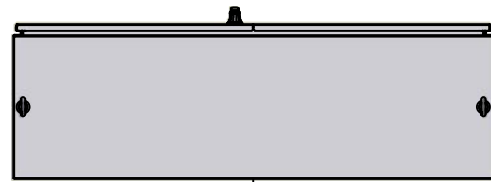
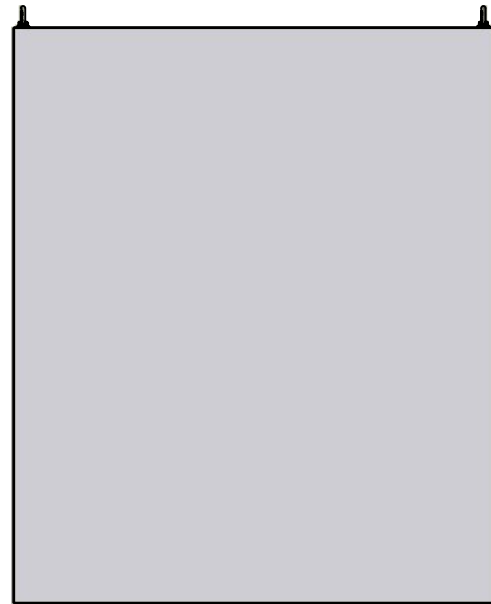


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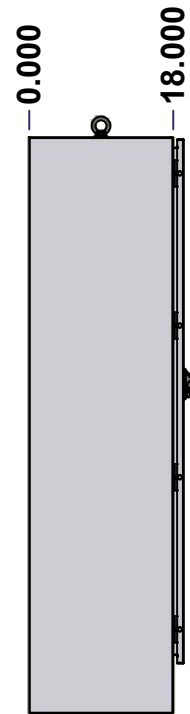
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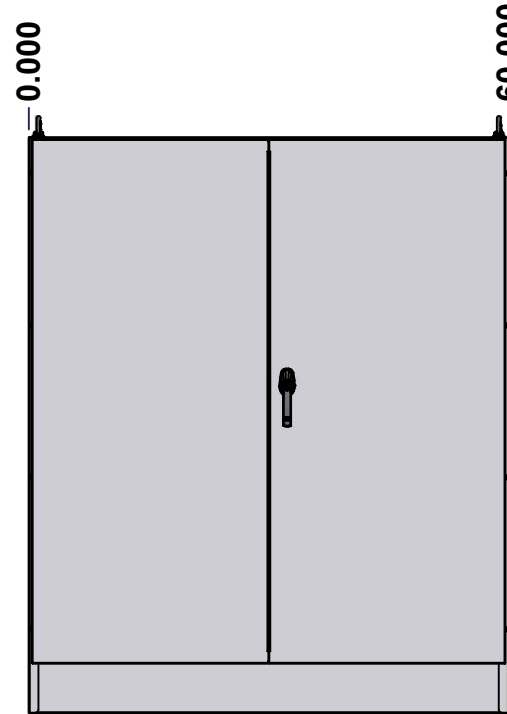
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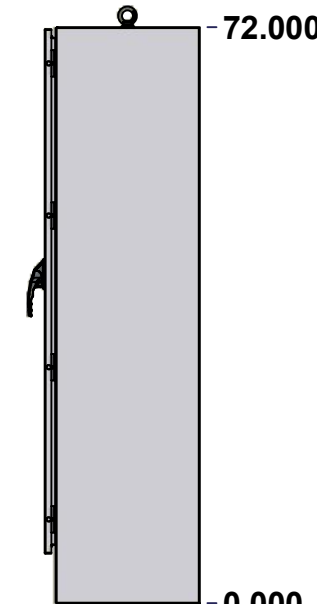
BACK



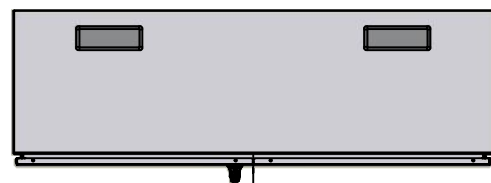
LEFT



FRONT



RIGHT



BOTTOM

No.	Revisions	Date	By/Par
0.1	Update to latest design in BOXCAD	2022/10/8	Hunter
0.2	update hinge to STK-A-33012	2022/11/29	Zin

Isometric View

Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 12/7/2021	
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 9500DD 72" x 60" x 18" Assembly			Detail Rev.
Part Number Numéro Pièce 9500STDD726018		Rev. 0	1 / 15

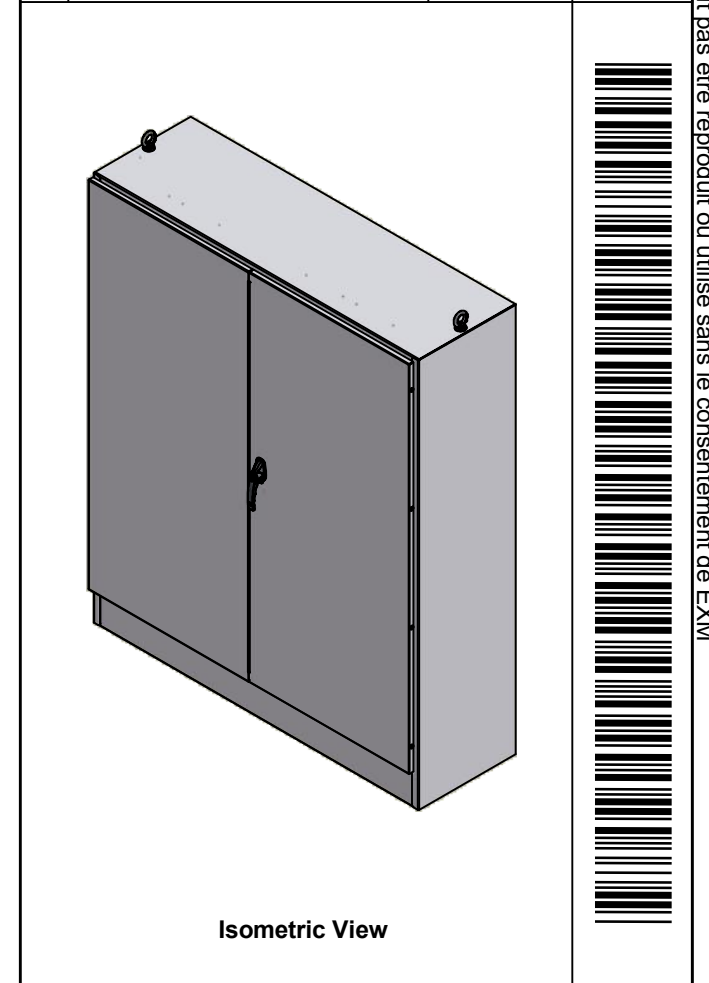
SEE BILL OF MATERIAL ON LAST PAGE

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NOTE	
ITEM	DESCRIPTION
1	NEMA 12/13 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting studs
6	C/W Struts installed (Included)
7	C/W Eyebolts

No.	Revisions	Date	By/Par
0.1	Update to latest design in BOXCAD	2022/10/8	Hunter
0.2	update hinge to STK-A-33012	2022/11/29	Zin





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Flatness
Aplatissement
Max 3.0mm

Projection



PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	880EB14	2	Eye Bolt M14 (Pack of 2)
1	9500STDD726018FD	0	9500DD 72" x 60" Flange Door
1	9500STDD726018LD	0	9500DD 72" x 60" Lock Door
1	9500STDD726018B	0	9500DD 72" x 60" x 18" Body
2	9500STDD726018GP	0	9500DD Gland Plate
8	STK-Q-04050-10	8	M6 x 10mm Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

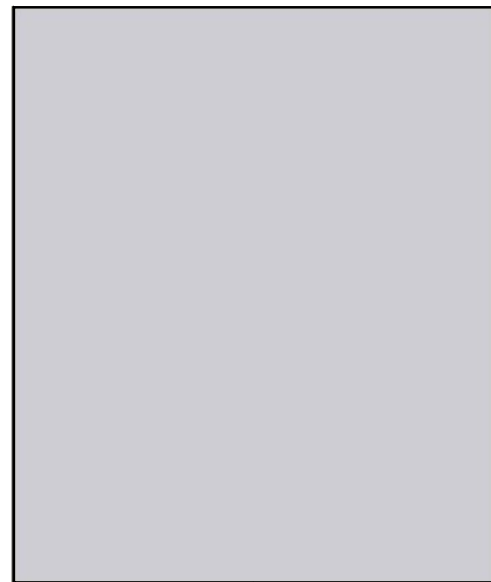
Customer Client	Date
Drawn By Dessiné Par	BoxCad: BoxCad
Date	12/7/2021
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)
Color Couleur	Asa-61 Grey
Finish Fini	Smooth
Description	9500DD 72" x 60" x 18" Assembly
Part Number Numéro Pièce	9500STDD726018
Rev.	2
	0
	15

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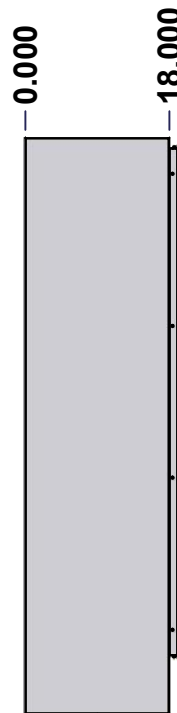
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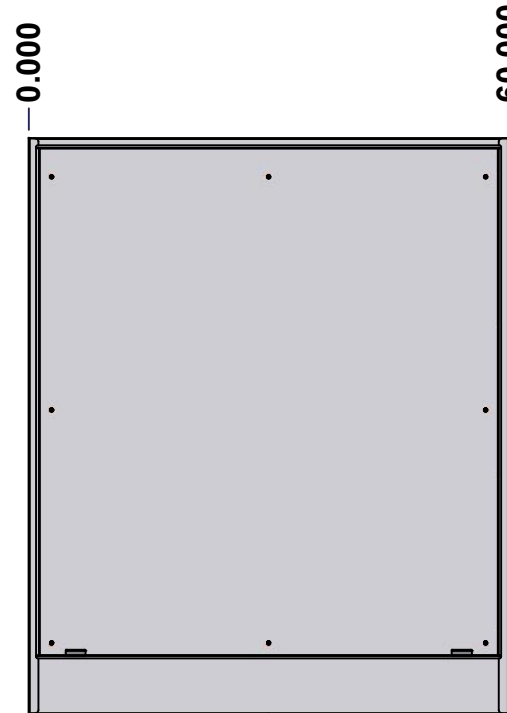
TOP



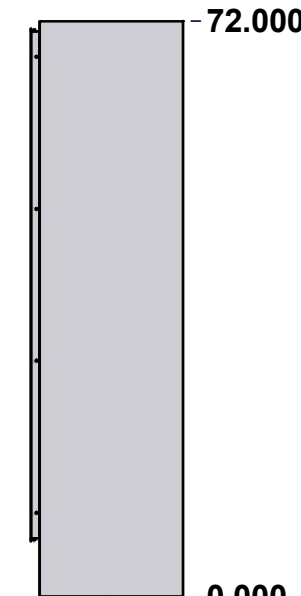
BACK



LEFT



FRONT

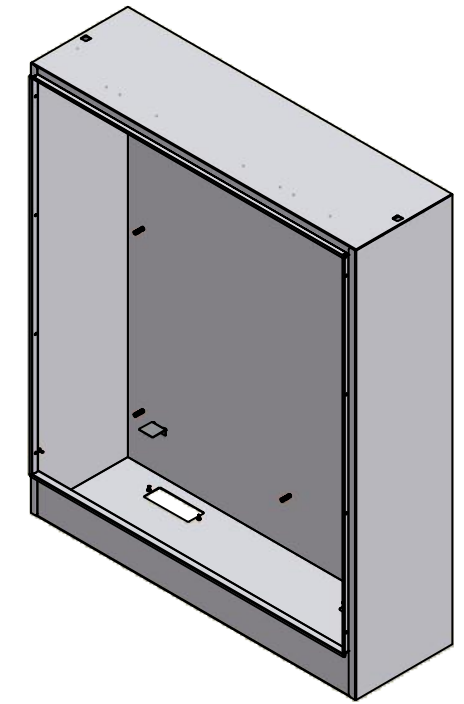


RIGHT



BOTTOM

No.	Revisions	Date	By/Par
0.1	Update to latest design in BOXCAD	2022/10/8	Hunter
0.2	update hinge to STK-A-33012	2022/11/29	Zin



Isometric View



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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 12/7/2021
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 9500DD 72" x 60" x 18" Body	Detail Rev.
Part Number Numéro Pièce 9500STDD726018B	Rev. 3 0

SEE BILL OF MATERIAL ON LAST PAGE

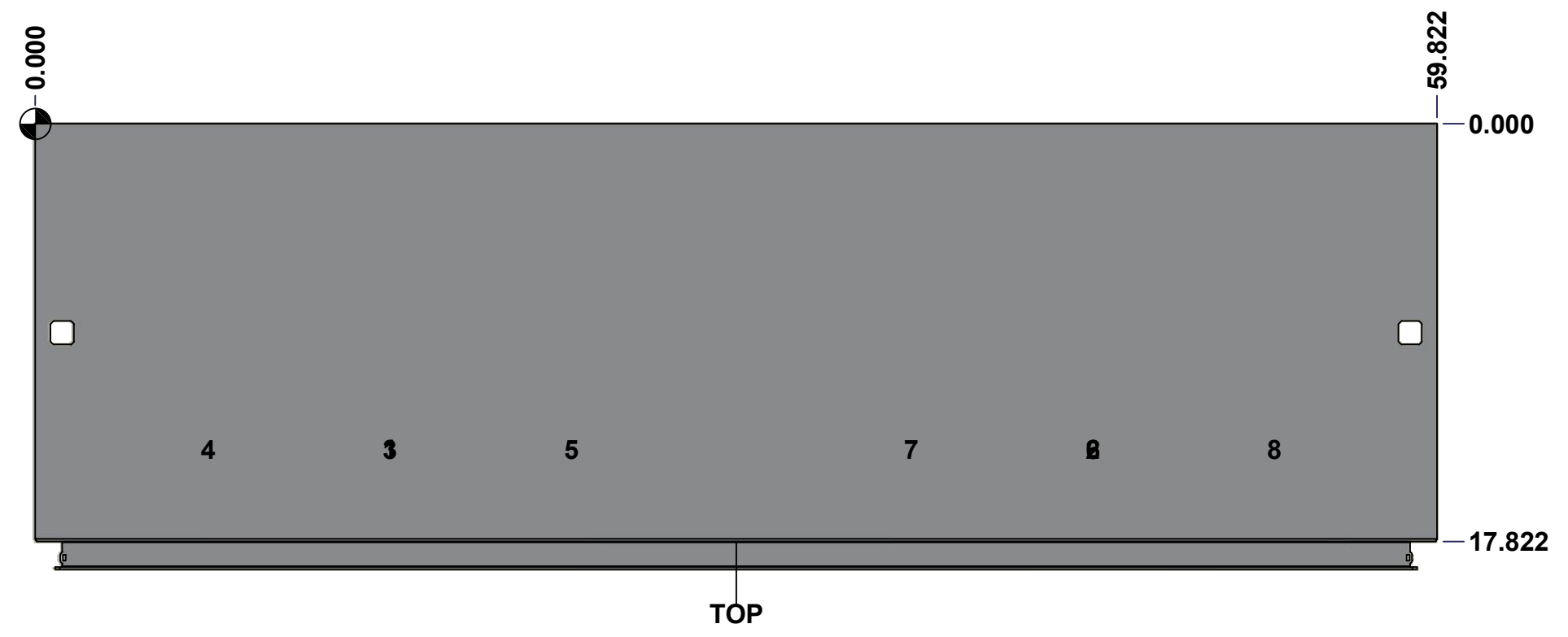
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	14.911	13.911	Struts CR400 21.500" (Inside)
2	44.911	13.911	Struts CR400 21.500" (Inside)
3	14.911	13.911	STUDS M6 x 10mm (Inside)
4	7.161	13.911	STUDS M6 x 10mm (Inside)
5	22.661	13.911	STUDS M6 x 10mm (Inside)
6	44.911	13.911	STUDS M6 x 10mm (Inside)
7	37.161	13.911	STUDS M6 x 10mm (Inside)
8	52.661	13.911	STUDS M6 x 10mm (Inside)

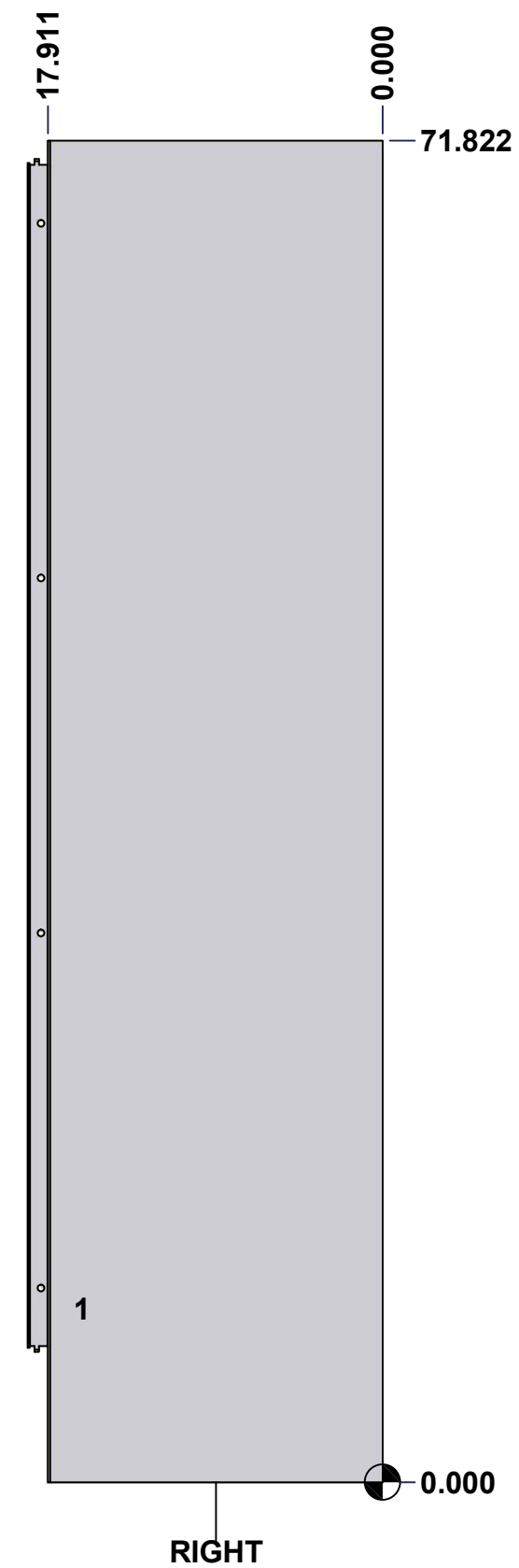


	Description	Status
	9500DD 72" x 60" x 18" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	9500STDD726018B	0 / 4
		15

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - RIGHT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	16.411	9.286	GND STUD M6 x 16mm (Inside)



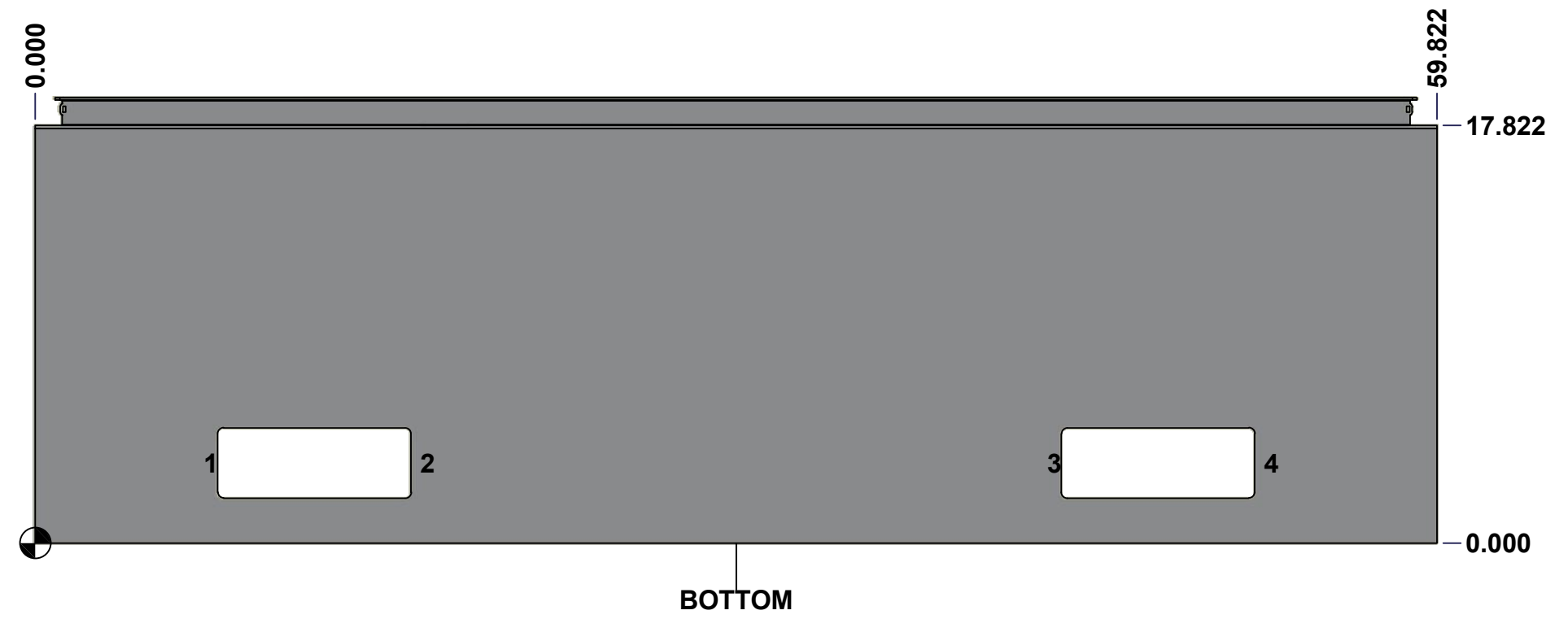
RIGHT

	Description		Status
	9500DD 72" x 60" x 18" Body		(NULL)
Part Number Numéro Pièce		Rev.	5
9500STDD726018B		0	15

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	7.286	3.411	GP STUD M6 x 16mm (Inside)
2	16.536	3.411	GP STUD M6 x 16mm (Inside)
3	43.286	3.411	GP STUD M6 x 16mm (Inside)
4	52.536	3.411	GP STUD M6 x 16mm (Inside)

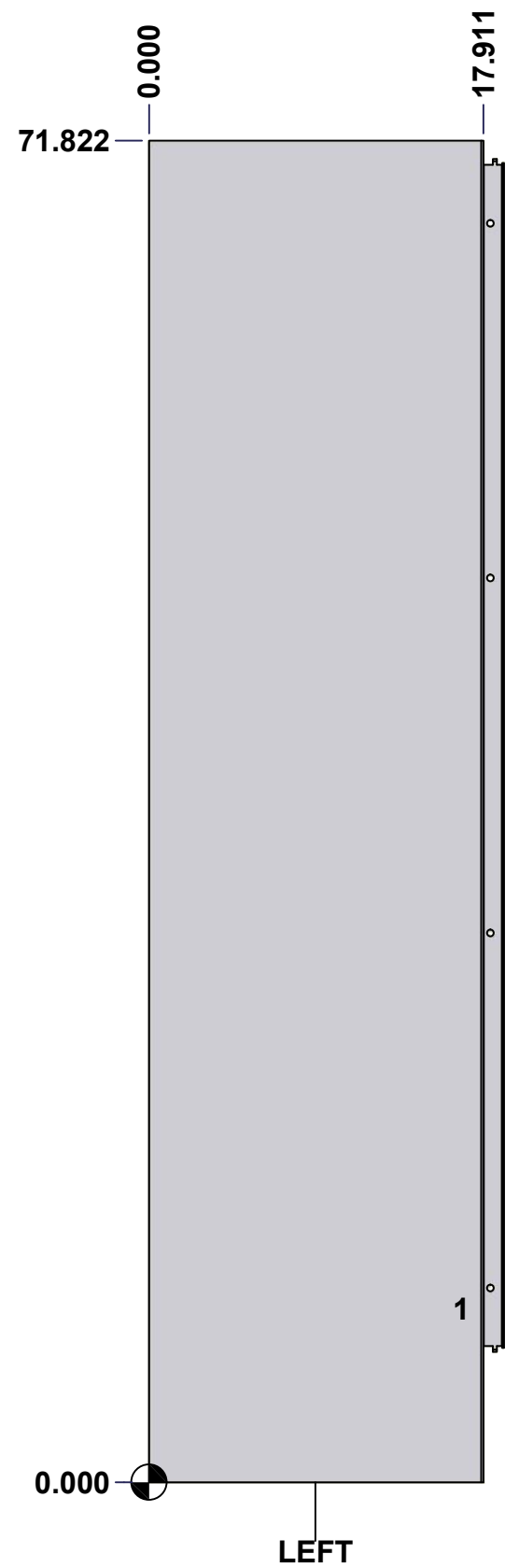


	Description	Status
	9500DD 72" x 60" x 18" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	9500STDD726018B	0 / 6
		15

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	16.411	9.286	GND STUD M6 x 16mm (Inside)



	Description	Status	
	9500DD 72" x 60" x 18" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	7
	9500STDD726018B	0	15

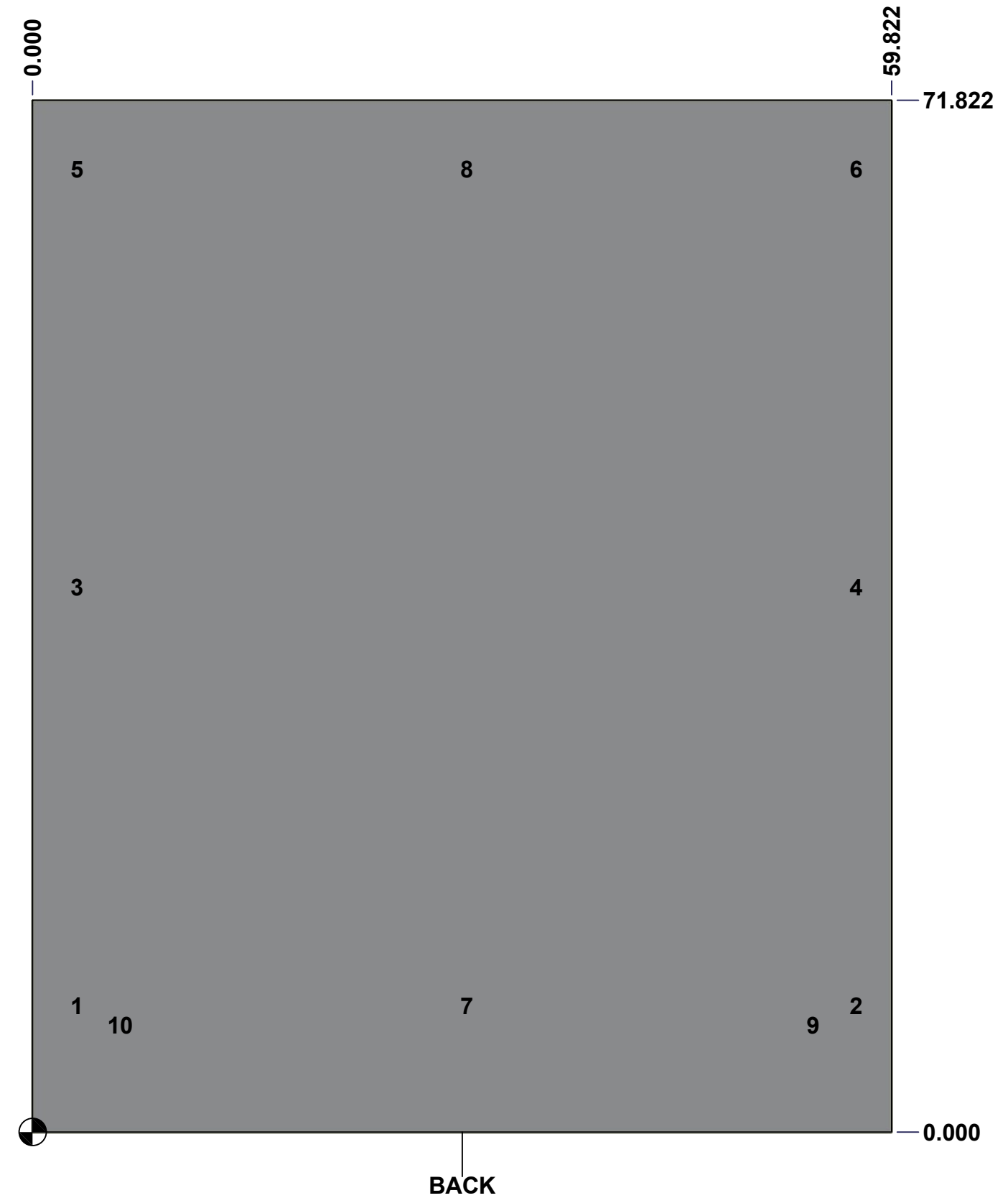
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.786	8.786	IP STUD M10 x 40mm (Inside)
2	57.036	8.786	IP STUD M10 x 40mm (Inside)
3	2.786	37.911	IP STUD M10 x 40mm (Inside)
4	57.036	37.911	IP STUD M10 x 40mm (Inside)
5	2.786	67.036	IP STUD M10 x 40mm (Inside)
6	57.036	67.036	IP STUD M10 x 40mm (Inside)
7	29.911	8.786	IP STUD M10 x 40mm (Inside)
8	29.911	67.036	IP STUD M10 x 40mm (Inside)
-----	-----	-----	-----
9	54.036	7.411	IP SUPPORT ANGLE (Inside)
10	5.786	7.411	IP SUPPORT ANGLE (Inside)

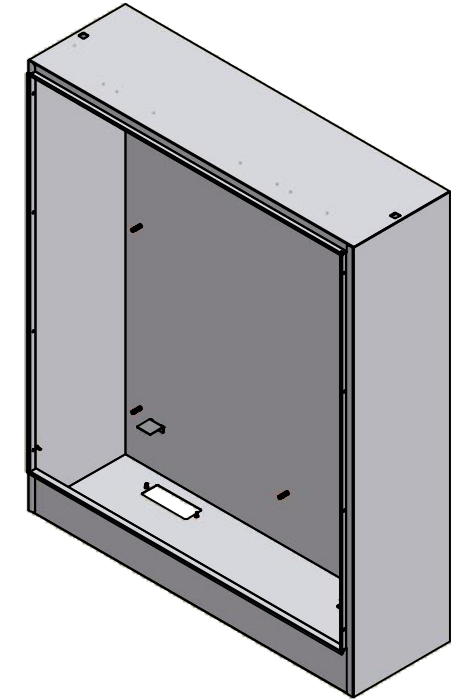


	Description	Status
	9500DD 72" x 60" x 18" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	9500STDD726018B	0 / 8
		15

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No.	Revisions	Date	By/Par
0.1	Update to latest design in BOXCAD	2022/10/8	Hunter
0.2	update hinge to STK-A-33012	2022/11/29	Zin



Isometric View

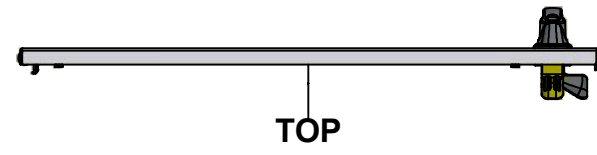


6	STK-Q-16030	0	Stud M6 x 10mm
2	9500STDD726018BPA-P	0	9500DD Inner Panel Support Angle
6	STK-Q-07220	1	M6 Nylon Insert Lock Nut
2	STK-Q-74900	0	Eyebolt Lifting Angle (8.750")
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16100	0	Stud M10 x 40mm
1	9500STDD726018BT-P	0	9500DD 60" x 18" Bottom Part
1	9500STDD726018T-P	0	9500DD 60" x 18" Top Part
1	9500STDD726018RS-P	0	9500DD 72" x 60" Right Part
1	9500STDD726018LS-P	0	9500DD 72" x 60" Left Part
1	9500STDD726018B-P	0	9500DD 72" x 60" Back Part
2	CR400MS_21.5	0	Commercial Roll Mild Steel (21.5in long)
6	STK-Q-16080	0	Ground Stud M6 x 16mm
Qty	Part Number	Rev	Description
Parts List			

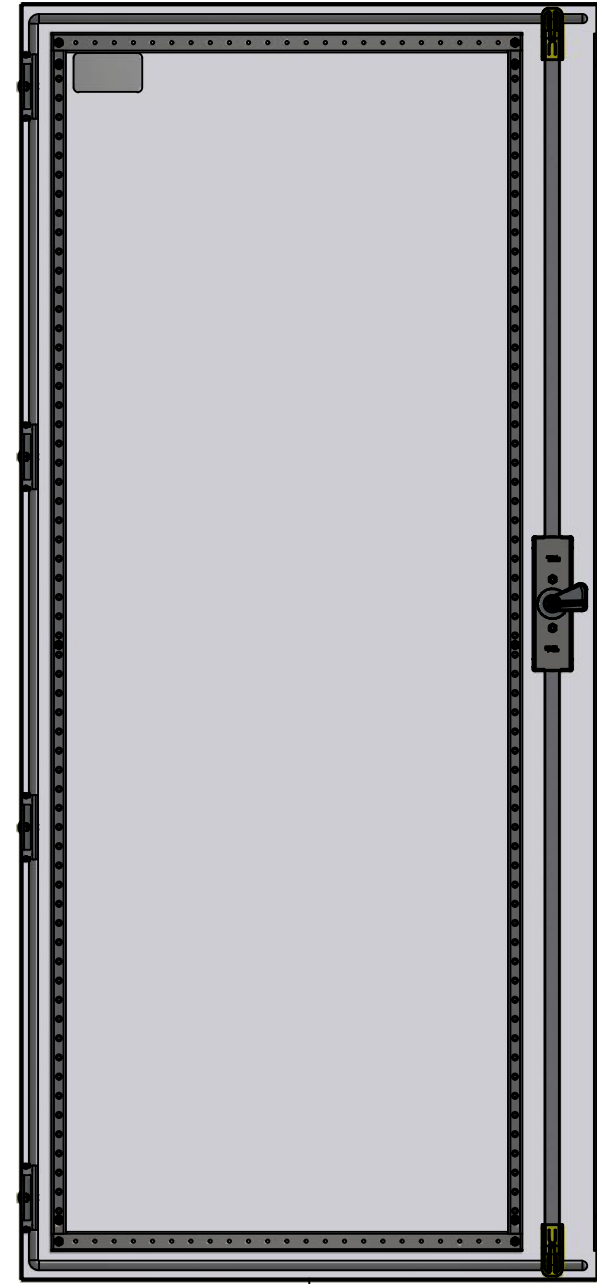
<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 12/7/2021
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
9500DD 72" x 60" x 18" Body		
Part Number Numéro Pièce	Rev.	9
9500STDD726018B	0	15

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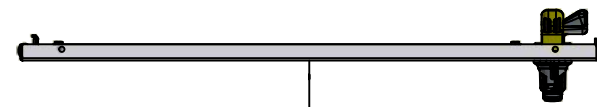
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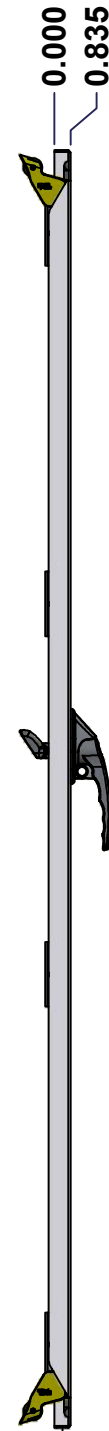
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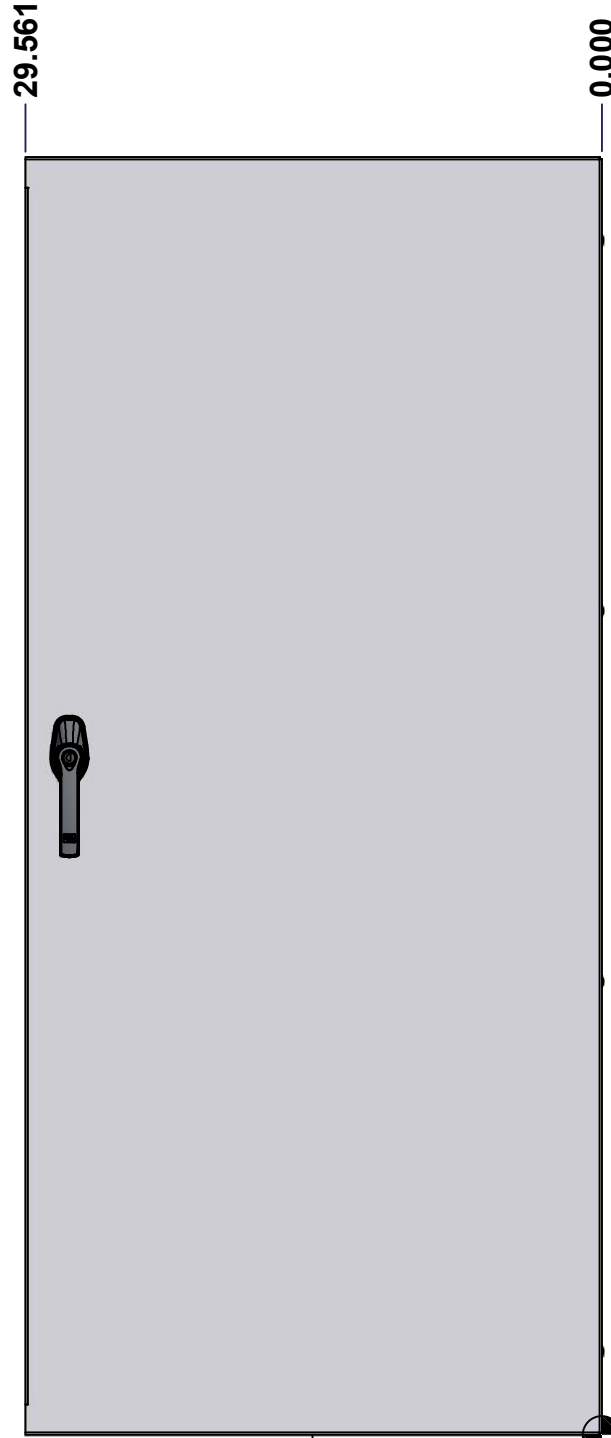
BACK



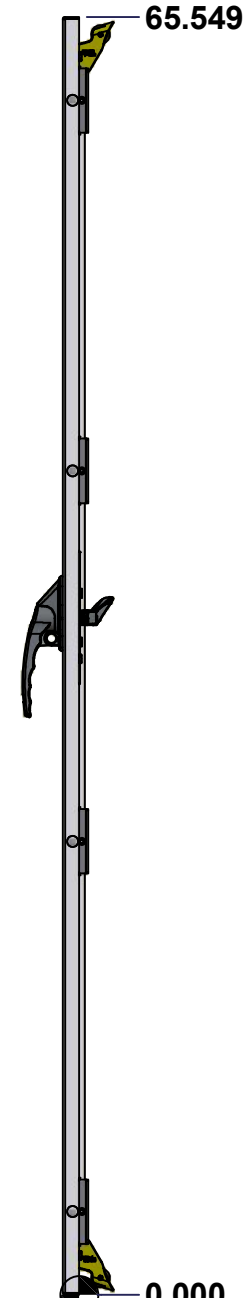
BOTTOM



LEFT

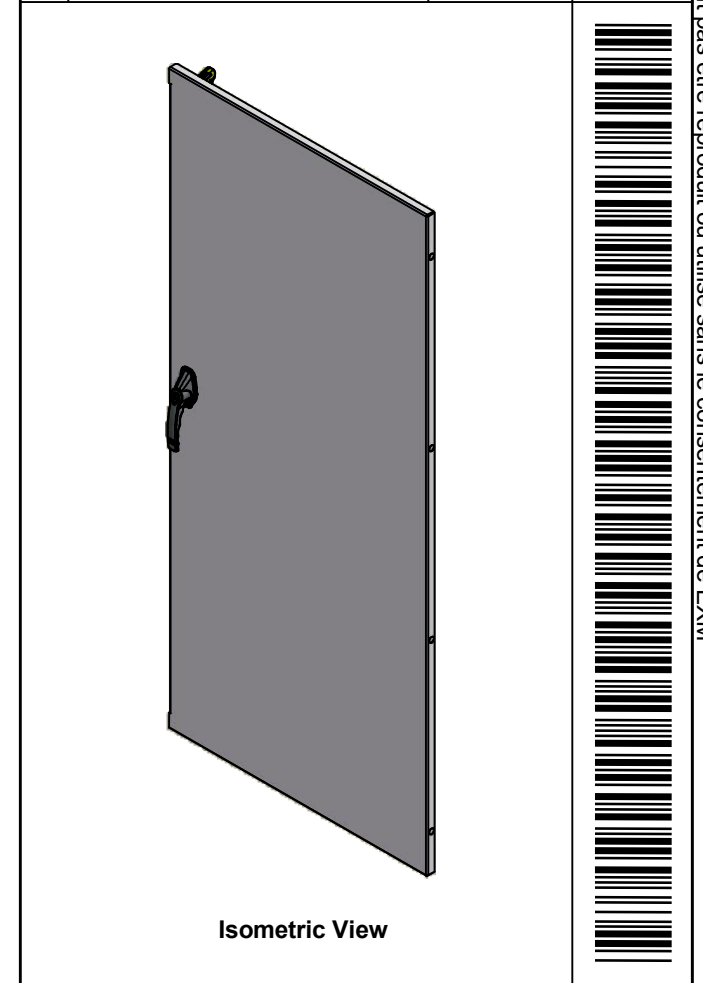



FRONT



RIGHT

No.	Revisions	Date	By/Par
0.1	Update to latest design in BOXCAD	2022/10/8	Hunter
0.2	update hinge to STK-A-33012	2022/11/29	Zin



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		Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 12/7/2021
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)		
Color Couleur Asa-61 Grey	Finish Fini Smooth	
Description 9500DD 72" x 60" Lock Door		Detail Rev.
Part Number Numéro Pièce 9500STDD726018LD		Rev. 10 0

SEE BILL OF MATERIAL ON LAST PAGE

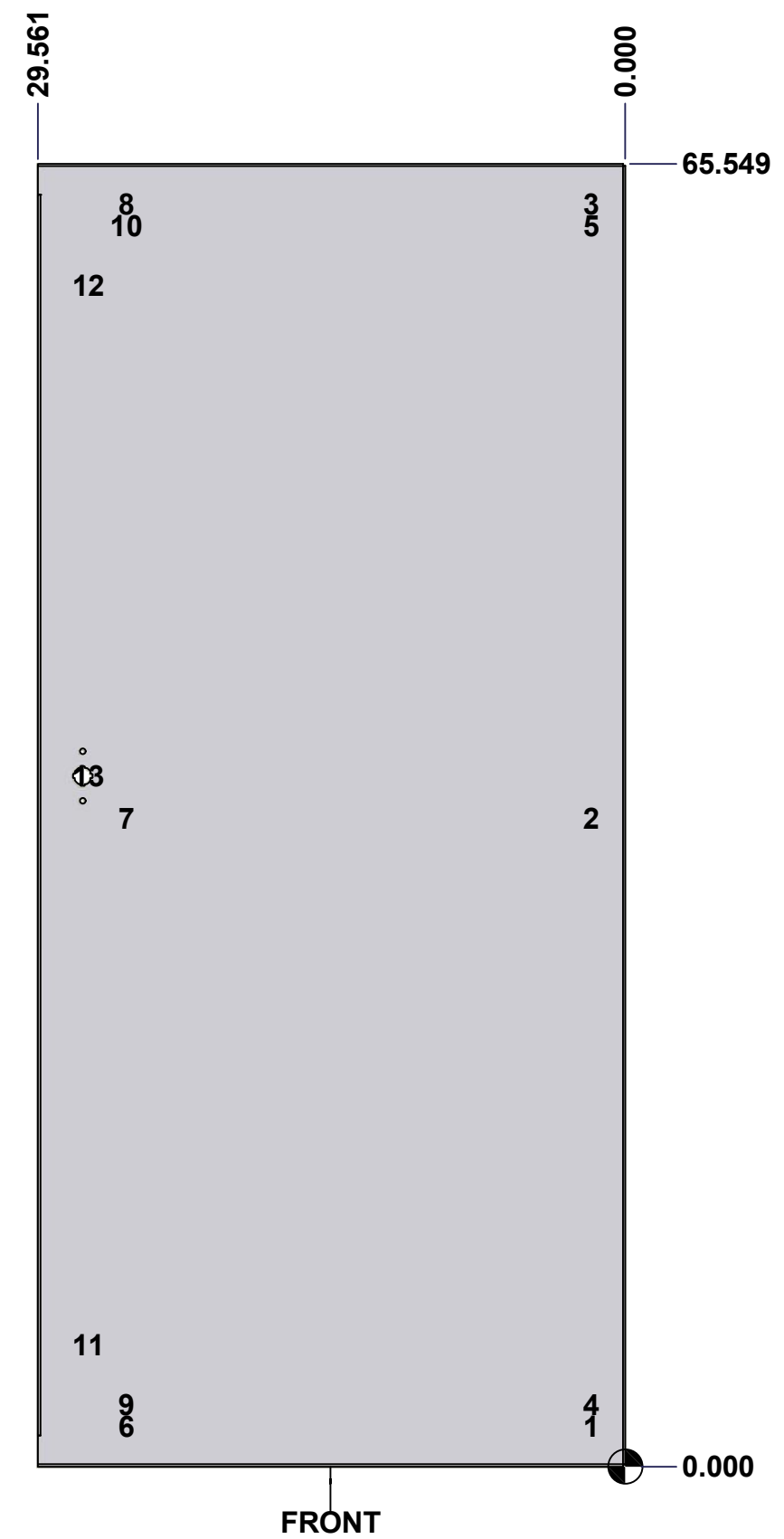
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.983	2.028	STUD M6 x 18mm (Inside)
2	1.983	32.628	STUD M6 x 18mm (Inside)
3	1.983	63.521	STUD M6 x 18mm (Inside)
4	1.983	3.139	STUD M6 x 18mm (Inside)
5	1.983	62.409	STUD M6 x 18mm (Inside)
6	25.390	2.028	STUD M6 x 18mm (Inside)
7	25.390	32.628	STUD M6 x 18mm (Inside)
8	25.390	63.521	STUD M6 x 18mm (Inside)
9	25.390	3.139	STUD M6 x 18mm (Inside)
10	25.390	62.409	STUD M6 x 18mm (Inside)
11	27.311	6.118	CLOSING BAR STUD (Inside)
12	27.311	59.430	CLOSING BAR STUD (Inside)
-----	-----	-----	-----
13	27.311	34.743	HANDLE 885 ESL2A-APHK @ 0.0°



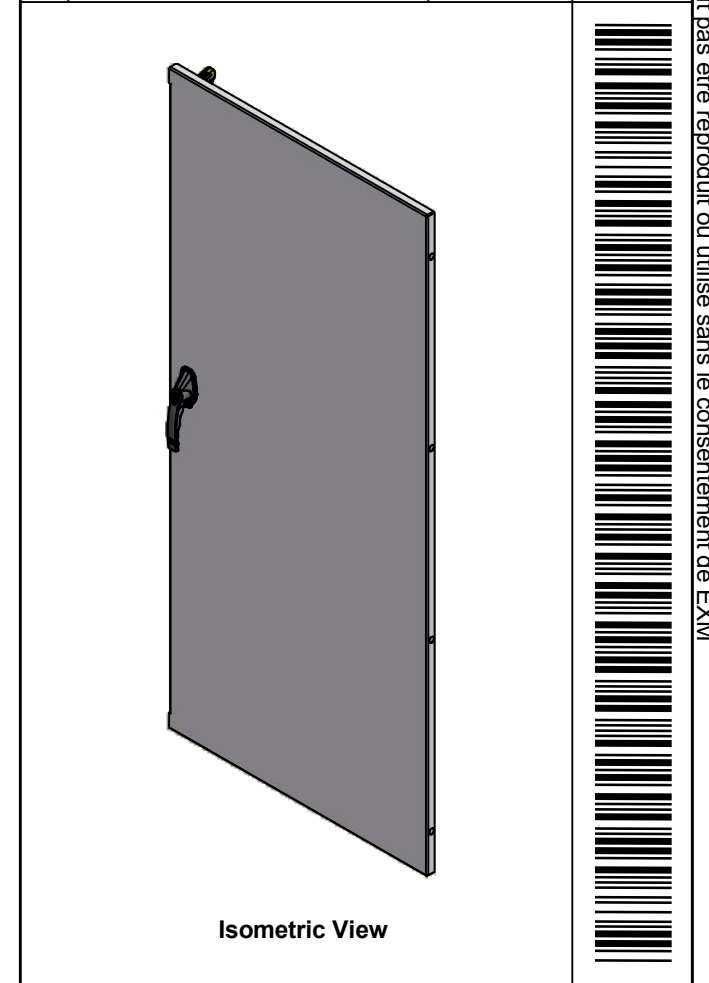
FRONT

	Description	Status
	9500DD 72" x 60" Lock Door	(NULL)
	Part Number Numéro Pièce	Rev.
	9500STDD726018LD	0
		11
		15


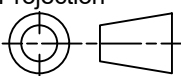
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No.	Revisions	Date	By/Par
0.1	Update to latest design in BOXCAD	2022/10/8	Hunter
0.2	update hinge to STK-A-33012	2022/11/29	Zin



4	STK-Q-00260-NT	1	M6 x 13mm Carriage Bolt
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
4	STK-A-33012	3	5500 SSDD - Stainless Steel Sheet Metal Hinge Assembly
1	STK-Q-47527	2	9500 Lower Closing Bar 72"
1	STK-Q-47517	2	9500 Upper Closing Bar 72"
1	STK-A-03986-36	2	Gearbox Counterclockwise Assembly (36.0mm)
1	885ESL2A-APHK	6	885 ESL2A-APHK - Zinc Die Cast L-Handle Padlockable Assy
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	9500STDD726018LDG	0	9500DD 72" x 60" Lock Door Gasket
1	STK-K-10840	3	9500 - Door Stiffener Assembly
2	STK-Q-16410	0	Guide Stud - Largel (No Paint Cap Required)
10	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	9500STDD726018LD-P	0	9500DD 72" x 60" Lock Door Part
2	STK-A-90025	0	9500 - Cabinet Closing Bar End (Large)
Qty	Part Name	Rev	Description
Parts List			

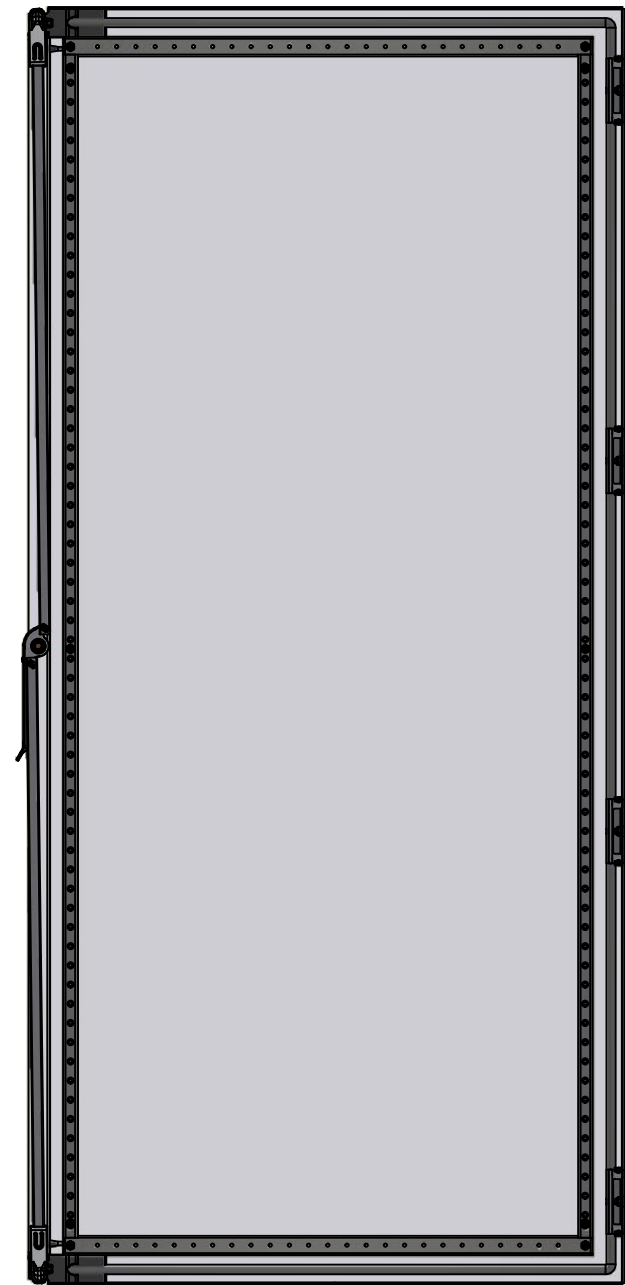
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement
		Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 12/7/2021
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)		Projection 
Color Couleur Asa-61 Grey	Finish Fini Smooth	Detail Rev.
Description 9500DD 72" x 60" Lock Door		
Part Number Numéro Pièce 9500STDD726018LD		Rev. 0
		12 / 15

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TOP

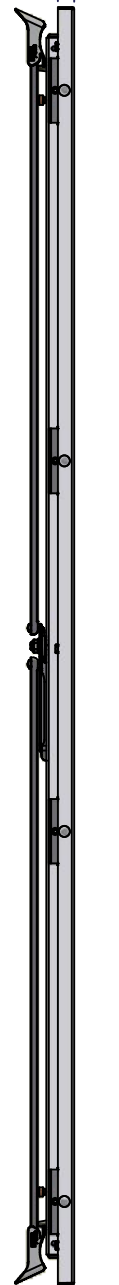


BACK



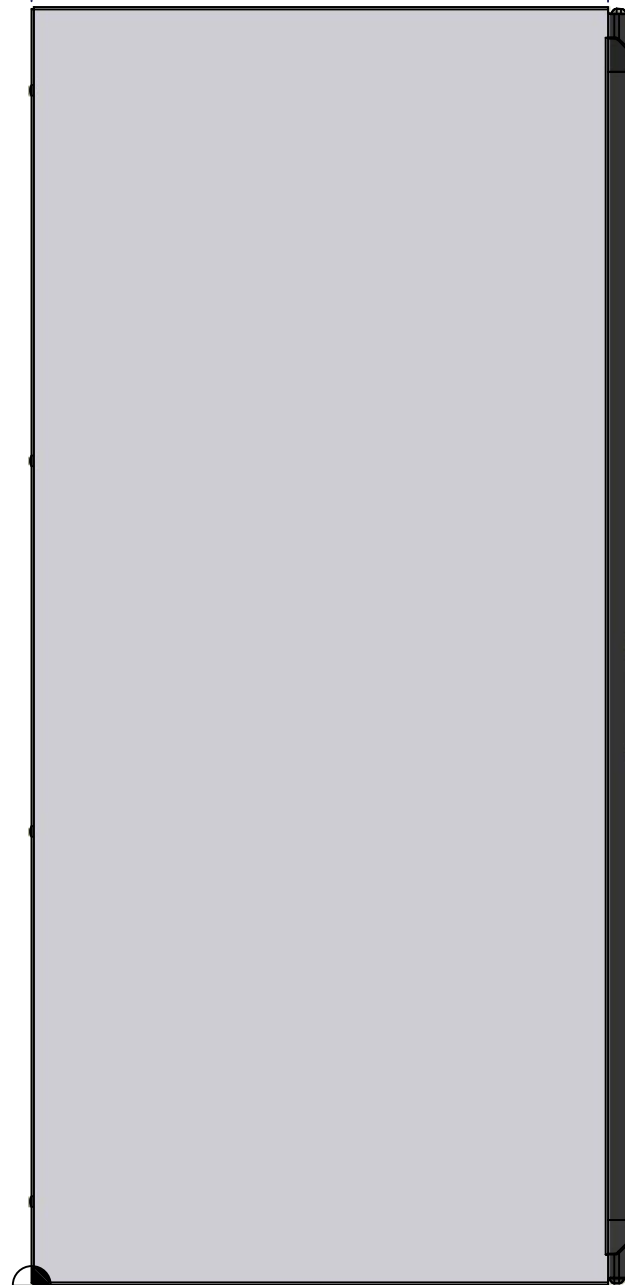
BOTTOM

0.000
0.835



LEFT

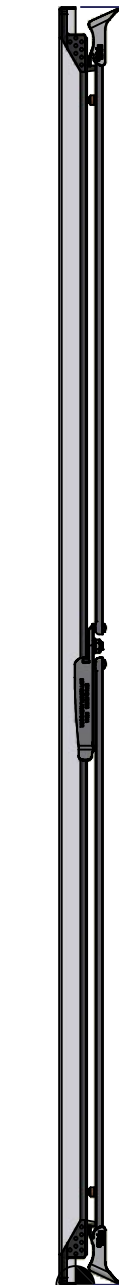
0.000



FRONT

29.561

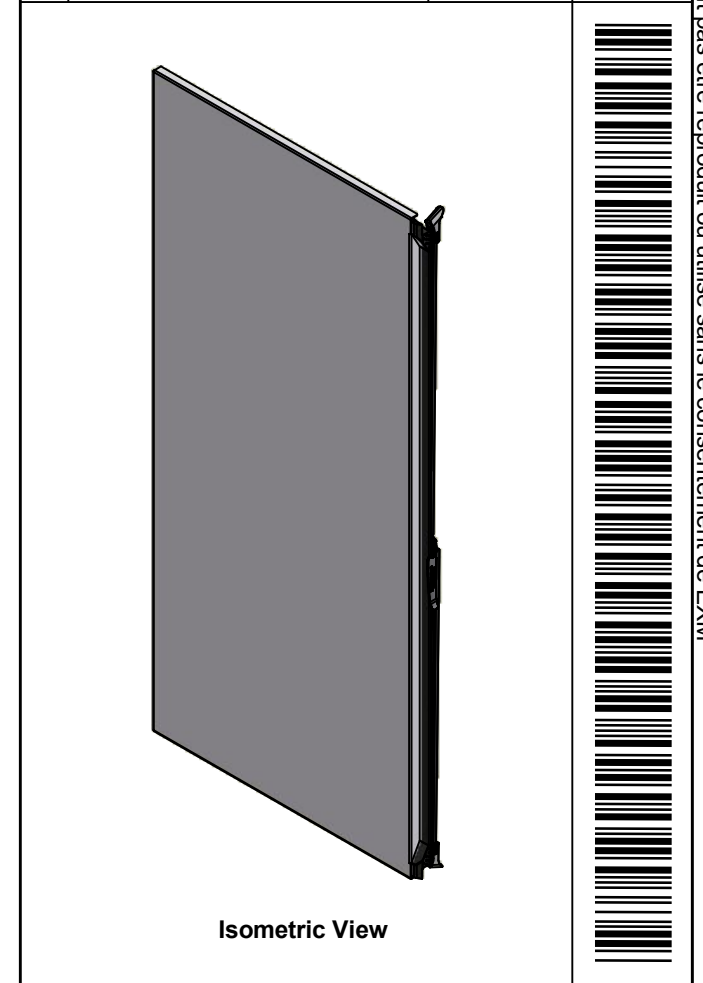
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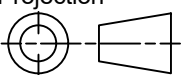


RIGHT

0.000

No.	Revisions	Date	By/Par
0.1	Update to latest design in BOXCAD	2022/10/8	Hunter
0.2	update hinge to STK-A-33012	2022/11/29	Zin



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 12/7/2021
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
9500DD 72" x 60" Flange Door		
Part Number Numéro Pièce	Rev.	13
9500STDD726018FD	0	15

SEE BILL OF MATERIAL ON LAST PAGE

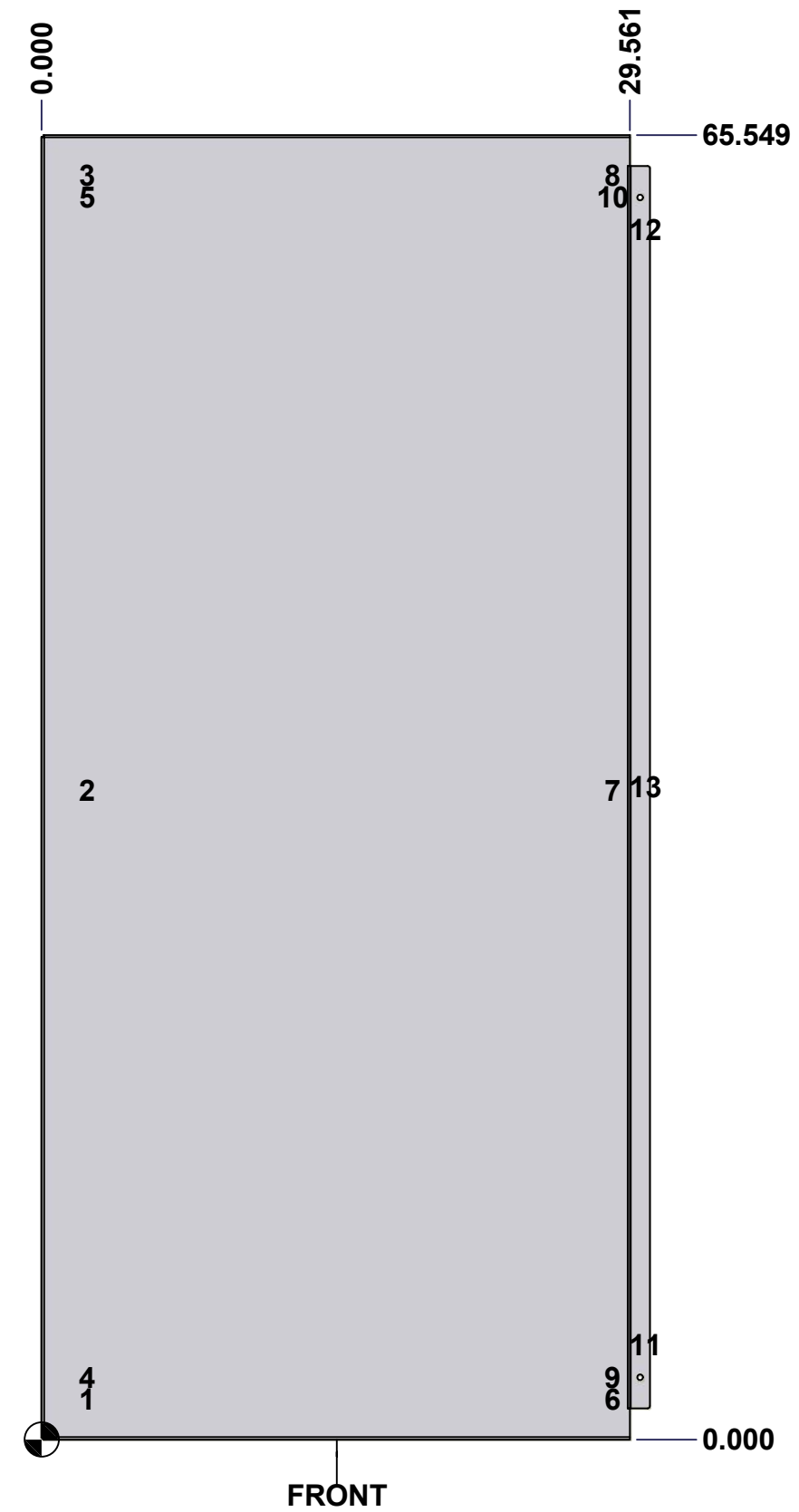
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	2.028	STUD M6 x 18mm (Inside)
2	2.000	32.628	STUD M6 x 18mm (Inside)
3	2.000	63.521	STUD M6 x 18mm (Inside)
4	2.000	3.139	STUD M6 x 18mm (Inside)
5	2.000	62.409	STUD M6 x 18mm (Inside)
6	28.407	2.028	STUD M6 x 18mm (Inside)
7	28.407	32.628	STUD M6 x 18mm (Inside)
8	28.407	63.521	STUD M6 x 18mm (Inside)
9	28.407	3.139	STUD M6 x 18mm (Inside)
10	28.407	62.409	STUD M6 x 18mm (Inside)
11	30.061	4.774	CLOSING BAR GUIDE (Inside)
12	30.061	60.774	CLOSING BAR GUIDE (Inside)
13	30.061	32.774	STUD M10 x 20mm (Inside)



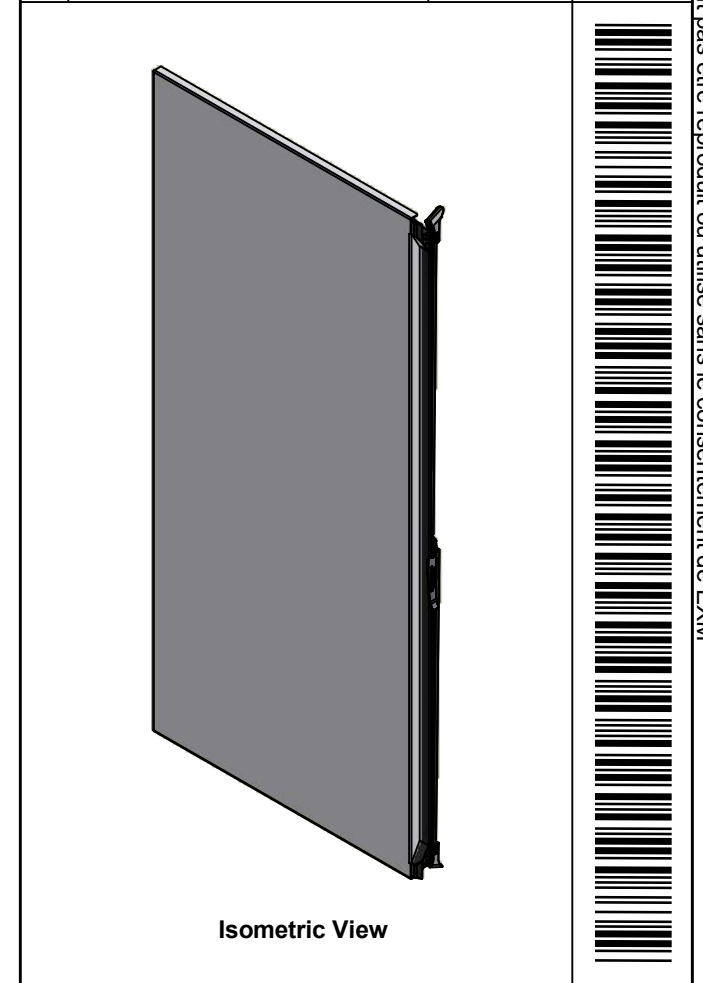
FRONT

	Description	Status
	9500DD 72" x 60" Flange Door	(NULL)
	Part Number Numéro Pièce	Rev.
	9500STDD726018FD	0 / 14
		15


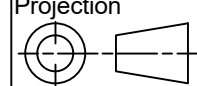
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No.	Revisions	Date	By/Par
0.1	Update to latest design in BOXCAD	2022/10/8	Hunter
0.2	update hinge to STK-A-33012	2022/11/29	Zin



4	STK-Q-00260-NT	1	M6 x 13mm Carriage Bolt
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
4	STK-A-33012	3	5500 SSDD - Stainless Steel Sheet Metal Hinge Assembly
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-G-03400	0	5500 DD Lower Flange Door Gasket
1	STK-G-03300	0	5500 DD Upper Flange Door Gasket
2	STK-Q-90045	0	Cabinet - Closing Bar End
2	STK-Q-45660-72	2	9500 DD - Flange Door Closing Bar
1	STK-K-50556	4	9500 DD - Flange Door Handle Assy
1	STK-K-20840	3	9500 - Flange Door Stiffener Assembly
1	STK-Q-16122	1	Stud M10 x 20mm
1	STK-G-00701	0	1" x 1/4" Self-Adhesive Neoprene Gasket
1	9500STDD726018FDG	0	9500DD 72" x 60" Flange Door Gasket
2	STK-Q-16405	6	Guide Stud - Small (No Paint Cap Required)
10	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	9500STDD726018FD-P	0	9500DD 72" x 60" Flange Door Part

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement
	Max 3.0mm
Projection	
Customer Client	Date
Drawn By Dessiné Par	Date 12/7/2021
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)
Color Couleur	Asa-61 Grey
Finish Fini	Smooth
Description	Detail Rev.
9500DD 72" x 60" Flange Door	
Part Number Numéro Pièce	Rev. 15
9500STDD726018FD	0 / 15

Qty	Part Name	Rev	Description
Parts List			