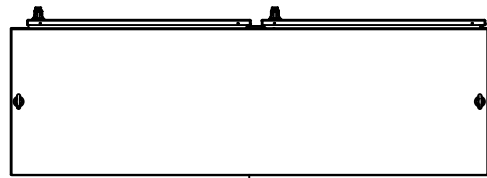
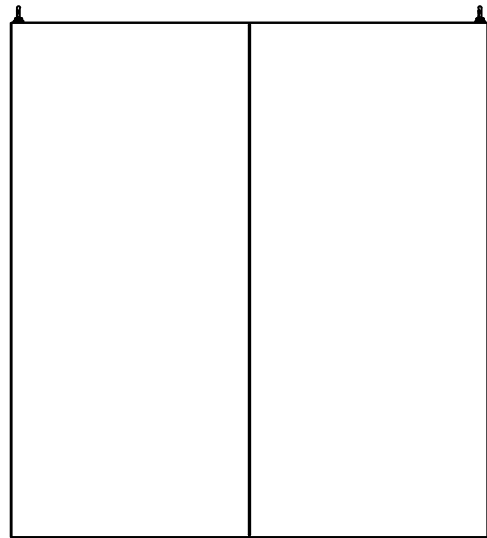


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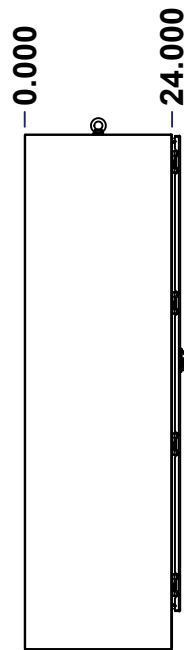
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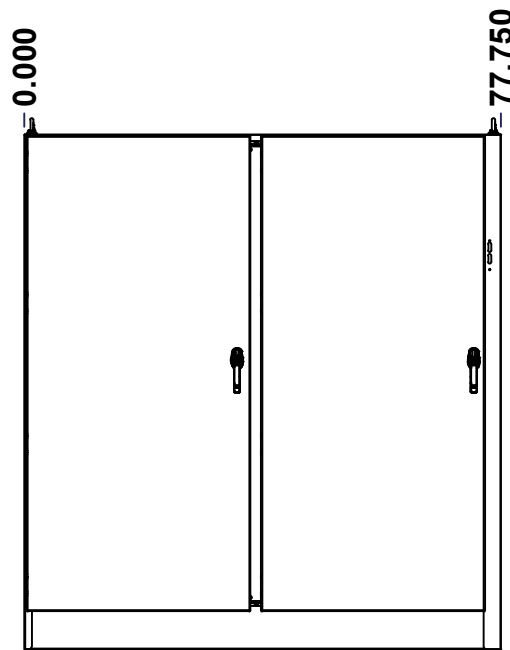
TOP



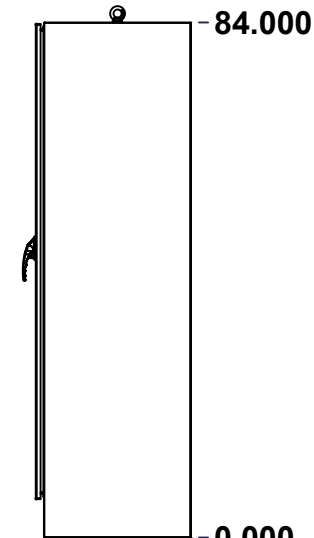
BACK



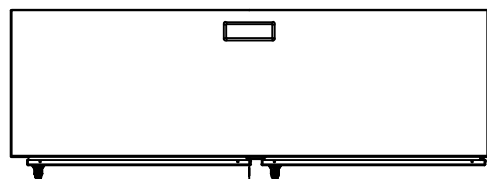
LEFT



FRONT

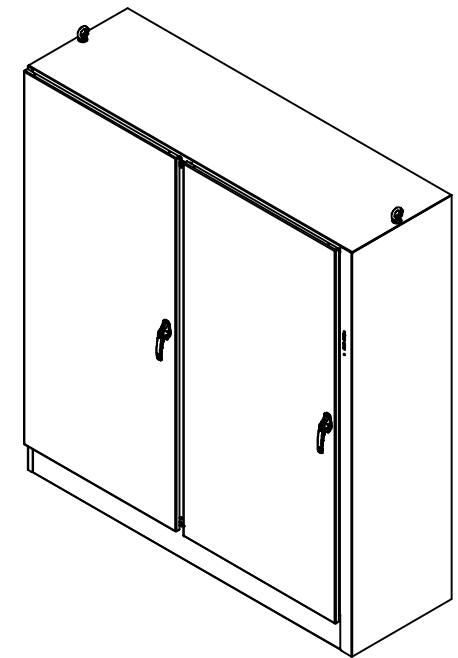


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

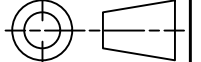


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par	Date 15-Apr-22
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color Couleur	Asa-61 Grey	Finish Fini	Smooth
------------------	-------------	----------------	--------

Description	Detail Rev.
9500U2D 84" x 77.75" x 24" Assembly	

Part Number Numéro Pièce	Rev.	1
<b>9500U2D847824</b>	<b>0</b>	17

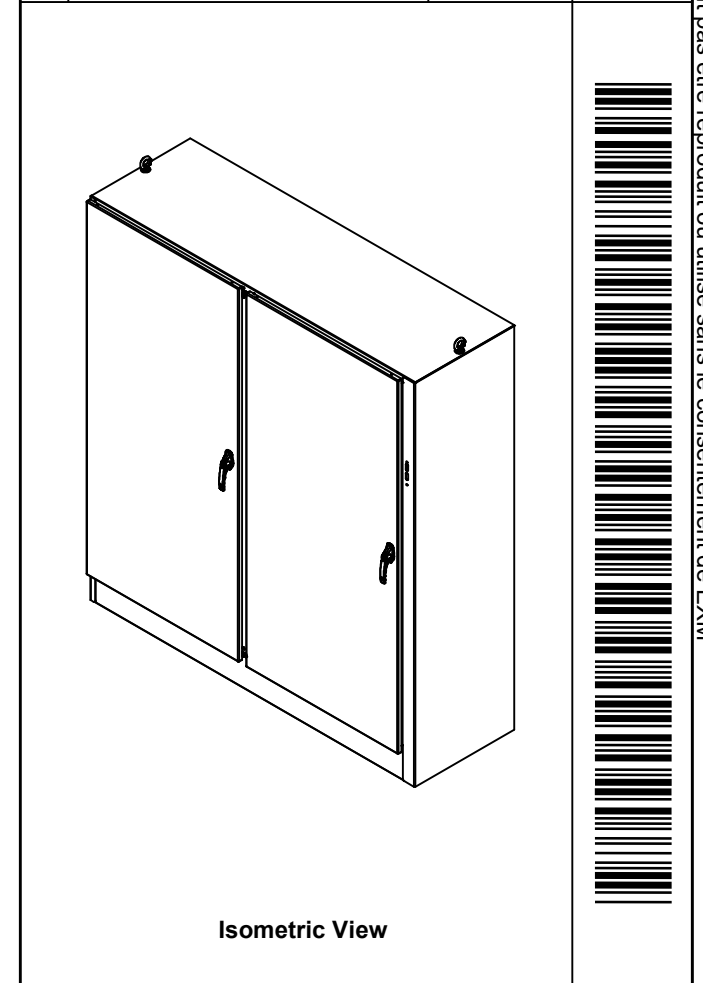
SEE BILL OF MATERIAL ON LAST PAGE

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NOTE	
ITEM	DESCRIPTION
1	NEMA 12/13 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Special inner panel (Sold separately)
5	C/W Standard inner panel mounting studs
6	C/W Eyebolts
7	C/W Struts installed (Included)

No.	Revisions	Date	By/Par



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Flatness  
Aplatissement  
Max 3.0mm

Projection

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	880INTI	2	880 INTI - Interlock Post Kit
1	9500U2D847824GP	0	9500U2D Gland Plate
1	880EB14	2	Eye Bolt M14 (Pack of 2)
10	STK-Q-07320	0	Flange Lock Nut M10
1	9500U2D847824IP	0	9500U2D 84" x 77.75" Inner Panel
10	STK-Q-07620	0	M10 Plastic Spacer 0.875"
1	9500U2D847824FD	0	9500U2D 84" x 77.75" Lock Door
1	9500U2D847824LD	0	9500U2D 84" x 77.75" Lock Door
1	9500U2D847824B	0	9500U2D 84" x 77.75" x 24" Body
8	STK-Q-04050-10	8	M6 x 10mm Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

Customer Client

Drawn By  
Dessiné Par BoxCad: BoxCad

Material  
Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color  
Couleur Asa-61 Grey

Finish  
Fini Smooth

Description  
9500U2D 84" x 77.75" x 24" Assembly

Part Number  
Numéro Pièce **9500U2D847824**

Date 15-Apr-22

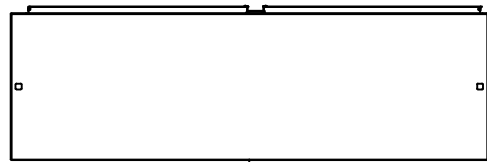
Detail Rev.

Rev. 0

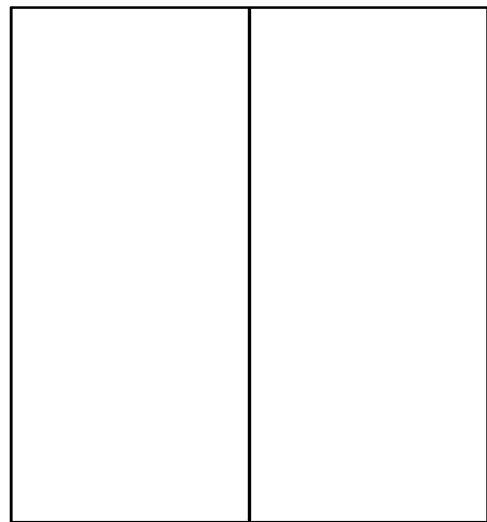
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17

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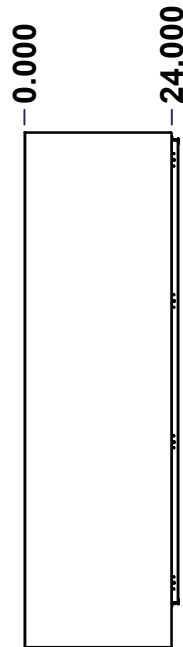
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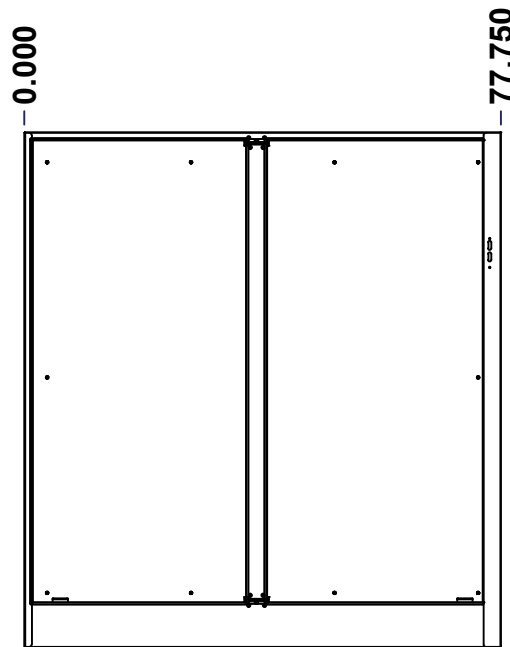
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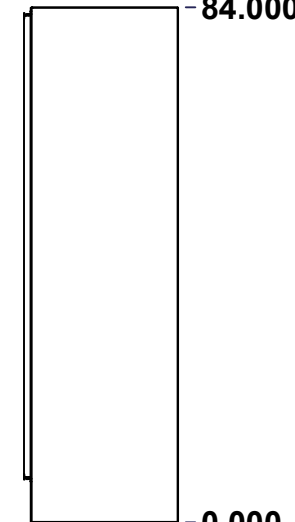
BACK



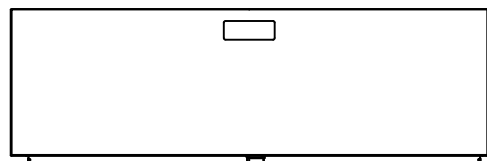
LEFT



FRONT

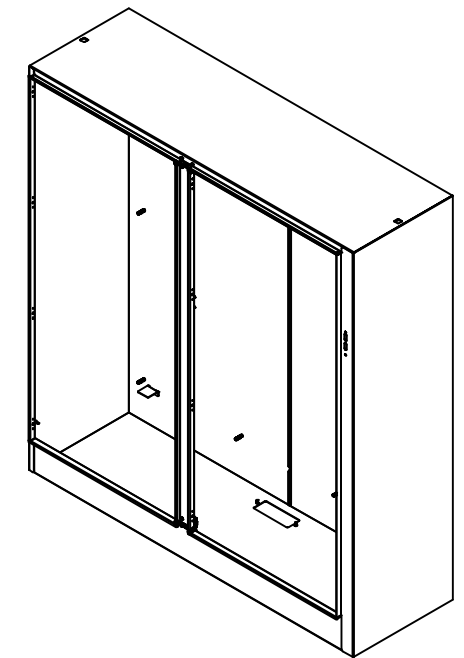


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 15-Apr-22
Material / Matière: 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
Description: 9500U2D 84" x 77.75" x 24" Body	Detail Rev.
Part Number / Numéro Pièce: 9500U2D847824B	Rev. 3
SEE BILL OF MATERIAL ON LAST PAGE	0

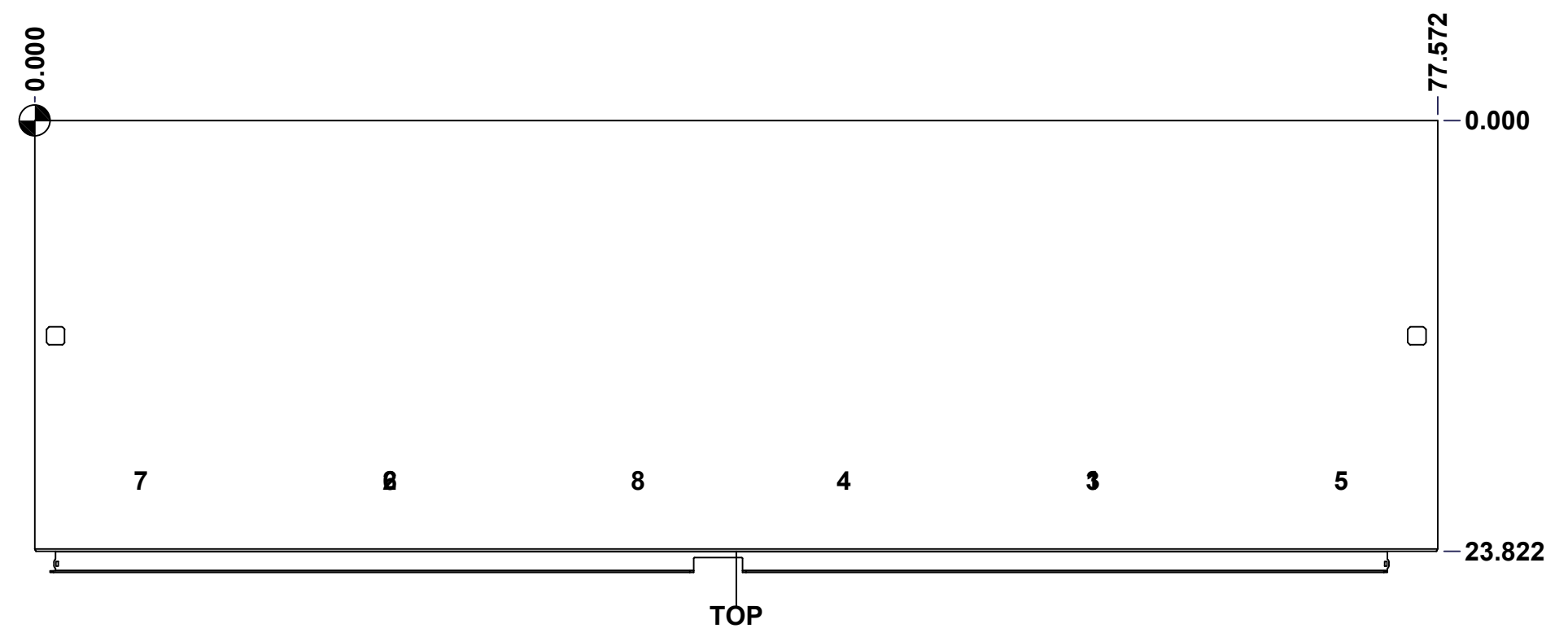
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	58.224	19.911	Struts CR400 33.500" (Inside)
2	19.349	19.911	Struts CR400 33.500" (Inside)
3	58.224	19.911	STUDS M6 x 10mm (Inside)
4	44.474	19.911	STUDS M6 x 10mm (Inside)
5	71.974	19.911	STUDS M6 x 10mm (Inside)
6	19.349	19.911	STUDS M6 x 10mm (Inside)
7	5.599	19.911	STUDS M6 x 10mm (Inside)
8	33.099	19.911	STUDS M6 x 10mm (Inside)

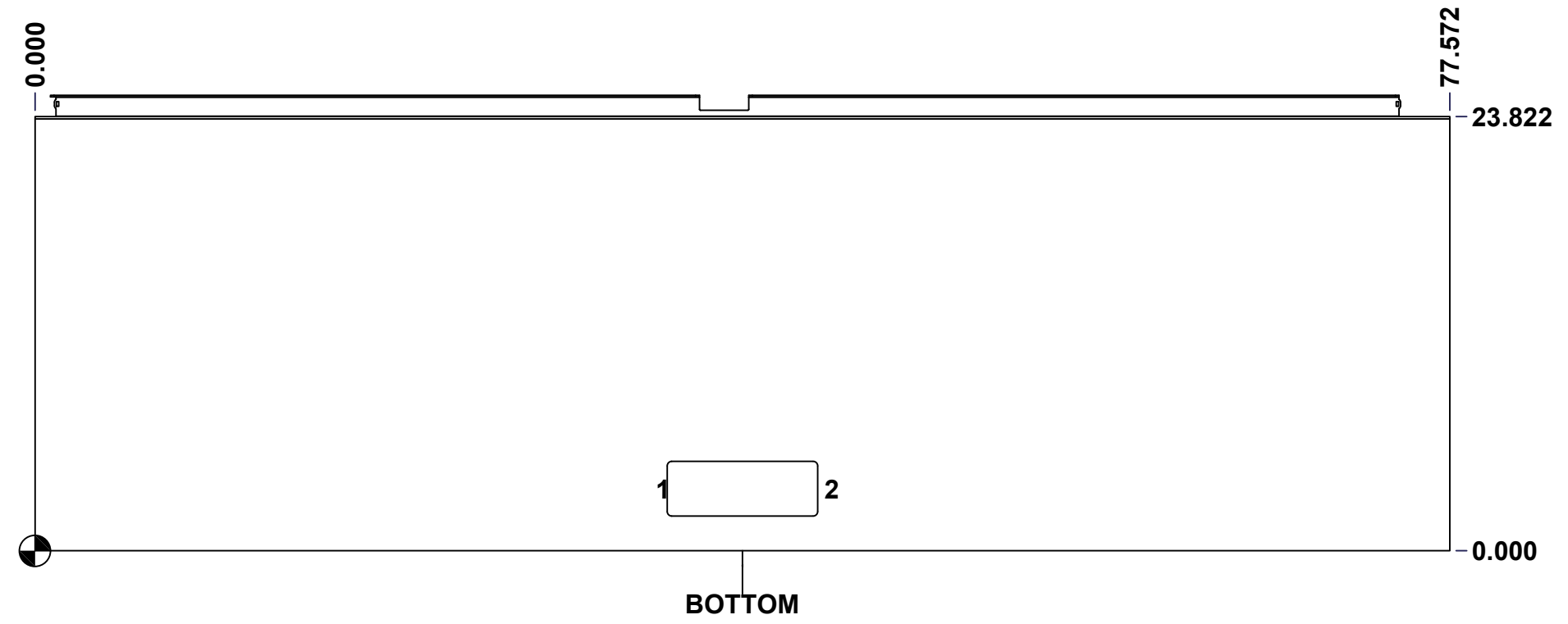


	Description	Status	
	9500U2D 84" x 77.75" x 24" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
	<b>9500U2D847824B</b>	<b>0</b>	17

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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	34.161	3.411	GP STUD M6 x 16mm (Inside)
2	43.411	3.411	GP STUD M6 x 16mm (Inside)

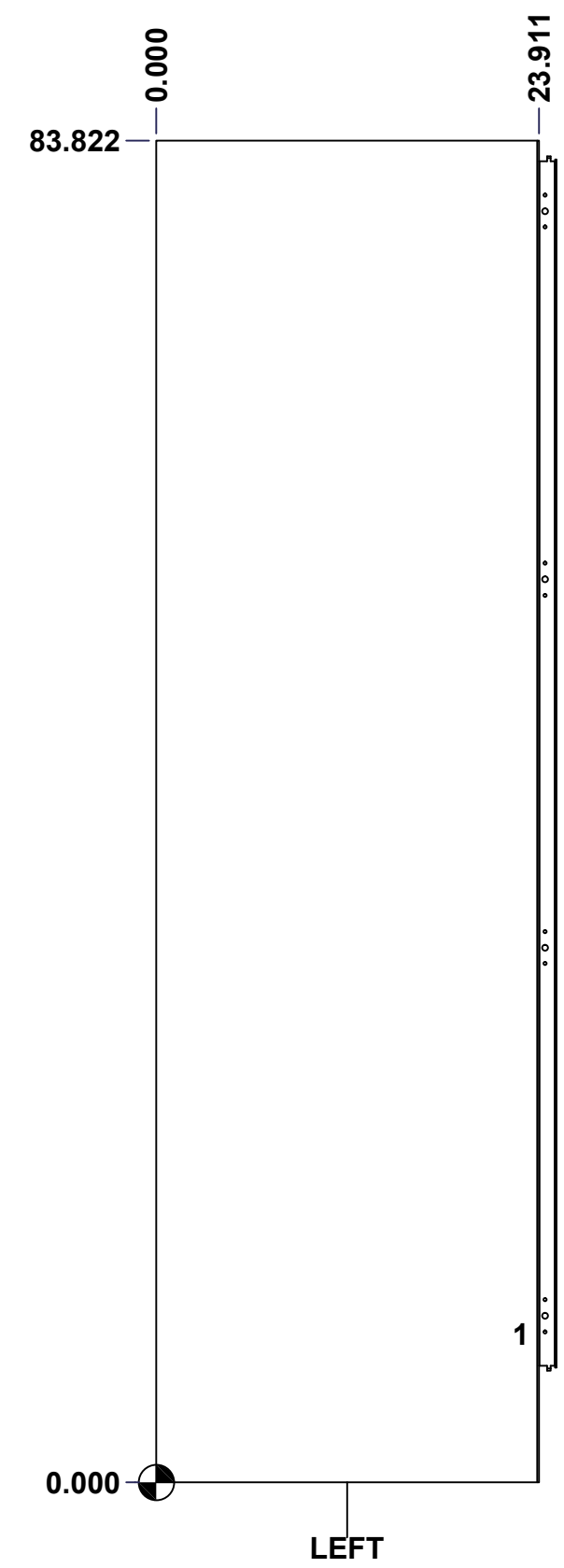


	Description	Status
	9500U2D 84" x 77.75" x 24" Body	(NULL)
Part Number Numéro Pièce	<b>9500U2D847824B</b>	Rev. 5
		<b>0</b> / 17

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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	22.411	9.286	GND STUD M6 x 16mm (Inside)



	Description	Status
	9500U2D 84" x 77.75" x 24" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>9500U2D847824B</b>	<b>0</b> / 6
		17

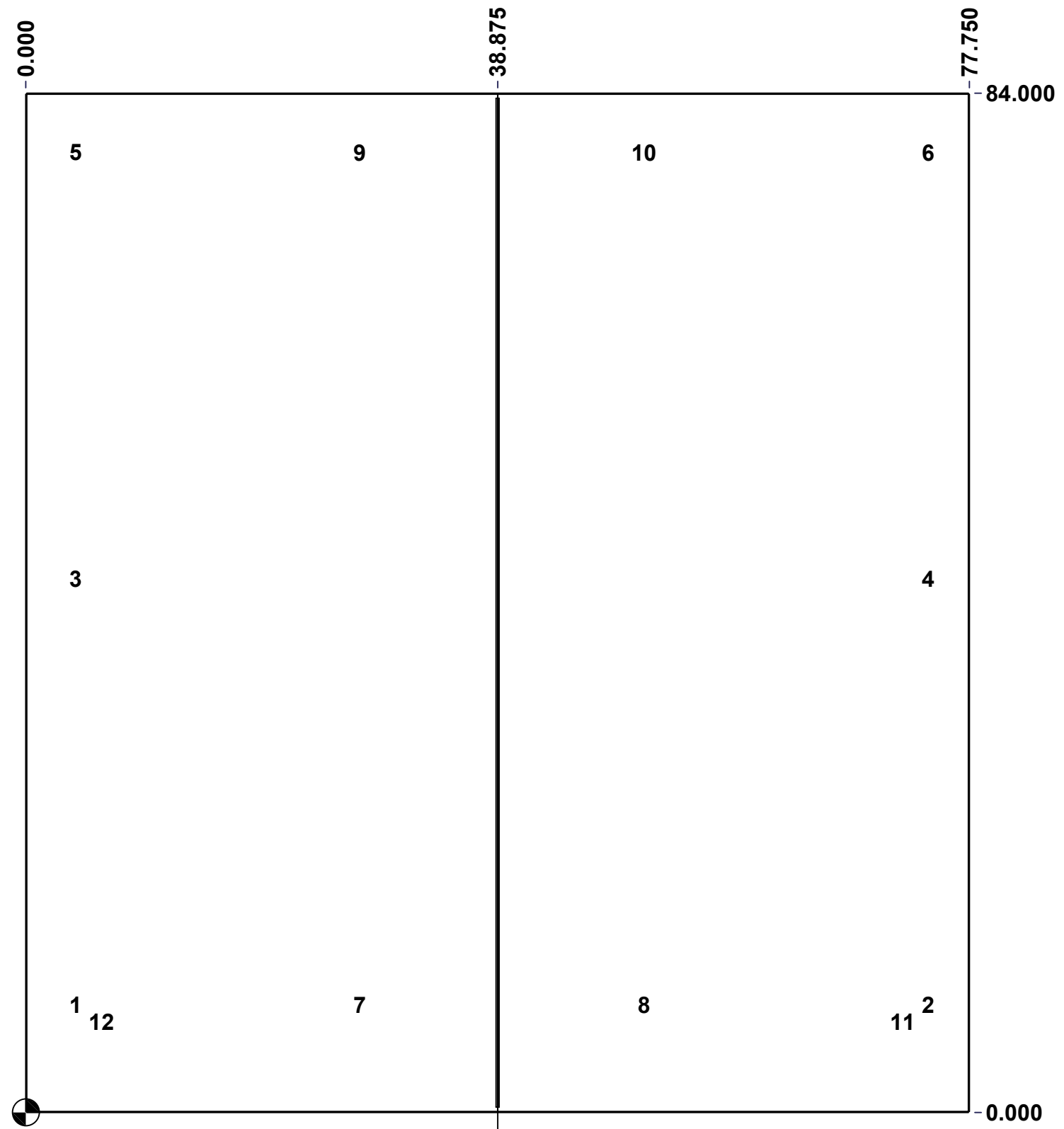
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	3.750	8.875	IP STUD M10 x 40mm (Inside)
2	74.000	8.875	IP STUD M10 x 40mm (Inside)
3	3.750	44.000	IP STUD M10 x 40mm (Inside)
4	74.000	44.000	IP STUD M10 x 40mm (Inside)
5	3.750	79.125	IP STUD M10 x 40mm (Inside)
6	74.000	79.125	IP STUD M10 x 40mm (Inside)
7	27.167	8.875	IP STUD M10 x 40mm (Inside)
8	50.583	8.875	IP STUD M10 x 40mm (Inside)
9	27.167	79.125	IP STUD M10 x 40mm (Inside)
10	50.583	79.125	IP STUD M10 x 40mm (Inside)
-----	-----	-----	-----
11	71.875	7.500	IP SUPPORT ANGLE (Inside)
12	5.875	7.500	IP SUPPORT ANGLE (Inside)



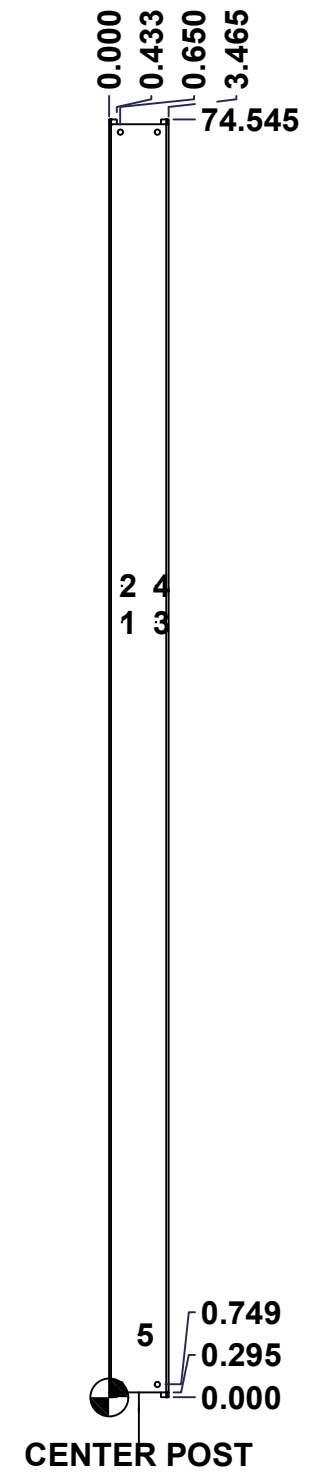
BACK

	Description		Status
	9500U2D 84" x 77.75" x 24" Body		(NULL)
Part Number Numéro Pièce		Rev.	7
<b>9500U2D847824B</b>		<b>0</b>	17

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - CENTER VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.748	45.220	INTERLOCK STUD M6 x 16mm (Inside)
2	0.748	47.346	INTERLOCK STUD M6 x 16mm (Inside)
3	2.717	45.220	INTERLOCK STUD M6 x 16mm (Inside)
4	2.717	47.346	INTERLOCK STUD M6 x 16mm (Inside)
5	1.732	3.648	GND STUD M6 x 16mm (Inside)



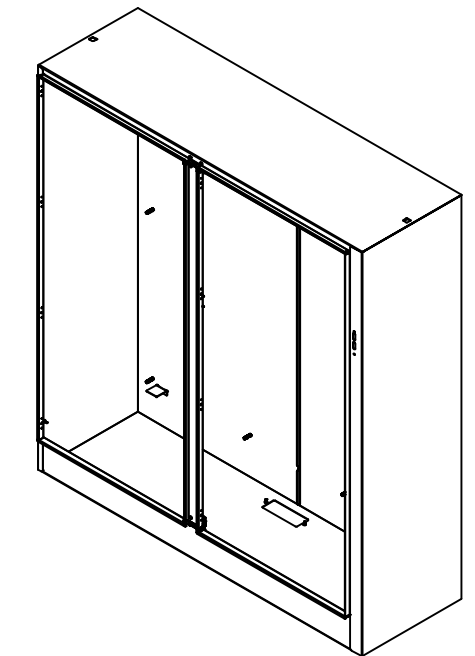
	Description 9500U2D 84" x 77.75" x 24" Body	Status (NULL)
	Part Number Numéro Pièce <b>9500U2D847824B</b>	Rev. 8 <b>0</b>



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No.	Revisions	Date	By/Par



Isometric View

6	STK-Q-16030	0	Stud M6 x 10mm Steel
6	STK-Q-07220	1	M6 Nylon Insert Lock Nut
2	9500U2D847824BPA-P	0	9500U2D Inner Panel Support Angle
2	STK-Q-74910	0	Eyebolt Lifting Angle (15.500")
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-A-75454	3	Center Post - Sealing Block with Latch Assembly (Large)
1	9500U2D847824CP-P	0	9500U2D 84" Center Post Part
10	STK-Q-16100	0	Stud M10 x 40mm Steel
1	9500U2D847824BT-P	0	9500U2D 77.75" x 24" Bottom Part
1	9500U2D847824T-P	0	9500U2D 77.75" x 24" Top Part
1	9500U2D847824RS-P	0	9500U2D 84" x 77.75" Right Part
1	9500U2D847824LS-P	0	9500U2D 84" x 77.75" Left Part
1	9500U2D847824BR-P	0	9500U2D 84" x 77.75" Back Right Part
1	9500U2D847824BL-P	0	9500U2D 84" x 77.75" Back Left Part
2	CR400MS_33.5	0	Commercial Roll Mild Steel (33.5in long)
4	STK-Q-16080	0	Ground Stud M6 x 16mm Steel

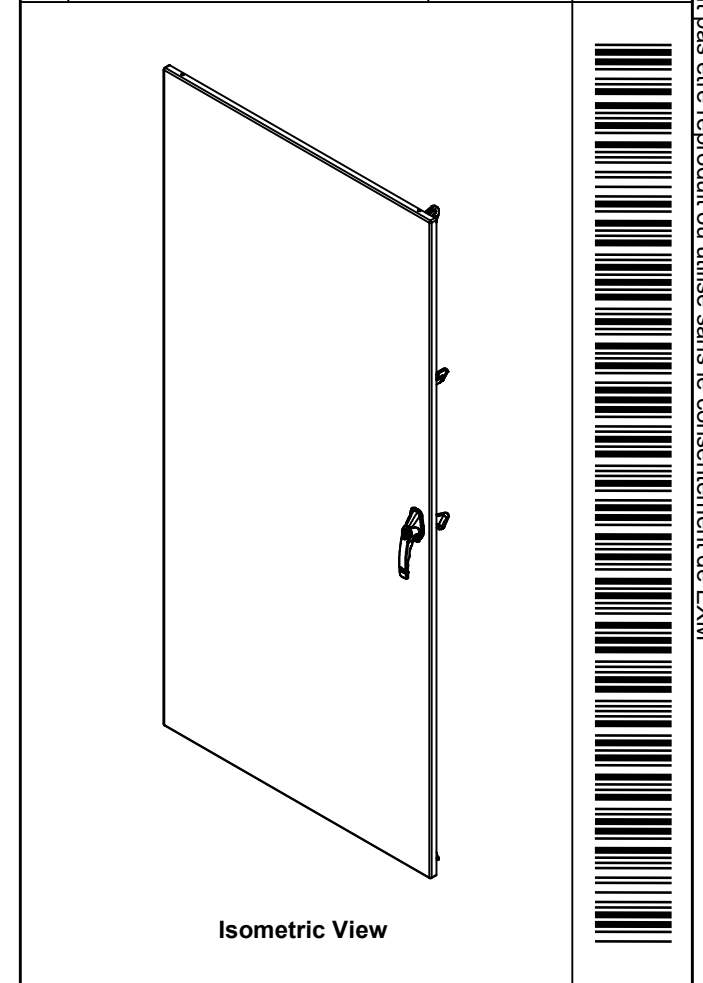
Qty	Part Number	Rev	Description
Parts List			


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	Projection		
Customer Client	Date		
Drawn By Dessiné Par	BoxCad: BoxCad	Date 15-Apr-22	
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)		
Color Couleur	Asa-61 Grey	Finish Fini	Smooth
Description		Detail Rev.	
9500U2D 84" x 77.75" x 24" Body			
Part Number Numéro Pièce		Rev.	9
<b>9500U2D847824B</b>		<b>0</b>	17

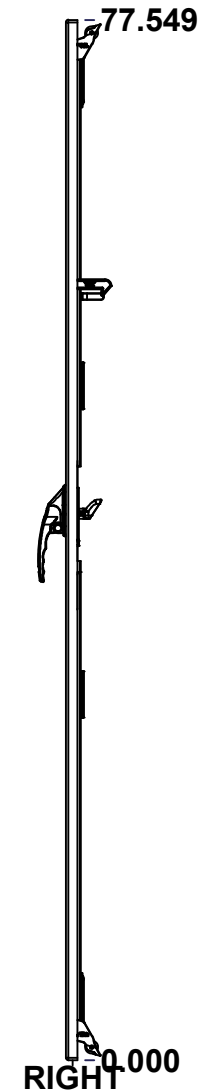
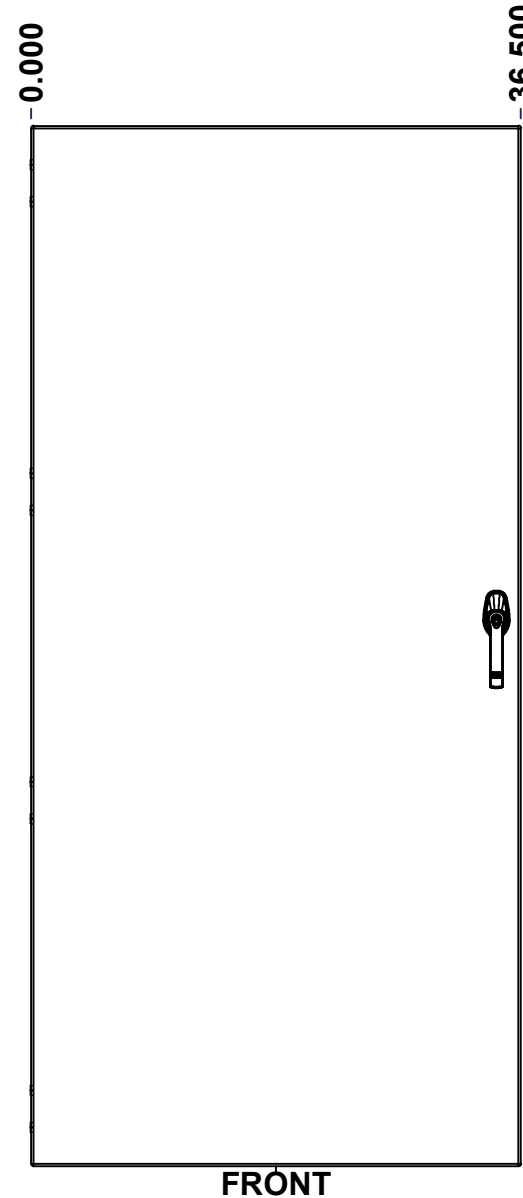
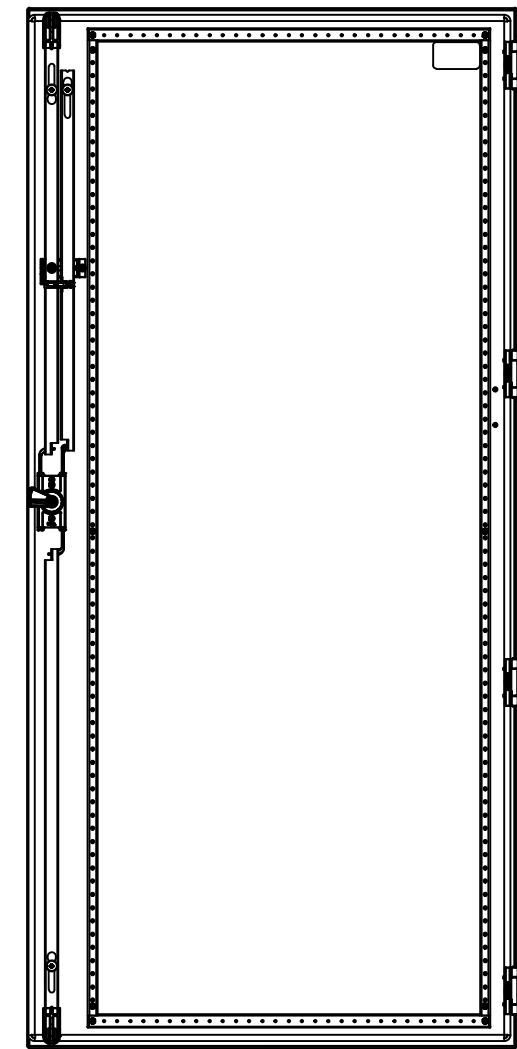
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No.	Revisions	Date	By/Par



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		Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 15-Apr-22
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)		
Color Couleur Asa-61 Grey	Finish Fini Smooth	
Description 9500U2D 84" x 77.75" Lock Door		Detail Rev.
Part Number Numéro Pièce <b>9500U2D847824LD</b>		Rev. 10 <b>0</b>

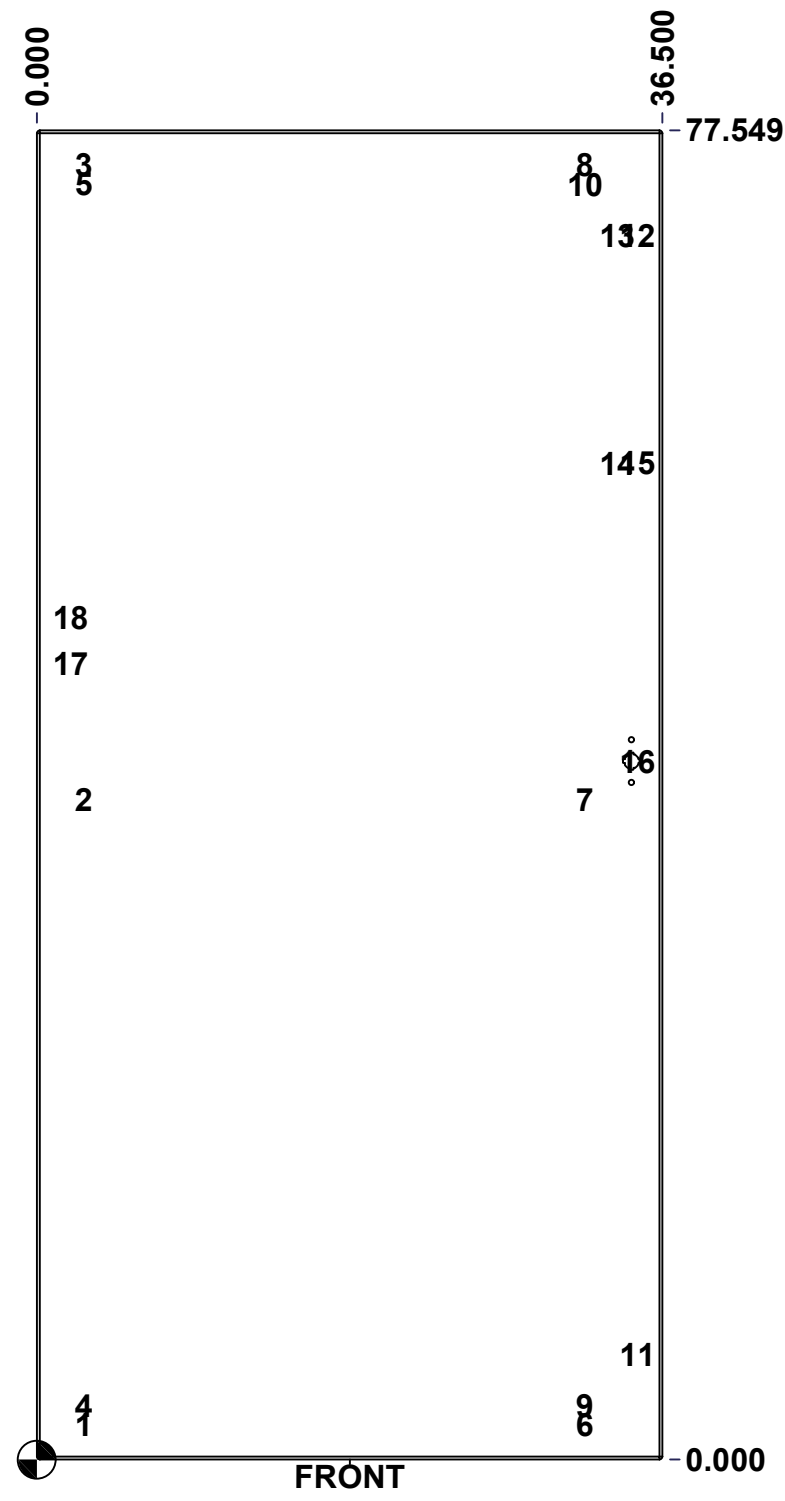


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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.375	2.028	STUD M6 x 18mm (Inside)
2	2.375	38.533	STUD M6 x 18mm (Inside)
3	2.375	75.521	STUD M6 x 18mm (Inside)
4	2.375	3.139	STUD M6 x 18mm (Inside)
5	2.375	74.409	STUD M6 x 18mm (Inside)
6	31.626	2.028	STUD M6 x 18mm (Inside)
7	31.626	38.533	STUD M6 x 18mm (Inside)
8	31.626	75.521	STUD M6 x 18mm (Inside)
9	31.626	3.139	STUD M6 x 18mm (Inside)
10	31.626	74.409	STUD M6 x 18mm (Inside)
11	34.688	6.118	CLOSING BAR STUD (Inside)
12	34.688	71.430	CLOSING BAR STUD (Inside)
13	33.501	71.430	STUD M6 x 18mm (Inside)
14	33.501	58.149	STUD M6 x 18mm (Inside)
15	34.688	58.149	STUD M6 x 18mm (Inside)
-----			
16	34.688	40.743	HANDLE 885 ESL2A-APHD @ 0.0°
17	1.604	46.445	STUDS M6 x 18mm (Inside)
18	1.604	49.123	STUDS M6 x 18mm (Inside)

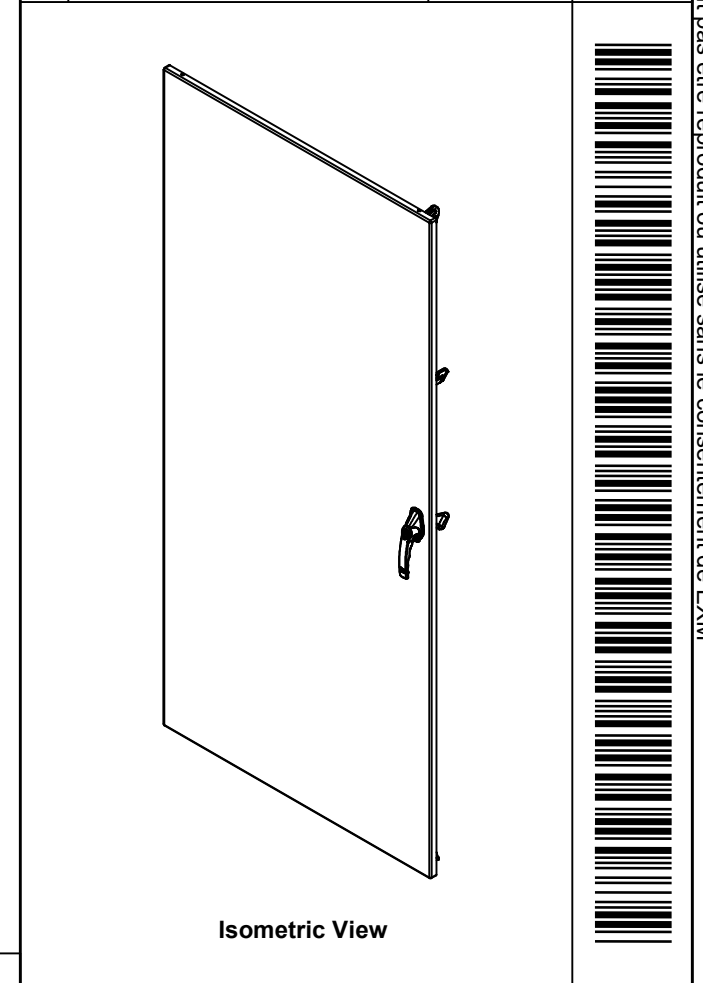


	Description	Status
	9500U2D 84" x 77.75" Lock Door	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>9500U2D847824LD</b>	<b>0</b>
		11
		17

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No.	Revisions	Date	By/Par



2	STK-Q-16050	1	Stud M6 x 18mm Steel
1	9500U2D847824DB_ESY	0	9500U2D 84" Disconnect Defeater Bar
1	9500U2D847824CB	0	9500U2D 84" Closing Bar
1	9500U2D847824CB_ESY	0	9500U2D 84" Disconnect Closing Bar
1	STK-K-03895-36	3	Gearbox Clockwise Assembly (Grip 36mm)
1	885ESL2A-APHD	0	885 ESL2A-APHD - Zinc Die Cast L-Handle Padlockable Assy - Slot Cylinder
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-Q-03200	0	M6 x 8mm Hexagon/Slot Screw
1	STK-Q-07220	1	M6 Nylon Insert Lock Nut
1	STK-Q-13060	1	M6 Flat Washer
1	STK-Q-46600	3	5500 ESY Disconnect Door Hook
1	9500U2D847824DS1	0	9500U2D 84" x 77.75" Door Stiffener
15	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	9500U2D847824LDG	0	9500U2D 84" x 77.75" Lock Door Gasket
1	9500U2D847824LD-P	0	9500U2D 84" x 77.75" Lock Door Part
4	STK-K-09860	7	Cabinet Hinge with Captive Pins
QTY	Part Number	Rev	Description
Parts List			

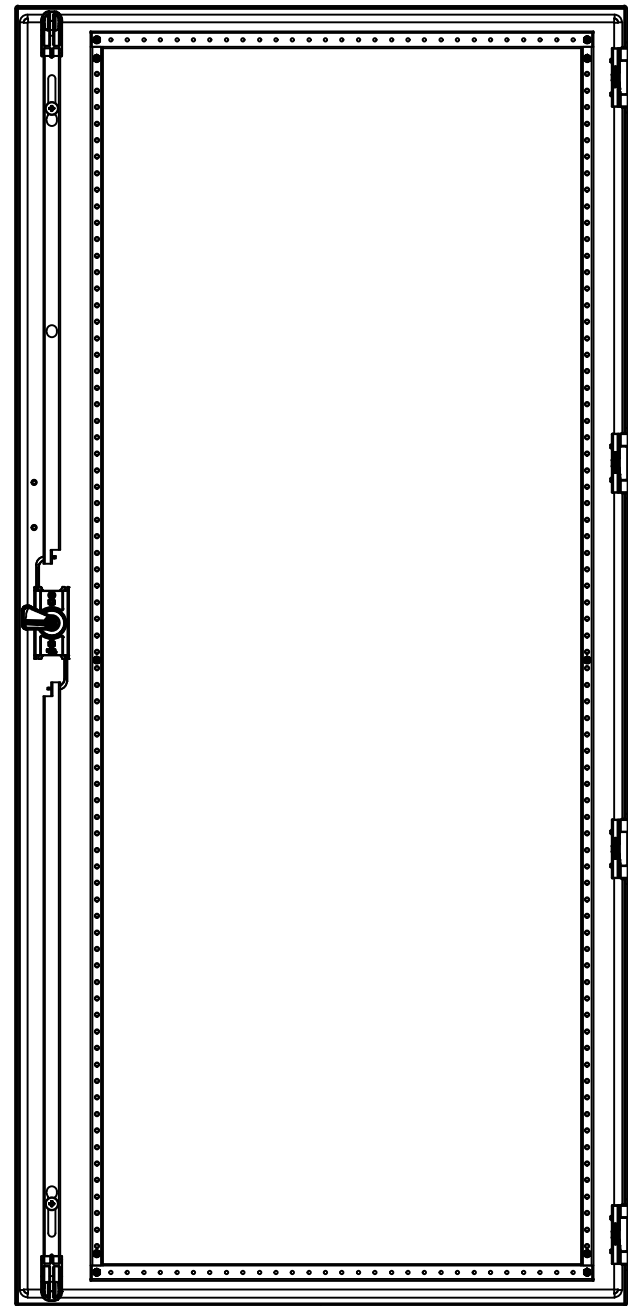
Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 15-Apr-22
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
9500U2D 84" x 77.75" Lock Door		
Part Number Numéro Pièce	Rev.	12
<b>9500U2D847824LD</b>	<b>0</b>	17

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TOP



BACK



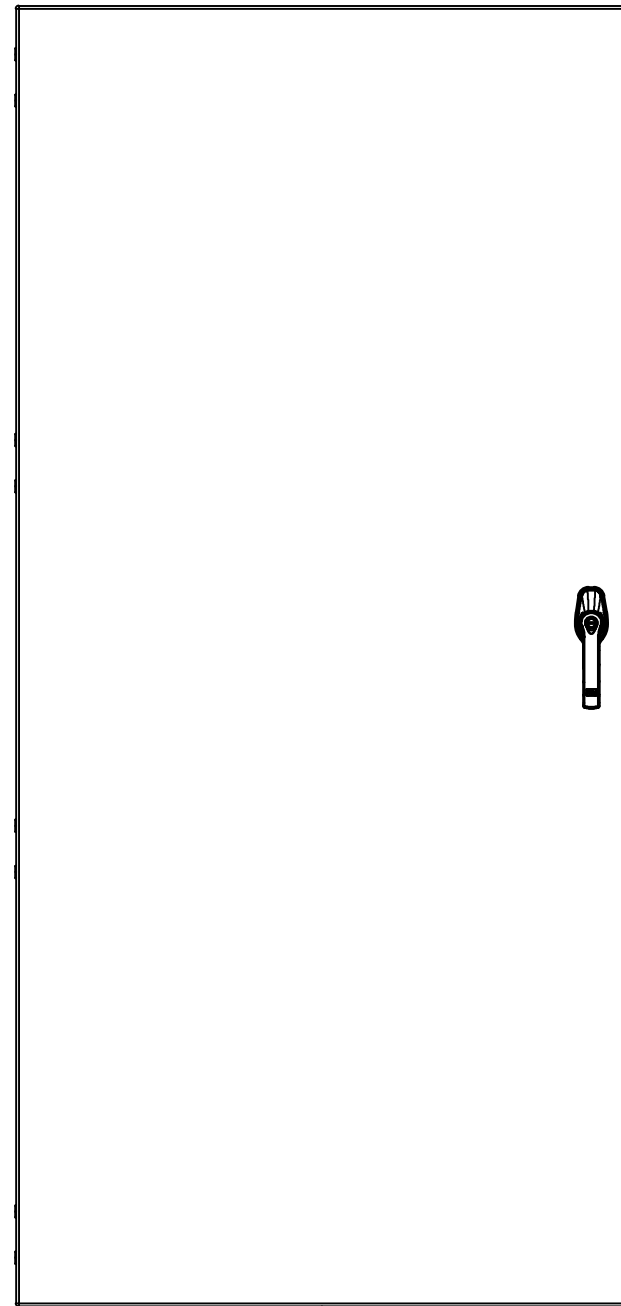
BOTTOM

0.000  
0.835



LEFT

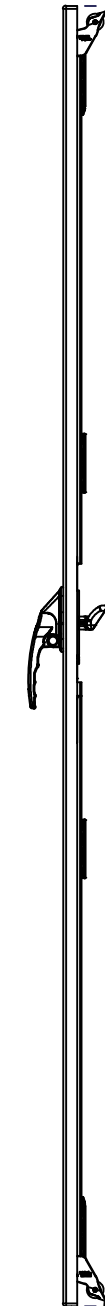
0.000



FRONT

36.500

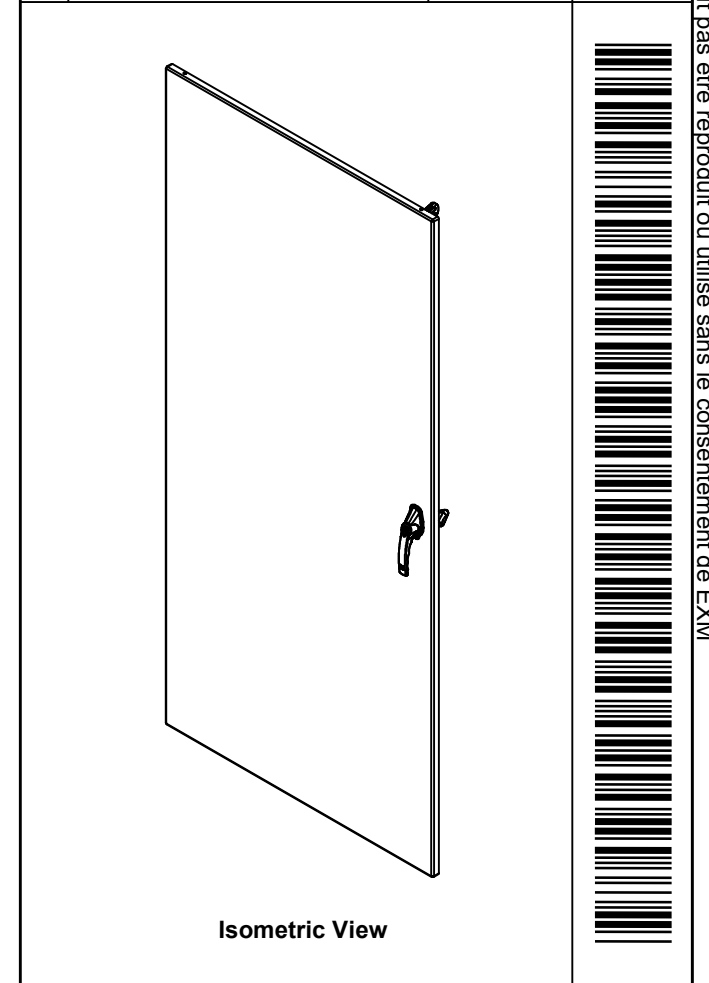
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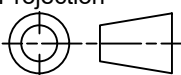


RIGHT

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No.	Revisions	Date	By/Par

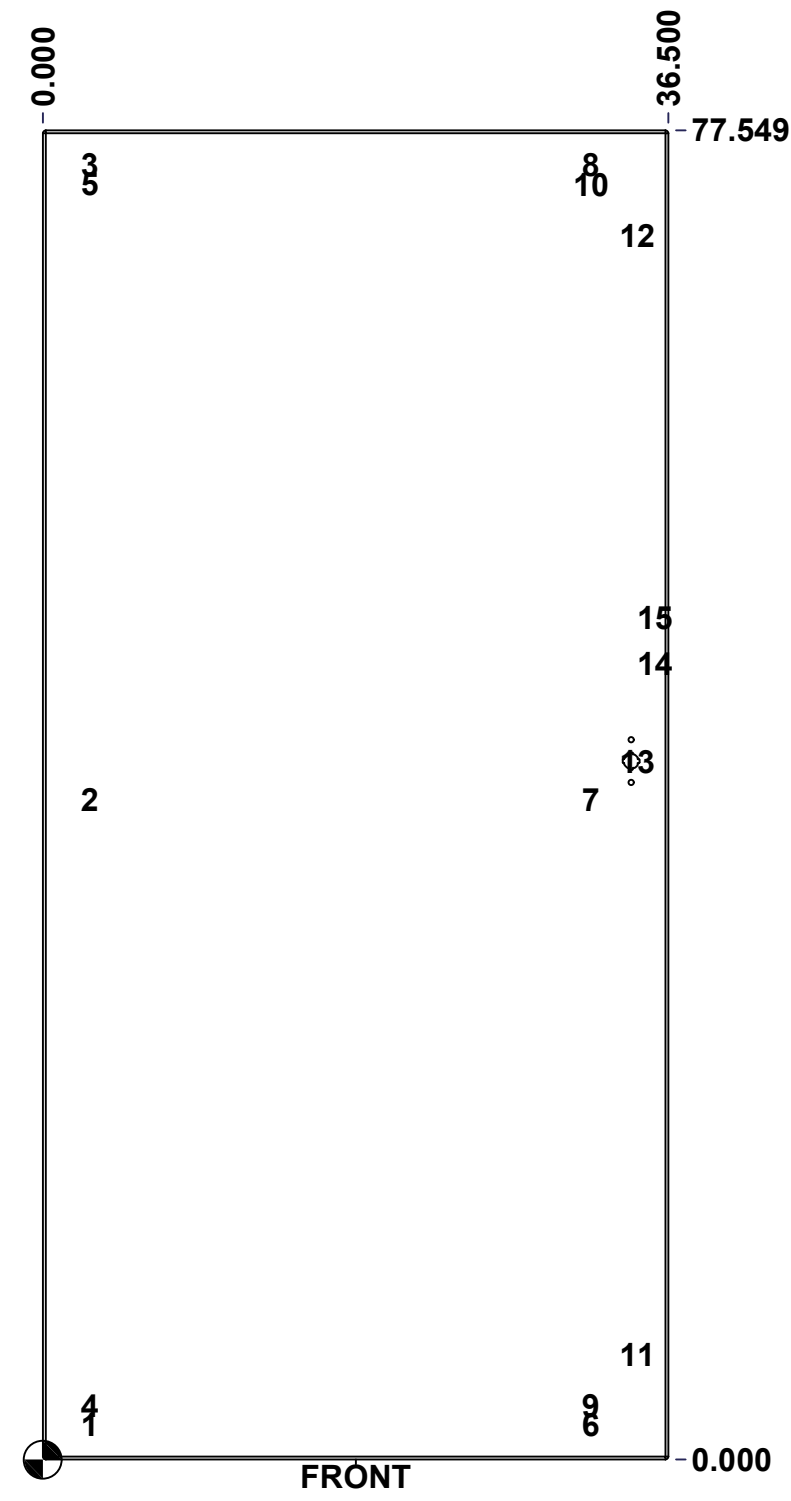


 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement	
		Max 3.0mm	
Projection 		Date	
Customer Client	BoxCad: BoxCad	Date	15-Apr-22
Material Matière	12 Ga Cold Rolled A1008 CS Type B (2.5mm)		
Color Couleur	Asa-61 Grey	Finish Fini	Smooth
Description		Detail Rev.	
9500U2D 84" x 77.75" Lock Door			
Part Number Numéro Pièce	Rev.	13	17
SEE BILL OF MATERIAL ON LAST PAGE		0	
9500U2D847824FD			

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.375	2.028	STUD M6 x 18mm (Inside)
2	2.375	38.533	STUD M6 x 18mm (Inside)
3	2.375	75.521	STUD M6 x 18mm (Inside)
4	2.375	3.139	STUD M6 x 18mm (Inside)
5	2.375	74.409	STUD M6 x 18mm (Inside)
6	31.626	2.028	STUD M6 x 18mm (Inside)
7	31.626	38.533	STUD M6 x 18mm (Inside)
8	31.626	75.521	STUD M6 x 18mm (Inside)
9	31.626	3.139	STUD M6 x 18mm (Inside)
10	31.626	74.409	STUD M6 x 18mm (Inside)
11	34.313	6.118	CLOSING BAR STUD (Inside)
12	34.313	71.430	CLOSING BAR STUD (Inside)
-----			
13	34.312	40.743	HANDLE 885 ESL2A-APHD @ 0.0°
14	35.348	46.445	STUDS M6 x 18mm (Inside)
15	35.348	49.123	STUDS M6 x 18mm (Inside)

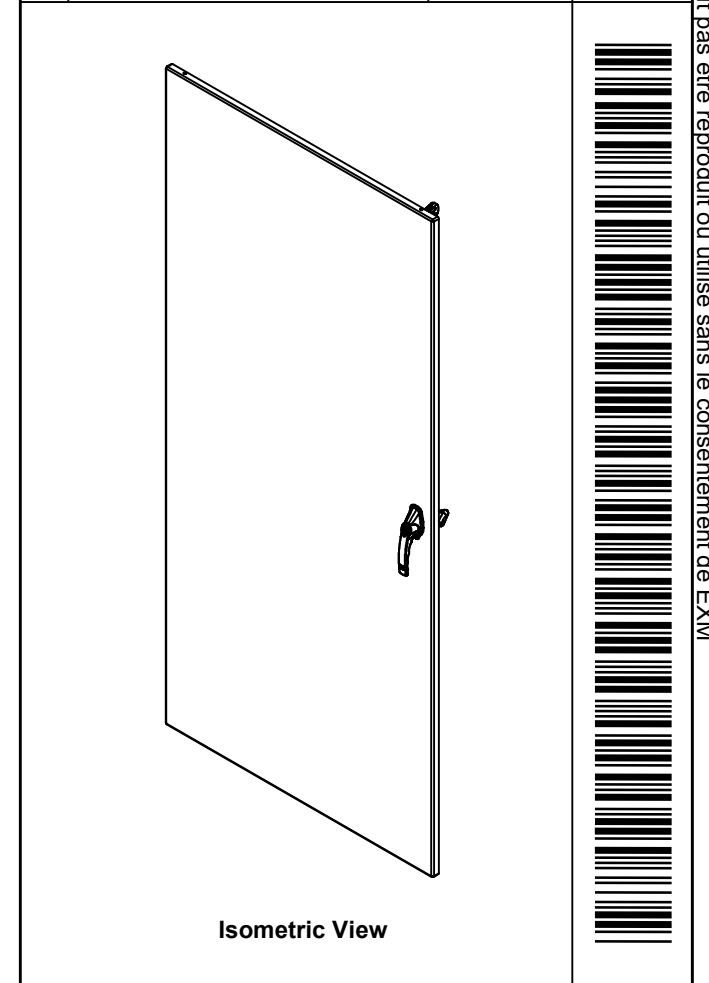


	Description	Status
	9500U2D 84" x 77.75" Lock Door	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>9500U2D847824FD</b>	<b>0</b>
		14
		17

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No.	Revisions	Date	By/Par



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Flatness  
Aplatissement  
Max 3.0mm

Projection

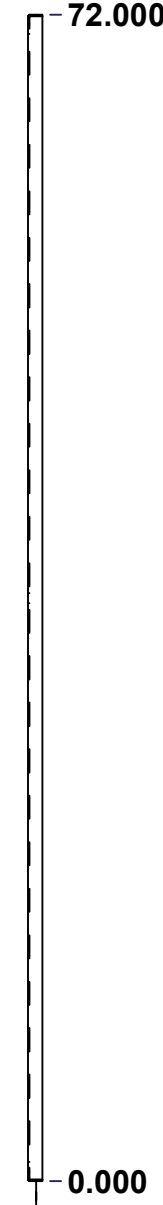
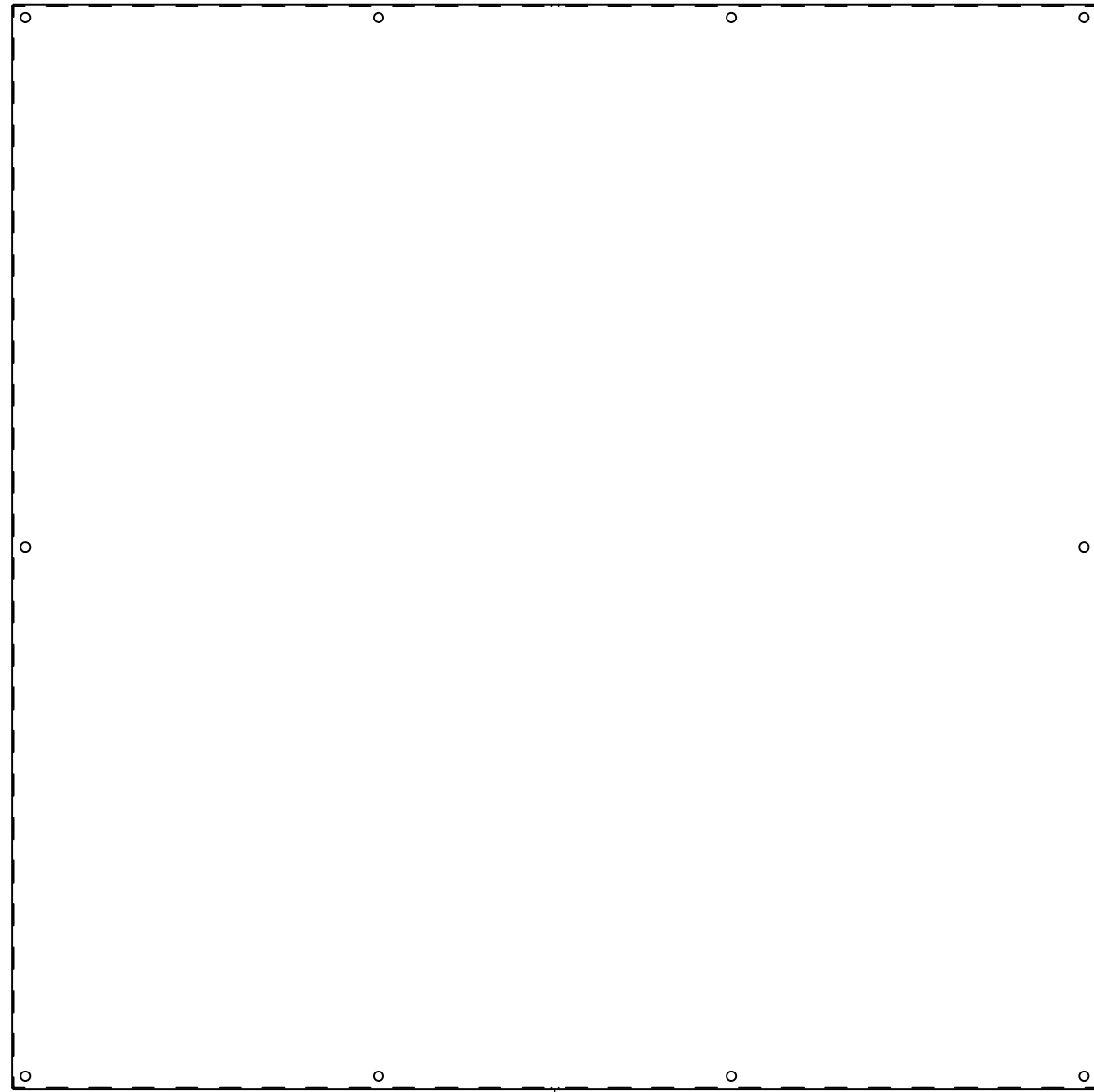
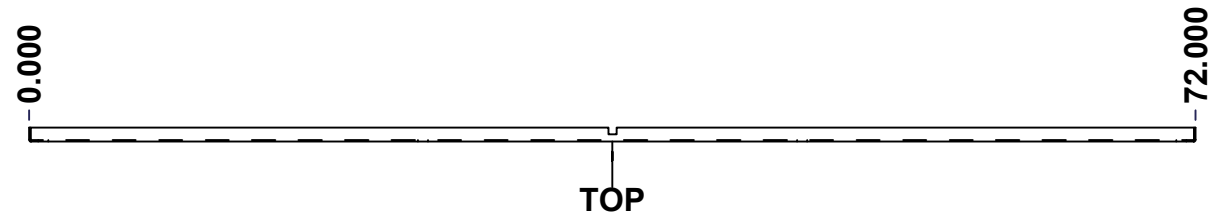
2	STK-Q-16050	1	Stud M6 x 18mm Steel
1	9500U2D847824CB	0	9500U2D 84" Closing Bar
1	9500U2D847824CB_ESY	0	9500U2D 84" Disconnect Closing Bar
1	STK-A-03880-36	12	Gearbox Clockwise Assembly (Grip 36mm)
1	885ESL2A-APHD	0	885 ESL2A-APHD - Zinc Die Cast L-Handle Padlockable Assy - Slot Cylinder
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	9500U2D847824DS1	0	9500U2D 84" x 77.75" Door Stiffener
12	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	9500U2D847824FDG	0	9500U2D 84" x 77.75" Flange Door Gasket
1	9500U2D847824FD-P	0	9500U2D 84" x 77.75" Lock Door Part
4	STK-K-09860	7	Cabinet Hinge with Captive Pins

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 15-Apr-22
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 9500U2D 84" x 77.75" Lock Door	Detail Rev.
Part Number Numéro Pièce <b>9500U2D847824FD</b>	Rev. 15 <b>0</b> 17

QTY	Part Number	Rev	Description
Parts List			

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No.	Revisions	Date	By/Par

**Isometric View**

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		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		Date	
Color Couleur		Finish Fini	
Description		Detail Rev.	
Part Number Numéro Pièce		Rev.	

BoxCad: BoxCad      Date 15-Apr-22

12 Ga Galvanized (2.5mm)

Unpainted      Unpainted

9500U2D 84" x 77.75" Inner Panel

**9500U2D847824IP**      Rev. **0**      16/17

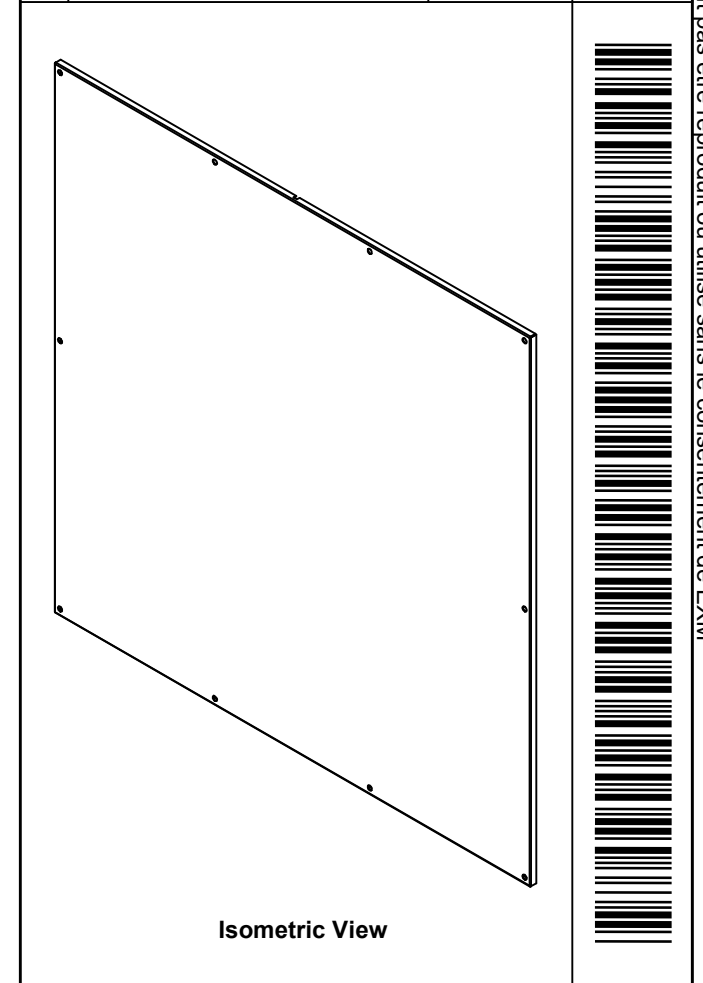
**SEE BILL OF MATERIAL ON LAST PAGE**


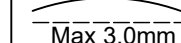


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No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement  Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par	BoxCad: BoxCad	Date 15-Apr-22
Material Matière 12 Ga Galvanized (2.5mm)		
Color Couleur	Unpainted	Finish Fini Unpainted
Description 9500U2D 84" x 77.75" Inner Panel		Detail Rev.
Part Number Numéro Pièce <b>9500U2D847824IP</b>		Rev. 17 <b>0</b>

Qty	Part Number	Rev	Description
1	9500U2D847824IP-P	0	9500U2D 84" x 77.75" Inner Panel Part
Parts List			