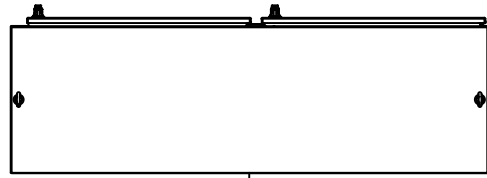
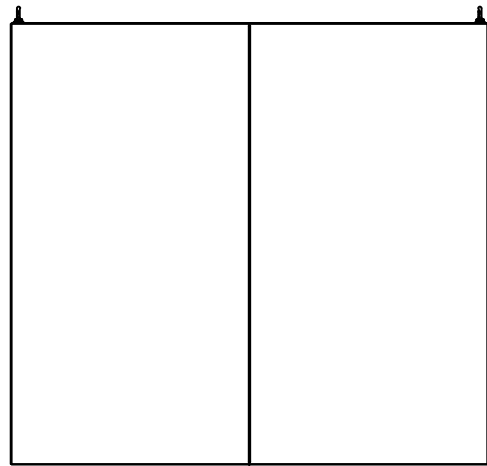


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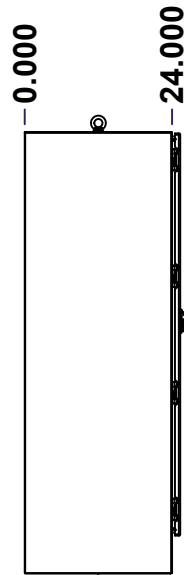
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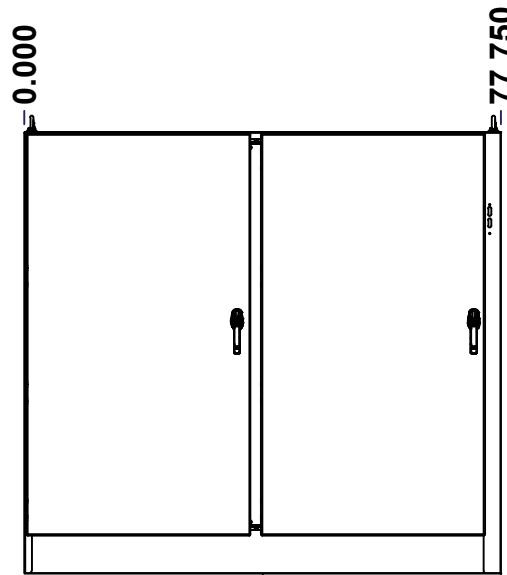
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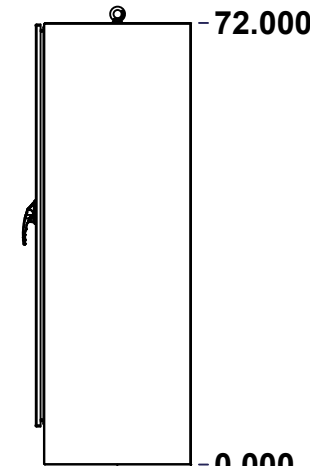
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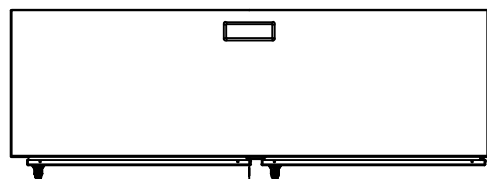
LEFT



FRONT

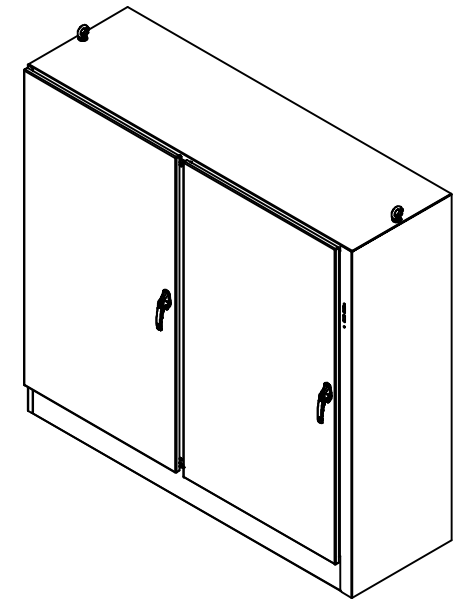


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

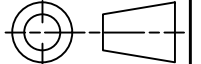


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 15-Apr-22
Material / Matière: 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	

Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
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Description: 9500U2D 72" x 77.75" x 24" Assembly	Detail Rev.
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Part Number / Numéro Pièce: 9500U2D727824	Rev. 0	1
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SEE BILL OF MATERIAL ON LAST PAGE

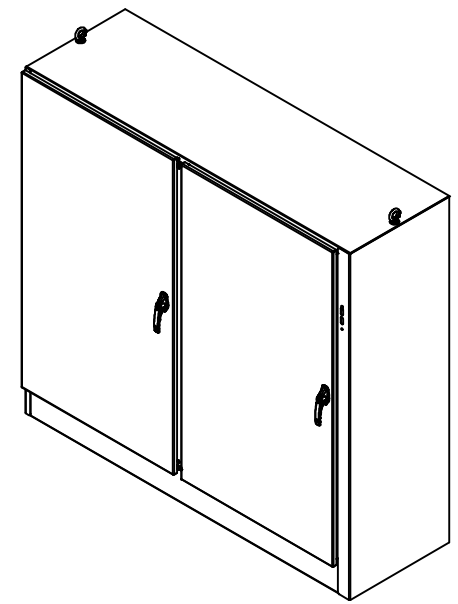
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NOTE

ITEM	DESCRIPTION
1	NEMA 12/13 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Special inner panel (Sold separately)
5	C/W Standard inner panel mounting studs
6	C/W Eyebolts
7	C/W Struts installed (Included)

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement
Max 3.0mm
Projection

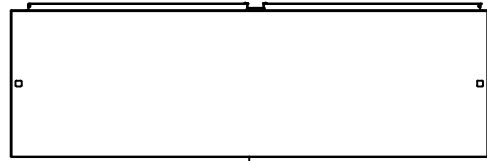
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	880INTI	2	880 INTI - Interlock Post Kit
1	9500U2D727824GP	0	9500U2D Gland Plate
1	880EB14	2	Eye Bolt M14 (Pack of 2)
10	STK-Q-07320	0	Flange Lock Nut M10
1	9500U2D727824IP	0	9500U2D 72" x 77.75" Inner Panel
10	STK-Q-07620	0	M10 Plastic Spacer 0.875"
1	9500U2D727824FD	0	9500U2D 72" x 77.75" Lock Door
1	9500U2D727824LD	0	9500U2D 72" x 77.75" Lock Door
1	9500U2D727824B	0	9500U2D 72" x 77.75" x 24" Body
8	STK-Q-04050-10	8	M6 x 10mm Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

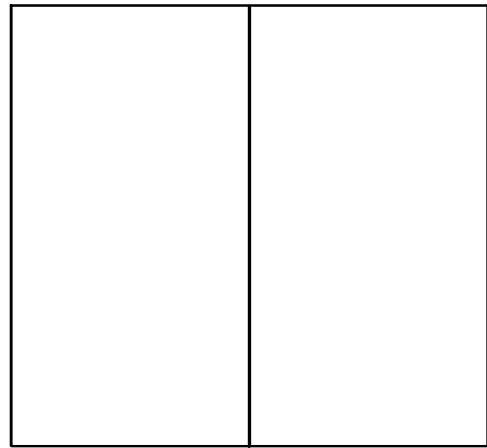
Customer Client	Date
Drawn By Dessiné Par	BoxCad: BoxCad Date 15-Apr-22
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)
Color Couleur	Asa-61 Grey Finish Fini Smooth
Description	Detail Rev.
9500U2D 72" x 77.75" x 24" Assembly	
Part Number Numéro Pièce	Rev. 2
9500U2D727824	0

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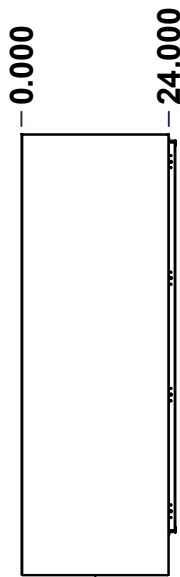
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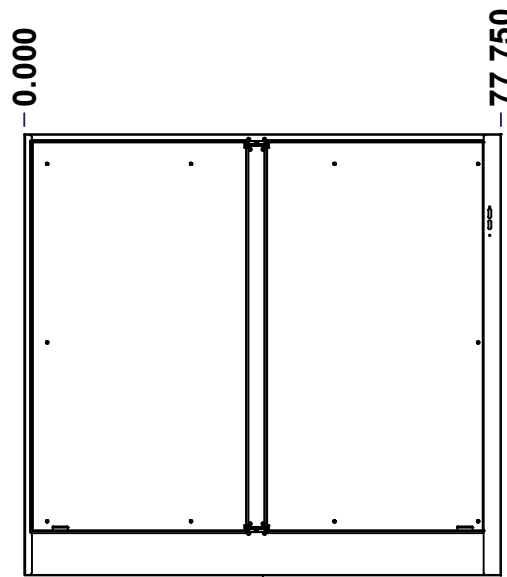
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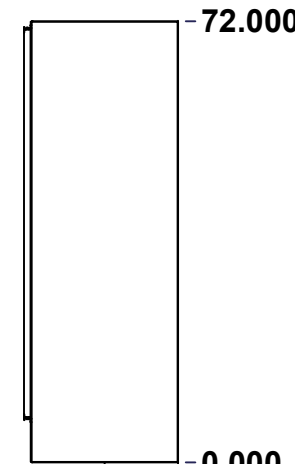
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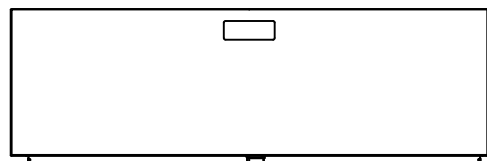
LEFT



FRONT

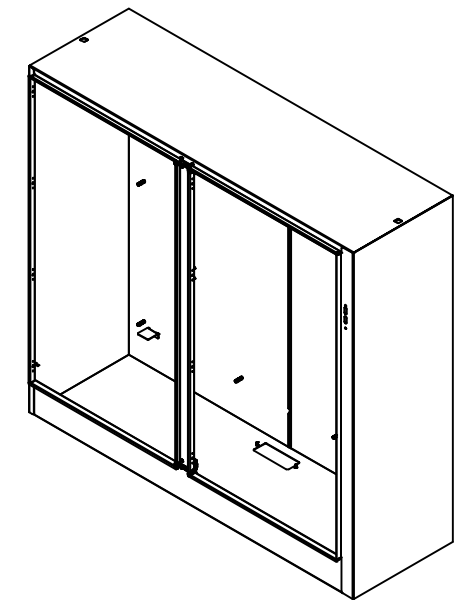


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 15-Apr-22
Material / Matière: 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	

Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
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Description: 9500U2D 72" x 77.75" x 24" Body	Detail Rev.
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Part Number / Numéro Pièce: 9500U2D727824B	Rev. 0	3
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SEE BILL OF MATERIAL ON LAST PAGE

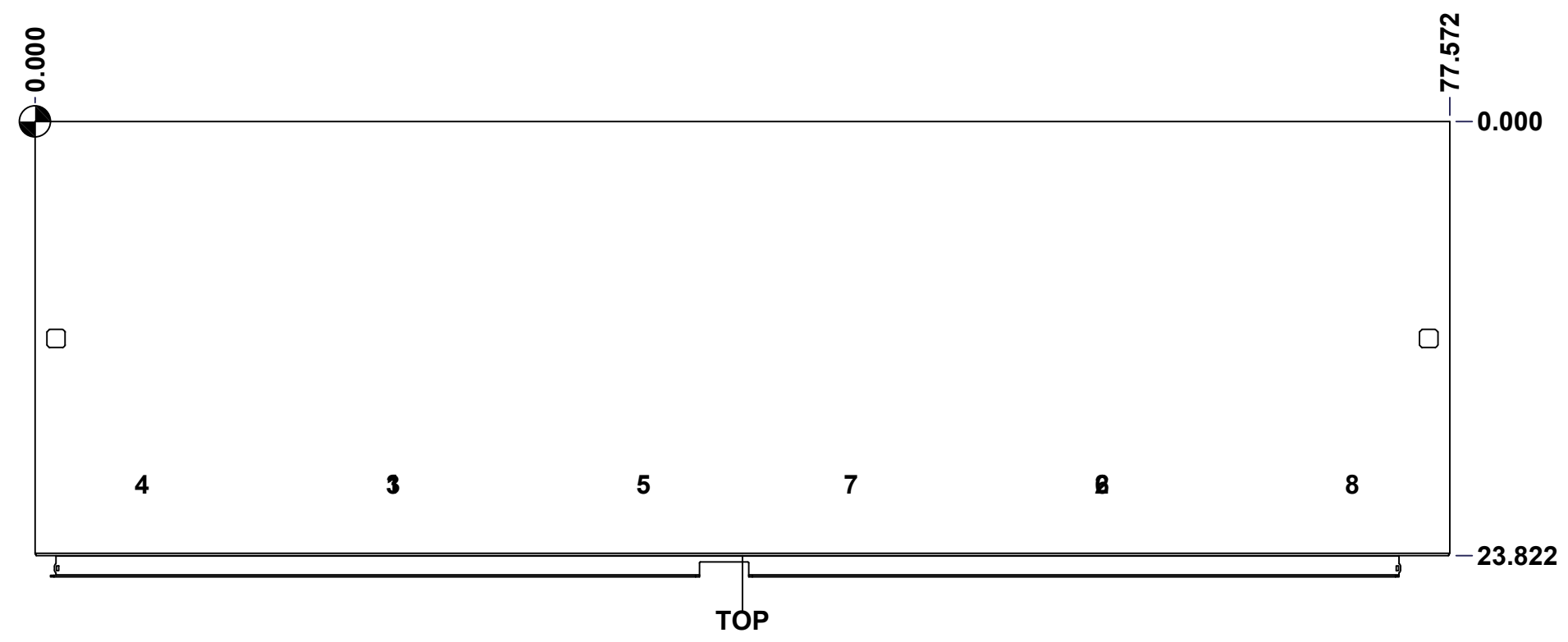
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	19.349	19.911	Struts CR400 33.500" (Inside)
2	58.224	19.911	Struts CR400 33.500" (Inside)
3	19.349	19.911	STUDS M6 x 10mm (Inside)
4	5.599	19.911	STUDS M6 x 10mm (Inside)
5	33.099	19.911	STUDS M6 x 10mm (Inside)
6	58.224	19.911	STUDS M6 x 10mm (Inside)
7	44.474	19.911	STUDS M6 x 10mm (Inside)
8	71.974	19.911	STUDS M6 x 10mm (Inside)

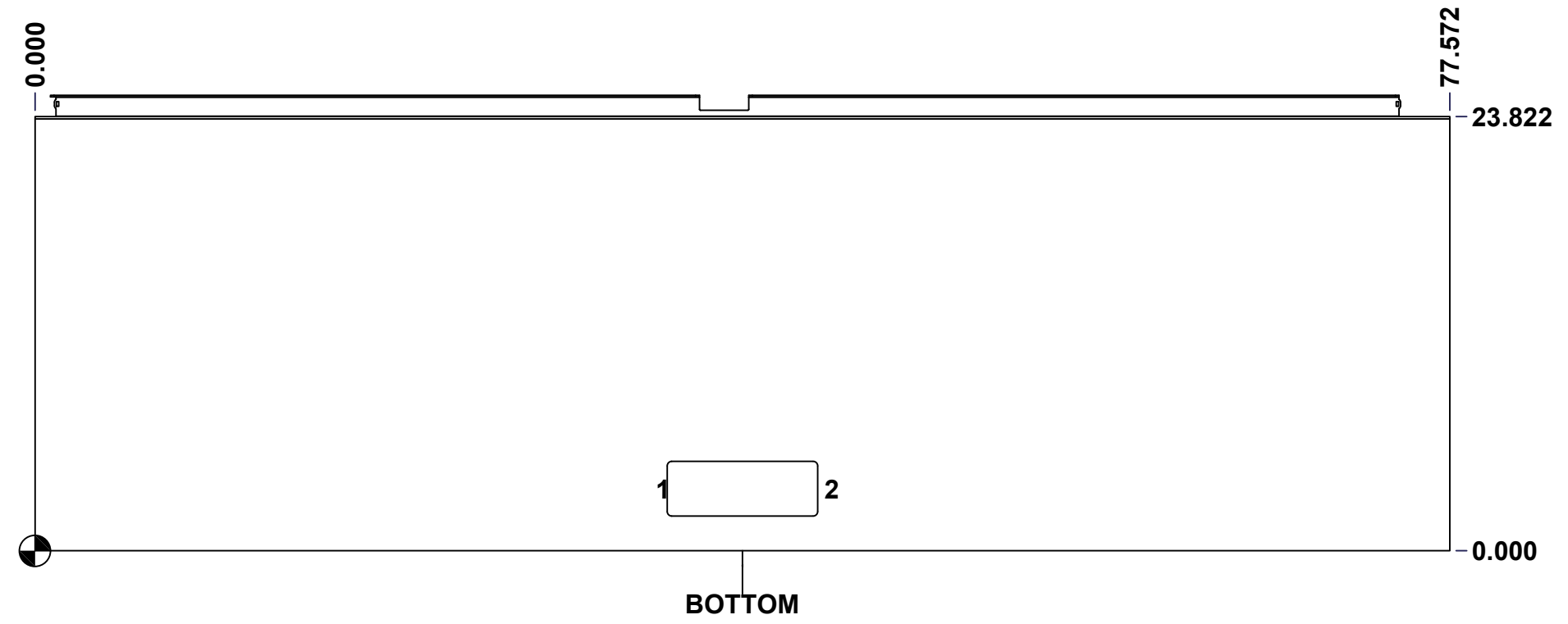


	Description	Status	
	9500U2D 72" x 77.75" x 24" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
	9500U2D727824B	0	17

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	34.161	3.411	GP STUD M6 x 16mm (Inside)
2	43.411	3.411	GP STUD M6 x 16mm (Inside)

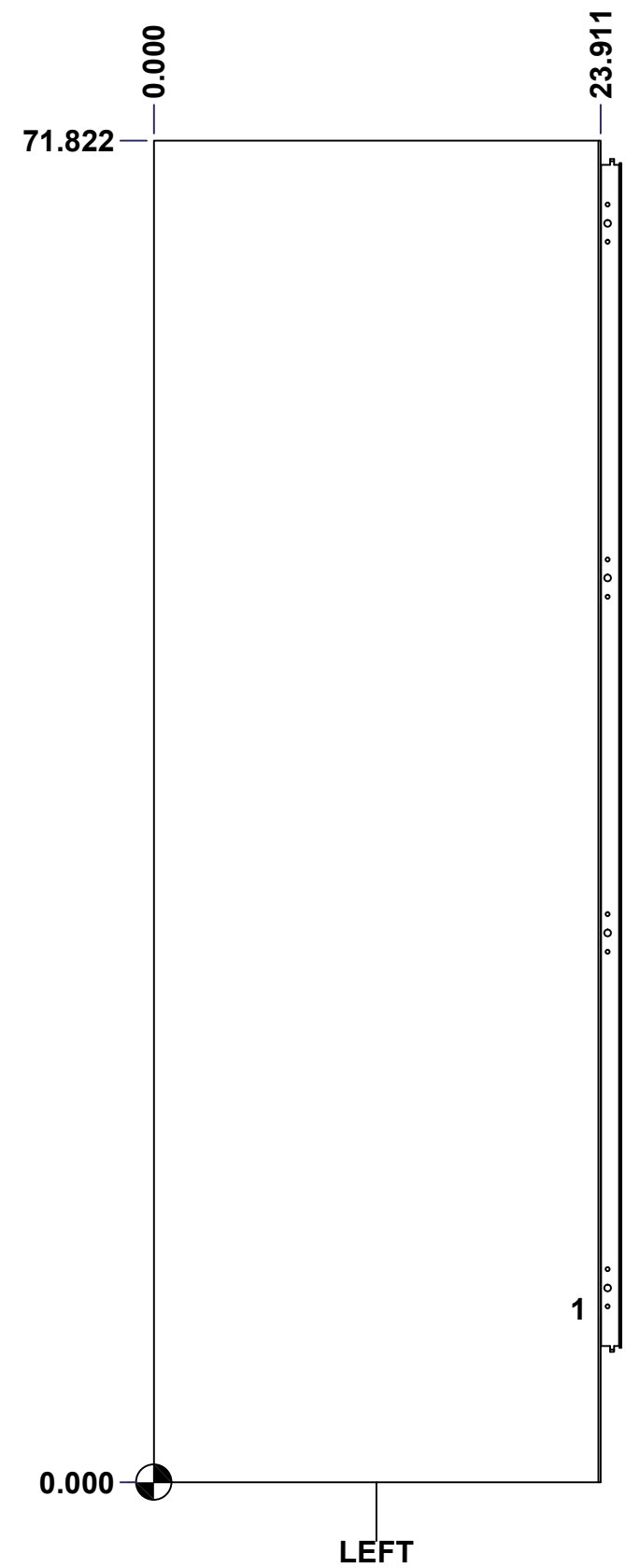


	Description	Status
	9500U2D 72" x 77.75" x 24" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	9500U2D727824B	0
		5
		17

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	22.411	9.286	GND STUD M6 x 16mm (Inside)



	Description	Status
	9500U2D 72" x 77.75" x 24" Body	(NULL)
Part Number Numéro Pièce 9500U2D727824B	Rev.	6
	0	17

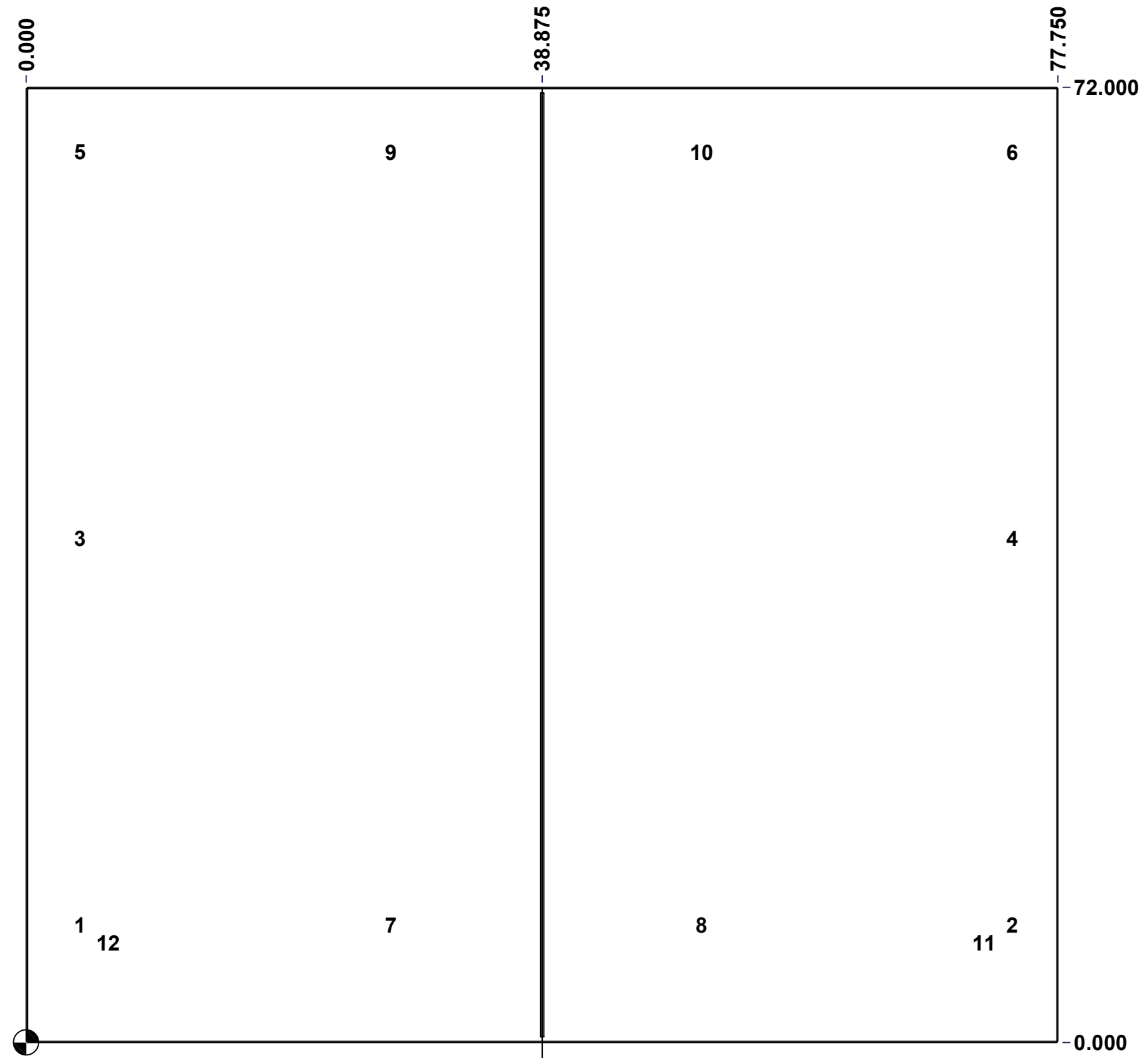
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	3.750	8.875	IP STUD M10 x 40mm (Inside)
2	74.000	8.875	IP STUD M10 x 40mm (Inside)
3	3.750	38.000	IP STUD M10 x 40mm (Inside)
4	74.000	38.000	IP STUD M10 x 40mm (Inside)
5	3.750	67.125	IP STUD M10 x 40mm (Inside)
6	74.000	67.125	IP STUD M10 x 40mm (Inside)
7	27.167	8.875	IP STUD M10 x 40mm (Inside)
8	50.583	8.875	IP STUD M10 x 40mm (Inside)
9	27.167	67.125	IP STUD M10 x 40mm (Inside)
10	50.583	67.125	IP STUD M10 x 40mm (Inside)
-----	-----	-----	-----
11	71.875	7.500	IP SUPPORT ANGLE (Inside)
12	5.875	7.500	IP SUPPORT ANGLE (Inside)



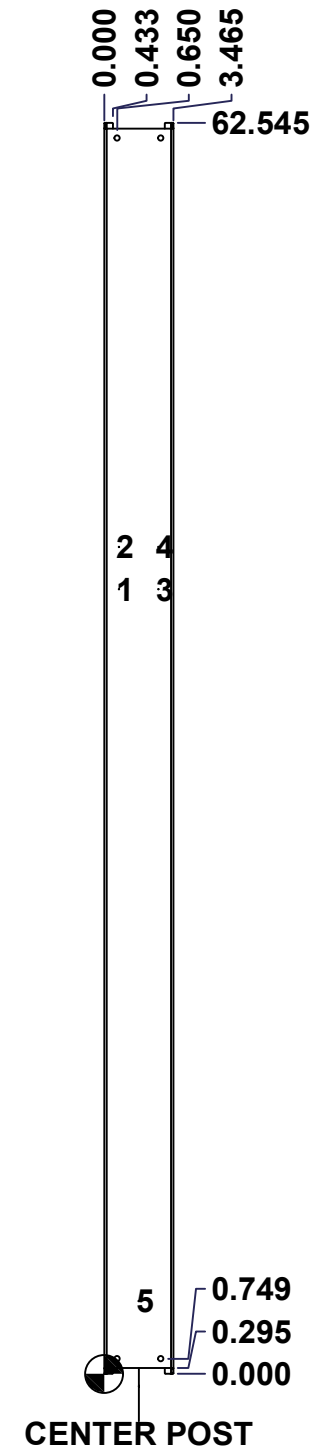
BACK

	Description	Status
	9500U2D 72" x 77.75" x 24" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	9500U2D727824B	0 / 7
		17

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - CENTER VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.748	39.220	INTERLOCK STUD M6 x 16mm (Inside)
2	0.748	41.346	INTERLOCK STUD M6 x 16mm (Inside)
3	2.717	39.220	INTERLOCK STUD M6 x 16mm (Inside)
4	2.717	41.346	INTERLOCK STUD M6 x 16mm (Inside)
5	1.732	3.648	GND STUD M6 x 16mm (Inside)

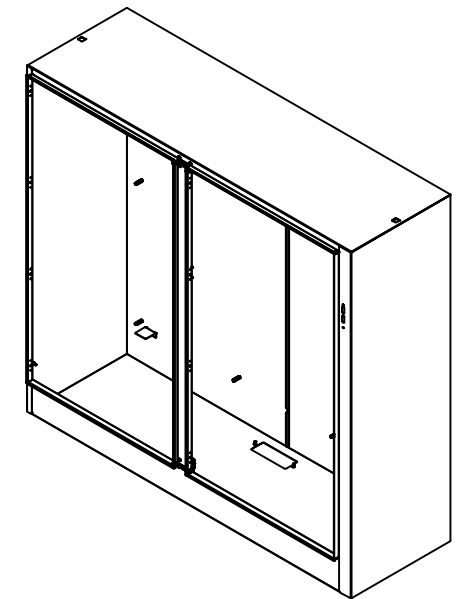


	Description	Status
	9500U2D 72" x 77.75" x 24" Body	(NULL)
	Part Number	Rev.
	Numéro Pièce	8
	9500U2D727824B	0
		17

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No.	Revisions	Date	By/Par



Isometric View

6	STK-Q-16030	0	Stud M6 x 10mm Steel
6	STK-Q-07220	1	M6 Nylon Insert Lock Nut
2	9500U2D727824BPA-P	0	9500U2D Inner Panel Support Angle
2	STK-Q-74910	0	Eyebolt Lifting Angle (15.500")
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-A-75454	3	Center Post - Sealing Block with Latch Assembly (Large)
1	9500U2D727824CP-P	0	9500U2D 72" Center Post Part
10	STK-Q-16100	0	Stud M10 x 40mm Steel
1	9500U2D727824BT-P	0	9500U2D 77.75" x 24" Bottom Part
1	9500U2D727824T-P	0	9500U2D 77.75" x 24" Top Part
1	9500U2D727824RS-P	0	9500U2D 72" x 77.75" Right Part
1	9500U2D727824LS-P	0	9500U2D 72" x 77.75" Left Part
1	9500U2D727824BR-P	0	9500U2D 72" x 77.75" Back Right Part
1	9500U2D727824BL-P	0	9500U2D 72" x 77.75" Back Left Part
2	CR400MS_33.5	0	Commercial Roll Mild Steel (33.5in long)
4	STK-Q-16080	0	Ground Stud M6 x 16mm Steel

Qty	Part Number	Rev	Description
Parts List			

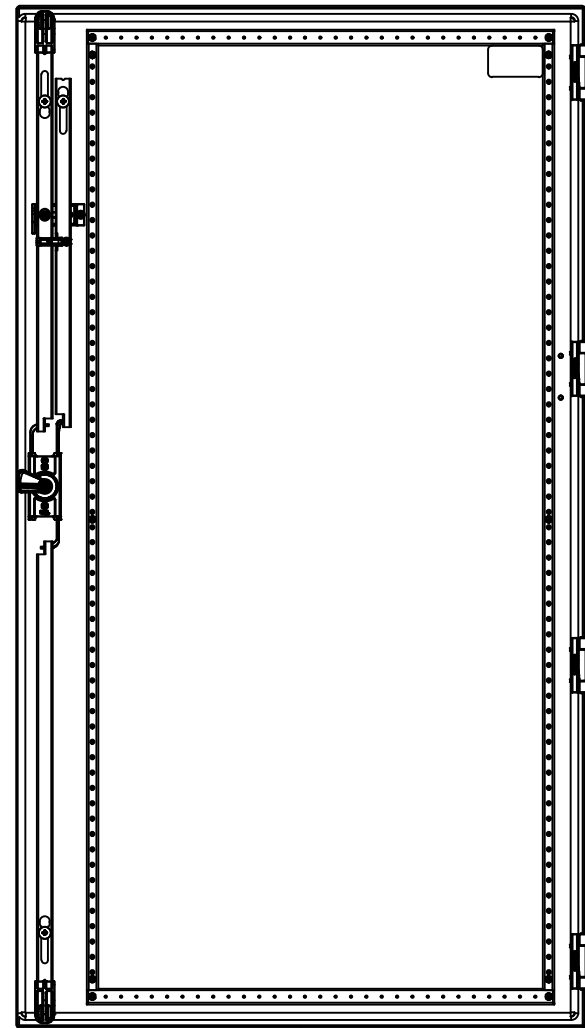
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 15-Apr-22
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
9500U2D 72" x 77.75" x 24" Body		
Part Number Numéro Pièce	Rev.	9
9500U2D727824B	0	17

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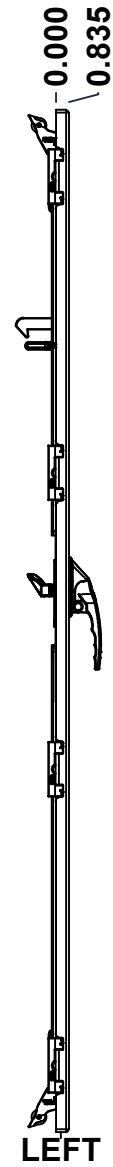
TOP



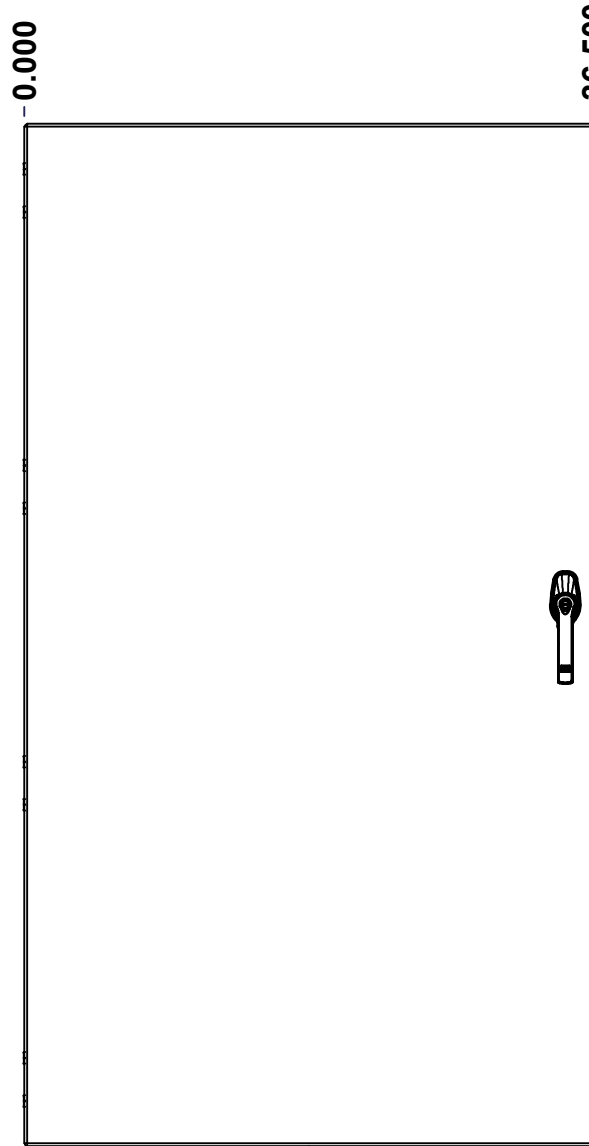
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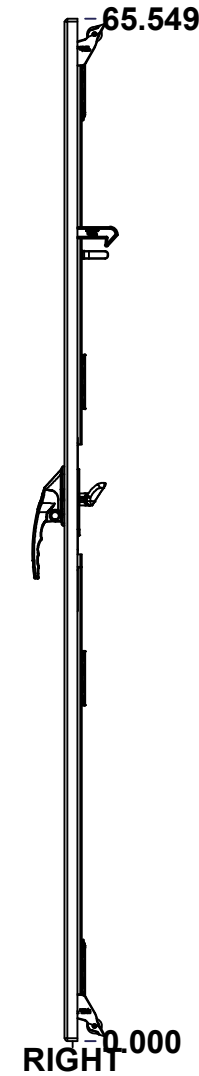
BOTTOM



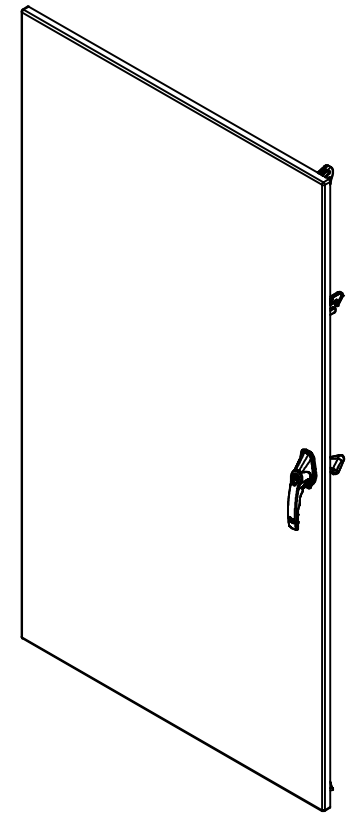
LEFT



FRONT




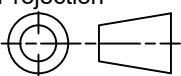
RIGHT



Isometric View



No.	Revisions	Date	By/Par

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 15-Apr-22
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
9500U2D 72" x 77.75" Lock Door		
Part Number Numéro Pièce	Rev.	10
9500U2D727824LD	0	17

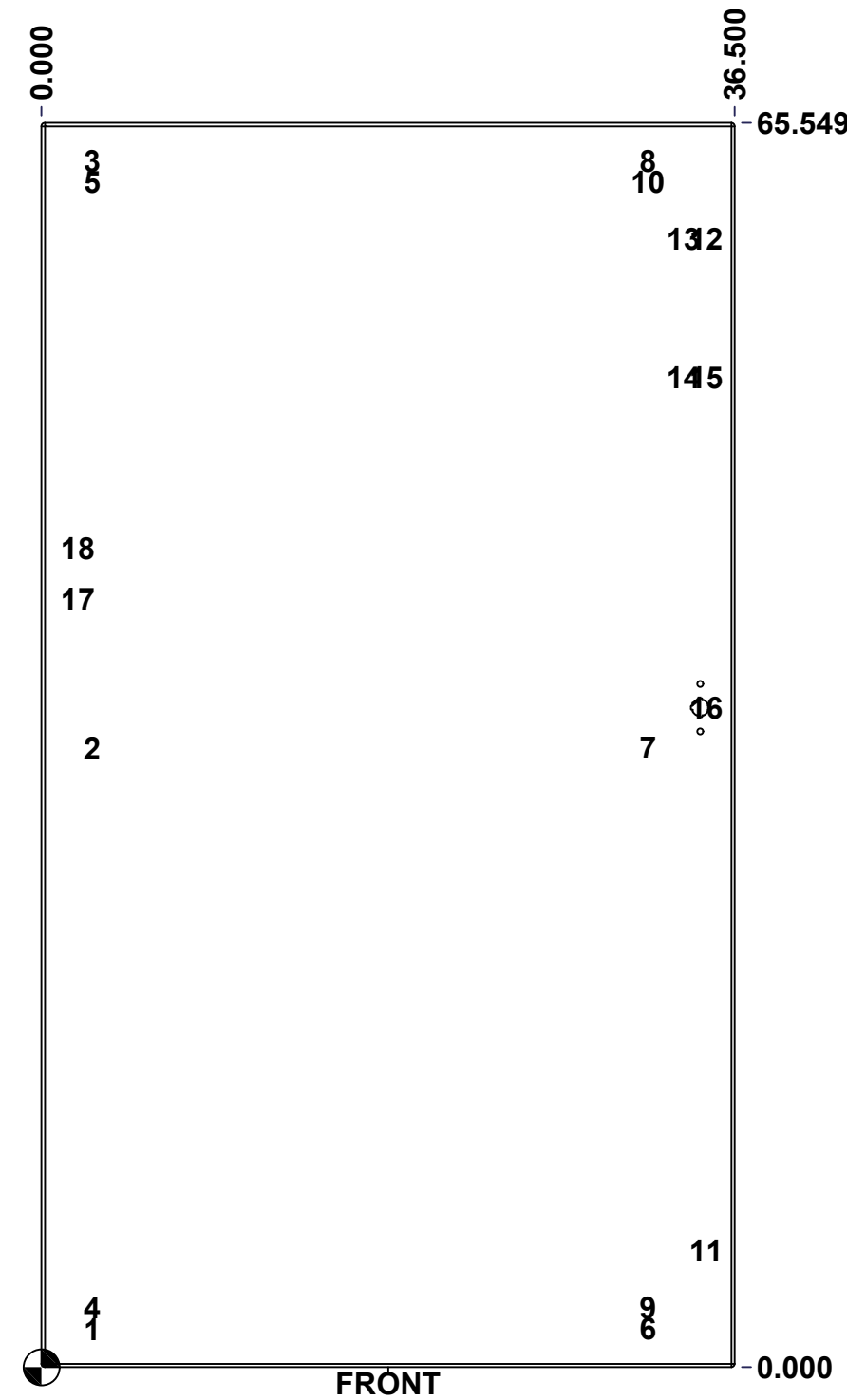
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.375	2.028	STUD M6 x 18mm (Inside)
2	2.375	32.628	STUD M6 x 18mm (Inside)
3	2.375	63.521	STUD M6 x 18mm (Inside)
4	2.375	3.139	STUD M6 x 18mm (Inside)
5	2.375	62.409	STUD M6 x 18mm (Inside)
6	31.626	2.028	STUD M6 x 18mm (Inside)
7	31.626	32.628	STUD M6 x 18mm (Inside)
8	31.626	63.521	STUD M6 x 18mm (Inside)
9	31.626	3.139	STUD M6 x 18mm (Inside)
10	31.626	62.409	STUD M6 x 18mm (Inside)
11	34.688	6.118	CLOSING BAR STUD (Inside)
12	34.688	59.430	CLOSING BAR STUD (Inside)
13	33.501	59.430	STUD M6 x 18mm (Inside)
14	33.501	52.149	STUD M6 x 18mm (Inside)
15	34.688	52.149	STUD M6 x 18mm (Inside)

16	34.688	34.743	HANDLE 885 ESL2A-APHD @ 0.0°
17	1.604	40.445	STUDS M6 x 18mm (Inside)
18	1.604	43.123	STUDS M6 x 18mm (Inside)

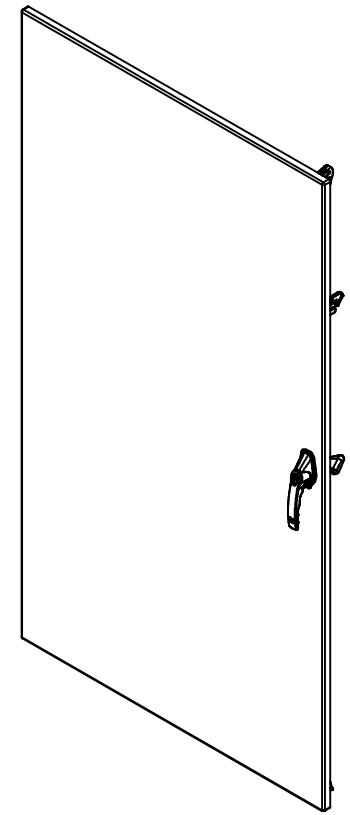


	Description	Status
	9500U2D 72" x 77.75" Lock Door	(NULL)
	Part Number Numéro Pièce	Rev.
	9500U2D727824LD	0
		11
		17

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No.	Revisions	Date	By/Par



Isometric View



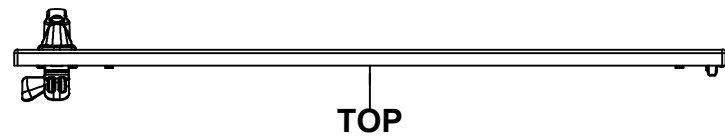
2	STK-Q-16050	1	Stud M6 x 18mm Steel
1	9500U2D727824DB_ESY	0	9500U2D 72" Disconnect Defeater Bar
1	9500U2D727824CB	0	9500U2D 72" Closing Bar
1	9500U2D727824CB_ESY	0	9500U2D 72" Disconnect Closing Bar
1	STK-K-03895-36	3	Gearbox Clockwise Assembly (Grip 36mm)
1	885ESL2A-APHD	0	885 ESL2A-APHD - Zinc Die Cast L-Handle Padlockable Assy - Slot Cylinder
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-Q-03200	0	M6 x 8mm Hexagon/Slot Screw
1	STK-Q-07220	1	M6 Nylon Insert Lock Nut
1	STK-Q-13060	1	M6 Flat Washer
1	STK-Q-46600	3	5500 ESY Disconnect Door Hook
1	9500U2D727824DS1	0	9500U2D 72" x 77.75" Door Stiffener
15	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	9500U2D727824LDG	0	9500U2D 72" x 77.75" Lock Door Gasket
1	9500U2D727824LD-P	0	9500U2D 72" x 77.75" Lock Door Part
4	STK-K-09860	7	Cabinet Hinge with Captive Pins

QTY	Part Number	Rev	Description
Parts List			

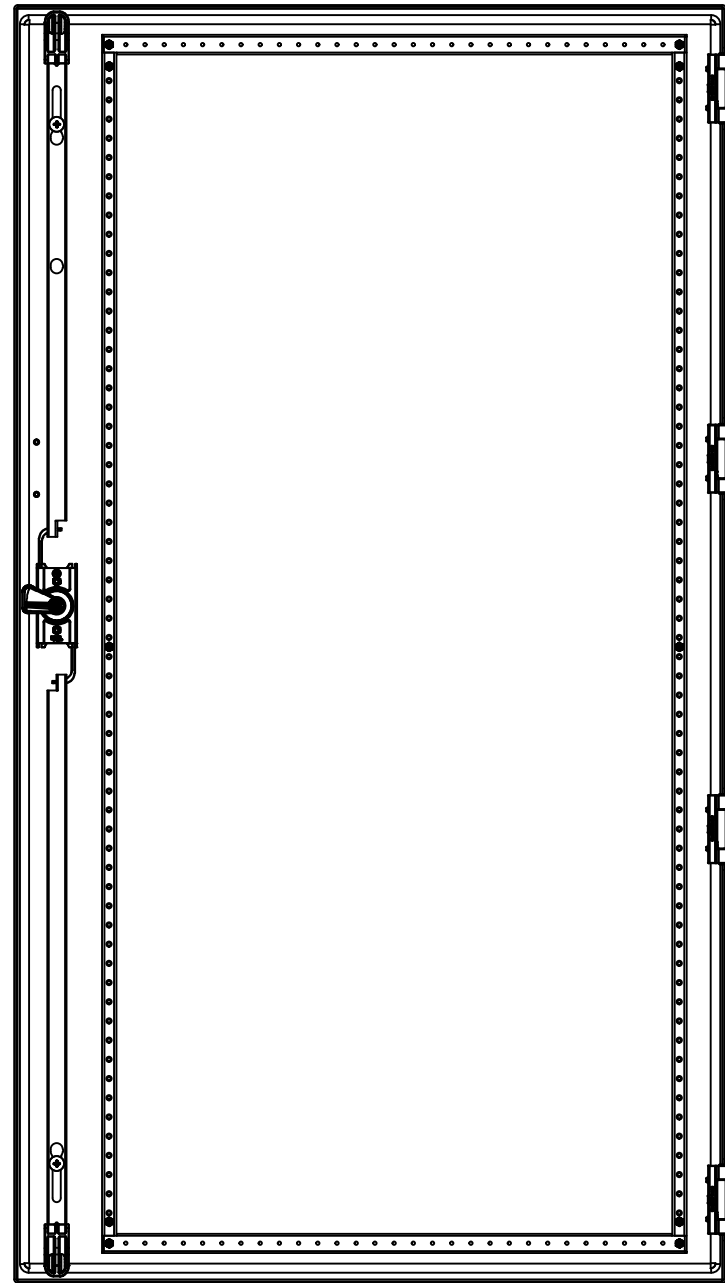
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 15-Apr-22
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
9500U2D 72" x 77.75" Lock Door		
Part Number Numéro Pièce	Rev.	12
9500U2D727824LD	0	17

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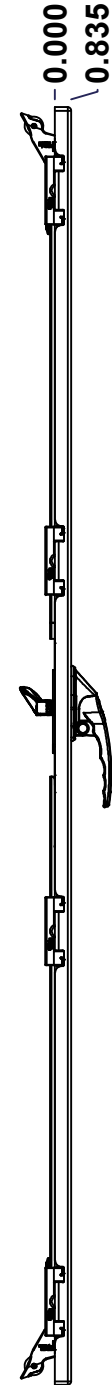
TOP



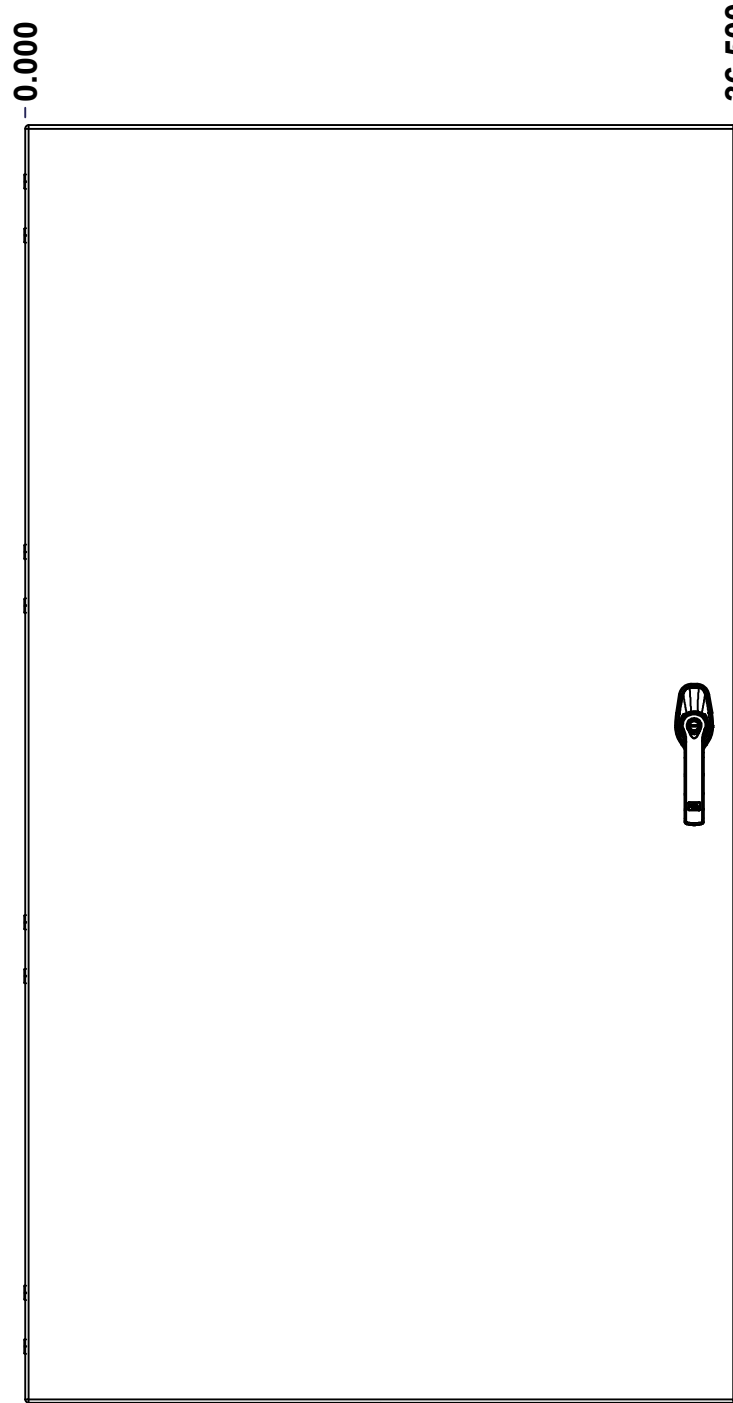
BACK



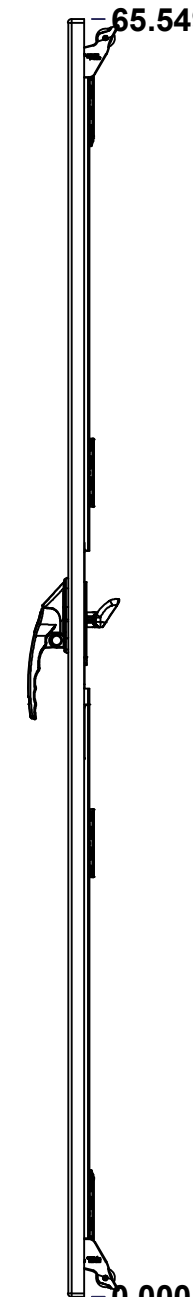
BOTTOM



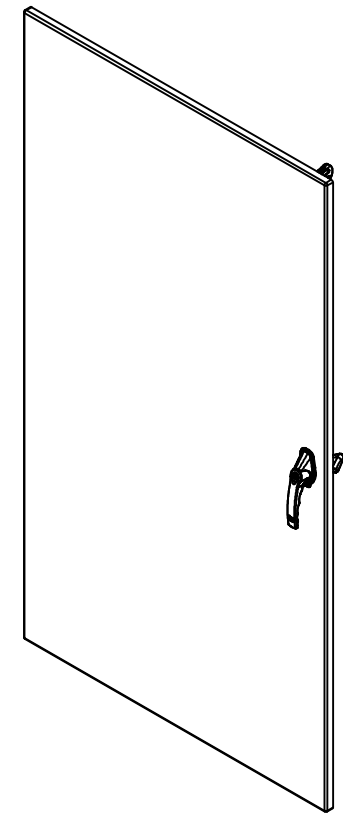
LEFT



FRONT




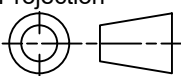
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	Date 15-Apr-22
Drawn By Dessiné Par	BoxCad: BoxCad	
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	9500U2D 72" x 77.75" Lock Door	
Part Number Numéro Pièce	Rev. 0	13 / 17

SEE BILL OF MATERIAL ON LAST PAGE

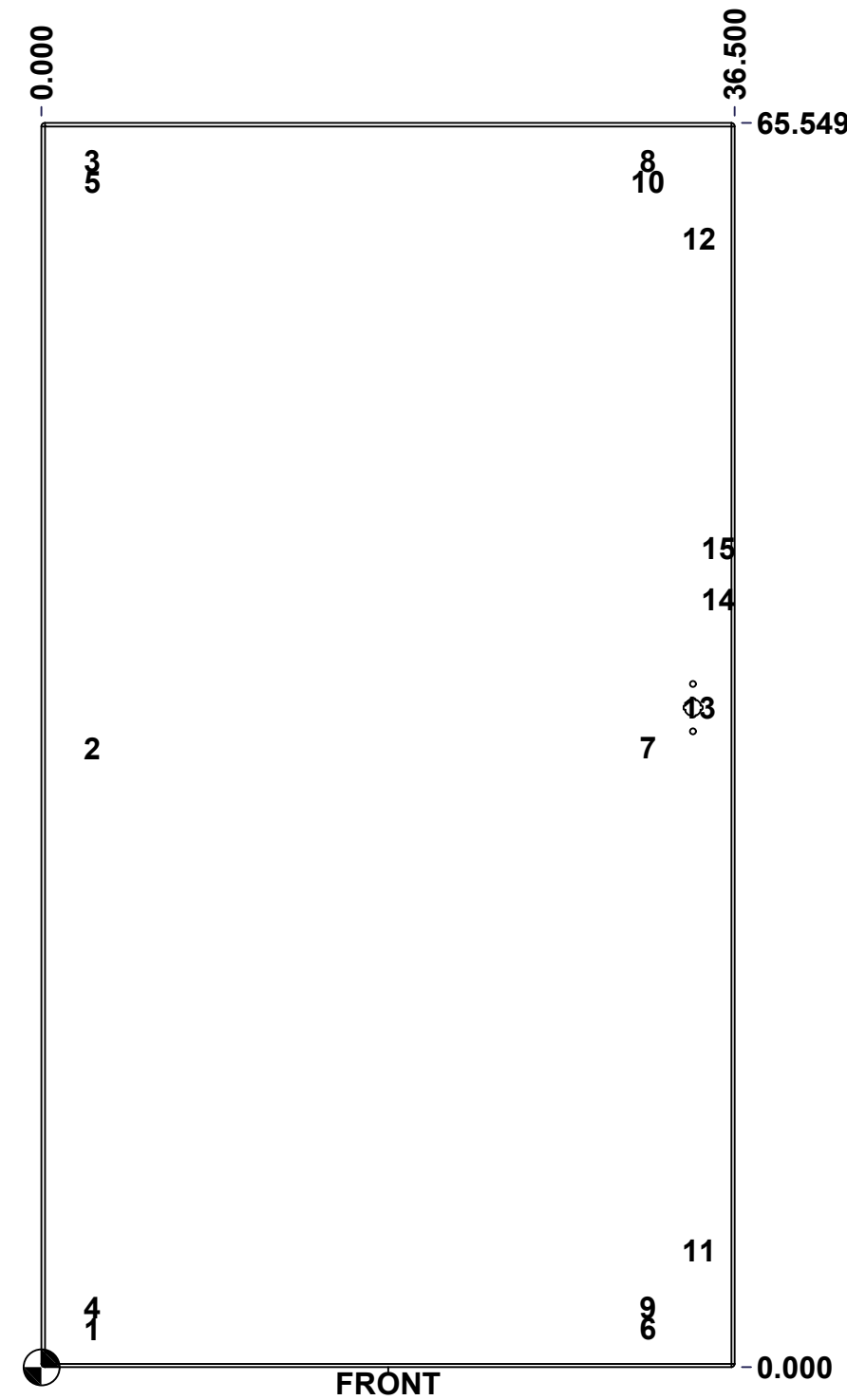
9500U2D727824FD

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.375	2.028	STUD M6 x 18mm (Inside)
2	2.375	32.628	STUD M6 x 18mm (Inside)
3	2.375	63.521	STUD M6 x 18mm (Inside)
4	2.375	3.139	STUD M6 x 18mm (Inside)
5	2.375	62.409	STUD M6 x 18mm (Inside)
6	31.626	2.028	STUD M6 x 18mm (Inside)
7	31.626	32.628	STUD M6 x 18mm (Inside)
8	31.626	63.521	STUD M6 x 18mm (Inside)
9	31.626	3.139	STUD M6 x 18mm (Inside)
10	31.626	62.409	STUD M6 x 18mm (Inside)
11	34.313	6.118	CLOSING BAR STUD (Inside)
12	34.313	59.430	CLOSING BAR STUD (Inside)

13	34.312	34.743	HANDLE 885 ESL2A-APHD @ 0.0°
14	35.348	40.445	STUDS M6 x 18mm (Inside)
15	35.348	43.123	STUDS M6 x 18mm (Inside)

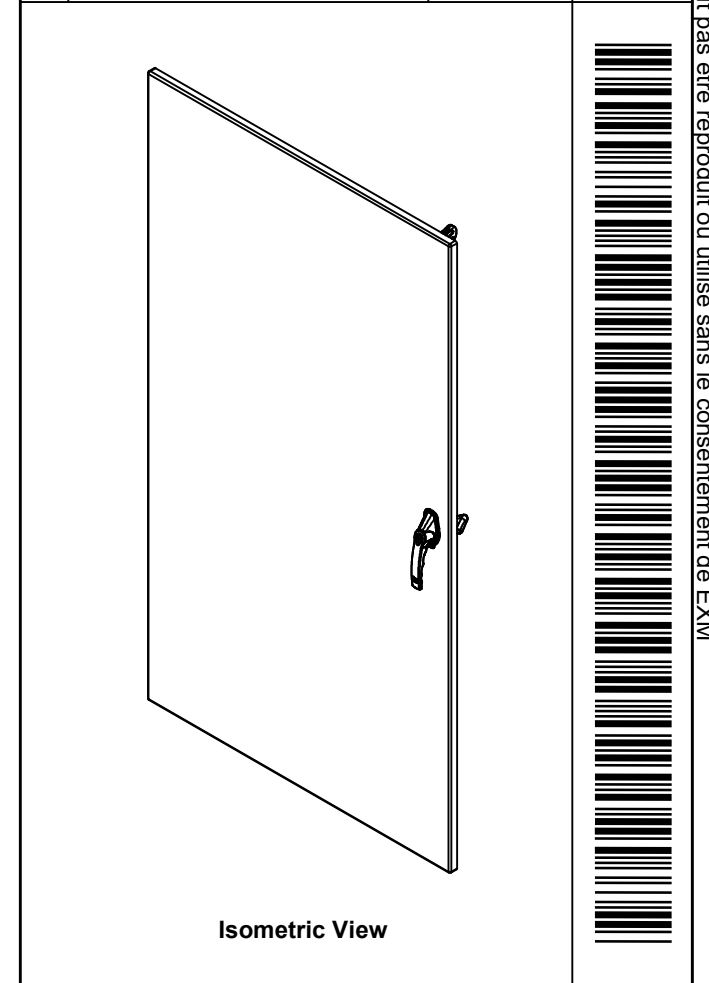


	Description	Status
	9500U2D 72" x 77.75" Lock Door	(NULL)
	Part Number Numéro Pièce	Rev.
	9500U2D727824FD	0
		14
		17

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No.	Revisions	Date	By/Par



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Flatness
Aplatissement
Max 3.0mm

Projection

2	STK-Q-16050	1	Stud M6 x 18mm Steel
1	9500U2D727824CB	0	9500U2D 72" Closing Bar
1	9500U2D727824CB_ESY	0	9500U2D 72" Disconnect Closing Bar
1	STK-A-03880-36	12	Gearbox Clockwise Assembly (Grip 36mm)
1	885ESL2A-APHD	0	885 ESL2A-APHD - Zinc Die Cast L-Handle Padlockable Assy - Slot Cylinder
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	9500U2D727824DS1	0	9500U2D 72" x 77.75" Door Stiffener
12	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	9500U2D727824FDG	0	9500U2D 72" x 77.75" Flange Door Gasket
1	9500U2D727824FD-P	0	9500U2D 72" x 77.75" Lock Door Part
4	STK-K-09860	7	Cabinet Hinge with Captive Pins

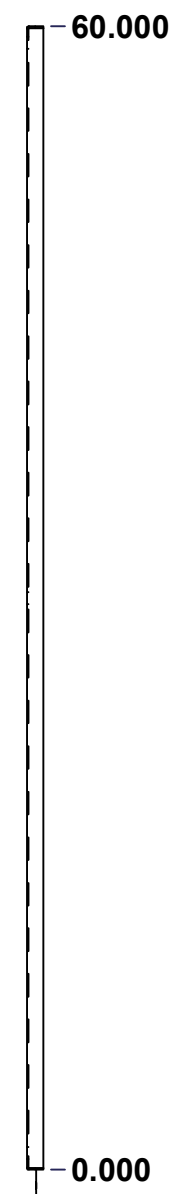
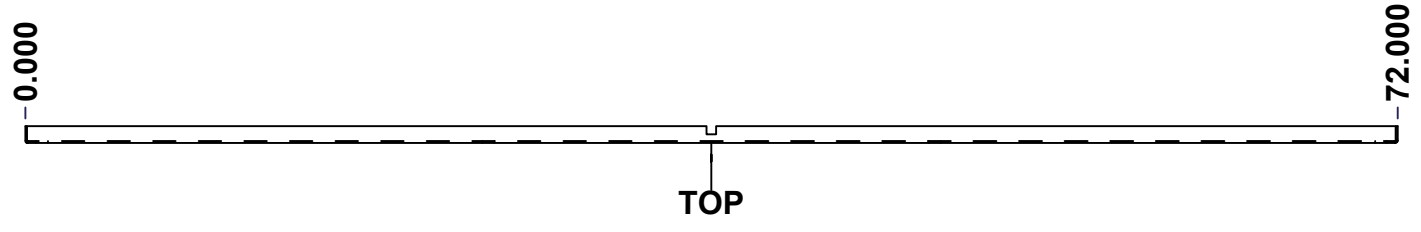
Customer Client	Date
Drawn By Dessiné Par	Date 15-Apr-22
Material Matière	BoxCad: BoxCad
Color Couleur	12 Ga Cold Rolled A1008 CS Type B (2.5mm)
Finish Fini	Asa-61 Grey
Description	Smooth
9500U2D 72" x 77.75" Lock Door	
Part Number Numéro Pièce	Detail Rev.
9500U2D727824FD	0

QTY	Part Number	Rev	Description
Parts List			

Rev.	15
0	17

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No.	Revisions	Date	By/Par

Isometric View

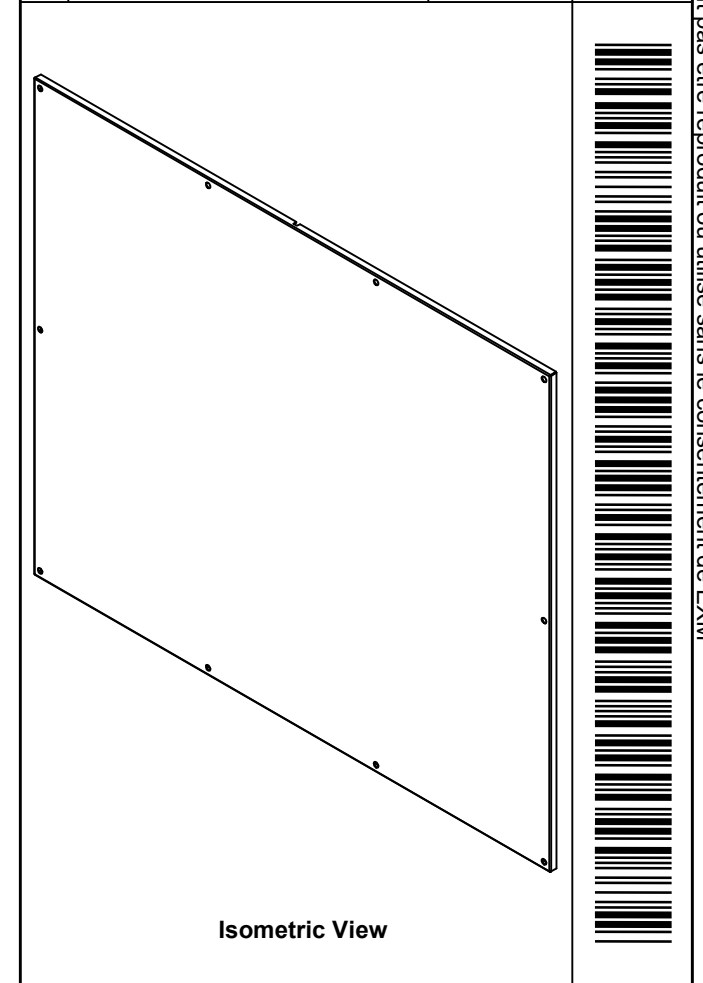
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		12 Ga Galvanized (2.5mm)	
Color Couleur		Unpainted	Finish Fini
Description		Detail Rev.	
9500U2D 72" x 77.75" Inner Panel			
Part Number Numéro Pièce		Rev.	
9500U2D727824IP		0	16 17


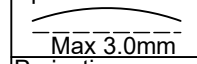
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No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 15-Apr-22
Material Matière		
12 Ga Galvanized (2.5mm)		
Color Couleur	Unpainted	Finish Fini
Description		Detail Rev.
9500U2D 72" x 77.75" Inner Panel		0 / 17
Part Number Numéro Pièce		Rev.
9500U2D727824IP		0 / 17

Qty	Part Number	Rev	Description
1	9500U2D727824IP-P	0	9500U2D 72" x 77.75" Inner Panel Part
Parts List			