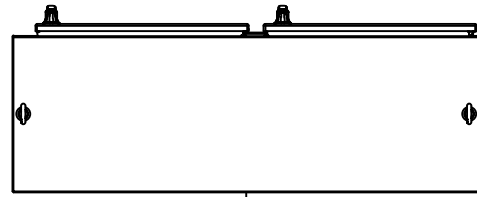
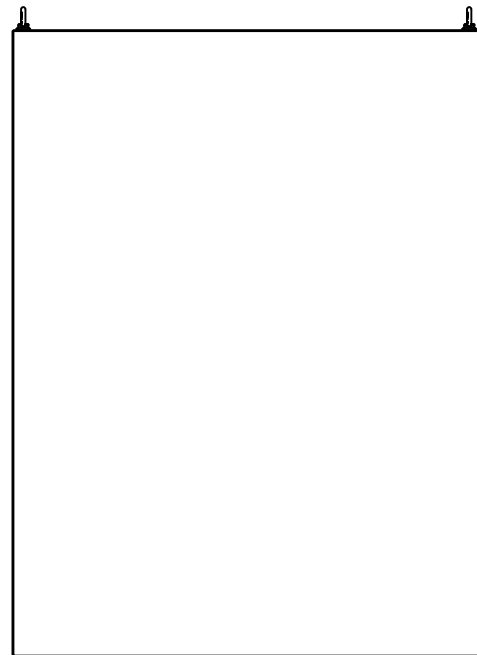


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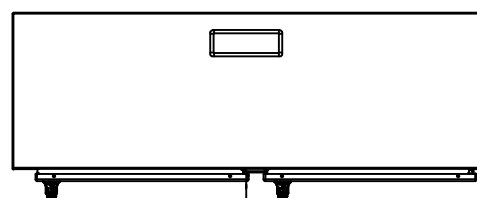
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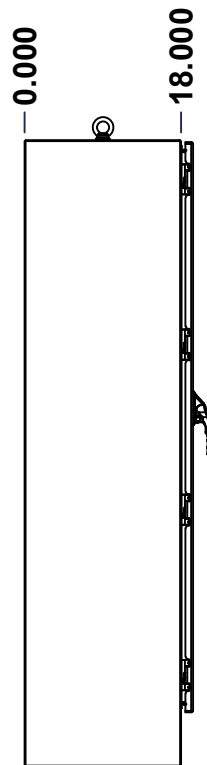
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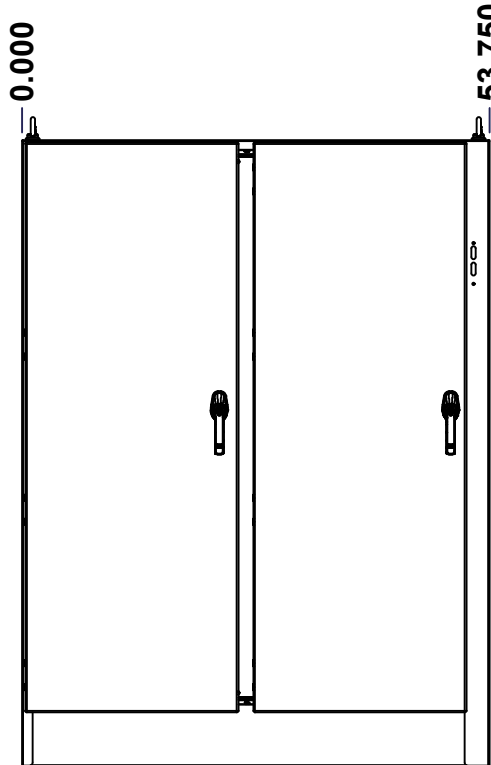
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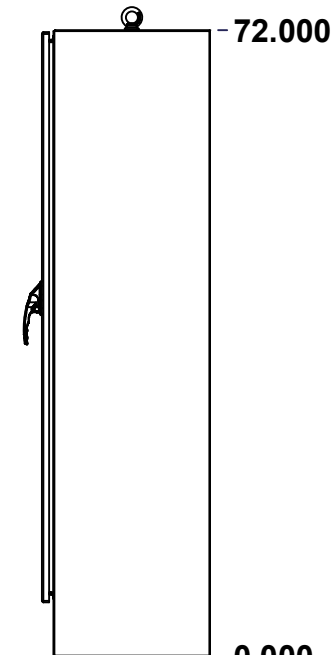
BOTTOM



LEFT

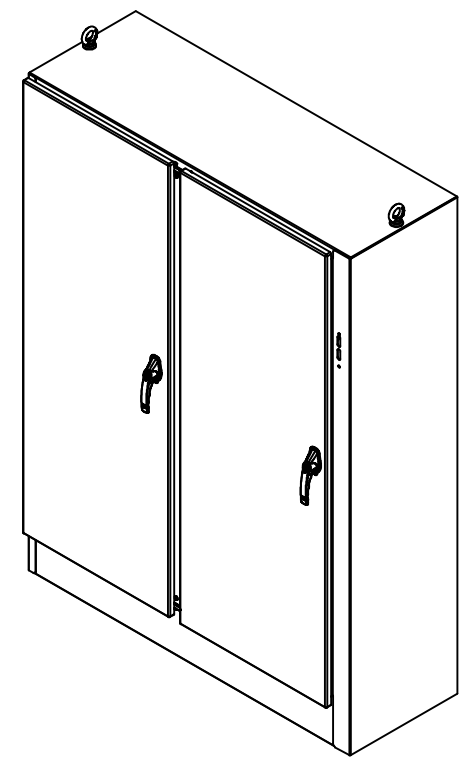


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client
 Drawn By Dessiné Par BoxCad: BoxCad
 Date 19-Apr-16

Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color Couleur Asa-61 Grey
 Finish Fini Smooth

Description 9500U2D 72" x 53.75" x 18" Assembly
 Detail Rev.

Part Number Numéro Pièce 9500U2D725418
 Rev. 0

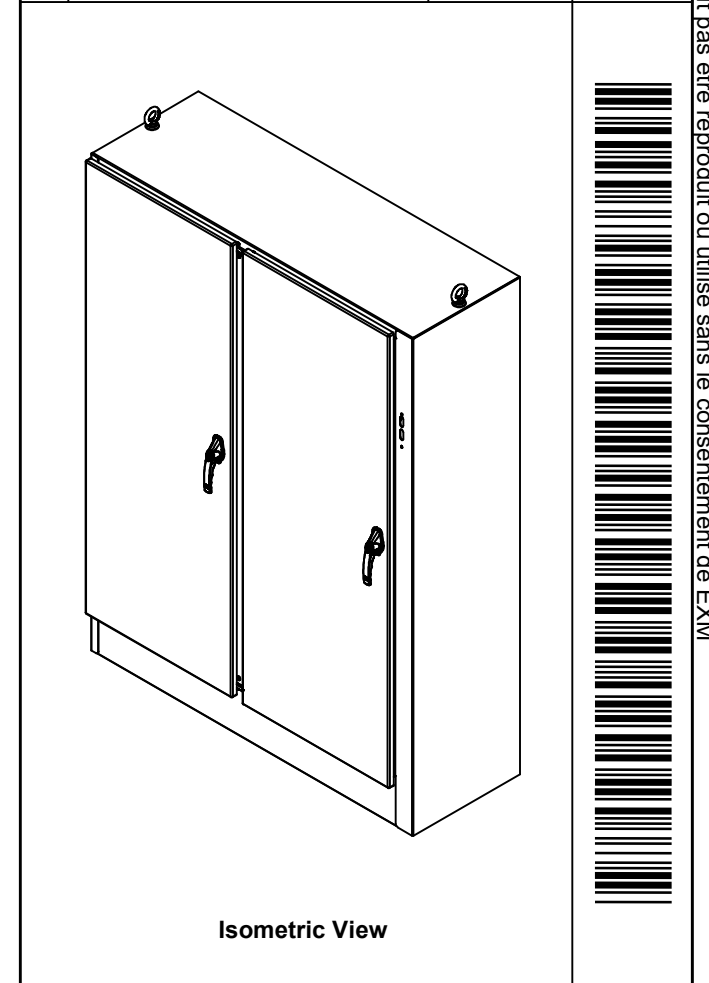
SEE BILL OF MATERIAL ON LAST PAGE

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NOTE	
ITEM	DESCRIPTION
1	NEMA 12/13 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Special inner panel (Sold separately)
5	C/W Standard inner panel mounting studs
6	C/W Eyebolts
7	C/W Struts installed (Included)

No.	Revisions	Date	By/Par



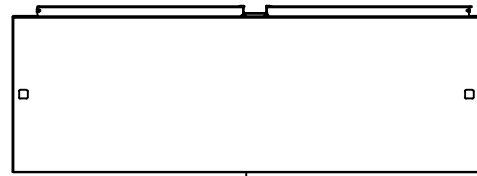
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	880INTI	2	880 INTI - Interlock Post Kit
1	9500U2D725418GP	0	9500U2D Gland Plate
1	880EB14	2	Eye Bolt M14 (Pack of 2)
8	STK-Q-07320	0	Flange Lock Nut M10
1	9500U2D725418IP	0	9500U2D 72" x 53.75" Inner Panel
8	STK-Q-07620	0	M10 Plastic Spacer 0.875"
1	9500U2D725418FD	0	9500U2D 72" x 53.75" Lock Door
1	9500U2D725418LD	0	9500U2D 72" x 53.75" Lock Door
1	9500U2D725418B	0	9500U2D 72" x 53.75" x 18" Body
8	STK-Q-04050-10	8	M6 x 10mm Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

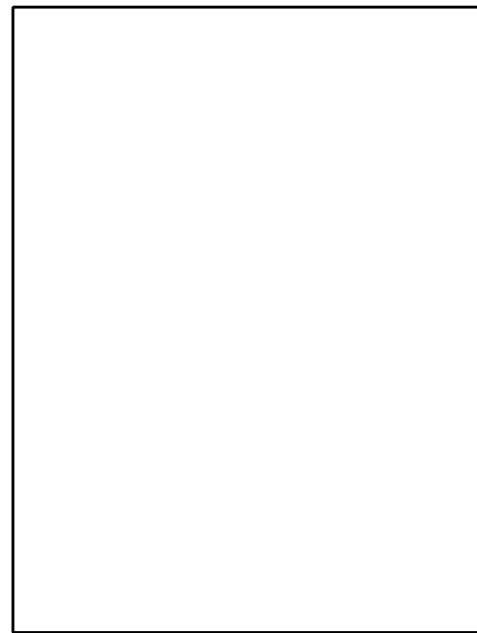
		Flatness Aplatissement Max 3.0mm Projection
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Customer Client Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 19-Apr-16
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)		
Color Couleur Asa-61 Grey	Finish Fini Smooth	
Description 9500U2D 72" x 53.75" x 18" Assembly		Detail Rev.
Part Number Numéro Pièce 9500U2D725418		Rev. 0 / 2 17

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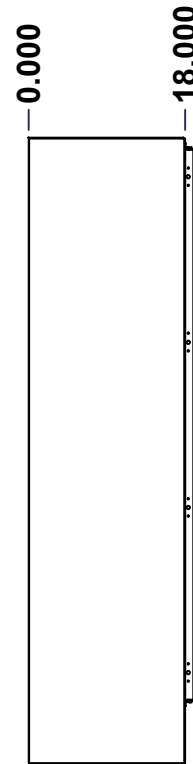
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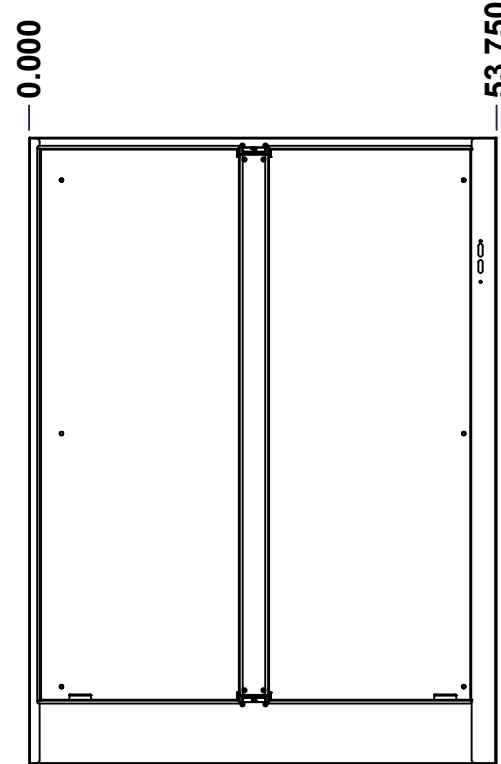
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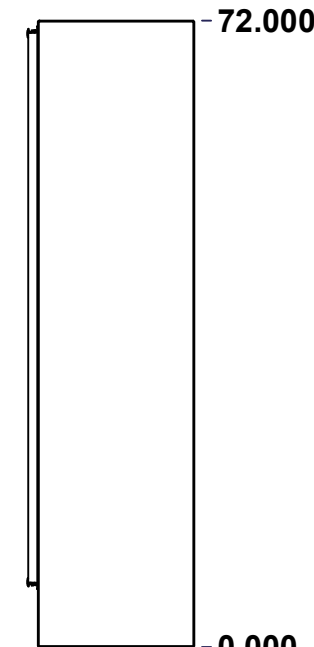
BACK



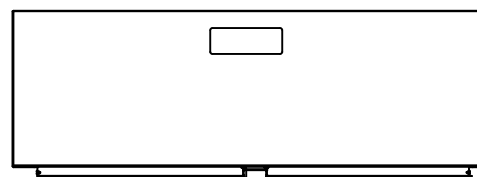
LEFT



FRONT

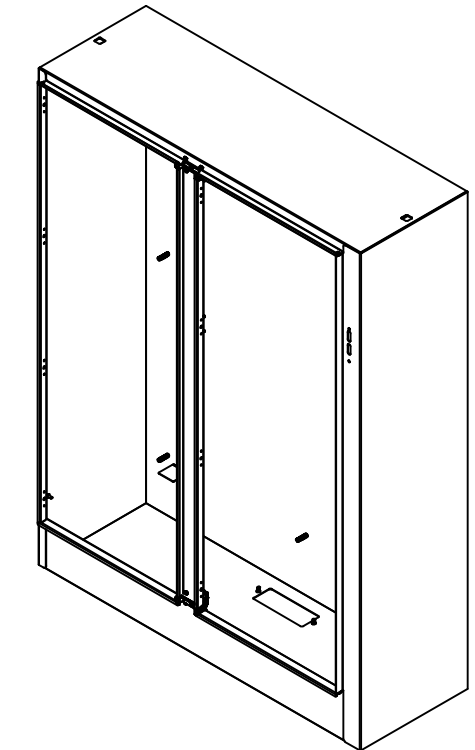


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

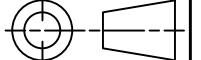


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 19-Apr-16
Material / Matière: 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth

Description: 9500U2D 72" x 53.75" x 18" Body	Detail Rev.
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Part Number / Numéro Pièce: 9500U2D725418B	Rev. 0	3
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SEE BILL OF MATERIAL ON LAST PAGE

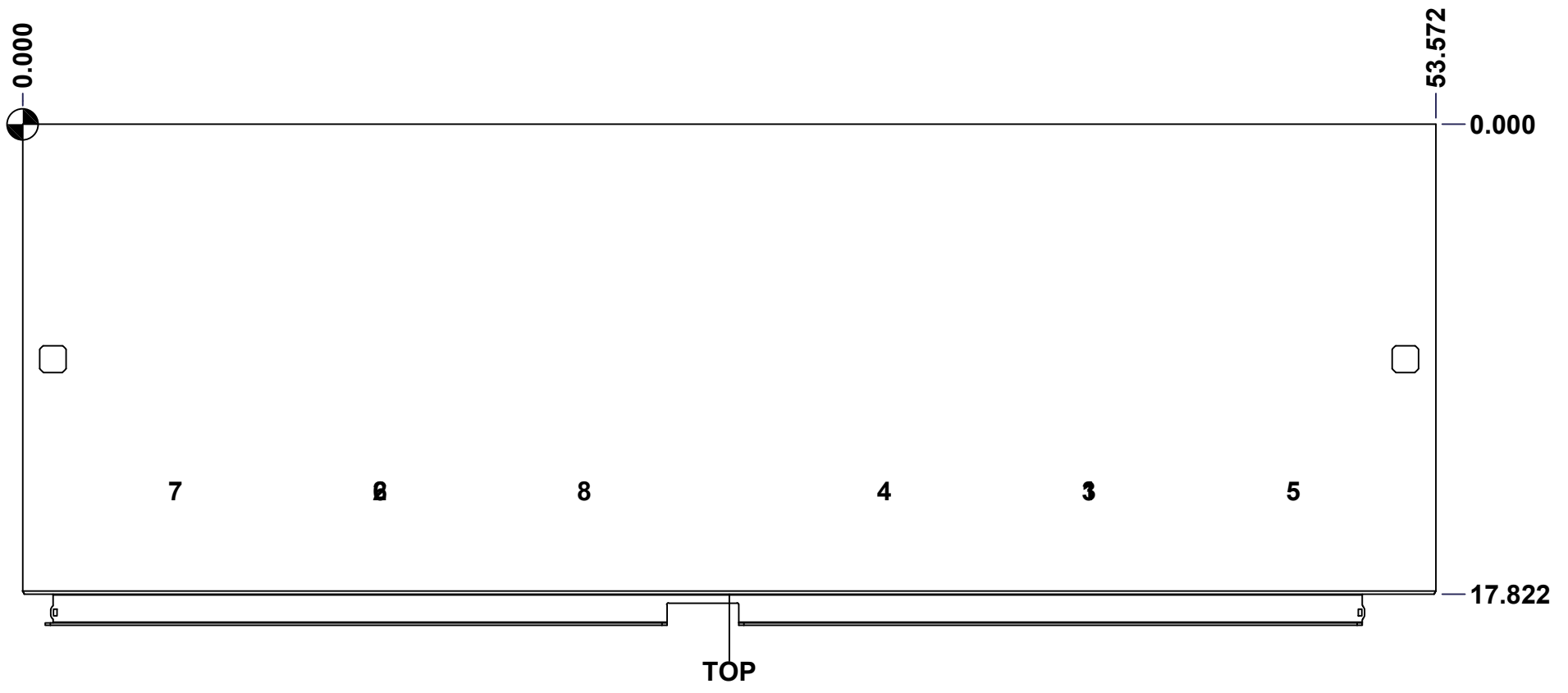
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	40.224	13.911	Struts CR400 21.500" (Inside)
2	13.349	13.911	Struts CR400 21.500" (Inside)
3	40.224	13.911	STUDS M6 x 10mm (Inside)
4	32.474	13.911	STUDS M6 x 10mm (Inside)
5	47.974	13.911	STUDS M6 x 10mm (Inside)
6	13.349	13.911	STUDS M6 x 10mm (Inside)
7	5.599	13.911	STUDS M6 x 10mm (Inside)
8	21.099	13.911	STUDS M6 x 10mm (Inside)

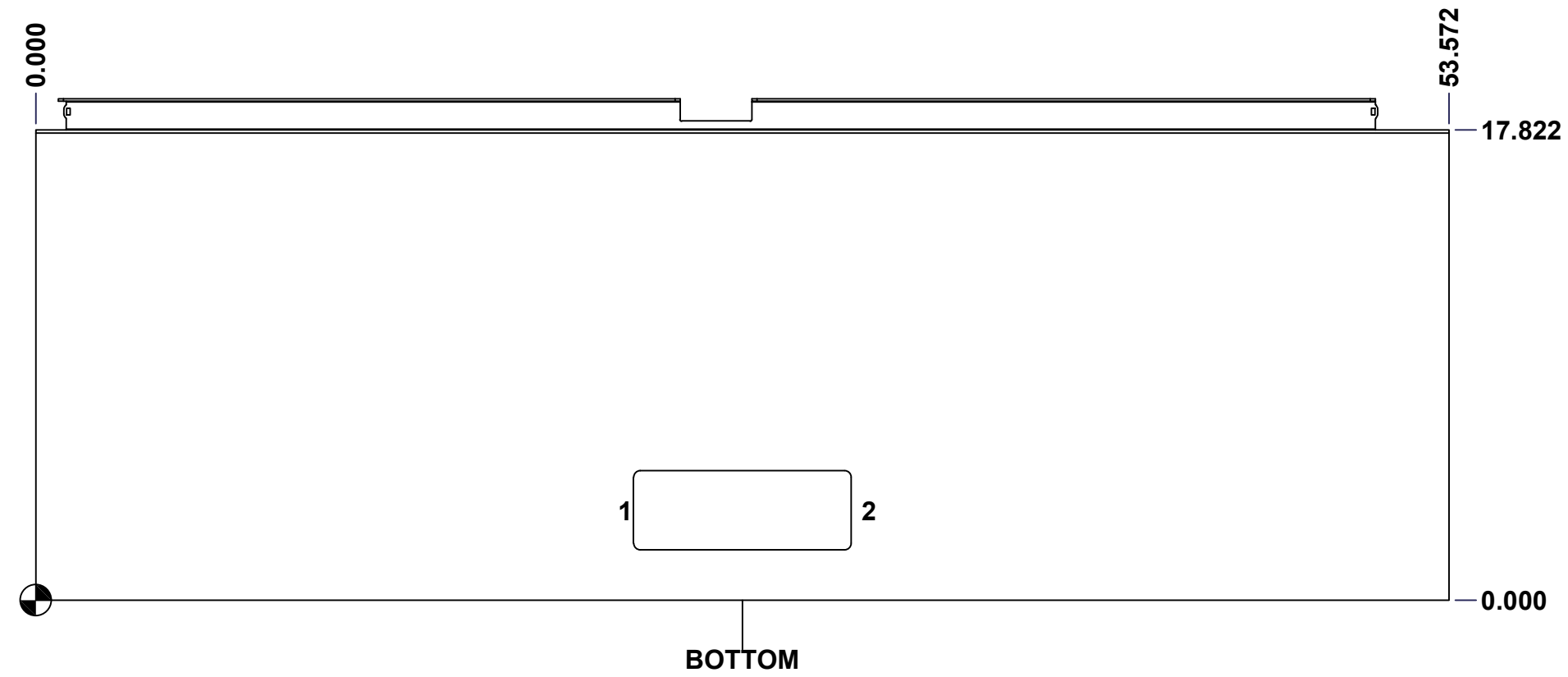


	Description	Status
	9500U2D 72" x 53.75" x 18" Body	(NULL)
Part Number Numéro Pièce 9500U2D725418B	Rev.	4
	0	17

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	22.161	3.411	GP STUD M6 x 16mm (Inside)
2	31.411	3.411	GP STUD M6 x 16mm (Inside)

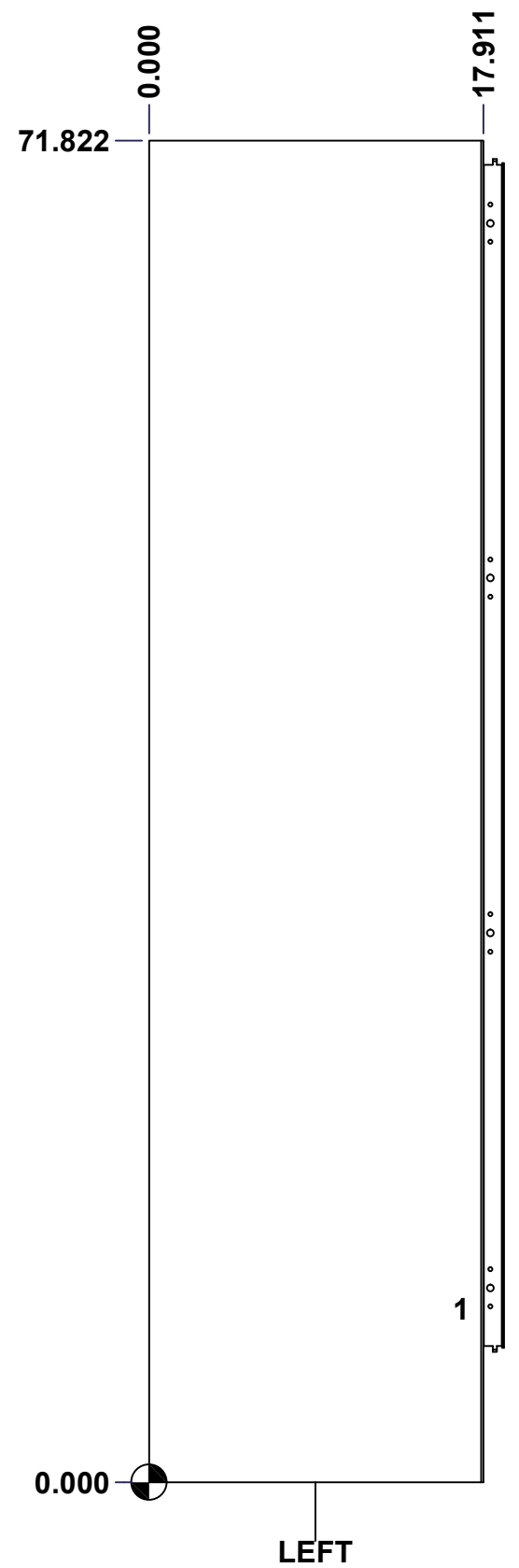


	Description	Status
	9500U2D 72" x 53.75" x 18" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	9500U2D725418B	0
		5
		17

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	16.411	9.286	GND STUD M6 x 16mm (Inside)



	Description	Status	
	9500U2D 72" x 53.75" x 18" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	6
	9500U2D725418B	0	17

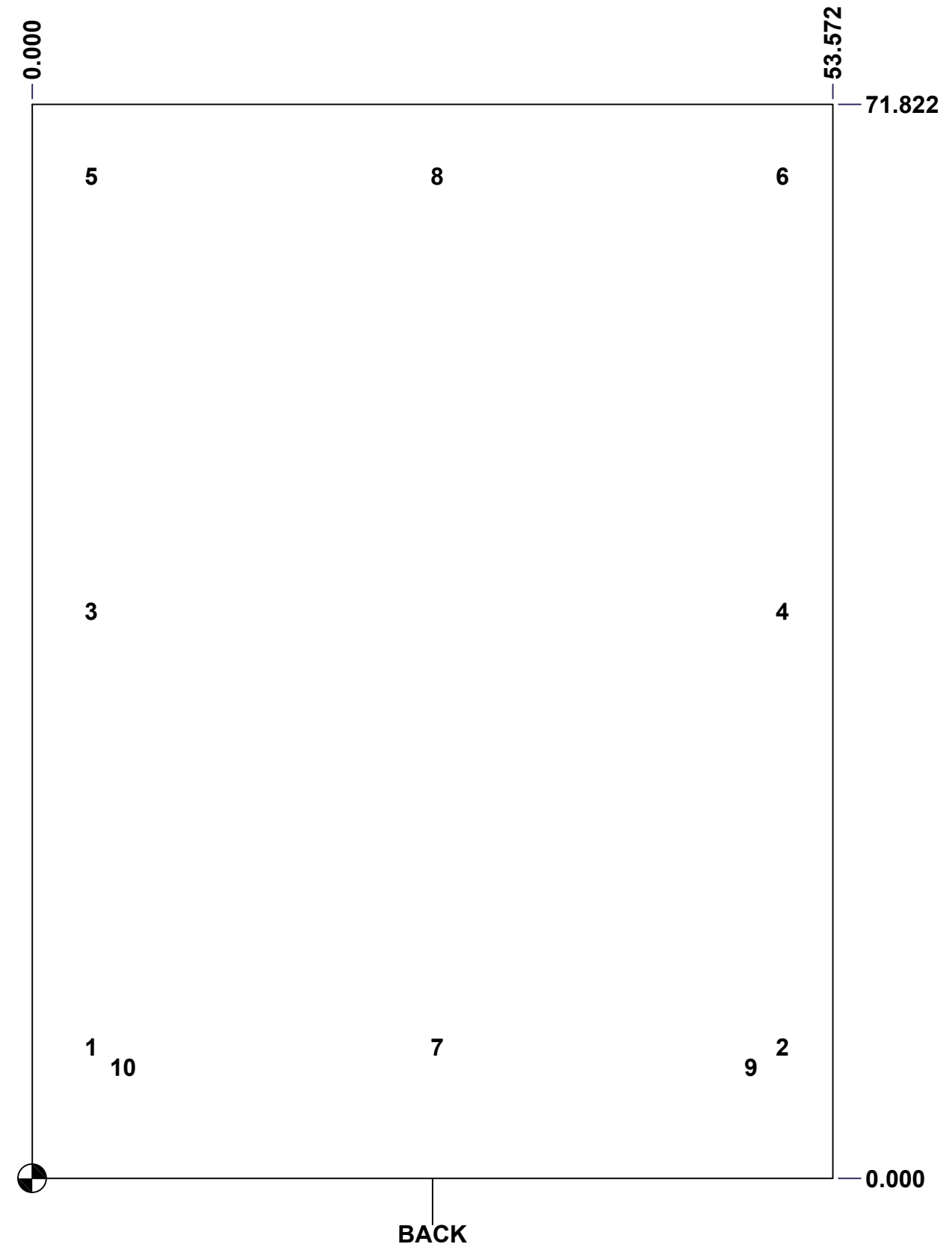
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	3.661	8.786	IP STUD M10 x 40mm (Inside)
2	49.911	8.786	IP STUD M10 x 40mm (Inside)
3	3.661	37.911	IP STUD M10 x 40mm (Inside)
4	49.911	37.911	IP STUD M10 x 40mm (Inside)
5	3.661	67.036	IP STUD M10 x 40mm (Inside)
6	49.911	67.036	IP STUD M10 x 40mm (Inside)
7	26.786	8.786	IP STUD M10 x 40mm (Inside)
8	26.786	67.036	IP STUD M10 x 40mm (Inside)
-----	-----	-----	-----
9	47.786	7.411	IP SUPPORT ANGLE (Inside)
10	5.786	7.411	IP SUPPORT ANGLE (Inside)

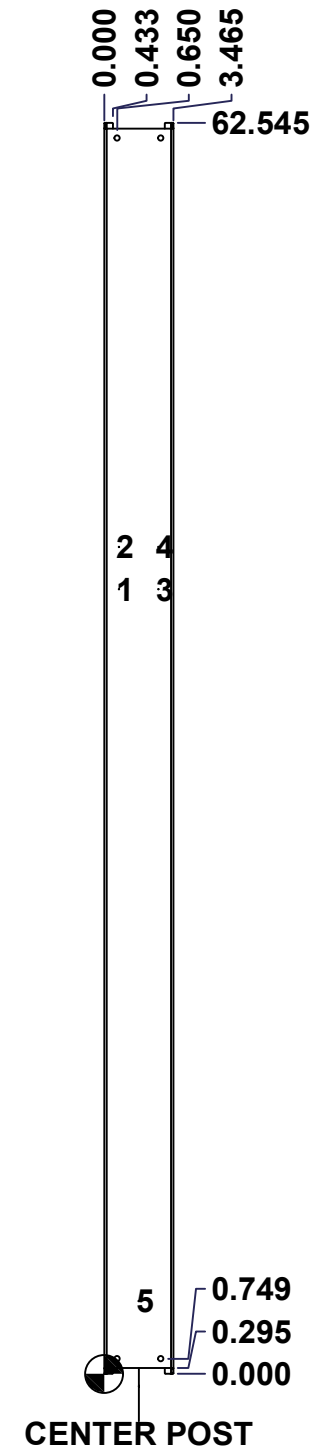


	Description		Status
	9500U2D 72" x 53.75" x 18" Body		(NULL)
Part Number Numéro Pièce		Rev.	7
9500U2D725418B		0	17

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - CENTER VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.748	39.220	INTERLOCK STUD M6 x 16mm (Inside)
2	0.748	41.346	INTERLOCK STUD M6 x 16mm (Inside)
3	2.717	39.220	INTERLOCK STUD M6 x 16mm (Inside)
4	2.717	41.346	INTERLOCK STUD M6 x 16mm (Inside)
5	1.732	3.648	GND STUD M6 x 16mm (Inside)

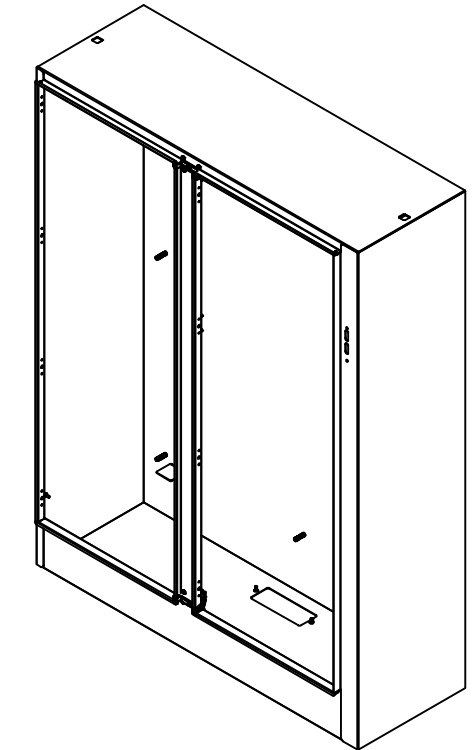


	Description	Status	
	9500U2D 72" x 53.75" x 18" Body	(NULL)	
	Part Number	Rev.	8
	Numéro Pièce	0	17
9500U2D725418B			

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No.	Revisions	Date	By/Par



Isometric View



6	STK-Q-16030	0	Stud M6 x 10mm Steel
6	STK-Q-07220	1	M6 Nylon Insert Lock Nut
2	9500U2D725418BPA-P	0	9500U2D Inner Panel Support Angle
2	STK-Q-74900	0	Eyebolt Lifting Angle (8.750")
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-A-75454	3	Center Post - Sealing Block with Latch Assembly (Large)
1	9500U2D725418CP-P	0	9500U2D 72" Center Post Part
8	STK-Q-16100	0	Stud M10 x 40mm Steel
1	9500U2D725418BT-P	0	9500U2D 53.75" x 18" Bottom Part
1	9500U2D725418T-P	0	9500U2D 53.75" x 18" Top Part
1	9500U2D725418RS-P	0	9500U2D 72" x 53.75" Right Part
1	9500U2D725418LS-P	0	9500U2D 72" x 53.75" Left Part
1	9500U2D725418B-P	0	9500U2D 72" x 53.75" Back Part
2	CR400MS_21.5	0	Commercial Roll Mild Steel (21.5in long)
4	STK-Q-16080	0	Ground Stud M6 x 16mm Steel

Qty	Part Number	Rev	Description
Parts List			

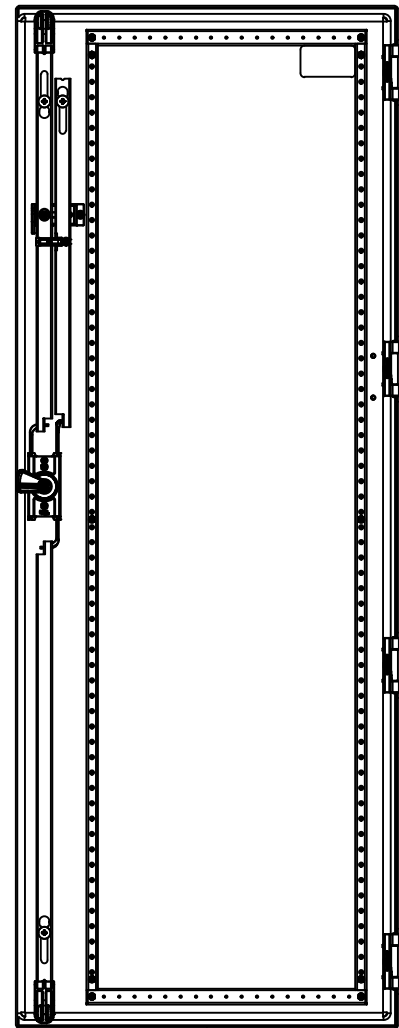
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement
	Max 3.0mm
Projection	
Customer Client	Date
Drawn By Dessiné Par	Date 19-Apr-16
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)
Color Couleur	Asa-61 Grey
Finish Fini	Smooth
Description	Detail Rev.
9500U2D 72" x 53.75" x 18" Body	
Part Number Numéro Pièce	Rev. 9
9500U2D725418B	0

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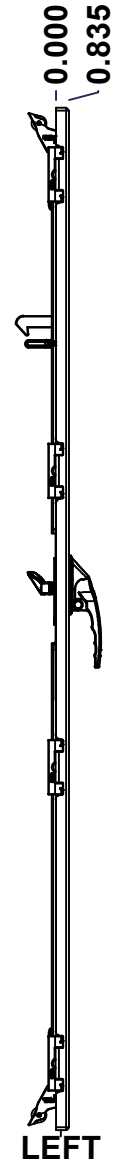
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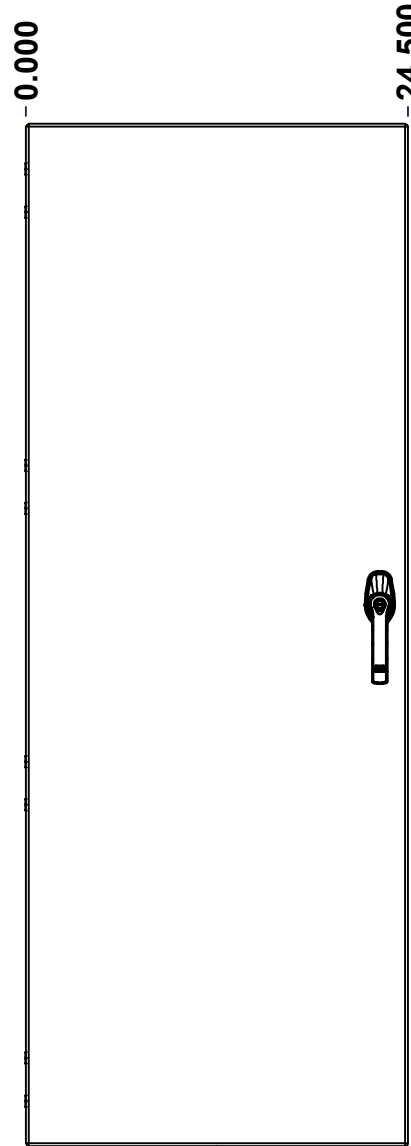
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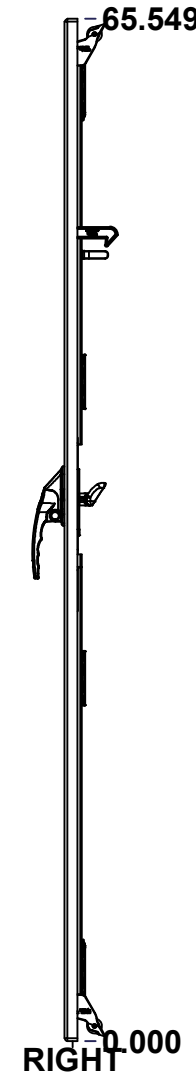
BOTTOM



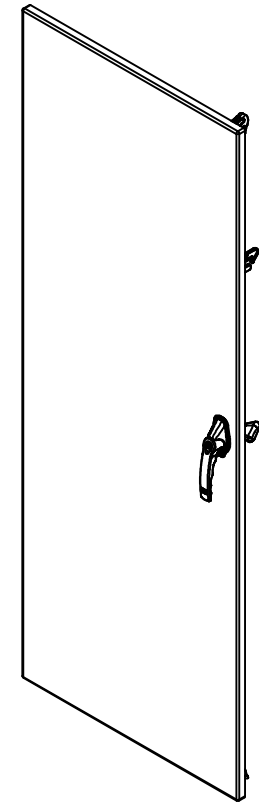
LEFT



FRONT




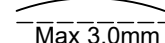
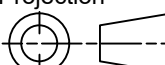
RIGHT



Isometric View



No.	Revisions	Date	By/Par

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 19-Apr-16
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
9500U2D 72" x 53.75" Lock Door		
Part Number Numéro Pièce	Rev.	10
9500U2D725418LD	0	17

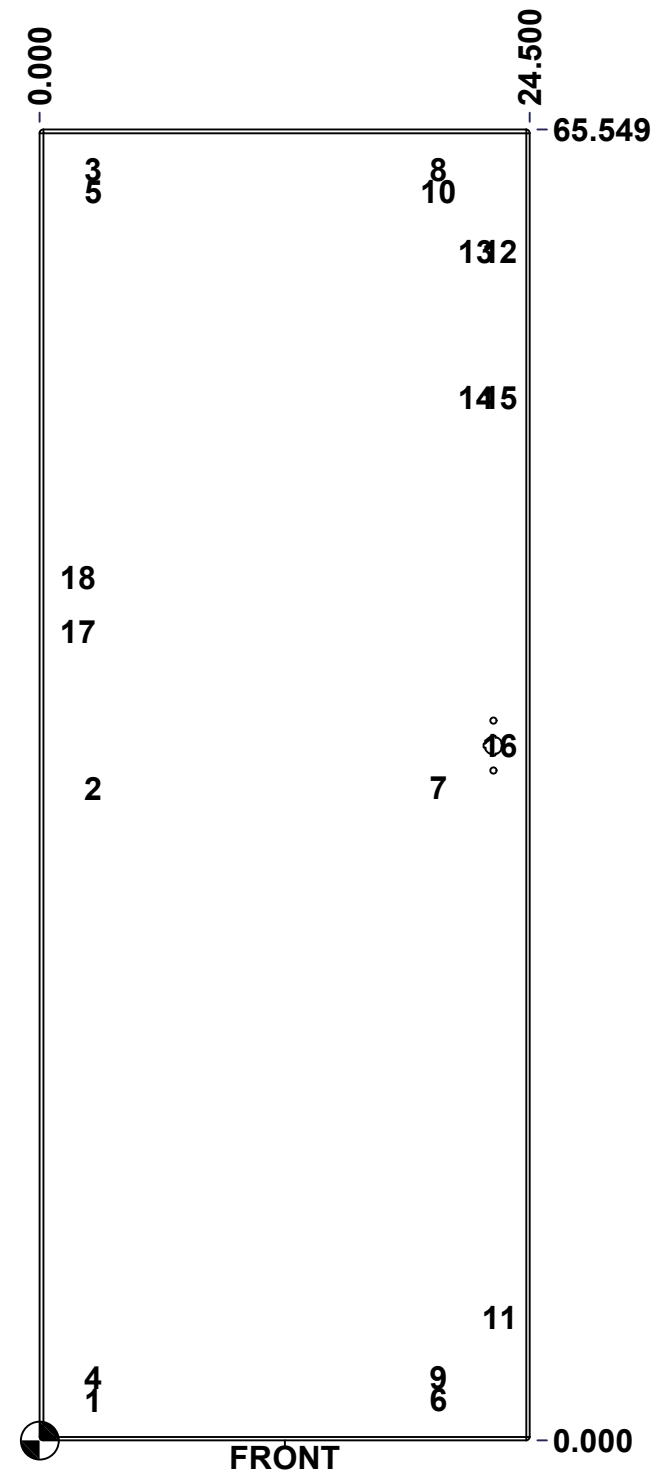
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.375	2.028	STUD M6 x 18mm (Inside)
2	2.375	32.628	STUD M6 x 18mm (Inside)
3	2.375	63.521	STUD M6 x 18mm (Inside)
4	2.375	3.139	STUD M6 x 18mm (Inside)
5	2.375	62.409	STUD M6 x 18mm (Inside)
6	19.626	2.028	STUD M6 x 18mm (Inside)
7	19.626	32.628	STUD M6 x 18mm (Inside)
8	19.626	63.521	STUD M6 x 18mm (Inside)
9	19.626	3.139	STUD M6 x 18mm (Inside)
10	19.626	62.409	STUD M6 x 18mm (Inside)
11	22.688	6.118	CLOSING BAR STUD (Inside)
12	22.688	59.430	CLOSING BAR STUD (Inside)
13	21.501	59.430	STUD M6 x 18mm (Inside)
14	21.501	52.149	STUD M6 x 18mm (Inside)
15	22.688	52.149	STUD M6 x 18mm (Inside)

16	22.688	34.743	HANDLE 885 ESL2A-APHD @ 0.0°
17	1.604	40.445	STUDS M6 x 18mm (Inside)
18	1.604	43.123	STUDS M6 x 18mm (Inside)

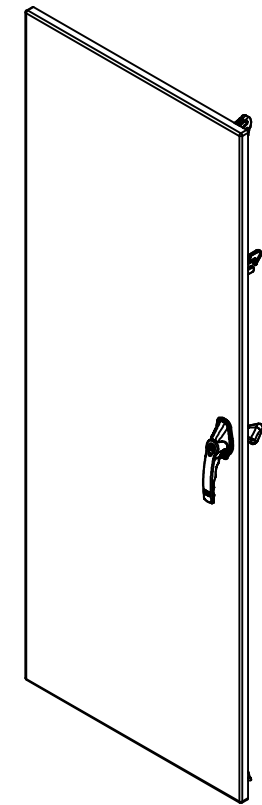


	Description	Status
	9500U2D 72" x 53.75" Lock Door	(NULL)
	Part Number Numéro Pièce	Rev.
	9500U2D725418LD	0
		11
		17

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No.	Revisions	Date	By/Par



Isometric View



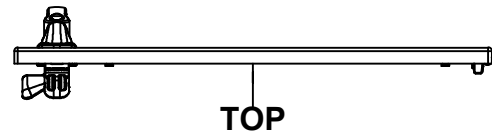
2	STK-Q-16050	1	Stud M6 x 18mm Steel
1	9500U2D725418DB_ESY	0	9500U2D 72" Disconnect Defeater Bar
1	9500U2D725418CB	0	9500U2D 72" Closing Bar
1	9500U2D725418CB_ESY	0	9500U2D 72" Disconnect Closing Bar
1	STK-K-03895-36	3	Gearbox Clockwise Assembly (Grip 36mm)
1	885ESL2A-APHD	0	885 ESL2A-APHD - Zinc Die Cast L-Handle Padlockable Assy - Slot Cylinder
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-Q-03200	0	M6 x 8mm Hexagon/Slot Screw
1	STK-Q-07220	1	M6 Nylon Insert Lock Nut
1	STK-Q-13060	1	M6 Flat Washer
1	STK-Q-46600	3	5500 ESY Disconnect Door Hook
1	9500U2D725418DS1	0	9500U2D 72" x 53.75" Door Stiffener
15	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	9500U2D725418LDG	0	9500U2D 72" x 53.75" Lock Door Gasket
1	9500U2D725418LD-P	0	9500U2D 72" x 53.75" Lock Door Part
4	STK-K-09860	7	Cabinet Hinge with Captive Pins

QTY	Part Number	Rev	Description
Parts List			

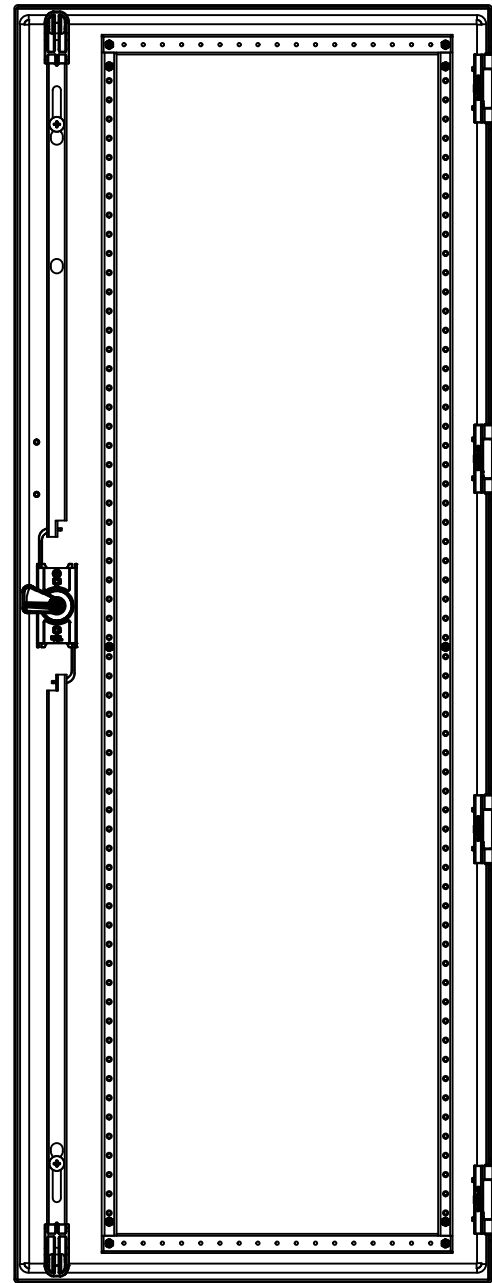
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 19-Apr-16
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
9500U2D 72" x 53.75" Lock Door		
Part Number Numéro Pièce	Rev.	12
9500U2D725418LD	0	17

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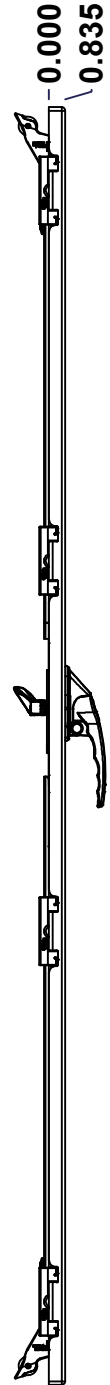
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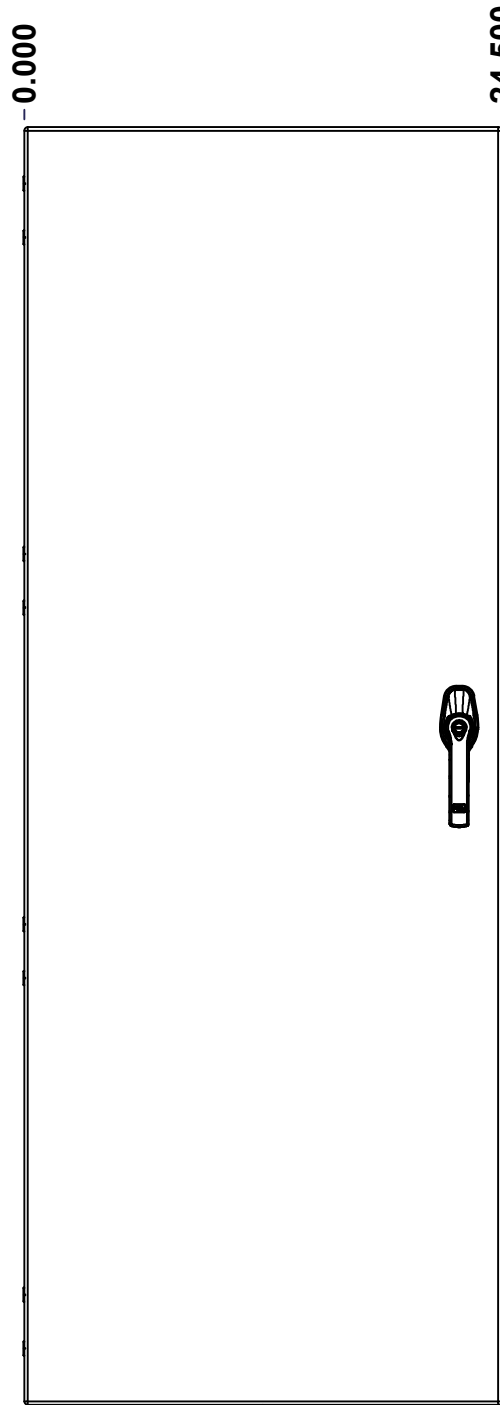
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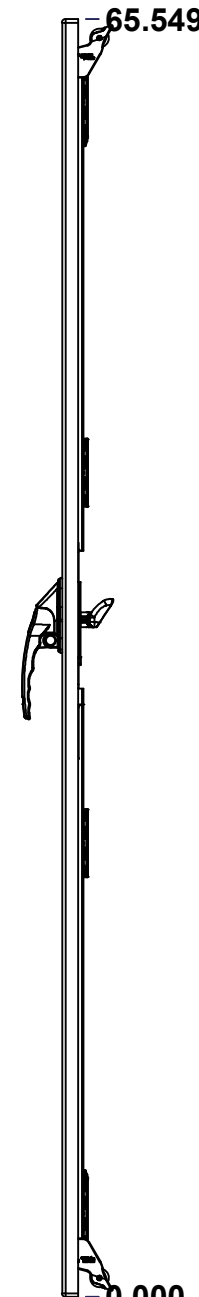
BOTTOM



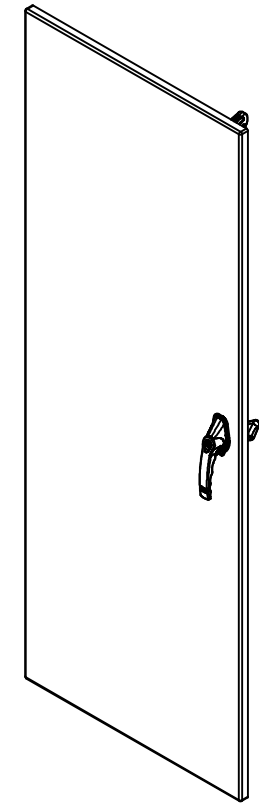
LEFT



FRONT




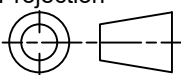
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 19-Apr-16
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 9500U2D 72" x 53.75" Lock Door		Detail Rev.
Part Number Numéro Pièce	Rev. 0	13 / 17

SEE BILL OF MATERIAL ON LAST PAGE

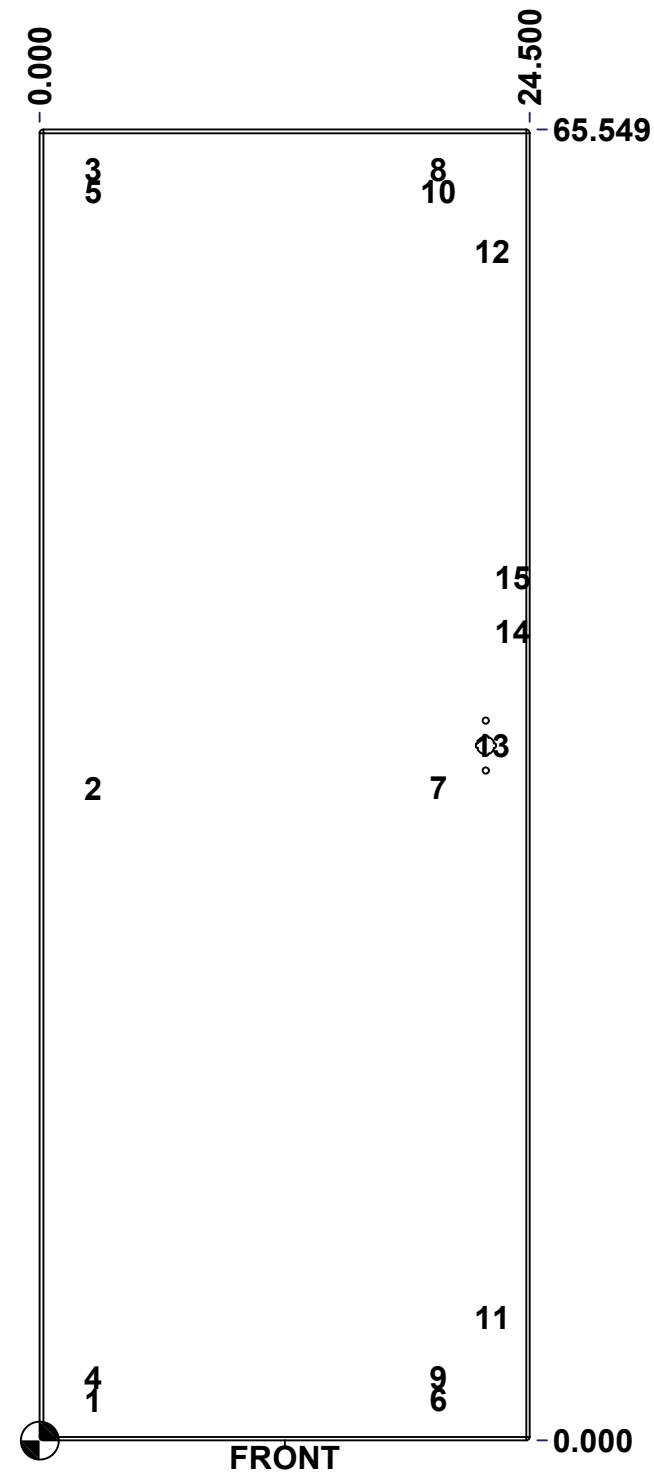
9500U2D725418FD

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.375	2.028	STUD M6 x 18mm (Inside)
2	2.375	32.628	STUD M6 x 18mm (Inside)
3	2.375	63.521	STUD M6 x 18mm (Inside)
4	2.375	3.139	STUD M6 x 18mm (Inside)
5	2.375	62.409	STUD M6 x 18mm (Inside)
6	19.626	2.028	STUD M6 x 18mm (Inside)
7	19.626	32.628	STUD M6 x 18mm (Inside)
8	19.626	63.521	STUD M6 x 18mm (Inside)
9	19.626	3.139	STUD M6 x 18mm (Inside)
10	19.626	62.409	STUD M6 x 18mm (Inside)
11	22.313	6.118	CLOSING BAR STUD (Inside)
12	22.313	59.430	CLOSING BAR STUD (Inside)

13	22.312	34.743	HANDLE 885 ESL2A-APHD @ 0.0°
14	23.348	40.445	STUDS M6 x 18mm (Inside)
15	23.348	43.123	STUDS M6 x 18mm (Inside)

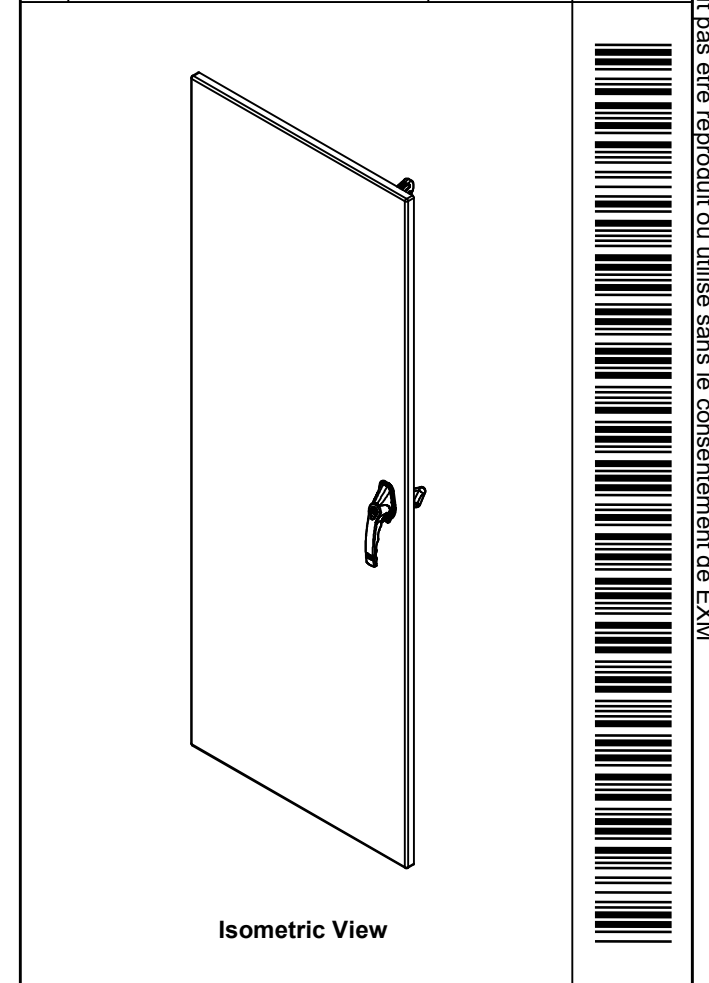


	Description	Status	
	9500U2D 72" x 53.75" Lock Door	(NULL)	
	Part Number Numéro Pièce	Rev.	14
	9500U2D725418FD	0	17

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No.	Revisions	Date	By/Par



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Flatness
Aplatissement
Max 3.0mm

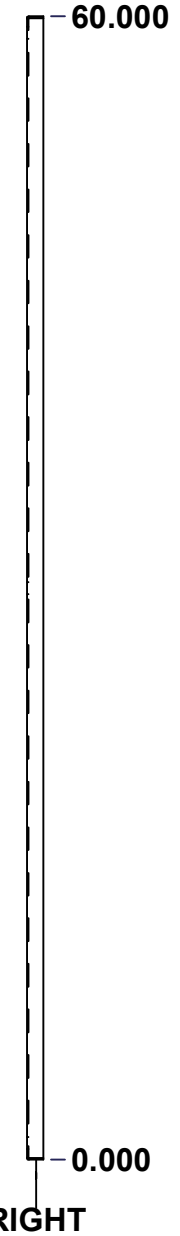
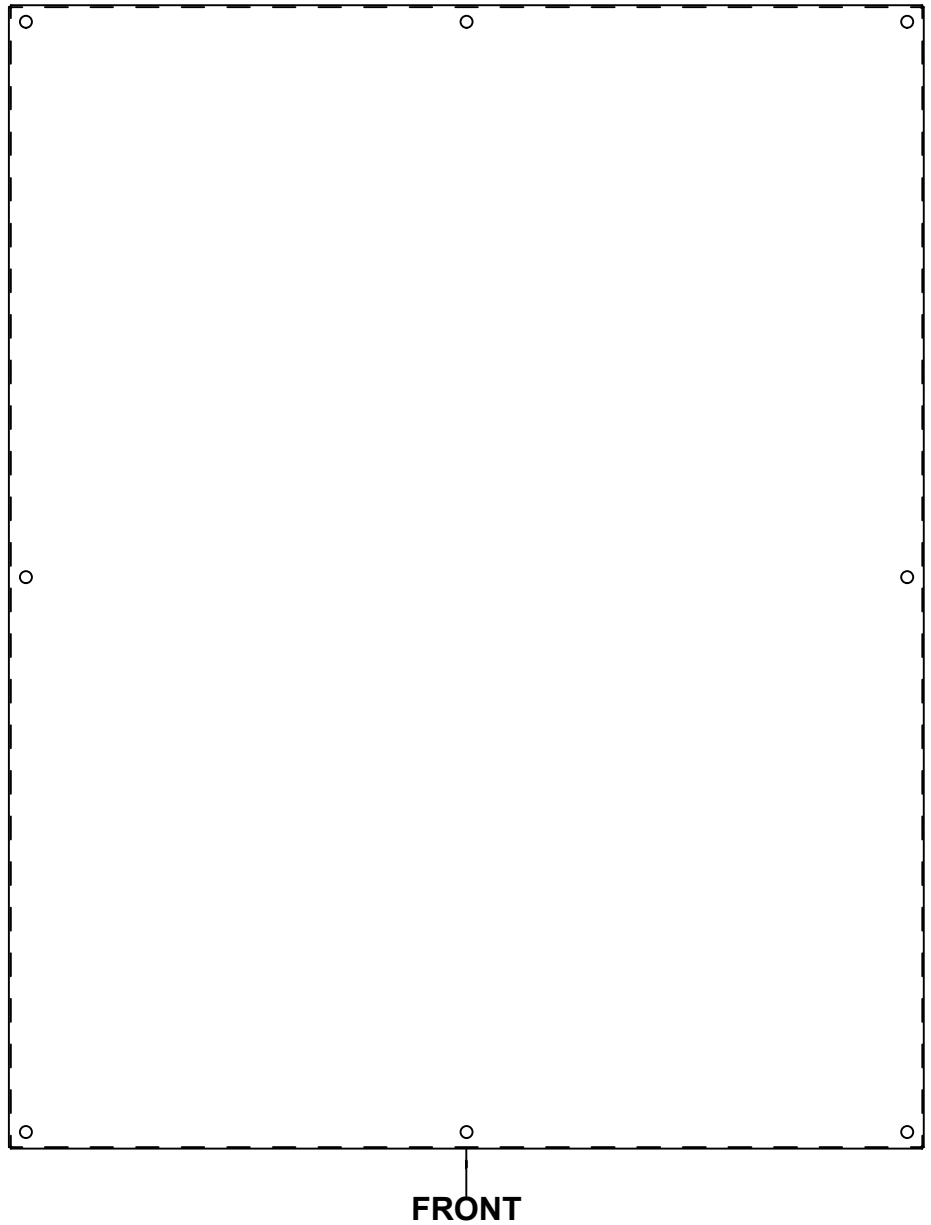
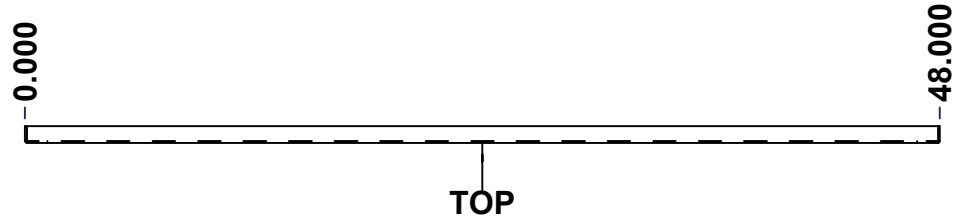
Projection

2	STK-Q-16050	1	Stud M6 x 18mm Steel
1	9500U2D725418CB	0	9500U2D 72" Closing Bar
1	9500U2D725418CB_ESY	0	9500U2D 72" Disconnect Closing Bar
1	STK-A-03880-36	12	Gearbox Clockwise Assembly (Grip 36mm)
1	885ESL2A-APHD	0	885 ESL2A-APHD - Zinc Die Cast L-Handle Padlockable Assy - Slot Cylinder
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	9500U2D725418DS1	0	9500U2D 72" x 53.75" Door Stiffener
12	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	9500U2D725418FDG	0	9500U2D 72" x 53.75" Flange Door Gasket
1	9500U2D725418FD-P	0	9500U2D 72" x 53.75" Lock Door Part
4	STK-K-09860	7	Cabinet Hinge with Captive Pins
QTY	Part Number	Rev	Description
Parts List			

Customer Client	Date
Drawn By Dessiné Par	Date 19-Apr-16
Material Matière	BoxCad: BoxCad
Color Couleur	12 Ga Cold Rolled A1008 CS Type B (2.5mm)
Asa-61 Grey	Finish Fini
Smooth	Detail Rev.
Description	9500U2D 72" x 53.75" Lock Door
Part Number Numéro Pièce	Rev. 15
9500U2D725418FD	0 17

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No.	Revisions	Date	By/Par

Isometric View

Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		Date	
Color Couleur		Finish Fini	
Description		Detail Rev.	
Part Number Numéro Pièce		Rev.	

BoxCad: BoxCad 19-Apr-16

12 Ga Galvanized (2.5mm)

Unpainted Unpainted

9500U2D 72" x 53.75" Inner Panel

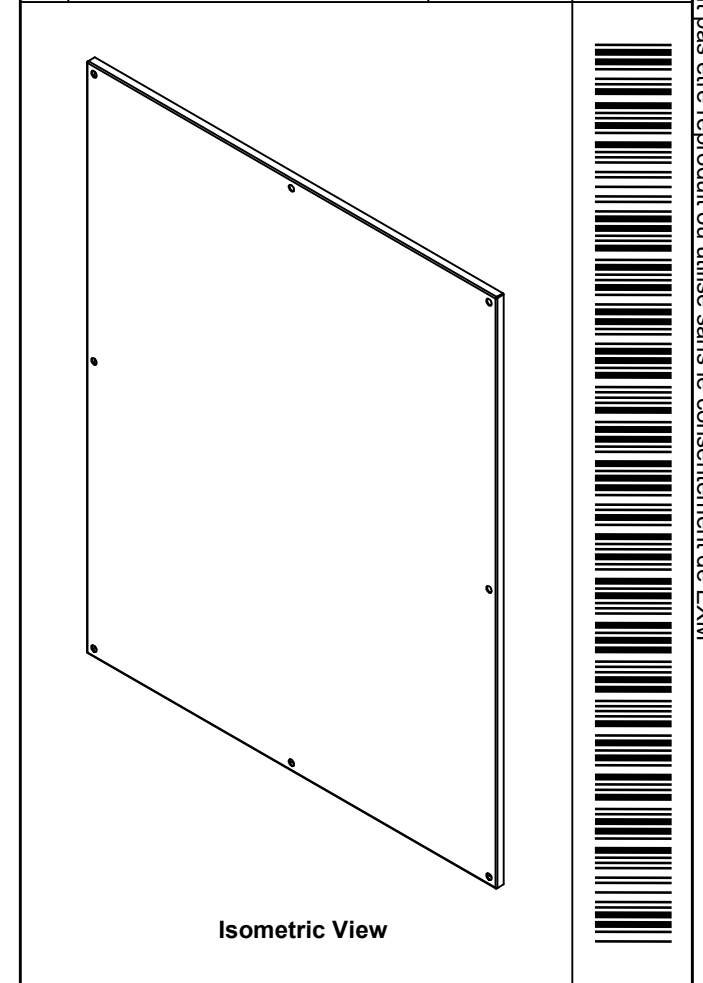
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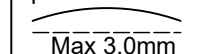
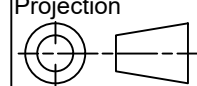
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No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm
Customer Client		Projection 
Drawn By Dessiné Par BoxCad: BoxCad		Date 19-Apr-16
Material Matière 12 Ga Galvanized (2.5mm)		
Color Couleur Unpainted	Finish Fini Unpainted	
Description 9500U2D 72" x 53.75" Inner Panel		Detail Rev.
Part Number Numéro Pièce 9500U2D725418IP	Rev. 0	17 / 17

Qty	Part Number	Rev	Description
1	9500U2D725418IP-P	0	9500U2D 72" x 53.75" Inner Panel Part
Parts List			