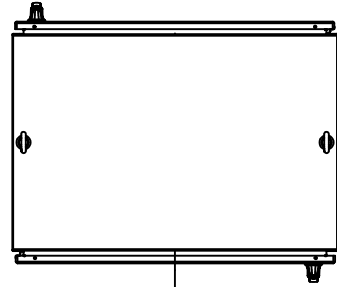
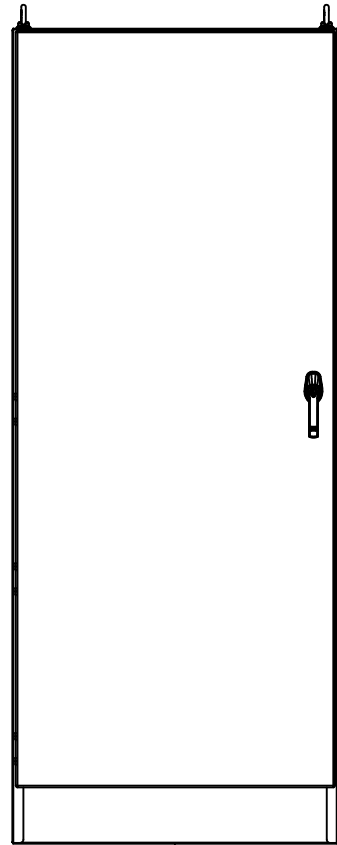


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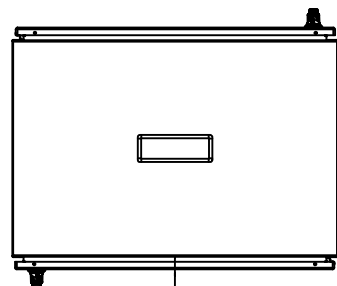
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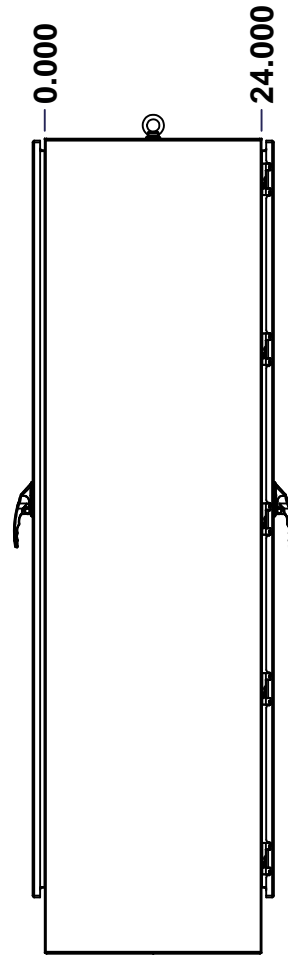
TOP



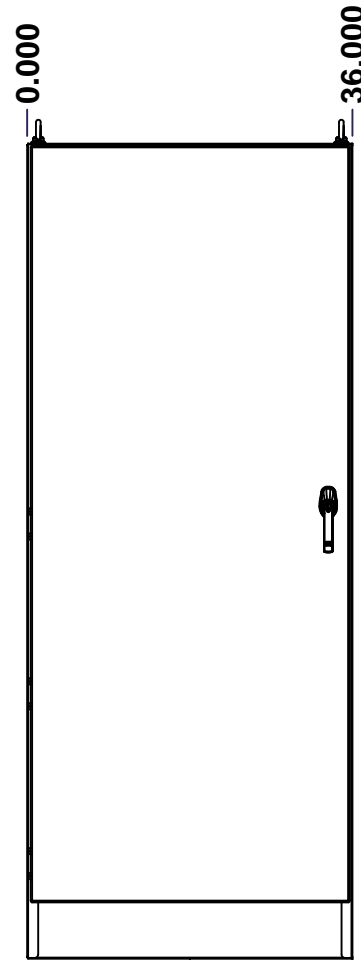
BACK



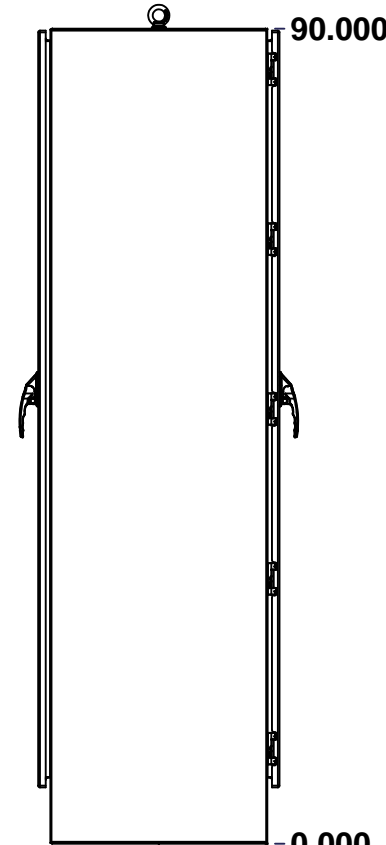
BOTTOM



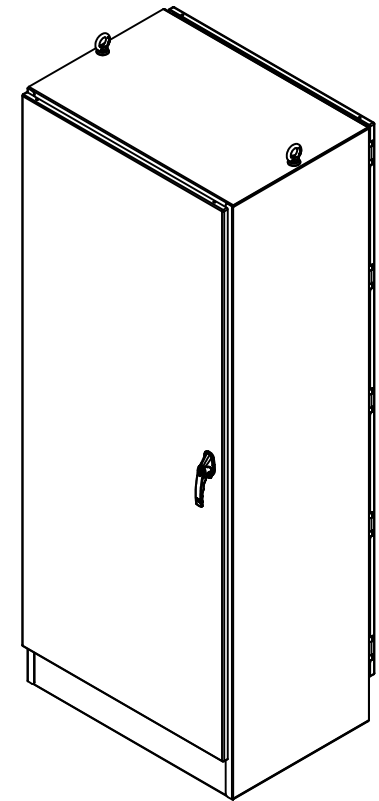
LEFT



FRONT





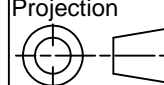
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 26-Aug-14
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	9500DA 90" x 36" x 24" Assembly	
Part Number Numéro Pièce	9500DA903624	Detail Rev. Rev. 1 0 2

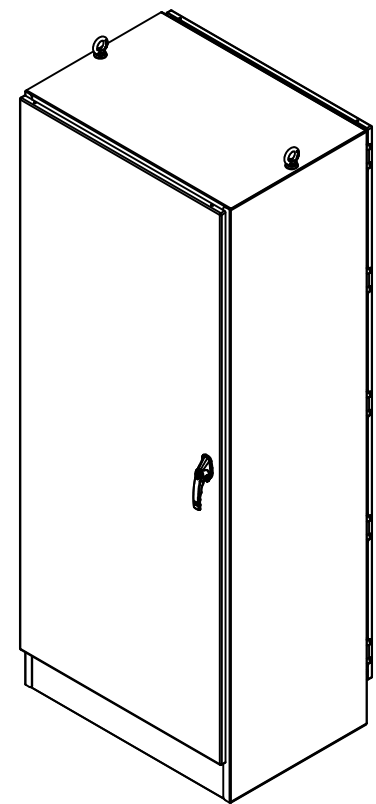
SEE BILL OF MATERIAL ON LAST PAGE

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NOTE	
ITEM	DESCRIPTION
1	NEMA 12/13 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting struts
6	C/W Eyebolts
7	C/W Struts installed (Included)

No.	Revisions	Date	By/Par



Isometric View



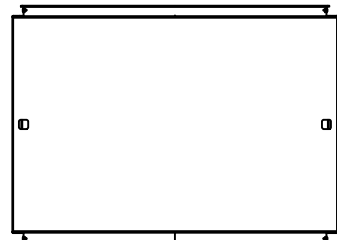
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

Qty	Part Number	Rev	Description
1	9500DA903624GP	0	9500DA Gland Plate
1	880EB14	2	Eye Bolt M14 (Pack of 2)
1	9500DA903624D	0	9500DA 90" x 36" Back Cover
1	9500DA903624C	0	9500DA 90" x 36" Front Cover
1	9500DA903624B	0	9500DA 90" x 36" x 24" Body
10	STK-Q-04050-10	8	M6 x 10mm Hexagon Socket Head Machine Screw with Nyseal
Parts List			

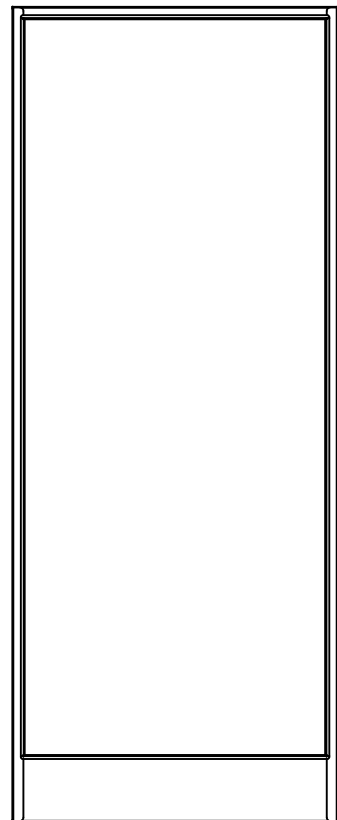
		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date		Date 26-Aug-14	
Drawn By Dessiné Par		BoxCad: BoxCad		Material Matière	
				12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur		Asa-61 Grey		Finish Fini	
				Smooth	
Description				Detail Rev.	
9500DA 90" x 36" x 24" Assembly					
Part Number Numéro Pièce				Rev.	
9500DA903624				0	
				2	

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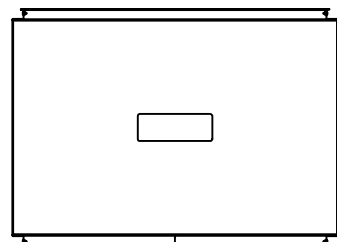
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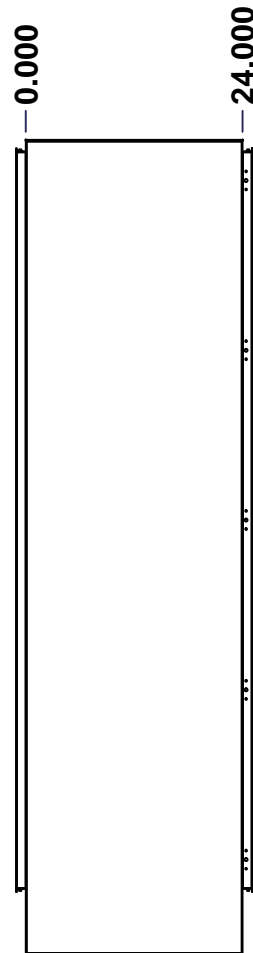
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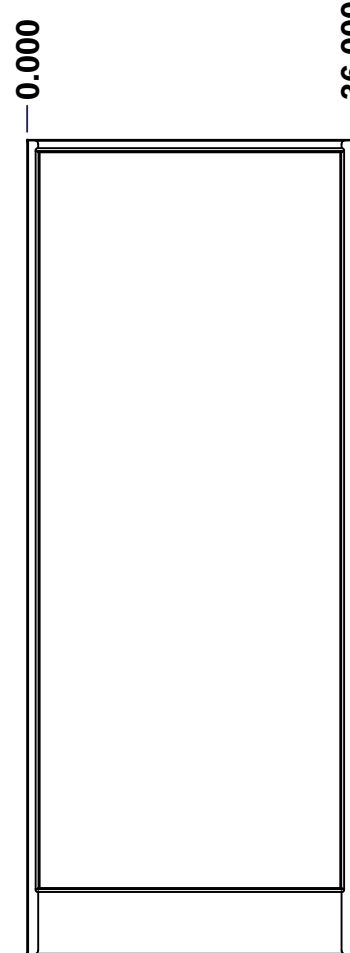
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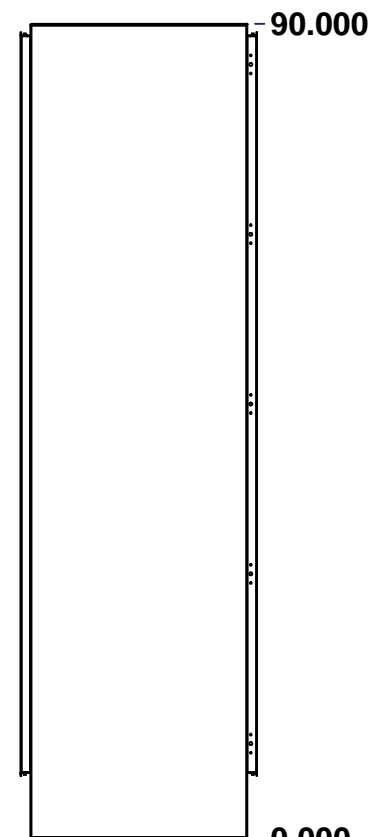
BOTTOM



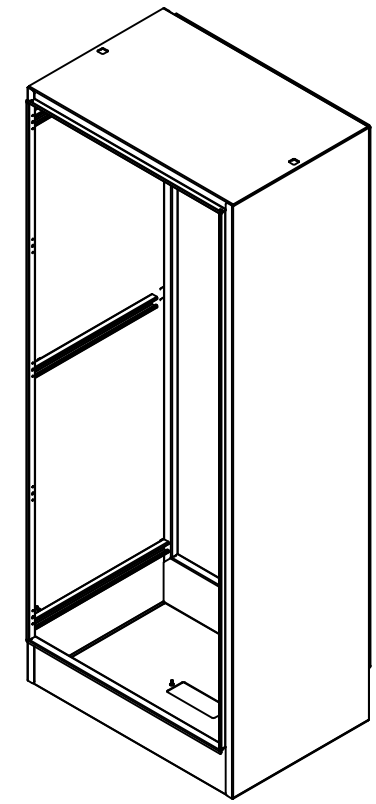
LEFT



FRONT




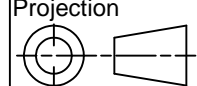
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 26-Aug-14
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
9500DA 90" x 36" x 24" Body		
Part Number Numéro Pièce	Rev. 0	1 2
9500DA903624B		

SEE BILL OF MATERIAL ON LAST PAGE

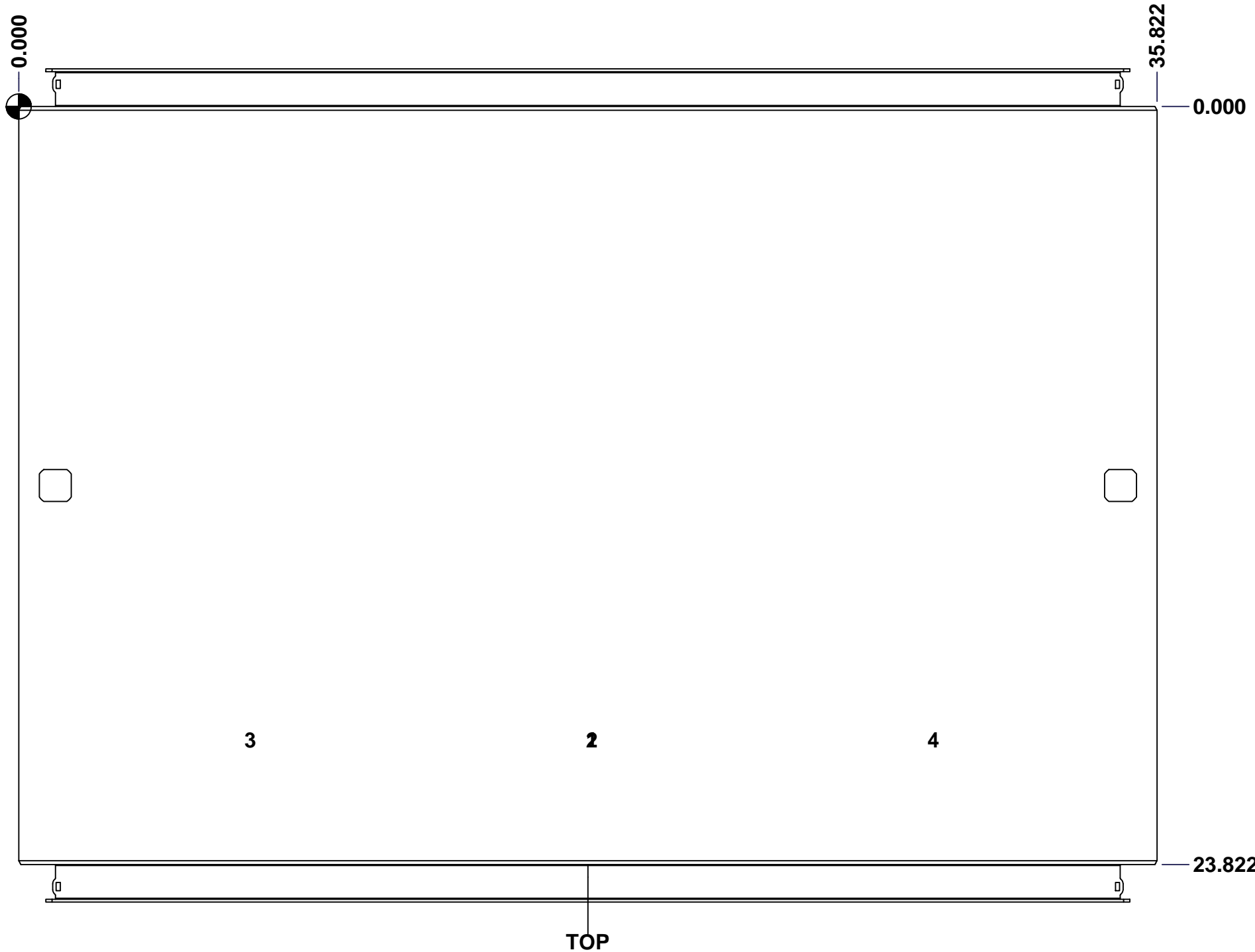
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	17.911	20.000	Struts CR400 27.500" (Inside)
2	17.911	20.000	STUDS M6 x 10mm (Inside)
3	7.161	20.000	STUDS M6 x 10mm (Inside)
4	28.661	20.000	STUDS M6 x 10mm (Inside)



	Description	Status	
	9500DA 90" x 36" x 24" Body	Released	
	Part Number Numéro Pièce	Rev.	
	9500DA903624B	0	2 / 7

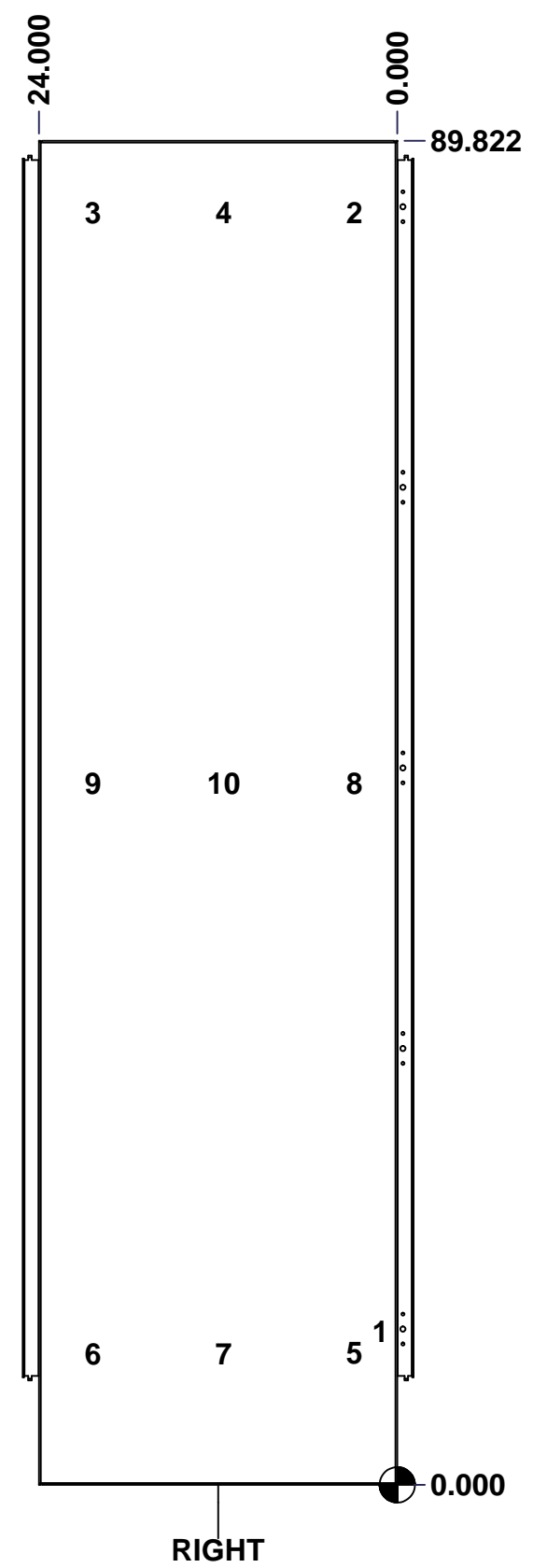
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.500	10.286	GND STUD M6 x 16mm (Inside)
2	3.250	85.036	STUDS M6 x 10mm (Inside)
3	20.750	85.036	STUDS M6 x 10mm (Inside)
4	12.000	85.036	STUDS M6 x 10mm (Inside)
5	3.250	8.786	STUDS M6 x 10mm (Inside)
6	20.750	8.786	STUDS M6 x 10mm (Inside)
7	12.000	8.786	STUDS M6 x 10mm (Inside)
8	3.250	46.911	STUDS M6 x 10mm (Inside)
9	20.750	46.911	STUDS M6 x 10mm (Inside)
10	12.000	46.911	STUDS M6 x 10mm (Inside)



RIGHT

	Description	Status
	9500DA 90" x 36" x 24" Body	Released
	Part Number Numéro Pièce	Rev.
	9500DA903624B	0
		3
		7

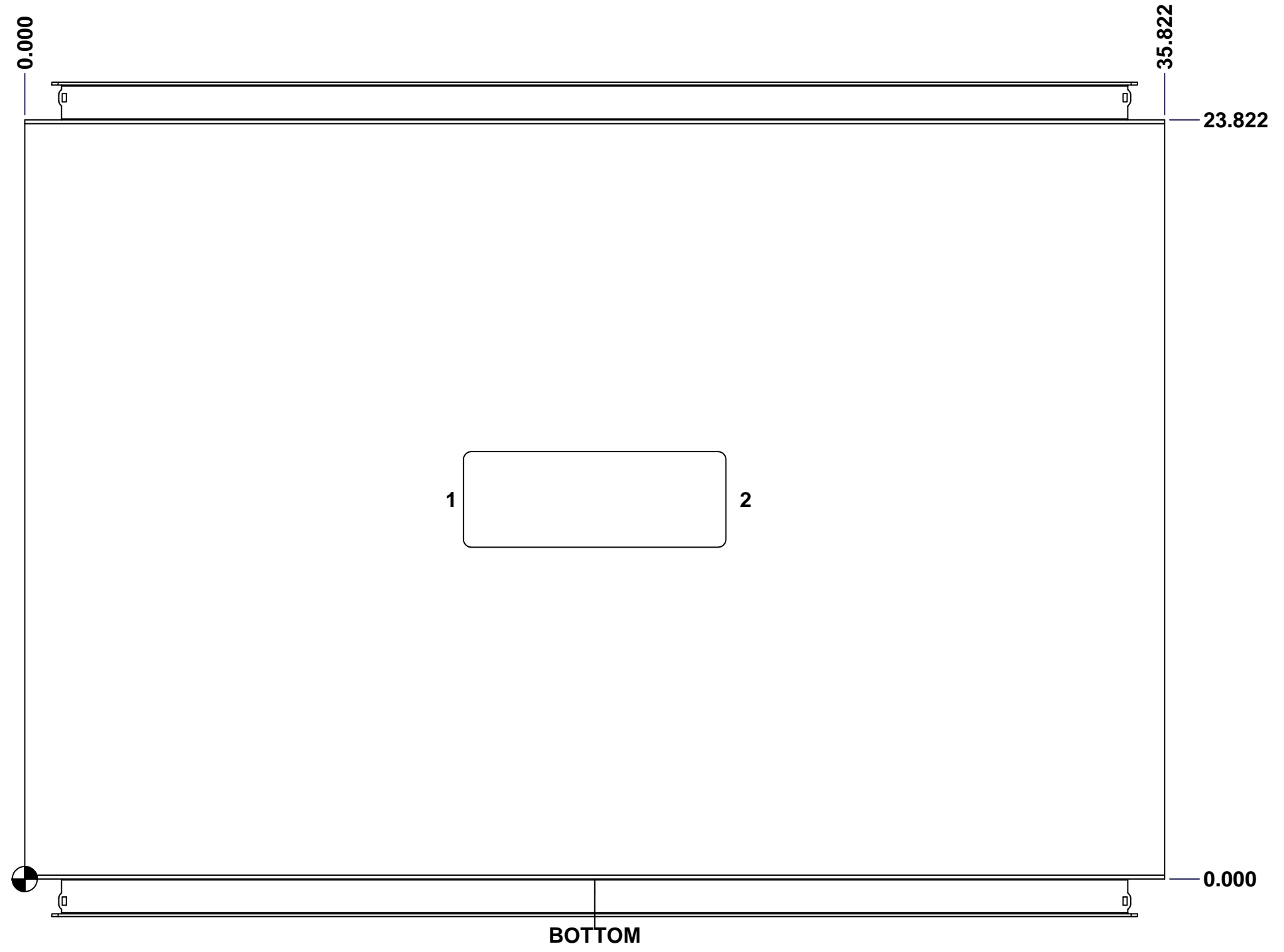
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	13.286	12.000	GP STUD M6 x 16mm (Inside)
2	22.536	12.000	GP STUD M6 x 16mm (Inside)



	Description	Status	
	9500DA 90" x 36" x 24" Body	Released	
	Part Number Numéro Pièce	Rev.	
	9500DA903624BB	0	4 / 7

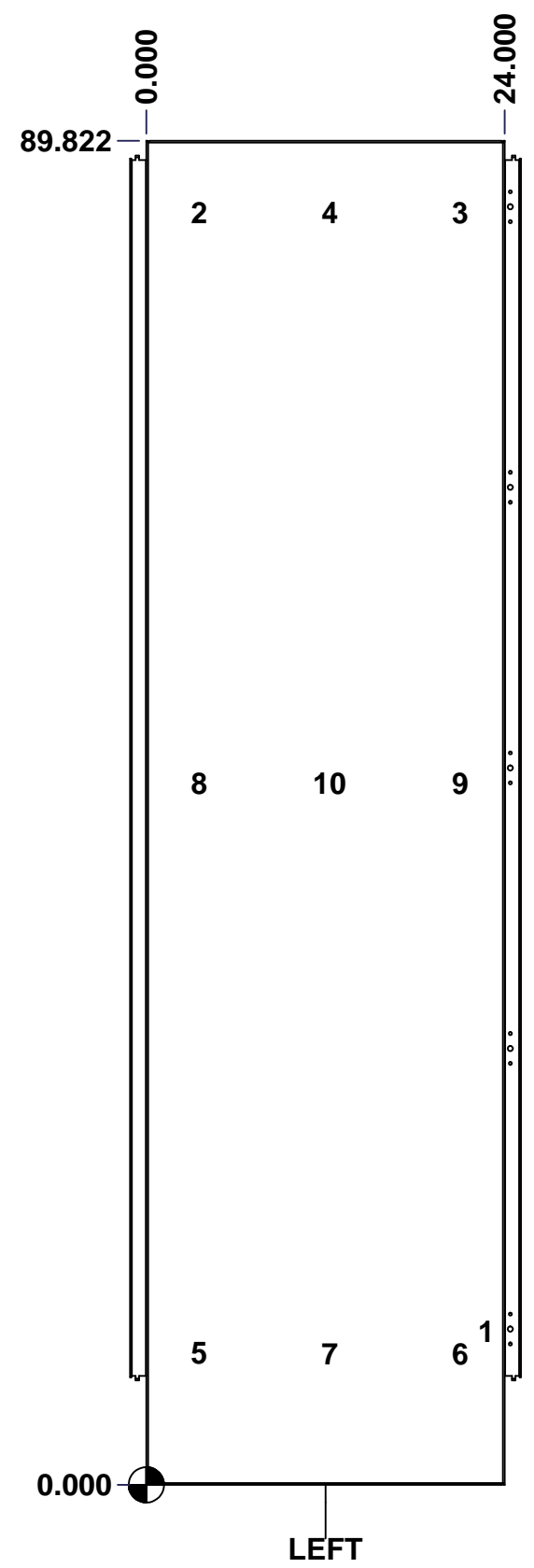
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)

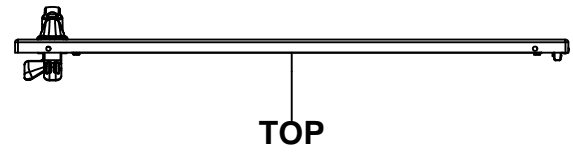
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	22.411	10.286	GND STUD M6 x 16mm (Inside)
2	3.161	85.036	STUDS M6 x 10mm (Inside)
3	20.661	85.036	STUDS M6 x 10mm (Inside)
4	11.911	85.036	STUDS M6 x 10mm (Inside)
5	3.161	8.786	STUDS M6 x 10mm (Inside)
6	20.661	8.786	STUDS M6 x 10mm (Inside)
7	11.911	8.786	STUDS M6 x 10mm (Inside)
8	3.161	46.911	STUDS M6 x 10mm (Inside)
9	20.661	46.911	STUDS M6 x 10mm (Inside)
10	11.911	46.911	STUDS M6 x 10mm (Inside)



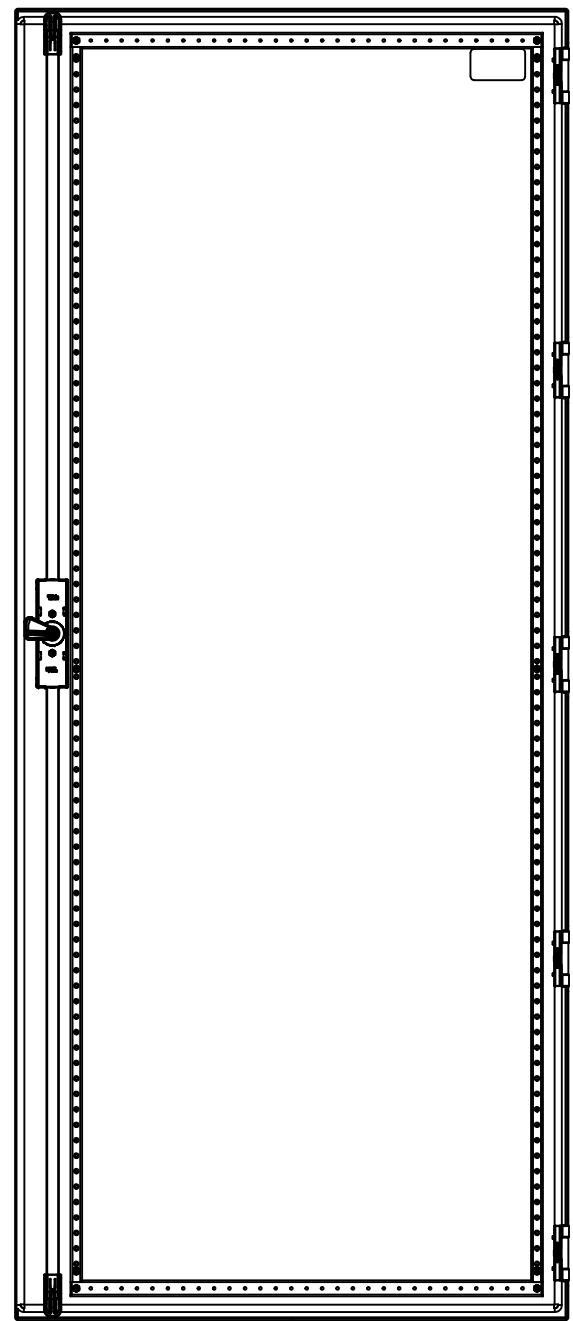
	Description	Status	
	9500DA 90" x 36" x 24" Body	Released	
	Part Number Numéro Pièce	Rev.	5
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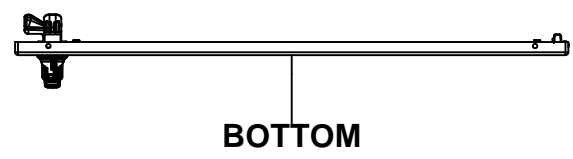
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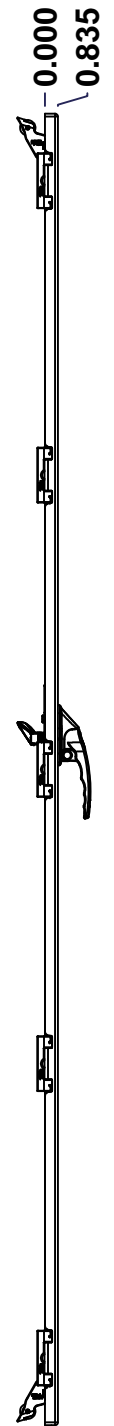
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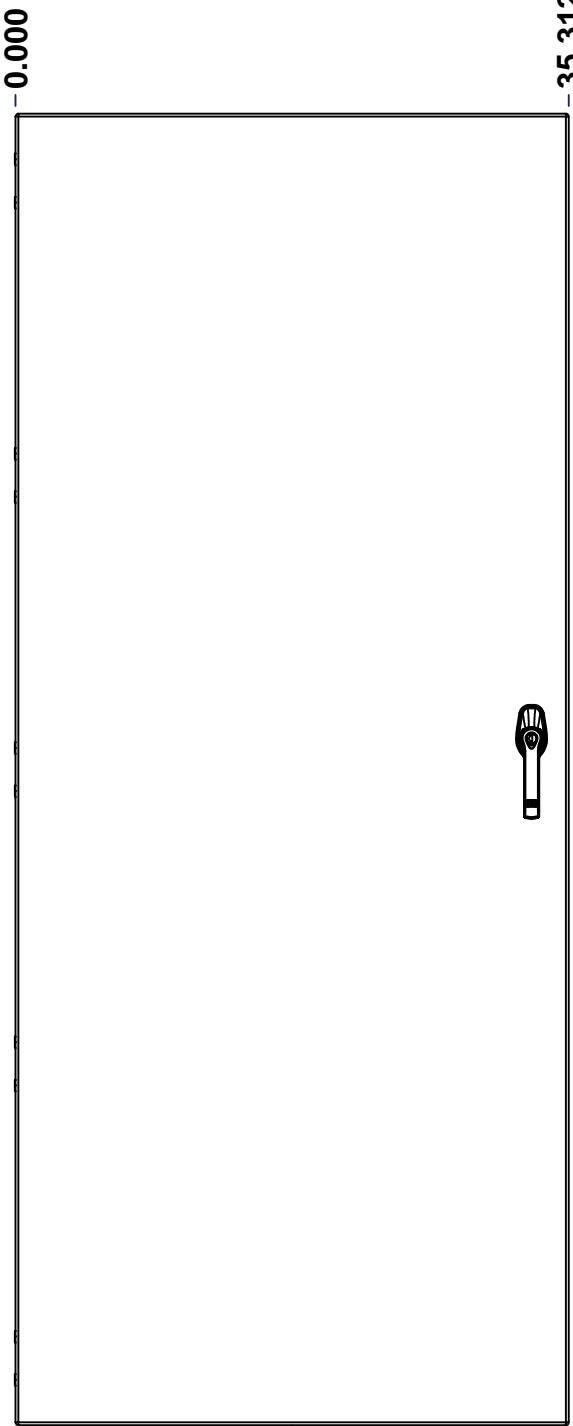
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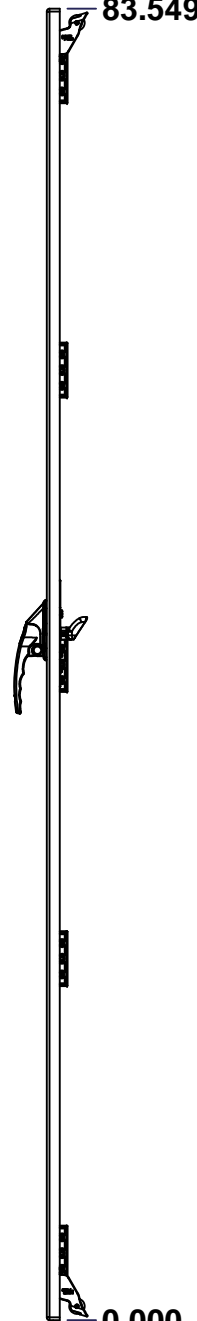
BOTTOM



LEFT



FRONT



RIGHT

0.000 0.835 0.000 35.312 83.549 0.000

No.	Revisions	Date	By/Par

Isometric View

Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Projection	
Date			
Drawn By Dessiné Par BoxCad: BoxCad		Date 26-Aug-14	
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 9500DA 90" x 36" Front Cover			Detail Rev.
Part Number Numéro Pièce 9500DA903624C		Rev. 0	1 3

SEE BILL OF MATERIAL ON LAST PAGE

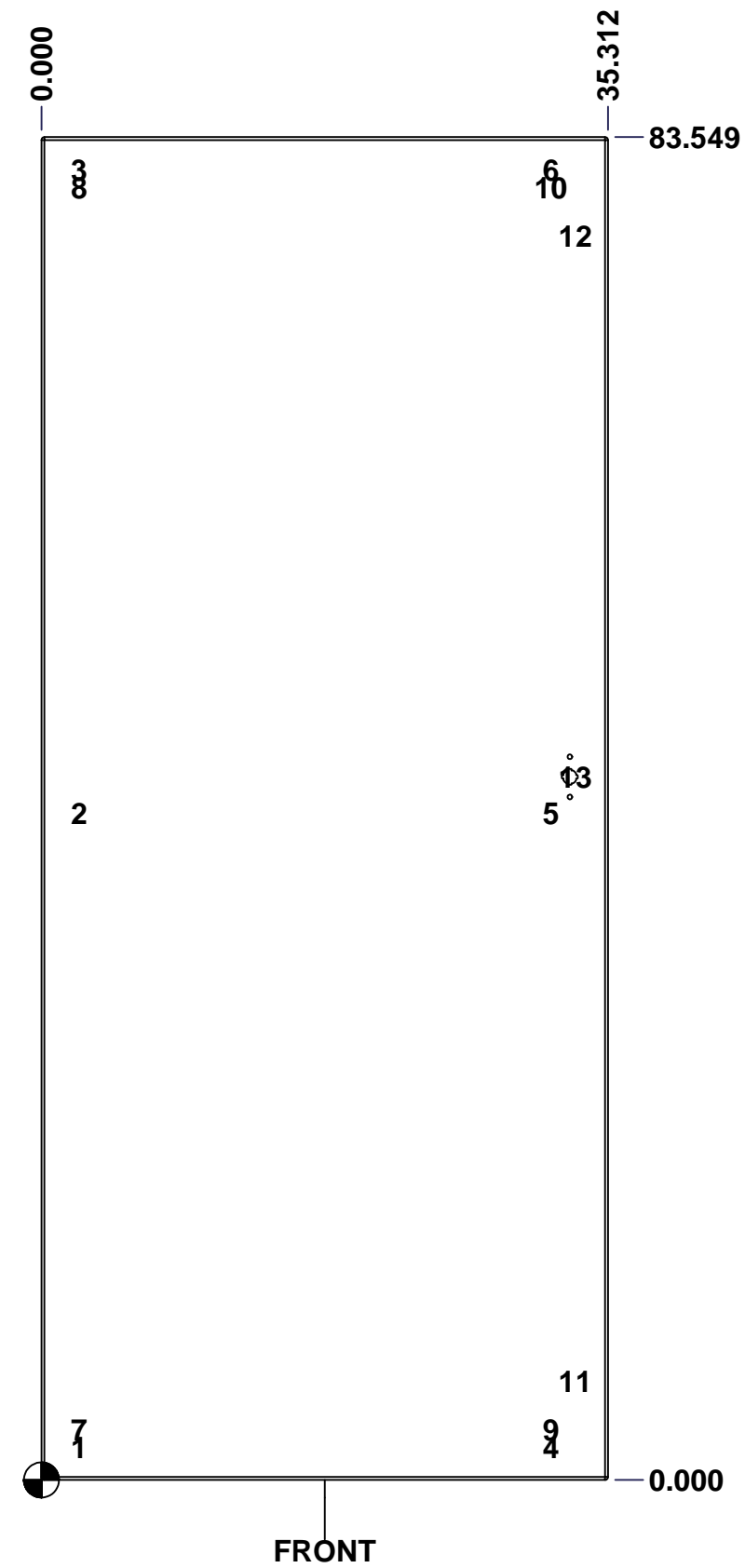
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	2.028	STUD M6 x 18mm (Inside)
2	2.000	41.486	STUD M6 x 18mm (Inside)
3	2.000	81.521	STUD M6 x 18mm (Inside)
4	31.407	2.028	STUD M6 x 18mm (Inside)
5	31.407	41.486	STUD M6 x 18mm (Inside)
6	31.407	81.521	STUD M6 x 18mm (Inside)
7	2.000	3.139	STUD M6 x 18mm (Inside)
8	2.000	80.409	STUD M6 x 18mm (Inside)
9	31.407	3.139	STUD M6 x 18mm (Inside)
10	31.407	80.409	STUD M6 x 18mm (Inside)
11	32.937	6.118	STUD M6 x 18mm (Inside)
12	32.937	77.430	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
13	32.937	43.743	HANDLE 885 ESL2A-APHK @ 0.0°

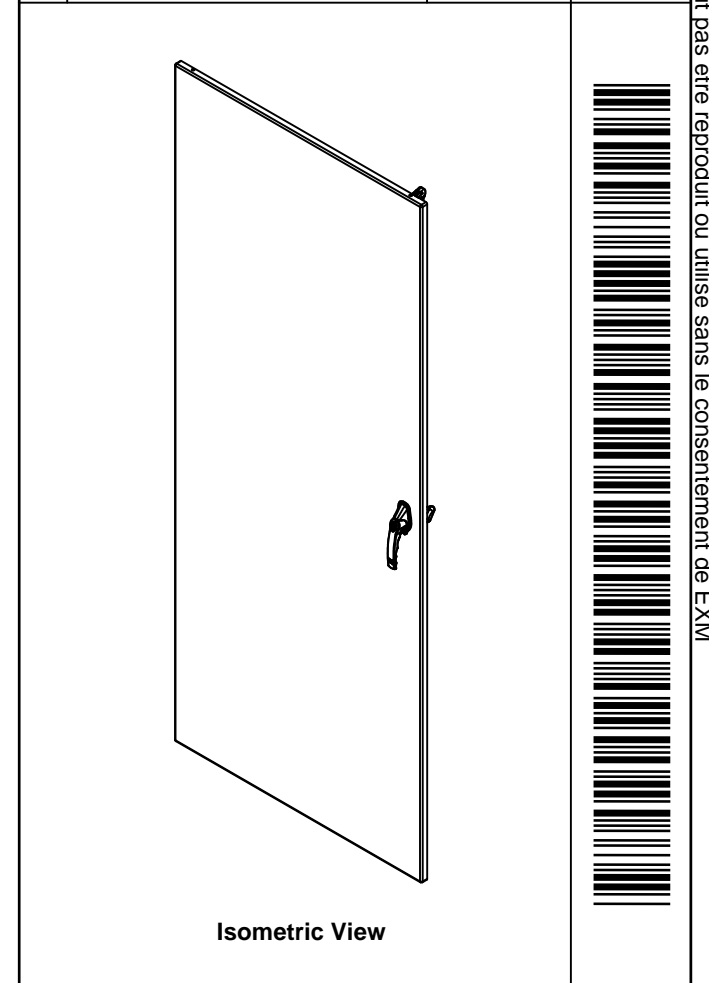


	Description		Status	
	9500DA 90" x 36" Front Cover		(NULL)	
Part Number Numéro Pièce		Rev.	2	
9500DA903624C		0	3	

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No.	Revisions	Date	By/Par

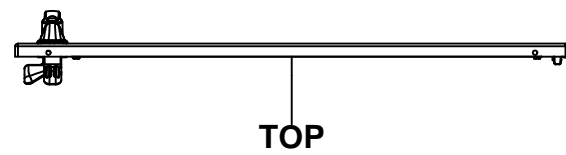


1	STK-Q-47528	1	9500 Lower Closing Bar 90"
1	STK-Q-47518	1	9500 Upper Closing Bar 90"
1	STK-A-03886-36	2	Gearbox Clockwise Assembly (36.0mm)
1	885ESL2A-APHK	6	885 ESL2A-APHK - Zinc Die Cast L-Handle Padlockable Assy
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-K-10880	3	9500 - Door Stiffener Assembly
1	9500DA903624G	0	9500DA 90" x 36" Cover Gasket
2	STK-Q-16410	0	Guide Stud - Largel (No Paint Cap Required)
10	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	9500DA903624C-P	0	9500DA 90" x 36" Front Cover Part
5	STK-K-09860	7	Cabinet Hinge with Captive Pins
2	STK-A-90025	0	9500 - Cabinet Closing Bar End (Large)
Qty	Part Name	Rev	Description
Parts List			

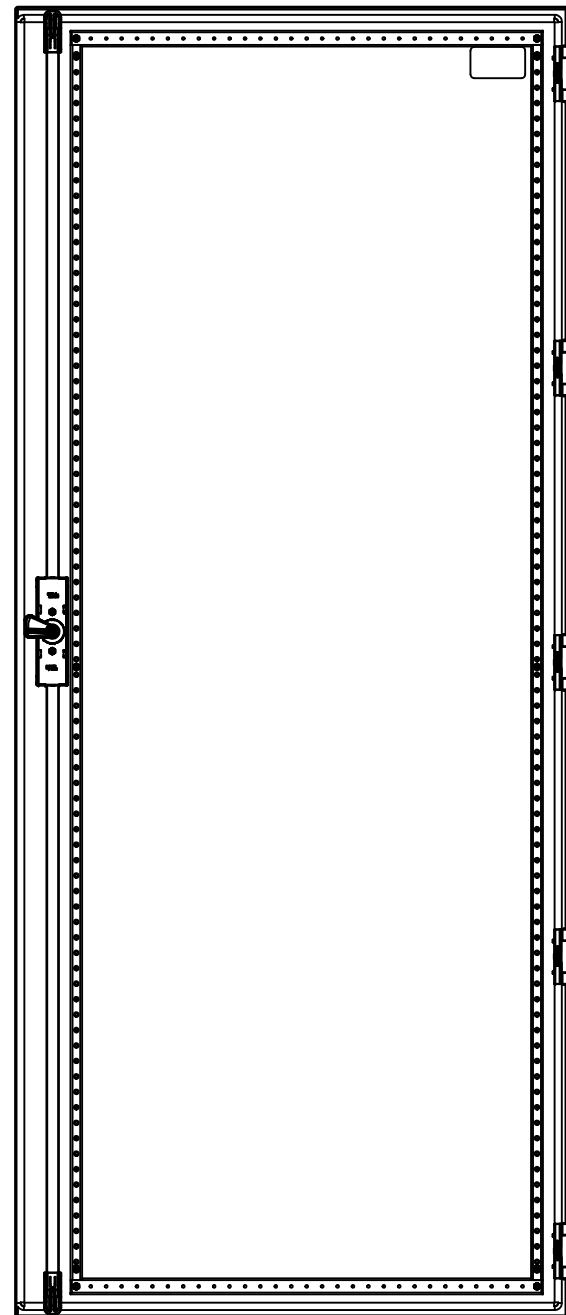
<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>	Flatness Aplatissement	<p>Max 3.0mm</p>
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 26-Aug-14
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	9500DA 90" x 36" Front Cover	
Part Number Numéro Pièce	Rev. 0	3
9500DA903624C		3

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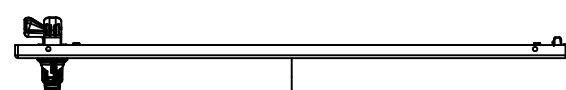
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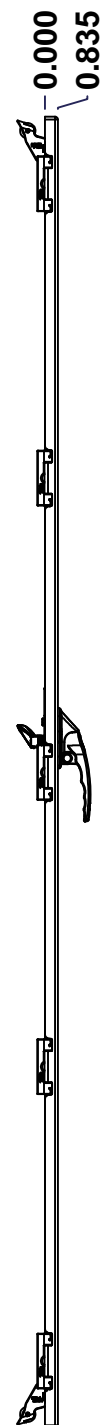
TOP



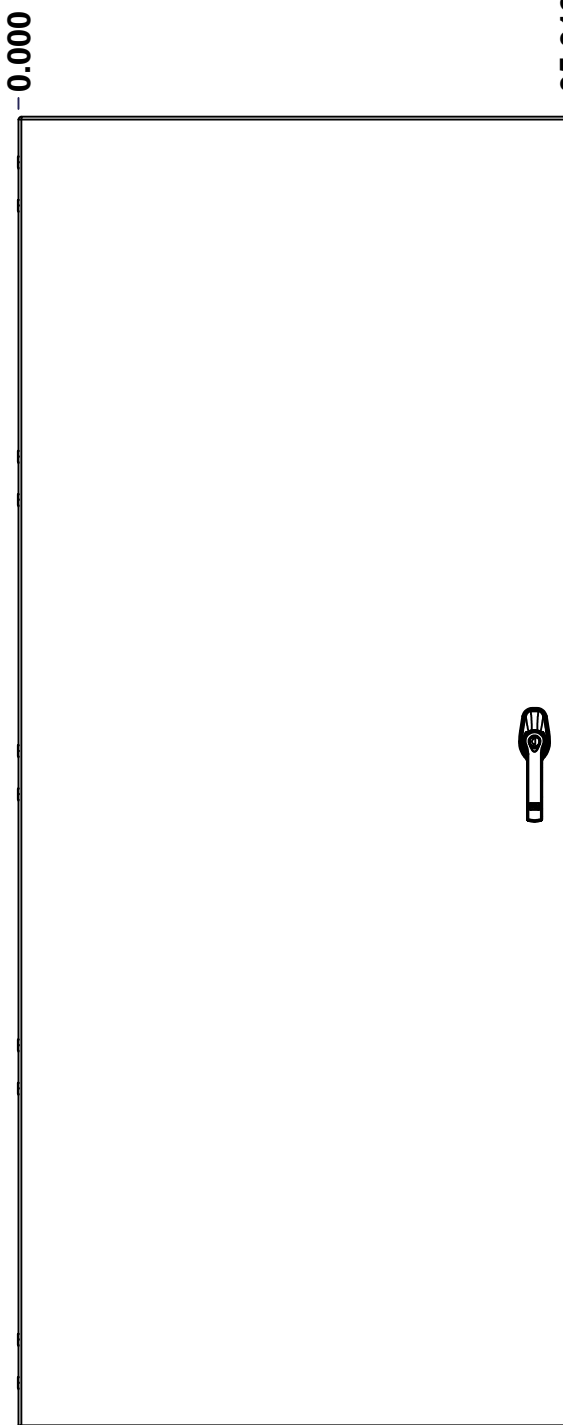
BACK



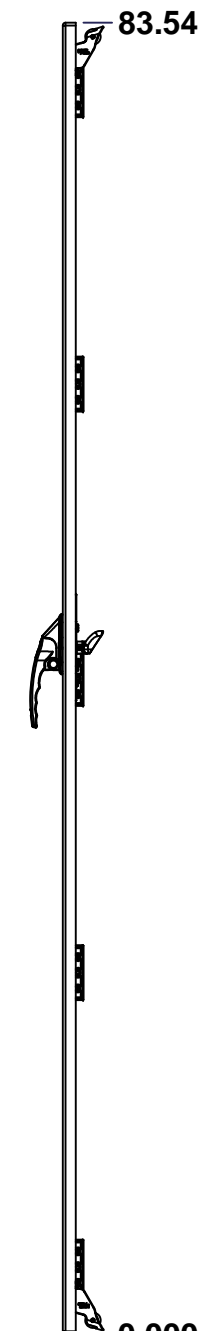
BOTTOM



LEFT

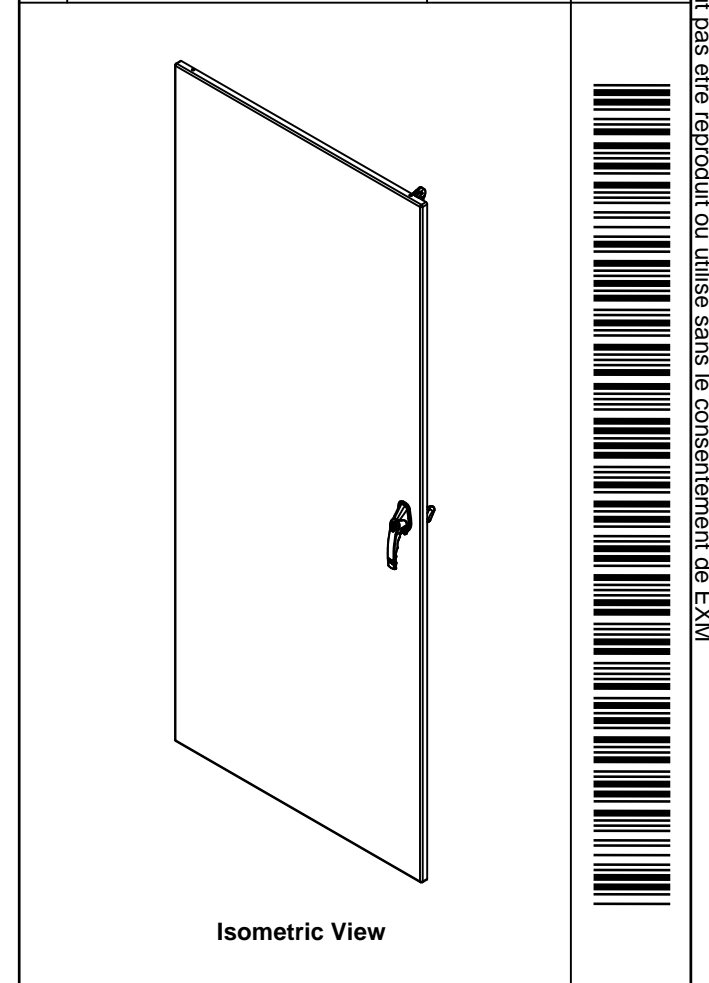


FRONT



RIGHT

No.	Revisions	Date	By/Par



Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Projection	
Date			
Drawn By Dessiné Par BoxCad: BoxCad		Date 26-Aug-14	
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description		Detail Rev.	
9500DA 90" x 36" Back Cover			
Part Number Numéro Pièce		Rev.	1
9500DA903624D		0	3

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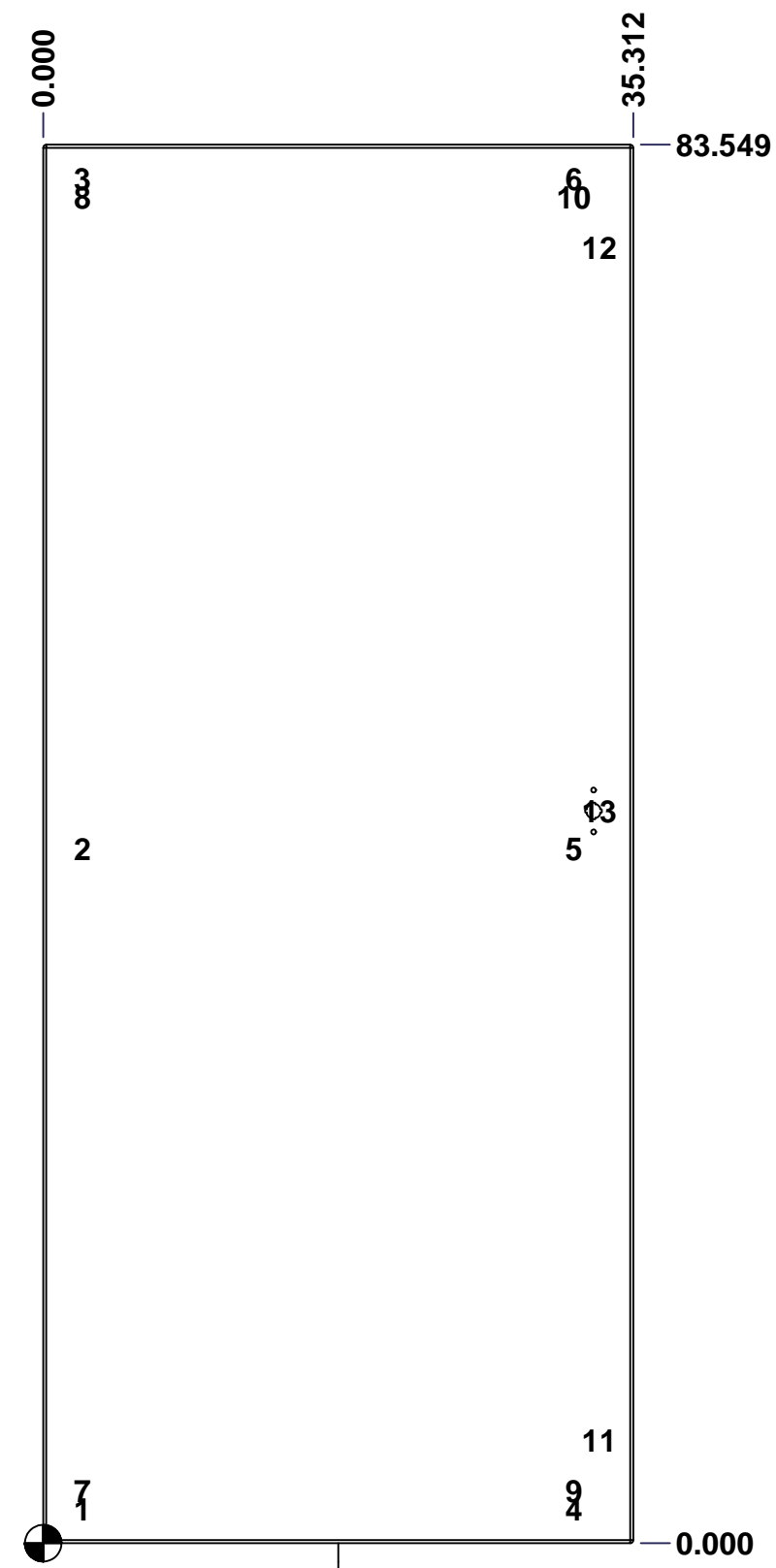
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	2.028	STUD M6 x 18mm (Inside)
2	2.000	41.486	STUD M6 x 18mm (Inside)
3	2.000	81.521	STUD M6 x 18mm (Inside)
4	31.407	2.028	STUD M6 x 18mm (Inside)
5	31.407	41.486	STUD M6 x 18mm (Inside)
6	31.407	81.521	STUD M6 x 18mm (Inside)
7	2.000	3.139	STUD M6 x 18mm (Inside)
8	2.000	80.409	STUD M6 x 18mm (Inside)
9	31.407	3.139	STUD M6 x 18mm (Inside)
10	31.407	80.409	STUD M6 x 18mm (Inside)
11	32.937	6.118	STUD M6 x 18mm (Inside)
12	32.937	77.430	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
13	32.937	43.743	HANDLE 885 ESL2A-APHK @ 0.0°



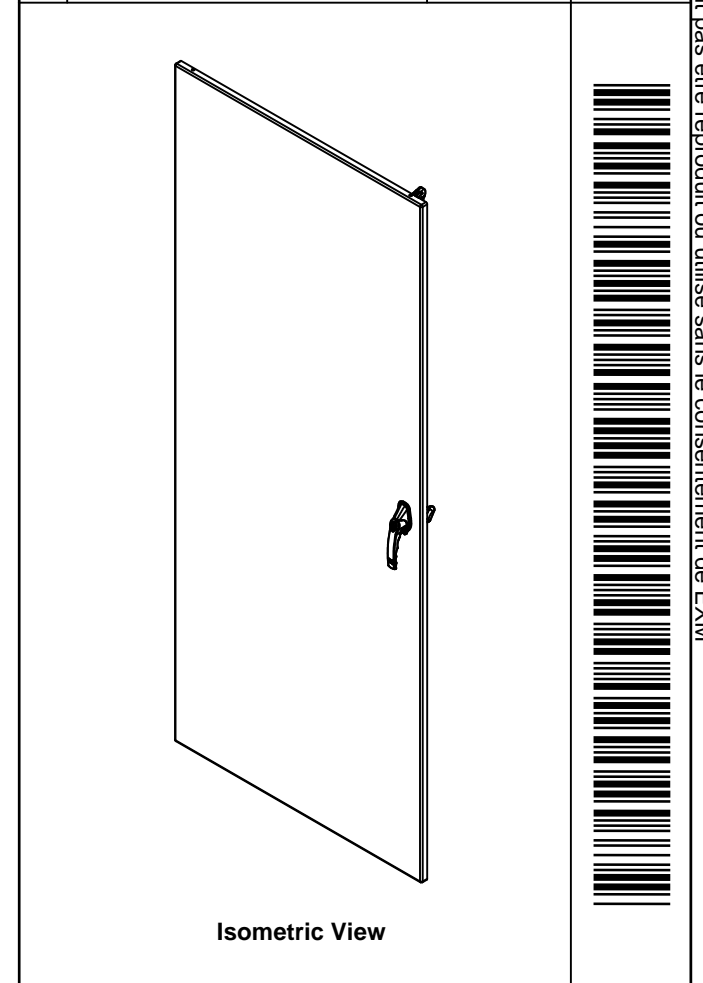
FRONT

	Description	Status
	9500DA 90" x 36" Back Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	9500DA903624D	0
		2
		3

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No.	Revisions	Date	By/Par



Isometric View

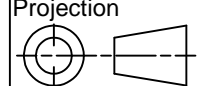
Qty	Part Name	Rev	Description
1	STK-Q-47528	1	9500 Lower Closing Bar 90"
1	STK-Q-47518	1	9500 Upper Closing Bar 90"
1	STK-A-03886-36	2	Gearbox Clockwise Assembly (36.0mm)
1	885ESL2A-APHK	6	885 ESL2A-APHK - Zinc Die Cast L-Handle Padlockable Assy
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-K-10880	3	9500 - Door Stiffener Assembly
1	9500DA903624G	0	9500DA 90" x 36" Cover Gasket
2	STK-Q-16410	0	Guide Stud - Largel (No Paint Cap Required)
10	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	9500DA903624D-P	0	9500DA 90" x 36" Back Cover Part
5	STK-K-09860	7	Cabinet Hinge with Captive Pins
2	STK-A-90025	0	9500 - Cabinet Closing Bar End (Large)



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Flatness
Aplatissement
Max 3.0mm

Projection



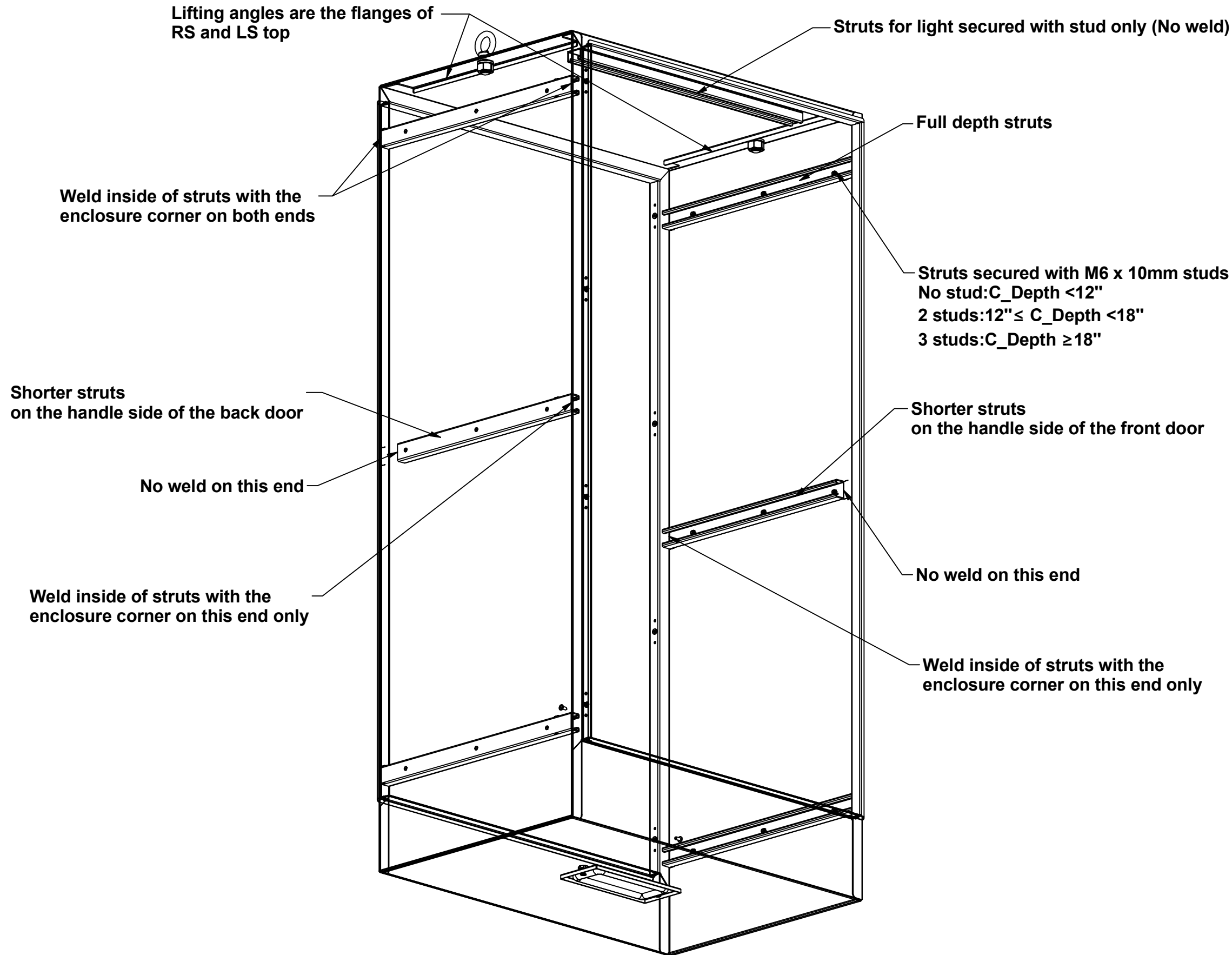
Customer Client		Date
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 26-Aug-14
Material / Matière: 12 Ga Cold Rolled A1008 CS Type B (2.5mm)		
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth	
Description: 9500DA 90" x 36" Back Cover		Detail Rev.
Part Number / Numéro Pièce: 9500DA903624D		Rev. 3
		0
		3

Parts List

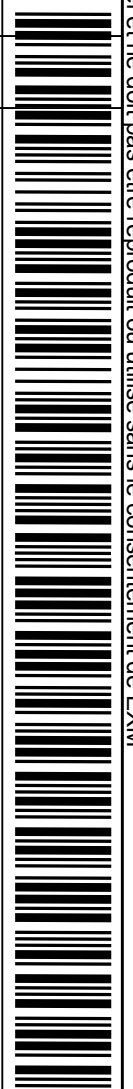
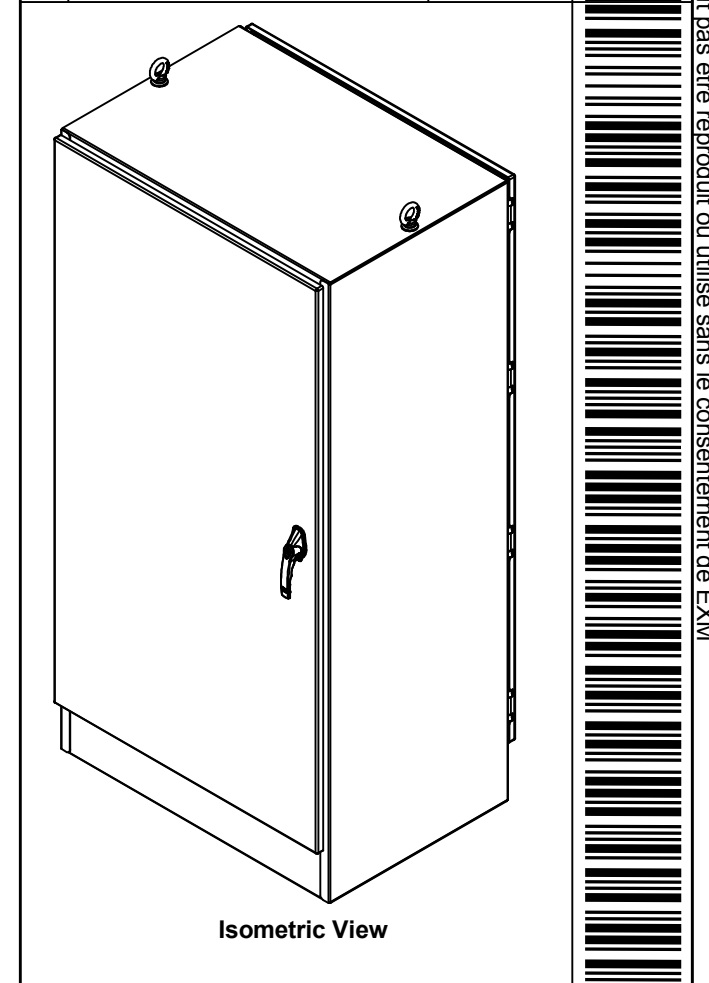
All knockouts are actual size / Les disques défonçables sont grandeur réel
 All dimensions are before paint / Toutes les dimensions sont avant peinture

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No.	Revisions	Date	By/Par



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Customer Client	Date	
Drawn By / Dessiné Par: PatrickD	Date: 3/9/2020	
Material / Matière: N/A		
Color / Couleur: N/A	Finish / Fini: N/A	
Description: 9500DA Welding Detail	Detail Rev.	
Part Number / Numéro Pièce: 9500DA_WELDING_DETAIL	Rev. 0	1 / 1