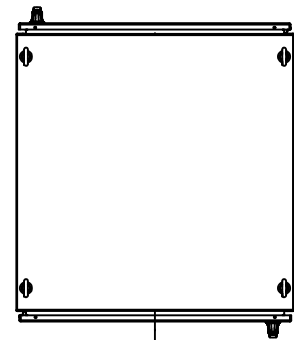
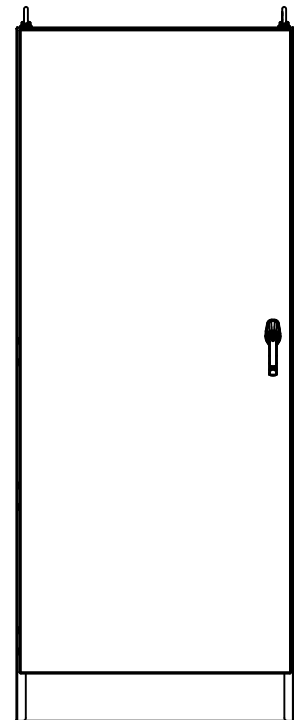


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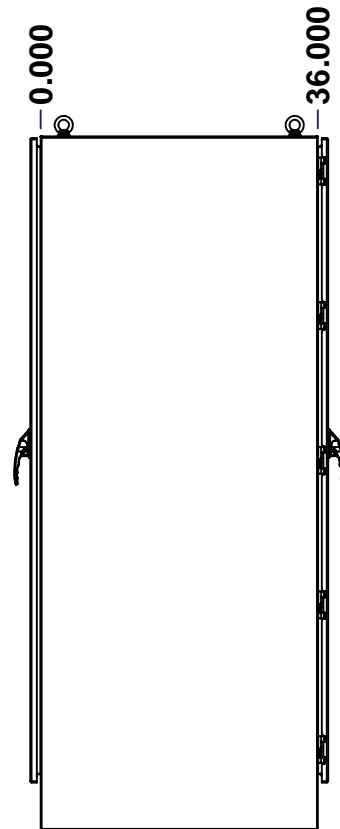
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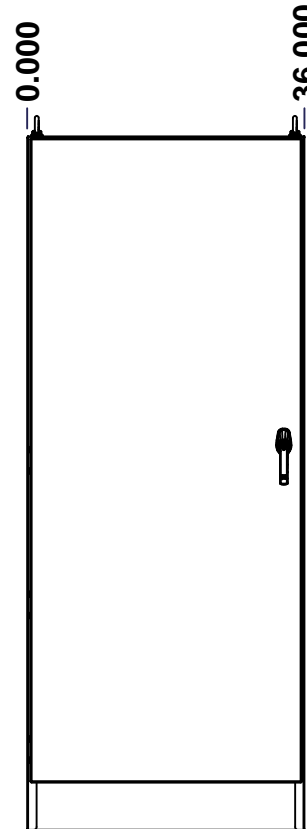
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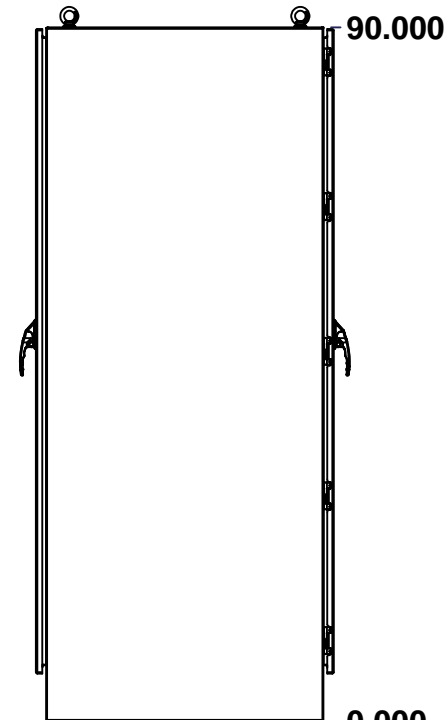
BACK



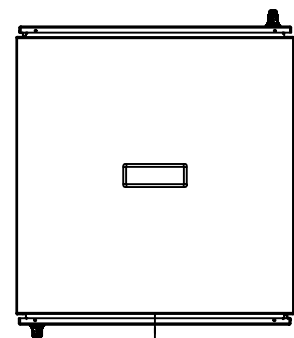
LEFT



FRONT

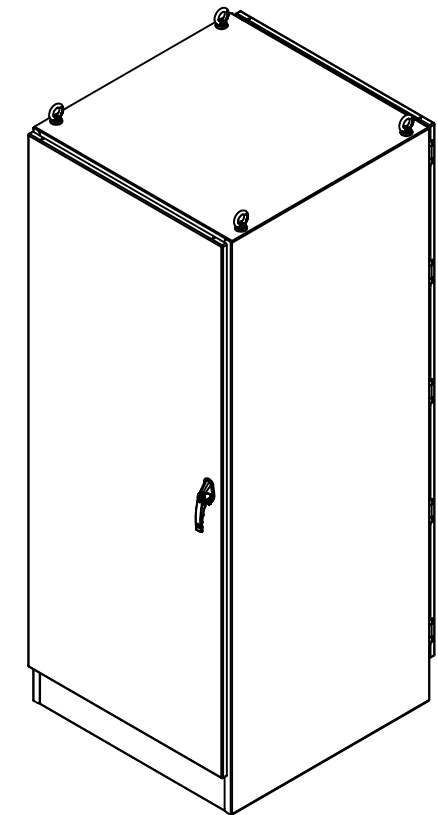


RIGHT




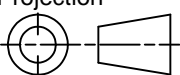
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 28-Oct-14
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 9500DA 90" x 36" x 36" Assembly		Detail Rev.
Part Number Numéro Pièce	9500DA903636	Rev. 1 0

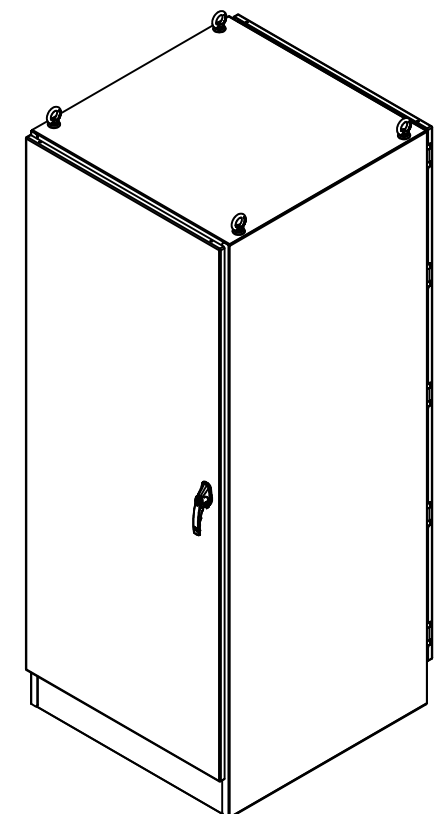
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NOTE	
ITEM	DESCRIPTION
1	NEMA 12/13 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting struts
6	C/W Eyebolts
7	C/W Struts installed (Included)

No.	Revisions	Date	By/Par



Isometric View

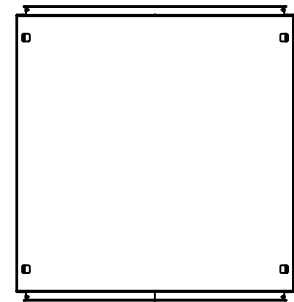
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

Qty	Part Number	Rev	Description
1	9500DA903636GP	0	9500DA Gland Plate
1	9500DA903636D	0	9500DA 90" x 36" Back Cover
1	9500DA903636C	0	9500DA 90" x 36" Front Cover
1	9500DA903636B	0	9500DA 90" x 36" x 36" Body
2	880EB14	2	Eye Bolt M14 (Pack of 2)
10	STK-Q-04050-10	8	M6 x 10mm Hexagon Socket Head Machine Screw with Nyseal
Parts List			

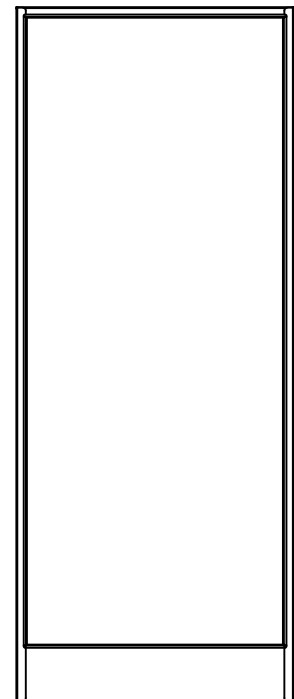
		Flatness Aplatissement Max 3.0mm Projection 	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Customer Client Date Drawn By Dessiné Par BoxCad: BoxCad Date 28-Oct-14	
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 9500DA 90" x 36" x 36" Assembly			Detail Rev.
Part Number Numéro Pièce 9500DA903636		Rev. 0	2 2

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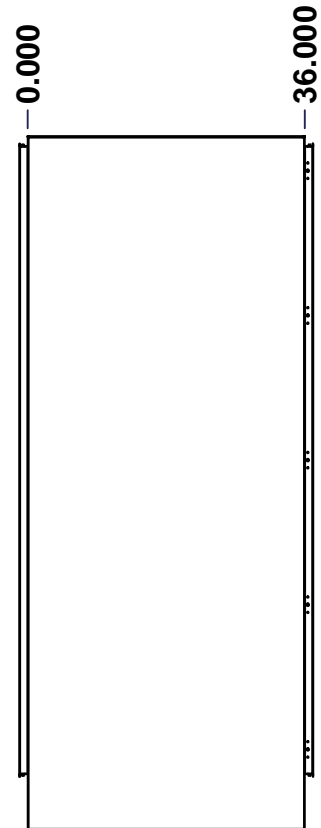
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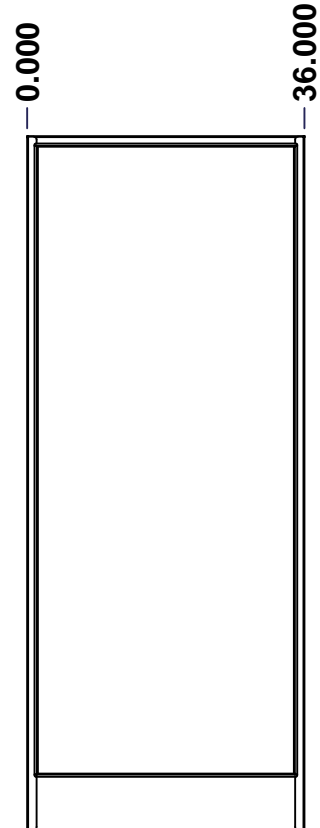
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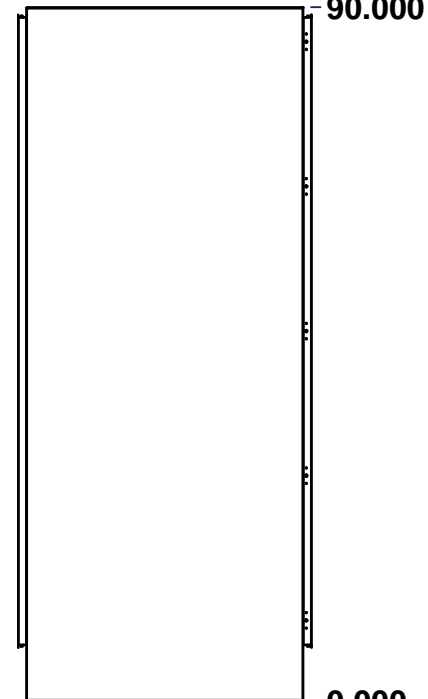
BACK



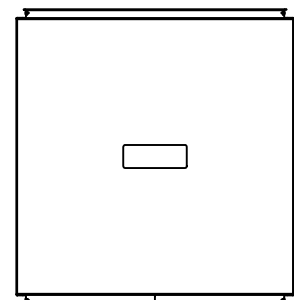
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FRONT

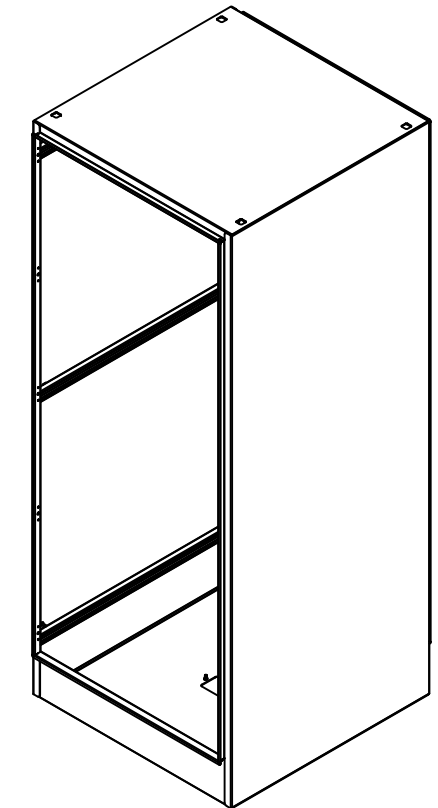


RIGHT




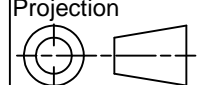
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



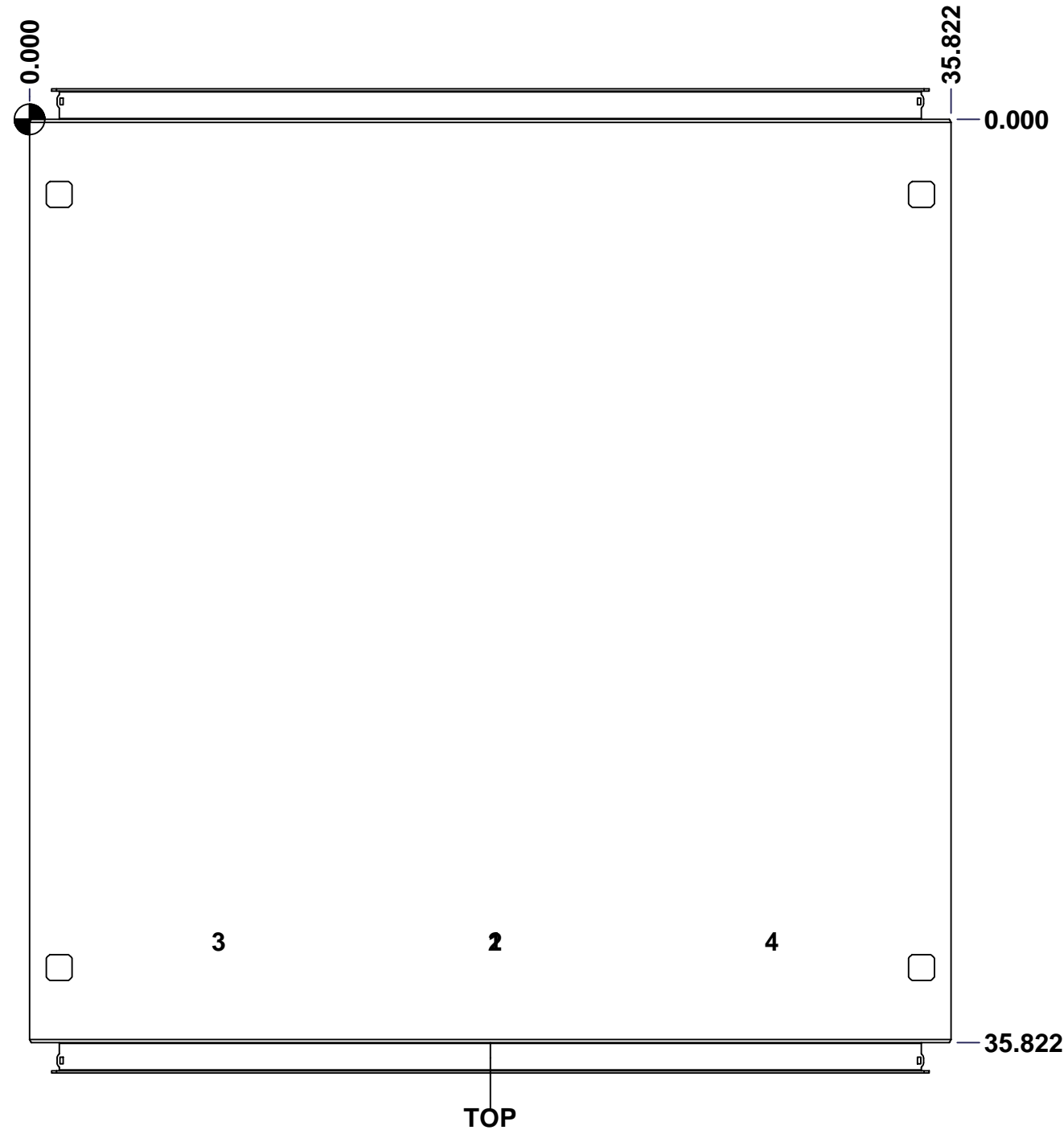
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 28-Oct-14	
Material / Matière: 12 Ga Cold Rolled A1008 CS Type B (2.5mm)			
Color / Couleur: Asa-61 Grey		Finish / Fini: Smooth	
Description: 9500DA 90" x 36" x 36" Body			Detail Rev.
Part Number / Numéro Pièce: 9500DA903636B		Rev. 0	1 / 2

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	17.911	32.000	Struts CR400 27.500" (Inside)
2	17.911	32.000	STUDS M6 x 10mm (Inside)
3	7.161	32.000	STUDS M6 x 10mm (Inside)
4	28.661	32.000	STUDS M6 x 10mm (Inside)



	Description	Status	
	9500DA 90" x 36" x 36" Body	Released	
	Part Number Numéro Pièce	Rev.	
	9500DA903636B	0	2 / 7

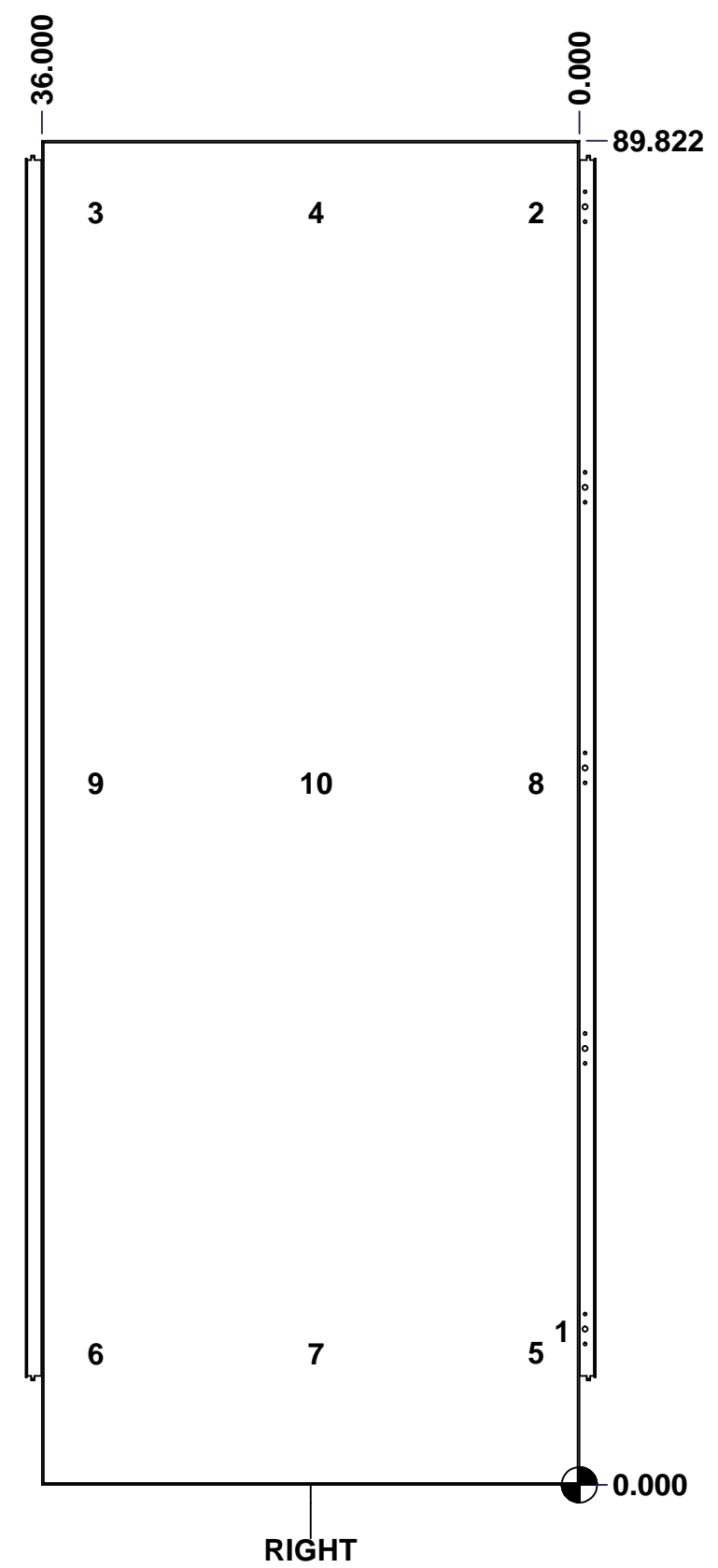
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.500	10.286	GND STUD M6 x 16mm (Inside)
2	3.250	85.036	STUDS M6 x 10mm (Inside)
3	32.750	85.036	STUDS M6 x 10mm (Inside)
4	18.000	85.036	STUDS M6 x 10mm (Inside)
5	3.250	8.786	STUDS M6 x 10mm (Inside)
6	32.750	8.786	STUDS M6 x 10mm (Inside)
7	18.000	8.786	STUDS M6 x 10mm (Inside)
8	3.250	46.911	STUDS M6 x 10mm (Inside)
9	32.750	46.911	STUDS M6 x 10mm (Inside)
10	18.000	46.911	STUDS M6 x 10mm (Inside)

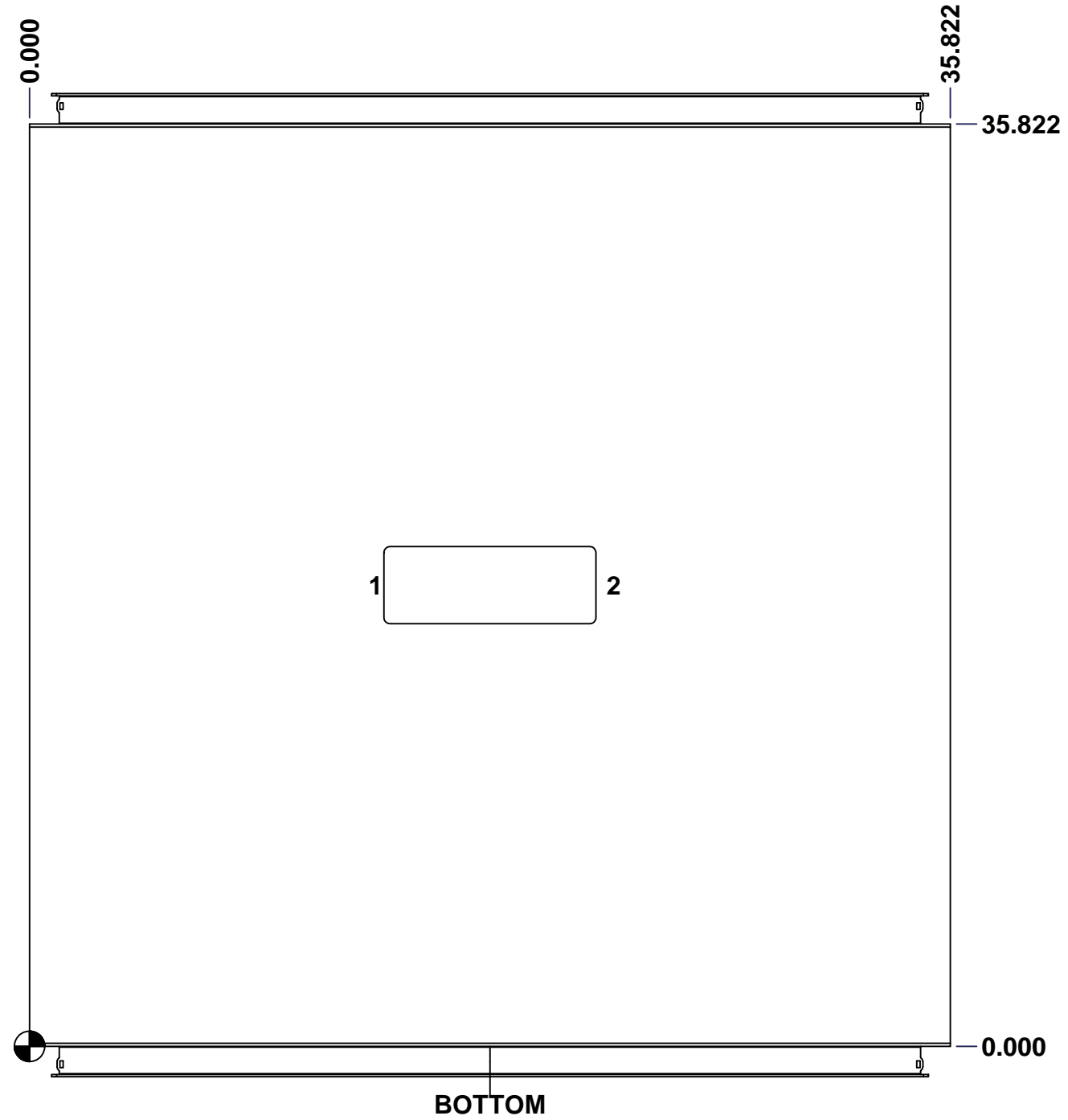


	Description	Status
	9500DA 90" x 36" x 36" Body	Released
	Part Number Numéro Pièce	Rev.
	9500DA903636B	0 / 3

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	13.286	18.000	GP STUD M6 x 16mm (Inside)
2	22.536	18.000	GP STUD M6 x 16mm (Inside)



	Description	Status
	9500DA 90" x 36" x 36" Body	Released
	Part Number Numéro Pièce	Rev.
	9500DA903636BB	0
		4 / 7

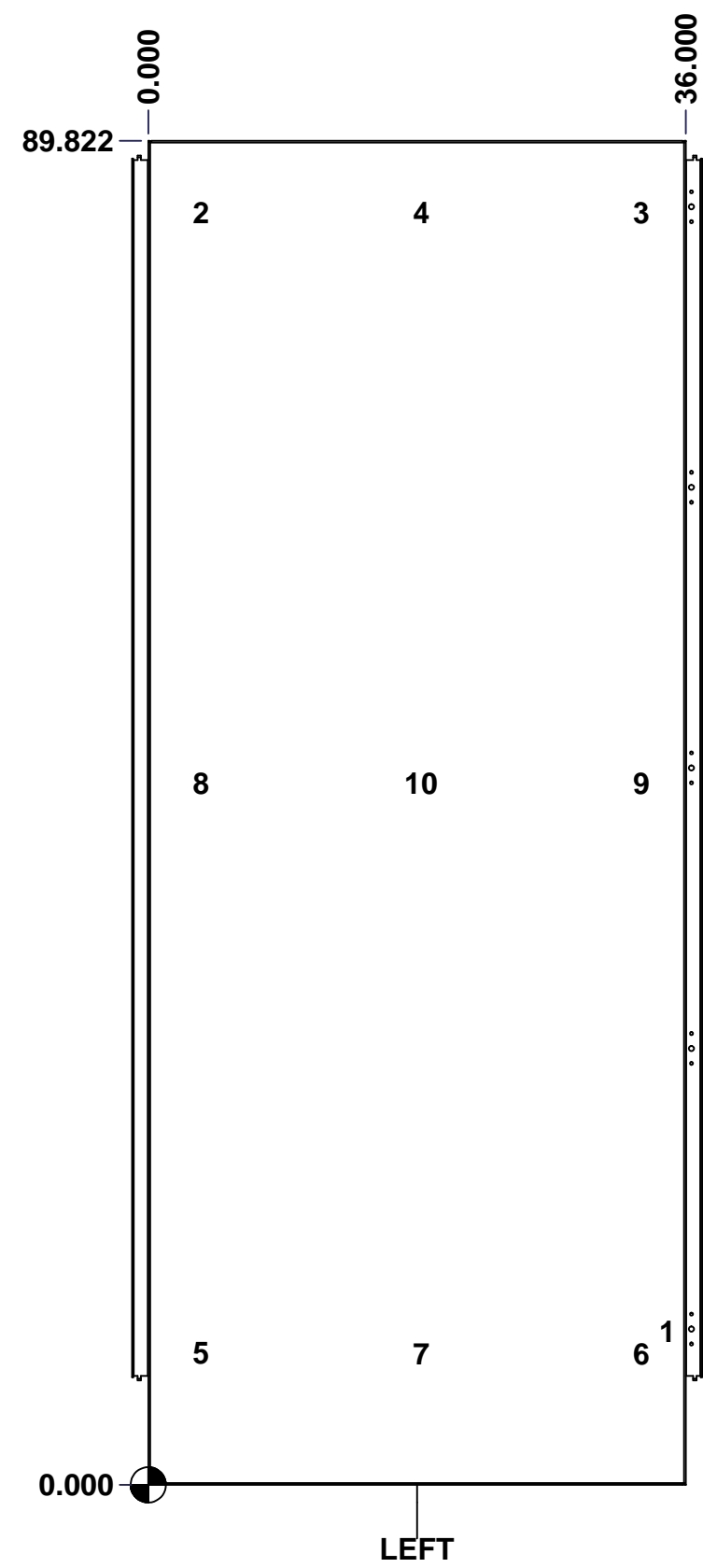
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	34.411	10.286	GND STUD M6 x 16mm (Inside)
2	3.161	85.036	STUDS M6 x 10mm (Inside)
3	32.661	85.036	STUDS M6 x 10mm (Inside)
4	17.911	85.036	STUDS M6 x 10mm (Inside)
5	3.161	8.786	STUDS M6 x 10mm (Inside)
6	32.661	8.786	STUDS M6 x 10mm (Inside)
7	17.911	8.786	STUDS M6 x 10mm (Inside)
8	3.161	46.911	STUDS M6 x 10mm (Inside)
9	32.661	46.911	STUDS M6 x 10mm (Inside)
10	17.911	46.911	STUDS M6 x 10mm (Inside)

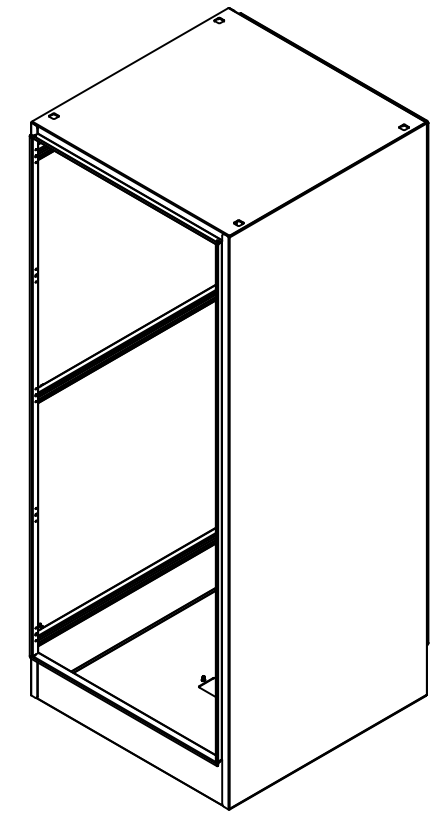


	Description	Status
	9500DA 90" x 36" x 36" Body	Released
	Part Number Numéro Pièce	Rev.
	9500DA903636B	0
		5 / 7

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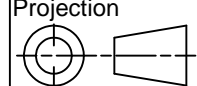
No.	Revisions	Date	By/Par



Isometric View



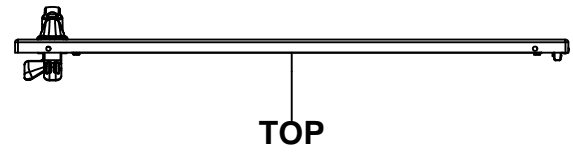
Qty	Part Number	Rev	Description
21	STK-Q-16030	0	Stud M6 x 10mm
1	CR400MS_27.5	0	Commercial Roll Mild Steel (27.5in long)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
2	STK-Q-52200-36	0	Sasco Strut S5 (33.500" Long)
4	STK-Q-52250-36	0	Sasco Strut S5 (35.500" Long)
1	9500DA903636RS-P	0	9500DA 90" x 36" Right Part
1	9500DA903636BT-P	0	9500DA 36" x 36" Bottom Part
1	9500DA903636LS-P	0	9500DA 90" x 36" Left Part
1	9500DA903636T-P	0	9500DA 36" x 36" Top Part
21	STK-Q-07220	1	M6 Nylon Insert Lock Nut
4	STK-Q-16080	0	Ground Stud M6 x 16mm

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 28-Oct-14
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	9500DA 90" x 36" x 36" Body	
Part Number Numéro Pièce	Rev. 0	2
9500DA903636B		2

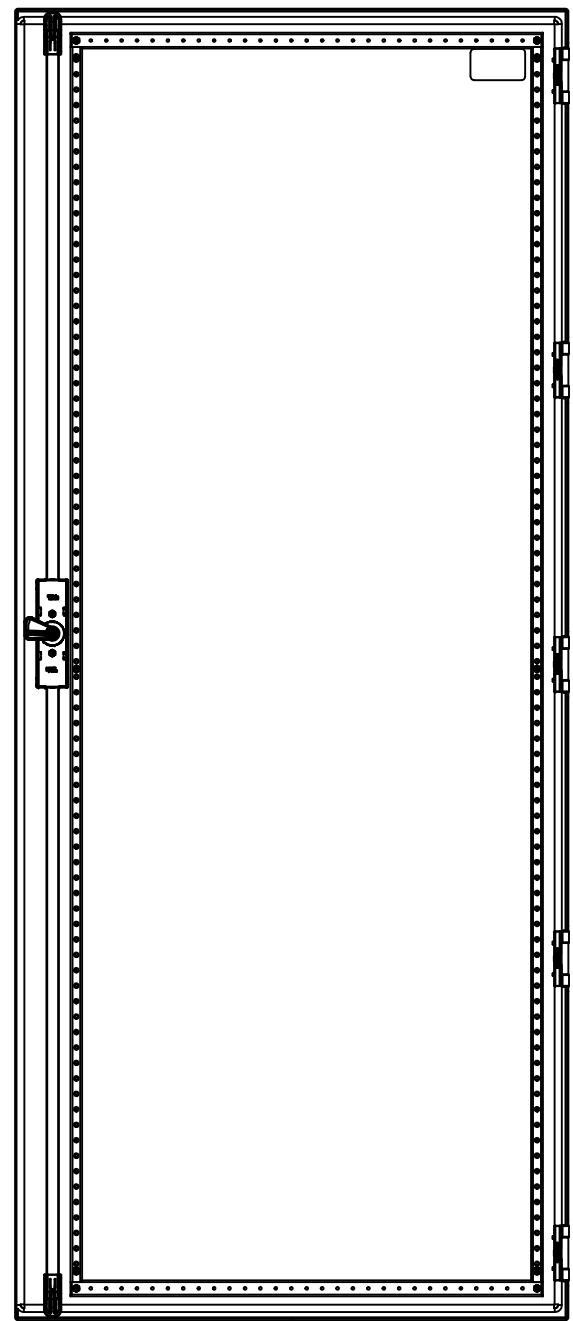
Parts List

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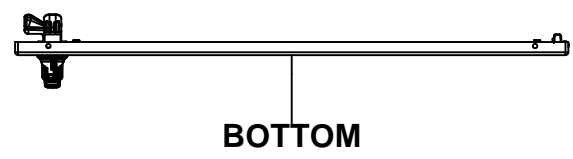
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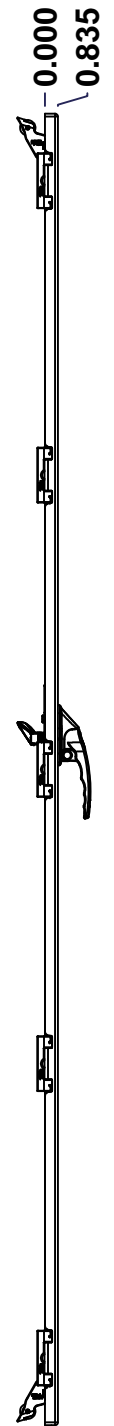
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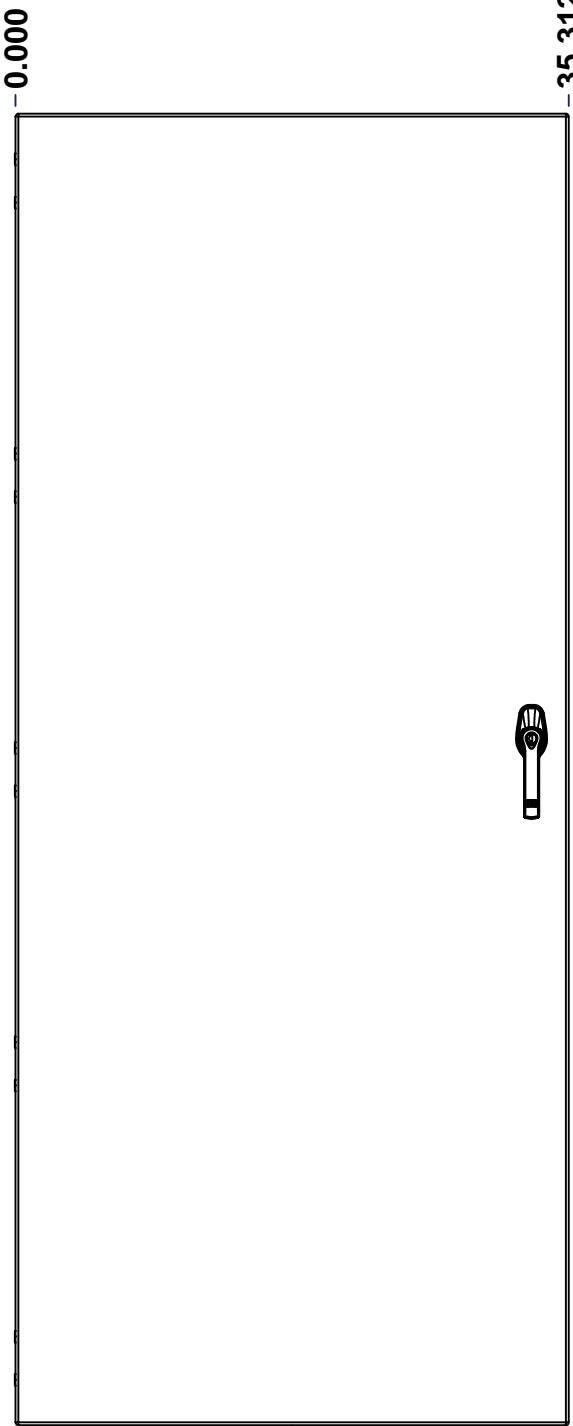
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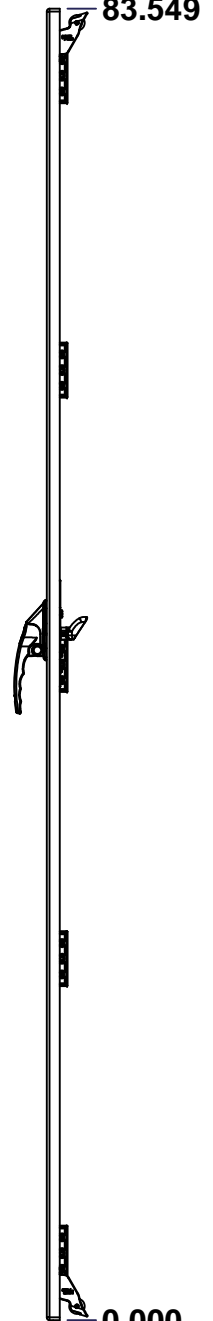
BOTTOM



LEFT



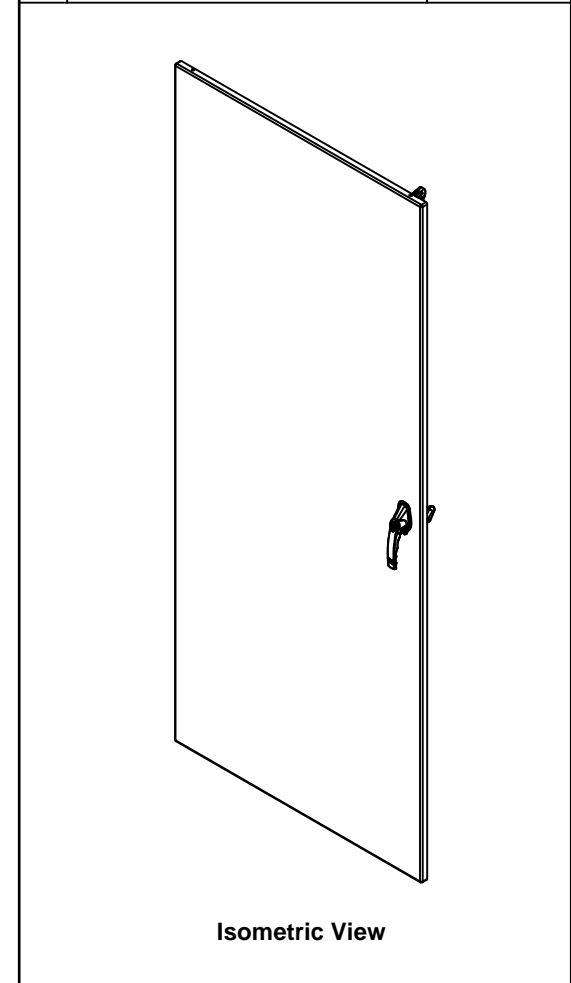
FRONT



RIGHT


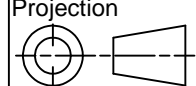
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No.	Revisions	Date	By/Par



Isometric View



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 28-Oct-14
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Finis Smooth
Description	Detail Rev.	
9500DA 90" x 36" Front Cover		
Part Number Numéro Pièce	Rev. 0	1 / 3
9500DA903636C		

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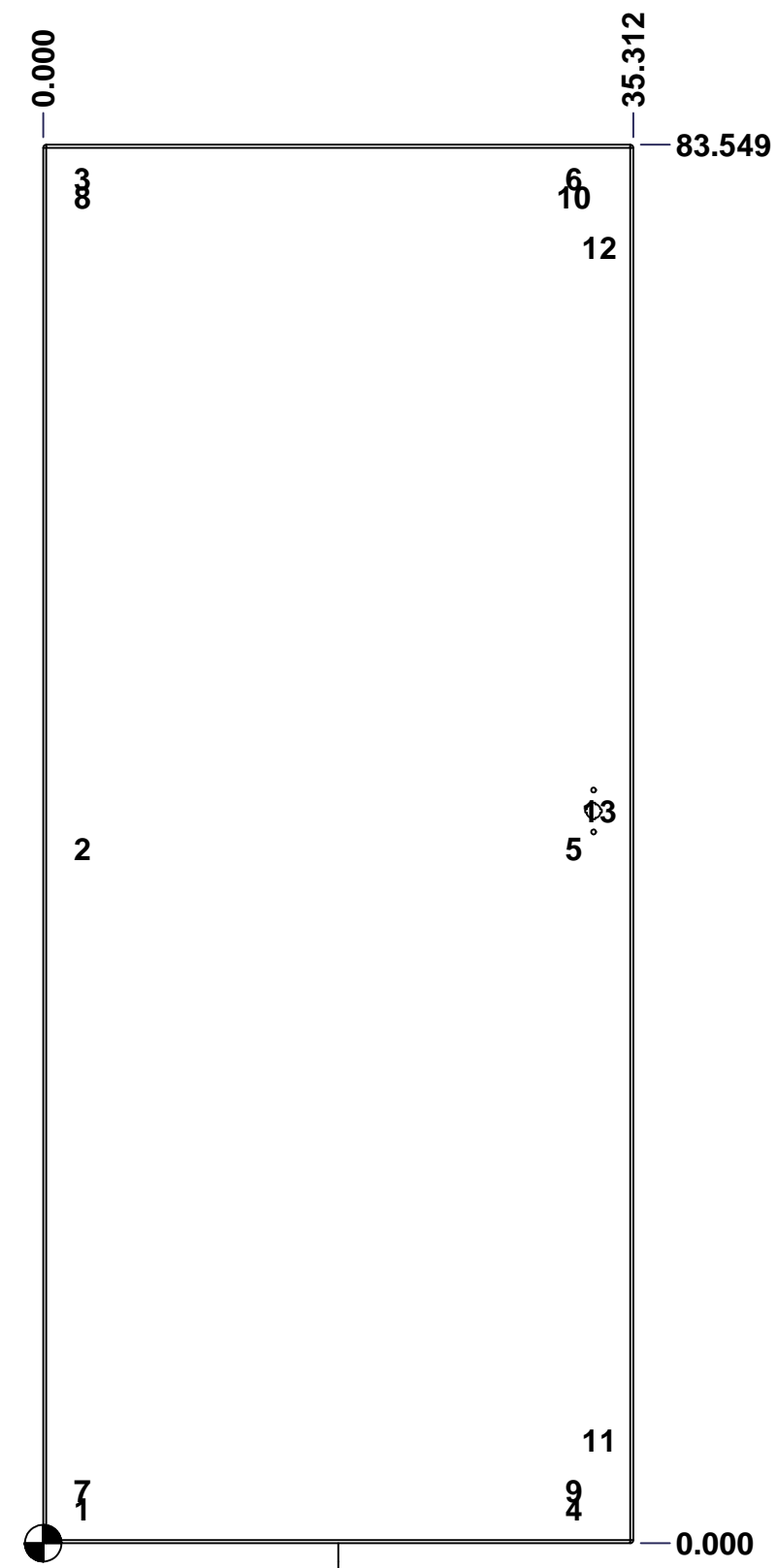
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	2.028	STUD M6 x 18mm (Inside)
2	2.000	41.486	STUD M6 x 18mm (Inside)
3	2.000	81.521	STUD M6 x 18mm (Inside)
4	31.407	2.028	STUD M6 x 18mm (Inside)
5	31.407	41.486	STUD M6 x 18mm (Inside)
6	31.407	81.521	STUD M6 x 18mm (Inside)
7	2.000	3.139	STUD M6 x 18mm (Inside)
8	2.000	80.409	STUD M6 x 18mm (Inside)
9	31.407	3.139	STUD M6 x 18mm (Inside)
10	31.407	80.409	STUD M6 x 18mm (Inside)
11	32.937	6.118	STUD M6 x 18mm (Inside)
12	32.937	77.430	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
13	32.937	43.743	HANDLE 885 ESL2A-APHK @ 0.0°



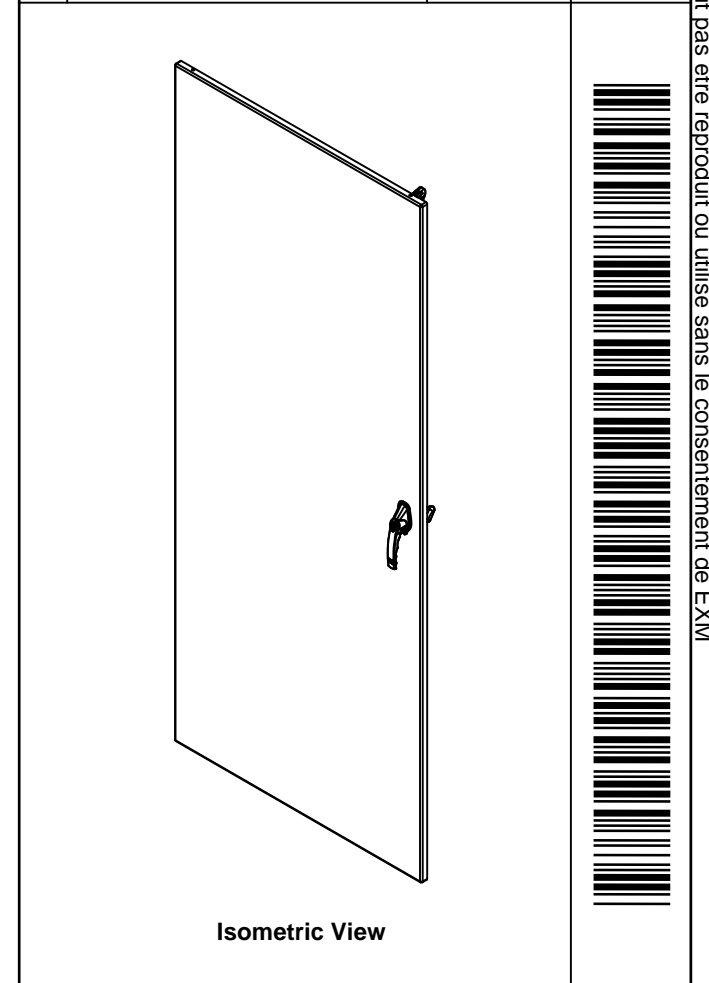
FRONT

	Description	Status
	9500DA 90" x 36" Front Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	9500DA903636C	0
		2
		3


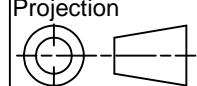
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No.	Revisions	Date	By/Par



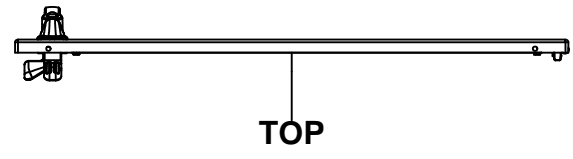
Qty	Part Name	Rev	Description
1	STK-Q-47528	1	9500 Lower Closing Bar 90"
1	STK-Q-47518	1	9500 Upper Closing Bar 90"
1	STK-A-03886-36	2	Gearbox Clockwise Assembly (36.0mm)
1	885ESL2A-APHK	6	885 ESL2A-APHK - Zinc Die Cast L-Handle Padlockable Assy
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-K-10880	3	9500 - Door Stiffener Assembly
1	9500DA903636G	0	9500DA 90" x 36" Cover Gasket
2	STK-Q-16410	0	Guide Stud - Largel (No Paint Cap Required)
10	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	9500DA903636C-P	0	9500DA 90" x 36" Front Cover Part
5	STK-K-09860	7	Cabinet Hinge with Captive Pins
2	STK-A-90025	0	9500 - Cabinet Closing Bar End (Large)

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Customer Client	Date	Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 28-Oct-14
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
9500DA 90" x 36" Front Cover		
Part Number Numéro Pièce	Rev.	3
9500DA903636C	0	3

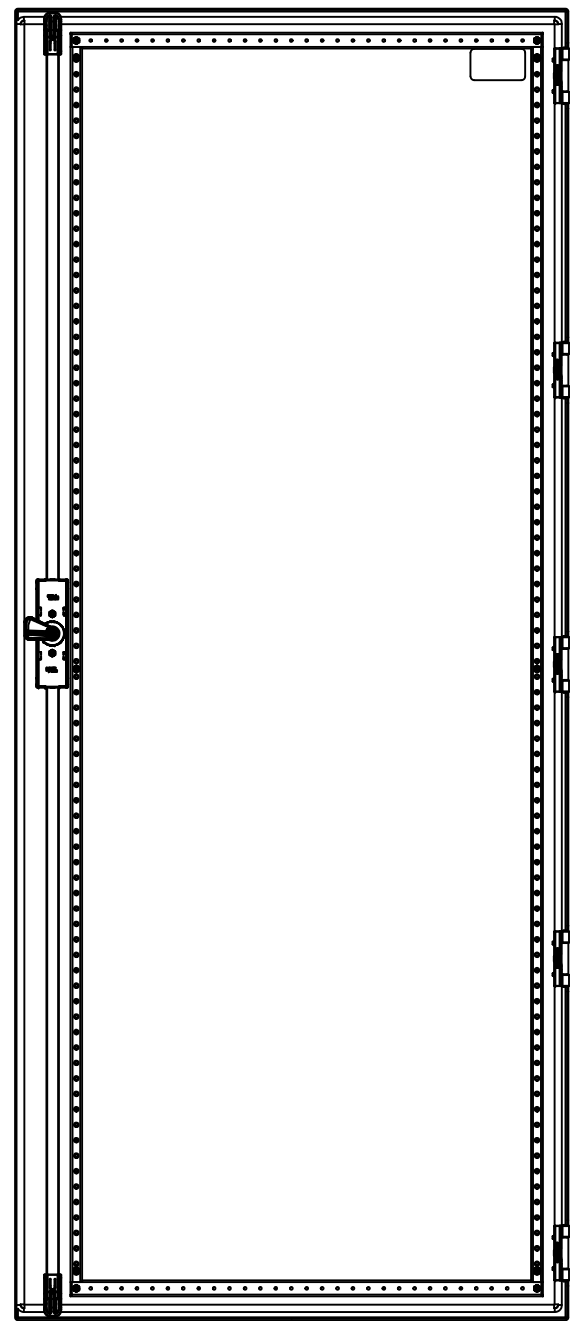
Parts List

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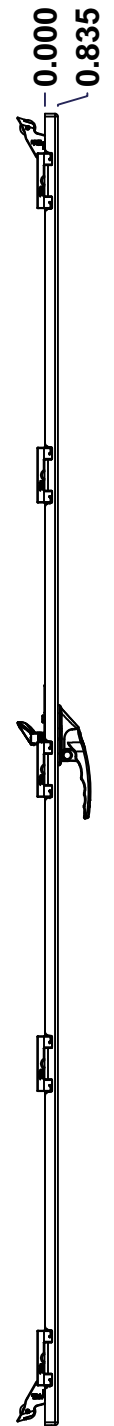
TOP



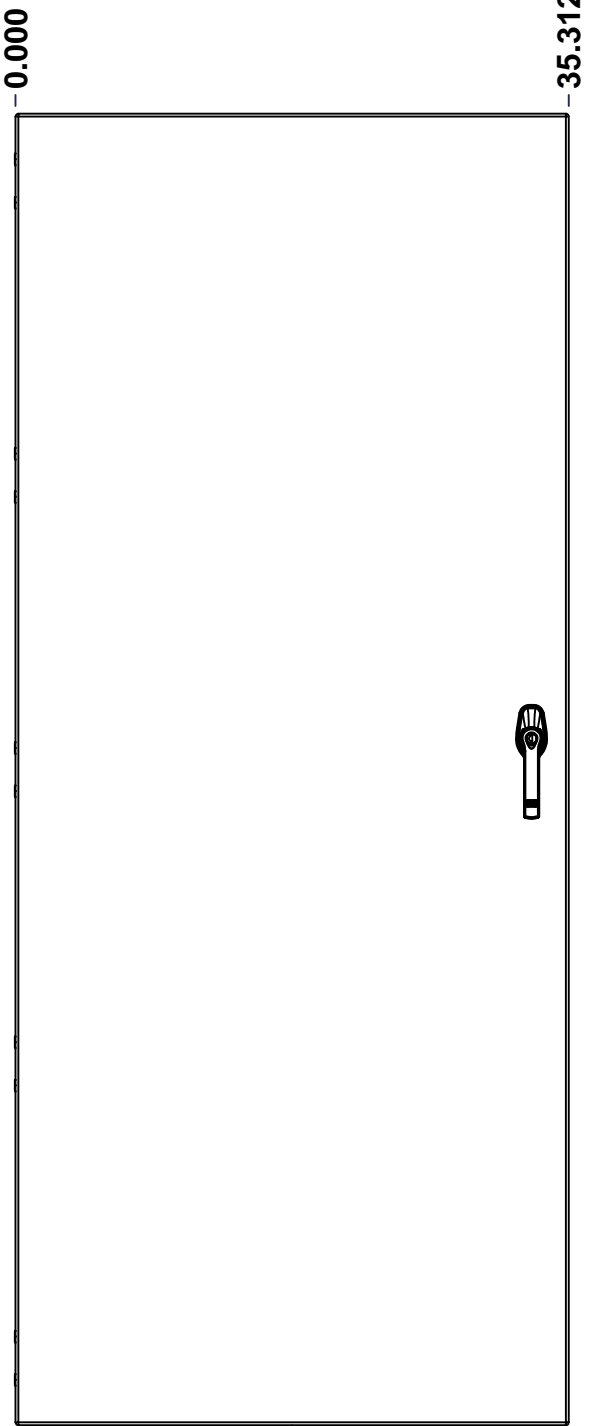
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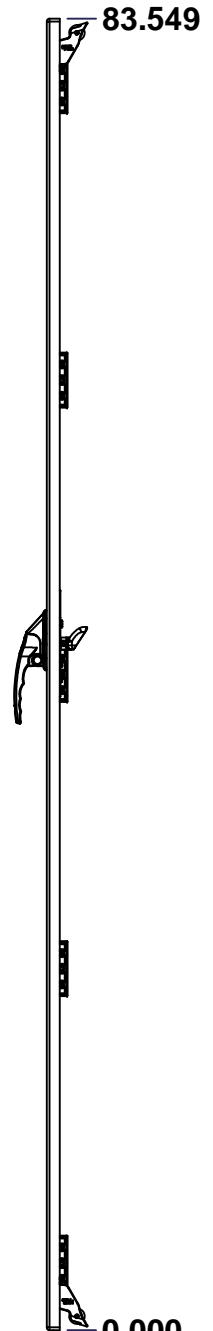
BOTTOM



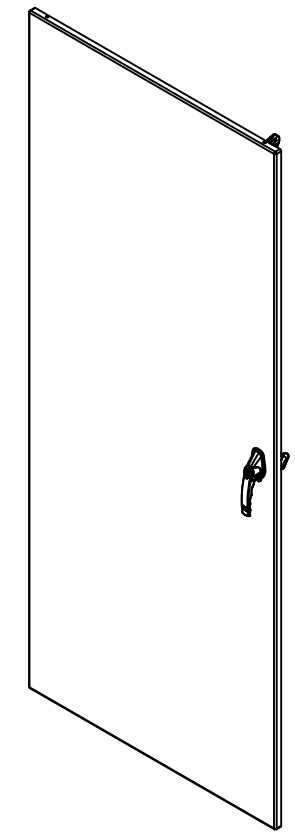
LEFT



FRONT




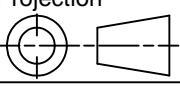
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	BoxCad: BoxCad	Date 28-Oct-14
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
9500DA 90" x 36" Back Cover		
Part Number Numéro Pièce	9500DA903636D	Rev. 1 0

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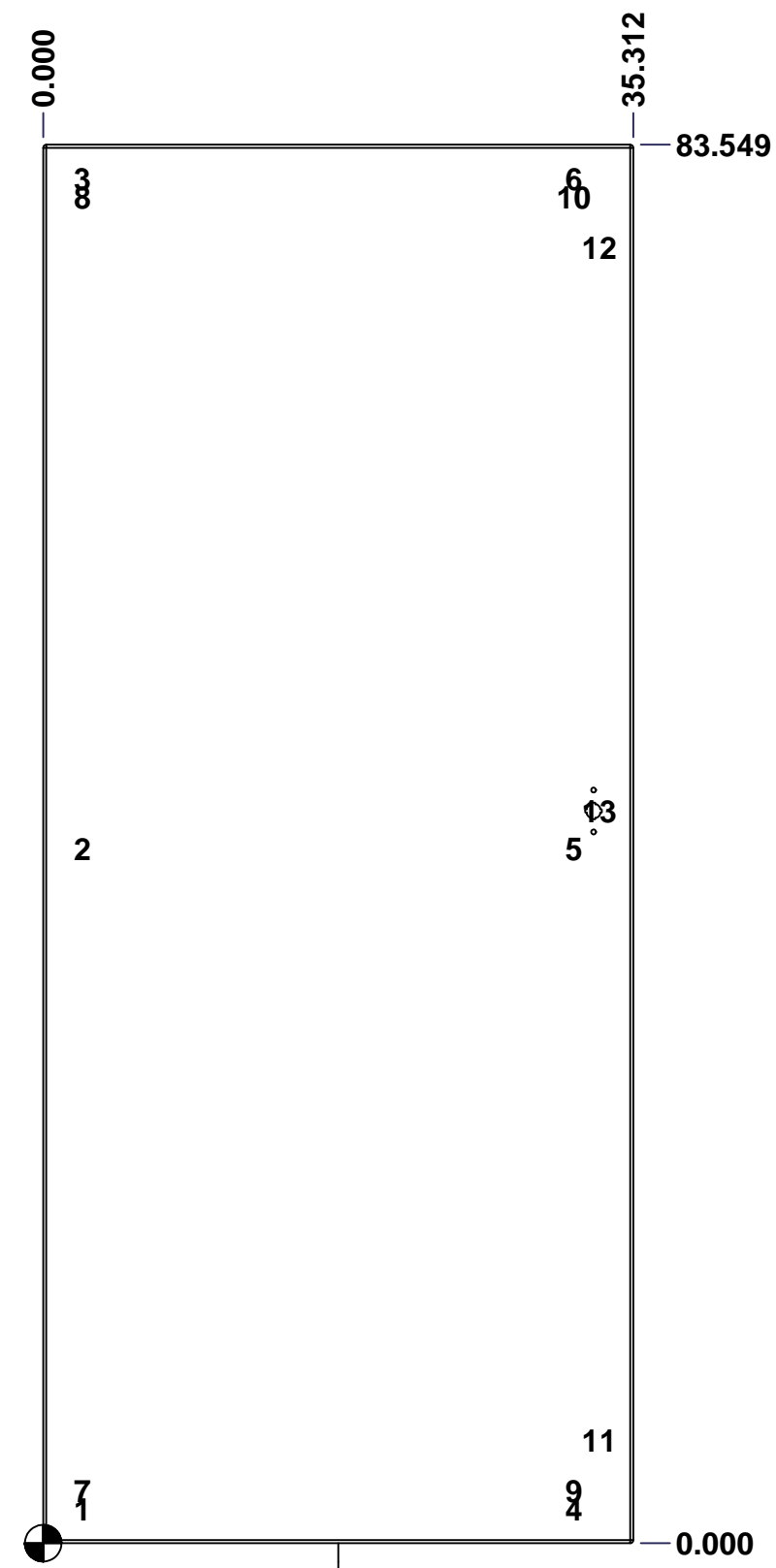
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	2.028	STUD M6 x 18mm (Inside)
2	2.000	41.486	STUD M6 x 18mm (Inside)
3	2.000	81.521	STUD M6 x 18mm (Inside)
4	31.407	2.028	STUD M6 x 18mm (Inside)
5	31.407	41.486	STUD M6 x 18mm (Inside)
6	31.407	81.521	STUD M6 x 18mm (Inside)
7	2.000	3.139	STUD M6 x 18mm (Inside)
8	2.000	80.409	STUD M6 x 18mm (Inside)
9	31.407	3.139	STUD M6 x 18mm (Inside)
10	31.407	80.409	STUD M6 x 18mm (Inside)
11	32.937	6.118	STUD M6 x 18mm (Inside)
12	32.937	77.430	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
13	32.937	43.743	HANDLE 885 ESL2A-APHK @ 0.0°



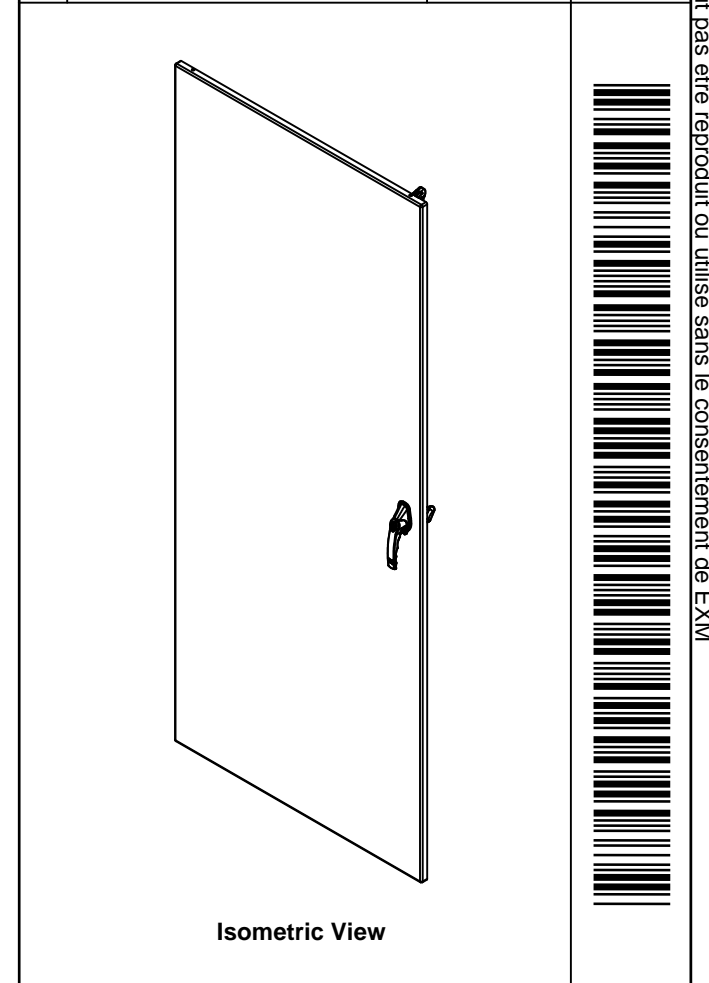
FRONT

	Description	Status
	9500DA 90" x 36" Back Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	9500DA903636D	0
		2
		3


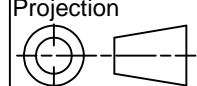
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No.	Revisions	Date	By/Par



Qty	Part Name	Rev	Description
1	STK-Q-47528	1	9500 Lower Closing Bar 90"
1	STK-Q-47518	1	9500 Upper Closing Bar 90"
1	STK-A-03886-36	2	Gearbox Clockwise Assembly (36.0mm)
1	885ESL2A-APHK	6	885 ESL2A-APHK - Zinc Die Cast L-Handle Padlockable Assy
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-K-10880	3	9500 - Door Stiffener Assembly
1	9500DA903636G	0	9500DA 90" x 36" Cover Gasket
2	STK-Q-16410	0	Guide Stud - Largel (No Paint Cap Required)
10	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	9500DA903636D-P	0	9500DA 90" x 36" Back Cover Part
5	STK-K-09860	7	Cabinet Hinge with Captive Pins
2	STK-A-90025	0	9500 - Cabinet Closing Bar End (Large)

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 28-Oct-14
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
9500DA 90" x 36" Back Cover		
Part Number Numéro Pièce	Rev.	3
9500DA903636D	0	3

Parts List

All knockouts are actual size / Les disques défonçables sont grandeur réel
 All dimensions are before paint / Toutes les dimensions sont avant peinture

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Lifting angles are the flanges of RS and LS top

Struts for light secured with stud only (No weld)

Weld inside of struts with the enclosure corner on both ends

Full depth struts

Struts secured with M6 x 10mm studs
 No stud: C_Depth < 12"
 2 studs: 12" ≤ C_Depth < 18"
 3 studs: C_Depth ≥ 18"

Shorter struts on the handle side of the back door

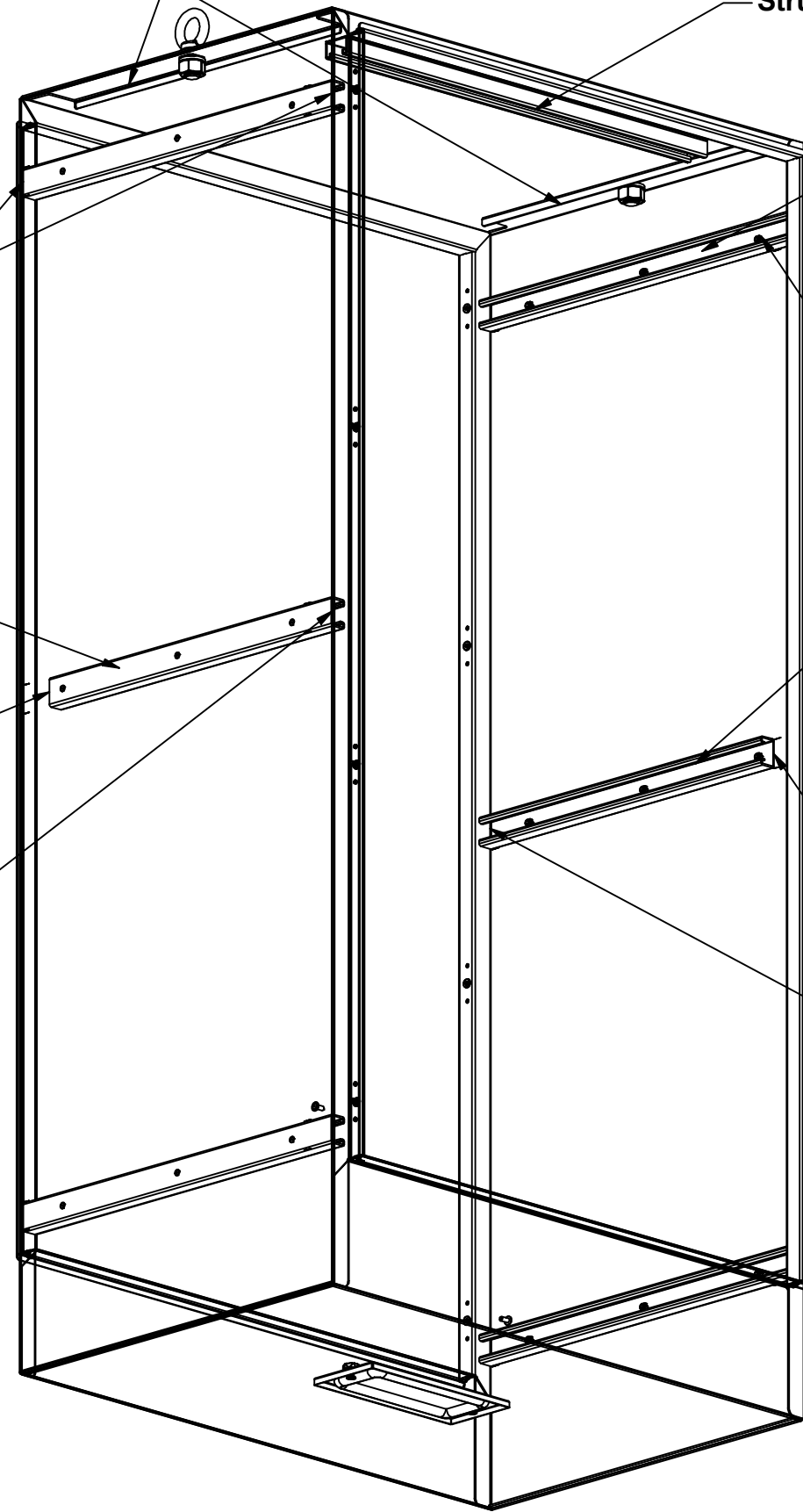
Shorter struts on the handle side of the front door

No weld on this end

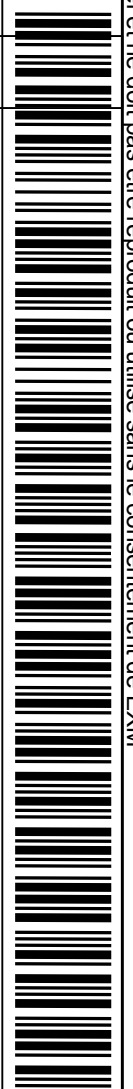
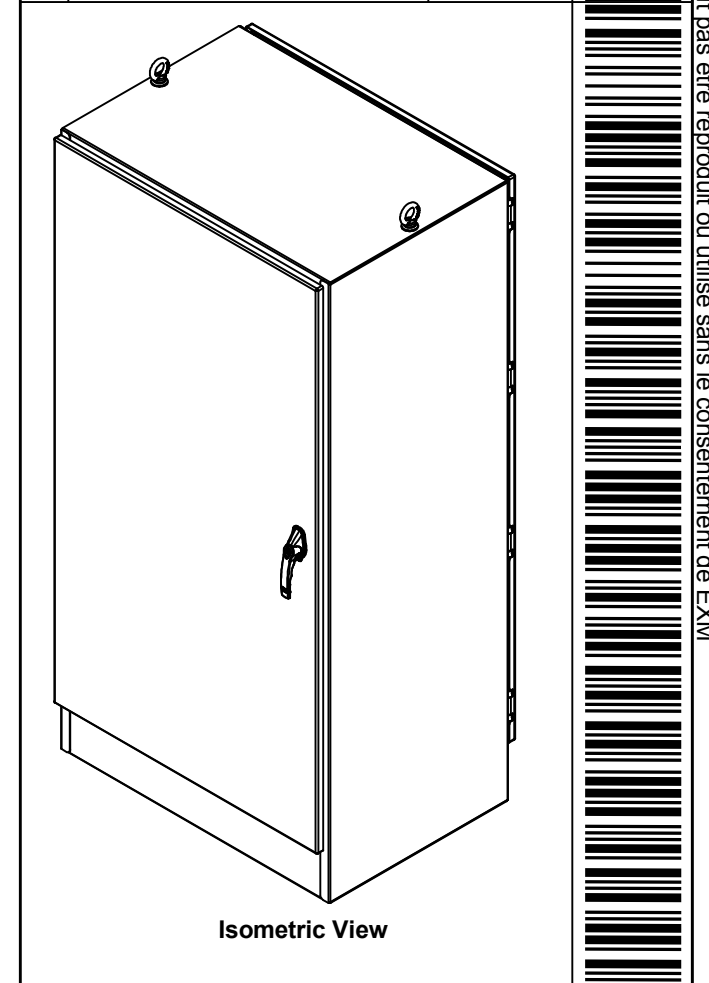
No weld on this end


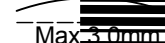

Weld inside of struts with the enclosure corner on this end only

Weld inside of struts with the enclosure corner on this end only



No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par PatrickD	Date 3/9/2020	
Material Matière	N/A	
Color Couleur	N/A	Finish Fini N/A
Description 9500DA Welding Detail	Detail Rev.	
Part Number Numéro Pièce 9500DA_WELDING_DETAIL	Rev. 0	1 1