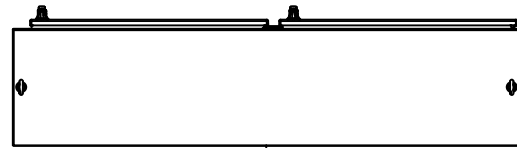
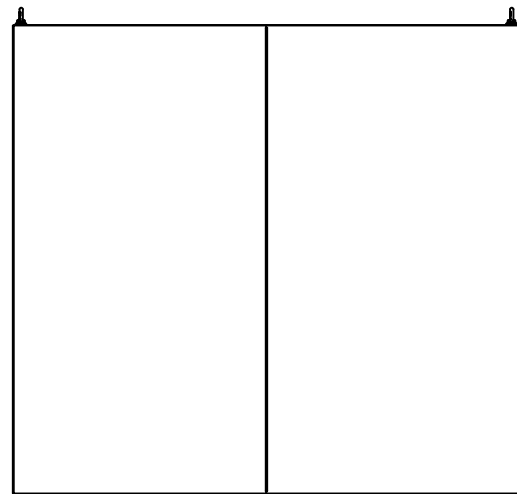


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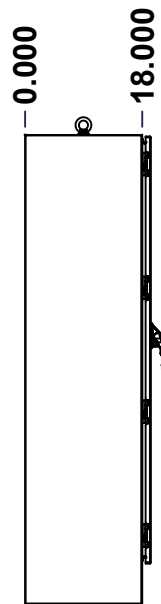
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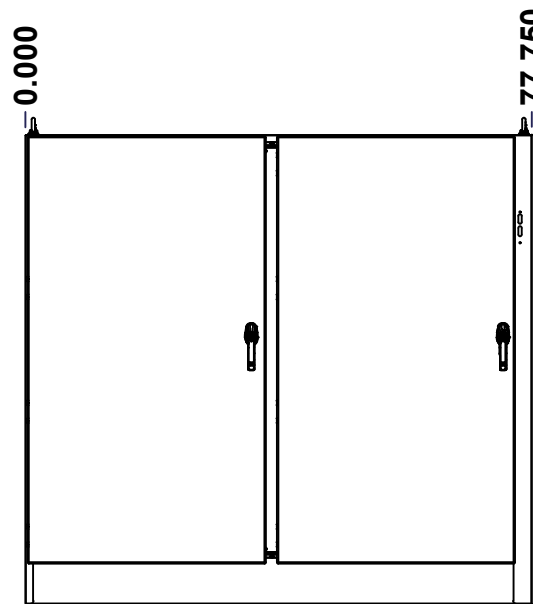
TOP



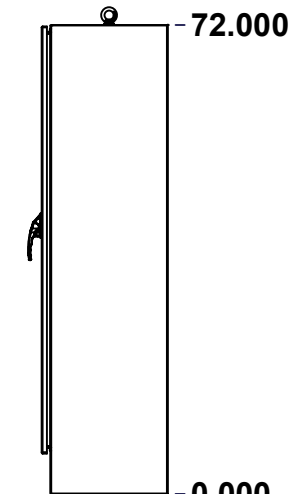
BACK



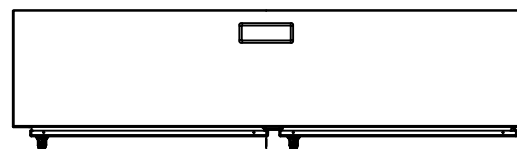
LEFT



FRONT

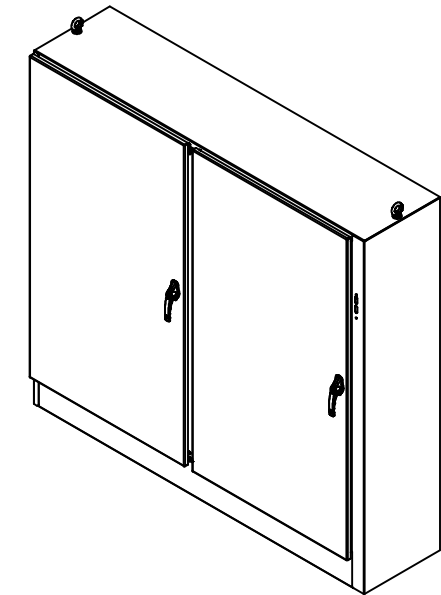


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

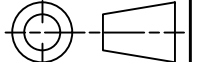


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par	Date 15-Apr-22

Material
Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color
Couleur Asa-61 Grey

Finish
Fini Smooth

Description
9500U2D 72" x 77.75" x 18" Assembly

Detail Rev.

Part Number Numéro Pièce	Rev.	1
9500U2D727818	0	17

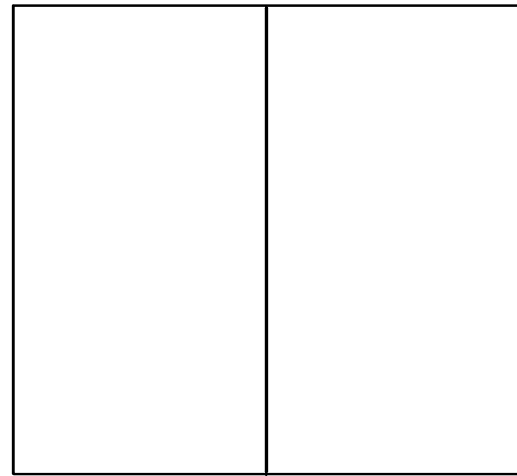
SEE BILL OF MATERIAL ON LAST PAGE

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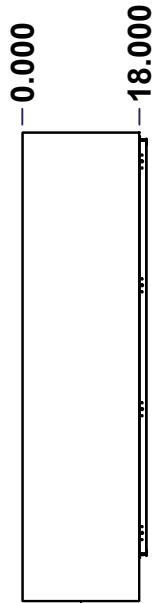
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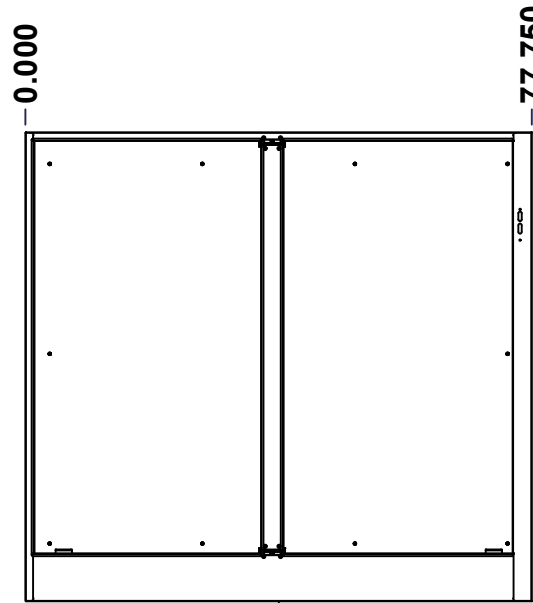
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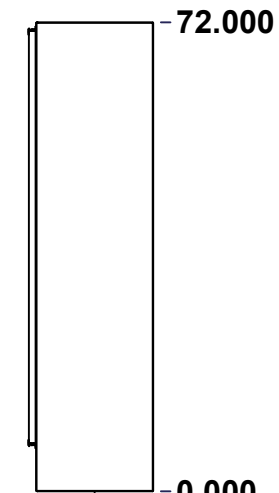
BACK



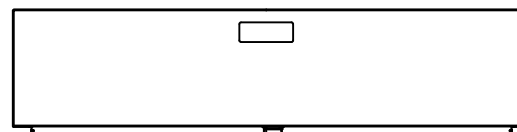
LEFT



FRONT

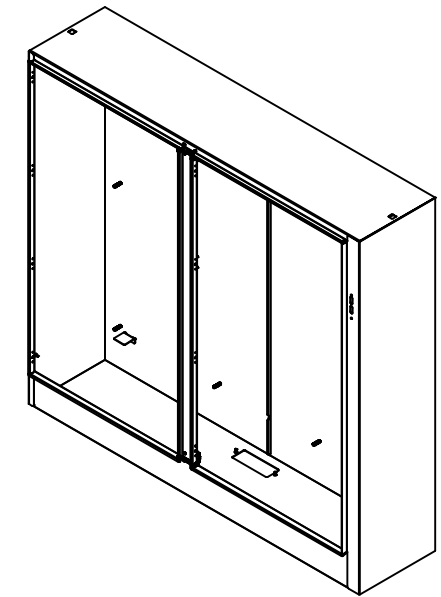


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

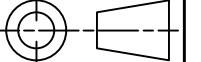


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 15-Apr-22
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 9500U2D 72" x 77.75" x 18" Body	Detail Rev.
Part Number Numéro Pièce 9500U2D727818B	Rev. 3
	0

SEE BILL OF MATERIAL ON LAST PAGE

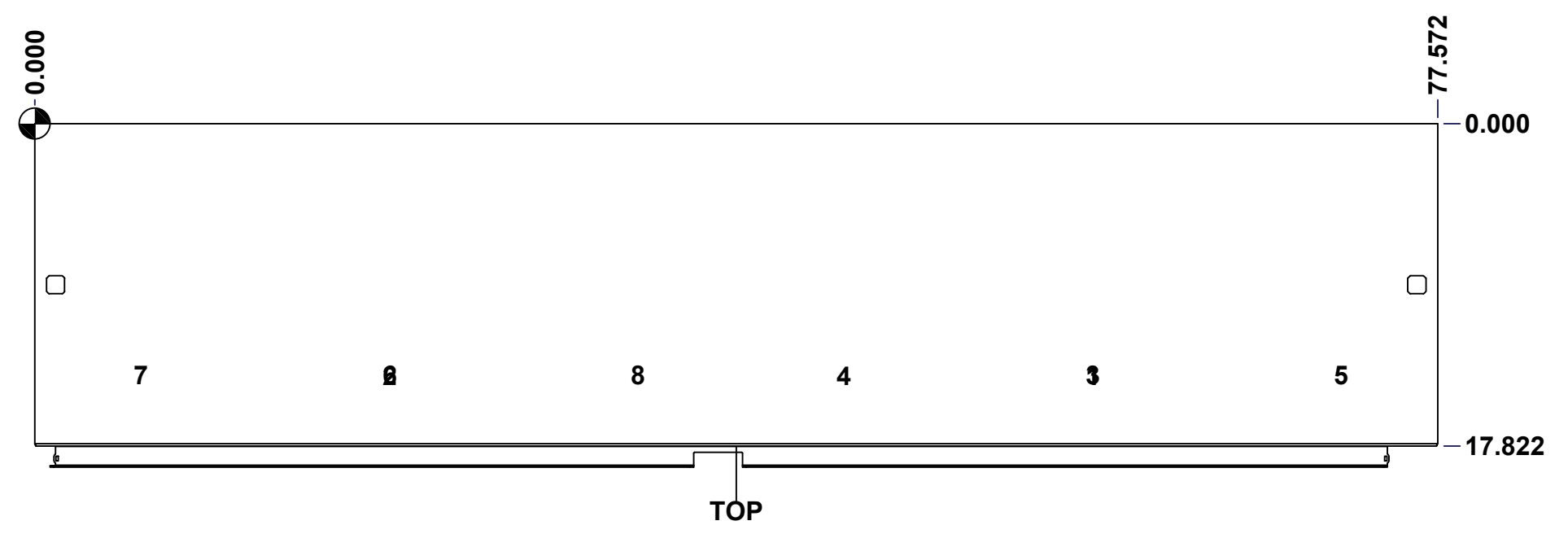
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	58.224	13.911	Struts CR400 33.500" (Inside)
2	19.349	13.911	Struts CR400 33.500" (Inside)
3	58.224	13.911	STUDS M6 x 10mm (Inside)
4	44.474	13.911	STUDS M6 x 10mm (Inside)
5	71.974	13.911	STUDS M6 x 10mm (Inside)
6	19.349	13.911	STUDS M6 x 10mm (Inside)
7	5.599	13.911	STUDS M6 x 10mm (Inside)
8	33.099	13.911	STUDS M6 x 10mm (Inside)

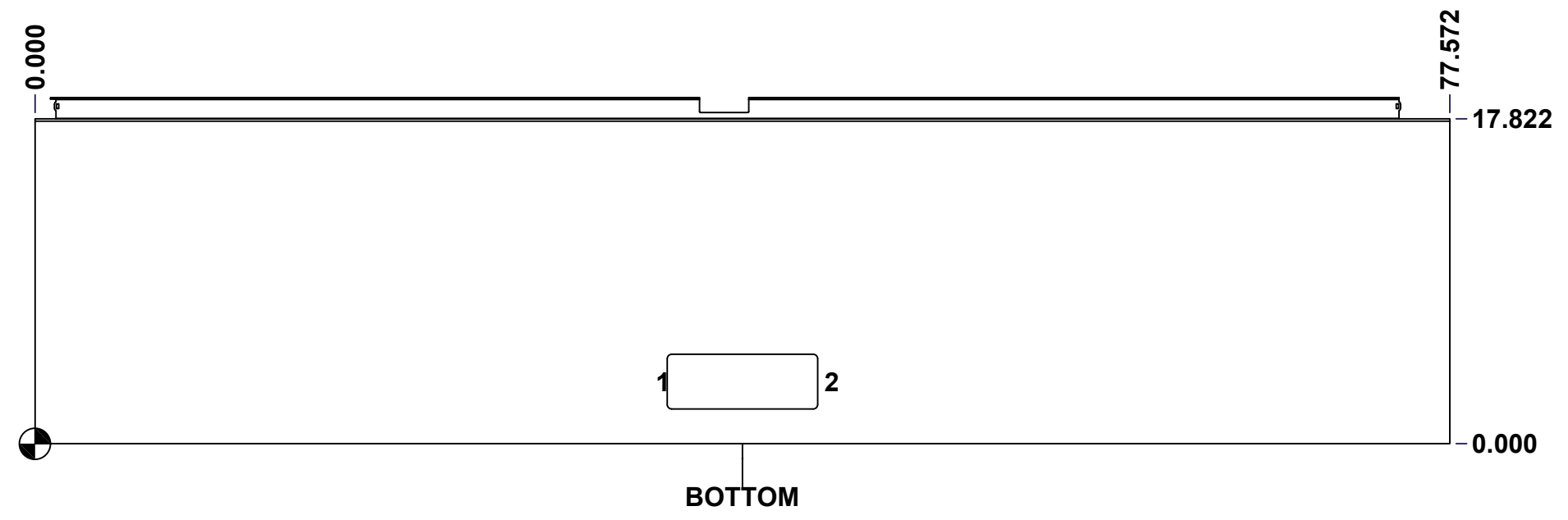


	Description	Status
	9500U2D 72" x 77.75" x 18" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	9500U2D727818B	0 / 4
		17

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	34.161	3.411	GP STUD M6 x 16mm (Inside)
2	43.411	3.411	GP STUD M6 x 16mm (Inside)

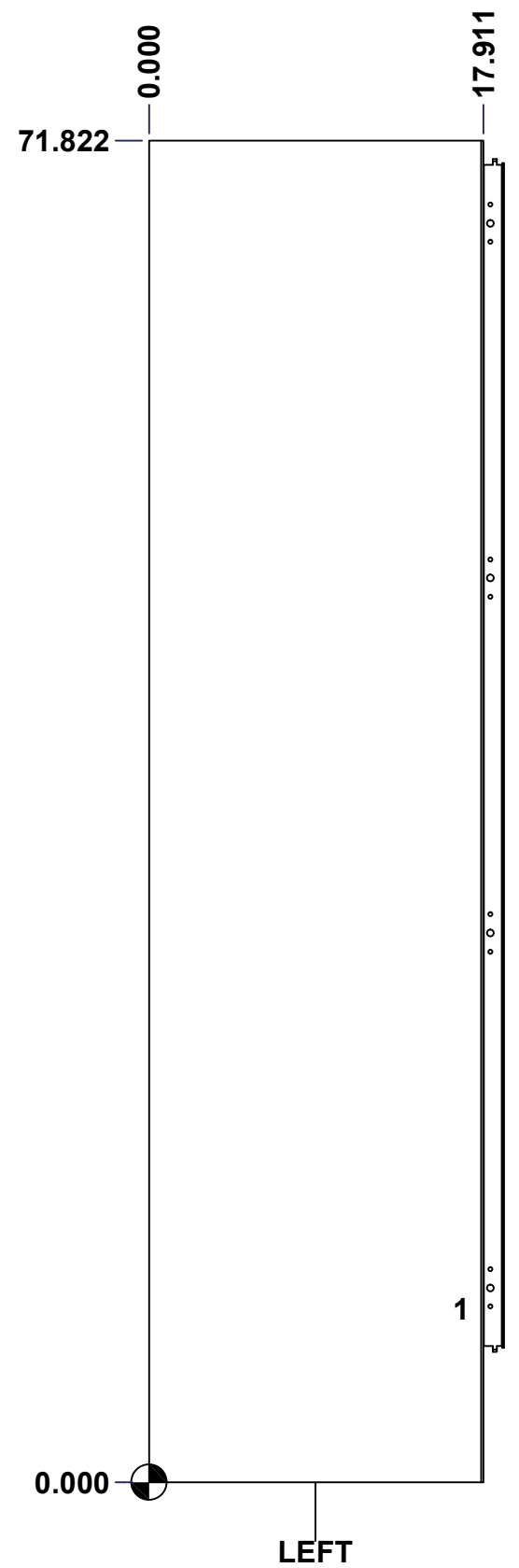


	Description	Status
	9500U2D 72" x 77.75" x 18" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	9500U2D727818B	0 / 5
		17

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	16.411	9.286	GND STUD M6 x 16mm (Inside)



	Description	Status	
	9500U2D 72" x 77.75" x 18" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	9500U2D727818B	0	6 17

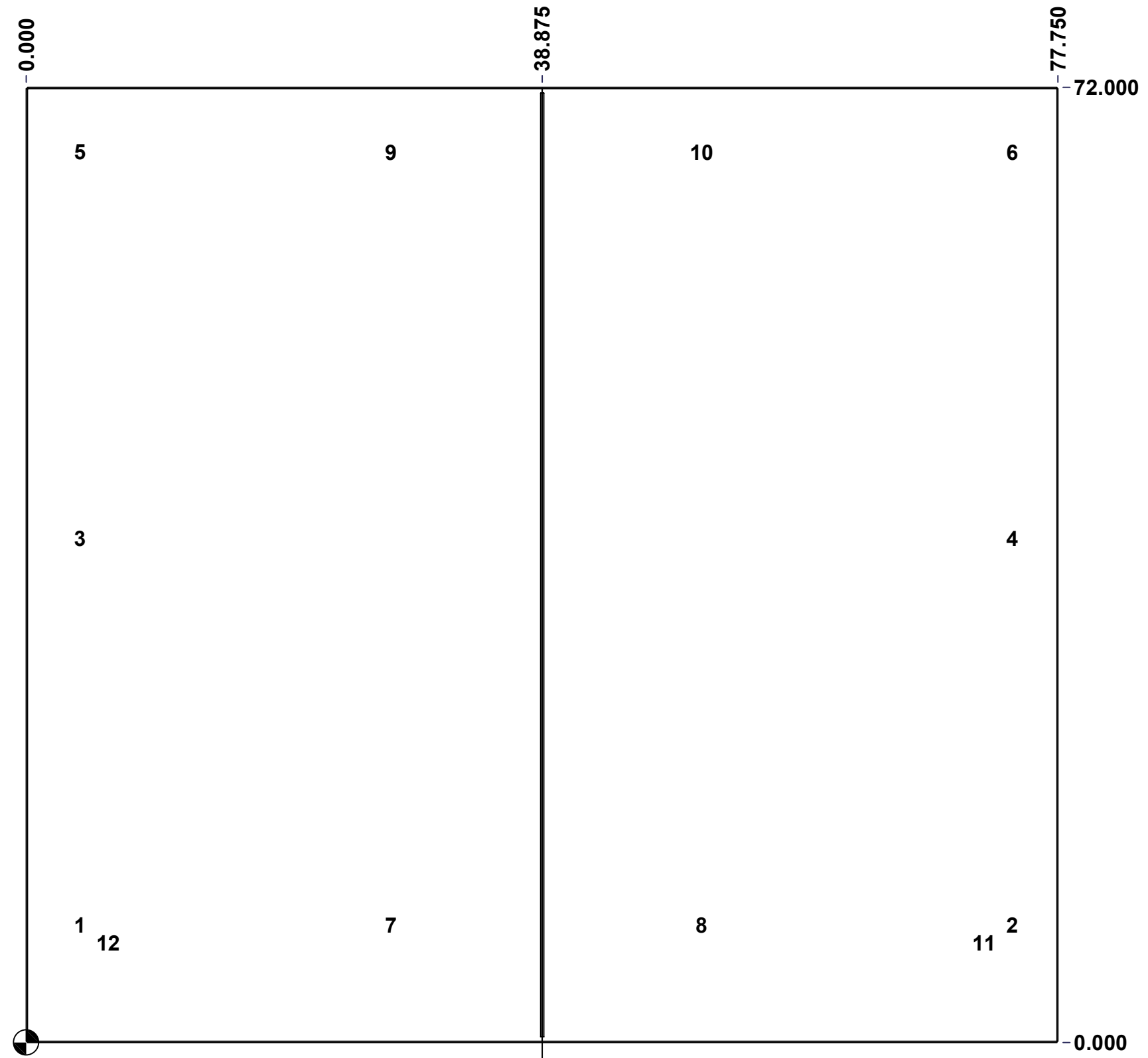
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	3.750	8.875	IP STUD M10 x 40mm (Inside)
2	74.000	8.875	IP STUD M10 x 40mm (Inside)
3	3.750	38.000	IP STUD M10 x 40mm (Inside)
4	74.000	38.000	IP STUD M10 x 40mm (Inside)
5	3.750	67.125	IP STUD M10 x 40mm (Inside)
6	74.000	67.125	IP STUD M10 x 40mm (Inside)
7	27.167	8.875	IP STUD M10 x 40mm (Inside)
8	50.583	8.875	IP STUD M10 x 40mm (Inside)
9	27.167	67.125	IP STUD M10 x 40mm (Inside)
10	50.583	67.125	IP STUD M10 x 40mm (Inside)
-----	-----	-----	-----
11	71.875	7.500	IP SUPPORT ANGLE (Inside)
12	5.875	7.500	IP SUPPORT ANGLE (Inside)



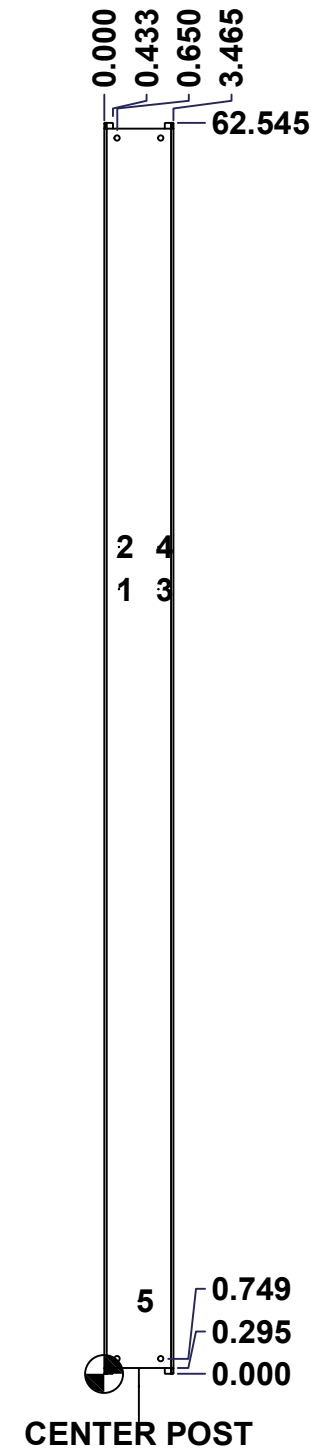
BACK

	Description	Status
	9500U2D 72" x 77.75" x 18" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	9500U2D727818B	0 / 7
		17

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - CENTER VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.748	39.220	INTERLOCK STUD M6 x 16mm (Inside)
2	0.748	41.346	INTERLOCK STUD M6 x 16mm (Inside)
3	2.717	39.220	INTERLOCK STUD M6 x 16mm (Inside)
4	2.717	41.346	INTERLOCK STUD M6 x 16mm (Inside)
5	1.732	3.648	GND STUD M6 x 16mm (Inside)

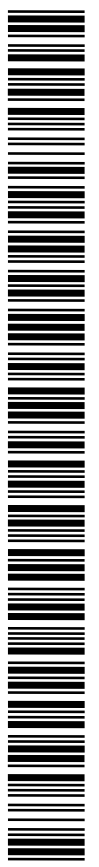
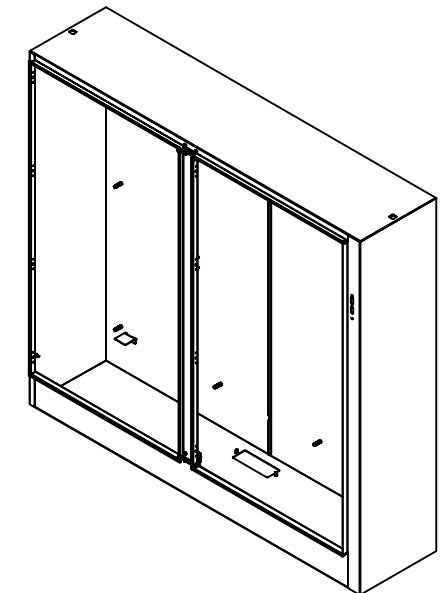


	Description	Status
	9500U2D 72" x 77.75" x 18" Body	(NULL)
Part Number Numéro Pièce 9500U2D727818B	Rev.	8
	0	17

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No.	Revisions	Date	By/Par



Isometric View

6	STK-Q-16030	0	Stud M6 x 10mm Steel
2	9500U2D727818BPA-P	0	9500U2D Inner Panel Support Angle
6	STK-Q-07220	1	M6 Nylon Insert Lock Nut
2	STK-Q-74900	0	Eyebolt Lifting Angle (8.750")
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-A-75454	3	Center Post - Sealing Block with Latch Assembly (Large)
1	9500U2D727818CP-P	0	9500U2D 72" Center Post Part
10	STK-Q-16100	0	Stud M10 x 40mm Steel
1	9500U2D727818BT-P	0	9500U2D 77.75" x 18" Bottom Part
1	9500U2D727818T-P	0	9500U2D 77.75" x 18" Top Part
1	9500U2D727818RS-P	0	9500U2D 72" x 77.75" Right Part
1	9500U2D727818LS-P	0	9500U2D 72" x 77.75" Left Part
1	9500U2D727818BR-P	0	9500U2D 72" x 77.75" Back Right Part
1	9500U2D727818BL-P	0	9500U2D 72" x 77.75" Back Left Part
2	CR400MS_33.5	0	Commercial Roll Mild Steel (33.5in long)
4	STK-Q-16080	0	Ground Stud M6 x 16mm Steel

Qty	Part Number	Rev	Description
Parts List			

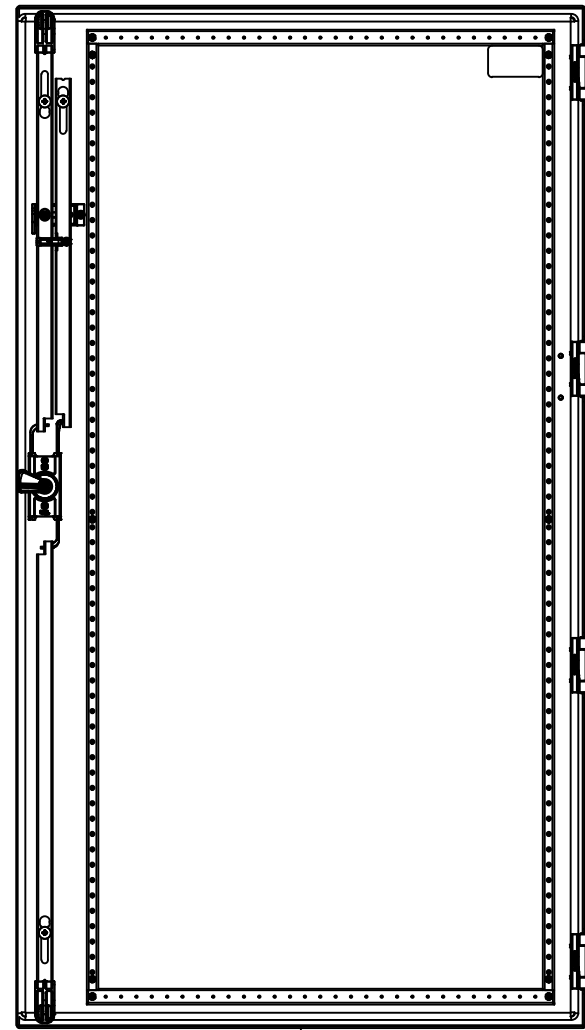
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 15-Apr-22
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
9500U2D 72" x 77.75" x 18" Body		
Part Number Numéro Pièce	Rev.	9
9500U2D727818B	0	17

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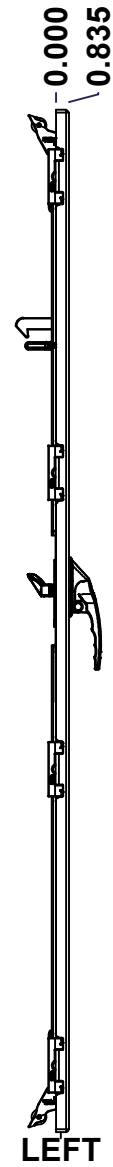
TOP



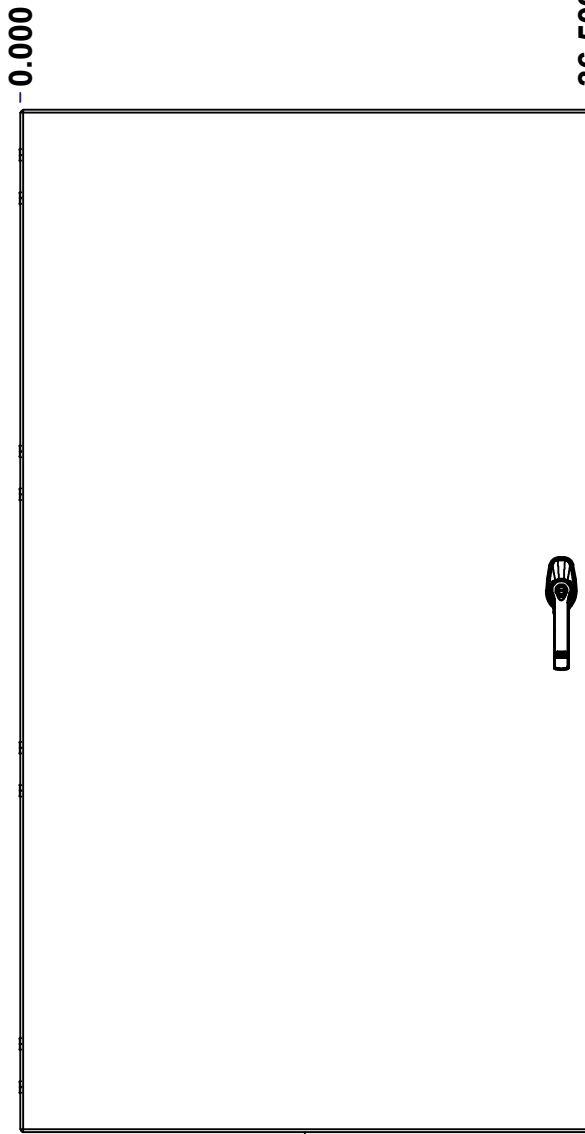
BACK



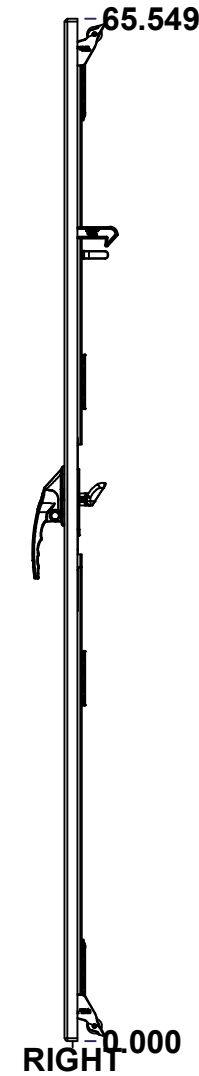
BOTTOM



LEFT

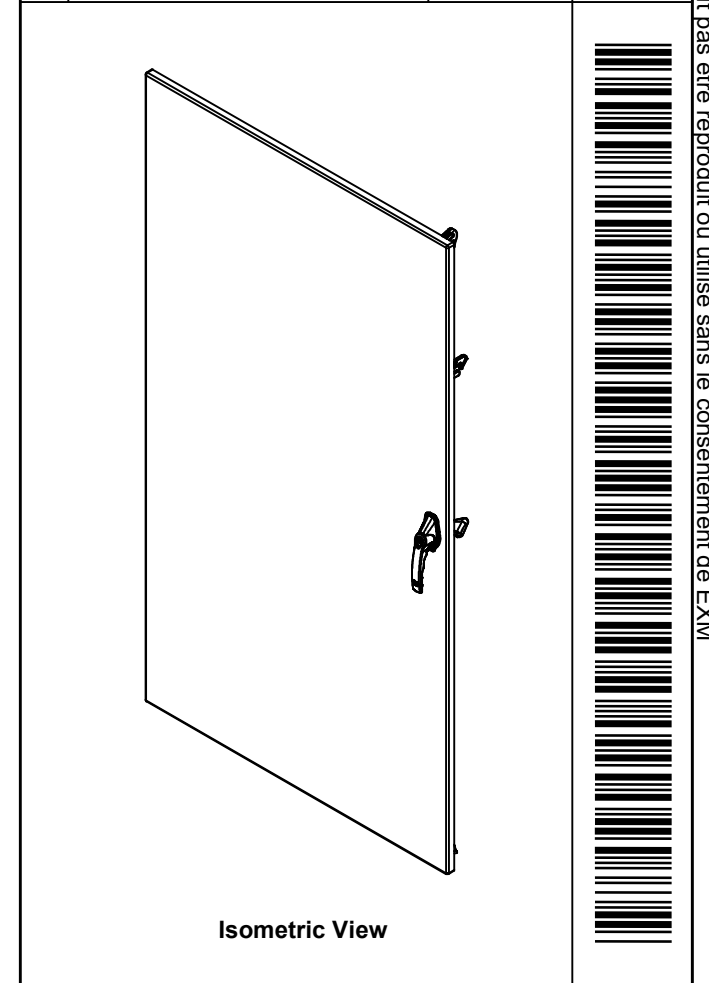



FRONT



RIGHT

No.	Revisions	Date	By/Par



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		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 15-Apr-22	
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 9500U2D 72" x 77.75" Lock Door			Detail Rev.
Part Number Numéro Pièce 9500U2D727818LD		Rev. 0	10 17

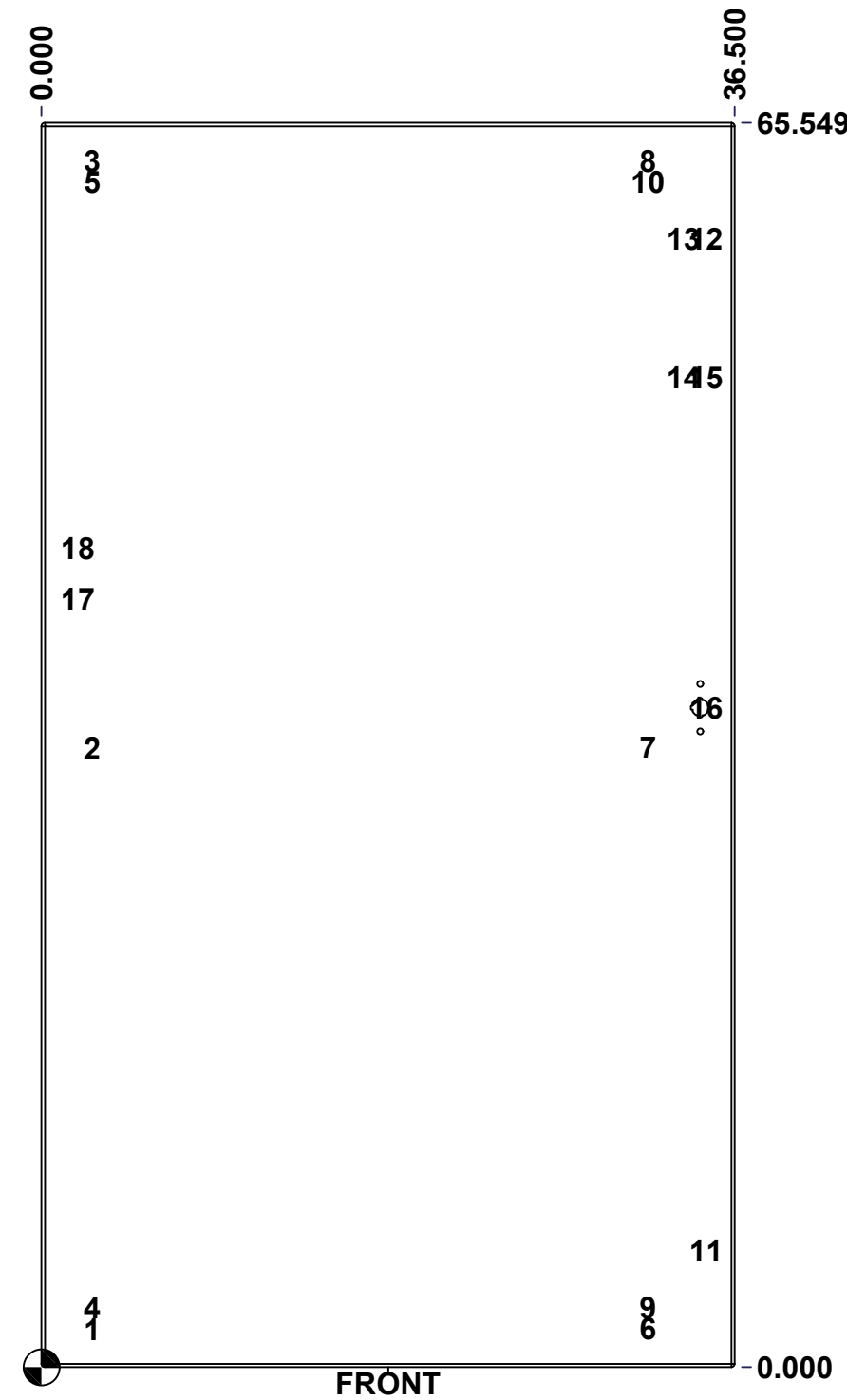
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.375	2.028	STUD M6 x 18mm (Inside)
2	2.375	32.628	STUD M6 x 18mm (Inside)
3	2.375	63.521	STUD M6 x 18mm (Inside)
4	2.375	3.139	STUD M6 x 18mm (Inside)
5	2.375	62.409	STUD M6 x 18mm (Inside)
6	31.626	2.028	STUD M6 x 18mm (Inside)
7	31.626	32.628	STUD M6 x 18mm (Inside)
8	31.626	63.521	STUD M6 x 18mm (Inside)
9	31.626	3.139	STUD M6 x 18mm (Inside)
10	31.626	62.409	STUD M6 x 18mm (Inside)
11	34.688	6.118	CLOSING BAR STUD (Inside)
12	34.688	59.430	CLOSING BAR STUD (Inside)
13	33.501	59.430	STUD M6 x 18mm (Inside)
14	33.501	52.149	STUD M6 x 18mm (Inside)
15	34.688	52.149	STUD M6 x 18mm (Inside)

16	34.688	34.743	HANDLE 885 ESL2A-APHD @ 0.0°
17	1.604	40.445	STUDS M6 x 18mm (Inside)
18	1.604	43.123	STUDS M6 x 18mm (Inside)

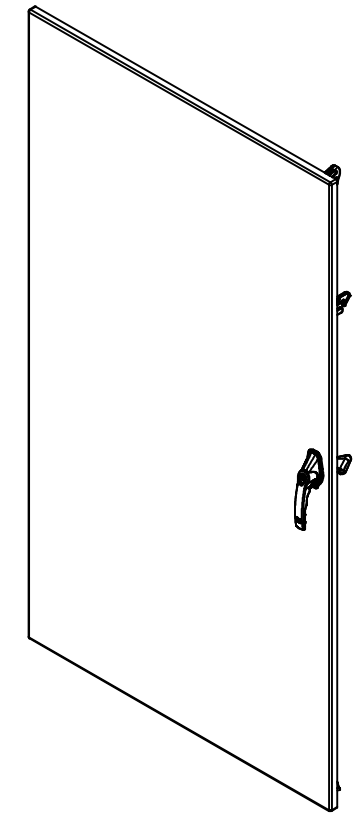


	Description	Status
	9500U2D 72" x 77.75" Lock Door	(NULL)
	Part Number Numéro Pièce	Rev.
	9500U2D727818LD	0
		11
		17

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No.	Revisions	Date	By/Par



Isometric View

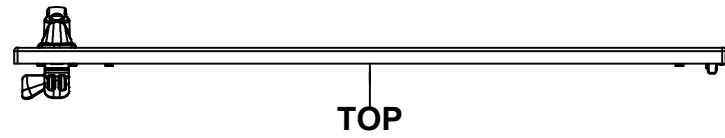
2	STK-Q-16050	1	Stud M6 x 18mm Steel
1	9500U2D727818DB_ESY	0	9500U2D 72" Disconnect Defeater Bar
1	9500U2D727818CB	0	9500U2D 72" Closing Bar
1	9500U2D727818CB_ESY	0	9500U2D 72" Disconnect Closing Bar
1	STK-K-03895-36	3	Gearbox Clockwise Assembly (Grip 36mm)
1	885ESL2A-APHD	0	885 ESL2A-APHD - Zinc Die Cast L-Handle Padlockable Assy - Slot Cylinder
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-Q-03200	0	M6 x 8mm Hexagon/Slot Screw
1	STK-Q-07220	1	M6 Nylon Insert Lock Nut
1	STK-Q-13060	1	M6 Flat Washer
1	STK-Q-46600	3	5500 ESY Disconnect Door Hook
1	9500U2D727818DS1	0	9500U2D 72" x 77.75" Door Stiffener
15	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	9500U2D727818LDG	0	9500U2D 72" x 77.75" Lock Door Gasket
1	9500U2D727818LD-P	0	9500U2D 72" x 77.75" Lock Door Part
4	STK-K-09860	7	Cabinet Hinge with Captive Pins

Qty	Part Name	Rev	Description
Parts List			

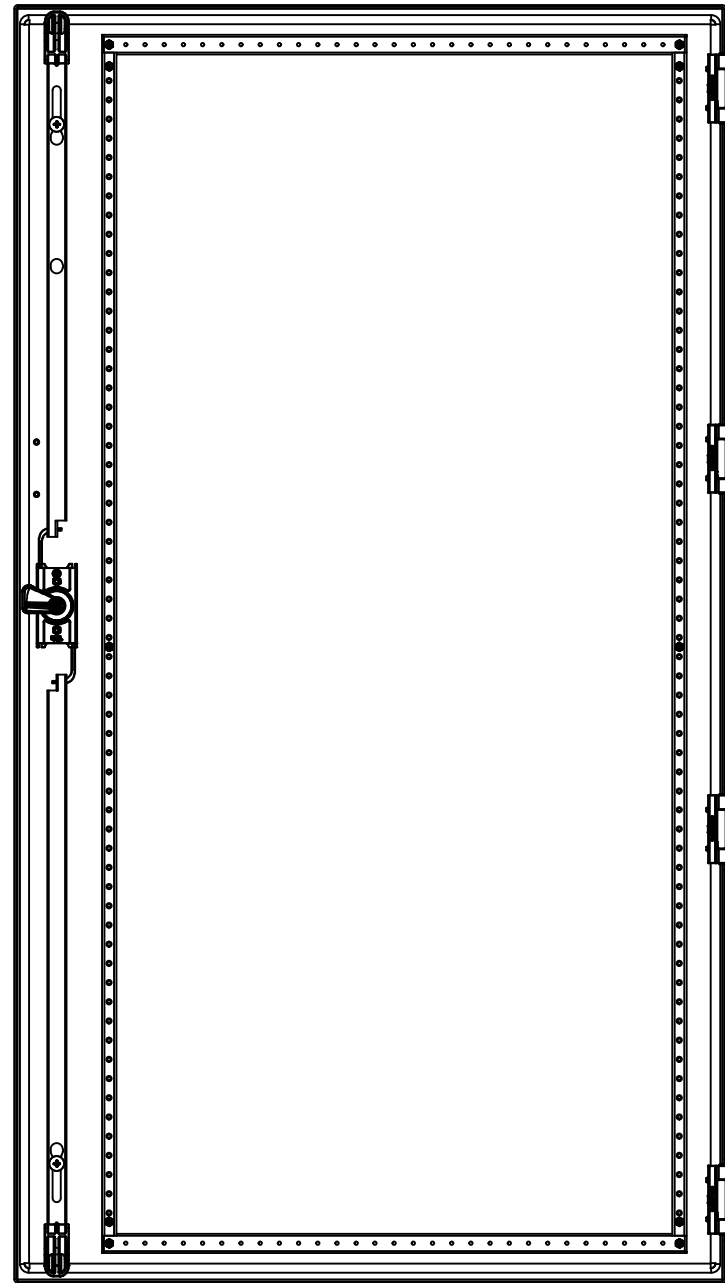
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 15-Apr-22
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
9500U2D 72" x 77.75" Lock Door		
Part Number Numéro Pièce	Rev.	12
9500U2D727818LD	0	17

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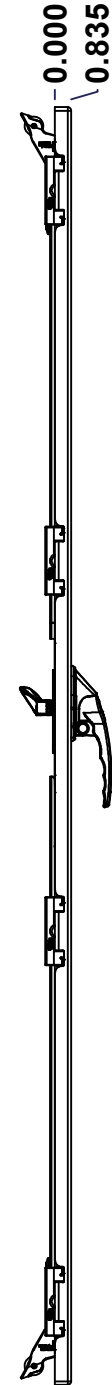
TOP



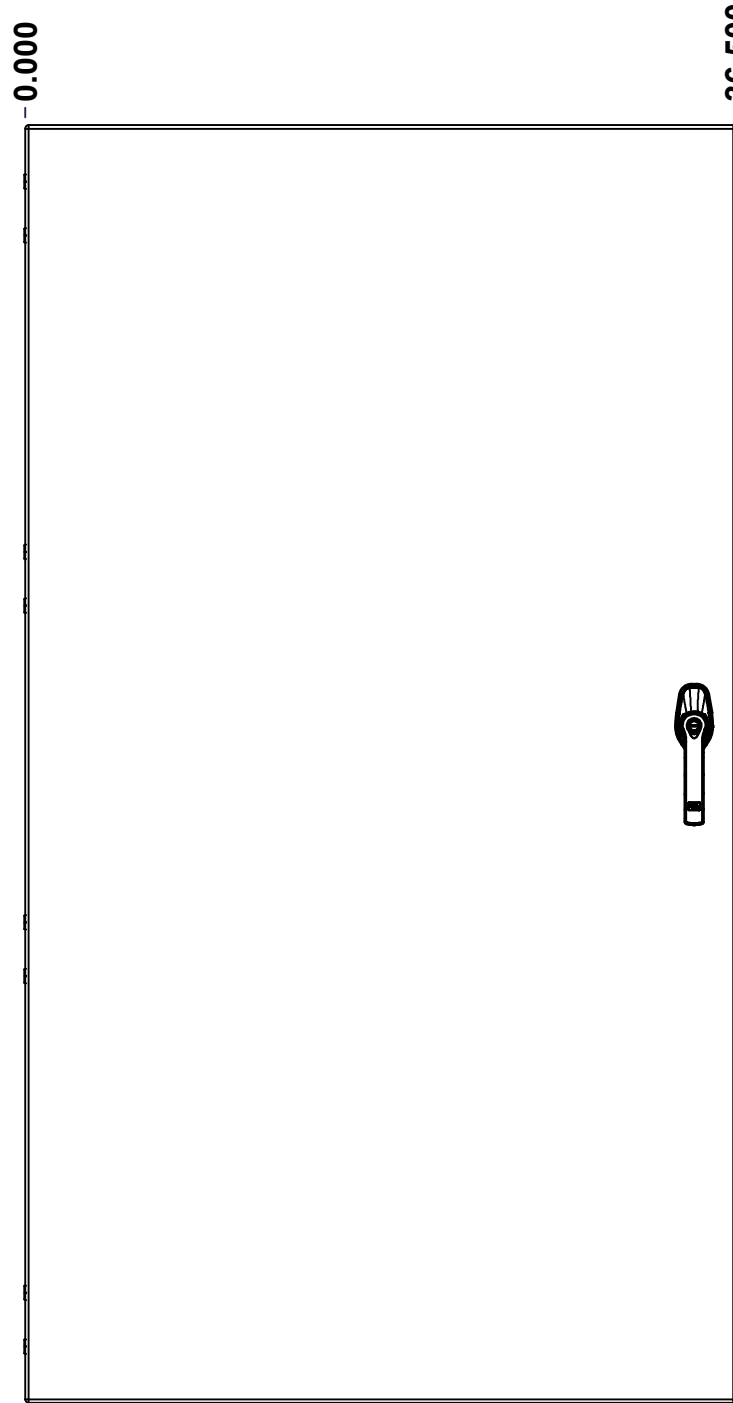
BACK



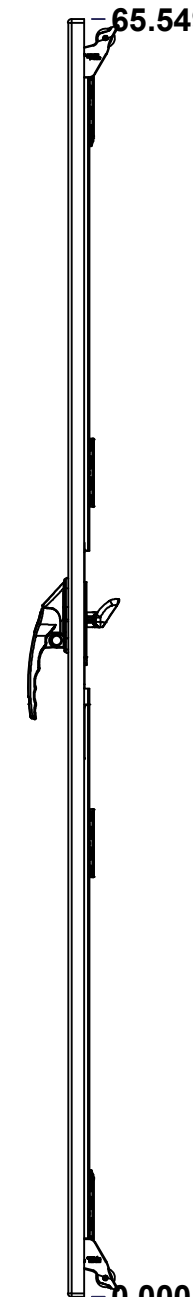
BOTTOM



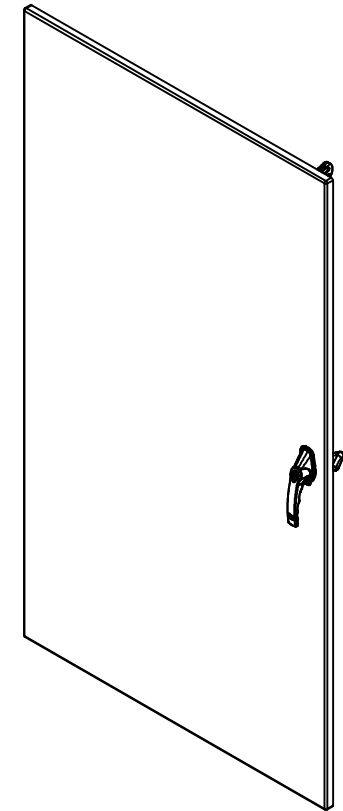
LEFT



FRONT




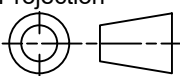
RIGHT



Isometric View



No.	Revisions	Date	By/Par

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Customer Client		Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 15-Apr-22
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	9500U2D 72" x 77.75" Lock Door	
Part Number Numéro Pièce	9500U2D727818FD	Detail Rev. Rev. 13 0 17

SEE BILL OF MATERIAL ON LAST PAGE

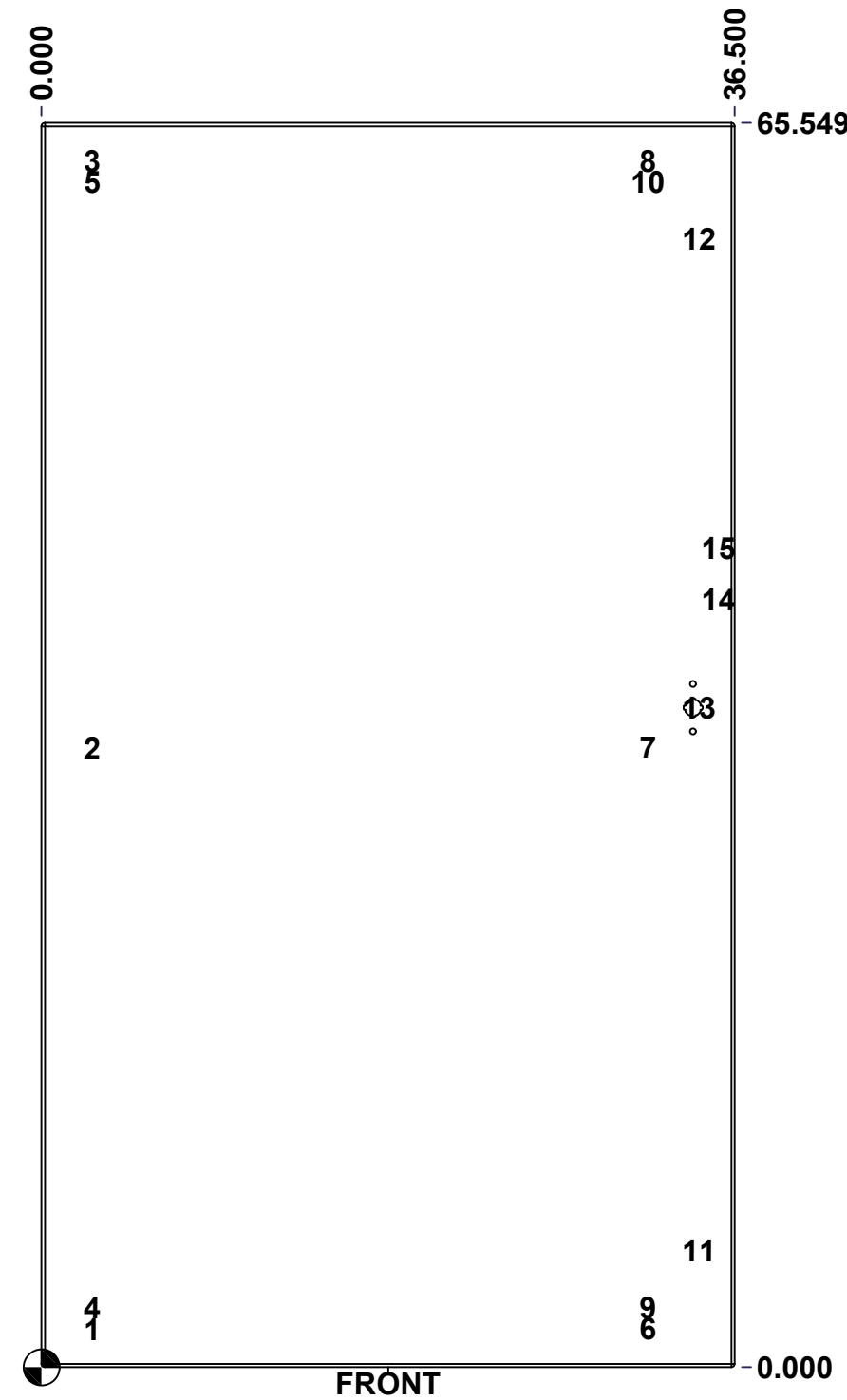
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.375	2.028	STUD M6 x 18mm (Inside)
2	2.375	32.628	STUD M6 x 18mm (Inside)
3	2.375	63.521	STUD M6 x 18mm (Inside)
4	2.375	3.139	STUD M6 x 18mm (Inside)
5	2.375	62.409	STUD M6 x 18mm (Inside)
6	31.626	2.028	STUD M6 x 18mm (Inside)
7	31.626	32.628	STUD M6 x 18mm (Inside)
8	31.626	63.521	STUD M6 x 18mm (Inside)
9	31.626	3.139	STUD M6 x 18mm (Inside)
10	31.626	62.409	STUD M6 x 18mm (Inside)
11	34.313	6.118	CLOSING BAR STUD (Inside)
12	34.313	59.430	CLOSING BAR STUD (Inside)
-----	-----	-----	-----
13	34.312	34.743	HANDLE 885 ESL2A-APHD @ 0.0°
14	35.348	40.445	STUDS M6 x 18mm (Inside)
15	35.348	43.123	STUDS M6 x 18mm (Inside)

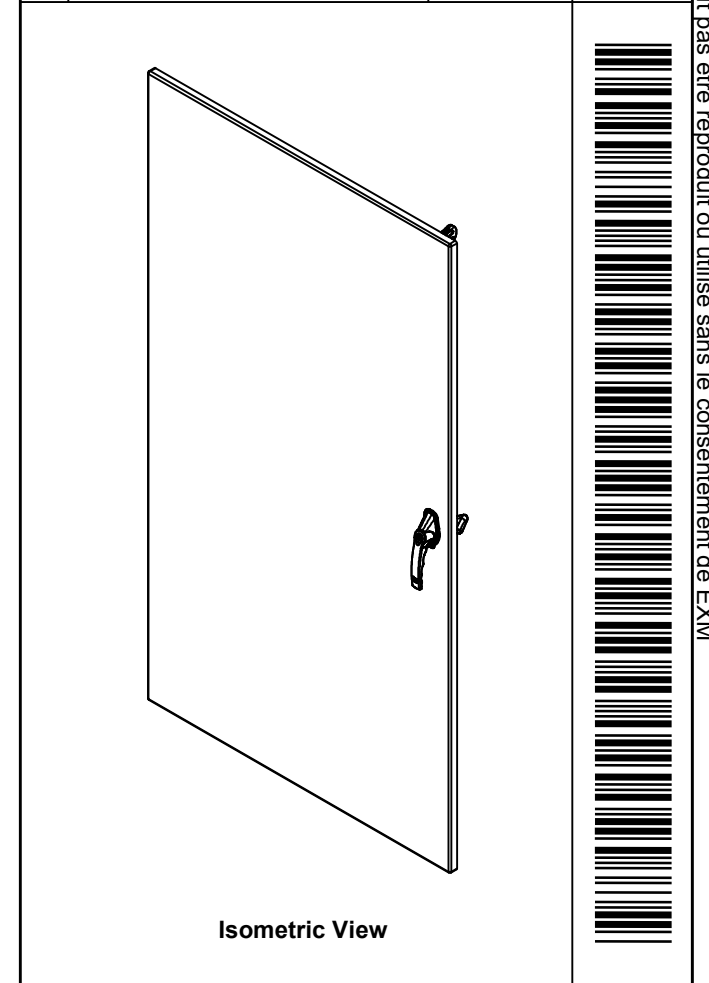


	Description	Status
	9500U2D 72" x 77.75" Lock Door	(NULL)
	Part Number Numéro Pièce	Rev.
	9500U2D727818FD	0
		14
		17

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No.	Revisions	Date	By/Par



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Flatness
Aplatissement
Max 3.0mm

Projection

2	STK-Q-16050	1	Stud M6 x 18mm Steel
1	9500U2D727818CB	0	9500U2D 72" Closing Bar
1	9500U2D727818CB_ESY	0	9500U2D 72" Disconnect Closing Bar
1	STK-A-03880-36	12	Gearbox Clockwise Assembly (Grip 36mm)
1	885ESL2A-APHD	0	885 ESL2A-APHD - Zinc Die Cast L-Handle Padlockable Assy - Slot Cylinder
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	9500U2D727818DS1	0	9500U2D 72" x 77.75" Door Stiffener
12	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	9500U2D727818FDG	0	9500U2D 72" x 77.75" Flange Door Gasket
1	9500U2D727818FD-P	0	9500U2D 72" x 77.75" Lock Door Part
4	STK-K-09860	7	Cabinet Hinge with Captive Pins

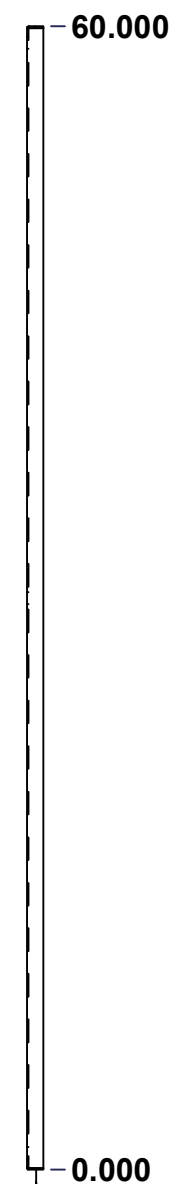
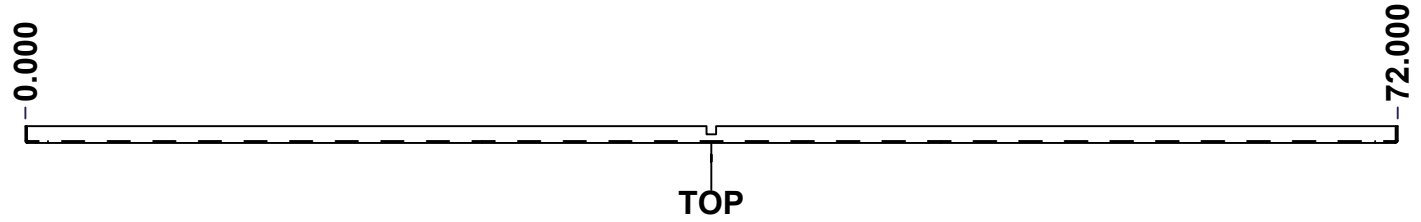
Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 15-Apr-22
Material / Matière: 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
Description: 9500U2D 72" x 77.75" Lock Door	Detail Rev.
Part Number / Numéro Pièce: 9500U2D727818FD	Rev. 0

Qty	Part Name	Rev	Description
Parts List			

Rev. 0	15
	17

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No.	Revisions	Date	By/Par

Isometric View

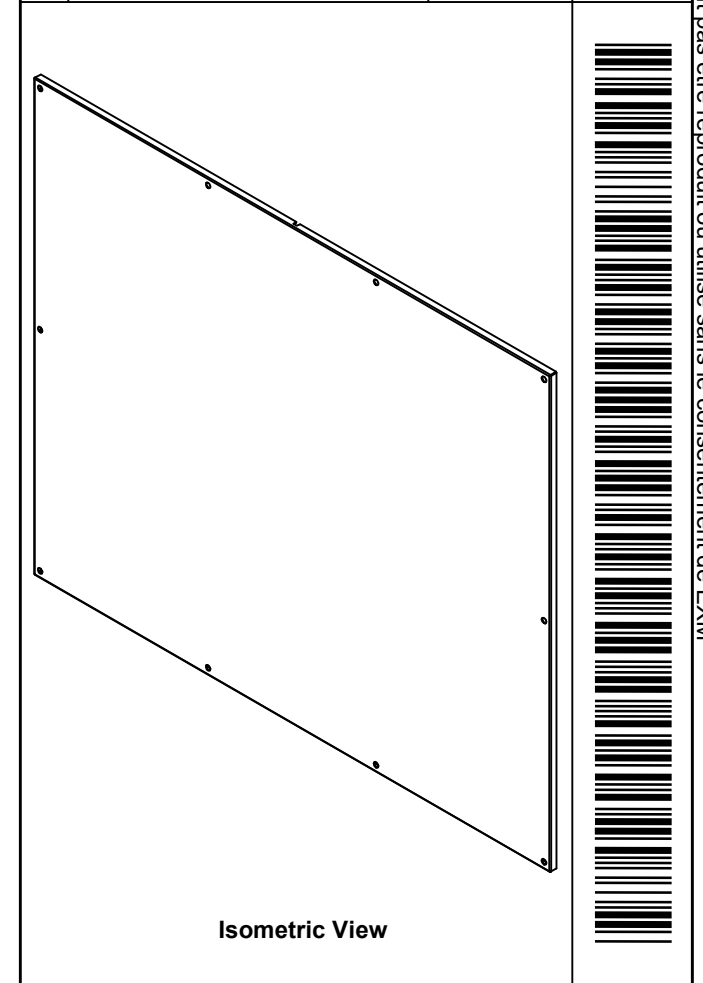
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 15-Apr-22	
Material Matière 12 Ga Galvanized (2.5mm)		Projection	
Color Couleur Unpainted		Finish Fini Unpainted	
Description 9500U2D 72" x 77.75" Inner Panel		Detail Rev.	
Part Number Numéro Pièce 9500U2D727818IP		Rev. 0	16 17


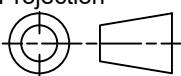
SEE BILL OF MATERIAL ON LAST PAGE

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No.	Revisions	Date	By/Par



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Customer Client		Projection 
Drawn By Dessiné Par BoxCad: BoxCad		Date 15-Apr-22
Material Matière 12 Ga Galvanized (2.5mm)		
Color Couleur Unpainted	Finish Fini Unpainted	
Description 9500U2D 72" x 77.75" Inner Panel		Detail Rev.
Part Number Numéro Pièce 9500U2D727818IP	Rev. 0	17 / 17

Qty	Part Number	Rev	Description
1	9500U2D727818IP-P	0	9500U2D 72" x 77.75" Inner Panel Part
Parts List			