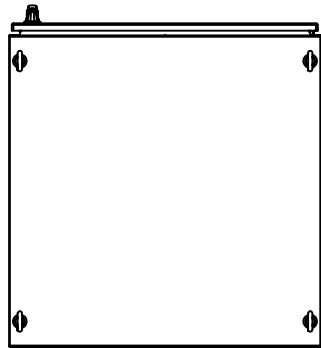


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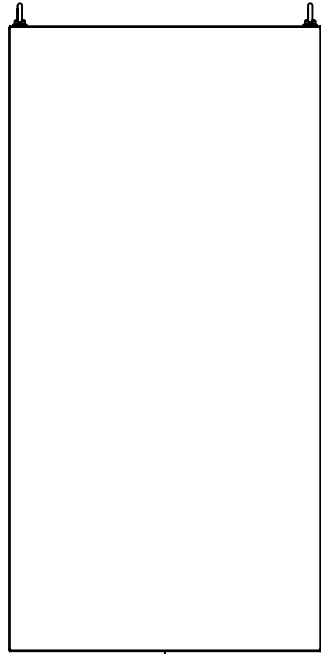
Tolerance ±1/32" unless otherwise specified

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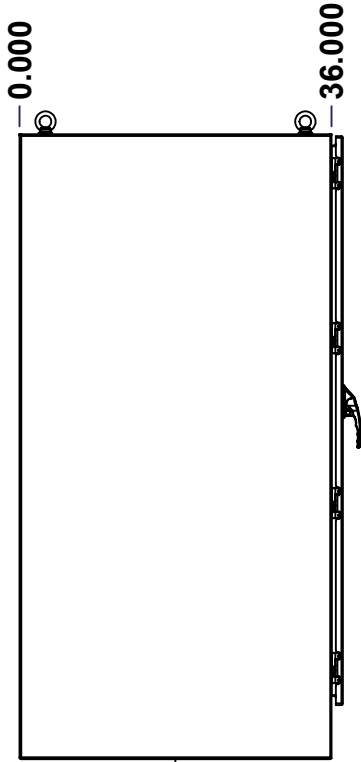
Tolérance ±1/32" sauf spécification contraire



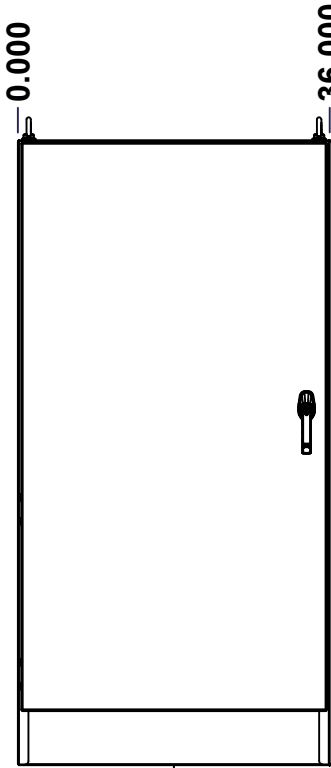
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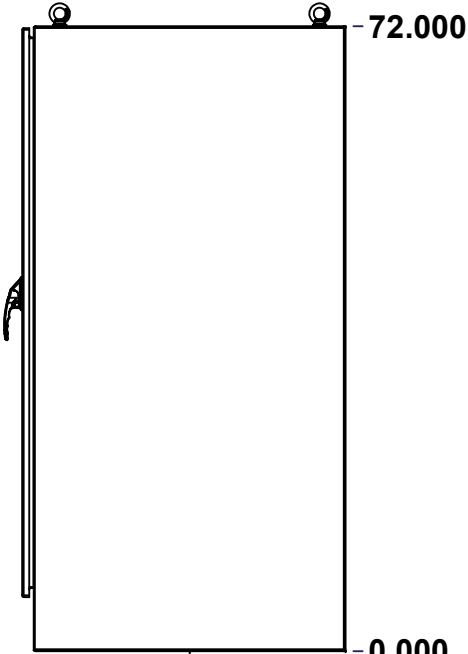
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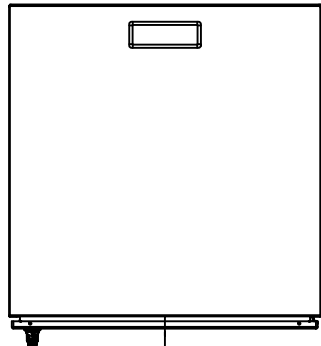
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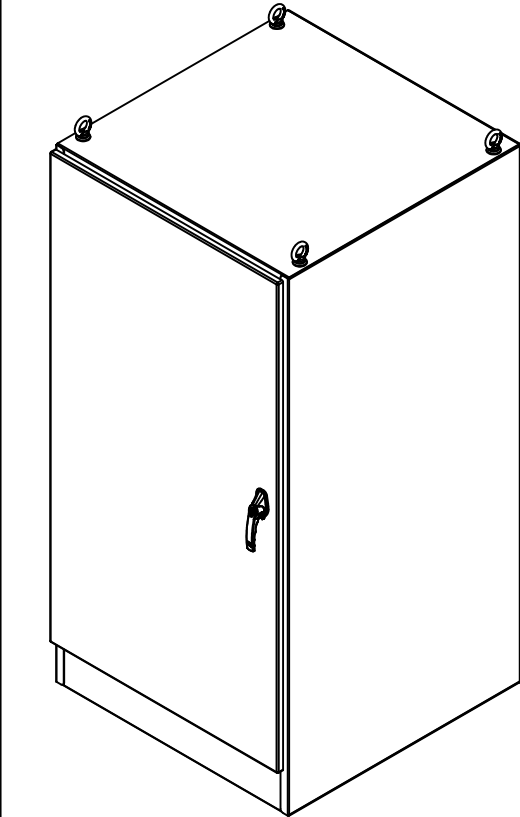
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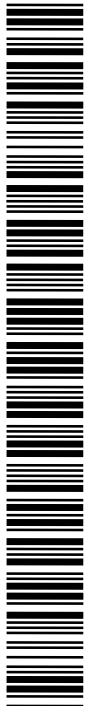
RIGHT



BOTTOM

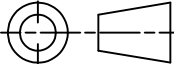


Isometric View



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No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 9/12/2014	
Material Matière		12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur		Asa-61 Grey	Finish Finis Smooth
Description 9500 72" x 36" x 36" Assembly			Detail Rev.
Part Number Numéro Pièce			Rev. 1
SEE BILL OF MATERIAL ON LAST PAGE			2
9500723636			0

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE

ITEM	DESCRIPTION
1	NEMA 12/13 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting struts
6	C/W Eyebolts
7	C/W Struts installed (Included)

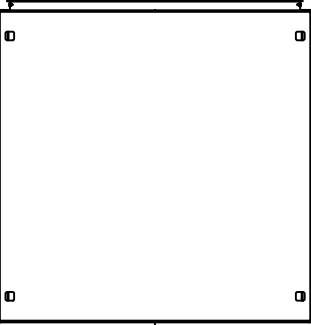
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Tolerance $\pm 1/32$ " unless otherwise specified

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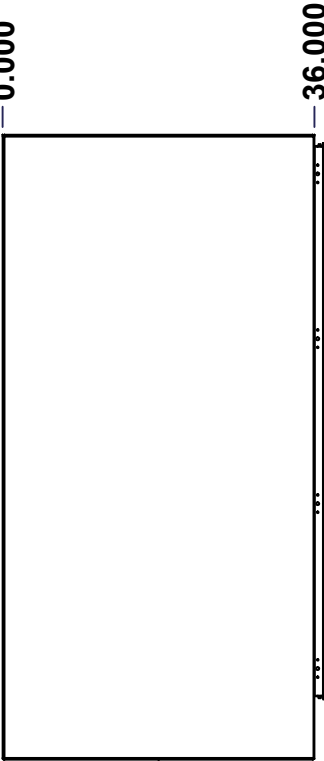
Tolérance $\pm 1/32$ " sauf spécification contraire



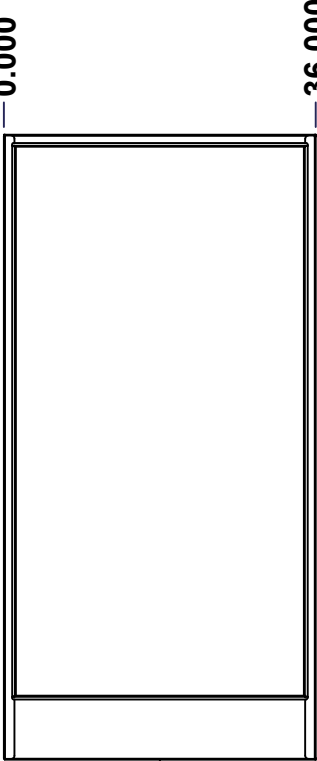
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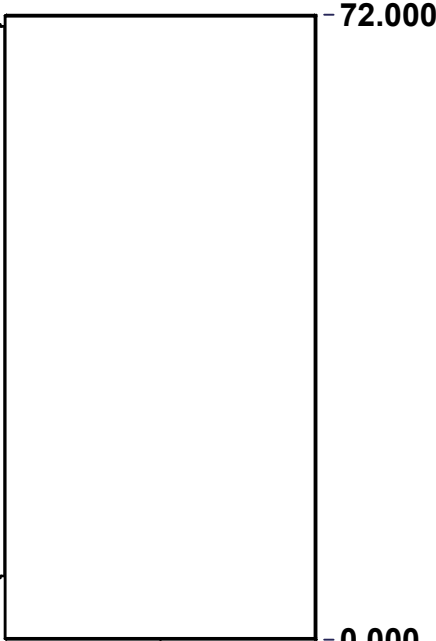
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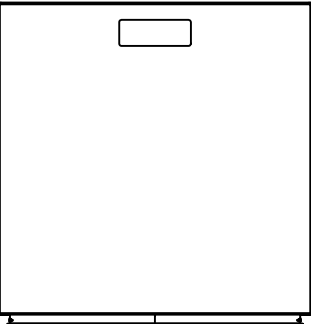
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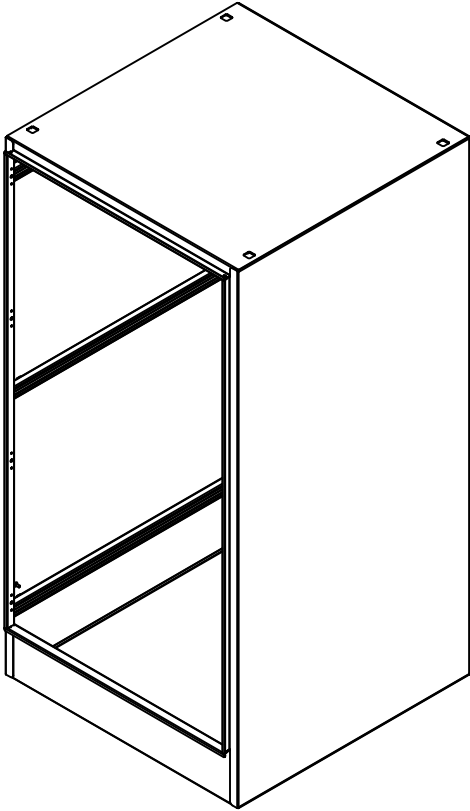
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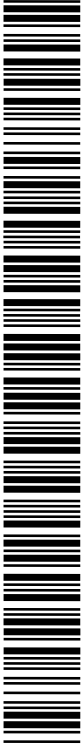
RIGHT



BOTTOM



Isometric View



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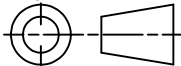


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 9/12/2014

Material
Matière

12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

9500 72" x 36" x 36" Body

Detail Rev.

Part Number
Numéro Pièce

9500723636B

Rev.

1

0

2

SEE BILL OF MATERIAL ON LAST PAGE

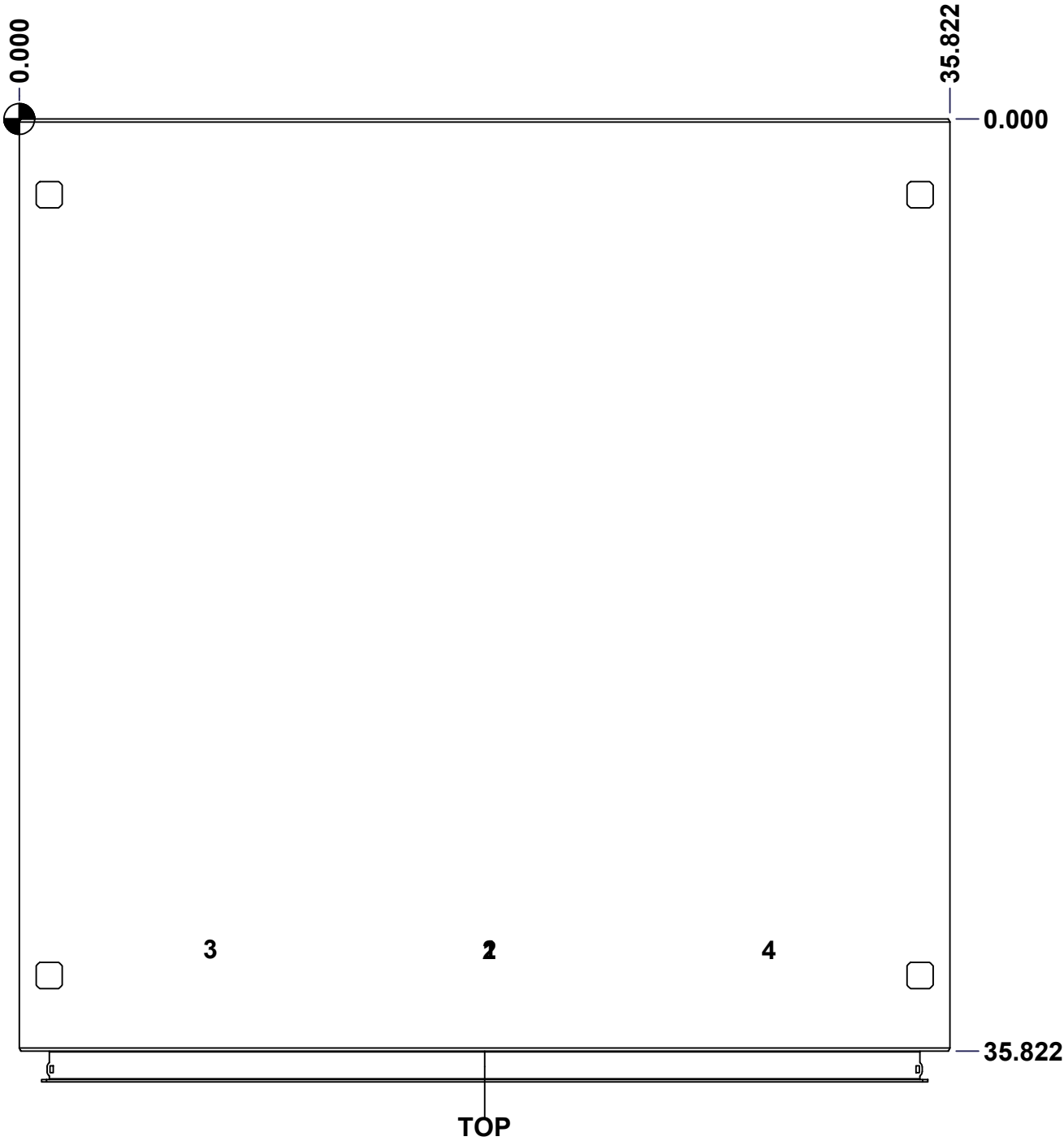
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	17.911	31.911	Struts CR400 27.500" (Inside)
2	17.911	31.911	STUDS M6 x 10mm (Inside)
3	7.161	31.911	STUDS M6 x 10mm (Inside)
4	28.661	31.911	STUDS M6 x 10mm (Inside)



	Description	Status	
	9500 72" x 36" x 36" Body	Released	
	Part Number	Rev.	2
	Numéro Pièce	0	7
9500723636B			

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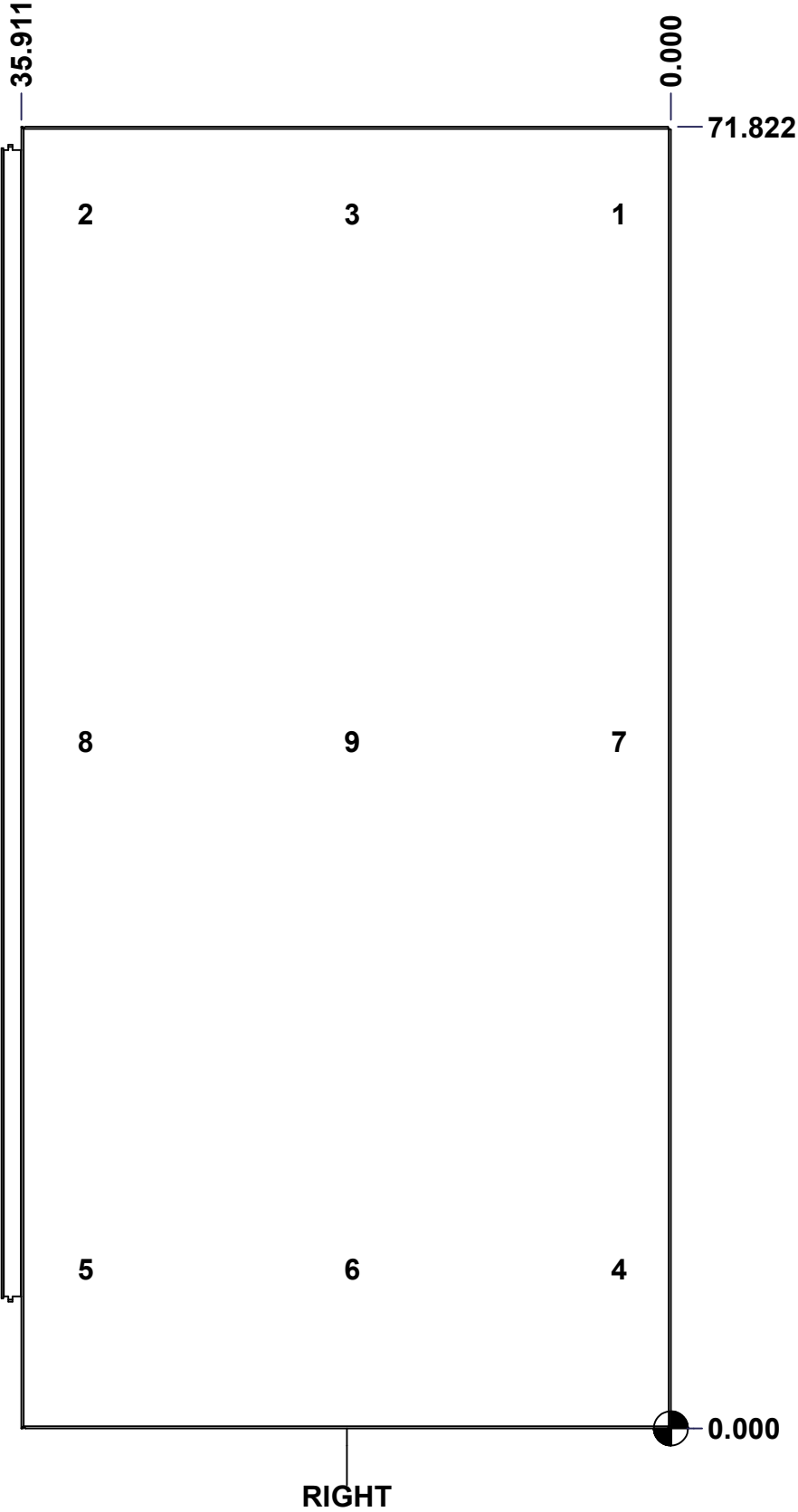
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\9500723636\9500723636B3.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	3.161	67.036	STUDS M6 x 10mm (Inside)
2	32.661	67.036	STUDS M6 x 10mm (Inside)
3	17.911	67.036	STUDS M6 x 10mm (Inside)
4	3.161	8.786	STUDS M6 x 10mm (Inside)
5	32.661	8.786	STUDS M6 x 10mm (Inside)
6	17.911	8.786	STUDS M6 x 10mm (Inside)
7	3.161	37.911	STUDS M6 x 10mm (Inside)
8	32.661	37.911	STUDS M6 x 10mm (Inside)
9	17.911	37.911	STUDS M6 x 10mm (Inside)



	Description		Status	
	9500 72" x 36" x 36" Body		Released	
	Part Number		Rev.	3
	Numéro Pièce		0	7
		9500723636B		

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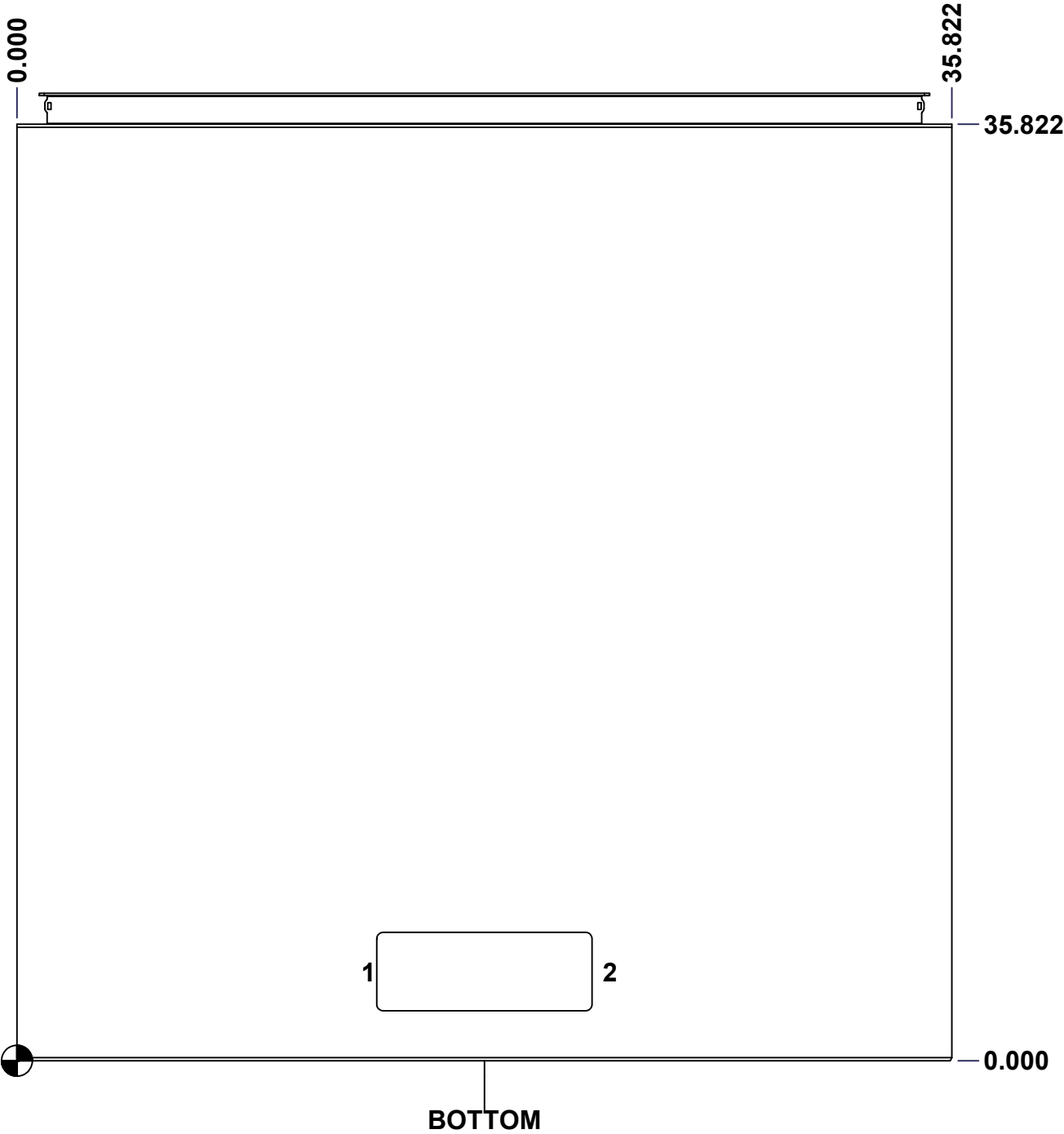
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\9500723636\9500723636B4.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	13.286	3.411	GP STUD M6 x 16mm (Inside)
2	22.536	3.411	GP STUD M6 x 16mm (Inside)



	Description 9500 72" x 36" x 36" Body		Status Released	
	Part Number Numéro Pièce 9500723636B		Rev. 0	4 7

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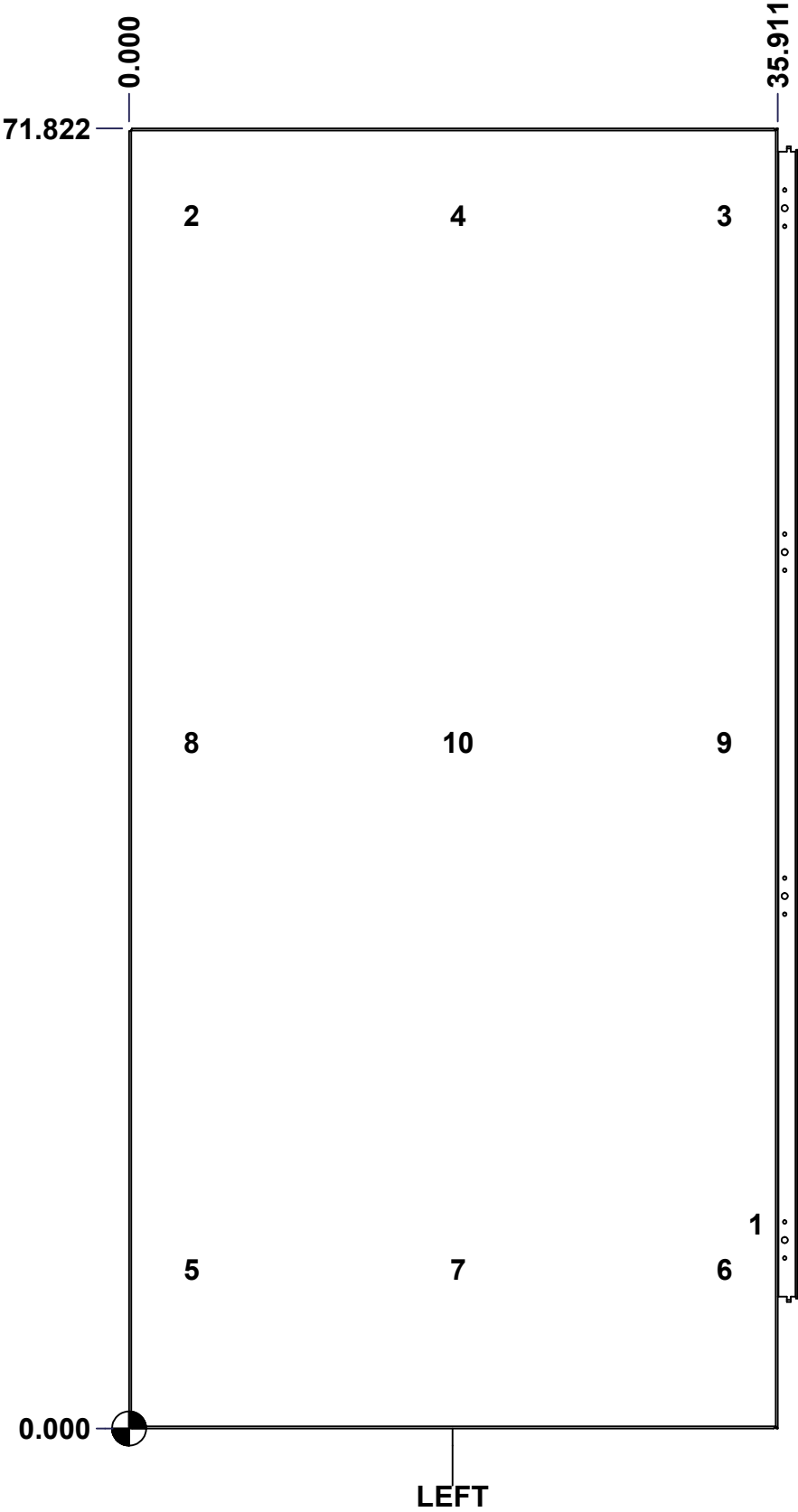
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	34.411	11.286	GND STUD M6 x 16mm (Inside)
2	3.161	67.036	STUDS M6 x 10mm (Inside)
3	32.661	67.036	STUDS M6 x 10mm (Inside)
4	17.911	67.036	STUDS M6 x 10mm (Inside)
5	3.161	8.786	STUDS M6 x 10mm (Inside)
6	32.661	8.786	STUDS M6 x 10mm (Inside)
7	17.911	8.786	STUDS M6 x 10mm (Inside)
8	3.161	37.911	STUDS M6 x 10mm (Inside)
9	32.661	37.911	STUDS M6 x 10mm (Inside)
10	17.911	37.911	STUDS M6 x 10mm (Inside)



	Description		Status	
	9500 72" x 36" x 36" Body		Released	
	Part Number		Rev.	5
	Numéro Pièce		0	7
		9500723636B		

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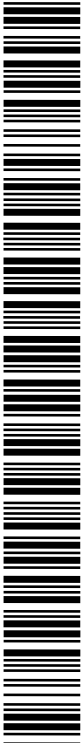
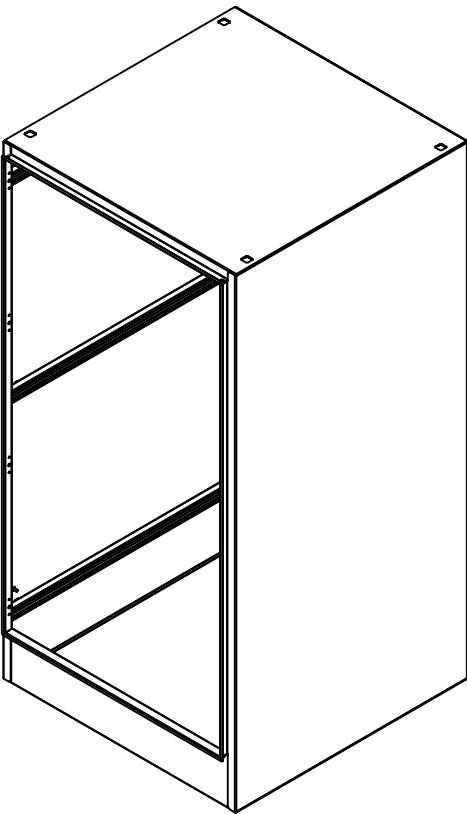
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par

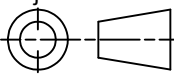


Isometric View

21	STK-Q-16030	0	Stud M6 x 10mm
1	CR400MS_27.5	0	Commercial Roll Mild Steel (27.5in long)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-Q-52200-36	0	Sasco Strut S5 (33.500" Long)
5	STK-Q-52250-36	0	Sasco Strut S5 (35.500" Long)
1	9500723636BT-P	0	9500 36" x 36" Bottom Part
1	9500723636T-P	0	9500 36" x 36" Top Part
1	9500723636RS-P	0	9500 72" x 36" Right Part
1	9500723636LS-P	0	9500 72" x 36" Left Part
1	9500723636B-P	0	9500 72" x 36" Back Part
21	STK-Q-07220	1	M6 Nylon Insert Lock Nut
3	STK-Q-16080	0	Ground Stud M6 x 16mm
Qty	Part Number	Rev	Description
Parts List			



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Flatness
Aplatissement
Max 3.0mm
Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 9/12/2014

Material
Matière

12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

9500 72" x 36" x 36" Body

Detail Rev.

Part Number
Numéro Pièce

9500723636B

Rev.
0

2
2

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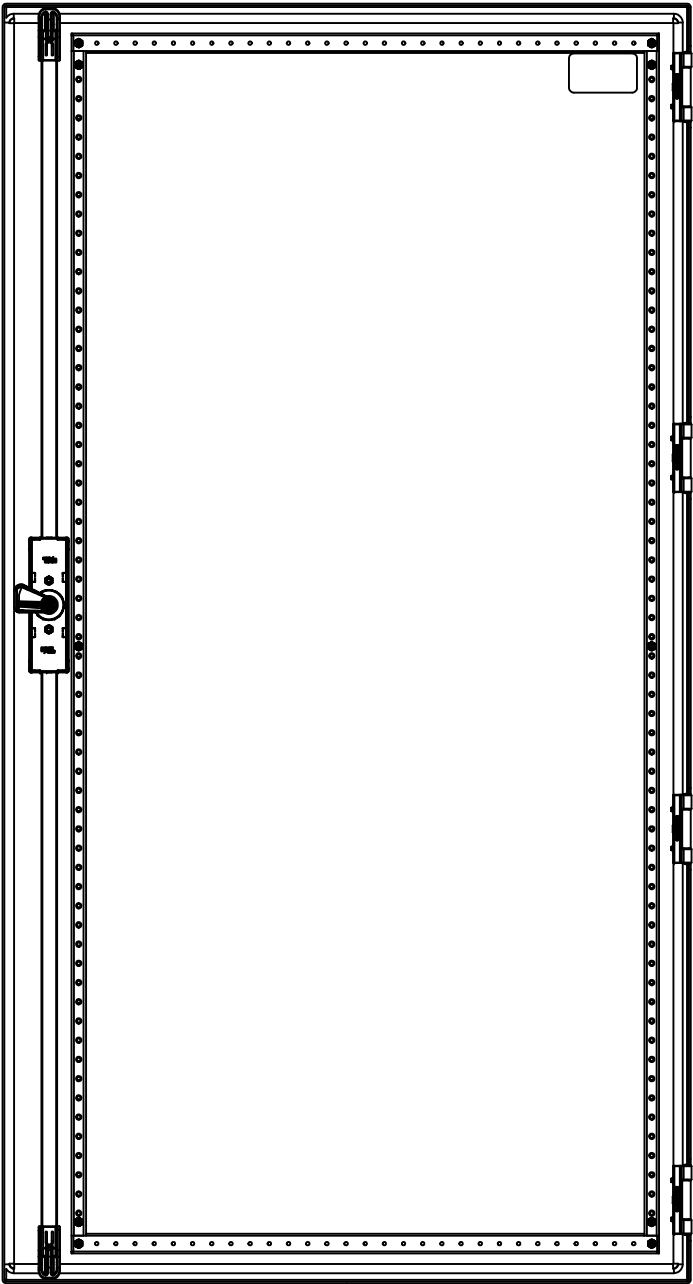
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire



TOP

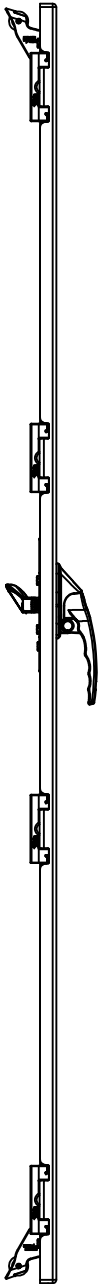


BACK



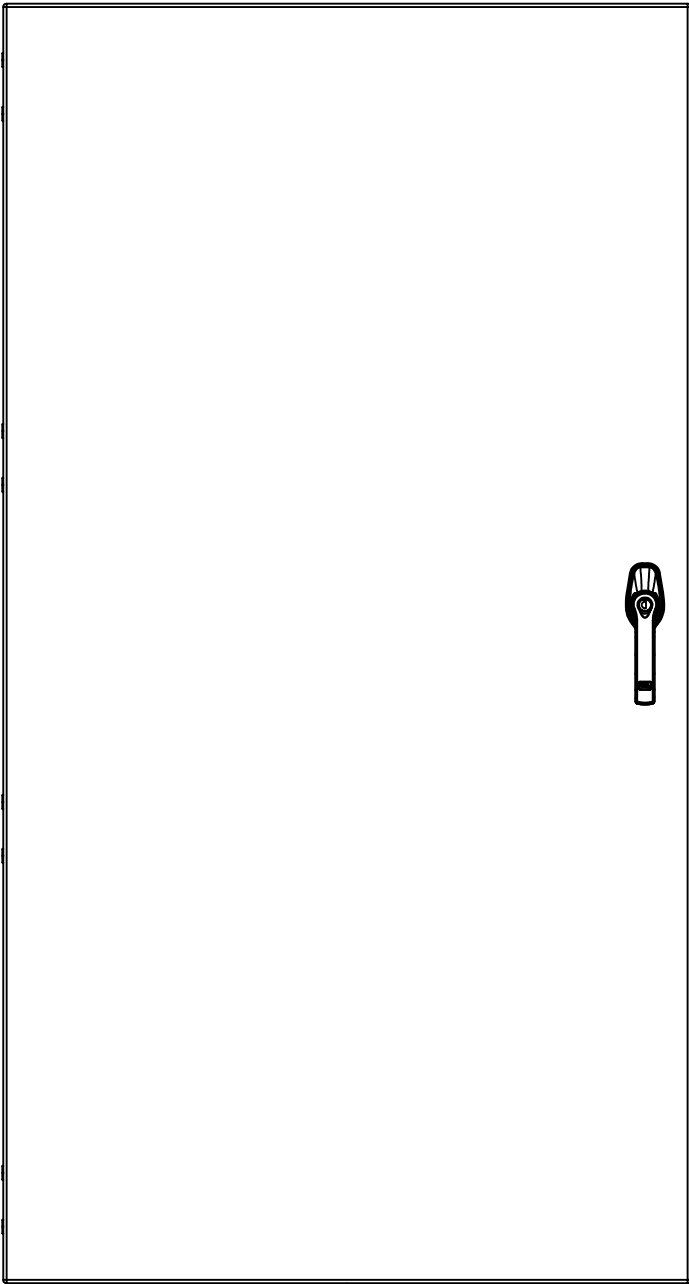
BOTTOM

0.000
0.835



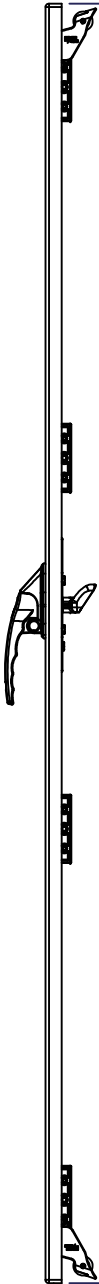
LEFT

0.000



FRONT

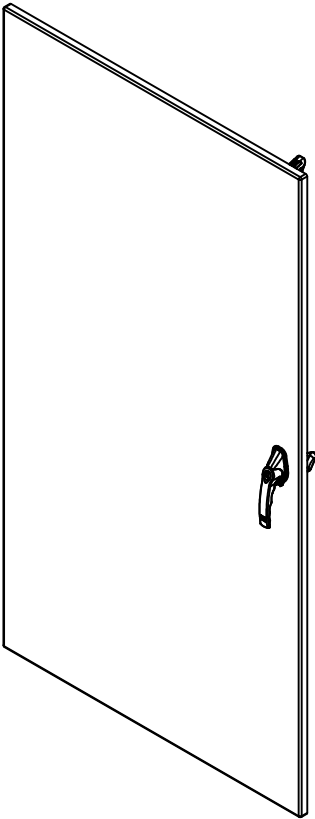
35.312



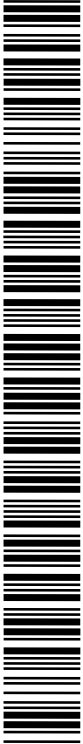
RIGHT

65.549

0.000



Isometric View

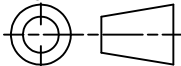


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 9/12/2014

Material
Matière

12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

9500 72" x 36" Cover

Detail Rev.

Part Number
Numéro Pièce

9500723636C

Rev.

1
3

SEE BILL OF MATERIAL ON LAST PAGE

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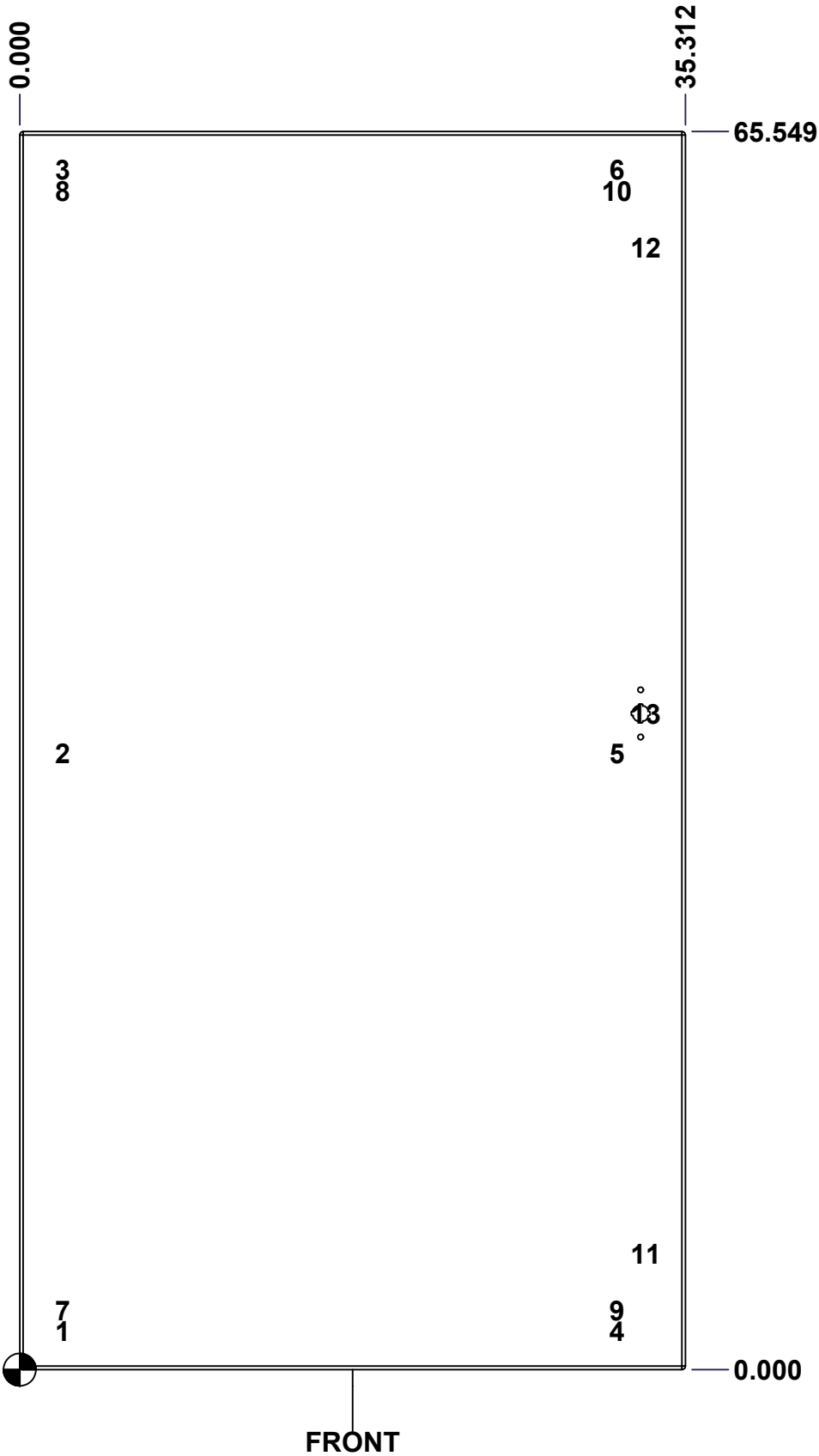
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	2.028	STUD M6 x 18mm (Inside)
2	2.000	32.628	STUD M6 x 18mm (Inside)
3	2.000	63.521	STUD M6 x 18mm (Inside)
4	31.407	2.028	STUD M6 x 18mm (Inside)
5	31.407	32.628	STUD M6 x 18mm (Inside)
6	31.407	63.521	STUD M6 x 18mm (Inside)
7	2.000	3.139	STUD M6 x 18mm (Inside)
8	2.000	62.409	STUD M6 x 18mm (Inside)
9	31.407	3.139	STUD M6 x 18mm (Inside)
10	31.407	62.409	STUD M6 x 18mm (Inside)
11	32.937	6.118	STUD M6 x 18mm (Inside)
12	32.937	59.430	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
13	32.937	34.743	HANDLE 885 ESL2A-APHK @ 0.0°



	Description	Status	
	9500 72" x 36" Cover	(NULL)	
	Part Number	Rev.	2
	Numéro Pièce	0	3
9500723636C			

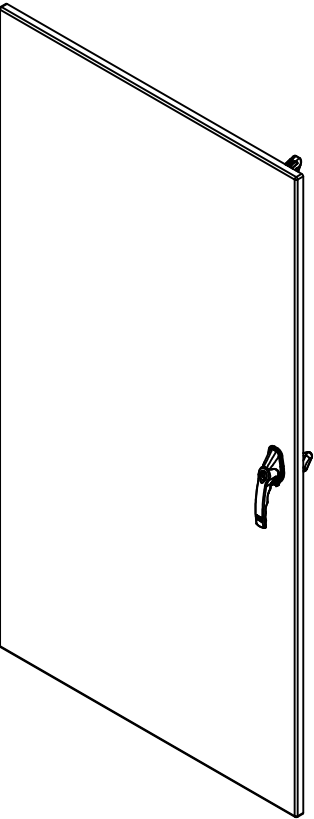
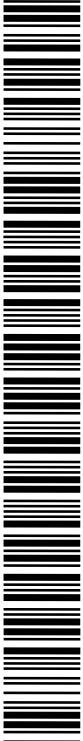
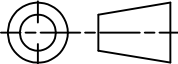
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par
			
Isometric View			
		Flatness Aplatissement Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 9/12/2014	
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 9500 72" x 36" Cover			Detail Rev.
Part Number Numéro Pièce 9500723636C			Rev. 3
			3

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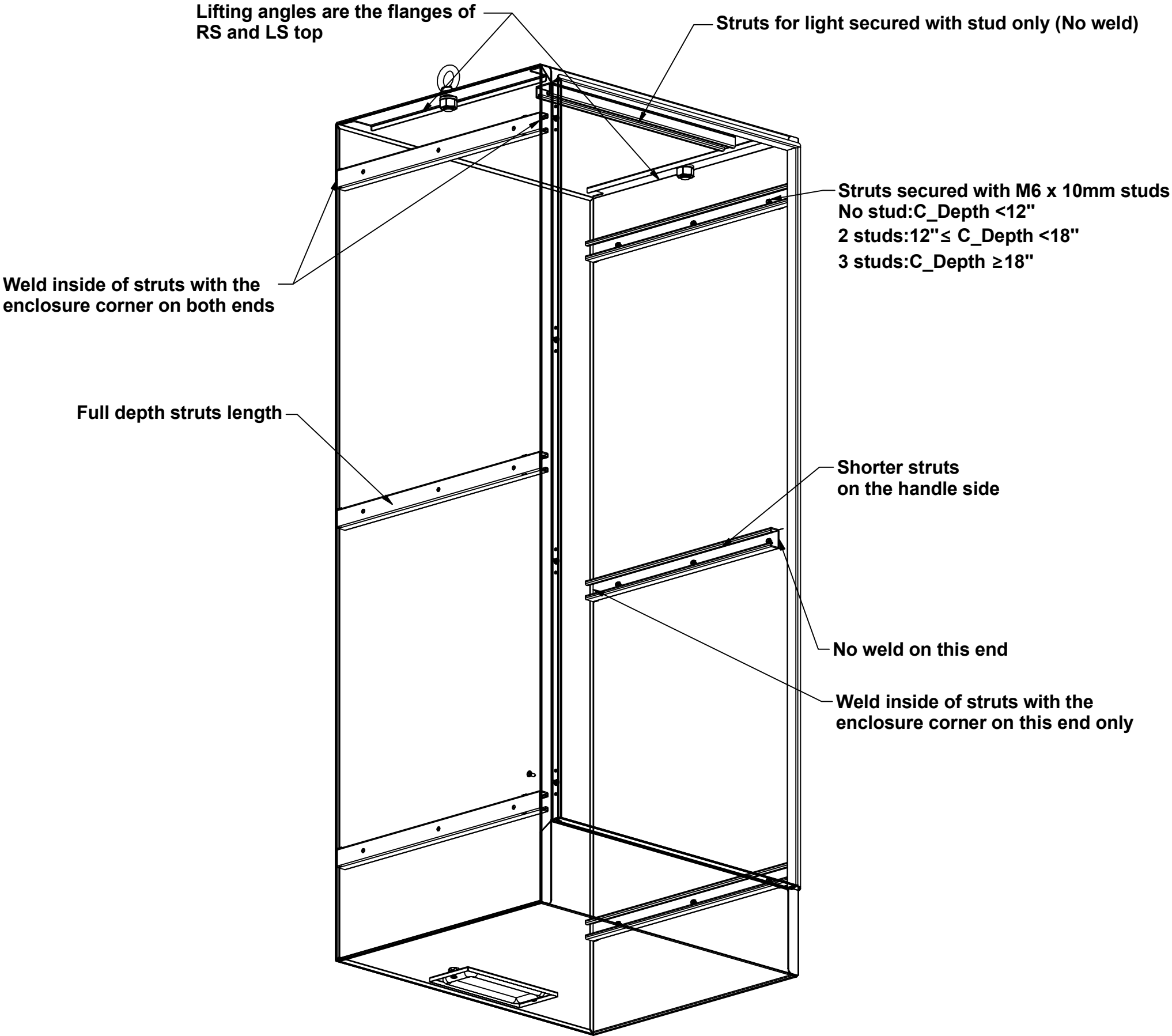
1	STK-Q-47527	1	9500 Lower Closing Bar 72"
1	STK-Q-47517	1	9500 Upper Closing Bar 72"
1	STK-A-03886-36	2	Gearbox Clockwise Assembly (36.0mm)
1	885ESL2A-APHK	6	885 ESL2A-APHK - Zinc Die Cast L-Handle Padlockable Assy
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	9500723636G	0	9500 72" x 36" Cover Gasket
1	STK-K-10850	3	9500 - Door Stiffener Assembly
2	STK-Q-16410	0	Guide Stud - Largel (No Paint Cap Required)
10	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	9500723636C-P	0	9500 72" x 36" Cover Part
4	STK-K-09860	7	Cabinet Hinge with Captive Pins
2	STK-A-90025	0	9500 - Cabinet Closing Bar End (Large)
Qty	Part Name	Rev	Description
Parts List			

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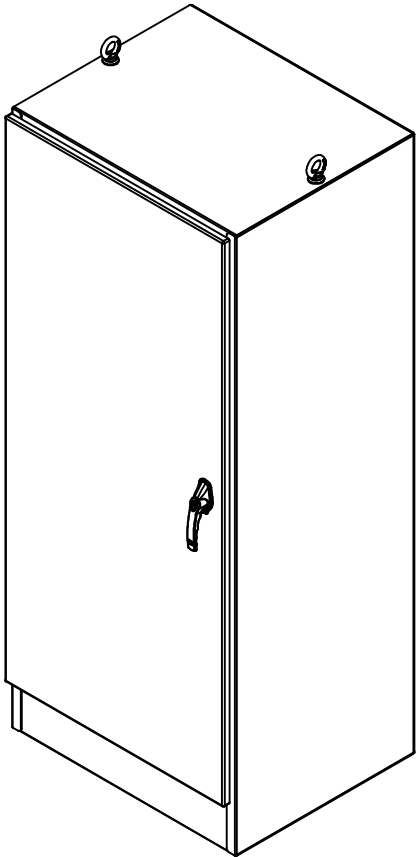
Tolerance $\pm 1/32$ " unless otherwise specified
All knockouts are actual size / Les disques défonçables sont grandeur réel
All dimensions are before paint / Toutes les dimensions sont avant peinture

C:\Vault Workspace\Inventor Dwg\Inv-9\9500\9500_WELDING_DETAIL.idw

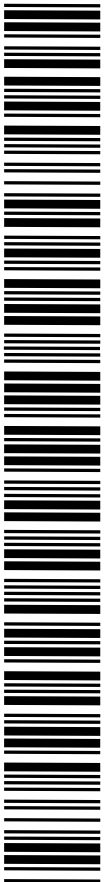
Tolérance $\pm 1/32$ " sauf spécification contraire



No.	Revisions	Date	By/Par



Isometric View

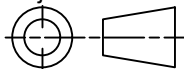


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par PatrickD		Date 3/9/2020	
Material Matière		N/A	
Color Couleur		Finish Fini	
N/A		N/A	
Description			Detail Rev.
9500 Welding Detail			
Part Number Numéro Pièce		Rev.	1
9500_WELDING_DETAIL		0	1

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