

This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\9500DD907236\9500DD907236.idw

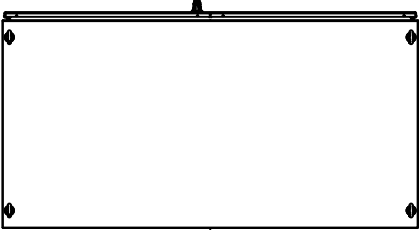
Tolérance ±1/32" sauf spécification contraire

APPROVED FOR PRODUCTION
APPROUVÉ POUR PRODUCTION

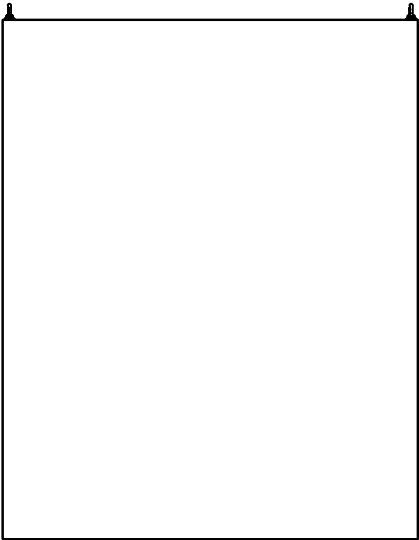
SIGNATURE: _____
NAME / NOM: _____
DATE: _____

Please visit: www.boxcadexm.com

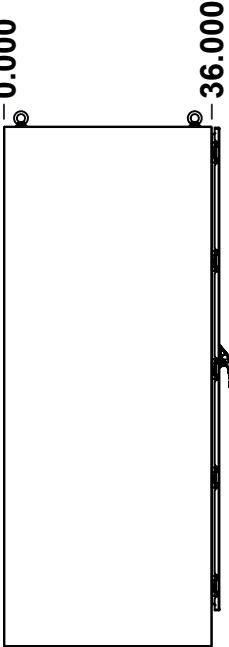
No.	Revisions	Date	By/Par



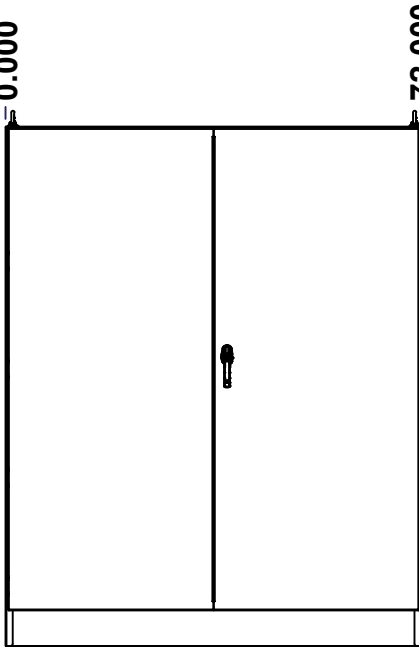
TOP



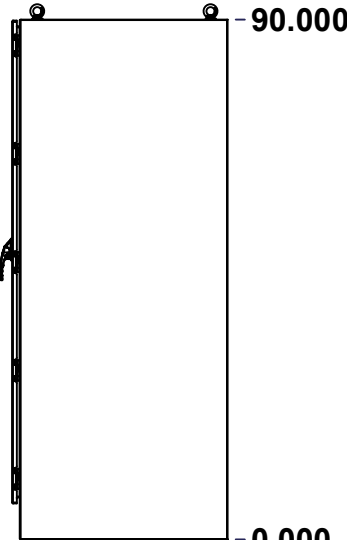
BACK



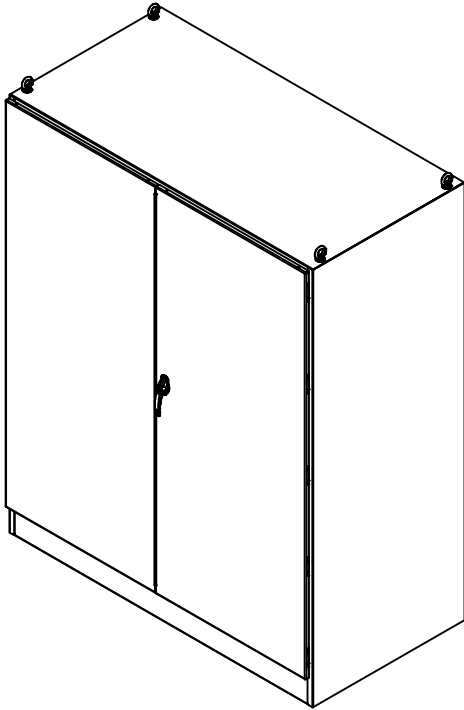
LEFT



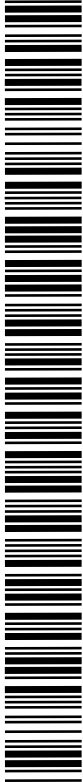
FRONT



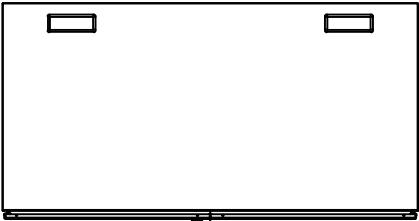
RIGHT



Isometric View



Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



BOTTOM

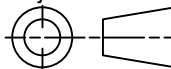


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 20-Dec-13	
Material Matière		12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 9500DD 90" x 72" x 36" Assembly			Detail Rev.
Part Number Numéro Pièce			Rev. 1
9500DD907236			0

SEE BILL OF MATERIAL ON LAST PAGE

This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\9500DD907236\9500DD907236.idw

Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 12, 13 Enclosure (IP55)
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting struts
6	C/W Eyebolts sold separately (Installed by EXM)
7	C/W Struts installed (Included)

APPROVED FOR PRODUCTION
APPROUVÉ POUR PRODUCTION

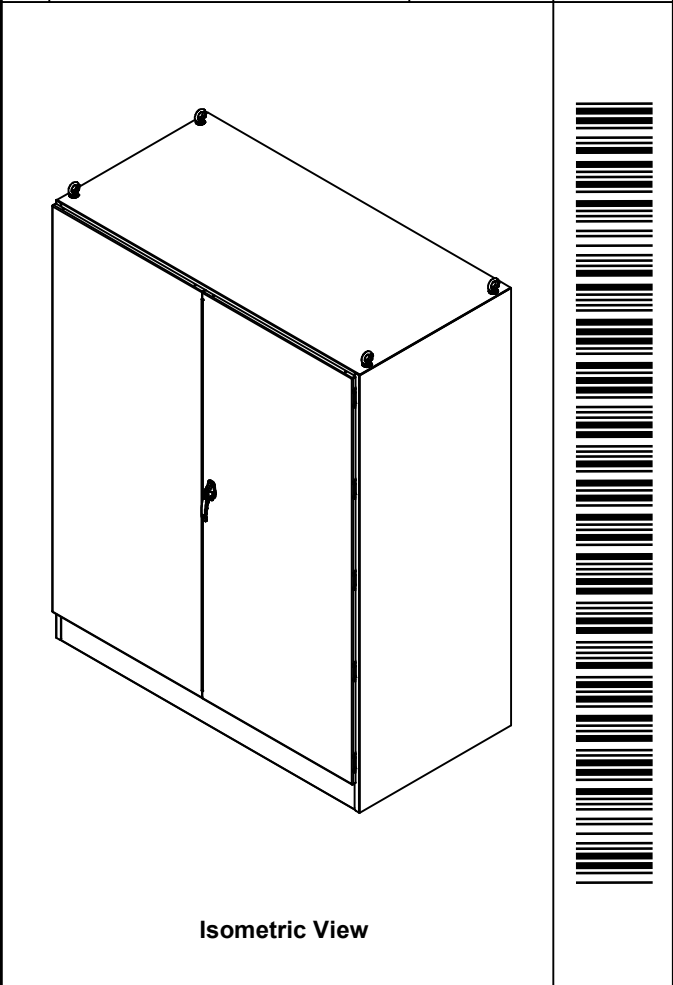
SIGNATURE: _____

NAME / NOM: _____

DATE: _____

Please visit: www.boxcadexm.com

No.	Revisions	Date	By/Par

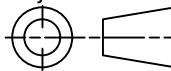




Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: box02-exmbca_EN

Date 20-Dec-13

Material
Matière

12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

9500DD 90" x 72" x 36" Assembly

Detail Rev.

Part Number
Numéro Pièce

9500DD907236

Rev.

0

2

15

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	889CPS	0	9500DD 90" Inner Panel Strut Post
1	889BPS	0	Inner Panel Strut Mounting Kit
1	9500DD907236FD	0	9500DD 90" x 72" Flange Door
1	9500DD907236LD	0	9500DD 90" x 72" Lock Door
1	9500DD907236B	0	9500DD 90" x 72" x 36" Body
2	880EB14	2	Eye Bolt M14 (Pack of 2)
2	9500DD907236GP	0	9500DD Gland Plate
10	STK-Q-04050-10	8	M6 x 10mm Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\9500DD907236\9500DD907236.idw

Tolérance ±1/32" sauf spécification contraire

APPROVED FOR PRODUCTION

APPROUVÉ POUR PRODUCTION

SIGNATURE: _____

NAME / NOM: _____

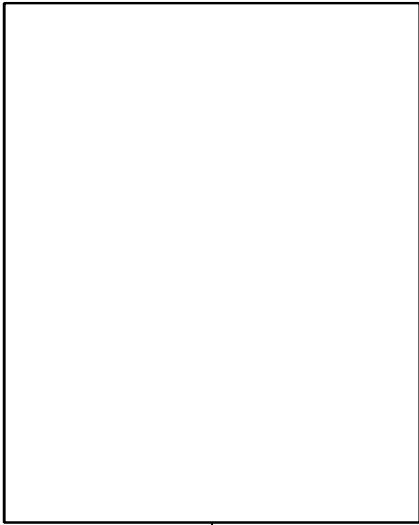
DATE: _____

Please visit: www.boxcadexm.com

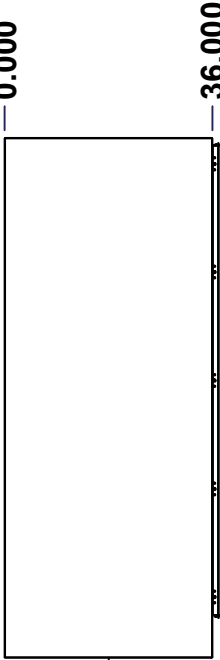
No.	Revisions	Date	By/Par



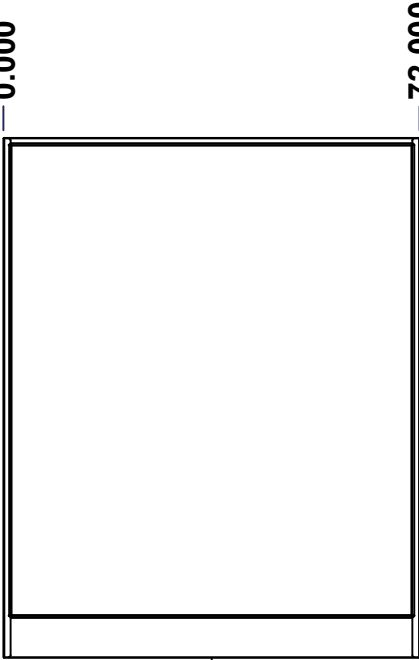
TOP



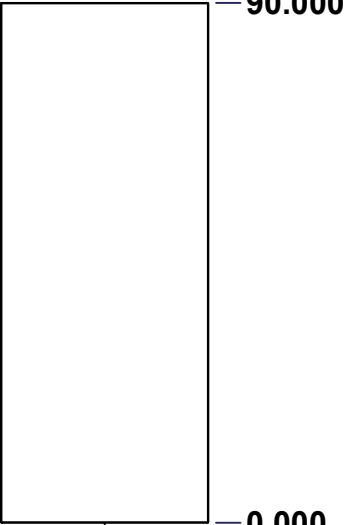
BACK



LEFT



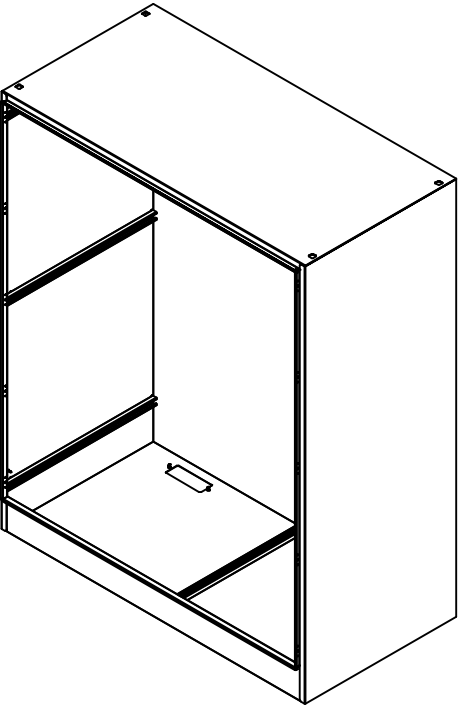
FRONT



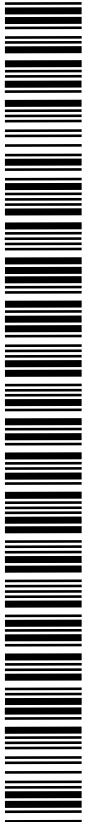
RIGHT



BOTTOM



Isometric View



Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

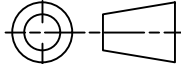


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 20-Dec-13	
Material Matière		12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 9500DD 90" x 72" x 36" Body			Detail Rev.
Part Number Numéro Pièce		Rev. 0	3 / 15
SEE BILL OF MATERIAL ON LAST PAGE		9500DD907236B	

This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\9500DD907236\9500DD907236.idw

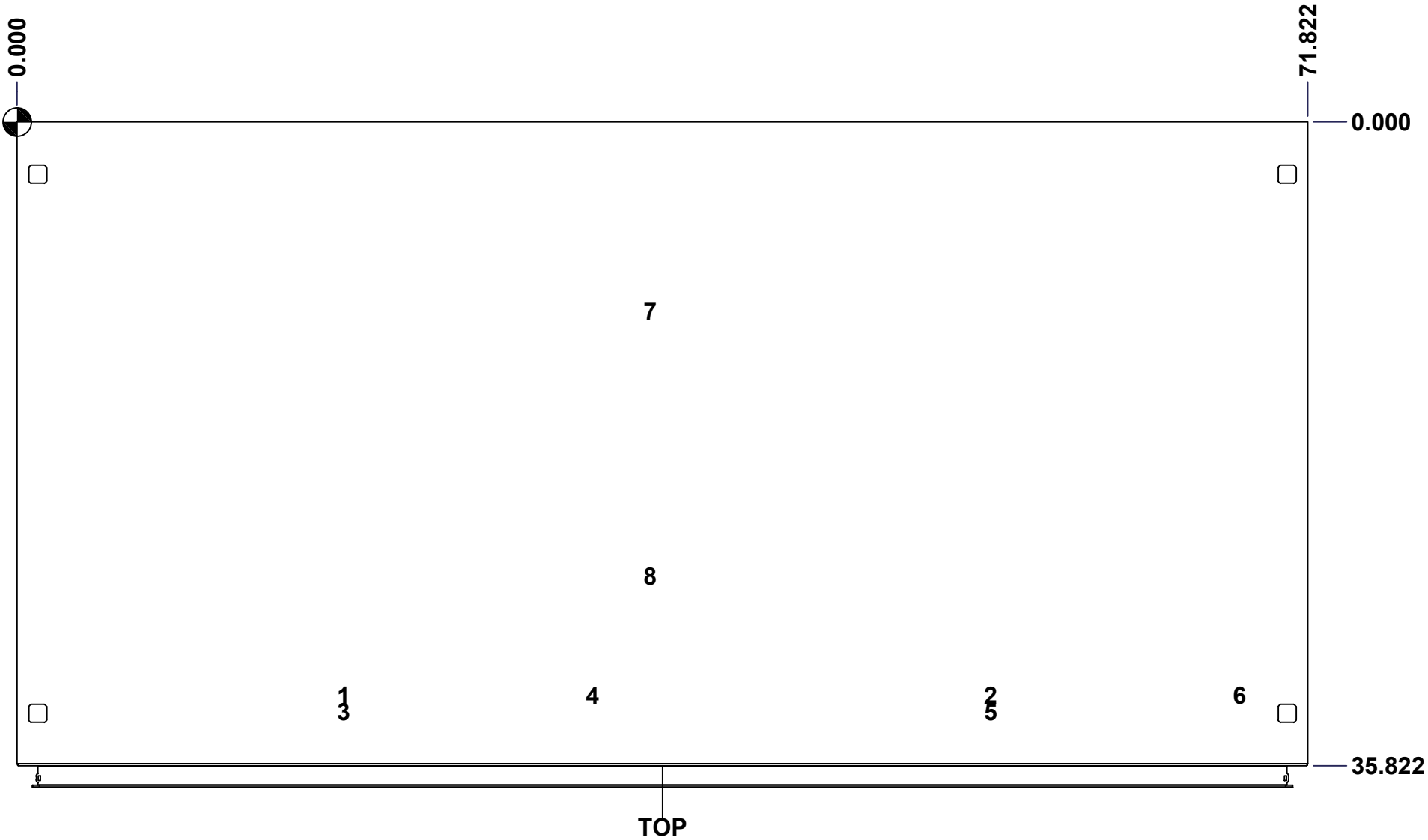
Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	17.911	31.911	Struts CR400 27.500" (Inside)
2	53.911	31.911	Struts CR400 27.500" (Inside)
3	17.911	32.840	STUDS M6 x 10mm (Inside)
4	31.777	31.911	STUDS M6 x 10mm (Inside)
5	53.911	32.840	STUDS M6 x 10mm (Inside)
6	67.777	31.911	STUDS M6 x 10mm (Inside)
7	34.982	10.536	STUDS M6 x 10mm (Inside)
8	34.982	25.286	STUDS M6 x 10mm (Inside)

APPROVED FOR PRODUCTION
APPROUVÉ POUR PRODUCTION

SIGNATURE: _____
NAME / NOM: _____
DATE: _____

Please visit: www.boxcadexm.com



	Description 9500DD 90" x 72" x 36" Body	Status (NULL)	
	Part Number Numéro Pièce 9500DD907236B	Rev. 0	4 15

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\9500DD907236\9500DD907236.idw

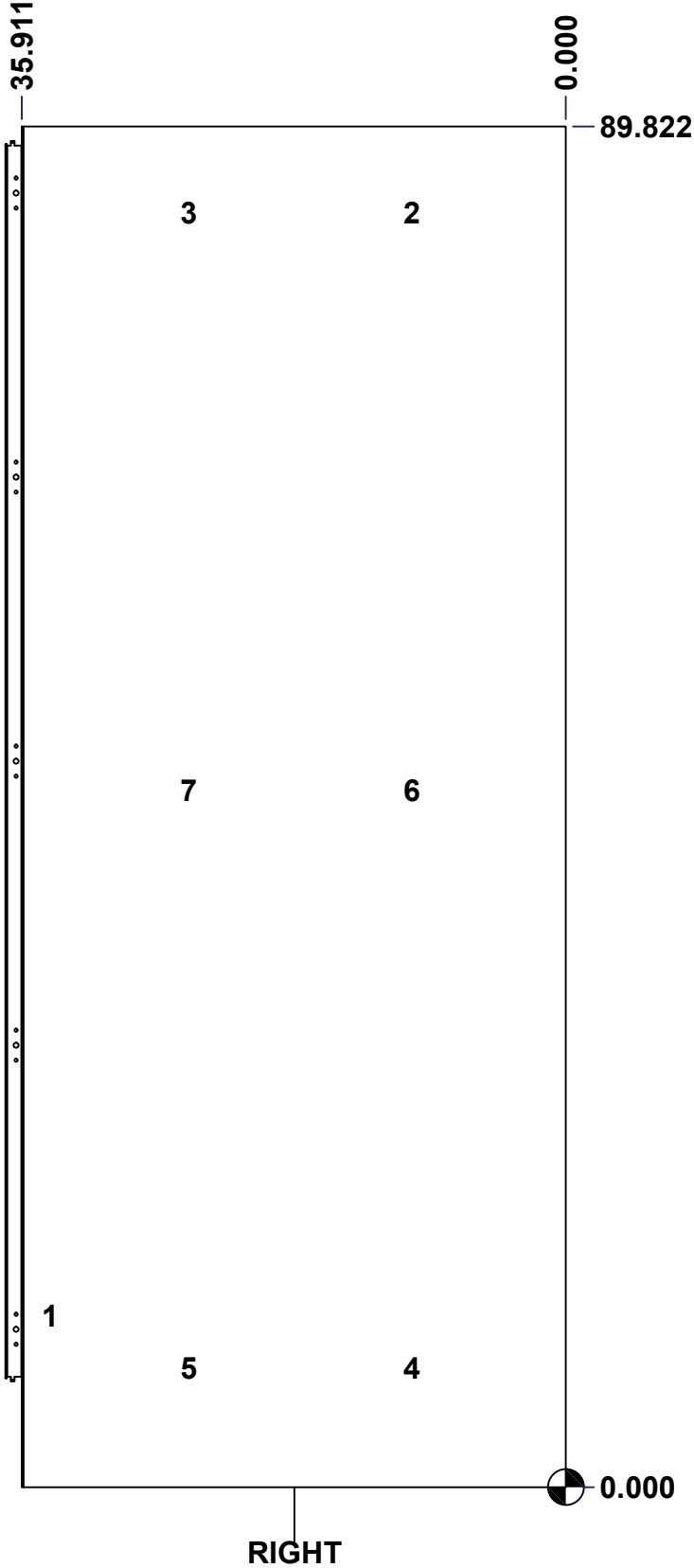
Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	34.411	11.286	GND STUD M6 x 16mm (Inside)
2	10.536	84.107	STUDS M6 x 10mm (Inside)
3	25.286	84.107	STUDS M6 x 10mm (Inside)
4	10.536	7.857	STUDS M6 x 10mm (Inside)
5	25.286	7.857	STUDS M6 x 10mm (Inside)
6	10.536	45.982	STUDS M6 x 10mm (Inside)
7	25.286	45.982	STUDS M6 x 10mm (Inside)

APPROVED FOR PRODUCTION
APPROUVÉ POUR PRODUCTION

SIGNATURE: _____
NAME / NOM: _____
DATE: _____

Please visit: www.boxcadexm.com



	Description 9500DD 90" x 72" x 36" Body	Status (NULL)	
	Part Number Numéro Pièce 9500DD907236B	Rev. 0	5 15

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\9500DD907236\9500DD907236.idw

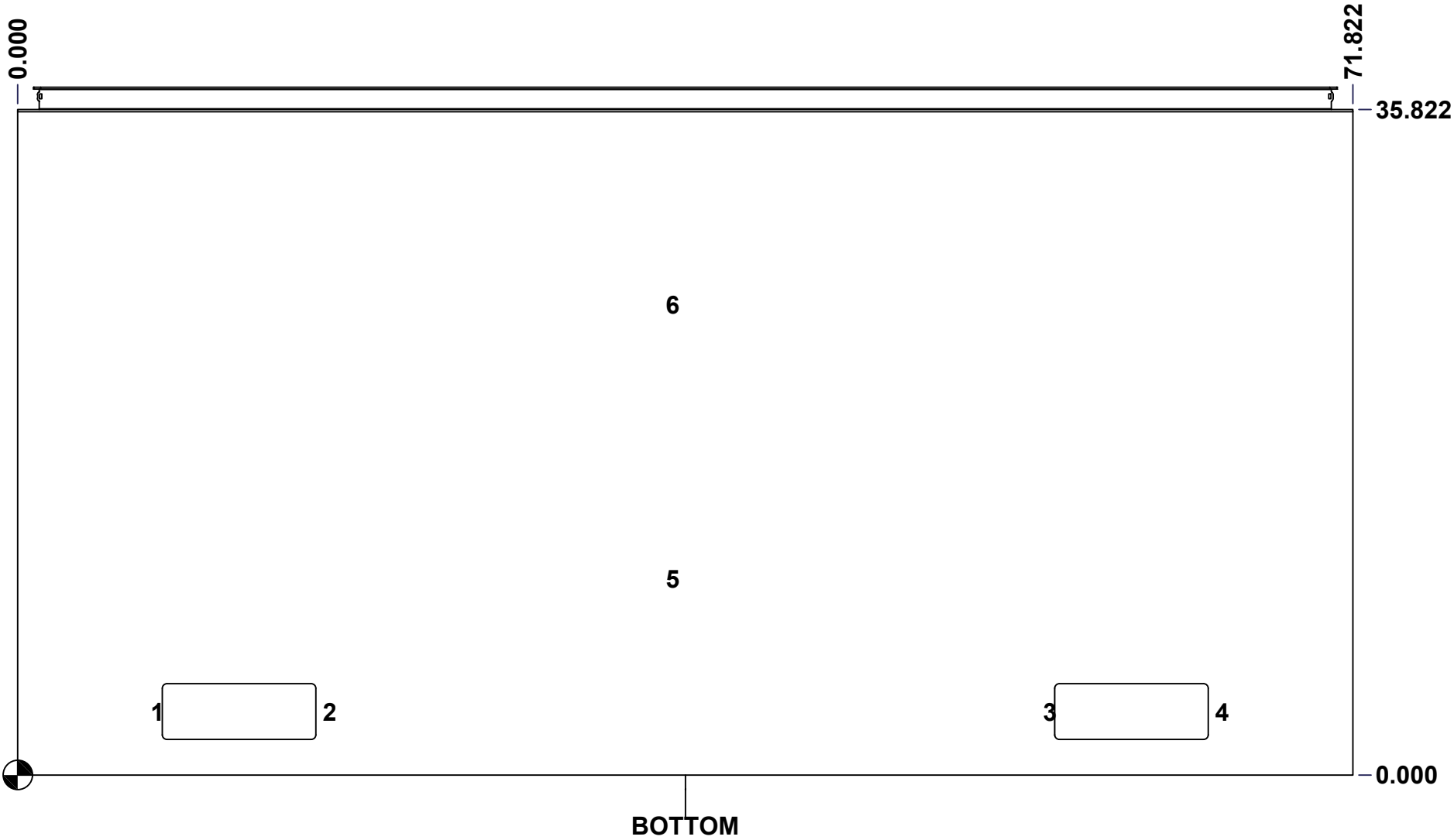
Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.286	3.411	GP STUD M6 x 16mm (Inside)
2	16.536	3.411	GP STUD M6 x 16mm (Inside)
3	55.286	3.411	GP STUD M6 x 16mm (Inside)
4	64.536	3.411	GP STUD M6 x 16mm (Inside)
-----	-----	-----	-----
5	34.982	10.536	STUDS M6 x 10mm (Inside)
6	34.982	25.286	STUDS M6 x 10mm (Inside)

APPROVED FOR PRODUCTION
APPROUVÉ POUR PRODUCTION

SIGNATURE: _____
NAME / NOM: _____
DATE: _____

Please visit: www.boxcadexm.com



	Description 9500DD 90" x 72" x 36" Body	Status (NULL)	
	Part Number Numéro Pièce 9500DD907236B	Rev. 0	6 15

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

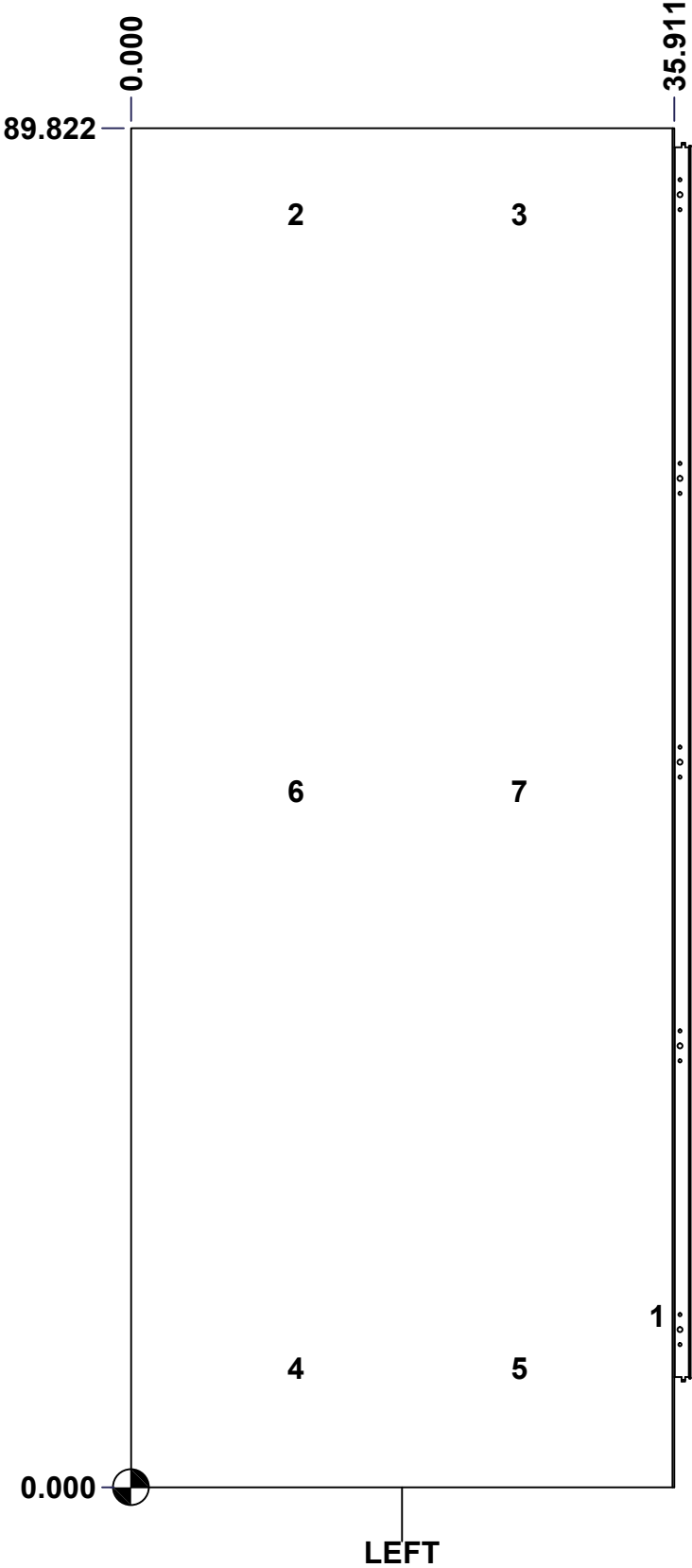
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\9500DD907236\9500DD907236.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	34.411	11.286	GND STUD M6 x 16mm (Inside)
2	10.536	84.107	STUDS M6 x 10mm (Inside)
3	25.286	84.107	STUDS M6 x 10mm (Inside)
4	10.536	7.857	STUDS M6 x 10mm (Inside)
5	25.286	7.857	STUDS M6 x 10mm (Inside)
6	10.536	45.982	STUDS M6 x 10mm (Inside)
7	25.286	45.982	STUDS M6 x 10mm (Inside)



APPROVED FOR PRODUCTION
APPROUVÉ POUR PRODUCTION

SIGNATURE: _____
NAME / NOM: _____
DATE: _____

Please visit: www.boxcadexm.com

	Description 9500DD 90" x 72" x 36" Body	Status (NULL)	
	Part Number Numéro Pièce 9500DD907236B	Rev. 0	7 / 15

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\9500DD907236\9500DD907236.idw

APPROVED FOR PRODUCTION
APPROUVÉ POUR PRODUCTION

SIGNATURE: _____
NAME / NOM: _____
DATE: _____

Please visit: www.boxcadexm.com

No.

Revisions

Date

By/Par

Isometric View

Flatness
Aplatissement

Max 3.0mm

Projection

Customer
Client

Drawn By
Dessiné Par

Material
Matière

Color
Couleur

Description

Part Number
Numéro Pièce

BoxCad: box02-exmbca_EN

12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Asa-61 Grey

9500DD 90" x 72" x 36" Body

9500DD907236B

Date

20-Dec-13

Detail Rev.

Rev.

8

15

20

STK-Q-16030

0

Stud M6 x 10mm Steel

2

STK-Q-74920

0

Eyebolt Lifting Angle (32.000")

1

STK-P-02400S

0

Powder Paint (Asa-61 Grey / Smooth)

1

STK-Q-52200-36

2

Sasco Strut S5 (33.500" Long)

7

STK-Q-52250-36

2

Sasco Strut S5 (35.500" Long)

1

9500DD907236BT-P

0

9500DD 72" x 36" Bottom Part

1

9500DD907236T-P

0

9500DD 72" x 36" Top Part

1

9500DD907236RS-P

0

9500DD 90" x 72" Right Part

1

9500DD907236LS-P

0

9500DD 90" x 72" Left Part

1

9500DD907236B-P

0

9500DD 90" x 72" Back Part

2

9500DD907236_CR400M
S_27.5

0

Commercial Roll Mild Steel (27.5in long)

6

STK-Q-16080

0

Ground Stud M6 x 16mm Steel

Qty

Part Number

Rev

Description

Parts List

Tolérance ±1/32" sauf spécification contraire

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\9500DD907236\9500DD907236.idw

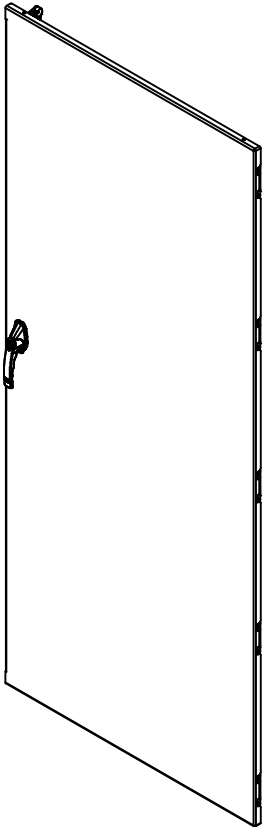
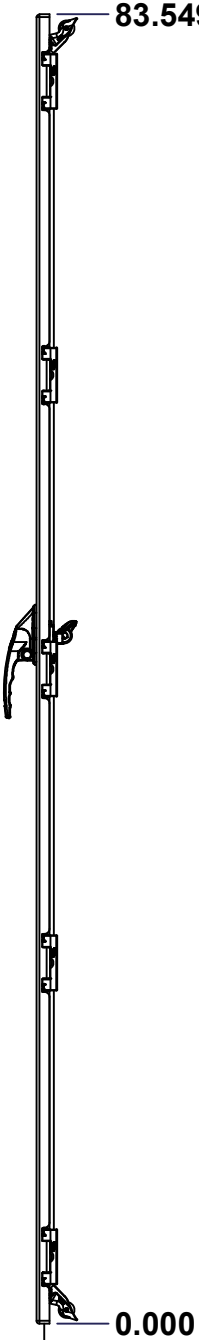
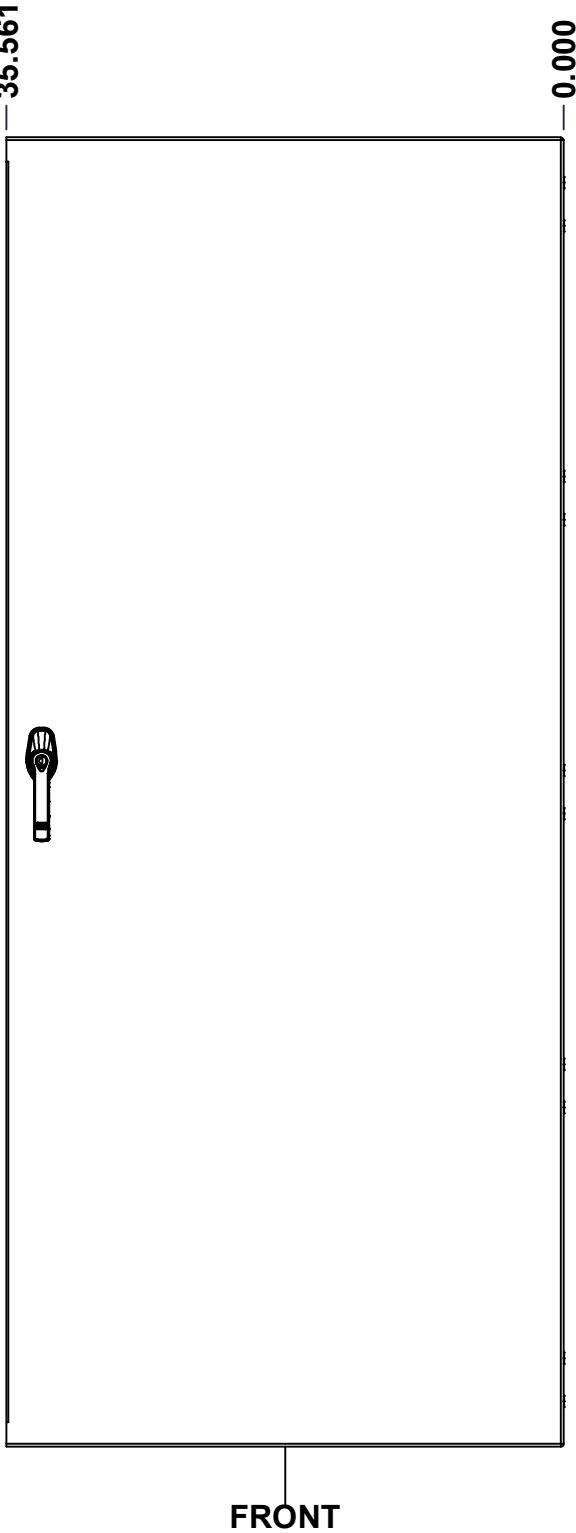
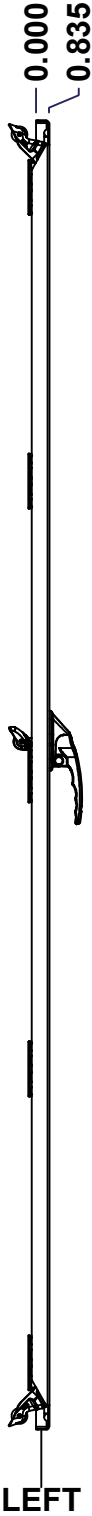
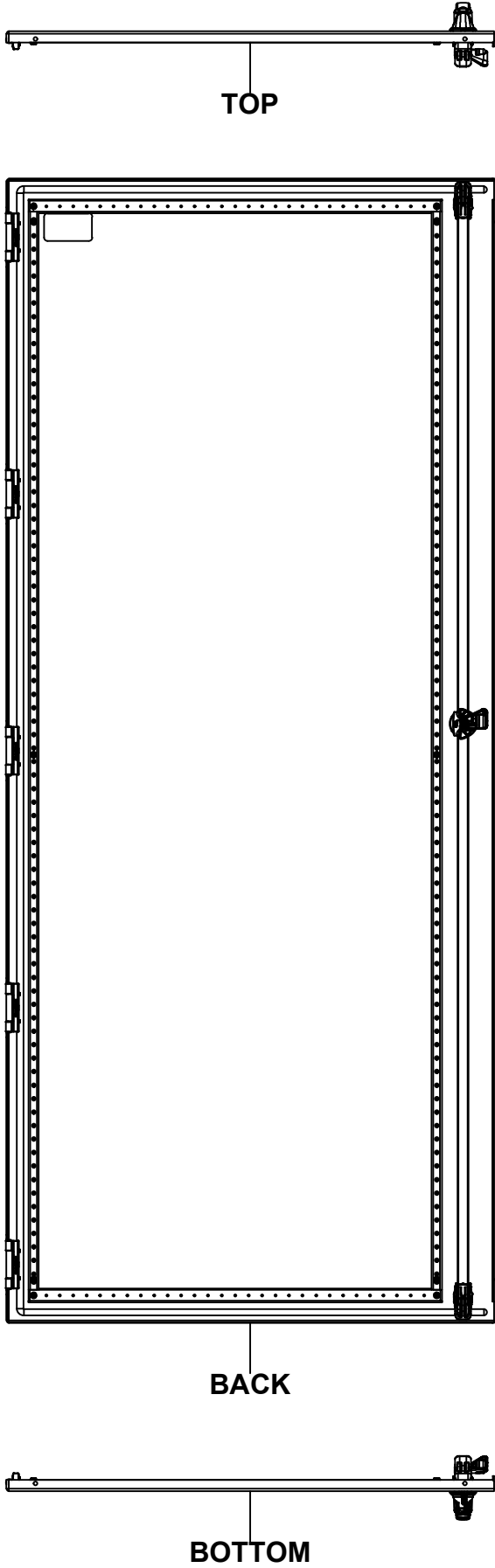
Tolérance ±1/32" sauf spécification contraire

APPROVED FOR PRODUCTION
APPROUVÉ POUR PRODUCTION

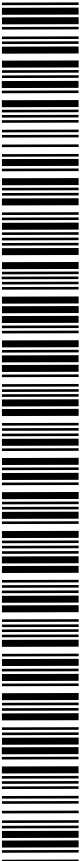
SIGNATURE: _____
NAME / NOM: _____
DATE: _____

Please visit: www.boxcadexm.com

No.	Revisions	Date	By/Par



Isometric View

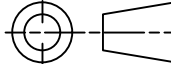


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 20-Dec-13	
Material Matière		12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 9500DD 90" x 72" Lock Door			Detail Rev.
Part Number Numéro Pièce		Rev.	9
9500DD907236LD		0	15

SEE BILL OF MATERIAL ON LAST PAGE

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

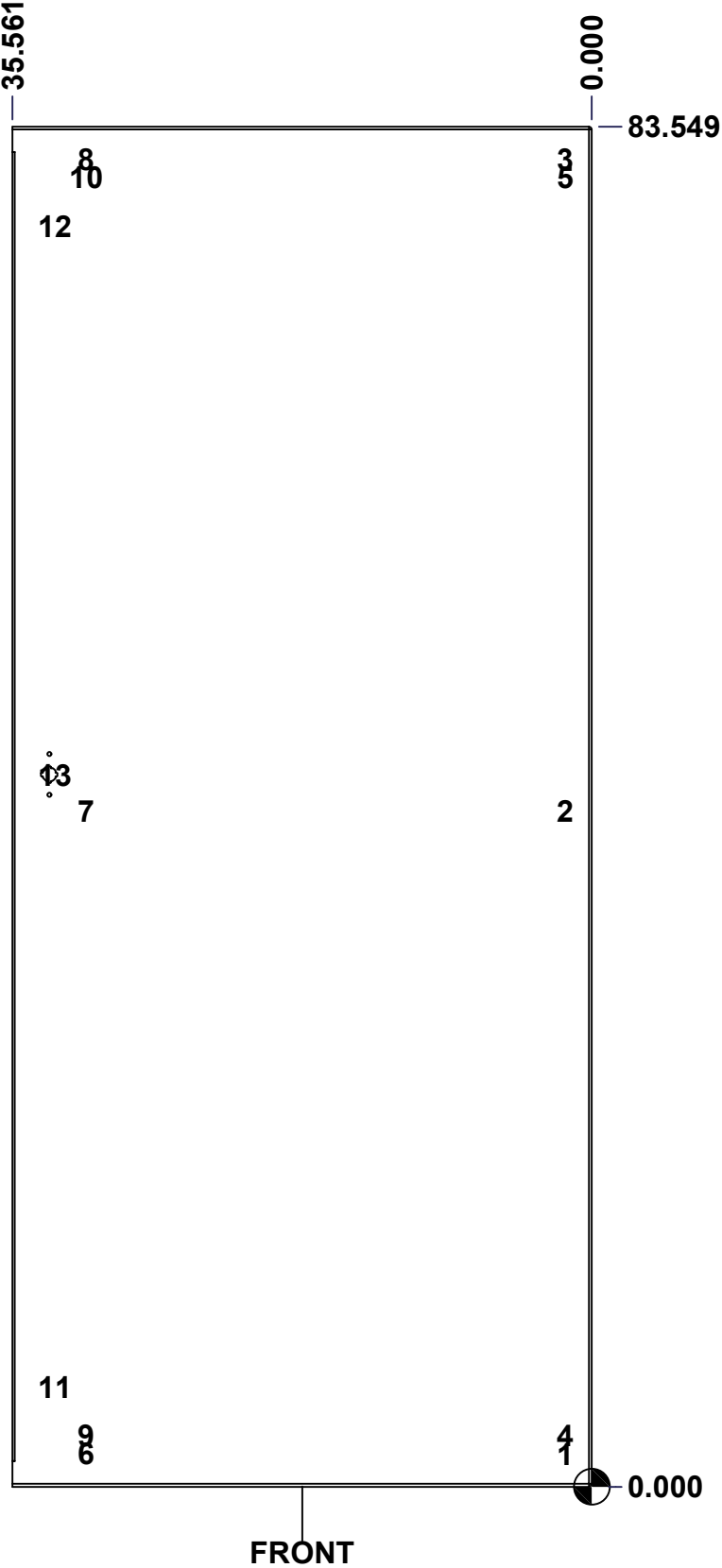
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\9500DD907236\9500DD907236.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.983	2.028	STUD M6 x 18mm (Inside)
2	1.983	41.486	STUD M6 x 18mm (Inside)
3	1.983	81.521	STUD M6 x 18mm (Inside)
4	1.983	3.139	STUD M6 x 18mm (Inside)
5	1.983	80.409	STUD M6 x 18mm (Inside)
6	31.390	2.028	STUD M6 x 18mm (Inside)
7	31.390	41.486	STUD M6 x 18mm (Inside)
8	31.390	81.521	STUD M6 x 18mm (Inside)
9	31.390	3.139	STUD M6 x 18mm (Inside)
10	31.390	80.409	STUD M6 x 18mm (Inside)
11	33.311	6.118	LARGE CBAR GUIDE (Inside)
12	33.311	77.431	LARGE CBAR GUIDE (Inside)
-----	-----	-----	-----
13	33.311	43.743	HANDLE 885 ESL2A-APHK @ 0.0°



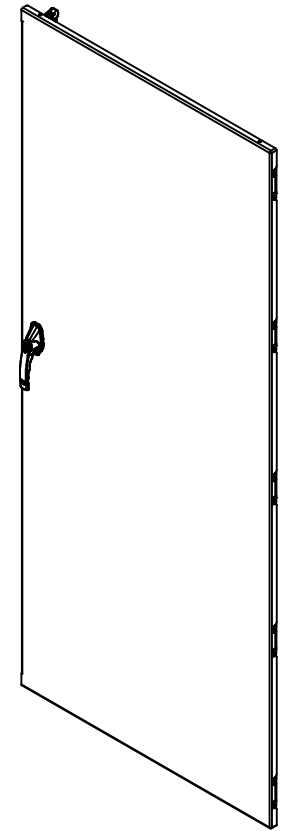
APPROVED FOR PRODUCTION
APPROUVÉ POUR PRODUCTION
SIGNATURE: _____
NAME / NOM: _____
DATE: _____

Please visit: www.boxcadexm.com

	Description	Status	
	9500DD 90" x 72" Lock Door	(NULL)	
	Part Number Numéro Pièce	Rev.	10
	9500DD907236LD	0	15

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

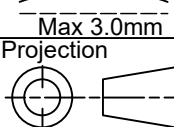
No.	Revisions	Date	By/Par



Isometric View



1	STK-Q-47563	0	9500 Lower Closing Bar 90"
1	STK-Q-47553	0	9500 Upper Closing Bar 90"
1	STK-A-50537	3	9500 Handle Cam Assembly (Left Side, Grip 36mm)
1	STK-Q-90051	3	5412 ES - Handle Cam Spacer
1	885ESL2A-APHK	7	885 ESL2A-APHK - Zinc Die Cast L-Handle Padlockable Assy
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-K-10880	3	9500 - Door Stiffener Assembly
2	STK-Q-16410	0	Guide Stud - Largel (No Paint Cap Required)
10	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	9500DD907236LDG	0	9500DD 90" x 72" Lock Door Gasket
1	9500DD907236LD-P	0	9500DD 90" x 72" Lock Door Part
2	STK-A-90025	0	9500 - Cabinet Closing Bar End (Large)
5	STK-K-09860	7	Cabinet Hinge with Captive Pins
2	STK-Q-07220	1	M6 Nylon Insert Lock Nut
QTY	Part Number	Rev	Description
Parts List			

		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 	
Customer Client				Date	
Drawn By Dessiné Par				BoxCad: box02-exmbca_EN	
Material Matière				12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur			Asa-61 Grey Finish Fini Smooth		
Description				Detail Rev.	
9500DD 90" x 72" Lock Door					
Part Number Numéro Pièce 9500DD907236LD				Rev. 0 11 15	

This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\9500DD907236\9500DD907236.idw

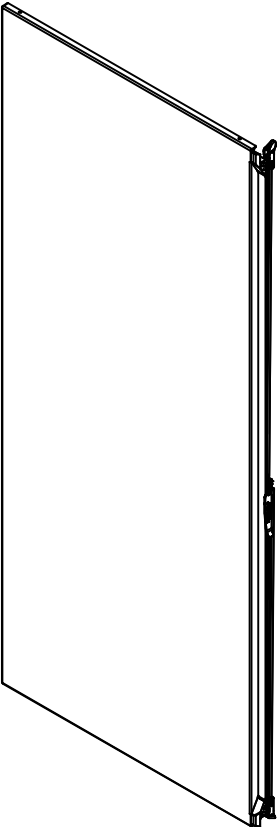
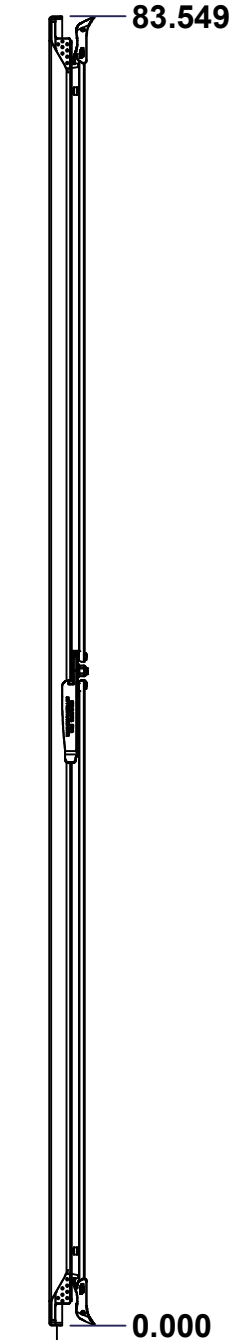
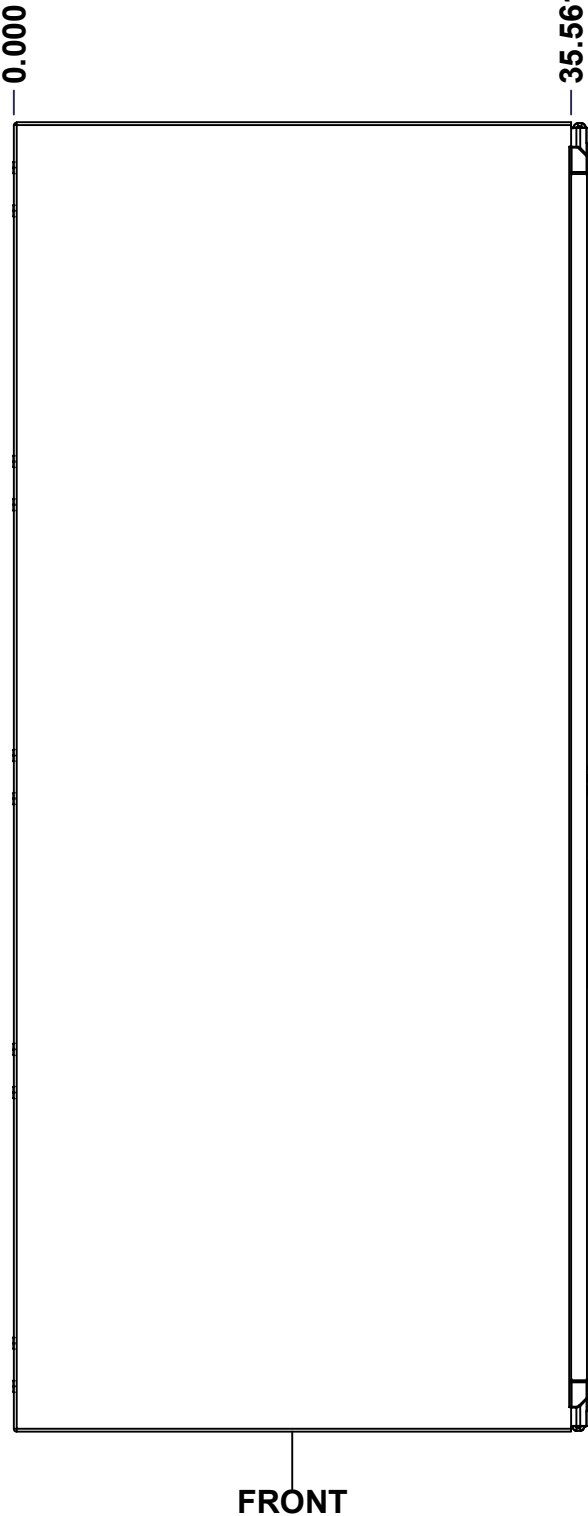
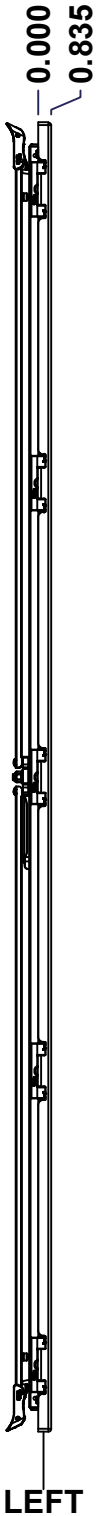
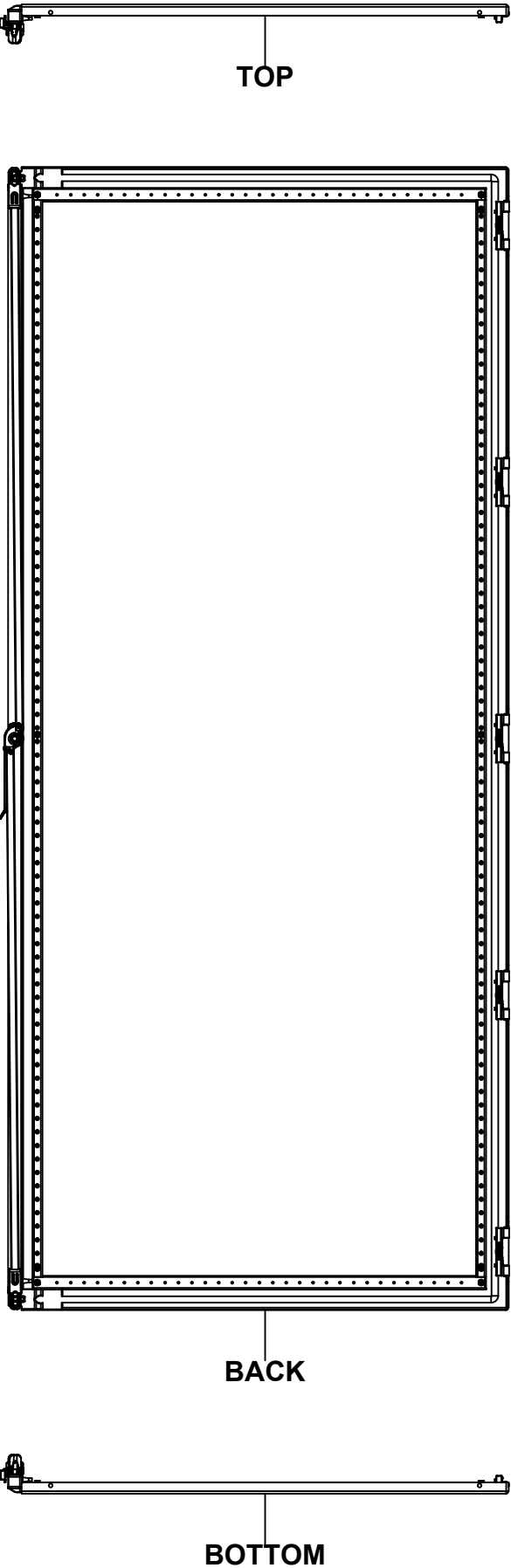
Tolérance ±1/32" sauf spécification contraire

APPROVED FOR PRODUCTION
APPROUVÉ POUR PRODUCTION

SIGNATURE: _____
NAME / NOM: _____
DATE: _____

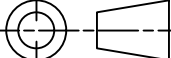
Please visit: www.boxcadexm.com

No.	Revisions	Date	By/Par





Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement
Max 3.0mm
Projection


Customer Client		Date	
Drawn By / Dessiné Par BoxCad: box02-exmbca_EN		Date 20-Dec-13	
Material / Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)			
Color / Couleur Asa-61 Grey		Finish / Fini Smooth	
Description 9500DD 90" x 72" Flange Door			Detail Rev.
Part Number / Numéro Pièce 9500DD907236FD			Rev. 12
			0 15

SEE BILL OF MATERIAL ON LAST PAGE

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

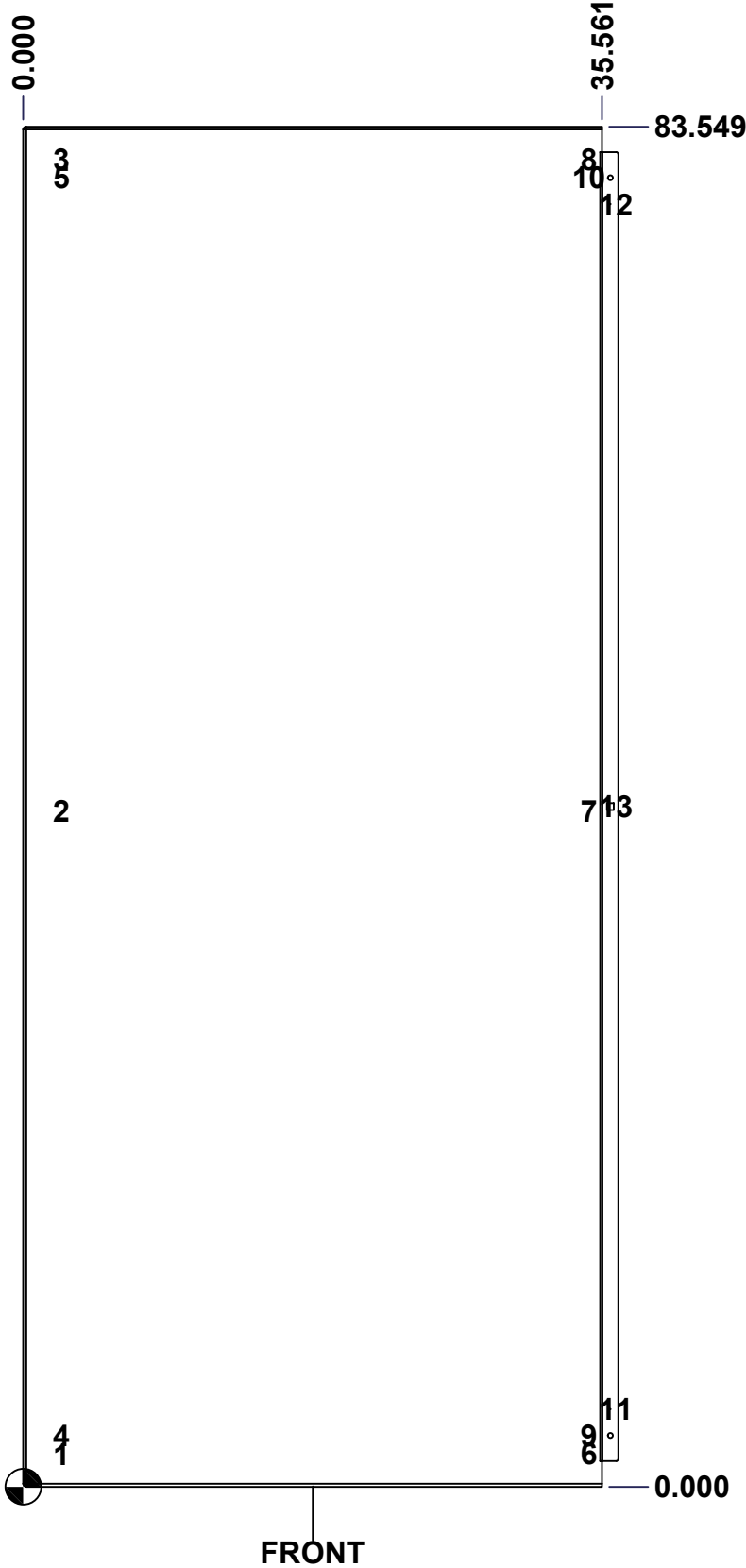
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\9500DD907236\9500DD907236.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	2.028	STUD M6 x 18mm (Inside)
2	2.000	41.486	STUD M6 x 18mm (Inside)
3	2.000	81.521	STUD M6 x 18mm (Inside)
4	2.000	3.139	STUD M6 x 18mm (Inside)
5	2.000	80.409	STUD M6 x 18mm (Inside)
6	34.407	2.028	STUD M6 x 18mm (Inside)
7	34.407	41.486	STUD M6 x 18mm (Inside)
8	34.407	81.521	STUD M6 x 18mm (Inside)
9	34.407	3.139	STUD M6 x 18mm (Inside)
10	34.407	80.409	STUD M6 x 18mm (Inside)
11	36.061	4.774	SMALL CBAR GUIDE (Inside)
12	36.061	78.775	SMALL CBAR GUIDE (Inside)
13	36.061	41.774	Carriage Bolt M10 x 28mm



APPROVED FOR PRODUCTION

APPROUVÉ POUR PRODUCTION

SIGNATURE: _____

NAME / NOM: _____

DATE: _____

Please visit: www.boxcadexm.com

	Description	Status	
	9500DD 90" x 72" Flange Door	(NULL)	
	Part Number Numéro Pièce	Rev.	13
	9500DD907236FD	0	15

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\9500DD907236\9500DD907236.idw

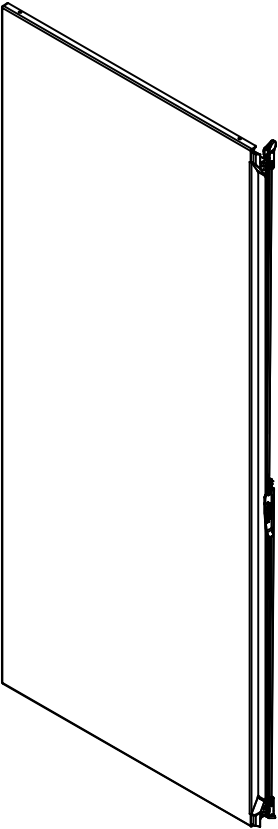
Tolérance ±1/32" sauf spécification contraire

APPROVED FOR PRODUCTION
APPROUVÉ POUR PRODUCTION

SIGNATURE: _____
NAME / NOM: _____
DATE: _____

Please visit: www.boxcadexm.com

No.	Revisions	Date	By/Par



Isometric View

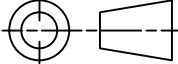
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-G-03400	1	5500 DD Lower Flange Door Gasket
1	STK-G-03300	2	5500 DD Upper Flange Door Gasket
2	STK-Q-90045	1	5500 DDS Flange Door Closing Bar End Assembly
2	STK-Q-45660-90	2	9500 DD - Flange Door Closing Bar
1	STK-Q-07440	0	M10 Nylon Insert Flanged Lock Nut
1	STK-Q-50568	1	Flange Door Handle Spacer
1	STK-A-50556	4	Left Side Flange Door Handle Assembly
1	STK-K-20880	3	9500 - Flange Door Stiffener Assembly
1	STK-Q-00520	2	M10 x 28mm Stainless Steel 316 Carriage Bolt
2	STK-Q-16405	7	Guide Stud - Small (No Paint Cap Required)
10	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-G-00701	0	1" x 1/4" Self-Adhesive Neoprene Gasket
1	9500DD907236FDG	0	9500DD 90" x 72" Flange Door Gasket
1	9500DD907236FD-P	0	9500DD 90" x 72" Flange Door Part
5	STK-K-09860	7	Cabinet Hinge with Captive Pins

QTY	Part Number	Rev	Description
Parts List			



Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Customer Client
Drawn By / Dessiné Par BoxCad: box02-exmbca_EN
Material / Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)
Color / Couleur Asa-61 Grey
Finish / Fini Smooth

Flatness / Aplatissement
Max 3.0mm
Projection


Date
Date 20-Dec-13

Description
9500DD 90" x 72" Flange Door

Detail Rev.
Rev. 14
015

Part Number / Numéro Pièce
9500DD907236FD

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance $\pm 1/32$ " unless otherwise specified
All knockouts are actual size / Les disques défonçables sont grandeur réel
All dimensions are before paint / Toutes les dimensions sont avant peinture

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\9500DD907236\9500DD907236.idw

Tolérance $\pm 1/32$ " sauf spécification contraire

APPROVED FOR PRODUCTION
APPROUVÉ POUR PRODUCTION
SIGNATURE: _____
NAME / NOM: _____
Please visit: www.boxcadexm.com

No.	Revisions	Date	By/Par

Lifting angles welded

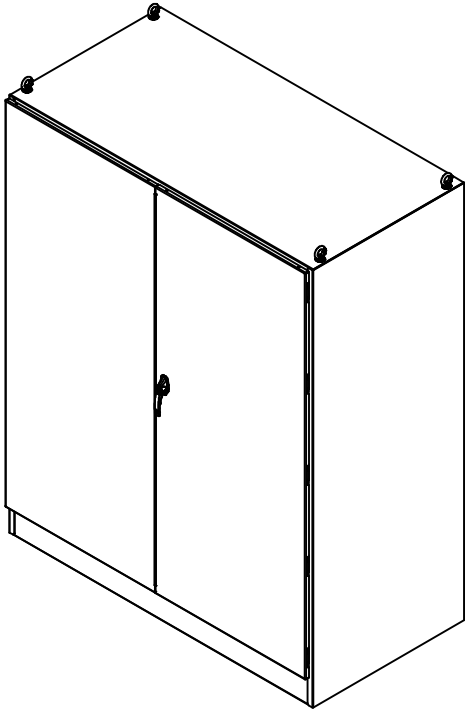
Studs for positioning the welded struts on top

Weld inside of struts with the enclosure corner on both ends

Struts sits On two studs

Full depth struts length

Weld inside of struts with the enclosure corner on both ends



Isometric View



Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client		Date	
Drawn By Dessiné Par BoxCad		Date 11-Aug-05	
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 9500DD 90" x 72" x 36" Assembly		Detail Rev.	
Part Number Numéro Pièce 9500DD Welding Details		Rev. 0	15 15

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM