

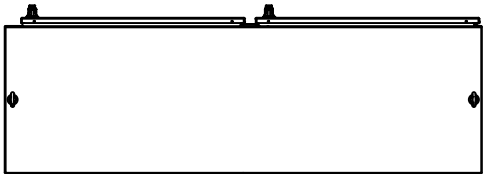
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Tolerance ±1/32" unless otherwise specified

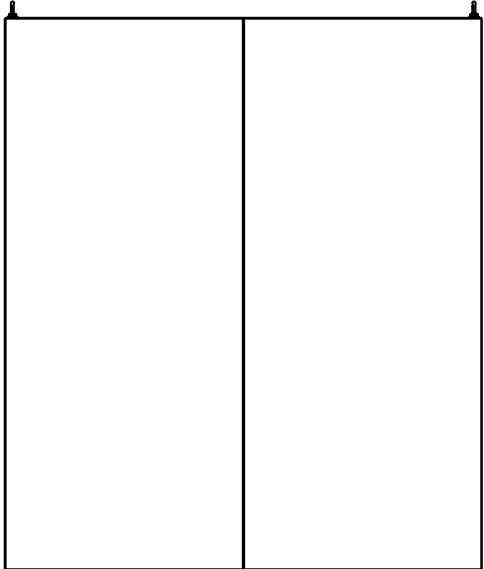
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Tolérance ±1/32" sauf spécification contraire

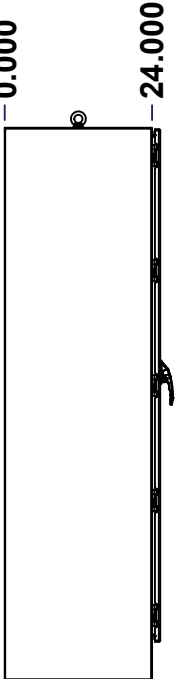
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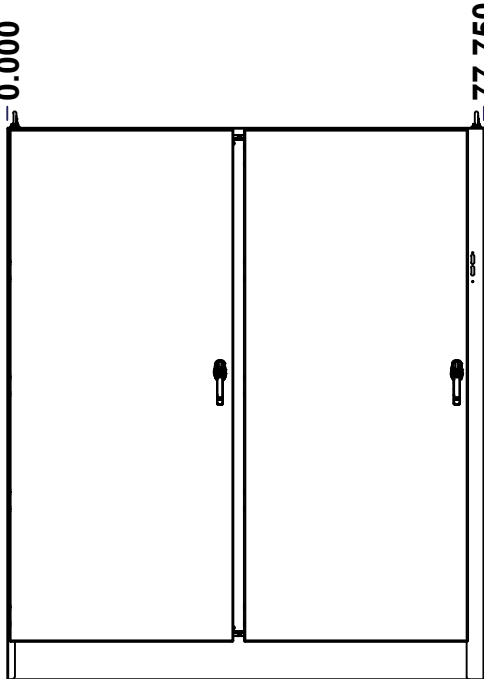
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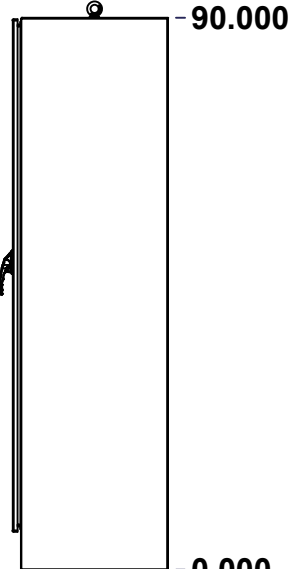
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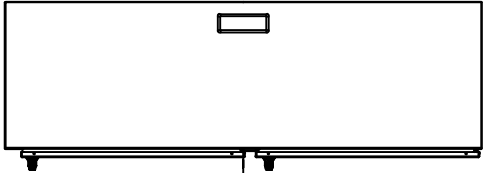
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FRONT

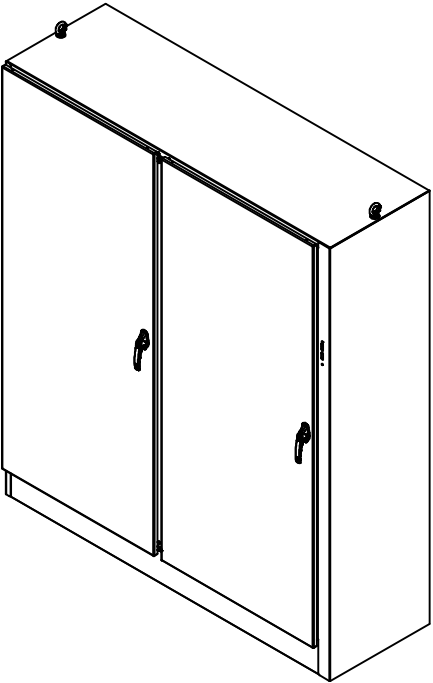


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

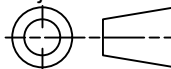


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		BoxCad: BoxCad	
Material Matière		12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 9500U2D 90" x 77.75" x 24" Assembly			Detail Rev.
Part Number Numéro Pièce		Rev.	1
9500U2D907824		0	17

SEE BILL OF MATERIAL ON LAST PAGE

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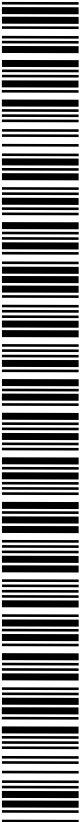
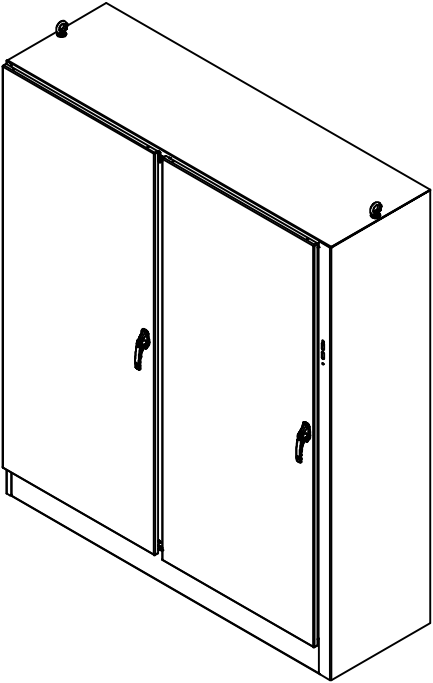
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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 12/13 Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Special inner panel (Sold separately)
5	C/W Standard inner panel mounting studs
6	C/W Eyebolts
7	C/W Struts installed (Included)

No.	Revisions	Date	By/Par



Isometric View

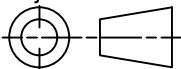


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 15-Apr-22	
Material Matière		BoxCad: BoxCad	
		12 Ga Cold Rolled A1008 CS Type B (2.5mm)	

Color Couleur	Asa-61 Grey	Finish Fin	Smooth
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Description	Detail Rev.
9500U2D 90" x 77.75" x 24" Assembly	

Part Number Numéro Pièce	Rev.	2
9500U2D907824	0	17

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	880INTI	2	880 INTI - Interlock Post Kit
1	9500U2D907824GP	0	9500U2D Gland Plate
1	880EB14	2	Eye Bolt M14 (Pack of 2)
10	STK-Q-07320	0	Flange Lock Nut M10
1	9500U2D907824IP	0	9500U2D 90" x 77.75" Inner Panel
10	STK-Q-07620	0	M10 Plastic Spacer 0.875"
1	9500U2D907824FD	0	9500U2D 90" x 77.75" Lock Door
1	9500U2D907824LD	0	9500U2D 90" x 77.75" Lock Door
1	9500U2D907824B	0	9500U2D 90" x 77.75" x 24" Body
10	STK-Q-04050-10	8	M6 x 10mm Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

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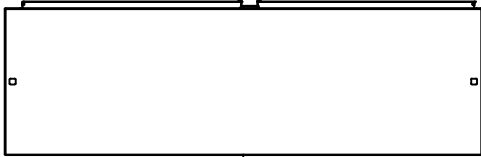
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Tolerance ±1/32" unless otherwise specified

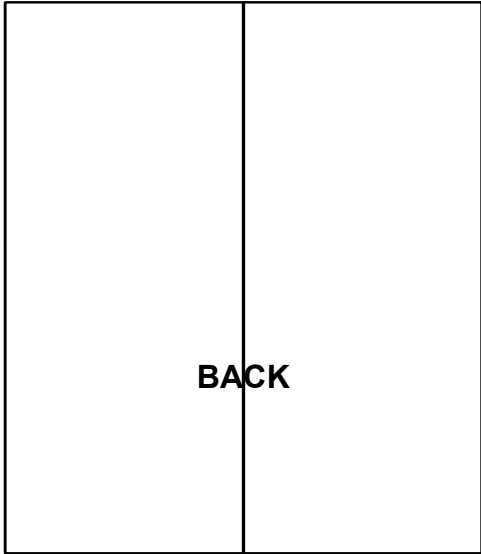
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Tolérance ±1/32" sauf spécification contraire

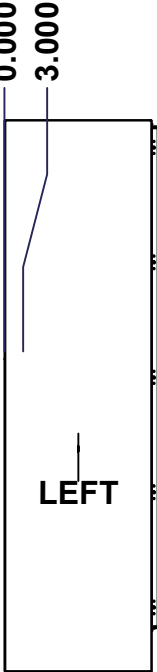
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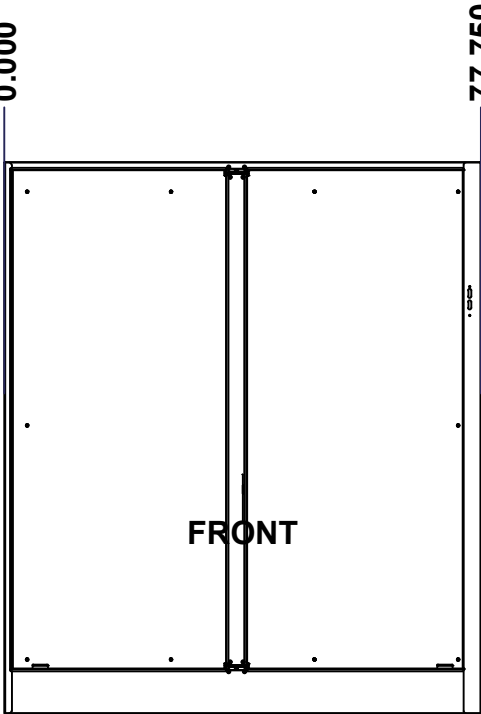
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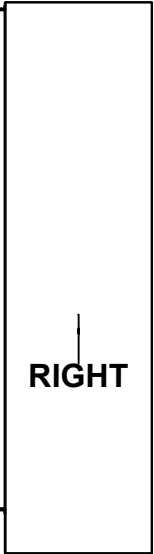
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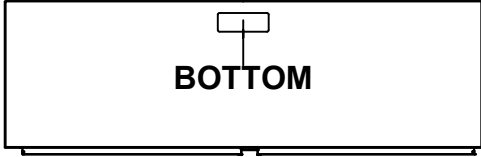
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FRONT

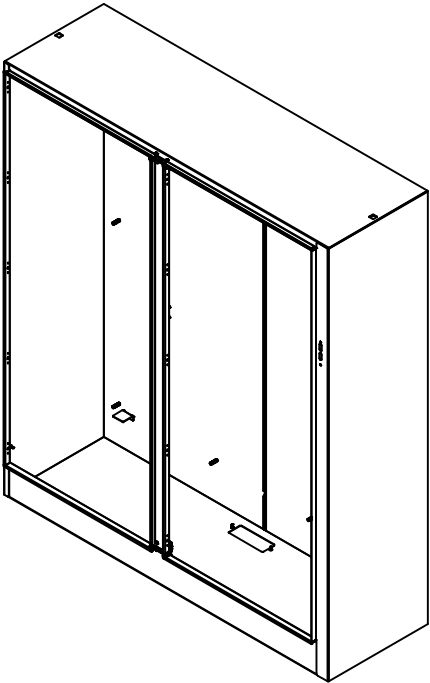


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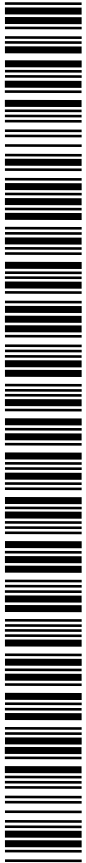


BOTTOM

No.	Revisions	Date	By/Par



Isometric View

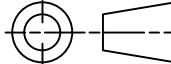


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 15-Apr-22	
Material Matière		12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 9500U2D 90" x 77.75" x 24" Body			Detail Rev.
Part Number Numéro Pièce		Rev.	3
SEE BILL OF MATERIAL ON LAST PAGE		0	17
9500U2D907824B			

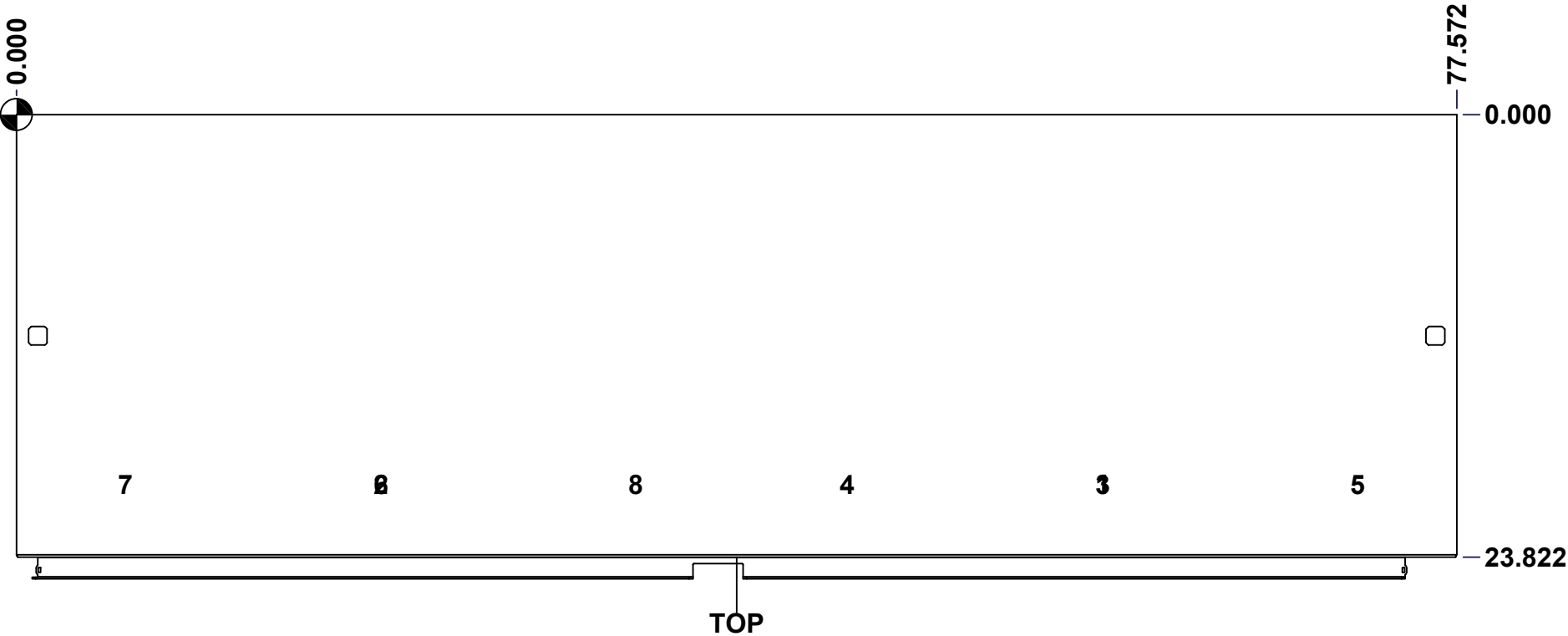
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	58.224	19.911	Struts CR400 33.500" (Inside)
2	19.349	19.911	Struts CR400 33.500" (Inside)
3	58.224	19.911	STUDS M6 x 10mm (Inside)
4	44.474	19.911	STUDS M6 x 10mm (Inside)
5	71.974	19.911	STUDS M6 x 10mm (Inside)
6	19.349	19.911	STUDS M6 x 10mm (Inside)
7	5.599	19.911	STUDS M6 x 10mm (Inside)
8	33.099	19.911	STUDS M6 x 10mm (Inside)



	Description 9500U2D 90" x 77.75" x 24" Body	Status (NULL)	
	Part Number Numéro Pièce 9500U2D907824B	Rev. 0	4 17

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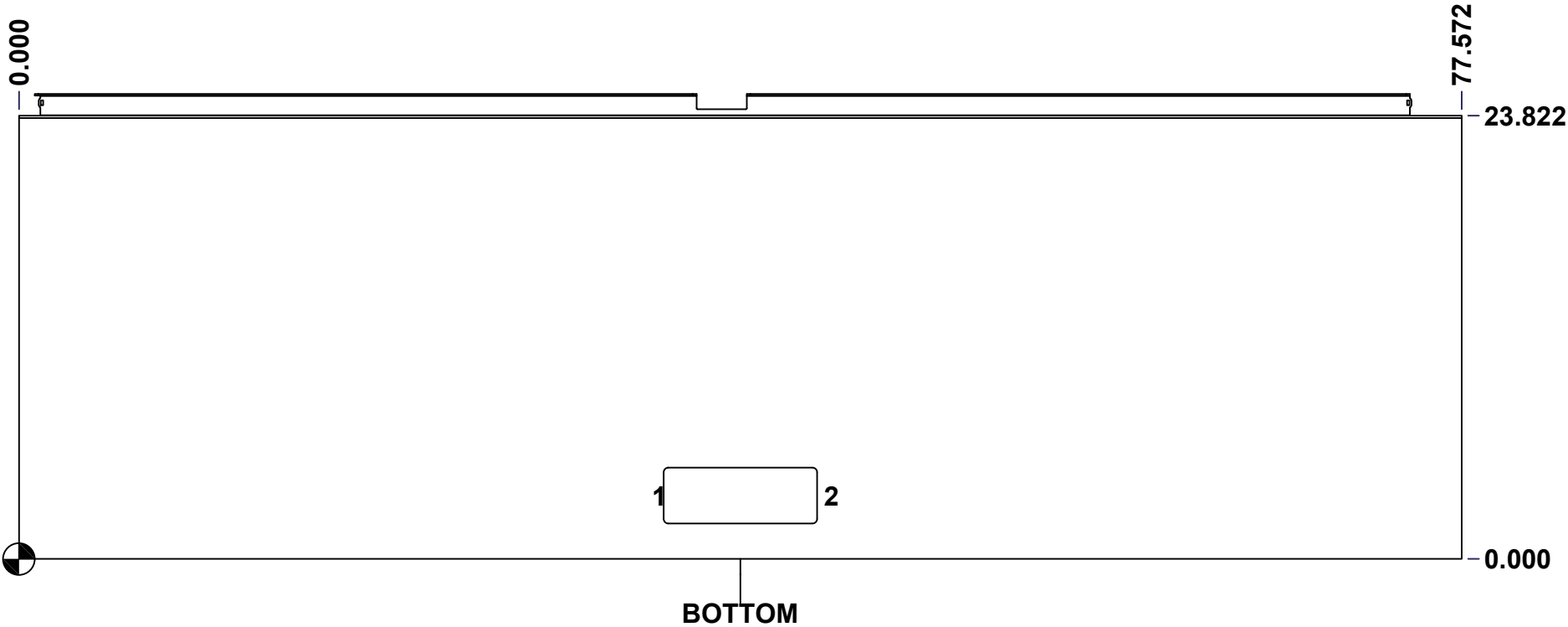
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	34.161	3.411	GP STUD M6 x 16mm (Inside)
2	43.411	3.411	GP STUD M6 x 16mm (Inside)

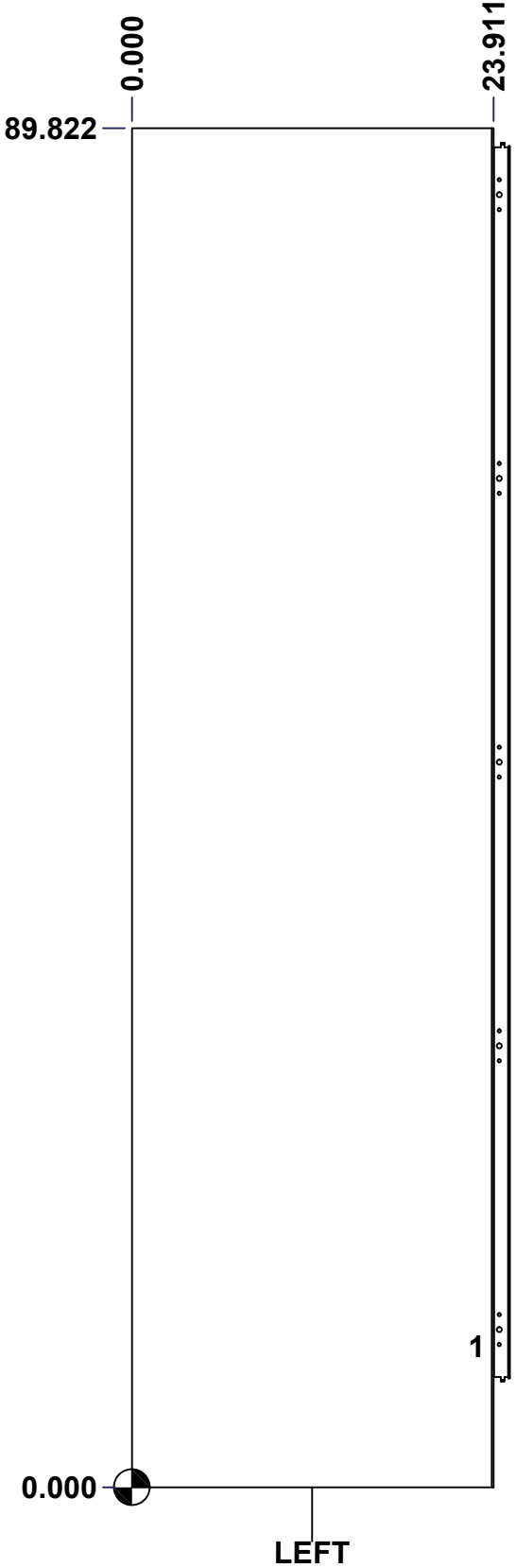


	Description 9500U2D 90" x 77.75" x 24" Body	Status (NULL)	
	Part Number Numéro Pièce 9500U2D907824B	Rev. 0	5 17

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	22.411	9.286	GND STUD M6 x 16mm (Inside)



	Description 9500U2D 90" x 77.75" x 24" Body	Status (NULL)	
	Part Number Numéro Pièce 9500U2D907824B	Rev. 0	6 17

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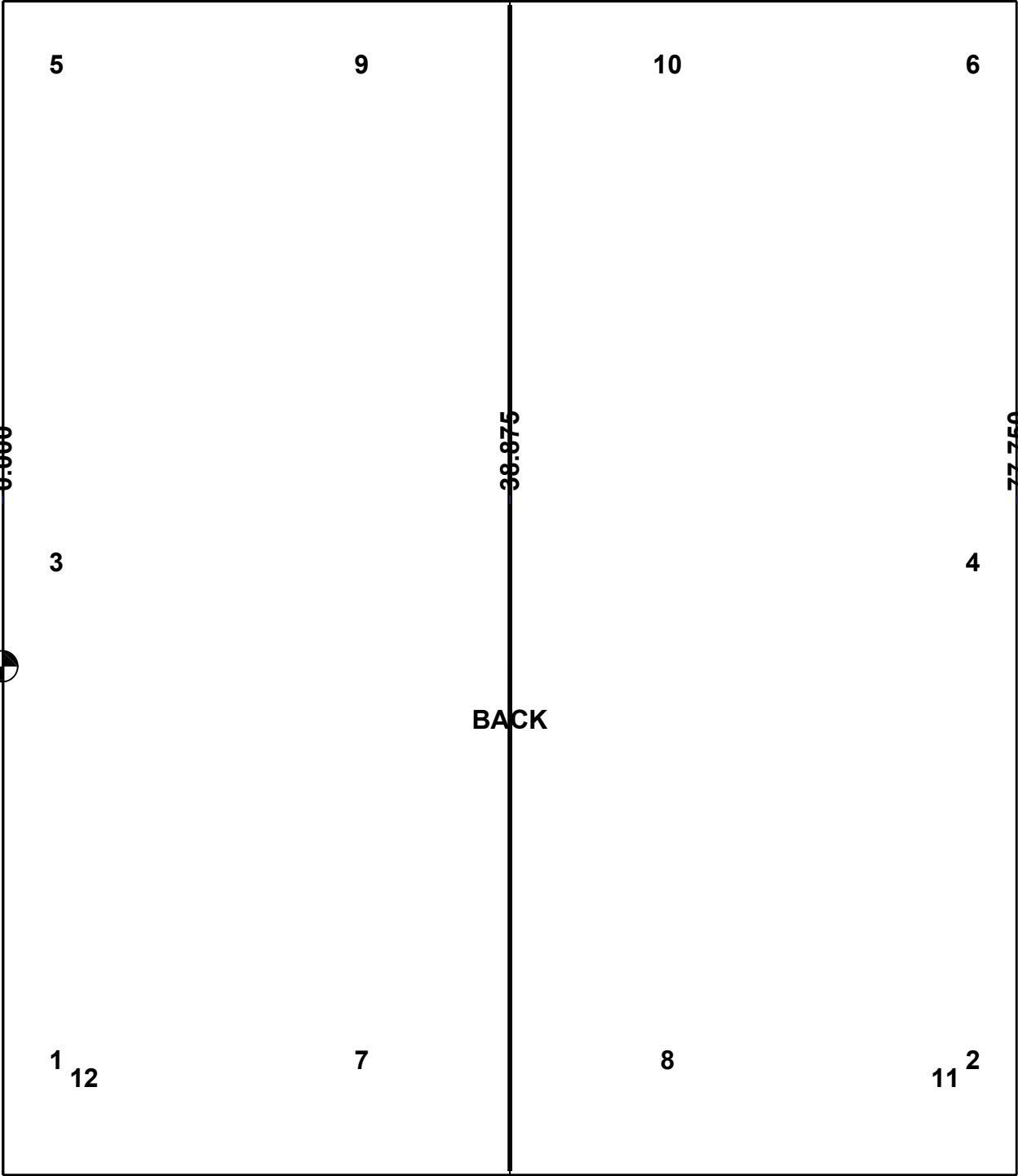
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	3.750	8.875	IP STUD M10 x 40mm (Inside)
2	74.000	8.875	IP STUD M10 x 40mm (Inside)
3	3.750	47.000	IP STUD M10 x 40mm (Inside)
4	74.000	47.000	IP STUD M10 x 40mm (Inside)
5	3.750	85.125	IP STUD M10 x 40mm (Inside)
6	74.000	85.125	IP STUD M10 x 40mm (Inside)
7	27.167	8.875	IP STUD M10 x 40mm (Inside)
8	50.583	8.875	IP STUD M10 x 40mm (Inside)
9	27.167	85.125	IP STUD M10 x 40mm (Inside)
10	50.583	85.125	IP STUD M10 x 40mm (Inside)
-----	-----	-----	-----
11	71.875	7.500	IP SUPPORT ANGLE (Inside)
12	5.875	7.500	IP SUPPORT ANGLE (Inside)

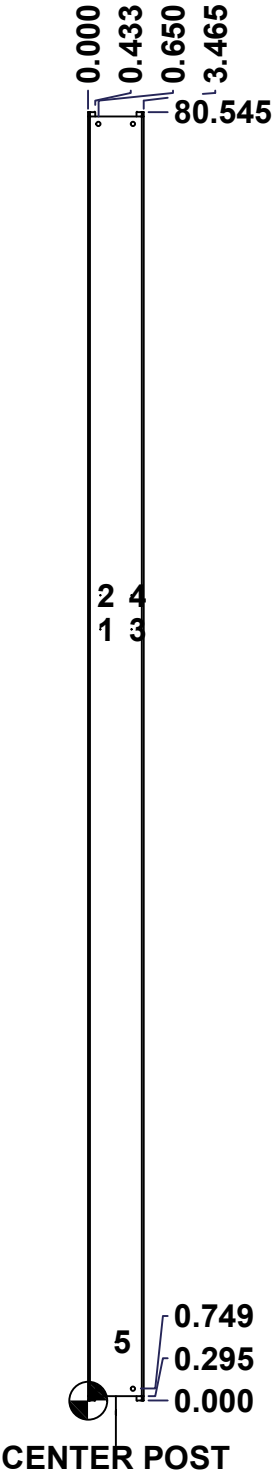


	Description	Status	
	9500U2D 90" x 77.75" x 24" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	7
	9500U2D907824B	0	17

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - CENTER VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.748	48.220	INTERLOCK STUD M6 x 16mm (Inside)
2	0.748	50.346	INTERLOCK STUD M6 x 16mm (Inside)
3	2.717	48.220	INTERLOCK STUD M6 x 16mm (Inside)
4	2.717	50.346	INTERLOCK STUD M6 x 16mm (Inside)
5	1.732	3.648	GND STUD M6 x 16mm (Inside)



	Description 9500U2D 90" x 77.75" x 24" Body	Status (NULL)	
	Part Number Numéro Pièce 9500U2D907824B	Rev. 0	8 17

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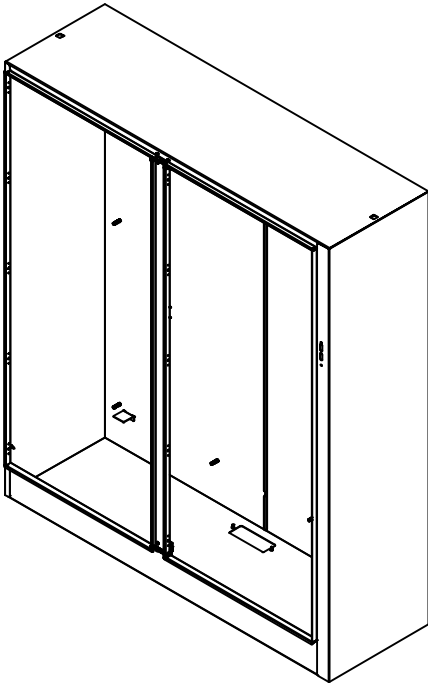
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Tolerance ±1/32" unless otherwise specified

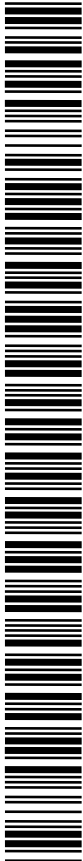
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View



6	STK-Q-16030	0	Stud M6 x 10mm Steel
2	9500U2D907824BPA-P	0	9500U2D Inner Panel Support Angle
6	STK-Q-07220	1	M6 Nylon Insert Lock Nut
2	STK-Q-74910	0	Eyebolt Lifting Angle (15.500")
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-A-75454	3	Center Post - Sealing Block with Latch Assembly (Large)
1	9500U2D907824CP-P	0	9500U2D 90" Center Post Part
10	STK-Q-16100	0	Stud M10 x 40mm Steel
1	9500U2D907824BT-P	0	9500U2D 77.75" x 24" Bottom Part
1	9500U2D907824T-P	0	9500U2D 77.75" x 24" Top Part
1	9500U2D907824RS-P	0	9500U2D 90" x 77.75" Right Part
1	9500U2D907824LS-P	0	9500U2D 90" x 77.75" Left Part
1	9500U2D907824BR-P	0	9500U2D 90" x 77.75" Back Right Part
1	9500U2D907824BL-P	0	9500U2D 90" x 77.75" Back Left Part
2	CR400MS_33.5	0	Commercial Roll Mild Steel (33.5in long)
4	STK-Q-16080	0	Ground Stud M6 x 16mm Steel

Qty	Part Number	Rev	Description
Parts List			



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Customer Client

Drawn By
Dessiné Par BoxCad: BoxCad

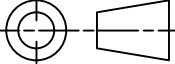
Material
Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color
Couleur Asa-61 Grey

Description
9500U2D 90" x 77.75" x 24" Body

Part Number
Numéro Pièce
9500U2D907824B

Flatness
Aplatissement
Max 3.0mm

Projection


Date

Date 15-Apr-22

Finish
Fini Smooth

Detail Rev.

Rev. 0

9

17

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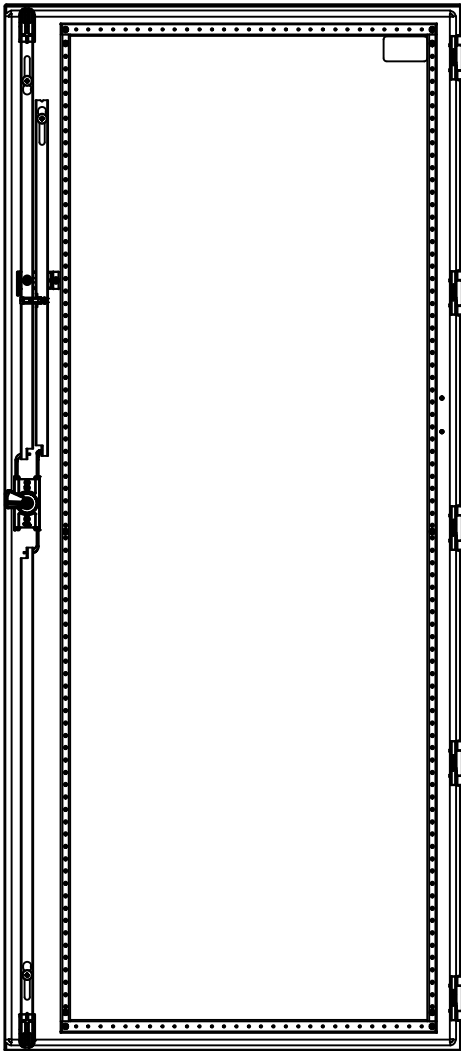
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Tolérance ±1/32" sauf spécification contraire



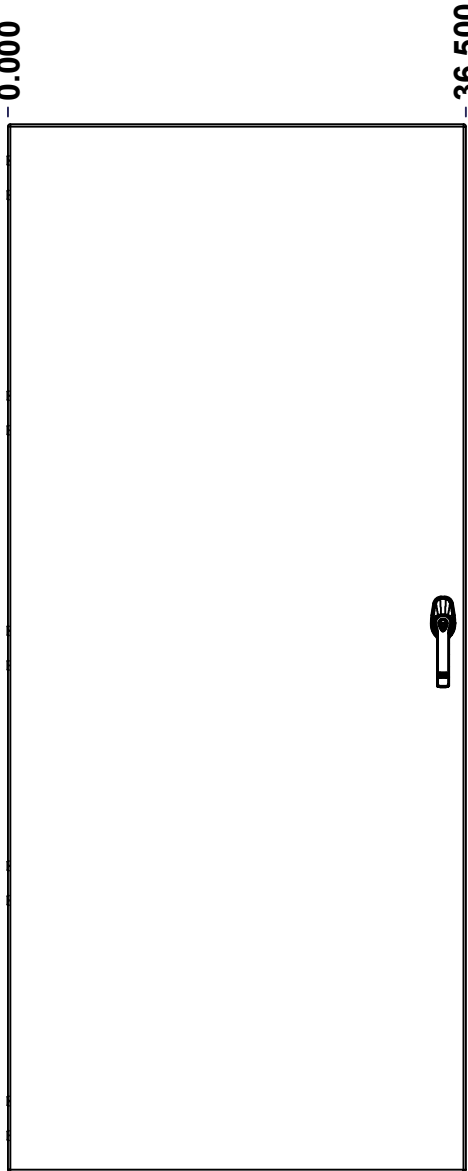
TOP



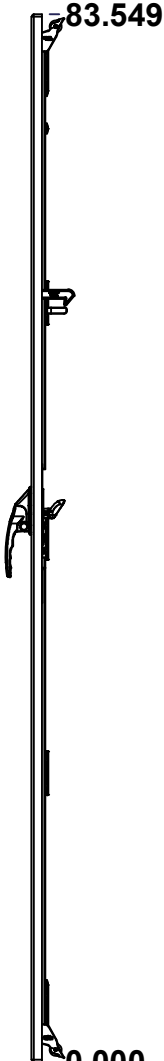
BACK



LEFT



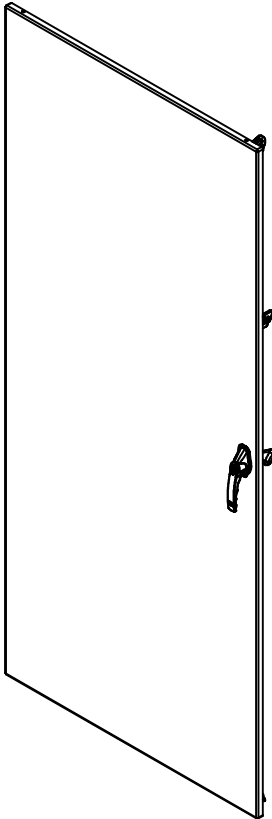
FRONT



RIGHT



BOTTOM



Isometric View

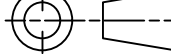


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 15-Apr-22

Material
Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color
Couleur Asa-61 Grey

Finish
Fini Smooth

Description
9500U2D 90" x 77.75" Lock Door

Detail Rev.

Part Number
Numéro Pièce
9500U2D907824LD

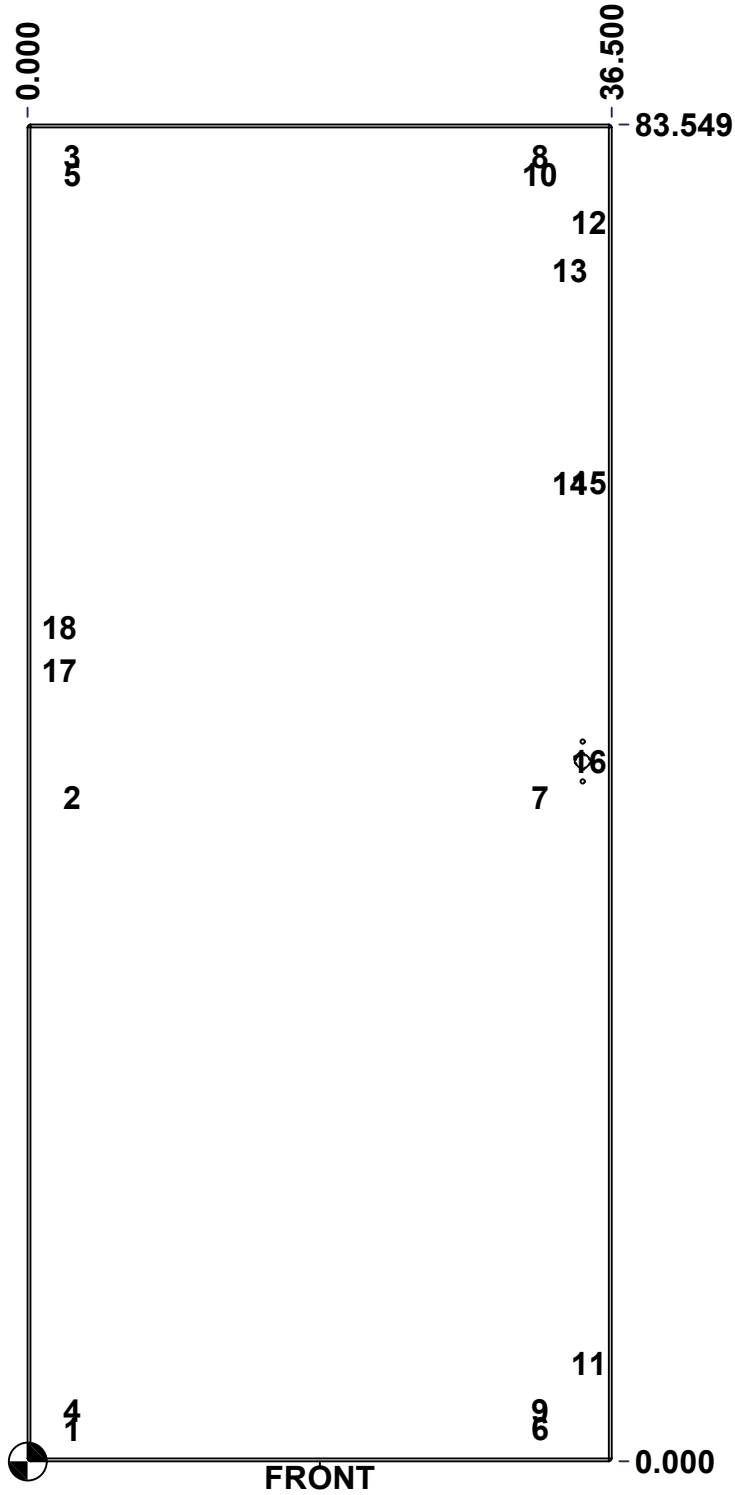
Rev. 10
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.375	2.028	STUD M6 x 18mm (Inside)
2	2.375	41.486	STUD M6 x 18mm (Inside)
3	2.375	81.521	STUD M6 x 18mm (Inside)
4	2.375	3.139	STUD M6 x 18mm (Inside)
5	2.375	80.409	STUD M6 x 18mm (Inside)
6	31.626	2.028	STUD M6 x 18mm (Inside)
7	31.626	41.486	STUD M6 x 18mm (Inside)
8	31.626	81.521	STUD M6 x 18mm (Inside)
9	31.626	3.139	STUD M6 x 18mm (Inside)
10	31.626	80.409	STUD M6 x 18mm (Inside)
11	34.688	6.118	CLOSING BAR STUD (Inside)
12	34.688	77.430	CLOSING BAR STUD (Inside)
13	33.501	74.430	STUD M6 x 18mm (Inside)
14	33.501	61.149	STUD M6 x 18mm (Inside)
15	34.688	61.149	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
16	34.688	43.743	HANDLE 885 ESL2A-APHD @ 0.0°
17	1.604	49.445	STUDS M6 x 18mm (Inside)
18	1.604	52.123	STUDS M6 x 18mm (Inside)



	Description		Status	
	9500U2D 90" x 77.75" Lock Door		(NULL)	
	Part Number Numéro Pièce 9500U2D907824LD		Rev. 0	11 17

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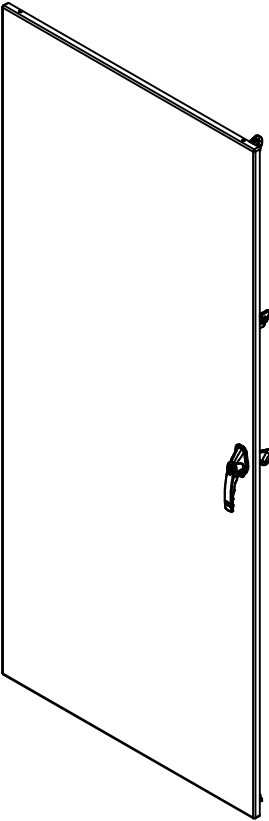
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Tolerance ±1/32" unless otherwise specified

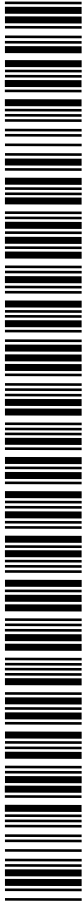
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View

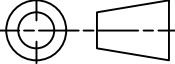


2	STK-Q-16050	1	Stud M6 x 18mm Steel
1	9500U2D907824DB_ESY	0	9500U2D 90" Disconnect Defeater Bar
1	9500U2D907824CB	0	9500U2D 90" Closing Bar
1	9500U2D907824CB_ESY	0	9500U2D 90" Disconnect Closing Bar
1	STK-K-03895-36	3	Gearbox Clockwise Assembly (Grip 36mm)
1	885ESL2A-APHD	0	885 ESL2A-APHD - Zinc Die Cast L-Handle Padlockable Assy - Slot Cylinder
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-Q-03200	0	M6 x 8mm Hexagon/Slot Screw
1	STK-Q-07220	1	M6 Nylon Insert Lock Nut
1	STK-Q-13060	1	M6 Flat Washer
1	STK-Q-46600	3	5500 ESY Disconnect Door Hook
1	9500U2D907824DS1	0	9500U2D 90" x 77.75" Door Stiffener
15	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	9500U2D907824LDG	0	9500U2D 90" x 77.75" Lock Door Gasket
1	9500U2D907824LD-P	0	9500U2D 90" x 77.75" Lock Door Part
5	STK-K-09860	7	Cabinet Hinge with Captive Pins
QTY	Part Number	Rev	Description
Parts List			



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Flatness
Aplatissement
Max 3.0mm

Projection


Customer Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 15-Apr-22

Material
Matière

12 Ga Cold Rolled A1008 CS Type B (2.5mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

9500U2D 90" x 77.75" Lock Door

Detail Rev.

Part Number
Numéro Pièce

9500U2D907824LD

Rev. 0

12 / 17

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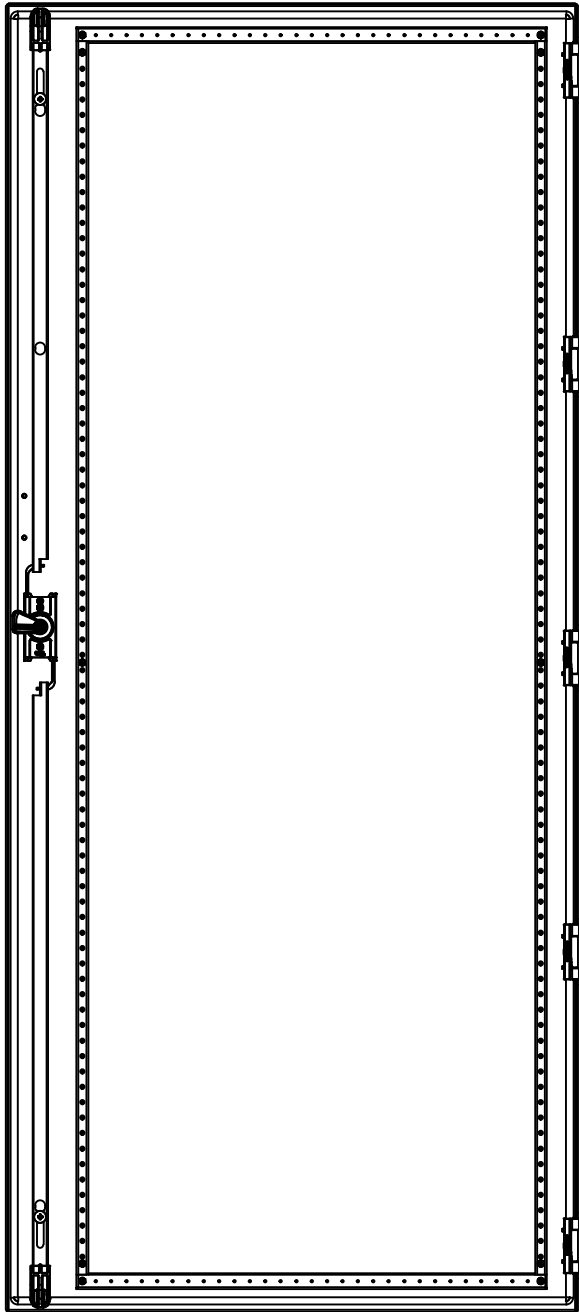
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Tolérance ±1/32" sauf spécification contraire



TOP



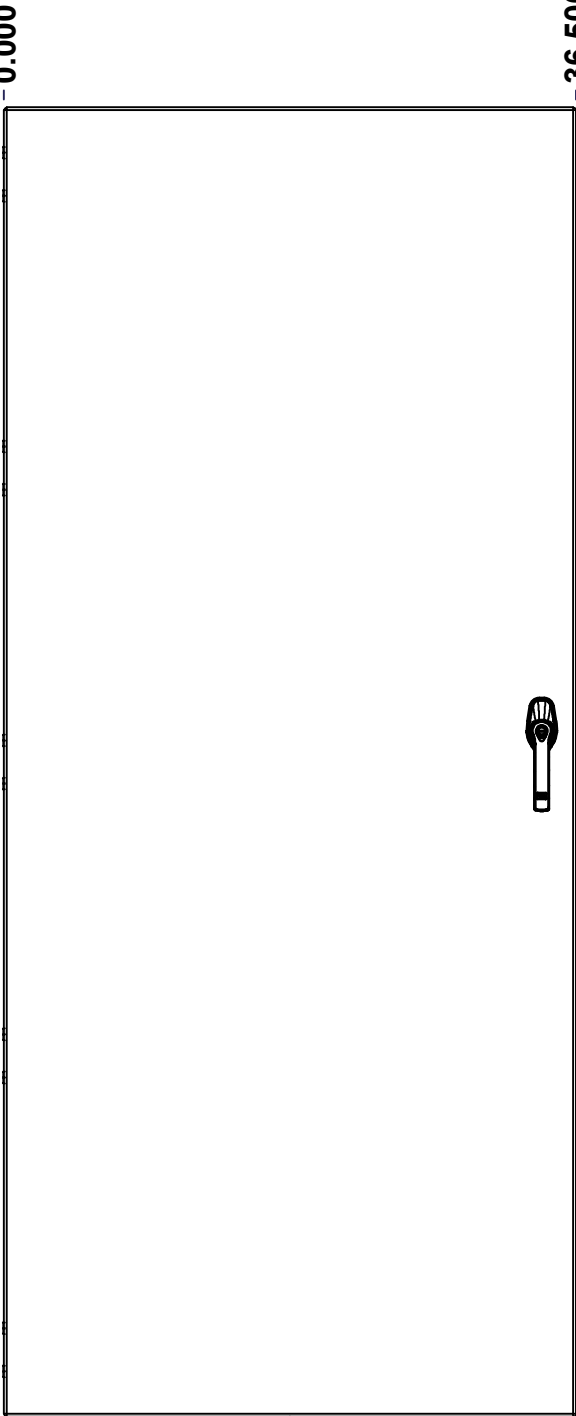
BACK



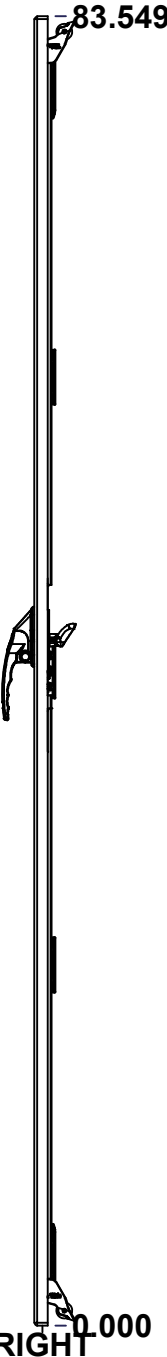
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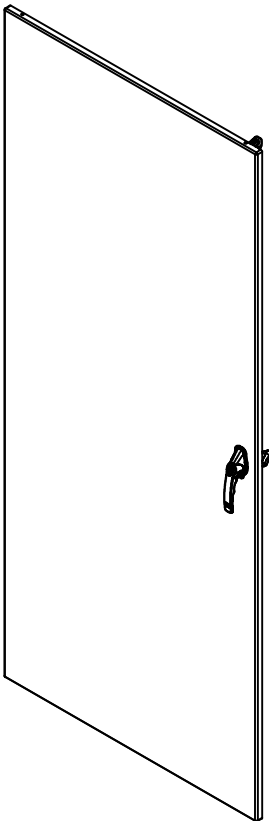
LEFT



FRONT



RIGHT



Isometric View



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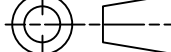
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Flatness
Aplatissement


Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 15-Apr-22
Material Matière 12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 9500U2D 90" x 77.75" Lock Door	
Detail Rev.	
Part Number Numéro Pièce 9500U2D907824FD	Rev. 13
	0 17

SEE BILL OF MATERIAL ON LAST PAGE

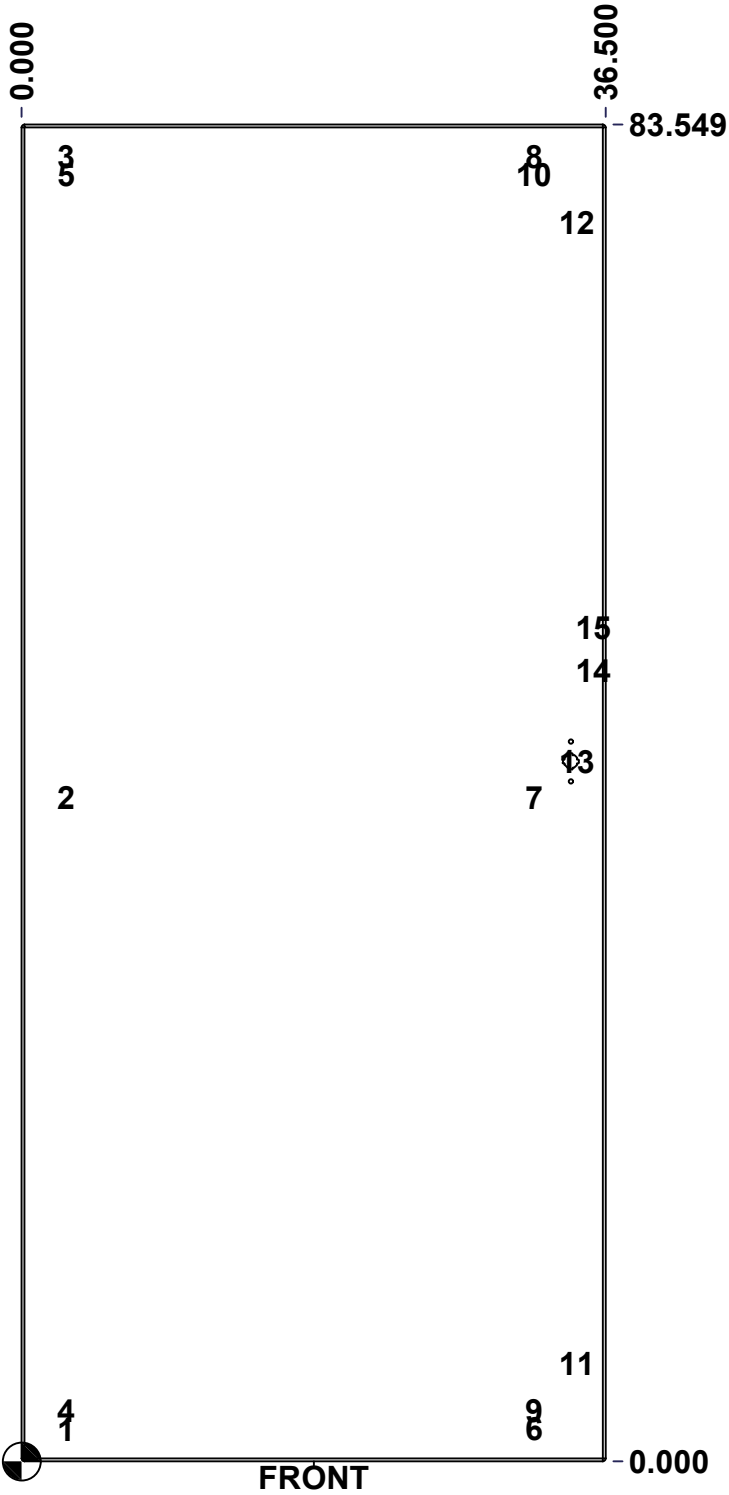
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.375	2.028	STUD M6 x 18mm (Inside)
2	2.375	41.486	STUD M6 x 18mm (Inside)
3	2.375	81.521	STUD M6 x 18mm (Inside)
4	2.375	3.139	STUD M6 x 18mm (Inside)
5	2.375	80.409	STUD M6 x 18mm (Inside)
6	31.626	2.028	STUD M6 x 18mm (Inside)
7	31.626	41.486	STUD M6 x 18mm (Inside)
8	31.626	81.521	STUD M6 x 18mm (Inside)
9	31.626	3.139	STUD M6 x 18mm (Inside)
10	31.626	80.409	STUD M6 x 18mm (Inside)
11	34.313	6.118	CLOSING BAR STUD (Inside)
12	34.313	77.430	CLOSING BAR STUD (Inside)
-----	-----	-----	-----
13	34.312	43.743	HANDLE 885 ESL2A-APHD @ 0.0°
14	35.348	49.445	STUDS M6 x 18mm (Inside)
15	35.348	52.123	STUDS M6 x 18mm (Inside)



	Description		Status	
	9500U2D 90" x 77.75" Lock Door		(NULL)	
	Part Number Numéro Pièce 9500U2D907824FD		Rev. 0	14 17

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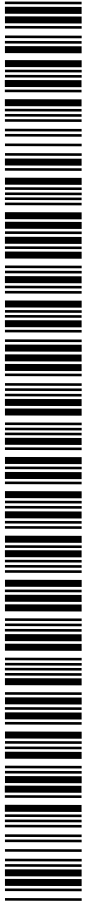
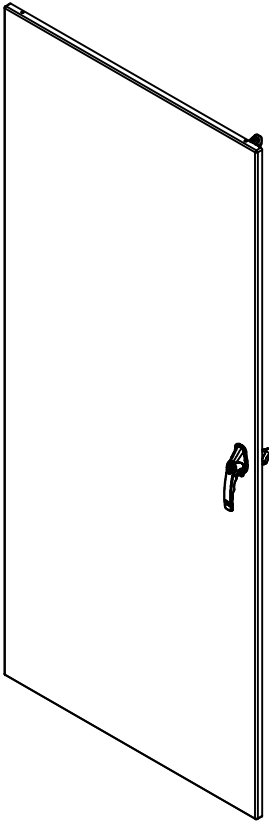
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par

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Isometric View

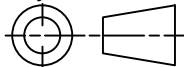


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 15-Apr-22	
Material Matière		BoxCad: BoxCad	
		12 Ga Cold Rolled A1008 CS Type B (2.5mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description			Detail Rev.
9500U2D 90" x 77.75" Lock Door			
Part Number Numéro Pièce		Rev.	15
9500U2D907824FD		0	17

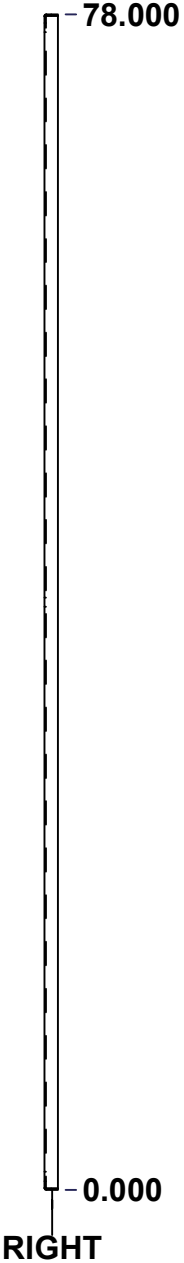
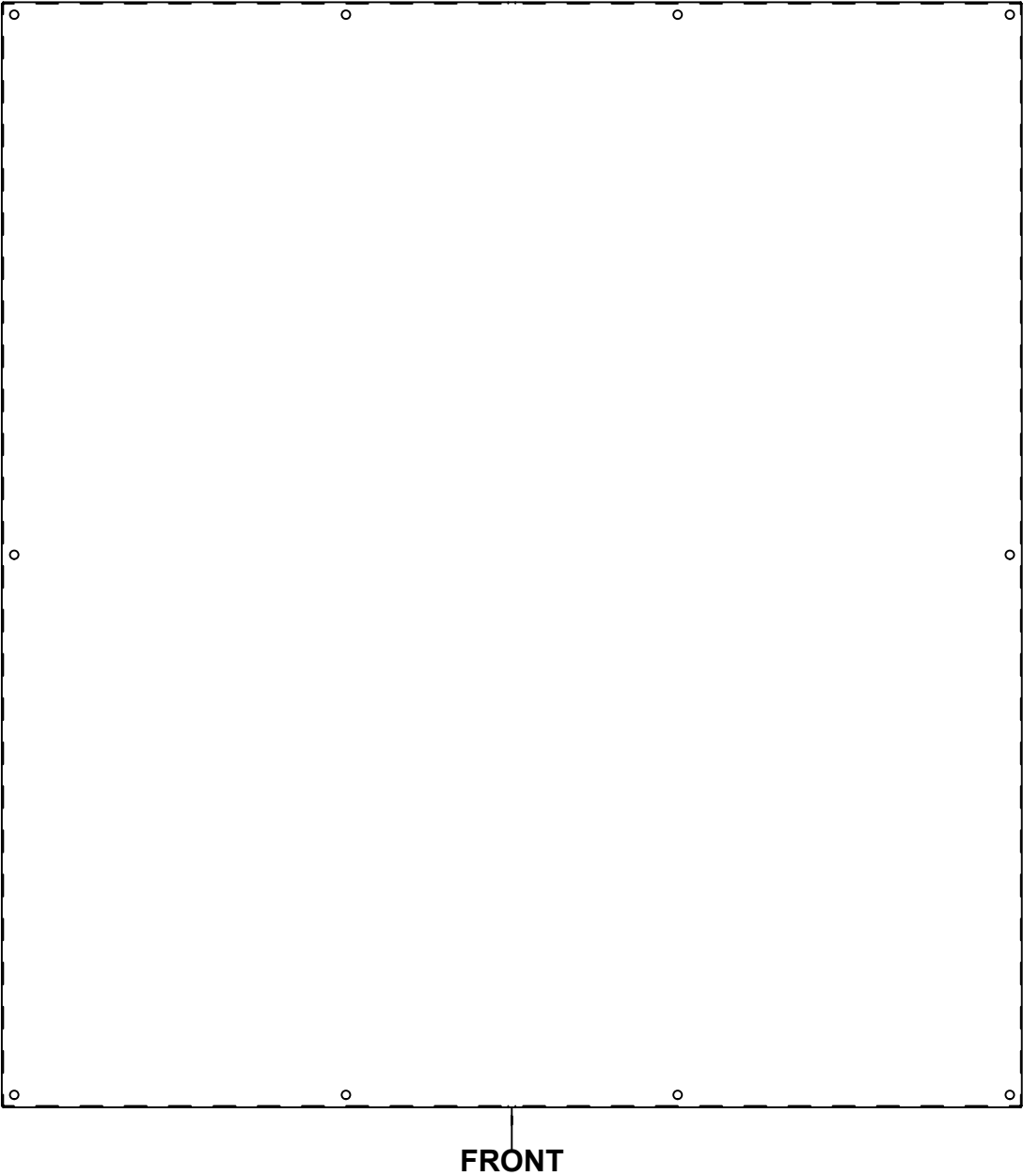
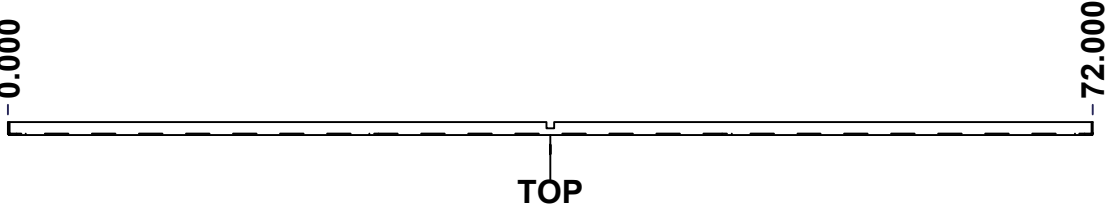
2	STK-Q-16050	1	Stud M6 x 18mm Steel
1	9500U2D907824CB	0	9500U2D 90" Closing Bar
1	9500U2D907824CB_ESY	0	9500U2D 90" Disconnect Closing Bar
1	STK-A-03880-36	12	Gearbox Clockwise Assembly (Grip 36mm)
1	885ESL2A-APHD	0	885 ESL2A-APHD - Zinc Die Cast L-Handle Padlockable Assy - Slot Cylinder
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	9500U2D907824DS1	0	9500U2D 90" x 77.75" Door Stiffener
12	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	9500U2D907824FDG	0	9500U2D 90" x 77.75" Flange Door Gasket
1	9500U2D907824FD-P	0	9500U2D 90" x 77.75" Lock Door Part
5	STK-K-09860	7	Cabinet Hinge with Captive Pins
QTY	Part Number	Rev	Description
Parts List			

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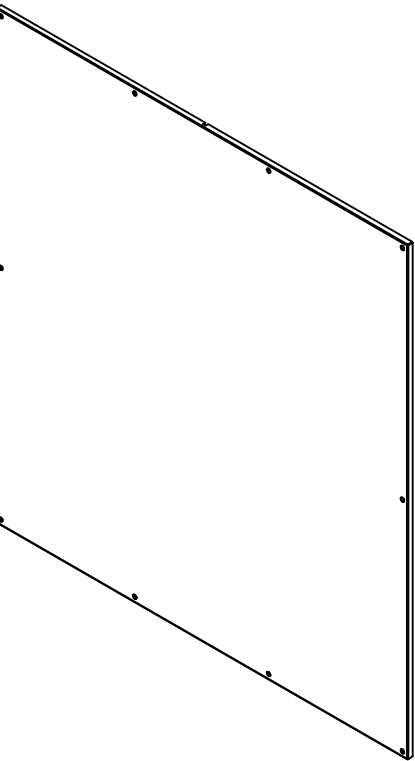
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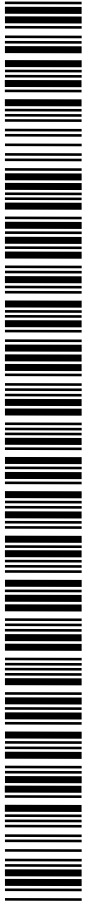
Tolérance ±1/32" sauf spécification contraire

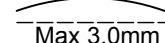
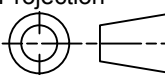


No.	Revisions	Date	By/Par



Isometric View



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		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 15-Apr-22	
Material Matière		12 Ga Galvanized (2.5mm)	
Color Couleur		Unpainted	Finish Fini Unpainted
Description 9500U2D 90" x 77.75" Inner Panel			Detail Rev.
Part Number Numéro Pièce 9500U2D907824IP		Rev. 0	16 17

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Tolerance ±1/32" unless otherwise specified

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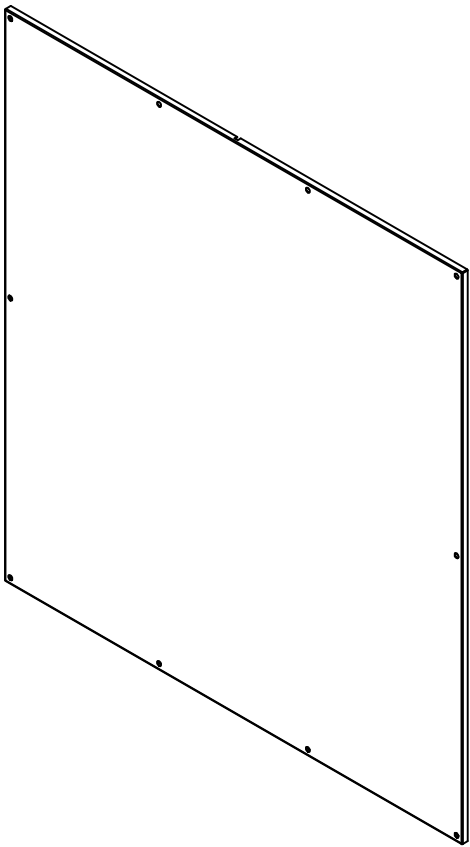
Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

By/Par



Isometric View





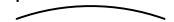
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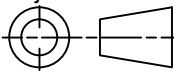
Flatness

Aplatissement



Max 3.0mm

Projection



Customer Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 15-Apr-22

Material
Matière

12 Ga Galvanized (2.5mm)

Color
Couleur

Unpainted

Finish
Fini

Unpainted

Description

9500U2D 90" x 77.75" Inner Panel

Detail Rev.

Part Number
Numéro Pièce

9500U2D907824IP

Rev. 0

17

1

9500U2D907824IP-P

0

9500U2D 90" x 77.75" Inner Panel Part

Qty

Part Number

Rev

Description

Parts List