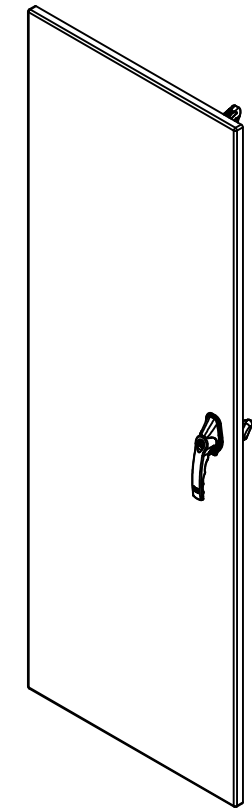
FRONT

65.549



RIGHT


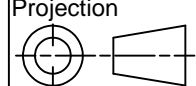
0.000



Isometric View



No.	Revisions	Date	By/Par

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Customer Client	Date	Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 11-Sep-14
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	9500 72" x 24" Cover	
Part Number Numéro Pièce	9500722424C	Detail Rev. Rev. 1 0 / 3

SEE BILL OF MATERIAL ON LAST PAGE

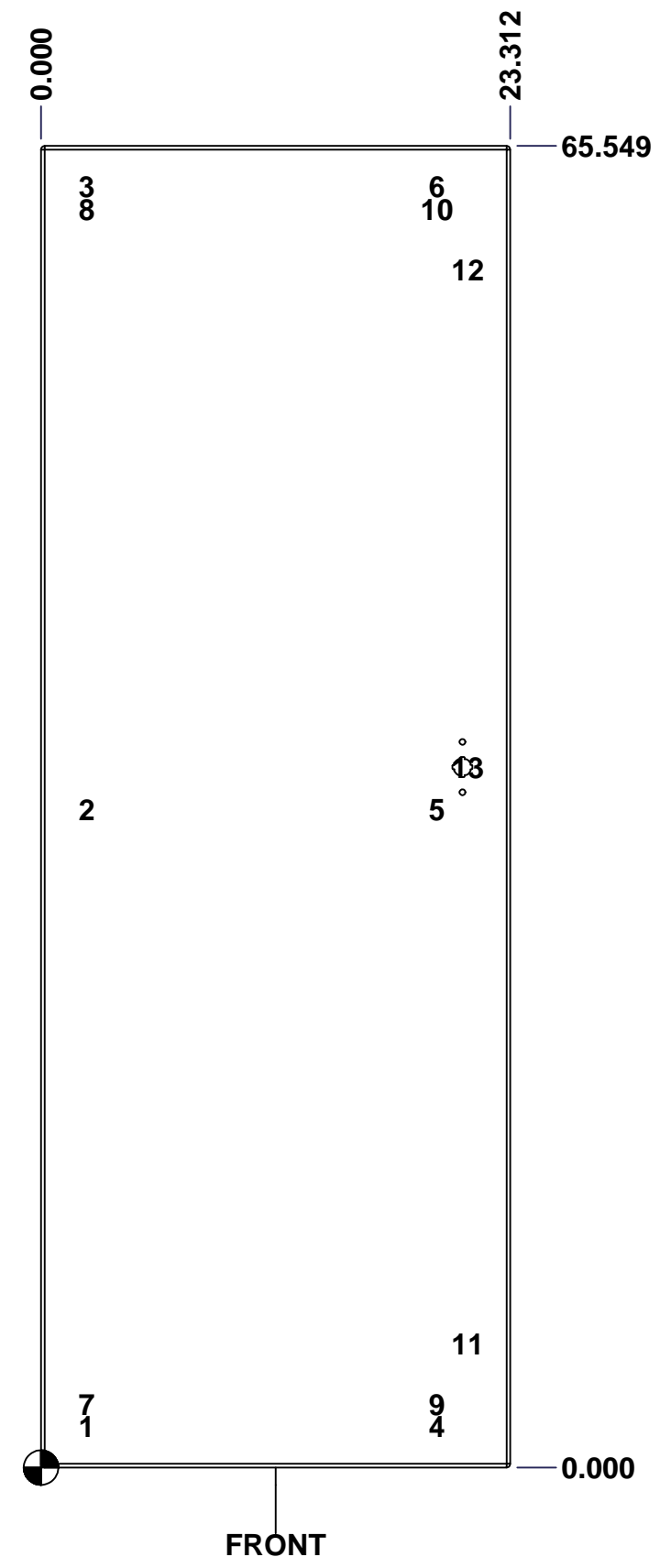
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	2.028	STUD M6 x 18mm (Inside)
2	2.000	32.628	STUD M6 x 18mm (Inside)
3	2.000	63.521	STUD M6 x 18mm (Inside)
4	19.407	2.028	STUD M6 x 18mm (Inside)
5	19.407	32.628	STUD M6 x 18mm (Inside)
6	19.407	63.521	STUD M6 x 18mm (Inside)
7	2.000	3.139	STUD M6 x 18mm (Inside)
8	2.000	62.409	STUD M6 x 18mm (Inside)
9	19.407	3.139	STUD M6 x 18mm (Inside)
10	19.407	62.409	STUD M6 x 18mm (Inside)
11	20.937	6.118	STUD M6 x 18mm (Inside)
12	20.937	59.430	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
13	20.937	34.743	HANDLE 885 ESL2A-APHK @ 0.0°



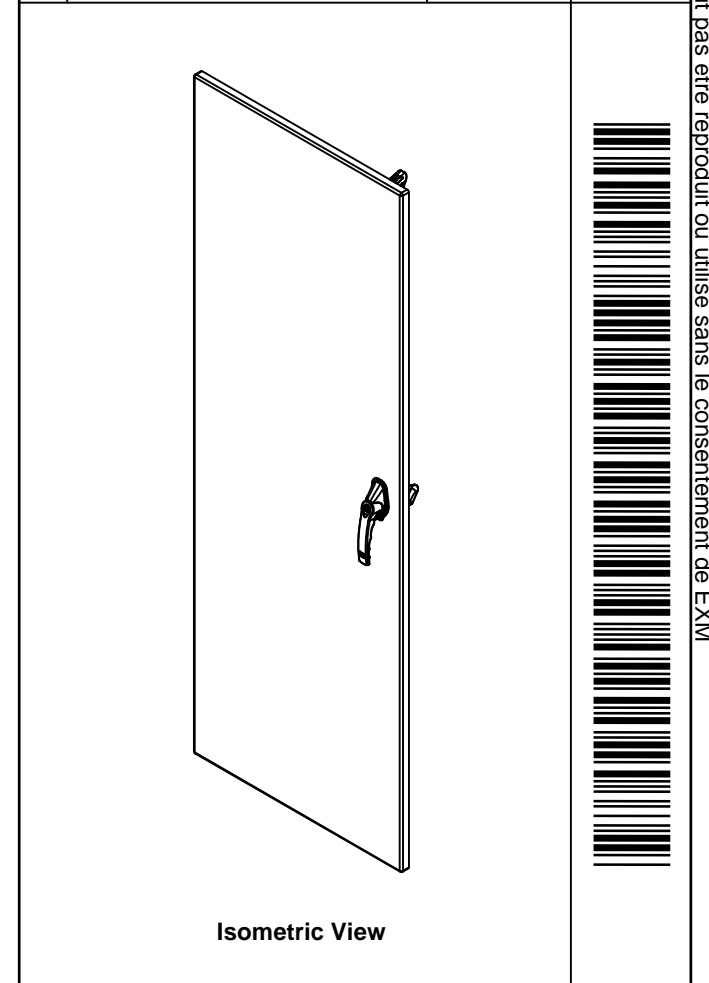
FRONT

	Description	Status
	9500 72" x 24" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>9500722424C</b>	<b>0</b>
		2
		3


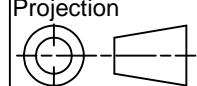
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No.	Revisions	Date	By/Par



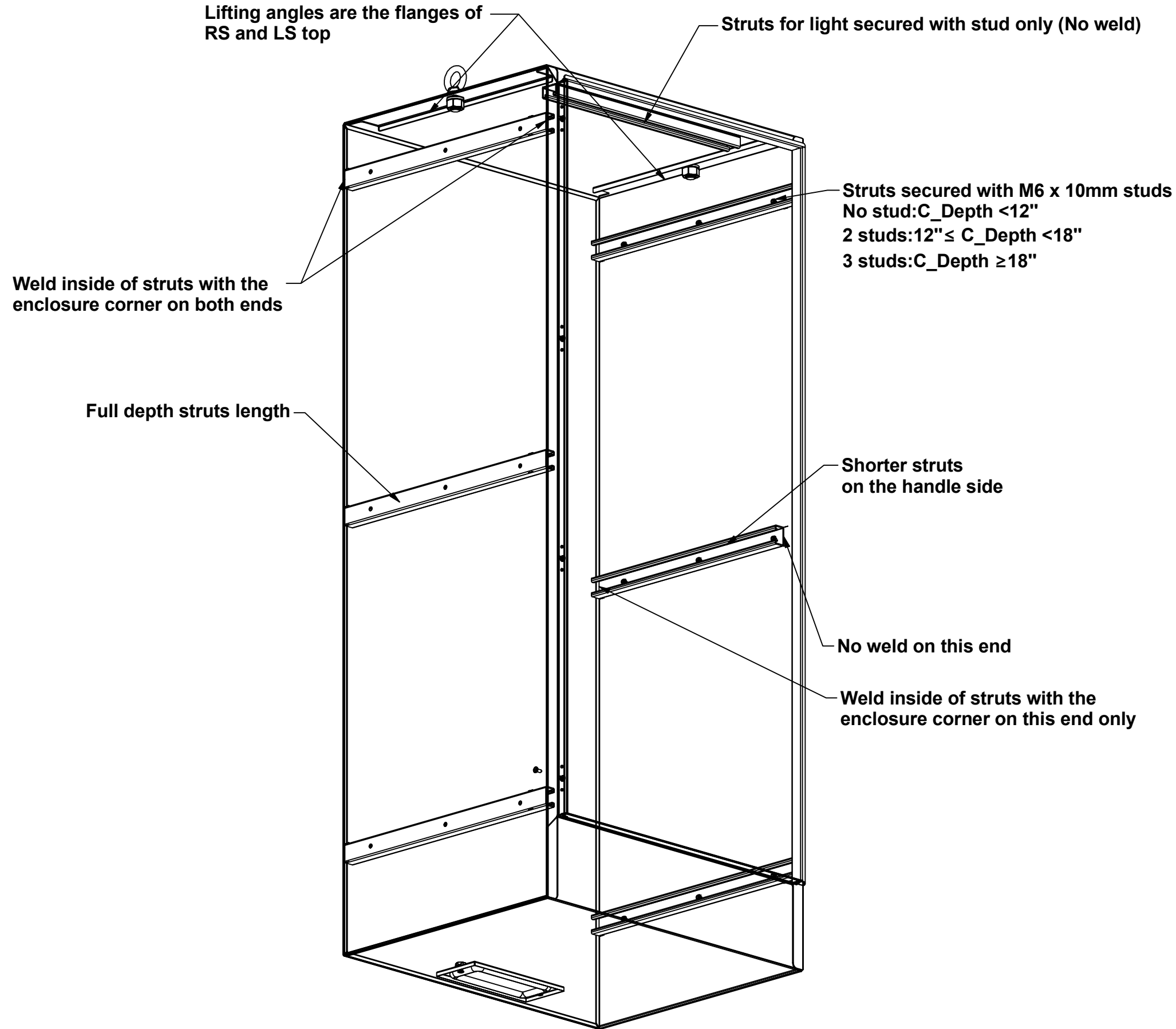
1	STK-Q-47527	1	9500 Lower Closing Bar 72"
1	STK-Q-47517	1	9500 Upper Closing Bar 72"
1	STK-A-03886-36	2	Gearbox Clockwise Assembly (36.0mm)
1	885ESL2A-APHK	6	885 ESL2A-APHK - Zinc Die Cast L-Handle Padlockable Assy
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	9500722424G	0	9500 72" x 24" Cover Gasket
1	STK-K-10830	3	9500 - Door Stiffener Assembly
2	STK-Q-16410	0	Guide Stud - Largel (No Paint Cap Required)
10	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	9500722424C-P	0	9500 72" x 24" Cover Part
4	STK-K-09860	7	Cabinet Hinge with Captive Pins
2	STK-A-90025	0	9500 - Cabinet Closing Bar End (Large)
Qty	Part Name	Rev	Description
Parts List			

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		Max 3.0mm	
Customer Client		Projection	
Date			
Drawn By Dessiné Par		Date 11-Sep-14	
BoxCad: BoxCad		Material Matière	
12 Ga Cold Rolled A1008 CS Type B (2.5mm)		Color Couleur	
Asa-61 Grey		Finish Fini	
Smooth		Description	
9500 72" x 24" Cover		Detail Rev.	
Part Number Numéro Pièce		Rev.	
<b>9500722424C</b>		3	
		<b>0</b>	
		3	

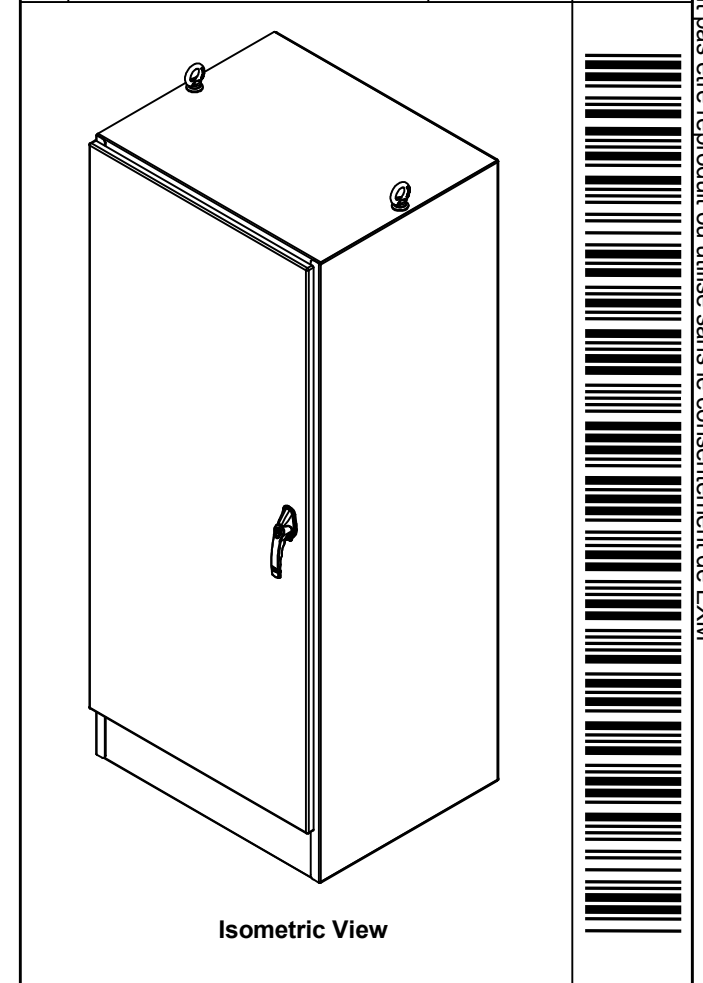
All knockouts are actual size / Les disques défonçables sont grandeur réel  
 All dimensions are before paint / Toutes les dimensions sont avant peinture

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No.	Revisions	Date	By/Par



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Customer Client	Date	
Drawn By / Dessiné Par: PatrickD	Date: 3/9/2020	
Material / Matière	N/A	
Color / Couleur: N/A	Finish / Fini: N/A	
Description: 9500 Welding Detail	Detail Rev.	
Part Number / Numéro Pièce: 9500_WELDING_DETAIL	Rev. 0	1 / 1