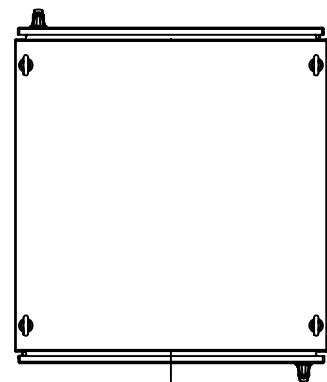
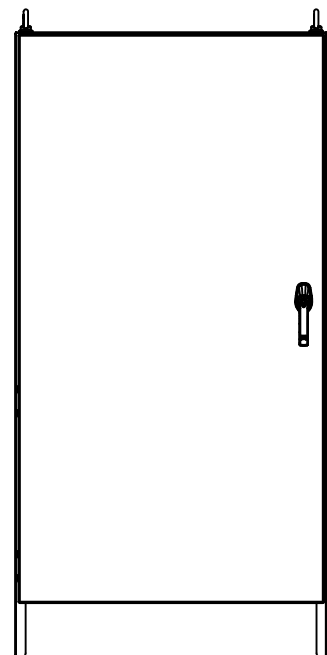


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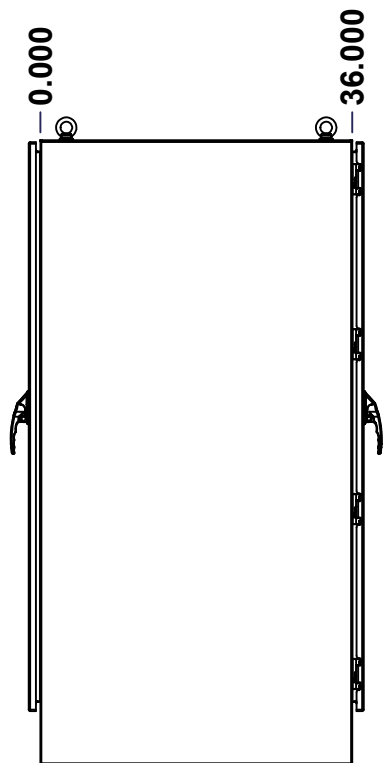
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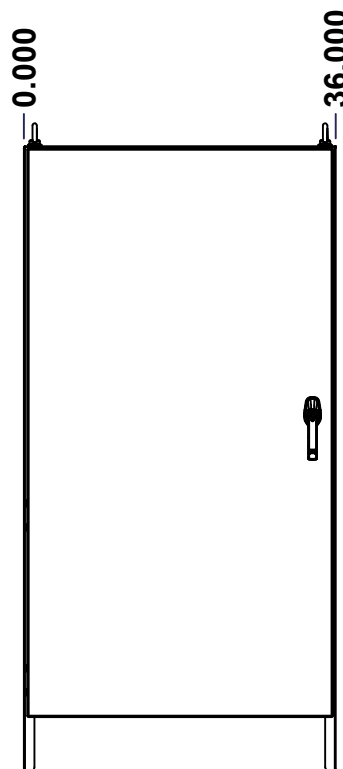
TOP



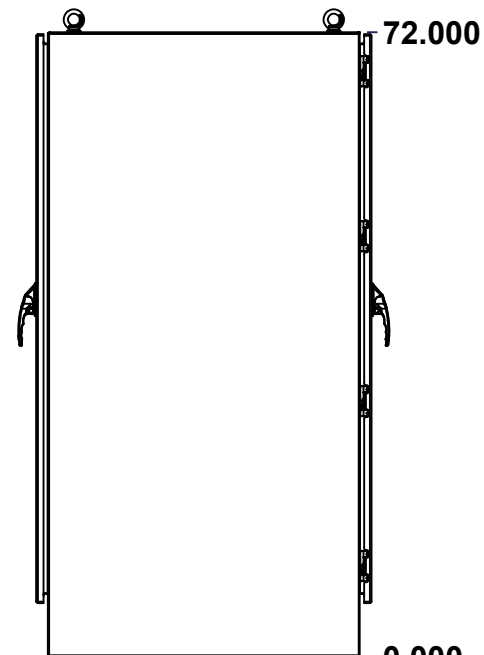
BACK



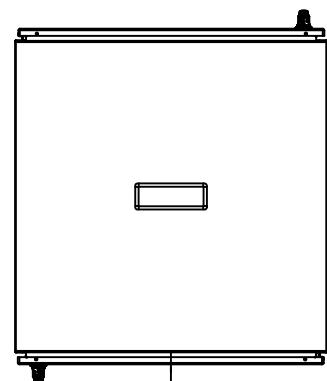
LEFT



FRONT

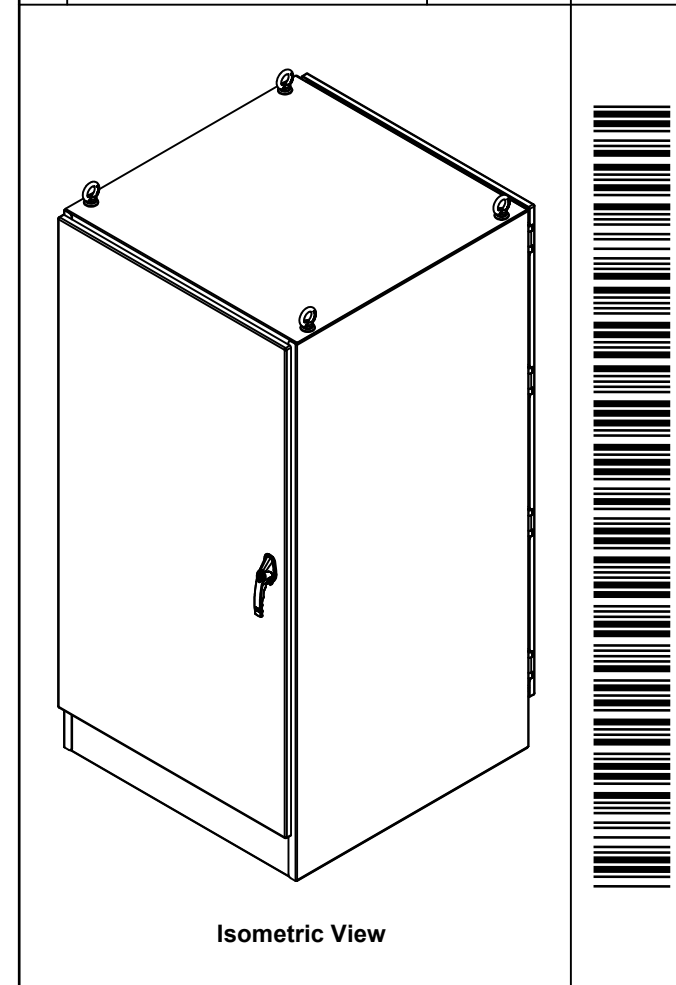


RIGHT




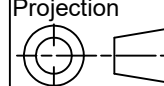
BOTTOM

| No. | Revisions | Date | By/Par |
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Isometric View



| | | |
|--|-----------------------|---|
|  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement Max 3.0mm Projection  |
| Customer Client | Date | |
| Drawn By / Dessiné Par: BoxCad: BoxCad | Date: 26-Aug-14 | |
| Material / Matière: 12 Ga Cold Rolled A1008 CS Type B (2.5mm) | | |
| Color / Couleur: Asa-61 Grey | Finish / Fini: Smooth | |
| Description: 9500DA 72" x 36" x 36" Assembly | Detail Rev. | |
| Part Number / Numéro Pièce: 9500DA723636 | Rev. 0 | 1 / 2 |

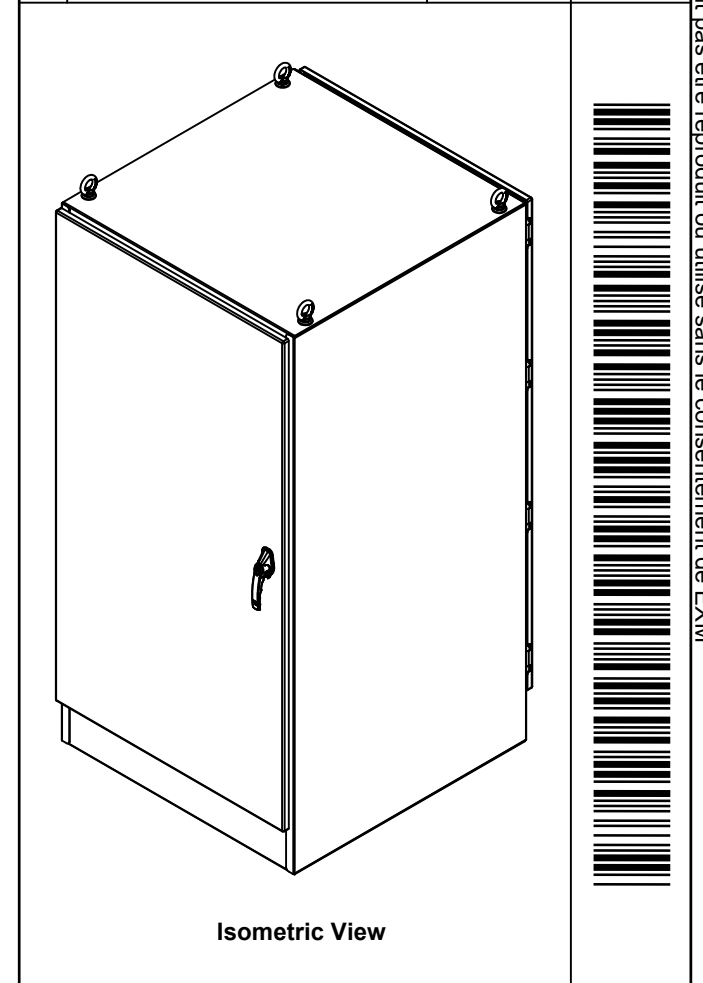
SEE BILL OF MATERIAL ON LAST PAGE

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| NOTE | |
|------|--|
| ITEM | DESCRIPTION |
| 1 | NEMA 12/13 Enclosure |
| 2 | C/W Standard ground studs on box and cover |
| 3 | C/W Standard door stiffener |
| 4 | W/O Inner panel |
| 5 | C/W Standard inner panel mounting struts |
| 6 | C/W Eyebolts |
| 7 | C/W Struts installed (Included) |

| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
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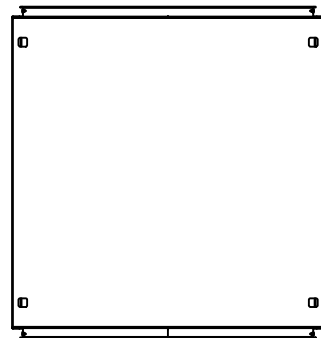
| PACKING | | |
|-----------------------|-----|--|
| ITEM | QTY | DESCRIPTION |
| Cardboard sleeve | 2 | Top and Bottom |
| Cardboard strip | 2 | Between back of enclosure and inner panel |
| Plastic bag | 1 | To protect cover surface and inside gasket |
| Cardboard corner | 4 | To reinforced for the plastic strap tightening |
| Plastic strap - Black | 2 | To Squeeze 2 cardboard sleeve together |
| Packaging label | 3 | White label with PN |
| Plastic strap- Green | 2 | To secure the enclosure to the wood pallet |
| Wood Pallet | 1 | 2" deeper and 3" larger than enclosure size |

| Qty | Part Number | Rev | Description |
|------------|----------------|-----|---|
| 1 | 9500DA723636GP | 0 | 9500DA Gland Plate |
| 1 | 9500DA723636D | 0 | 9500DA 72" x 36" Back Cover |
| 1 | 9500DA723636C | 0 | 9500DA 72" x 36" Front Cover |
| 1 | 9500DA723636B | 0 | 9500DA 72" x 36" x 36" Body |
| 2 | 880EB14 | 2 | Eye Bolt M14 (Pack of 2) |
| 8 | STK-Q-04050-10 | 8 | M6 x 10mm Hexagon Socket Head Machine Screw with Nyseal |
| Parts List | | | |

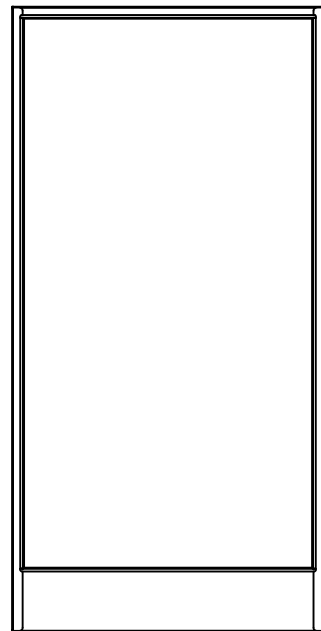
| | | | | |
|---|--|--|--|---|
| | | Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement Max 3.0mm |
| Customer Client | | Date | | Projection |
| Drawn By Dessiné Par BoxCad: BoxCad | | Date 26-Aug-14 | | Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm) |
| Color Couleur Asa-61 Grey | | Finish Fini Smooth | | Description 9500DA 72" x 36" x 36" Assembly |
| Part Number Numéro Pièce 9500DA723636 | | Rev. 2 0 | | Detail Rev. 2 |

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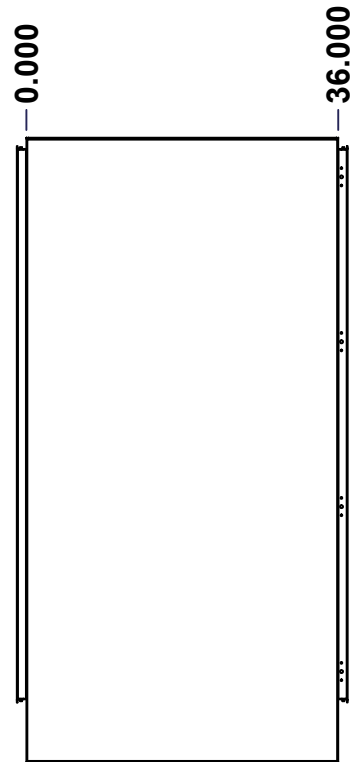
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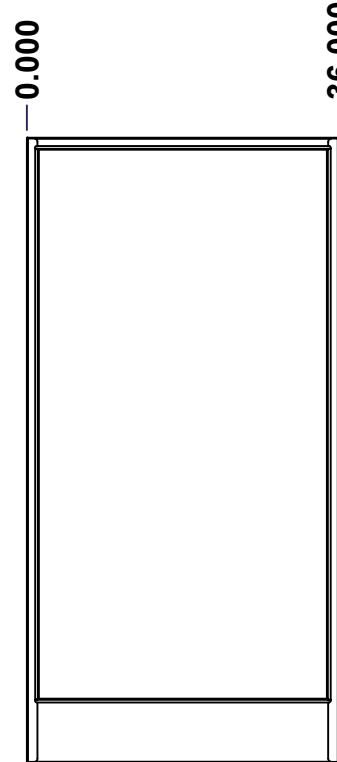
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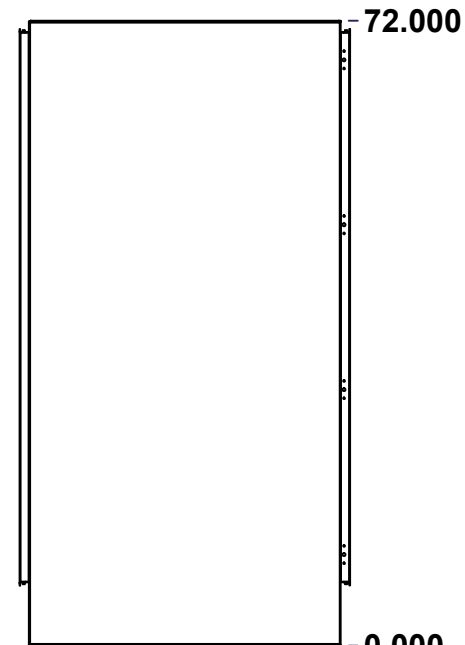
BACK



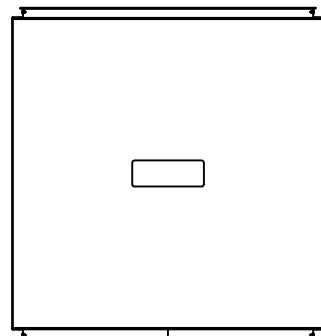
LEFT



FRONT

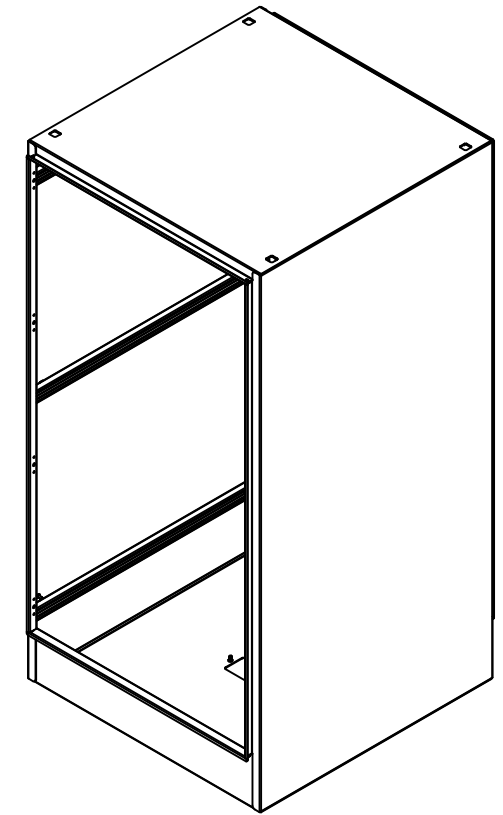


RIGHT



BOTTOM

| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
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Isometric View

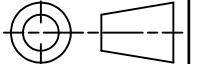


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Flatness
Aplatissement

Max 3.0mm

Projection



| | |
|---|-----------------------|
| Customer Client | Date |
| Drawn By Dessiné Par BoxCad: BoxCad | Date 26-Aug-14 |
| Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm) | |
| Color Couleur Asa-61 Grey | Finish Fini Smooth |
| Description 9500DA 72" x 36" x 36" Body | Detail Rev. |
| Part Number Numéro Pièce 9500DA723636B | Rev. 1 0 2 |

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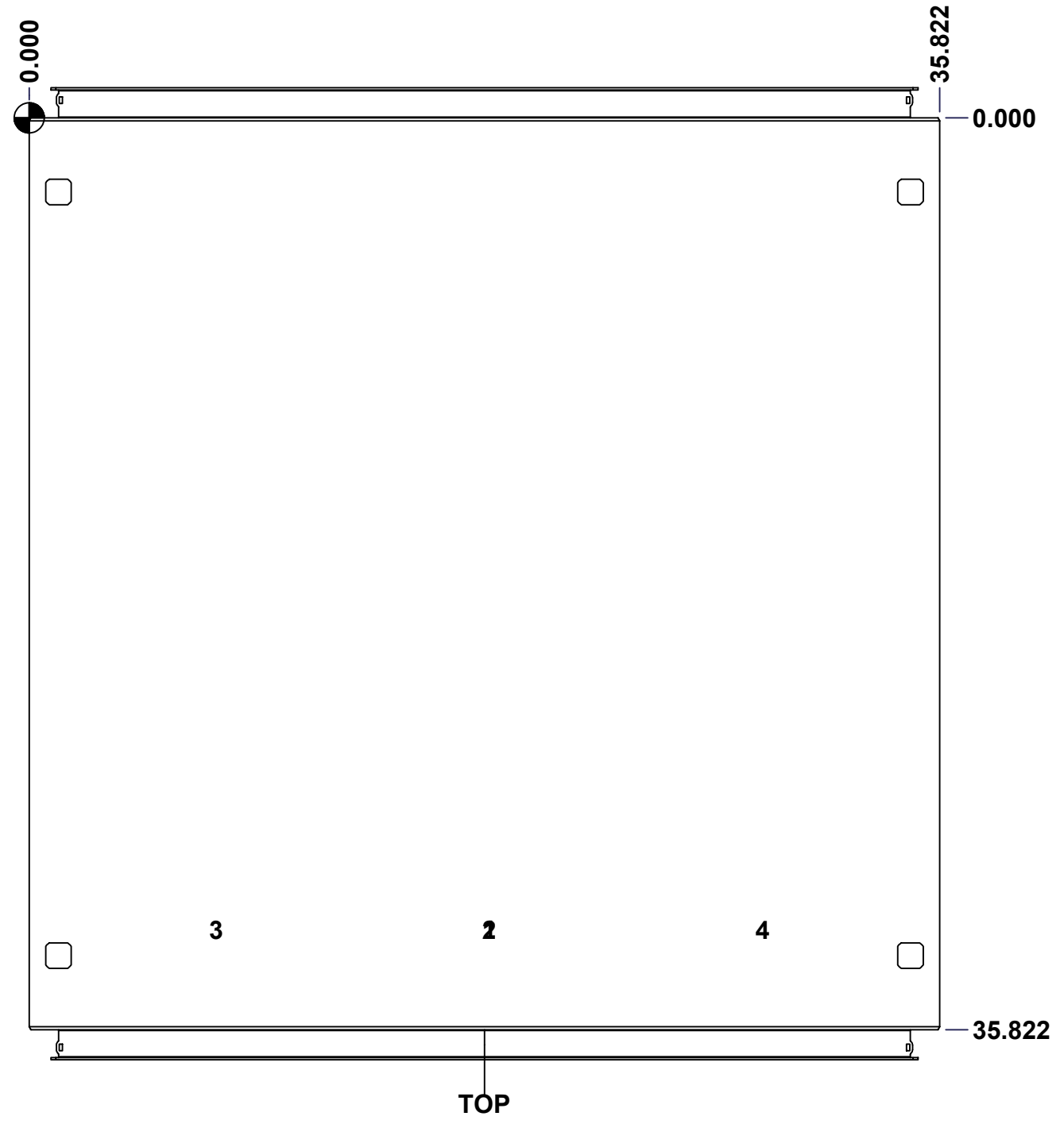
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)

| CUT-OUT | XDIM | YDIM | DESCRIPTION |
|---------|--------|--------|-------------------------------|
| 1 | 17.911 | 32.000 | Struts CR400 27.500" (Inside) |
| 2 | 17.911 | 32.000 | STUDS M6 x 10mm (Inside) |
| 3 | 7.161 | 32.000 | STUDS M6 x 10mm (Inside) |
| 4 | 28.661 | 32.000 | STUDS M6 x 10mm (Inside) |



| | | | |
|--|-----------------------------|----------|-------|
| | Description | Status | |
| | 9500DA 72" x 36" x 36" Body | Released | |
| | Part Number Numéro Pièce | Rev. | |
| | 9500DA723636B | 0 | 2 / 7 |

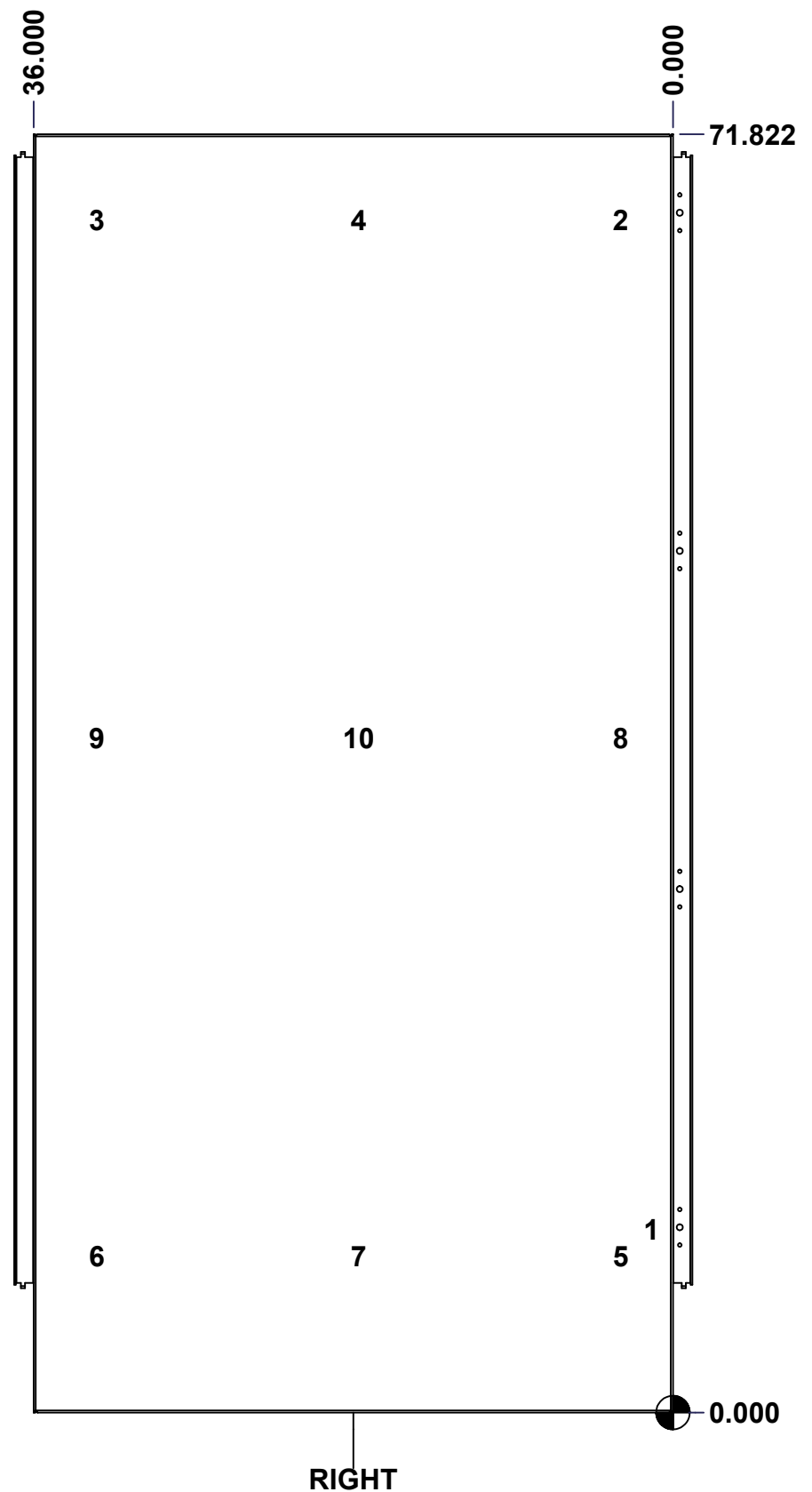
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)

| CUT-OUT | XDIM | YDIM | DESCRIPTION |
|---------|--------|--------|-----------------------------|
| 1 | 1.500 | 10.286 | GND STUD M6 x 16mm (Inside) |
| 2 | 3.250 | 67.036 | STUDS M6 x 10mm (Inside) |
| 3 | 32.750 | 67.036 | STUDS M6 x 10mm (Inside) |
| 4 | 18.000 | 67.036 | STUDS M6 x 10mm (Inside) |
| 5 | 3.250 | 8.786 | STUDS M6 x 10mm (Inside) |
| 6 | 32.750 | 8.786 | STUDS M6 x 10mm (Inside) |
| 7 | 18.000 | 8.786 | STUDS M6 x 10mm (Inside) |
| 8 | 3.250 | 37.911 | STUDS M6 x 10mm (Inside) |
| 9 | 32.750 | 37.911 | STUDS M6 x 10mm (Inside) |
| 10 | 18.000 | 37.911 | STUDS M6 x 10mm (Inside) |

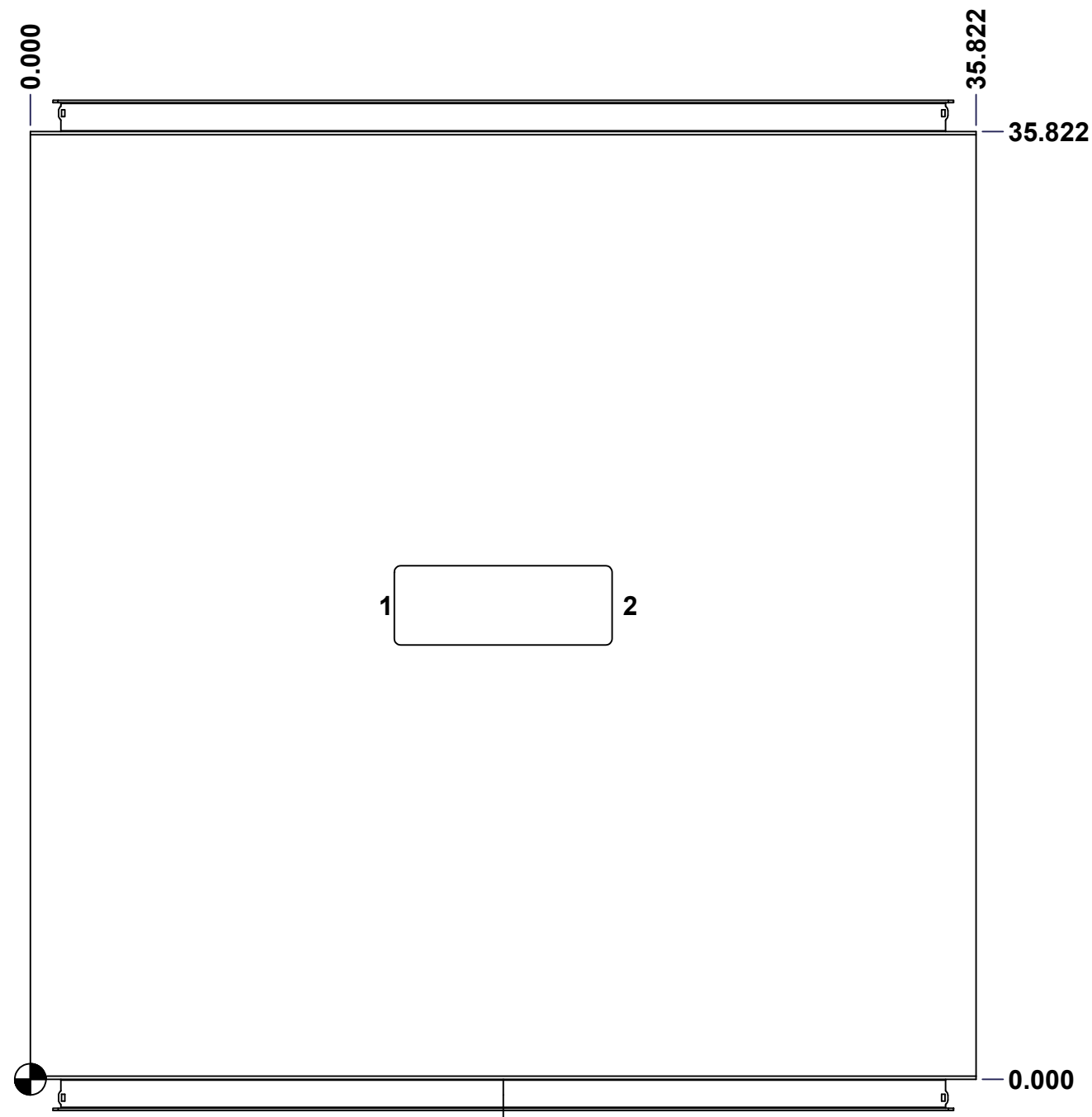


| | | |
|--|-----------------------------|----------|
| | Description | Status |
| | 9500DA 72" x 36" x 36" Body | Released |
| | Part Number Numéro Pièce | Rev. |
| | 9500DA723636B | 0 |
| | | 3 |
| | | 7 |

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| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE | | | |
|--|--------|--------|----------------------------|
| HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY) | | | |
| CUT-OUT | XDIM | YDIM | DESCRIPTION |
| 1 | 13.286 | 18.000 | GP STUD M6 x 16mm (Inside) |
| 2 | 22.536 | 18.000 | GP STUD M6 x 16mm (Inside) |



BOTTOM

| | | | |
|--|-----------------------------|----------|-------|
| | Description | Status | |
| | 9500DA 72" x 36" x 36" Body | Released | |
| | Part Number Numéro Pièce | Rev. | |
| | 9500DA723636BB | 0 | 4 / 7 |

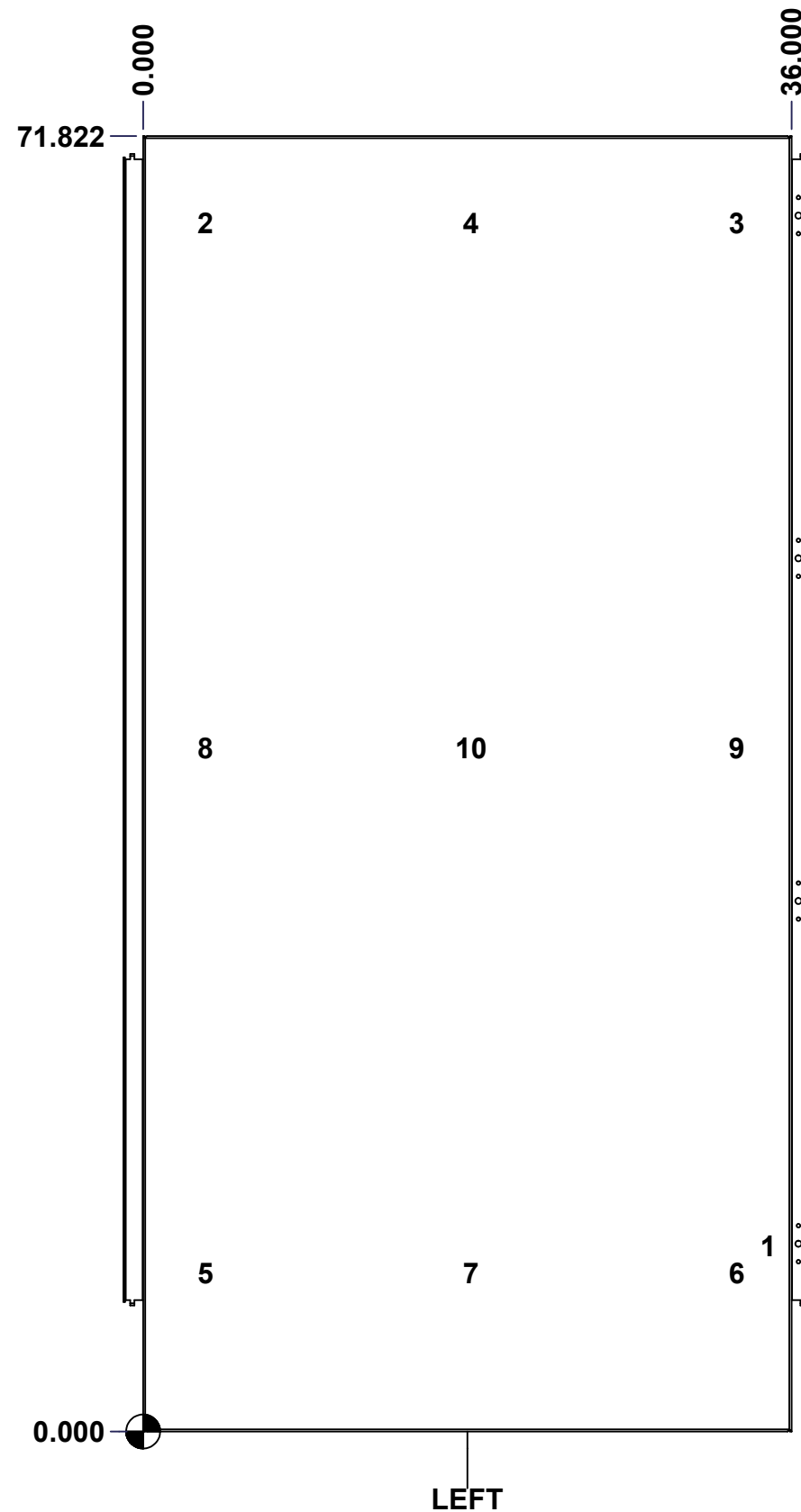
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)

| CUT-OUT | XDIM | YDIM | DESCRIPTION |
|---------|--------|--------|-----------------------------|
| 1 | 34.411 | 10.286 | GND STUD M6 x 16mm (Inside) |
| 2 | 3.161 | 67.036 | STUDS M6 x 10mm (Inside) |
| 3 | 32.661 | 67.036 | STUDS M6 x 10mm (Inside) |
| 4 | 17.911 | 67.036 | STUDS M6 x 10mm (Inside) |
| 5 | 3.161 | 8.786 | STUDS M6 x 10mm (Inside) |
| 6 | 32.661 | 8.786 | STUDS M6 x 10mm (Inside) |
| 7 | 17.911 | 8.786 | STUDS M6 x 10mm (Inside) |
| 8 | 3.161 | 37.911 | STUDS M6 x 10mm (Inside) |
| 9 | 32.661 | 37.911 | STUDS M6 x 10mm (Inside) |
| 10 | 17.911 | 37.911 | STUDS M6 x 10mm (Inside) |

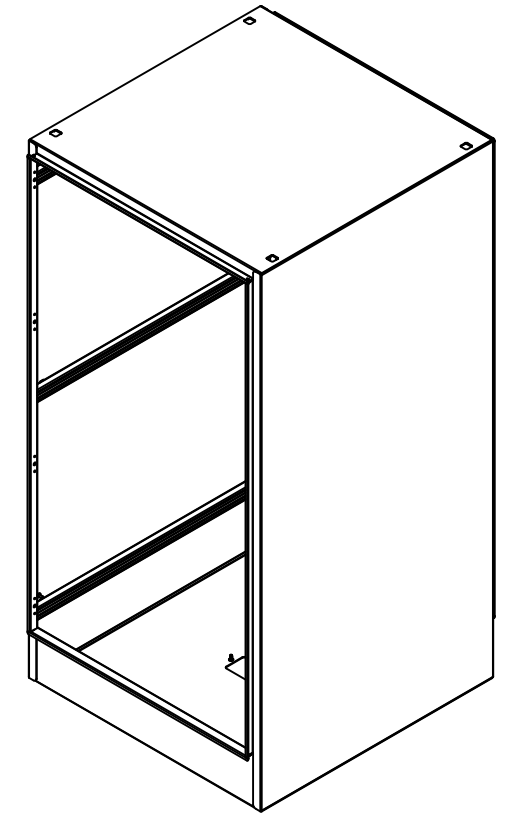


| | | |
|--|-----------------------------|----------|
| | Description | Status |
| | 9500DA 72" x 36" x 36" Body | Released |
| | Part Number Numéro Pièce | Rev. |
| | 9500DA723636B | 0 |
| | | 5 |
| | | 7 |

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Isometric View



| Qty | Part Number | Rev | Description |
|-----|------------------|-----|--|
| 21 | STK-Q-16030 | 0 | Stud M6 x 10mm |
| 1 | CR400MS_27.5 | 0 | Commercial Roll Mild Steel (27.5in long) |
| 1 | STK-P-02400S | 0 | Powder Paint (Asa-61 Grey / Smooth) |
| 2 | STK-Q-52200-36 | 0 | Sasco Strut S5 (33.500" Long) |
| 4 | STK-Q-52250-36 | 0 | Sasco Strut S5 (35.500" Long) |
| 1 | 9500DA723636RS-P | 0 | 9500DA 72" x 36" Right Part |
| 1 | 9500DA723636BT-P | 0 | 9500DA 36" x 36" Bottom Part |
| 1 | 9500DA723636LS-P | 0 | 9500DA 72" x 36" Left Part |
| 1 | 9500DA723636T-P | 0 | 9500DA 36" x 36" Top Part |
| 21 | STK-Q-07220 | 1 | M6 Nylon Insert Lock Nut |
| 4 | STK-Q-16080 | 0 | Ground Stud M6 x 16mm |
| | | | |
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| Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement Max 3.0mm Projection |
| Customer Client | Date | 26-Aug-14 |
| Drawn By Dessiné Par | BoxCad: BoxCad | |
| Material Matière | 12 Ga Cold Rolled A1008 CS Type B (2.5mm) | |
| Color Couleur | Asa-61 Grey | Finish Fini: Smooth |
| Description | 9500DA 72" x 36" x 36" Body | |
| Part Number Numéro Pièce | Rev. | 2 |
| 9500DA723636B | 0 | 2 |

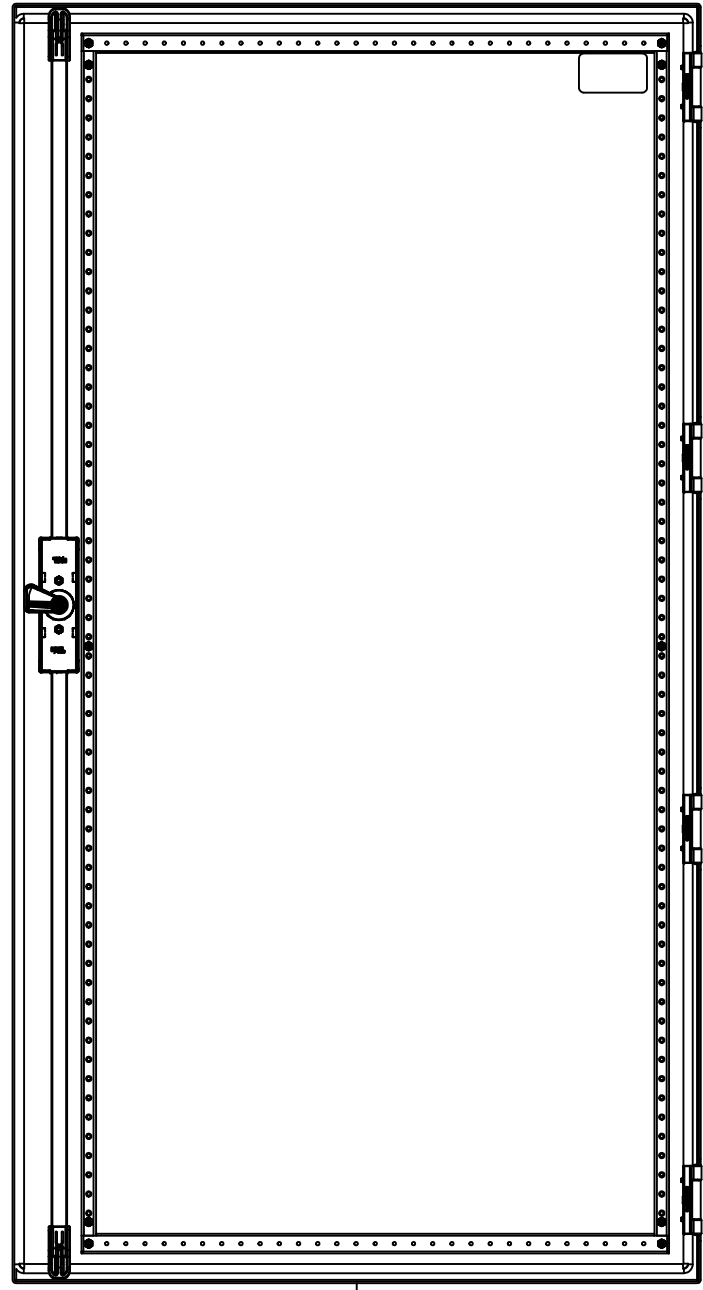
Parts List

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TOP



BACK



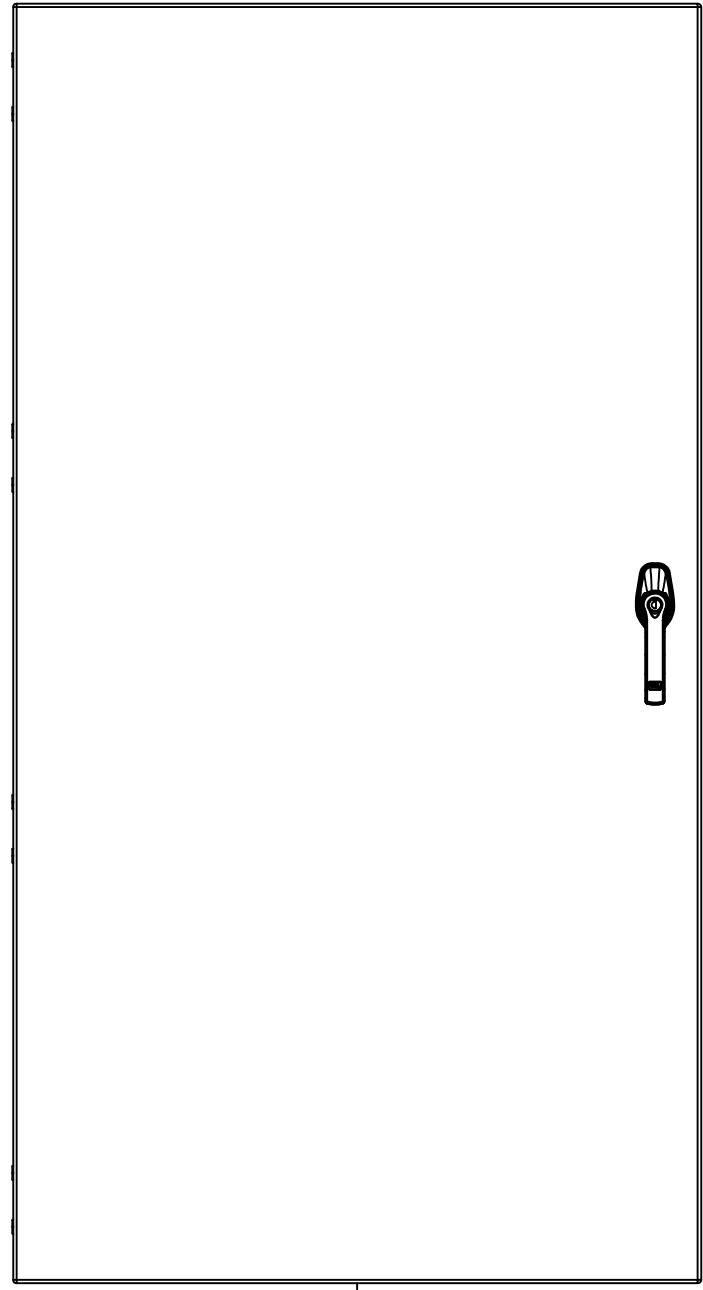
BOTTOM

0.000
0.835



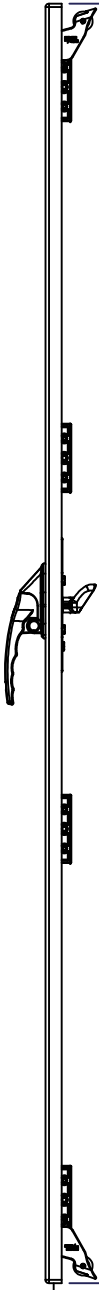
LEFT

0.000



FRONT

35.312

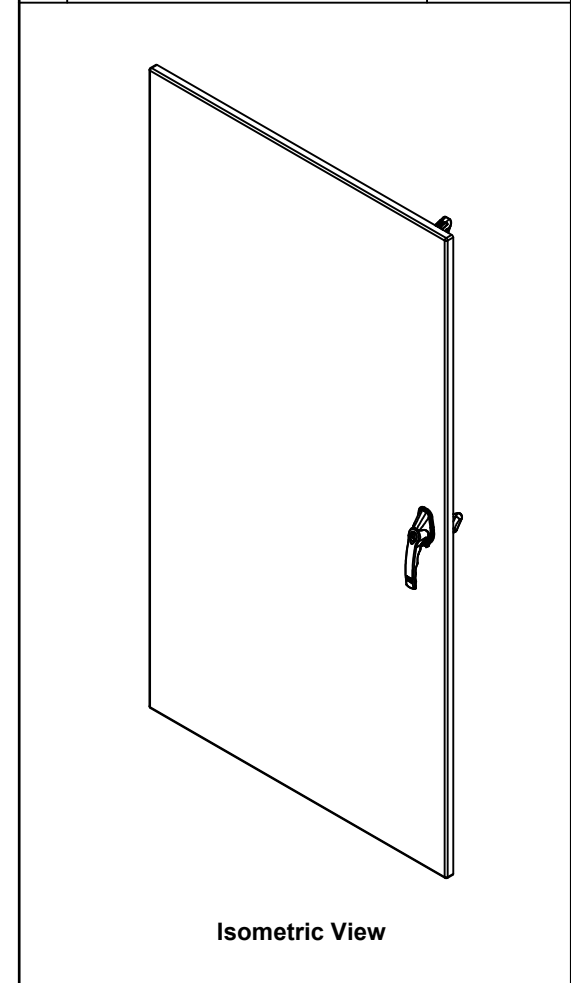


RIGHT

65.549

0.000

| No. | Revisions | Date | By/Par |
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Isometric View



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Flatness
Aplatissement
Max 3.0mm
Projection

| | |
|---|-----------------|
| Customer Client | Date |
| Drawn By / Dessiné Par: BoxCad: BoxCad | Date: 26-Aug-14 |
| Material / Matière: 12 Ga Cold Rolled A1008 CS Type B (2.5mm) | |

| | |
|------------------------------|-----------------------|
| Color / Couleur: Asa-61 Grey | Finish / Fini: Smooth |
|------------------------------|-----------------------|

| | |
|---|-------------|
| Description: 9500DA 72" x 36" Front Cover | Detail Rev. |
|---|-------------|

| | | |
|---|--------|-------|
| Part Number / Numéro Pièce: 9500DA723636C | Rev. 0 | 1 / 3 |
|---|--------|-------|

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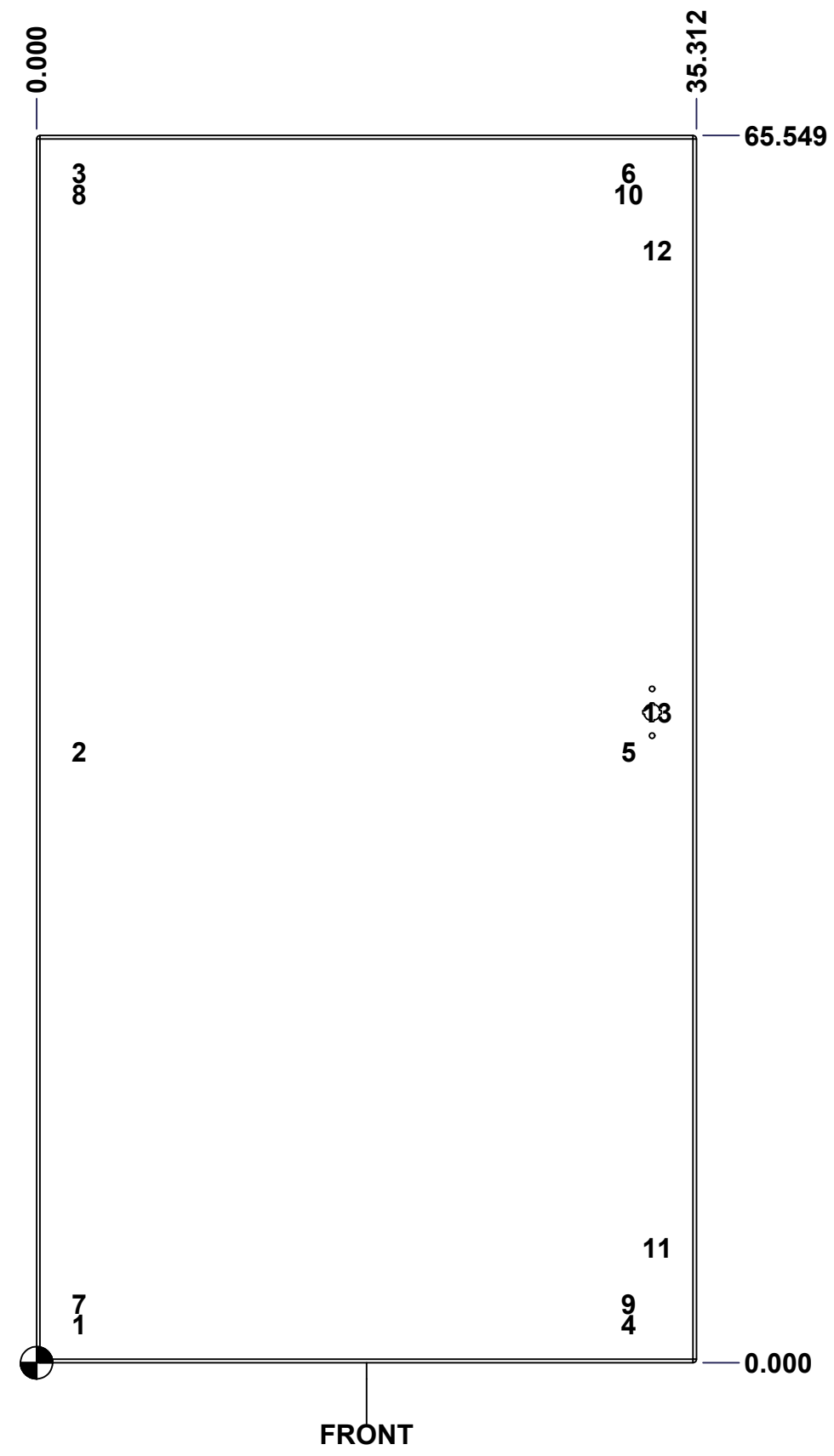
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

| CUT-OUT | XDIM | YDIM | DESCRIPTION |
|---------|--------|--------|------------------------------|
| 1 | 2.000 | 2.028 | STUD M6 x 18mm (Inside) |
| 2 | 2.000 | 32.628 | STUD M6 x 18mm (Inside) |
| 3 | 2.000 | 63.521 | STUD M6 x 18mm (Inside) |
| 4 | 31.407 | 2.028 | STUD M6 x 18mm (Inside) |
| 5 | 31.407 | 32.628 | STUD M6 x 18mm (Inside) |
| 6 | 31.407 | 63.521 | STUD M6 x 18mm (Inside) |
| 7 | 2.000 | 3.139 | STUD M6 x 18mm (Inside) |
| 8 | 2.000 | 62.409 | STUD M6 x 18mm (Inside) |
| 9 | 31.407 | 3.139 | STUD M6 x 18mm (Inside) |
| 10 | 31.407 | 62.409 | STUD M6 x 18mm (Inside) |
| 11 | 32.937 | 6.118 | STUD M6 x 18mm (Inside) |
| 12 | 32.937 | 59.430 | STUD M6 x 18mm (Inside) |
| ----- | ----- | ----- | ----- |
| 13 | 32.937 | 34.743 | HANDLE 885 ESL2A-APHK @ 0.0° |



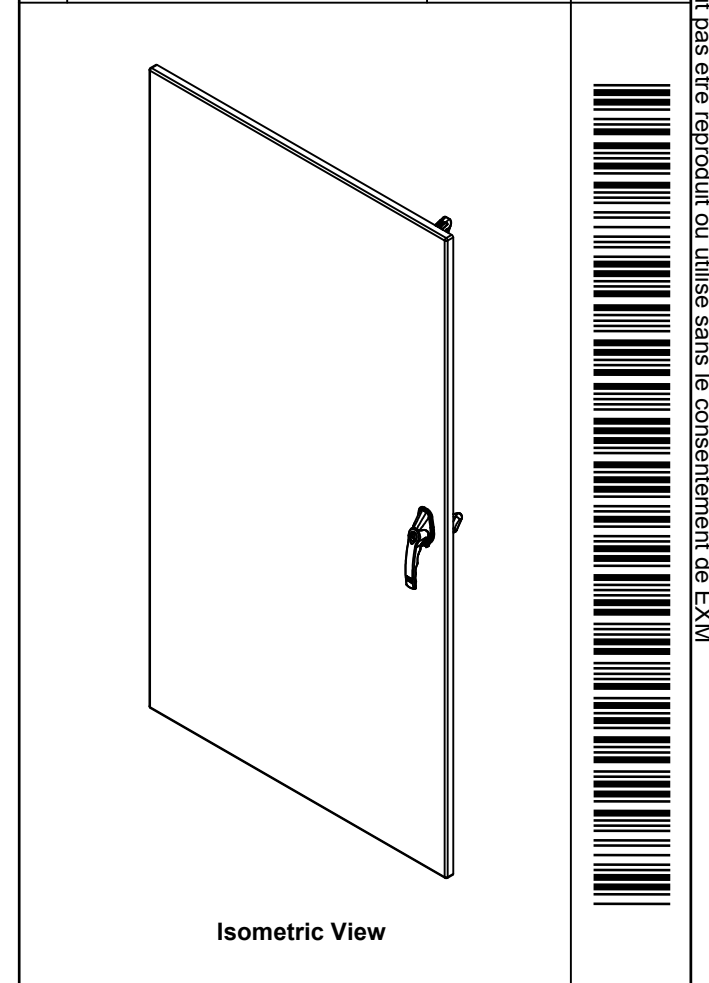
FRONT

| | | |
|--|------------------------------|----------|
| | Description | Status |
| | 9500DA 72" x 36" Front Cover | (NULL) |
| | Part Number Numéro Pièce | Rev. |
| | 9500DA723636C | 0 |
| | | 2 |
| | | 3 |


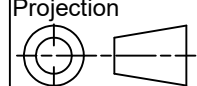
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| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
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| 1 | STK-Q-47527 | 1 | 9500 Lower Closing Bar 72" |
|------------|-----------------|-----|--|
| 1 | STK-Q-47517 | 1 | 9500 Upper Closing Bar 72" |
| 1 | STK-A-03886-36 | 2 | Gearbox Clockwise Assembly (36.0mm) |
| 1 | 885ESL2A-APHK | 6 | 885 ESL2A-APHK - Zinc Die Cast L-Handle Padlockable Assy |
| 1 | STK-P-02400S | 0 | Powder Paint (Asa-61 Grey / Smooth) |
| 1 | STK-S-00100 | 0 | 3.5" x 2" Silver Milar Flexcon Sticker |
| 1 | 9500DA723636G | 0 | 9500DA 72" x 36" Cover Gasket |
| 1 | STK-K-10850 | 3 | 9500 - Door Stiffener Assembly |
| 2 | STK-Q-16410 | 0 | Guide Stud - Largel (No Paint Cap Required) |
| 10 | STK-Q-16055 | 1 | M6 x 18mm Stud (No Paint Cap Required) |
| 1 | 9500DA723636C-P | 0 | 9500DA 72" x 36" Front Cover Part |
| 4 | STK-K-09860 | 7 | Cabinet Hinge with Captive Pins |
| 2 | STK-A-90025 | 0 | 9500 - Cabinet Closing Bar End (Large) |
| Qty | Part Name | Rev | Description |
| Parts List | | | |

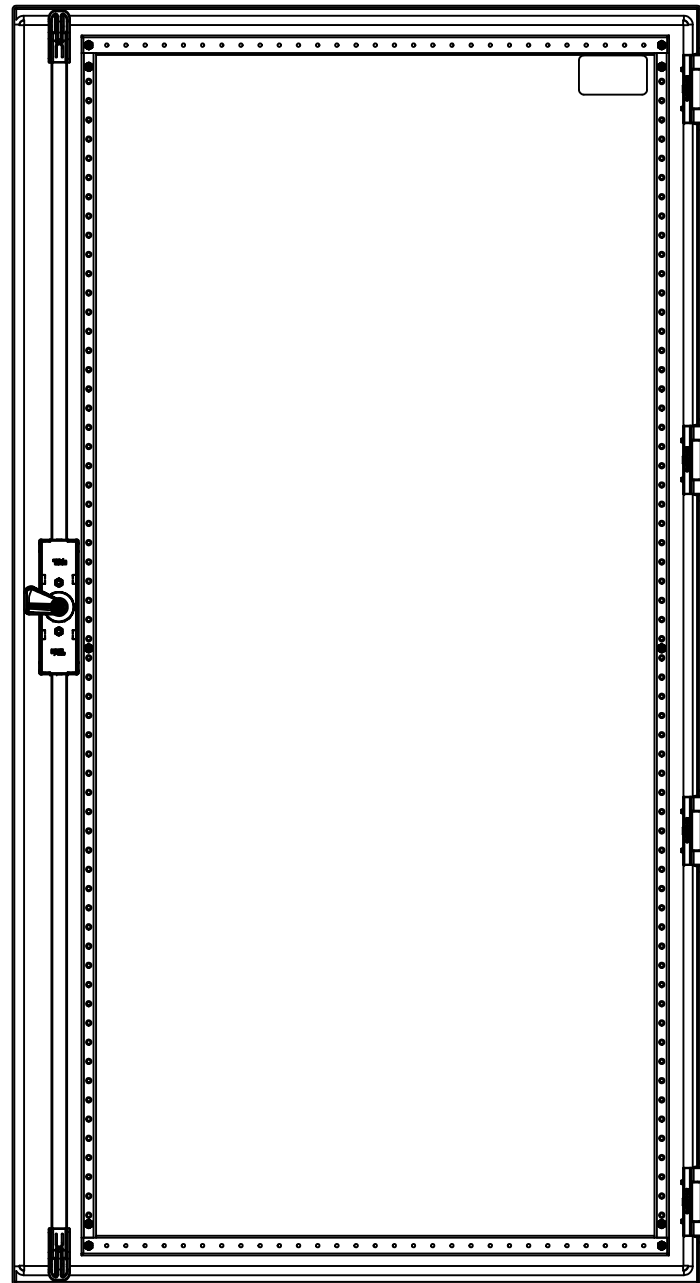
| | | |
|--|-----------------------|--|
|  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement |
| | | Max 3.0mm |
| Customer Client | | Date |
| Drawn By Dessiné Par BoxCad: BoxCad | | Date 26-Aug-14 |
| Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm) | | Projection  |
| Color Couleur Asa-61 Grey | Finish Fini Smooth | |
| Description 9500DA 72" x 36" Front Cover | | Detail Rev. |
| Part Number Numéro Pièce 9500DA723636C | | Rev. 3 |
| | | 0 3 |

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TOP

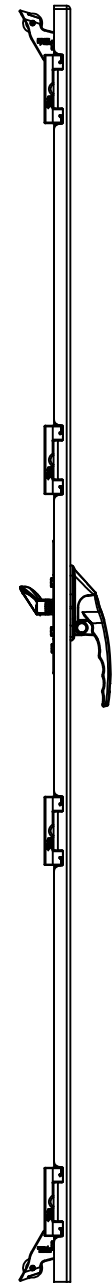


BACK



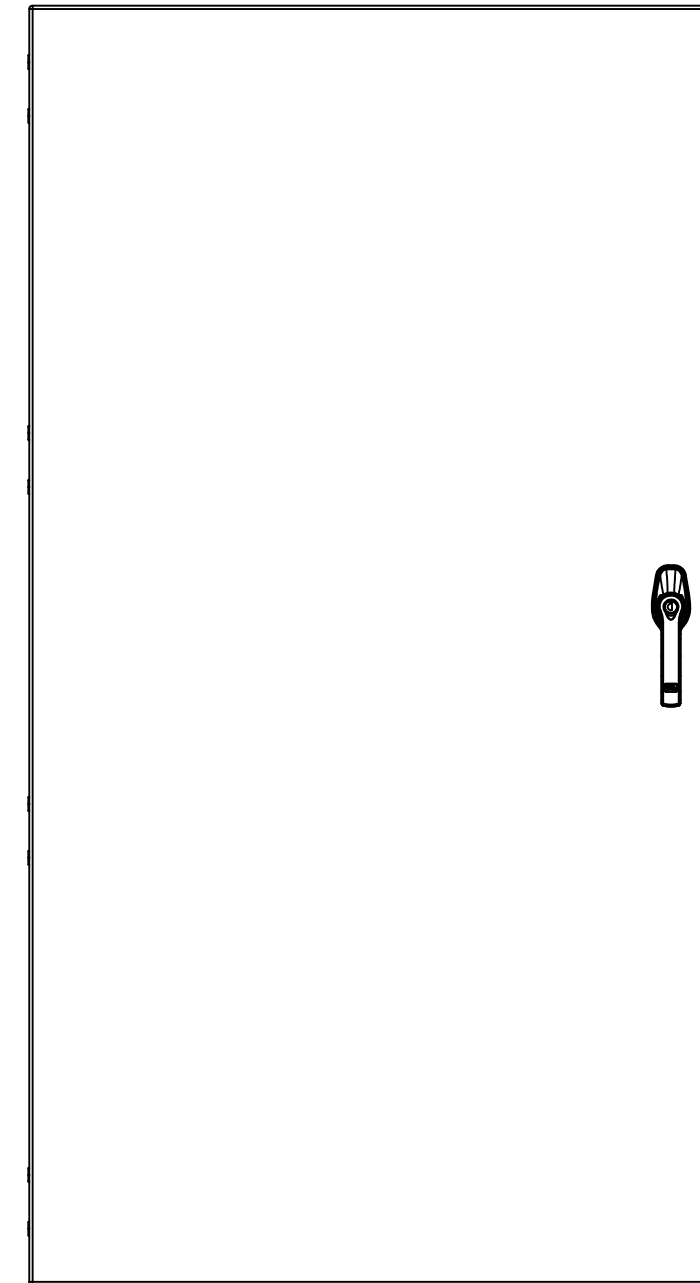
BOTTOM

0.000
0.835



LEFT

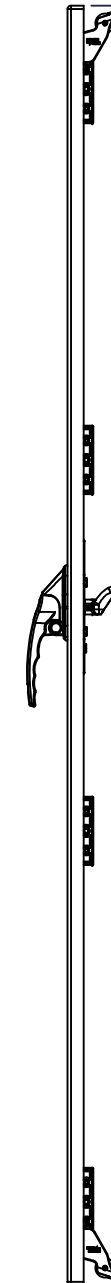
0.000



FRONT

35.312

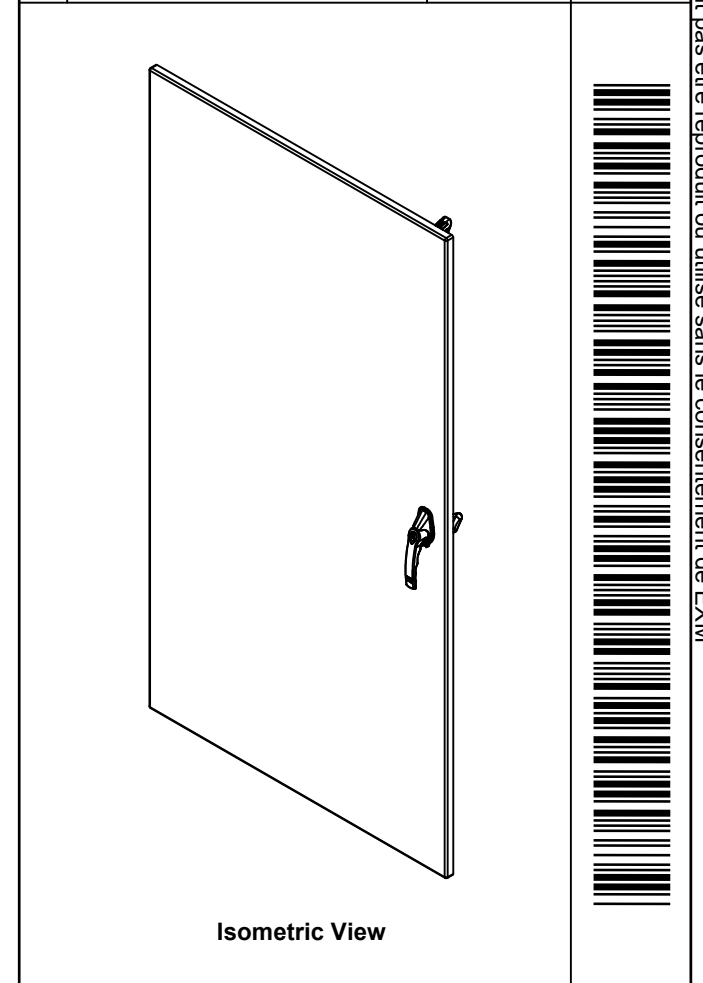
65.549




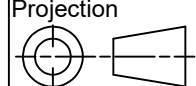
RIGHT

0.000

| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
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Isometric View

| | | |
|--|---|---|
|  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement Max 3.0mm Projection  |
| Customer Client | Date | Date |
| Drawn By Dessiné Par | BoxCad: BoxCad | Date 26-Aug-14 |
| Material Matière | 12 Ga Cold Rolled A1008 CS Type B (2.5mm) | |
| Color Couleur | Asa-61 Grey | Finish Fini Smooth |
| Description | 9500DA 72" x 36" Back Cover | |
| Part Number Numéro Pièce | Rev. 0 | 1 / 3 |

SEE BILL OF MATERIAL ON LAST PAGE

9500DA723636D

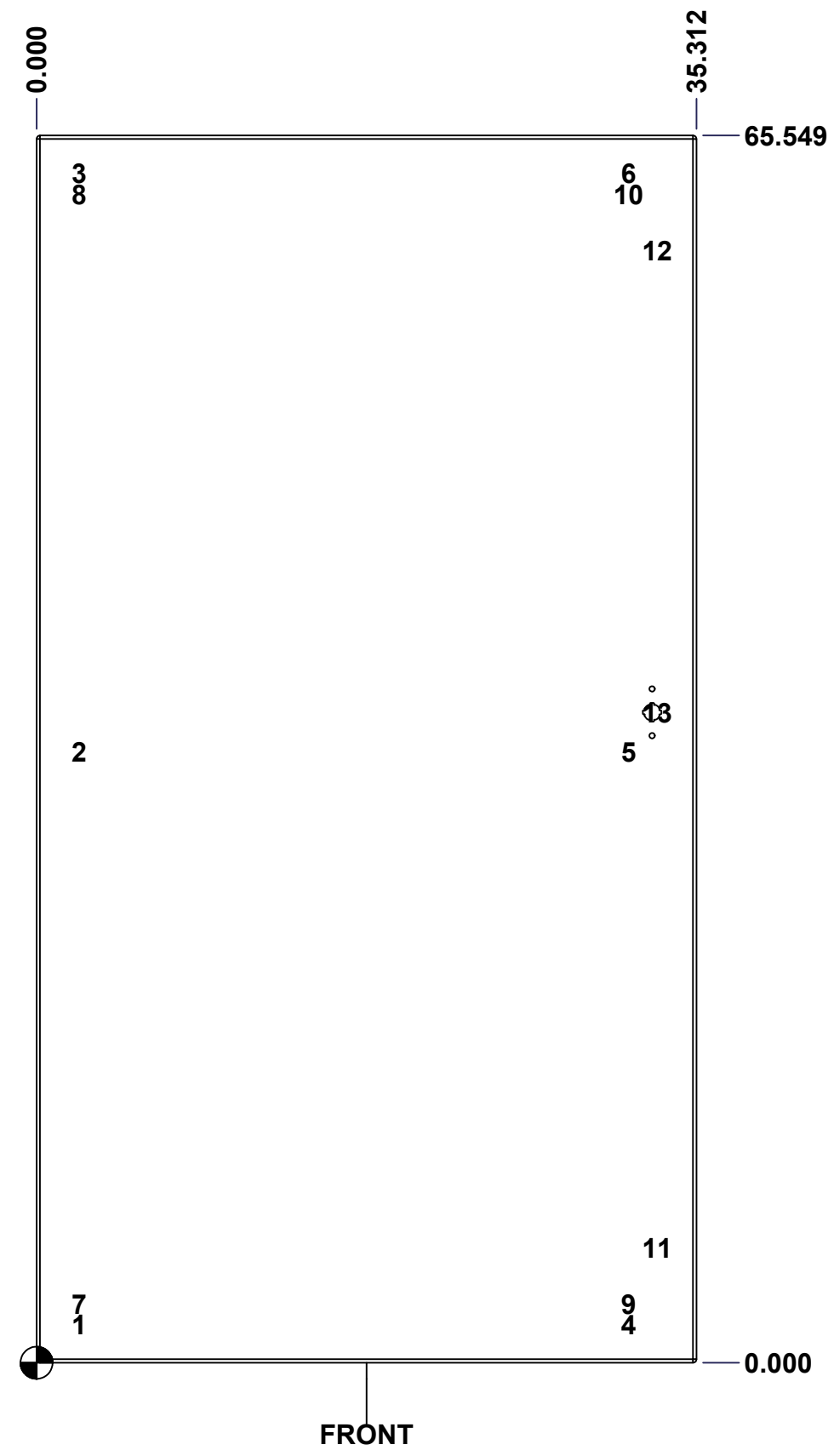
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

| CUT-OUT | XDIM | YDIM | DESCRIPTION |
|---------|--------|--------|------------------------------|
| 1 | 2.000 | 2.028 | STUD M6 x 18mm (Inside) |
| 2 | 2.000 | 32.628 | STUD M6 x 18mm (Inside) |
| 3 | 2.000 | 63.521 | STUD M6 x 18mm (Inside) |
| 4 | 31.407 | 2.028 | STUD M6 x 18mm (Inside) |
| 5 | 31.407 | 32.628 | STUD M6 x 18mm (Inside) |
| 6 | 31.407 | 63.521 | STUD M6 x 18mm (Inside) |
| 7 | 2.000 | 3.139 | STUD M6 x 18mm (Inside) |
| 8 | 2.000 | 62.409 | STUD M6 x 18mm (Inside) |
| 9 | 31.407 | 3.139 | STUD M6 x 18mm (Inside) |
| 10 | 31.407 | 62.409 | STUD M6 x 18mm (Inside) |
| 11 | 32.937 | 6.118 | STUD M6 x 18mm (Inside) |
| 12 | 32.937 | 59.430 | STUD M6 x 18mm (Inside) |
| ----- | ----- | ----- | ----- |
| 13 | 32.937 | 34.743 | HANDLE 885 ESL2A-APHK @ 0.0° |

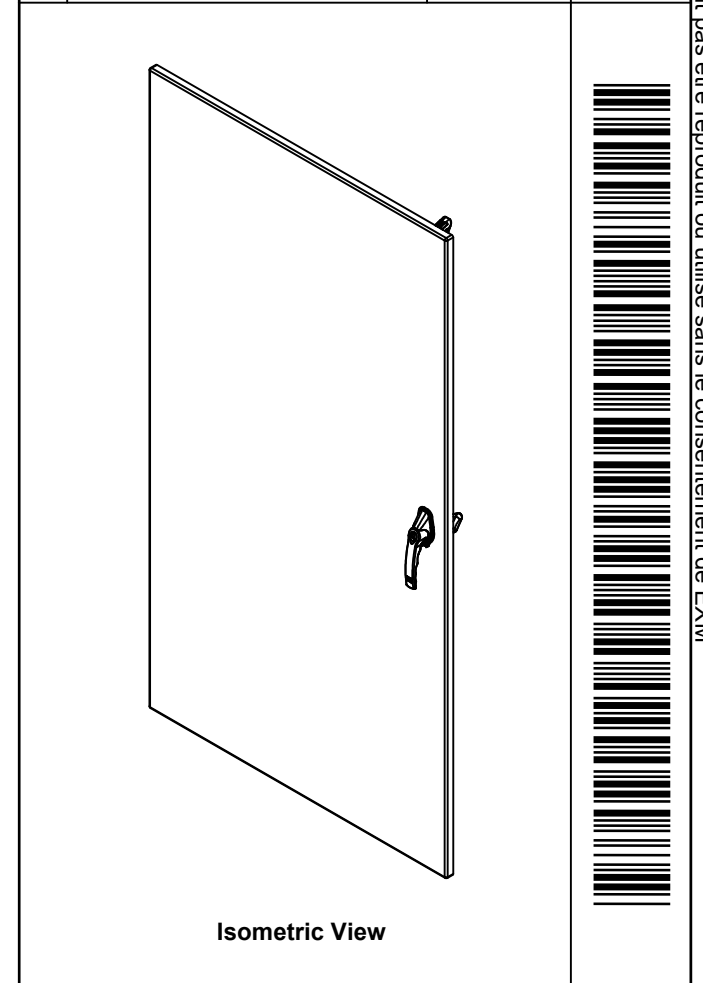


| | | | |
|--|-----------------------------|----------|--------|
| | Description | Status | |
| | 9500DA 72" x 36" Back Cover | (NULL) | |
| | Part Number Numéro Pièce | Rev. | |
| | 9500DA723636D | 0 | 2 3 |


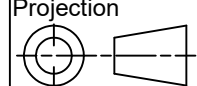
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| 1 | STK-Q-47527 | 1 | 9500 Lower Closing Bar 72" |
|------------|-----------------|-----|--|
| 1 | STK-Q-47517 | 1 | 9500 Upper Closing Bar 72" |
| 1 | STK-A-03886-36 | 2 | Gearbox Clockwise Assembly (36.0mm) |
| 1 | 885ESL2A-APHK | 6 | 885 ESL2A-APHK - Zinc Die Cast L-Handle Padlockable Assy |
| 1 | STK-P-02400S | 0 | Powder Paint (Asa-61 Grey / Smooth) |
| 1 | STK-S-00100 | 0 | 3.5" x 2" Silver Milar Flexcon Sticker |
| 1 | 9500DA723636G | 0 | 9500DA 72" x 36" Cover Gasket |
| 1 | STK-K-10850 | 3 | 9500 - Door Stiffener Assembly |
| 2 | STK-Q-16410 | 0 | Guide Stud - Largel (No Paint Cap Required) |
| 10 | STK-Q-16055 | 1 | M6 x 18mm Stud (No Paint Cap Required) |
| 1 | 9500DA723636D-P | 0 | 9500DA 72" x 36" Back Cover Part |
| 4 | STK-K-09860 | 7 | Cabinet Hinge with Captive Pins |
| 2 | STK-A-90025 | 0 | 9500 - Cabinet Closing Bar End (Large) |
| Qty | Part Name | Rev | Description |
| Parts List | | | |

| | |
|--|---|
|  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | Flatness Aplatissement |
| | Max 3.0mm |
| Projection |  |
| Customer Client | Date |
| Drawn By Dessiné Par BoxCad: BoxCad | Date 26-Aug-14 |
| Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm) | |
| Color Couleur Asa-61 Grey | Finish Fini Smooth |
| Description 9500DA 72" x 36" Back Cover | Detail Rev. |
| Part Number Numéro Pièce 9500DA723636D | Rev. 3 0 |

All knockouts are actual size / Les disques défonçables sont grandeur réel
 All dimensions are before paint / Toutes les dimensions sont avant peinture

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Lifting angles are the flanges of RS and LS top

Struts for light secured with stud only (No weld)

Weld inside of struts with the enclosure corner on both ends

Full depth struts

Struts secured with M6 x 10mm studs
 No stud: C_Depth < 12"
 2 studs: 12" ≤ C_Depth < 18"
 3 studs: C_Depth ≥ 18"

Shorter struts on the handle side of the back door

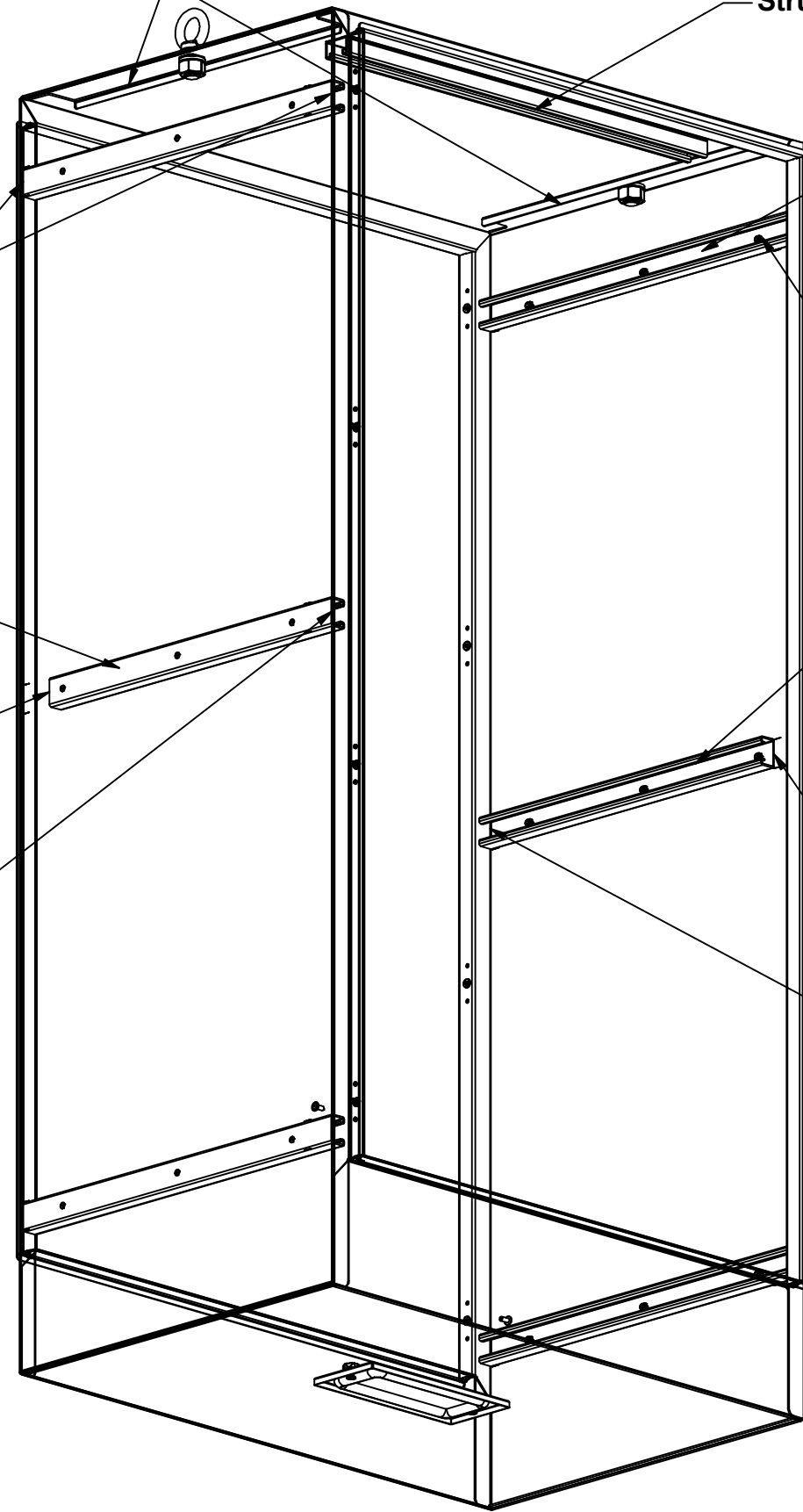
Shorter struts on the handle side of the front door

No weld on this end

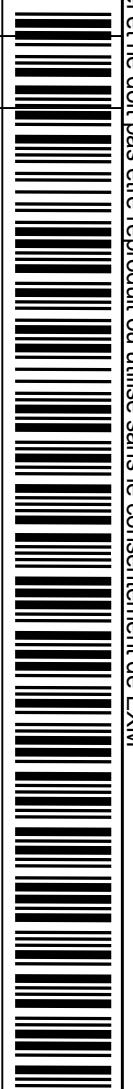
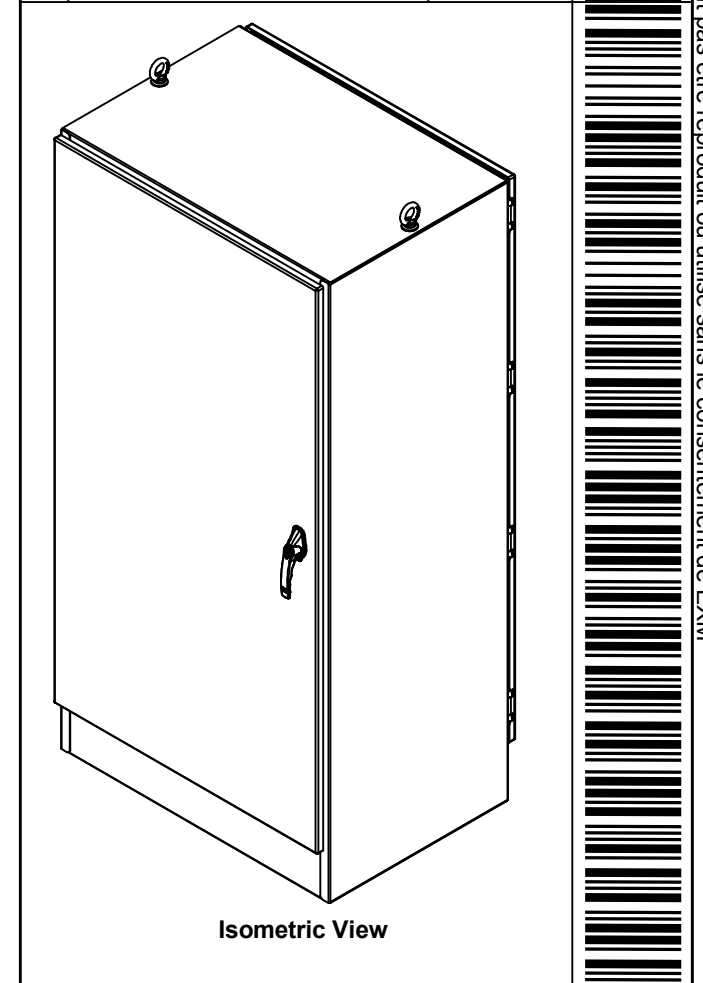
No weld on this end

Weld inside of struts with the enclosure corner on this end only

Weld inside of struts with the enclosure corner on this end only



| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
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|--|--------------------|--|
| Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement Max 3.0mm Projection |
| Customer Client | Date | |
| Drawn By / Dessiné Par: PatrickD | Date: 3/9/2020 | |
| Material / Matière | N/A | |
| Color / Couleur: N/A | Finish / Fini: N/A | |
| Description: 9500DA Welding Detail | Detail Rev. | |
| Part Number / Numéro Pièce: 9500DA_WELDING_DETAIL | Rev. 0 | 1 / 1 |