

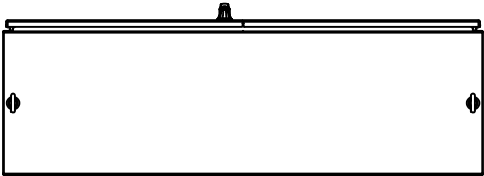
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Tolerance ±1/32" unless otherwise specified

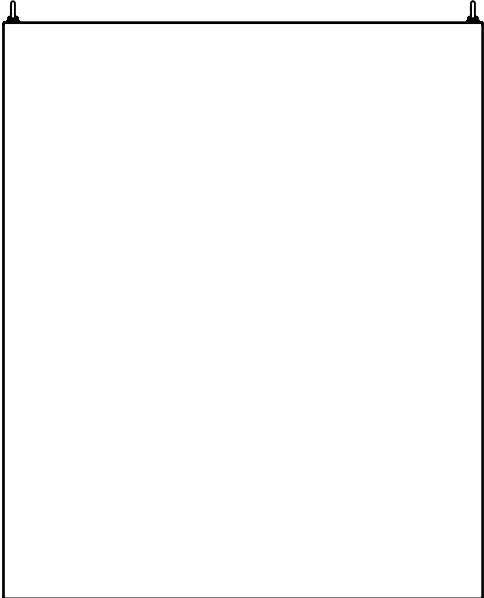
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Tolérance ±1/32" sauf spécification contraire

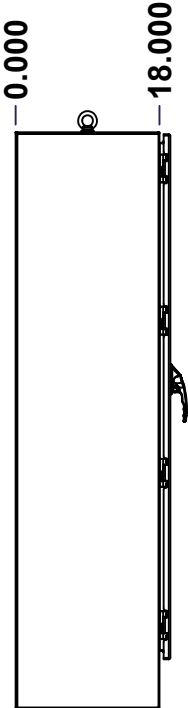
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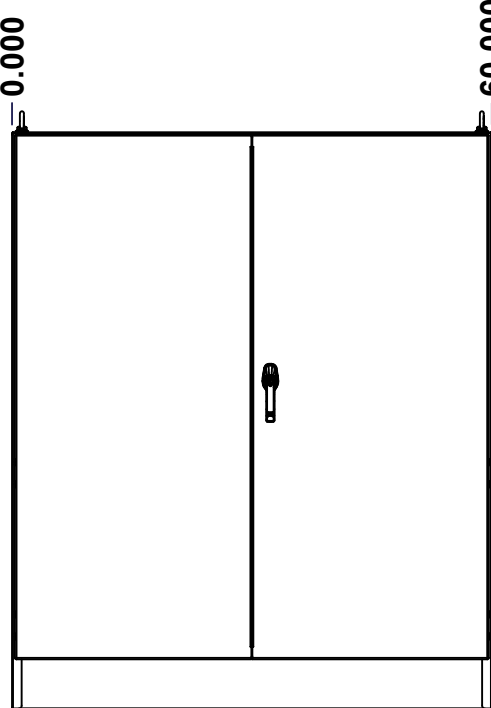
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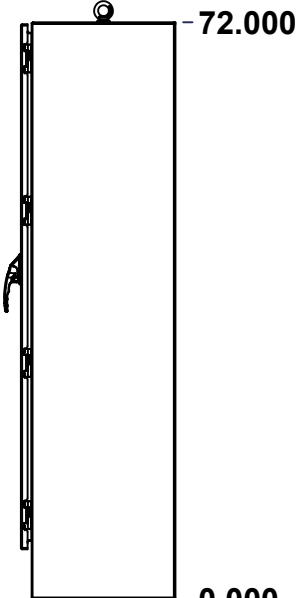
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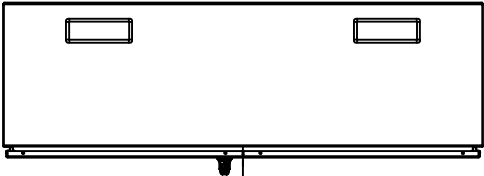
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FRONT

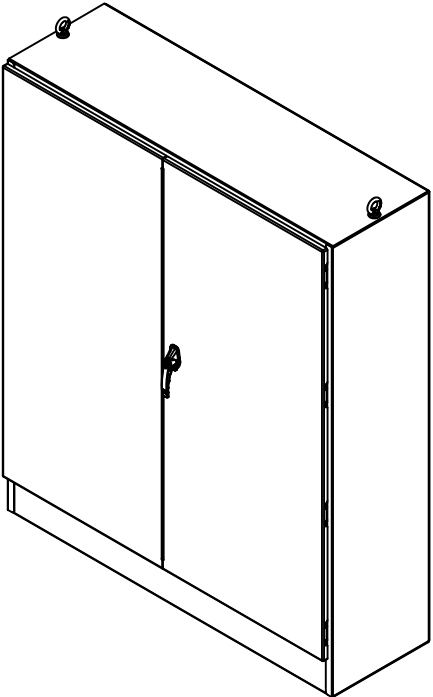


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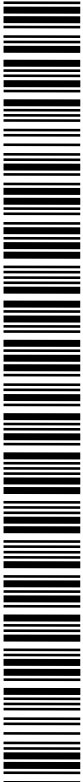


BOTTOM

No.	Revisions	Date	By/Par



Isometric View

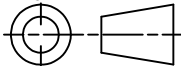


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 9/16/2014
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	

Color Couleur Asa-61 Grey	Finish Fin Smooth
------------------------------	----------------------

Description 9500DD 72" x 60" x 18" Assembly	Detail Rev.
--	-------------

Part Number Numéro Pièce 9500DD726018	Rev. 0	1 2
--	--------	--------

SEE BILL OF MATERIAL ON LAST PAGE

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE

ITEM	DESCRIPTION
1	NEMA 12/13 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting struts
6	C/W Eyebolts
7	C/W Struts installed (Included)

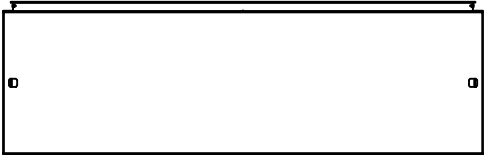
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Tolerance ±1/32" unless otherwise specified

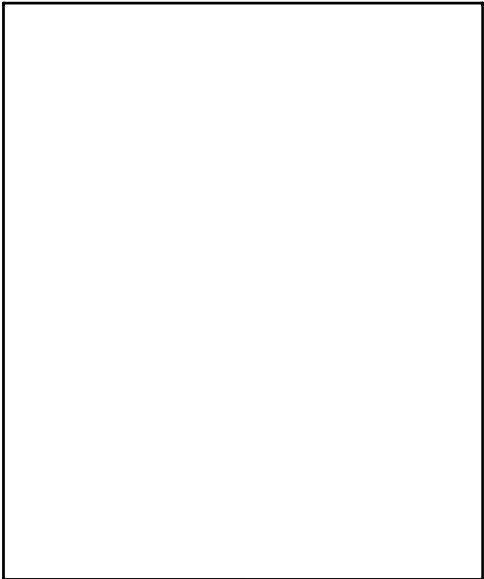
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Tolérance ±1/32" sauf spécification contraire

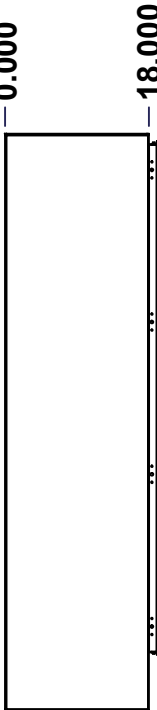
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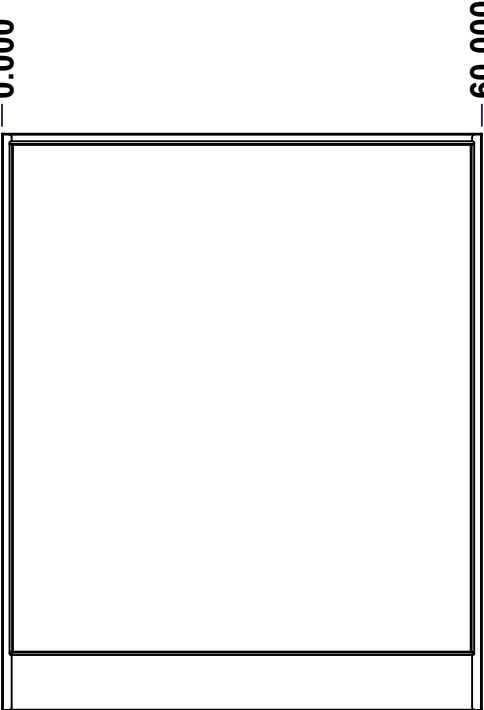
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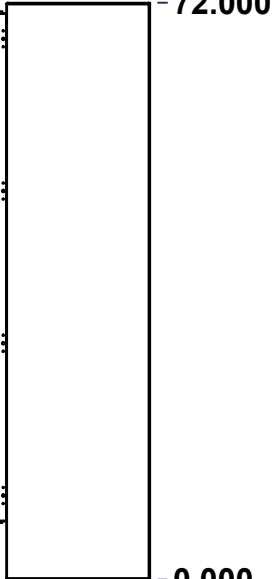
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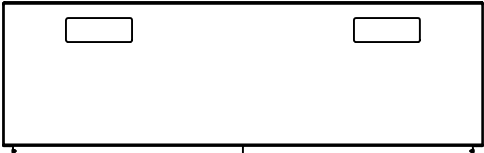
LEFT



FRONT

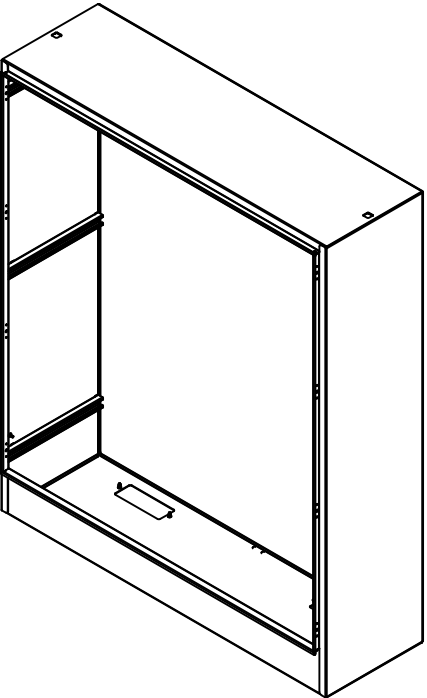


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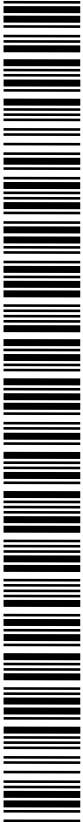


BOTTOM

No.	Revisions	Date	By/Par



Isometric View

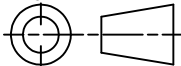


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 9/16/2014

Material
Matière

12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

9500DD 72" x 60" x 18" Body

Detail Rev.

Part Number
Numéro Pièce

9500DD726018B

Rev.

1

0

2

SEE BILL OF MATERIAL ON LAST PAGE

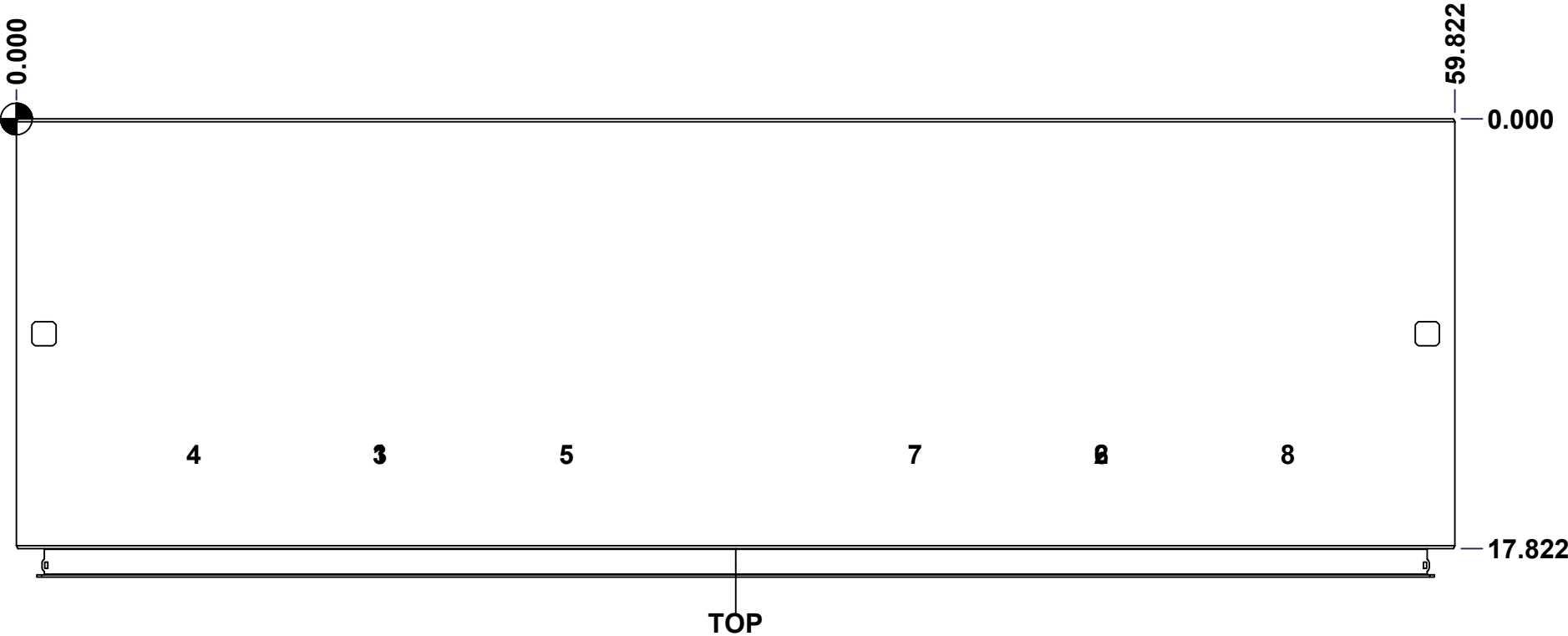
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	14.911	13.911	Struts CR400 21.500" (Inside)
2	44.911	13.911	Struts CR400 21.500" (Inside)
3	14.911	13.911	STUDS M6 x 10mm (Inside)
4	7.161	13.911	STUDS M6 x 10mm (Inside)
5	22.661	13.911	STUDS M6 x 10mm (Inside)
6	44.911	13.911	STUDS M6 x 10mm (Inside)
7	37.161	13.911	STUDS M6 x 10mm (Inside)
8	52.661	13.911	STUDS M6 x 10mm (Inside)



	Description		Status	
	9500DD 72" x 60" x 18" Body		Released	
	Part Number Numéro Pièce 9500DD726018B		Rev. 0	2 / 7

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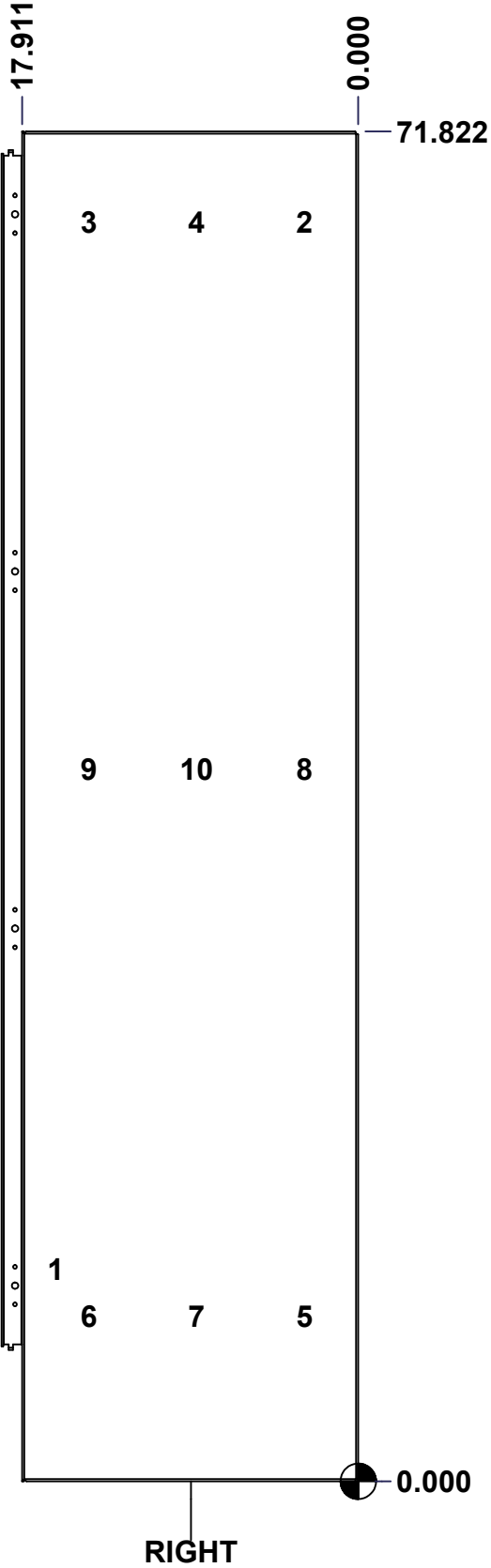
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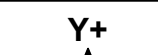
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	16.411	11.286	GND STUD M6 x 16mm (Inside)
2	3.161	67.036	STUDS M6 x 10mm (Inside)
3	14.661	67.036	STUDS M6 x 10mm (Inside)
4	8.911	67.036	STUDS M6 x 10mm (Inside)
5	3.161	8.786	STUDS M6 x 10mm (Inside)
6	14.661	8.786	STUDS M6 x 10mm (Inside)
7	8.911	8.786	STUDS M6 x 10mm (Inside)
8	3.161	37.911	STUDS M6 x 10mm (Inside)
9	14.661	37.911	STUDS M6 x 10mm (Inside)
10	8.911	37.911	STUDS M6 x 10mm (Inside)



	Description		Status	
	9500DD 72" x 60" x 18" Body		Released	
	Part Number Numéro Pièce		Rev.	3
	9500DD726018B		0	7

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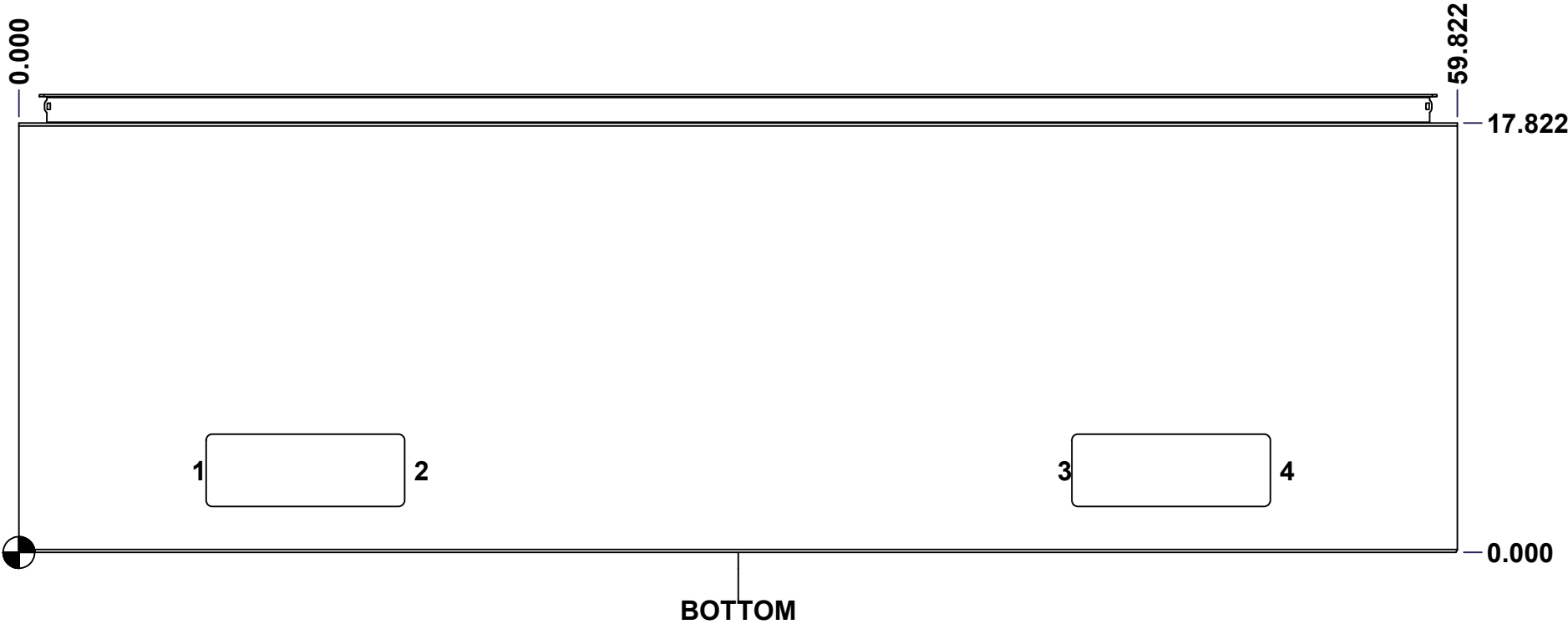
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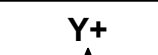
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.286	3.411	GP STUD M6 x 16mm (Inside)
2	16.536	3.411	GP STUD M6 x 16mm (Inside)
3	43.286	3.411	GP STUD M6 x 16mm (Inside)
4	52.536	3.411	GP STUD M6 x 16mm (Inside)



	Description		Status	
	9500DD 72" x 60" x 18" Body		Released	
	Part Number Numéro Pièce		Rev.	4
	9500DD726018B		0	7

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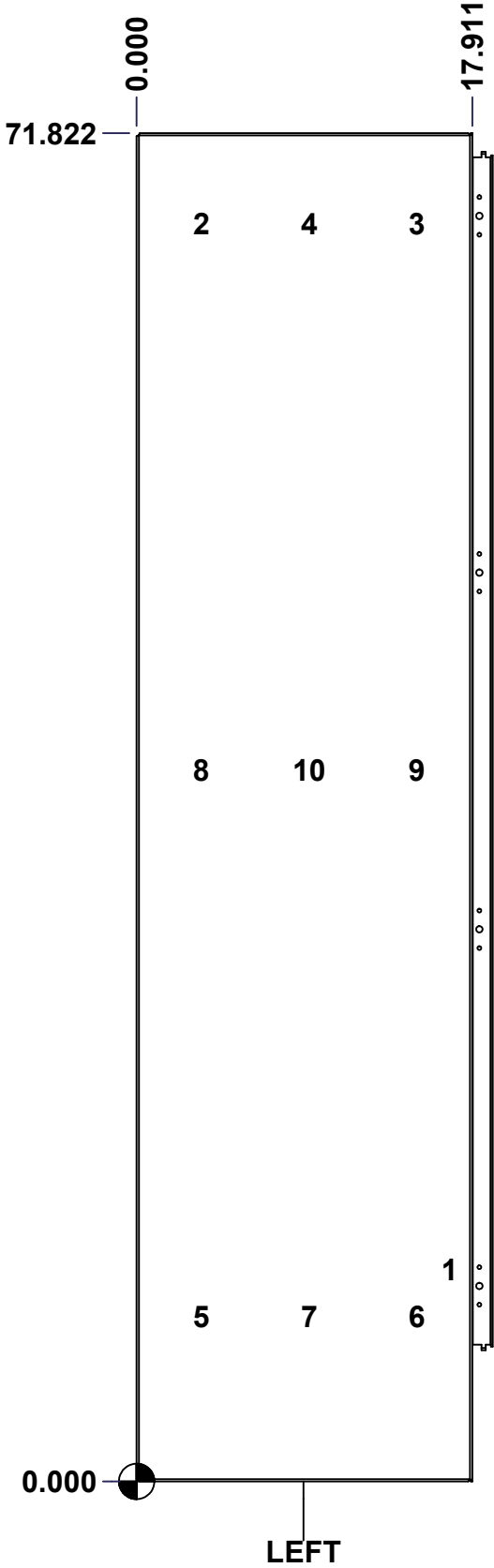
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	16.411	11.286	GND STUD M6 x 16mm (Inside)
2	3.161	67.036	STUDS M6 x 10mm (Inside)
3	14.661	67.036	STUDS M6 x 10mm (Inside)
4	8.911	67.036	STUDS M6 x 10mm (Inside)
5	3.161	8.786	STUDS M6 x 10mm (Inside)
6	14.661	8.786	STUDS M6 x 10mm (Inside)
7	8.911	8.786	STUDS M6 x 10mm (Inside)
8	3.161	37.911	STUDS M6 x 10mm (Inside)
9	14.661	37.911	STUDS M6 x 10mm (Inside)
10	8.911	37.911	STUDS M6 x 10mm (Inside)

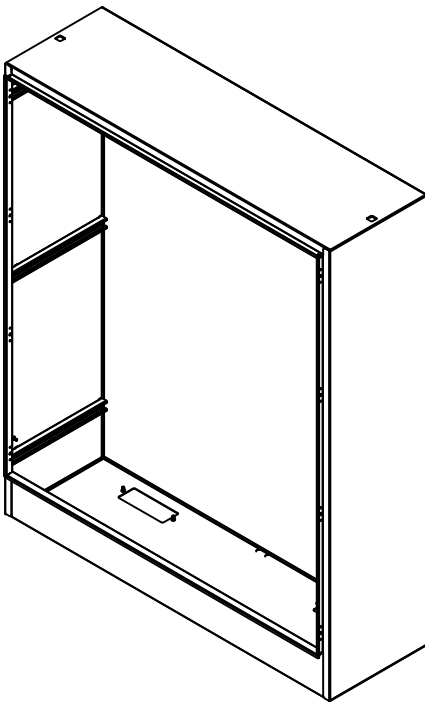


	Description		Status	
	9500DD 72" x 60" x 18" Body		Released	
	Part Number Numéro Pièce		Rev.	5
	9500DD726018B		0	7

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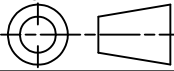
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No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com Flatness Aplatissement Max 3.0mm Projection 		Customer Client		Date	
		Drawn By Dessiné Par BoxCad: BoxCad		Date 9/16/2014	
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)					
Color Couleur Asa-61 Grey				Finish Fini Smooth	
Description 9500DD 72" x 60" x 18" Body				Detail Rev.	
Part Number Numéro Pièce 9500DD726018B				Rev. 2 0	
				2	

24	STK-Q-16030	0	Stud M6 x 10mm
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-52250-18	2	Sasco Strut S5 (17.500" Long)
1	9500DD726018BT-P	0	9500DD 60" x 18" Bottom Part
1	9500DD726018T-P	0	9500DD 60" x 18" Top Part
1	9500DD726018RS-P	0	9500DD 72" x 60" Right Part
1	9500DD726018LS-P	0	9500DD 72" x 60" Left Part
1	9500DD726018B-P	0	9500DD 72" x 60" Back Part
2	CR400MS_21.5	0	Commercial Roll Mild Steel (21.5in long)
24	STK-Q-07220	1	M6 Nylon Insert Lock Nut
6	STK-Q-16080	0	Ground Stud M6 x 16mm
Qty	Part Number	Rev	Description
Parts List			

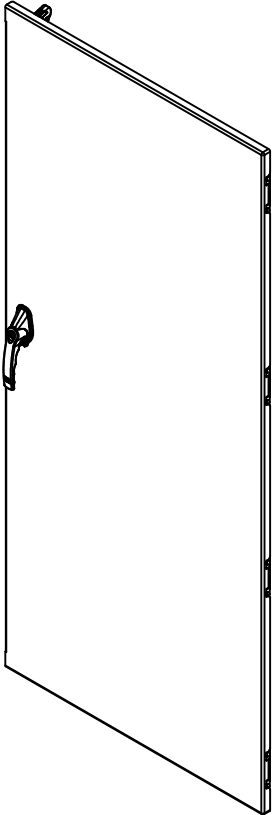
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Tolerance ±1/32" unless otherwise specified

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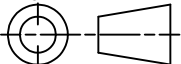
Tolérance ±1/32" sauf spécification contraire

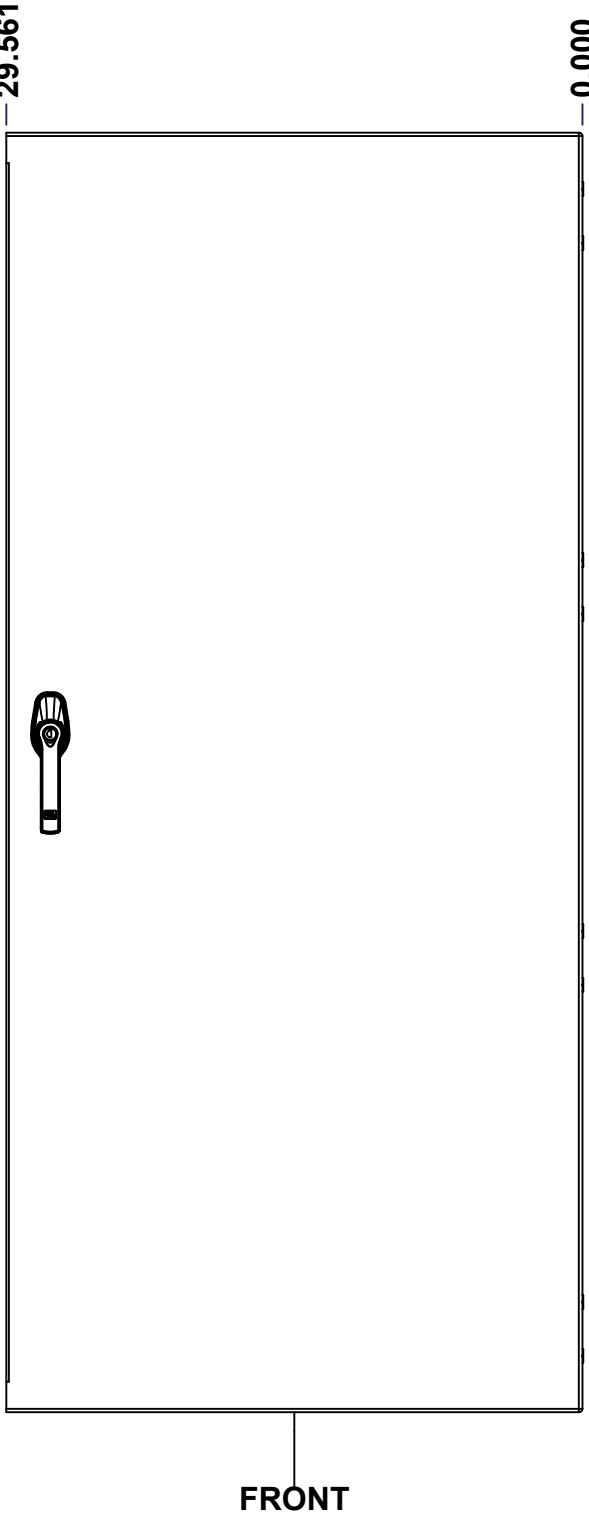
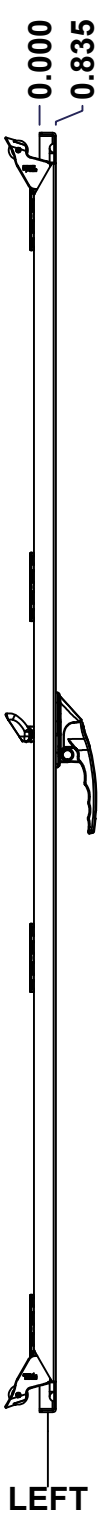
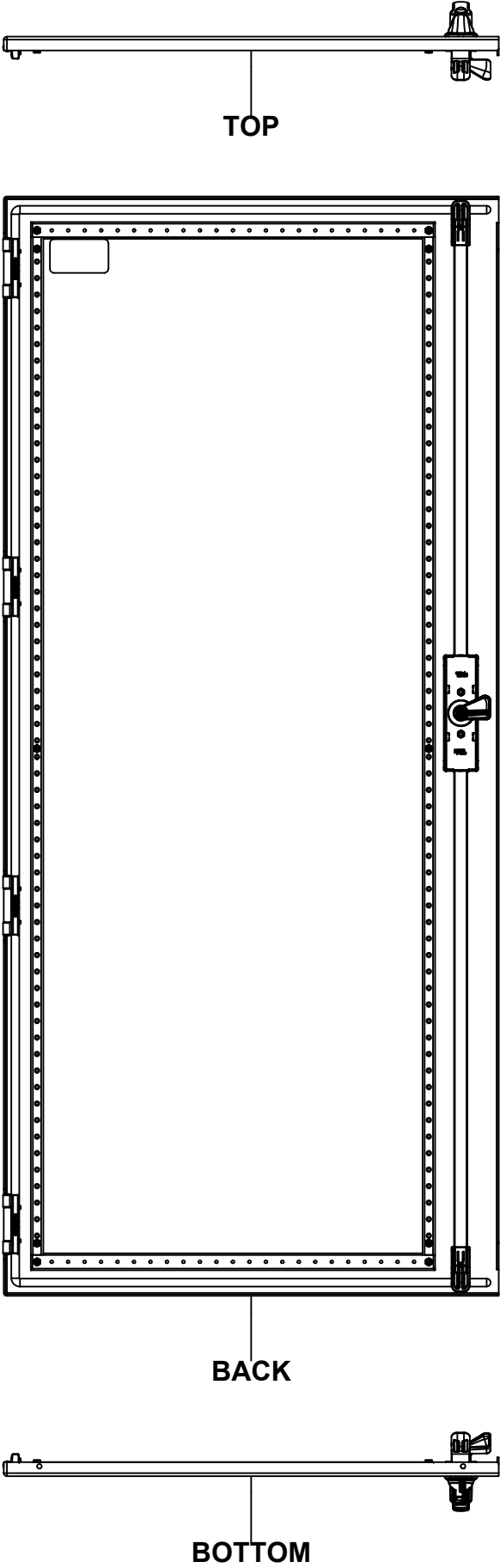
No.	Revisions	Date	By/Par



Isometric View



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Customer Client		Date	
Drawn By Dessiné Par		Date 9/16/2014	
Material Matière		12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur		Asa-61 Grey	Finish Finis Smooth
Description 9500DD 72" x 60" Lock Door			Detail Rev.
Part Number Numéro Pièce		Rev. 0	1 3
9500DD726018LD			



SEE BILL OF MATERIAL ON LAST PAGE

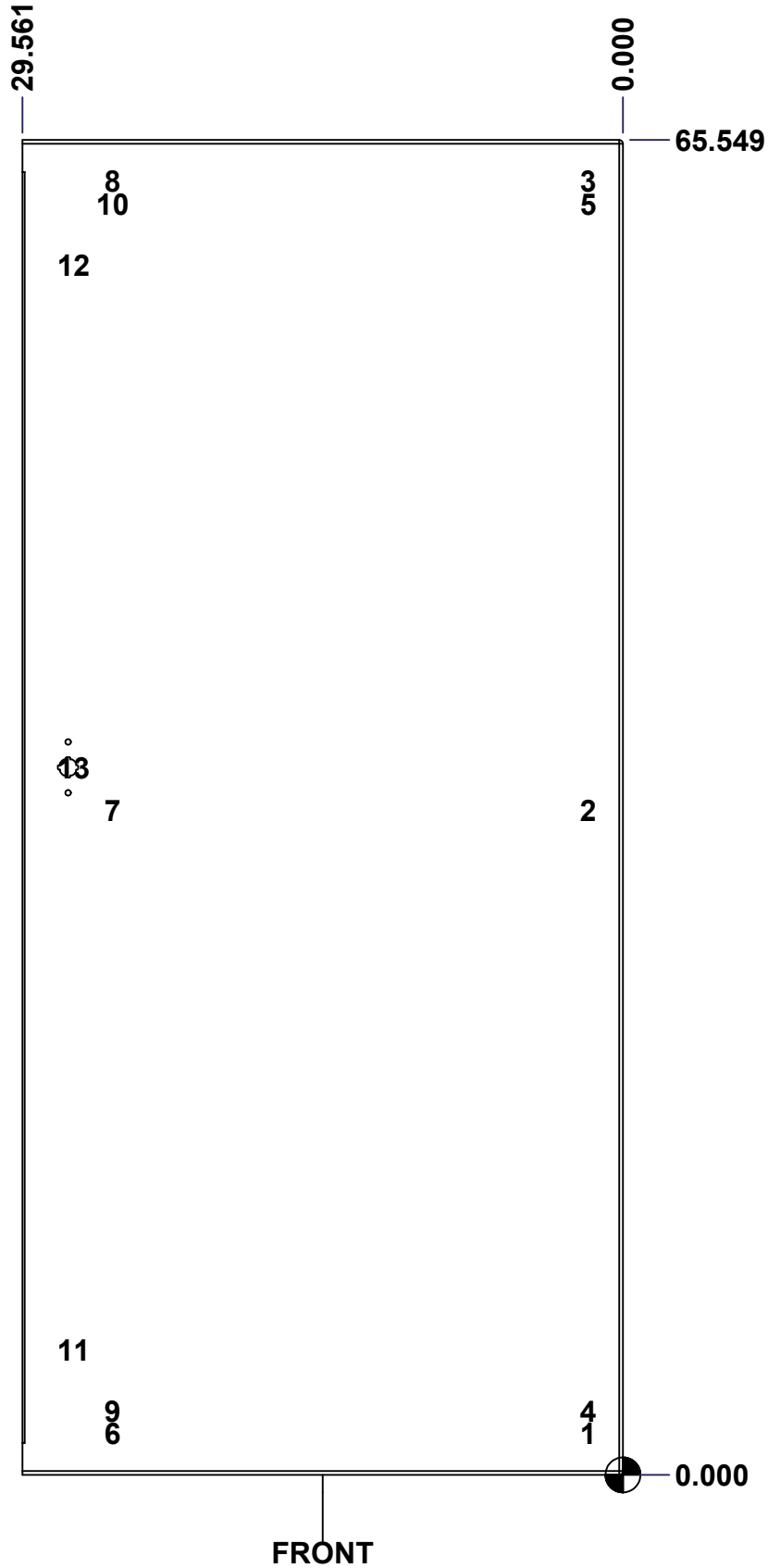
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.983	2.028	STUD M6 x 18mm (Inside)
2	1.983	32.628	STUD M6 x 18mm (Inside)
3	1.983	63.521	STUD M6 x 18mm (Inside)
4	1.983	3.139	STUD M6 x 18mm (Inside)
5	1.983	62.409	STUD M6 x 18mm (Inside)
6	25.390	2.028	STUD M6 x 18mm (Inside)
7	25.390	32.628	STUD M6 x 18mm (Inside)
8	25.390	63.521	STUD M6 x 18mm (Inside)
9	25.390	3.139	STUD M6 x 18mm (Inside)
10	25.390	62.409	STUD M6 x 18mm (Inside)
11	27.311	6.118	STUD M6 x 18mm (Inside)
12	27.311	59.430	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
13	27.311	34.743	HANDLE 885 ESL2A-APHK @ 0.0°



	Description		Status	
	9500DD 72" x 60" Lock Door		(NULL)	
	Part Number Numéro Pièce 9500DD726018LD		Rev. 0	2 3

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Tolerance ±1/32" unless otherwise specified

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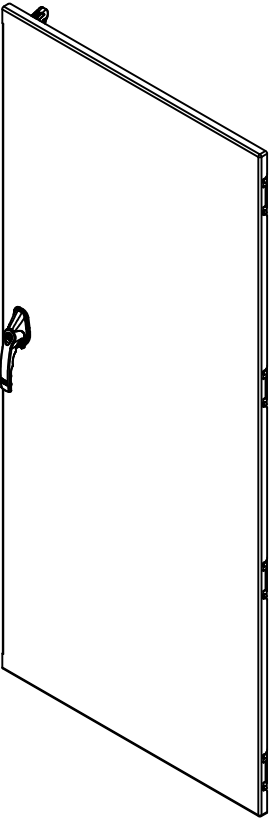
Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

By/Par



Isometric View



1

STK-Q-47527

1

9500 Lower Closing Bar 72"

1

STK-Q-47517

1

9500 Upper Closing Bar 72"

1

STK-A-03986-36

2

Gearbox Counterclockwise Assembly (36.0mm)

1

885ESL2A-APHK

6

885 ESL2A-APHK - Zinc Die Cast L-Handle Padlockable Assy

1

STK-P-02400S

0

Powder Paint (Asa-61 Grey / Smooth)

1

STK-S-00100

0

3.5" x 2" Silver Milar Flexcon Sticker

1

9500DD726018LDG

0

9500DD 72" x 60" Lock Door Gasket

1

STK-K-10840

3

9500 - Door Stiffener Assembly

2

STK-Q-16410

0

Guide Stud - Largel (No Paint Cap Required)

10

STK-Q-16055

1

M6 x 18mm Stud (No Paint Cap Required)

1

9500DD726018LD-P

0

9500DD 72" x 60" Lock Door Part

4

STK-K-09860

7

Cabinet Hinge with Captive Pins

2

STK-A-90025

0

9500 - Cabinet Closing Bar End (Large)

Qty

Part Name

Rev

Description

Parts List



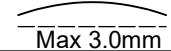
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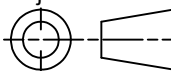
Flatness

Aplatissement



Max 3.0mm

Projection



Customer

Client

Date

Drawn By

Dessiné Par

BoxCad: BoxCad

Date

9/16/2014

Material

Matière

12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color

Couleur

Asa-61 Grey

Finish

Fini

Smooth

Description

9500DD 72" x 60" Lock Door

Detail Rev.

Part Number

Numéro Pièce

9500DD726018LD

Rev.

0

3

3

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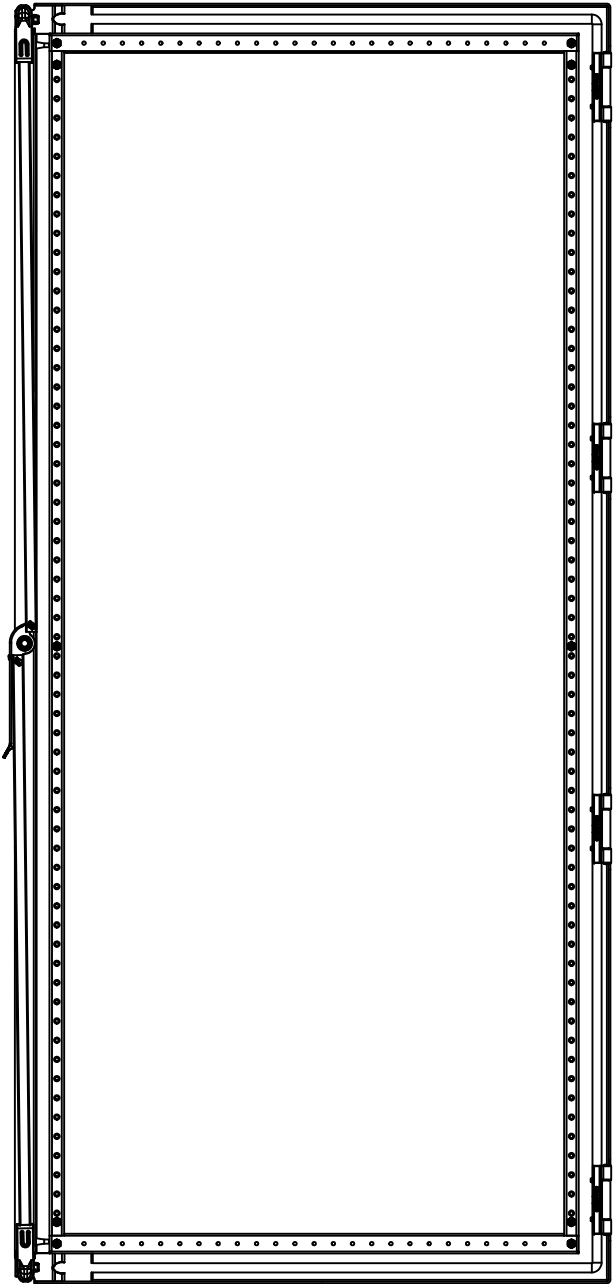
Tolerance ±1/32" unless otherwise specified

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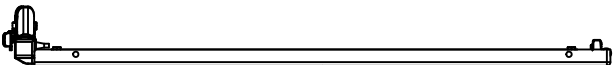
Tolérance ±1/32" sauf spécification contraire



TOP



BACK



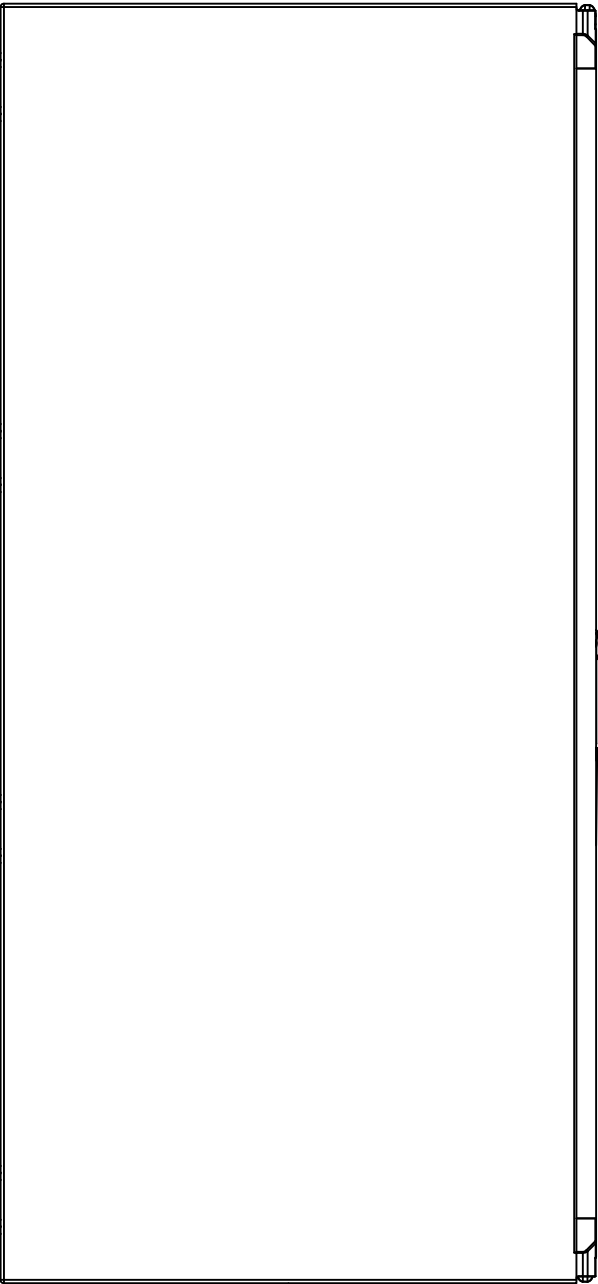
BOTTOM

0.000
0.835



LEFT

0.000



FRONT

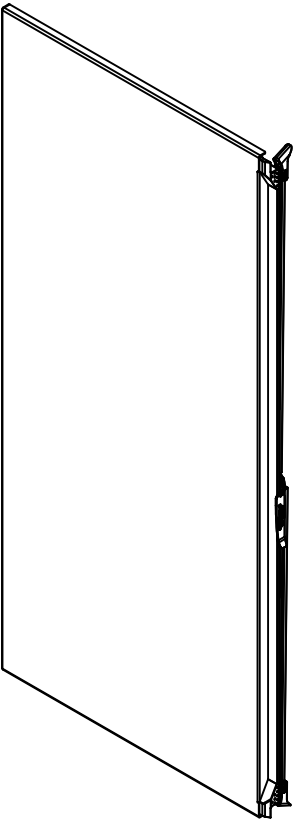
29.561



RIGHT

65.549

0.000



Isometric View



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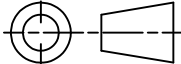


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

9/16/2014

Material
Matière

12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

9500DD 72" x 60" Flange Door

Detail Rev.

Part Number
Numéro Pièce

9500DD726018FD

Rev.

0

1

3

SEE BILL OF MATERIAL ON LAST PAGE

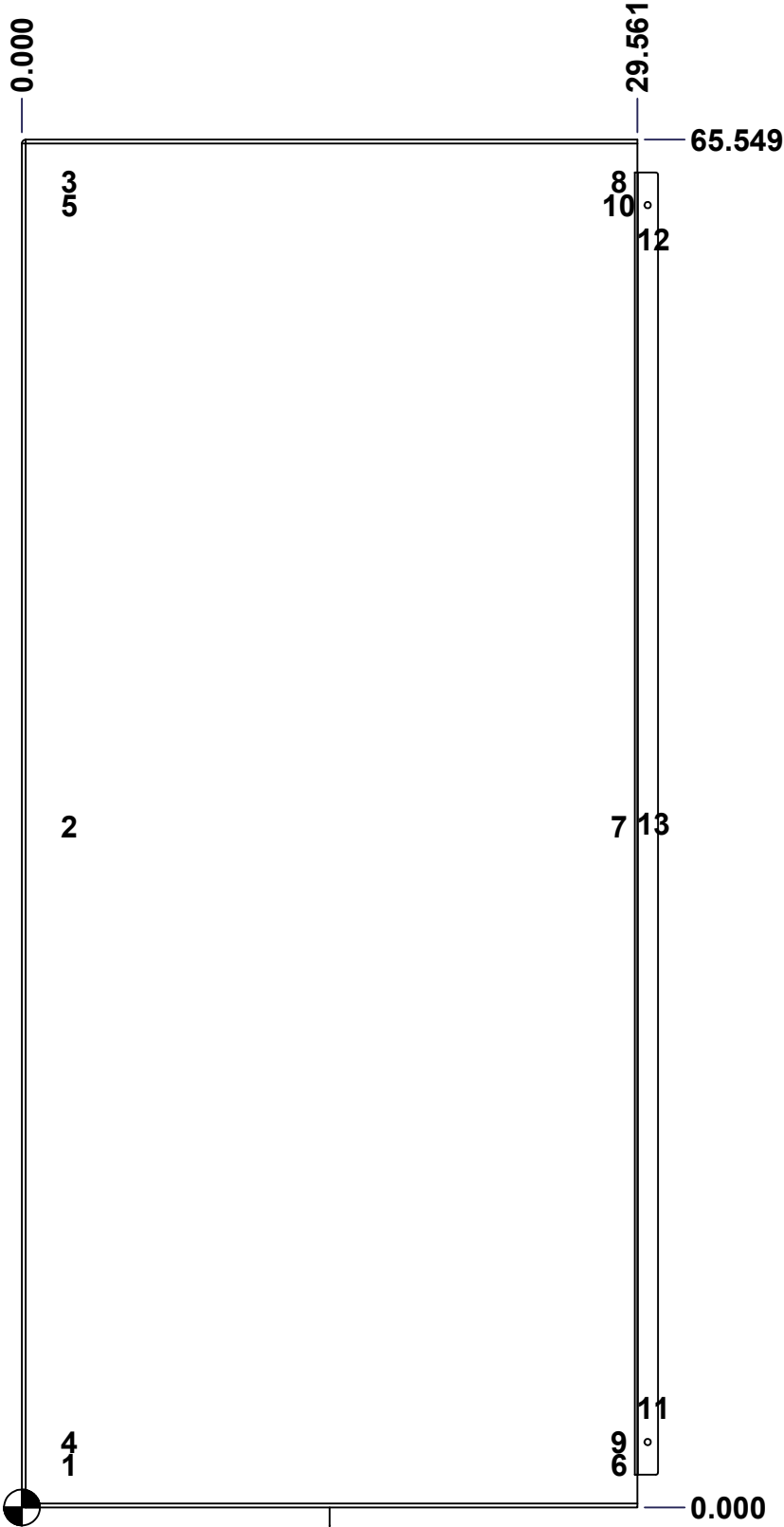
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	2.028	STUD M6 x 18mm (Inside)
2	2.000	32.628	STUD M6 x 18mm (Inside)
3	2.000	63.521	STUD M6 x 18mm (Inside)
4	2.000	3.139	STUD M6 x 18mm (Inside)
5	2.000	62.409	STUD M6 x 18mm (Inside)
6	28.407	2.028	STUD M6 x 18mm (Inside)
7	28.407	32.628	STUD M6 x 18mm (Inside)
8	28.407	63.521	STUD M6 x 18mm (Inside)
9	28.407	3.139	STUD M6 x 18mm (Inside)
10	28.407	62.409	STUD M6 x 18mm (Inside)
11	30.061	4.774	CLOSING BAR GUIDE (Inside)
12	30.061	60.774	CLOSING BAR GUIDE (Inside)
13	30.061	32.774	STUD M10 x 20mm (Inside)



	Description	Status	
	9500DD 72" x 60" Flange Door	(NULL)	
	Part Number Numéro Pièce	Rev.	2 3
9500DD726018FD		0	

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

By/Par

Isometric View

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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-9\9500DD\9500DD WELDING DETAIL.idw

Tolérance ±1/32" sauf spécification contraire

All knockouts are actual size / Les disques défonçables sont grandeur réel
All dimensions are before paint / Toutes les dimensions sont avant peinture

Lifting angles are the flanges of RS and LS top

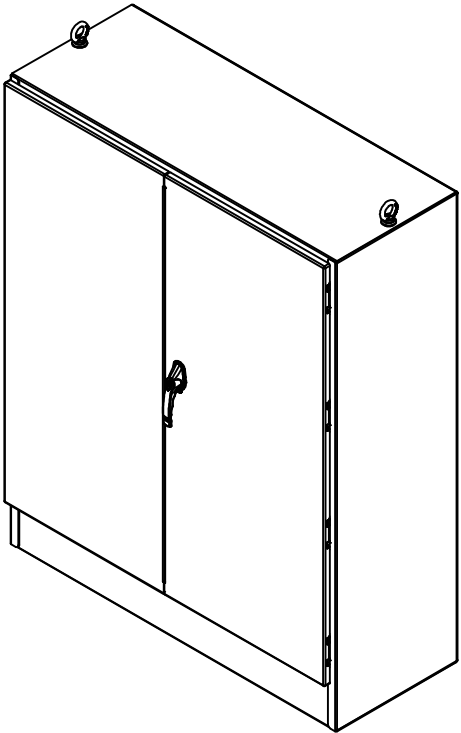
Struts for light secured with stud only (No weld)

Struts secured with M6 x 10mm studs
No stud:C_Depth <12"
2 studs:12" ≤ C_Depth <18"
3 studs:C_Depth ≥ 18"

Weld inside of struts with the enclosure corner on both ends

Full depth struts length

No.	Revisions	Date	By/For



Isometric View



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www.exmweb.com

Flatness
Aplatissement

Max 2.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par PatrickD	Date 3/9/2020
Material Matière N/A	
Color Couleur N/A	Finish Fini N/A
Description 9500DD Welding Detail	Detail Rev.
Part Number Numéro Pièce 9500DD_WELDING_DETAIL	Rev. 0
	1

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