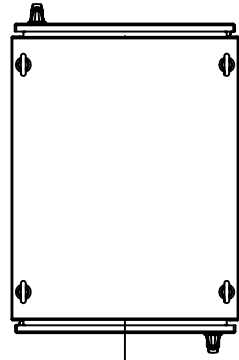
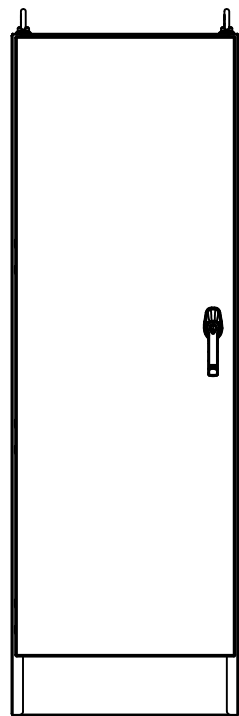


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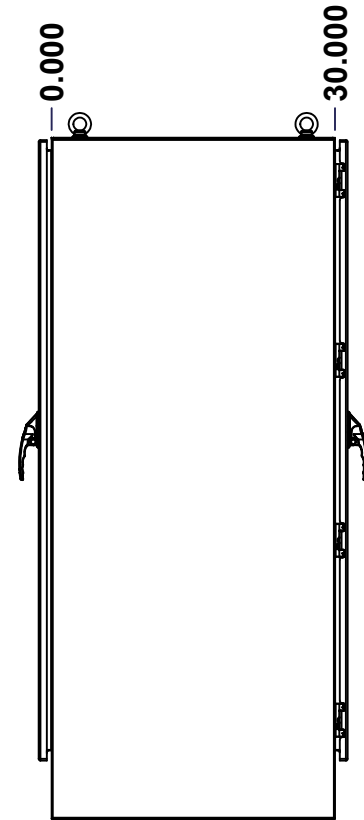
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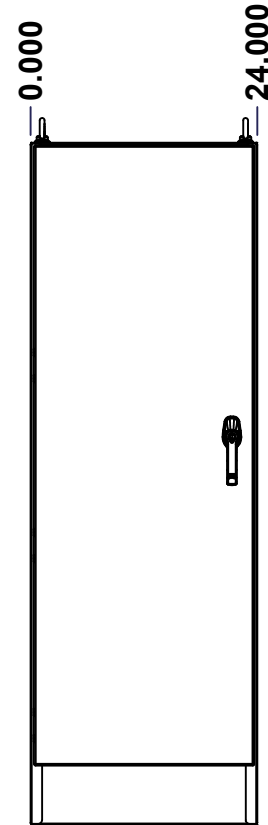
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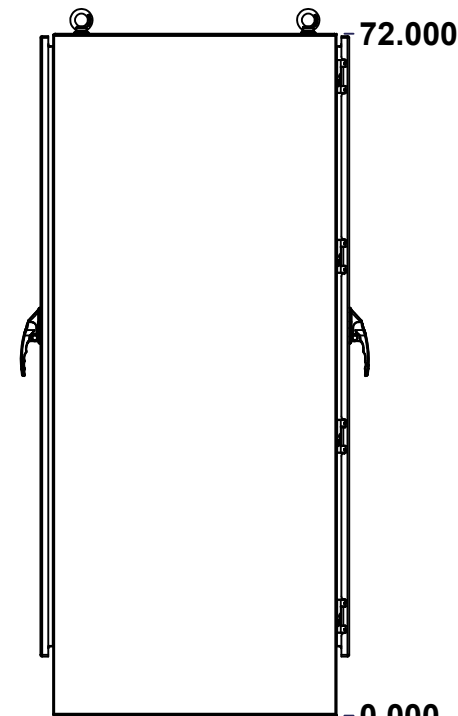
BACK



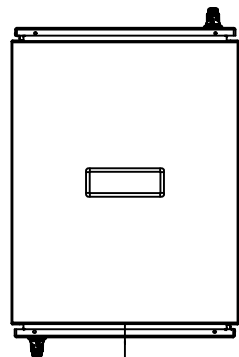
LEFT



FRONT

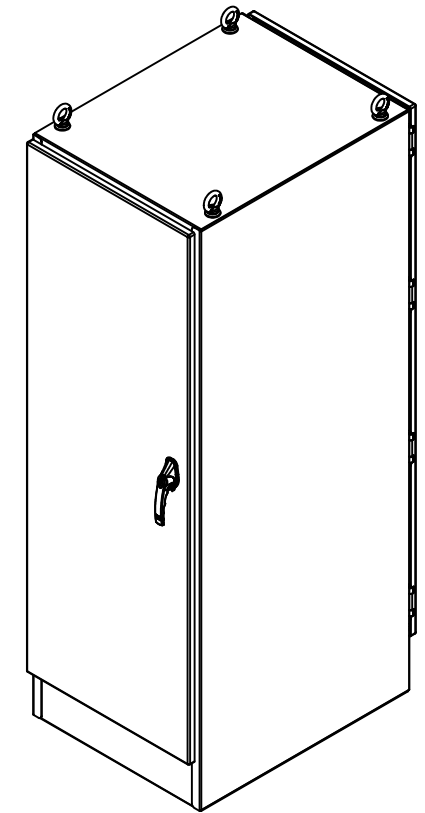


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

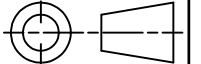


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 28-Oct-14
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 9500DA 72" x 24" x 30" Assembly	Detail Rev.
Part Number Numéro Pièce 9500DA722430	Rev. 1 0

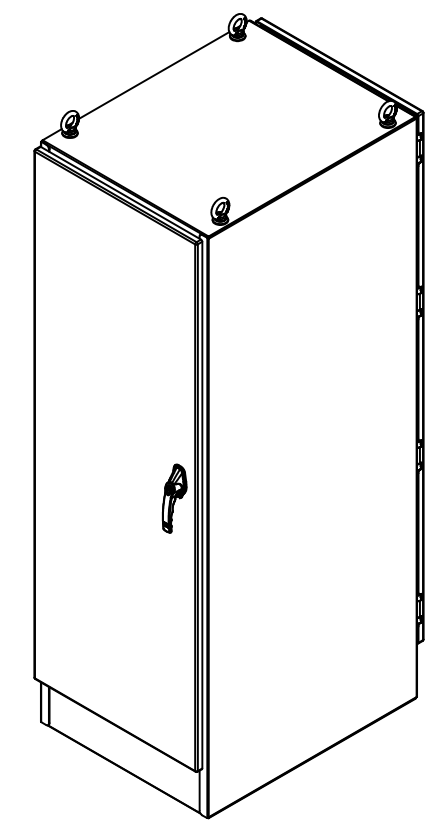
SEE BILL OF MATERIAL ON LAST PAGE

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NOTE	
ITEM	DESCRIPTION
1	NEMA 12/13 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting struts
6	C/W Eyebolts
7	C/W Struts installed (Included)

No.	Revisions	Date	By/Par



Isometric View



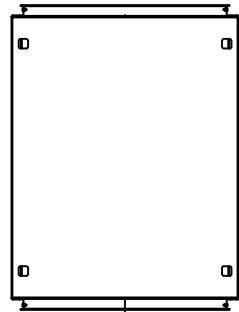
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

Qty	Part Number	Rev	Description
1	9500DA722430GP	0	9500DA Gland Plate
1	9500DA722430D	0	9500DA 72" x 24" Back Cover
1	9500DA722430C	0	9500DA 72" x 24" Front Cover
1	9500DA722430B	0	9500DA 72" x 24" x 30" Body
2	880EB14	2	Eye Bolt M14 (Pack of 2)
8	STK-Q-04050-10	8	M6 x 10mm Hexagon Socket Head Machine Screw with Nyseal
Parts List			

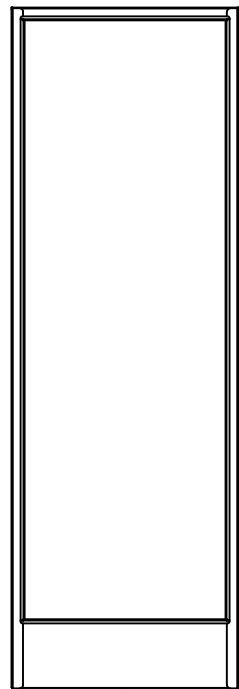
		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date		Date 28-Oct-14	
Drawn By Dessiné Par		BoxCad: BoxCad		Date 28-Oct-14	
Material Matière		12 Ga Cold Rolled A1008 CS Type B (2.5mm)			
Color Couleur		Asa-61 Grey		Finish Fini Smooth	
Description 9500DA 72" x 24" x 30" Assembly				Detail Rev.	
Part Number Numéro Pièce				Rev. 2	
9500DA722430				0	

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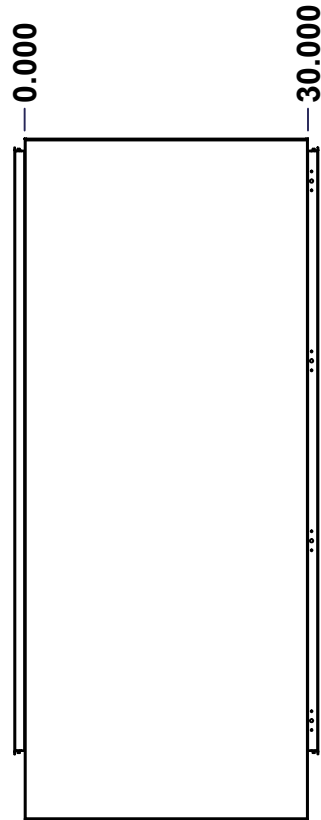
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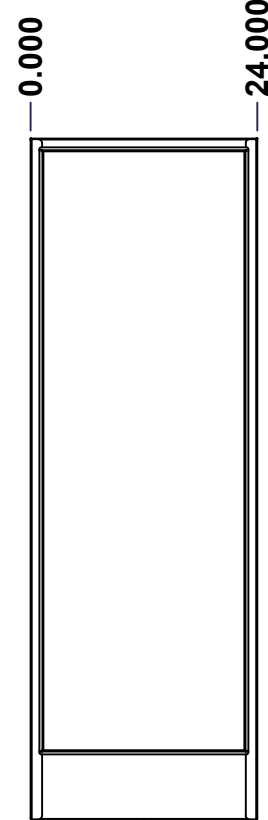
TOP



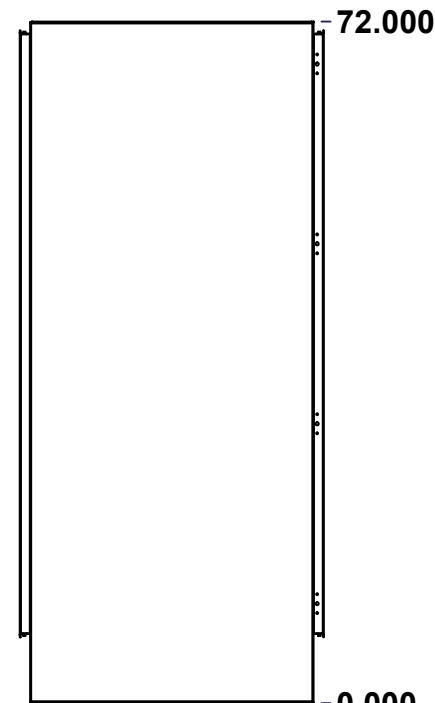
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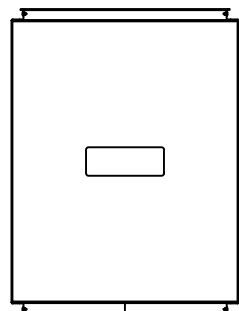
LEFT



FRONT

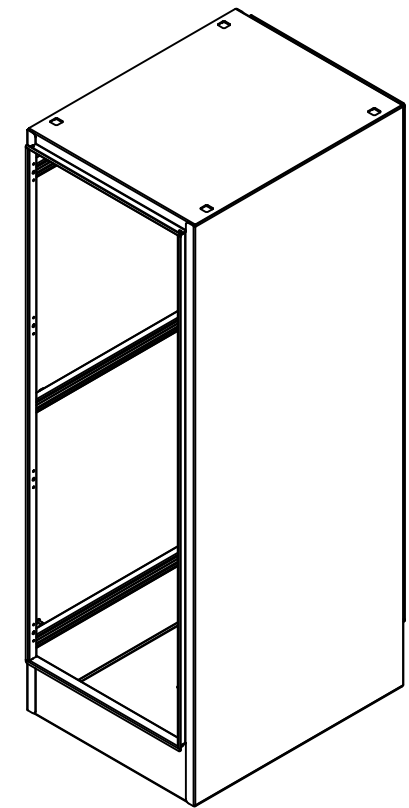


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

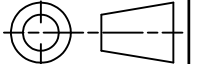


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 28-Oct-14
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 9500DA 72" x 24" x 30" Body	Detail Rev.
Part Number Numéro Pièce 9500DA722430B	Rev. 1 0

SEE BILL OF MATERIAL ON LAST PAGE

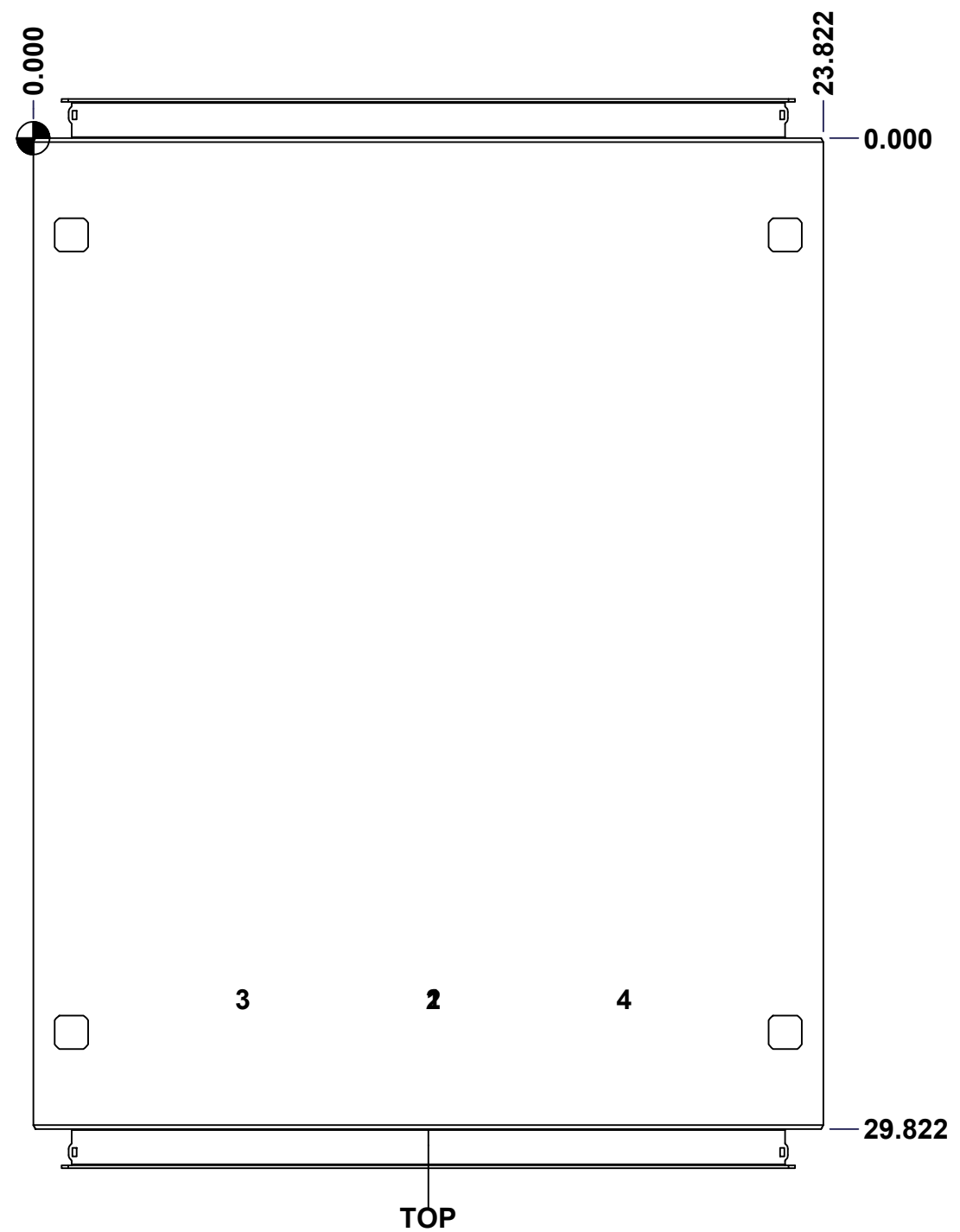
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	11.911	26.000	Struts CR400 17.500" (Inside)
2	11.911	26.000	STUDS M6 x 10mm (Inside)
3	6.161	26.000	STUDS M6 x 10mm (Inside)
4	17.661	26.000	STUDS M6 x 10mm (Inside)



	Description		Status
	9500DA 72" x 24" x 30" Body		Released
Part Number Numéro Pièce		Rev.	
9500DA722430B		0	2 7

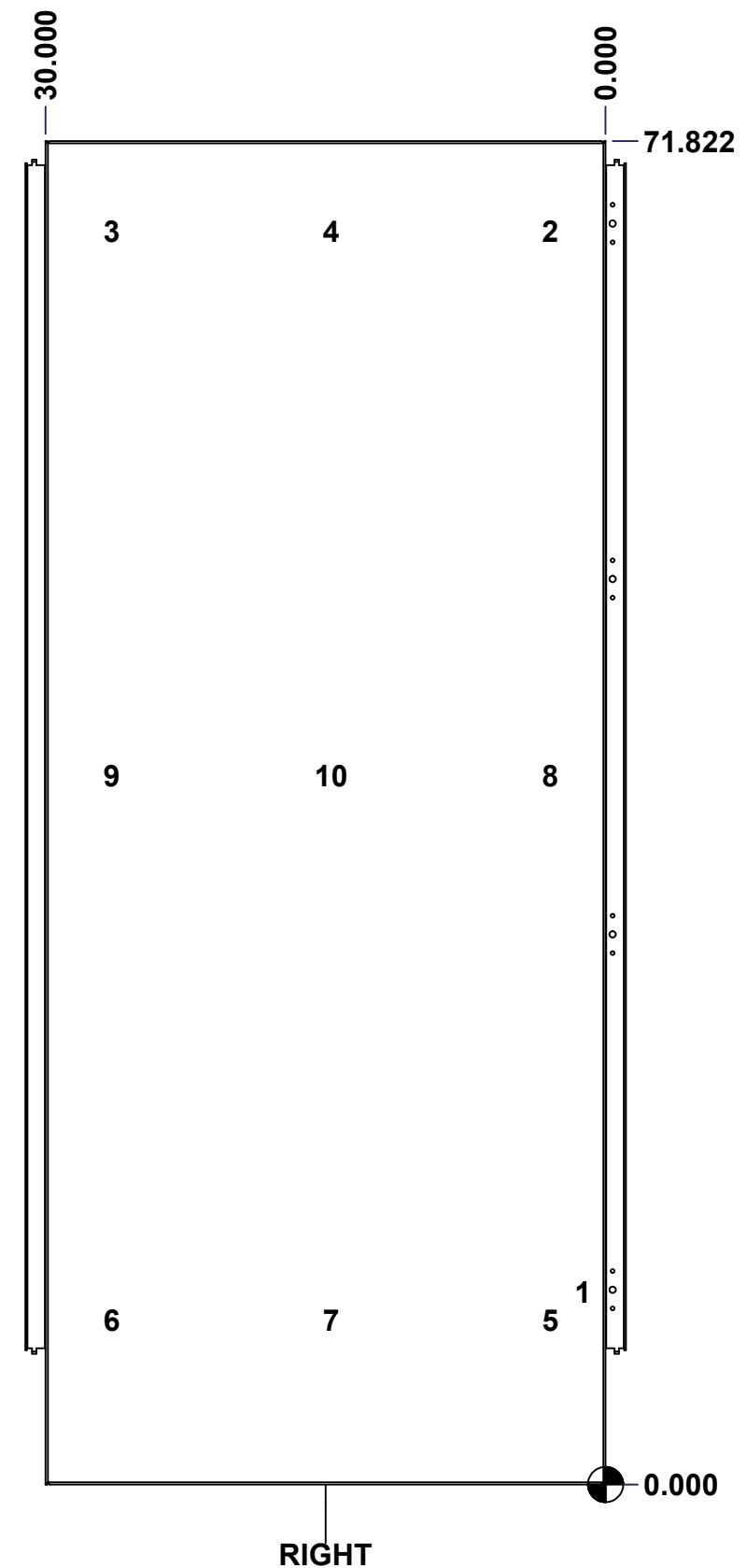
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.500	10.286	GND STUD M6 x 16mm (Inside)
2	3.250	67.036	STUDS M6 x 10mm (Inside)
3	26.750	67.036	STUDS M6 x 10mm (Inside)
4	15.000	67.036	STUDS M6 x 10mm (Inside)
5	3.250	8.786	STUDS M6 x 10mm (Inside)
6	26.750	8.786	STUDS M6 x 10mm (Inside)
7	15.000	8.786	STUDS M6 x 10mm (Inside)
8	3.250	37.911	STUDS M6 x 10mm (Inside)
9	26.750	37.911	STUDS M6 x 10mm (Inside)
10	15.000	37.911	STUDS M6 x 10mm (Inside)



RIGHT

	Description	Status
	9500DA 72" x 24" x 30" Body	Released
	Part Number Numéro Pièce	Rev.
	9500DA722430B	0
		3
		7

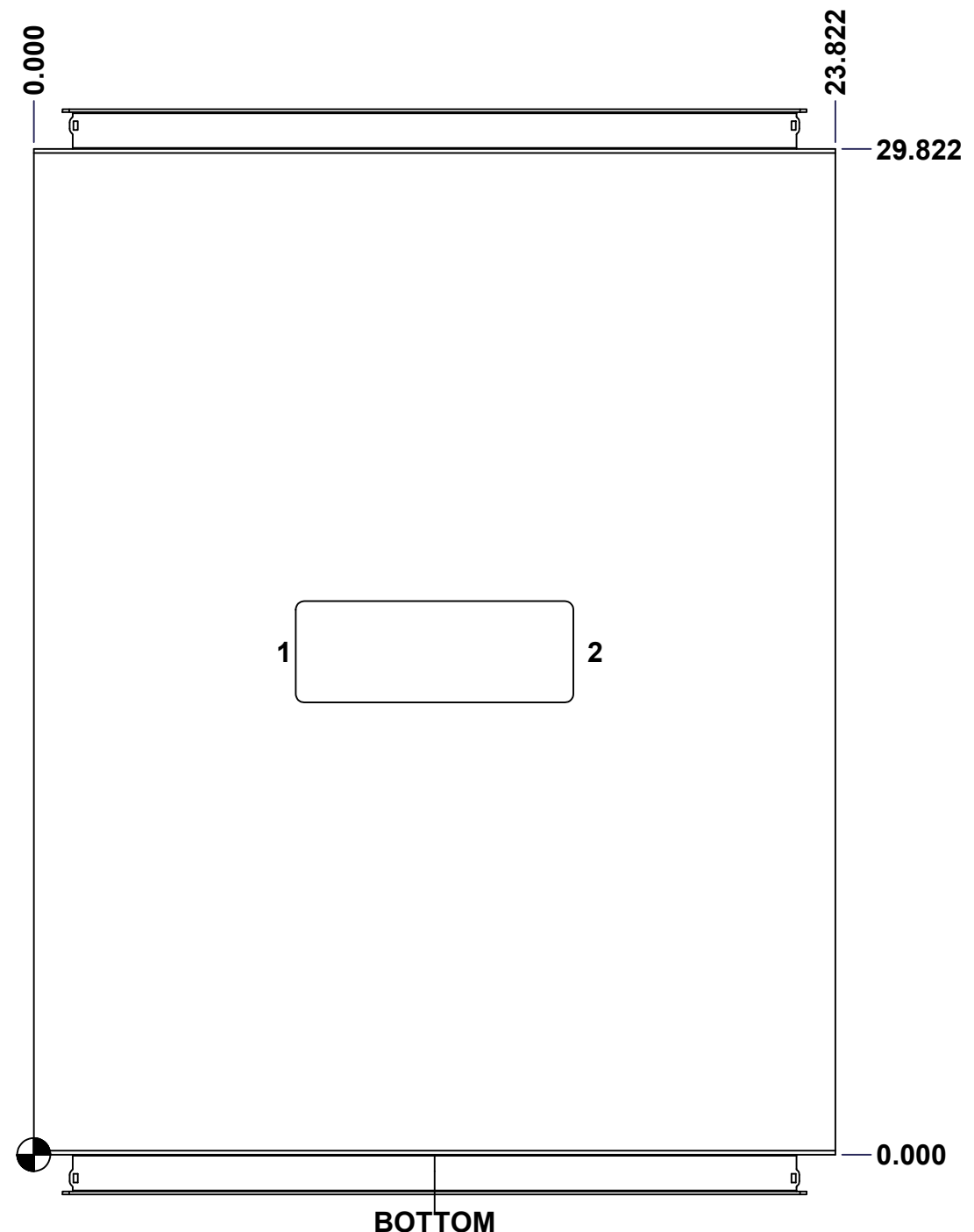
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.286	15.000	GP STUD M6 x 16mm (Inside)
2	16.536	15.000	GP STUD M6 x 16mm (Inside)



BOTTOM

	Description	Status
	9500DA 72" x 24" x 30" Body	Released
	Part Number Numéro Pièce	Rev.
	9500DA722430BB	0
		4 / 7

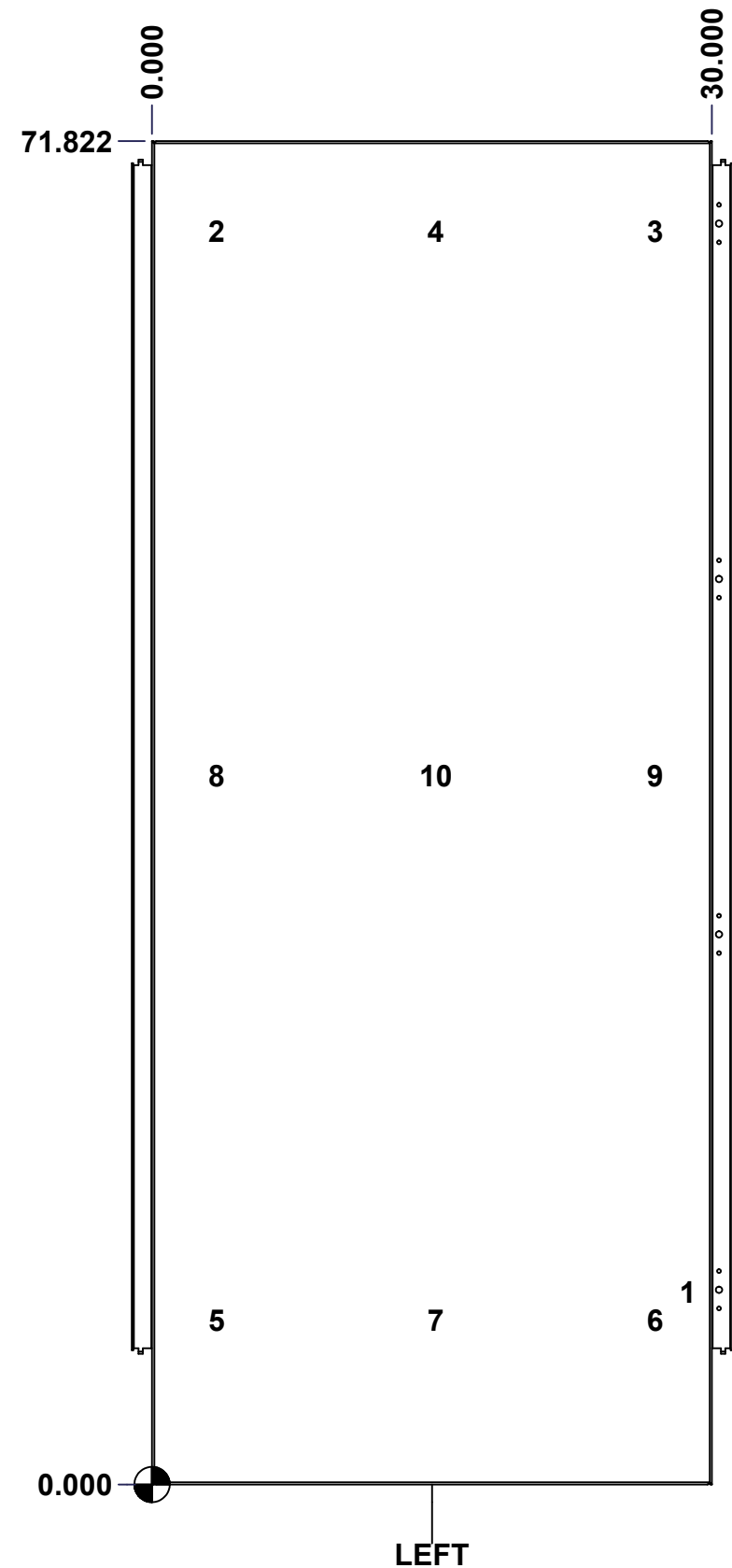
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	28.411	10.286	GND STUD M6 x 16mm (Inside)
2	3.161	67.036	STUDS M6 x 10mm (Inside)
3	26.661	67.036	STUDS M6 x 10mm (Inside)
4	14.911	67.036	STUDS M6 x 10mm (Inside)
5	3.161	8.786	STUDS M6 x 10mm (Inside)
6	26.661	8.786	STUDS M6 x 10mm (Inside)
7	14.911	8.786	STUDS M6 x 10mm (Inside)
8	3.161	37.911	STUDS M6 x 10mm (Inside)
9	26.661	37.911	STUDS M6 x 10mm (Inside)
10	14.911	37.911	STUDS M6 x 10mm (Inside)

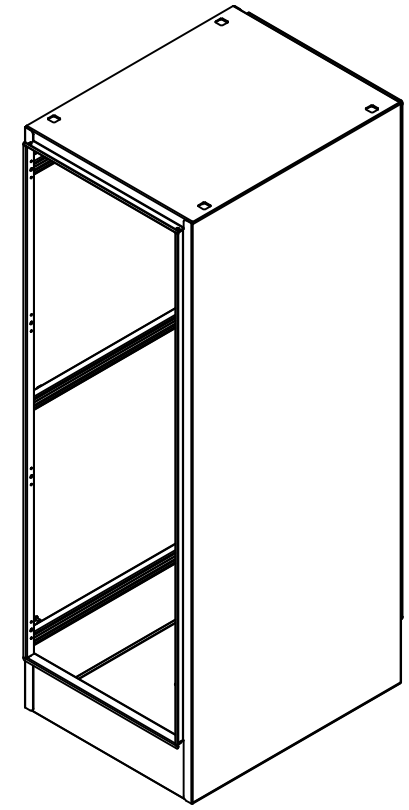


	Description	Status	
	9500DA 72" x 24" x 30" Body	Released	
	Part Number Numéro Pièce	Rev.	5
	9500DA722430B	0	7

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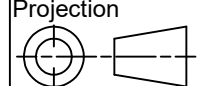
No.	Revisions	Date	By/Par



Isometric View



Qty	Part Number	Rev	Description
21	STK-Q-16030	0	Stud M6 x 10mm
1	CR400MS_17.5	0	Commercial Roll Mild Steel (17.5in long)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-52200-30	2	Sasco Strut S5 (27.500" Long)
4	STK-Q-52250-30	0	Sasco Strut S5 (29.500" Long)
1	9500DA722430RS-P	0	9500DA 72" x 24" Right Part
1	9500DA722430BT-P	0	9500DA 24" x 30" Bottom Part
1	9500DA722430LS-P	0	9500DA 72" x 24" Left Part
1	9500DA722430T-P	0	9500DA 24" x 30" Top Part
21	STK-Q-07220	1	M6 Nylon Insert Lock Nut
4	STK-Q-16080	0	Ground Stud M6 x 16mm

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Customer Client	Date	Date 28-Oct-14
Drawn By Dessiné Par	BoxCad: BoxCad	
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	9500DA 72" x 24" x 30" Body	
Part Number Numéro Pièce	Rev. 0	2
9500DA722430B		2

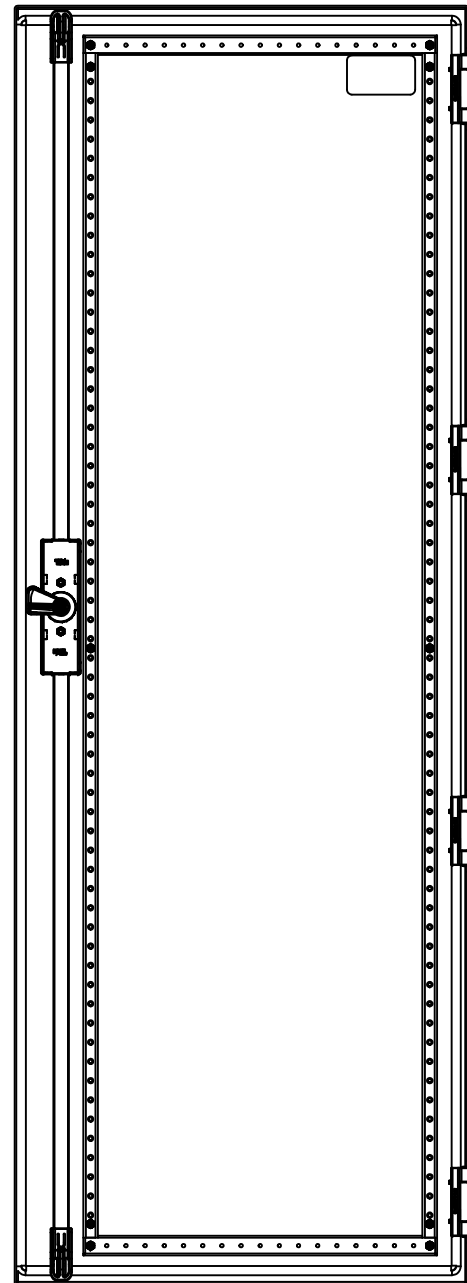
Parts List

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TOP

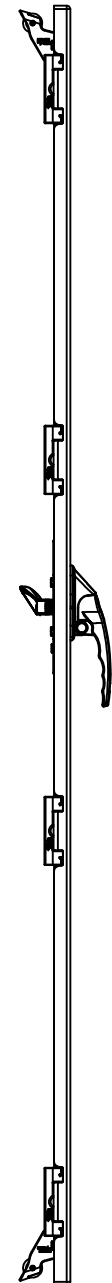


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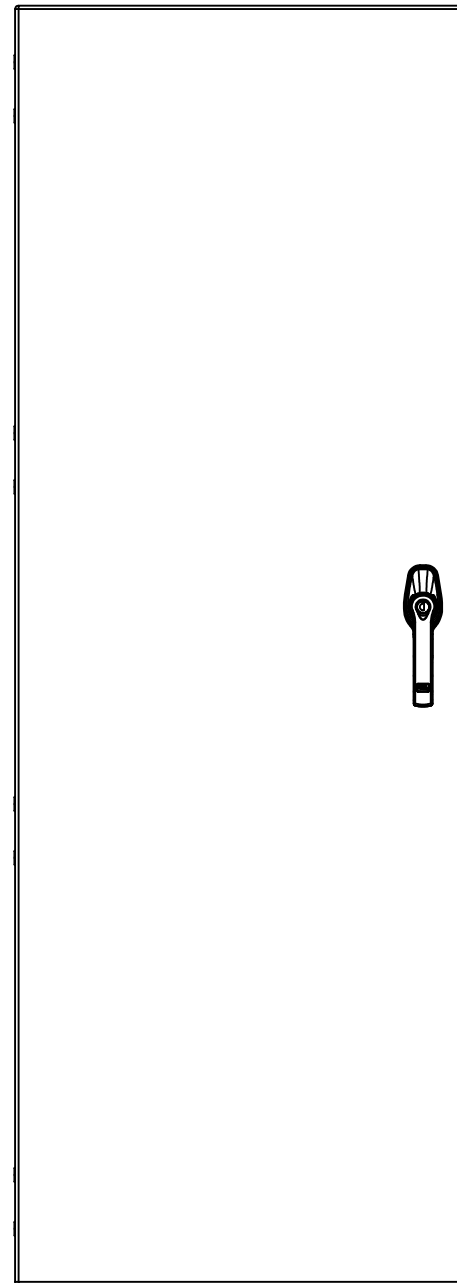
BOTTOM

0.000
0.835



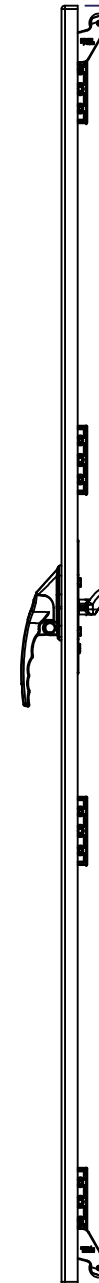
LEFT

0.000
23.312



FRONT

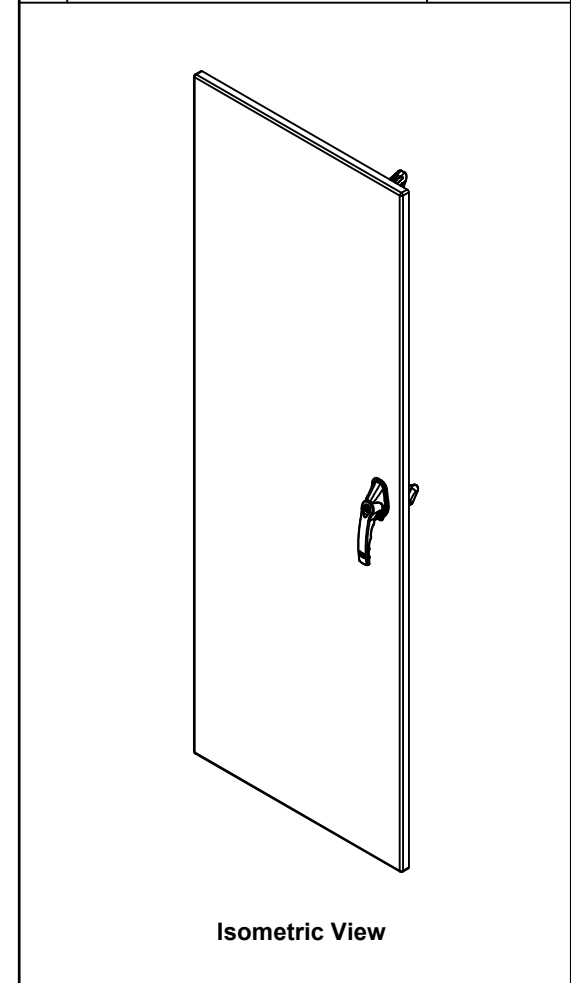
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RIGHT


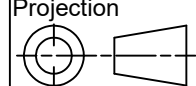
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No.	Revisions	Date	By/Par



Isometric View



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Customer Client		Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 28-Oct-14
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	9500DA 72" x 24" Front Cover	
Part Number Numéro Pièce	9500DA722430C	Detail Rev. Rev. 1 0 / 3

SEE BILL OF MATERIAL ON LAST PAGE

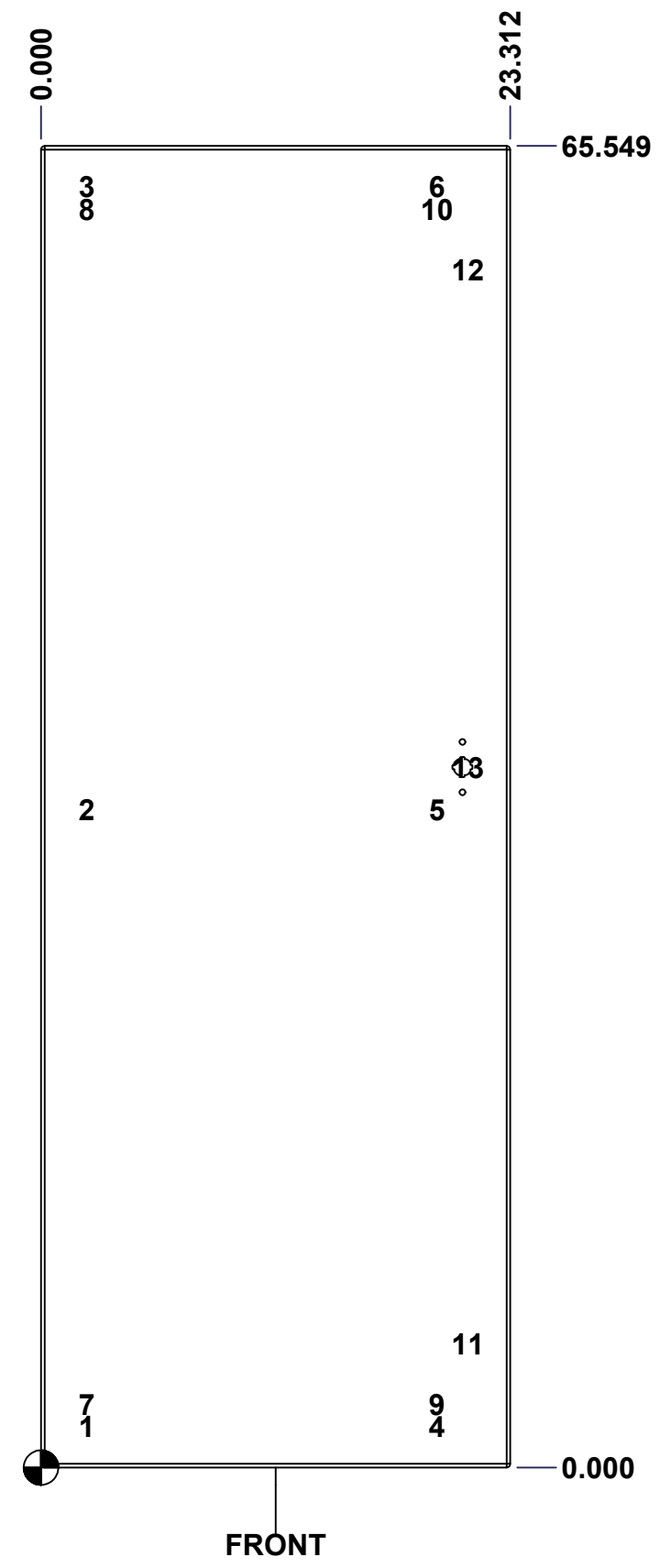
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	2.028	STUD M6 x 18mm (Inside)
2	2.000	32.628	STUD M6 x 18mm (Inside)
3	2.000	63.521	STUD M6 x 18mm (Inside)
4	19.407	2.028	STUD M6 x 18mm (Inside)
5	19.407	32.628	STUD M6 x 18mm (Inside)
6	19.407	63.521	STUD M6 x 18mm (Inside)
7	2.000	3.139	STUD M6 x 18mm (Inside)
8	2.000	62.409	STUD M6 x 18mm (Inside)
9	19.407	3.139	STUD M6 x 18mm (Inside)
10	19.407	62.409	STUD M6 x 18mm (Inside)
11	20.937	6.118	STUD M6 x 18mm (Inside)
12	20.937	59.430	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
13	20.937	34.743	HANDLE 885 ESL2A-APHK @ 0.0°



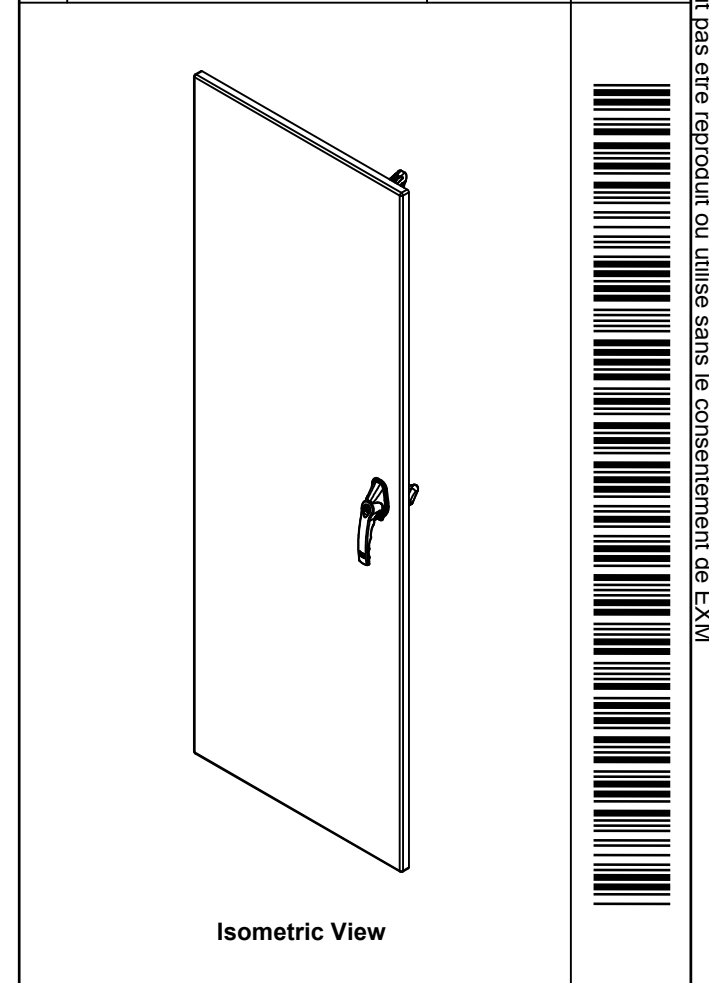
FRONT

	Description	Status	
	9500DA 72" x 24" Front Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	
	9500DA722430C	0	2 3


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No.	Revisions	Date	By/Par



Qty	Part Name	Rev	Description
1	STK-Q-47527	1	9500 Lower Closing Bar 72"
1	STK-Q-47517	1	9500 Upper Closing Bar 72"
1	STK-A-03886-36	2	Gearbox Clockwise Assembly (36.0mm)
1	885ESL2A-APHK	6	885 ESL2A-APHK - Zinc Die Cast L-Handle Padlockable Assy
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	9500DA722430G	0	9500DA 72" x 24" Cover Gasket
1	STK-K-10830	3	9500 - Door Stiffener Assembly
2	STK-Q-16410	0	Guide Stud - Largel (No Paint Cap Required)
10	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	9500DA722430C-P	0	9500DA 72" x 24" Front Cover Part
4	STK-K-09860	7	Cabinet Hinge with Captive Pins
2	STK-A-90025	0	9500 - Cabinet Closing Bar End (Large)
Qty	Part Name	Rev	Description
Parts List			

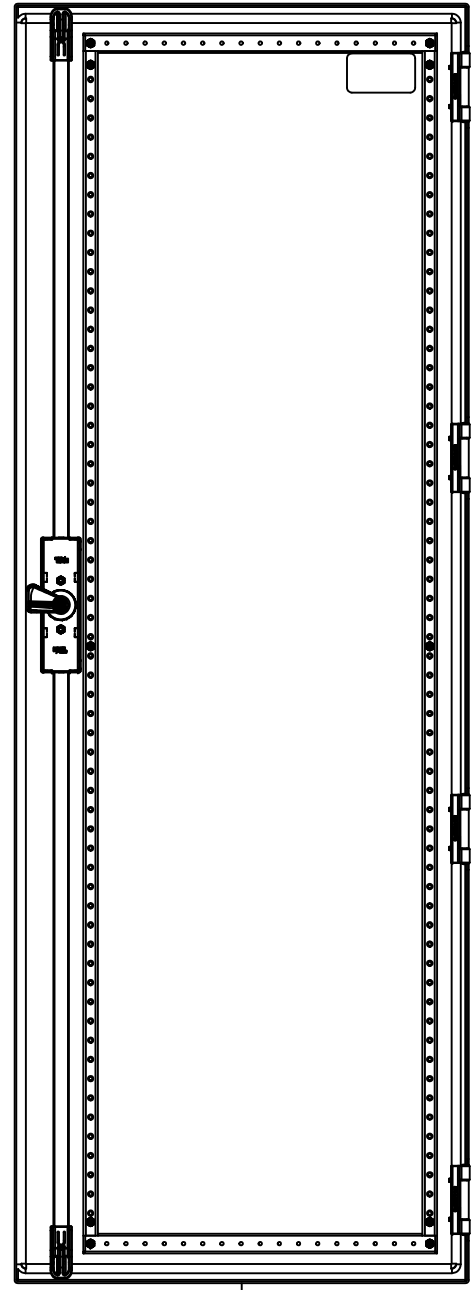
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par		Date 28-Oct-14	
Material Matière		12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description			Detail Rev.
9500DA 72" x 24" Front Cover			
Part Number Numéro Pièce		Rev.	3
9500DA722430C		0	3

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TOP

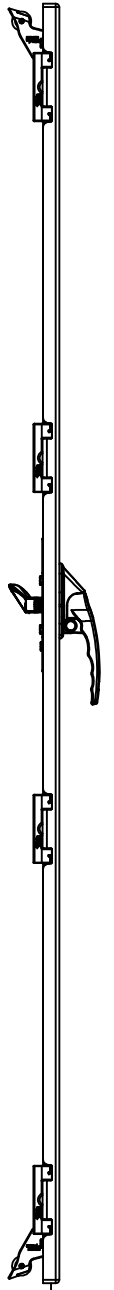


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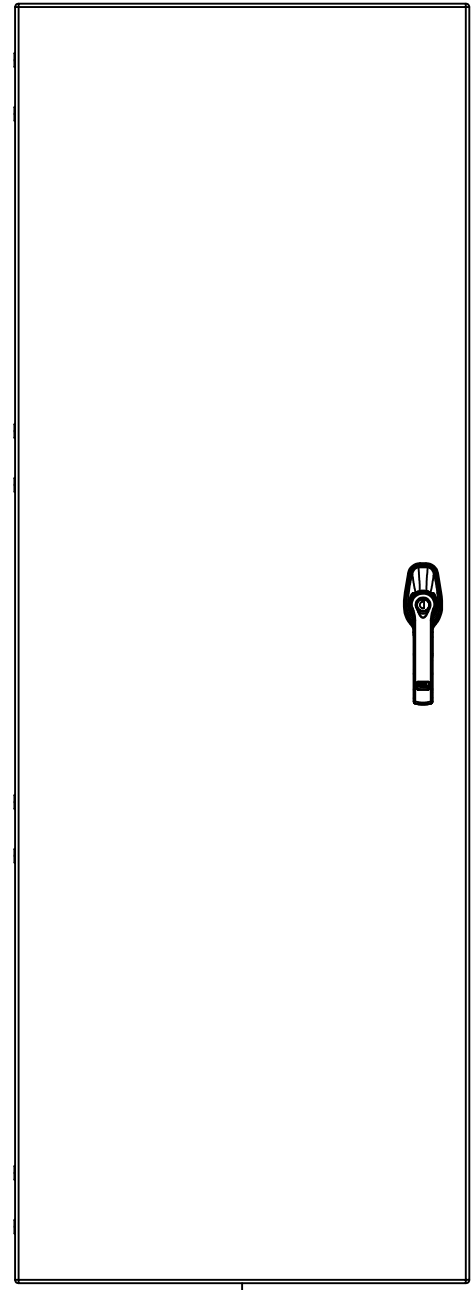
BOTTOM

0.000
0.835



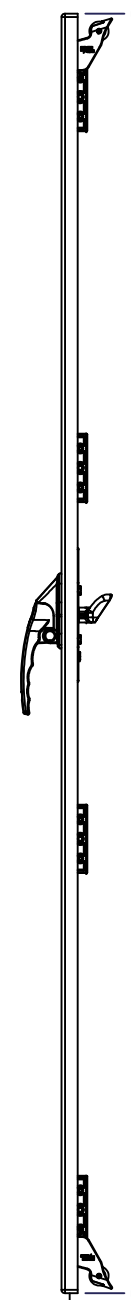
LEFT

0.000



FRONT

23.312

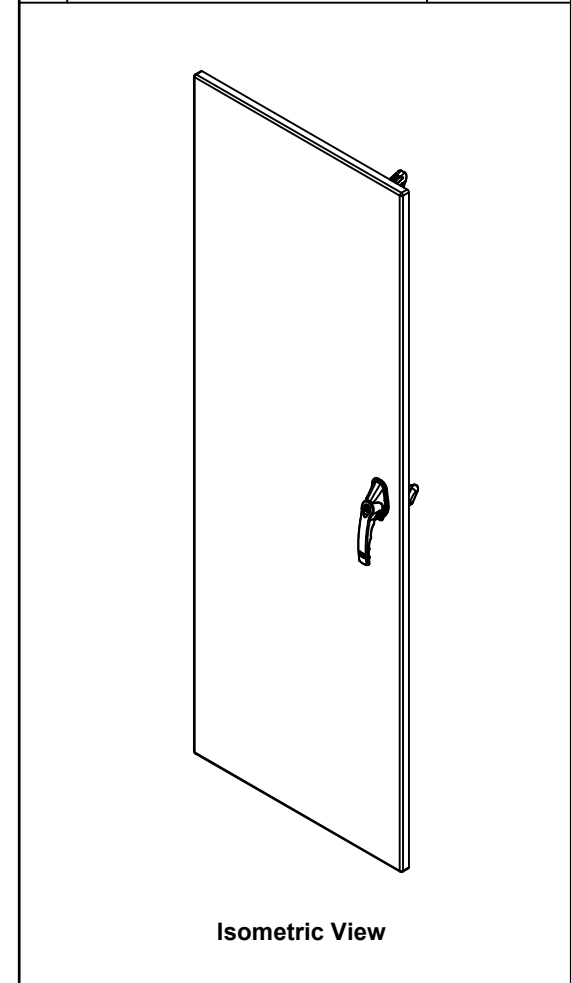


RIGHT

65.549


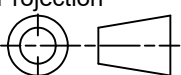
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No.	Revisions	Date	By/Par



Isometric View



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Customer Client	BoxCad: BoxCad	Date 28-Oct-14
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)		
Color Couleur Asa-61 Grey	Finish Fini Smooth	
Description 9500DA 72" x 24" Back Cover		Detail Rev.
Part Number Numéro Pièce 9500DA722430D	Rev. 0	1 / 3

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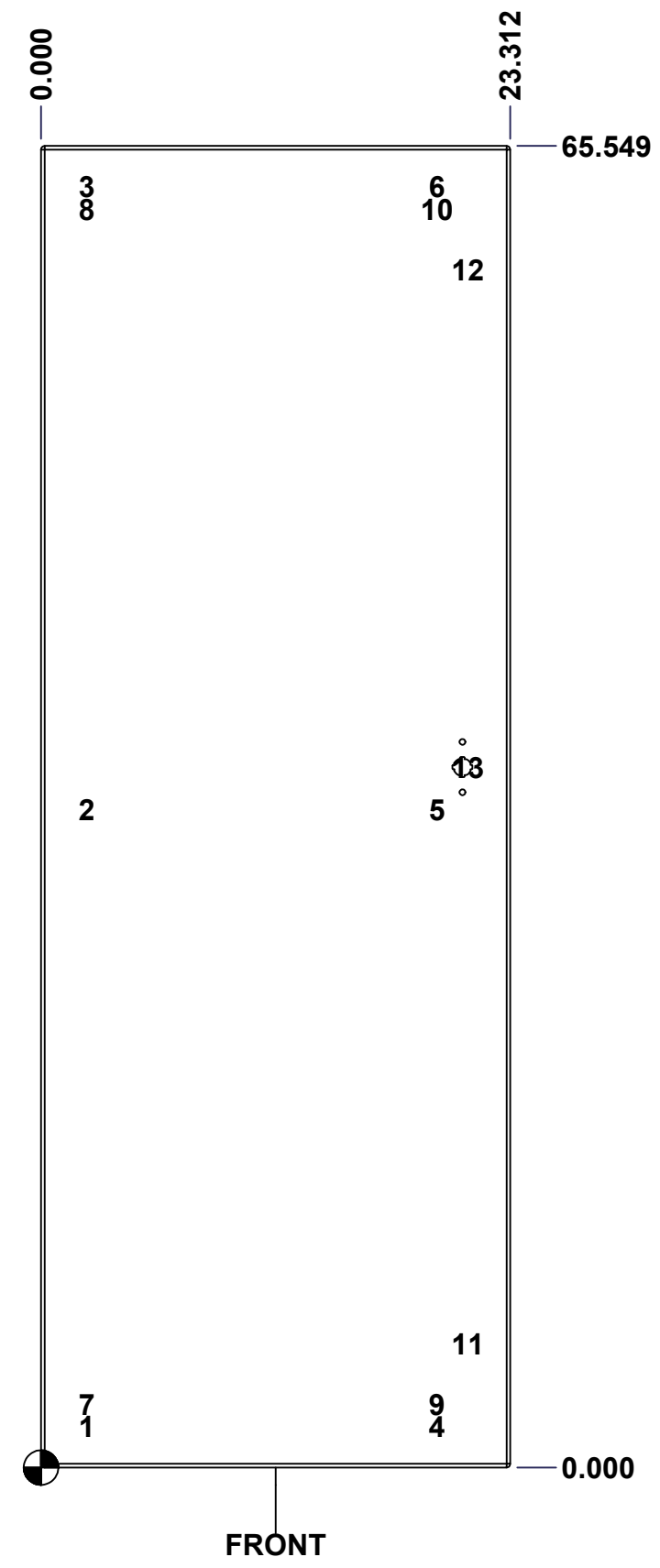
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	2.028	STUD M6 x 18mm (Inside)
2	2.000	32.628	STUD M6 x 18mm (Inside)
3	2.000	63.521	STUD M6 x 18mm (Inside)
4	19.407	2.028	STUD M6 x 18mm (Inside)
5	19.407	32.628	STUD M6 x 18mm (Inside)
6	19.407	63.521	STUD M6 x 18mm (Inside)
7	2.000	3.139	STUD M6 x 18mm (Inside)
8	2.000	62.409	STUD M6 x 18mm (Inside)
9	19.407	3.139	STUD M6 x 18mm (Inside)
10	19.407	62.409	STUD M6 x 18mm (Inside)
11	20.937	6.118	STUD M6 x 18mm (Inside)
12	20.937	59.430	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
13	20.937	34.743	HANDLE 885 ESL2A-APHK @ 0.0°



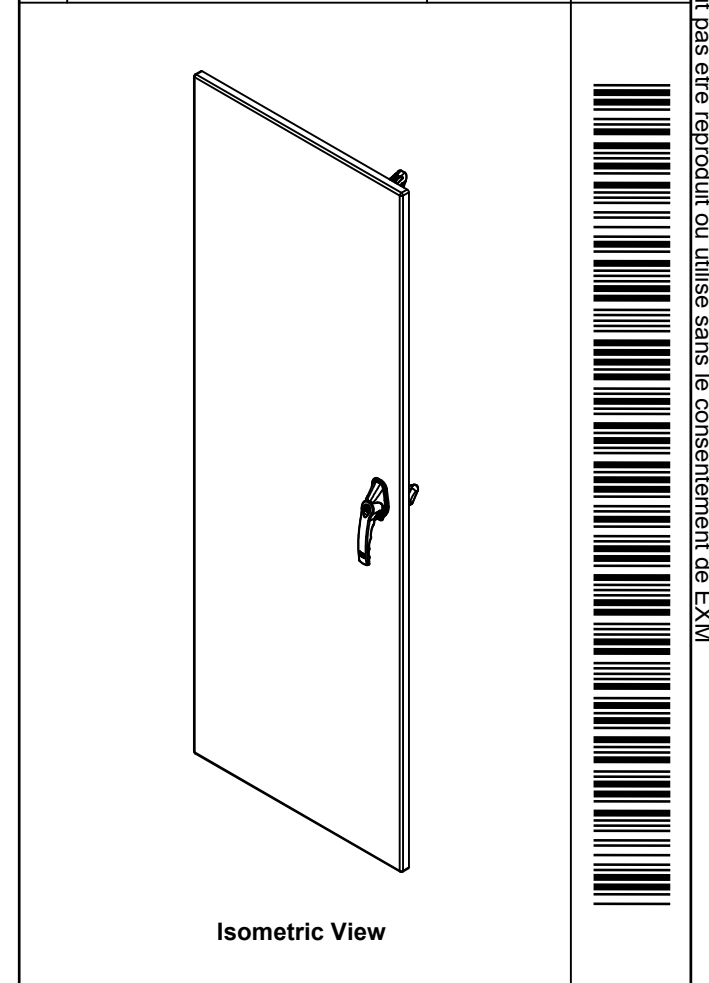
FRONT

	Description	Status	
	9500DA 72" x 24" Back Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	
	9500DA722430D	0	2 3


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No.	Revisions	Date	By/Par



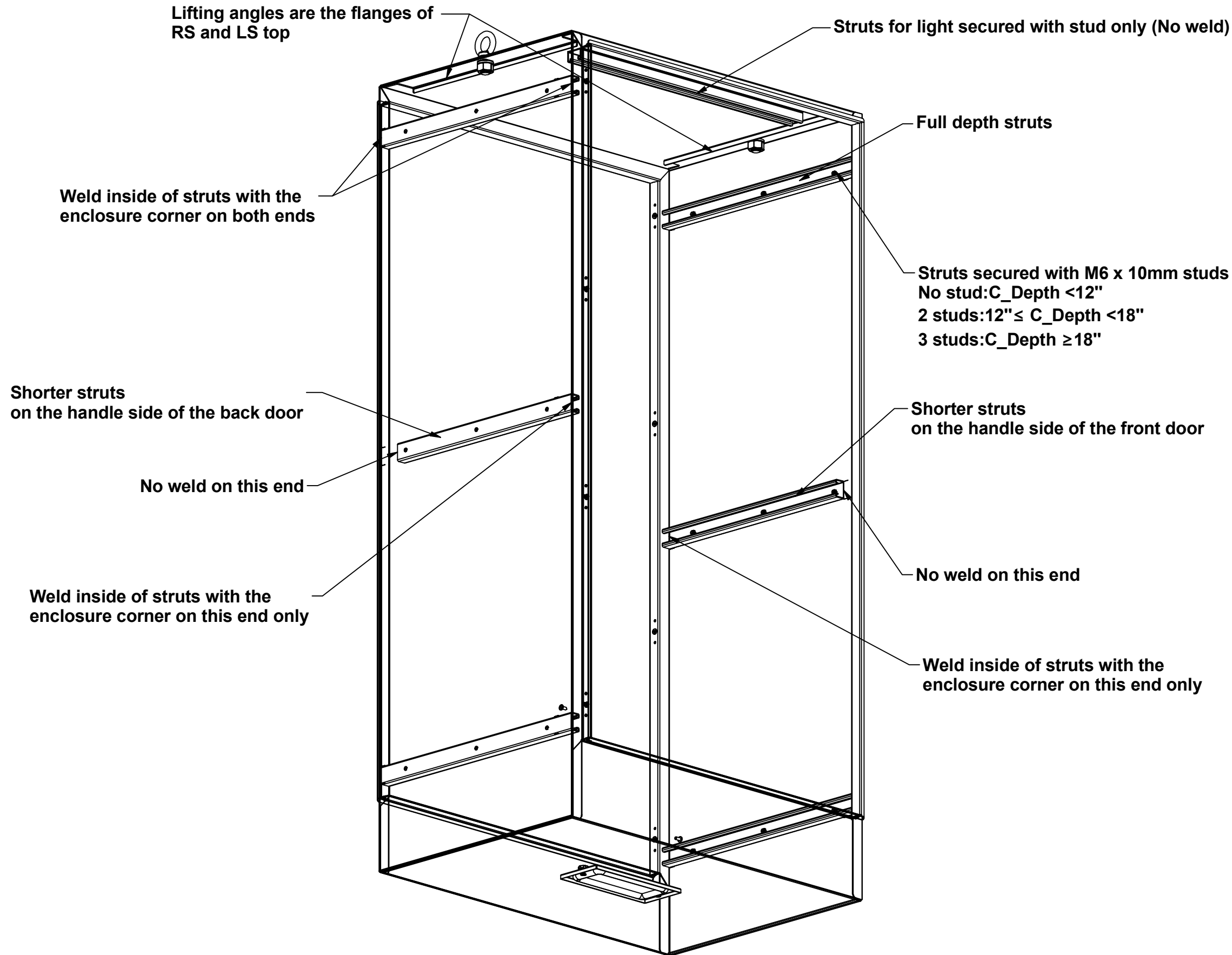
1	STK-Q-47527	1	9500 Lower Closing Bar 72"
1	STK-Q-47517	1	9500 Upper Closing Bar 72"
1	STK-A-03886-36	2	Gearbox Clockwise Assembly (36.0mm)
1	885ESL2A-APHK	6	885 ESL2A-APHK - Zinc Die Cast L-Handle Padlockable Assy
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	9500DA722430G	0	9500DA 72" x 24" Cover Gasket
1	STK-K-10830	3	9500 - Door Stiffener Assembly
2	STK-Q-16410	0	Guide Stud - Largel (No Paint Cap Required)
10	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	9500DA722430D-P	0	9500DA 72" x 24" Back Cover Part
4	STK-K-09860	7	Cabinet Hinge with Captive Pins
2	STK-A-90025	0	9500 - Cabinet Closing Bar End (Large)
Qty	Part Name	Rev	Description
Parts List			

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 28-Oct-14	
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)		Projection	
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 9500DA 72" x 24" Back Cover		Detail Rev.	
Part Number Numéro Pièce 9500DA722430D		Rev. 0	3

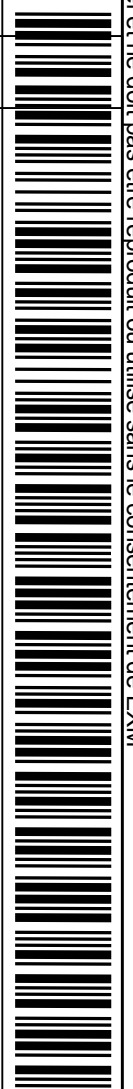
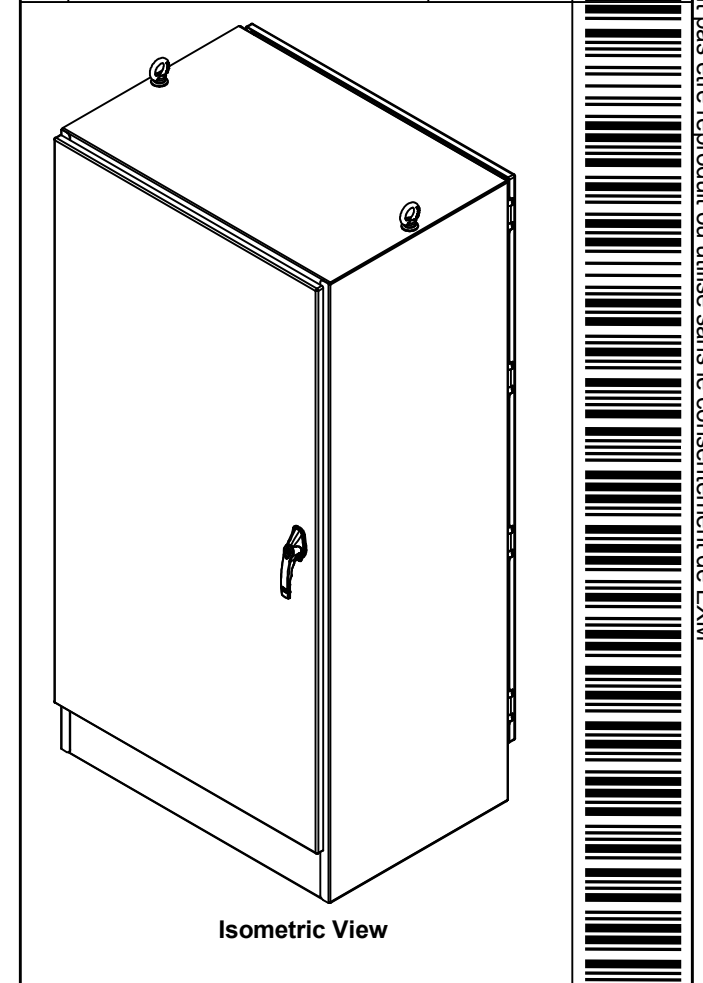
All knockouts are actual size / Les disques défonçables sont grandeur réel
 All dimensions are before paint / Toutes les dimensions sont avant peinture

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No.	Revisions	Date	By/Par



Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection
Customer Client	Date	
Drawn By / Dessiné Par: PatrickD	Date: 3/9/2020	
Material / Matière	N/A	
Color / Couleur: N/A	Finish / Fini: N/A	
Description: 9500DA Welding Detail	Detail Rev.	
Part Number / Numéro Pièce: 9500DA_WELDING_DETAIL	Rev. 0	1 / 1